This manual contains operating, care and maintenance instructions. Please read it carefully and keep it handy. To insure warranty protection for your rifle, the warranty card attached to the back cover should be filled out and mailed within 10 days of purchase.
1. Treat every gun with the respect due a loaded gun.
2. Keep the safety ON SAFE until you are ready to shoot.
3. Be sure of your target before you pull the trigger.
4. Use only clean, dry, factory-loaded ammunition of the proper size and caliber.
5. Don’t use modified or mutilated ammunition.
6. When carrying your gun never point it at anything you do not want to shoot.
7. Be sure to keep the barrel and mechanism clean and free of obstructions.
8. Before cleaning be sure your rifle is completely empty.
9. Never climb a tree or a fence, or jump a ditch with a loaded gun.
10. Never pull a gun toward you by the muzzle.
11. When shooting always wear protective shooting glasses.
12. Avoid ricochets by never shooting a bullet at a flat, hard surface; or water.
13. Be sure your backstop is adequate before beginning target practice.
14. Be sure no one is standing in the path of ejecting shells.
15. Store guns and ammunition separately; beyond the reach of children.
16. Avoid alcoholic beverages before and during shooting.
17. Completely unload your gun before storing, traveling, standing it against an object, laying it down or handing it to someone.
18. Never use a gun that fails to function properly or force a jammed action.
How your Marlin is made

Now that you are a Marlin owner, you should know a little bit more about the company that makes America’s finest firearms. And we don’t say that lightly — over four generations of Marlin-totin’ sportsmen say it for us! For over 100 years, Marlin gunsmiths have been turning out the kind of quality firearms that have made our symbol famous. Only Marlin gives you Micro-Groove® rifling — an exclusive advance in barrel making that’s proven up to 25% more accurate in range and laboratory tests. Now that you are a Marlin owner you will see just what we mean!

Marlin Warranty

This rifle is warranted to the original registered owner for a period of two years from the date of purchase against defects in material and workmanship, excepting, however, such conditions as normal wear or damage resulting from neglect, abuse, or repairs not made or authorized by Marlin.

Its Purpose

Your Marlin autoloader has had lightweight and fast action built in to make it a great small game rifle. Large capacity tubular magazines or convenient clip loading make it an ideal rifle for plinking or informal target shooting.

1 Your Marlin Autoloader

Your Marlin autoloader is a semi-automatic .22 caliber rimfire rifle using either a tubular or clip type magazine. Your rifle is designed for .22 Long Rifle cartridges only. It is shipped completely assembled and should not be used or disassembled without fully reading and understanding the instructions in this Owner’s Manual.

2 Specifications

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*All Marlin Autoloaders are grooved for tip-off scope mounting. Refer to pages 12 and 13 for illustrations and specifications of the scopes we recommend for your autoloader.
How to Load Your Autoloader

A. Tubular Magazine (Model 49, 99C, 99M1 only). Be sure the chamber is empty, bolt is closed, and the gun is pointed in a safe direction. To load the magazine turn your autoloader over and unlock the inner magazine tube by turning the knurled locking end plug (photo A). Keeping your fingers away from the muzzle, extract the inner tube from the outer tube until either the loading port is exposed as is the case with the Model 49 and 99C or the entire inner tube has been extracted as is the case with the Model 99M1.

When you have loaded up to 18 cartridges for Models 49 and 99C, or 9 cartridges with the Model 99M1, slide the tube back in place, turning it slightly to ease passage over the loaded rounds. Then rotate the knurled locking end plug to the locked position.

The inner tube will not lock in place if the number of cartridges loaded exceeds the stated magazine capacity.

B. Clip Magazine (Model 989M2 only)
Depress the clip release (photo B) and remove the clip from the rifle. Insert up to 7 cartridges as shown in photo C.

### How to Operate the Safety

The safety mechanism is a round button located behind the trigger. To put your autoloader ON SAFE hold your rifle in the normal shooting position, pointed in a safe direction, and push the safety button from left to right as far as it will go. The safety is now ON SAFE.

To move your safety to the OFF SAFE position, push the safety button from right to left as far as it will go. A red ring around the safety button will be visible when the safety is in the OFF SAFE position.

Never disassemble the safety. It has been correctly designed, fitted and tested. Any mechanical device can fail, however, so never rely on the safety to justify careless handling.
With the gun pointed in a safe direction replace the loaded magazine being sure it locks in place.

Note — your autoloader is not designed to be single-loaded. Always load cartridges through the tube or clip magazine as directed above.

5 Cocked and Ready

With the safety ON SAFE, and the rifle pointed in a safe direction, pull the charging handle fully to the rear (photo D) and let it snap forward freely. Your autoloader is now cocked and ready to fire when the safety is pushed to the OFF SAFE position.

