# **BODY & TRIM**

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SECTION

### PRECAUTIONS

#### Service Notice

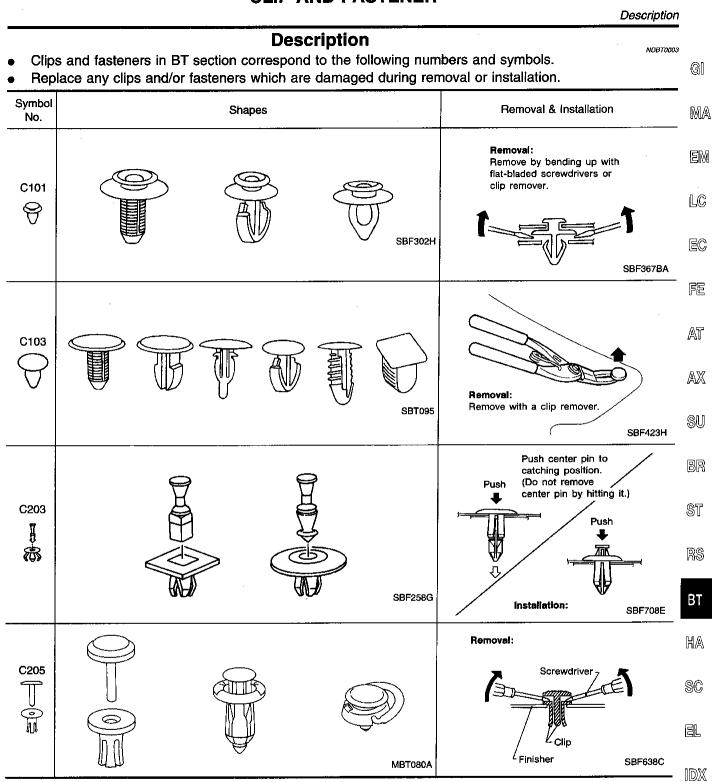
- When removing or installing various parts, place a cloth or padding onto the vehicle body to prevent scratches.
- Handle trim, molding, instruments, grille, etc. carefully during removing or installing. Be careful not to soil or damage them.
- Apply sealing compound where necessary when installing parts.
- When applying sealing compound, be careful that the sealing compound does not protrude from parts.
- When replacing any metal parts (for example body outer panel, members, etc.), be sure to take rust prevention measures.

### Supplemental Restraint System (SRS) "AIR BAG"

The Supplemental Restraint System "AIR BAG", used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and on the instrument panel on the passenger side), a diagnosis sensor unit, warning lamp, wiring harness and spiral cable. Information necessary to service the system safely is included in the **RS section** of this Service Manual.

#### WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses are covered with yellow insulation either just before the harness connectors or for the complete harness, for easy identification.



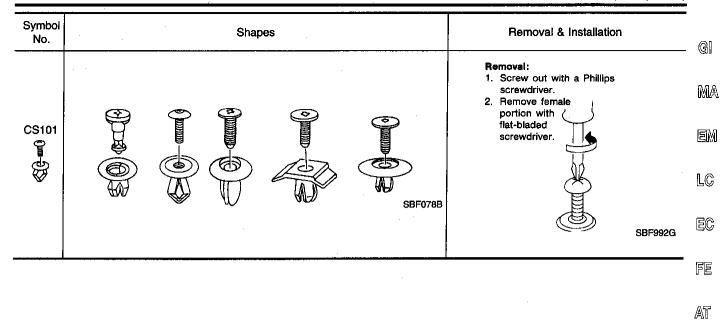
# **CLIP AND FASTENER**

#### Description (Cont'd)

Symbol No.	Shapes	Removal & Installation
CE103	SBF104B	Removal:
CE117	SBF174D	Removal: Remove with a flat-bladed screwdriver or pliers.
CF109	Clip-A Seal Clip-B (Grommet) SBF651B	Removal: Finisher Flat-bladed Screwdrivers Body panel Clip-A Body panel Clip-A
CG101	SBF145B	Removal: Rotate 45° to remove. Removal: Removal: SBF085B
CR103	SBF768B	Removal: Holder portion of clip must be spread out to remove rod.

# **CLIP AND FASTENER**

Description (Cont'd)



AX

SU

BR

ST

SC

EL

IDX

### **BODY FRONT END**

Removal and Installation

### **Removal and Installation**

- When removing or installing hood, place a cloth or other padding on front fender panel and cowl top. This prevents vehicle body from being scratched.
- Bumper fascia is made of plastic. Do not use excessive force and be sure to keep oil away from it.
- Hood adjustment: Adjust at hinge portion.
- Hood lock adjustment: After adjusting, check hood lock control operation. Apply a coat of grease to hood lock engaging mechanism.
- · Hood opener: Do not attempt to bend cable forcibly. Doing so increases effort required to unlock hood.

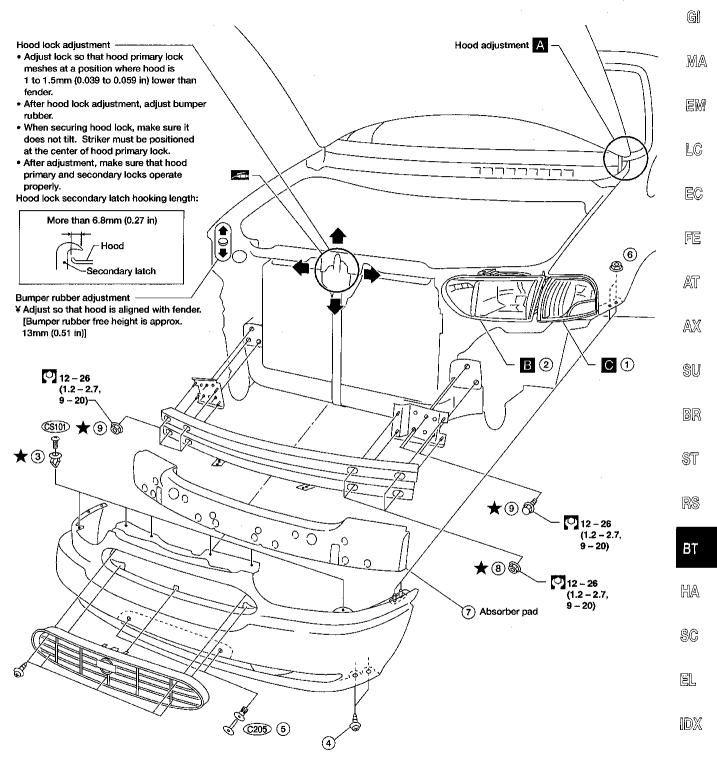
#### FRONT BUMPER ASSEMBLY

- 1. Remove screws securing left and right combination lamps and remove the lamps.
- 2. Remove bolts and nuts securing left and right headlamps and remove the headlamps.
- 3. Remove clips securing front bumper fascia to radiator support.
- 4. Remove clips and screws securing left and right splash shields to front bumper fascia and move splash shields aside.
- 5. Remove clips securing front bumper fascia to bumper reinforcement.
- 6. Remove nuts securing front bumper fascia to left and right fenders and remove front bumper fascia.
- 7. Remove absorber pad from bumper reinforcement.
- 8. Remove nuts securing bumper reinforcement to left and right bumper brackets and remove bumper reinforcement.
- 9. Remove bolts securing left and right bumper brackets to left and right side members and then remove left and right bumper brackets.

NDBT0004S01

### **BODY FRONT END**

#### SEC. 260 • 262 • 620 • 623



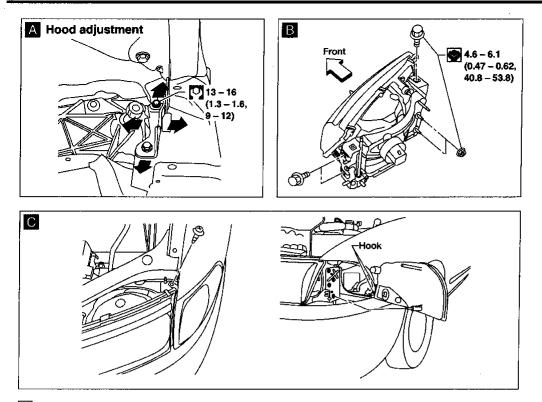
: N·m (kg-m, ft-lb)

 $\star$  : Bumper assembly mounting nuts, bolts, and clips

: Should be lubricated with grease

# **BODY FRONT END**

Removal and Installation (Cont'd)

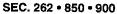


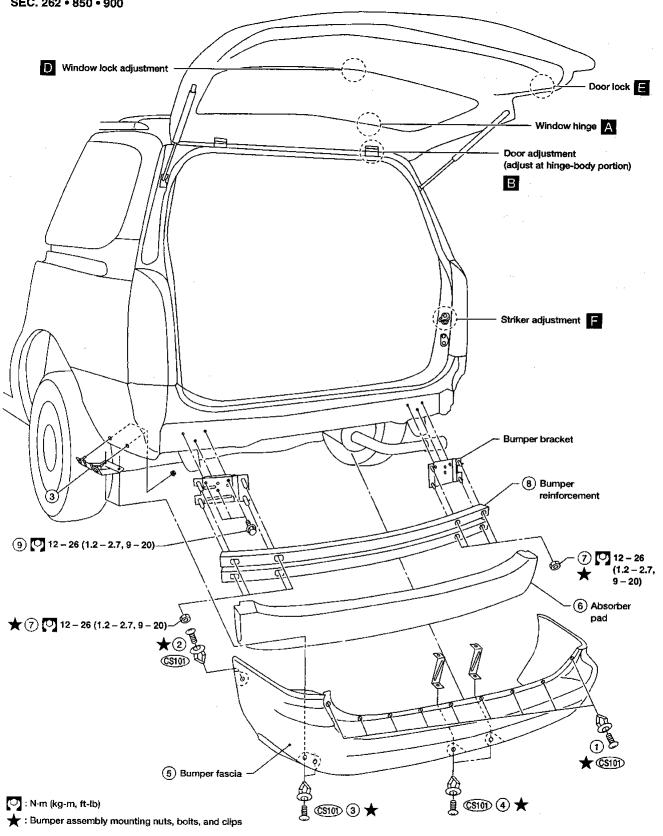
●: N·m (kg-m, in-lb)
 ●: N·m (kg-m, ft-lb)

Removal and Installation ND8T0005 Bumper fascia is made of plastic. Do not use excessive force and be sure to keep oil away from it. GI Back door lock system adjustment: Adjust lock & striker so that they are in the center. After adjustment, check back door lock operation. Back door hatch lock system adjustment: Adjust lock & striker so that they are in the center. MA After adjustment, check back door hatch lock operation. Opener cable: Do not attempt to bend cable using excessive force. • EM After installation, make sure that back door and fuel filler lid open smoothly. WARNING: Be careful not to scratch back door stay and/or back door hatch stay when installing back door 1LC and/or back door hatch. A scratched stay may cause gas leakage. The contents of the back door stay and back door hatch stay are under pressure. Do not take apart, puncture, apply heat or allow fire near them. EC REAR BUMPER ASSEMBLY NDBT0005501 1. Remove clips securing bumper fascia to body. FE 2. Remove clips securing bumper fascia to left and right wheel wells. 3. Remove clips securing bumper fascia to left and right brackets. AT 4. Remove clips securing bumper fascia to rear crossmember. 5. Remove rear bumper fascia. 6. Remove absorber pad from rear bumper reinforcement. AX 7. Remove nuts securing rear bumper reinforcement to left and right bumper brackets. 8. Remove rear bumper reinforcement. SU 9. Remove bolts securing left and right bumper brackets from rear crossmember and remove left and right brackets. BR ST RS ΒŤ 日風

