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PRECAUTIONS PFP:00001

# Precautions for Liquid Gasket REMOVAL OF LIQUID GASKET SEALING

EBS00G62

After removing the bolts and nuts, separate the mating surface and remove the sealant using Tool.

Tool number : KV10111100 (J-37228)

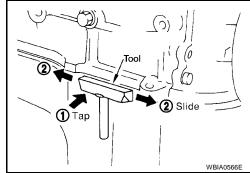
### **CAUTION:**

Be careful not to damage the mating surfaces.

 In areas where the Tool is difficult to use, use a plastic hammer to lightly tap the areas where the sealant is applied.

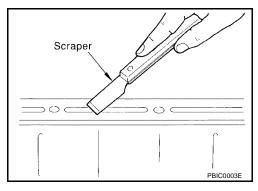
### **CAUTION:**

If for some unavoidable reason a tool such as a flat-bladed screwdriver is used, be careful not to damage the mating surfaces.



### LIQUID GASKET APPLICATION PROCEDURE

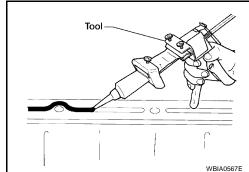
- 1. Using a scraper, remove the old sealant adhering to the mating surface.
  - Remove the sealant completely from the groove, bolts, and bolt holes.
- 2. Thoroughly clean the mating surface removing any adhering moisture, grease and foreign material.



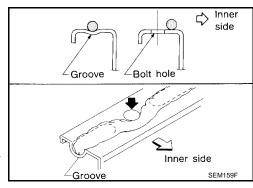
3. Attach the sealant tube to the Tool.

Tool number : WS39930000 ( — )

- Use Genuine RTV Silicone Sealant or equivalent. Refer to <a href="GI-43">GI-43</a>, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS".
- 4. Apply the sealant without breaks to the specified location with the specified dimensions using Tool.
  - If there is a groove for the sealant application, apply the sealant to the groove.



- As for the bolt holes, normally apply the sealant inside the holes. Occasionally, it should be applied outside the holes. Make sure to read the text of service manual.
- Within five minutes of sealant application, install the mating component.
- If the sealant protrudes, wipe it off immediately.
- Do not retighten after the installation.
- After 30 minutes or more have passed from the installation, fill the engine with the proper oil and coolant. Refer to MA-10, "RECOMMENDED FLUIDS AND LUBRICANTS".



## **PREPARATION**

## PREPARATION PFP:00002

# **Special Service Tools**

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Tool number (Kent-Moore No.) Tool name		Description
ST25051001 (J-25695-1) Oil pressure gauge		Measuring oil pressure  Maximum measuring range: 2,452 kPa (25 kg-cm <sup>2</sup> , 356 psi)
ST25052000 (J-25695-2) Hose	PS1/4x19/in PS1/4x19/in	Adapting oil pressure gauge to upper oil pan
KV10115801 (J-38956)	S-NT559	Removing and installing oil filter
Oil filter wrench	14 faces Inner span 64.3 mm (2.531 in) (Face to opposite face)	
WS39930000	S-NT772	Pressing the tube of liquid gasket
( — ) Tube presser		
	NT052	
KV10111100 (J-37228) Seal cutter		Removing steel oil pan and rear timing chain case
	NT046	

## **PREPARATION**

<b>Commercial Service Tool</b>		EBS00G64
Tool name		Description
Deep socket	NT818	Removing and installing oil pressure switch Deep socket size 26 mm, 3/8 drive
Power tools	PBIC0190E	Loosening nuts and bolts

