# HEATER & AIR CONDITIONER

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## Supplemental Restraint System (SRS) "AIR BAG"

The Supplemental Restraint System "AIR BAG", used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and on the instrument panel on the passenger side), a diagnosis sensor unit, warning lamp, wiring harness and spiral cable. Information necessary to service the system safely is included in the **RS section** of this Service Manual.

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#### **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses are covered with yellow insulation either just before the harness connectors or for the complete harness, for easy identification.

## A/C Identification Label

Vehicles with factory installed fluorescent dye have this identification label on the underside of hood.

#### NOTE:

Vehicles with factory installed fluorescent dye have a green label. Vehicles without factory installed fluorescent dye have a blue label.

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NISSAN— Carson, Ca.	REFRIG. FRIGORIG.	LUBRICANT/LUBRIFIANT	
TYPE:	R-134a	PAG LUBRICANT W/LUMINESCENT DYE LUB. PAG AVEC TEINTURE LUMINESCENTE	
AMOUNT: W/ FR A/C: QTE. CLIM. AV. :	2.0 LB	207 CC	
W/FR & RR A/C: CLIM. AV. ET AR.	3.6 LB	325 CC	
			LH



## Precautions for Working with HFC-134a (R-134a)

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#### **WARNING:**

- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. If the refrigerants are mixed, compressor failure is likely to occur, refer to "Contaminated Refrigerant". To determine the purity of HFC-134a (R-134a) in the vehicle and recovery tank, use Refrigerant Recovery/Recycling Recharging equipment (ACR4) (J-39500–NI) and Refrigerant Identifier.
- Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If lubricant other than that specified is used, compressor failure is likely to occur.
- The specified HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
- a) When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
- b) When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
- c) Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.
- d) Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from the A/C system, using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment), or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
- e) Do not allow lubricant (Nissan A/C System Oil Type S) to come in contact with styrofoam parts. Damage may result.

## **Contaminated Refrigerant**

NDHA0266

If a refrigerant other than pure R-134a is identified in a vehicle, your options are:

- Explain to the customer that environmental regulations prohibit the release of contaminated refrigerant into the atmosphere.
- Explain that recovery of the contaminated refrigerant could damage your service equipment and refrigerant supply.
- Suggest the customer return the vehicle to the location of previous service where the contamination may have occurred.
- If you choose to perform the repair, recover the refrigerant using only dedicated equipment and containers. Do not recover contaminated refrigerant into your existing service equipment. If your facility does not have dedicated recovery equipment, you may contact a local refrigerant product retailer for available service. This refrigerant must be disposed of in accordance with all federal and local regulations. In addition, replacement of all refrigerant system components on the vehicle is recommended.
- If the vehicle is within the warranty period, the air conditioner warranty is void. Please contact Nissan Customer Affairs for further assistance.

## **Precautions for Leak Detection Dye**

NDHA0275

- The A/C system contains a fluorescent leak detection dye used for locating refrigerant leaks. An ultraviolet (UV) lamp is required to illuminate the dye when inspecting for leaks.
- Always wear fluorescence enhancing UV safety glasses to protect your eyes and enhance the visibility of the fluorescent dye.
- A compressor shaft seal should not be repaired because of dye seepage. The compressor shaft seal should only be repaired after confirming the leak with an electronic refrigerant leak detector (J-41995).
- Always remove any dye from the leak area after repairs are complete to avoid a misdiagnosis during a future service.
- Do not allow dye to come into contact with painted body panels or interior components. If dye is spilled, clean immediately with the approved dye cleaner. Fluorescent dye left on a surface for an extended period of time cannot be removed.
- Do not spray the fluorescent dye cleaning agent on hot surfaces (engine exhaust manifold, etc.).
- Do not use more than one refrigerant dye bottle (1/4 ounce / 7.4 cc) per A/C system.
- Leak detection dyes for R-134a and R-12 A/C systems are different. Do not use R-134a leak detection

## **PRECAUTIONS**

General Refrigerant Precautions

dye in R-12 A/C systems or R-12 leak detection dye in R-134a A/C systems or A/C system damage may result.

The fluorescent properties of the dye will remain for over three (3) years unless a compressor failure occurs.

## General Refrigerant Precautions

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#### WARNING:

suffocation.

Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioning system is discharged.

Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.

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Do not store or heat refrigerant containers above 52°C (125°F).

Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a warm pail of water.

Do not intentionally drop, puncture, or incinerate refrigerant containers.

Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns. Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent

Do not pressure test or leak test HFC-134a (R-134a) service equipment and/or vehicle air conditioning systems with compressed air during repair. Some mixtures of air and R-134a have been shown to be combustible at elevated pressures. These mixtures, if ignited, may cause injury or property damage. Additional health and safety information may be obtained from refrigerant manufacturers.

## **Precautions for Refrigerant Connection**

A new type refrigerant connection has been introduced to all refrigerant lines except the following portion. Front evaporator core connections.

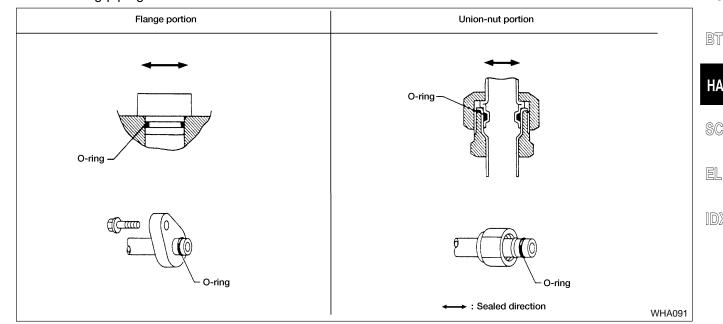
#### FEATURES OF NEW TYPE REFRIGERANT CONNECTION

The O-ring is relocated in a groove for proper installation. This eliminates the chance of the O-ring being caught in, or damaged by, the mating part. The sealing direction of the O-ring is now set vertically in rela-

The reaction force of the O-ring will not occur in the direction that causes the joint to pull out, thereby facilitating piping connections.

tion to the contacting surface of the mating part to improve sealing characteristics.

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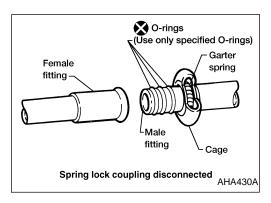
Precautions for Refrigerant Connection (Cont'd)

#### SPRING LOCK COUPLING

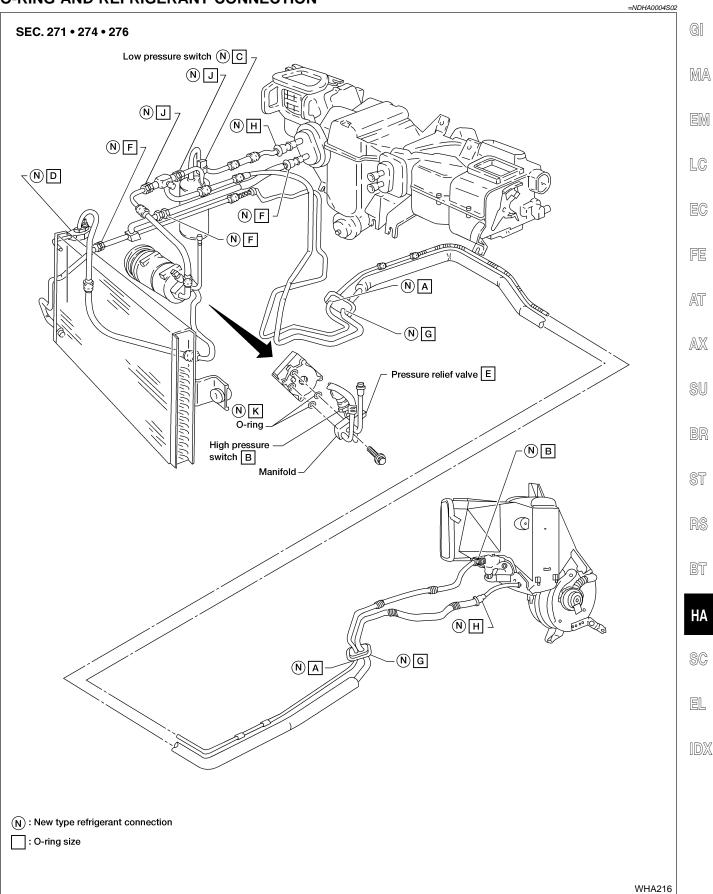
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The spring lock coupling is a refrigerant line coupling held together by a garter spring inside a circular cage. When the coupling is connected, the flared end of the female fitting slips behind the garter spring inside the cage of the male fitting. The garter spring and cage prevent the flared end of the female fitting from pulling out of the cage.

Three green O-rings are used to seal the three halves of the coupling. These O-rings are made of special material and must be replaced with an O-ring made of the same material. The O-rings normally used in refrigerant system connections are not the same material and should not be used with the spring lock coupling. Use only the specified O-ring for the spring lock coupling. For Removal and Installation, refer to HA-145.



## O-RING AND REFRIGERANT CONNECTION

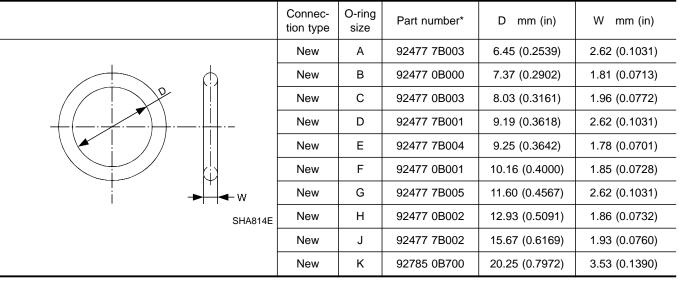


#### **CAUTION:**

Refrigerant connections in some systems use different O-ring configurations. Do not confuse O-rings since they are not interchangeable. If a wrong O-ring is installed, refrigerant will leak at, or around, the connection.

## O-Ring Part Numbers and Specifications

NDHA0004S0201



<sup>\*:</sup> Always check with the Parts Department for the latest parts information

#### WARNING:

Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

#### CAUTION:

When replacing or cleaning refrigerant cycle components, observe the following.

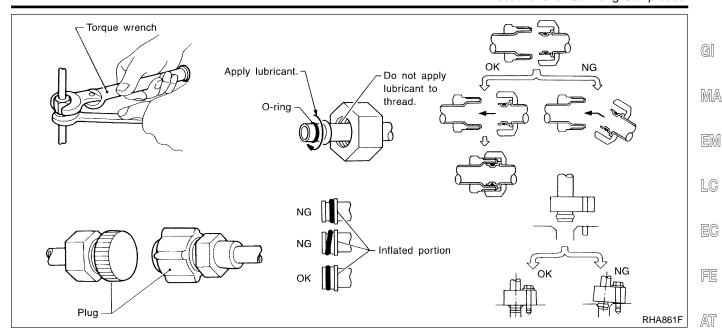
- When the compressor is removed, store it in the same position as it is when mounted on the car.
   Failure to do so will cause lubricant to enter the low pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, immediately plug all openings to prevent entry of dirt and moisture.
- When installing an air conditioner in the vehicle, connect the pipes as the final stage of the operation. Do not remove the seal caps of pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply lubricant to circle of the O-rings shown in illustration. Be careful not to apply lubricant to threaded portion.

Lubricant name: Nissan A/C System Oil Type F

Part number\*: KLH00-PAGQU

- O-ring must be closely attached to dented portion of tube.
- When replacing the O-ring, be careful not to damage O-ring and tube.
- Connect tube until you hear it click, then tighten the nut or bolt by hand until snug. Make sure that the O-ring is installed to tube correctly.
- After connecting line, conduct leak test and make sure that there is no leakage from connections.
   When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.
- \*: Always check with the Parts Department for the latest parts information





## **Precautions for Servicing Compressor**

- Plug all openings to prevent moisture and foreign matter from entering.
- When the compressor is removed, store it in the same position as it is when mounted on the car.
- When replacing or repairing compressor, follow "Maintenance of Lubricant Quantity in Compressor" exactly. Refer to HA-124.
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated, with lubricant, wipe it off by using a clean waste cloth moistened with thinner.
- After compressor service operation, turn the compressor shaft by hand more than five turns in both directions. This will equally distribute lubricant inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for one hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for normal operation.

## **Precautions for Service Equipment** RECOVERY/RECYCLING EQUIPMENT

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Follow the manufacturer's instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

#### ELECTRONIC LEAK DETECTOR

NDHA0006S02

Follow the manufacture's instructions for tester operation and tester maintenance.

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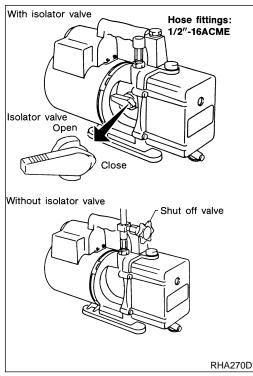
SU

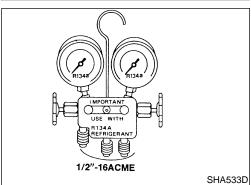
BR

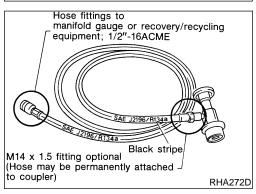
BT

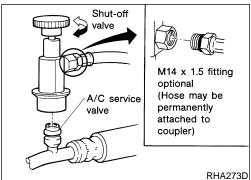
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### **VACUUM PUMP**

The lubricant contained inside the vacuum pump is not compatible with the specified lubricant for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. So the vacuum pump lubricant may migrate out of the pump into the service hose. This is possible when the pump is switched off after evacuation (vacuuming) and hose is connected to it.

To prevent this migration, use a manual valve situated near the hose-to-pump connection, as follows.

- Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.
- For pumps without an isolator, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.
- If the hose has an automatic shut off valve, disconnect the hose from the pump: as long as the hose is connected, the valve is open and lubricating oil may migrate.

Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.

#### MANIFOLD GAUGE SET

Be certain that the gauge face indicates R-134a or 134a. Make sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) along with specified lubricant.

#### SERVICE HOSES

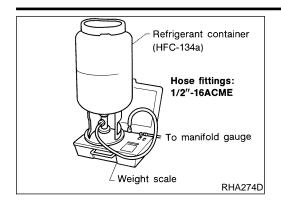
Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive shut off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.

### **SERVICE COUPLERS**

Never attempt to connect HFC-134a (R-134a) service couplers to an CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

Shut-off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close

Precautions for Service Equipment (Cont'd)



#### REFRIGERANT WEIGHT SCALE

Verify that no refrigerant other than HFC-134a (R-134a) and specified lubricants have been used with the scale. If the scale controls refrigerant flow electronically, the hose fitting must be 1/2"-16 ACME.

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## **CALIBRATING ACR4 WEIGHT SCALE**

Calibrate the scale every 3 months.

To calibrate the weight scale on the ACR4 (J-39500-NI):

- 1. Press Shift/Reset and Enter at the same time.
- 2. Press 8787. "A1" will be displayed.
- 3. Remove all weight from the scale.
- Press 0, then press Enter. "0.00" will be displayed and changed to "A2".
- Place a known weight (dumbbell or similar weight), between 10 and 19 lbs., on the center of the weight scale.
- 6. Enter the known weight using 4 digits. (Example 10 lbs = 10.00, 10.5 lbs = 10.50
- 7. Press **Enter** the display returns to the vacuum mode.
- 8. Press **Shift/Reset** and **Enter** at the same time.
- 9. Press 6 the known weight on the scale is displayed.
- 10. Remove the known weight from the scale. "0.00" will be displayed.
- 11. Press **Shift/Reset** to return the ACR4 to the program mode.

#### CHARGING CYLINDER

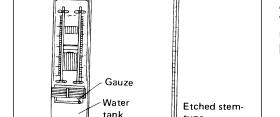
BT

Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.

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Wet and dry bulb

hygrometer

type

thermometer

AHA274

## THERMOMETER AND HYGROMETER

An etched stem-type thermometer and a hygrometer can be used to check the air conditioning system performance. A hygrometer is used because the air conditioning performance depends on the humidity.



NDHA0007

## **Wiring Diagrams and Trouble Diagnosis**

When you read wiring diagrams, refer to the followings:

- "HOW TO READ WIRING DIAGRAMS", GI-10
- "POWER SUPPLY ROUTING", EL-10

When you perform trouble diagnosis, refer to the followings:

- "HOW TO FOLLOW TEST GROUP IN TROUBLE DIAGNOSIS", GI-34
- "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT", GI-23

## **PREPARATION**

AUTO

HFC-134a (R-134a) Service Tools and Equipment

## HFC-134a (R-134a) Service Tools and Equipment

Never mix HFC-134a refrigerant and/or its specified lubricant with

CFC-12 (R-12) refrigerant and/or its lubricant. Separate and non-interchangeable service equipment must be

Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/lubricant.

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Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricant.

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Adapters that convert one size fitting to another must never be used: refrigerant/lubricant contamination will occur and compressor failure will result.

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	failure will result.		
Tool number (Kent-Moore No.) Tool name	Description		· EC · FE
HFC-134a (R-134a) refrigerant	NT196	Container color: Light blue Container marking: HFC-134a (R-134a) Fitting size: Thread size Iarge container 1/2"-16 ACME	AT AX
KLH00-PAGQU KLH00-PAGQF ( — ) Nissan A/C System Oil Type F	NISSAN	Type: Poly alkylene glycol oil (PAG), type F Application: HFC-134a (R-134a) swash plate (pis- ton) compressors (Nissan only) Lubricity: 206 mℓ (7.0 US fl oz, 7.3 Imp fl oz) 295 mℓ (10.0 US fl oz, 10.4 Imp fl oz)	SU BR
	NT197		
(J-39500-NI) Recovery/Recycling Recharging equipment (ACR4)		Function: Refrigerant Recovery and Recycling and Recharging	RS BT
	NT195		HA
(J-41995) Electronic refrigerant leak detector		Function: Checks for refrigerant leaks.	SC
			EL
			IDX

AHA281A

Tool number (Kent-Moore No.) Tool name	Description	
(J-39183) Manifold gauge set (with hoses and cou- plers)		Identification:  • The gauge face indicates R-134a.  Fitting size: Thread size  • 1/2"-16 ACME
	NT199	
<ul> <li>Service hoses</li> <li>High side hose (J-39501-72)</li> <li>Low side hose (J-39502-72)</li> <li>Utility hose (J-39476-72)</li> </ul>	NT201	<ul> <li>Hose color:</li> <li>Low hose: Blue with black stripe</li> <li>High hose: Red with black stripe</li> <li>Utility hose: Yellow with black stripe or green with black stripe</li> <li>Hose fitting to gauge:</li> <li>1/2"-16 ACME</li> </ul>
Service couplers  High side coupler (J-39500-20)  Low side coupler (J-39500-24)		Hose fitting to service hose:  • M14 x 1.5 fitting is optional or permanently attached.
(J-39650) Refrigerant weight scale	NT202	For measuring of refrigerant Fitting size: Thread size  • 1/2"-16 ACME
	NT200	
(J-39649) Vacuum pump (Including the isolator valve)		Capacity: <ul> <li>Air displacement: 4 CFM</li> <li>Micron rating: 20 microns</li> <li>Oil capacity: 482 g (17 oz)</li> </ul> Fitting size: Thread size <ul> <li>1/2"-16 ACME</li> </ul>
	NT203	
(J-43926) Refrigerant dye leak detection kit Kit includes: (J-42220) UV lamp and UV safety glasses (J-41459) Refrigerant dye injector (J-41447) Qty. 24 R-134a refrigerant dye (J-43872) Refrigerant dye cleaner	NOTICE  The AC of Allegard representations are the second representation of Second representations are the second representation of Second representations are the second representation of Second representations are second representations and the Second representation of Second representations are second representations and the Second representation of Second representations are second representations and the Second representation of Second representations are second representations and the Second representation of Second representations are second representations and the Second representations are second representations are second representations and the Second representations are second representations are second representations and the Second representations are second representations are second representations and the Second representations are second representations and the Second representations are second representations are second representations and the Second representations are second representations and the Second representations are	Power supply: DC 12V (Battery terminal)

## **PREPARATION**



HFC-134a (R-134a) Service Tools and Equipment (Cont'd)

		TOTA (TOTA) OCTACE TOOK and Equipment (Conta)	•
Tool number (Kent-Moore No.) Tool name	Description		GI
(J-42220) Fluorescent dye leak detector	UV safety glasses	Power supply: DC12V (Battery terminal) For checking refrigerant leak when fluorescent dye is installed in A/C system Includes: UV lamp and UV safety glasses	MA EM LC
(J-41447) R134a fluorescent leak detection dye (Box of 24, 1/4 ounce bottles)	Dye Dye	Application: For R-134a PAG oil Container: 1/4 ounce (7.4 cc) bottle (Includes self-adhesive dye identification labels for affixing to vehicle after charging system with dye)	EG
	Refrigerant dye (24 bottles)		FE
(J-41459) R134a dye injector Use with J-41447, 1/4 ounce bottle	Dye injector	For injecting 1/4 ounce (7.4 cc) of Fluorescent Leak Detection Dye into A/C system	AT AX
	LHA179		SU
(J-43872) Dye cleaner		For cleaning dye spills	BR
			ST
	LHA180		RS

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## **Commercial Service Tools**

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

=NDHA0008

Tool name	Description	Note
Additional Valve	SHA898C	For discharging, evacuating and charging refrigerant
Thermometer and hygrometer	Etched-stem type thermometer SHA9000	For checking temperature and humidity
Spring lock coupling remover	AHA283	For disconnecting spring lock coupling  • 3/8"  • 1/2"  • 5/8"  • 3/4"
Snap ring remover	AHA284	For removing snap rings from compressor
Shaft seal remover	AHA286	For removing shaft seal from compressor
Shaft seal protector	AHA286	For protecting compressor shaft seal during shaft seal installation
Shaft seal installer	AHA287	For installing compressor shaft seal
Coil remover	AHA288	For removing compressor magnet clutch coil

## **PREPARATION**

Tool name	Description		Note	
Spanner wrench		<b>)</b> AHA289	For removing compressor clutch hub retaining bolt	- @
Coil pressing tool		AHA290	For installing compressor magnet clutch coil	
Puller		AHA291	For removing and installing compressor magnet clutch coil	
Refrigerant Identifier Equipment  Checks refrigerant purity and for somation  NT765			Checks refrigerant purity and for system contamination	- A
		(00)		
		NT765		

For details of handling methods, refer to the Instruction Manual attached to each of the service tools.



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## **Refrigeration System**

## **REFRIGERATION CYCLE**

## Refrigerant Flow

NDHA0010

The refrigerant flows in the standard pattern, that is, through the compressor, the condenser, orifice tube and/or thermal expansion valve, through the evaporator, the accumulator (from orifice tube), and back to the compressor. The refrigerant evaporation through the evaporator coil is controlled by an orifice tube or an exter-

nally equalized expansion valve, located outside the evaporator case.

Freeze Protection

NDHA0010S02

Under normal operating conditions, when the A/C is switched on, the compressor runs continuously, and the evaporator pressure, and therefore temperature, is controlled by the compressor to prevent freeze up.

## **Refrigerant System Protection**

## **High-pressure switch**

NDHA0010S03

The refrigerant system is protected against excessively high pressure by a high-pressure switch, located on the end of the compressor. If the system pressure rises above the specifications, the high-pressure switch opens to interrupt the compressor operation and a set of contacts close to switch the cooling fan on high. Refer to "Air Conditioner High Pressure Switch", *EC-560* and "High Pressure Switch", HA-104.

## Low-pressure switch

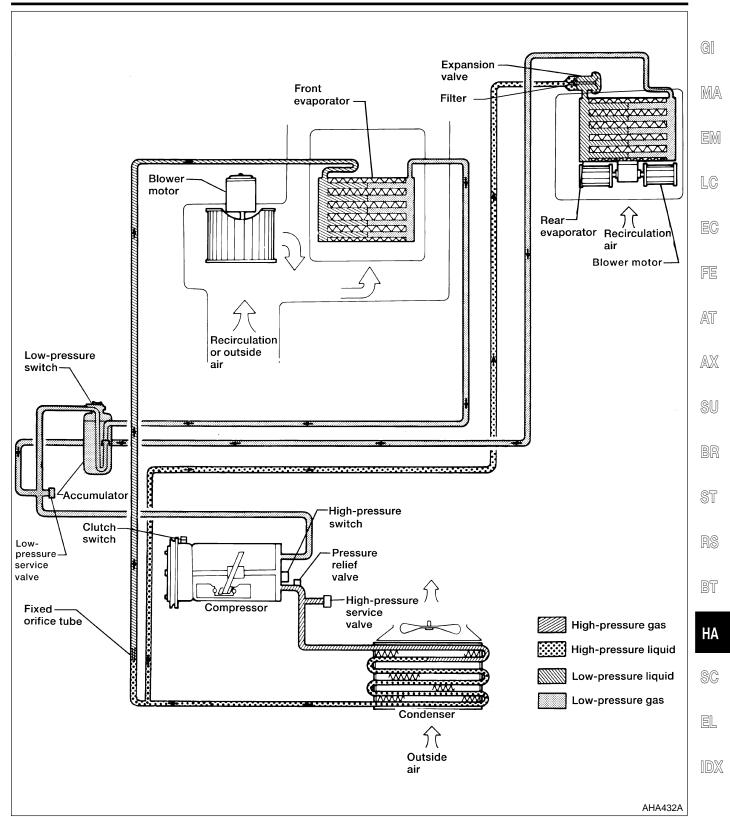
NDHA0010S030

The refrigerant system is protected against excessively low pressure by the low-pressure switch, located on the accumulator. If the system pressure falls below the specifications, the low-pressure switch opens to interrupt the compressor operation. When the outside temperature is below 4°C (40°F) the low pressure switch opens to interrupt the compressor operation. Refer to "Low Pressure Switch", HA-103.

#### **Pressure Relief Valve**

NDHA0010S0302

The refrigerant system is also protected by a pressure relief valve located on the flexible high pressure hose near the compressor. When the pressure of refrigerant in the system increases to an abnormal level [more than 3,727 kPa (38 kg/cm², 540 psi)], the release port on the pressure relief valve automatically opens and releases refrigerant into the atmosphere.

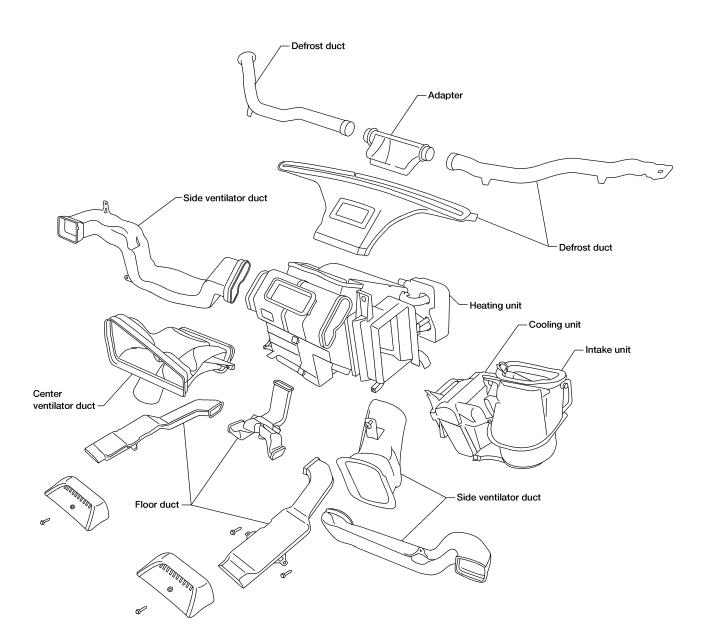




NDHA0012

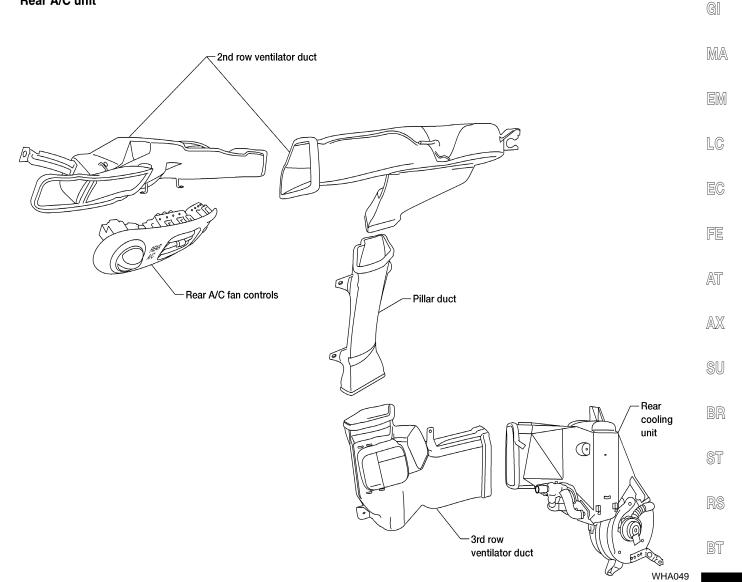
## **Component Layout**

SEC. 270 • 271 • 272 • 273 • 685 Front heating and A/C unit



## **DESCRIPTION**

SEC. 270 • 271 Rear A/C unit



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## Introduction

The Electronic Automatic Temperature Control (EATC) system provides automatic regulation of the vehicle's interior temperature. The system is based on the operator selected "set temperature", regardless of the outside temperature changes. This is done by utilizing a microcomputer, also referred to as the EATC unit, which receives input signals from the following five sensors:

- Ambient temperature sensor
- In-vehicle temperature sensor
- Engine coolant ambient temperature sensor
- Sunload sensor
- PBR (Potentio Balance Resistor).

The EATC unit uses these input signals (including the set temperature) to automatically control:

- Outlet air volume
- Air temperature
- Air distribution.

#### **Features**

.....

## AIR MIX DOOR CONTROL (AUTOMATIC TEMPERATURE CONTROL)

VDHA0014S01

The air mix door is automatically controlled so that in-vehicle temperature is maintained at a predetermined value by the temperature setting, ambient temperature, in-vehicle temperature and amount of sunload.

#### FRONT FAN SPEED CONTROL

NDHA0014S02

The front blower speed is automatically controlled based on temperature setting, ambient temperature, in–vehicle temperature and amount of sunload.

When the EATC unit is set to AUTOMATIC, the blower motor starts to gradually increase air flow volume. When engine coolant temperature is low and vehicle interior warming is required under cold ambient conditions the blower motor operation is delayed to prevent cool air from flowing.

#### REAR FAN SPEED CONTROL

NDHA0014500

The rear blower speed can be controlled from the EATC unit or from the rear A/C control unit, when the rear fan switch (front) is set to REAR.

#### FRONT INTAKE DOOR CONTROL

NDHA0014S04

When AUTOMATIC mode is selected, the front intake door is automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature and amount of sunload. The ON-OFF operation of the MAX A/C switch will allow manual control of the front intake door. The front intake door is set to the FRESH position when DEF or F/D mode is selected.

#### **OUTLET DOOR CONTROL**

NDHA0014S05

The front mode outlet doors are automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, and amount of sunload.

#### MAGNET CLUTCH CONTROL

NDHA0014S06

The ECM controls compressor ON-OFF operation using signals from the throttle position sensor, low-pressure switch, high-pressure switch, engine coolant temperature sensor and EATC unit.

#### SELF-DIAGNOSTICS SYSTEM

NDHA0014S08

The self-diagnostic system is built into the EATC unit to quickly locate the cause of problems.

=NDHA0015

GI

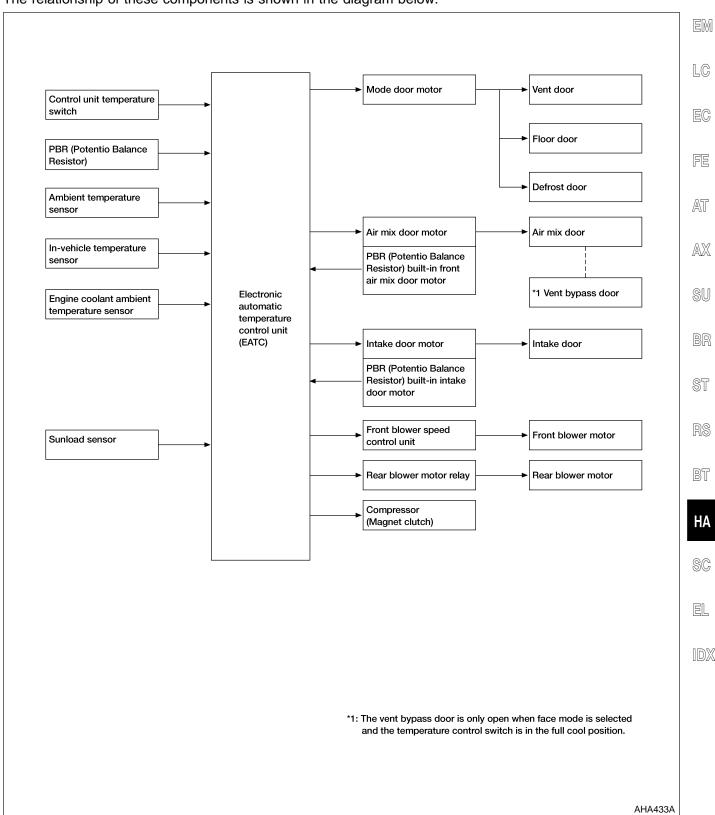
MA

## **Overview of Control System**

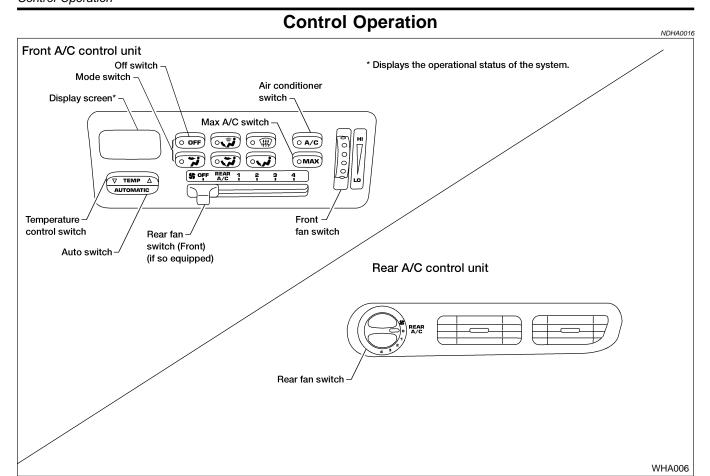
The control system consists of:

- Input sensors and switches,
- Electronic Automatic Temperature Control unit (microcomputer)
- Actuators

The relationship of these components is shown in the diagram below:







## **AUTO SWITCH**

NDHA0016S01

The following components are automatically controlled so that in-vehicle temperature will reach and maintain the set temperature.

- Compressor
- Air intake door
- Air mix door
- Mode doors
- Blower speed

The air conditioner cooling function operates only when the engine is running.

#### TEMPERATURE CONTROL SWITCH

NDHA0016S02

Increases or decreases the set temperature.

OFF SWITCH

The compressor, front and rear blower motors are off, the front intake door is set to the recirculation position, and the mode doors remain in their previous positions.

#### **FRONT FAN SWITCH**

NDHA0016S04

Manual control of the front blower speed can be obtained by rotating the front fan switch. The fan symbol (#) will be shown in the display screen.

## **REAR FAN SWITCH**

NDHA0016S05

When the rear fan switch (front) is in the OFF position, the rear blower motor cannot operate. When the rear fan switch (front) is in the REAR position, it allows the rear fan switch to control the rear blower speed. In any other position (1–4), the rear fan switch (front) controls the rear blower speed regardless of the rear fan switch position.

## DESCRIPTION

Control Operation (Cont'd) **MODE SWITCH** NDHA0016S06 Manual control of the air discharge outlets. Five selections are available: FACE (\*), BI-LEVEL "B/L" (\*), FOOT (\*), FOOT and DEFROST "F/D" (\*), and DEFROST (\*). GI DEF ( ) or F/D ( ) positions the front intake door to the outside air FRESH position. The compressor operates at ambient temperature approx. 4°C (40°F) or above. MA MAX A/C SWITCH NDHA0016S07 ON position: Interior air is recirculated inside the vehicle. OFF position: Automatic control resumes. MAX A/C is canceled when DEF ( ) or F/D ( ) is selected **AIR CONDITIONER SWITCH** This switch controls A/C operation when any mode switch is selected except OFF or AUTOMATIC mode is selected the indicator light will be off and A/C operation is automatically controlled. The air conditioner cooling function operates only when the engine is running. FE AT AX SU ST BT

HA

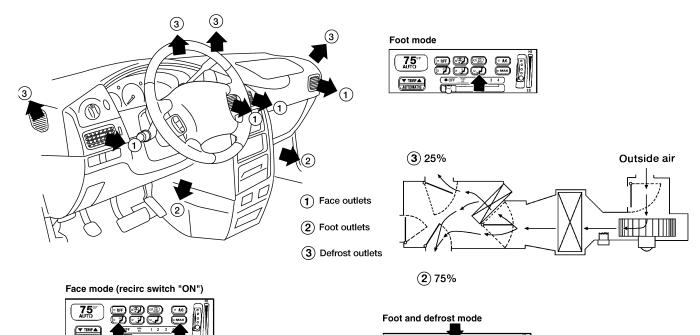
SC

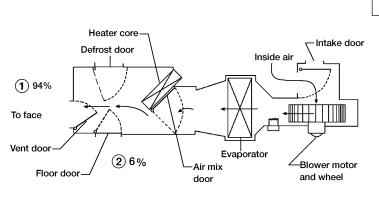
EL



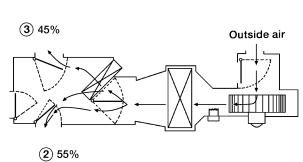
## **Discharge Air Flow**

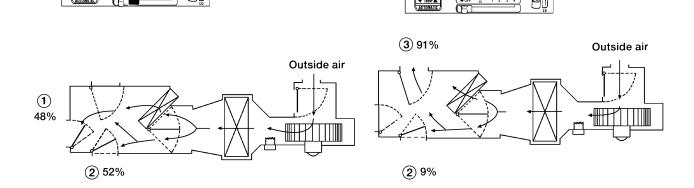
NDHA0017





Bi-level mode





Defrost mode

WHA050

## **TROUBLE DIAGNOSES**

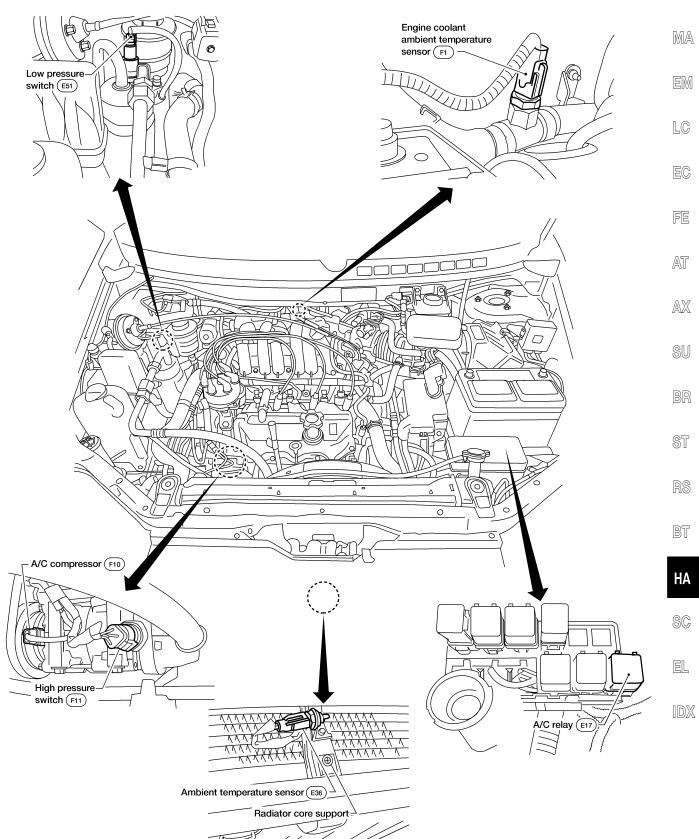
**ENGINE COMPARTMENT** 



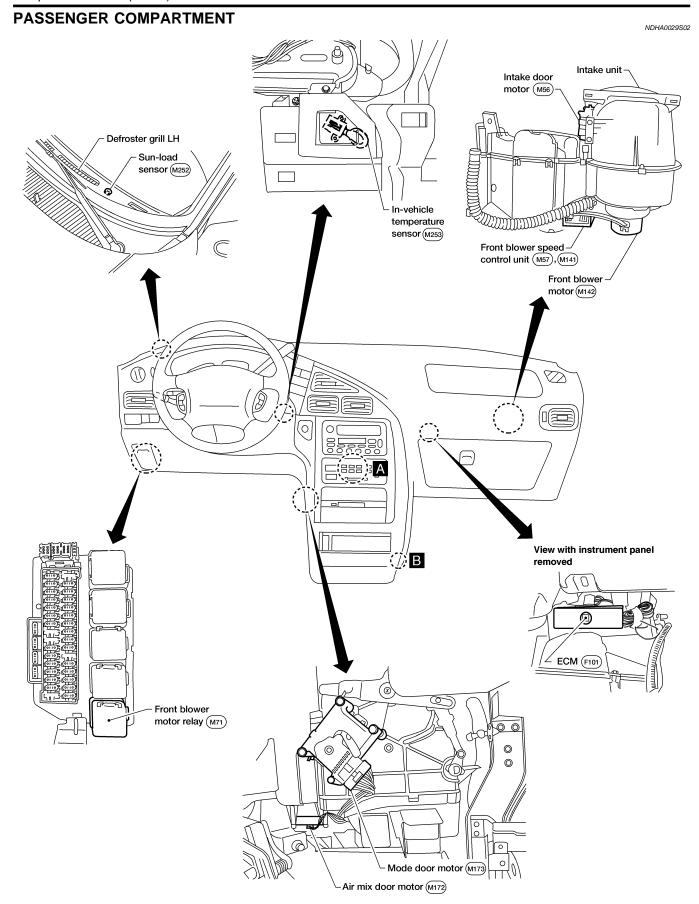
## **Component Location**

NDHA0029

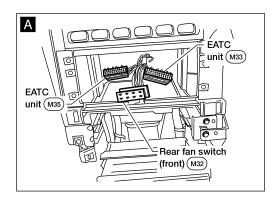
NDHA0029S01 G

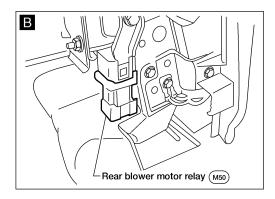


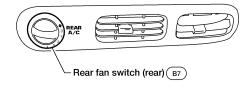


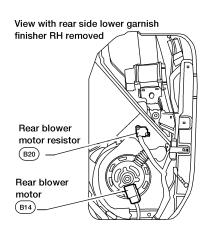


## **TROUBLE DIAGNOSES**









GI

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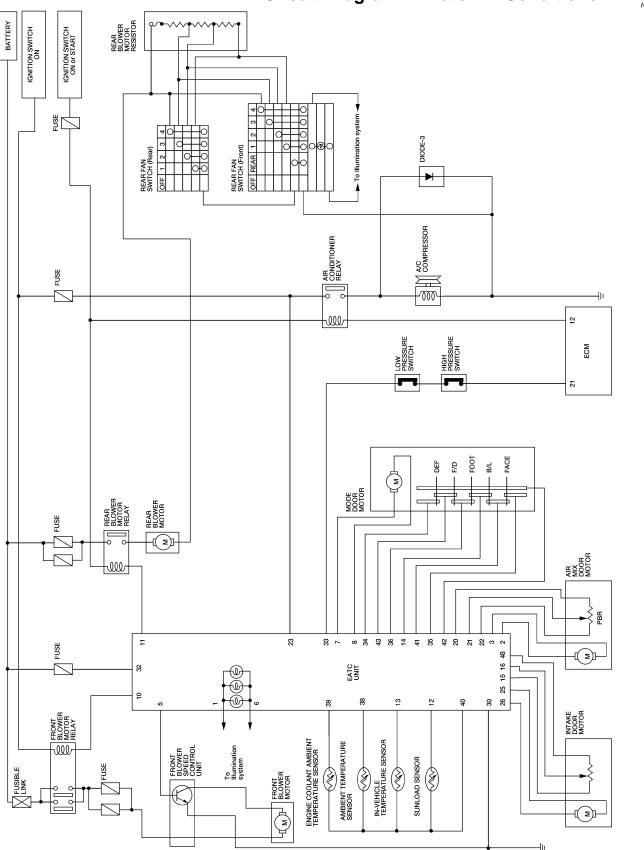
SC

EL

WHA007

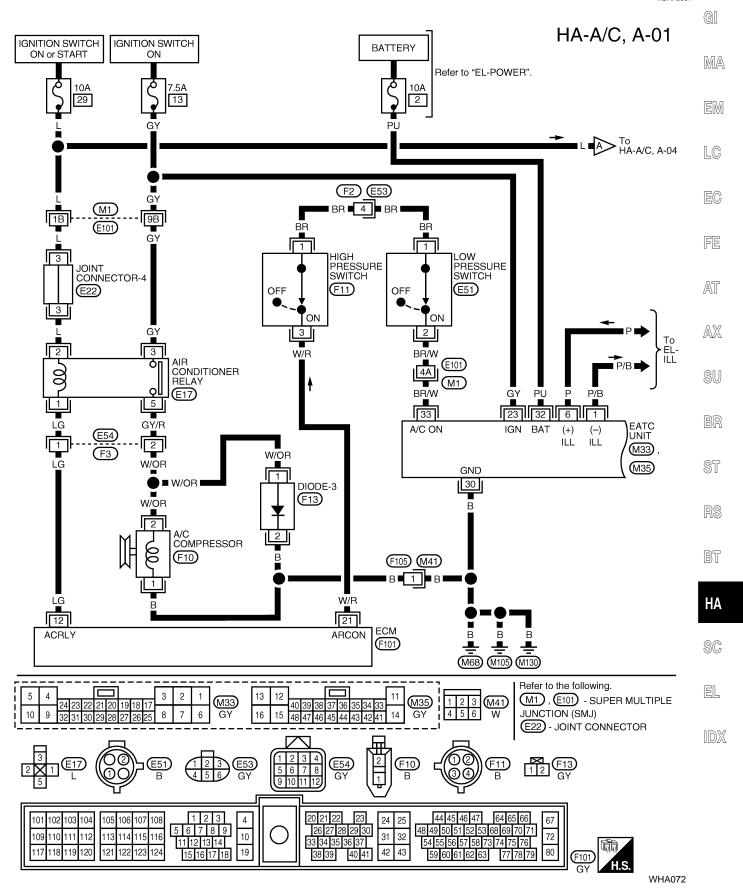
## Circuit Diagram — Auto Air Conditioner

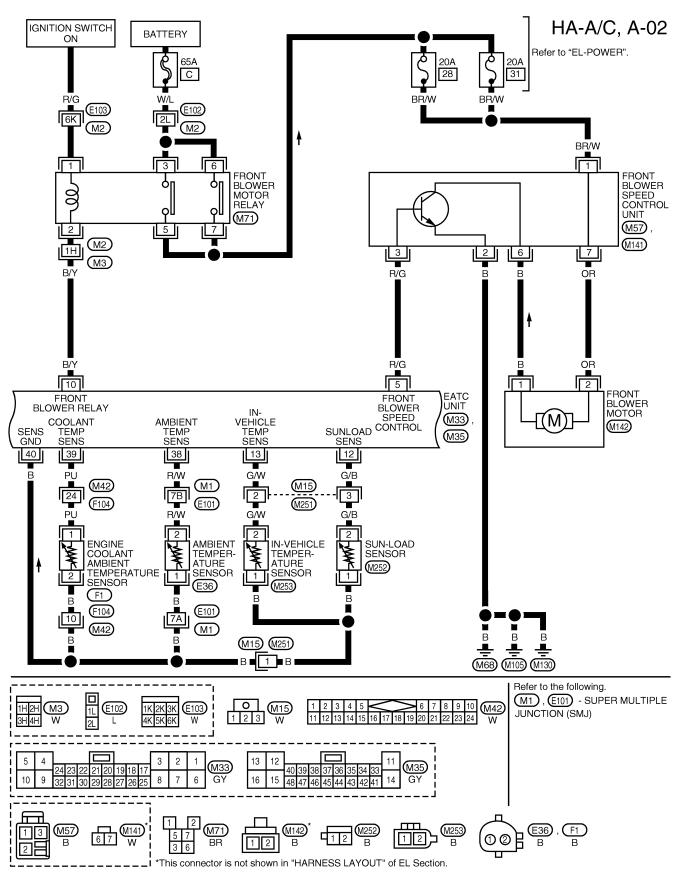
NDHA0030



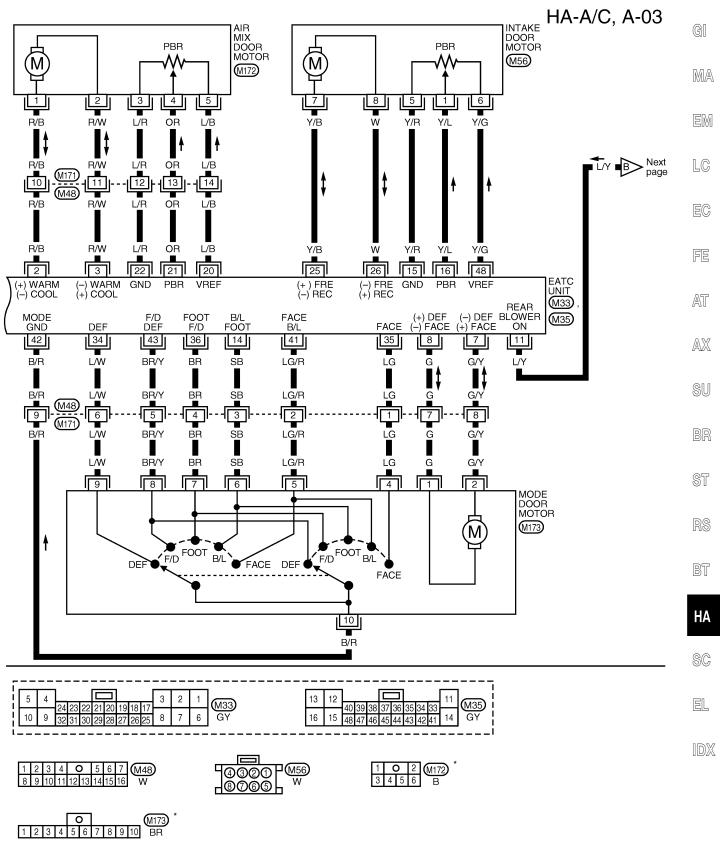
## Wiring Diagram — A/C, A —

NDHA0031



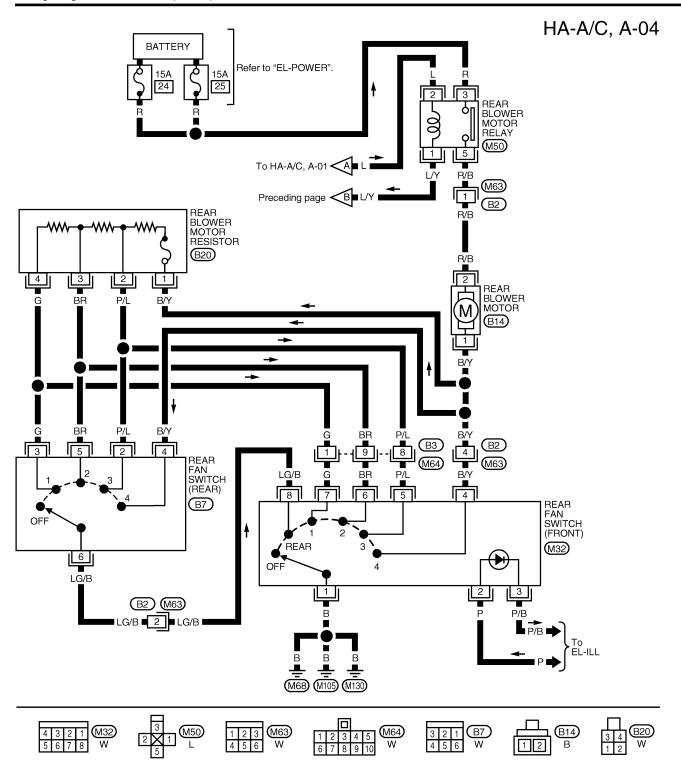


WHA073



\*This connector is not shown in "HARNESS LAYOUT" of EL Section.