# **BODY REAR END AND OPENER**

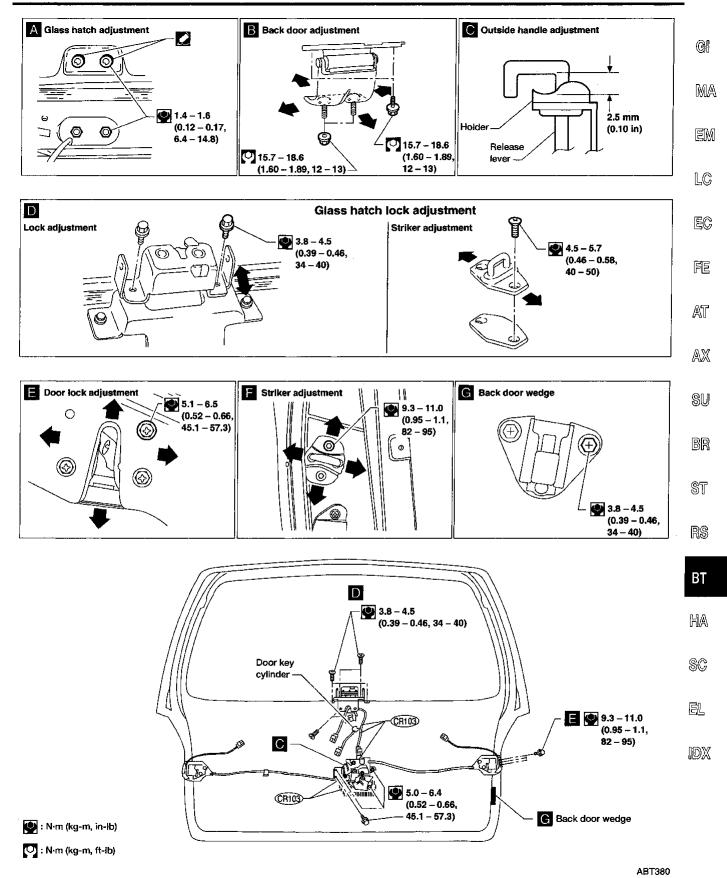
Removal and Installation (Cont'd)





### **BODY REAR END AND OPENER**

Removal and Installation (Cont'd)



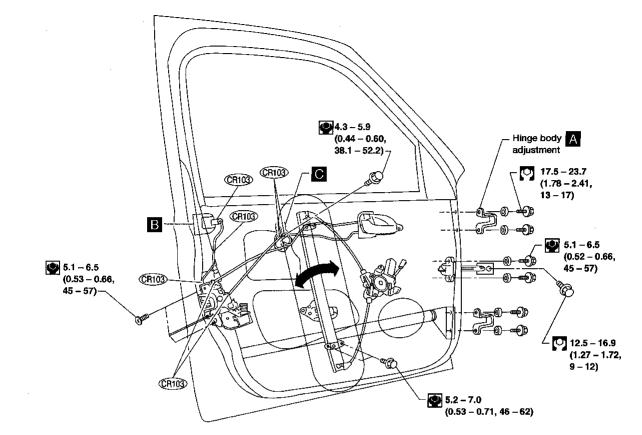
BT-11

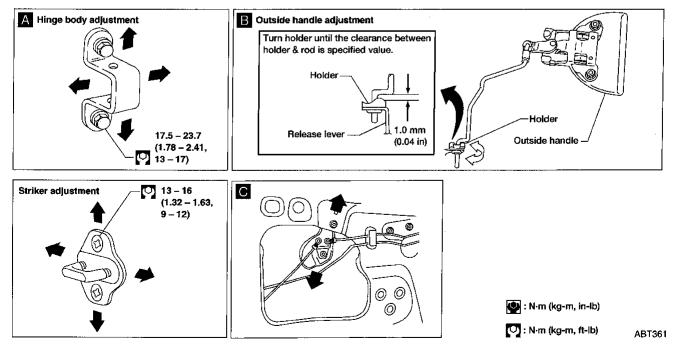
#### Overhaul

- For removal of door trim, refer to "DOOR TRIM" (BT-22).
- After adjusting door or door lock, check door lock operation.

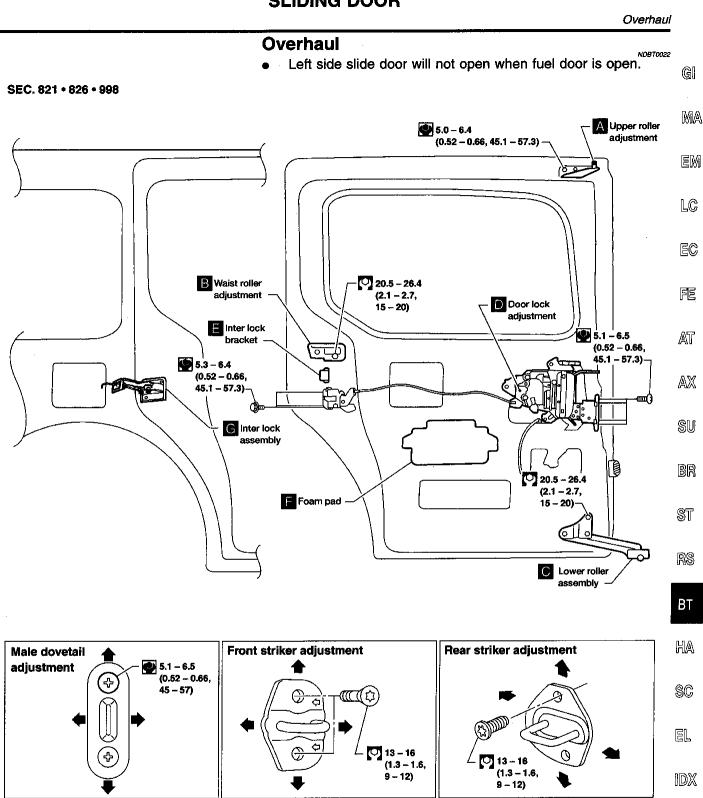
NDBT0006

#### SEC. 800 • 803 • 805 • 998





### **SLIDING DOOR**



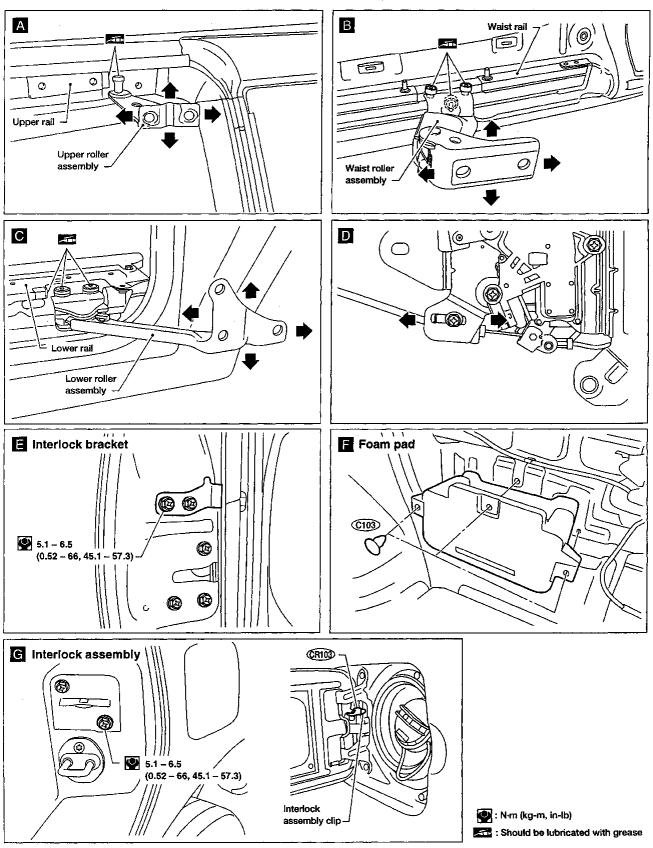
: NÆm (kg-m, in-lb)

💽 : NÆm (kg-m, ft-lb)

Should be lubricated with grease

# **SLIDING DOOR**

#### Overhaul (Cont'd)



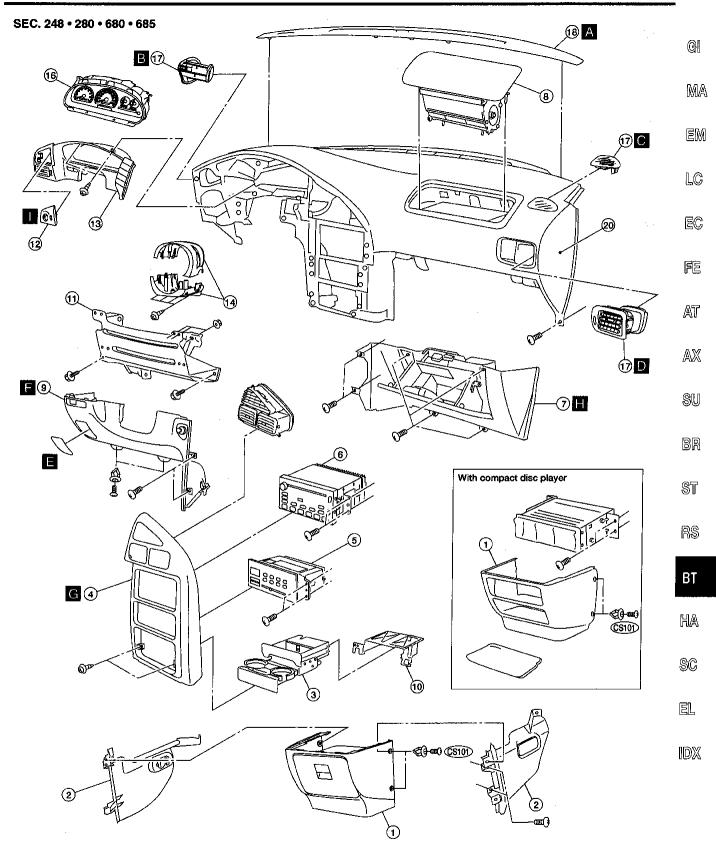
Removal and Installation

strument panel assembly	Heater & A	/C control	Audio control	Combination meter	
move air bag module (driver) and steering wheel fer to "SUPPLEMENTAL RESTRAINT SYSTEM" i					]
Center console or compact disc magazine • Remove clips.		1			
Center console side finishers • Remove clips. • Remove screws and disconnect footlamp elect	trical connector.				
Ashtray and cup holder • Remove from astray slide bracket.					
Cluster lid C G •Remove two screws.			· · · · · · · · · · · · · · · · · · ·		
Heater and air conditioner control • Remove four screws.		<u> </u>			
Audio unit • Remove four screws securing audio unit.					
Glove box • Remove eight screws and two clips (\$10).					
Passenger air bag module •Refer to RS section.					
Instrument lower cover on driver side.					
Ashtray slide bracket • Remove three screws securing slide bracket to instrument panel.	<b>b</b>				
Knee protector • Remove four bolts. • Release data link connector for GST.			0 BY		]
Headlamp switch     Disconnect headlamp switch.			•••••••••••••••••••••••••••••••••••••••	······································	
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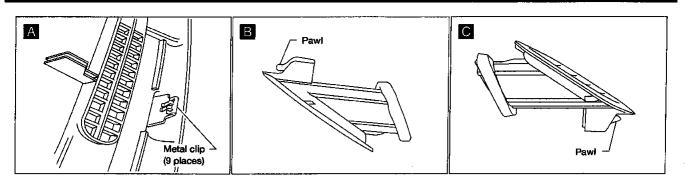
Removal and Installation (Cont'd)

