# SECTION LUBRICATION SYSTEM o

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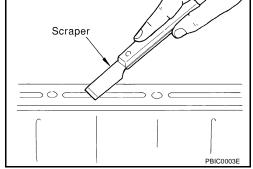
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## PRECAUTIONS

### Precautions for Liquid Gasket LIQUID GASKET APPLICATION PROCEDURE

- 1. Remove old liquid gasket adhering to the liquid gasket application surface and the mating surface, Using scraper.
  - Remove liquid gasket completely from the groove of the liquid gasket application surface, bolts, and bolt holes.
- 2. Thoroughly clean the mating surfaces and remove adhering moisture, grease and foreign materials.

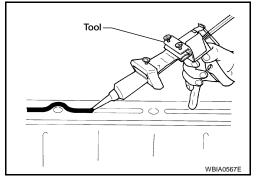


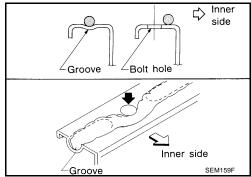
3. Attach liquid gasket tube to Tool.

#### Tool number : WS39930000 ( — )

# Use Genuine RTV Silicone Sealant or equivalent. Refer to <u>GI-46, "Recommended Chemical Products and Sealants"</u>.

- 4. Apply liquid gasket without breaks to the specified location with the specified dimensions.
  - If there is a groove for the liquid gasket application, apply liquid gasket to the groove.





- As for the bolt holes, normally apply liquid gasket inside the holes. Occasionally, it should be applied outside the holes. Make sure to read the text of service manual.
- Within five minutes of liquid gasket application, install the mating component.
- If liquid gasket protrudes, wipe it off immediately.
- Do not retighten nuts or bolts after the installation.
- After 30 minutes or more have passed from the installation, fill engine oil and engine coolant.

#### **CAUTION:**

If there are specific instructions in this manual, observe them.

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## PREPARATION

REPARATION pecial Service Tools e actual shapes of Kent-Moore tool	s may differ from those of special service tools	PFP:000 EBS00
Tool number (Kent-Moore No.) Tool name		Description
ST25051001 (J-25695-1) Oil pressure gauge		Measuring oil pressure Maximum measuring range: 2,452 kPa (25 kg/cm <sup>2</sup> , 356 psi)
ST25052000 (J-25695-2) Hose	PS1/4x19/in	Adapting oil pressure gauge to oil pan (upper
KV10115801 (J-38956) Oil filter wrench	S-NT559	Removing oil filter a: 64.3 mm (2.531 in)
WS39930000 ( — ) Tube presser	S-NT375	Pressing the tube of liquid gasket

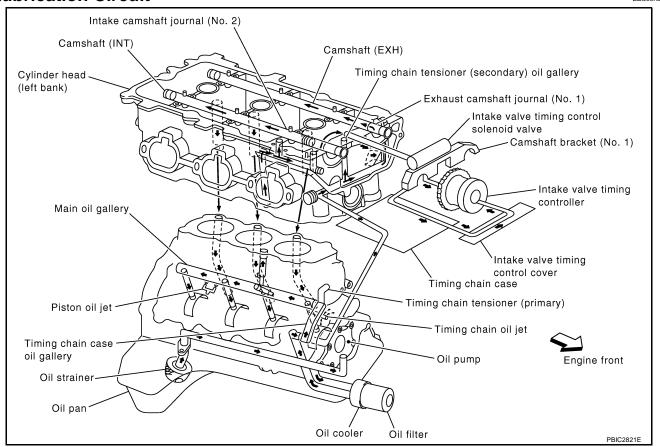
Commercial Service	e Tools	EBSOONLL	L
Tool name		Description	
Power tool	PBIC0190E	Loosening nuts and bolts	N
Deep socket	PBIC2072E	Removing and installing oil pressure sensor a: 24 mm (0.94 in)	