## **LUBRICATION SYSTEM**

## **LUBRICATION SYSTEM**

## **Lubrication Circuit**

PFP:15010

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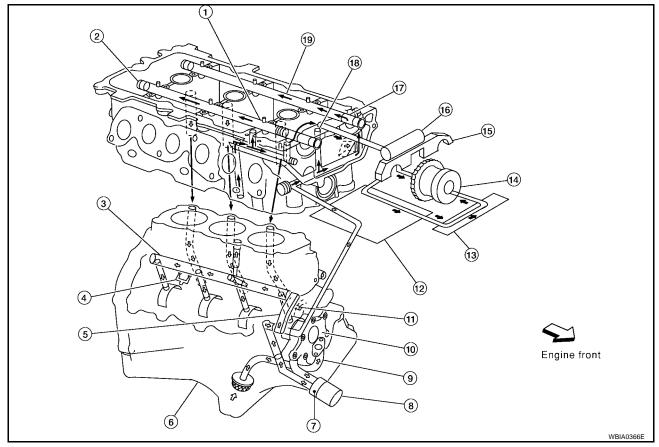
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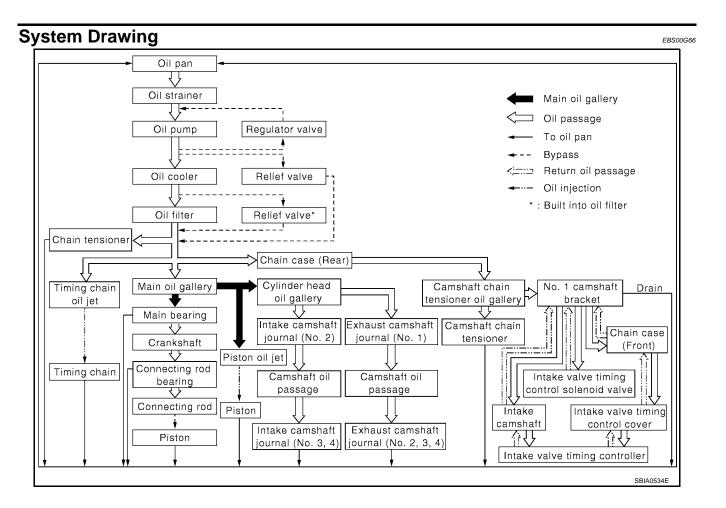
- 1. Intake camshaft journal (No. 2)
- 4. Piston oil jet
- 7. Oil cooler
- 10. Oil pump
- 13. IVT control cover
- 16. IVT control solenoid valve
- 19. Exhaust camshaft

- 2. Intake camshaft
- 5. Chain case oil gallery
- 8. Oil filter
- 11. Timing chain oil jet
- 14. IVT controller
- 17. Exhaust camshaft journal (No. 1)
- 3. Main oil gallery
- 6. Oil pan
- 9. Oil strainer
- 12. Chain case
- 15. No. 1 camshaft bracket
- 18. Camshaft chain tensioner oil gallery

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## **LUBRICATION SYSTEM**



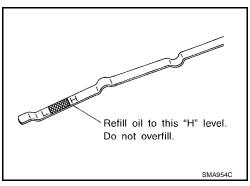
## **ENGINE OIL**

ENGINE OIL PFP:KLA92

Inspection ENGINE OIL LEVEL

EBS00G67

- Before starting the engine make sure the vehicle is parked on a flat and level surface, then check the oil level. If the engine is already running, turn it off and allow five minutes before checking.
- Check that the oil level is within the low (L) and high (H) range as indicated on the dipstick.
- If the engine oil level is out of range, add oil as necessary. Refer to MA-10, "RECOMMENDED FLUIDS AND LUBRICANTS".



### **ENGINE OIL APPEARANCE**

- Check engine oil for white milky or excessive contamination.
- If engine oil becomes milky, it is highly probable that it is contaminated with engine coolant. Repair or replace damaged parts.

### **ENGINE OIL LEAKAGE**

Check for oil leakage around the following areas:

- Upper and lower oil pan
- Oil pan drain plug
- Oil pressure sensor
- Oil filter
- Oil cooler
- Water pump cover
- Timing chain tensioner cover
- Intake valve timing (IVT) control cover and intake valve timing (IVT) control solenoid valve
- Front cover
- Mating surface between cylinder block and cylinder head
- Mating surface between cylinder head and rocker cover
- Mating surface between the front timing chain case and rear timing chain case
- Mating surface between the front timing chain case and rear timing chain case
- Crankshaft oil seal (front and rear)

## **ENGINE OIL PRESSURE CHECK**

### **WARNING:**

- Be careful not to burn yourself, as engine oil may be hot.
- Put the selector lever in the Park "P" position.
- 1. Check the oil level. Refer to <u>LU-7</u>, "ENGINE OIL LEVEL".
- 2. Disconnect the oil pressure sensor harness connector.
- 3. Remove the oil pressure sensor.

