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# SECTION CO

## ENGINE COOLING SYSTEM

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PRECAUTION

PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

INFOID:000000001315964

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

**WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Precaution for Liquid Gasket

INFOID:000000001282185

REMOVAL OF LIQUID GASKET SEALING

- After removing nuts and bolts, separate the mating surface, using Tool and remove old liquid gasket sealing.

Tool number : KV1011100 (J-37228)

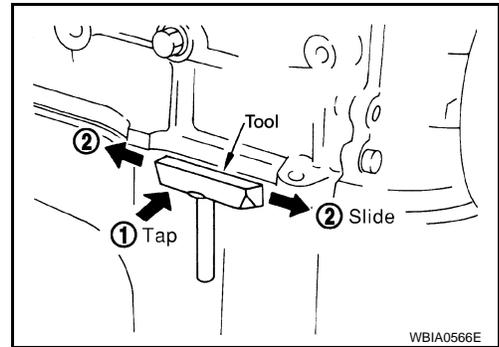
**CAUTION:**

Be careful not to damage the mating surfaces.

- Tap Tool to insert it, and then slide it by tapping on the side as shown.
- In areas where Tool is difficult to use, use plastic hammer to lightly tap the parts, to remove it.

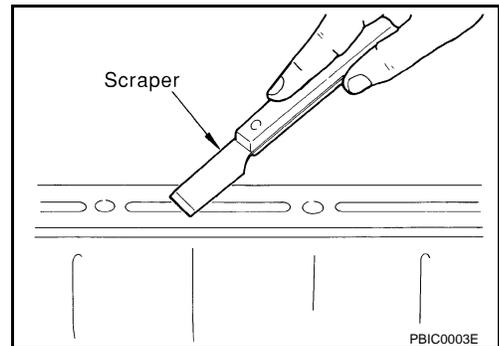
**CAUTION:**

If for some unavoidable reason suitable tool such as screwdriver is used, be careful not to damage the mating surfaces.



LIQUID GASKET APPLICATION PROCEDURE

1. Remove the old liquid gasket adhering to the gasket application surface and the mating surface using suitable tool.
  - Remove the liquid gasket completely from the groove of the liquid gasket application surface, bolts, and bolt holes.
2. Thoroughly clean the mating surfaces and remove adhering moisture, grease and foreign material.



# PRECAUTIONS

[VQ40DE]

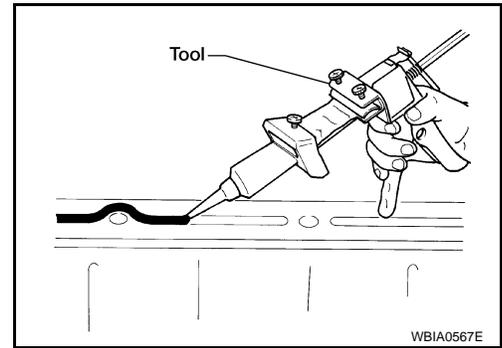
< PRECAUTION >

3. Attach the liquid gasket tube to the Tool.

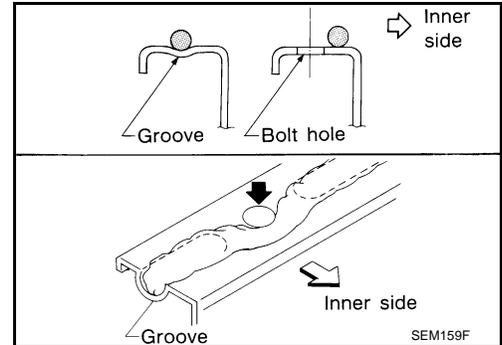
**Tool number** : WS39930000 ( — )

**Use Genuine RTV Silicone Sealant or equivalent. Refer to GI-26, "Recommended Chemical Products and Sealants".**

4. Apply the liquid gasket without breaks to the specified location with the specified dimensions.



- If there is a groove for the liquid gasket application, apply the liquid gasket to the groove.
- As for the bolt holes, normally apply the liquid gasket inside the holes. If specified in the procedure, it should also be applied outside the holes.
- Within five minutes of liquid gasket application, install the mating component.
- If the liquid gasket protrudes, wipe it off immediately.
- Do not retighten after the installation.
- Wait 30 minutes or more after installation before refilling the engine with engine oil and engine coolant.



