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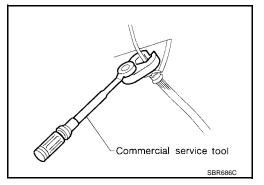
PRECAUTIONS

PRECAUTIONS PFP:00001

Precautions

When installing rubber parts, final tightening must be carried out under unladen condition* with tires on ground.
 *: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

- Use flare nut wrench when removing and installing brake tubes.
- After installing removed suspension parts, check wheel alignment and adjust if necessary.
- Always torque brake lines when installing.



PREPARATION

| differ from those of special service too | ееsооон: ols illustrated here. |
|--|---|
| | Description |
| c a NT694 | Removing ball joint for knuckle spindle a: 34 mm (1.34 in) b: 6.5 mm (0.256 in) c: 61.5 mm (2.421 in) |
| A D PAT.P NT546 | Removing tie-rod outer end a: 33 mm (1.30 in) b: 50 mm (1.97 in) r: 11.5 mm (0.453 in) |
| 9 19 19 19 19 19 19 19 19 19 19 19 19 19 | Removing and installing lower link bushing |
| NT685 | |
| | EES000H- |
| | Description |
| | Removing and installing each brake piping a: 10 mm (0.39 in) |
| | |
| | NT685 |

S-NT360

NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING

NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING NVH Troubleshooting Chart

PFP:00003

EES000H5

Use the chart below to help you find the cause of the symptom. Repair or replace parts as necessary.

| J II | ie chart below to ne | aib | you ii | nu | uie | Ca | use | 5 01 | un | C 3 | yııı | ρισ | 111. | Νe | μαι | . 0 | 10 | Diace | γa | ııs | as no | CCSSC | aiy. | | |
|-----------------|-------------------------------|---|--|---|--|--|---|--|------------------------|---|--|---|------------------|--|----------------|---------------------|-----------------|--------------|-------------|-------|---|-------------------------------|--|--|---|
| Reference page | | FSU-5 | FSU-13 | FSU-7 | I | FSU-7 | FSU-7 | FSU-8 | FSU-17 | FSU-8 | <u>WT-3</u> | <u>WT-3</u> | 1 | I | _ | <u>WT-3</u> | <u>PR-3</u> | PR-3 | FAX-4 | FAX-4 | Refer to SUSPENSION in this chart. | Refer to TIRES in this chart. | Refer to ROAD WHEEL in this chart. | BR-5 | PS-5 |
| | | Improper installation, looseness | Shock absorber deformation, damage or deflection | Bushing or mounting deterioration | Parts interference | Spring fatigue | Suspension looseness | Incorrect wheel alignment | Stabilizer bar fatigue | Out-of-round | Imbalance | Incorrect air pressure | Uneven tire wear | Deformation or damage | Non-uniformity | Incorrect tire size | PROPELLER SHAFT | DIFFERENTIAL | DRIVE SHAFT | AXLE | SUSPENSION | TIRES | ROAD WHEEL | BRAKES | STEERING |
| | Noise | × | × | × | × | × | × | | | | | | | | | | × | × | × | × | | × | × | × | × |
| z | Shake | × | × | × | × | | × | | | | | | | | | | × | | × | × | | × | × | × | × |
| SIO | Vibration | × | × | × | × | × | | | | | | | | | | | × | | × | × | | × | | | × |
| PEN | Shimmy | × | × | × | × | | | × | | | | | | | | | | | | × | | × | × | × | × |
| SUS | Judder | × | × | × | | | | | | | | | | | | | | | | × | | × | × | × | × |
| 0, | Poor quality ride or handling | × | × | × | × | × | | × | × | | | | | | | | | | | × | | × | × | | |
| | Noise | × | | | | | | | | × | × | × | × | × | × | | × | × | × | × | × | | × | × | × |
| | Shake | × | | | | | | | | × | × | × | × | × | | × | × | | × | × | × | | × | × | × |
| တ္ယ | Vibration | | | | | | | | | | | × | | | | × | × | | × | × | × | | | | × |
| TRE | Shimmy | × | | | | | | | | × | × | × | × | × | × | × | | | | × | × | | × | × | × |
| | Judder | × | | | | | | | | × | × | × | × | × | | × | | | | × | × | | × | × | × |
| | Poor quality ride or handling | × | | | | | | | | × | × | × | × | × | | × | | | | × | × | | × | | |
| | Noise | × | | | | | | | | × | × | | | × | | | × | × | × | × | × | × | | × | × |
| | Shake | × | | | | | | | | × | × | | | × | | | × | | × | × | × | × | | × | × |
| ' | | | | т — | 1 | | | | | | | | | | | | | | | | | | | | |
| ROAD WHEE | Shimmy, Judder | × | | | | | | | | × | × | | | × | | | | | | × | × | × | | × | × |
| | efer SUSPENSION SUSPENSION | Possible Cause and SUS-ECTED PARTS Noise Shake Vibration Shimmy Judder Poor quality ride or handling Noise Shake Vibration Shimmy Judder Poor quality ride or handling Noise Shake Vibration Noise | Possible Cause and SUS-ECTED PARTS Noise Shake Vibration Shimmy Audder Poor quality ride or handling Noise Shake Vibration Shimmy Audder Poor quality ride or handling Noise Shake Vibration Shimmy Audder Poor quality ride or handling Noise Shake Vibration Shimmy Audder Poor quality ride or handling Noise Shake Vibration Shimmy Audder Audder Noise Noise Noise Noise Noise Noise | Perference page STATE Noise Noise Shake Vibration Shimmy Audder Poor quality ride or handling Noise Shake Vibration Shake Vibration Shimmy Audder Poor quality ride or handling Noise Noise | Perference page Salve Resolvent of the properties of the properti | Page and SUS-ECTED PARTS Noise Shake Vibration Shimmy A gamage or deflection Noise Shake Vibration Shimmy A gamage or deflection Noise Shake Vibration Shimmy A shock absorber deformation, loose Shake Vibration | Parts interference Page Solution Parts Parts | A Supervision looseness Secretary Sec | A | Page Page Page Page Page Page Page Page | A Special Parts interference base installation, looseness interference base in properties of the prope | Secretarion Part Part | Solution | Septemble Part Pa | A | A | A | A | A | A | Position Position | A | The content of the state Content of the s | Secretary Secr | THE State The |