## LUBRICATION SYSTEM

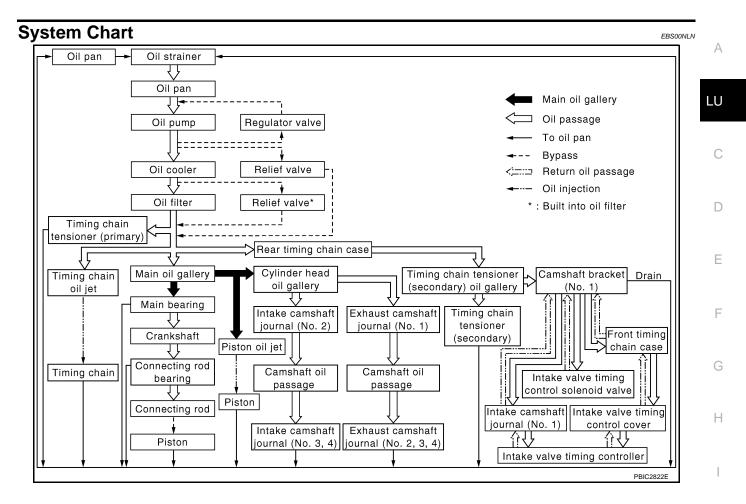
## LUBRICATION SYSTEM Lubrication Circuit

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## LUBRICATION SYSTEM



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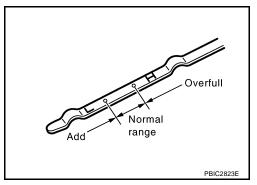
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## ENGINE OIL

Inspection ENGINE OIL LEVEL

Before starting the engine make sure the vehicle is parked on a flat and level surface, then check the oil level. If the engine is already running, turn it off and allow 10 minutes before checking.

- 1. Pull out oil level gauge and wipe it clean.
- 2. Insert oil level gauge and make sure the engine oil level is within the range as indicated on gauge.
- 3. If the engine oil is out of range, add oil as necessary.



#### **ENGINE OIL APPEARANCE**

- Check engine oil for white milky or excessive contamination.
- If engine oil becomes milky, it is highly probable that it is contaminated with engine coolant. Repair or replace damaged parts.

#### ENGINE OIL LEAKAGE

Check for oil leakage around the following areas:

- Oil pans (lower and upper)
- Oil pan drain plug
- Oil pressure sensor
- Oil filter
- Oil cooler
- Water pump cover
- Chain tensioner cover
- Intake valve timing control cover and intake valve timing control solenoid valve
- Mating surface between cylinder block and cylinder head
- Mating surface between lower cylinder block and cylinder block
- Mating surface between cylinder head and rocker cover
- Mating surface between front timing chain case and rear timing chain case
- Mating surface between rear timing chain case and cylinder head
- Mating surface between rear timing chain case and cylinder block
- Mating surface between rear timing chain case and lower cylinder block
- Mating surface between rear timing chain case and oil pan (upper)
- Crankshaft oil seals (front and rear)
- Oil level gauge guide
- Camshaft position sensor (PHASE)

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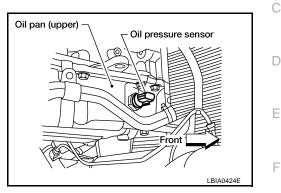
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#### **OIL PRESSURE CHECK** WARNING:

- Be careful not to burn yourself, as engine oil may be hot.
- Oil pressure check should be done in "Parking position" (A/T models). •
- 1. Check engine oil level. Refer to LU-6, "ENGINE OIL LEVEL" .
- 2. Remove undercover with power tool.
- 3. Disconnect oil pressure sensor harness connector.
- 4. Disconnect harness connector at oil pressure sensor, and remove oil pressure sensor.

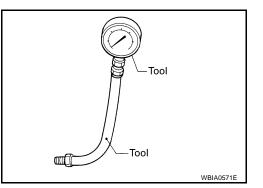
#### CAUTION:

Do not drop or shock oil pressure sensor.