WHA074



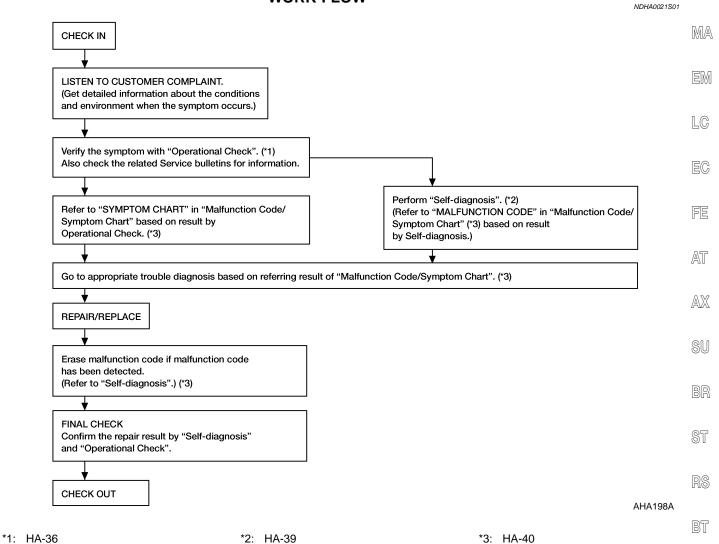
## TROUBLE DIAGNOSES

AUTO

GI

How to Perform Trouble Diagnoses for Quick and Accurate Repair





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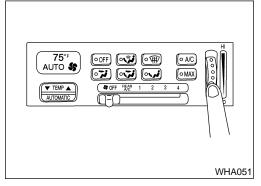
## **Operational Check**

The purpose of the operational check is to confirm that the system operates as it should. The systems which are checked are the front blower, mode (discharge air), intake air, temperature decrease, temperature increase, compressor, AUTOMATIC mode, memory function, and rear blower.

### **CONDITIONS:**

NDHA0022S01

Engine running at normal operating temperature.



### PROCEDURE:

NDHA0022S02

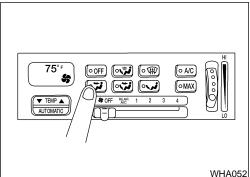
NDHA0022S0201

1. Check Front Blower

- 1) Press any mode switch except OFF.
- Rotate the front fan switch up and check for blower operation (Fan symbol lit in display screen).
- Continue checking that blower speed increases as the front fan switch is rotated up.
- Leave blower on HI speed (\$\footnote{\shape}\$).

If NG, go to "Memory Function" (HA-84).

If OK, continue with the next check.



75%

55%

9%

**\ttt**/

25%

45%

91%

AHA207A

## 2. Check Discharge Air

NDHA0022S0202

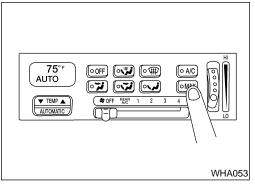
1) Press each mode switch.

Discharge air flow Mode Air outlet/distribution If OK, continue with the next check. control Foot Defroster Face knob 94% 6% tion). 48% 52%

Confirm that discharge air comes out according to the air distribution table at left and that the indicator lamp illuminates. Refer to "Discharge Air Flow" in "DESCRIPTION" (HA-26). If NG, refer to "Mode Door" (HA-63).

Confirm that the compressor clutch is engaged (visual inspec-

Operational Check (Cont'd)



### 3. Check MAX A/C (Recirculation)

Press MAX A/C switch. MAX A/C indicator should illuminate.

Listen for intake door position change (you should hear blower sound change slightly).

If NG, refer to "Intake Door" (HA-54).

If OK, continue with the next check.

MAX A/C operates in FACE (\*\*) mode only.

LC

MA

4. Check Temperature Decrease

1) Press the temperature control switch ( until [16°C (60°F)] is displayed.

2) Check for cold air at discharge air outlets.

If NG, refer to "Insufficient Cooling" (HA-105).

If OK, continue with the next check.

FE

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AX

5. Check Temperature Increase

Press the temperature control switch ( ) until [32°C (90°F)] is displayed.

2) Check for hot air at discharge air outlets.

If NG, refer to "Insufficient Heating" (HA-110).

If OK, continue with the next check.

6. Check A/C Switch

Press any mode switch. Press the A/C switch.

NDHA0022S0206

BT

Confirm that the compressor clutch engages (audio or visual inspection).

4) Check for cold air at the appropriate discharge air outlets.

If NG, refer to "A/C System" (HA-42).

A/C indicator should illuminate.

SC

HA

If OK, continue with the next check.

EL

#### 7. Check AUTOMATIC Mode

NDHA0022S0207

Press the AUTOMATIC switch.

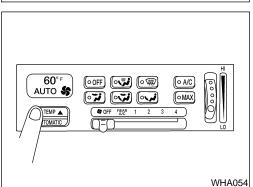
Display should indicate AUTOMATIC [no fan symbol (\$\forall s) displayed].

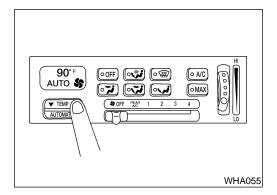
3) Confirm that the compressor clutch engages (audio or visual inspection).

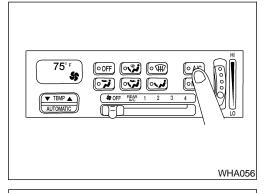
(Discharge air will depend on ambient, in-vehicle, and set temperatures.)

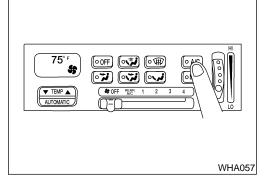
If NG, refer to "A/C System" (HA-42).

If OK, continue with the next check.



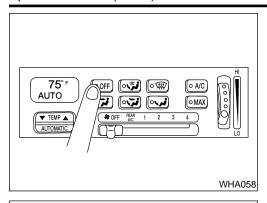


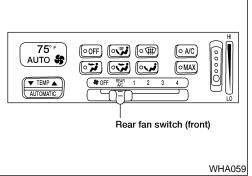


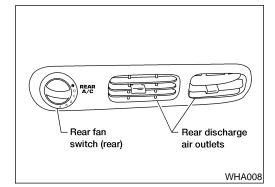




NDHA0022S0208







#### 8. Check Memory Function

I) Press the OFF switch.

- Turn the ignition OFF.
- 3) Turn the ignition ON.
- Press the AUTOMATIC switch.
- Confirm that the set temperature remains at previous temperature.

If NG, refer to "Memory Function" (HA-84).

If OK, continue with the next check.

#### 9. Check Rear Blower

NDHA0022S0209

- 1) Set rear fan switch (front) to REAR position.
- 2) Press any mode switch except OFF.
- 3) Press air conditioner switch ON.
- Turn rear fan switch to 1-speed.
   Blower should operate on 1-speed.
- 5) Confirm air flow from the rear discharge air outlets.
- Turn rear fan switch to 2-speed.
- 7) Continue checking blower speed until all four speeds are checked.
- 8) Turn rear fan switch (rear) to 0 (OFF).
- 9) Set rear fan switch (front) to 1-speed. Blower should operate on 1-speed.
- 10) Turn rear fan switch (front) to 2-speed.
- Continue checking blower speed until all four speeds are checked.

If NG, refer to "Rear Blower" (HA-85).

If OK, continue with the next check.

If all operation checks are OK (symptom cannot be duplicated), refer to *GI-24* "Incident Simulation Tests", and perform tests as outlined to simulate driving conditions environment. If symptom appears, refer to HA-41 "Symptom Chart" and perform the applicable trouble diagnosis procedure.

# Self-diagnosis FUNCTION

NDHA0254

The Self-diagnosis system monitors sensors and door motors. Shifting from normal mode to Self-diagnosis mode is accomplished by starting the engine (turning the ignition switch from OFF to ON) then simultaneously pressing the OFF and FOOT ( •• ) mode switches. The AUTOMATIC switch must be pressed within 2 seconds of pressing OFF and FOOT ( •• ) mode switches simultaneously. The diagnostic trouble codes are displayed on the display screen at a rate of one code per second. The display starts 30 to 60 seconds after the sequence is initiated.

#### **PROCEDURE**

Turn the ignition switch ON. (Engine must be running for A/C to operate.)

GI

Set the interior temperature between 18°C (65°F) and 29°C (85°F).

MA

LC

Simultaneously press OFF and FOOT ( ) switches then press AUTOMATIC switch within 2 seconds.



The display screen will have a pulse tracer going around the center of the display screen, while the EATC unit checks all sensor and mode door circuits. (The system goes to OFF mode and the mode doors are recalibrated.)



If Self-diagnosis cannot be performed, go to Trouble Diagnosis Procedure for Self-diagnosis, HA-43.



The malfunction codes are displayed at a rate of one code per second. If no malfunction code exists, 8 8 and all symbols will be shown on the display screen. Press the DEFROST ( ) switch to exit Self-diagnosis.



Verify the location of the malfunction using the Malfunction Code/Symptom Chart. Refer to HA-40.









BT

Press the TEMP DOWN ( ) switch to cancel Self-diagnosis without erasing malfunction codes.

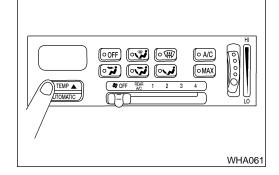












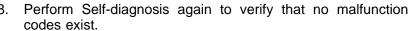
▼ TEMP ▲

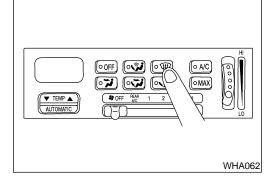
(OMAX

WHA060

7. After the malfunctions are repaired, erase the malfunction [D]X codes by pressing the DEFROST ( ) switch.









## **Malfunction Code/Symptom Chart**

#### **MALFUNCTION CODE**

NDHA0218

Diagnostic trouble code No. (Shown on display screen)*	Malfunctioning part	Reference page
22	Air mix door short	HA-46
26	Air mix door PBR circuit short	HA-46
27	Air mix door PBR circuit open or voltage too high (>0.8V)	HA-46
28	Air mix door time-out	HA-46
30	In-vehicle temperature sensor short	HA-117
31	In-vehicle temperature sensor open	HA-117
40	Ambient temperature sensor short	HA-114
41	Ambient temperature sensor open	HA-114
50	Sunload sensor short	HA-120
82	Intake door short	HA-54
86	Intake door PBR circuit open or voltage too high (>0.8V)	HA-54
87	Intake door PBR circuit short	HA-54
88	Intake door time-out	HA-54
92	Mode door short	HA-63
98	Mode door time-out	HA-63
Intermittent diagnostic trouble code No. (Shown on display screen)*		
20	Air mix door short	HA-46
42	Ambient temperature sensor short	HA-114
43	Ambient temperature sensor open	HA-114
52	Sunload sensor short	HA-120
60	Mode switch button stuck	HA-63
61	Ignition over voltage	Refer to "Trouble Diagnoses", "CHARGING SYSTEM", SC-13
80	Intake door short	HA-54
90	Mode door short	HA-63

<sup>\*:</sup> Diagnostic trouble codes are displayed when a malfunction is detected and exists at the present time. Intermittent diagnostic trouble codes are displayed when a malfunction is detected, but may not exist at the present time.



Malfunction Code/Symptom Chart (Cont'd)

Symptom	Reference page		
A/C system does not come on.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR A/C SYSTEM".	HA-42	
Self-diagnosis cannot be performed.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR SELF-DIAGNOSIS".	HA-43	
Air mix door does not operate normally.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR AIR MIX DOOR MOTOR".	HA-46	
Intake door does not operate normally.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR INTAKE DOOR MOTOR".	HA-54	
Mode door does not operate normally.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR MODE DOOR MOTOR".	HA-63	
Front blower motor does not rotate.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR FRONT BLOWER MOTOR".	HA-72	
Memory function does not operate.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR MEMORY FUNCTION"	HA-84	
<ul> <li>Rear blower motor does not rotate when rear fan switch (front) is set to REAR position.</li> </ul>	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR REAR FAN SWITCH (FRONT)".	HA-85	
Rear blower motor does not rotate when rear fan switch (front) is set at 1-4 speed.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR REAR BLOWER MOTOR (1-4 SPEED)".	HA-88	
Magnet clutch does not engage.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR MAGNET CLUTCH".	HA-98	
Insufficient cooling	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT COOLING".	HA-105	
Insufficient heating	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT HEATING".	HA-110	
• Noise	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR NOISE".	HA-112	



HA



EL



=NDHA0112

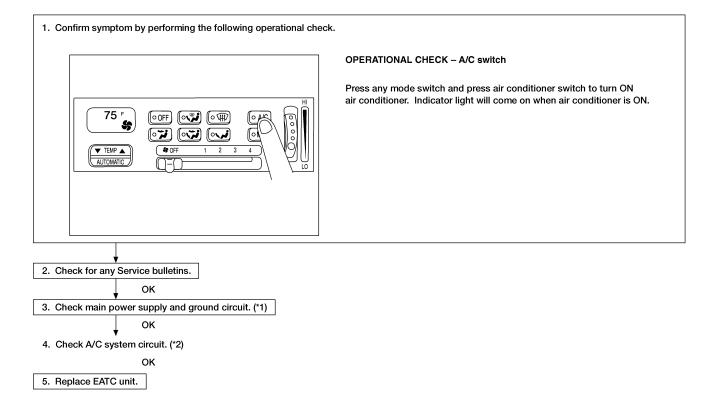
## A/C System

### TROUBLE DIAGNOSIS PROCEDURE FOR A/C SYSTEM

Symptom:

A/C system does not come on.

#### Inspection Flow



WHA009



# TROUBLE DIAGNOSIS PROCEDURE FOR SELF-DIAGNOSIS Symptom:

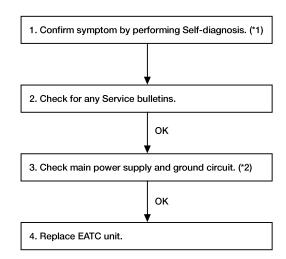
=NDHA0219

GI

MA

• Self-diagnosis cannot be performed.

Inspection Flow



EM LC EC

FE

 $\mathbb{A}\mathbb{X}$ 

BR

SU

ST

RS

BT

HA

SC

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AHA210A □□X



# MAIN POWER SUPPLY AND GROUND CIRCUIT CHECK Power Supply Circuit Check for Auto A/C System NDHA0032S01

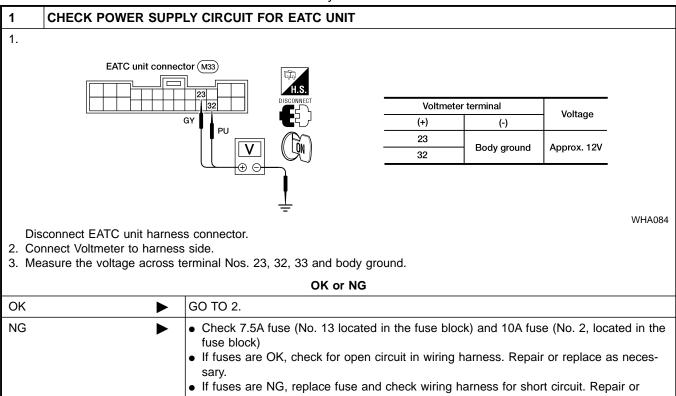
Check power supply circuit for auto air conditioning system.

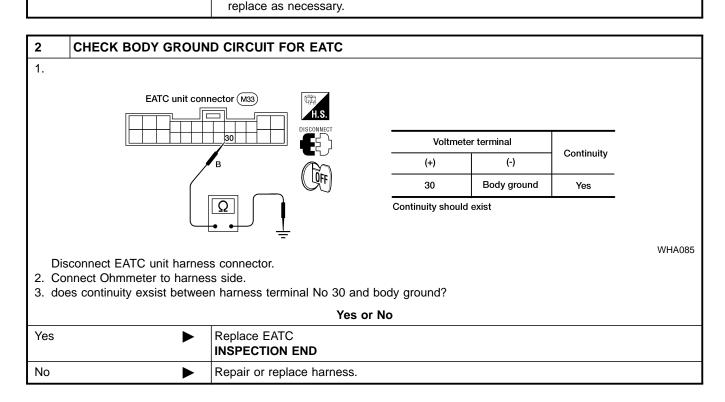
Refer to "POWER SUPPLY ROUTING" in EL section and Wiring Diagram.

## A/C System Circuit SYMPTOM

NDHA0032S02

A/C system does not come on.

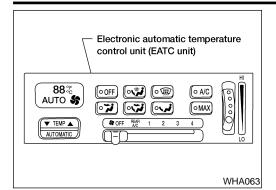




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#### CONTROL SYSTEM — ELECTRONIC AUTOMATIC TEMPERATURE CONTROL UNIT (EATC UNIT)

The EATC unit has a built-in microcomputer which processes information sent from various sensors needed for air conditioner operation. The air mix door motor, mode door motor, intake door motor, front blower motor and compressor are then controlled.

The EATC unit is unitized with control mechanisms. Signals from various switches are directly entered into EATC unit.

Self-diagnostic functions are also built into EATC unit to provide a quick check of malfunctions in the auto air conditioner system.

#### **Ambient Temperature Input Process**

The EATC unit includes a "processing circuit" for the ambient temperature sensor input. When a temperature increase less than 12°C (20°F) is detected by the ambient temperature sensor, the "processing circuit" allows the EATC unit to recognize the temperature increase after 80 seconds. When the temperature increase is greater than 12°C (20°F) 5 minutes is required.

As an example, consider stopping for a cup of coffee after high speed driving. Even though the actual ambient temperature has not changed, the temperature detected by the ambient sensor will increase because heat radiated from the engine compartment can radiate to the grille area (where the ambient temperature sensor is located).

#### **Sunload Input Process**

The EATC unit includes a processing circuit to "average" variations in detected sunload over a period of time. This prevents drastic swings in the EATC system operation due to small or quick variations in detected sunload.

For example, consider driving along a road bordered by an occasional group of large trees. The sunload detected by the sunload sensor will vary whenever the trees obstruct the sunlight. The processing circuit averages the detected sunload over a period of time. The (insignificant) effect of the trees momentarily obstructing the sunlight does not cause any change in the EATC system operation. On the other hand, shortly after entering a long tunnel, the system will recognize the change in sunload, and the system will react accordingly.





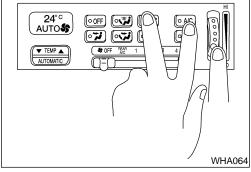


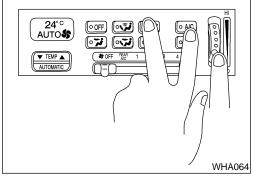
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### **English/Metric Mode**

English or metric can be selected for the display mode.

- Turn ignition switch ON.
- Push any mode switch except OFF.
- Press DEFROST ( ) and A/C switches holding the blower switch in the upward position for 1 second.
- The display mode will be changed to English or Metric.







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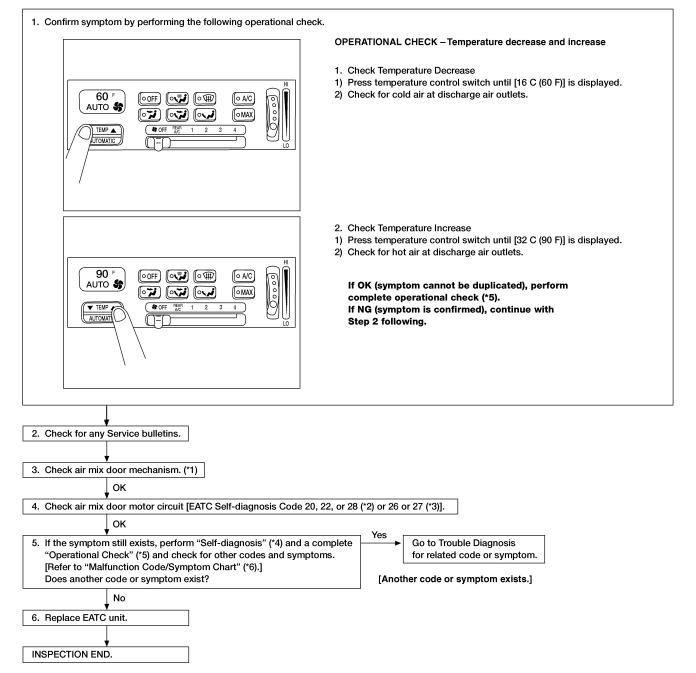
#### Air Mix Door

#### TROUBLE DIAGNOSIS PROCEDURE FOR AIR MIX DOOR MOTOR

#### Symptom:

Air mix door does not operate normally.

#### Inspection Flow



WHA010

\*1: HA-53 \*2: HA-49 \*3: HA-51 \*4: HA-39 \*5: HA-36 \*6: HA-40

#### **CONTROL SYSTEM OUTPUT COMPONENTS**

# Air Mix Door Control (Automatic Temperature Control)

**Component Parts** 

NDHA0221S0101

Air mix door control system components are:

- 1) EATC unit
- 2) Air mix door motor
- 3) PBR
- 4) In-vehicle temperature sensor
- 5) Ambient temperature sensor
- 6) Sunload sensor

#### **System Operation**

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Temperature set by temperature control switch is compensated through setting temperature correction circuit to determine target temperature.

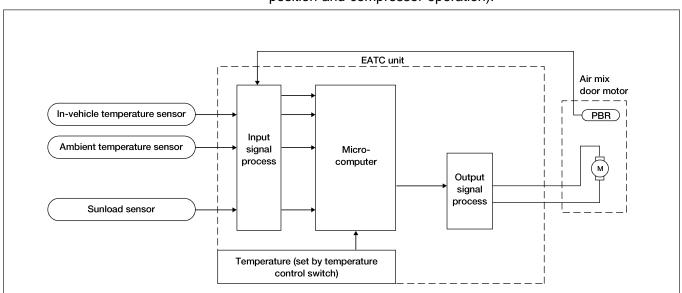
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EATC unit will operate air mix door motor to set air conditioning system in WARM or COOL position, depending upon relationship between conditions (target temperature, sunload, in-vehicle temperature and ambient temperature) and conditions (air mix door position and compressor operation).

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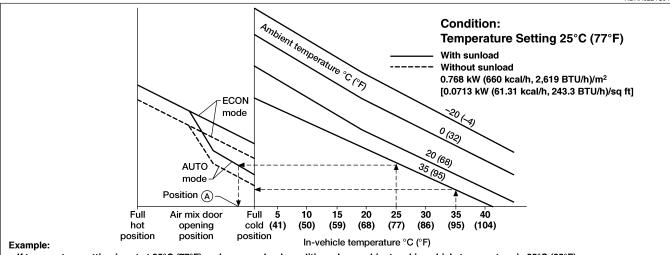
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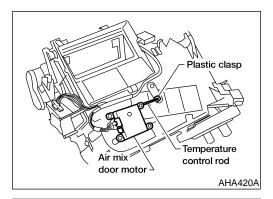
#### **Air Mix Door Control Specification**

NDHA0221S0103



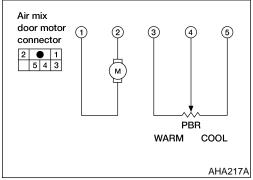
- If temperature setting is set at 25°C (77°F) under no sunload condition when ambient and in-vehicle temperature is 35°C (95°F), air mix door is initially automatically set in full cold position.
- Within some period, in-vehicle temperature will lower towards the objective temperature, and the air mix door position will shift
  incrementally towards the hot side and finally stay in this position (a) if mode is at AUTO position (No. ECON mode).
   Air mix door opening position is always fed back to EATC unit by PBR built-in air mix door motor.

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#### **Air Mix Door Motor**

The air mix door motor is attached to the bottom of the heater unit. It rotates so that the air mix door is opened to a position set by the EATC unit. Motor rotation is then conveyed through a rod and air mix door position is then fed back to the EATC unit by PBR built-in air mix door motor.



1	2	Air mix door operation	Direction of lever movement
+	-	$WARM \rightarrow COOL$	Clockwise
_	— STOP		STOP
_	+	COOL → WARM	Counterclockwise

#### 

#### **PBR Characteristics**

Measure resistance between terminals **3** and **4** at vehicle harness side.



# AIR MIX DOOR MOTOR CIRCUIT (EATC SELF-DIAGNOSIS CODE 20, 22, OR 28) SYMPTOM:

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 Air mix door does not operate normally. (♂□, ♂♂, or ♂ੳ is indicated on the EATC unit as a result of conducting Selfdiagnosis).

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1	1 CHECK PBR OPERATION		
Perfor	Perform Self-diagnosis, HA-39.		
	Does code 25 or 27 occur?		
Yes		Check PBR circuit. Go to Air Mix Door Motor Circuit (EATC Self-diagnosis Code <b>25</b> or <b>27</b> ). Refer to HA-51.	
No	<b>&gt;</b>	GO TO 2.	]



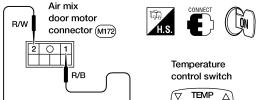


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Do approximately 10.5 volts exist between air mix door motor harness terminals 2 and 1 when you press temperature control switch from full cool to full warm or when you press temperature control switch from full warm to full cool?

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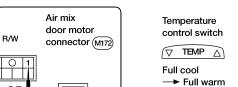
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Temp control	Termir	nal No.	Voltage
switch position	2	1	) v
Full cool → Full warm	Θ	<b>(</b>	Approx.
Full warm —► Full cool	<b>⊕</b>	Θ	10.5

₩⊖

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Yes	or	No
163	v.	110

Yes	<b>&gt;</b>	Replace air mix door motor.
No	<b>&gt;</b>	GO TO 3.



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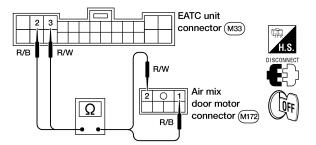
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### 3 CHECK CIRCUIT

- 1. Disconnect EATC unit and air mix door motor harness connectors.
- 2. Check circuit continuity between EATC unit harness terminal 2 (3) and air mix door harness terminal 1 (2).



#### Continuity should exist.

3. Also, check harness for short.

OK	or	Ν	G
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OK •	Replace EATC unit.
NG •	Repair harness or connector.



#### AIR MIX DOOR MOTOR CIRCUIT (EATC SELF-DIAGNOSIS CODE 25 OR 27) SYMPTOM:

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Air mix door motor PBR circuit is open or shorted. (25 or ₽7 is indicated on the EATC unit as a result of conducting Self-diagnosis).

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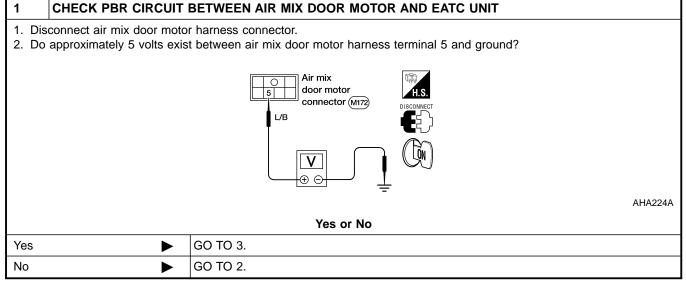
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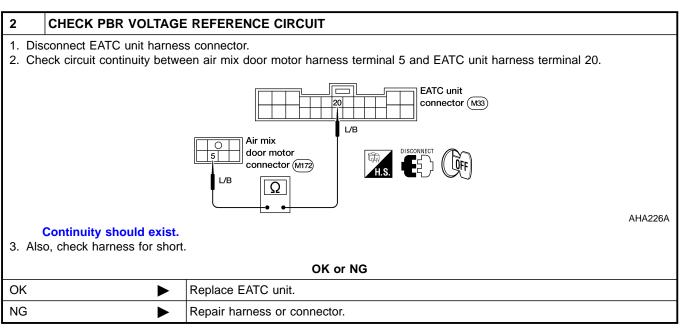
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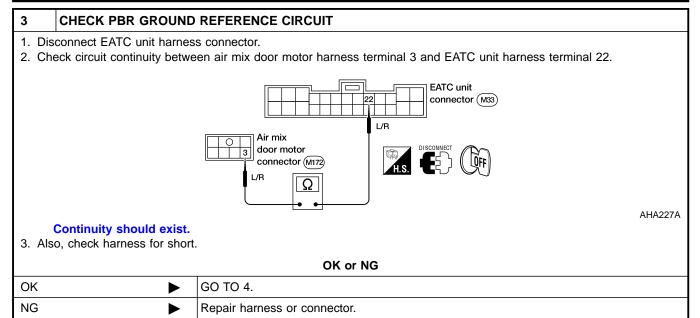
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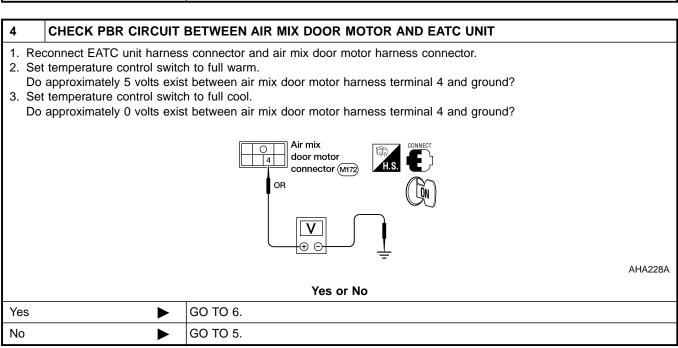
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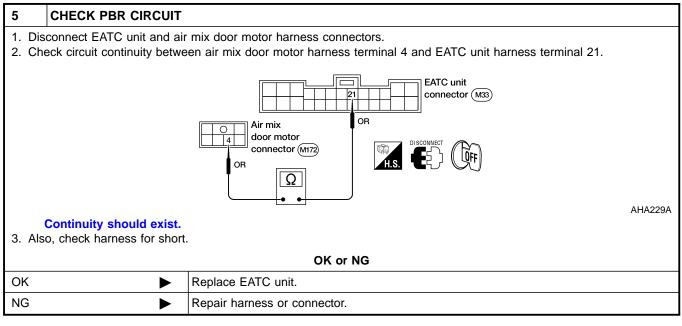




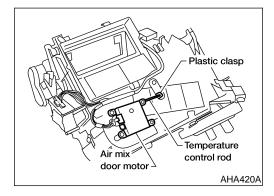








CHECK PBR		
Refer to HA-48.		
OK or NG		
<b></b>	Replace EATC unit.	
<b>•</b>	Replace air mix door motor (PBR).	



#### CONTROL LINKAGE ADJUSTMENT Air Mix Door

Before adjusting, push temperature control rod fully forward to front of vehicle. Note position of clasp.

- Install air mix door motor on heater unit and connect it to the air mix door motor harness.
- Turn ignition switch ON.
- Press the temperature control switch until 16°C (60°F) is displayed.
- Move the air mix door by hand to maximum cold position (door 4) completely covers heater core) and hold it.
- 5) While holding the air mix door, adjust the length of temperature control rod and connect it to the air mix door lever.
- Check that air mix door operates properly when temperature control switch is set from 16 to 32°C (60 to 90°F).

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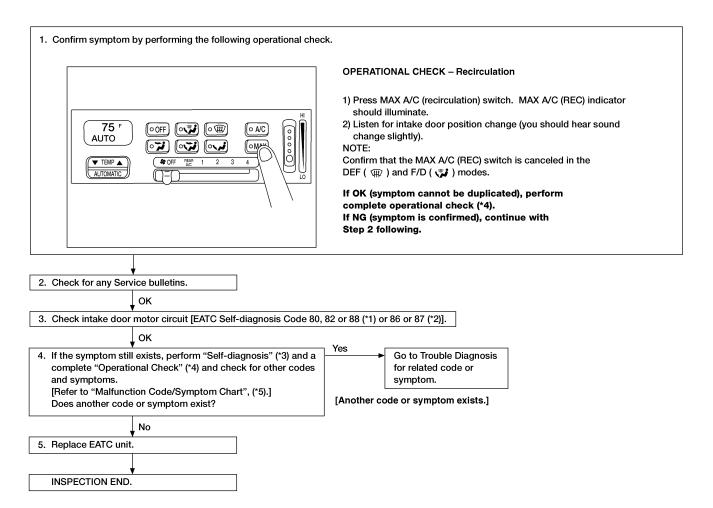
#### **Intake Door**

#### TROUBLE DIAGNOSIS PROCEDURE FOR INTAKE DOOR MOTOR

#### Symptom:

Intake door does not operate normally.

#### Inspection Flow



WHA011

\*5: HA-40

#### **CONTROL SYSTEM OUTPUT COMPONENTS**

# Intake Door Control (Automatic Temperature Control)

**Component Parts** 

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Intake door control system components are:

- 1) EATC unit
- 2) Intake door motor
- 3) PBR
- 4) In-vehicle temperature sensor
- 5) Ambient temperature sensor
- 6) Sunload sensor.

#### **System Operation**

NDHA0115S0302

When AUTOMATIC mode is selected, the EATC unit determines intake door position based on the ambient temperature, in-vehicle temperature and sunload. When the DEF (w) or F/D (v) switch is pushed, the EATC unit sets the intake door to the FRESH position.

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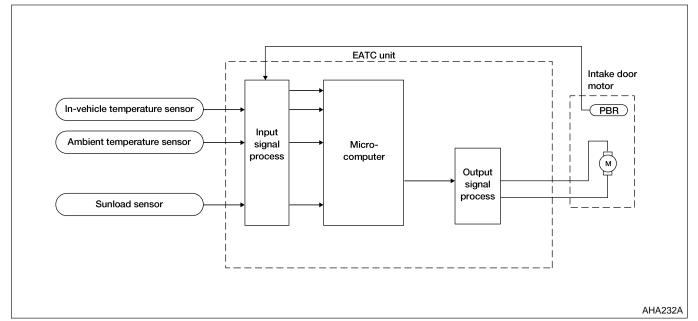
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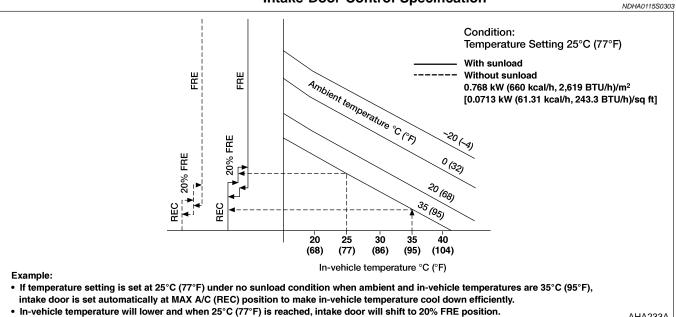
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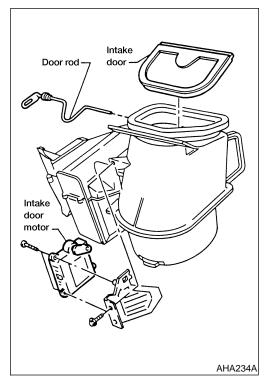
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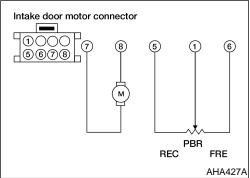


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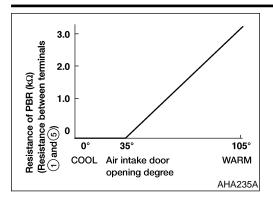
#### **Intake Door Motor**

The intake door motor is attached to the intake unit. It rotates so that air is drawn from inlets set by the EATC unit. Motor rotation is conveyed to a rod which activates the intake door.



#### **Intake Door Motor Operation**

_	<u> </u>			NDHA0115S0101
	8 7 Intake door operation		Intake door operation	Movement of link rotation
	+	I	$REC \to FRE$	Counterclockwise
	_	_	STOP	STOP
	_	+	$FRE \to REC$	Clockwise



#### **PBR Characteristics**

Measure resistance between terminals 1 and 5 at vehicle harness side.

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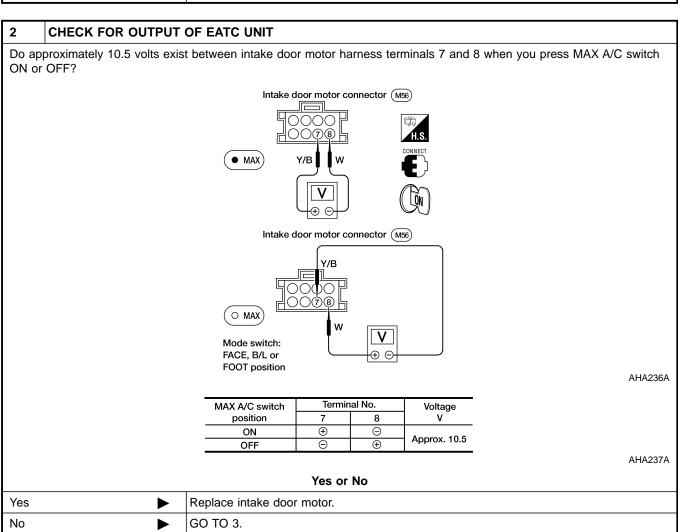


#### INTAKE DOOR MOTOR CIRCUIT (EATC SELF-DIAGNOSIS CODE 8 0, 8 2, OR 8 8) **SYMPTOM:**

=NDHA0037

Intake door does not operate normally. (8 G , 8 Z , or 8 Z is indicated on the EATC unit as a result of conducting Selfdiagnosis).

1	CHECK PBR OPERATION		
Perfor	Perform Self-diagnosis, HA-39.		
	Does code 8 5 or 8 7 occur?		
Yes	Yes Check PBR circuit. Go to Intake Door Motor Circuit (EATC Self-Diagnosis Code 8 5 or 8 7). Refer to HA-60		
No	<b>&gt;</b>	GO TO 2.	



	100 01 110	
Yes	Replace intake door motor.	
No <b>&gt;</b>	GO TO 3.	

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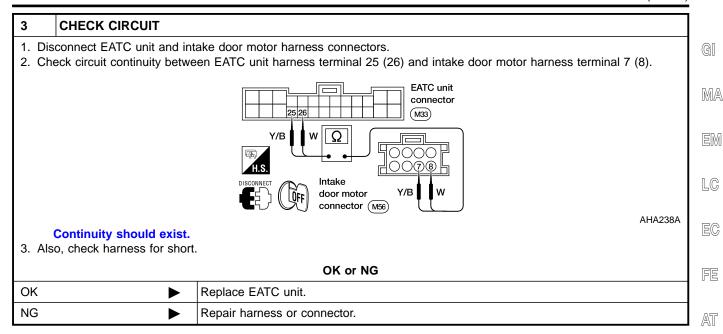
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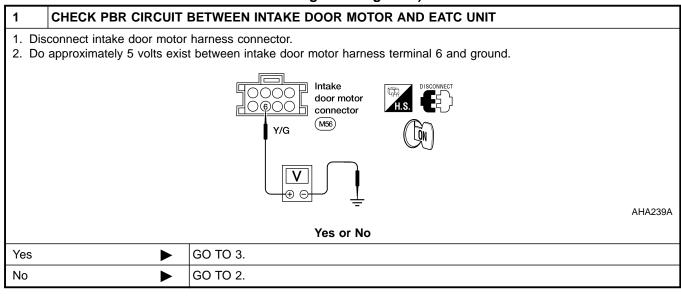




# INTAKE DOOR MOTOR CIRCUIT (EATC SELF-DIAGNOSIS CODE 8 5 OR 8 7 ) SYMPTOM:

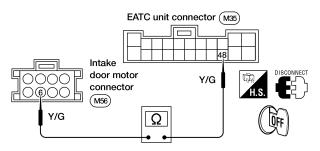
=NDHA0225

 Intake door motor PBR circuit is open or shorted. (8 5 or 8 7 is indicated on the EATC unit as a result of conducting Self-diagnosis).





- 1. Disconnect EATC unit harness connector.
- 2. Check circuit continuity between intake door motor harness terminal 6 and EATC unit harness terminal 48.



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#### Continuity should exist.

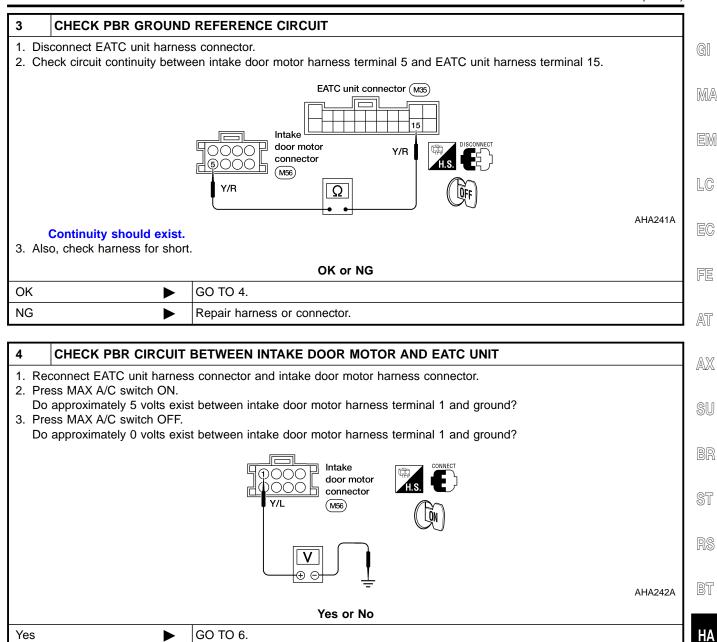
3. Also, check harness for short.

ΟK	or	NG
~	v	

OK ▶	Replace EATC unit.
NG ►	Repair harness or connector.

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GO TO 5.

No

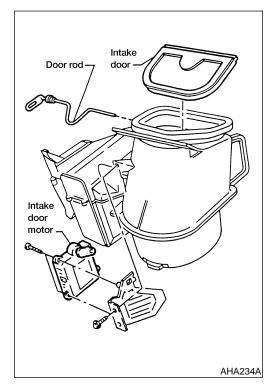
NG



### 5 **CHECK PBR CIRCUIT** 1. Disconnect EATC unit harness connector. 2. Check circuit continuity between intake door motor harness terminal 1 and EATC unit harness terminal 16. EATC unit connector (M35) Intake door motor DOOO connector (M56) AHA243A Continuity should exist. 3. Also, check harness for short. OK or NG OK Replace EATC unit.

6	CHECK PBR		
Refer	Refer to HA-57.		
	OK or NG		
OK	<b>•</b>	Replace EATC unit.	
NG	<b>&gt;</b>	Replace intake door motor (PBR).	

Repair harness or connector.



# CONTROL LINKAGE ADJUSTMENT Intake Door

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- 1. Connect the intake door motor harness connector before installing the intake door motor.
- 2. Turn ignition switch to ON.
- 3. Select MAX A/C (REC) mode.
- 4. Install the intake door lever and the intake door motor.
- 5. Set the intake door rod in MAX A/C (REC) position and fasten door rod to holder.
- Check that intake door operates properly when MAX A/C (REC) mode is selected.



#### **Mode Door Motor**

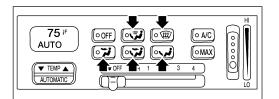
### TROUBLE DIAGNOSIS PROCEDURE FOR MODE DOOR MOTOR

Symptom:

Mode door does not operate normally.

#### Inspection Flow

1. Confirm symptom by performing the following operational check.



OPERATIONAL CHECK - Discharge air

1) Press mode switches.

Discharge air flow Mode Air outlet/distribution control Face Foot Defroster knob 94% 6% 48% 52% 75% 25% 55% 45% 1111 9% 91%

2) Confirm that discharge air comes out according to the air distribution table at left. Refer to "Discharge Air Flow" in "DESCRIPTION" (\*6).

If OK (symptom cannot be duplicated), perform complete operational check (\*4). If NG (symptom is confirmed), continue with Step 2 following.

2. Check for any Service bulletins.

OK

3. Check mode door motor circuit [EATC Self-diagnosis Code 90, 92 or 98 (\*1)] or mode switch button [EATC Self-diagnosis Code 60 (\*2)].

4. If the symptom still exists, perform ÒSelf-diagnosisÓ (\*3) and a complete ÒOperational CheckÓ (\*4) and check for other codes and symptoms. [Refer to OMalfunction Code/Symptom ChartÓ, (\*5).]

Does another code or symptom exist?

Yes Go to Trouble Diagnosis for related code or symptom.

[Another code or symptom exists.]

Nο 5. Replace EATC unit. INSPECTION END.

WHA012

\*1: HA-66 \*2: HA-70

\*3: HA-39 \*4: HA-36 \*5: HA-40 \*6: HA-26 MA

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#### **CONTROL SYSTEM OUTPUT COMPONENTS**

# Mode Door Control (Automatic Temperature Control) NDHA0256801

**Component Parts** 

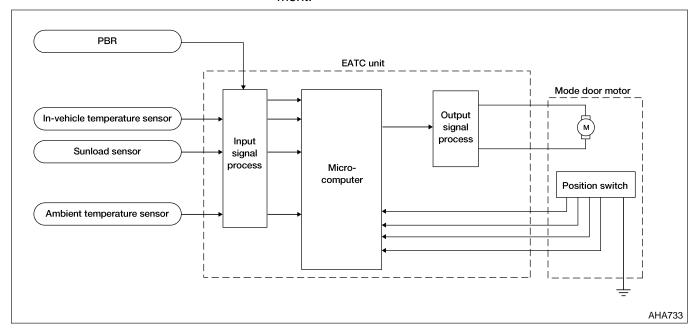
Mode door control system components are:

- 1) EATC unit
- 2) Mode door motor
- 3) PBR
- 4) In-vehicle temperature sensor
- 5) Ambient temperature sensor
- 6) Sunload sensor

#### **System Operation**

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The EATC unit computes the air discharge conditions according to the ambient temperature and the in-vehicle temperature. The computed discharge conditions are then corrected for sunload to determine through which outlets air will flow into the passenger compartment.







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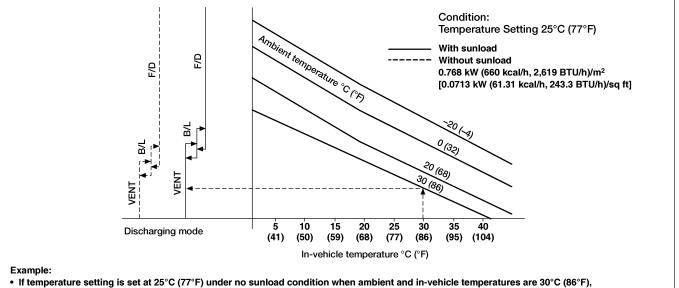
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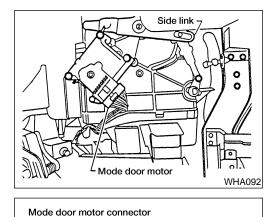
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mode door is set automatically at VENT position.

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10 9 8 7 6 5 4 2 1

2

FACE

DEF

**FACE** 

(5)

DEF

(9) 10

7 (8) Ground

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#### **Mode Door Motor**

The mode door motor is attached to the heater unit. It rotates so that air is discharged from the outlet set by the EATC unit. Motor rotation is conveyed to a link which activates the mode door.

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#### **Mode Door Motor Operation**

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-	1	2	Mode door operation	Movement of link rotation
-	+	-	FACE → DEF	Clockwise
	_	_	STOP	STOP
	_	+	DEF → FACE	Counterclockwise
•				



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# MODE DOOR MOTOR CIRCUIT (EATC SELF-DIAGNOSIS CODE 9 0 , 9 ≥ , OR 9 8 ) SYMPTOM:

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 Mode door does not operate normally. (3 □, 3 ≥, or 3 8 is indicated on the EATC unit as a result of conducting Selfdiagnosis).

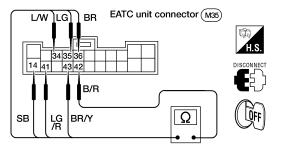
#### 1 CHECK MODE DOOR MOTOR POSITION SWITCH CIRCUIT-1

- 1. Press FACE (\*) switch ON with ignition switch at ON position.
- 2. Turn ignition switch OFF.

Mode Door Motor (Cont'd)

Disconnect EATC unit connector.