x: Applicable

FRONT SUSPENSION ASSEMBLY

FRONT SUSPENSION ASSEMBLY

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Components 2WD MODEL

EES000H6

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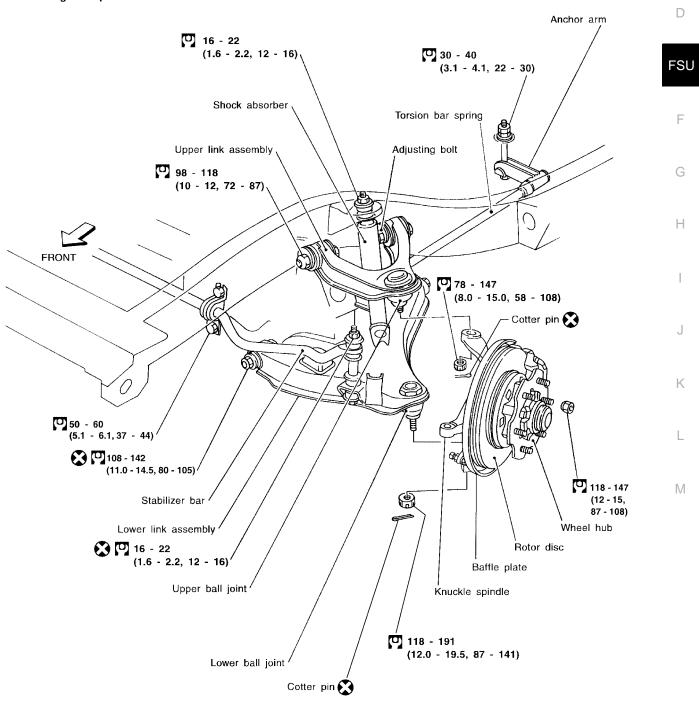
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SEC. 391-400-401

When installing rubber parts, final tightening must be carried out under unladen condition* with tires on ground.

 Fuel, radiator coolant and engine oil full.
 Spare tire, jack, hand tools and mats in designated positions.



: N•m (kg-m, ft-lb)

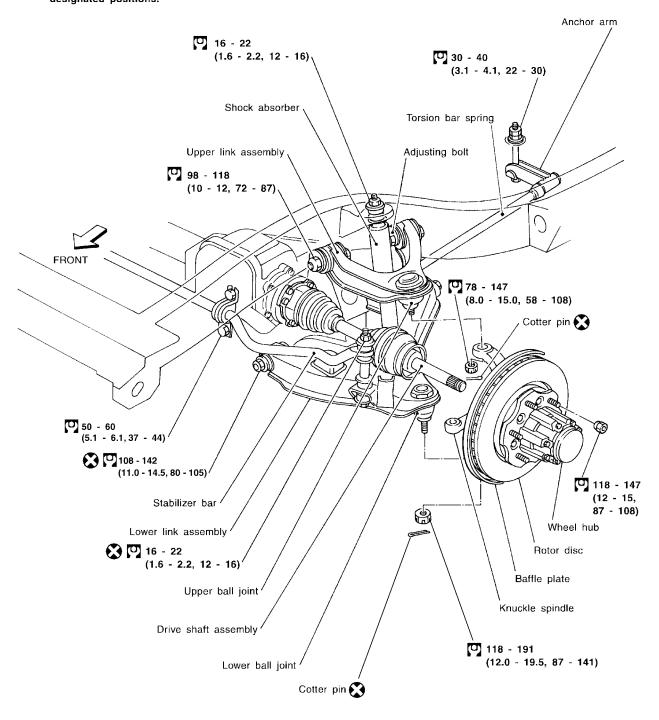
FRONT SUSPENSION ASSEMBLY

4WD MODEL

SEC. 391•400•401

When installing rubber parts, final tightening must be carried out under unladen condition* with tires on ground.