**CAUTION:**

**If there are specific instructions in this manual, observe them.**

# PREPARATION

< PREPARATION >

[VQ40DE]

## PREPARATION

### PREPARATION

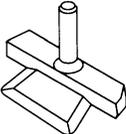
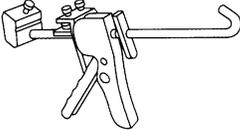
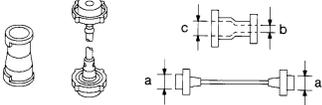
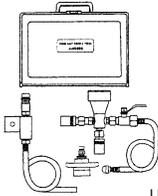
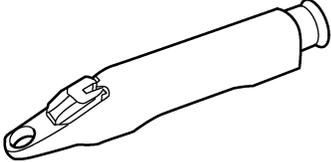
#### Special Service Tool

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The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description
KV10111100 (J-37228) Seal cutter   NT046	Removing chain tensioner cover and water pump cover  D  E
WS39930000 ( — ) Tube presser   S-NT052	Pressing the tube of liquid gasket  F  G  H
EG17650301 (J-33984-A) Radiator cap tester adapter   S-NT564	Adapting radiator cap tester to radiator cap and radiator filler neck <b>a: 28 (1.10) dia.</b> <b>b: 31.4 (1.236) dia.</b> <b>c: 41.3 (1.626) dia.</b> Unit: mm (in)  I  J
KV991J0070 (J-45695) Coolant refill tool   LMA053	Filling cooling system  K  L
KV991J0010 (J-23688) Engine coolant refractometer   WBIA0539E	Checking concentration of ethylene glycol in engine coolant  M  N  O

#### Commercial Service Tool

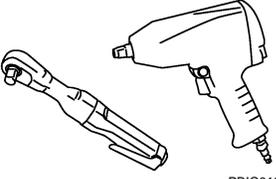
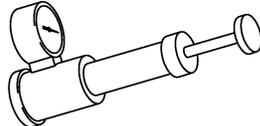
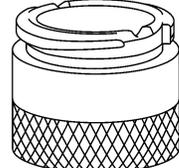
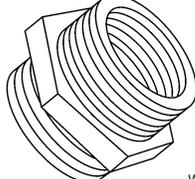
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# PREPARATION

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[VQ40DE]

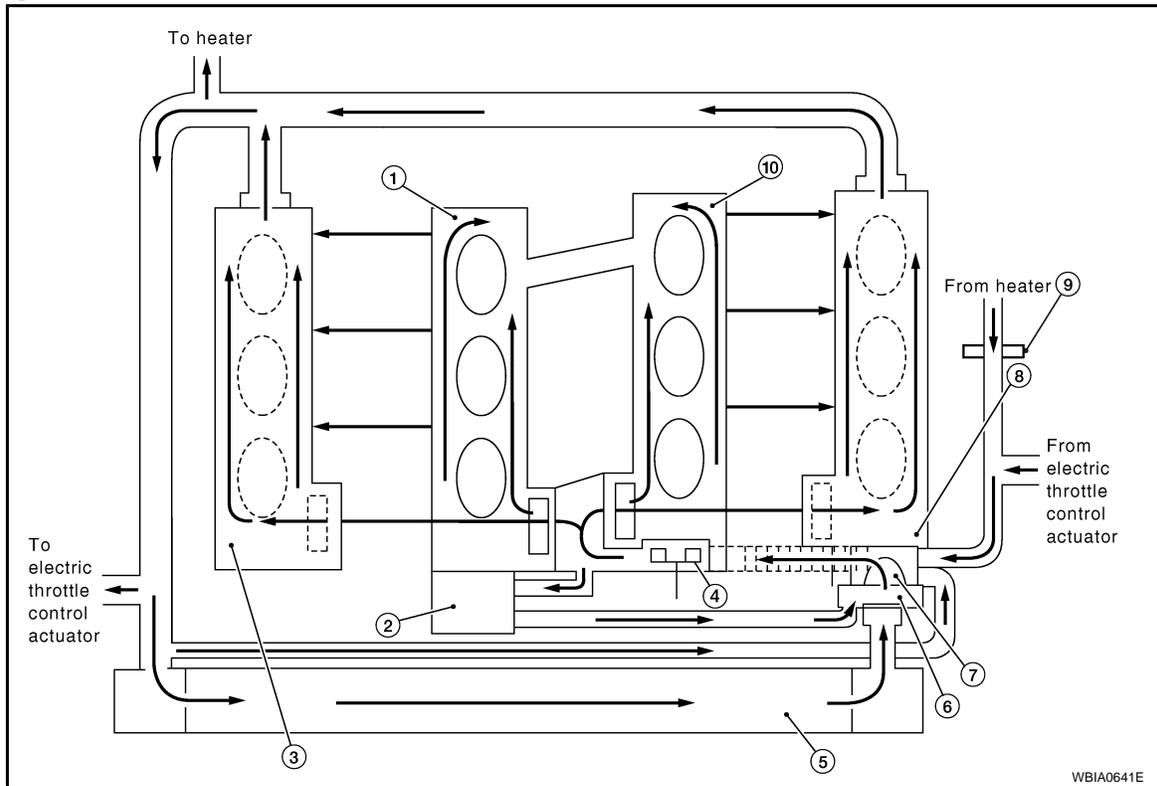
Tool name	Description
<p>Power tool</p>  <p>PBIC0190E</p>	<p>Loosening bolts and nuts</p>
<p>Radiator cap tester</p>  <p>PBIC1982E</p>	<p>Checking radiator and radiator cap</p>
<p>Coolant system tester adapter</p>  <p>WBIA0408E</p>	<p>Adapting radiator cap tester to reservoir filler neck</p>
<p>Coolant system tester adapter</p>  <p>WBIA0409E</p>	<p>Adapting radiator cap tester to reservoir cap</p>

