**HOW TO ORDER REPAIR PARTS**

The following information must be furnished when ordering replacement parts:

1. Model Name and Number
2. Serial Number
3. Number and Name of Parts.

**PISTOL SHIPPING INSTRUCTIONS**

BONA FIDE DEALERS IN FIREARMS are permitted by postal regulations to send pistols to the factory by Parcel Post. INDIVIDUALS are not permitted to mail firearms and we recommend shipment by railway express. All shipments to factory must be prepaid.

**MINIMUM ORDER $1.00**

A minimum charge of $1.00 is made on all orders where the normal cost would be less than $1.00. If you wish, order extra parts to make up the minimum charge.

**PAYMENT**

All parts shipments will be made by Parcel Post C.O.D. unless advance remittance is made. PLEASE DO NOT SEND CASH OR STAMPS. Checks, Money Orders, or Drafts are acceptable and will save you C.O.D. charges.

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**BARREL ASSEMBLIES**

If ordering for a specific pistol, supply serial number. There is an extra charge of $4.00 for fitting barrels at the factory.

**Special Note:** All 7½" Fluted Type and 5½" Bull Barrels are Tapped for barrel weights and notched for detachable stabilizer. (See "parts" section)

*Parts with super finish*:

- **10857** Barrel — Bull 5½" $21.00
- **10866** Barrel — Fluted Type 7½" $21.50

**BARREL WEIGHTS AND SCREWS FOR SUPERMATIC TROPHY**

*Parts with super finish*:

- **10144** Barrel Weight Round Type (2 oz.) $2.50
- **10149** Barrel Weight Round Type (3 oz.) $3.00
- **10163** Barrel Filler Screw (for bottom of barrel) $0.30
- **10168** Barrel Weight Lock Screw (2 required for each weight) $0.30

**GRIPS, GRIP SCREWS**

We have available American Walnut checkered grips either left hand or right hand.

**WALNUT THUMB-REST GRIPS (RIGHT HAND)**

Sold only in matching pairs

- **10320** Grip, Right Hand $4.00
- **10325** Grip, Left Hand $4.75
  - Includes Grip Screw (2) and Washer (2)

**WALNUT THUMB-REST GRIPS (LEFT HAND)**

Sold only in matching pairs

- **10931** Grip, Right Hand $4.75
- **10936** Grip, Left Hand $4.00
  - Includes Grip Screw (2) and Washer (2)

**PLAIN WALNUT GRIPS**

Sold only in matching pairs

- **10930** Grip, Right Hand $4.00
- **10936** Grip, Left Hand $4.00
  - Includes Grip Screw (2)

**FOR WALNUT GRIPS**

- **10345** Grip Screw (2) $0.60
- **10346** Grip Screw Washer (2) $0.50

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**MAGAZINES**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Part Name</th>
<th>Price Each</th>
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<tbody>
<tr>
<td>3038-M</td>
<td>Magazine</td>
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**PARTS**

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<tr>
<td>1524</td>
<td>Magazine Button</td>
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<td>10390</td>
<td>Magazine Catch</td>
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<td>10375</td>
<td>Magazine Catch Spring</td>
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<tr>
<td>1123</td>
<td>Magazine Catch Pin</td>
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<td>1219</td>
<td>Magazine Follower</td>
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<td>1190</td>
<td>Magazine Spring</td>
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<td>Medallion</td>
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**SIGHTS**

**FRONT**

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<tr>
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<tbody>
<tr>
<td>10720</td>
<td>Sight, Front 5½&quot; Bls.</td>
<td>$2.00</td>
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<tr>
<td>10723</td>
<td>Sight, Front 7½&quot; Bls.</td>
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<tr>
<td>1099</td>
<td>Sight, Front Screw</td>
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**REAR**

<table>
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<tr>
<td>10940</td>
<td>Sight, Rear, Adjustable</td>
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**PARTS**

<table>
<thead>
<tr>
<th>Part Number</th>
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<tr>
<td>10640</td>
<td>Sight, Rear Base</td>
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<td>10690</td>
<td>Sight, Cross Member</td>
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<td>10660</td>
<td>Sight, Elevation Screw</td>
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<tr>
<td>10665</td>
<td>Sight, Elevation Ball 2</td>
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</tr>
<tr>
<td>10665</td>
<td>Sight, Elevation Detent Plunger</td>
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</tr>
<tr>
<td>10664</td>
<td>Sight, Elevation Spring 2</td>
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<tr>
<td>10665</td>
<td>Sight, Left</td>
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<tr>
<td>10680</td>
<td>Sight, Left Pivot Pin</td>
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<td>10650</td>
<td>Sight, Retaining Pin</td>
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<td>10670</td>
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<td>10687</td>
<td>Sight, Windage Detent Plunger</td>
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<td>1255</td>
<td>Sight, Windage Detent Plunger</td>
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<tr>
<td>10675</td>
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**SLIDES**

Slides should be fitted by a reliable gunsmith or at the factory.