Fuel, radiator coolant and engine oil full.
 Spare tire, jack, hand tools and mats in designated positions.



WSU014

: N•m (kg-m, ft-lb)

ON-VEHICLE SERVICE PFP:00000 Α Component EES000KO В 4 Anchor arm bolt Do not allow the bushings and washers to come When installing stabilizer bar, compression rod, lower and upper links, final tightening must be project beyond the surface area of the washer. carried out under unladen condition* with tires When installing a bushing, do not allow it to When removing or installing brake tubes, use When removing each suspension part, check in contact with grease, oil, soapy water, etc. Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in C wheel alignment and adjust if necessary. Anchor bolt pivot -O 30 - 40 (3.1 - 4.1, 22 - 30) D 118 – 147 (12 – 15, 87 – 108) Anchor arm Dust cover (9.0 - 11, 65 - 88)-Front spring torque arm designated positions. flare nut torque wrench. FSU -Washer (if equipped) 98 - 108 Torsion bar spring-- 45 - 60 (4.6 - 6.1, 33 - 44) 16 - 22 (1.6 - 2.2, 12 - 16) on the ground. Shock absorber -Lower link spindle (if equipped) Bushing Washer Washer Spacer OD OF ! Н 3 **®**@@@ **9) (1) am** 118 – 191 (12.0 – 19.5, 87 – 141)-Cotter pin Dust cover Dust cover clamp Dust cover Upper link Bound bumper 6 **16** – 22 (1.6 – 2.2, 12 – 16) K Bushing ¬ (10.0 - 13.5,108 – 142 (11.0 – 14.5, 80 – 105) **№ О** 98 – 132 72 - 98ØØ L Cotter pin Eccentric disc- $\bigcirc \bigcirc \bigcirc \bigcirc \bigcirc \bigcirc \bigcirc$ Upper link bushing-00 78 – 147 (8.0 – 15.0, 58 – 108) (10 - 12, 72 - 87)M $\boxed{0}_{16-22}$ (1.6 – 2.2, - 38 - 118 12 – 16) Adjusting bolt Bushing : Always replace after every disassembly. Clamp O: N·m (kg-m, ft-lb) Stabilizer Ton F $\boxed{\bigcirc 50-60} (5.1-6.1, 37-44)$

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SEC. 401

Front Suspension Parts

Check front suspension parts for excessive play, cracks, wear and other damage.

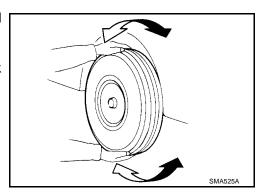
Shake each front wheel to check for excessive play.
 If looseness is noted, adjust wheel bearing end play, then check ball joint end play.

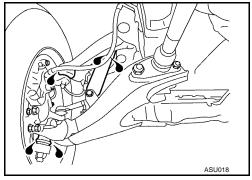
Refer to FSU-21, "Inspection".

- Make sure that the cotter pin is inserted.
- Retighten all nuts and bolts to the specified torque.

: FSU-7, "Component".

- Check shock absorber for oil leakage and other damage.
- Check suspension ball joint for grease leakage and ball joint dust cover for cracks and other damage.





Front Wheel Alignment

EES000H8

EES000H7

Before checking front wheel alignment, make a preliminary inspection (Unladen*).

*: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

PRELIMINARY INSPECTION

- Check tires for wear and proper inflation.
- Check wheels for deformation, cracks and other damage. If deformed, remove wheel and check wheel runout.
 - 1. Remove tire from aluminum wheel and mount wheel on a tire balance machine.
 - 2. Set dial indicator as shown in the illustration.

Wheel runout (Dial indicator value) : Refer to FSU-22, "Wheel Runout Average".

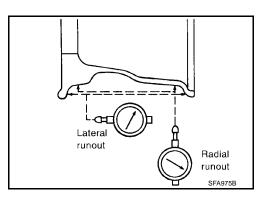
- Check front wheel bearings for looseness.
- Check front suspension for looseness.
- 5. Check steering linkage for looseness.
- 6. Check that front shock absorbers work properly by using the standard bounce test.
- 7. Check vehicle posture (Unladen): H = A B mm (in)

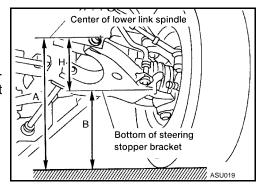
Refer to <u>FSU-23, "2WD MODEL"</u>, or <u>FSU-24, "4WD MODEL"</u>.

- Exercise the front suspension by bouncing the front of the vehicle 4 or 5 times to ensure that the vehicle is in a neutral height attitude.
- b. Measure wheel alignment.