## FUNCTION DIAGNOSIS

### COOLING SYSTEM

#### Cooling Circuit

INFOID:000000001282189



- |                         |                       |                       |
|-------------------------|-----------------------|-----------------------|
| 1. Cylinder block (RH)  | 2. Oil cooler         | 3. Cylinder head (RH) |
| 4. Water pump           | 5. Radiator           | 6. Water inlet        |
| 7. Thermostat           | 8. Cylinder head (LH) | 9. Heater pump        |
| 10. Cylinder block (LH) |                       |                       |

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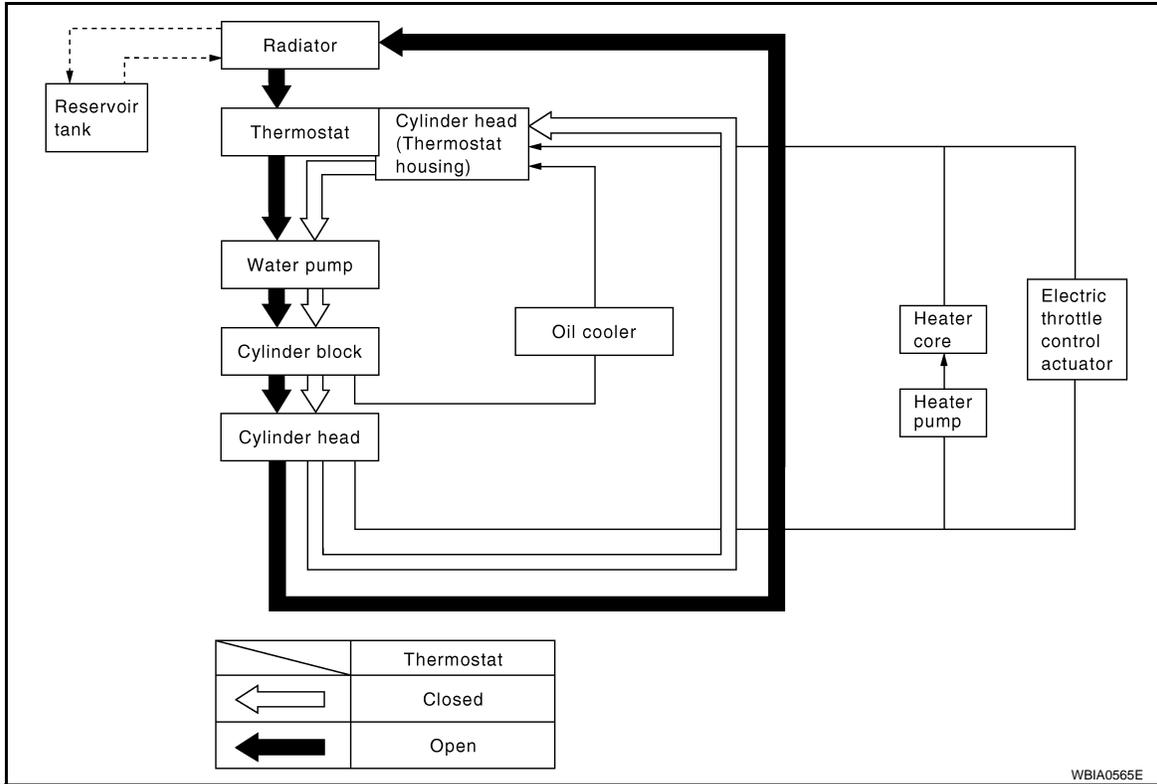
# COOLING SYSTEM