3. Check if continuity exists between terminal 35 or 41 and 42 of EATC unit harness connector.



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4. Using above procedures, check for continuity in any other mode, as indicated in chart.

Mode	Terminal No.		Continuity
switch	<b>⊕</b>	Θ	Continuity
FACE	35 or 41		
B/L	14 or 41		
FOOT	14 or 36	42	Yes
F/D	36 or 43		
DEF	34 or 43		

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#### OK or NG

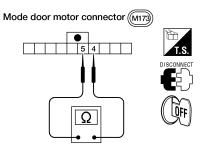
OK ▶	GO TO 6.
NG ►	GO TO 2.

#### 2 CHECK MODE DOOR MOTOR POSITION SWITCH

- 1. Press FACE ( ) switch ON with ignition switch at ON position.
- 2. Turn ignition switch OFF.

Disconnect mode door motor connector.

3. Check if continuity exists between terminals 4 or 5 and 10 of mode door motor connector.



4. Using above procedures, check for continuity in any other mode, as indicated in chart.

Mode	Terminal No.		Continuity
switch	<b>⊕</b>	Θ	Continuity
FACE	4 or 5		
B/L	5 or 6		
FOOT	6 or 7	10	Yes
F/D	7 or 8		
DEF	8 or 9		

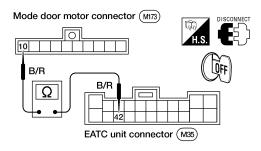
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OK or NG

OK ▶	GO TO 3.
NG ►	GO TO 5.

#### 3 CHECK GROUND CIRCUIT FOR MODE DOOR MOTOR

- 1. Disconnect mode door motor harness connector.
- 2. Check circuit continuity between mode door motor harness terminal 10 and EATC unit harness terminal 42.



Continuity should exist.

3. Also, check harness for short.

$\Delta V$		NG
OK	or	NG

OK •	GO TO 4.
NG ►	Repair harness or connector.

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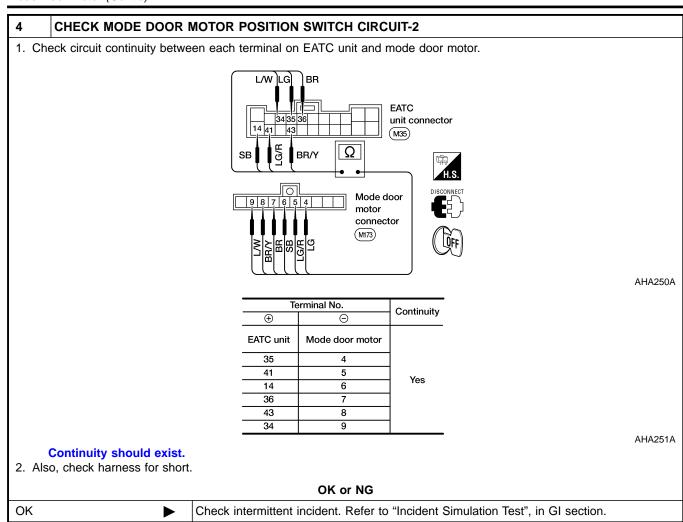
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5	CHECK MODE DOOR LINKAGE		
Refer	Refer to HA-71.		
	OK or NG		
OK	•	Replace mode door motor.	
NG	<b>&gt;</b>	Repair/adjust as necessary.	

Repair harness or connector.

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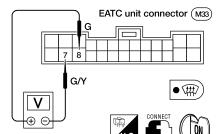
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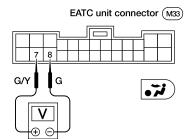
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- 1. Reconnect EATC unit harness connector.
- 2. Do approximately 12 volts exist between EATC unit harness terminal 7 and 8 when mode is switched from FACE (\*\*) to DEF (\*\*\*) or when mode is switched from DEF (\*\*\*\*) to FACE (\*\*\*\*).



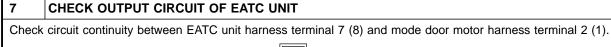


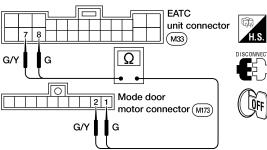
AHA252A

Terminal No.		Mode door motor	
7 8	Ω	Mode door	Voltage
	°	operation	V
_	_	Stop	_
Θ	<b>⊕</b>	FACE → DEF	12
$\oplus$	Θ	DEF → FACE	12

AHA253A

Yes or No





AHA437A

Continuity should exist.

oĸ	or	NG
----	----	----

OK <b>&gt;</b>	Replace EATC unit.
NG •	Repair harness or connectors.

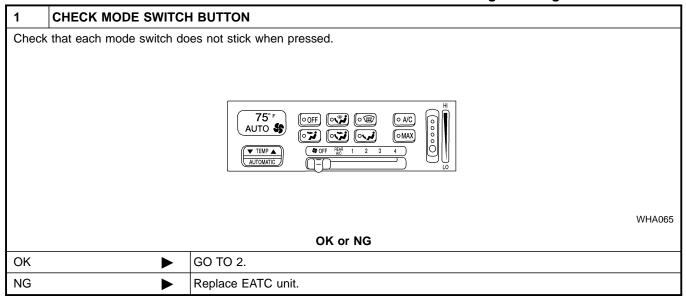


# MODE SWITCH BUTTON (EATC SELF-DIAGNOSIS CODE $\S\ G$ )

**SYMPTOM:** 

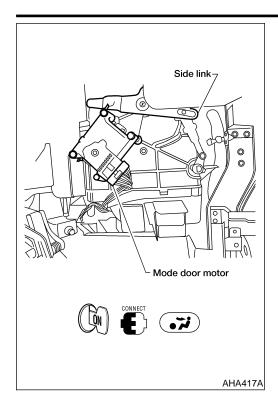
NDHA0258

• Mode switch button is stuck. (5 a is indicated on the EATC unit as a result of conducting Self-diagnosis.



2	REPEAT SELF-DIAGNOSIS					
	Erase malfunction code.     Perform Self-diagnosis. Refer to HA-39.					
	Does code 5 ☐ occur?					
Yes	<b>•</b>	Replace EATC unit.				
No	<b>•</b>	INSPECTION END				

Mode Door Motor (Cont'd)



## **CONTROL LINKAGE ADJUSTMENT**

#### **Mode Control Cable**

=NDHA0259

Move side link by hand and hold mode door in DEF (W) mode.

Install mode door motor on heater unit and connect it to body 2. harness.

- Turn ignition switch ON.
- Select DEF ( ) mode.

Attach mode door motor rod to side link rod holder. 5.

Select FACE (\*\*) mode. Check that side link operates at the fully-open position. Then select DEF (\*\*) mode and check that side link operates at the fully-open position.

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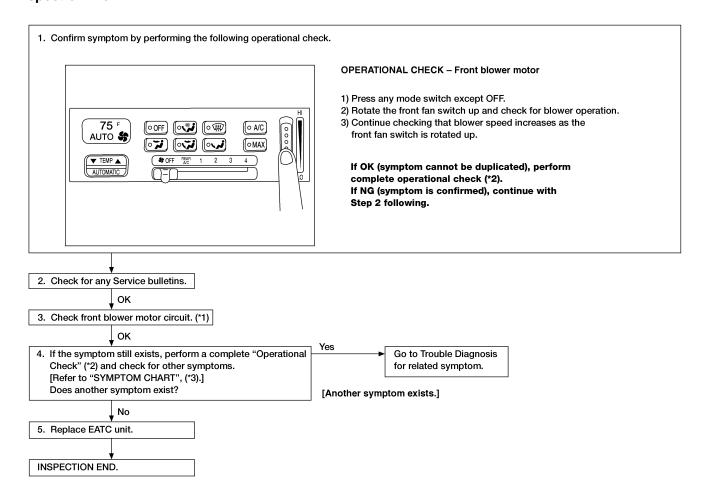


# Front Blower Motor TROUBLE DIAGNOSIS PROCEDURE FOR FRONT BLOWER MOTOR

=NDHA0117

Symptom:Front blower motor does not rotate.

#### Inspection Flow



WHA013

#### **CONTROL SYSTEM OUTPUT COMPONENTS**

#### Front Fan Speed Control

NDHA0118S06

**Component Parts** 

NDHA0118S0601

=NDHA0118

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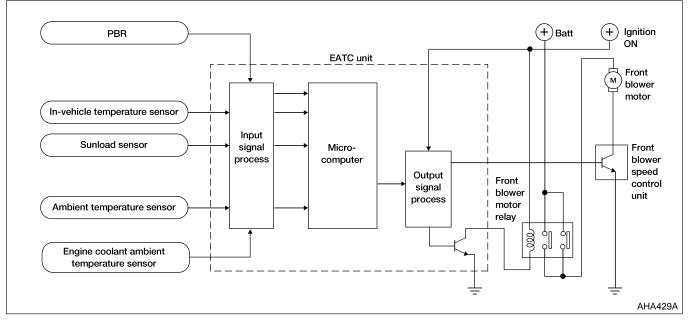
SU

Front fan speed control system components are:

- 1) EATC unit
- 2) Front blower speed control unit
- 3) **PBR**
- 4) In-vehicle temperature sensor
- 5) Ambient temperature sensor
- 6) Sunload sensor
- 7) Front blower motor relay
- Engine coolant ambient temperature sensor 8)
- Front blower motor

#### **System Operation**

NDHA0118S0602



#### **Automatic Mode**

In the automatic mode, the front blower motor speed is calculated by the EATC unit based on inputs from the PBR, in-vehicle temperature sensor, sunload sensor, ambient temperature sensor, and engine coolant ambient temperature sensor. The blower motor applied voltage ranges from approximately 4.5 volts (lowest speed) to 12 volts (highest speed).

To control blower speed, the EATC unit supplies a signal to the front blower speed control unit. Based on this signal, the front blower speed control unit controls the current flow from the blower motor to ground.

#### **Starting Fan Speed Control**

Start Up From "COLD SOAK" Condition (Automatic Mode)

When the engine coolant temperature is below 50°C (122°F), the front blower will operate at a minimum voltage of (6V) and the DEF mode will be selected by the EATC unit. This operating mode will continue approximately 180 seconds under low ambient conditions. When engine coolant temperature reaches 50°C (122°F) the system goes to FOOT mode and the blower speed slowly increases to the required speed based on coolant temperature.

BT



#### Start Up From Normal or "HOT SOAK" Condition (Automatic Mode)

The EATC unit should remain at the same setting as it was when the ignition switch is turned OFF. The front blower will begin operation momentarily after the AUTOMATIC button is pushed. The blower speed will gradually rise to the objective speed over a time period of 5 seconds or less (actual time depends on the objective blower speed).

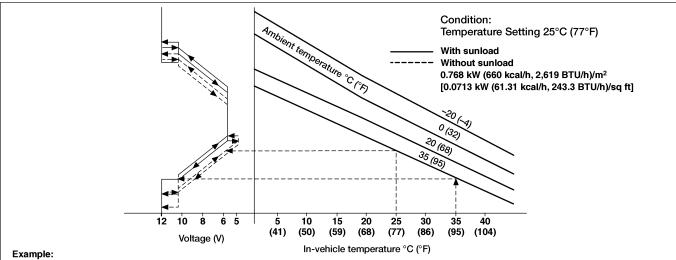
#### **Blower Speed Compensation** Sunload

NDHA0118S05

NDHA0118S0501 When the in-vehicle temperature and the set temperature are very close, the front blower will operate at low speed. The low speed varies depending on the sunload. During conditions of high sunload, the front blower low speed is "normal" low speed (approx. 5.5V). During lesser sunload conditions, the low speed will drop to low speed (approx. 4.5V).

#### **Fan Speed Control Specification**

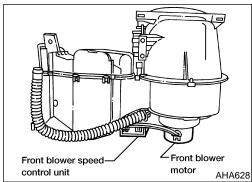
NDHA0118S0502

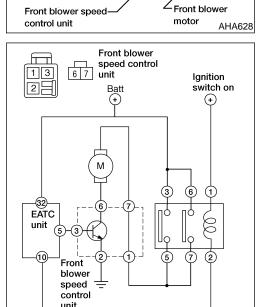


- If temperature setting is set at 25°C (77°F) under no sunload condition when ambient and in-vehicle temperatures are 35°C (95°F), blower motor voltage is approx. 10.5 volts.
- When ambient temperature is 35°C (95°F) and in-vehicle temperature is reduced to 25°C (77°F) under the same condition above, blower motor voltage is approx. 6 volts.

AHA256A

Front Blower Motor (Cont'd)





Front blower motor relay

connector

WHA079

#### Front Blower Speed Control Unit

The front blower speed control unit is located on the cooling unit. It amplifies a 11-step base current flowing from the EATC unit to change the blower speed within the range of 4.5V to 12V.

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# FRONT BLOWER MOTOR CIRCUIT

=NDHA0033

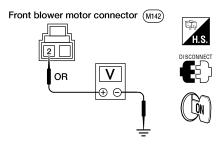
Symptom:

Front blower motor does not rotate.

1	CHECK FUSES		
	Check 20A fuse (No. 28, located in the fuse block) and 20A fuse (No. 31, located in the fuse block). For fuse layout, refer to <i>EL-10</i> "POWER SUPPLY ROUTING".		
	Are fuses OK?		
Yes	<b>&gt;</b>	GO TO 2.	
No	<b>&gt;</b>	GO TO 7.	

#### 2 CHECK FRONT BLOWER MOTOR POWER SUPPLY CIRCUIT

- 1. Disconnect front blower motor harness connector.
- 2. Press any mode switch except OFF.
- 3. Set the fan switch to HI.
- 4. Check voltage between front blower motor harness terminal 2 and ground.



AHA262A

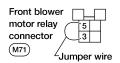
#### Does battery voltage exist?

Yes	GO TO 13.
No •	GO TO 3.

3	CHECK FRONT BLOWER MOTOR RELAY		
Refer	Refer to HA-83.		
	OK or NG		
ОК	OK ▶ GO TO 4.		
NG	<b>•</b>	Replace front blower motor relay.	

#### 4 CHECK FRONT BLOWER MOTOR SYSTEM

- 1. Reconnect front blower motor harness connector.
- 2. Turn the ignition key ON and press any mode switch except OFF.
- 3. Set the fan switch to HI.
- 4. Momentarily (no more than 4 seconds) connect a jumper wire between front blower motor relay connector M71 (body side) terminals 3 and 5.









AHA257A

#### Does front blower motor rotate?

Yes	GO TO 5.
No <b>&gt;</b>	GO TO 9.

SU

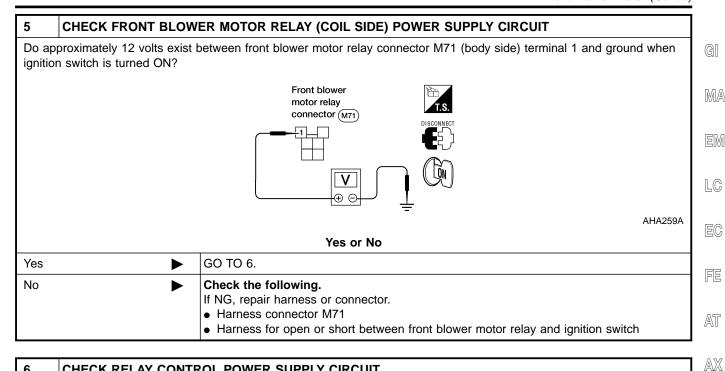
BT

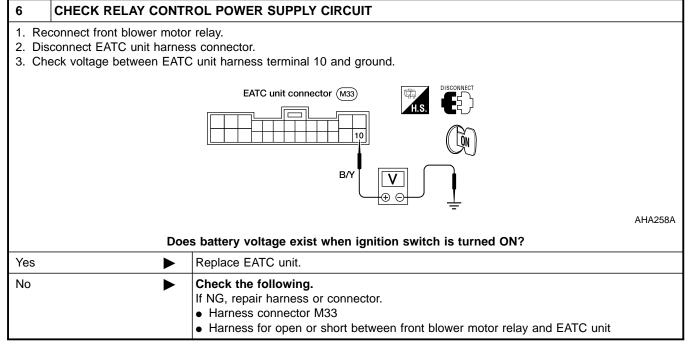
HA

SC

EL

Front Blower Motor (Cont'd)





7	REPLACE FUSES	
	<ol> <li>Replace fuses.</li> <li>Activate the front blower motor system.</li> </ol>	
2. 7101	Do the fuses blow when the front blower motor is activated?	
Yes	Yes ▶ GO TO 8.	
No	<b>&gt;</b>	INSPECTION END

No



# 8 CHECK FRONT BLOWER MOTOR POWER SUPPLY CIRCUIT FOR SHORT 1. Disconnect battery cable and front blower motor harness connector. 2. Check continuity between front blower motor connector with the second provided by the second pro

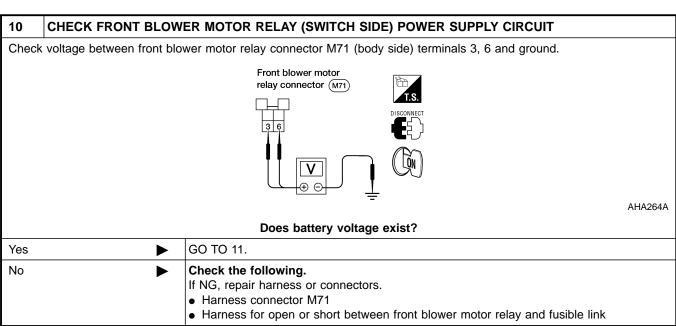
9	CHECK FUSIBLE LINK		
	Check 65A fusible link (letter <b>c</b> , located in the fuse and fusible link box). For fusible link layout, refer to "POWER SUPPLY ROUTING", <i>EL-12</i> .  Is fusible link OK?		
Yes	Yes ► GO TO 10.		
No	<b>&gt;</b>	GO TO 18.	

motor or fuses

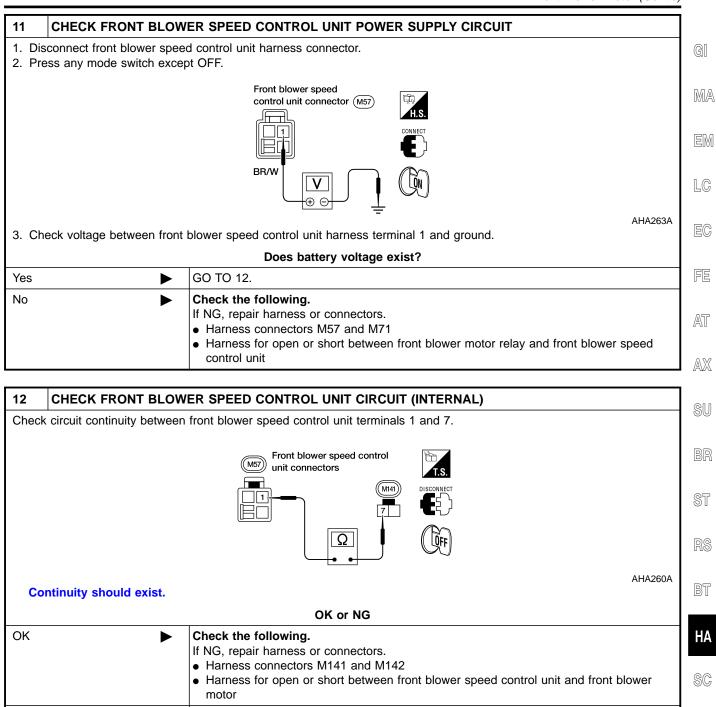
front blower motor.

• Harness for open or short between front blower speed control unit and front blower

Check front blower motor. Refer to HA-83. If necessary, clear intake unit. If OK, replace

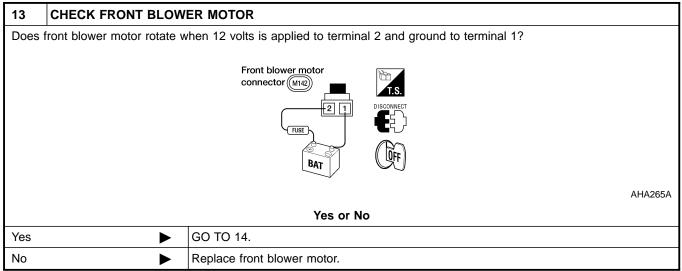


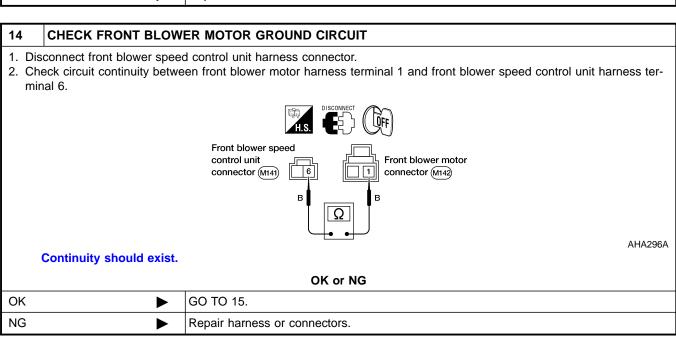
Front Blower Motor (Cont'd)

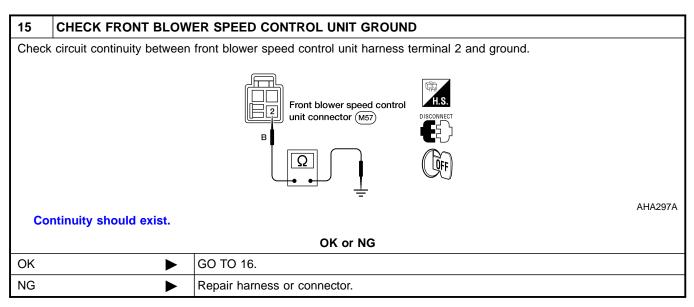


Replace front blower speed control unit

NG



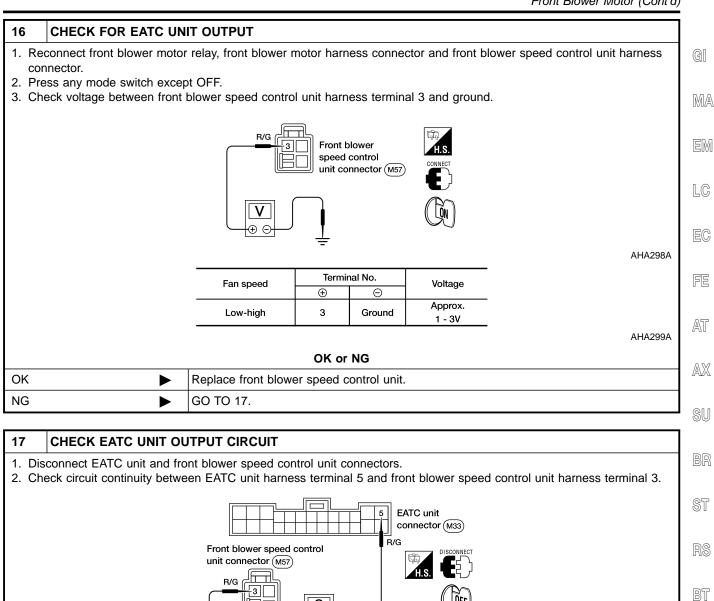




AHA300A

SC

Front Blower Motor (Cont'd)



#### Continuity should exist.

3. Also, check harness for short.

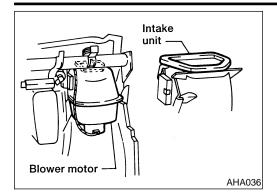
OK	Or	NC
UN	UI	ING

OK •	Replace EATC unit.	
NG	Check the following.  If NG, repair harness or connectors.  Harness connectors M33 and M57  Harness for open or short between front blower speed control unit and EATC unit	

Front Blower Motor (Cont'd)

18	REPLACE FUSIBLE LINK	
	Replace fusible link.  Does fusible link blow when the front blower motor system is activated?	
	Yes or No	
Yes	<b>&gt;</b>	Check the following.  If NG, repair harness or connectors.  Harness connectors E102 and M2  Harness for open or short between front blower motor relay and fusible link
No	<b>&gt;</b>	INSPECTION END

Front Blower Motor (Cont'd)



#### **ELECTRICAL COMPONENTS INSPECTION Front Blower Motor**

Confirm smooth rotation of the front blower motor.

=NDHA0042

NDHA0042S02

- Check that there are no foreign particles inside the intake unit.
- Check cabin air filter. Refer to "Cabin Air Filter", HA-140.

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#### Relays

Check circuit continuity between terminals by supplying 12 volts and ground to coil side terminals of relays.

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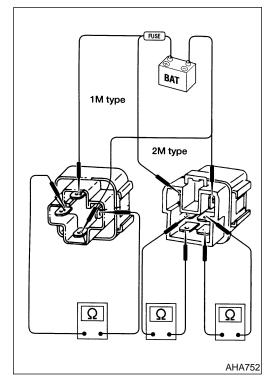
RS

BT

HA

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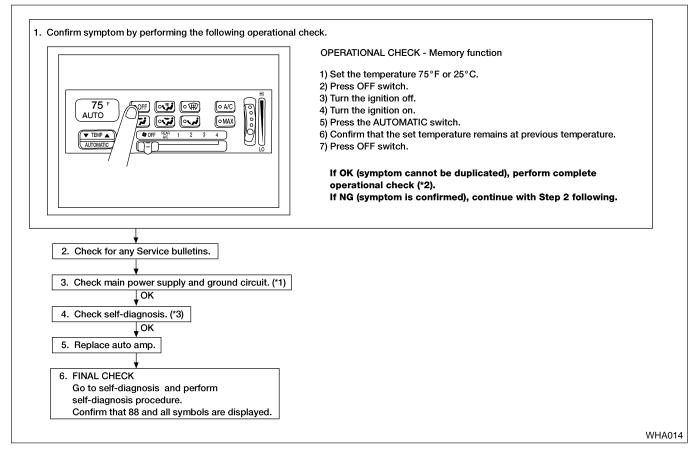




# Memory Function TROUBLE DIAGNOSIS PROCEDURE FOR MEMORY FUNCTION SYMPTOM

=NDHA0273

Memory Function does not operate.



\*2 HA-36



=NDHA0228

GI

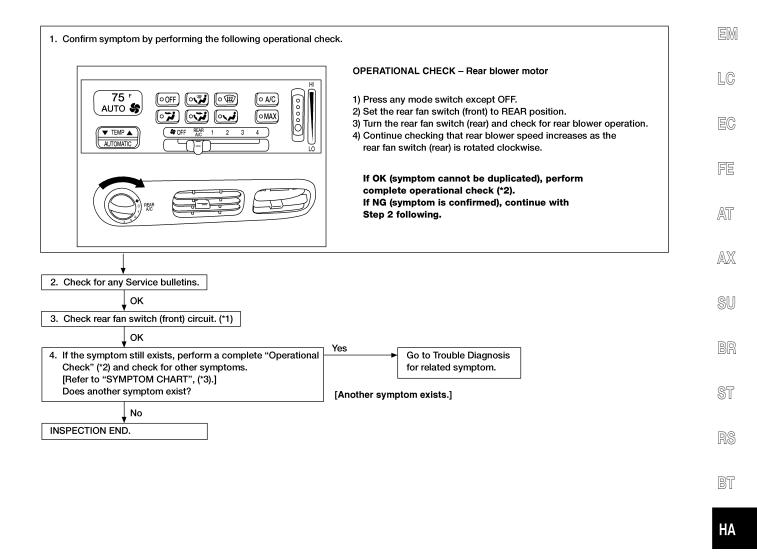
MA

#### **Rear Blower Motor**

# TROUBLE DIAGNOSIS PROCEDURE FOR REAR FAN SWITCH (FRONT)

Symptom:

Rear blower motor does not rotate when rear fan switch (front) is set to REAR position.
 Inspection Flow



WHA015

SC

EL

1 HA-87 \*2 HA-36 \*3 HA-41



=NDHA0268

NDHA0268S01

#### **FAN SPEED CONTROL**

#### **Component Parts**

Rear fan speed control system components are:

- 1) EATC unit
- Rear fan switch (front) 2)
- Rear fan switch (rear)
- 4) Rear blower motor resistor
- Rear blower motor 5)
- 6) Rear blower motor relay

#### **System Operation**

NDHA0268S02 (+) Batt (+) Ignition ON EATC unit Rear blower motor resistor Input Mode switch signal signal Microprocess computer Output To rear signal fan switch process (front) and rear fan switch Rear blower (rear) motor relay WHA101

Rear Blower Motor (Cont'd)

#### **REAR FAN SWITCH (FRONT) CIRCUIT** Symptom:

=NDHA0229

Rear blower motor does not rotate when rear fan switc (front) is set to REAR position.

MA

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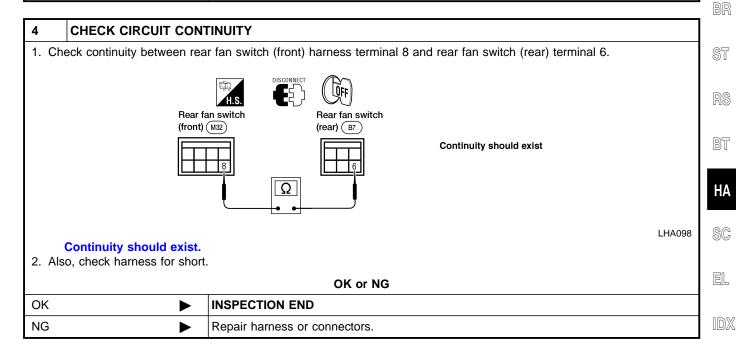
AX

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1	CHECK REAR BLOWER MOTOR OPERATION		
Does rear blower motor rotate normally when rear fan switch (front) is set at 1 - 4 speed?			
	Yes or No		
Yes	•	GO TO 2.	
No	<b>•</b>	Go to "Trouble Diagnosis Procedure for Rear Blower Motor (1 - 4 Speed)", HA-88.	

2	CHECK REAR FAN SWITCH (FRONT)	
Refer	Refer to HA-96.	
	OK or NG	
OK	<b>•</b>	GO TO 3.
NG	IG Replace rear fan switch (front).	

3	CHECK REAR FAN SWITCH (REAR)		
Refer	Refer to HA-96.		
OK or NG			
OK	OK ▶ GO TO 4.		
NG	NG Replace rear fan switch (rear).		

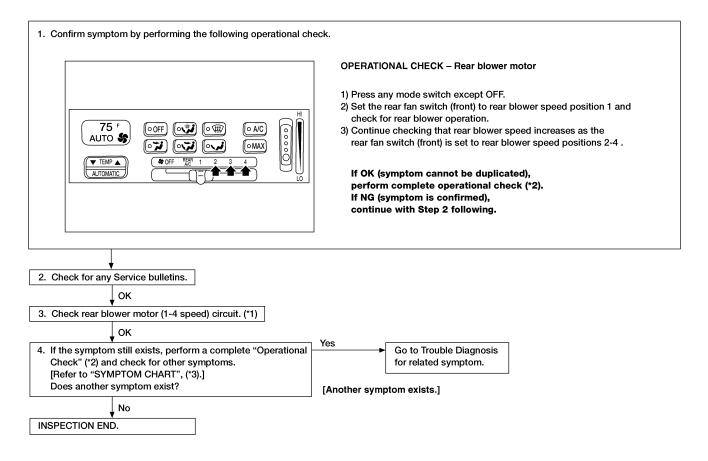




# TROUBLE DIAGNOSIS PROCEDURE FOR REAR BLOWER MOTOR (1-4 SPEED) Symptom:

=NDHA0230

Rear blower motor does not rotate when rear fan switch (front) is set at 1- 4 speed.
 Inspection Flow



WHA016

Rear Blower Motor (Cont'd)

#### **REAR BLOWER MOTOR (1 - 4 SPEED) CIRCUIT** Symptom:

=NDHA0231

Rear blower motor does not rotate when rear fan switch (front) is set at 1 - 4 speed.

1	DIAGNOSTIC PROCEDURE		
Check	if rear blower motor rotate	es properly at each fan speed.	
	not rotate >	GO TO 2.	EM
	not rotate >	GO TO 14.	LG
Does r at 4 sp	not rotate Deed	GO TO 18.	] ] EC

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2	CHECK FUSES		
Check 15A fuse (No. 24, located in the fuse block) and 15A fuse (No. 25, located in the fuse block). For fuse layout, refer to "POWER SUPPLY ROUTING", <i>EL-10</i> .			
Are fuses OK?			
Yes	<b>&gt;</b>	GO TO 3.	
No	<b>•</b>	GO TO 8.	

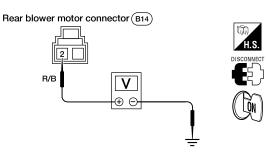
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- CHECK REAR BLOWER MOTOR POWER SUPPLY CIRCUIT
- 1. Disconnect rear blower motor harness connector.
- 2. Press any mode switch except OFF.
- 3. Check voltage between rear blower motor harness terminal 2 and ground.



AHA395A

# Does battery voltage exist?

Yes	GO TO 11.
No	GO TO 4.



HA

4	CHECK REAR BLOWER MOTOR RELAY				
Rofor t	O "ELECTRICAL COMPONENTS INSPECTION"	НΔ.			

OK or NG

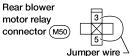
OK	<b>&gt;</b>	GO TO 5.
NG		Replace rear blower motor relay



Rear Blower Motor (Cont'd)

# 5 CHECK REAR BLOWER MOTOR SYSTEM

- 1. Reconnect rear blower motor harness connector.
- 2. Turn the ignition key ON and press any mode switch except OFF.
- 3. Set rear fan switch (front) to any position except OFF, REAR or 4-speed.
- 4. Momentarily (no more than 4 seconds), connect a jumper wire between rear blower motor relay connector M50 (body side) terminals 3 and 5.









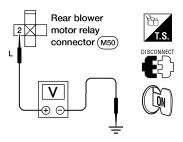
AHA306A

#### Does rear blower motor rotate?

Yes	GO TO 6.
No •	GO TO 10.

#### 6 CHECK REAR BLOWER MOTOR RELAY (COIL SIDE) POWER SUPPLY CIRCUIT

Do approx. 12 volts exist between rear blower motor relay connector M50 (body side) terminal 2 and ground when ignition switch is turned ON?

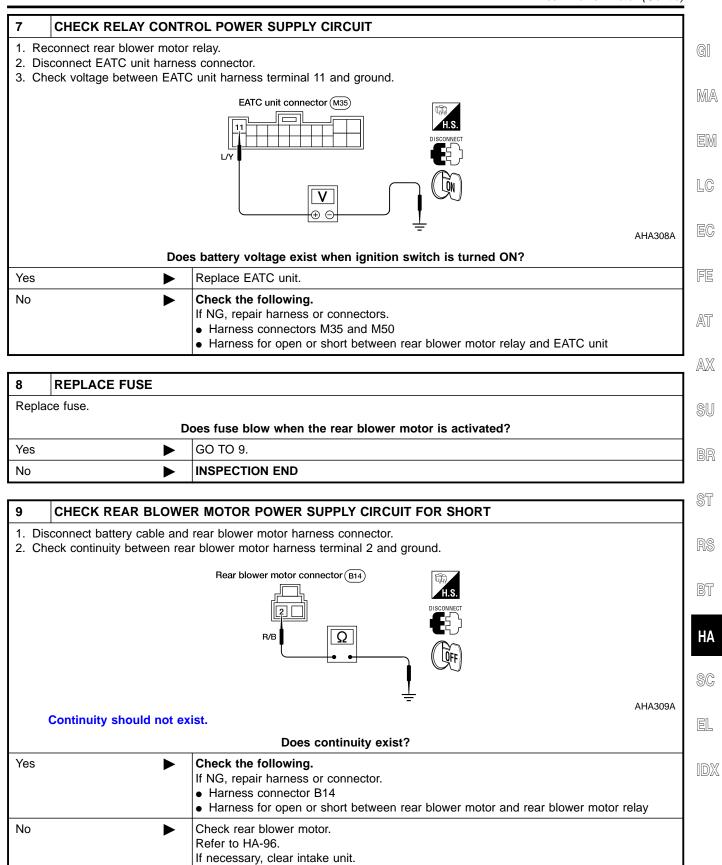


AHA307A

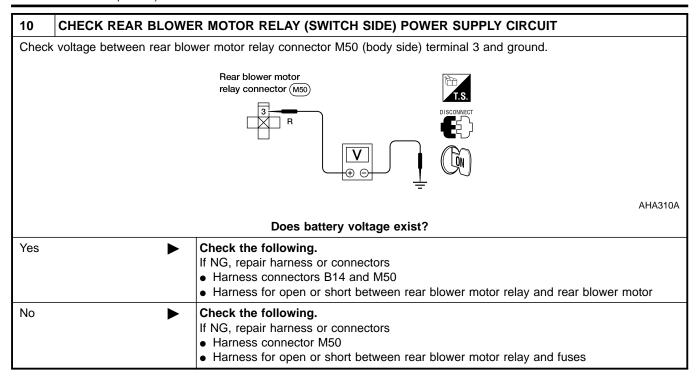
#### Yes or No

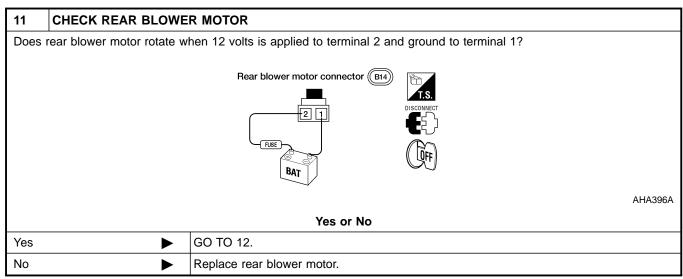
Yes	GO TO 7.
ŕ	Check the following.  If NG, repair harness or connector.  • Harness connector M50  • Harness for open or short between rear blower motor relay and fuses



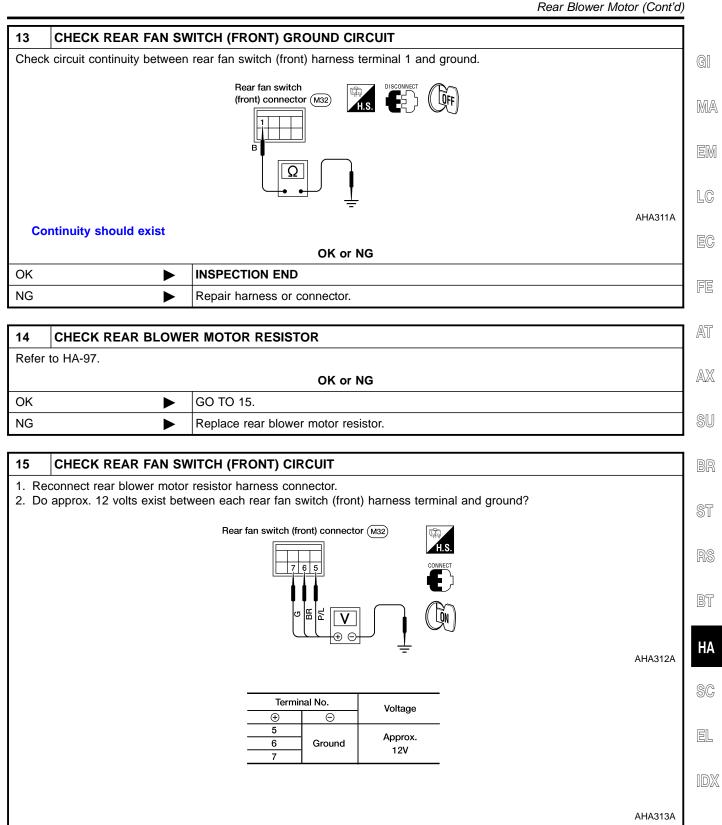


If OK, replace rear blower motor





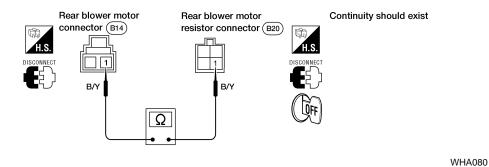
12	CHECK REAR FAN SWITCH (FRONT)		
Refer	Refer to HA-96.		
	OK or NG		
OK	<b>&gt;</b>	GO TO 13.	
NG	<b>&gt;</b>	Replace rear fan switch (front).	



Yes or No		
Yes	<b>•</b>	GO TO 19.
No	<b>&gt;</b>	GO TO 16.

#### 16 CHECK REAR BLOWER MOTOR GROUND CIRCUIT TO REAR BLOWER MOTOR RESISTOR

- 1. Disconnect rear blower motor and rear blower motor resistor harness connectors.
- 2. Check circuit continuity between rear blower motor harness terminal 1 and rear blower motor resistor harness terminal 4.



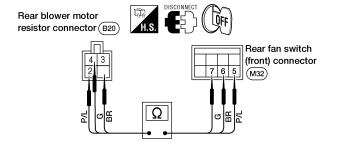
3. Also, check harness for short.

OK or NG

OK •	GO TO 17.
NG •	Repair harness or connectors.

#### 17 CHECK CIRCUITS

- 1. Disconnect rear fan switch (front) harness connector.
- 2. Check circuit continuity between rear fan switch (front) harness terminals and rear blower motor resistor harness terminals.



Terminal No.		
Rear fan	Rear fan Rear blower	
switch (front)	motor resistor	
5	2	
6	3	Yes
7	4	

Continuity should exist

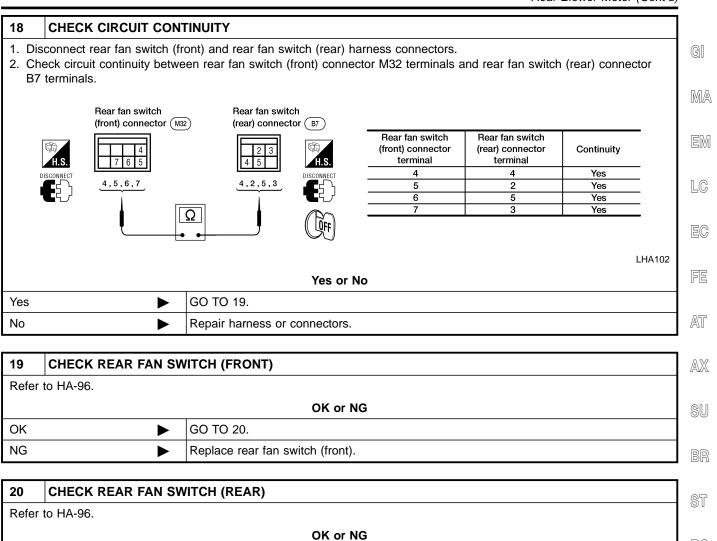
WHA081

3. Also, check harness for short.

OK or NG

OK ►	INSPECTION END
NG ►	Repair harness or connector.

Rear Blower Motor (Cont'd)



**INSPECTION END** 

Replace rear fan switch (rear).

OK

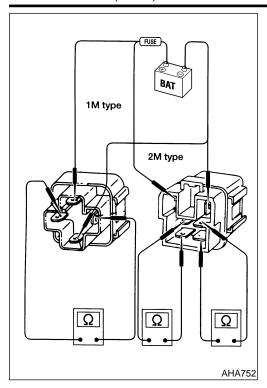
NG

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# ELECTRICAL COMPONENTS INSPECTION

NDHA0234

Check circuit continuity between terminals by supplying 12 volts and ground to coil side terminals of relays.

# Rear Fan Switch (Front)

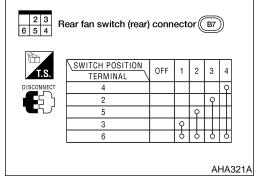
Check continuity between terminals at each position.

NDHA0234S02

Rear Fan Switch (Rear)

Check continuity between terminals at each position.

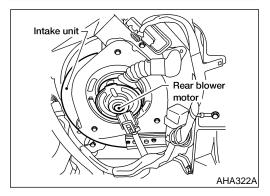
NDHA0234S03



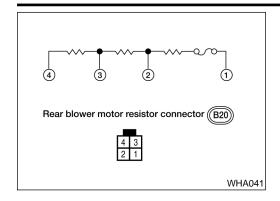
#### **Rear Blower Motor**

Confirm smooth rotation of the rear blower motor.

Check that there are no foreign particles inside the intake unit.



Rear Blower Motor (Cont'd)



#### **Rear Blower Motor Resistor**

Check continuity between terminals.

NDHA0234S05

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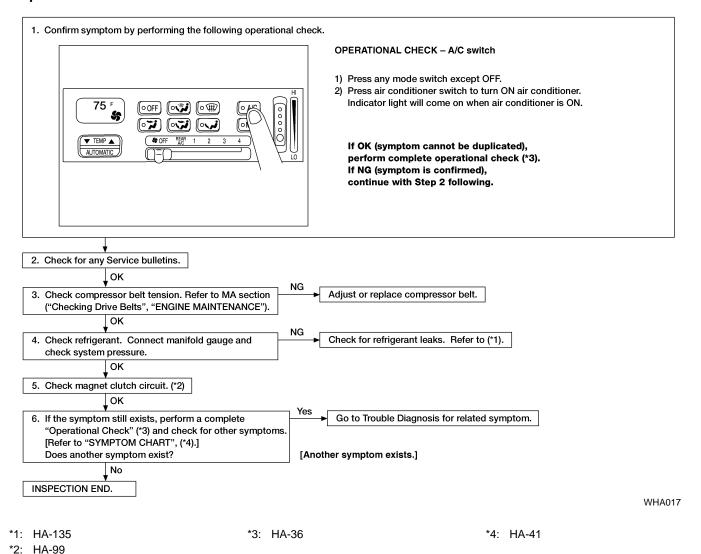
#### **Magnet Clutch**

#### TROUBLE DIAGNOSIS PROCEDURE FOR MAGNET CLUTCH

#### Symptom:

Magnet clutch does not engage.

#### Inspection Flow



# CONTROL SYSTEM OUTPUT COMPONENTS

NDHA0122

NDHA0122S01

Under normal operating conditions, when the A/C is switched on, the compressor runs continuously, and the evaporator pressure, and therefore temperature, is controlled by the V-6 variable displacement compressor to prevent freeze up.

#### **Acceleration Cut Control**

**Magnet Clutch Control** 

NDHA0122S010

The ECM will turn the compressor ON or OFF based on the signal from the throttle position sensor.

# MAGNET CLUTCH CIRCUIT SYMPTOM:

=NDHA0038

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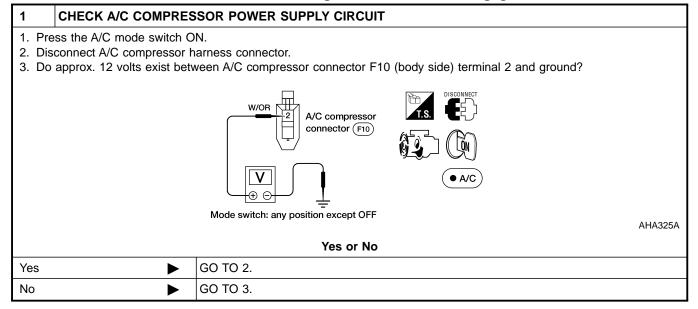
FE

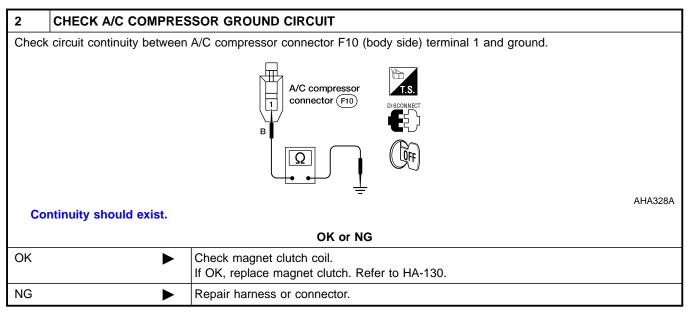
AT

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Magnet clutch does not engage.





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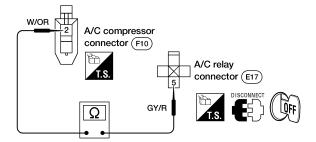
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AHA326A



- 1. Disconnect A/C relay.
- 2. Check circuit continuity between A/C relay connector E17 (body side) terminal 5 and A/C compressor connector F10 (body side) terminal 2.



#### Continuity should exist.

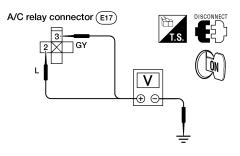
3. Also, check harness for short.

OK or NG

OK •	GO TO 4.
NG •	Repair harness or connector.

#### 4 CHECK A/C RELAY POWER SUPPLY CIRCUITS

- 1. Disconnect A/C relay.
- 2. Do approx. 12 volts exist between A/C relay connector E17 (body side) terminals 2, 3 and ground?

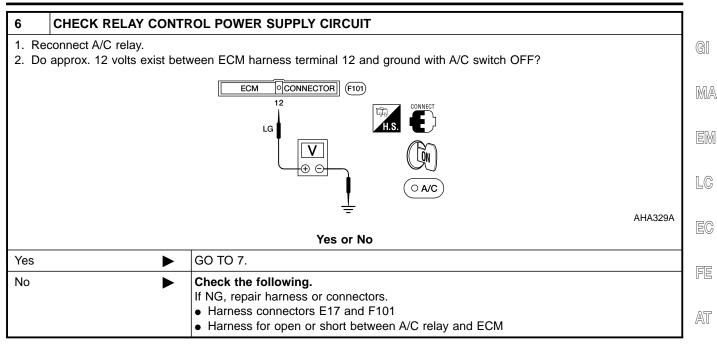


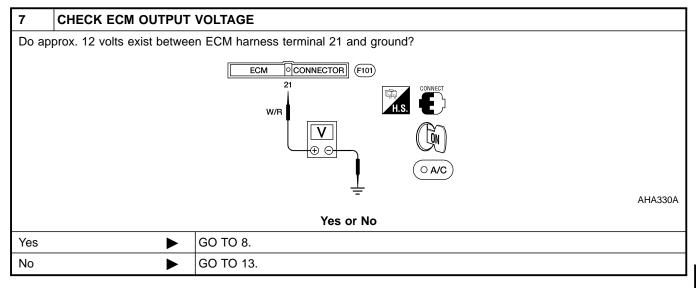
AHA327A

#### Yes or No

Yes	GO TO 5.
No <b>•</b>	Check the following.  If NG, repair harness or connector.  • Harness connector E17  • Harness for open or short between A/C relay and fuses

5	CHECK A/C RELAY				
Refer to HA-103.					
OK or NG					
OK	OK ▶ GO TO 6.				
NG	<b>&gt;</b>	Replace A/C relay.			





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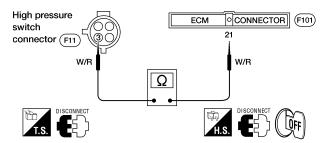
EL



AHA331A

#### 8 CHECK CIRCUIT CONTINUITY

- 1. Disconnect ECM harness connector and high pressure switch harness connector.
- 2. Check the circuit continuity between ECM harness terminal 21 and high pressure switch connector F11 (body side) terminal 3.



