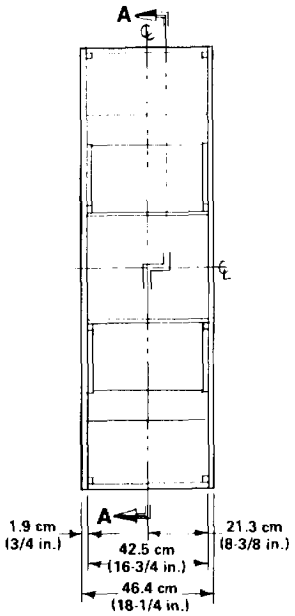
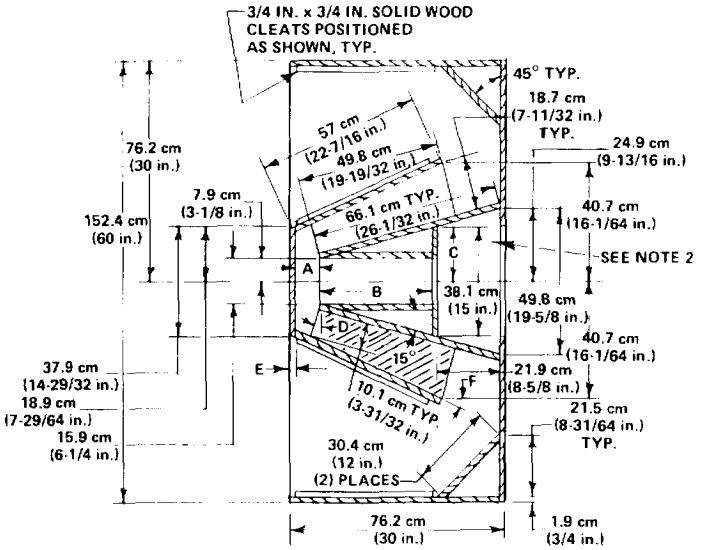
TL4025

BUILDERS PLANS
(1) EVM■15L,
HORN-LOADED BASS BOX

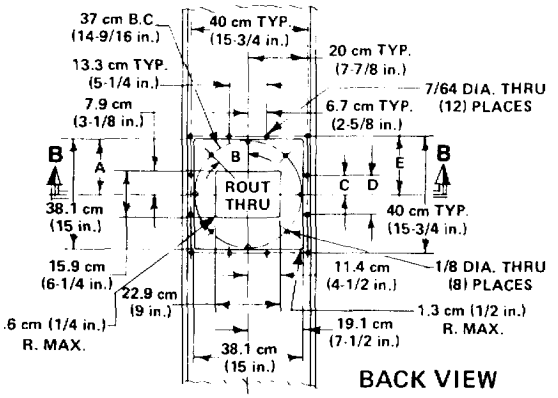


FRONT VIEW

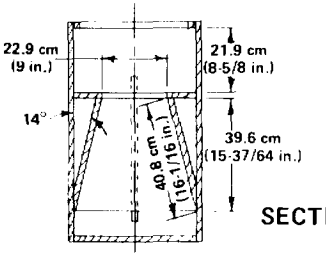


A – 9 cm (3-35/64 in.)
B – 39.6 cm (15-37/64 in.)
C – 19.1 cm (7-1/2 in.)
D – 15° TYP.
E – 2.5 cm (1 in.) (8) PLACES
F – 24° 45' TYP.

SECTION A–A

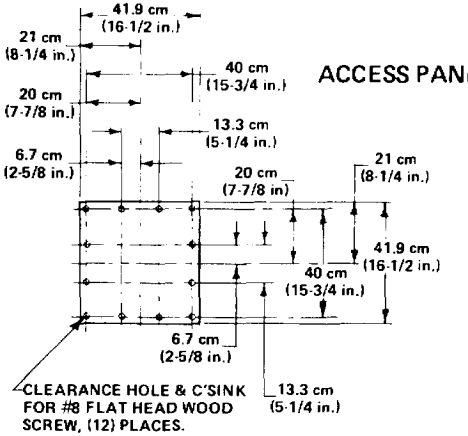


BACK VIEW



SECTION B–B

A – 19.1 cm (7-1/2 in.)
B – 45° TYP.
C – 6.7 cm (2-5/8 in.) TYP.
D – 13.3 cm (5-1/4 in.) TYP.
E – 20 cm (7-7/8 in.) TYP.



ACCESS PANEL

NOTES:
1 – ALL JOINTS TO BE SECURELY GLUED.
2 – ALL AIR CHAMBER JOINTS MUST BE AIR TIGHT.
3 – ALL PANELS TO BE 3/4 IN. THICK VOID FREE CORE PLYWOOD.
4 – TOLERANCE ± .08 CM (1/32 IN.).
5 – AN ADDITIONAL SPEAKER GASKET (PART NUMBER 37320) IS REQUIRED FOR CLEARANCE BETWEEN BAFFLE AND SPEAKER.

Item	Description	Qty.	4025
1	Top & Bottom Panels	2	16-3/4 x 29-1/4
2	Back Panel	1	16-3/4 x 60
3	Corner Brace	2	16-3/4 x 12
4	Air Chamber (Top & Bottom)	2	16-3/4 x 26-1/32
5	Baffle	1	16-3/4 x 15
6	Horn Throat (Top & Bottom)	2	16-3/4 x 15-37/64
7	Outer Horn Throat	2	16-3/4 x 22-7/16
8	Horn End Cap	1	16-3/4 x 14-29/32
9	Access Panel	1	16-1/2 x 16-1/2
10	Side Panel	2	30 x 60
11	Air Chamber Side Panels	2	16-1/16 x 6-1/4
12	Horn Brace	2	19-19/32 x 7-11/32
13	Horn Brace (Center)	0	– – – –

Electro-Voice®
600 CECIL STREET, BUCHANAN, MICHIGAN 49107

All Dimensions shown in centimeters and (inches)