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DATE: May 6, 1998

SB98-18

SUBJECT: Changes and Clarification of Recone Kits for EVX-180A and EVX-180B

Several changes have been made to the EVX-180 speaker that requires clarification of which recone kit is to be used. The original EVX-180 is to be reconed using the EVX-180A recone kit. The latest EVX-180A and EVX-180B speakers use a spider with a larger spider seat (7.5-in.) Unfortunately, both of these may be marked as EVX-180A. Engineering has changed the designation and in the future the EVX-180A will be so designated. The recone kit should be selected by using the model and spec number marked on the speaker. If there is no marking, the difference in all of these is either the spider and/or the gasket. List below is the difference between each of the recone kits.

<u>SPEAKER</u>	<u>R/K</u>	<u>GASKET TYPE</u>	<u>SPIDER TYPE</u>
EVX180/EVX180A	82835XX	Rubber	7-in. seat-flat
EVX180A	83417XX	.156 thick	7-in. seat-flat
EVX180A	83523XX	.375 thick	7-in. seat-flat
EVX180A/EVX180B	84590XX	Rubber	7.5-in. seat-vertical edge
EVX180A/EVX180B	84591XX	.156	7.5-in. seat-vertical edge
EVX-180A	84592XX	Cork/Cardboard	7-in. seat-flat

We have superseded Service Bulletin dated 1-20-94 concerning the addition of the fuse holder. The requirement for the fuse on the EVX-180A and EVX-180B speakers has been deleted. This was deleted due to the use of the current flame retardant spider and the non-conductive cone. The fuse holder has been replaced with a second terminal (part number 27333). The recone kits will have two pieces of shrink tubing which should be put over each terminal and the fuse will no longer be included.

If there are any questions concerning this Service Bulletin, please give us a call.

Sincerely,



Frank Spain
National Service Manager

cc: EV speaker service centers, distribution