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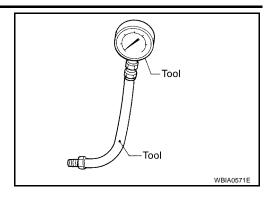
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Install Tools.



- 5. Start the engine and warm it up to normal operating temperature.
- 6. Check oil pressure with engine running under no-load.

Engine Speed	Approximate Discharge Pressure
Idle speed	More than 98 kPa (1.0 kg/cm <sup>2</sup> , 14 psi)
2,000 rpm	294 kPa (3.0 kg/cm <sup>2</sup> , 43 psi)

### CAUTION:

If the difference is extreme, check the oil passages and oil pump for leaks and blockages.

- 7. After the inspections, install the oil pressure sensor as follows:
- a. Remove the old sealant adhering to sensor and engine.
- b. Apply thread sealant and tighten the oil pressure sensor to specification using Tool.
  - Use Genuine High Performance Thread Sealant, or equivalent. Refer to <u>GI-43, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"</u>.

Oil pressure sensor : 14.8 N·m (1.5 kg-m, 11 ft-lb)

## **Changing Engine Oil**

EBS00G68

## **WARNING:**

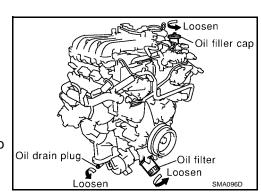
- Be careful not to burn yourself, as the engine oil may be hot.
- Prolonged and repeated contact with used engine oil may cause skin cancer; try to avoid direct skin contact with used oil. If skin contact is made, wash thoroughly with soap or hand cleaner as soon as possible.
- 1. Park the vehicle on a flat and level surface, then start the engine to warm up the oil.
- 2. Check for oil leaks from the engine.
- Stop the engine and wait for 10 minutes.
- 4. Remove the drain plug and oil filler cap.
- 5. Drain the engine oil.
- 6. Install the drain plug.

### **CAUTION:**

Be sure to clean drain plug and install with new washer.

Oil pan drain plug : 34.3 N·m (3.5 kg-m, 25 ft-lb)

 Refill the engine with the specified new engine oil. Refer to MA-10, "RECOMMENDED FLUIDS AND LUBRICANTS".



## **ENGINE OIL**

Oil Capacity (Approximate)		
Drain and refill	With oil filter change	4.0 ℓ (4 1/4 US qt, 3 1/2 Imp qt)
	Without oil filter change	3.7 ℓ (3 7/8 US qt, 3 1/4 Imp qt)
Dry engine (engine o	overhaul)	5.0 ℓ (5 1/4 US qt, 4 3/8 Imp qt)

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### **CAUTION:**

- The refill capacity depends on the oil temperature and drain time. Use these specifications for reference only.
- Always use the dipstick to determine when the proper amount of oil is in the engine.
- 7. Warm up the engine and check the area around the drain plug and oil filter for oil leaks.
- 8. Stop the engine and wait for 10 minutes.
- 9. Check the oil level. Refer to LU-7, "ENGINE OIL LEVEL".

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## **OIL FILTER**

OIL FILTER PFP:15208

# Removal and Installation REMOVAL

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- 1. Remove the engine undercover.
- 2. Remove the oil filter using Tool.

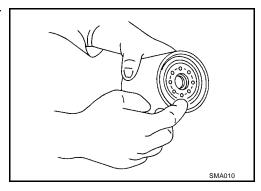
Tool number : KV10115801 (J-38956)

## **CAUTION:**

- The oil filter is provided with a relief valve. Use a genuine NISSAN oil filter, or equivalent.
- Be careful not to get burned, the engine oil may be hot.
- When removing, prepare a shop cloth to absorb any oil leakage or spillage.
- Do not allow engine oil to adhere to the drive belts.
- Completely wipe off any oil that adheres to the engine and the vehicle.