5. Install Tools.

Tool numbers : ST25051001 (J-25695-1) : ST25052000 (J-25695-2)



6. Start engine and warm it up to normal operating temperature.

7. Check oil pressure with engine running under no-load.

#### NOTE:

When engine oil temperature is low, engine oil pressure becomes high.

#### Engine oil pressure [Engine oil temperature at 80°C (176°F)]

Engine speed rpm	Approximate discharge pressure kPa (kg/cm <sup>2</sup> , psi)	L
Idle speed	More than 98 (1.0, 14)	M
2,000	More than 294 (3.0, 43)	

#### If difference is extreme, check oil passage and oil pump for oil leaks.

- 8. After the inspections, install oil pressure sensor as follows:
- a. Remove old liquid gasket adhering to oil pressure sensor and engine.
- b. Apply liquid gasket and tighten oil pressure sensor to the specification. Use Genuine RTV Silicone Sealant or equivalent. Refer to GI-46, "Recommended Chemical Products and Sealants" .

#### Oil pressure sensor torque : 14.7 N·m (1.5 kg-m, 11 ft-lb)

After warming up engine, make sure there is no leakage of engine oil with running engine. C.

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## Changing Engine Oil

#### WARNING:

- Be careful not to burn yourself, as engine oil may be hot.
- Prolonged and repeated contact with used engine oil may cause skin cancer; try to avoid direct skin contact with used engine oil. If skin contact is made, wash thoroughly with soap or hand cleaner as soon as possible.
- 1. Warm up engine, put vehicle on flat and level surface then check for engine oil leakage from engine components. Refer to <u>LU-6, "ENGINE OIL LEAKAGE"</u>.
- 2. Stop engine and wait for 10 minutes.
- 3. Loosen oil filler cap and then remove drain plug.
- 4. Drain engine oil.
- 5. Install drain plug with new washer. Refer to <u>EM-26, "OIL PAN AND OIL STRAINER"</u>. CAUTION:

Be sure to clean drain plug and install with new washer.

Oil pan drain plug : 34.3 N·m (3.5 kg-m, 25ft-lb)

 Refill with new engine oil.
Engine oil specification and viscosity: Refer to MA-11, "RECOMMENDED FLUIDS AND LUBRICANTS".

#### Engine oil capacity (Approximate):

Unit: ℓ (US qt, Imp qt)

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Drain and refill	With oil filter change	5.1 (5 3/8, 4-1/2)
	Without oil filter change	4.8 (5-1/8, 4-1/4)
Dry engine (Overhaul)		6.3 (6-5/8, 5-1/2)

#### **CAUTION:**

- When filling engine oil, do not pull out oil level gauge.
- The refill capacity depends on the engine oil temperature and drain time. Use these specifications for reference only.
- Always use oil level gauge to determine the proper amount of engine oil in engine.
- 7. Warm up engine and check area around drain plug and oil filter for oil leakage.
- 8. Stop engine and wait for 10 minutes.
- 9. Check the engine oil level. Refer to <u>LU-6, "ENGINE OIL LEVEL"</u>.

Revision: February 2006

## **OIL FILTER**

## **OIL FILTER**

#### Removal and Installation REMOVAL

- Remove oil filter access in undercover. 1.
- 2. Remove the oil filter using Tool.

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Tool number
           : KV10115801 (J-38956)
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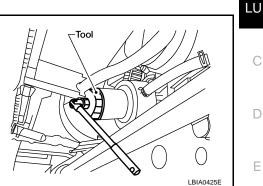
#### **CAUTION:**

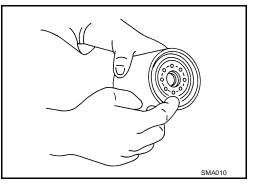
- Oil filter is provided with relief valve. Use Genuine NIS-SAN Oil Filter or equivalent.
- Be careful not to get burned when engine and engine oil may be hot.
- When removing, prepare a shop cloth to absorb any engine oil leakage or spillage.
- Do not allow engine oil to adhere to drive belts.
- Completely wipe off any engine oil that adheres to engine and vehicle.

