# HI-STANDARD

## .22 CAL. SEMI-AUTOMATIC PISTOLS

### PARTS LIST AND PRICES

<table>
<thead>
<tr>
<th>(Prices Subject to Change Without Notice)</th>
</tr>
</thead>
</table>

(PUSH-BUTTON TAKE-DOWN MODELS)

**Starting With Pistol Serial #44361**

| SK — Sport-King | FLK — Flite-King | FK — Field-King | S — Supercrnic | O — Olympic |

**HOW TO ORDER REPAIR PARTS**

The following information must be furnished when ordering replacement parts:

1. **Model Name and Number**
2. **Serial Number**
3. **Number and Name of Parts.**

**PISTOL SHIPPING INSTRUCTIONS**

BONAFIDE DEALERS IN FIREARMS are permitted by postal regulations to send pistols to the factory by Parcel Post. INDIVIDUALS are not permitted to mail firearms and we recommend shipment by railway express. All shipments to factory must be prepaid.

**MINIMUM ORDER $1.00**

A minimum charge of $1.00 is made on all orders where the normal cost would be less than $1.00. If you wish, order extra parts to make up the minimum charge.

**PAYMENT**

All parts shipments will be made by Parcel Post C.O.D. unless advance remittance is made. PLEASE DO NOT SEND CASH OR STAMPS. Checks, Money Orders, or Drafts are acceptable and will save you C.O.D. charges.

**FACTORY SERVICE**

If parts are to be fitted at the factory, send pistols marked for the attention of our SERVICE DEPARTMENT, furnishing complete and specific repair instructions. A cost estimate of the parts and labor charges will be immediately sent for your approval before work is started. Unless a flat rate charge is specified, a MINIMUM of $6.50 will be charged on servicing pistols at the factory.

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### BARREL ASSEMBLIES

If ordering for a specific pistol, supply serial number. There is an extra charge of $4.00 for fitting barrels at the factory.

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Part Name</th>
<th>Model</th>
<th>Price Each</th>
</tr>
</thead>
<tbody>
<tr>
<td>1080-M</td>
<td>Barrel—Light—4½”</td>
<td>SK</td>
<td>12.50</td>
</tr>
<tr>
<td>1180-M</td>
<td>Barrel—Light—6¼”</td>
<td>SK</td>
<td>12.50</td>
</tr>
<tr>
<td>1281</td>
<td>Barrel—Nickel—4½”</td>
<td>SK</td>
<td>13.50</td>
</tr>
<tr>
<td>1381</td>
<td>Barrel—Nickel—6¼”</td>
<td>SK</td>
<td>13.50</td>
</tr>
<tr>
<td>1880-M</td>
<td>Barrel—Light—4½”</td>
<td>FLK</td>
<td>12.50</td>
</tr>
<tr>
<td>1980-M</td>
<td>Barrel—Light—6¼”</td>
<td>FLK</td>
<td>12.50</td>
</tr>
<tr>
<td>1280-M</td>
<td>Barrel—Medium—4½”</td>
<td>FK</td>
<td>13.50</td>
</tr>
<tr>
<td>1380-M</td>
<td>Barrel—Medium—6¼” (Stabilizer)</td>
<td>FK</td>
<td>17.50</td>
</tr>
<tr>
<td>1480-M</td>
<td>Barrel—4½” (Includes 4 screws #19307 &amp; 2 screws #19305 (Stabilizer) see below)</td>
<td>18.50</td>
<td></td>
</tr>
<tr>
<td>1580-M</td>
<td>Barrel—6¼” (Includes 4 screws #19307 &amp; 2 screws #19305 (Stabilizer) see below)</td>
<td>22.00</td>
<td></td>
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<tr>
<td>1680-M</td>
<td>Barrel—4½” (Includes O filler plate #19306 &amp; 2 screws #19305 (Stabilizer) see below)</td>
<td>18.50</td>
<td></td>
</tr>
<tr>
<td>1780-M</td>
<td>Barrel—6¼” (Includes O filler plate #19306 &amp; 2 screws #19305 (Stabilizer) see below)</td>
<td>22.00</td>
<td></td>
</tr>
</tbody>
</table>

**FOR BARREL WEIGHTS SEE BELOW**

### GRIPS, GRIP SCREWS AND ESCUTCHEONS

We now have available American Walnut checkered grips, plain, or with thumb rest for left hand or right hand (See illustrations under "Accessories").