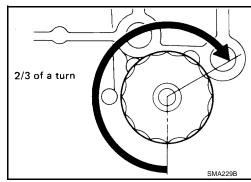
## **INSTALLATION**

- 1. Remove any foreign material adhering to the oil filter installation surface on the oil cooler.
- 2. Apply engine oil to the oil seal contact surface of the new oil filter as shown.



3. Screw the oil filter manually until it touches the installation surface, then tighten it by 2/3 turn as shown. Or tighten to specification using Tool.

Oil filter : 17.6 N·m (1.8 kg-m, 13 ft-lb)
Tool number : KV10115801 (J-38956)

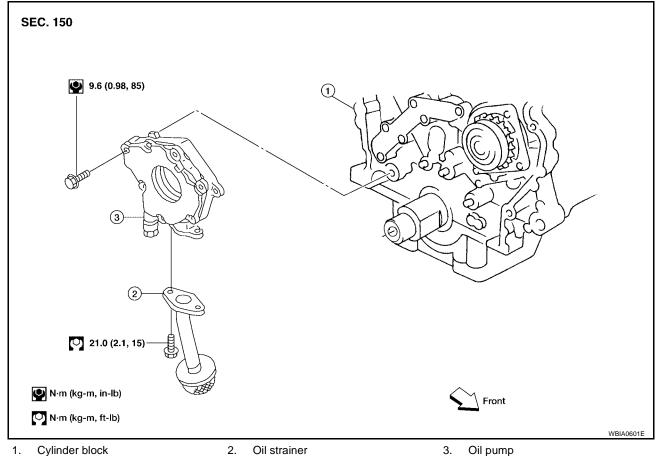


- 4. After warming up the engine, check for engine oil leakage.
- 5. Install the engine undercover.
- 6. Check oil level and add engine oil as necessary. Refer to LU-7, "ENGINE OIL".

**OIL PUMP** PFP:15010

## **Removal and Installation**

Α EBS00G6A



## **REMOVAL**

- 1. On 5 A/T equipped vehicles, remove the engine/transaxle/front suspension member. Refer to EM-134, "Removal and Installation"
- 2. Remove the timing chain. Refer to EM-58, "Removal and Installation".
- Remove the oil strainer.
- Remove the oil pump.

## **INSTALLATION**

Installation is in the reverse order of removal.

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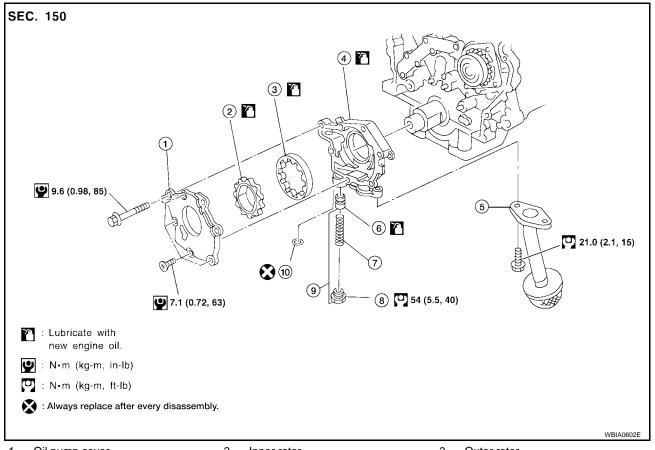
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## **Disassembly and Assembly**

BS00G6



- Oil pump cover
- 4. Oil pump body
- 7. Regulator spring
- 10. O-ring

- 2. Inner rotor
- 5. Oil strainer
- 8. Regulator plug

- 3. Outer rotor
- 6. Regulator valve
- 9. Regulator valve set (6, 7, and 8)

### **DISASSEMBLY**

- 1. Remove oil pump cover.
- Remove oil pump inner rotor and oil pump outer rotor from oil pump body.
- 3. Remove the regulator valve plug, regulator valve spring and regulator valve.

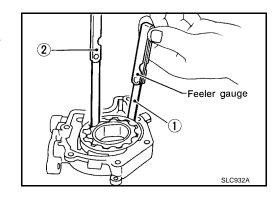
# **INSPECTION AFTER DISASSEMBLY Clearance of Oil Pump Parts**

- Measure the rotor clearance with a feeler gauge as shown.
- Clearance between outer rotor and oil pump body (position 1).