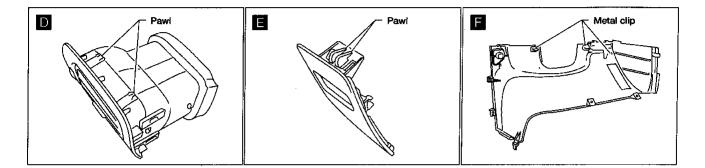
A ↓	® ▼
<ul> <li>15 Steering column</li> <li>Disconnect shift indicator.</li> <li>Remove one screw securing air duct.</li> <li>Remove four nuts and lower steering column.</li> <li>Refer to ST section.</li> </ul>	
16 Combination meter • Remove four screws.	
<ul> <li>17 Ventilators B C D</li> <li>Remove side ventilators.</li> <li>If equipped, disconnect in-vehicle sensor electrical connector after removing center ventilator.</li> </ul>	
18 Defroster grille       A         • Remove front door weatherstrip.         • Remove front pillar garnish. Refer to *1.	
19 Dash lower side finisher ◆ Refer to *1.	
<ul> <li>20 Instrument panel</li> <li>Remove two screws from opening for passenger air bag module.</li> <li>Remove one screw each from lower LH and RH side.</li> <li>Remove upper two bolts and one nut.</li> </ul>	

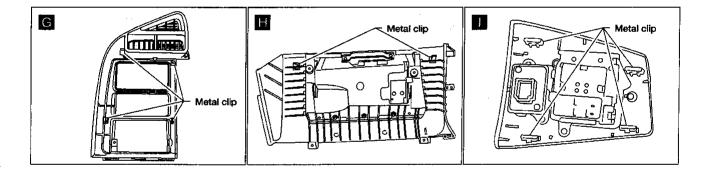
\*1 BT-19



Removal and Installation (Cont'd)

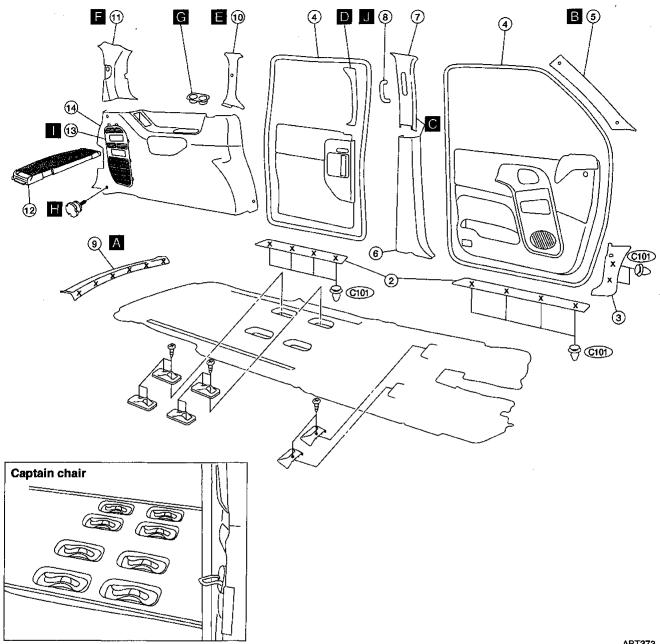






Hemoval and Insta	allation	
Removal and Installation	NDBT0009	
CAUTION:		GI
<ul> <li>Wrap the tip of flat-bladed screwdriver with a cloth when removing metal clips from garnishes.</li> <li>1. Remove front and rear seats. Refer to "FRONT SEAT" and "REAR SEAT" for details, BT-30, BT-32</li> </ul>		
2. Remove front and rear kicking plates.		MA
3. Remove dash side lower finishers.		
<ol> <li>Remove front and rear body side welts.</li> <li>Remove A pillar garnishes.</li> </ol>	1	EM
6. Remove B pillar lower garnishes.		
7. Remove B pillar upper garnishes.	l	LC
8. Remove center assist grips.		
<ul> <li>9. Remove rear gate kicking plate.</li> <li>10. Remove C pillar upper garnishes.</li> </ul>	[	EC
11. Remove D pillar upper garnishes.		
12. Remove parcel shelf.	[	FE
<ul> <li>13. Remove rear side lower garnish finisher.</li> <li>14. Remove rear side lower garnishes.</li> </ul>		
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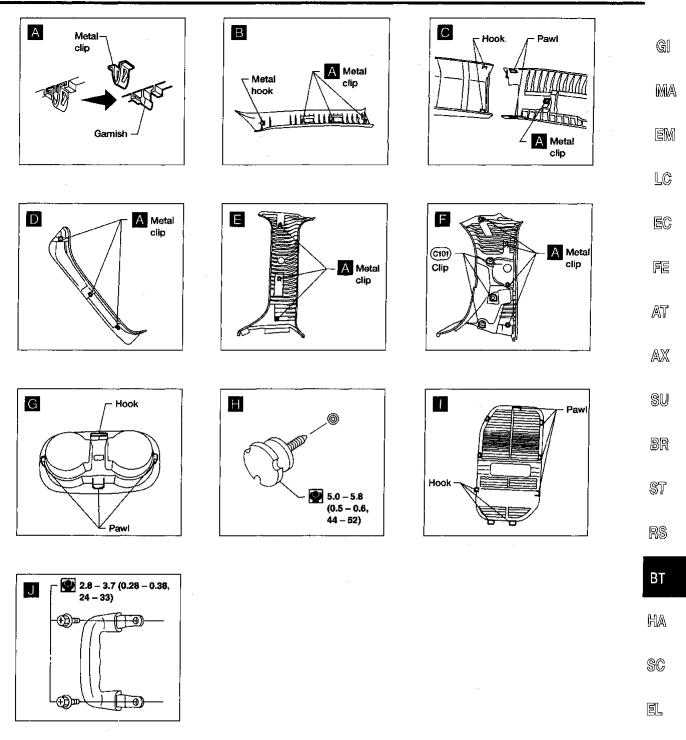
# SIDE AND FLOOR TRIM



ABT373

# SIDE AND FLOOR TRIM

Removal and Installation (Cont'd)



💽 : N·m (kg-m, in-lb)

ABT379

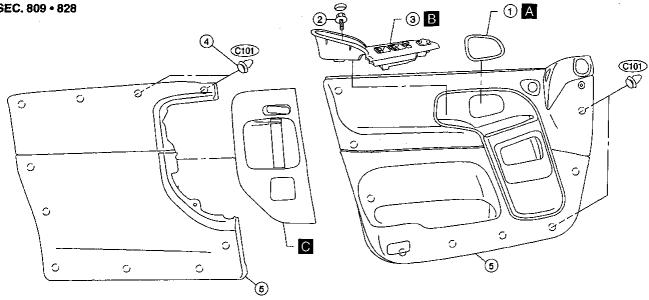
IDX

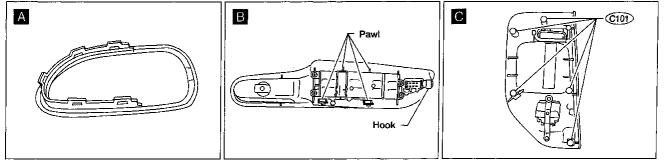
### **DOOR TRIM**

# **Removal and Installation**

- 1. Remove inside handle escutcheon.
- 2. Remove screw securing power window switches.
- 3. Remove power window switches, then disconnect the connectors.
- 4. Remove clips securing door finisher.
- 5. Lift out door finisher.