Refer to <u>FSU-23, "2WD MODEL"</u>, or <u>FSU-24, "4WD MODEL"</u>.

c. If wheel alignment is not as specified, adjust vehicle posture.





Refer to <u>FSU-23, "2WD MODEL"</u>, or <u>FSU-24, "4WD MODEL"</u>.

d. Adjust wheel alignment.

Refer to <u>FSU-23, "2WD MODEL"</u>, or <u>FSU-24, "4WD MODEL"</u>.

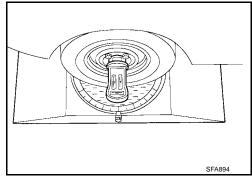
CAMBER, CASTER AND KINGPIN INCLINATION

Before checking camber, caster or kingpin inclination, move vehicle up and down on turning radius gauge to minimize friction. Ensure that the vehicle is in correct posture.

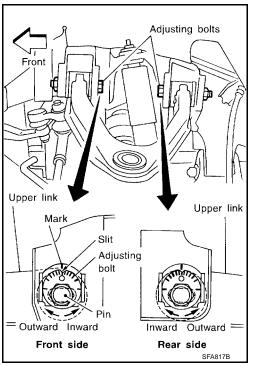
 Measure camber, caster and kingpin inclination of both right and left wheels with a suitable alignment gauge and adjust in accordance with the following procedures.

Camber, Caster and Kingpin inclination

: Refer to FSU-23, "2WD MODEL", or FSU-24, "4WD MODEL".



- In the following two cases, temporarily tighten the adjusting bolts while aligning the matching marks with the slits as shown in the figure at the right and measure the camber, caster and kingpin inclination:
- When replacing the upper link or other suspension parts with new ones
- When matching marks were not painted on adjusting bolts before suspension disassembly procedures
- If matching marks were already painted during suspension disassembly, align the matching marks with the slits, then temporarily tighten the adjusting bolts. Measure the camber, caster and kingpin inclination.



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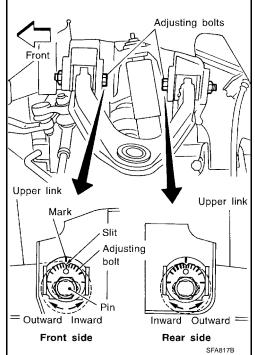
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ADJUSTMENT

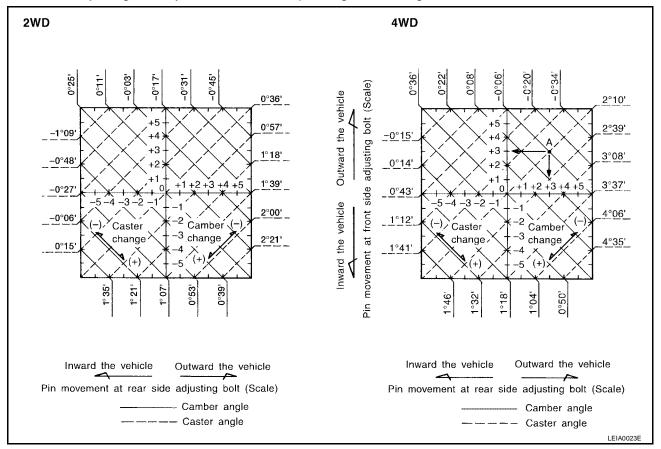
- 1. Both camber and caster angles are adjusted by adjusting bolts.
 - If the kingpin inclination is outside specifications, check the front suspension parts for wear or damage. Replace faulty parts with new ones.
- 2. From the measured value, read the coordinate (or graduation) at the intersecting point in the graph.
- a. If the coordinate (or graduation) at the intersecting point is positive, move the pin outward by turning the corresponding adjusting bolt by the indicated graduation.
- b. If the coordinate (or graduation) at the intersecting point is negative, move the pin inward by turning the corresponding adjusting bolt by the indicated graduation.
 - After properly moving the pin(s), tighten the front and rear adjusting bolts to specifications.
- Re-measure to ensure that the camber and caster are within specified tolerances. [Example]
- a. Measured values corresponding with the two values indicated below: (See chart for 4WD model.)

Camber angle $: -0^{\circ}06' (-0.10^{\circ})$ Caster angle $: 2^{\circ}10' (2.17^{\circ})$



- b. Apply the above two values to the graph and determine point "A".
- c. The coordinate (or graduation) indicates that both the front and rear adjusting bolts must be turned outward by 3 graduations.

Turn the adjusting bolts by the amount corresponding with the 3 graduations.

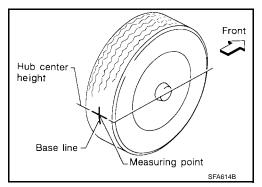


TOE-IN

Measure toe-in using the following procedure.