#### Continuity should exist.

3. Also, check harness for short.

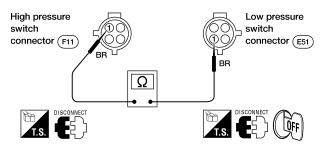
#### OK or NG

OK •	GO TO 9.
NG •	Repair harness or connector.

9	CHECK HIGH PRESSURE SWITCH			
Refer	Refer to HA-104.			
	OK or NG			
ОК	OK ▶ GO TO 10.			
NG	<b>&gt;</b>	Replace high pressure switch.		

#### 10 CHECK CIRCUIT CONTINUITY

- 1. Disconnect low pressure switch harness connector.
- 2. Check circuit continuity between high pressure switch connector F11 (body side) terminal 1 and low pressure switch connector E51 (body side) terminal 1.



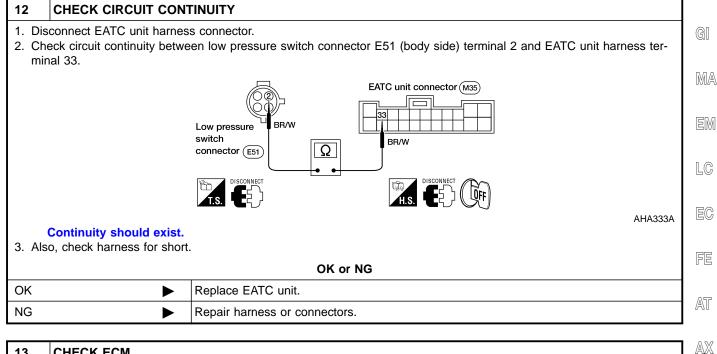
AHA332A

#### Continuity should exist.

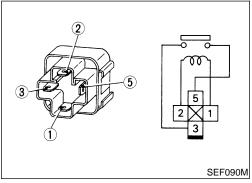
3. Also, check harness for short.

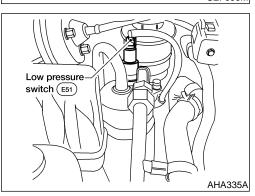
#### OK or NG

OK •	GO TO 11.
NG ►	Repair harness or connector.



	<b>&gt;</b>	INSPECTION END	
Refer	to EC section.		l
13	CHECK ECM		





# **ELECTRICAL COMPONENTS INSPECTION** A/C Relay

Check continuity between terminals 3 and 5.

Conditions Continuity 12V direct current supply between terminals 1 and 2 Yes No current supply No

If NG, replace relay.

#### **Low Pressure Switch**

Check continuity between terminals

Check continuity between terminals.			
Low pressure side line pressure kPa (kg/cm², psi)	Clutch operation	Continuity	
Decreasing to 159 (1.6, 23)	Turn OFF	Does not exist	
Increasing to 324 (3.3, 47)	Turn ON	Exists	
Tightening torque	1.4 - 5.4 N·m (0.13 - 0.55 kg-m, 11.3 - 48 in-lb)		

NDHA0123 NDHA0123S02

NDHA0123S04

HA

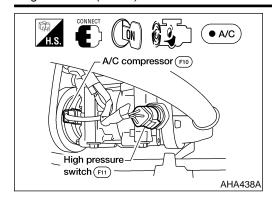
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NDHA0123S05



# High Pressure Switch

Check continuity between terminals 1 and 3.

High pressure side line pressure kPa (kg/cm², psi)	Clutch operation	Continuity
Increasing to 2,785 (28.4, 404)	Turn OFF	Does not exist
Decreasing to 1,569 (16.0, 228)	Turn ON	Exists
Tightening torque	6.8 - 12.2 N·m (0.69 - 1.24 kg·m, 60 - 108 in-lb)	



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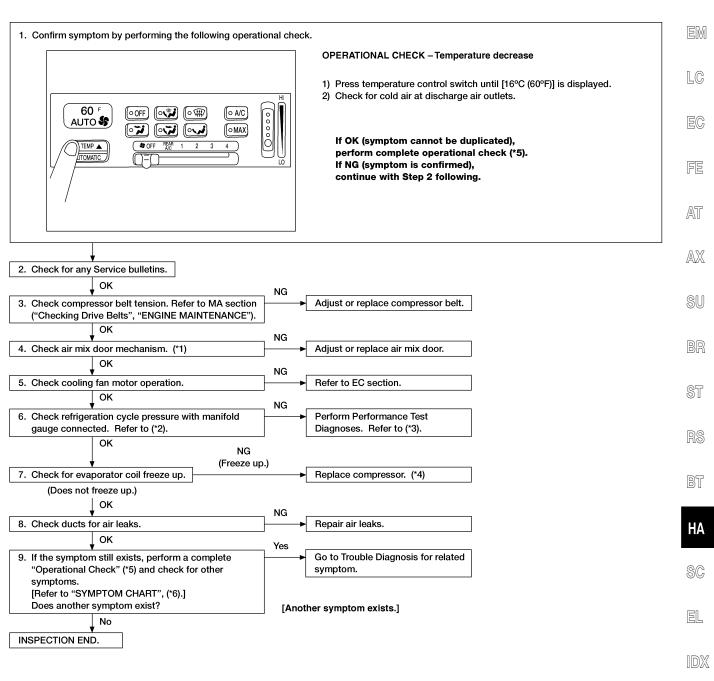
#### **Insufficient Cooling**

# TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT COOLING

#### Symptom:

Insufficient cooling

**Inspection Flow** 



WHA018

\*1: HA-53 \*2: HA-106 \*3: HA-106 \*4: HA-127

\*5: HA-36 \*6: HA-41



#### PERFORMANCE TEST DIAGNOSES

NDUA0146

This A/C system is different from other Nissan A/C systems. The typical Nissan A/C system uses a thermal expansion valve to provide a restriction which causes a pressure change and also controls refrigerant flow through the evaporator.

This system uses a Fixed Orifice Tube (FOT) to cause a pressure change, by restricting the flow of refrigerant to the evaporator. The flow of refrigerant is controlled by engaging and disengaging the compressor clutch based on low side pressure. Therefore, it is critical to consider clutch engagement and disengagement times for proper diagnosis.

The refrigerant flow is regulated by a fixed orifice tube for the front evaporator and a thermal expansion valve for the rear evaporator.

The best way to diagnose a condition in the refrigerant system is to note the system pressures (shown by the manifold gauges) and the clutch cycle rate and times. Then, compare the findings to the charts.

- The system pressures are low (compressor suction) and high (compressor discharge).
- A clutch cycle is the time the clutch is engaged plus the time it is disengaged (time on plus time off).
- Clutch cycle times are the lengths of time (in seconds) that the clutch is ON and OFF.

#### Important — Test Conditions

IDHA0146S01

The following test conditions must be established to obtain accurate clutch cycle rate and cycle time readings

- run engine at 1,500 rpm for 10 minutes
- operate A/C system on MAX A/C (recirculating air)
- run blower at maximum speed
- stabilize in vehicle temperature at 21°C to 27°C (70°F to 80°F).

The following procedure is recommended for achieving accurate diagnosis results in the least amount of time.

- 1) Connect a manifold gauge set to the system. The test conditions specified must be met to obtain accurate test results.
- 2) Start the engine and run at 1,500 rpm.
- 3) Turn A/C system ON (with rear A/C off, if equipped).
- 4) As soon as the system is stabilized, record the high- and low-pressures as shown by the manifold gauges. The low side should cycle between approximately 168.9 kPa (1.723 kg/cm², 24.5 psi) and 276 to 324 kPa (2.81 to 3.30 kg/cm², 40 to 47 psi). (As low pressure drops, high pressure should rise.) When the clutch disengages, the low side should rise and the high side should drop.
- 5) Determine the clutch cycle rate per minute (clutch on time plus off time is a cycle).
- 6) Record clutch OFF time in seconds.
- 7) Record clutch ON time in seconds.
- 8) Record center register discharge temperature.
- 9) Determine and record ambient temperature.
- 10) Compare test readings with applicable chart.
- Plot a vertical line for recorded ambient temperature from scale at bottom of each chart to top of each chart.
- Plot a horizontal line for each of the other test readings from scale at LH side of appropriate chart.

At the bottom of chart (HA-108), additional cause components are listed for poor compressor operation or a damaged compressor condition.

The diagnosis charts provide the most direct and sure way to determine the cause of any concern in a poorly performing refrigerant system. However, poor performance of the front or rear system may not cause abnormal pressures or clutch cycle time. In this case, poor performance may indicate a restriction of refrigerant flow to that system, or an evaporator problem.

After servicing and correcting a refrigerant system concern, take additional pressure readings and observe the clutch cycle rate while meeting the conditional requirements (HA-108) to ensure the concern has been corrected.

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Insufficient Cooling (Cont'd)





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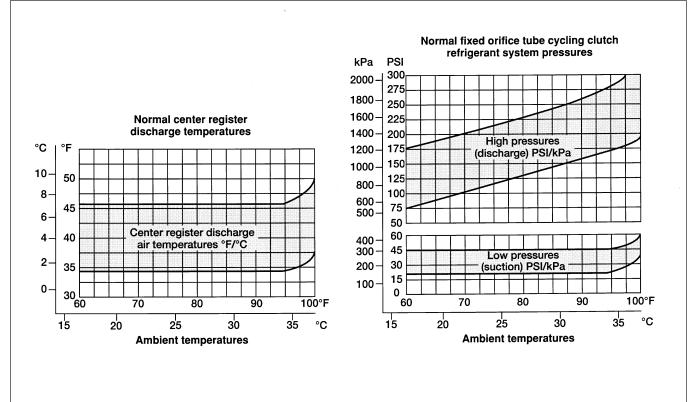
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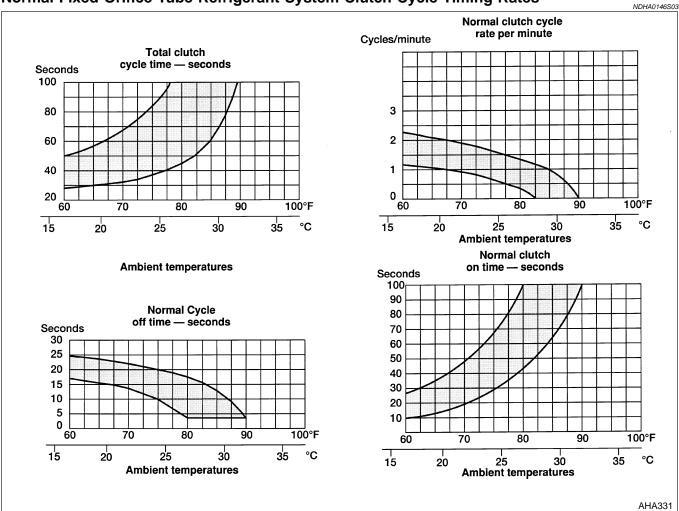
AHA168



**HA-107** 







#### Refrigerant System Pressure and Clutch Cycle Timing Evaluation Chart for Fixed Orifice **Tube Cycling Clutch Systems**

System test conditions must be met to obtain accurate test readings for evaluation. Refer to the normal refrigerant system pressure/temperature and the normal clutch cycle rate and time charts on HA-107, 108.

HIGH (DIS- CHARGE) PRESSURE	LOW (SUC- TION) PRES- SURE	CLUTCH CYCLE TIME			COMPONENT — CAUSE
		RATE	ON	OFF	COMPONENT — CAUSE
HIGH	HIGH	CONTINUOUS RUN			CONDENSER — Inadequate Airflow
HIGH	NORMAL TO HIGH				ENGINE OVERHEATING
NORMAL TO HIGH	NORMAL				REFRIGERANT OVERCHARGE (1) AIR IN REFRIGERANT HUMIDITY OR AMBIENT TEMP VERY HIGH (2)
NORMAL	HIGH				FIXED ORIFICE TUBE — Missing O-rings Leaking/Missing
NORMAL TO HIGH	NORMAL TO HIGH	SLOW OR NO CYCLE	LONG OR CONTINU- OUS	NORMAL OR NO CYCLE	MOISTURE IN REFRIGERANT SYSTEM EXCESSIVE REFRIGERANT LUBRICANT
NORMAL	LOW	SLOW	LONG	LON	LOW PRESSURE SWITCH — Low Cut-Out

Insufficient Cooling (Cont'd)

HIGH (DIS-	LOW (SUC-	CLUTCH CYCLE TIME		IME	COMPONENT CAUSE	
	TION) PRES- SURE	RATE	ON	OFF	COMPONENT — CAUSE	
NORMAL TO LOW	HIGH	CONTINUOUS RUN		INI	COMPRESSOR — Low Performance	
NORMAL TO LOW	NORMAL TO HIGH			אוכ	A/C SUCTION LINE — Partially Restricted or Plugged (3)	
			SHORT	NORMAL	EVAPORATOR — Low or Restricted Airflow	
	NORMAL FA			SHORT TO VERY SHORT	NORMAL TO LONG	CONDENSER FIXED ORIFICE TUBE OR A/C LIQUID LINE — Partially Restricted or Plugged
NORMAL TO LOW		FAST	SHORT TO VERY SHORT	SHORT TO VERY SHORT	LOW REFRIGERANT CHARGE	
			SHORT TO VERY SHORT	LONG	EVAPORATOR CORE — Partially Restricted or Plugged	
NORMAL TO LOW	LOW	CONTINUOUS RUN		N	A/C SUCTION LINE — Partially Restricted or Plugged (4) LOW PRESSURE SWITCH — Sticking Closed	
_	_	ERRATIC OPERATION OR COMPRESSOR NOT RUNNING		DR	LOW PRESSURE SWITCH — Dirty Contacts or Sticking Open POOR CONNECTION AT A/C CLUTCH CONNECTOR OR CLUTCH CYCLING SWITCH CONNECTOR A/C ELECTRICAL CIRCUIT ERRATIC	

• COMPRESSOR DRIVE BELT - Loose

- COMPRESSOR CLUTCH Slipping
- CLUTCH COIL Open Shorted or Loose Mounting
- A/C RELAY Dirty Contacts or Sticking Open
- CLUTCH WIRING CIRCUIT High Resistance, Open or Blown Fuse
- COMPRESSOR OPERATION INTERRUPTED BY ECM

ADDITIONAL POSSIBLE CAUSE COMPONENTS ASSOCIATED WITH A DAMAGED COMPRESSOR

- LOW PRESSURE SWITCH Sticking Closed or Compressor Clutch Seized
- ACCUMULATOR Lubricant Bleed Hole Plugged
- REFRIGERANT LEAKS
- (1) Compressor may make noise on initial run. This is slugging condition caused by excessive liquid refrigerant.
- (2) Compressor clutch may not cycle in ambient temperatures above 27°C (80°F) depending on humidity conditions.
- (3) Low pressure reading will be normal to high if pressure is taken at accumulator and if restriction is downstream of service valve.
- (4) Low pressure reading will be low if pressure is taken near the compressor and restriction is upstream of service valve.
- Fixed orifice tube operation can be checked by touching the line on each side of the locating crimp. One side should be warm the other should be cold.
- If the compressor is repaired due to the noise or seizure, we recommend replacing the fixed orifice tube, accumulator and the rear evaporator inlet filter.

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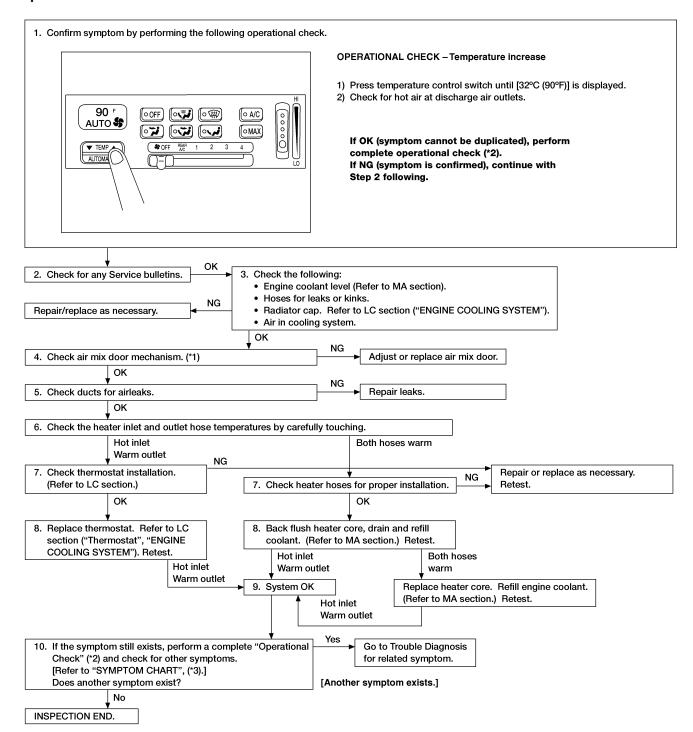
=NDHA0152

# Insufficient Heating TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT HEATING

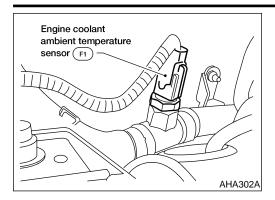
#### Symptom:

Insufficient heating

#### Inspection Flow



Insufficient Heating (Cont'd)



# **CONTROL SYSTEM INPUT COMPONENTS**

**Engine Coolant Ambient Temperature Sensor** 

The engine coolant ambient temperature sensor is located on the heater inlet line between the engine and the heater core. It detects coolant temperature and converts it into a resistance value which is then input to the EATC unit. After disconnecting engine coolant ambient temperature sensor harness connector, measure resistance between sensor terminals 1 and 2, using the table below.

Temperature °C (°F)	Resistance kΩ
10 to 20 (50 to 68)	37 to 50
20 to 30 (68 to 88)	24 to 37
30 to 40 (88 to 104)	16 to 24

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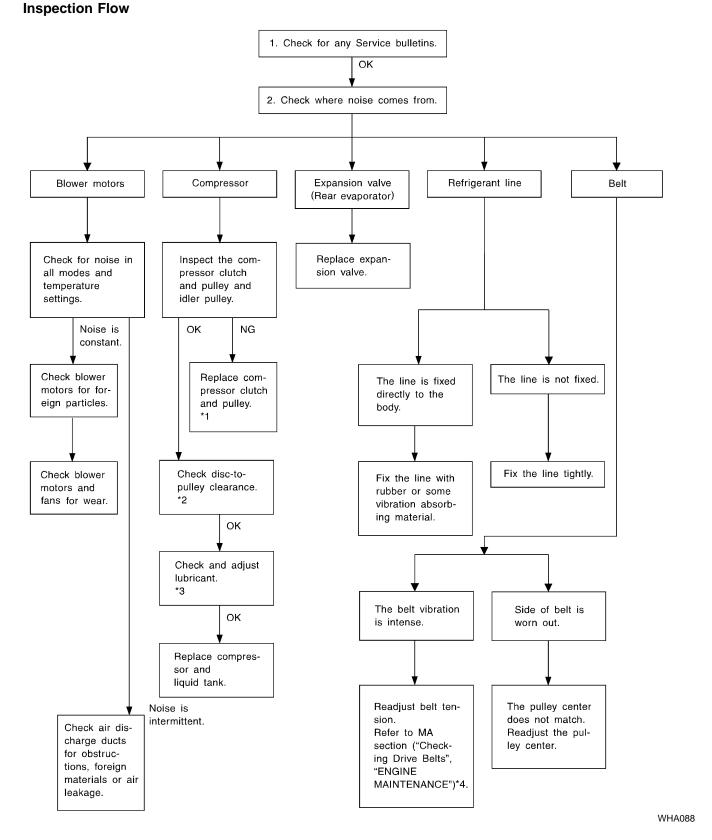


#### **Noise**

### TROUBLE DIAGNOSIS PROCEDURE FOR NOISE

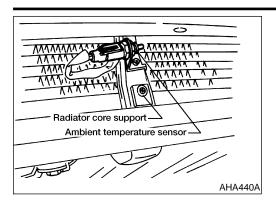
Symptom: • Noise

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\*2: HA-129

Ambient Temperature Sensor



# Ambient Temperature Sensor CONTROL SYSTEM INPUT COMPONENTS

## **Ambient Temperature Sensor**

NDHA013

The ambient temperature sensor is located on the radiator core support. It detects ambient temperature and converts it into a resistance value, which is then input to the EATC unit.

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## **Ambient Temperature Input Process**

IDHA0130S02

The EATC unit includes a processing circuit for the ambient temperature sensor input. When a temperature increase less than 12°C (20°F) is detected by the ambient temperature sensor, the processing circuit allows the EATC unit to recognize the temperature increase after 80 seconds. When the temperature increase is greater than 12°C (20°F), 5 minutes is required.

As an example, consider stopping for a cup of coffee after high speed driving. Even though the actual ambient temperature has not changed, the temperature detected by the ambient temperature sensor will increase because the heat radiated from the engine compartment can radiate to the front grille area where the ambient temperature sensor is located.

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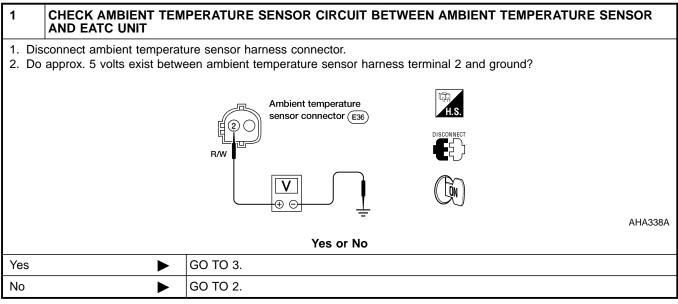
EL



# TROUBLE DIAGNOSIS PROCEDURE FOR AMBIENT TEMPERATURE SENSOR CIRCUIT

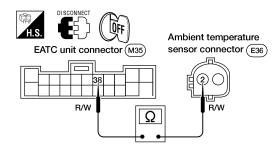
SYMPTOM:

• Ambient temperature sensor circuit is open or shorted (५७,५४,५२, or ५३ is indicated on the EATC unit as a result of conducting Self-diagnosis).



#### 2 CHECK AMBIENT TEMPERATURE SENSOR SIGNAL CIRCUIT

- 1. Disconnect EATC unit harness connector.
- 2. Check circuit continuity between EATC unit harness terminal 38 and ambient temperature sensor harness terminal 2.



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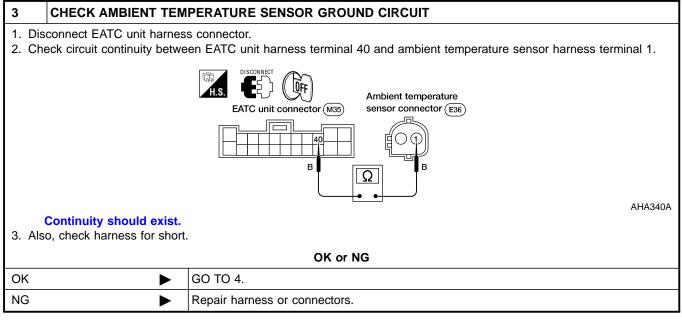
#### Continuity should exist.

3. Also, check harness for short.

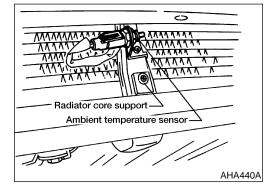
OK	or	NG
----	----	----

OK •	Replace EATC unit.
NG •	Repair harness or connectors.

Ambient Temperature Sensor (Cont'd)



4	CHECK AMBIENT TEMPERATURE SENSOR		
Refer to HA-115.			
OK or NG			
OK	OK Replace EATC unit.		
NG	NG Replace ambient temperature sensor.		



# **ELECTRICAL COMPONENT INSPECTION Ambient Temperature Sensor**

NDHA0147 NDHA0147S01

After disconnecting ambient temperature sensor harness connector, measure resistance between sensor terminals 1 and 2, using the table below.

Temperature °C (°F)	Resistance kΩ
-40 (-40)	925.02
-20 (4)	276.96
0 (32)	95.85
20 (68)	37.34
40 (104)	16.11
60 (140)	7.55
100 (212)	2.08
120 (248)	1.19

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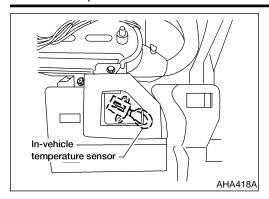
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In-vehicle Temperature Sensor



# In-vehicle Temperature Sensor CONTROL SYSTEM INPUT COMPONENTS In-vehicle Temperature Sensor

NDHA0131

The in-vehicle temperature sensor is attached to the instrument panel. It converts variations in the temperature of the compartment air drawn in by the blower motor into a resistance value, which is then input to the EATC unit.

In-vehicle Temperature Sensor (Cont'd)

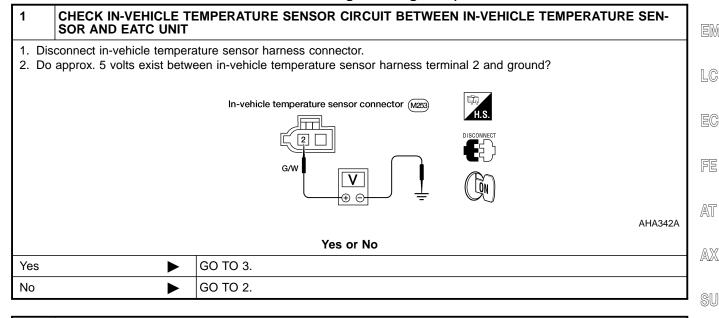
# TROUBLE DIAGNOSIS PROCEDURE FOR IN-VEHICLE TEMPERATURE SENSOR CIRCUIT

SYMPTOM:



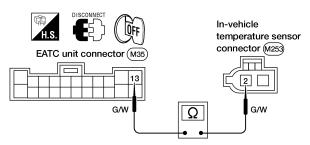
 In-vehicle temperature sensor circuit is open or shorted (∃□ or ∃ is indicated on the EATC unit as a result of conducting Self-diagnosis).

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- 1. Disconnect EATC unit harness connector.
- 2. Check circuit continuity between EATC unit harness terminal 13 and in-vehicle temperature sensor harness terminal 2.



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#### Continuity should exist.

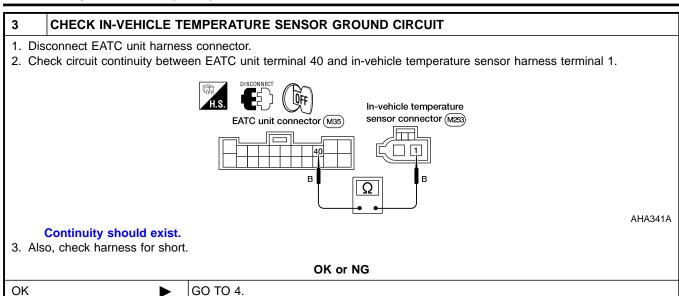
3. Also, check harness for short.

OK ▶	GO TO 3.
NG ▶	Repair harness or connectors.

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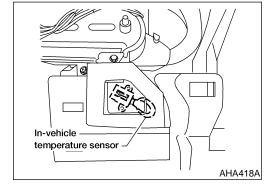
SC

NG



4	CHECK IN-VEHICLE TEMPERATURE SENSOR		
Refer	Refer to HA-118.		
	OK or NG		
ОК	OK Replace EATC unit.		
NG	IG Replace in-vehicle temperature sensor.		

Repair harness or connectors.



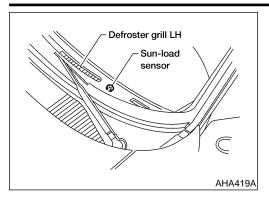
# **ELECTRICAL COMPONENT INSPECTION**In-vehicle Temperature Sensor

NDHA0148

After disconnecting in-vehicle temperature sensor harness connector, measure resistance between sensor terminals 1 and 2 using the table below.

Temperature °C (°F)	Resistance kΩ
-40 (-40)	925.02
-20 (4)	276.96
0 (32)	95.85
20 (68)	37.34
40 (104)	16.11
60 (140)	7.55
100 (212)	2.08
120 (248)	1.19





# **Sunload Sensor CONTROL SYSTEM INPUT COMPONENTS Sunload Sensor**

GI

The sunload sensor is located on the left defroster grille. It detects sunload entering through the windshield by means of a photo diode and converts it into a current value which is then input to the EATC

MA

#### **Sunload Input Process**

The EATC unit includes a processing circuit to "average" variations in detected sunload over a period of time. This prevents drastic swings in the EATC system operation due to small or quick variations in detected sunload.

For example, consider driving along a road bordered by an occasional group of large trees. The sunload detected by the sunload sensor will vary whenever the trees obstruct the sunlight. The processing circuit averages the detected sunload over a period of time. The (insignificant) effect of the trees momentarily obstructing the sunlight does not cause any change in the EATC system operation. On the other hand, shortly after entering a long tunnel, the system will recognize the change in sunload, and the system will react accordingly.

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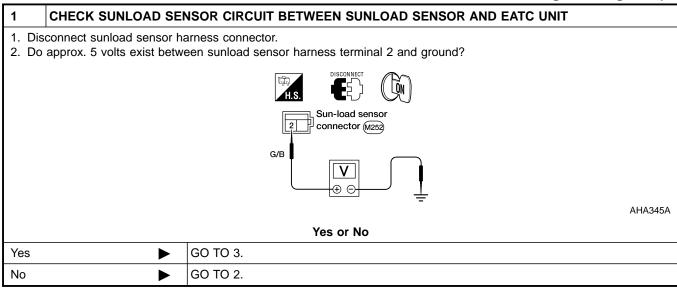


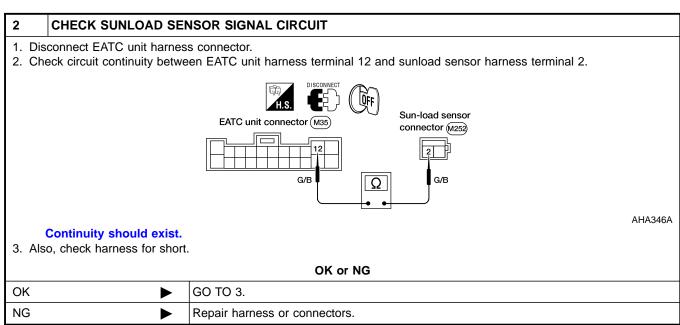
# TROUBLE DIAGNOSIS PROCEDURE FOR SUNLOAD SENSOR CIRCUIT

**SYMPTOM:** 

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• Sunload sensor circuit is shorted (5⊕ or 5≥ is indicated on the EATC unit as a result of conducting Self-diagnosis).





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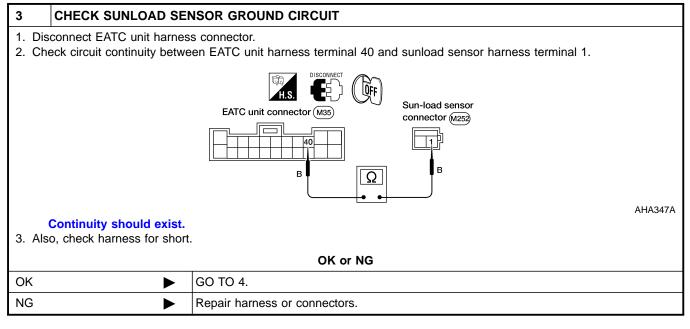
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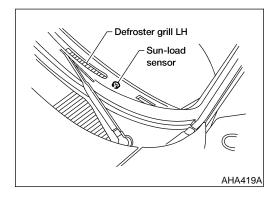
AT

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4	CHECK SUNLOAD SENSOR		
Refer to HA-121.			
	OK or NG		
OK	OK Replace EATC unit.		
NG	NG Replace sunload sensor.		



## **ELECTRICAL COMPONENT INSPECTION Sunload Sensor**

NDHA0149

After disconnecting sunload sensor harness connector, measure resistance between sensor terminals 1 and 2. The resistance should be greater than 0 ohms depending on the amount of sunlight.

When checking sunload sensor, select a place where sun shines directly on it.

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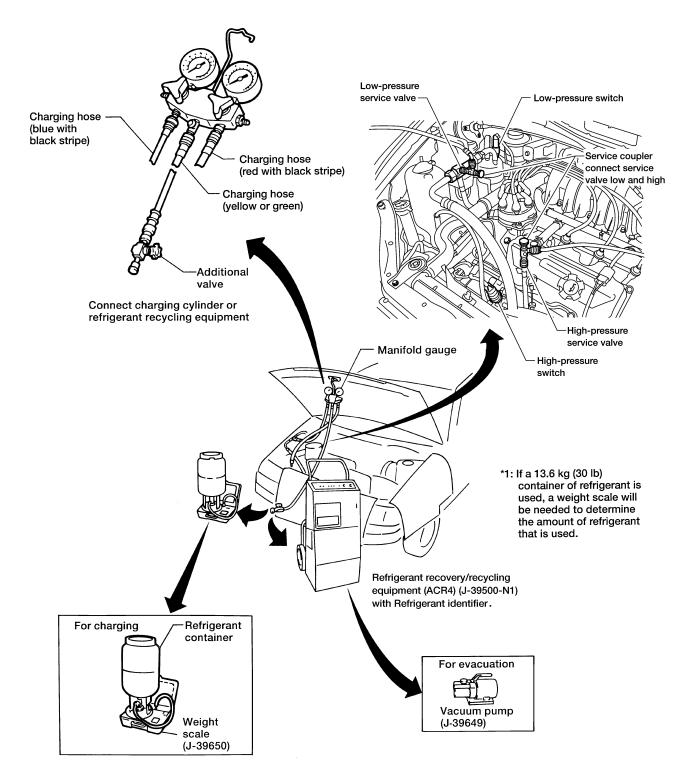


## HFC-134a (R-134a) Service Procedure

# **SETTING OF SERVICE TOOLS AND EQUIPMENT Discharging, Evacuating and Charging Refrigerant**

NDHA0182 NDHA0182S01

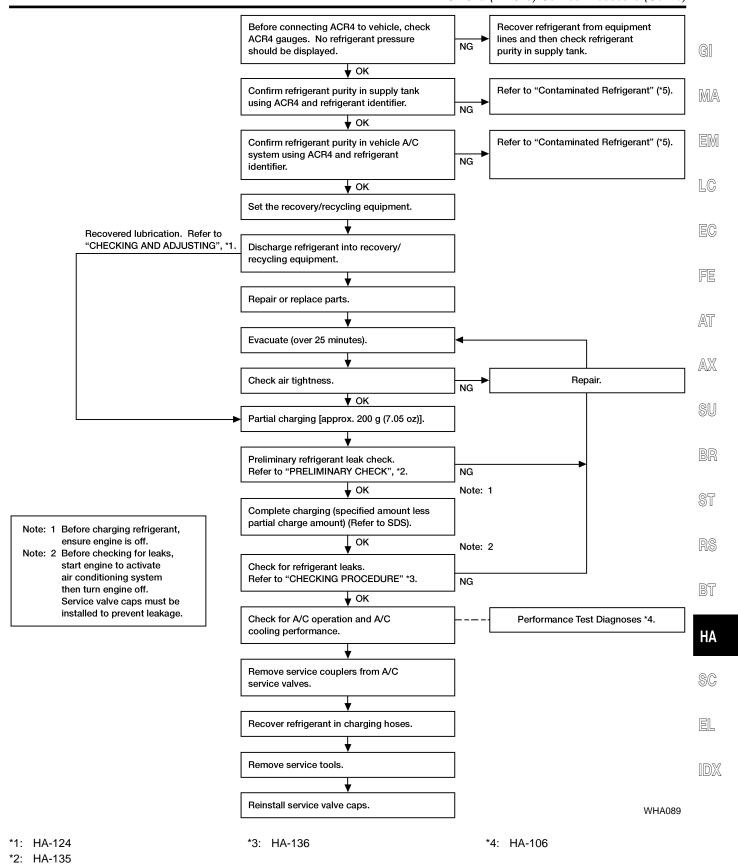
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HFC-134a (R-134a) Service Procedure (Cont'd)



**HA-123** 



# Maintenance of Lubricant Quantity in Compressor

NDHA018

The lubricant in the compressor circulates through the system with the refrigerant. Add lubricant to compressor when replacing any component or after a large gas leakage occurred. It is important to maintain the specified amount.

If lubricant quantity is not maintained properly, the following malfunctions may result:

- Lack of lubricant: May lead to a seized compressor
- Excessive lubricant: Inadequate cooling (thermal exchange interference)

#### LUBRICANT

NDHA0183S01

Name: Nissan A/C System Oil Type F
Part numbers\*: KLH00-PAGQU and KLH00-PAGQF

\*: Always check with the Parts Department for the latest parts information

#### CHECKING AND ADJUSTING

NDHA0183S02

Adjust the lubricant quantity according to the flowchart shown below.

1	LUBRICANT RETURN OPERATION			
<ul> <li>A/C</li> </ul>	Can lubricant return operation be performed?  • A/C system works properly.  • There is no evidence of a large amount of lubricant leakage.  Yes or No			
Yes	<b>&gt;</b>	GO TO 2.		
No	<b>&gt;</b>	GO TO 3.		

# 2 PERFORM LUBRICANT RETURN OPERATION, PROCEEDING AS FOLLOWS 1. Start engine, and set the following conditions: • Test condition Engine speed: Idling to 1,200 rpm A/C or AUTOMATIC switch: ON Blower speed: Max. position Temp. control: Optional [Set so that intake air temperature is 25 to 30°C (77 to 86°F).] 2. Perform lubricant return operation for about 10 minutes. 3. Stop engine. CAUTION: If excessive lubricant leakage is noted, do not perform the lubricant return operation.

3	3 CHECK COMPRESSOR				
Should the compressor be replaced?					
Yes or No					
Yes	<b>&gt;</b>	Refer to "Lubricant Adjusting Procedure for Compressor Replacement", HA-126.			
No	<b>&gt;</b>	GO TO 4.			

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Maintenance of Lubricant Quantity in Compressor (Cont'd)

4	CHECK ANY PART				
Is there any part to be replaced? (Evaporator, condenser, liquid tank or in case there is evidence of a large amount of lubricant leakage.)					
Yes or No					
Yes	<b>&gt;</b>	Refer to "Lubricant Adjusting Procedure for Components Replacement Except Compressor", HA-126.			
No	<b>•</b>	Carry out the A/C performance test.	EN		

**HA-125** 

# **Lubricant Adjusting Procedure for Components Replacement Except Compressor**

After replacing any of the following major components, add the correct amount of lubricant to the system.

#### Amount of lubricant to be added

Dort replaced	Lubricant to be added to system	- Remarks
Part replaced	Amount of lubricant mℓ (US fl oz, Imp fl oz)	
Evaporator	75 (2.5, 2.6)	_
Condenser	75 (2.5, 2.6)	_
Accumulator	5 (0.2, 0.2)	Add if compressor is not replaced. *1
In case of refrigerant	30 (1.0, 1.1)	Large leak
leak	_	Small leak *2

<sup>\*1:</sup> If compressor is replaced, addition of lubricant is included in the flow chart.

# **Lubricant Adjusting Procedure for Compressor Replacement**

- 1) Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed, recover refrigerant from equipment lines and then check refrigerant purity.
- Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier. If NG, Refer to HA-4 "Contaminated Refrigerant"
- Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier. If NG, Refer to HA-4 "Contaminated Refrigerant"
- 4) Discharge refrigerant into the refrigerant recovery/recycling equipment. Measure lubricant discharged into the recovery/recycling equipment.
- 5) Remove the drain plug of the "old" (removed) compressor. Drain the lubricant into a graduated container and record the amount of drained lubricant.
- 6) Remove the drain plug and drain the lubricant from the "new" compressor into a separate, clean container.
- 7) Measure an amount of new lubricant installed equal to amount drained from "old" compressor. Add this lubricant to "new" compressor through the suction port opening.
- 8) Measure an amount of new lubricant equal to the amount recovered during discharging. Add this lubricant to "new" compressor through the suction port opening.
- 9) Torque the drain plug.

Ford Model FS10 compressor:

18 - 19 N·m (1.8 - 1.9 kg-m, 13 - 14 ft-lb)

10) If the accumulator also needs to be replaced, add an additional 5 m $\ell$  (0.2 US fl oz, 0.2 lmp fl oz) of lubricant at this time. Do not add this 5 m $\ell$  (0.2 US fl oz, 0.2 lmp fl oz) of lubricant if only replacing the compressor.

<sup>\*2:</sup> If refrigerant leak is small, no addition of lubricant is needed.

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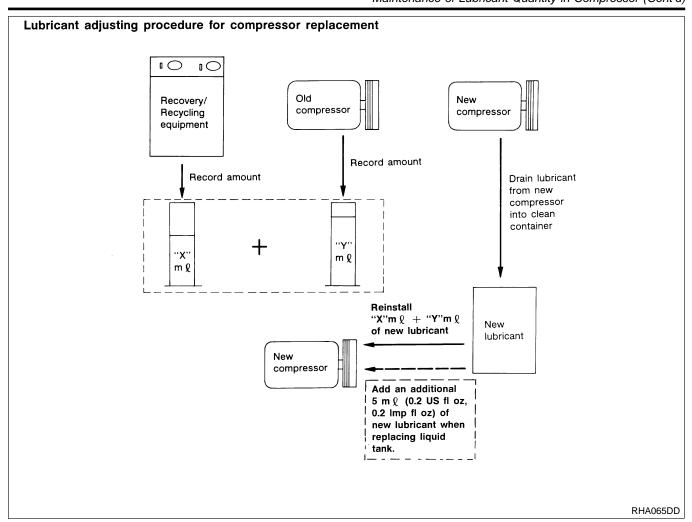
ST

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Maintenance of Lubricant Quantity in Compressor (Cont'd)



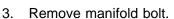
# Compressor **REMOVAL**

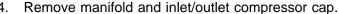
NDHA0184

Disconnect battery cable.

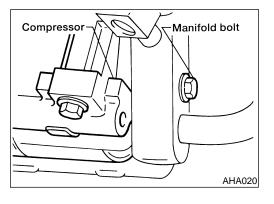
Discharge refrigerant into refrigerant recycling equipment. Refer to "HFC-134a (R-134a) Service Procedure" HA-122.





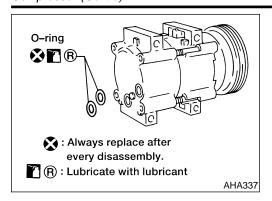


- 5. Loosen idler pulley adjusting bolt.
- 6. Remove compressor drive belt.
- 7. Disconnect compressor harness connectors.
- 8. Remove four compressor fixing bolts.



9. Remove compressor.

NDHA0185



10. Remove manifold O-rings from compressor housing.

#### **INSTALLATION**

Installation is the reverse order of removal.

# **Compressor Clutch REMOVAL**

SEC. 274

Compressor unit assembly
Do not disassemble.

Clutch hub

Clutch hub

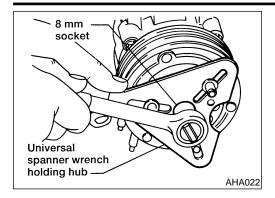
Pully-rotor

Pully-rotor

A Magnet clutch assembly

A AHA434A

Compressor Clutch (Cont'd)



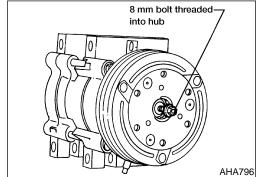
Remove the clutch hub retaining bolt. Use Spanner Wrench or equivalent.



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Snap

ring pliers Remove clutch hub and shims from compressor shaft. If hub cannot be removed from compressor shaft. If hub cannot be removed from compressor shaft, screw an 8 mm bolt into the shaft hole of the clutch hub to force the hub from the shaft.



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Remove pulley retaining snap ring.

SU Remove the pulley and bearing assembly from compressor.

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#### **CAUTION:**

AHA024

Do not use air tools.



Clean pulley bearing surface of compressor head to remove any dirt or corrosion.



Install pulley and bearing assembly on compressor. The bearing is a slip fit on the compressor head and, if properly aligned, it should slip on easily.



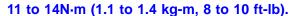
Install pulley retaining snap ring with bevel side of snap ring



4. Install clutch hub onto compressor shaft, together with original shim(s).



5. Thread a new hub retaining bolt into end of compressor shaft. **Tighten hub retaining bolt:** 

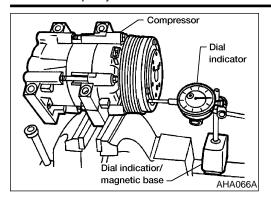


6. When installing a new clutch, cycle it ten times at idle to burnish the clutch and prevent slippage.





NDHA0188



## **Clutch Air Gap Adjustment**

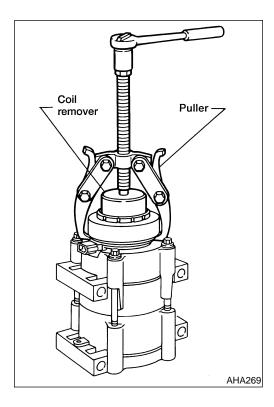
Remove the compressor.

- 2. Place compressor in a vise.
- Install dial indicator and set to zero. Make sure the plunger of the dial indicator contacts the A/C compressor clutch disc.
- 4. Measure A/C compressor clutch disc to pulley clearance using jumper wires to energize the A/C compressor clutch disc.

Disc to pulley clearance:

0.45-0.85 mm (0.020-0.033 in)

5. If the specified clearance cannot be obtained, add or remove shims as required.



# Magnet Clutch REMOVAL

The magnet clutch coil is pressed on the front head of the compressor. Special service tools are required to remove and install the coil.

#### **CAUTION:**

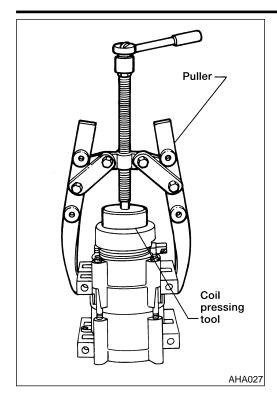
Do not use air tools.

- Install coil remover Tool on the nose opening of the compressor
- Install a puller on the compressor. Place the tip of the puller forcing screw in the center pilot of the coil remover Tool and the jaws of the puller around the back edge of the field coil.

#### NOTE:

Note the electrical connector location prior to coil removal. There are two possible locations and it is important to align the coil in the correct position during assembly.

Tighten the pulley forcing screw to pull the coil from the compressor head.



Universal O-ring [ remover too

#### INSTALLATION

#### **CAUTION:**

Do not use air tools.



Clean the coil mounting surface on the front head to remove any dirt or corrosion.

With the compressor in a vertical position (nose up), place the magnet coil in position on the compressor front head. Check to ensure that the coil electrical connector is positioned correctly.

EM

Place the coil pressing (installer) Tool in position over the compressor nose and to the inner radius of the field coil.

Position 2-jaw puller Tool on the compressor and the coil pressing Tool as shown in the figure. The jaws of the puller should be firmly engaged with the rear side of the compressor front mounts. The forcing screw must be piloted on the center mark of the pressing tool.



5. Tighten the forcing screw with a hand wrench until the coil is pressed on the compressor front head. Check to ensure that the magnet coil bottoms against the head at all points around the coil diameter.



Install the clutch pulley and hub on the compressor as outlined. Adjust the air gap, as necessary. Refer to HA-130.

AX

## **Shaft Seal REMOVAL**

NDHA0191 NDHA0191S01



Discharge the A/C system. Refer to HA-122.

Remove the compressor from the vehicle. Refer to HA-127.

Remove the magnet clutch. Refer to HA-130.

Remove the shaft seal felt with universal O-ring remover tool.





AHA053

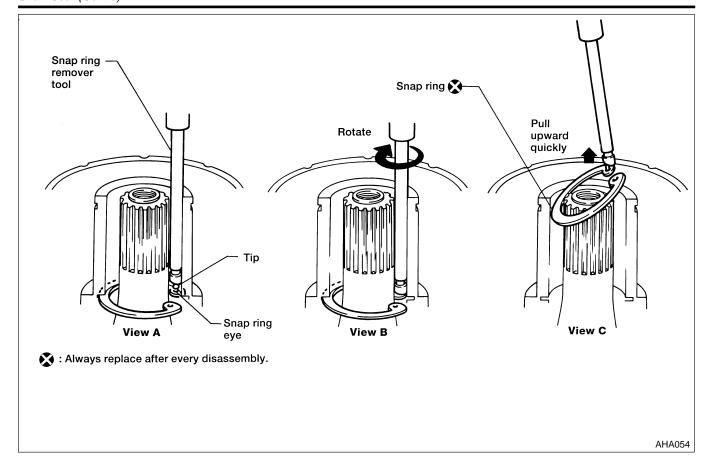
HA

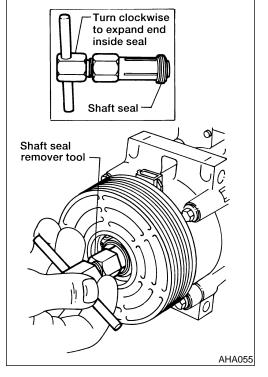


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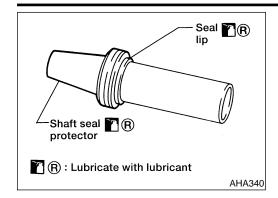
Remove shaft seal snap ring with snap ring remover.

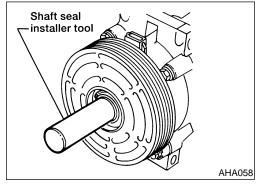






- 6. Insert end of shaft seal remover tool into nose of compressor. Hold the hex base and turn handle clockwise to expand tool.
- 7. Remove the shaft seal.





#### **INSTALLATION**

 Dip shaft seal and shaft seal protector in refrigerant lubricant. Install shaft seal on protector with lip of seal facing large end of protector.

G

Install shaft seal protector and shaft seal over end of compressor shaft.

