# **FRONT & REAR AXLE**

# SECTION AX

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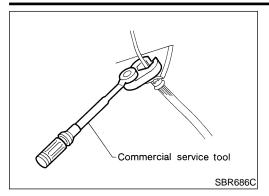








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# Precautions PRECAUTIONS

NDAX0001

- When installing rubber parts, final tightening must be carried out under unladen condition\* with tires on ground.
   \*:Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.
- After installing removed suspension parts, check wheel alignment and adjust if necessary.
- Use flare nut wrench when removing or installing brake tubes.
- Always torque brake lines when installing.
   Preparation

#### SPECIAL SERVICE TOOLS

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

NDAX0002

Tool number (Kent-Moore No.) Tool name	Description	
HT72520000 (J25730-B) Ball joint remover	NT146	Removing tie-rod outer end and lower ball joint
KV38106700 (J34296) KV38106800 (J34297) Differential side oil seal protector	NT147	Installing drive shaft LH: KV38106700 (J34296) RH: KV38106800 (J34297)

#### **COMMERCIAL SERVICE TOOL**

NDAX0003

Tool name	Description	
1 Flare nut crowfoot 2 Torque wrench	NT360	Removing and installing brake piping a: 10 mm (0.39 in)

# Noise, Vibration and Harshness (NVH) Troubleshooting

#### **NVH TROUBLESHOOTING CHART**

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NDAX0004S01

Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

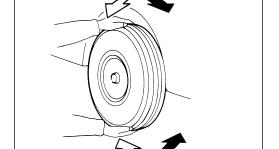
Reference page		I	AX-13	I	AX-5,19	I	AX-4,18	Refer to DRIVE SHAFT in this chart.	Refer to AXLE in this chart.	NVH in <b>SU-3</b> and <b>SU-15</b>	NVH in <b>SU-3</b> and <b>SU-15</b>	NVH in <b>SU-3</b> and <b>SU-15</b>	NVH in <b>BR-5</b>	NVH in ST-5	- MA EM LC		
Possible cause and SUSPECTED PARTS			Excessive joint angle	Joint sliding resistance	ance	Improper installation, looseness	Parts interference	Wheel bearing damage	E SHAFT		SUSPENSION		ROAD WHEEL	ES	STEERING	FE AT	
		Exces	Joint	Imbalance	Impro	Parts	Whee	DRIVE	AXLE	SUSF	TIRES	ROA	BRAKES	STEE			
	DRIVE SHAFT	Noise, Vibration	×	×						×	×	×	×	×	×	SU	
	DIVIVE SHALL	Shake	×		×					×	×	×	×	×	×	- 66	
			Noise				×	×		×		×	×	×	×	×	- BR -
Symptom			Shake				×	×		×		×	×	×	×	×	- ST
		Vibration				×	×		×		×	×			×	<u>୭</u> ।	
	AXLE	Shimmy				×	×				×	×	×	×	×	- RS	
		Judder				×					×	×	×	×	×	_ UU	
		Poor quality ride or handling				×	×	×			×	×	×			BT	

 $<sup>\</sup>times$ : Applicable









SMA525A

# On-vehicle Service FRONT AXLE PARTS

Check front axle and front suspension parts for excessive play, cracks, wear and other damage.

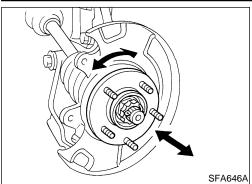
- Shake each front wheel to check for excessive play.
- Make sure that the cotter pin is inserted.
- Retighten all nuts and bolts to the specified torque.

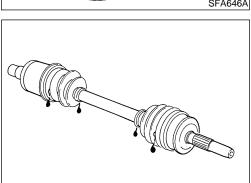
#### **Tightening torque:**

Refer to "Components", AX-5.

#### **FRONT AXLE**

#### On-vehicle Service (Cont'd)





#### FRONT WHEEL BEARING

NDAX0006

- Check that wheel bearings operate smoothly.
- Check axial end play.