WARNING:

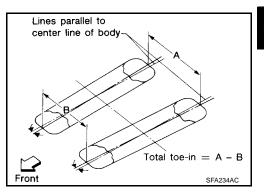
- Always perform the following procedure on a flat surface.
- Make sure that no one is in front of the vehicle before pushing it.
- Push the vehicle straight ahead about 5 m (16 ft).
- 2. Bounce front of vehicle up and down to stabilize the posture.
- 3. Put a mark on base line of the tread (rear side) of both tires at the same height of hub center. This mark is a measuring point.

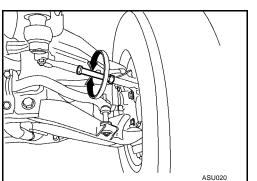


- 4. Measure distance "A" (rear side).
- 5. Push the vehicle slowly ahead to rotate the wheels 180 degrees (1/2 turn).
 - If the wheels have rotated more than 180 degrees (1/2 turn), try the above procedure again from the beginning.
 Never push vehicle backward.
- 6. Measure distance "B" (front side).

Total toe-in : Refer to <u>FSU-23, "2WD MODEL"</u>, or <u>FSU-24, "4WD MODEL"</u>.

- 7. Adjust toe-in by varying the length of both steering tie-rods.
- Loosen lock nuts.





Adjust toe-in by turning both the left and right tie-rod tubes equal amounts.

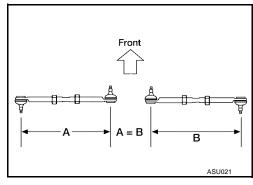
Make sure that the tie-rod bars are screwed into the tie-rod tube more than 35 mm (1.38 in).

Make sure that the tie-rods are the same length before aligning the front end.

Standard length (A = B) : 297.6 mm (11.72 in)

c. Tighten clamp bolts or lock nuts.

Refer to PS-20, "Components".



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FRONT WHEEL TURNING ANGLE

- 1. Set wheels in straight-ahead position. Then move vehicle forward until front wheels rest properly on turning radius gauge.
- Rotate steering wheel all the way right and left; measure turning angle.
 - On power steering models, turn steering wheel to full lock and apply force (at circumference of steering wheel) of 98 to 147 N (10 to 15 kg, 22 to 33 lb) with engine at idle.
 - Do not hold the steering wheel at full lock for more than 15 seconds.

Wheel turning : Refer to <u>FSU-23</u>, "2WD MODEL" angle (Full turn) , or <u>FSU-24</u>, "4WD MODEL".

3. Adjust stopper bolt if necessary.

Standard length "L2"

Except P265/70R15 tire : 26.5 mm (1.043 in)

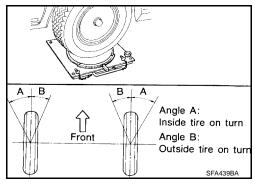
(Length before cap is

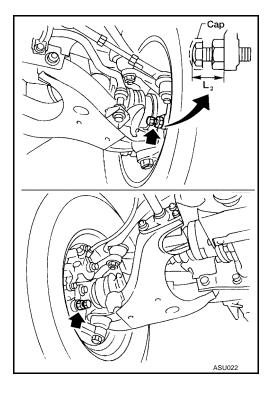
mounted)

P265/70R15 tire : 30.0 mm (1.2 in)

(Length before cap is

mounted)





SHOCK ABSORBER

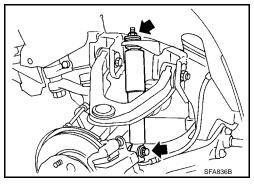
SHOCK ABSORBER

Removal and Installation

1. Support lower link with jack.

- 2. Remove bolt and nut that hold shock absorber.
- 3. Tighten upper nut and lower bolt to specification.

Refer to FSU-7, "Component".



Inspection

Except for nonmetallic parts, clean all parts with suitable solvent and dry with compressed air. Use compressed air to blow dirt and dust off nonmetallic parts.

- Check for oil leakage and cracks. Replace if necessary.
- Check piston rod for cracks, deformation and other damage. Replace if necessary.
- Check rubber parts for wear, cracks, damage and deformation. Replace if necessary.

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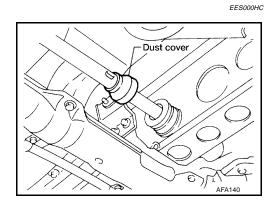
TORSION BAR SPRING

TORSION BAR SPRING

PFP:54010

Removal

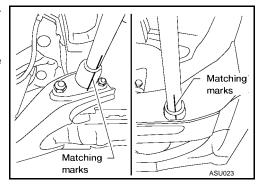
Move dust cover.



2. Paint matching marks on the torsion bar spring and the corresponding arm.

NOTE:

Always use paint to place the matching mark; do not scribe the affected part.

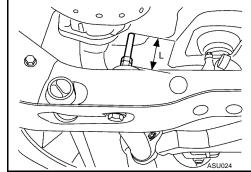


3. Measure anchor bolt protrusion "L" and remove the lock nut and adjusting nut.

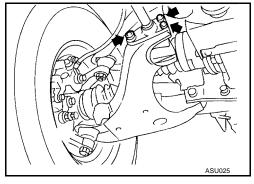
WARNING:

Before removing the nuts, ensure that twisting force is eliminated from the torsion bar springs.