MA

3. Slowly push shaft seal down protector into compressor shaft with shaft seal installer. Be careful that shaft seal is seated properly.

LC

properly.

Remove shaft seal installer and shaft seal protector from com-

EG

 Remove shaft seal installer and shaft seal protector from compressor shaft.

FE

Install shaft seal snap ring. Be careful that snap ring is correctly seated.

152

6. Install shaft seal felt in compressor nose.

AT

7. Install clutch hub and pulley.

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3. Inspect compressor for refrigerant leaks. Refer to HA-135.

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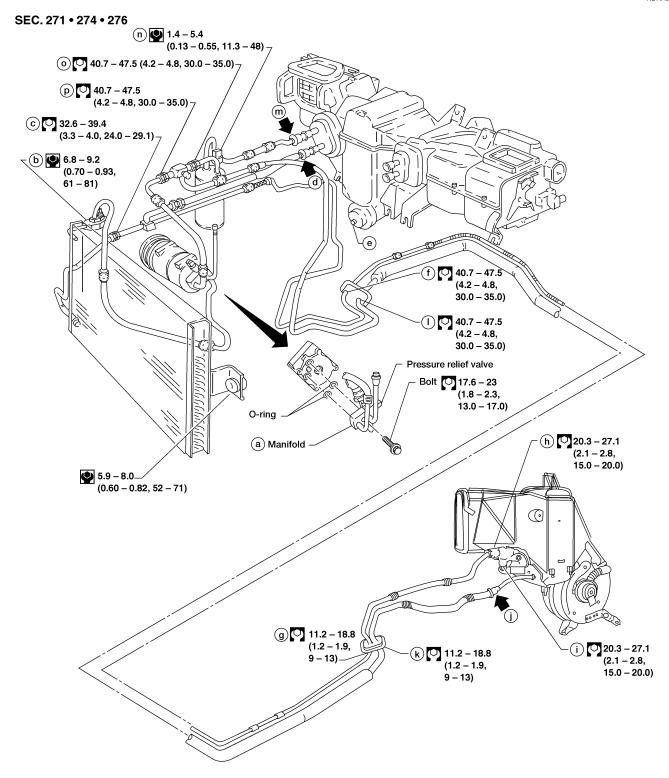
SC

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# **Refrigerant Lines**

NDHA0192



: Refrigerant leak checking points

: Spring lock coupling

: N·m (kg-m, in-lb)

: N·m (kg-m, ft-lb)

WHA186

## Checking Refrigerant Leaks PRELIMINARY CHECK

NDHA0193

Perform a visual inspection of all refrigeration parts, fittings, hoses and components for signs of A/C lubricant leakage, damage and corrosion. A/C lubricant leakage may indicate an area of refrigerant leakage. Allow extra inspection time in these areas when using either an electronic refrigerant leak detector or fluorescent dye leak detector.

If dye is observed, confirm the leak with an approved electronic refrigerant leak detector. It is possible a prior leak was repaired and not properly cleaned.

When searching for leaks, do not stop when one leak is found but continue to check for additional leaks at all system components and connections.

When searching for refrigerant leaks using an electronic leak detector, move the probe along the suspected leak area at 1 to 2 inches per second an no further than 1/4 inch from the component.

#### NOTE:

WHA021

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Moving the electronic leak detector probe slower and closer to the suspected leak area will improve the chances of finding a leak.

# **Electronic Refrigerant Leak Detector** PRECAUTIONS FOR HANDLING LEAK DETECTOR

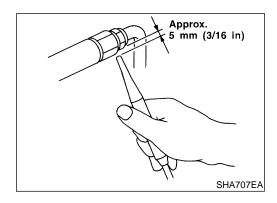
When performing a refrigerant leak check, use a J41995 electronic refrigerant leak detector or equivalent. Ensure that the instrument is calibrated and set properly per the operating instructions.

The leak detector is a delicate device. In order to use the leak detector properly, read the operating instructions and perform any specified maintenance.

Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid, solvents and lubricants, may falsely trigger the leak detector. Make sure the surfaces to be checked are clean. Clean with a dry cloth or blow off with shop air. Do not allow the sensor tip of the detector to contact any substance. This can also cause false readings and may damage the detector.

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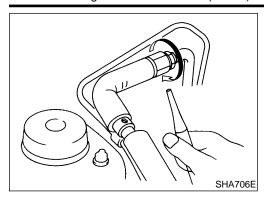
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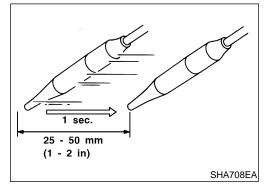
J-41995 (A/C leak detector)

Position probe approximately 5 mm (3/16 in) away from point [D]X to be checked.

Electronic Refrigerant Leak Detector (Cont'd)



2. When testing, circle each fitting completely with probe.



3. Move probe along component approximately 25 to 50 mm (1 to 2 in/sec).

#### CHECKING PROCEDURE

NDHA0278S0

To prevent inaccurate or false readings, make sure there is no refrigerant vapor, shop chemicals or smoke in the vicinity of the vehicle. Perform the leak test in a calm area (low air/wind movement) so that the leaking refrigerant is not dispersed.

- Turn engine off.
- 2. Connect a suitable A/C manifold gauge set to the A/C service ports.
- Check if the A/C refrigerant pressure is at least 345 kPa (3.52 kg/cm², 50 psi) above 16°C (61°F). If less than specification, recover/evacuate and recharge the system with the specified amount of refrigerant.

#### NOTE:

At temperatures below 16°C (61°F), leaks may not be detected since the system may not reach 345 kPa (3.52 kg/cm<sup>2</sup>, 50 psi).

4. Conduct the leak test from the high side (compressor discharge a to evaporator inlet d) to the low side (evaporator drain hose e to compressor suction p). Refer to HA-134. Perform a leak check for the following areas carefully. Clean the component to be checked and move the leak detector probe completely around the connection/component.

#### Compressor

Check the fitting of high and low pressure hoses, relief valve and shaft seal.

#### Liquid tank

Check the pressure switch, tube fitting, weld seams and the fusible plug mounts.

#### Service valves

Check all around the service valves. Ensure service valve caps are secured on the service valves (to prevent leaks).

#### NOTE:

After removing A/C manifold gauge set from service valves, wipe any residue from valves to prevent any false readings by leak detector.

Electronic Refrigerant Leak Detector (Cont'd)

Cooling unit (Evaporator)

With engine OFF, turn blower fan on "High" for at least 15 seconds to dissipate any refrigerant trace in the cooling unit. Wait a minimum of 10 minutes accumulation time (refer to the manufacturer's recommended procedure for actual time) before inserting the leak detector probe into the drain hose. (keep the probe inserted for at least ten seconds.) Use caution not to contaminate the probe tip with water or dirt that may be in the drain hose.

MA

If a leak detector detects a leak, verify at least once by blowing compressed air into area of suspected leak, then repeat check as outlined above.

LC

Do not stop when one leak is found. Continue to check for additional leaks at all system components. If no leaks are found, perform steps 7 through 10.

7. Start engine.

Set the heater A/C control as follows:

A/C switch ON

FE

Face mode b.

AT

Recirculation switch ON C.

d. Max cold temperature

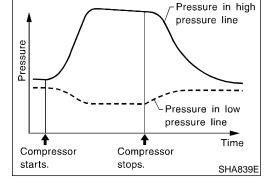
AX

Fan speed high e. Run engine at 1,500 rpm for at least 2 minutes.

SU

10. Turn engine off and perform leak check again following steps 4 through 6 above.

HA



Refrigerant leaks should be checked immediately after stopping the engine. Begin with the leak detector at the compressor. The pressure on the high pressure side will gradually drop after refrigerant circulation stops and pressure on the low pressure side will gradually rise, as shown in the graph. Some leaks are more easily detected when pressure is high.

displayed, recover refrigerant from equipment lines and then check refrigerant purity. Confirm refrigerant purity in supply tank using ACR4 and refrig-

11. Before connecting ACR4 to vehicle, check ACR4 gauges. No

refrigerant pressure should be displayed. If pressure is

- erant identifier.
- 13. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier.
- 14. Discharge A/C system using approved refrigerant recovery equipment. Repair the leaking fitting or component as necessary.
- 15. Evacuate and recharge A/C system and perform the leak test to confirm no refrigerant leaks.
- 16. Conduct A/C performance test to ensure system works properly.



## Fluorescent Dye Leak Detector PRECAUTIONS FOR FLUORESCENT DYE LEAK **DETECTION**

NDHA0274

- The fluorescent dye leak detector is not a replacement for an electronic refrigerant leak detector. The fluorescent dye leak detector should be used in conjunction with an electronic refrigerant leak detector (J-41995) to pinpoint refrigerant leaks.
- For your safety and your customer's satisfaction, read and follow all manufacturer's operating instructions and precautions prior to performing the work.
- Refer to "Precautions for Leak Detection Dye", HA-4.

#### CHECKING SYSTEM FOR LEAKS USING THE FLUORESCENT LEAK DETECTOR

- 1. Check A/C system for leaks using the UV lamp and safety glasses (J-42220) in a low sunlight area (area without windows preferable). Illuminate all components, fittings and lines. The dye will appear as a bright green/yellow area at the point of leakage. Fluorescent dye observed at the evaporator drain opening indicates an evaporator core assembly (tubes, core or TXV) leak.
- 2. If the suspected area is difficult to see, use an adjustable mirror or wipe the area with a clean shop rag or cloth, then check the cloth with the UV lamp for dye residue.
- 3. Confirm any suspected leaks with an approved electronic refrigerant leak detector.
- After the leak is repaired, remove any residual dye using dye cleaner (J-43872) to prevent future misdiagnosis.
- Perform a system performance check and verify the leak repair with an approved electronic refrigerant leak detector.

#### DYE INJECTION

(This procedure is only necessary when re-charging the system or when the compressor has seized and was replaced.)

Refer to "Precautions for Leak Detection Dye", HA-4.

- Check A/C system static (at rest) pressure. Pressure must be at least 345 kPa (50 psi).
- Pour one bottle (1/4 ounce / 7.4 cc) of the A/C refrigerant dye into the injector tool (J-41459).
- 3. Connect the injector tool to the A/C LOW PRESSURE side service fitting.
- 4. Start engine and switch A/C ON.
- 5. With the A/C operating (compressor running), inject one bottle (1/4 ounce / 7.4 cc) of fluorescent dye through the low-pressure service valve using dye injector tool J-41459 (refer to the manufacturer's operating instructions).
- 6. With the engine still running, disconnect the injector tool from the service fitting.

Be careful not to allow dye to spray or drip when disconnecting the injector from the system.

If repairing the A/C system or replacing a component, pour the dye directly into the open system connection and proceed with the service procedures.

7. Operate the A/C system for a minimum of 20 minutes to mix



Fluorescent Dye Leak Detector (Cont'd)

the dye with the system oil. Depending on the leak size, operating conditions and location of the leak, it may take from minutes to days for the dye to penetrate a leak and become vis-

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#### Belt

#### **TENSION ADJUSTMENT**

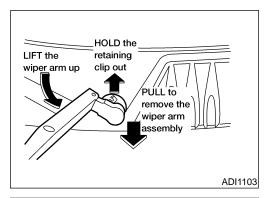
Refer to "Checking Drive Belt", MA-13.

NDHA0194

#### Cabin Air Filter

The cabin air filter restricts the entry of airborne dust and pollen particles and reduces some objectionable outside odors. The filter is located just in front of the windshield under the cowl cover on the passenger side of the vehicle.

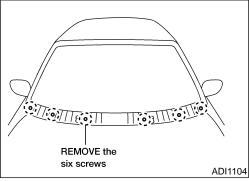
To replace the filter, perform the following procedure.



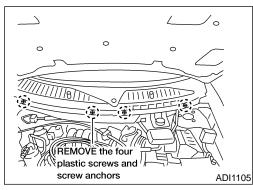
#### **REMOVAL**

NDHA0270S01

- Remove the windshield wiper arms.
- Lift the wiper arm away from the windshield surface until the wiper is perpendicular to the windshield.
- Lift and remove the wiper arm while holding the small retaining clip at the base of wiper arm outward.



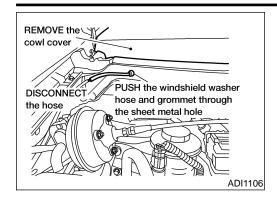
- Remove the cowl cover.
- Remove the six screws.
- Open the hood.



- Remove the four plastic screws from the forward edge of the cowl cover.
- Remove the four plastic screw anchors.

Cabin Air Filter (Cont'd)





REMOVE the

cabin air filter

ADI1107

ADI1108

PULL out

at the top of the cabin air filter element

cover

RFMOVF the

four screws

REMOVE the

filter element

cabin air

Disconnect the windshield washer hose at the passenger side rear corner of the engine compartment.

Push the windshield washer hose and the grommet through the sheet metal hole.

Lift the cowl cover and remove it from the vehicle.



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LC

Locate the cabin air filter on the passenger side of the vehicle.

Remove the four screws from the top surface of the cabin air filter top cover.

Remove the cabin air filter cover.

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Remove the cabin air filter element by pulling forward on the top surface of the filter and lifting.

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INSTALLATION

Install the new cabin air filter element into the filter retaining frame, ensure that you insert the three retaining tabs in the bottom of the filter frame.

Install the filter top cover and the four screws.

Feed the windshield washer hose from the cowl cover through the hole in the sheet metal.

Ensure that you fully seat the rubber grommet into the sheet metal hole.

4. Reconnect the windshield washer hose.

5. Position the windshield washer hose.

6. Reinstall the four screw anchors and the four screws.

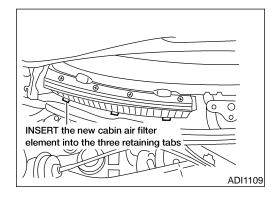
7. Close the hood.

Install the six screws in the cowl cover. 8.

9. Install the windshield wiper arms.

Push the wiper arm downward onto the wiper arm pivot until the small retaining clip snaps into the locked position.

Lower the wiper arm blade onto the windshield surface.



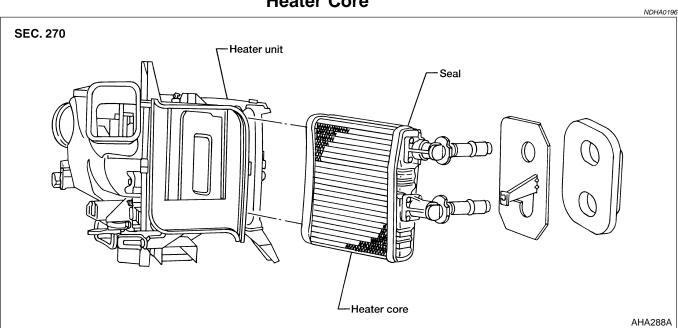


# **Fast Idle Control Device (FICD) INSPECTION**

Refer to "IACV-FICD SOLENOID VALVE", EC-552.

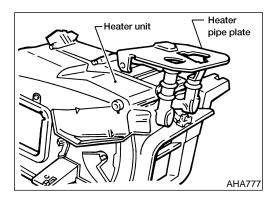
NDHA0195

## **Heater Core**



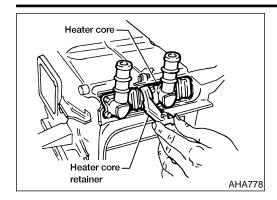
#### **REMOVAL**

- Drain cooling system. Refer to "Changing Engine Coolant",
- Disconnect two heater hoses in engine compartment.
- Disconnect heater unit ducts.
- 4. Disconnect heater unit bolts.
- 5. Disconnect door motor electrical connectors.
- 6. Remove heater unit.



7. Remove heater pipe plate.

Heater Core (Cont'd)



Heater core

Heater assembly

AHA779

Remove heater core retainer.

GI

MA

LC

9. Remove heater core from heater unit.

EC

FE

AT

AX

#### **INSTALLATION**

Installation is the reverse order of removal. Inspect system for coolant leaks. Refer to "Changing Engine Coolant", MA-14.

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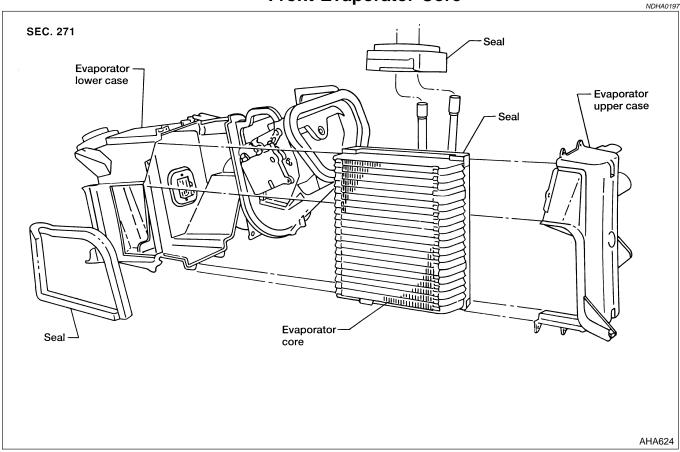
SC

EL





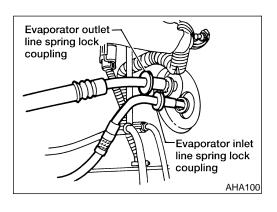
## **Front Evaporator Core**



#### **REMOVAL**

1. Discharge the A/C system. Refer to HA-122.

NDHA0197S01



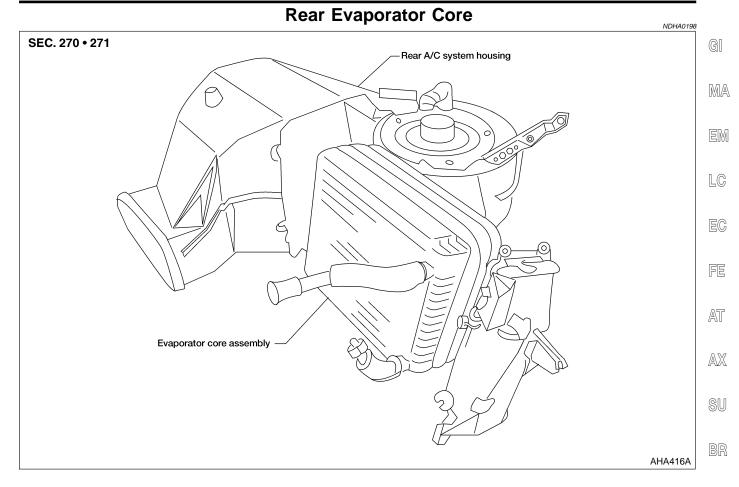
- 2. Use tool to disconnect spring lock couplings in engine compartment.
- 3. Remove instrument panel.
- 4. Remove duct from heater unit to register RH.
- 5. Disconnect blower motor and electrical connector.
- 6. Remove evaporator.

#### **INSTALLATION**

NDHA0197S02

Installation is the reverse order or removal. Inspect system for refrigerant leaks. Refer to HA-135.

### SERVICE PROCEDURE



**REMOVAL** 

NDH40198S01

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 Discharge and recover refrigerant from the A/C system. Refer to HA-122.

2. Remove driver's side trim panel and bolts from housing.

- 3. Remove A/C system housing.
- 4. Remove evaporator core.

### **INSTALLATION**

Installation is the reverse order of removal.

NDHA0198S02

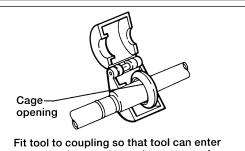
SC

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# **Spring Lock Coupling**

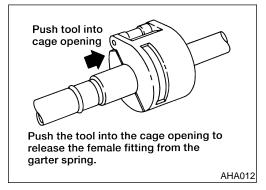
 Refer to "Precautions for Refrigerant Connection" on page HA-5.

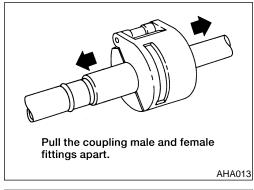
A plastic indicator ring is used on spring lock couplings during vehicle assembly to indicate that the coupling is connected. After the coupling is connected, the indicator ring is not necessary but will stay near the cage opening.

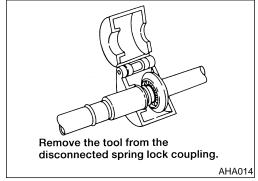


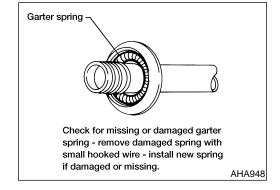
cage opening to release the garter spring.

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#### **REMOVAL**

1. Discharge refrigerant from system. Fit spring lock coupling tools (9.53 mm [3/8 in], 12.70 mm [1/2 in], 15.88 mm [5/8 in] or 19.05 mm [3/4 in] to the coupling.

2. Close tool and push into open side of cage to expand garter spring and release female fitting.

If the tool is cocked while pushing it into the cage opening the garter spring may not release.

After garter spring is expanded, pull fitting apart.

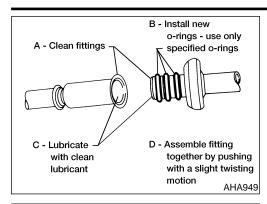
Remove tool from disconnected coupling.

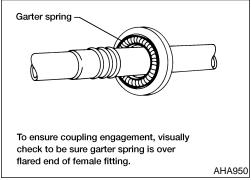
#### **INSTALLATION**

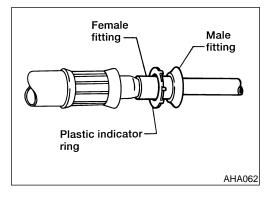
Check to ensure that garter spring is in cage of male fitting. If garter spring is missing, install a new spring by pushing it into the cage opening. If garter spring is damaged, remove it from cage with a small wire hook (do not use a screwdriver) and install a new spring. Check for burrs on the end of the male tube to avoid scratching the female tube.

#### SERVICE PROCEDURE

Spring Lock Coupling (Cont'd)







- 2. Clean all dirt of foreign material from both pieces of coupling.
- 3. Install new O-rings on male fitting.

#### NOTE:

O-rings are made of a special material. Use only the specified O-rings.

The use of any O-ring other than the specified O-ring may allow the connection to leak intermittently during vehicle operation.

- Lubricate male fitting and O-rings and inside of female fitting with clean lubricant. Check for scratches on the inner surface of the female fitting.
- Install plastic indicator ring into cage opening if indicator ring is to be used.
- Fit female fitting to male fitting and push until garter spring snaps over flared end of female fitting.
   If plastic indicator ring is not used, it will snap out of cage opening when coupling is connected to indicate engagement.
- If indicator ring is not used, ensure coupling engagement by visually checking to verify garter spring is over flared end of female fitting.



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### **Auto**

# **GENERAL SPECIFICATIONS Compressor**

=NDHA0164

NDHA0164S01

	NETIAOTOTO
Model	FS-10
Туре	Swash plate
Displacement cm <sup>3</sup> (cu in)/rev.	170 (10.37)
Cylinder bore x stroke mm (in)	29.0 x 25.7 (1.142 x 1.012)
Direction of rotation	Clockwise (viewed from drive end)
Drive Belt	Poly V

Lubricant

Model	Only front A/C models Front & rear A/C models			
	FS-10 compressor			
Туре	Nissan A/C System Lubricant PAG Type F or equivalent*			
Capacity mℓ (US fl oz, imp fl oz) Total in system	207 (7.0, 7.3)	325 (11.0, 11.5)		

<sup>\*:</sup> Suniso 5GS is not acceptable for use in this vehicle.

## Refrigerant

NDHA0164S03

Туре		R134a
Capacity	Only front A/C models	0.907 (2.0)
kg (lb)	Front A/C & rear A/C models	1.531 (3.376)

# INSPECTION AND ADJUSTMENT Engine Idling Speed (When A/C is ON)

NDHA0165 NDHA0165S01

• Refer to "Idle Speed and Ignition Timing", *EC-563*.

#### **Belt Tension**

NDHA0165S02

• Refer to "Checking Drive Belts", MA-13.

# Compressor

NDHA0165S03

Model	FS-10
Off Vehicle Clutch hub-pulley clearance mm (in)	0.45-0.85 (0.0177-0.335)

Supplemental Restraint System (SRS) "AIR BAG"

# Supplemental Restraint System (SRS) "AIR BAG"

The Supplemental Restraint System "AIR BAG", used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and on the instrument panel on the passenger side), a diagnosis sensor unit, warning lamp, wiring harness and spiral cable. Information necessary to service the system safely is included in the **RS section** of this Service Manual.

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# WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses are covered with yellow insulation either just before the harness connectors or for the complete harness, for easy identification.

## A/C Identification Label

Vehicles with factory installed fluorescent dye have this identification label on the underside of hood.

#### NOTE:

Vehicles with factory installed fluorescent dye have a green label. Vehicles without factory installed fluorescent dye have a blue label.

BE SERVICED BY QUAMAY CAUSE PERSON LE FRIGOTIGENE EST TIEN ET LA REPARAT	R HIGH PRESSURI ALIFIED PERSONN IAL INJURY. CONSI I SOUS FORTE PR ION DU CLIMATISE DE MAUVAISES MI	HICULES CLIMATISÉS) E. AIR CONDITIONING SYSTEM TO EL. IMPROPER SERVICE METHODS JLT SERVICE MANUAL. ESSION. NE CONFIER L'ENTRE- EUR QU'À UN PERSONNEL ÉTHODES PEUT CAUSER DES DE ÉEPARATION.	
ARSON, CA.	REFRIG. FRIGORIG.	LUBRICANT/LUBRIFIANT	
YPE:	R-134a	POLYALKYLENE GLYCOL LUBRICANT/ LUBRIFIANT AU POLYALKYLENE GLYCOL	
MOUNT: W/ FR A/C: TE. CLIM. AV. :	2.0 LB	47 CC	
//FR & RR A/C: LIM. AV. ET AR.	3.5 LB	166 CC	
		SAE J639	

# Precautions for Working with HFC-134a (R-134a)

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#### **WARNING:**

- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. If the refrigerants are mixed, compressor failure is likely to occur, refer to "Contaminated Refrigerant". To determine the purity of HFC-134a (R-134a) in the vehicle and recovery tank, use Refrigerant Recovery/Recycling Recharging equipment (ACR4) (J-39500-NI) and Refrigerant Identifier.
- Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If lubricant other than that specified is used, compressor failure is likely to occur.
- The specified HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
- a) When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
- b) When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
- c) Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.
- d) Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from the A/C system, using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment), or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
- e) Do not allow lubricant (Nissan A/C System Oil Type S) to come in contact with styrofoam parts. Damage may result.

## Contaminated Refrigerant

NDHA0267

If a refrigerant other than pure R-134a is identified in a vehicle, your options are:

- Explain to the customer that environmental regulations prohibit the release of contaminated refrigerant into the atmosphere.
- Explain that recovery of the contaminated refrigerant could damage your service equipment and refrigerant supply.
- Suggest the customer return the vehicle to the location of previous service where the contamination may have occurred.
- If you choose to perform the repair, recover the refrigerant using only dedicated equipment and containers. Do not recover contaminated refrigerant into your existing service equipment. If your facility does not have dedicated recovery equipment, you may contact a local refrigerant product retailer for available service. This refrigerant must be disposed of in accordance with all federal and local regulations. In addition, replacement of all refrigerant system components on the vehicle is recommended.
- If the vehicle is within the warranty period, the air conditioner warranty is void. Please contact Nissan Customer Affairs for further assistance.

# **Precautions for Leak Detection Dye**

NDHA0276

- The A/C system contains a fluorescent leak detection dye used for locating refrigerant leaks. An ultraviolet (UV) lamp is required to illuminate the dye when inspecting for leaks.
- Always wear fluorescence enhancing UV safety glasses to protect your eyes and enhance the visibility of the fluorescent dye.
- A compressor shaft seal should not be repaired because of dye seepage. The compressor shaft seal should only be repaired after confirming the leak with an electronic refrigerant leak detector (J-41995).
- Always remove any dye from the leak area after repairs are complete to avoid a misdiagnosis during a future service.
- Do not allow dye to come into contact with painted body panels or interior components. If dye is spilled, clean immediately with the approved dye cleaner. Fluorescent dye left on a surface for an extended period of time cannot be removed.
- Do not spray the fluorescent dye cleaning agent on hot surfaces (engine exhaust manifold, etc.).
- Do not use more than one refrigerant dye bottle (1/4 ounce / 7.4 cc) per A/C system.
- Leak detection dyes for R-134a and R-12 A/C systems are different. Do not use R-134a leak detection

#### **PRECAUTIONS**

General Refrigerant Precautions

dye in R-12 A/C systems or R-12 leak detection dye in R-134a A/C systems or A/C system damage may result.

 The fluorescent properties of the dye will remain for over three (3) years unless a compressor failure occurs.

## **General Refrigerant Precautions**

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#### **WARNING:**

- Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioning system is discharged.
- Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.
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- Do not store or heat refrigerant containers above 52°C (125°F).
  - Do not heat a refrigerant container with an open flame; if container warming is required, place the
- bottom of the container in a warm pail of water.
  Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.
- Do not pressure test or leak test HFC-134a (R-134a) service equipment and/or vehicle air conditioning systems with compressed air during repair. Some mixtures of air and R-134a have been shown to be combustible at elevated pressures. These mixtures, if ignited, may cause injury or property damage. Additional health and safety information may be obtained from refrigerant manufacturers.

# **Precautions for Refrigerant Connection**

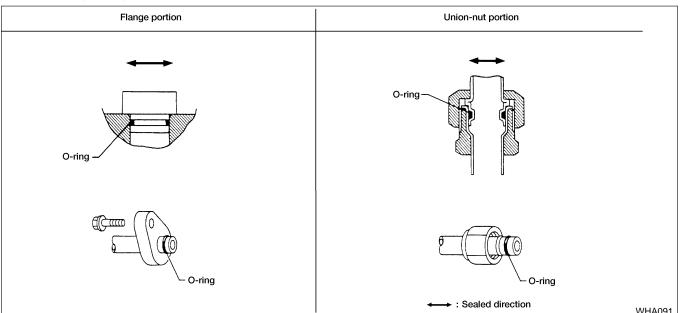
A new type refrigerant connection has been introduced to all refrigerant lines except the following portion.

Front evaporator core connections.

#### FEATURES OF NEW TYPE REFRIGERANT CONNECTION

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- The O-ring is relocated in a groove for proper installation. This eliminates the chance of the O-ring being caught in, or damaged by, the mating part. The sealing direction of the O-ring is now set vertically in relation to the contacting surface of the mating part to improve sealing characteristics.
- The reaction force of the O-ring will not occur in the direction that causes the joint to pull out, thereby facilitating piping connections.



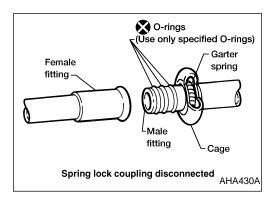
Precautions for Refrigerant Connection (Cont'd)

#### SPRING LOCK COUPLING

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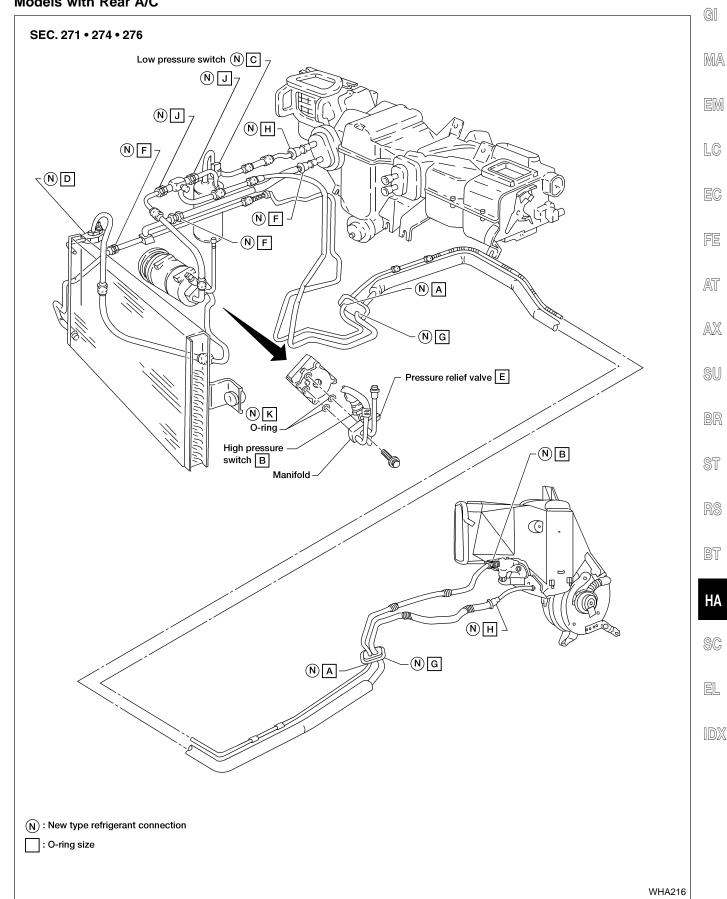
The spring lock coupling is a refrigerant line coupling held together by a garter spring inside a circular cage. When the coupling is connected, the flared end of the female fitting slips behind the garter spring inside the cage of the male fitting. The garter spring and cage prevent the flared end of the female fitting from pulling out of the cage.

Three green O-rings are used to seal the three halves of the coupling. These O-rings are made of special material and must be replaced with an O-ring made of the same material. The O-rings normally used in refrigerant system connections are not the same material and should not be used with the spring lock coupling. Use only the specified O-ring for the spring lock coupling. For Removal and Installation, refer to HA-255.



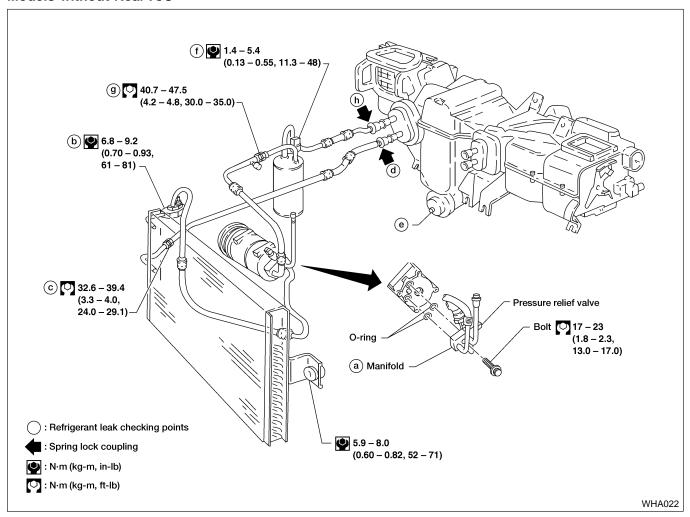
# **O-RING AND REFRIGERANT CONNECTION** Models with Rear A/C

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#### Models without Rear A/C



#### **CAUTION:**

Refrigerant connections in some systems use different O-ring configurations. Do not confuse O-rings since they are not interchangeable. If a wrong O-ring is installed, refrigerant will leak at, or around, the connection.

O-Ring Part Numbers and Specification	ns				NDHA0063S0201
	Connection type	O-ring size	Part number*	D mm (in)	W mm (in)
	New	Α	92477 7B003	6.45 (0.2539)	2.62 (0.1031)
	New	В	92477 0B000	7.37 (0.2902)	1.81 (0.0713)
	New	С	92477 0B003	8.03 (0.3161)	1.96 (0.0772)
+(	New	D	92477 7B001	9.19 (0.3618)	2.62 (0.1031)
	New	Е	92477 7B004	9.25 (0.3642)	1.78 (0.0701)
	New	F	92477 0B001	10.16 (0.4000)	1.85 (0.0728)
<b>→ W</b>	New	G	92477 7B005	11.60 (0.4567)	2.62 (0.1031)
SHA814E	New	Н	92477 0B002	12.93 (0.5091)	1.86 (0.0732)
	New	J	92477 7B002	15.67 (0.6169)	1.93 (0.0760)
	New	К	92785 0B700	20.25 (0.7972)	3.53 (0.1390)

<sup>\*:</sup> Always check with the Parts Department for the latest parts information

#### **WARNING:**

Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove

# **CAUTION:**

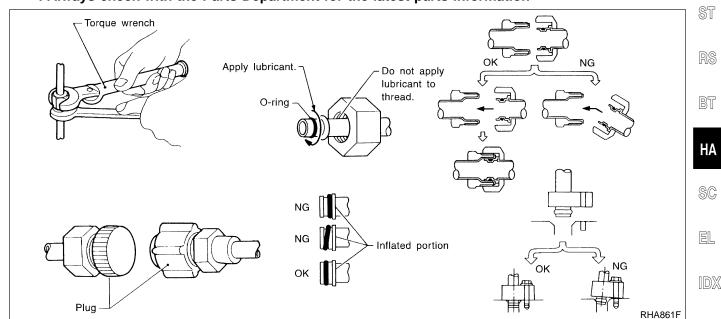
When replacing or cleaning refrigerant cycle components, observe the following.

- When the compressor is removed, store it in the same position as it is when mounted on the car. Failure to do so will cause lubricant to enter the low pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, immediately plug all openings to prevent entry of dirt and moisture.
- When installing an air conditioner in the vehicle, connect the pipes as the final stage of the operation. Do not remove the seal caps of pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply lubricant to circle of the O-rings shown in illustration. Be careful not to apply lubricant to threaded portion. Lubricant name: Nissan A/C System Oil Type F

Part numbers\*: KLH00-PAGQU and KLH00-PAGQF

- O-ring must be closely attached to dented portion of tube.
- When replacing the O-ring, be careful not to damage O-ring and tube.
- Connect tube until you hear it click, then tighten the nut or bolt by hand until snug. Make sure that the O-ring is installed to tube correctly.
- After connecting line, conduct leak test and make sure that there is no leakage from connections. When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.

\*: Always check with the Parts Department for the latest parts information



# **Precautions for Servicing Compressor**

Plug all openings to prevent moisture and foreign matter from entering.

- When the compressor is removed, store it in the same position as it is when mounted on the car.
- When replacing or repairing compressor, follow "Maintenance of Lubricant Quantity in Compressor" exactly. Refer to HA-233.
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated, with lubricant, wipe it off by using a clean waste cloth moistened with thinner.

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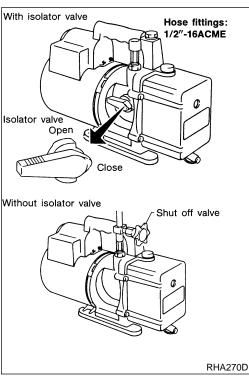
- After compressor service operation, turn the compressor shaft by hand more than five turns in both directions. This will equally distribute lubricant inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for one hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for normal operation.

# **Precautions for Service Equipment** RECOVERY/RECYCLING EQUIPMENT

Follow the manufacturer's instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

#### **ELECTRONIC LEAK DETECTOR**

Follow the manufacture's instructions for tester operation and tester maintenance.



# **VACUUM PUMP**

The lubricant contained inside the vacuum pump is not compatible with the specified lubricant for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. So the vacuum pump lubricant may migrate out of the pump into the service hose. This is possible when the pump is switched off after evacuation (vacuuming) and hose is connected to it.

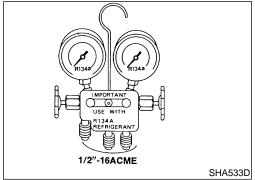
To prevent this migration, use a manual valve situated near the hose-to-pump connection, as follows.

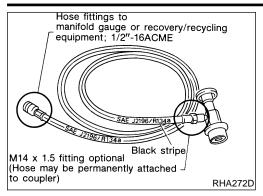
- Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.
- For pumps without an isolator, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.
- If the hose has an automatic shut off valve, disconnect the hose from the pump: as long as the hose is connected, the valve is open and lubricating oil may migrate.

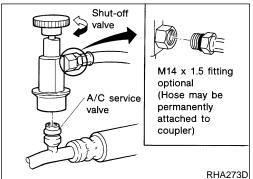
Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.

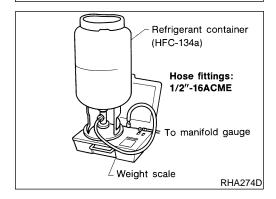
#### MANIFOLD GAUGE SET

Be certain that the gauge face indicates R-134a or 134a. Make sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) along with specified lubricant.









#### SERVICE HOSES

Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive shut off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.

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#### SERVICE COUPLERS

Never attempt to connect HFC-134a (R-134a) service couplers to an CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

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Shut-off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close



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#### REFRIGERANT WEIGHT SCALE

Verify that no refrigerant other than HFC-134a (R-134a) and specified lubricants have been used with the scale. If the scale controls refrigerant flow electronically, the hose fitting must be 1/2"-16 ACME.



Calibrate the scale every 3 months.

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#### CALIBRATING ACR4 WEIGHT SCALE

Calibrate the scale every 3 months.

To calibrate the weight scale on the ACR4 (J-39500-NI):

- Press **Shift/Reset** and **Enter** at the same time.
- Press 8787. "A1" will be displayed.
- 3. Remove all weight from the scale.
- 4. Press 0, then press Enter. "0.00" will be displayed and changed to "A2".

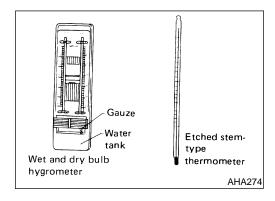


- Place a known weight (dumbbell or similar weight), between 10 and 19 lbs., on the center of the weight scale.
- Enter the known weight using 4 digits. (Example 10 lbs = 10.00, 10.5 lbs = 10.50
- 7. Press **Enter** the display returns to the vacuum mode.
- Press Shift/Reset and Enter at the same time.
- Press 6 the known weight on the scale is displayed.
- 10. Remove the known weight from the scale. "0.00" will be displayed.
- 11. Press **Shift/Reset** to return the ACR4 to the program mode.

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#### **CHARGING CYLINDER**

Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.



#### THERMOMETER AND HYGROMETER

An etched stem-type thermometer and a hygrometer can be used to check the air conditioning system performance. A hygrometer is used because the air conditioning performance depends on the humidity.

# Wiring Diagrams and Trouble Diagnosis

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When you read wiring diagrams, refer to the followings:

- "HOW TO READ WIRING DIAGRAMS", GI-10
- "POWER SUPPLY ROUTING", *EL-10*

When you perform trouble diagnosis, refer to the followings:

- "HOW TO FOLLOW TEST GROUP IN TROUBLE DIAGNOSIS", GI-34
- "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT", GI-23

HFC-134a (R-134a) Service Tools and Equipment

# HFC-134a (R-134a) Service Tools and Equipment

Never mix HFC-134a refrigerant and/or its specified lubricant with

CFC-12 (R-12) refrigerant and/or its lubricant. Separate and non-interchangeable service equipment must be

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used for handling each type of refrigerant/lubricant. Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricant.

Adapters that convert one size fitting to another must never be used: refrigerant/lubricant contamination will occur and compressor failure will result.

Fool number Kent-Moore No.) Fool name	Description		• [
HFC-134a (R-134a) efrigerant		Container color: Light blue Container marking: HFC-134a (R-134a) Fitting size: Thread size Iarge container 1/2"-16 ACME	<b>-</b> U
KLH00-PAGQU KLH00-PAGQF — ) Nissan A/C System Oil Type F	NT196	Type: Poly alkylene glycol oil (PAG), type F Application: HFC-134a (R-134a) swash plate (piston) compressors (Nissan only) Lubricity: 206 mℓ (7.0 US fl oz, 7.3 Imp fl oz) 295 mℓ (10.0 US fl oz, 10.4 Imp fl oz)	
	NT197		
J-39500-NI) Recovery/Recycling Recharging equipment ACR4)		Function: Refrigerant Recovery and Recycling and Recharging	
	NT195		
J-41995) Electronic refrigerant eak detector		Function: Checks for refrigerant leaks.	

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Tool number (Kent-Moore No.) Tool name	Description	
(J-39183) Manifold gauge set (with hoses and cou- plers)		Identification:  The gauge face indicates R-134a. Fitting size: Thread size  1/2"-16 ACME
	NT199	
<ul> <li>Service hoses</li> <li>High side hose (J-39501-72)</li> <li>Low side hose (J-39502-72)</li> <li>Utility hose (J-39476-72)</li> </ul>	NT201	<ul> <li>Hose color:</li> <li>Low hose: Blue with black stripe</li> <li>High hose: Red with black stripe</li> <li>Utility hose: Yellow with black stripe or green with black stripe</li> <li>Hose fitting to gauge:</li> <li>1/2"-16 ACME</li> </ul>
Service couplers  High side coupler (J-39500-20)  Low side coupler (J-39500-24)	NT000	<ul> <li>Hose fitting to service hose:</li> <li>M14 x 1.5 fitting is optional or permanently attached.</li> </ul>
(J-39650) Refrigerant weight scale	NT202	For measuring of refrigerant Fitting size: Thread size  1/2"-16 ACME
(J-39649) Vacuum pump (Including the isolator valve)	NT200	Capacity:  • Air displacement: 4 CFM  • Micron rating: 20 microns  • Oil capacity: 482 g (17 oz)  Fitting size: Thread size  • 1/2"-16 ACME
(J-43926) Refrigerant dye leak detection kit Kit includes: (J-42220) UV lamp and UV safety glasses (J-41459) Refrigerant dye injector (J-41447) Qty. 24 R-134a refrigerant dye (J-43872) Refrigerant dye cleaner	NT203  NOTICE  The ALL of All of Service Agency was a foreign was a fore	Power supply: DC 12V (Battery terminal)

# **PREPARATION**



HFC-134a (R-134a) Service Tools and Equipment (Cont'd)

	711 0	134a (K-134a) Service 100is and Equipment (Conta,	•
Tool number (Kent-Moore No.) Tool name	Description		• Gl
(J-42220) Fluorescent dye leak detector	UV safety glasses LHA177	Power supply: DC12V (Battery terminal) For checking refrigerant leak when fluorescent dye is installed in A/C system Includes: UV lamp and UV safety glasses	en LC
(J-41447) R134a fluorescent leak detection dye (Box of 24, 1/4 ounce bottles)	Dye	Application: For R-134a PAG oil Container: 1/4 ounce (7.4 cc) bottle (Includes self-adhesive dye identification labels for affixing to vehicle after charging system with dye)	- EC
	Refrigerant dye (24 bottles)		FE
(J-41459) R134a dye injector Use with J-41447, 1/4 ounce bottle	Dye injector	For injecting 1/4 ounce (7.4 cc) of Fluorescent Leak Detection Dye into A/C system	AT AX
	LHA179		SU
(J-43872) Dye cleaner		For cleaning dye spills	- Br
			ST
	LHA180		RS

HA

SC

EL



# **Commercial Service Tools**

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

=NDHA0067

Tool name	Description	Note
Additional Valve		For discharging, evacuating and charging refrigerant
Thermometer and hygrometer	SHA898C  Etched-stem type thermometer	For checking temperature and humidity
Spring lock coupling remover	SHA900C	For disconnecting spring lock coupling  • 3/8"  • 1/2"  • 5/8"  • 3/4"
Snap ring remover	AHA283	For removing snap rings from compressor
Shaft seal remover		For removing shaft seal from compressor
Shaft seal protector	AHA285  AHA286	For protecting compressor shaft seal during shaft seal installation
Shaft seal installer		For installing compressor shaft seal

# **PREPARATION**

		Commercial Service Tools (Contra)	
Tool name	Description	Note	
Coil remover		For removing compressor magnet clutch coil	
	AHA288		
Spanner wrench		For removing compressor clutch hub retaining bolt	
	AHA289	<b>9</b> <b>&gt;</b>	[
Coil pressing tool	AПА209	For installing compressor magnet clutch coil	Į
		γ στ. π.σg στ. η.σ.σ.σ. π.σ.σ.σ.σ.σ.σ.σ.σ.σ.σ.σ.σ.σ.σ.σ.	
	AHA290		1
Puller		For removing and installing compressor magnet clutch coil	ı
			1
Refrigerant Identifier Equipment	AHA291	Checks refrigerant purity and for system contamination	
			,
	NT765		

For details of handling methods, refer to the Instruction Manual attached to each of the service tools.









# Refrigeration System

#### REFRIGERATION CYCLE

#### Refrigerant Flow

NDHA0069

NDHA0069S01

The refrigerant flows in the standard pattern, that is, through the compressor, the condenser, orifice tube and/or thermal expansion valve, through the evaporator, the accumulator (from orifice tube), and back to the compressor. The refrigerant evaporation through the evaporator coil is controlled by an orifice tube or an externally equalized expansion valve, located outside the evaporator case.

#### Freeze Protection

Under normal operating conditions, when the A/C is switched on, the compressor runs continuously, and the evaporator pressure, and therefore temperature, is controlled by the compressor to prevent freeze up.

#### Refrigerant System Protection

#### **High-pressure switch**

NDHA0069S03

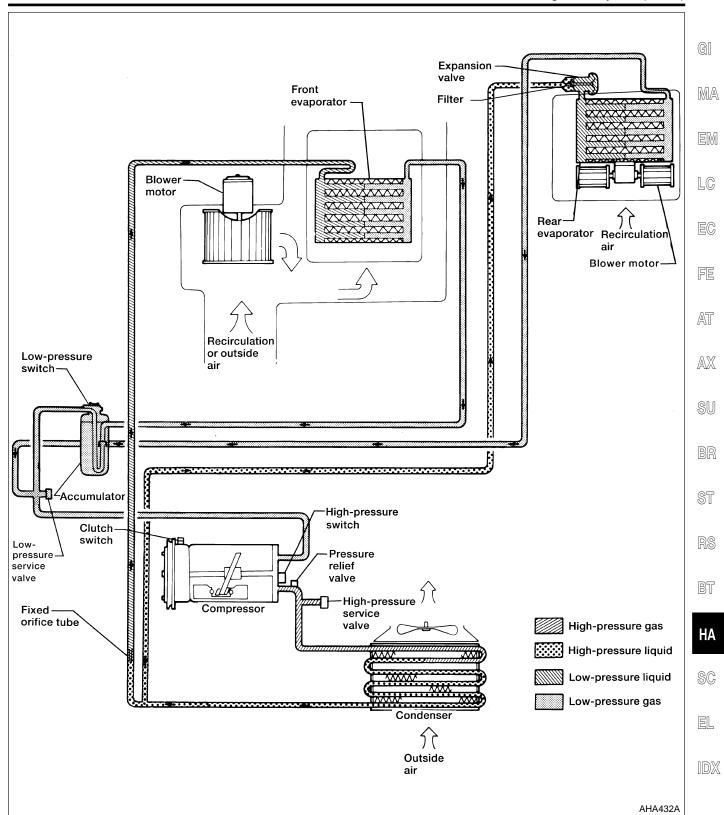
NDHA0069S0301 The refrigerant system is protected against excessively high pressure by a high-pressure switch, located on the end of the compressor. If the system pressure rises above the specifications, the high-pressure switch opens to interrupt the compressor operation and a set of contacts close to switch the cooling fan on high. Refer to "High Pressure Switch", EC-561 and HA-223.

