



**STOEGER**  
**LUGER**

.22 L.R. CAL. AUTOMATIC PISTOL

**INSTRUCTION  
BOOKLET**

**&**

**SERVICE  
MANUAL**



**STOEGER**

Arms Corporation  
55 Ruta Court  
S.Hackensack, New Jersey 07606

*Congratulations . . .* on your

selection of a Luger .22 caliber automatic pistol.

More than three years of intensive research and testing have gone into the development of this handgun and we are confident that it is the finest .22 caliber automatic pistol that money can buy. Every component, down to the smallest spring, has been matched to a raw material and fabricating technique that will result in the greatest reliability. The frame, or body of the pistol, is made from a *forged* lightweight alloy that has a tensile strength of 82,000 psi. This is entirely *machined* after forging and joined to a solid steel barrel that is hammer rifled. Other components are also made from high quality steels matched in strength and hardness

to their particular functions. All moving parts place steel against steel.

Features of this new Luger design were created to eliminate faults that were evident in the original German Luger\* pistol. Thus, in the Stoeger Luger you will find stationary target-type sights, a much crisper trigger pull, and a positive safety device. Takedown and maintenance procedures are also vastly improved and simplified.

To obtain the best possible performance from this handgun, please be sure to read this instruction booklet from cover to cover. ABOVE ALL, PLEASE BE SURE TO READ AND PRACTICE OUR RECOMMENDED SAFETY PROCEDURES.

\*The Stoeger Luger is made in the U.S.A.

**GUARANTEE LIMITATIONS:** Stoeger Arms Corporation cannot be held responsible for damage or injuries resulting from misuse, neglect or accident. Be sure to read these instructions carefully!

**IN THE EVENT OF MECHANICAL DIFFICULTY,** pack your gun carefully, in a heavy cardboard box, and ship it to Stoeger at the address indicated. Write an accompanying letter clearly stating your complaint, place it in an envelope and **ATTACH IT TO THE OUTSIDE OF YOUR PACKAGE.** Because Stoeger is a bonafide, federally licensed firearms manufacturer and dealer you may ship your handgun via *insured*, prepaid, railway express.

**FOR REPAIRS UNDER GUARANTEE,** send your Luger to Stoeger Arms Corporation **IF** you reside **EAST OF THE ROCKY MOUNTAINS.** Luger owners who live **WEST OF THE ROCKIES** can send their

Lugers to Micro Gun Sight Company, 242 Harbor Blvd., Belmont, California.

**FOR REPAIRS NOT COVERED BY OUR GUARANTEE** the Luger owner is directed to any of the following **AUTHORIZED LUGER SERVICE STATIONS:**

**Stoeger Arms Corporation**  
55 Ruta Court  
South Hackensack, New Jersey 07606

**Williams Gun Sight Co.**  
"On the Range"  
Davison, Michigan 48423

**The Gun Rack**  
1507 31st Street N.W.  
Birmingham, Alabama 35221

**Dave Cook Sporting Goods**  
1601 Larimer Street  
Denver, Colorado 80202

**Micro Gun Sight Co.**  
242 Harbor Blvd.  
Belmont, California 94002

**Davidson Supply Co.**  
317 South Greene St.  
Greensboro, North Carolina 27402

**N. F. Strebe Gun Works**  
4926 Marlborough Pike, S. E.  
Washington, D.C. 20027

**Oshman's Sporting Goods**  
912 Main Street  
Houston, Texas 77023

**Southern Gun Distributors**  
251 S.W. 22nd Avenue  
Miami, Florida 33135

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## IMPORTANT SAFETY PROCEDURES

1. **WHEN LOADING THE CHAMBER:** be sure to point the gun in a safe direction.
2. **DO NOT CHARGE THE CHAMBER** until you are ready to use the pistol.
3. **ALWAYS EMPLOY THE SAFETY DEVICE WHEN THE CHAMBER IS LOADED.** The safety should only be dis-engaged immediately prior to shooting.
4. **WHEN STORING THE FIREARM, MAKE SURE THE CHAMBER IS EMPTY.** (If used as a weapon for self-defense, load the magazine and insert it in the gun, but, **do not** activate the bolt to load the chamber.)
5. **BE CAREFUL TO AVOID DROPPING A LOADED PISTOL** (a handgun must be designed to fire un-

der the slight pressure exerted by the trigger finger. For this reason the engaging surfaces of the firing mechanism must be adjusted to close tolerances. The energy created by a falling handgun can, upon impact, easily cause dislodgement of these engaging surfaces and subsequent discharge of the loaded firearm.)

6. **DO NOT POINT A FIREARM AT ANYTHING YOU DO NOT INTEND TO SHOOT.**
7. **BE CAREFUL OF YOUR BACKSTOP:** know where the bullet will terminate its flight if it should miss the target.
8. **DO NOT SHOOT AT THE SURFACE OF WATER OR AT HARD SURFACES, SUCH AS ROCKS, ETC.** (such surfaces will invariably cause erratic ricochets).

