Thank you for purchasing a Frankford Arsenal Case Neck Lubricator. The Frankford Arsenal™ Case Neck Lubricator coats the neck of bottleneck cases with lubricant, minimizing distortion caused by the expander ball during resizing.

The lubricator comes with six nylon brushes which fit most rifle calibers, two mounting screws (for wood only), and a starter packet of mica. A threaded brass bushing is molded into the base to hold the brush securely during use.

**NOTE**: When full-length resizing cases, conventional lubrication is required on the outside of the case.

### Set Up and Operation

Drill two 3/32" diameter holes for the mounting screws and fasten base to work surface.

**For dry use**

1. Fill the well with mica.

2. Select the correct brush and screw it into the brass bushing. If the exact caliber brush is not provided, use the next larger size.
3. Holding the case with the neck down, push the case mouth into the mica and then over the brush.

**For wet use**

1. Fill the well with 1/16” liquid case lubricant.

2. Holding the case with the neck down, push the case mouth into the lubricant to apply a small amount of lube on the case mouth.

3. Wipe the lube from the outside of the case mouth, then push the case mouth over the brush. Enough lubricant will remain on the brush to lube five to ten more cases.
Limited Warranty

Every Frankford Arsenal product is warranted to be free of defects in materials and workmanship for a period of one (1) year from the date of original purchase. Frankford Arsenal will, at its option, repair or replace without charge, except for transportation costs, parts that fail under normal use and service when operated and maintained in accordance with our instructions. This warranty does not apply to normal wear or to items whose life is dependent upon their use and care. This warranty is in lieu of all other warranties, expressed or implied and releases Frankford Arsenal, its affiliates, and its vendors from all other

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