#### Low-pressure switch

The refrigerant system is protected against excessively low pressure by the low-pressure switch, located on the accumulator. If the system pressure falls below the specifications, the low-pressure switch opens to interrupt the compressor operation. When the outside temperature is below 4°C (40°F) the low pressure switch opens to interrupt the compressor operation. Refer to HA-223.

#### Pressure Relief Valve

The refrigerant system is also protected by a pressure relief valve located on the flexible high pressure hose near the compressor. When the pressure of refrigerant in the system increases to an abnormal level [more than 3,727 kPa (38 kg/cm<sup>2</sup>, 540 psi)], the release port on the pressure relief valve automatically opens and releases refrigerant into the atmosphere.

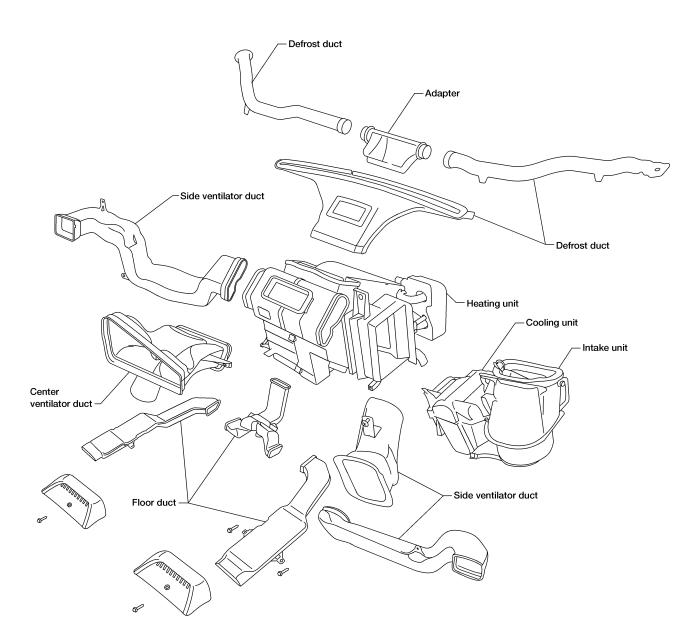




NDHA0071

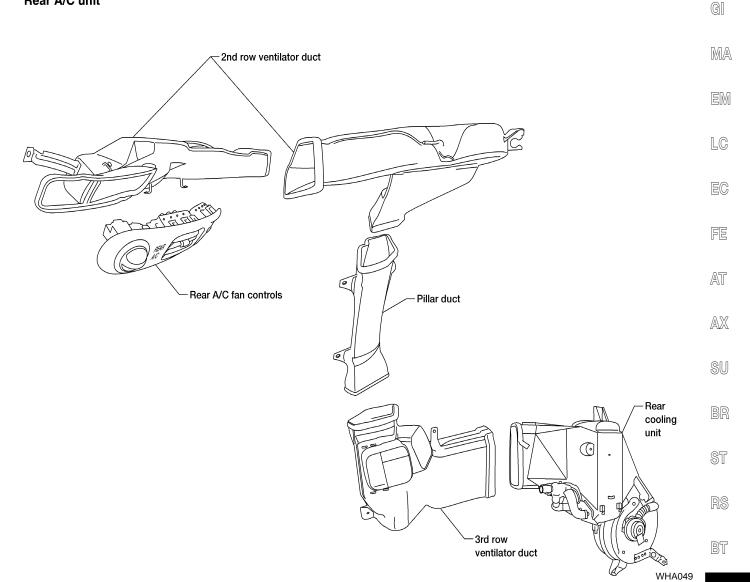
# **Component Layout**

SEC. 270 • 271 • 272 • 273 • 685 Front heating and A/C unit



# **DESCRIPTION**

SEC. 270 • 271 Rear A/C unit

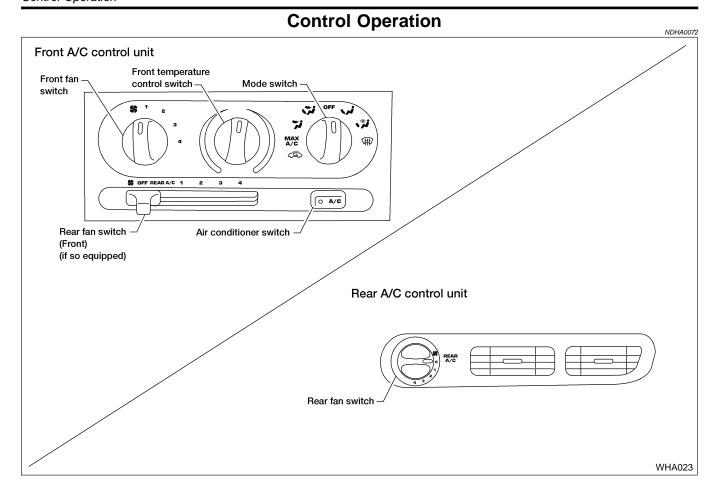


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#### FRONT FAN SWITCH

NDHA0072S01

Manual control of the front blower speed can be obtained by rotating the front fan switch. The fan symbol (\$\\$) will be shown in the display screen.

#### **REAR FAN SWITCH**

NDHA0072S02

When the rear fan switch (front) is in the OFF position, the rear blower motor cannot operate. When the rear fan switch (front) is in the REAR position, it allows the rear fan switch to control the rear blower speed. In any other position (1–4), the rear fan switch (front) controls the rear blower speed regardless of the rear fan switch position.

MODE SWITCH

These switches control the direction of air flow through the front discharge outlets.

DEF ( ) or F/D ( ) positions the front intake door to the outside air FRESH position. The compressor operates at ambient temperature approx. 4°C (40°F) or above.

#### FRONT TEMPERATURE CONTROL SWITCH

NDHA0072S04

This switch allows adjustment of the temperature of the air through the front discharge outlets.

#### AIR CONDITIONER SWITCH

VDHA0072S05

This switch controls A/C operation when any mode switch is selected except OFF. The A/C indicator will light and stay ON when A/C is selected, until the air conditioner switch in turned off or OFF mode is selected.

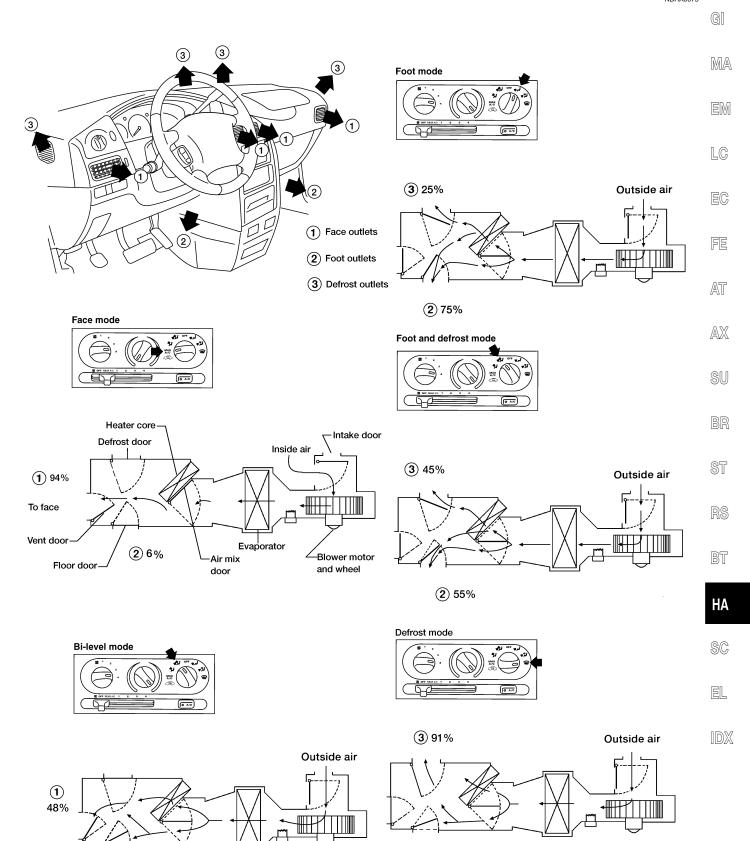
The air conditioner cooling function operates only when the engine is running.

## **DESCRIPTION**

# **Discharge Air Flow**

NDHA0073

WHA082



2 52%

2 9%

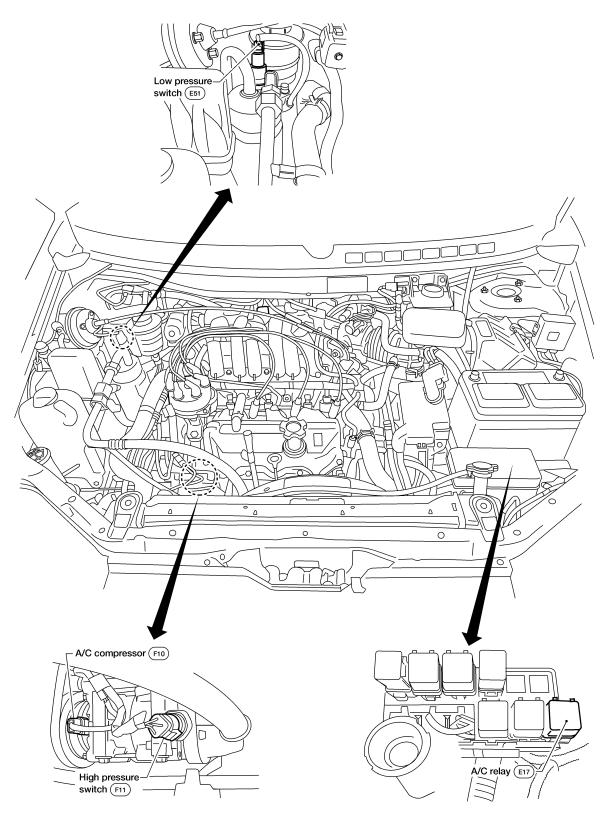
# MANUAL

# **Component Location**

#### **ENGINE COMPARTMENT**

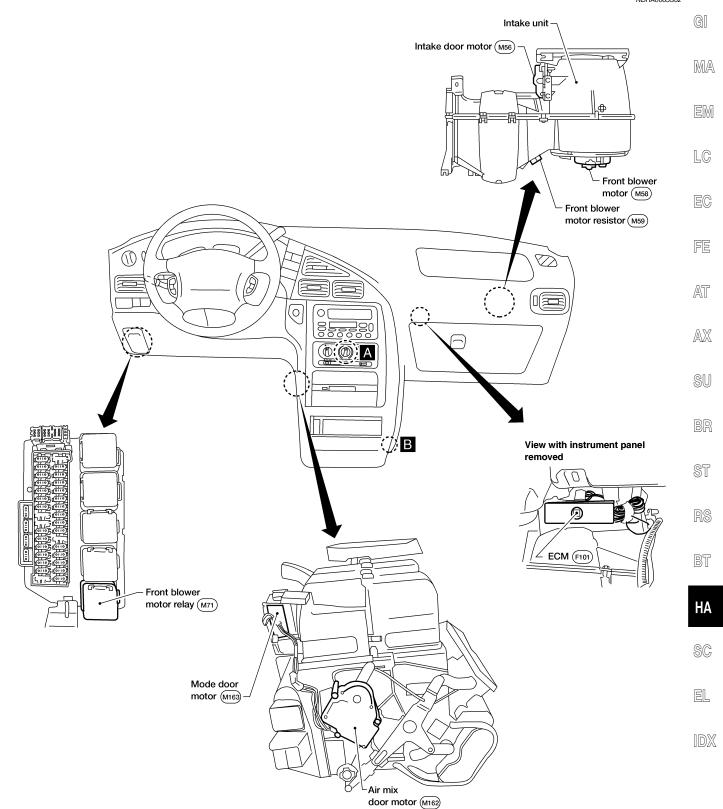
NDHA0085

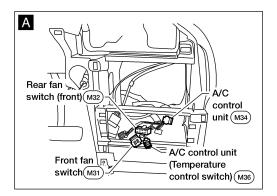
NDHA0085S01

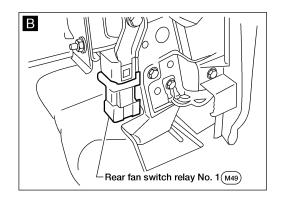


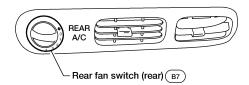
## PASSENGER COMPARTMENT

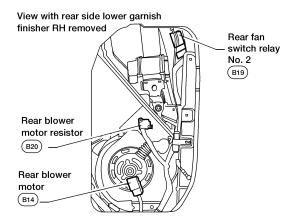
NDHA0085S02

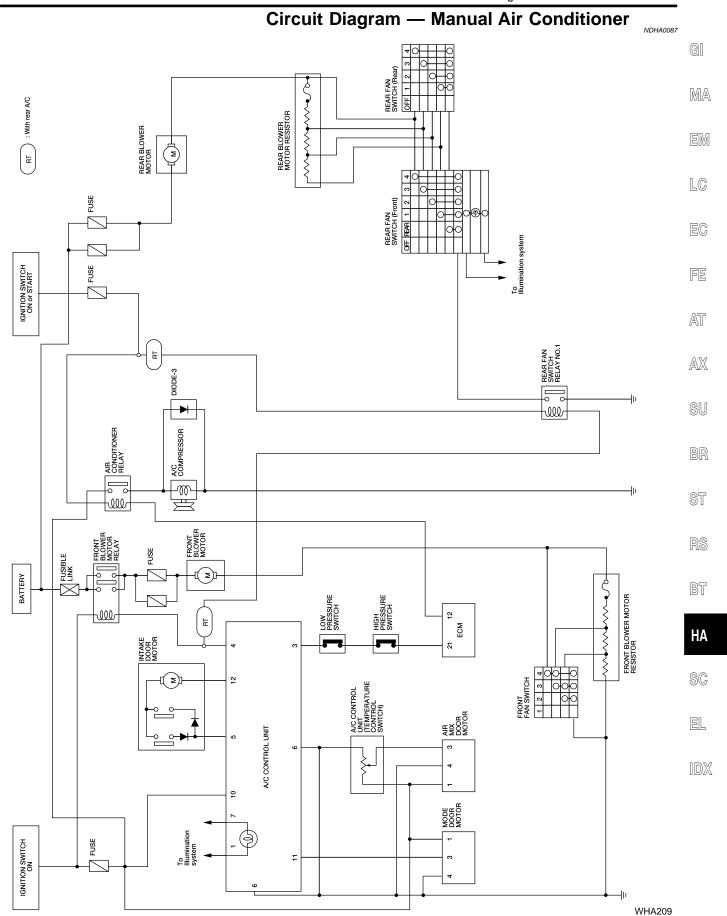


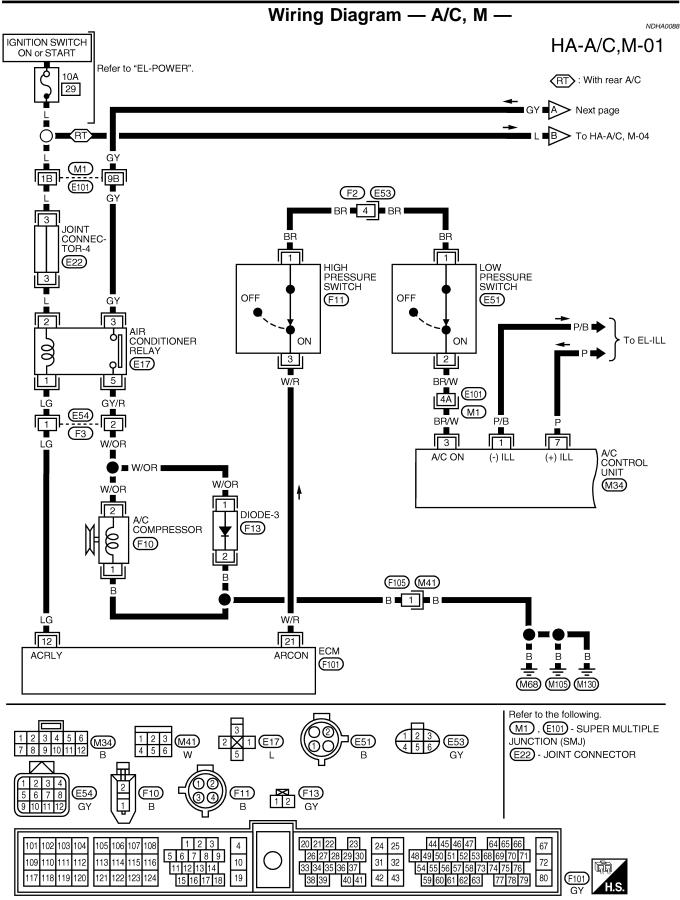






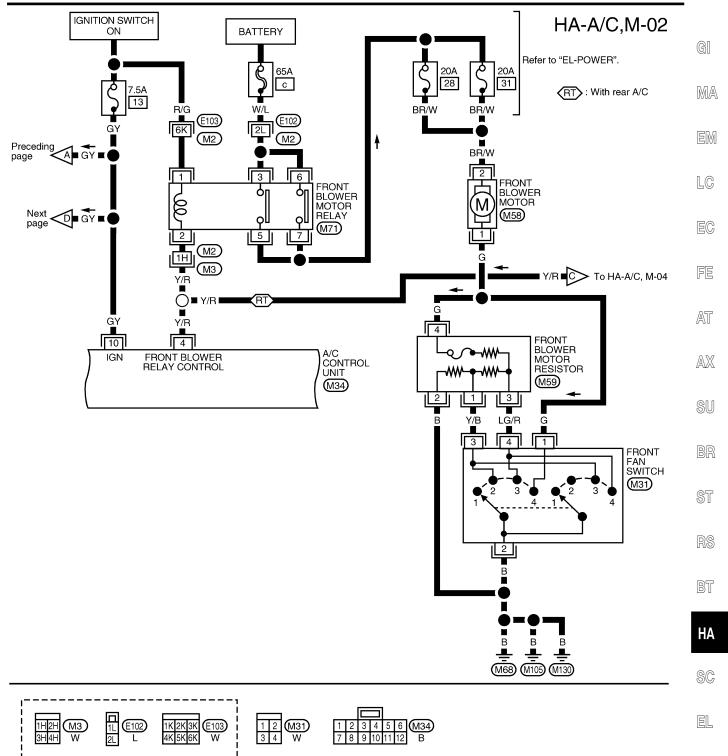






## TROUBLE DIAGNOSES

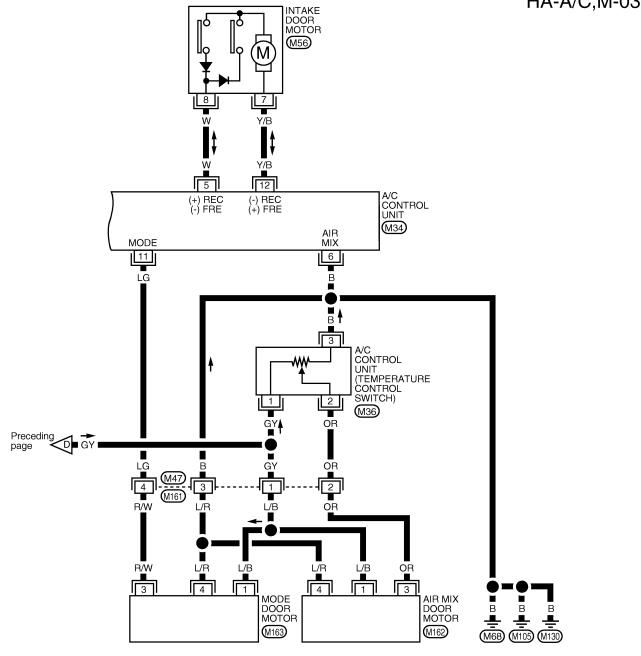
Wiring Diagram — A/C, M — (Cont'd)



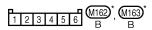
AHA173A

1 2 3 4 M59

HA-A/C,M-03

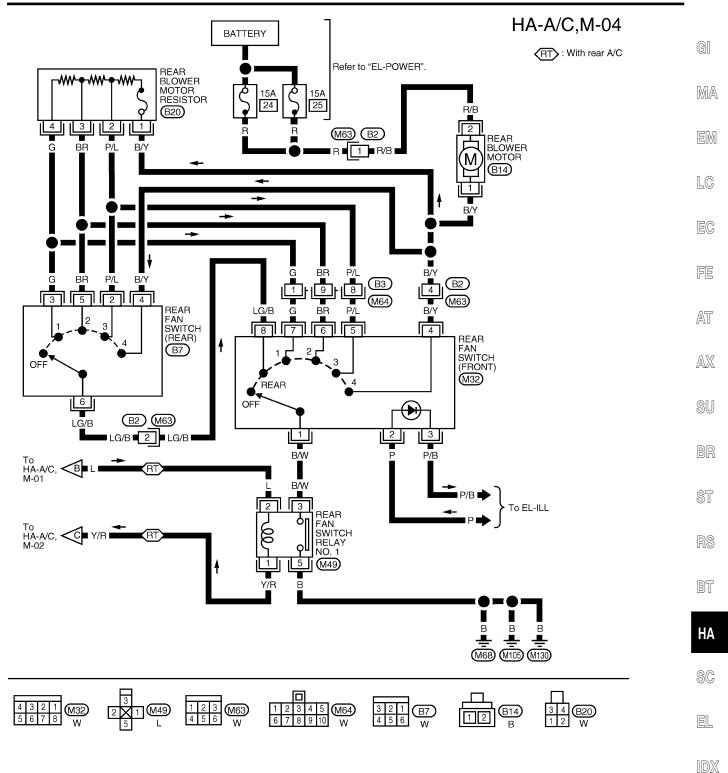






\*This connector is not shown in "HARNESS LAYOUT" of EL Section.

## TROUBLE DIAGNOSES

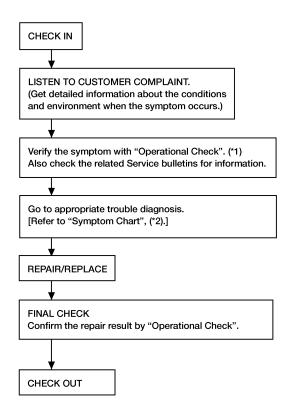


WHA210

# **How to Perform Trouble Diagnoses for Quick** and Accurate Repair **WORK FLOW**

NDHA0075

NDHA0075S01



AHA383A

\*2: HA-181 \*1: HA-179

#### TROUBLE DIAGNOSES



## **Operational Check**

The purpose of the operational check is to confirm that the system operates as it should. The systems which are checked are the front blower, mode (discharge air), intake air, temperature decrease, temperature increase, compressor, and rear blower.



**CONDITIONS:** 

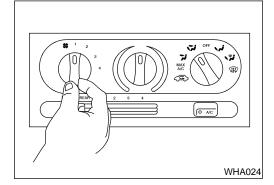
NDHA0076S01

Engine running at normal operating temperature.

EM

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MA



#### PROCEDURE:

1. Check Front Blower

NDHA0076S0201 1) Turn mode control knob to any mode position except OFF.

Turn fan control knob to 1-speed. Blower should operate on 1-speed.

FE

Turn fan control knob to 2-speed.

Continue checking blower speed until all four speeds are checked.

5) Leave blower on 4-speed.

If NG, refer to HA-197 "Front Blower Motor".

If OK, continue with the next check.

AX

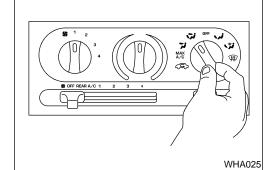
SU

ST



NDHA0076S0202

BT



SC

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EL

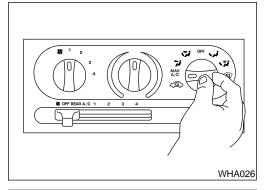
Mode	Air outlet/distribution			
control knob	Face	Foot	Defroster	
نه-	94%	6%	_	
<b>(7</b> )	48%	52%	-	
المر ب	_	75%	25%	
(P)	_	55%	45%	
<b>(##)</b>	_	9%	91%	

 Confirm that discharge air comes out according to the air distribution table at left.

Refer to "Discharge Air Flow" in "DESCRIPTION" (HA-169).

If NG, refer to HA-189 "Mode Door Motor".

If OK, continue with the next check.



# 3. Check MAX A/C (Recirculation)

NDHA0076S0203

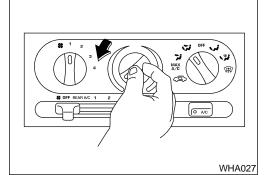
- 1) Turn mode control knob to MAX A/C (recirculation).
- 2) Listen for intake door position change (you should hear blower sound change slightly).

#### NOTE:

MAX A/C (recirculation) does not operate in DEF ( $\P$ ) and F/D ( $\P$ ) modes.

If NG, refer to HA-189 "Intake Door Motor".

If OK, continue with the next check.



#### 4. Check Temperature Decrease

NDHA0076S0204

- 1) Turn temperature control knob to full cold.
- 2) Check for cold air at discharge air outlets.

If NG, refer to HA-224 "Insufficient Cooling".

If OK, continue with the next check.

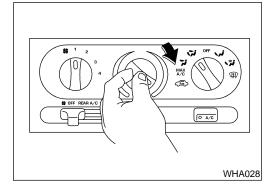


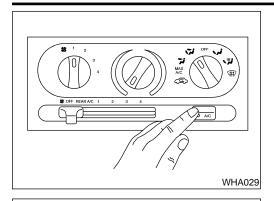
NDHA0076S0205

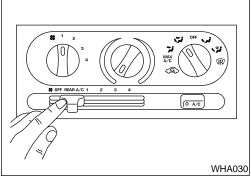
- 1) Turn temperature control knob to full hot.
- 2) Check for hot air at discharge air outlets.

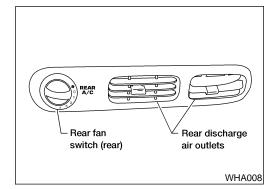
If NG, refer to HA-229 "Insufficient Heating".

If OK, continue with the next check.









#### 6. Check A/C Switch

Turn mode control knob to any mode position except OFF.

Turn fan control knob to the desired (1 to 4-speed) position.

Push the A/C switch to turn ON the air conditioner. The indicator light should come on when air conditioner is ON.

Confirm that the compressor clutch engages (audio or visual inspection).

Check for cold air at the appropriate discharge air outlets.

If NG, refer to HA-183 "A/C System".

If OK, continue with the next check.

#### 7. Check Rear Blower

Set rear fan switch (front) to REAR position.

Press any mode switch except OFF.

3) Press A/C switch ON.

Turn rear fan switch to 1-speed. Blower should operate on 1-speed.

Confirm air flow from the rear discharge outlets.

Turn rear fan switch to 2-speed. 6)

Continue checking blower speed until all four speeds are checked.

Turn rear fan switch (rear) to 0-speed (OFF).

Set rear fan switch (front) to 1-speed. Blower should operate on 1-speed.

10) Set rear fan switch (front) to 2-speed.

11) Continue checking blower speed until all four speeds are checked.

If NG, refer to "Rear Blower Motor" (HA-206). If all operational checks are OK (symptom cannot be duplicated), refer to **GI-24** "Incident Simulation Tests" and perform tests as outlined to simulate driving conditions environment. If symptom appears, refer to "Symptom Chart" (HA-181) and perform applicable trouble diagnosis procedure.

# Symptom Chart

Oy.,	inpromi onare	NDHA0235
Symptom	Reference page	
A/C system does not come on.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR A/C SYSTEM".	HA-183
Air mix door does not operate normally.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR AIR MIX DOOR MOTOR".	HA-185
Intake door does not operate normally.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR INTAKE DOOR MOTOR".	HA-189
Mode door does not operate normally.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR MODE DOOR MOTOR".	HA-194
Front blower motor does not rotate.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR FRONT BLOWER MOTOR".	HA-197
Rear blower motor does not rotate when rear fan switch (front) is set to REAR position.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR REAR FAN SWITCH (FRONT)".	HA-206
Rear blower motor does not rotate when rear fan switch (front) is set at 1 - 4 speed.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR REAR BLOWER MOTOR (1 - 4 SPEED)".	HA-208
Magnet clutch does not engage.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR MAGNET CLUTCH".	HA-217











NDHA0076S0207





































MANUAL

#### Symptom Chart (Cont'd)

Symptom	Reference page			
Insufficient cooling	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT COOLING".	HA-224		
Insufficient heating	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT HEATING".	HA-229		
Noise	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR NOISE".	HA-230		



=NDHA0236

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# A/C System

## TROUBLE DIAGNOSIS PROCEDURE FOR A/C SYSTEM

#### Symptom:

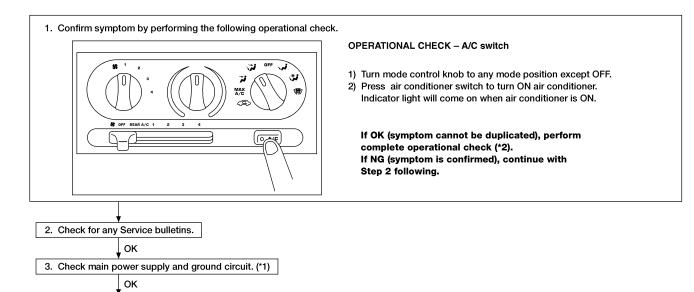
A/C system does not come on.

#### Inspection Flow

4. A/C system circuit (\*2).

5. Replace A/C control unit.

OK



RS

BT

HA

SC

EL

IDX

WHA031



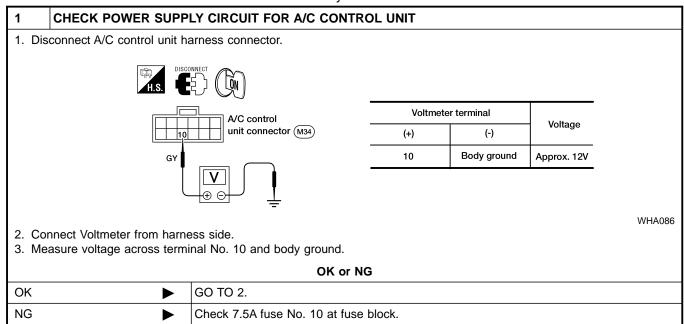
# MAIN POWER SUPPLY AND GROUND CIRCUIT CHECK Power Supply Circuit Check for Manual A/C System

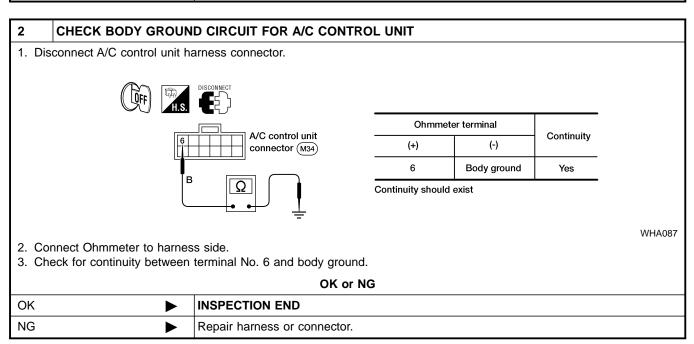
Check power supply circuit for manual air conditioning system. Refer to "POWER SUPPLY ROUTING", EL-10.

#### A/C System Circuit **SYMPTOM:**

NDHA0238S02

A/C System does not come on.





#### CONTROL SYSTEM—A/C CONTROL UNIT

The A/C control unit has a built-in microcomputer which processes information needed for air conditioner operation. The mode door motor, intake door motor, front blower motor and compressor are then controlled.



#### Air Mix Door

## TROUBLE DIAGNOSIS PROCEDURE FOR AIR MIX DOOR MOTOR

O A/C

O A/C

Symptom:

Air mix door does not operate normally.

1. Confirm symptom by performing the following operational check.

Inspection Flow



MA

FE

AT

AX

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BT

HA

SC

2. Check Temperature Increase 1) Turn temperature control knob to full warm.

**OPERATIONAL CHECK – Temperature decrease and increase** 

2) Check for hot air at discharge air outlets.

1. Check Temperature Decrease

1) Turn temperature control knob to full cool. 2) Check for cold air at discharge air outlets.

If OK (symptom cannot be duplicated), perform complete operational check (\*2).

If NG (symptom is confirmed), continue with Step 2 following.

2. Check for any Service bulletins. ΟK

3. Check air mix door motor circuit. (\*1) OK

4. If the symptom still exists, perform a complete "Operational Check" (\*2) and check for other symptoms. [Refer to "Symptom Chart" (\*3).] Does another symptom exist?

Yes Go to Trouble Diagnosis for related symptom.

[Another symptom exists.]

No INSPECTION END.

WHA032

Yes

No

#### TROUBLE DIAGNOSES



# AIR MIX DOOR MOTOR CIRCUIT Symptom:

NDHA0242

Air mix door does not operate normally.

#### 1 CHECK TEMPERATURE CONTROL SWITCH OUTPUT VOLTAGE Does approx. 0 - 10.5 volts exist between air mix door motor harness terminals 3 and 4 when the temperature control switch is turned from full cool to full warm or when turned from full warm to full cool? ☐ Air mix door motor connector (M162) WHA217 Temp control Terminal No. Voltage switch position 3 Full cool → Full warm Approx. $\oplus$ Θ Full warm → Full cool 0 - 10.5 WHA206 Yes or No

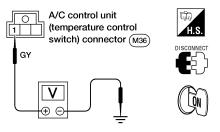
#### 2 CHECK TEMPERATURE CONTROL SWITCH POWER SUPPLY CIRCUIT

1. Disconnect A/C control unit (temperature control switch) harness connector.

GO TO 5.

GO TO 2.

2. Check voltage between A/C control unit (temperature control switch) harness terminal 1 and ground.



AHA360A

#### Does battery voltage exist?

Yes	<b>&gt;</b>	GO TO 3.
No	<b>•</b>	Check the following.
		If NG, repair harness or connector.
		Harness connector M36
		Harness for open or short between A/C control unit (temperature control switch) and
		fuse

GI

MA

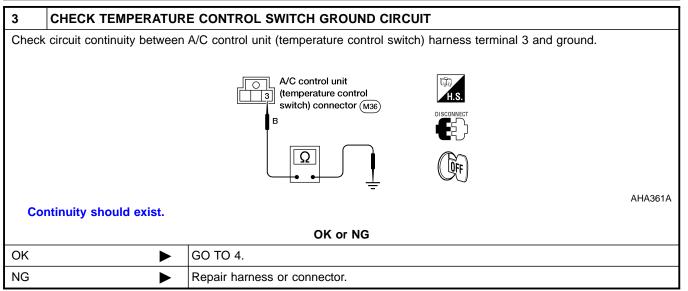
EM

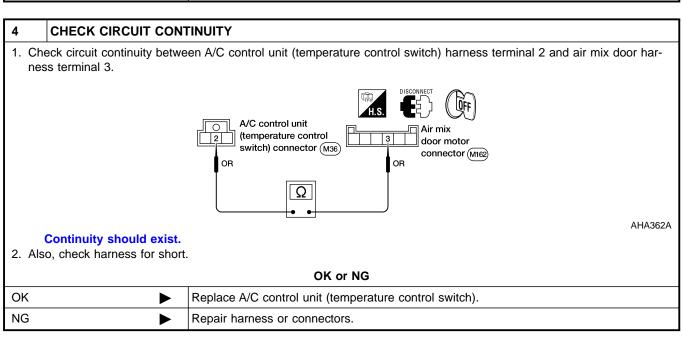
FE

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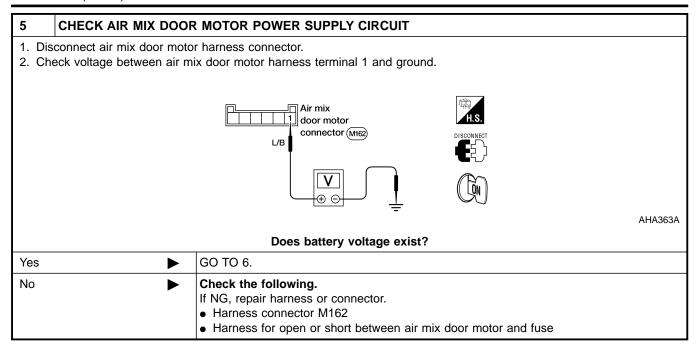


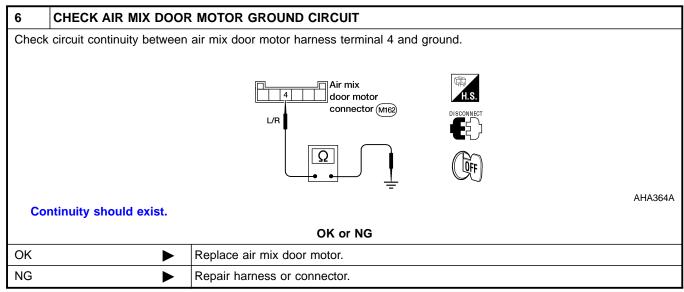
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#### **Intake Door**

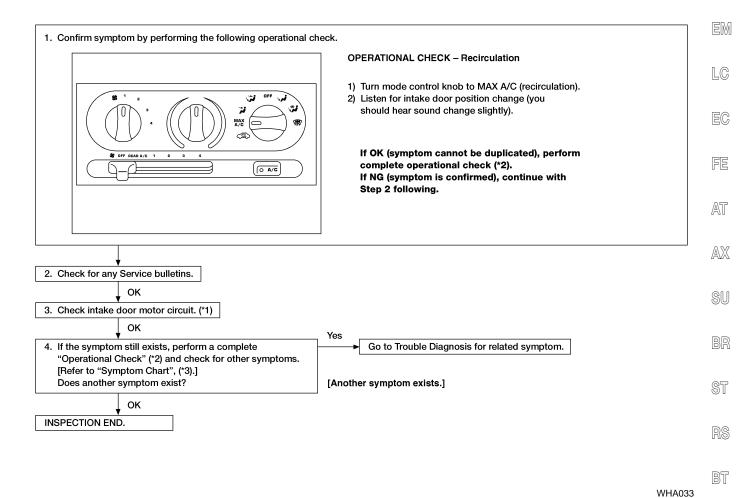
#### TROUBLE DIAGNOSIS PROCEDURE FOR INTAKE DOOR MOTOR

Symptom:

\*1: HA-191

Intake door does not operate normally.

**Inspection Flow** 

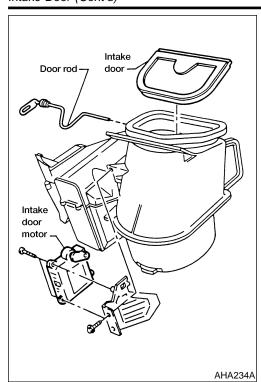


НА

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\*3: HA-181

\*2: HA-179



# CONTROL SYSTEM OUTPUT COMPONENTS

#### **Intake Door Motor**

NDHA0136

NDHA0136S01

The intake door motor is attached to the intake unit. It rotates so that air is drawn from inlets set by the A/C control unit when the mode switch is set to the MAX A/C (recirculation) position. Motor rotation is conveyed to a rod which opens and closes the intake door.

#### **Intake Door Motor Operation**

NDHA0136S0101

7	8	Intake door operation Movement of link rotation	
+	_	$REC \to FRE$	Clockwise
_	_	STOP	STOP
_	+	$FRE \to REC$	Counterclockwise

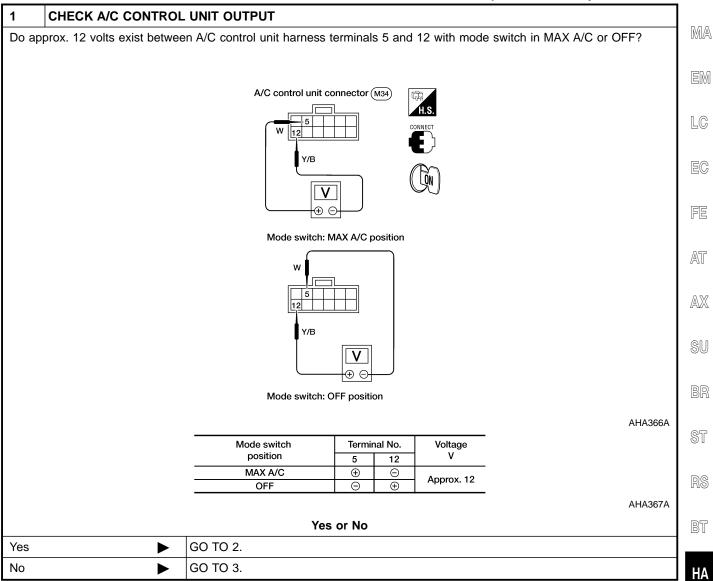


# INTAKE DOOR MOTOR CIRCUIT SYMPTOM:

=NDHA0090

GI

Intake door motor does not operate normally.



SC

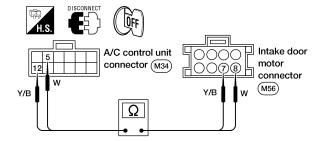
EL



AHA368A

## 2 CHECK CIRCUIT CONTINUITY

- 1. Disconnect intake door motor and front A/C control unit harness connectors.
- 2. Check circuit continuity between intake door motor harness terminal 7 (8) and A/C control unit harness terminal 12 (5).



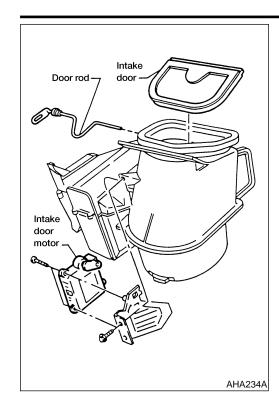
Continuity should exist.

3. Also, check harness for short.

OK •	Replace intake door motor.
NG ►	Repair harness or connectors.

3	CHECK A/C CONTROL UNIT POWER SUPPLY CIRCUIT		
Refe	to HA-184.		
		OK or NG	
OK	<b>&gt;</b>	GO TO 4.	
NG	<b>&gt;</b>	Check the following.  If NG, repair harness or connector.  • Harness connector M34  • Harness for open or short between A/C control unit and fuse	

4	CHECK A/C CONTROL UNIT GROUND		
Refer	Refer to HA-184.		
	OK or NG		
OK	DK Replace A/C control unit.		
NG	IG Repair harness or connector.		



#### **CONTROL LINKAGE ADJUSTMENT**

#### **Intake Door Motor**

NDINOUSS

- 1. Connect the intake door motor harness connector before installing the intake door motor.
- 2. Turn ignition switch ON.
- 3. Select MAX A/C (REC) mode.
- 4. Install the intake door lever and the intake door motor.
- 5. Set the intake door rod in MAX A/C (REC) position and fasten door rod to holder.
- 6. Check that the intake door operates properly when MAX A/C (REC) mode is selected.

MA

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=NDHA0260

## **Mode Door Motor**

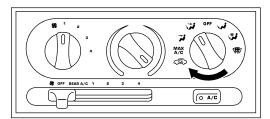
## TROUBLE DIAGNOSIS PROCEDURE FOR MODE DOOR MOTOR

#### Symptom:

Mode door does not operate normally.

#### Inspection Flow

1. Confirm symptom by performing the following operational check.



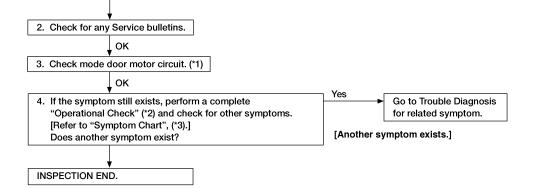
OPERATIONAL CHECK - Discharge air

1) Turn mode control knob.

Discharge air flow Mode Air outlet/distribution control Face Foot Defroster knob 94% 6% 48% 52% 75% 25% 55% 45% 1111 9% 91%

 Confirm that discharge air comes out according to the air distribution table at left.
 Refer to "Discharge Air Flow" in "DESCRIPTION" (\*4).

If OK (symptom cannot be duplicated), perform complete operational check (\*2). If NG (symptom is confirmed), continue with Step 2 following.



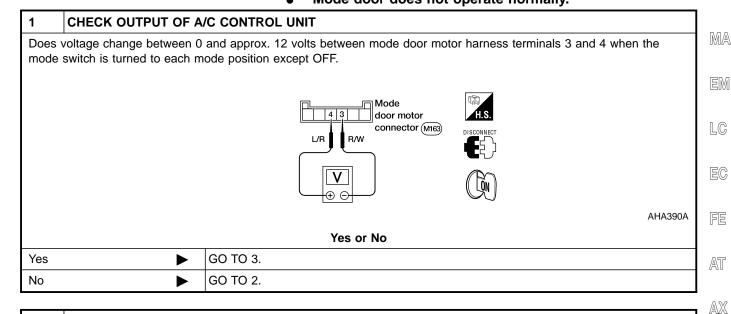
WHA034

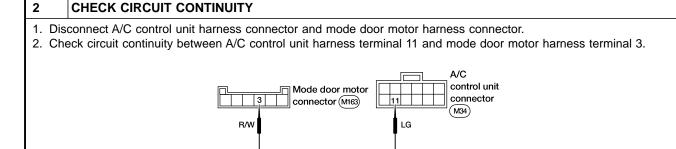
# MODE DOOR MOTOR CIRCUIT Symptom:

=NDHA0261

GI

Mode door does not operate normally.





Ω

AHA370A

#### Continuity should exist.

3. Also, check harness for short.

			OK or NG
 _	 		 _

OK	<b></b>	Replace A/C control unit.
NG	<b>&gt;</b>	Repair harness or connectors.

НА

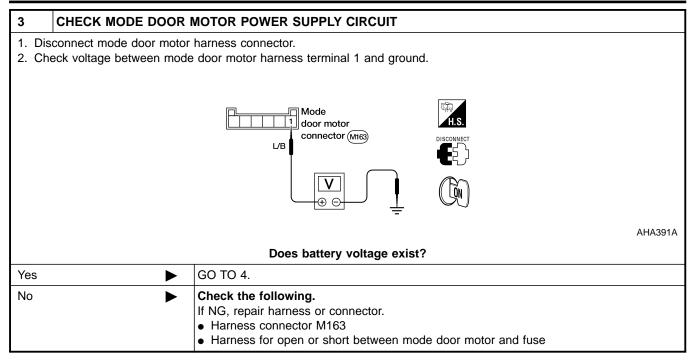
BT

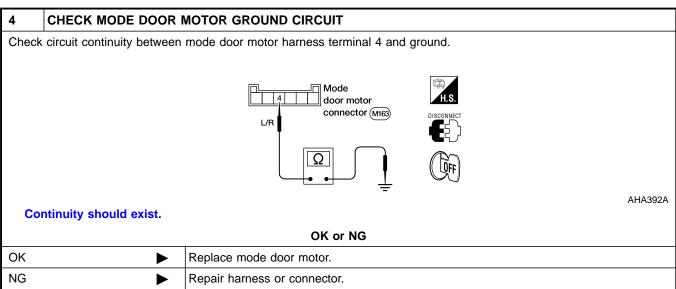
SU

SC

EL









=NDHA0138

GI

MA

## **Front Blower Motor**

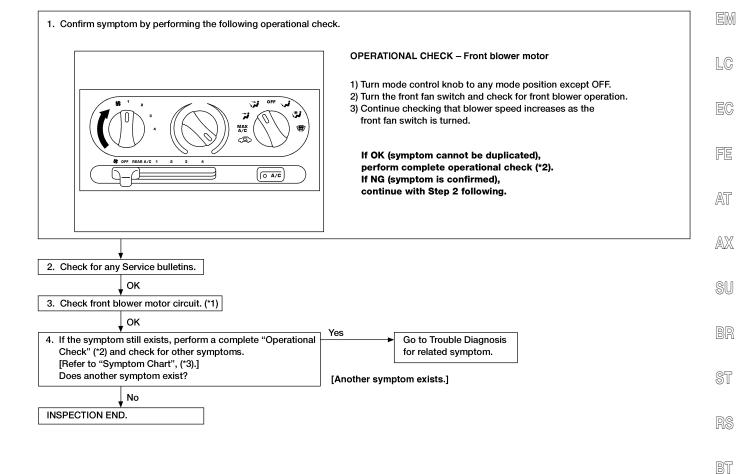
# TROUBLE DIAGNOSIS PROCEDURE FOR FRONT BLOWER MOTOR

Symptom:

\*1: HA-198

Front blower motor does not rotate.

#### **Inspection Flow**



\*2: HA-179

\*3: HA-181

WHA035

HA

SC

HA-197

MANUAL

# FRONT BLOWER MOTOR CIRCUIT SYMPTOM:

=NDHA0089

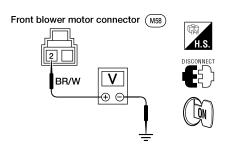
• Front blower motor does not rotate.

1	DIAGNOSTIC PE	ROCED	URE
Check	c if front blower mot	or rotat	es properly at each fan speed.
	Does not rotate at any speed GO TO 2.		
	not rotate speed	<b>&gt;</b>	GO TO 16.
Does speed	not rotate at 4	<b>&gt;</b>	GO TO 19.

2	CHECK FUSES				
	Check 20A fuse (No. 28, located in the fuse block) and 20A fuse (No. 31, located in the fuse block). For fuse layout, refer to "POWER SUPPLY ROUTING", <i>EL-10</i> .				
	Are fuses OK?				
OK	OK				
NG	<b>&gt;</b>	GO TO 10.			

#### 3 CHECK FRONT BLOWER MOTOR POWER SUPPLY CIRCUIT

- 1. Disconnect front blower motor harness connector.
- 2. Press any mode switch except OFF.
- 3. Check voltage between front blower motor harness terminal 2 and ground.

