

Safe ownership is your responsibility. Please thoroughly read and understand this manual before loading your firearm.

Keep firearms and ammunition away from children. Lock unloaded firearms and ammunition securely in separate locations.

Savage Arms recommends the use of good quality high velocity factory manufactured ammunition.

www.savagearms.com

INSTRUCTION MANUAL

BOLT ACTION RIMFIRE: MARK I MARK II 93 STRIKER

IMPORTANT! DO NOT ATTEMPT TO LOAD AND SHOOT YOUR RIFLE UNTIL YOU HAVE THOROUGHLY READ THIS INSTRUCTION MANUAL AND ARE FULLY FAMILIAR WITH ITS CONTENTS



Children are attracted to and can operate firearms that can cause severe injury or death. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.

🚹 ADVERTENCIA

A los niños los atraen las armas de fuego y las pueden hacer funcionar. Ellos pueden causarses lesiones graves y la muerte. Evite que los niños tengan acceso a las armas de fuego guardándolas siempre con llave y descargadas cuando no las esté utilizando. Si usted tiene un arma de fuego cargada en un lugar en que un niño tiene acceso a ella y la usa indebidamente, le pueden dar una multa o enviarlo a la carcel.



100 Springdale Road Westfield, Massachusetts USA 01085 248 Water Street P.O. Box 1240 Lakefield, Ontario CANADA KOL 2HO

www.savagearms.com

Congratulations on joining the Savage Arms family of sporting firearms owners. With reasonable care, your firearm should deliver years of reliable service and perform to our "legend of accuracy".

For your convenience, this INSTRUCTION MANUALhas been divided into 8 sections: SECTION 1: 10 Commandments of Shooting Safety SECTION 2: Basic Functions SECTION 3: Rings And Bases For Mounting A Scope SECTION 4: Statement Of Limited Warranty SECTION 5: MARK I Series (Parts List and Diagram) SECTION 6: MARK II Series (Parts List and Diagram) SECTION 7: Model 93 Series (Parts List and Diagram)

SECTION 8: STRIKER Series (Parts List and Diagram)

SECTION 1

10 COMMANDMENTS OF SHOOTING SAFETY

(The following excerpts are from SAAMI bulletin #081 1MM 7/97 BP. The entire booklet can be obtained by calling: NATIONALSHOOTING SPORTS FOUNDATION, 11 MILE HILL ROAD, NEWINGTON, CT 06470; 203-426-4358)

inoperable at the worst possible time. The safety serves as a supplement to proper gun handling but cannot possibly serve as a substitute for common sense.

Never touch the trigger on a firearm until you actually intend to shoot.

Your firearm is a precision instrument. Regardless of the position of the safety, any bump strong enough to actuate the firing mechanism of a gun can cause it to fire. The only time you can be absolutely certain that a gun cannot fire is when the action is open and it is completely empty. You and the safe gun handling procedures you have learned are your gun's primary safeties.

4. <u>BE SURE OF YOUR TARGET AND WHAT'S</u> <u>BEYOND IT</u>

No one can call a bullet back. Don't shoot unless you know exactly what your bullet is going to strike. Be sure that your bullet will not injure anyone or anything beyond your target. You should keep in mind how far a bullet will travel if it misses your intended target or ricochets in another direction.

Be aware that even a .22 short bullet can travel over $1^{1}_{l_4}$ miles and a high velocity cartridge, such as a 30-06, can project a bullet more than 3 miles. Shotgun pellets can travel 500 yards, and shotgun slugs have a range of over a half-mile.

Firearms Safety Depends On You

From the time you pick up a firearm, you become part of a system over which you have complete control. You are the only part of the system that can make a gun safe – or unsafe.

You can help meet this responsibility by enrolling in hunter safety or shooter safety courses, if you have not already done so. You must constantly stress safety when handling firearms, especially to children and non-shooters. Develop safe shooting habits and remember firearms safety is up to you. Make no mistake about it.

ALCOHOL, DRUGS AND GUNS DON'T MIX

1. <u>ALWAYS KEEP THE MUZZLE POINTED IN A</u> <u>SAFE DIRECTION</u>

This is the most basic safety rule. If everyone handled a firearm so carefully that the muzzle never pointed at something they didn't intend to shoot, there would be virtually no firearm accidents. It's as simple as that, and it's up to you.

Never point your gun at anything you do not intend to shoot. A safe direction means a direction in which a bullet cannot possibly strike anyone, taking into account possible ricochets and the fact that bullets can penetrate walls and ceilings. Even when "dry firing" with an unloaded gun, you should never point the gun at an unintended target. This is your responsibility, and only you can control it.

2. FIREARMS SHOULD BE UNLOADED WHEN NOT ACTUALLY IN USE

Firearms should be loaded only when you are in the field or on the target range or shooting area, ready to shoot. When not in use, firearms and ammunition should be secured in a safe place, separate from each other. It is your responsibility to prevent children and inexperienced adults from gaining access to firearms or ammunition. A loaded gun has no place in or near a vehicle or building.

Whenever you handle a firearm or hand it to someone, always open the action immediately, and visually check the chamber, receiver and magazine to be certain they do not contain any ammunition. Never assume a gun is unloaded – check for yourself! While in the field, there will be times when common sense and the basic rules of firearms safety will require you to unload your gun for maximum safety. When in doubt, unload your gun!