Standard length "L" : 68 mm (2.68 in)



- 4. Remove torsion bar spring.
 - Remove torque arm fixing nuts, then withdraw torsion bar spring forward with torque arm.



Inspection

- Check torsion bar spring for wear, twist, bend and other damage.
- Check serrations of each part for cracks, wear, twist and other damage.
- Check dust cover for cracks.

TORSION BAR SPRING

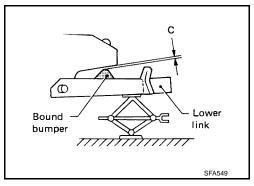
Installation and Adjustment

Adjustment of anchor arm adjusting nut is in tightening direction only.

Do not adjust by loosening anchor arm adjusting nut.

- 1. Coat multi-purpose grease on the serration of torsion bar spring.
- 2. Place lower link in the position where bound bumper clearance "C" is 0.

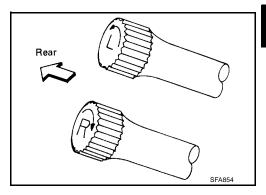
Clearance "C" : 0 mm (0 in)



3. Install torsion bar spring with torque arm.

NOTE:

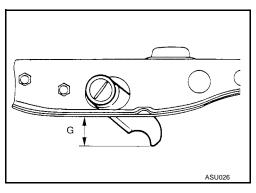
Be sure to install right and left torsion bar springs correctly.



4. While aligning the anchor arm with the matching mark, install the anchor arm to the torsion bar spring.

If a new torsion bar spring or anchor arm is installed, adjust anchor arm length to the dimension indicated in the figure at the right.

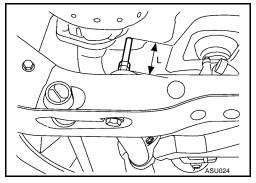
Standard length "G" : 25 - 39 mm (0.98 - 1.54 in)



5. Tighten the adjusting nut so the torsion bar length corresponds with dimension "L" previously measured during torsion bar removal. Tighten the lock nut to specifications.

If a new torsion bar spring or anchor arm is installed, tighten the adjusting nut to the dimension indicated in the figure at the right, then tighten the lock nut to specifications.

Standard length "L" : 68 mm (2.68 in)



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TORSION BAR SPRING

- 6. Bounce vehicle with tires on ground (Unladen) to eliminate friction of suspension.
- 7. Measure vehicle posture "H".
- a. Exercise the front suspension by bouncing the front of the vehicle 4 or 5 times to ensure that the vehicle is in a neutral height attitude.
- b. Measure vehicle posture, dimension "H".

```
Refer to <u>FSU-23</u>, "2WD <u>MODEL"</u>, or <u>FSU-24</u>, "4WD <u>MODEL"</u>.
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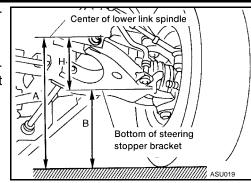
H = A - B mm (in) "Unladen"

8. If height of the vehicle is not within allowable limit, adjust vehicle posture.