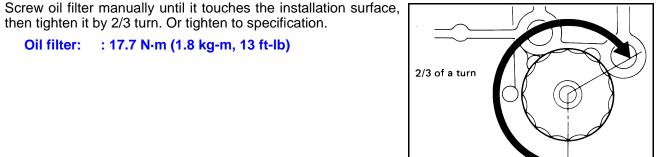
#### INSTALLATION

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- 1. Remove foreign materials adhering to oil filter installation surface.
- Apply engine oil to the oil seal circumference of new oil filter. 2.







#### then tighten it by 2/3 turn. Or tighten to specification. Oil filter: : 17.7 N·m (1.8 kg-m, 13 ft-lb)

#### **INSPECTION AFTER INSTALLATION**

- 1. Check the engine oil level. Refer to <u>LU-6, "ENGINE OIL LEVEL"</u>.
- 2. Start engine, and check there are no leaks of engine oil.
- 3. Stop engine and wait for 10 minutes.
- 4. Check the engine oil level and add engine oil. Refer to <u>LU-6, "ENGINE OIL LEVEL"</u>.

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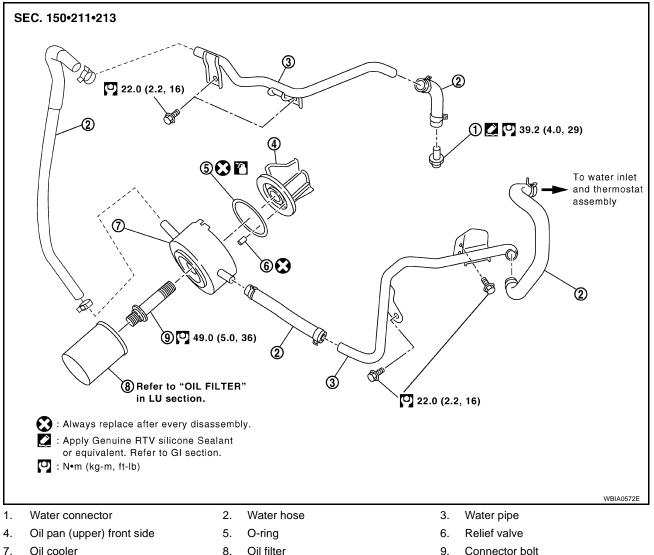
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## **OIL COOLER**

## **OIL COOLER Removal and Installation**

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- Oil cooler
- 8.

9. Connector bolt

#### WARNING:

#### Be careful not to get burn yourself, as engine oil and engine coolant are hot.

#### REMOVAL

#### NOTE:

When removing oil cooler only, step 1 is unnecessary.

Drain engine coolant from radiator and cylinder block. Refer to CO-9, "ENGINE COOLANT" and EM-108, 1. "DISASSEMBLY" .

#### NOTE:

Perform this step when removing water pipes.

2. Remove oil filter. Refer to LU-9, "Removal and Installation" .

#### **CAUTION:**

- Do not spill engine oil on drive belts.
- 3. Disconnect water hoses from oil cooler.
  - When removing oil cooler only, pinching water hoses near oil cooler to prevent engine coolant spilling. **CAUTION:**
  - Perform this step when engine is cold.
  - Do not spill engine coolant on drive belts.
- 4. Remove connector bolt, and remove oil cooler.

#### **Revision: February 2006**

#### LU-10

## **OIL COOLER**

#### CAUTION:

#### Do not spill engine oil to rubber parts such as drive belts and engine mounting insulator.

5. Remove water pipes, as necessary.

#### **INSPECTION AFTER REMOVAL**

#### Oil Cooler

Check oil cooler for cracks. Check oil cooler for clogging by blowing through engine coolant inlet. If necessary, replace oil cooler.