3. DON'T RELY ON YOUR GUN'S "SAFETY"

Treat every gun as though it can fire at any time, regardless of pressure on the trigger. The "safety" on any gun is a mechanical device, which, like any such device, can become

5. USE CORRECT AMMUNITION

You must assume the serious responsibility of using only the correct ammunition for your firearm. Read and heed all warnings, including those that appear in the gun's instruction manual and on the ammunition boxes. Using improper or incorrect ammunition can destroy a gun and cause serious personal injury. It only takes one cartridge of improper caliber or gauge to wreck your gun, and only a second to check each one as you load it. Be absolutely certain that the ammunition you are using matches the specifications that are contained within the gun's instruction manual and the manufacturer 's markings on the firearm barrel.

Hand loaded or reloaded ammunition deviating from pressures generated by factory loads or from competent recommendations specified in reputable hand loading manuals can be dangerous, and can cause severe damage to guns and serious injury to the shooter.

Ammunition that has become very wet or has been submerged in water should be discarded in a safe manner. Do not spray oil or solvents on ammunition or place ammunition in excessively lubricated firearms.

Form the habit of examining every cartridge you put in your gun. Never use damaged, old or questionable ammunition – the money you save is not worth the risk of possible injury or a ruined gun.

WARNING

DISCHARGING FIREARMS IN POORLY VENTILATED AREAS, CLEANING FIREARMS OR HANDLING AMMUNITION MAY RESULT IN EXPOSURE TO LEAD AND OTHER SUBSTANCES KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE HARM AND OTHER SERIOUS PHYSICAL INJURY. HAVE ADEQUATE VENTILATION AT ALL TIMES. WASH HANDS THOROUGHLY AFTER EXPOSURE.

6. <u>IF YOUR GUN FAILS TO FIRE WHEN THE</u> TRIGGER IS PULLED, HANDLE WITH CARE!

Occasionally, a gun may not fire when the trigger is pulled. If this occurs, keep the muzzle pointed in a safe direction. Keep your face away from the breech. Then, carefully open the action, unload the firearm and dispose of the cartridge in a safe way.

Any time there is a cartridge in the chamber, your gun is loaded and ready to fire – even if you've tried to shoot and it did not go off. It could go off at any time, so you must always remember *RULE #1* and *WATCH THAT MUZZLE!*

7. ALWAYS WEAR EYE AND EAR PROTECTION WHEN SHOOTING

All shooters should wear protective shooting glasses and some form of hearing protectors while shooting. Exposure to shooting noise can damage hearing, and adequate vision protection is essential. Wearing eye protection when disassembling and cleaning any gun will also help prevent the possibility of springs, spring tensioned parts, solvents or other agents from contacting your eyes. No target shooter, plinker or hunter should ever be without them.

8. <u>BE SURE THE BARREL IS CLEAR OF</u> <u>OBSTRUCTIONS BEFORE SHOOTING</u>

Before you load your firearm, open the action and be certain that there is no cartridge in the chamber. Then glance through the barrel to be sure it is clear of any obstruction. Even a small piece of mud, snow, excess lubricating oil or grease in the bore can cause dangerously increased pressure, causing the barrel to bulge or even burst when firing, which can cause injury to the shooter and/or bystanders. Make it a habit to clean the bore with a cleaning rod and patch to wipe away anti-rust compounds in the gun each time immediately before you shoot it. If the noise or recoil on firing seems weak or doesn't seem quite "right", cease firing immediately and be sure to check that no obstruction or projectile has become lodged in the barrel.

9. <u>DON'T ALTER OR MODIFY YOUR GUN,</u> <u>AND HAVE GUNS SERVICED REGULARLY</u>

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Firearms are complicated mechanisms, which are designed by experts to function properly in their original condition. Any alteration or change made to a firearm after manufacture can make the gun dangerous and will usually void any factory warranties. Do not jeopardize your safety or the safety of others by altering the trigger, safety or other mechanism of any firearm or allowing unqualified persons to repair or modify a gun.

Your gun is a mechanical device, which will not last forever and is subject to wear. As such, it requires periodic inspection, adjustment and service.

10. LEARN THE MECHANISM AND HANDLING CHARACTERISTICS OF THE FIREARM YOU ARE USING

Not all firearms are the same. Consequently, never handle any firearm without first having thoroughly familiarized yourself with the particular type of firearm you are using, the safe gun handling rules for loading, unloading, carrying and handling that firearm, and the rules of safe gun handling in general. Locate the firearm's mechanical safety device and get familiar with the feel and "on/off" positions. You should always read and refer to the instruction manual you received with your gun, or if you have misplaced the manual, simply contact the manufacturer for a free copy.

Having a gun in your possession is a full-time job. You cannot guess; you cannot forget. You must know how to use, handle and store your firearm safely. Do not use any firearm without having a complete understanding of its particular characteristics and safe use. There is no such thing as a foolproof gun.

SECTION 2

BASIC FUNCTIONS

PRIOR TO LOADING OR OPERATING, FAMILIARIZE YOURSELF THOROUGHLY WITH THESE OPERATING INSTRUCTIONS AND THE MAIN PARTS OFYOUR FIREARM.