6 To Fire

Push the safety to the OFF SAFE position and with the gun pointed at the target, squeeze the trigger. Since your rifle is an autoloader, after each shot is fired it is ready to be fired again. If you have not fired all cartridges at the target, be sure to put the safety ON SAFE until you are ready to shoot again.
How to Unload

Before you unload, be sure your rifle is ON SAFE and pointed in a safe direction. To unload your autoloader you must first unload your magazine. This can be accomplished by either removing your clip or unlocking and removing the inner magazine tube and emptying all cartridges. Then replace and lock the tube back in position. Next, the action must be cleared by grasping the charging handle, pulling it fully to the rear (bolt open) and letting it snap forward freely. This must be done repeatedly until the ejection of cartridges ceases. Refer to photo E which illustrates clearing the action. Finally you must check the chamber and feed throat visually to be sure that no cartridges remain. The visual check may be accomplished more easily by locking the action in the open position, (bolt to the rear). First, pull the charging handle rearward and hold it open. Now engage the lock by pushing the charging handle to the left, toward receiver (photo F).

To release, pull the charging handle out to the right and let it snap forward freely.

What to do if your Rifle fails to fire

A. Misfires If you have squeezed the trigger
and nothing happens, remain in shooting position, pointing the gun in a safe direction. Count to 10, then clear the action.

B. Underpowered shot A “squib,” or underpowered shot, should not occur if the ammunition is clean, dry, and factory loaded. You can tell if a shot is underpowered by the unusual low report it makes. Because the bullet may actually still be in the barrel, you must unload completely, clear the action, and look through the barrel to see if there is any obstruction. If there is, it should be removed by a Marlin Recommended Gunsmith.

9 Sighting

Your rifle has been sighted-in and test-fired at the factory. Due to individual shooting characteristics however, sighting should be range verified.

A. Vertical Correction: To raise the point of impact, raise the rear sight. To lower the point of impact, lower the rear sight.

B. Horizontal Correction: To move the point

of impact to the left, move the rear sight to the left. To move the point of impact to the right move the rear sight to the right.

Windage and elevation adjustments to the rear sight of Models 99M1 and 989M2 can be made by turning the windage and elevation adjustment screws.

Windage adjustments to the rear sight of Models 49 and 99C can be accomplished by gently tapping the dovetail portion of the rear sight in the direction desired. Elevation adjustments to the rear sight of the Model 49 and 99C may be accomplished by moving the elevator to the desired height.

10 Cleaning Your Rifle

With the safety on SAFE, clear the action several times to be sure no cartridges remain. Pull the charging handle back and lock the action open.

Before shooting this or any other firearm, always check the bore to be sure it is free of grease, oil, or any other obstruction. With normal use it is not necessary to clean the
bore of your autoloader. However, if your rifle gets wet, or if any foreign material gets into the action or barrel, cleaning as described below is recommended.

A. **Cleaning the Bore and the Barrel** Use any standard .22 caliber commercial cleaning rod and cleaning patches. Clean the barrel with powder solvent and wipe lightly with gun oil after cleaning.

**11 Cleaning the Action**

The steps listed below should be followed carefully to assure proper disassembly, cleaning and reassembly.

**Step #1** — With the safety ON SAFE, clear the action several times to be sure no cartridges remain.

**Step #2** — The magazine should be removed in accordance with the procedure described on page 4.

**Step #3** — (Model 49 only). Unscrew the front and rear trigger guard screws as shown in photo G and remove the action from the receiver (photo H).

(Model 99C only). Unscrew take-down screws A and B as shown in photo I. Separate the rifle into two segments, the first consisting of the stock and trigger assembly, the second consisting of the barrel and action. Unscrew the assembly screws D and E as well as assembly post screw F as shown in photo J. Remove assembly post G. The action can now be removed from the receiver.

(Models 99M1, 989M2). Remove the two hand guard screws and barrel band shown in photo K. You may now proceed in accordance with the disassembly instructions described above for the Model 99C.

**Step #4** — With the action removed, the bolt, charging handle, recoil spring and spring guide may now be removed. Pull the charging handle back slightly and with the forefinger of
your other hand, lift the muzzle end of the breech bolt from the receiver (photo L). As you begin to lift the bolt out, the charging handle will become free and can be removed. The recoil spring and spring guide are now within easy reach for removal (photo M).

**Step #5** — The barrel, receiver and action are now ready for thorough cleaning. The action should be cleaned in solvent, dried, and oiled lightly prior to reassembly.

**Caution:** Further disassembly of the action is not recommended and should only be attempted by a Marlin Recommended Gunsmith or the factory.