#### SEC. 809 • 828

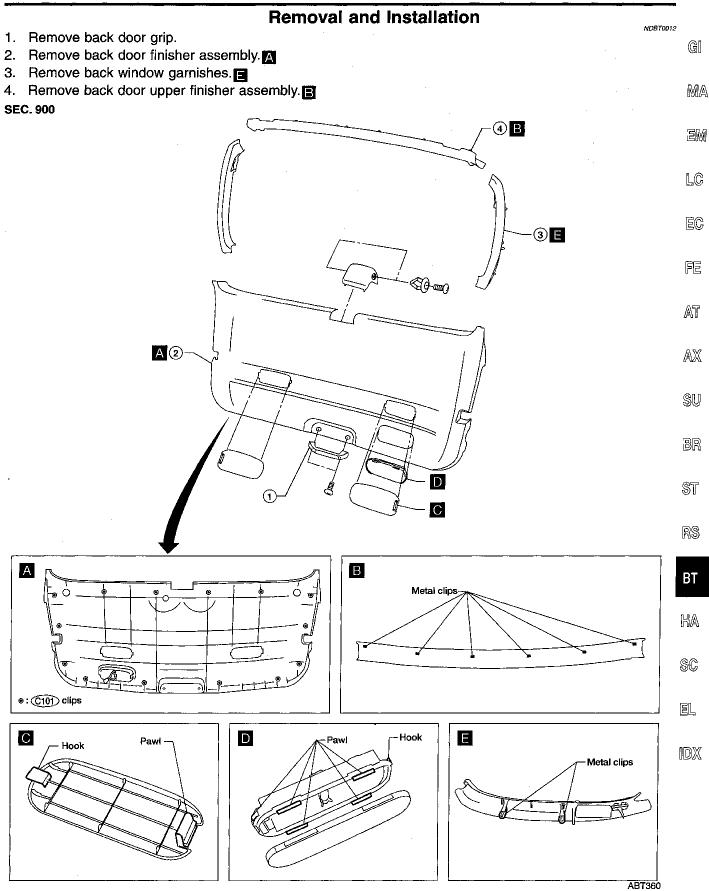




ABT359

NDBT0010

1214



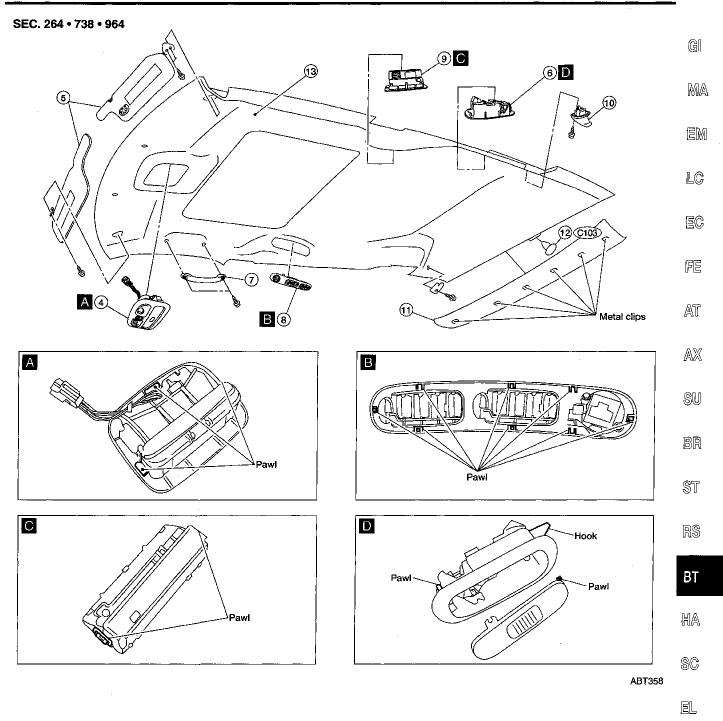
### **ROOF TRIM**

Removal and Installation

### **Removal and Installation**

- 1. Remove front and rear seats. Refer to "FRONT SEAT", "2ND SEAT" and "3RD SEAT" for details, BT-30, BT-32, BT-34.
- 2. Remove front and rear seat belts. Refer to "SEAT BELTS" in RS section for details.
- 3. Remove body side trim. Refer to "SIDE AND FLOOR TRIM" for details, BT-19.
- 4. Remove roof console assembly.
- 5. Remove sun visors.
- 6. Remove interior lamp assembly and luggage room lamp assembly.
- 7. Remove assist grips.
- 8. Remove A/C control and outlet grille (if equipped).
- 9. Remove rear audio control panel (if equipped).
- 10. Remove coathooks.
- 11. Remove rear roof garnish.
- 12. Remove clip securing headlining.
- 13. Remove headlining from vehicle through back door.

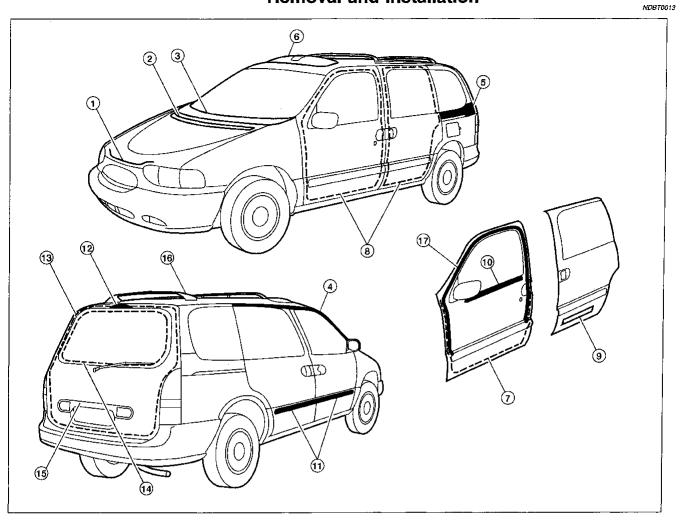
# **ROOF TRIM**



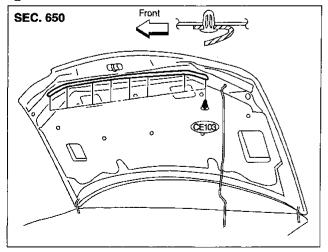
IDX

### **EXTERIOR**

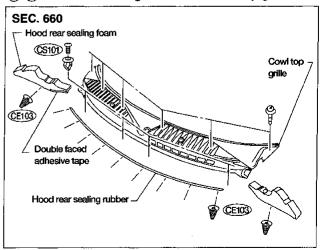
# **Removal and Installation**



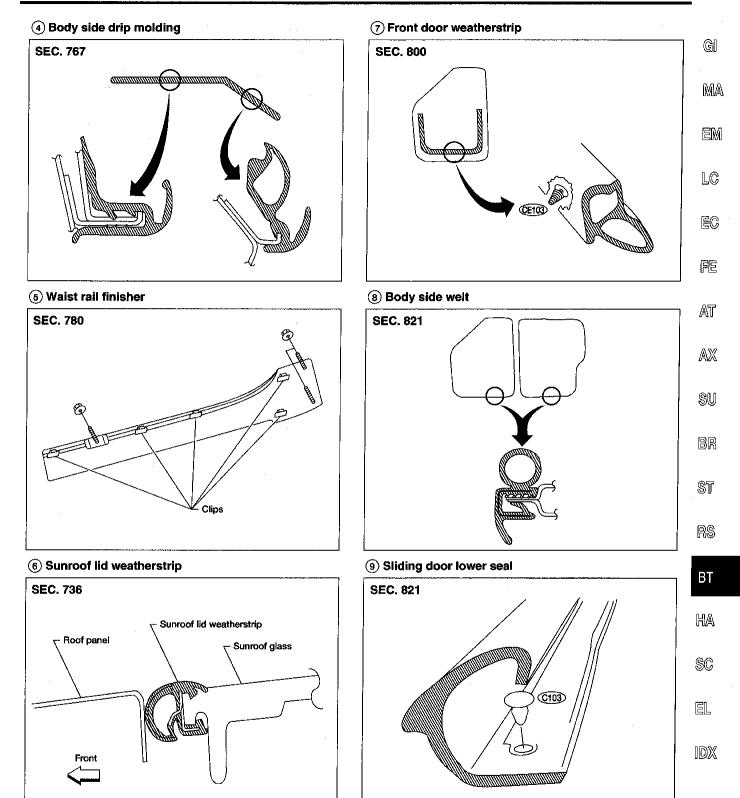
#### 1 Hood front seal



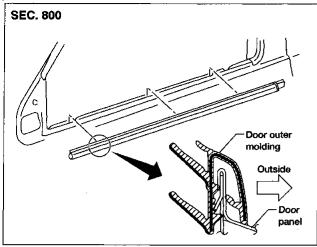
(2) (3) Hood rear sealing rubber and cowl top grille



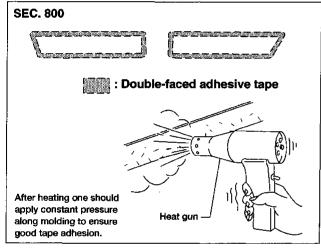
# **EXTERIOR**



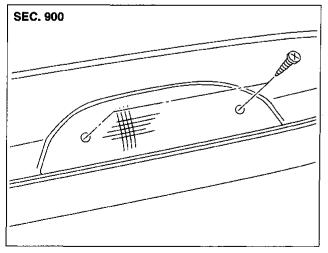
#### 10 Door outer molding



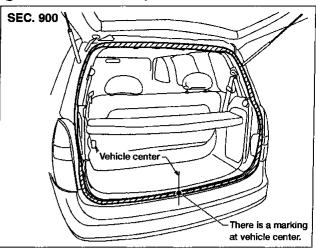
#### (1) Side guard molding



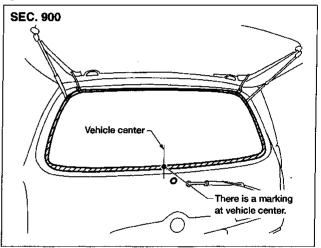
#### 12 High mount stop lamp



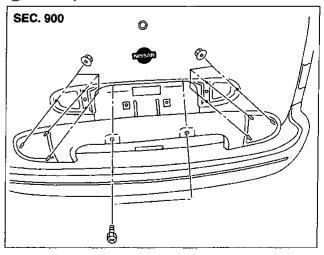
#### **13 Back door weatherstrip**



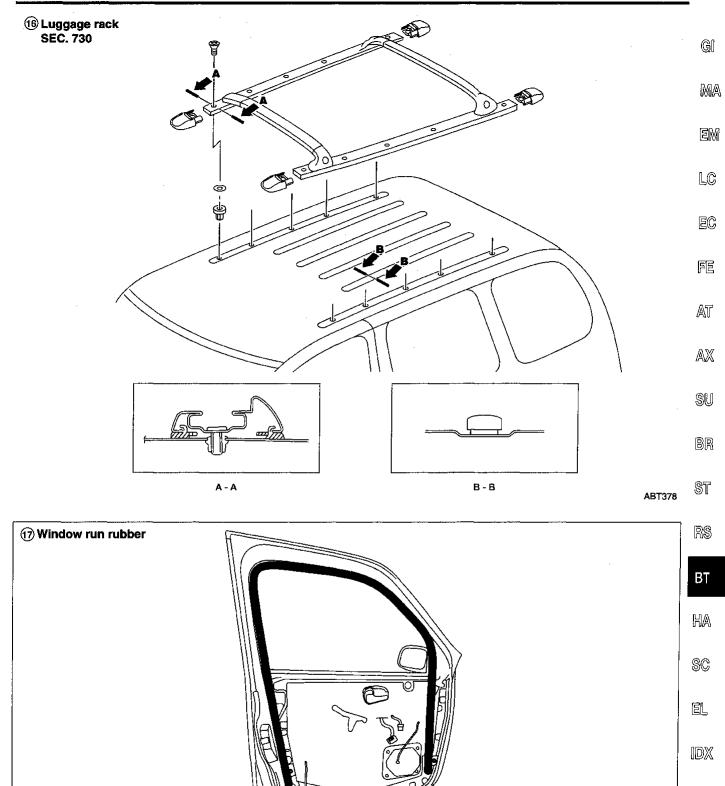
(1) Back door window weatherstrip



15 License plate finisher



## EXTERIOR



# **Removal and Installation**

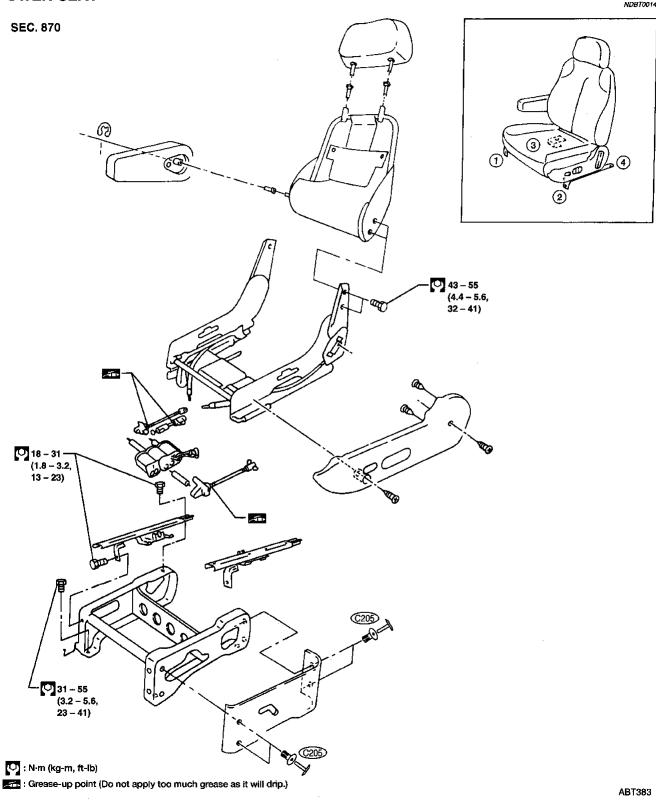
When removing or installing the seat trim, carefully handle it to keep dirt out and avoid damage. •

★ For Wiring Diagram, refer to "POWER SEAT" in EL section.