FAILURE TO OBEY A SAFETY WARNING MAY RESULT IN INJURY TO YOU AND/OR OTHERS.

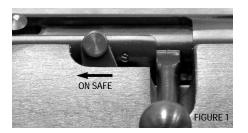
KNOW HOW TO LOCATE AND OPERATE THE SAFETY MECHANISM.

SAVAGE ARMS, (CANADA) INC. DISCLAIMS ANYRESPONSIBILITY FOR DAMAGE OR INJURY WHICH RESULTS FROM ANY MODIFICATIONS OR CHANGES THAT ARE NOT A PART OF THE FIREARM AS DELIVERED FROM THE FACTORY.

<u>SAFETY</u>

The safety is located on the right side of the receiver on right hand guns, and on the left side of the receiver on left hand guns and the Striker Series.

1. To put ON SAFE, pull rearward on the safety lever to fully expose the "S". See FIGURE 1.



(Right hand model shown)

 To take OFF SAFE, push the safety lever forward to cover the "S" and fully expose the red dot. See FIGURE 2.



(Right hand model shown)

CAUTION

WHEN CARRYING A LOADED FIREARM, THE SAFETY MUST ALWAYS BE IN THE ON SAFE POSITION.

THE ONLY TIME YOU CAN BE ABSOLUTELY CERTAIN THAT A GUN CANNOT FIRE IS WHEN THE ACTION IS OPEN AND IT IS COMPLETELY EMPTY OF AMMUNITION.

<u>LOADING</u>

FIREARMS SHOULD BE LOADED ONLY WHEN YOU ARE IN THE FIELD, ON THE TARGET RANGE, OR AT A SHOOTING AREA READY TO SHOOT.

ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.

USE ONLY THE CORRECT AMMUNITION THAT IS STAMPED ON THE SIDE OF THE BARREL.

LOOK THROUGH AND THOROUGHLY CLEAN THE INSIDE OF THE BARREL AND CHAMBER TO ASSURE THERE ARE NO POSSIBLE OBSTRUCTIONS PRIOR TO LOADING.

SAVAGE ARMS, (CANADA) INC. DISCLAIMS ANY RESPONSIBILITY FOR DAMAGE OR INJURY WHICH RESULTS FROM THE USE OF OTHER THAN FACTORY MANUFACTURED AMMUNITION.

LOADING - REMOVABLE MAGAZINE (CLIP)

- 1. With the muzzle of the firearm pointed in a safe direction, move the safety fully rearward to the *ON SAFE* position.
- Placing one hand over the ejection port, slowly lift the bolt handle up and pull fully rearward to extract the live cartridge from the chamber (if there is one).
- 3. With one hand prepared to catch the removable magazine, pull the latch at the rear of the magazine, ejecting the magazine into your hand. See FIGURE 3.



(MARK II shown)

- 4. Look and feel to be sure there are no cartridges in the chamber.
- As shown in FIGURE 4, load the correct caliber cartridges into the removable magazine by pressing downward and to the rear.



(.22LR 10 shot magazine shown)

- Always look carefully around to be sure that no one will cross in front of you when you are ready to shoot.
- 3. Place the firearm in shooting position and move the safety forward to the *OFF SAFE* [*READY TO FIRE*] position and take aim.

NEVER TOUCH THE TRIGGER ON A FIREARM UNTILYOU ACTUALLY INTEND TO SHOOT.

NEVER POINT YOUR GUN AT ANYTHING YOU DO NOT INTEND TO SHOOT.

4. Place your finger into the trigger guard and when you are on target, squeeze the trigger slowly.

NO ONE CAN CALL A BULLET BACK !!!

CAUTION

SHOULD YOU NOTICE WHAT APPEARS TO BE GAS PRESSURE/RESIDUAL POWDER COMING FROM THE BOLT AREA, THIS MAY BE WHAT IS KNOWN AS "BLOW BACK". ALTHOUGH WEARING SAFETY GLASSES WILL PROTECT YOUR EYES, WE RECOMMEND TRYING A DIFFERENT BRAND OF AMMUNITION IN ORDER TO CORRECT THE SITUATION. SHOULD YOU STILL BE EXPERIENCING THIS CONDITION, OR OTHER OPERATING DIFFICULTY, PLEASE CONTACT OUR SERVICE DEPARTMENT AT 413-568-7001. 6. Insert the removable magazine back into

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- the stock opening, pressing upward until the latch snaps into position and is fully engaged.
- Moving the bolt handle forward and down will push the first cartridge from the magazine into the chamber.
 - When the bolt is fully closed, a live cartridge will be IN THE CHAMBER.

ALWAYS KEEPTHE MUZZLE POINTED IN A SAFE DIRECTION.

LOADING - SINGLE SHOT

- Move the safety fully rearward to the ON SAFE position, locking the trigger mechanism.
- 2. Lift the bolt handle up and fully rearward.
- 3. Insert a cartridge into the chamber as shown in FIGURE 5.

5. Pull up and fully rearward on the bolt handle to open the bolt to extract the fired case.

ALWAYS KEEPTHE MUZZLE POINTED IN A SAFE DIRECTION.