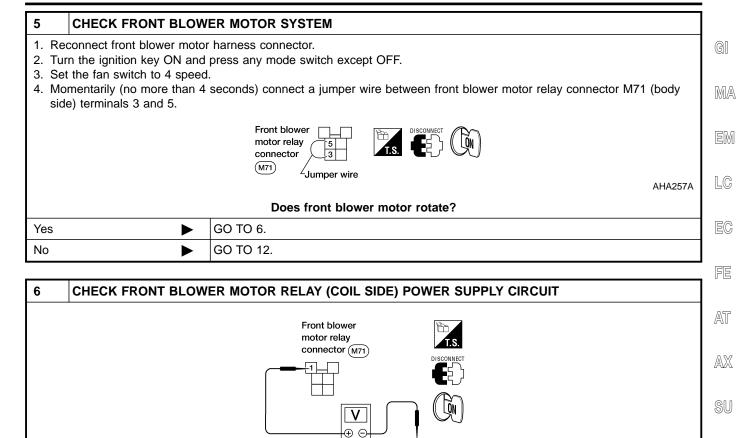


WHA095

## Does battery voltage exist?

, i i i i i i i i i i i i i i i i i i i		,
	Yes	GO TO 14.
	No	GO TO 4.

4	4 CHECK FRONT BLOWER MOTOR RELAY	
Refer to HA-205.		
OK or NG		
ОК	OK ▶ GO TO 5.	
NG	<b>&gt;</b>	Replace front blower motor relay.



Do approx. 12 volts exist between front blower motor relay connector M71 (body side) terminal 1 and ground when ignition

Yes or No

• Harness for open or short between front blower motor relay and ignition switch

GO TO 7.

Check the following.

• Harness connector M71

If NG, repair harness or connector.

▶

switch is turned ON?

Yes

No

RS

ST

AHA259A

НА

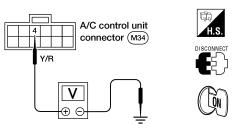
BT

SC

EL

#### 7 CHECK RELAY CONTROL POWER SUPPLY CIRCUIT

- 1. Reconnect front blower motor relay.
- 2. Disconnect A/C control unit harness connector.
- 3. Check voltage between A/C control unit harness terminal 4 and ground.



AHA372A

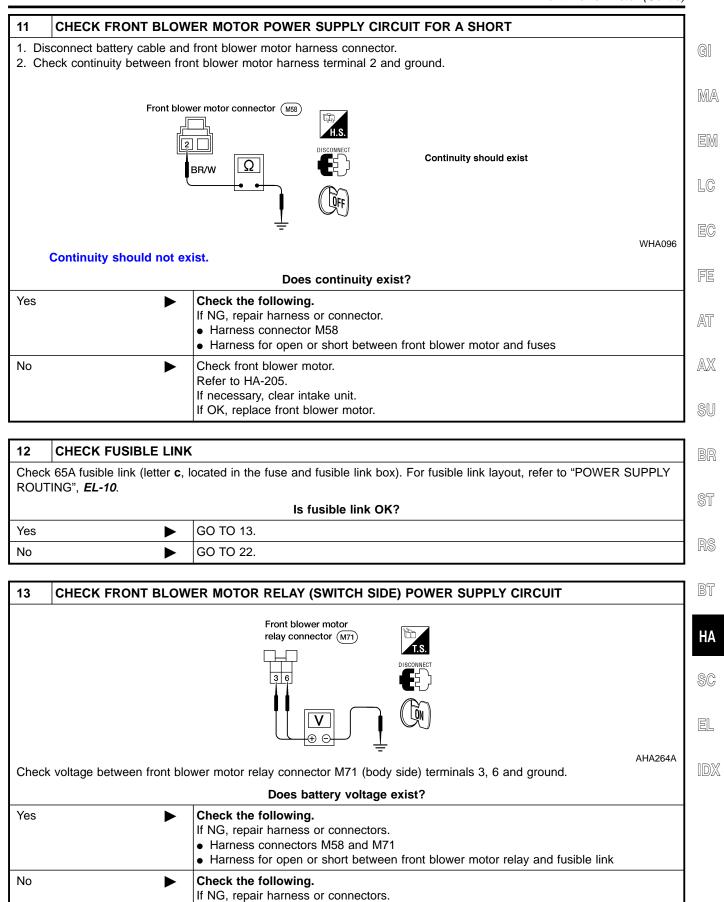
#### Does battery voltage exist when ignition switch is turned ON?

, , , , , , , , , , , , , , , , , , , ,	
Yes	GO TO 8.
No <b>•</b>	Check the following.  If NG, repair harness or connector.  Harness connector M34  Harness for open or short between front blower motor relay and A/C control unit

8	CHECK A/C CONTROL UNIT POWER SUPPLY CIRCUIT		
Refer to HA-184.			
OK or NG			
OK	<b>&gt;</b>	GO TO 9.	
NG  Check the following.  If NG, repair harness or connector.  Harness connector M34  Harness for open or short between A/C control unit and fuse			

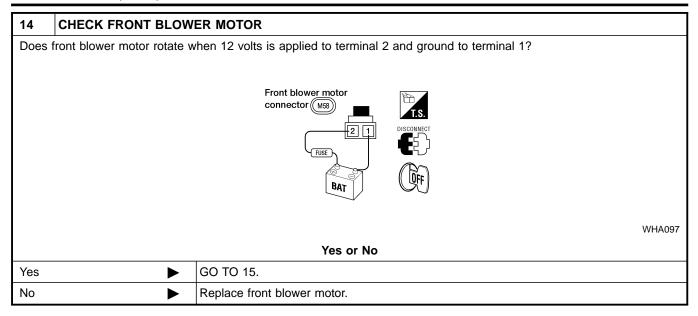
9	CHECK A/C CONTROL UNIT GROUND CIRCUIT		
Refer	Refer to HA-184.		
	OK or NG		
ОК	OK Replace A/C control unit.		
NG	NG Repair harness or connector.		

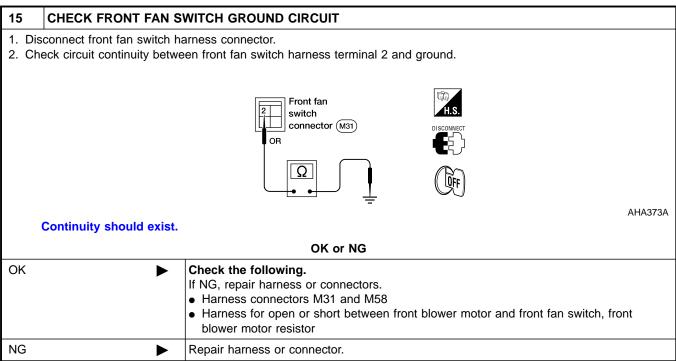
10	REPLACE FUSE		
	1. Replace fuses.		
2. Act	2. Activate the front blower motor system.		
	Do the fuses blow when the front blower motor is activated?		
Yes	<b>&gt;</b>	GO TO 11.	
No	<b>&gt;</b>	INSPECTION END	



• Harness for open or short between front blower motor relay and fusible link

Harness connector M71





16	CHECK FRONT BLOWER MOTOR RESISTOR		
Refer	Refer to HA-205.		
OK or NG			
ОК	<b>&gt;</b>	GO TO 17.	
NG	<b>&gt;</b>	Replace front blower motor resistor.	

17	CHECK FRONT BLOWER MOTOR RESISTOR HARNESS CONNECTOR		
Recon	Reconnect front blower motor resistor harness connector.		
Does 1 spee	not rotate at ed	<b>&gt;</b>	GO TO 21.
Does 2 - 3 s	not rotate at speed	<b>&gt;</b>	GO TO 18.

GI

MA

FE

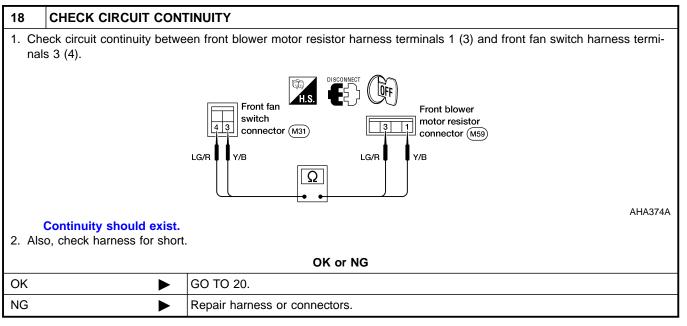
AT

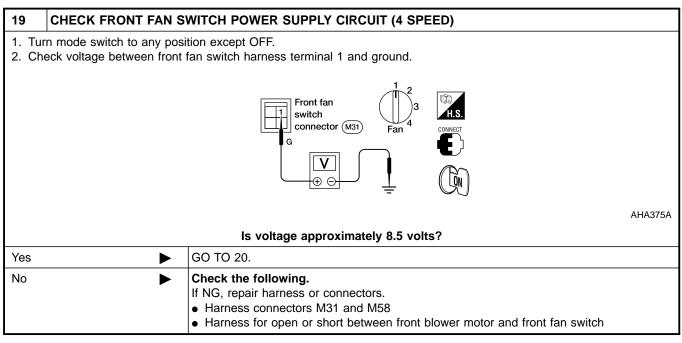
SU

BT

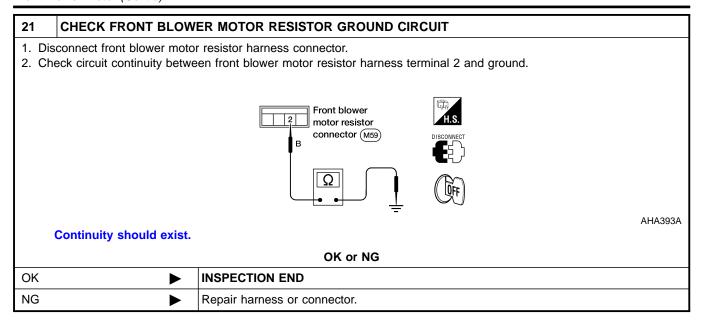
HA

SC

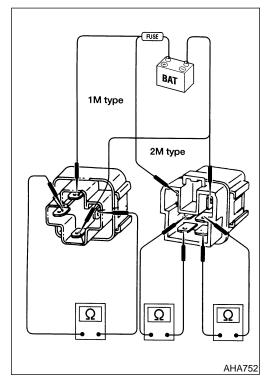




20	CHECK FRONT FAN SWITCH		
Refer	Refer to HA-205.		
	OK or NG		
OK	OK INSPECTION END		
NG	IG Replace front fan switch.		



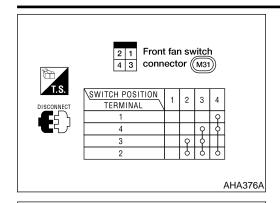
22	REPLACE FUSIBLE LINK		
Replace fusible link.     Does fusible link blow when the front blower motor system is activated?			
	Yes or No		
Yes	<b>&gt;</b>	Check the following.  If NG, repair harness or connectors.  Harness connectors E102 and M2  Harness for open or short between front blower motor relay and fusible link	
No	<b>&gt;</b>	INSPECTION END	



# **ELECTRICAL COMPONENTS INSPECTION**Relays

NDHA0246

Check circuit continuity between terminals by supplying 12 volts and ground to coil side terminals of relays.



Intake

AHA036

#### Front Fan Switch

Check continuity between terminals at each switch position.

GI

MA

EM

LC

#### **Front Blower Motor**

Confirm smooth rotation of the front blower motor.

IDHA0246S02

EC.

Check that there are no foreign particles inside the intake unit.
Check cabin air filter. Refer to "Cabin Air Filter" (HA-250)

212

AT

AX



Check resistance between terminals

NDHA0246S04

SU

Termin	Resistance		
(+)	( – )	( $\Omega$ )	
3		Approx. 1.4 - 1.6	
4	1	Approx. 2.5 - 2.8	
2		Approx. 0.5 - 0.6	



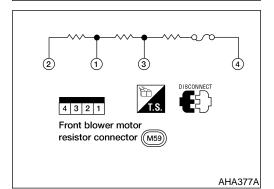
RS

BT

HA

SC

EL



Blower motor



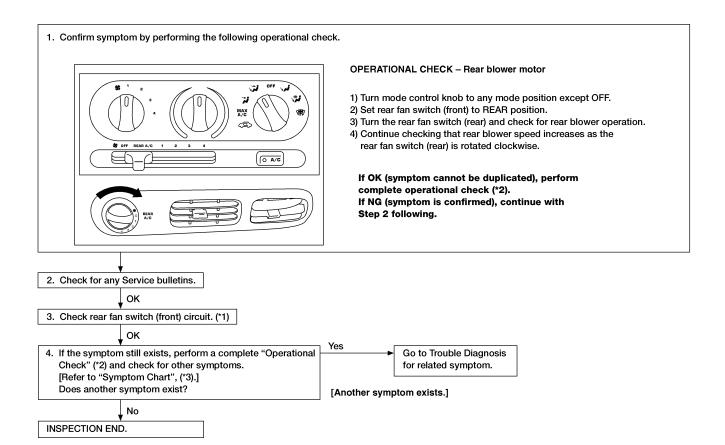
=NDHA0247

## **Rear Blower Motor**

# TROUBLE DIAGNOSIS PROCEDURE FOR REAR FAN SWITCH (FRONT)

Symptom:

Rear blower motor does not rotate when rear fan switch (front) is set to REAR position.
 Inspection Flow



WHA036

# REAR FAN SWITCH (FRONT) CIRCUIT Symptom:

=NDHA0248

 Rear blower motor does not rotate when rear fan switch (front) is set to REAR position.

ch	GI
cn.	Can

MA

LC

FE

AT

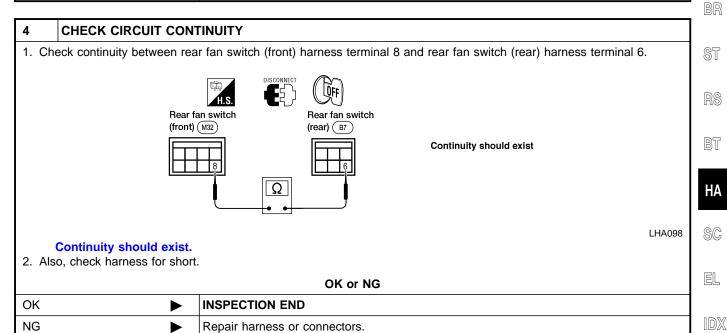
AX

SU

1	CHECK REAR BLOWER MOTOR OPERATION			
Does rear blower motor rotate normally when rear fan switch (front) is set at 1 - 4 speed?				
Yes or No				
Yes	Yes ▶ GO TO 2.			
No	<b>&gt;</b>	Go to Trouble Diagnosis Procedure for Rear Blower Motor (1 - 4 Speed), HA-208.		

2	CHECK REAR FAN SWITCH (FRONT)			
Refer to HA-215.				
OK or NG				
OK	OK <b>▶</b> GO TO 3.			
NG	NG Replace rear fan switch (front).			

3	CHECK REAR FAN SWITCH (REAR)			
Refer to HA-215.				
OK or NG				
ОК	OK ▶ GO TO 4.			
NG	<b>&gt;</b>	Replace rear fan switch (rear).		

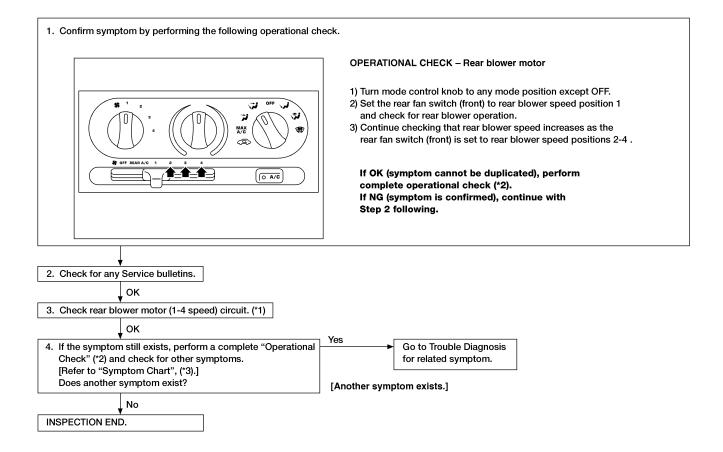




# TROUBLE DIAGNOSIS PROCEDURE FOR REAR BLOWER MOTOR (1-4 SPEED) Symptom:

=NDHA0249

Rear blower motor does not rotate when rear fan switch (front) is set at 1 - 4 speed.
 Inspection Flow



WHA037

Rear Blower Motor (Cont'd)

## **REAR BLOWER MOTOR (1-4 SPEED) CIRCUIT** Symptom:

=NDHA0250

Rear blower motor does not rotate when rear fan switch (front) is set at 1 - 4 speed.

<b>-</b> h	(6
c:n	-

FE

AT

AX

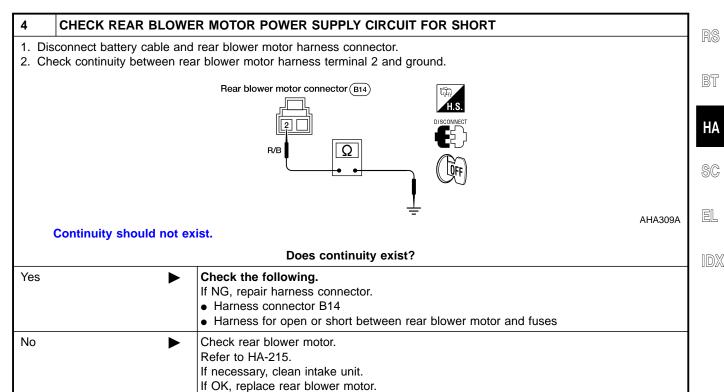
SU

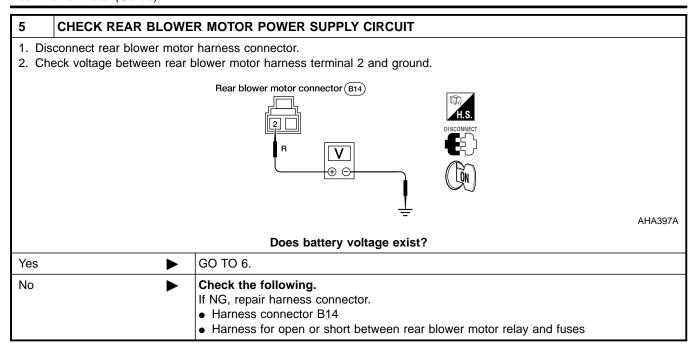
HA

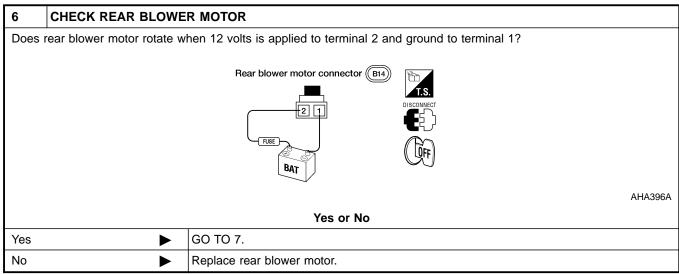
1 DIA	NOSTIC PROCEI	DURE	MA
Check if rea	r blower motor rotat	es properly at each fan speed.	
Does not ro		GO TO 2.	EM
Does not ro		GO TO 13.	LG
Does not roat 4 speed	ate <b>&gt;</b>	GO TO 17.	Leg

2	CHECK FUSES			
Check 15A fuse (No. 24, located in the fuse block) and 15A fuse (No. 25, located in the fuse block). For fuse layout, refer to "POWER SUPPLY ROUTING", <i>EL-10</i> .				
Are fuses OK?				
Yes	<b>&gt;</b>	GO TO 5.	1	
No	<b>&gt;</b>	GO TO 3.	1	

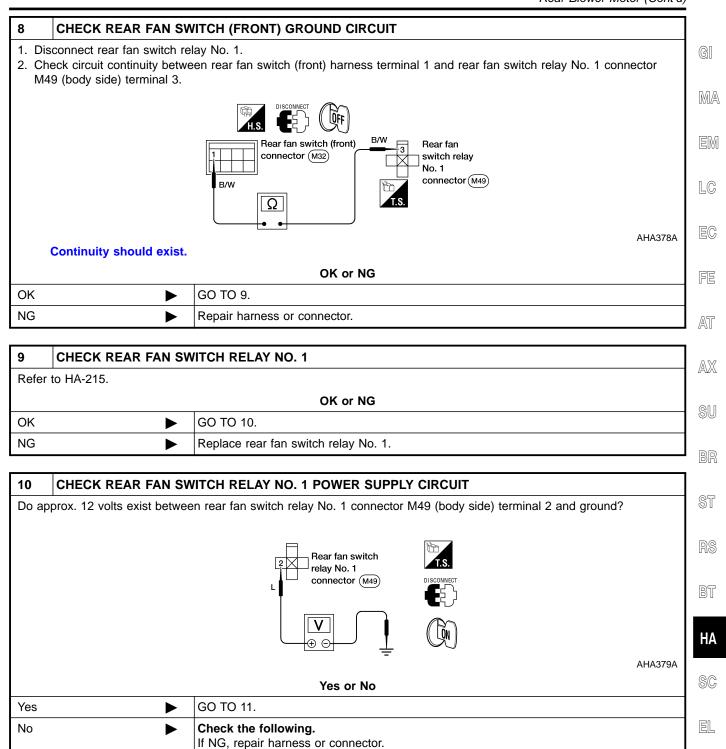
3	REPLACE FUSE				
Replace fuse.					
Does fuse blow when the rear blower motor is activated?					
Yes	Yes ▶ GO TO 4.				
No	No INSPECTION END				







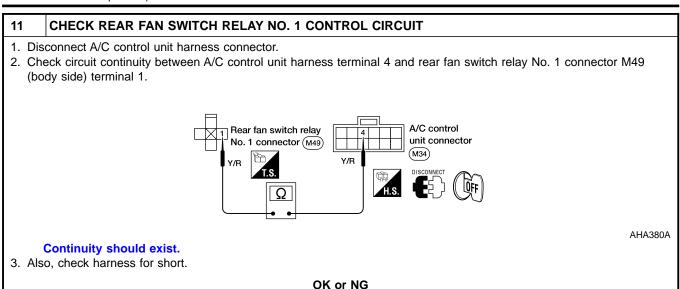
7	CHECK REAR FAN SWITCH (FRONT)				
Refer	Refer to HA-215.				
OK or NG					
OK	OK ▶ GO TO 8.				
NG	NG Replace rear fan switch (front).				



• Harness for open or short between rear fan switch relay No. 1 and fuse

• Harness connector M49

OK NG

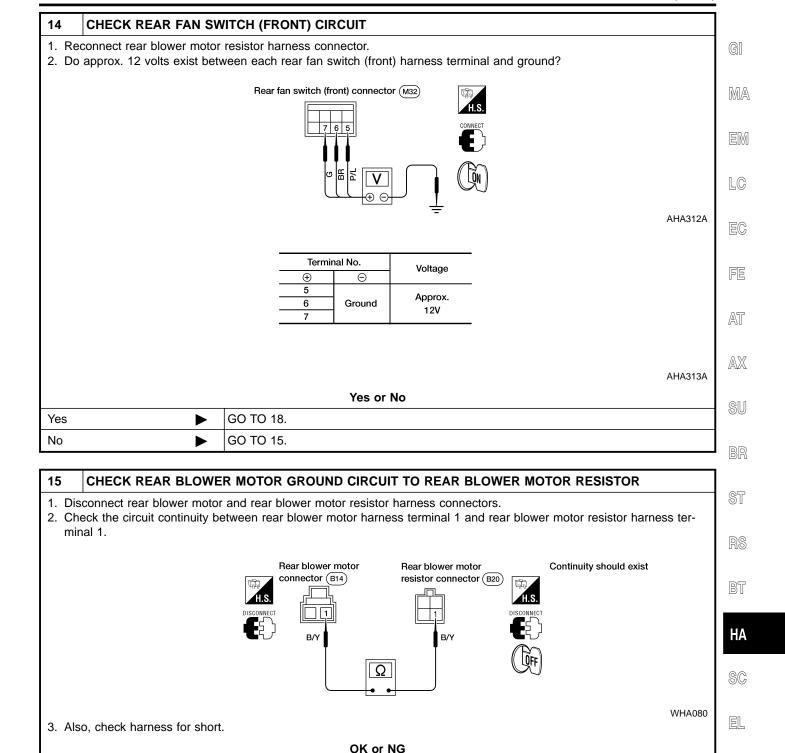


GO TO 12.

Repair harness or connectors.

12 CHECK REAR FAN SWITCH RELAY NO. 1 GROUND CIRCUIT Check circuit continuity between rear fan switch relay No. 1 connector M49 (body side) terminal 5 and ground. Rear fan switch relay No. 1 connector (M49) AHA381A Continuity should exist. OK or NG OK Check the following. If NG, repair harness or connector. Harness connector B14 • Harness for open or short between rear blower motor and rear blower motor resistor NG Repair harness or connector.

13	CHECK REAR BLOWER MOTOR RESISTOR				
Refer to HA-216.					
	OK or NG				
OK	OK ▶ GO TO 14.				
NG	<b>&gt;</b>	Replace rear blower motor resistor.			



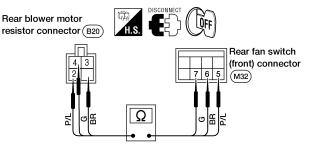
GO TO 16.

Repair harness or connectors.

OK NG

#### 16 CHECK CIRCUITS

- 1. Disconnect rear fan switch (front) harness connector.
- 2. Check circuit continuity between rear fan switch (front) harness terminals and rear blower motor resistor harness terminals.



Termir		
Rear fan	Continuity	
switch (front)	motor resistor	
5	2	
6	3	Yes
7	4	

Continuity should exist

WHA081

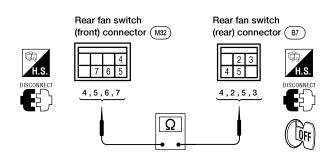
3. Also, check harness for short.

#### OK or NG

OK •	INSPECTION END
NG ►	Repair harness or connector.

#### CHECK CIRCUIT CONTINUITY

- 1. Disconnect rear fan switch (front) and rear fan switch (rear) harness connectors.
- 2. Check circuit continuity between rear fan switch (front) connector M32 terminals and rear fan switch (rear) connector B7 terminals.



Rear fan switch (front) connector terminal	Rear fan switch (rear) connector terminal	Continuity
4	4	Yes
5	2	Yes
6	5	Yes
7	3	Yes

LHA102

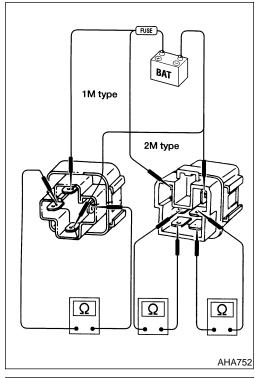
#### Yes or No

Yes	GO TO 18.
No •	Repair harness or connectors.

# 18 CHECK REAR FAN SWITCH (FRONT) Refer to HA-215. OK or NG OK NG Replace rear fan switch (front).

19	CHECK REAR FAN SWITCH (REAR)	
Refer to HA-215.		
OK or NG		
OK	<b>&gt;</b>	INSPECTION END
NG	<b>&gt;</b>	Replace rear fan switch (rear).

Rear Blower Motor (Cont'd)



# **ELECTRICAL COMPONENT INSPECTION**

NDHA0253

Check circuit continuity between terminals by supplying 12 volts and ground to coil side terminals of relays.

GI

MA

LC

FE

AT

AX

Rear Fan Switch (Front)

Rear Fan Switch (Rear)

Check continuity between terminals at each position.

Check continuity between terminals at each position.

Confirm smooth rotation of the rear blower motor.

NDHA0253S02

SU

ST

NDHA0253S03

BT

HA

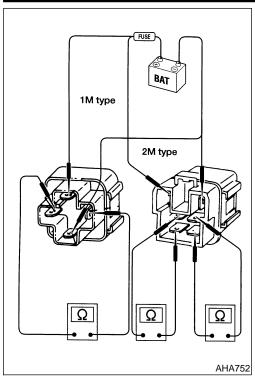
SC

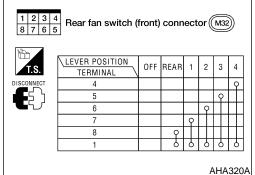
EL

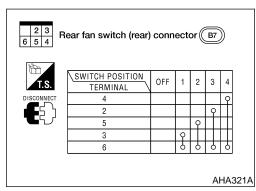
#### **Rear Blower Motor**

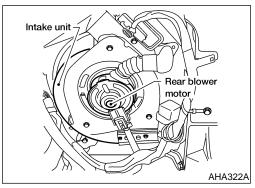
NDHA0253S04

Check that there are no foreign particles inside the intake unit.

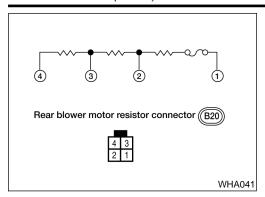








Rear Blower Motor (Cont'd)



# **Rear Blower Motor Resistor**

Check continuity between terminals.

NDHA0253S05



=NDHA0119

GI

MA

### **Magnet Clutch**

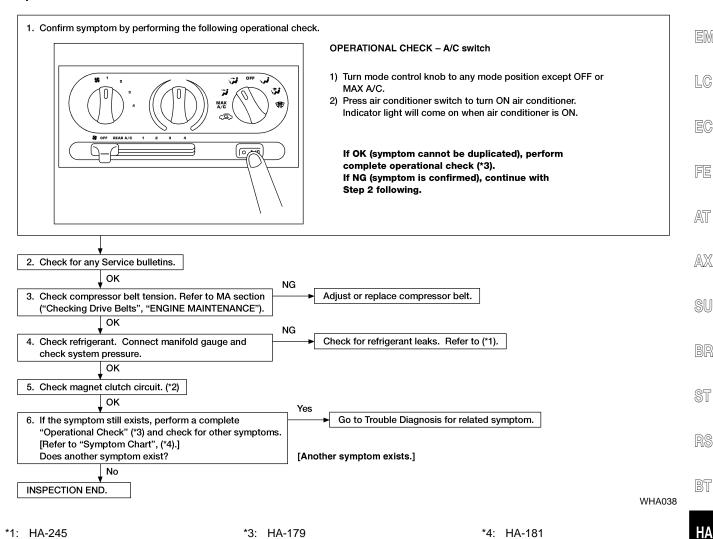
### TROUBLE DIAGNOSIS PROCEDURE FOR MAGNET CLUTCH

#### Symptom:

\*2: HA-218

Magnet clutch does not engage.

#### **Inspection Flow**



# **CONTROL SYSTEM OUTPUT COMPONENTS**

NDHA0262

SC

**Magnet Clutch Control** 

Under normal operating conditions, when the A/C is switched ON, the compressor runs continuously, and the evaporator pressure, and therefore temperature, is controlled by the V-6 variable displacement compressor to prevent freeze up.

#### **Acceleration Cut Control**

NDHA0262S010

The ECM will turn the compressor ON or OFF based on the signal from the throttle position sensor.

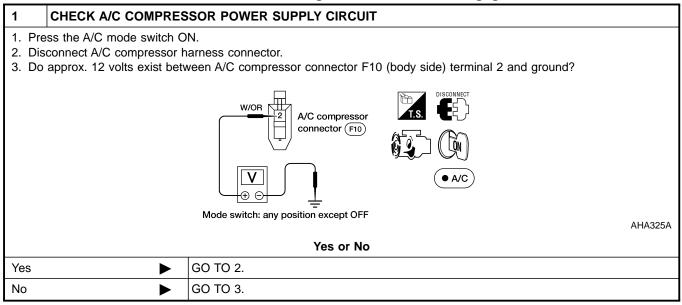
**HA-217** 

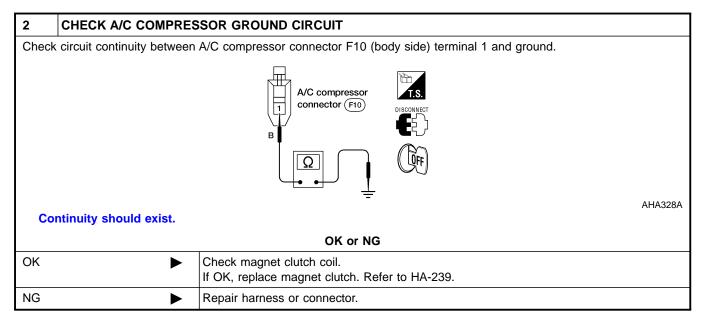


# MAGNET CLUTCH CIRCUIT SYMPTOM:

=NDHA0091

Magnet clutch does not engage.



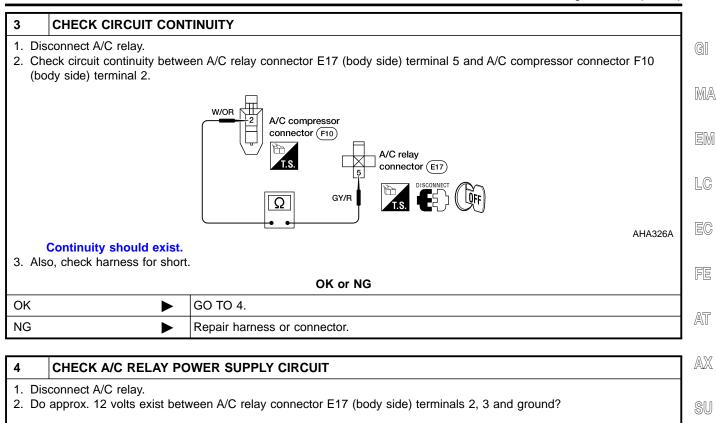


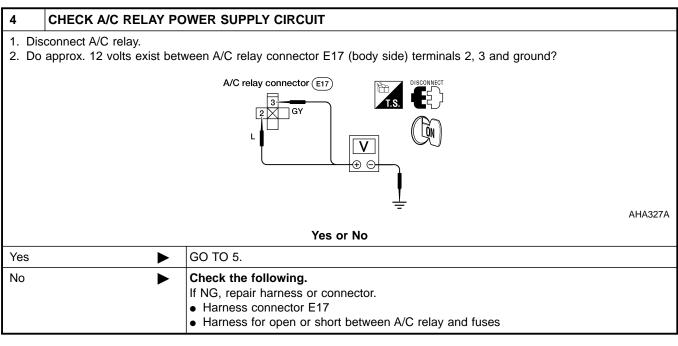
ST

BT

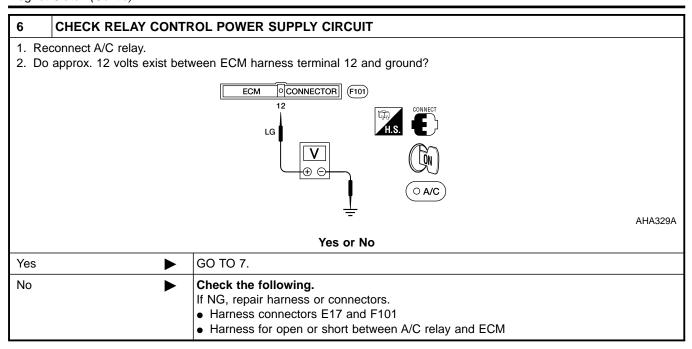
HA

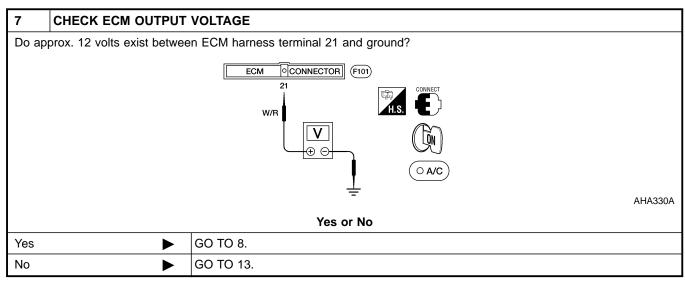
SC

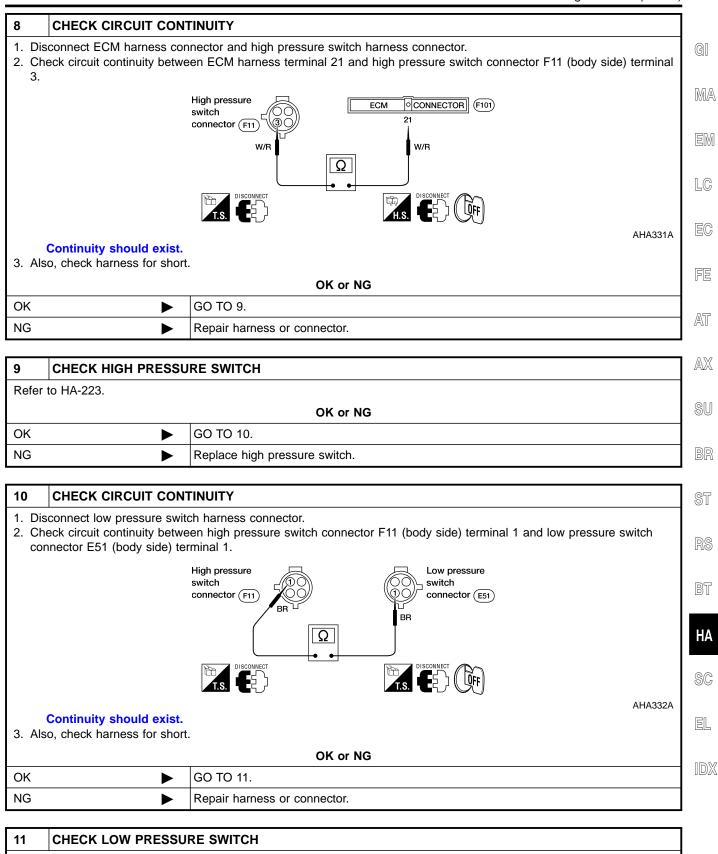




5	CHECK A/C RELAY						
Refer	Refer to HA-223.						
		OK or NG	100				
OK	<b>•</b>	GO TO 6.					
NG	<b>&gt;</b>	Replace A/C relay.	1				







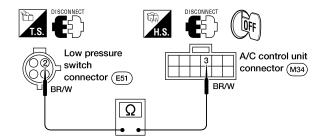
11	1 CHECK LOW PRESSURE SWITCH					
Refer to HA-223.						
	OK or NG					
OK	OK ▶ GO TO 12.					
NG	NG Replace low pressure switch.					



AHA382A

#### 12 CHECK CIRCUIT CONTINUITY

- 1. Disconnect A/C control unit harness connector.
- 2. Check circuit continuity between low pressure switch connector E51 (body side) terminal 2 and A/C control unit harness terminal 3.



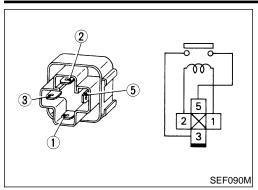
Continuity should exist.

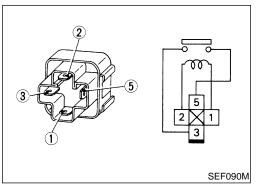
3. Also, check harness for short.

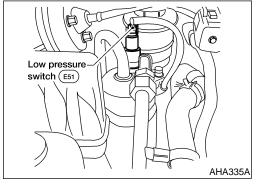
0	K	Replace A/C control unit.
N	G •	Repair harness or connectors.

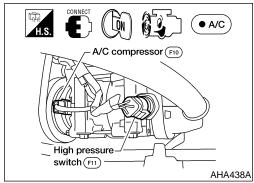
13	CHECK ECM					
Refer	Refer to EC section.					
	<b>&gt;</b>	INSPECTION END				

Magnet Clutch (Cont'd)









### **ELECTRICAL COMPONENTS INSPECTION** A/C Relay

=NDHA0092

NDHA0092S07

Check continuity between terminals 3 and 5.

Conditions	Continuity
12V direct current supply between terminals 1 and 2	Yes
No current supply	No

GI

MA

If NG, replace relay.

(kg/cm<sup>2</sup>, psi)

LC

#### **Low Pressure Switch**

Decreasing to 159 (1.6, 23)

Increasing to 324 (3.3, 47)

Check continuity between terminals.

Low pressure side line pressure kPa

NDHA0092S09

Continuity Does not exist Exists

AT

AX

BR

ST

1.4 - 5.4 N·m Tightening torque (0.13 - 0.55 kg-m, 11.3 - 48 in-lb)

Clutch operation

Turn OFF

Turn ON

#### **High Pressure Switch**

Check continuity between terminals 1 and 3.

NDHA0092S10

SU

High pressure side line pressure kPa (kg/cm², psi)	Clutch operation	Continuity
Increasing to 2,785 (28.4, 404)	Turn OFF	Does not exist
Decreasing to 1,569 (16.0, 228)	Turn ON	Exists
Tightening torque	6.8 - 12 (0.69 - 1.24 kg-n	2.2 N·m n, 60 - 108 in-lb)

BT

HA

SC

EL



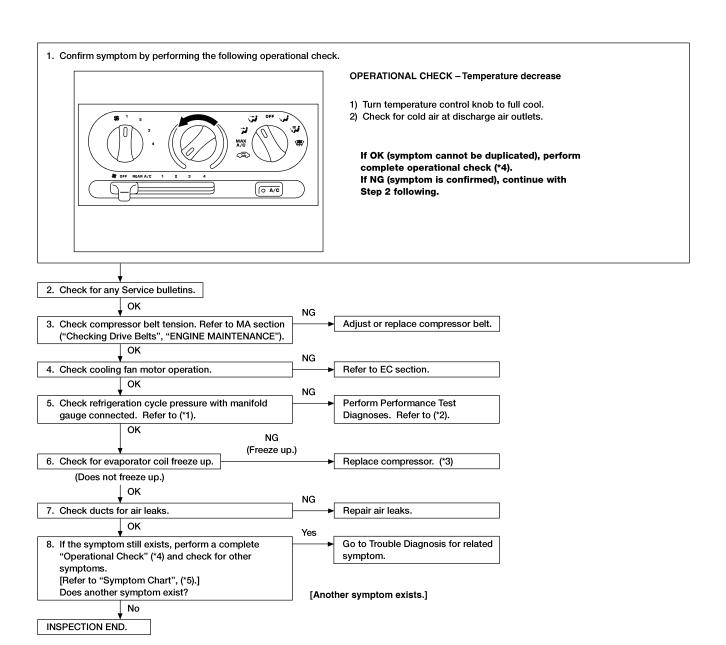
=NDHA0150

# Insufficient Cooling TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT COOLING

#### Symptom:

Insufficient cooling

Inspection Flow



WHA039

\*1: HA-225 \*2: HA-225 \*3: HA-236 \*4: HA-179 \*5: HA-181

Insufficient Cooling (Cont'd)

#### PERFORMANCE TEST DIAGNOSES

NDUAGO

This A/C system is different from other Nissan A/C systems. The typical Nissan A/C system uses a thermal expansion valve to provide a restriction which causes a pressure change and also controls refrigerant flow through the evaporator.

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This system uses a Fixed Orifice Tube (FOT) to cause a pressure change, by restricting the flow of refrigerant to the evaporator. The flow of refrigerant is controlled by engaging and disengaging the compressor clutch based on low side pressure. Therefore, it is critical to consider clutch engagement and disengagement times for proper diagnosis.

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The refrigerant flow is regulated by a fixed orifice tube for the front evaporator and a thermal expansion valve for the rear evaporator.

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The best way to diagnose a condition in the refrigerant system is to note the system pressures (shown by the manifold gauges) and the clutch cycle rate and times. Then, compare the findings to the charts.

The system pressures are low (compressor suction) and high (compressor discharge).

\_\_\_

A clutch cycle is the time the clutch is engaged plus the time it is disengaged (time on plus time off).
Clutch cycle times are the lengths of time (in seconds) that the clutch is ON and OFF.

#### Important — Test Conditions

NDHA0082S02

The following test conditions must be established to obtain accurate clutch cycle rate and cycle time readings

W255

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- run engine at 1,500 rpm for 10 minutes
- operate A/C system on MAX A/C (recirculating air)

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- run blower at maximum speed
- stabilize in vehicle temperature at 21°C to 27°C (70°F to 80°F).

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The following procedure is recommended for achieving accurate diagnosis results in the least amount of time.

1) Connect a manifold gauge set to the system. The test conditions specified must be met to obtain

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- accurate test results.

  2) Start the engine and run at 1,500 rpm.
- 3) Turn A/C system ON (with rear A/C off, if equipped).

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4) As soon as the system is stabilized, record the high- and low-pressures as shown by the manifold gauges. The low side should cycle between approximately 168.9 kPa (1.723 kg/cm², 24.5 psi) and 276 to 324 kPa (2.81 to 3.30 kg/cm², 40 to 47 psi). (As low pressure drops, high pressure should rise.) When the clutch disengages, the low side should rise and the high side should drop.

5) Determine the clutch cycle rate per minute (clutch on time plus off time is a cycle).

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- 6) Record clutch OFF time in seconds.
- 7) Record clutch ON time in seconds.
- 8) Record center register discharge temperature.

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- 9) Determine and record ambient temperature.
- 10) Compare test readings with applicable chart.
- Plot a vertical line for recorded ambient temperature from scale at bottom of each chart to top of each chart.
- Plot a horizontal line for each of the other test readings from scale at LH side of appropriate chart.

At the bottom of chart (HA-227), additional cause components are listed for poor compressor operation or a damaged compressor condition.

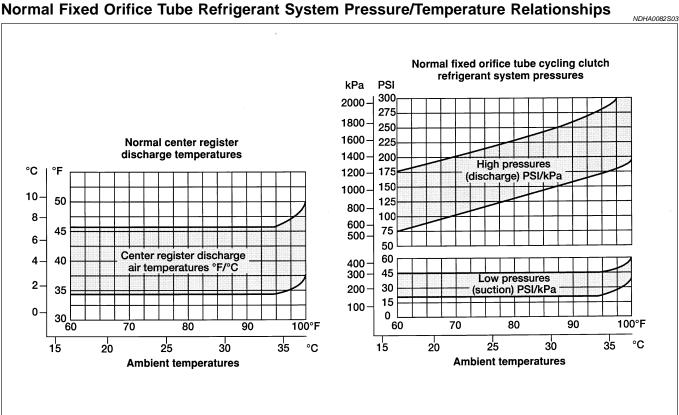
a poorly

The diagnosis charts provide the most direct and sure way to determine the cause of any concern in a poorly performing refrigerant system. However, if the vehicle is equipped with rear A/C, poor performance of the front or rear system may not cause abnormal pressures or clutch cycle time. In this case, poor performance may indicate a restriction of refrigerant flow to that system, or an evaporator problem.

After servicing and correcting a refrigerant system concern, take additional pressure readings and observe the clutch cycle rate while meeting the conditional requirements (HA-227) to ensure the concern has been corrected.

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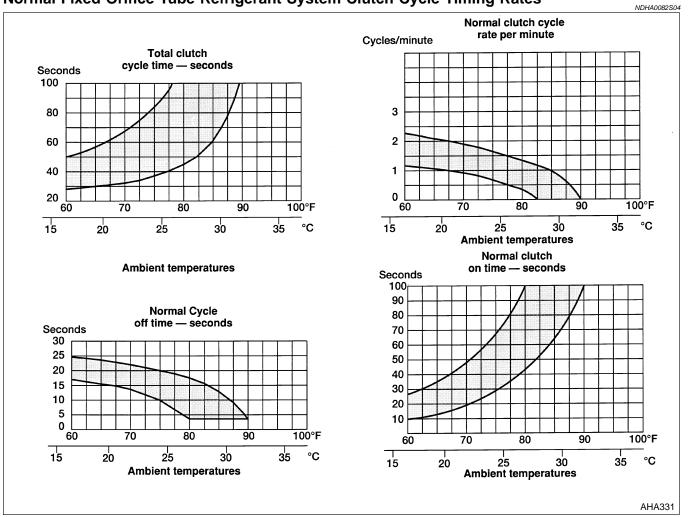
AT

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Normal Fixed Orifice Tube Refrigerant System Clutch Cycle Timing Rates



# Refrigerant System Pressure and Clutch Cycle Timing Evaluation Chart for Fixed Orifice Tube Cycling Clutch Systems

System test conditions must be met to obtain accurate test readings for evaluation. Refer to the normal refrigerant system pressure/temperature and the normal clutch cycle rate and time charts on HA-226.

HIGH (DIS-	LOW (SUC-	,		COMPONENT CALLOR		
CHARGE) PRESSURE	TION) PRES- SURE	RATE	ON	OFF	COMPONENT — CAUSE	
HIGH	HIGH	,			CONDENSER — Inadequate Airflow	(
HIGH	NORMAL TO HIGH	CONTINUOUS RUN			ENGINE OVERHEATING	
NORMAL TO HIGH	NORMAL				REFRIGERANT OVERCHARGE (1) AIR IN REFRIGERANT HUMIDITY OR AMBIENT TEMP VERY HIGH (2)	
NORMAL	HIGH				FIXED ORIFICE TUBE — Missing O-rings Leaking/Missing	
NORMAL TO HIGH	NORMAL TO HIGH	SLOW OR NO CYCLE CONTINU-OUS NO CYCLE		_	MOISTURE IN REFRIGERANT SYSTEM EXCESSIVE REFRIGERANT LUBRICANT	
NORMAL	LOW	SLOW LONG LON		LON	LOW PRESSURE SWITCH — Low Cut-Out	

HIGH (DIS-	LOW (SUC- TION) PRES-	CLUTCH CYCLE TIME			COMPONENT — CAUSE	
CHARGE) PRESSURE	SURE	RATE	ON	OFF	COMPONENT — CAUSE	
NORMAL TO LOW	HIGH	C		INI	COMPRESSOR — Low Performance	
NORMAL TO LOW	NORMAL TO HIGH	C	CONTINUOUS RUN		A/C SUCTION LINE — Partially Restricted or Plugged (3)	
			SHORT	NORMAL	EVAPORATOR — Low or Restricted Airflow	
	NORMAL	_ FAST	SHORT TO VERY SHORT	NORMAL TO LONG	CONDENSER FIXED ORIFICE TUBE OR A/C LIQUID LINE — Partially Restricted or Plugged	
NORMAL TO LOW			SHORT TO VERY SHORT	SHORT TO VERY SHORT	LOW REFRIGERANT CHARGE	
			SHORT TO VERY SHORT	LONG	EVAPORATOR CORE — Partially Restricted or Plugged	
NORMAL TO LOW	LOW	Co	CONTINUOUS RUN		A/C SUCTION LINE — Partially Restricted or Plugged (4) LOW PRESSURE SWITCH — Sticking Closed	
_	_	ERRATIC OPERATION OR COMPRESSOR NOT RUNNING		)R	LOW PRESSURE SWITCH — Dirty Contacts or Sticking Open POOR CONNECTION AT A/C CLUTCH CONNECTOR OR CLUTCH CYCLING SWITCH CONNECTOR A/C ELECTRICAL CIRCUIT ERRATIC	

ADDITIONAL POSSIBLE CAUSE COMPONENTS
ASSOCIATED WITH INADEQUATE COMPRESSOR OPERATION

- COMPRESSOR DRIVE BELT Loose
- COMPRESSOR CLUTCH Slipping
- CLUTCH COIL Open Shorted or Loose Mounting
- A/C RELAY Dirty Contacts or Sticking Open
- CLUTCH WIRING CIRCUIT High Resistance, Open or Blown Fuse
- COMPRESSOR OPERATION INTERRUPTED BY ECM

ADDITIONAL POSSIBLE CAUSE COMPONENTS ASSOCIATED WITH A DAMAGED COMPRESSOR

- LOW PRESSURE SWITCH Sticking Closed or Compressor Clutch Seized
- ACCUMULATOR Lubricant Bleed Hole Plugged
- REFRIGERANT LEAKS
- (1) Compressor may make noise on initial run. This is slugging condition caused by excessive liquid refrigerant.
- (2) Compressor clutch may not cycle in ambient temperatures above 27°C (80°F) depending on humidity conditions.
- (3) Low pressure reading will be normal to high if pressure is taken at accumulator and if restriction is downstream of service valve.
- (4) Low pressure reading will be low if pressure is taken near the compressor and restriction is upstream of service valve.
- Fixed orifice tube operation can be checked by touching the line on each side of the locating crimp. One side should be warm the other should be cold.
- If the compressor is repaired due to the noise or seizure, we recommend replacing the fixed orifice tube, accumulator and (if
  equipped with rear A/C) the rear evaporator inlet filter.