Position 1 : 0.114 - 0.200 mm (0.0045 - 0.0079 in)

Tip clearance between inner rotor and outer rotor (position 2).

Position 2 : less than 0.180 mm (0.0071 in)



## **OIL PUMP**

- Measure the rotor clearance with a feeler gauge and straightedge as shown.
- Side clearance is between the inner rotor and the oil pump body (position 3).

Position 3 : 0.030 - 0.070 mm (0.0012 - 0.0028 in)

 Side clearance is between the outer rotor and the oil pump body (position 4).

Position 4 : 0.050 - 0.110 mm (0.0020 - 0.0043 in)

- Calculate the clearance between inner rotor and oil pump body as follows.
- Measure the outer diameter of protruded portion of inner rotor (position A).
- Measure the inner diameter of oil pump body with inside micrometer (position B).
- Clearance 5 = (inner diameter of oil pump body B) (outer diameter of inner rotor A).

Clearance 5 : 0.045 - 0.091 mm (0.0018 - 0.0036 in)

## Regulator Valve

- 1. Visually inspect the components for wear and damage.
- 2. Check the regulator valve sliding surface and the regulator spring.
- 3. Coat the regulator valve with engine oil. Check that the regulator valve falls smoothly into the valve hole by its own weight.
- 4. If damaged, replace the regulator valve set or the oil pump body as necessary.

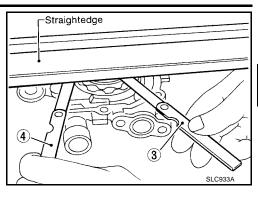
## **Regulator Valve to Oil Pump Body Clearance**

- Clearance 6 = (regulator valve hole diameter D) (outer regulator valve diameter E).
- If the calculated clearance 6 exceeds the standard, replace the oil pump body.

Clearance 6 : 0.040 - 0.097 mm (0.0016 - 0.0038 in)

### **CAUTION:**

- Coat the regulator valve with clean engine oil.
- Check that it falls smoothly into the valve hole by its own weight.



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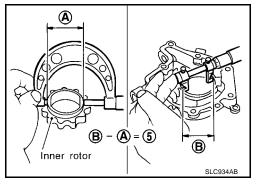
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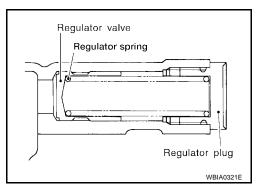
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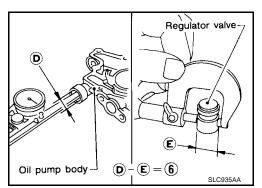
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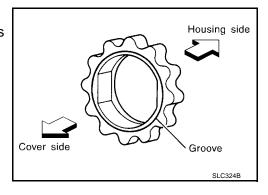
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## **OIL PUMP**

## **ASSEMBLY**

Assembly is in the reverse order of disassembly.

 Assemble the inner rotor and outer rotor with the punch marks on the oil pump cover side.



**OIL COOLER** PFP:21305

## **Removal and Installation**

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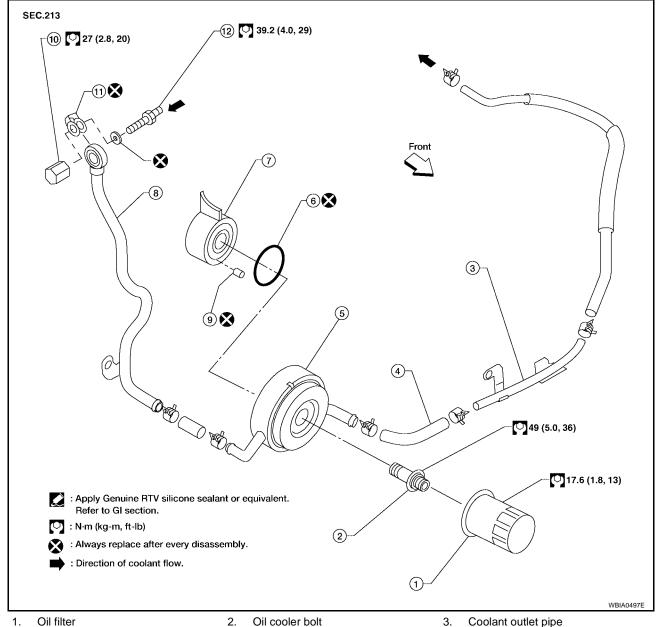
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- Oil filter 1.
- 4. Coolant outlet hose
- 7. Oil pan
- 10. Drain plug