**Axial end play:** 

0.05 mm (0.0020 in) or less

 If axial end play is not within specification or wheel bearing does not turn smoothly, replace wheel bearing assembly. Refer to "REMOVAL", AX-6.

#### **DRIVE SHAFT**

NDAX0007

Check for grease leakage and other damage.

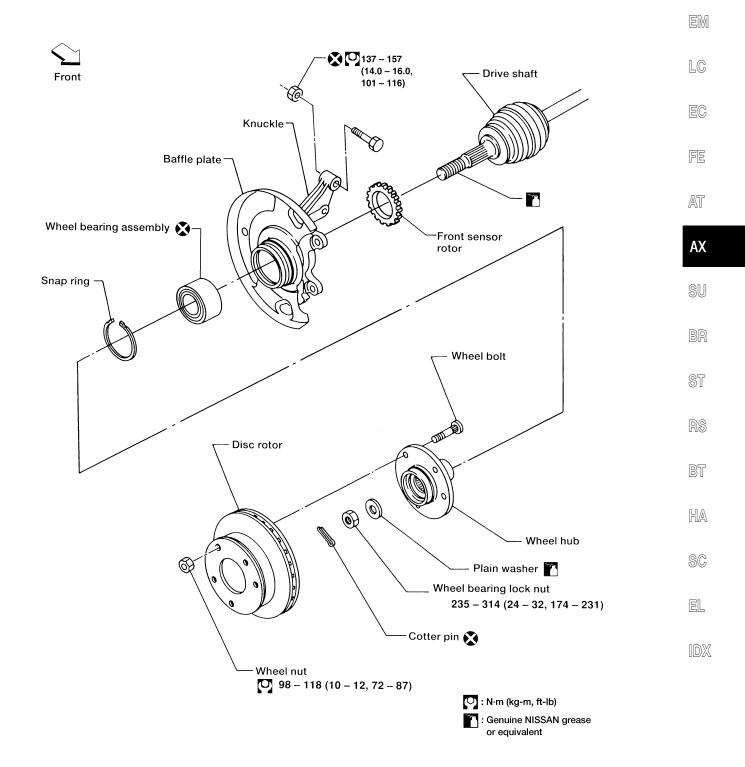
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#### Wheel Hub and Knuckle

COMPONENTS

**SEC. 400** 



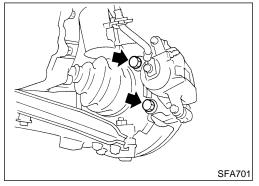
#### **REMOVAL**

#### **CAUTION:**

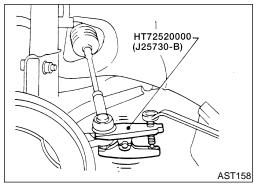
Before removing front axle assembly, disconnect ABS wheel sensor from assembly. Move it from front axle assembly area. Failure to do so may result in damage to sensor wires and the sensor becoming inoperative.

NDAX0009

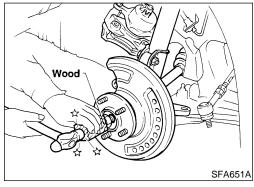
1. Remove wheel bearing lock nut.



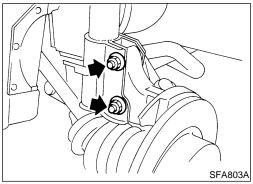
- 2. Remove brake caliper assembly and rotor.
- Brake hose need not be disconnected from brake caliper.
   Suspend brake caliper with wire so as not to stretch brake hose.
- Be careful not to depress brake pedal, or caliper piston will pop out.
- Make sure brake hose is not twisted.



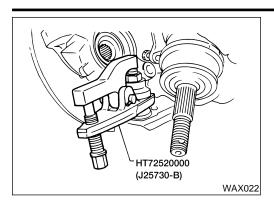
- 3. Separate tie-rod from knuckle with Tool.
- Install stud nut on stud bolt with castellated side facing up to prevent damage to stud bolt.