- 6. Moving the bolt handle forward and down will push the next cartridge from the magazine into the chamber.
- Move the safety fully rearward to the ON SAFE position when not firing.

UNLOADING - REMOVABLE MAGAZINE (CLIP)

 With the muzzle pointed in a safe direction, move the safety fully rearward to the ON SAFE position.

KEEP YOUR FINGERS AWAY FROM THE TRIGGER.

- Placing one hand over the ejection port, slowly lift the bolt handle up and pull fully rearward to extract the live cartridge from the chamber (if there is one).
- With one hand prepared to catch the removable magazine, pull the latch at the rear of the magazine, ejecting the magazine into your hand.



- 4. Move the bolt handle forward and down.
 - When the bolt is fully closed, a live cartridge will be IN THE CHAMBER.

ALWAYS KEEPTHE MUZZLE POINTED IN A SAFE DIRECTION.

<u>TO FIRE</u>

DO NOT MOVE THE SAFETY FORWARD TO THE OFF SAFE [READY TO FIRE] POSITION UNTILYOU ARE READY TO SHOOT.

1. Keep your finger off the trigger and out of the trigger guard until you are ready to shoot.

THE ONLY TIME YOU CAN BE ABSOLUTELY CERTAIN THAT A GUN CANNOT FIRE IS WHEN THE ACTION IS OPEN AND IT IS COMPLETELY EMPTYOFAMMUNITION.

A LOADED GUN HAS NO PLACE IN OR NEAR A VEHICLE OR BUILDING.

CAUTION

LOOK AND FEEL! BE SURE THE CHAMBER AND MAGAZINE ARE COMPLETELY EMPTY – DO NOT ASSUME!

UNLOADING - SINGLE SHOT

1. With the muzzle pointed in a safe direction, move the safety fully rearward to the *ON SAFE* position.

KEEPYOUR FINGERS AWAY FROM THE TRIGGER.

- Placing one hand over the ejection port, slowly lift the bolt handle up and pull fully rearward to extract the live cartridge from the chamber.
- 3. Remove the cartridge with your fingers.

A LOADED GUN HAS NO PLACE IN OR NEAR A VEHICLE OR BUILDING.

<u>CAUTION</u>

LOOK AND FEEL! BE SURE THE CHAMBER IS EMPTY — DO NOT ASSUME!

CLEANING AND CARE OF YOUR FIREARM

YOUR GUN IS A MECHANICAL DEVICE THAT WILL NOT LAST FOREVER AND IS SUBJECT TO WEAR.

TO REMOVE THE BOLT

ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.

A LOADED GUN HAS NO PLACE IN OR NEAR A VEHICLE OR BUILDING.

- Placing one hand over the ejection port, slowly lift the bolt handle up and pull fully rearward to extract the live cartridge from the chamber (if there is one).
- 2. With one hand prepared to catch the removable magazine, pull the latch at the rear of the magazine, ejecting the magazine into your hand.
- 3. Look and feel to be sure there are no cartridges in the chamber.
- 4. Move the safety forward to the OFF SAFE [READY TO FIRE] position.
- 5. Pull back on the trigger and slide the bolt out of the rear of the receiver. See FIGURE 6.
- 5. Unscrew the brush from the cleaning rod and replace it with a patch tip.
- 6. Push a new patch through the bore starting from the chamber end and out the muzzle.
- 7. Repeat step 6 several times.
- 8. Push a new patch lightly saturated with gun oil through the bore.
- 9. Push a new dry patch through the bore to remove the excess oil.

A VERY THIN FILM OF OIL IS SUFFICIENT PROTECTION – DO NOT OVER OIL!!!

YOUR GUN IS A MECHANICAL DEVICE THAT WILL NOT LAST FOREVER AND IS SUBJECT TO WEAR. CONTACT SAVAGE ARMS SERVICE DEPARTMENT FOR PERIODIC INSPECTION, ADJUSTMENT AND SERVICE.

PROTECTING METAL SURFACES

- In order to be able to reach all surfaces, remove the bolt prior to cleaning and oiling.
- 2. With a soft cloth, remove any foreign matter (i.e. mud, twigs, grass).



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(MARK I shown)

6. Care should be taken not to hit the stock with the bolt.

DO NOT DISASSEMBLE THE BOLT ASSEMBLY.

CAUTION

BOLT ASSEMBLIES ARE SPECIFICALLY MATCHED TO A FIREARM. USING ANY OTHER BOLT ASSEMBLY MAY CAUSE EXTENSIVE DAMAGE TO THE FIREARM AND/OR SERIOUS INJURY TO THE SHOOTER OR BYSTANDER.

DISASSEMBLE ONLY ONE FIREARM AT A TIME TO AVOID INTERCHANGING COMPONENTS.

- Apply a thin coat of gun oil on all cleaned metal surfaces. Rubbing may be necessary to remove any signs of rust.
- Where accessible, clean and lightly oil interior metal surfaces.

TO REPLACE BOLT

 Make sure that the magazine is removed, the safety is in the OFF SAFE [READY TO FIRE] position, and the bolt is in the cocked position (the guide pin aligned with the bolt arm, see FIGURE7).