```
Refer to FSU-23, "2WD MODEL", or FSU-24, "4WD MODEL".
```

9. Check wheel alignment if necessary.

Refer to FSU-23, "2WD MODEL", or FSU-24, "4WD MODEL".



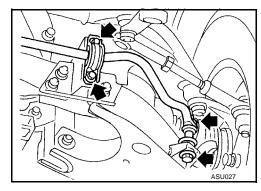
STABILIZER BAR

STABILIZER BAR

Removal

EESDOOHF

Remove stabilizer bar connecting bolts and clamp bolts.



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Inspection

- Check stabilizer bar for twist and deformation.
 Replace if necessary.
- Check rubber bushing for cracks, wear and deterioration.
 Replace if necessary.

Installation EESOOOHH G

Install in the reverse order of removal.

Refer to FSU-7, "Component".

UPPER LINK
PFP:54524

Removal

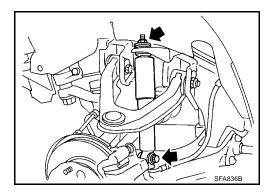
EES000HI

1. Remove shock absorber.

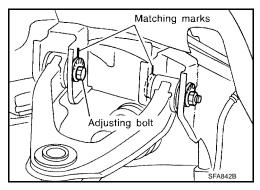
Refer to FSU-13, "Removal and Installation".

2. Separate upper ball joint stud from knuckle spindle. **Support lower link with jack.**

Refer to FAX-17, "Removal".



3. Put matching marks on adjusting bolts and remove adjusting bolts.



Installation EESOOOHJ

1. While aligning the adjusting bolts with the matching marks, install the upper link.

If a new upper link or any other suspension part is installed, align the matching mark with the slit as indicated in the figure at the right, then install the upper link.

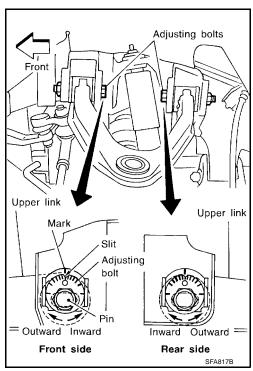
Refer to FSU-8, "Front Wheel Alignment".

- 2. Install shock absorber.
- 3. Tighten adjusting bolts under unladen condition (fuel, radiator coolant, and engine oil full; spare tire, jack, hand tools, and mats in designated positions) with tires on ground.

Refer to FSU-7, "Component".

4. After installing, check wheel alignment. Adjust if necessary.

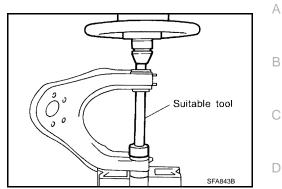
Refer to FSU-8, "Front Wheel Alignment".



UPPER LINK

Disassembly

Press out upper link bushings.



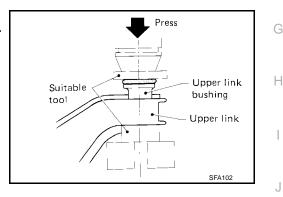
Inspection

• Check adjusting bolts and rubber bushings for damage. Replace if necessary.

Check upper link for deformation and cracks. Replace if necessary.

Assembly

- 1. Apply soapsuds to rubber bushing.
- Press upper link bushing.
 Press bushing so that the flange of bushing securely contacts the end surface of the upper link collar.



FSU

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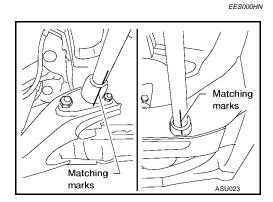
L

LOWER LINK
PFP:55020

Removal and Installation

1. Remove torsion bar spring.

Refer to FSU-14, "Removal".



Make matching marks and measure dimension "L" when loosening adjusting nut until there is no tension on torsion bar spring.

Standard length "L" : 68 mm (2.68 in)

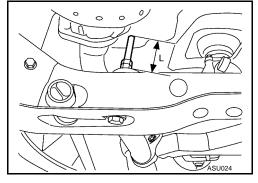
- 2. Remove shock absorber lower fixing bolt.
- 3. Remove stabilizer bar connecting bolt.
- 4. Separate drive shaft from front final drive (4WD model).

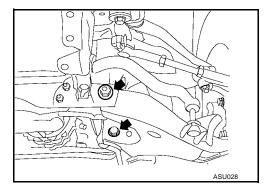
Refer to FAX-20, "Removal".

5. Separate lower link ball joint from knuckle spindle.

Refer to FAX-17, "Removal".

6. Remove front lower link fixing bolts.

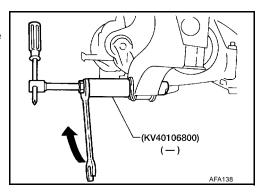




- 7. Remove bushing of lower link spindle from frame with Tool.
- 8. After installing lower link, adjust wheel alignment and vehicle height.

Refer to FSU-7, "Component".

Refer to FSU-8, "Front Wheel Alignment".



Inspection LOWER LINK SPINDLE

Check for deformation and cracks. Replace if necessary.

LOWER LINK BUSHING

Check for distortion and damage. Replace if necessary.

EES000HO

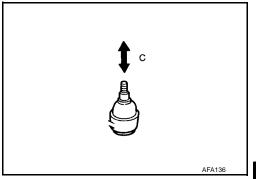
UPPER BALL JOINT AND LOWER BALL JOINT

UPPER BALL JOINT AND LOWER BALL JOINT

Removal and Installation

Separate knuckle spindle from upper and lower links.

Refer to FAX-17, "Removal".



FSU

PFP:40110

EES000HP

Inspection

Check joints for play. If ball is worn and play in axial direction is excessive or joint is hard to swing, replace as an upper link or lower link.

Axial end play "C":

Upper link : 0 mm (0 in)

Lower link : 0.2 mm (0.008 in) or less

Check dust cover for damage.

Replace dust cover and dust cover clamp if necessary.

FSU-21