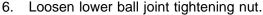


- 4. Separate drive shaft from knuckle by lightly tapping it. If it is hard to remove, use a puller.
- When removing drive shaft, cover boots with a shop towel to prevent damage to them.



5. Remove strut lower mounting bolts.





- 7. Separate knuckle from lower ball joint stud with tool.
- Remove knuckle from transverse link.





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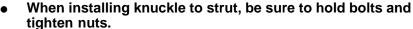
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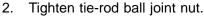




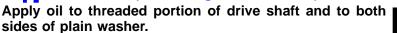
Replace strut lower mounting nuts.



(14.0 - 16.0 kg-m, 101 - 116 ft-lb)



(3.0 - 4.0 kg-m, 22 - 29 ft-lb)



3. Tighten wheel bearing lock nut.

(C) : 235 - 314 N·m (24 - 32 kg-m, 174 - 231 ft-lb)

Check wheel bearing axial end play.

**Axial end play:** 

0.05 mm (0.0020 in) or less



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#### DISASSEMBLY

#### **CAUTION:**

When removing wheel hub or wheel bearing from knuckle, replace wheel bearing assembly (outer race and inner race) with a new one.

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Wheel bearing does not require maintenance. If any of the following symptoms are noted, replace wheel bearing assembly.

- Growling noise is emitted from wheel bearing during operation.
- Wheel bearing drags or turns roughly. This occurs when turning hub by hand after bearing lock nut is tightened to specified torque.

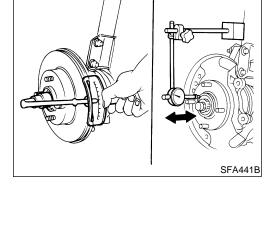


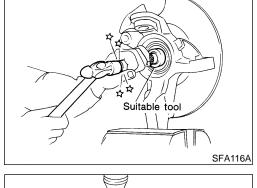
Drive out wheel hub from knuckle with a suitable tool.

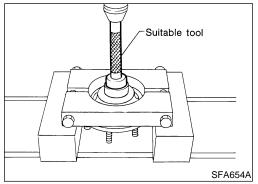
NDAX0011S01

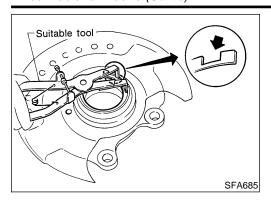
#### Wheel Bearing

NDAX0011S02 If wheel bearing inner race (outside) is removed together with wheel hub, press out wheel bearing inner race.

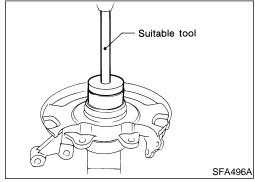








2. Remove snap ring.



3. Press out bearing outer race.

#### INSPECTION

#### Wheel Hub and Knuckle

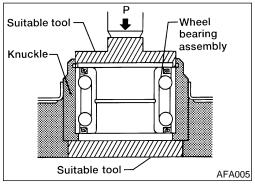
NDAX0012

Check wheel hub and knuckle for cracks by using a magnetic exploration or dyeing test.

#### **Snap Ring**

NDAX0012S02

Check snap ring for wear and cracks. Replace if necessary.



#### **ASSEMBLY**

NDAX0013

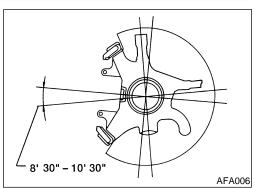
1. Press new wheel bearing assembly into knuckle.

**Maximum load P:** 

29 kN (3 ton, 3.3 US ton, 3.0 Imp ton)

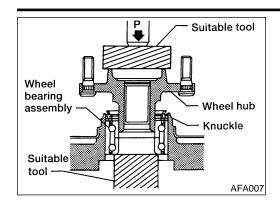
#### **CAUTION:**

- Do not press on inner race of wheel bearing assembly.
- Do not apply oil or grease to mating surfaces of wheel bearing outer race and knuckle.
- 2. Install snap ring into groove of knuckle.
- 3. Install baffle plate and splash guard onto knuckle.