- 2. Hold the bolt so the firing pin is located top center. With the trigger pulled, slide the bolt into the rear of the receiver.
 - If you encounter difficulty, remove the bolt and re-check the alignment. Never force the bolt into the receiver.

CLEANING THE BORE

LOOK AND FEEL! BE SURE THE CHAMBER AND MAGAZINE ARE COMPLETELY EMPTY — DO NOT ASSUME!!!

NEVER ATTEMPT TO DISASSEMBLE, CLEAN, OR OIL A LOADED FIREARM!

BE SURE TO READ AND UNDERSTAND ALL OF THE CAUTIONS AND WARNINGS ON ALL SOLVENTS AND CHEMICALS PRIOR TO USE. FOLLOW THE MANUFACTURER'S INSTRUCTIONS FOR BEST CLEANING RESULTS.

- Prepare an area for cleaning the firearm with a suitable surface, adequate ventilation, and the correct caliber cleaning rod, brush, patches, powder solvent, and oil.
- 2. Follow the instructions under "TO REMOVE THE BOLT" (see page 7) before cleaning.
- 3. Lay the firearm horizontally with the ejection port facing down.

ALWAYS STARTING FROM THE CHAMBER END, PUSH THE CLEANING ROD THROUGH THE BORE AND OUT THE MUZZLE END.

 Using a small amount of powder solvent on the brush, push the cleaning rod through the barrel several times.

SECTION 3

RINGS & BASES FOR MOUNTING A SCOPE

The following Companies manufacturer *RINGS* and *BASES* that fit Savage firearms.

The manufacturers listed below should be contacted for specific part numbers and information.

WEAVER P.O. Box 39 Onalaska, WI 54650 800-635-7656 www.weaveroptics.com	BURRIS 331 East 8 th Street Greeley, CO 80631 970-356-1670 <u>www.burrisoptics.com</u>
KWIK-SITE 5555 Treadwell Wayne, MI 48184 734-326-1500 <u>www.kwiksiteco@aol.com</u>	MILLETT 7275 Murdy Circle Huntington Beach, CA 92647 800-645-5388 <u>www.millettsights.com</u>
B-SQUARE P.O. Box 11281 Fort Worth, TX 76110 800-433-2909 <u>www.b-square.com</u>	LEUPOLD 14400 NW Greenbrier Parkway Beaverton, OR 97006 503-526-5196 <u>www.leupold.com</u>

STATEMENT OF LIMITED WARRANTY

Please complete the *WARRANTY REGISTRATION CARD* and return it to Savage Arms, Inc. within ten (10) days from the date of purchase.

Savage Arms, Inc. must be notified within one (1) year from the date of purchase of any defect in materials or workmanship encountered during normal use.

WHO IS COVERED?

The original owner (with proof of purchase).

WHAT IS COVERED?

Any defect in materials or workmanship performed at Savage Arms.

HOW LONG IS THE WARRANTYPERIOD?

One (1) year from the date of purchase.

WHAT IS NOTCOVERED?

PERSONALINJURY, PROPERTYDAMAGE, AND/OR DAMAGE TO THE FIREARM CAUSED BY:

Negligence to provide proper care and maintenance.

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- Alterations/modifications performed without the expressed authorization of Savage Arms, Inc. Service Department.
- Normal wear; tear; and/or corrosion.
- Accidental discharge, careless handling, and/or misuse.
- Barrel obstructions.

EXCLUSIONS AND LIMITATIONS:

This *WARRANTY* and the remedies set forth herein are exclusive and take the place of all other expressed or implied *WARRANTIES* (including any implied WARRANTY of merchantability or fitness for any particular purpose which are disclaimed). No other representations or claims of any nature shall be binding on or obligate Savage Arms, Inc.

Savage Arms, Inc. excludes any incidental and consequential damages under this warranty. Some states do not allow exclusions or limitations on how long an implied warranty lasts, so the above limitations may not apply to you.

This *WARRANTY* gives you specific legal rights. You may have other rights, which will vary, from state to state.

RETURNING A FIREARM:

For WARRANTY claims, proof of purchase must accompany the firearm.

It is a violation of Federal Law to ship a firearm with live ammunition either in the box or in the firearm itself. If received, The Bureau of Alcohol, Tobacco, and Firearms must be notified!

Savage Arms, Inc. is not responsible for the loss or damage to any accessories shipped with the firearm.

If there is a question whether the firearm should be returned or parts could be purchased, please call 1-413-568-7001 between 9:00 am and 3:30 p.m. ESTand ask for the Service/Warranty Department.

All firearms are to be sent to Savage Arms, Inc. at the owner's expense. Warranty repairs will be returned to the owner at the expense of Savage Arms, Inc.

- Pack the firearm in its original box if possible (or a similar suitable box), being careful to include any support pieces.
- 2. Enclose a brief note including:
 - Name, address and phone number of sender.

- Best time and method to contact sender.
- Serial number of firearm.
- Description of the problem you are having.
- Bullet weight, bullet type, sabot, powder type and charge you are using.
- Any other information that you feel may be helpful.
- 3. Return to:

Savage Arms, Inc. 100 Springdale Road Westfield, MA01085 Attn: Service Department Phone: 413-568-7001 Fax: 413-568-8386

- If there will be a charge involved for the repair, a quote will be sent within fourteen (14) working days.
 - If there is no response from the quote within (30) days, the firearm will be returned COD (\$20.00 Shipping/Handling).
 - Firearms will be repaired typically 4 weeks after receipt of payment in the order they were received.