- Oil cooler bolt 2.
- 5. Oil cooler
- 8. Coolant inlet pipe
- 11. Copper gasket

- Coolant outlet pipe
- 6. O-ring
- 9. Relief valve
- 12. Water connector

## **REMOVAL**

- Drain the engine oil. Refer to MA-18, "Changing Engine Oil".
- Drain the engine coolant. Refer to MA-14, "DRAINING ENGINE COOLANT". 2.
- 3. Remove the oil filter. Refer to <u>LU-10</u>, "Removal and Installation".
- 4. Remove the wheel and tire assembly using power tool.
- Remove the engine undercover.
- 6. Disconnect the coolant hoses from the oil cooler.

## **CAUTION:**

Do not spill coolant on the drive belt.

7. Remove the oil cooler from the upper oil pan.

## **OIL COOLER**

## **INSPECTION AFTER REMOVAL**

### Oil Cooler

Check the oil cooler for cracks. Check the oil cooler for clogging by blowing through the coolant inlet. If necessary, replace the oil cooler.

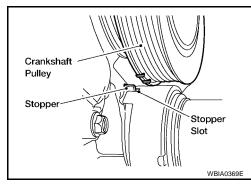
## **Relief Valve**

Inspect the relief valve for movement, cracks, and breaks by pushing the ball. If replacement is necessary, remove the relief valve by prying it out with a suitable tool. Install a new relief valve by tapping it into place with a suitable tool.

### INSTALLATION

Installation is in the reverse order of removal.

- When installing the oil cooler, align the stopper slot with the stopper on the upper oil pan.
- Install the wheel and tire assembly. Refer to <u>WT-6, "Rotation"</u> for torque specification.



## **INSPECTION AFTER INSTALLATION**

- Check level and add engine oil and engine coolant. Refer to <u>LU-7, "ENGINE OIL LEVEL"</u> and <u>CO-8, "CHECKING RESERVOIR LEVEL"</u>.
- 2. Start the engine and check that there are no leaks of engine oil or engine coolant.
- 3. Stop engine and wait for 10 minutes.
- 4. Check engine oil level and engine coolant level.

## SERVICE DATA AND SPECIFICATIONS (SDS)

### **SERVICE DATA AND SPECIFICATIONS (SDS)** PFP:00100 Α Standard and Limit EBS00G6D **OIL PRESSURE** Engine speed Approximate discharge pressure LU Idle speed More than 98 kPa (1.0 kg/cm<sup>2</sup>, 14 psi) 2,000 rpm 294 kPa (3.0 kg/cm<sup>2</sup>, 43 psi) REGULATOR VALVE Unit: mm (in) 0.040 - 0.097 (0.0016 - 0.0038) Regulator valve to oil pump body clearance D **OIL PUMP** Unit: mm (in) Е Oil pump body to outer rotor radial clearance 0.114 - 0.200 (0.0045 - 0.0079) Oil pump inner rotor to outer rotor tip clearance Below 0.18 (0.0071) Oil pump body to inner rotor axial clearance 0.030 - 0.070 (0.0012 - 0.0028) Oil pump body to outer rotor axial clearance 0.050 - 0.110 (0.0020 - 0.0043) Inner rotor to oil pump (brazed portion of housing) clearance 0.045 - 0.091 (0.0018 - 0.0036) OIL CAPACITY (APPROXIMATE) Unit: $\ell$ (US qt, Imp qt) With oil filter change 4.0 (4 1/4, 3 1/2) Drain and refill Without oil filter change 3.7 (3 7/8, 3 1/4) Dry engine (engine overhaul) 5.0 (5 1/4, 4 3/8)

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# **SERVICE DATA AND SPECIFICATIONS (SDS)**