#### **FRONT AXLE**

Wheel Hub and Knuckle (Cont'd)



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Press wheel hub into wheel bearing.

**Maximum load P:** 

29 kN (3 ton, 3.3 US ton, 3.0 Imp ton)

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Wheel bearing inner race must be held as shown.

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- Check bearing operation.
- Add load P with press.

Load P:

39.2 - 82.4 kN

(4.0 - 8.4 ton, 4.4 - 9.3 US ton, 3.94 - 8.27 Imp ton)

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- b. Spin knuckle several turns in both directions.
- Make sure that wheel bearing operates smoothly.

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**CAUTION:** 

**Drive Shaft** 

**COMPONENTS** 

AFA008

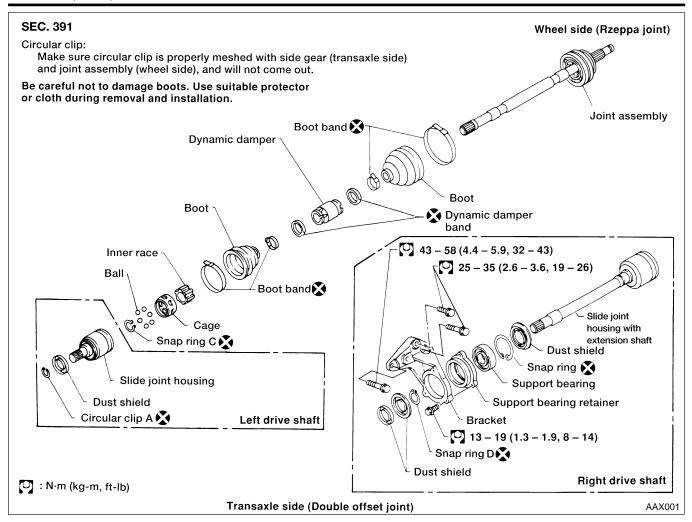
SFA182A

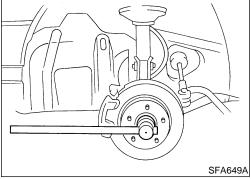
- Circular clips should be properly meshed with differential side gear (transaxle side) and with joint assembly (wheel side). Make sure they will not come out.
- Be careful not to damage boots. Use suitable protector or cloth during removal and installation.

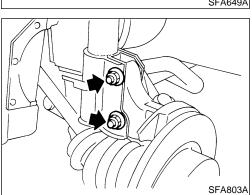
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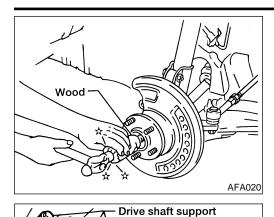




#### **REMOVAL**

NDAX0015

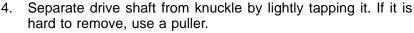
- 1. Remove wheel bearing lock nut.
- Tie-rod does not need to be disconnected from knuckle.
- Suspend knuckle with wire so as not to stretch brake hose.
- Do not pull or twist brake hose.
- Remove clip and separate brake hose from strut.
- 3. Remove strut lower mounting bolts.
- Remove brake hose clip.

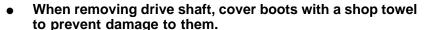


Bracket

Drive shaft supportbearing retainer

bearing retainer bolts



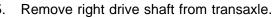








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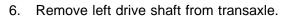
- Position drain pan beneath transaxle.
- Remove support bearing bolts and pull drive shaft from transcarle











 Insert screwdriver into transaxle opening for right drive shaft and strike with a hammer.



Be careful not to damage pinion mate shaft and side gear.