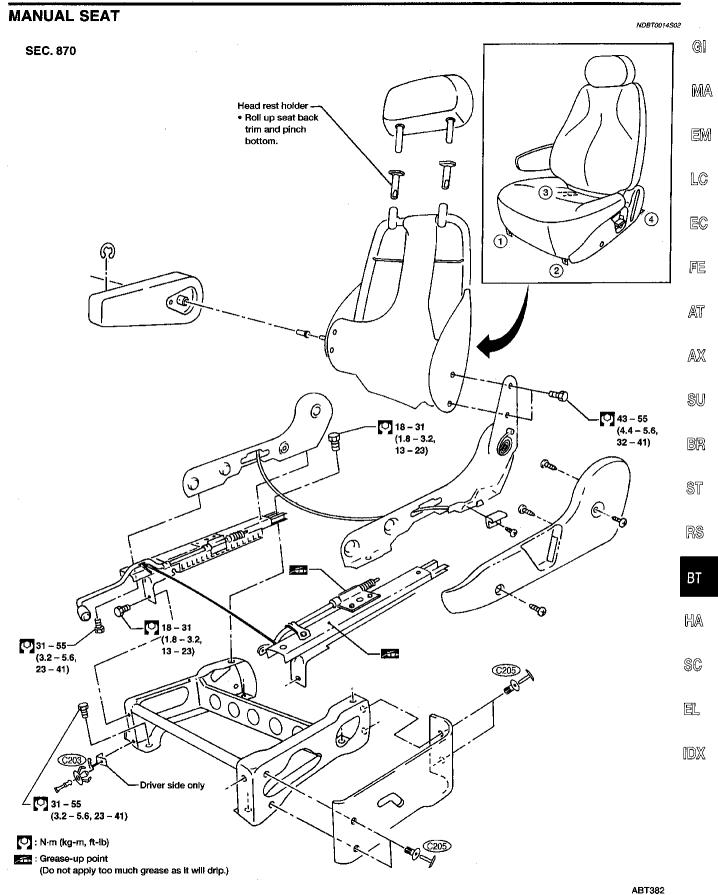
#### **POWER SEAT**

NDBT0014S01

NDBT0014



### **FRONT SEAT**



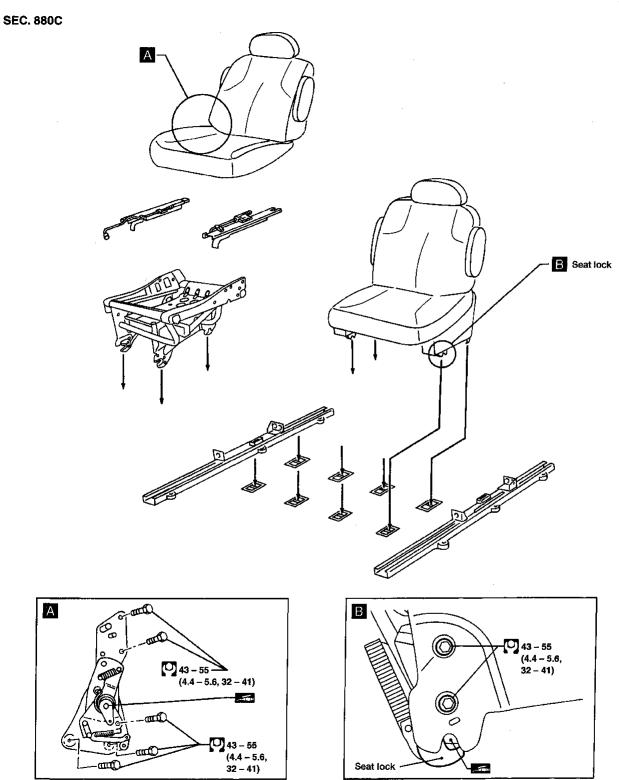
1223

# **Removal and Installation**

### **CAPTAIN'S CHAIR**

NDBT0015

NDBT0015SO1



N·m (kg-m, ft-lb)

# 2ND SEAT

# BENCH NDBT0015SO2 For "BUILT-IN CHILD SEAT", refer to RS section. ۲ GI SEC. 880B MA A EM LC EC 2n FE AT B Seat lock AX SU BR ST Ċ RS ΒT HA А В and D Ø 43 - 55 SC (4.4 – 5.6, . 32 – 41) 43 - 55 -(4.4 - 5.6, 32 - 41) EL and Chan IDX

N·m (kg-m, ft-lb)

ABT385

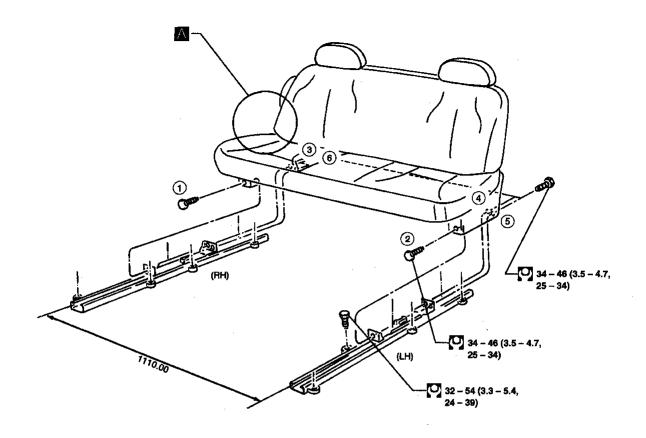
Seat lock

**43 - 55** 

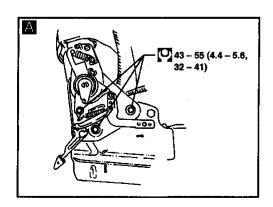
(4.4 – 5.6, 32 – 41)

# Removal and Installation BENCH

SEC. 880A



Important: Follow installation sequence and procedure.



(**O** : N ⋅ m (kg-m, ft-lb)

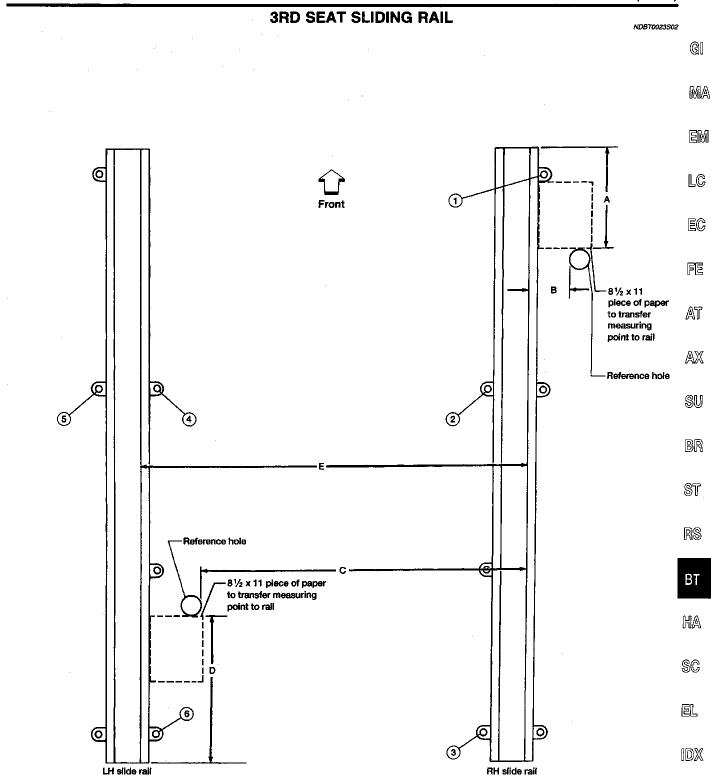
ABT386

NDBT0023

NDBT0023501

### **3RD SEAT**

Removal and Installation (Cont'd)



LH siide raii

ABT387

1227

#### **3RD SEAT**

#### Installation for New Rails

- The following dimensions may vary by 0.5 mm (0.020 in) to obtain minimum effort to slide the 3rd seat.
- Use an 8-1/2x11 inch piece of paper to determine distance from reference hole to edge of slide rail.
- 1. Position the RH slide assembly in the vehicle with the roller in 2nd seating position and loosely install bolts **1**, **2** and **3**.
- 2. Measure distance "A".

Distance "A":

321.3 mm (12.65 in)

3. Measure distance "B" with caliper. Distance "B":

#### 87.7 mm (3.45 in)

- 4. Hand-tighten slide rail bolt 1.
- 5. Measure distance "C".

#### Distance "C":

885.50 mm (34.84 in)

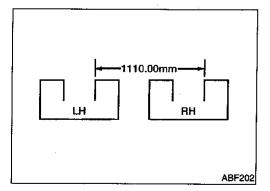
6. Torque the RH side rail bolts 1, 2 and 3.

[□]: 32 - 54 N·m (3.3 - 5.4 kg-m, 24 - 39 ft-lb)

- 7. Check distance "B" and "C" to confirm position, adjust if necessary.
- 8. Position the LH slide assembly in the vehicle with roller in 2nd seating position and loosely install bolts 4, 5 and 6.
- 9. Measure distance "D".

Distance "D":

#### 561.50 mm (22.11 in)



10. Measure distance "E" between the right hand inner edge of each slide rail.

#### Distance "E":

#### 1,110.00 mm (43.70 in)

- Measure in two locations where no latch opening exists.
- 11. Hand-tighten slide rail bolts 4, 5 and 6.
- 12. Check distance "E" at several points along the slide rails, and adjust **only** the LH slide rail if necessary.
- 13. Torque the LH side rail bolts 4, 5 and 6.

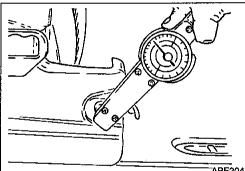
🔽 🖸 : 32 - 54 N·m (3.3 - 5.4 kg-m, 24 - 39 ft-lb)

- 14. Install the 3rd seat through side door.
- Torque front 2 bolts of 3rd seat while it is in 2nd seat position.
   34 46 N·m (3.5 4.7 kg-m, 25 34 ft-lb)
- Slide the 3rd seat to full rear position.
- · Hand-start all remaining bolts.
- Torque rear position bolts, inner bolts first.
   [0]: 34 46 N·m (3.5 4.7 kg-m, 25 34 ft-lb)
- 15. Check slide release effort.
- 16. Check slide effort.
- 17. Install all remaining slide rail bolts.
- 18. From front to rear, tighten the slide rail bolts.