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SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS) PFP:00030 **General Specifications (Front)** EES000HR Suspension type Independent double wishbone torsion bar spring Shock absorber type Double-acting hydraulic Stabilizer Standard equipment Wheel Runout Average EES000HS Steel Wheel type Aluminum Inside Outside Radial runout limit mm (in) 0.8 (0.031) or less 0.4 (0.016) or less 0.3 (0.012) 0.3 (0.012) Lateral runout limit mm (in) 1.0 (0.039) or less 0.9 (0.035) or less **Upper Ball Joint** EES000HT Axial end play "C" 0 (0) mm (in) **Lower Ball Joint** EES000HU Axial end play "C" mm (in) 0.2 (0.008) or less

SERVICE DATA AND SPECIFICATIONS (SDS)

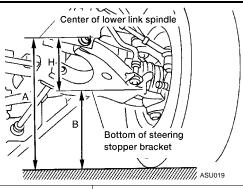
Wheel Alignment (Unladen*1) EES000HV 2WD MODEĽ Α Center of lower link spindle В Bottom of steering D stopper bracket 0°03' (0.05°) Minimum **FSU** Nominal 0°33' (0.55°) Camber Degree minute (Decimal degree) Maximum 1°03' (1.05°) Left and right difference 45' (0.75°) or less Minimum 2°04' (2.07°) Nominal 2°34′ (2.57°) Caster Degree minute (Decimal degree) Maximum 3°04′ (3.07°) Left and right difference 45' (0.75°) or less Minimum 10°23' (10.38°) Kingpin inclination Nominal 10°53' (10.88°) Degree minute (Decimal degree) 11°23' (11.38°) Maximum Minimum 3 (0.12) Distance (A - B) Radial tire Nominal 4(0.16)mm (in) Maximum 5 (0.20) Total toe-in Minimum 15' (0.25°) Angle (left plus right) Radial tire Nominal 20' (0.33°) Degree minute (Decimal degree) Maximum 25' (0.42°) Except P265/70R15 P265/70R15 Inside Minimum 32°48' (32.80°) 30°48′ (30.80°) Degree minute (Decimal Nominal 34°48' (34.80°) 32°48' (32.80°) degree) Wheel turn-Full turn*2 Maximum 34°48' (34.80°) 32°48' (32.80°) ing angle M 28°42′ (28.70°) Outside Minimum 31°00′ (31.00°) Degree minute Nominal 33°00' (33.00°) 30°42' (30.70°) (Decimal Maximum 33°00′ (33.00°) 30°42′ (30.70°) degree) Vehicle pos-37.7 - 41.7 (1.484 - 1.642) Lower arm pivot height (H) mm (in)

^{*1:} Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

^{*2:} On power steering models, wheel turning force (at circumference of steering wheel) of 98 to 147 N (10 to 15 kg, 22 to 33 lb) with engine idle.

SERVICE DATA AND SPECIFICATIONS (SDS)

4WD MODEL



| | | | Minimum | | 0°06′ (0.10°) | | | | | |
|--|-----------------------|----------------------------------|----------------|------------|----------------------|-----------------|--|--|--|--|
| Camber | | | Nominal | | 0°36′ (0.60°) | | | | | |
| Degree minute | e (Decimal deg | ree) | Maximum | | 1°06′ (1.10°) | | | | | |
| | | | Left and right | difference | 45′ (0.75° |) or less | | | | |
| | | | Minimum | | 1°40′ (′ | 1.67°) | | | | |
| Caster | | | Nominal | | 2°10′ (2 | 2.17°) | | | | |
| Degree minute | e (Decimal deg | ree) | Maximum | | 2°40′ (2 | 2.67°) | | | | |
| | | | Left and right | difference | 45′ (0.75° |) or less | | | | |
| Kingpin incli- nation Degree minute (Deci- mal degree) | | | Minimum | | 10°18′ (10.30°) | | | | | |
| | | | Nominal | | 10°48′ (10.80°) | | | | | |
| | | | Maximum | | 11°18′ (11.30°) | | | | | |
| | | | | Minimum | 3 (0.12) | | | | | |
| | Distance (A - mm (in) | - B) | Radial tire | Nominal | 4 (0.16) 5 (0.20) | | | | | |
| Total toe-in | | | | Maximum | | | | | | |
| Total toe-III | | | | Minimum | 15′ (0.25°) | | | | | |
| | Angle (left plu | us right) te (Decimal degree) | Radial tire | Nominal | 20′ (0.33°) | | | | | |
| | | (= | | Maximum | 25′ (0.42°) | | | | | |
| Wheel turn- ing angle | | Inside | | | Except P265/70R15 | P265/70R15 | | | | |
| | | Degree minute | Minimum | | 33°06′ (33.10°) | 31°00′ (31.00°) | | | | |
| | | (Decimal | Nominal | | 35°06′ (35.10°) | 33°00′ (33.00°) | | | | |
| | Full turn*2 | degree) | Maximum | | 35°06′ (35.10°) | 33°00′ (33.00°) | | | | |
| | | Outside | Minimum | | 31°12′ (31.20°) | 29°00′ (29.00°) | | | | |
| | | Degree minute (Decimal | Nominal | | 33°12′ (33.20°) | 31°00′ (31.00°) | | | | |
| | | degree) | Maximum | | 33°12′ (33.20°) | 31°00′ (31.00°) | | | | |
| Vehicle pos- ture | Lower arm pi | vot height (H) mm | (in) | | 45.5 - 49.5 (1. | 791 - 1.949) | | | | |

^{*1:} Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

^{*2:} On power steering models, wheel turning force (at circumference of steering wheel) of 98 to 147 N (10 to 15 kg, 22 to 33 lb) with engine idle.