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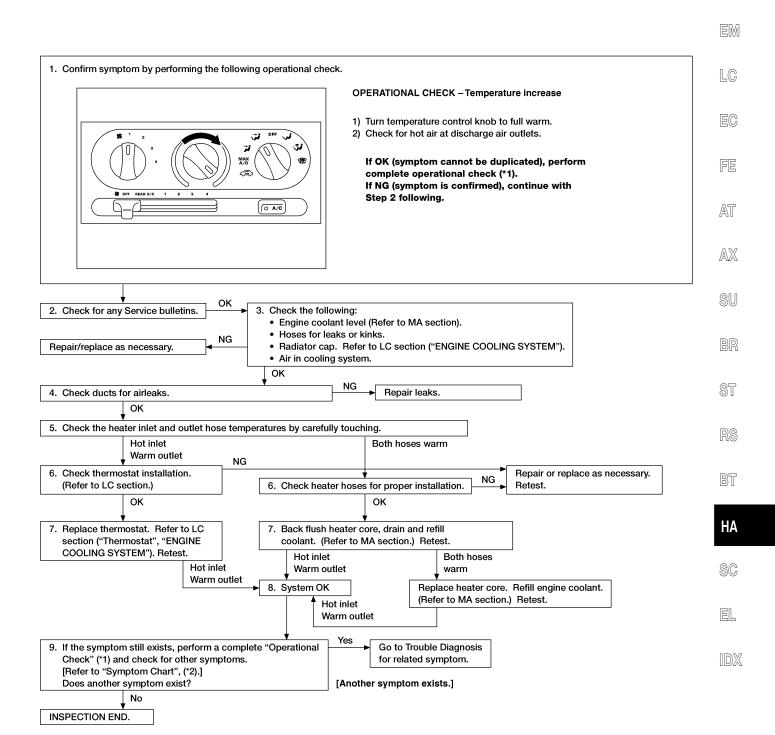
# Insufficient Heating

# TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT HEATING

Symptom:

Insufficient heating

**Inspection Flow** 



WHA040

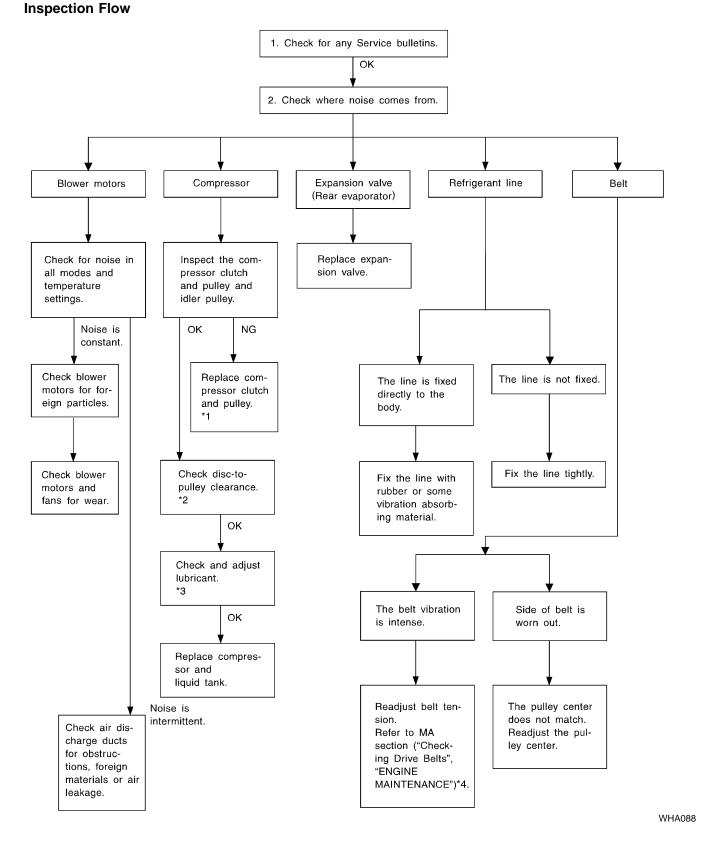


#### **Noise**

#### TROUBLE DIAGNOSIS PROCEDURE FOR NOISE

Symptom: • Noise

=NDHA0080



\*2: HA-238

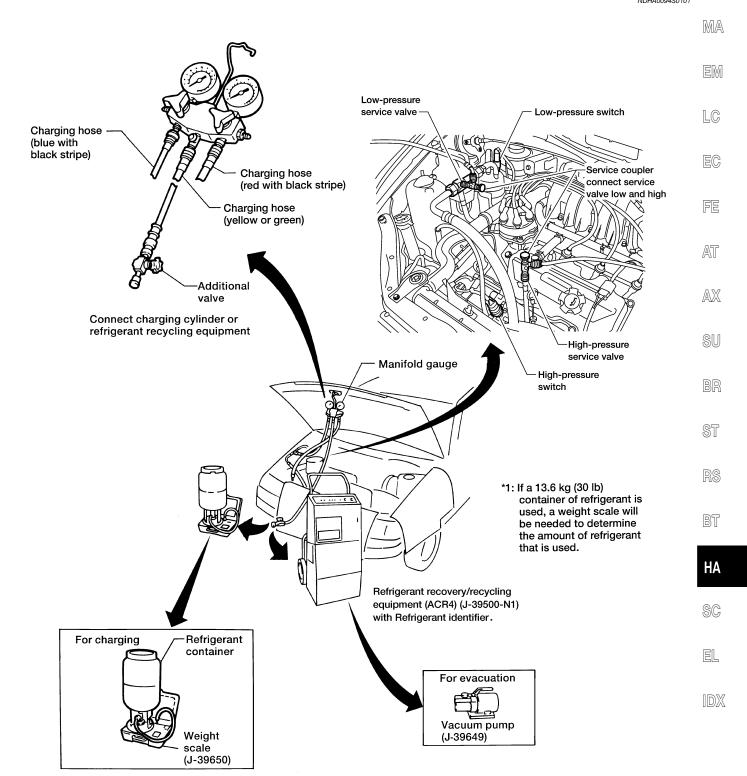
# HFC-134a (R-134a) Service Procedure

# **SETTING OF SERVICE TOOLS AND EQUIPMENT Discharging, Evacuating and Charging Refrigerant**

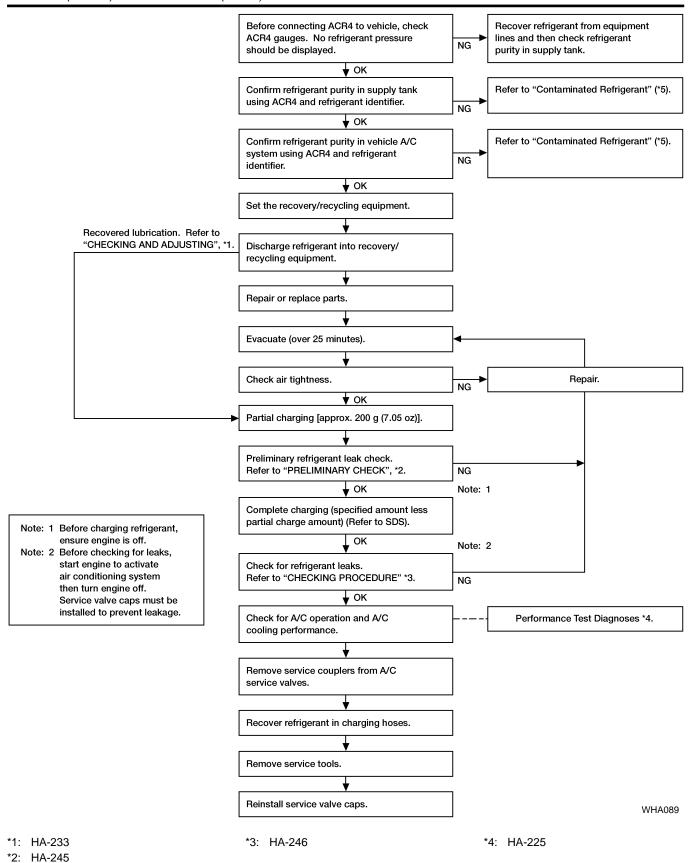
NDHA0094

NDHA0094S01

NDHA0094S0101



AHA283A



Maintenance of Lubricant Quantity in Compressor

## Maintenance of Lubricant Quantity in Compressor

The lubricant in the compressor circulates through the system with the refrigerant. Add lubricant to compressor when replacing any component or after a large gas leakage occurred. It is important to maintain the specified amount.

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If lubricant quantity is not maintained properly, the following malfunctions may result:

- Lack of lubricant: May lead to a seized compressor
- Excessive lubricant: Inadequate cooling (thermal exchange interference)

#### LUBRICANT

NDHA0095S01

Name: Nissan A/C System Oil Type F Part numbers\*: KLH00-PAGQU and KLH00-PAGQF

\*: Always check with the Parts Department for the latest parts information

FE

#### CHECKING AND ADJUSTING

Adjust the lubricant quantity according to the flowchart shown below.

AX

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#### 1 **LUBRICANT RETURN OPERATION**

Can lubricant return operation be performed?

• A/C system works properly.

There is no evidence of a large amount of lubricant leakage.

Yes or No

	Yes		GO TO 2.
l	No	<b>&gt;</b>	GO TO 3.

#### 2 PERFORM LUBRICANT RETURN OPERATION, PROCEEDING AS FOLLOWS

1. Start engine, and set the following conditions:

BT

HA

- Test condition
  - Engine speed: Idling to 1,200 rpm A/C or AUTOMATIC switch: ON

Blower speed: Max. position

Temp. control: Optional [Set so that intake air temperature is 25 to 30°C (77 to 86°F).]

2. Perform lubricant return operation for about 10 minutes.

3. Stop engine.

**CAUTION:** 

If excessive lubricant leakage is noted, do not perform the lubricant return operation.

SC

	GO	TO	3
--	----	----	---

3	CHECK C	OMPRES	SSOR

Should the compressor be replaced?

Yes or No

Yes	<b></b>	Refer to "Lubricant Adjusting Procedure for Compressor Replacement", HA-235.
No	<b>•</b>	GO TO 4.

EL

MANUAL

Maintenance of Lubricant Quantity in Compressor (Cont'd)

4	CHECK ANY PART	
Is there any part to be replaced? (Evaporator, condenser, liquid tank or in case there is evidence of a large amount of lubricant leakage.)		
Yes or No		
Yes	<b>&gt;</b>	Refer to "Lubricant Adjusting Procedure for Components Replacement Except Compressor", HA-235.
No	<b>&gt;</b>	Carry out the A/C performance test.



Maintenance of Lubricant Quantity in Compressor (Cont'd)

# Lubricant Adjusting Procedure for Components Replacement Except Compressor

After replacing any of the following major components, add the correct amount of lubricant to the system.

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#### Amount of lubricant to be added

Part replaced	Lubricant to be added to system	Remarks
Part replaced	Amount of lubricant mℓ (US fl oz, Imp fl oz)	Remarks
Evaporator	75 (2.5, 2.6)	_
Condenser	75 (2.5, 2.6)	_
Accumulator	5 (0.2, 0.2)	Add if compressor is not replaced. *1
In case of refrigerant	30 (1.0, 1.1)	Large leak
leak	_	Small leak *2

<sup>\*1:</sup> If compressor is replaced, addition of lubricant is included in the flow chart.

# **Lubricant Adjusting Procedure for Compressor Replacement**

- 1) Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed, recover refrigerant from equipment lines and then check refrigerant purity.
- Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier. If NG, refer to "Contaminated Refrigerant" (HA-150)
- Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier. If NG, refer to "Contaminated Refrigerant" (HA-150)
- Discharge refrigerant into the refrigerant recovery/recycling equipment. Measure lubricant discharged into the recovery/ recycling equipment.
- 5) Remove the drain plug of the "old" (removed) compressor. Drain the lubricant into a graduated container and record the amount of drained lubricant.
- 6) Remove the drain plug and drain the lubricant from the "new" compressor into a separate, clean container.
- 7) Measure an amount of new lubricant installed equal to amount drained from "old" compressor. Add this lubricant to "new" compressor through the suction port opening.
- 8) Measure an amount of new lubricant equal to the amount recovered during discharging. Add this lubricant to "new" compressor through the suction port opening.
- 9) Torque the drain plug.

# Ford Model FS10 compressor:

18 - 19 N·m (1.8 - 1.9 kg-m, 13 - 14 ft-lb)

10) If the accumulator also needs to be replaced, add an additional 5 m $\ell$  (0.2 US fl oz, 0.2 lmp fl oz) of lubricant at this time. Do not add this 5 m $\ell$  (0.2 US fl oz, 0.2 lmp fl oz) of lubricant if only replacing the compressor.





























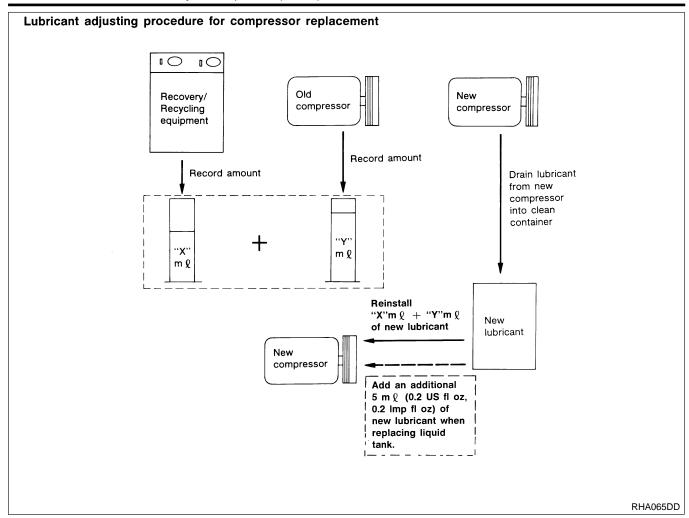








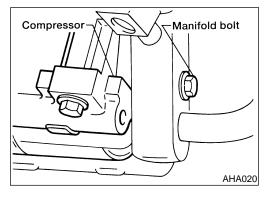
<sup>\*2:</sup> If refrigerant leak is small, no addition of lubricant is needed.



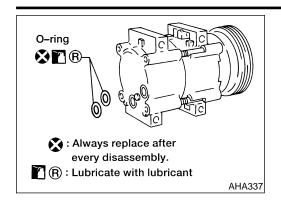
# Compressor REMOVAL

NDHA0096

- Disconnect battery cable.
- Discharge refrigerant into refrigerant recycling equipment. Refer to HA-231.



- 3. Remove manifold bolt.
- 4. Remove manifold and inlet/outlet compressor cap.
- 5. Loosen idler pulley adjusting bolt.
- 6. Remove compressor drive belt.
- 7. Disconnect compressor harness connectors.
- 8. Remove four compressor fixing bolts.
- 9. Remove compressor.



Magnet coil

: N·m (kg-m, ft-lb)

Pully-rotor

10. Remove manifold O-rings from compressor housing.

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**INSTALLATION** 

Installation is the reverse order of removal.

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EC

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AX

BR

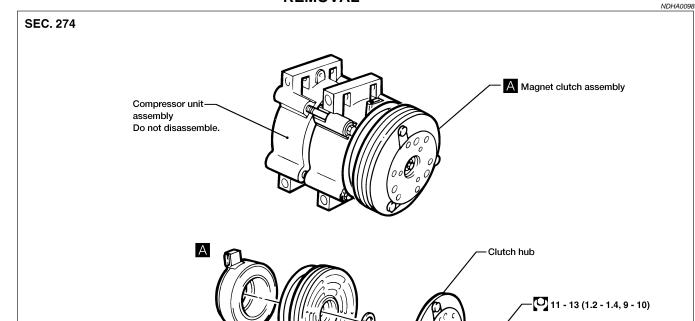
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**Compressor Clutch REMOVAL** 

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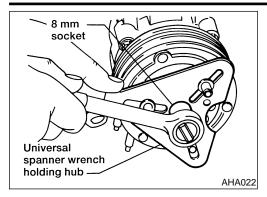


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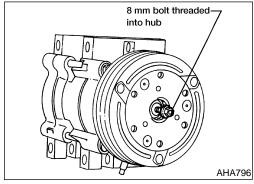
HA

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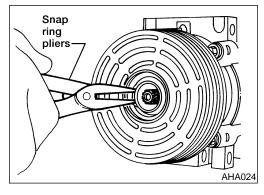
NDHA0100



 Remove the clutch hub retaining bolt. Use Spanner Wrench or equivalent.



Remove clutch hub and shims from compressor shaft. If hub cannot be removed from compressor shaft. If hub cannot be removed from compressor shaft, screw an 8 mm bolt into the shaft hole of the clutch hub to force the hub from the shaft.



- 3. Remove pulley retaining snap ring.
- 4. Remove the pulley and bearing assembly from compressor.

#### INSTALLATION

#### **CAUTION:**

Do not use air tools.

- Clean pulley bearing surface of compressor head to remove any dirt or corrosion.
- 2. Install pulley and bearing assembly on compressor. The bearing is a slip fit on the compressor head and, if properly aligned, it should slip on easily.
- Install pulley retaining snap ring with bevel side of snap ring out.
- 4. Install clutch hub onto compressor shaft, together with original shim(s).
- 5. Thread a new hub retaining bolt into end of compressor shaft.

  Tighten hub retaining bolt:

11 to 14N·m (1.1 to 1.4 kg-m, 8 to 10 ft-lb).

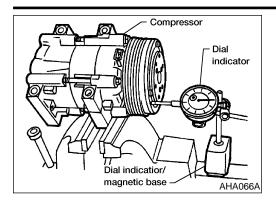
6. When installing a new clutch, cycle it ten times at idle to burnish the clutch and prevent slippage.

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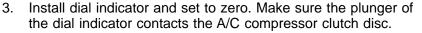
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## **Clutch Air Gap Adjustment**

1. Remove the compressor.

2. Place compressor in a vise.

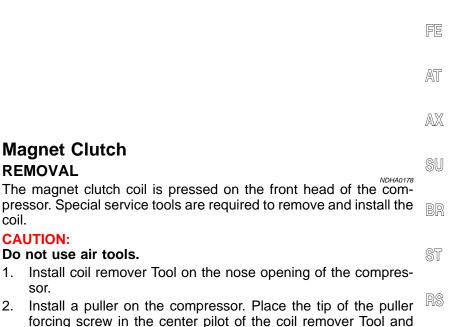


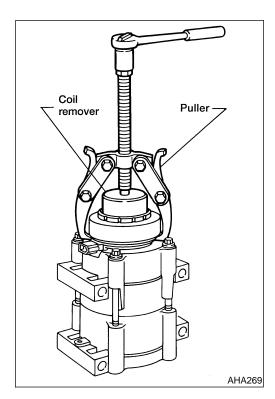
 Measure A/C compressor clutch disc to pulley clearance using jumper wires to energize the A/C compressor clutch disc.

Disc to pulley clearance:

0.45-0.85 mm (0.020-0.033 in)

If the specified clearance cannot be obtained, add or remove shims as required.





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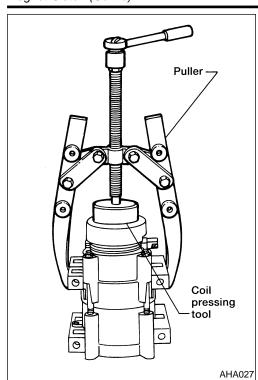
Note the electrical connector location prior to coil removal. There are two possible locations and it is important to align the coil in the correct position during assembly.

the jaws of the puller around the back edge of the field coil.

3. Tighten the pulley forcing screw to pull the coil from the compressor head.

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#### INSTALLATION

#### **CAUTION:**

#### Do not use air tools.

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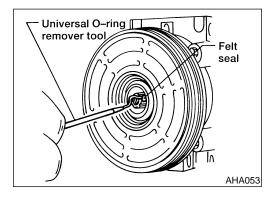
- 1. Clean the coil mounting surface on the front head to remove any dirt or corrosion.
- With the compressor in a vertical position (nose up), place the magnet coil in position on the compressor front head.
   Check to ensure that the coil electrical connector is positioned correctly.
- Place the coil pressing (installer) Tool in position over the compressor nose and to the inner radius of the field coil.
- 4. Position 2–jaw puller Tool on the compressor and the coil pressing Tool as shown in the figure. The jaws of the puller should be firmly engaged with the rear side of the compressor front mounts. The forcing screw must be piloted on the center mark of the pressing tool.
- Tighten the forcing screw with a hand wrench until the coil is pressed on the compressor front head.
   Check to ensure that the magnet coil bottoms against the head at all points around the coil diameter.
- 6. Install the clutch pulley and hub on the compressor as outlined. Adjust the air gap, as necessary. Refer to HA-239.

# Shaft Seal REMOVAL

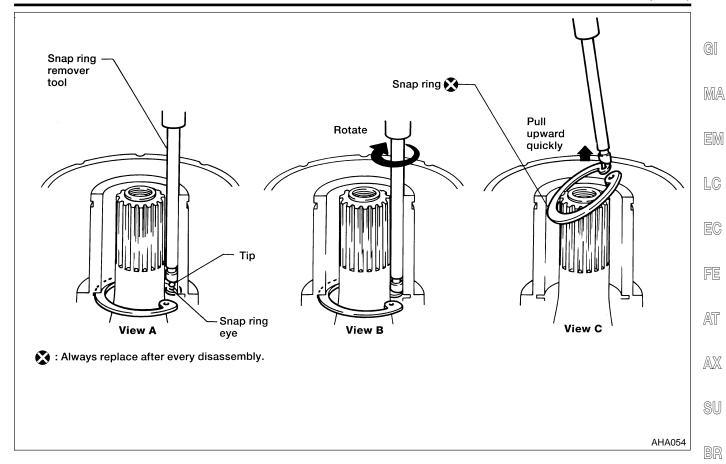
NDHA0180

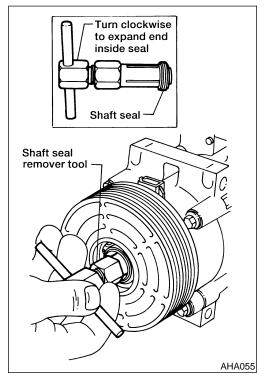
NDHA0180S01

- 1. Discharge the A/C system. Refer to HA-231.
- 2. Remove the compressor from the vehicle. Refer to HA-236.
- Remove the magnet clutch. Refer to HA-239.



- Remove the shaft seal felt with universal O-ring remover tool.
- 5. Remove shaft seal snap ring with snap ring remover.





- 6. Insert end of shaft seal remover tool into nose of compressor. Hold the hex base and turn handle clockwise to expand tool.
- 7. Remove the shaft seal.

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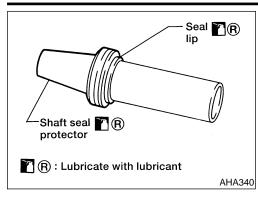
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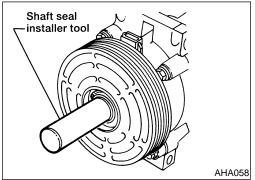
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#### **INSTALLATION**

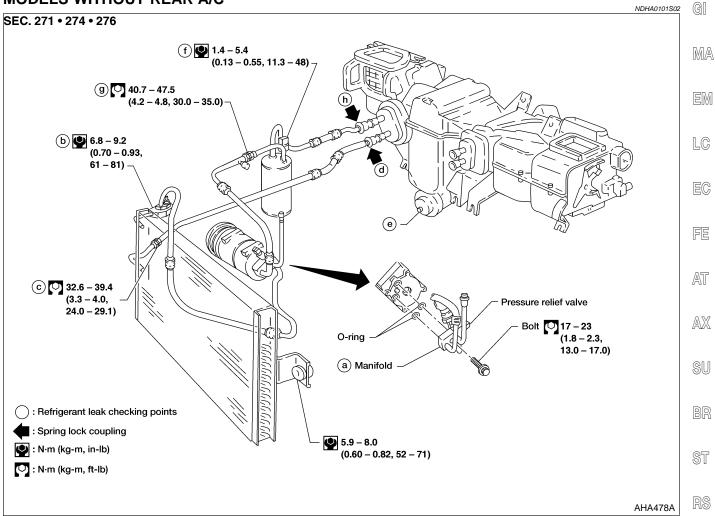
- Dip shaft seal and shaft seal protector in refrigerant lubricant. Install shaft seal on protector with lip of seal facing large end of protector.
- Install shaft seal protector and shaft seal over end of compressor shaft.
- Slowly push shaft seal down protector into compressor shaft with shaft seal installer. Be careful that shaft seal is seated properly.
- Remove shaft seal installer and shaft seal protector from compressor shaft.
- Install shaft seal snap ring. Be careful that snap ring is correctly seated.
- Install shaft seal felt in compressor nose. 6.
- 7. Install clutch hub and pulley.
- Inspect compressor for refrigerant leaks. Refer to HA-245.

NDHA0101

# Refrigerant Lines

#### **MODELS WITHOUT REAR A/C**





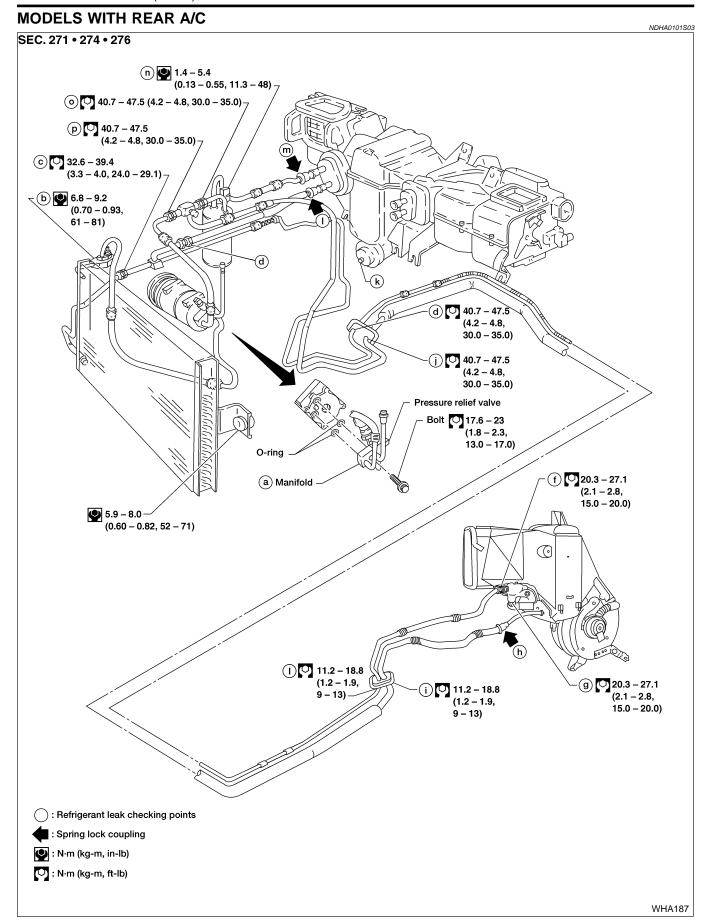
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### Checking Refrigerant Leaks PRELIMINARY CHECK

NDHA0102

Perform a visual inspection of all refrigeration parts, fittings, hoses and components for signs of A/C lubricant leakage, damage and corrosion. A/C lubricant leakage may indicate an area of refrigerant leakage. Allow extra inspection time in these areas when using either an electronic refrigerant leak detector or fluorescent dye leak detector.

If dye is observed, confirm the leak with an approved electronic refrigerant leak detector. It is possible a prior leak was repaired and not properly cleaned.

When searching for leaks, do not stop when one leak is found but continue to check for additional leaks at all system components and connections.

When searching for refrigerant leaks using an electronic leak detector, move the probe along the suspected leak area at 1 to 2 inches per second an no further than 1/4 inch from the component.

#### NOTE:

WHA021

Moving the electronic leak detector probe slower and closer to the suspected leak area will improve the chances of finding a leak.

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# **Electronic Refrigerant Leak Detector** PRECAUTIONS FOR HANDLING LEAK DETECTOR

When performing a refrigerant leak check, use a J41995 electronic refrigerant leak detector or equivalent. Ensure that the instrument is calibrated and set properly per the operating instructions.

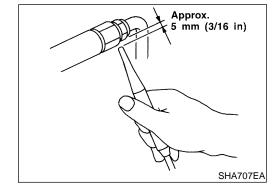
The leak detector is a delicate device. In order to use the leak detector properly, read the operating instructions and perform any specified maintenance.

Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid, solvents and lubricants, may falsely trigger the leak detector. Make sure the surfaces to be checked are clean. Clean with a dry cloth or blow off with shop air. Do not allow the sensor tip of the detector to contact any substance. This can also cause false readings and may damage the detector.

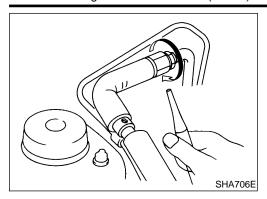
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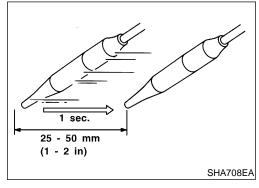
Position probe approximately 5 mm (3/16 in) away from point [D]X to be checked.



J-41995 (A/C leak detector)



2. When testing, circle each fitting completely with probe.



3. Move probe along component approximately 25 to 50 mm (1 to 2 in/sec).

#### CHECKING PROCEDURE

NDHA0296S0

To prevent inaccurate or false readings, make sure there is no refrigerant vapor, shop chemicals or smoke in the vicinity of the vehicle. Perform the leak test in a calm area (low air/wind movement) so that the leaking refrigerant is not dispersed.

- 1. Turn engine off.
- 2. Connect a suitable A/C manifold gauge set to the A/C service ports.
- Check if the A/C refrigerant pressure is at least 345 kPa (3.52 kg/cm², 50 psi) above 16°C (61°F). If less than specification, recover/evacuate and recharge the system with the specified amount of refrigerant.

#### NOTE:

At temperatures below 16°C (61°F), leaks may not be detected since the system may not reach 345 kPa (3.52 kg/cm<sup>2</sup>, 50 psi).

4. Conduct the leak test from the high side (compressor discharge a to evaporator inlet d) to the low side (evaporator drain hose e to compressor suction p). Refer to HA-243. Perform a leak check for the following areas carefully. Clean the component to be checked and move the leak detector probe completely around the connection/component.

#### Compressor

Check the fitting of high and low pressure hoses, relief valve and shaft seal.

#### Liquid tank

Check the pressure switch, tube fitting, weld seams and the fusible plug mounts.

#### Service valves

Check all around the service valves. Ensure service valve caps are secured on the service valves (to prevent leaks).

#### NOTE:

After removing A/C manifold gauge set from service valves, wipe any residue from valves to prevent any false readings by leak detector.

Electronic Refrigerant Leak Detector (Cont'd)

Cooling unit (Evaporator)

With engine OFF, turn blower fan on "High" for at least 15 seconds to dissipate any refrigerant trace in the cooling unit. Wait a minimum of 10 minutes accumulation time (refer to the manufacturer's recommended procedure for actual time) before inserting the leak detector probe into the drain hose. (keep the probe inserted for at least ten seconds.) Use caution not to contaminate the probe tip with water or dirt that may be in the drain hose.

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If a leak detector detects a leak, verify at least once by blowing compressed air into area of suspected leak, then repeat check as outlined above.

Do not stop when one leak is found. Continue to check for additional leaks at all system components. If no leaks are found, perform steps 7 through 10.

LC

7. Start engine.

b.

e.

Set the heater A/C control as follows:

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A/C switch ON Face mode

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Recirculation switch ON C.

d. Max cold temperature Fan speed high

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Run engine at 1,500 rpm for at least 2 minutes.

10. Turn engine off and perform leak check again following steps 4 through 6 above.

SU

Refrigerant leaks should be checked immediately after stopping the engine. Begin with the leak detector at the compressor. The pressure on the high pressure side will gradually drop after refrigerant circulation stops and pressure on the

low pressure side will gradually rise, as shown in the graph. Some leaks are more easily detected when pressure is high.

HA

11. Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If pressure is displayed, recover refrigerant from equipment lines and then check refrigerant purity.

Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier.

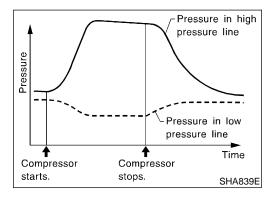
13. Confirm refrigerant purity in vehicle A/C system using ACR4

and refrigerant identifier.

14. Discharge A/C system using approved refrigerant recovery equipment. Repair the leaking fitting or component as necessary.

15. Evacuate and recharge A/C system and perform the leak test to confirm no refrigerant leaks.

16. Conduct A/C performance test to ensure system works properly.



### Fluorescent Dye Leak Detector PRECAUTIONS FOR FLUORESCENT DYE LEAK **DETECTION**

NDHA0277

- The fluorescent dye leak detector is not a replacement for an electronic refrigerant leak detector. The fluorescent dye leak detector should be used in conjunction with an electronic refrigerant leak detector (J-41995) to pinpoint refrigerant leaks.
- For your safety and your customer's satisfaction, read and follow all manufacturer's operating instructions and precautions prior to performing the work.
- Refer to "Precautions for Leak Detection Dye", HA-150.

#### CHECKING SYSTEM FOR LEAKS USING THE FLUORESCENT LEAK DETECTOR

- 1. Check A/C system for leaks using the UV lamp and safety glasses (J-42220) in a low sunlight area (area without windows preferable). Illuminate all components, fittings and lines. The dye will appear as a bright green/yellow area at the point of leakage. Fluorescent dye observed at the evaporator drain opening indicates an evaporator core assembly (tubes, core or TXV) leak.
- 2. If the suspected area is difficult to see, use an adjustable mirror or wipe the area with a clean shop rag or cloth, then check the cloth with the UV lamp for dye residue.
- 3. Confirm any suspected leaks with an approved electronic refrigerant leak detector.
- After the leak is repaired, remove any residual dye using dye cleaner (J-43872) to prevent future misdiagnosis.
- Perform a system performance check and verify the leak repair with an approved electronic refrigerant leak detector.

#### DYE INJECTION

(This procedure is only necessary when re-charging the system or when the compressor has seized and was replaced.)

Refer to "Precautions for Leak Detection Dye", HA-150.

- Check A/C system static (at rest) pressure. Pressure must be at least 345 kPa (50 psi).
- Pour one bottle (1/4 ounce / 7.4 cc) of the A/C refrigerant dye into the injector tool (J-41459).
- 3. Connect the injector tool to the A/C LOW PRESSURE side service fitting.
- 4. Start engine and switch A/C ON.
- 5. With the A/C operating (compressor running), inject one bottle (1/4 ounce / 7.4 cc) of fluorescent dye through the low-pressure service valve using dye injector tool J-41459 (refer to the manufacturer's operating instructions).
- 6. With the engine still running, disconnect the injector tool from the service fitting.

Be careful not to allow dye to spray or drip when disconnecting the injector from the system.

If repairing the A/C system or replacing a component, pour the dye directly into the open system connection and proceed with the service procedures.

7. Operate the A/C system for a minimum of 20 minutes to mix



Fluorescent Dye Leak Detector (Cont'd)

the dye with the system oil. Depending on the leak size, operating conditions and location of the leak, it may take from minutes to days for the dye to penetrate a leak and become vis-

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#### Belt

#### **TENSION ADJUSTMENT**

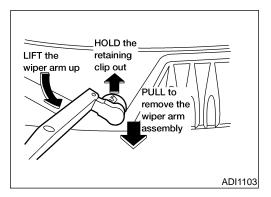
Refer to "Checking Drive Belts", MA-13.

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#### Cabin Air Filter

The cabin air filter restricts the entry of airborne dust and pollen particles and reduces some objectionable outside odors. The filter is located just in front of the windshield under the cowl cover on the passenger side of the vehicle.

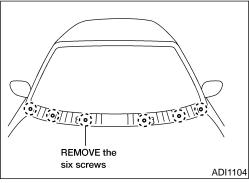
To replace the filter, perform the following procedure.



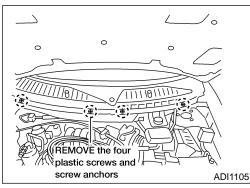
#### **REMOVAL**

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- Remove the windshield wiper arms.
- Lift the wiper arm away from the windshield surface until the wiper is perpendicular to the windshield.
- Lift and remove the wiper arm while holding the small retaining clip at the base of wiper arm outward.

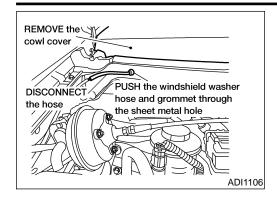


- Remove the cowl cover.
- Remove the six screws.
- Open the hood.



- Remove the four plastic screws from the forward edge of the cowl cover.
- Remove the four plastic screw anchors.

Cabin Air Filter (Cont'd)



REMOVE the

cabin air filter

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PULL out

at the top of the cabin air filter element

cover

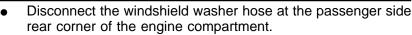
RFMOVF the

four screws

REMOVE the

filter element

cabin air



Push the windshield washer hose and the grommet through the sheet metal hole.

Lift the cowl cover and remove it from the vehicle.



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- Locate the cabin air filter on the passenger side of the vehicle.
- Remove the four screws from the top surface of the cabin air filter top cover.

Remove the cabin air filter cover.



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Remove the cabin air filter element by pulling forward on the top surface of the filter and lifting.



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Install the new cabin air filter element into the filter retaining frame, ensure that you insert the three retaining tabs in the bottom of the filter frame.



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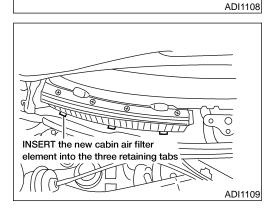
- Install the filter top cover and the four screws.
- Feed the windshield washer hose from the cowl cover through the hole in the sheet metal.
- Ensure that you fully seat the rubber grommet into the sheet metal hole.



- 5. Position the windshield washer hose.
- 6. Reinstall the four screw anchors and the four screws.
- 7. Close the hood.

INSTALLATION

- Install the six screws in the cowl cover. 8.
- 9. Install the windshield wiper arms.
- Push the wiper arm downward onto the wiper arm pivot until the small retaining clip snaps into the locked position.
- Lower the wiper arm blade onto the windshield surface.



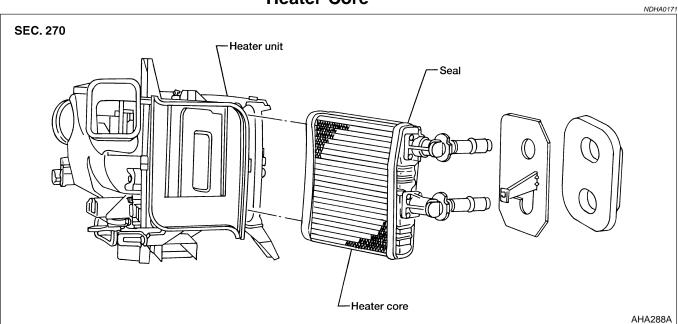


## **Fast Idle Control Device (FICD) INSPECTION**

Refer to "IACV-FICD Solenoid Valve", EC-552.

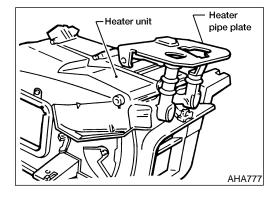
NDHA0104

#### **Heater Core**

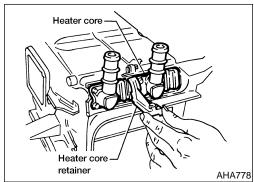


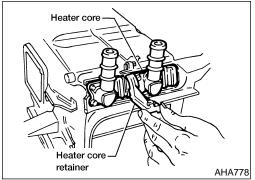
#### **REMOVAL**

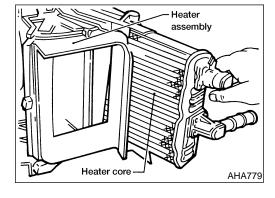
- Drain cooling system. Refer to "Changing Engine Coolant",
- Disconnect two heater hoses in engine compartment.
- Disconnect heater unit ducts.
- Disconnect heater unit bolts.
- 5. Disconnect door motor electrical connectors.
- 6. Remove heater unit.



7. Remove heater pipe plate.







Remove heater core retainer.

9. Remove heater core from heater unit.

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**INSTALLATION** 

Installation is the reverse order of removal. Inspect system for SU coolant leaks. Refer to "Changing Engine Coolant", MA-14.

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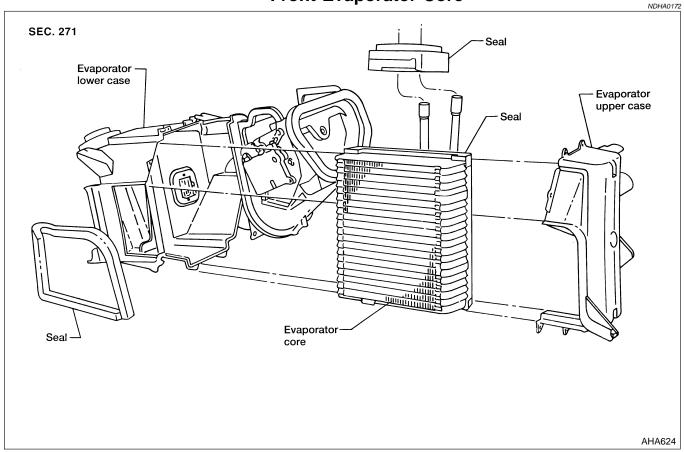
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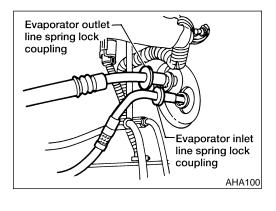
## **Front Evaporator Core**



#### **REMOVAL**

1. Discharge the A/C system. Refer to HA-231.

NDHA0172S01

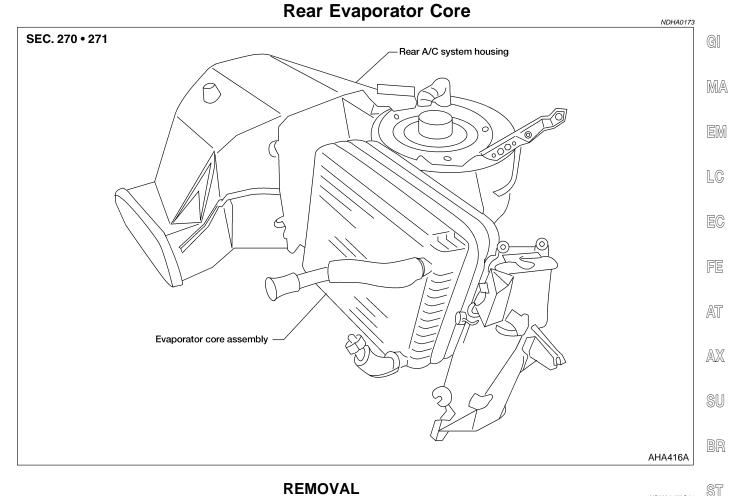


- Use tool to disconnect spring lock couplings in engine compartment.
- 3. Remove instrument panel RH.
- 4. Remove duct from heater unit to register RH.
- 5. Disconnect blower motor and electrical connector.
- 6. Remove evaporator.

#### **INSTALLATION**

NDHA0172S02

Installation is the reverse order or removal. Inspect system for refrigerant leaks. Refer to HA-245.



**REMOVAL** 

Discharge and recover refrigerant from the A/C system. Refer to HA-231.

Remove driver's side trim panel and bolts from housing.

- Remove A/C system housing.
- Remove evaporator core.

#### **INSTALLATION**

Installation is the reverse order of removal.

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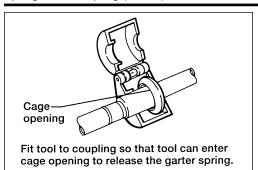
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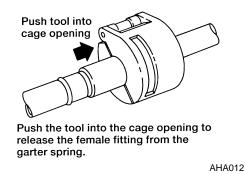
# **Spring Lock Coupling**

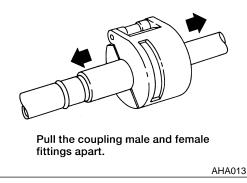
Refer to "Precautions for Refrigerant Connection" on page HA-151.

A plastic indicator ring is used on spring lock couplings during vehicle assembly to indicate that the coupling is connected. After the coupling is connected, the indicator ring is not necessary but will stay near the cage opening.

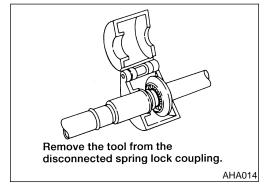


AHA011





AHA948



Garter spring Check for missing or damaged garter spring - remove damaged spring with

small hooked wire - install new spring

if damaged or missing.

**REMOVAL** 

1. Discharge refrigerant from system. Fit spring lock coupling tools (9.53 mm [3/8 in], 12.70 mm [1/2 in], 15.88 mm [5/8 in] or 19.05 mm [3/4 in] to the coupling.

2. Close tool and push into open side of cage to expand garter spring and release female fitting.

If the tool is cocked while pushing it into the cage opening the garter spring may not release.

After garter spring is expanded, pull fitting apart.

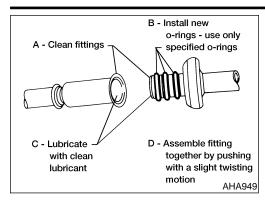
Remove tool from disconnected coupling.

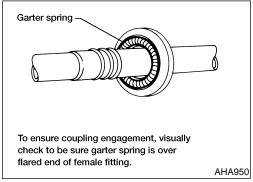
#### **INSTALLATION**

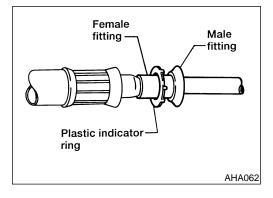
Check to ensure that garter spring is in cage of male fitting. If garter spring is missing, install a new spring by pushing it into the cage opening. If garter spring is damaged, remove it from cage with a small wire hook (do not use a screwdriver) and install a new spring. Check for burrs on the end of the male tube to avoid scratching the female tube.

MANUAL

Spring Lock Coupling (Cont'd)







- 2. Clean all dirt of foreign material from both pieces of coupling.
- 3. Install new O-rings on male fitting.

#### NOTE:

O-rings are made of a special material. Use only the specified O-rings.

The use of any O-ring other than the specified O-ring may allow the connection to leak intermittently during vehicle operation.

- Lubricate male fitting and O-rings and inside of female fitting with clean lubricant. Check for scratches on the inner surface of the female fitting.
- Install plastic indicator ring into cage opening if indicator ring is to be used.
- Fit female fitting to male fitting and push until garter spring snaps over flared end of female fitting.
   If plastic indicator ring is not used, it will snap out of cage opening when coupling is connected to indicate engagement.
- If indicator ring is not used, ensure coupling engagement by visually checking to verify garter spring is over flared end of female fitting.



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#### Manual

# **GENERAL SPECIFICATIONS Compressor**

=NDHA0169

NDHA0169S01

	ו טבפסו טאחשאו
Model	FS-10
Туре	Swash plate
Displacement cm³ (cu in)/rev.	170 (10.37)
Cylinder bore x stroke mm (in)	29.0 x 25.7 (1.142 x 1.012)
Direction of rotation	Clockwise (viewed from drive end)
Drive Belt	Poly V

Lubricant NDHA0169S02

Model	Only front A/C models	Front & rear A/C models	
Wodei	FS-10 compressor		
Туре	Nissan A/C System Lubricant PAG Type F or equivalent*		
Capacity mℓ (US fl oz, imp fl oz) Total in system	207 (7.0, 7.3)	325 (11.0, 11.5)	

<sup>\*:</sup> Suniso 5GS is not acceptable for use in this vehicle.

### Refrigerant

NDHA0169S03

Туре		R134a
Capacity	Only front A/C models	0.907 (2.0)
kg (lb)	Front A/C & rear A/C models	1.531 (3.376)

# INSPECTION AND ADJUSTMENT Engine Idling Speed (When A/C is ON)

NDHA0170 NDHA0170S01

• Refer to "Idle Speed and Ignition Timing", *EC-563*.

#### **Belt Tension**

NDHA0170S02

Refer to "Checking Drive Belts", MA-13.

## Compressor

NDHA0170S03

Model	FS-10
Off Vehicle Clutch hub-pulley clearance mm (in)	0.45-0.85 (0.0177-0.335)