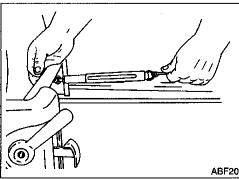
#### **BT-36**

**3RD SEAT** 

	Removal and Installation (Cont'd)	
	[◯] : 32 - 54 N⋅m (3.3 - 5.4 kg-m, 24 - 39 ft-lb)	
	19. Place the 3rd bench seat in the 2nd seating position and remove the 3rd bench seat.	GI
	20. Install the floor carpeting.	
	21. Install the 3rd seat through side door.	MA
	• Torque front 2 bolts in 2nd seat position.	
	[] : 34 - 46 N⋅m (3.5 - 4.7 kg-m, 25 - 34 ft-lb)	ena
	Slide the 3rd seat to full rear position.	EM
	Hand-start all remaining bolts.	
	• Torque rear position bolts, <b>inner bolts first</b> .	LC
	C : 34 - 46 N·m (3.5 - 4.7 kg-m, 25 - 34 ft-lb) 22. Check slide release effort. Make adjustments as necessary.	
	23. Check slide effort. Make adjustments as necessary.	EĈ
·	Slide Release Effort Check	
	1. Remove plastic slide release handle to expose hex shaft.	FE
		AT
		AX
	2. Check slide release effort with torque wrench and hex socket.	
CA Ý	Release effort:	SU
	2.0 - 9.0 N⋅m (20 - 92 kg-cm, 17 - 80 in-lb)	
<b>と))ヨ)  </b>	• Torque value is read when the 3rd seat can just begin to move.	BR
	<ul> <li>Measure effort at all five positions.</li> </ul>	BIN
		_
		ST
		RS
ABF204		
	3. If release effort is not within the specified value, adjust the	DT
	tension of cable system.	BT
	<ul> <li>Loosen bolt on adjuster assembly.</li> </ul>	
—Cable system	Slide the bolt in the slotted holder as needed to adjust slide	HA
	release effort. (Tightening the cable will reduce slide release effort.)	
	<ul> <li>Tighten the bolt.</li> </ul>	SC
0/		
		ren
////		EL
. // /`Авт108		
	Slide Effort Check	IDX
	Check slide effort.	
	Maximum starting effort:	
	118 N (12 kg, 26 lb)	
	(measured at center of the 3rd seat with slide release handle fully up)	
	<ul> <li>Measure rearward starting effort at front four latch positions with a force gauge (spring scale).</li> </ul>	
	• After starting efforts have been taken, slide the 3rd seat five	
ABF205	times the full length of the slide rails. If at anytime the seat binds, stop and take the starting effort at that location.	

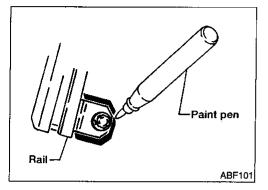


TIGHTEN LOOSEN



## **3RD SEAT**

- Adjust LH slide rail side-to-side for excessive slide effort.
- If force is too high, adjust only LH slide rail until force is correct.



## **Removal and Installation of the Same Rails**

- Mark the rails' positions on the floor panel at the points of bolts
   1 to 6 before removing rails.
- 2. Loosen bolts and remove rails.
- 3. Install rails so that they will align with the marks made during step 1.

Torque bolts 1 to 6.

#### [□] : 32 - 54 N·m (3.3 - 5.4 kg-m, 24 - 39 ft-lb)

4. Follow the procedures beginning with step 14 in "Installation for New Rails" BT-36, then perform "Slide Release Effort Check" BT-37, and "Slide Effort Check" BT-37.

		·	Adjustment	
	Adjustment		NDBT0016	
nstall motor assembly and gui	-	-		G
	and wire assemblies on both si		ening.	
. Set lid assembly to fully close	ed position 🖪 by operating sum	roof switch.		M
. Remove motor, and keep sur rotating range.	to the surface of roof on body on nroof switch pressed OPEN un		ar reaches the end of its	S
<ol> <li>Install motor.</li> <li>Check that motor drive gear f</li> </ol>	its properly in wires.			L(
	k lid assembly for normal tilting			
<ol> <li>Check sunroof lid assembly features</li> </ol>	or normal operations (tilt-up, tilt-	down, open, and d	lose).	E
Front <			Rear	
	Lid assembly	GED/	- Tilting up & down range	FE
		G	Outer body panel	Aī
- Julie - J			Closing & opening range	0.0
	Closing & opening range			AD
			SBF920F	SL
				BF
				Sī
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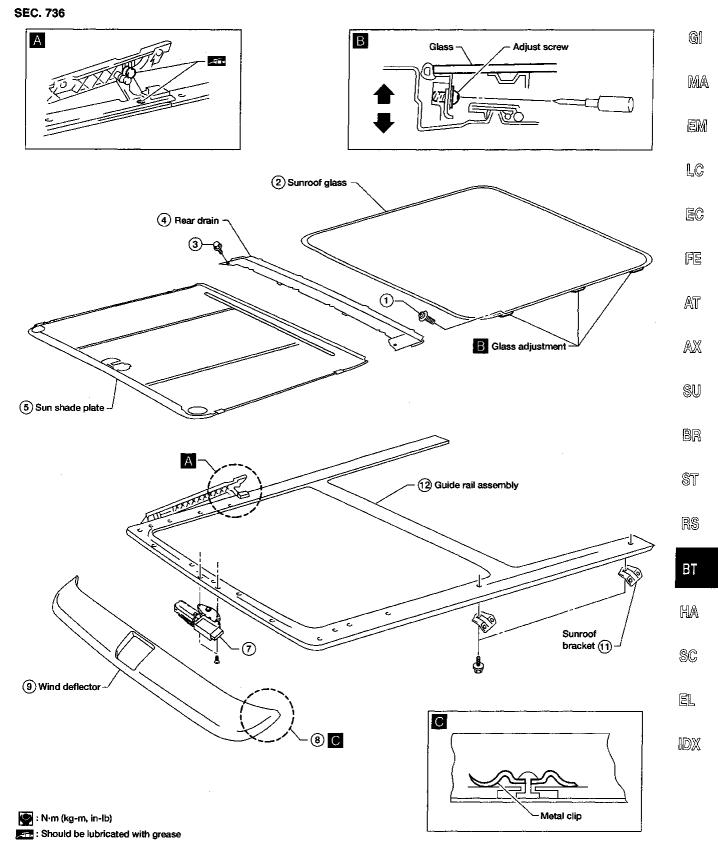
## **Removal and Installation**

- After any adjustment, check sunroof operation and sunroof glass alignment.
- Handle finisher plate and sunroof glass with care so not to cause damage.
- It is desirable for easy installation to mark each point before removal.

#### CAUTION:

#### Always work with a helper.

Sunroof frame assembly	Shade assembly	Lid assembly	Motor assembly
1 Sunroof glass mount boits	· · · · · · · · · · · · · · · · · · ·	······	
2 Sunroof glass assembly	·····	<b>-</b>	
3 Rear drain mount screws			
4 Rear drain assembly	·····		
5 Shade assembly			
6 Sunroof switch/interior acc ¥ Refer to ROOF TRIM fr			
7 Motor assembly			
8 Wind deflector mount clips			
9 Wind deflector assembly			
10 Drain hoses			
11 Sunroof unit bracket			
12 Sunroof guide rail assemt	bly		



## Trouble Diagnoses DIAGNOSTIC TABLE NOTE:

=NDBT0018

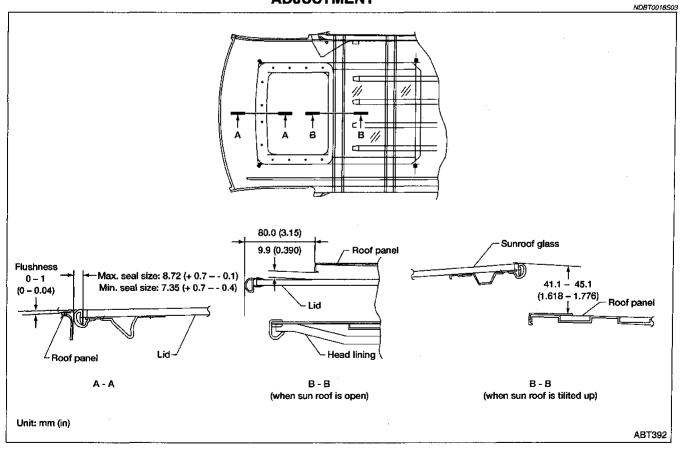
NDBT0018S01

For diagnosing electric problem, refer to "POWER SUNROOF" in EL section.

		Check items (Components)					
		Wind deflector	Sun shade	Adjustment	Drain hoses	Weatherstrip	Guide rail assembly
	Reference page	BT-40	BT-40	BT-42	BT-43	BT-44	BT-44
Symptom	Excessive wind noise	1		2		3	
	Water leaks			1	2	3	
	Sunroof rattles		1	1	4	2	3
	Excessive operation noise		1	1		2	3

The numbers in this table mean checking order.

## ADJUSTMENT



If any gap or height difference between glass lid and roof is found, check sunroof glass fit and adjust as follows:

## **Gap Adjustment**

- 1. Open shade assembly.
- 2. Tilt sunroof glass up.

BT-42

- Loosen sunroof glass securing nuts (3 each on left and right З. sides), then tilt sunroof glass down.
- 4. Adjust sunroof glass from outside of vehicle so it resembles GI "A-A" as shown in the figure above.
- Tilt sunroof glass up and down until it is adjusted to "B-B" as 5. MA shown in the figure above.
- After adjusting sunroof glass, tilt sunroof glass up and tighten 6. nuts.
- EM 7. Tilt sunroof glass up and down several times to check that it moves smoothly.

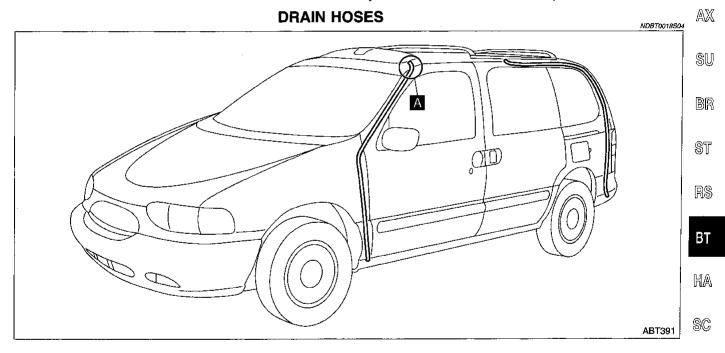
## Height Difference Adjustment

1.