<table>
<thead>
<tr>
<th>WALNUT THUMBREST GRI PS (RIGHT HAND)</th>
</tr>
</thead>
</table>

Sold only in matching pairs

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Part Name</th>
<th>Model</th>
<th>Price Each</th>
</tr>
</thead>
<tbody>
<tr>
<td>3038-M Magazine</td>
<td>SK-FLK-S</td>
<td>4.75</td>
<td></td>
</tr>
<tr>
<td>3418-M Magazine (Beginning with #240000)</td>
<td>O-FLK</td>
<td>5.75</td>
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</tr>
</tbody>
</table>

### PLASTIC THUMBREST GRI PS (RIGHT HAND ONLY)

Sold only in matching pairs

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Part Name</th>
<th>Model</th>
<th>Price Each</th>
</tr>
</thead>
<tbody>
<tr>
<td>1513</td>
<td>Grip Screw</td>
<td>SK-FLK-FK</td>
<td>.30</td>
</tr>
<tr>
<td>1514</td>
<td>Grip Screw Nut</td>
<td>SK-FLK-FK</td>
<td>.30</td>
</tr>
</tbody>
</table>

### FOR PLASTIC GRIPS

**FOR WALNUT GRIPS**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Part Name</th>
<th>Model</th>
<th>Price Each</th>
</tr>
</thead>
<tbody>
<tr>
<td>1214</td>
<td>Grip Escutcheon</td>
<td>SK-FLK-FK</td>
<td>.30</td>
</tr>
<tr>
<td>1213</td>
<td>Grip Screw</td>
<td>SK-FLK-FK</td>
<td>.30</td>
</tr>
<tr>
<td>1414</td>
<td>Grip Screw Nut</td>
<td>SK-FLK-FK</td>
<td>.30</td>
</tr>
</tbody>
</table>

**MAGAZINES**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Part Name</th>
<th>Model</th>
<th>Price Each</th>
</tr>
</thead>
<tbody>
<tr>
<td>1147</td>
<td>Sight, Rear Base</td>
<td>FK-SO</td>
<td>.23</td>
</tr>
<tr>
<td>1085</td>
<td>Sight, Rear Elevation Screw</td>
<td>FK-SO</td>
<td>.30</td>
</tr>
<tr>
<td>1148</td>
<td>Sight, Rear Leve</td>
<td>FK-SO</td>
<td>.30</td>
</tr>
<tr>
<td>1086</td>
<td>Sight, Rear Retaining Pin</td>
<td>FK-SO</td>
<td>.30</td>
</tr>
</tbody>
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**CAUTION:** FOR SAFETY'S SAKE DO NOT ATTEMPT TO REPAIR PISTOLS WITHOUT RECEIVING RELIABLE ADVICE.
<table>
<thead>
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<th>Part Number</th>
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<th>Price Each</th>
</tr>
</thead>
<tbody>
<tr>
<td>1087</td>
<td>Slight, Rear Spring</td>
<td>FK-S-O</td>
<td>.40</td>
</tr>
<tr>
<td>1084</td>
<td>Slight, Rear Windage Screw</td>
<td>FK-S-O</td>
<td>1.00</td>
</tr>
</tbody>
</table>

**SLIDES**

Slides are not considered interchangeable and should be fitted by a reliable gunsmith or at the factory. Olympic slides are for .22 Short cartridges only and cannot be used on .22 Long Rifle models.