*Parts with super finish*:

- **10078** Slide only (includes sight groove cut without rear sight) $14.50
- **10956** Slide Assembly (with sight groove cut, but without rear sight) $18.70

**STABILIZER**

*Parts with super finish*:

- **10169** Stabilizer, complete with set screws & wrench, cleaning tool $6.50
- **10160** Stabilizer Set Screw (2 required) $0.60

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**FACTORY SERVICE**

If parts are to be fitted at the factory, send pistols marked for the attention of our SERVICE DEPARTMENT, furnishing complete and specific repair instructions. A cost estimate of the parts and labor charges will be immediately sent for your approval before work is started.

Unless a flat rate charge is specified, a MINIMUM of $6.50 will be charged on servicing pistols at the factory.

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**CAUTION:** FOR SAFETY'S SAKE DO NOT ATTEMPT TO REPAIR PISTOLS WITHOUT RECEIVING RELIABLE ADVICE.
<table>
<thead>
<tr>
<th>Accessory</th>
<th>Price</th>
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</thead>
<tbody>
<tr>
<td>.22 LR</td>
<td>4.50</td>
</tr>
<tr>
<td>.22 SHORT</td>
<td>4.50</td>
</tr>
</tbody>
</table>

**ACCESSORIES**

Accessories can give you greater shooting enjoyment and performance and add beauty and value to your Hi-Standard pistol. American Walnut checkered grips — with thumb-rest for right hand, left hand or plain — may be ordered for all models at $8.75 the pair.

Quick-Change Conversion Kit lets you shoot both long rifles and shorts in your Supermatic Trophy.

Balance, feel, grip, trigger pull, sighting all remain unchanged. Doubles your shooting enjoyment. No new serial number to be registered. Barrel, slide, magazine all included at about $59.25 to $61.75, depending upon model and barrel length selected. See your dealer. Note: Prices do not include detachable stabilizer or weights (see "parts" section).
INSTRUCTIONS FOR OPERATION AND CARE OF YOUR HI-STANDARD PISTOL

DISASSEMBLY: PUSH-BUTTON MODELS

NEVER PROCEED TO DISASSEMBLE BEFORE UNLOADING.

1. Remove magazine by pressing catch and sliding magazine from chamber.

2. Pull back slide and lock in place by pushing up slide lock lever. At the same time examine gun to make certain no cartridge remains in the chamber.

3. Move safety button upward to ON position. This movement locks hammer and sear, disconnects the trigger sear from sear bar from barrel. Even if the trigger is pulled accidentally the sear bar cannot reach the sear. This means complete protection for the shooter.

FIGURE 1

4. Right hand shooters should grasp pistol as shown in Figure 1. (Left hand shooters—reverse position.) Right hand grasps gun with thumb over rearward slide and four fingers under trigger guard around front strap of frame. Place four fingers of left hand over barrel and depress take-down plunger with thumb of left hand. Lift barrel out of its bedding with a straight upward motion. (See Figure 1A.) NOTE: Prolonged shooting tightens the barrel even more firmly in its bedding. If, after extracting the barrel, it becomes difficult to remove barrel by thumb pressure alone, press take-down plunger against solid object to remove barrel from frame. In removal of barrel, always have slide held open by slide lock to prevent possible damage to extractor.

5. Pull back locked slide a short distance to release slide lock and ease slide forward off the frame.

6. If it is desired to unlock hammer, after disassembly of barrel and slide, move safety button down to OFF position. Then press thumb firmly against top of the hammer, pull gradually against trigger and ease hammer forward. It is not recommended to allow the hammer to snap forward when the gun is disassembled.

When removing right-hand grip, be careful not to lose Slide Lock Spring (see part number 1255 on front page illustration).

ASSEMBLY AND LOADING:

1. Cock hammer by thumb pressure if it has been uncorked during disassembly.

2. Replace slide, by lining up with grooves on frame. Retract slide to last rearward position and lock in place by pushing up slide lock lever. Now grasp frame and slide as in Figure 1 with right hand. Grasp barrel with left hand. Depress take-down plunger with thumb and seat barrel firmly in frame. Release take-down plunger and allow to snap forward. Make certain that barrel is firmly locked in frame. After the barrel is replaced in the frame, always snap the slide a few times against the barrel to securely seat the barrel lock plunger.