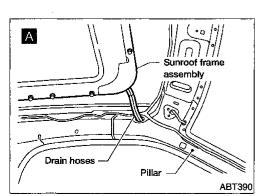
NDBT0018S0302

LC

- Tilt sunroof glass up and down. Check height difference between roof panel and sunroof glass 2. EC to see if it is as "A-A" as shown in the figure above.
- If necessary, adjust it by using one of following procedures. 3.
- FE Adjust by adding or removing adjustment shim(s) between sunroof glass and guide rail assembly.
- If sunroof glass protrudes above roof panel, add shim(s) or AT plain washer(s) at sunroof mounting bracket or stud bolt locations to adjust sunroof installation as required.



EL



- 1. Remove headlining to access drain hose connections. (Refer 1DX to "Removal and Installation" in "ROOF TRIM", BT-24, for detail.)
- Check visually for proper connections, damage or 2. deterioration. (The figure shows only the front side.)
- З. If leakage occurs around luggage room, remove luggage room side trim and check connecting area. Check for proper connection, damage or tear.
- Remove drain hoses and check visually for any damage, 4. cracks, or deterioration.
- Pour water into drain hoses and find damaged portion. 5.

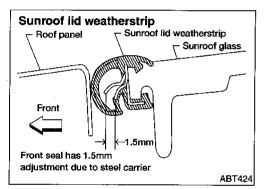
# **BT-43**

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If any damaged portion is found at each step, replace the damaged part.

## WEATHERSTRIP

- In the case of leakage around sunroof glass, close sunroof glass and pour water over glass lid to find damaged or gap portion.
- 1. Remove sunroof glass assembly. (Refer to removal procedures, BT-40, for details.)



 Visually check weatherstrip for proper installation. If a gap exists between sunroof glass and weatherstrip, check sunroof glass fit and adjust. (Refer to "ADJUSTMENT" BT-42.)

If the gap still exists, remove sunroof glass and adjust seal using plastic applicator.

The applicator should be placed in the seal groove to tighten gap.

- 3. Check weatherstrip visually for any damage, deterioration, or flattening.
- If any damage is found, replace weatherstrip.

#### CAUTION:

NOTE:

Do not remove weatherstrip.

#### GUIDE RAIL ASSEMBLY

NDBT0018S06

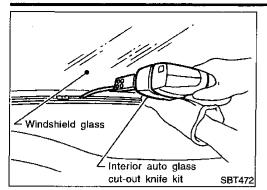
Before replacing a suspect part, carefully ensure it is the source of noise being experienced.

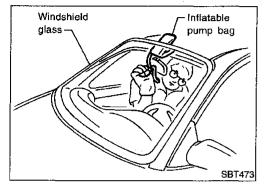
- 1. Check link to determine if coating film has peeled off to such an extent that substrate is visible. Check also to determine if link is the source of noise. If it is, replace guide rail assembly.
- Visually check to determine if a sufficient amount of petroleum jelly has been applied to wire or rail groove. If not, add petroleum jelly as required.
- 3. Check wire for any damage or deterioration. If any damage is found, replace guide rail assembly (refer to removal procedures, BT-40 for details).

## WINDSHIELD AND WINDOWS

Removal and Installation

NOBTO019





## Removal and Installation REMOVAL

After removing side windshield moldings, remove glass using power cutting tool and an inflatable pump bag.

## WARNING:

When cutting the glass from the vehicle, always wear safety glasses and heavy gloves to help prevent glass splinters from entering your eyes or cutting your hands. CAUTION:

- Be careful not to scratch the glass when removing.
- Do not set or stand the glass on its edge. Small chips may develop into cracks.

#### INSTALLATION

- Use a genuine Nissan Urethane Adhesive Kit or equivalent and follow the instructions furnished with it.
- While the urethane adhesive is curing, open a door window. This will prevent the glass from being forced out by passenger compartment air pressure when a door is closed.
- The molding must be installed securely so that it is in position and leaves no gap.
- Inform the customer that the vehicle should remain stationary until the urethane adhesive has completely cured (preferably 24 hours). Curing time varies with temperature SU and humidity.

WARNING:

- Keep heat and open flames away as primers and adhesive are flammable.
- The materials contained in the kit are harmful if swallowed, and may irritate skin and eyes. Avoid contact with the skin and eyes.
- Use in an open, well ventilated location. Avoid breathing the vapors. They can be harmful if inhaled. If affected by vapor inhalation, immediately move to an area with fresh air.
- Driving the vehicle before the urethane adhesive has completely cured may affect the performance of the windshield in case of an accident.

CAUTION:

- Do not use an adhesive which is past its usable term. Shelf life of this product is limited to six months after the date of manufacture. Carefully adhere to the expiration or manufacture date printed on the box.
- Keep primers and adhesive in a cool, dry place. Ideally, they should be stored in a refrigerator.
- Do not leave primers or adhesive cartridge unattended IDX with their caps open or off.
- The vehicle should not be driven for at least 24 hours or until the urethane adhesive has completely cured. Curing time varies depending on temperature and humidities. The curing time will increase under higher temperatures and lower humidities.

**BT-45** 

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## WINDSHIELD AND WINDOWS

#### Removal and Installation (Cont'd)

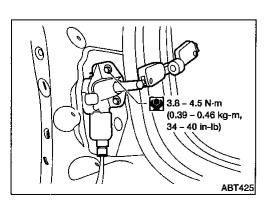
## WINDSHIELD AND REAR WINDOW NDBT0019S03 Windshield **Rear Window** Install moulding to glass. Rear window Install upper windshield molding to glass before installing windshield. Glass Apply urethane adhesive evenly. 500 (19.68) Urethane Cowl top grille Windshield and rear window Unit: mm (in) adhesive Rubber space 7 - 8 (0.28 - 0.31) Install spacer to panel. Cowl - 0.59 top Open cell foam dam 12 - 15 (0.47 Glass Unit: mm (in) ABT397

## **Repairing Water Leaks for Windshield and Rear** Window

NDBT0019\$0301

Leaks can be repaired without removing and reinstalling glass. If water is leaking between the urethane adhesive material and body or glass, determine the extent of leakage. This can be done by applying water to the windshield area while pushing glass outward.

To stop the leak, apply primer (if necessary) and then urethane adhesive to the leak point.



## **REAR SIDE WINDOW**

1.

## **Removal and Installation**

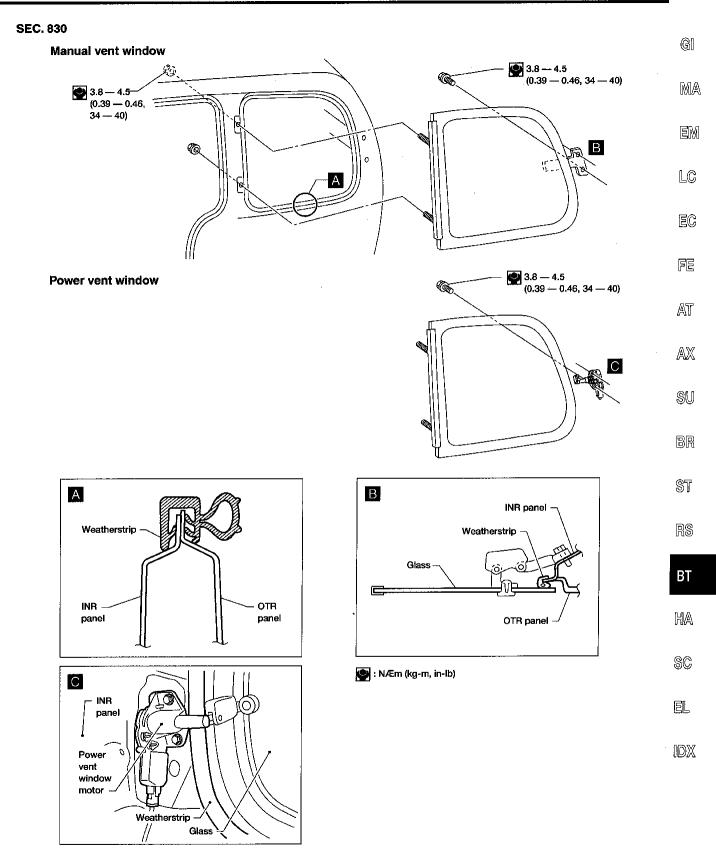
NDBT0019S04 NDBT0019S0401

- Remove rear gate kicking plate.
- 2. Remove rear roof garnish.
- Remove parcel shelf and rear side lower garnish finisher. З.
- 4. Remove rear side lower garnish.
- Remove C pillar upper garnish and D pillar upper garnish. 5.
- 6. Disconnect power vent window motor connector.
- Remove bolts securing power vent window motor. 7.

Reverse the procedure for installation.



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## DOOR MIRROR

## **Removal and Installation**

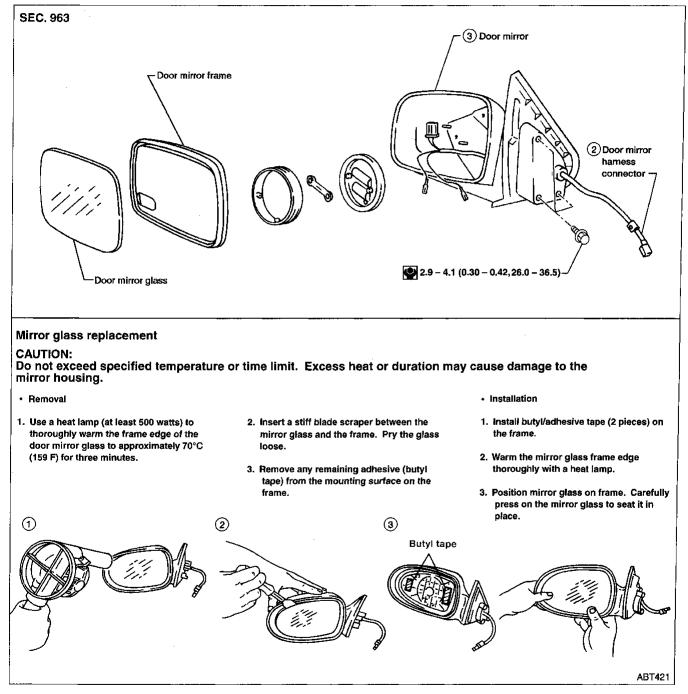
NDBT0020

## CAUTION:

Be careful not to scratch door rearview mirror body.

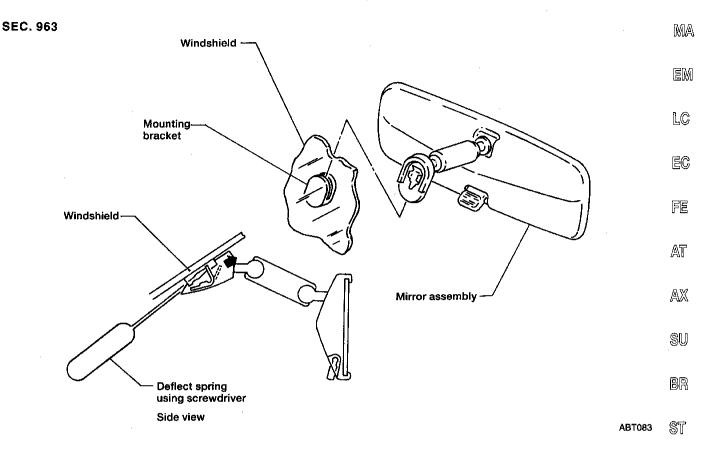
#### ★ For Wiring Diagram, refer to "POWER DOOR MIRROR" in EL section.