MARK | Series

PARTS MAY BE ORDERED DIRECTLY FROM SAVAGE ARMS [PHONE 413-568-7001] BETWEEN THE HOURS OF9:00 AND 3:30 (EASTERN STANDARD TIME). THERE IS A MINIMUM ORDER AND PLEASE ALLOW 2 WEEKS FOR DELIVERY.

PLEASE BE ADVISED THAT SOME PARTS MAY REQUIRE FITTING. SAVAGE ARMS BEARS NO RESPONSIBILITY FOR THE FUNCTION OR PERFORMANCE OFANY FIREARM THAT HAS BEEN REPAIRED OR MODIFIED BYOTHER THAN SAVAGE ARMS SERVICE DEPARTMENT. AS SUCH, SAVAGE ARMS ACCEPTS NO RESPONSIBILITY/ LIABILITYFOR ANY DIRECT AND/OR CONSEQUENTIAL DAMAGE AND/OR INJURY RESULTING FROM THE USE OF A FIREARM REPAIRED OR MODIFIED BYOTHER THAN THE SAVAGE ARMS SERVICE DEPARTMENT.

* RESTRICTED TO FACTORY INSTALLATION ONLY

#	Description	Part #
1	Front sight	700427
2	Rear sight	700414
3	Universal elevator	104860
4	Feed ramp RH	701204
	Feed ramp LH	701206
*5	Bolt assembly RH	702260
	Bolt assembly LH	702291
6	Firing pin	702482
7	Extractor RH	702254
	Extractor LH	702296
8	Cartridge guide RH	702256
	Cartridge guide LH	702297
9	Extractor spring clip	702255
10	Front stud	702229
10A	Stock assembly stud	702279
11	Receiver pin	702478
12	Bolt guide RH	702231
	Bolt guide LH	702292
13	Spacer washer (2 req'd)	701203
14	Trigger/mag housing screw	702230
15	Lock washer (2 req'd)	702270
16	Trigger assembly RH	702293
	Trigger assembly LH	702294
17	Rear stud	702234
18	Stock wood RH	701265
	Stock wood RH uncheckered	701255
	Stock wood RH youth	701269
	Stock wood RH youth camo	701281
	Stock wood RH youth camo uncheckered	701263
	Stock wood RH youth uncheckered	701259
	Stock wood LH	701266
	Stock wood LH uncheckered	701256
	Stock color laminate RH	702304
	Stock color laminate RH uncheckered	701264

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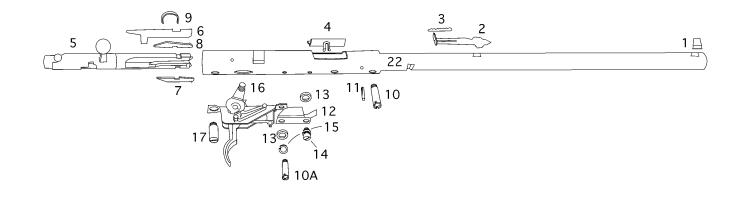
19Trigger guard70048920Trigger guard/mag plate screw700488

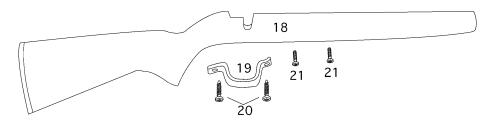
(2 req'd)

 21
 Stock assembly screw (2 req'd)
 700475

 *22
 Barrel/receiver assembly RH

2 Barrel/receiver assembly RH Barrel/receiver assembly RH youth Barrel/receiver assembly RH smooth bore Barrel/receiver assembly LH







MARK II Series

PARTS MAY BE ORDERED DIRECTLY FROM SAVAGE ARMS [PHONE 413-568-7001] BETWEEN THE HOURS OF 9:00 AND 3:30 (EASTERN STANDARD TIME). THERE IS A MINIMUM ORDER AND PLEASE ALLOW 2 WEEKS FOR DELIVERY.

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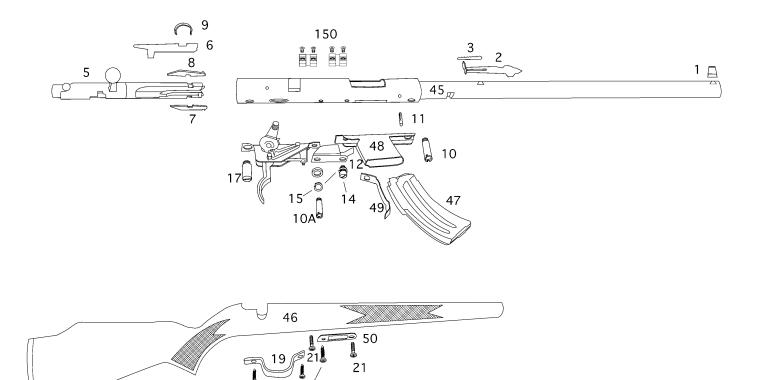
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*5	Bolt assembly RH	702260
	Bolt assembly RH SS	702360
	Bolt assembly LH	702291
6	Firing pin	702482
7	Extractor RH	702254
	Extractor LH	702296
8	Cartridge guide RH	702256
	Cartridge guide LH	702297
9	Extractor spring clip	702255
10	Front stud	702229
0A	Stock assembly stud	702279
11	Receiver pin	702478
12	Bolt guide RH	702231
	Bolt guide LH	702292
13	Spacer washer	701203
14	Trigger/mag housing screw (2 req'd)	702230
15	Lock washer (2 req'd)	702270
16	Trigger assembly RH	702293
	Trigger assembly RH (synthetic stock)	702433
	Trigger assembly RH SS (synthetic stock)	702413
	Trigger assembly LH	702294
17	Rear stud	702234
19	Trigger guard	700489
20	Trigger guard/mag plate screw (3 req'd)	700488
21	Stock accomply corow (2 rog/d)	700475