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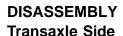








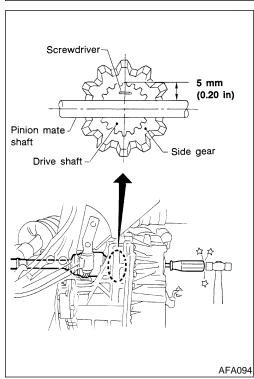


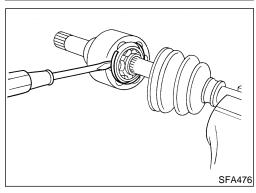


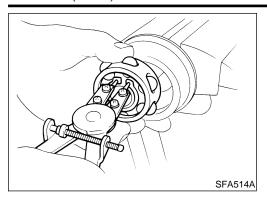
NDAX0016

NDAX0016S01

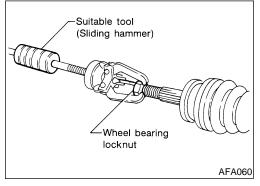
- 1. Remove boot bands.
- 2. Put matching marks on slide joint housing and inner race, before separating joint assembly.
- 3. Pry off snap ring "A" with a screwdriver, and pull out slide joint housing.







- 4. Put matching marks on inner race and drive shaft.
- 5. Remove snap ring "C", then remove ball cage, inner race and balls as a unit.
- 6. Draw out boot.
- Cover drive shaft serrations with tape so as not to damage the boot.



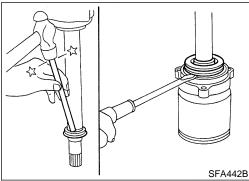
#### Wheel Side

NDAX0016S02

#### **CAUTION:**

The joint on the wheel side cannot be disassembled.

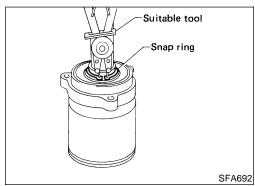
- 1. Before separating joint assembly, put matching marks on drive shaft and joint assembly.
- 2. Separate joint assembly with a suitable tool.
- Be careful not to damage threads on drive shaft.
- 3. Remove boot bands.



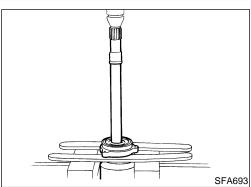
#### **Support Bearing**

NDAX0016S03

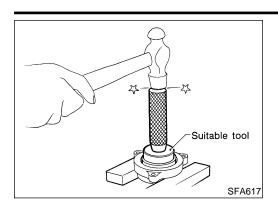
1. Remove dust shield.



Remove snap ring.



3. Press support bearing assembly off drive shaft.



- Remove dust shield.
- 5. Remove snap ring.
- Separate support bearing from retainer.



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#### INSPECTION

Thoroughly clean all parts in cleaning solvent, and dry with compressed air. Check parts for evidence of deformation and other damage.

**Drive Shaft** 

NDAX0017S01

Replace drive shaft if it is twisted or cracked.

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**Boot** 

Check boot for fatigue, cracks, and wear. Replace boot with new boot bands.

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#### Joint Assembly (Transaxle side)

Replace any parts of double offset joint which show signs of scorching, rust, wear or excessive play.



- Check serration for deformation. Replace if necessary.
- Check slide joint housing for any damage. Replace if necessary.

#### Joint Assembly (Wheel side)

Replace joint assembly if it is deformed or damaged.

NDAX0017S04

#### Support Bearing

NDAX0017S05 Make sure wheel bearing rolls freely and is free from noise, cracks,

pitting and wear.

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**Support Bearing Bracket** 

Check support bearing bracket for cracks with a magnetic exploration or dye test.

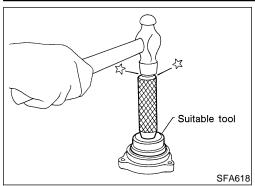
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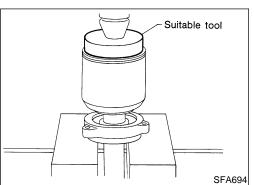
#### **ASSEMBLY**

- After drive shaft has been assembled, ensure that it moves smoothly over its entire range without binding.
- Use Genuine NISSAN grease or equivalent after every overhaul.

