SAFETY INFO.

* WARNING *

- KEEP YOUR M60 AIMED AT ONLY WHAT YOU WANT SHOT -- DOWN RANGE.
- CLEAR THE GUN WHENEVER YOU DO NOT INTEND TO FIRE.
- ALWAYS EYEBALL THE CHAMBER AFTER CLEARING THE GUN.
- CHANGE HOT BARRELS ONLY WITH YOUR ASBESTOS MITTEN.
MUST HAVE
WITH EACH GUN & TRIPOD!

HANDLE ASSY. - 1005-793-6761

LUBRICATING OIL - LSA - 9150-889-3522

(5) ROD SECTIONS - 1005-726-6109

(4) BORE BRUSH - 1005-556-4174

SWAB HOLDER SECTION - 1005-726-6110

RECEIVER BRUSH - 1005-350-4100

CHAMBER BRUSH - 1005-690-3115

SCREWDRIVER & REAMER WRENCH - 5120-461-1075

OPERATOR'S MANUAL
M60 MACHINE GUN

TM 9-1005-224-10
OPERATING YOUR M60

- Carrying Handle
- Cover Latch
- Butt Plate
- Barrel Lock Lever
- Cocking Handle
- Bipod Leg Plunger
MORE on HOW TO PUT IT TOGETHER

FEED TRAY

END OF SPRING INTO HOLE IN RECEIVER

LATCH PIN HINGE PIN

FOREARM

GUN STOCK

STILL MORE
FINAL WORD on PUTTING IT BACK TOGETHER

then -
COCK it
and
SAFE it

BARREL with BIPOD

PUT ON "FIRE" and EASE BOLT FORWARD then, SAFE IT.

PARTS LEFT OVER?...OH OH...DOUBLE CHECK and TRY IT AGAIN!!
WHERE TO FIND IT

FRONT SIGHT

REAR SIGHT

HANGER ASSEMBLY

TRIGGER

SAFETY

BIPOD LEG PIVOT
NATO 7.62MM AMMO

ARMOR PIERCING
M61

BALL
M59 and M80

TRACER
M62

DUMMY
M63

BLANK
M82

5-1 COMBAT MIX
LOADING

- PULL BOLT to rear
- SAFE the gun
- OPEN the cover
- EYEBALL the chamber
- LOAD ammo on feed tray
- OPEN SIDE of HANDLE FORWARD
- Links DOWN

CLOSE COVER
RETURN COCKING HANDLE FORWARD

ON "FIRE" and GO!
UNLOADING & CLEARING

- Pull bolt
- Safe
- Open the cover
- Remove the ammo
- Eyeball the chamber
- Empty a-ok

Round in chamber

Close cover, aim, fire -

If it fired and extracted, you're clear.
LOADING

- PULL BOLT to rear
- SAFE the gun
- OPEN the cover
- EYEBALL the chamber
- LOAD ammo on feed tray

OPEN SIDE of Links DOWN

CLOSE COVER
RETURN COCKING HANDLE FORWARD
ON "FIRE" and GO!
IF it didn’t extract
You got a STUCK CARTRIDGE
and TROUBLE

- TAKE THE BARREL OUT
- INSERT CLEANING ROD (BARE END) AND GENTLY TAP OUT CARTRIDGE OR CASE.

RUPTURED CARTRIDGE

PUSH RUPTURED CARTRIDGE EXTRACTOR INTO CASING

- PUT BARREL BACK
- CLOSE COVER
- HOLD COCKING HANDLE
- PULL TRIGGER - AND EASE BOLT FORWARD

* CLEARED
IF THE GUN DOESN'T FIRE

IMMEDIATE ACTION

then

PULL

FIRE AGAIN

TAKE
IF IMMEDIATE ACTION DOESN'T CURE YOUR PROBLEM

CHECK

lube?
LSA it!
dirty?
clean it!
put together wrong?
fix it!
barrel trouble?
change it!
“BABY IT” BUDDY

Go over your M60 carefully, look for... rust, dents, damage, dirt and crap.

Make sure it’s in topnotch shape now.

Your life depends on it!
FIELD STRIP • BARREL with BIPOD

CHARGE it!
SAFE it!
PULL DOWN
CLOSE UP or OPEN
PUSH SPRING DETENT or (OLDER MODEL)

HOLD WITH HAND
EASE FORWARD by PULLING TRIGGER
then - PUT SAFETY ON "F" and
MORE FIELD STRIP
TRIGGER GROUP*GUNSTOCK*FOREARM*
COVER and FEED TRAY

- Push
- Pry on latch pin
- Latch pin
- Feed tray
- Cover pin
- Cover
- Easy
WHITE GLOVE your M60 & M122

DRY CLEANING SOLVENT SD FOR DIRT, CRAP, GRIT.
RIFLE BORE CLEANER RBC ON AMMO FOULED AREAS.
RUB 'TILL THE PATCH STAYS WHITE.