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21 Stock assembly screw (2 req'd) 700475

*45	Barrel/receiver assembly RH Barrel/receiver assembly RH youth Barrel/receiver assembly RH heavy barrel Barrel/receiver assembly RHSS Barrel/receiver assembly LH Barrel/receiver assembly LH youth	
46	Stock wood RH	702267
	Stock wood RH youth	702271
	Stock wood RH laminate	702286
	heavy barrel	
	Stock wood LH	702268
	Stock wood LH youth	702272
	Stock synthetic RH	702282
	Stock synthetic RH heavy barrel	702415
	Stock synthetic RH camo	702427
47	Magazine assembly 5 shot	702219
	Magazine assembly 10 shot	702227
	Magazine assembly SS 5 shot	702321
	Magazine assembly SS 10 shot	702327
48	Magazine housing	702226
	Magazine housing SS	702326
49	Magazine retaining spring	702228
	Magazine retaining spring SS	702328
50	Magazine plate	702477
150	Scope base/screws (2 reg'd)	702285





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Model 93 Series

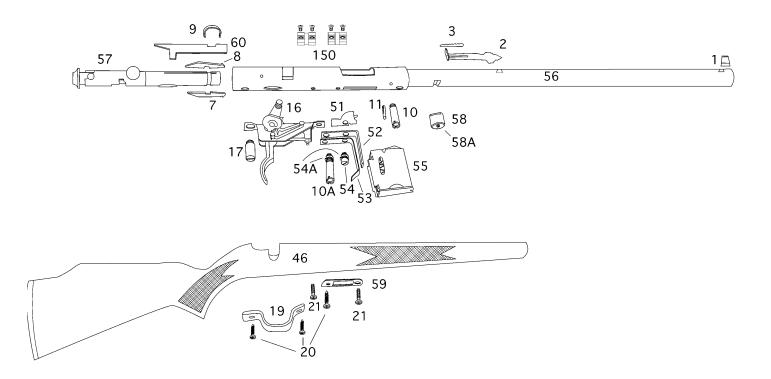
PARTS MAY BE ORDERED DIRECTLY FROM SAVAGE ARMS [PHONE 413-568-7001] BETWEEN THE HOURS OF 9:00 AND 3:30 (EASTERN STANDARD TIME). THERE IS A MINIMUM ORDER AND PLEASE ALLOW 2 WEEKS FOR DELIVERY.

PLEASE BE ADVISED THAT SOME PARTS MAY REQUIRE FITTING. SAVAGE ARMS BEARS NO RESPONSIBILITY FOR THE FUNCTION OR PERFORMANCE OFANY FIREARM THAT HAS BEEN REPAIRED OR MODIFIED BYOTHER THAN SAVAGE ARMS SERVICE DEPARTMENT. AS SUCH, SAVAGE ARMS ACCEPTS NO RESPONSIBILITY/ LIABILITYFOR ANY DIRECT AND/OR CONSEQUENTIAL DAMAGE AND/OR INJURY RESULTING FROM THE USE OF A FIREARM REPAIRED OR MODIFIED BYOTHER THAN THE SAVAGE ARMS SERVICE DEPARTMENT.

* RESTRICTED TO FACTORY INSTALLATION ONLY

#	Description	Part #
1	Front sight	700427
2	Rear sight	700414
3	Universal elevator	104860
7	Extractor RH	702254
	Extractor LH	702296
8	Cartridge guide RH	702256
	Cartridge guide LH	702297
9	Extractor spring clip	702255
10	Front stud	702229
10A	Stock assembly stud	702279
11	Receiver pin	702210
16	Trigger assembly RH	702293
	Trigger assembly RH SS	702413
	Trigger assembly RH	702433
	(synthetic stock)	
	Trigger assembly RH SS	702413
	(synthetic stock)	
	Trigger assembly LH	702294
17	Rear stud	702234
19	Trigger guard	700489
20	Trigger guard/mag plate screw (3 reg'd)	700488
21	Stock assembly screw (2 reg'd)	700475
46	Stock wood RH	702267
	Stock wood RH heavy barrel	702306
	Stock wood LH	702268
	Stock wood LH heavy barrel	702274
	Stock synthetic RH	703282
	Stock synthetic RH camo	703219
	Stock synthetic RH heavy barrel	703320
	Stock color laminate RH heavy barrel	702286