**Step #6** — To reassemble, first insert the recoil spring and spring guide into the hole at the rear of the receiver. Caution should be exercised so as to prevent kinking of the recoil spring during this phase of reassembly. The charging handle can now be positioned through the ejection port as shown on photo N. To complete insertion of breech bolt be sure the charging handle fits into the slot provided for it in the breech bolt. Now insert the action into the receiver and reverse the disassembly procedure described for your particular model.
12 Maintenance

Avoid the use of oil during below freezing conditions. A dry graphite used sparingly is recommended for cold weather lubrication. Condensation droplets may form soon after the rifle is brought into a warm room or the rifle may become wet during inclement weather. In any case, all moisture should be removed from the affected areas. Exterior metal finishes may be wiped down with a slightly oiled cloth. For long term storage, lightly oil bore, barrel and action with gun oil. Your rifle should be completely unloaded and stored in a dry area.

Instructions for Factory Maintenance

Part 178.147 of the Internal Revenue Service, Rules & Regulations Governing Commerce in Firearms and Ammunition, entitled Repair of Firearm, states, “A person not otherwise prohibited by Federal, State or local law”, (such as a convicted felon, drug addict, or mental incompetent) “may ship a firearm to a licensed
importer, licensed manufacturer, or licensed dealer for the sole purpose of repair or customizing and notwithstanding any other provision of this part, the licensed importer, licensed manufacturer, or licensed dealer may return in interstate or foreign commerce to that person the repaired firearm or a replacement firearm of the same kind and type.”

A. Questions regarding the performance of your firearms should be addressed to our Gun Service Division. You should include the Serial Number, Model Number and a full description of the conditions and problems involved.

B. If you wish to return your firearm for repair, follow these instructions:

1. Be absolutely certain that your firearm is empty of all cartridges prior to mailing.

2. Pack your rifle carefully, with plenty of cushioning material, and a sturdy outer cardboard box. Do not ship in a gun case or special container that you wish returned.

3. Clearly marked on the outside of the package should be your return address.

4. Affix a complete letter of information to the outside of the package. The letter should describe the contents; e.g., whether it's a complete gun, or part; the model number and serial number; description of the damage or problem, including under what conditions they occurred; what you wish corrected or changed, and any new parts desired.

5. If not covered by warranty, and you wish an estimate, please advise. Otherwise, we will perform the necessary repairs.

6. Do not ship live ammunition to the factory.

7. Ship your firearm via Insured Mail, Express, Motor Transport or Freight. Shipment must be prepaid and addressed to Marlin Firearms Co., Gun Service Division, 100 Kenna Drive, North Haven, Conn. 06473, or your nearest Recommended Marlin Repair Station.
Recommended Scopes

Marlin's "Plus Power" scopes are the finest sporting scopes you'll find anywhere. Nitrogen-filled, and scratch-proof, they're guaranteed for life, even under rugged field-use conditions. These quality scopes are designed for all popular rifles.

Each model features "camera optical" edge-to-edge image sharpness, double hard-coated lenses, non-magnifying reticles and 1/2-minute click stops. With their exceptional light-gathering power, these scopes lengthen the shooting day at dawn and dusk—to give you extra shooting hours. A scope equipped Marlin makes the most of Micro-Groove® accuracy.

Marlin 500 Zoom
Variable
3-7X, 20mm

The .22 scope that handles like a high power model, the 500 features "camera optics," edge-to-edge image sharpness and a big 7/8" tube to give you a larger, brighter field of view. Instant power change from 3X, for perfect brush shots, up to 7X for long range, pinpoint accuracy. Precise 1/2-minute click stops give you fine adjustments for any practical range. Sturdy 2-piece mount and lens caps included. Guaranteed for life.
Marlin 300
4X, 20mm

This fixed power .22 Marlin scope scoops in the light with a big 20mm double coated lens. Camera optics featured throughout. Precise 1/2-minute click stops and popular

4X power magnification make this model the most popular all around .22 scope available. Sturdy 2-piece mount and lens caps included. Guaranteed for life.

Marlin Scope Specifications

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Marlin recommended Service Centers.*

ALABAMA
Selma 36701
WALKER ARMS COMPANY
Rt. 2, Box 38

ARIZONA
Tucson 85719
CARMICHAEL'S SPORTING GOODS
1018 East Sixth Street
Scottsdale 85251
GUNSMOKE
118 N. Brown Avenue
Phoenix 85006
THE SHOOTER'S HAVEN
1936 E. McDowell

ARKANSAS
Little Rock 72006
KENNETH BERRY GUN SHOP
4609 Willow Spring Road

CALIFORNIA
Sacramento
ARDEN SPORTS UNLIMITED
3121 Arden Way
Garden Grove 92841
DUANE & BOB'S GUNSMITH SERVICE
12711-C Western Avenue
San Diego 92115
KRASNES, INC.
5334 Ei Cajon Boulevard
Belmont 94002
MICRO SIGHT
242 Harbor Boulevard
Whittier 90606
ALIBI GUN SHOP
11511 A. E. Washington Blvd.
Garden Grove 92843
BOLSA GUN CENTER
10567 Bolsa Avenue
Santa Ana 92707
STANLEY'S GUN ROOM
2139 S. Main Street