- 1250 Slide Only (Nickel) SK 15.00
- 1251 Slide Assembly (Nickel) SK 19.00
- 2052 Slide Only (Includes Fixed Rear Sight #1245 & Wear Plug #1096) 13.50
- 2052 Slide Assembly (Complete) SK 17.60
- 2452 Slide Only (Includes FLK Fixed Rear Sight #1343) 13.50
- 2452-M Slide Assembly (Complete) FLK 17.60
- 2152 Slide Only (Includes FK Wear Plug #1096 only) 13.50
- 2152-M Slide Assembly (Complete FK plate, but without Rear Sight) 18.00
- 2252 Slide Only (Includes Wear Plug #1096 only) 13.50
- 2252-M Slide Assembly (Complete plate, but without Rear Sight) 18.30
- 2352 Slide Only (Includes Wear Plug #1096 only) 13.50
- 2352-M Slide Assembly (Complete plate, but without Rear Sight) 18.50

**PARTS**

- 1060 Barrel Plunger Cam SK-FK-FK-S-O 2.00
- 1061 Barrel Lock SK-FK-FK-S-O 1.00
- 1202 Barrel Lock Pin SK-FK-FK-S-O .30
- 1068 Barrel Lock Retaining Pin SK-FK-FK-S-O .30
- 1331 Driving Spring SK-FK-S .30
- 1431 Driving Spring FLK-O .30
- 1332 Driving Spring Plug SK-FK-FK-S-O .30
- 1007 Driving Spring Plug Pin SK-FK-FK-S-O .30
- 1330 Driving Spring Plunger SK-FK-FK-S-O .70
- 1203 Ejector Pin SK-FK-FK-S-O .85
- 1174 Ejector Pin SK-FK-FK-S-O .30
- 1004 Extractor, SK-FK-FK-S-O .75
- 1006 Extractor Plunger SK-FK-FK-S-O .30
- 1027 Extractor Plunger Retaining Pin SK-FK-FK-S-O .30
- 1005 Extractor Spring SK-FK-FK-S-O .30
- 1092-M Filler Plate (Short) including 2 screws S-O 1.75
- 1097-M Filler Plate (Long) including 2 screws S-O 1.85
- 1093 Filler Plate Screw (2 required) S-O .30
- 1408 Firing Pin Nylon Sleeve Type (Beginning with #446444) See "Note" below
- 1108 Firing Pin (See "Note" below) SK-FK-FK-S-O 1.25
- 1009 Firing Pin Retaining Pin SK-FK-FK-S-O .30

**Note:** Firing Pin should not extend beyond cartridge headspace. See your gunsmith or return gun to factory.

**ACCESSORIES**

Accessories can give you greater shooting enjoyment and performance and add beauty and value to your Hi-Standard pistol.

American Walnut checkered grips — with thumb rest for right hand, left hand, or plain — may be ordered for all models at $8.75 pair. The plastic grips on the Supermatic above show the thumb rest for right hand. American Walnut left-hand thumb-rest grips are shown in inset "A"; plain American Walnut grips in inset "B." Please specify parts numbers when ordering (see Price List under "Grips").

The 1147-M Adjustable Rear Sight on the gun above is available as an accessory for Sport-King (see Price List under "Sights, Rear"). It is standard on Olympic, Supermatic, and Field-King, but not available for Flite-King.

The stabilizer barrel feature for reduced "muzzle-jump" in target shooting, illustrated above, is standard on Field-King, Supermatic, and Olympic when ordered with 64-inch barrel. This feature may be installed on older models of Supermatic and Olympic with 64-inch barrels (see "Special Note" under "Barrel Assemblies"). Stabilizer target barrels, as on Field-King and Supermatic, can also be installed on Sport-King.

Quick-Change Conversion Kit lets you shoot both long rifles and shots in your Supermatic, Olympic or Field-King. Balance, feel, grip, trigger pull, sighting all remain unchanged. Doubles your shooting enjoyment. No new serial number to be registered. Factory-fitted barrel, slide, barrel weights, magazine all included at about $63.75, depending upon model. See your dealer or write for information.
INSTRUCTIONS FOR OPERATION AND CARE OF YOUR HI-STANDARD PISTOL