3. Trigger plug: To make pull heavier, turn Sear Adjustment Screw (Part Number 10480), located in rear of frame, in a clockwise direction. To lighten, turn to individual preference, turn screw in a counterclockwise direction. Lightest pull is obtained when screw is flush with surface of frame.

Note: Sear Adjustment Screw is factory set to minimum pull. Each half turn or click of screw equals the addition or subtraction of 1/10 ounce.

4. Assure yourself once more that the gun is completely empty (both chamber and magazine). To obtain the magazine catch, set off, place the hammer in cocked position by retracting slide. Let trigger stop screw protrude far enough from the back of the trigger that, when the trigger is pulled, the hammer will not fall. Then, while exerting pressure on the trigger, turn screw counter clockwise until the hammer falls. Turn the screw an additional 1 1/2 turn counter clockwise.

5. Push safety upward into ON position.

6. Load magazine by grasping as shown in Figure 2, and gradually depress the magazine button as each cartridge is inserted — RIM END FIRST — through the front.

HI-STANDARD PISTOLS ARE FACTORY TESTED WITH ALL STANDARD BRANDS OF AMMUNITION.

7. Slide must be retracted before fully loaded magazine can be inserted so that magazine catch snaps in place.

PULL SLIDE BACK, AND ENGAGE SLIDE LOCK LEVER MANUALLY TO HOLD SLIDE OPEN.


9. Grasp pistol in one hand and with the other pull the slide as far back as it will go. See Figure 3.

Release slide and it will strip a cartridge from magazine and feed it into barrel chamber. Gun is now ready to fire by pulling trigger.

THIS IS A SEMI-AUTOMATIC PISTOL AND TEN SUCCESSIVE SHOTS MAY BE FIRED BY SIMPLY PULLING THE TRIGGER FOR EACH SHOT.

10. Make sure ALWAYS CARRY PISTOL WITH SAFETY ON — UNTIL READY TO USE. The safety is located at an accessible thumb-tip position so that it may be easily released when pistol is pointed at target. When locating a single cartridge into chamber, be sure slide is locked in open position with slide lock. Because slide lock lever is designed for easy release, it is recommended that slide be held by hand.

STRONGLY ENCOURAGED TO USE Lead Shot AND POWDERED CARTRIDGE. A quality good commercial lead solvent should be used.

When first firing the gun, make certain that the bore is clean and free from any obstruction. If the bore has been filled with grease for extended storage, all grease should be removed before cleaning with swabbing cloth. Apply a solution to 22 caliber bore-cleaning tool. Also remove any excessive accumulation of oil from inside of the barrel.

When the entire gun should be wiped dry of kerosene or cleaning solution with a clean absorbent cloth and the surfaces should be wiped with a lightly-oiled patch.

8. For best results in rust prevention only gun oils containing silicone should be used.

9. Avoid using heavy-bodied oils. No animal or vegetable oils should ever be used on guns.

10. If the gun is used in climates where extreme cold prevails, powdered graphite should be substituted for oil in lubricating the internal mechanism. In moist climates the gun should be cleaned more frequently and preferably stored in a container treated with sillicane. All Supermatic Pistols are equipped with completely redesigned, ultra-modern micrometer rear sights with oversize, easily adjustable windage and elevation knobs. A positive sighting system with audible clicks and dependable calibrations. Extra-wide, square-notch leaf plus undercut front blade with serrated ramp give the sharpest picture under all range conditions.

To elevate the point of impact (gun shooting low) turn the elevation adjustment screw in a counter-clockwise direction. This screw is located on the top of the rear sight leaf.

To move point of impact to the right (gun shooting left), turn windage adjustment screw in clockwise direction. This screw is located on the right side of the rear sight base. For easy reference for any desired setting, both windage and elevation screws are clearly indexed with distinct, legible figures and calibrations. Sight leaf shows direction of desired movements. For each turn of micrometer screws there are 10 calibrations - each calibration marked by a definite click.

USE A DIME OR STABILIZER CLEANING TOOL AS A SCREWDRIVER WHEN MAKING SIGHT ADJUSTMENTS.

DIGIT:

In dry-firing the pistol in practice, it is best to first insert a dummy cartridge or fired case into the chamber. This will prevent damage to the firing pin and the barrel.

These guns will fire regular or hi-velocity .22 L.R. caliber ammunition.

FOR TOP PERFORMANCE: Clean magazine with kerosene or other dependable solvent after every 300 rounds.

... ALSO clean stabilizer with tool furnished after every 300 rounds.

Jan., 1963 — 992-91

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