TURN BARREL UPSIDE DOWN FOR EVERYDAY CLEANING TO KEEP PISTON DRY.
USE COMBO TOOL

TAKE APART ONLY WHEN THE PISTON WON'T CLICK WHEN BARRELS TILTED END FOR END.

KEEP IT DRY!
LUBE GAS CYLINDER ONLY IF GUN IS TO BE INACTIVE!

LUBE GUIDE

COLD

0°F

HOT

-type of CLIMATE

LAW

* PL SPECIAL

LUBRICATING OIL SEMI - FLUID, AUTOMATIC WEAPONS ALL THE WAY (IN SPECIAL NOOKS AND CRANNIES).

* DUSTY OR SANDY CONDITIONS?
THEN, A LITTLE DAB’LL DO IT!
SPECIAL NOOKS AND CRANNIES
for
ALL RAILS
HOW TO PUT IT TOGETHER

BOLT MUST FIT INTO OPERATING ROD AS SHOWN

PUSH BOLT & OPERATING ROD ABOUT HALFWAY IN

THEN PUSH IN FLUSH

OPERATING SPRING AND GUIDE

BUFFER

PUSH IN SEAT AND YOKE

→
IF YOU GO BY ALL THE INSTRUCTIONS IN THIS BOOK, WE GUARANTEE YOUR MACHINE GUN TO SHOOT, AND SHOOT AND SHOOT.

IF YOU'VE DONE YOUR PART AND IT STOPS SHOOTING, TAKE YOUR MACHINE GUN TO YOUR SERGEANT AND HE'LL GET THE ORGANIZATIONAL MAINTENANCE MAN TO RESTORE THE MERCHANDISE TO FULL FIREPOWER FOR YOU.

It's YOUR machine gun, Soldier, keep it shootin'!

This new Department of the Army manual supersedes old TM9-1005-224-10, with changes, dated 20 Nov. '67.
LOOKIE HERE! A MACHINE GUN, M60, 7.62-mm. MAN, THIS BABY'S EVEN GOT FIXED HEADSPACE -SO-YOU CAN CHANGE THOSE BARRELS IN A BIG HURRY.

**WHAT IS THE M60?**

<table>
<thead>
<tr>
<th>WEIGHT</th>
<th>23 pounds</th>
</tr>
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<tbody>
<tr>
<td>RATE OF FIRE</td>
<td></td>
</tr>
<tr>
<td>CYCLIC</td>
<td>550 rounds per minute</td>
</tr>
<tr>
<td>SUSTAINED*</td>
<td>100</td>
</tr>
<tr>
<td>RAPID*</td>
<td>200</td>
</tr>
<tr>
<td>BANDOLEER CAPACITY</td>
<td>100 rounds</td>
</tr>
</tbody>
</table>

*YOU GET THESE RATES THROUGH PRACTICE AND A TRICKY TRIGGER FINGER!
CHECK YOUR SIGHT TO SEE THAT IT WORKS -- NO DAMAGE ALLOWED

MAXIMUM EFFECTIVE RANGE IS AS FAR AS YOU CAN SEE TO ADJUST FIRE ACCURATELY ON TARGET.

SO ... CHECK YOUR SIGHT TO SEE THAT IT WORKS -- NO DAMAGE ALLOWED
HERE'S WHAT YOU NEED

BARREL & BIPOD ASSY. - 1005-608-5001

RUPTURED CARTRIDGE CASE EXTRACTOR - 4933-652-9950

ASBESTOS MITTEN - 8415-266-8843

SLING - 1005-714-9749

CASE, CARRYING, BARREL ASSY. AND EQUIP. - 1005-791-542
LIVE AMMO IS A NO NO!

CLAMPED AROUND FRONT LEG OF SIGHT

*TIGHT*

BLANKS ONLY!

MAKE SURE IT'S IN ALL THE WAY!
Operating your M122 Tripod

Where to find it:

- ELEVATING HANDWHEEL
- TRAVERSING HANDWHEEL
- TRAVERSING BAR
- LOCK LEVER
- RELEASE LEVER
- TRAVERSING BAR

- PINTLE ASSEMBLY
- PINTLE LOCK
- POSITION STOP

WEIGHT 15 POUNDS
How to put the M60 on the Tripod

REAR MOUNTING PINS

MOUNTING PLATE
STOP

LOOK

WHY NOT!
YOU MIGHT EVEN LEARN SOMETHING.
WIN A FEW ARGUMENTS!

COMPANY HDQ WILL HAVE THESE.

FM 23-67
M60
MACHINE GUN

TM 9-208-1
CLEANING G.I. EQUIP.

TM 38-750
HOW TO FILL OUT DA FORMS

TM 9-1005-224-25
MAINTENANCE AND PARTS M60 MACHINE GUN