DISASSEMBLY: PUSH-BUTTON MODELS
NEVER ATTEMPT TO DISASSEMBLE BEFORE UNLOADING
1. Remove magazine by pressing catch and sliding magazine down and out of handle.
2. Pull back slide and examine gun to be sure that no cartridge remains in the chamber.
3. Move safety upward to ON position. This locks hammer so that it cannot be released by the trigger. It also locks slide onto frame so that slide cannot accidentally slip from frame when barrel is being removed.
4. Grasp pistol as shown in Figure #1 and with the fingers braced against the slide, press the barrel plunger cam firmly with the thumb. While cam is pressed inward, slide the barrel off the front of frame with the other hand.
   The barrel plunger cam operates as a cam lock which is self-tightening and is designed to take up any looseness between the barrel and the frame. If it is difficult to unlock with thumb pressure alone, proceed as follows:
   a. Release safety by pressing downward.
   b. Grasp pistol as illustrated in Figure #2 and press thumb against barrel plunger cam at the same time. Pull slide backward and allow to snap forward against barrel. This shock causes barrel plunger cam to unlock momentarily. If barrel is very tightly secured in the frame and removal is difficult, snap slide several times against the barrel breech while barrel plunger cam is depressed. This will drive barrel forward until it can be easily removed.

When removing right-hand grip, be careful not to lose Slide Lock Spring (see part number 1155 on front-page illustration).

ASSEMBLY AND LOADING:
1. Replace slide by lining up with the grooves on the frame.
2. Hold as in Figure #1 and while depressing barrel plunger cam, slide barrel into position.
3. Push barrel backwards until barrel plunger cam locks it into position.
4. Push safety upward into ON position.
5. Load magazine by grasping it as shown in Figure #3, and gradually depress the magazine button as each cartridge is inserted — RIM END FIRST — through the front.

HI-STANDARD PISTOLS ARE FACTORY TESTED WITH ALL STANDARD BRANDS OF AMMUNITION.
6. Replace magazine into handle of pistol and secure in place with magazine catch. (Fully loaded Olympic and Flite-King magazines will not lock into place unless slide is open.)
7. Release safety.
8. Grasp pistol in one hand and with the other pull the slide as far back as it will go. See Figure #4. Release slide and it will strip a cartridge from magazine and feed it into barrel chamber. Gun is now ready to fire by pulling trigger. THIS IS A SEMI-AUTOMATIC PISTOL AND TEN SUCCESSIVE SHOTS MAY BE FIRED BY SIMPLY PULLING THE TRIGGER FOR EACH SHOT.
9. Make sure safe. ALWAYS CARRY PISTOL WITH SAFETY ON — UNTIL READY TO USE. The safety is located at an accessible thumbtip position so that it may be easily released when pistol is pointed at target. When loading into frame of pistol, be sure slide is locked in open position.

SIGHT ADJUSTMENT:
Sport-King and Flite-King pistols are sighted in at approximately a 50-foot range. If lateral adjustment is desired because of individual preferences in sighting or holding, top the rear sight gently, using a brass or plastic hammer. Move the rear sight in the direction you want the point of impact to move.

Field-King, Supersmatic, and Olympic Pistols are equipped with adjustable rear sights which permit a fine sight adjustment for target shooting at any range.

To elevate the point of impact (gun shooting low) turn the elevation adjustment screw in a clockwise direction. This screw is located on the top of the rear sight leaf. To remove point of impact to the left (gun shooting to right) turn windage adjustment screw in a clockwise direction. This screw is located on right side of rear sight base.

ALWAYS TURN ADJUSTMENT SCREWS ONE-QUARTER TURN AT A TIME, OR A MULTIPLE THEREOF, TO ALLOW THE MICROMETER "CLICK" ADJUSTMENT TO ENGAGE.

USE A SCREW DRIVER OF THE CORRECT SIZE TO AVOID DAMAGE WHEN MAKING SIGHT ADJUSTMENTS AND IN DISASSEMBLY OR ASSEMBLY OF THE PISTOL.

DRY FIRING:
In dummy firing the pistol in practice, it is best to first insert a dummy shell or fired case into the chamber. This will prevent damage to the firing pin and the barrel.

These guns will fire regular or high-velocity .22 caliber ammo.

FOR TOP PERFORMANCE CLEAN STABILIZER AFTER EVERY 300 ROUNDS

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