#### **Relief Valve**

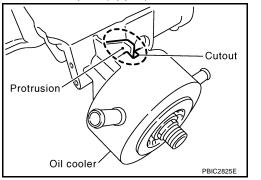
Check relief valve for movement, cracks and breaks by pushing the ball. If replacement is necessary, remove relief valve by prying it out using a suitable tool. Install a new relief valve in place by tapping it in.

#### INSTALLATION

Installation is in the reverse order of removal, paying attention to the following.

- Make sure that no foreign objects are adhering to the installation planes of oil cooler and oil pan (upper).
- Tighten connector bolt after aligning cutout on oil cooler with protrusion on oil pan (upper) side.

Connector bolt torque : 49 N·m (5.0 kg-m, 36 ft-lb)



#### **INSPECTION AFTER INSTALLATION**

- 1. Check the engine oil level and the engine coolant level, and add engine oil and engine coolant. Refer to <u>LU-6, "ENGINE OIL LEVEL"</u> and <u>CO-9, "ENGINE COOLANT"</u>.
- 2. Start engine, and make sure that there are no leaks of engine oil or engine coolant.
- 3. Stop engine and wait for 10 minutes.
- Check the engine oil level and the engine coolant level again. Refer to <u>LU-6, "ENGINE OIL LEVEL"</u> and <u>KO-9, "ENGINE COOLANT"</u>.

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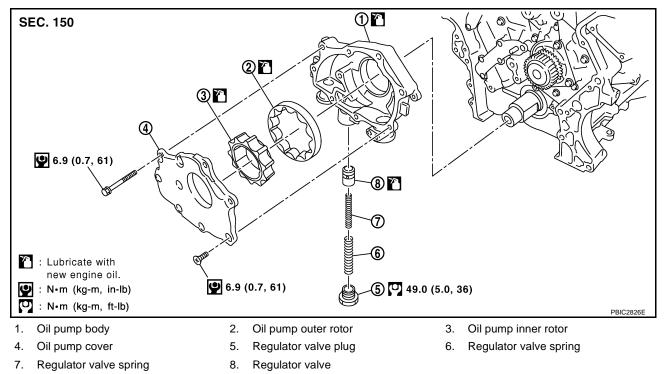
## OIL PUMP

## OIL PUMP

#### **Removal and Installation**







#### REMOVAL

- 1. Remove oil pans (lower and upper). Refer to EM-26, "Removal and Installation".
- 2. Remove front timing chain case and timing chain (primary). Refer to EM-54, "Removal and Installation" .
- 3. Remove oil pump assembly.

#### INSTALLATION

Installation is in the reverse order of removal, paying attention to the following.

• When installing, align crankshaft flat faces with inner rotor flat faces.

#### **INSPECTION AFTER INSTALLATION**

- 1. Check the engine oil level. Refer to LU-6, "ENGINE OIL LEVEL" .
- 2. Start engine, and check there are no leaks of engine oil.
- 3. Stop engine and wait for 10 minutes.
- 4. Check the engine oil level and add engine oil. Refer to LU-6, "ENGINE OIL LEVEL" .

# Disassembly and Assembly DISASSEMBLY

- 1. Remove oil pump cover.
- 2. Remove oil pump inner rotor and oil pump outer rotor from oil pump body.
- 3. After removing regulator valve plug, remove regulator valve springs and regulator valve.