51	Bolt guide RH	703231
	Bolt guide LH	703232
52	L'bar	703226
	L'bar SS	703326
53	Magazine retaining spring	703228
	Magazine retaining spring SS	703328
54	L'bar screw (2 req'd)	703230
54A	Lock washer (2 req'd)	702270
55	Magazine assembly	703227
	Magazine assembly SS	703327
*56	Barrel/receiver assembly RH	
	Barrel/receiver assembly RH heavy barrel SS	
	Barrel/receiver assembly RH SS	
	Barrel/receiver assembly LH	
	Barrel/receiver assembly .17HMR F	RH
	Barrel/receiver assembly .17HMR F	RH SS
	Barrel/receiver assembly .17HMR RH	heavy barrel
	Barrel/receiver assembly .17HMR RH he	avy barrel SS
	Barrel/receiver assembly .17HMR LH	heavy barrel
*57	Bolt assembly RH	703281
	Bolt assembly RH SS	703360
	Bolt assembly LH	703293
58	Recoil lug	703212
58A	Recoil lug screw	703276
59	Magazine plate	703278
60	Firing pin	703482
150	Scope base/screws (2 req'd)	702285
	Scope base/screws SS (2 req'd)	703317



Model 93

STRIKER Series

PARTS MAY BE ORDERED DIRECTLY FROM SAVAGE ARMS [PHONE 413-568-7001] BETWEEN THE HOURS OF9:00 AND 3:30 (EASTERN STANDARD TIME). THERE IS A MINIMUM ORDER AND PLEASE ALLOW 2 WEEKS FOR DELIVERY.

PLEASE BE ADVISED THAT SOME PARTS MAY REQUIRE FITTING. SAVAGE ARMS BEARS NO RESPONSIBILITY FOR THE FUNCTION OR PERFORMANCE OFANY FIREARM THAT HAS BEEN REPAIRED OR MODIFIED BYOTHER THAN SAVAGE ARMS SERVICE DEPARTMENT. AS SUCH, SAVAGE ARMS ACCEPTS NO RESPONSIBILITY/ LIABILITY FOR ANY DIRECT AND/OR CONSEQUENTIALDAMAGE AND/OR INJURY RESULTING FROM THE USE OF A FIREARM REPAIRED OR MODIFIED BYOTHER THAN THE SAVAGE ARMS SERVICE DEPARTMENT.

* RESTRICTED TO FACTORY INSTALLATION ONLY

#	Description	Part #
	BOTH MODELS 501, 502 & 503	
1	Stock assembly screw (2 req'd)	700475
2	Rear stud	702234
3	Extractor RH	702254
4	Cartridge guide RH	702256
5	Lock washer	702270
6	Scope base/screws (2 req'd)	702285
	Scope base/screws SS (2 req'd)	703317
7	Stock assembly stud	702279
8	Trigger assembly LH	702412
	Trigger assembly LH SS	703118
9	Stock synthetic .22LR	702265
	Stock synthetic .22WMR/.17HMR	703265
10	Extractor spring clip	702255
*29	Barrel/receiver assembly .22LR	702430
	Barrel/receiver assembly .22WMR	703286
	Barrel/receiver assembly .17HMR	703200
	Barrel/receiver assembly .17HMR SS	703112
32	Front stud	702229
	MODEL501 .22LR	
22	Magazine housing	702226
23	Magazine assembly	702227
24	Magazine retaining spring	702228
25	Trigger/mag housing screw	702230

702231

702482

701203

702425

Bolt guide RH

Spacer washer

Bolt assembly .22LR

Firing pin

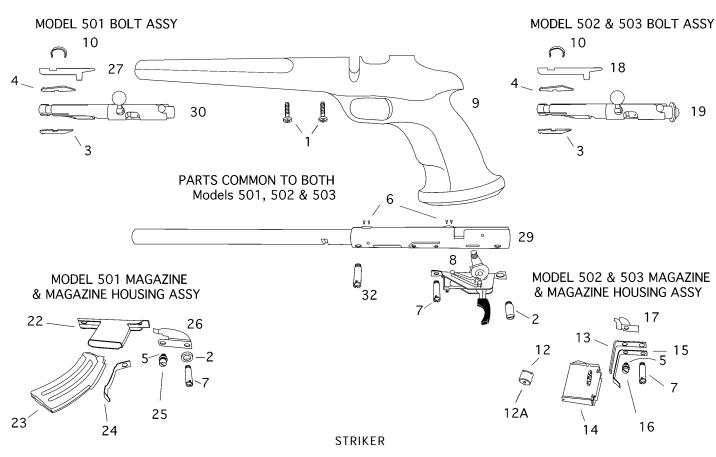
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MODEL502 .22WMR & 503 .17HMR

12	Recoil lug	703212
12A	Recoil lug screw	703276
13	L'bar	703226
	L'bar SS	703326
14	Magazine assembly	703227
	Magazine assembly SS	703327
15	Magazine retaining spring	703228
	Magazine retaining spring SS	703328
16	L'bar screw	703230
17	Bolt guide RH	703231
18	Firing pin	703482
*19	Bolt assembly .22WMR/.17HMR	703257
	Bolt assembly .17HMR SS	703260



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Not To Scale