COLORADO
Denver 80203
SWANSON CUSTOM FIREARMS
1051 Broadway
Greeley 80631
CLARKS GUN SHOP
2513 11th Avenue

CONNECTICUT
North Haven 06473
MARLIN FIREARMS COMPANY
Gun Service Division
100 Kenne Drive

DELAWARE
Hockessin 19707
PAISLEY'S GUN SHOP, INC.
Route 41

DISTRICT OF COLUMBIA
Washington
N. F. STREBE
4926 Marlboro Pike, S.E.

FLORIDA
Tampa 33601
JESSE E. HARPE, INC.
1224 East Cass Street
Miami 33100
NATIONAL GUN TRADERS
251 S.W. 22nd
Marianna 32466
RUSSELL SPORTS DISTRIBUTORS
101-07 South Green

GEORGIA
Columbus 31907
THE ACCURACY GUNSHOP
1240 Hunt Avenue
Gainesville 30501
J. D. DAVIS CO.
1168 Broad Street
Macon 31201
J. & C. GUN SHOP
2460 Emery Highway
Valdosta 31601
SPORTSMAN'S REPAIR CENTER, INC.
212 S. Patterson Street

HAWAII
Honolulu
HONOLULU SPORTING GOODS CO. LTD.
1365 Colburn Street

IDAHO
Boise 83702
PURCELL'S SPORTING GOODS
915 Main Street

ILLINOIS
Chicago 60635
SPORTS SERVICE CENTER
2364 N. Neva Ave.
Round Lake 60073
CROSS SPORT & GUN SHOP
Rt. #1, Box 609

INDIANA
Indianapolis 46239
WINDSOR'S GUN SHOP
8510 Southeastern Avenue
Fort Wayne 46805
DILLON'S GUN STORE
3414 North Anthony Boulevard
North Manchester 46962
SCHUTZ BROTHERS, INC.

IOWA
Des Moines
TONY'S GUN SHOP
2110 East 14 Street

KANSAS
Olathe 66061
SIMMONS GUN SPECIALTIES
700 Rogers Road

KENTUCKY
Louisville
THE TUTHILL COMPANY
115 South 70th Street

LOUISIANA
New Orleans 70125
CRESCENT GUN COMPANY
2401 South Claiborne Avenue
Alexandria 71301
EVERSULL GUN SHOP
Box 1766

MAINE
Bangor 04401
CARL E. MORRISON
1422 Broadway

MARYLAND
Baltimore 21205
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<td>MASHBURN ARMS COMPANY, INC.</td>
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<td>GRICE GUN SHOP, INC.</td>
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<td>AURANDS FOR SPORTS, INC.</td>
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<td></td>
<td>HUGHES GUN REPAIR</td>
<td>409 Elias Drive</td>
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</table>
Rhode Island
Warwick 02886
George's Sporting Goods, Inc.
1089 Bald Hill Road

South Carolina
Columbia
Columbia Gun Exchange
6306 Divine Street

South Dakota
Aberdeen 57401
Sheriff's Gun Corner
603 Riverside Drive
Rapid City
Lloyd's Guns
207 East North Street

Tennessee
Knoxville 37917
Fox & Company
4134 Broadway, N.E.
Memphis 38111
Dowell's Sporting Goods
2896 Walnut Grove Road
Nashville 37210
Gun City, U.S.A.
573 Murfreesboro Road

Texas
Abilene 79602
Longacres
358 Chestnut
Amarillo 79101
Tom & Roy Gun Shop
210 West 6th Street
Dallas 75212
Ray's Hardware & Sporting Goods
750 Singleton Boulevard

Fort Worth 76105
Ewell Cross Gun Shop, Inc.
4101 E. Rosedale Street
Houston 77003
Les Freer, Gunsmith
1015 Sampson Street
McAllen 78501
Custom Gun Service
1104 Upas Avenue
San Angelo 76901
Custom Gun Shop
1 East Twohey Street
San Antonio 78216
Nagal Gun Shop
6201 San Pedro Avenue

Utah
Salt Lake City 84111
Pat Miller Gun Shop
112 East 2nd South

Vermont
Brattleboro
Clapp's Sport Goods Company
157 Main Street

Virginia
Charlottesville 22903
Carter's Gun Works, Inc.
2211 Jefferson Park Avenue
Norfolk 23510
Bob's
701 Granby Street

Washington
Yakima 98901
Cascade Gun Shop
1105 North First Street

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