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#### INSPECTION AFTER DISASSEMBLY **Oil Pump Clearance**

- Measure the clearance with feeler gauge.
- Clearance between oil pump outer rotor and oil pump body (position "1")

Standard : 0.120 - 0.195 mm (0.0047 - 0.0077 in)

Tip clearance between oil pump inner rotor and oil pump outer rotor (position "2")

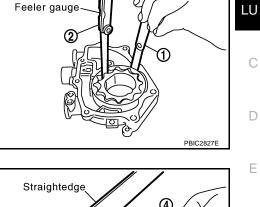
Standard : 0.06 - 0.16 mm (0.0024 - 0.0063 in)

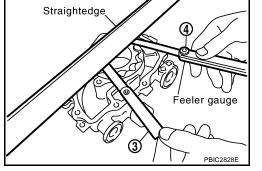
- Measure the clearance with feeler gauge and straightedge.
- Side clearance between oil pump inner rotor and oil pump body (position "3")

```
Standard : 0.030 - 0.070 mm (0.0012 - 0.0028 in)
```

Side clearance between oil pump outer rotor and oil pump body (position "4")

Standard : 0.05 - 0.09 mm (0.0020 - 0.0035 in)





Calculate the clearance between oil pump inner rotor and oil pump body as follows:

#### **OIL PUMP BODY INNER DIAMETER**

Measure the inner diameter of oil pump body with inside micrometer. (position "5")

#### **OIL PUMP INNER ROTOR OUTER DIAMETER**

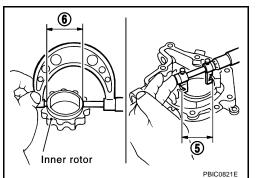
Measure the outer diameter of protruded portion of oil pump inner rotor with micrometer. (position "6")

#### **OIL PUMP INNER ROTOR TO OIL PUMP BODY CLEARANCE**

(Clearance) = (Oil pump body inner diameter) – (Oil pump inner rotor outer diameter)

#### Standard : 0.045 - 0.091 mm (0.0018 - 0.0036 in)

If measured/calculated values are out of the standard, replace oil pump assembly.



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#### **Regulator Valve Clearance**

(Clearance) = (Valve hole diameter) – (Regulator valve outer diameter)

#### Standard : 0.025 - 0.070 mm (0.0010 - 0.0028 in)

• If the calculated value is out of the standard, replace oil pump assembly.

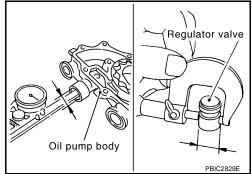
#### **CAUTION:**

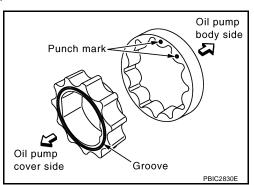
- Coat regulator valve with engine oil.
- Make sure that it falls smoothly into valve hole by its own weight.

#### ASSEMBLY

Note the following, and assemble in the reverse order of disassembly.

• Install oil pump inner rotor with the groove faced and oil pump outer rotor with the punch mark to oil pump cover side.





## SERVICE DATA AND SPECIFICATIONS (SDS)

Engine speed rpm		Approximate discharge pressure* kPa (kg/cm <sup>2</sup> , psi)
	Idle speed	More than 98 (1.0, 14)
	2,000	More than 294 (3.0, 43)
*: Engine oil temperature a	tt 80°C (176°F)	
OIL CAPACITY (AF	PROXIMATE)	Unit: $\ell$ (US qt, Imp qt)
Drain and refill	With oil filter change	5.1 (5-3/8, 4-1/2)
	Without oil filter change	4.8 (5-1/8, 4-1/4)
Dry engine (Overhaul)		6.3 (6-5/8, 5-1/2)
OIL PUMP		Unit: mm (in)
Body to outer rotor radial clearance		0.120 - 0.195 (0.0047 - 0.0077)
Inner rotor to outer rotor t	ip clearance	0.06 - 0.16 (0.0024 - 0.0063)
Body to inner rotor side clearance		0.030 - 0.070 (0.0012 - 0.0028)
Body to outer rotor side clearance		0.05 - 0.09 (0.0020 - 0.0035)
Inner rotor to brazed portion of housing clearance		0.045 - 0.091 (0.0018 - 0.0036)
REGULATOR VAL	/E	Unit: mm (in)
Regulator valve to oil pump body clearance		0.025 - 0.070 (0.0010 - 0.0028)

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