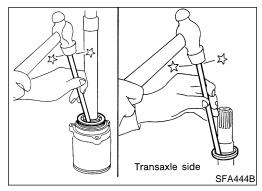


#### **Support Bearing**

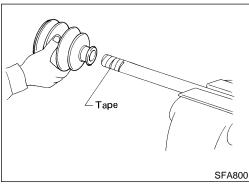
1. Install bearing into retainer.



- 2. Install snap ring.
- 3. Install dust shield.
- 4. Press drive shaft into bearing.



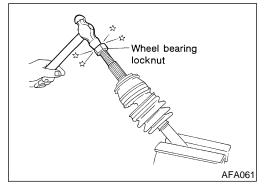
- 5. Install snap ring.
- 6. Install new dust shield.



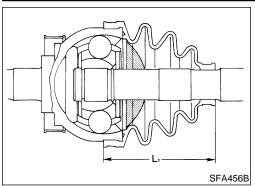
#### **Wheel Side**

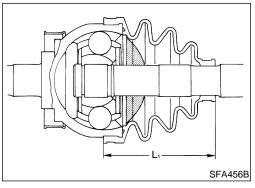
NDAX0018S02

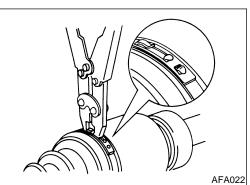
- 1. Install boot and new small boot band on drive shaft.
- Cover drive shaft serration with tape so as not to damage boot during installation.

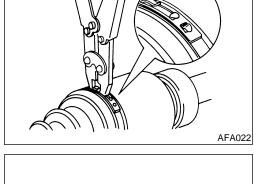


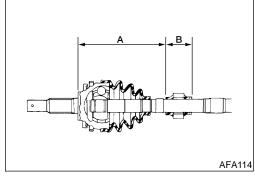
2. Set joint assembly onto drive shaft by lightly tapping it.
Ensure that marks which were made during disassembly are properly aligned.

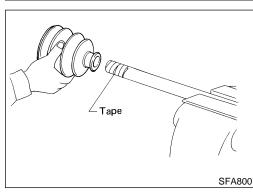


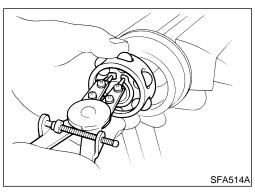












Pack drive shaft with specified amount of grease.

Specified amount of grease:

175 - 195 g (6.17 - 6.88 oz)

Make sure that boot is properly installed on the drive shaft

Set boot so that it does not swell and deform when its length is "L<sub>1</sub>".

Length "L₁": 87.5 - 89.5 mm (3.445 - 3.524 in)

5. Lock new larger and smaller boot bands securely with a suit-

able tool.

#### **Dynamic Damper**

1. Use a new damper band when reinstalling.

Install dynamic damper from stationary-joint side while holding it securely:

Length:

"A" 199 - 205 mm (7.83 - 8.07 in)

"B" 70 mm (2.76 in)

#### Transaxle Side

Install boot and new small boot band on drive shaft.

Cover drive shaft serration with tape to prevent damage to boot during installation.

Install ball cage, inner race and balls as a unit, making sure that the matching marks which were made during disassembly are properly aligned.

Install new snap ring "C".



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NDAX0018S03

NDAX0018S04







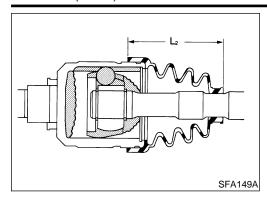


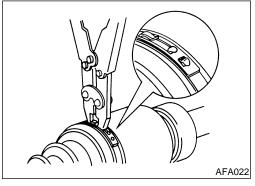
BT











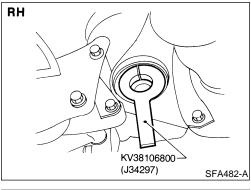


Specified amount of grease:

- 5. Install slide joint housing, then install new snap ring "A".
- Make sure that boot is properly installed on the drive shaft groove.