- 1. Remove door trim. Refer to "DOOR TRIM" for details, BT-22.
- 2. Disconnect door mirror harness connector and clip.
- 3. Remove bolts securing door mirror, then remove door mirror assembly.



# Removal

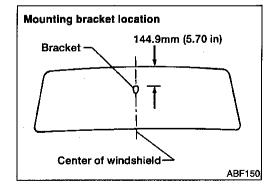
Remove rearview mirror by pushing deflect spring with screwdriver GI as shown in the figure.



RS

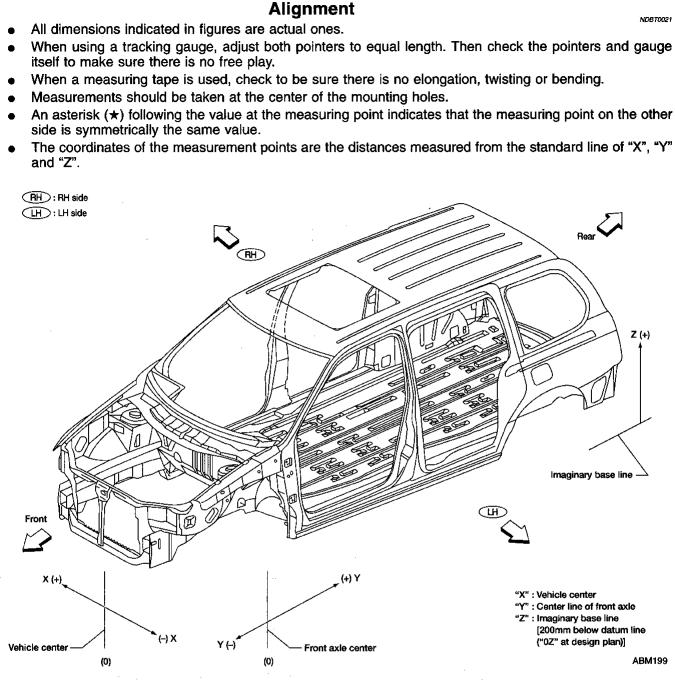
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## Installation

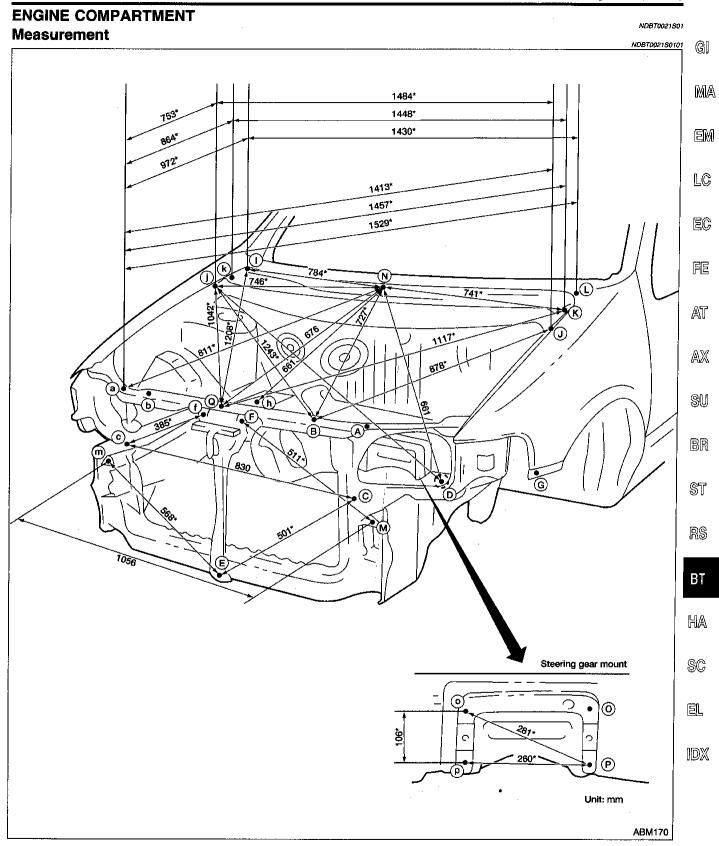
- Install mounting bracket as follows: 1.
- Determine mounting bracket position on windshield by meaa. suring from top of windshield to top of mounting bracket as HA shown in the figure.
- Mark location on outside of windshield with wax pencil or b. SC equivalent.
- Clean attaching point on inside of windshield with an alcoholc. saturated paper towel. EL
- Sand bonding surface of mounting bracket with sandpaper d. (No. 320 or No. 360).
- Clean bonding surface of mounting bracket with an alcohol-IDX e. saturated paper towel.
- Apply Loctite Adhesive 11067-2 or equivalent to bonding surf. face of mounting bracket.
- Install mounting bracket at premarked position and press g. mounting bracket against glass for 30 to 60 seconds.
- After five minutes, wipe off excess adhesive with an alcoholh. moistened paper towel.
- 2. Install rearview mirror.

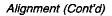


Alignment

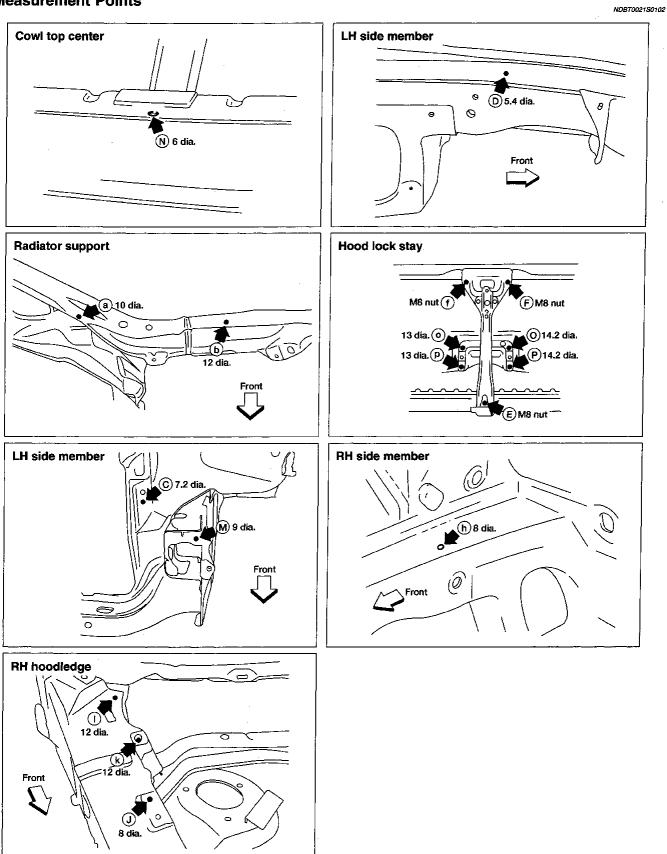
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Alignment (Cont'd)



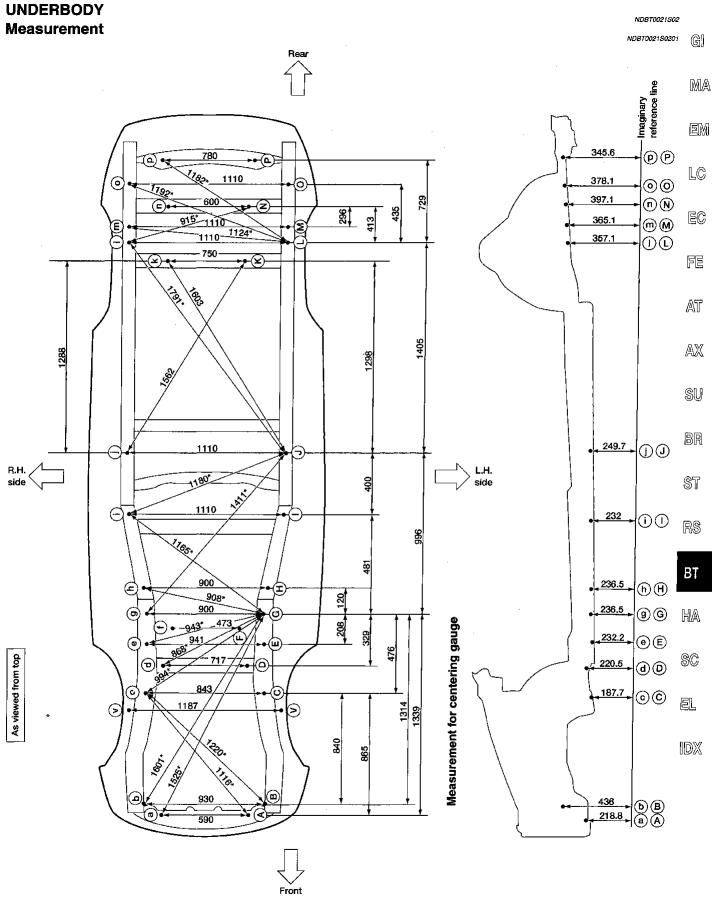


## **Measurement Points**

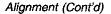


#### Alignment (Cont'd)

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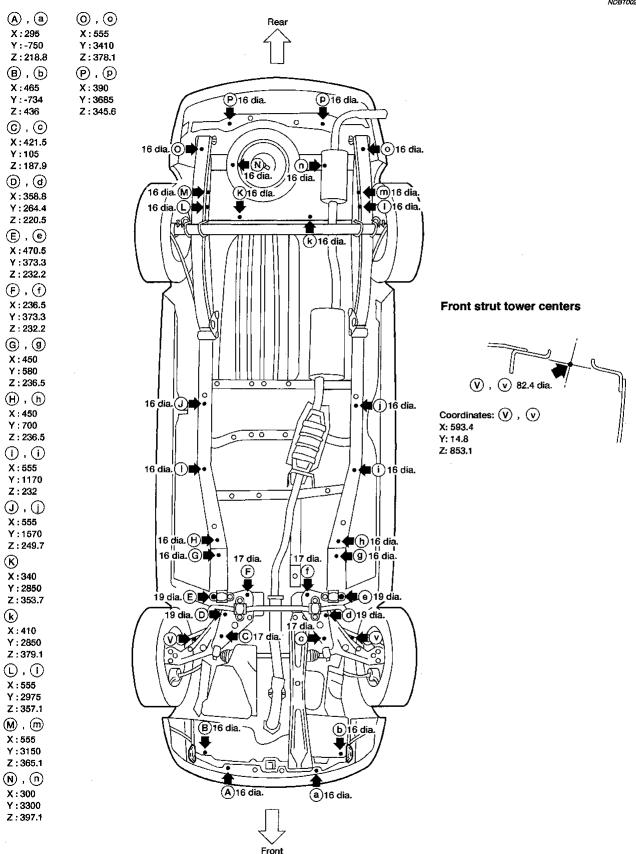


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