Set boot so that it does not swell and deform when its length is "L2".

7. Lock new larger and smaller boot bands securely with a suitable tool.



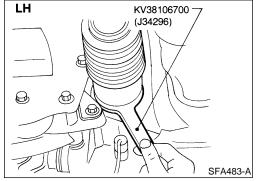
#### **INSTALLATION**

#### **Transaxle Side**

NDAX0019

NDAX0019S01

- Drive a new oil seal to transaxle. Refer to AT-272, "Differential Side Oil Seal Replacement".
- 2. Set Tool along the inner circumference of oil seal.



- Insert drive shaft into transaxle. Be sure to properly align the serrations and then withdraw Tool.
- No circular clip is used on RH side.
- Use new circular clip on LH side.
- 4. Push drive shaft, then press-fit circular clip on the drive shaft into circular clip groove of side gear.
- 5. After its insertion, try to pull the slide joint out of the transaxle by hand. If it pulls out, the circular clip is not properly meshed with the side gear.

#### Wheel Side

NDAX0019S02

- Install drive shaft into knuckle.
- 2. Tighten wheel bearing lock nut. Refer to "INSTALLATION", AX-7.

#### Service Data and Specifications (SDS)

#### WHEEL BEARING (FRONT)

	NDAX0020
Wheel bearing axial end play	0.05 mm (0.0020 in) or less
Wheel bearing lock nut tightening torque	235 - 314 N·m (24 - 32 kg-m, 174 - 231 ft-lb)

#### — MA

NDAX0021

GI

#### **DRIVE SHAFT**

Applied model			All		
laint turn a	oint type  Transaxle side  Wheel side		DOJ		
Joint type			Rzeppa		
Grease	ease		Nissan genuine grease or equivalent		
Capacity		Transaxle side	210 - 230 g (7.41 - 8.11 oz)		
		Wheel side	175 - 195 g (6.17 - 6.88 oz)		
Boot length		" 2	102.4 - 104.4 mm (4.03 - 4.11 in)		
			87.5 - 89.5 mm (3.445 - 3.524 in)		

### EG

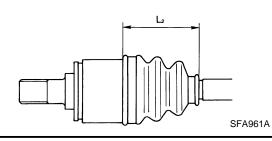
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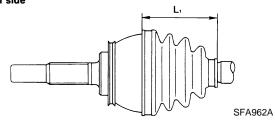
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#### Transaxle side



#### Wheel side











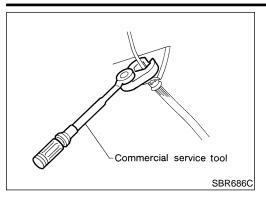












#### **Precautions PRECAUTIONS**

- When installing rubber parts, final tightening must be carried out under unladen condition\* with tires on ground. \*: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.
- Use flare nut wrench when removing or installing brake tubes.
- When installing suspension components, check wheel alignment and adjust if necessary.
- Always torque brake lines when installing. **Preparation**

#### COMMERCIAL SERVICE TOOL

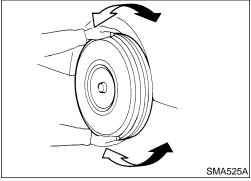
NDAX0023

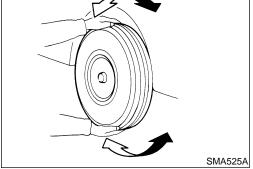
Tool name	Description	
1 Flare nut crowfoot 2 Torque wrench	NT360	Removing and installing brake piping a: 10 mm (0.39 in)

#### Noise, Vibration and Harshness (NVH) **Troubleshooting**

NDAX0024

Refer to "NVH TROUBLESHOOTING CHART", AX-3.





# ARA004

#### **On-vehicle Service REAR AXLE PARTS**

Check axle and suspension parts for excessive play, wear or dam-

age.

Shake each rear wheel to check for excessive play.

- Make sure that all cotter pins are inserted.
- Retighten all nuts and bolts to the specified torque.

**Tightening torque:** 

Refer to "Components", AX-19.

#### **REAR WHEEL HUB BEARING**

Check axial end play.

Axial end play:

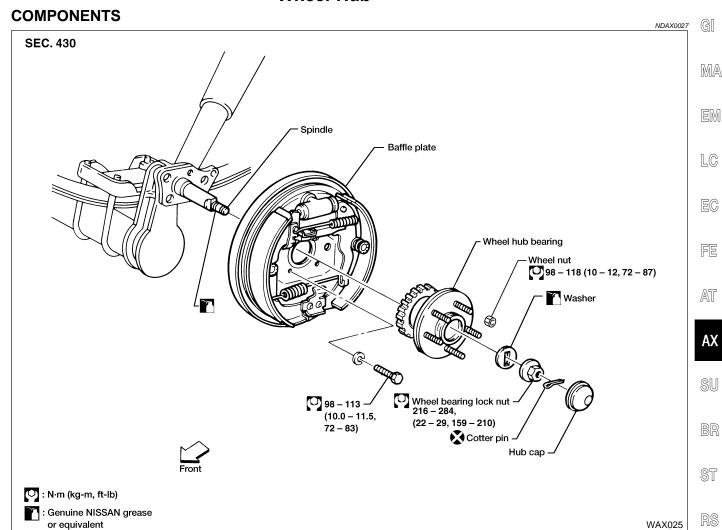
0.05 mm (0.0020 in) or less

- Check that wheel hub bearing operates smoothly.
- Check tightening torque of wheel bearing lock nut.

(22 - 29 kg-m, 159 - 210 ft-lb)

If axial end play is not within specification, or wheel hub bearing does not turn smoothly, replace wheel hub bearing. Refer to "REMOVAL", AX-19.

#### Wheel Hub



#### **REMOVAL**

**CAUTION:** 

nect the

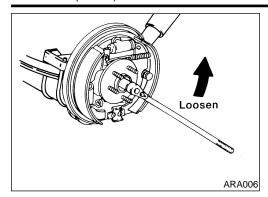
 Before removing the wheel hub bearing, disconnect the ABS wheel sensor from the assembly. Then move it away from the hub. Failure to do so may result in damage to the sensor wires and the sensor becoming inoperative.

f SC

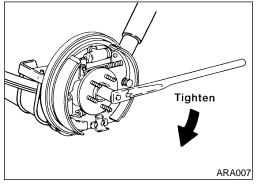
HA

BT

- Wheel hub bearing does not require maintenance. If any of the following occurs, replace wheel hub bearing.
- Growling noise is emitted from wheel hub bearing during operation.
- Wheel hub bearing drags or turns roughly. This occurs when turning hub by hand after bearing lock nut is tightened to specified torque.
- Rear sensor rotor is damaged.



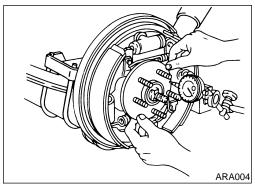
- Remove brake drum.
- 2. Remove wheel bearing lock nut.
- 3. Remove wheel hub bearing assembly.



#### **INSTALLATION**

NDAX0029

- 1. Install wheel hub bearing assembly.
- Tighten wheel bearing lock nut.
   Before tightening, apply oil to threaded portion of rear spindle and both sides of plain washer.
  - (22 29 kg-m, 159 210 ft-lb)
- 3. Check that wheel bearing operates smoothly.



4. Check wheel hub bearing axial end play.

Axial end play: 0.05 mm (0.0020 in) or less

#### Service Data and Specifications (SDS)

#### WHEEL BEARING (REAR)

NDAX0030

	****
Wheel bearing axial end play	0.05 mm (0.0020 in) or less
Wheel bearing lock nut tightening torque	216 - 284 N⋅m (22 - 29 kg-m, 159 - 210 ft-lb)