< FUNCTION DIAGNOSIS >

[VQ40DE]

## Schematic

INFOID:000000001449467



# OVERHEATING CAUSE ANALYSIS

< FUNCTION DIAGNOSIS >

[VQ40DE]

## OVERHEATING CAUSE ANALYSIS

### Troubleshooting Chart

INFOID:000000001282188

	Symptom		Check items	
Cooling system parts malfunction	Poor heat transfer	Water pump malfunction	Worn or loose drive belt	—
		Thermostat stuck closed	—	
		Damaged fins	Dust contamination or paper clogging	
			Physical damage	
		Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)	
	Reduced air flow	Cooling fan does not operate	Fan assembly	—
		High resistance to fan rotation		
		Damaged fan blades		
	Damaged radiator shroud	—	—	—
	Improper engine coolant mixture ratio	—	—	—
	Poor engine coolant quality	—	Engine coolant viscosity	—
	Insufficient engine coolant	Engine coolant leaks	Cooling hose	Loose clamp
				Cracked hose
			Heater pump	Physical damage
			Water pump	Poor sealing
			Radiator cap	Loose
				Poor sealing
		Radiator	O-ring for damage, deterioration or improper fitting	
Cracked radiator tank				
Cracked radiator core				
Reservoir tank	Cracked reservoir tank			
Overflowing reservoir tank	Exhaust gas leaks into cooling system	Cylinder head deterioration		
		Cylinder head gasket deterioration		

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# OVERHEATING CAUSE ANALYSIS

< FUNCTION DIAGNOSIS >

[VQ40DE]

		Symptom		Check items		
Except cooling system parts malfunction	—	Overload on engine	Abusive driving	High engine rpm under no load	—	
				Driving in low gear for extended time		
				Driving at extremely high speed		
			Powertrain system malfunction			
			Installed improper size wheels and tires			
			Dragging brakes			
	Blocked or restricted air flow	Blocked bumper	—	Blocked air flow	—	
			Blocked radiator grille			Installed car brassiere
						Mud contamination or paper clogging
			Blocked radiator			—
Blocked condenser			Blocked air flow			
Installed large fog lamp						

## ON-VEHICLE MAINTENANCE

## ENGINE COOLANT

## System Inspection

INFOID:000000001282191

**WARNING:**

- Never remove the radiator/reservoir cap when the engine is hot. Serious burns could occur from high pressure fluid escaping from the radiator or reservoir.
- Wrap a thick cloth around the cap. Slowly push down and turn it a quarter turn to allow built-up pressure to escape. Carefully remove the cap by pushing down and turning it all the way.

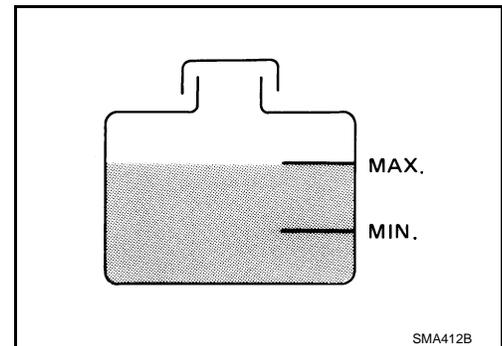
## CHECKING COOLING SYSTEM HOSES

Check hoses for the following:

- Improper attachment
- Leaks
- Cracks
- Damage
- Loose connections
- Chafing
- Deterioration

## CHECKING RESERVOIR LEVEL

- Check if the engine coolant reservoir tank level is within MIN to MAX when the engine is cool.
- Adjust engine coolant level as necessary.



## CHECKING COOLING SYSTEM FOR LEAKS

**WARNING:**

Never remove the radiator/reservoir cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator or reservoir.

To check for leakage, apply pressure to the cooling system using Tool.

**Tool number** : EG17650301 (J-33984-A)

**Testing pressure** : 137 kPa (1.4 kg/cm<sup>2</sup>, 20 psi)

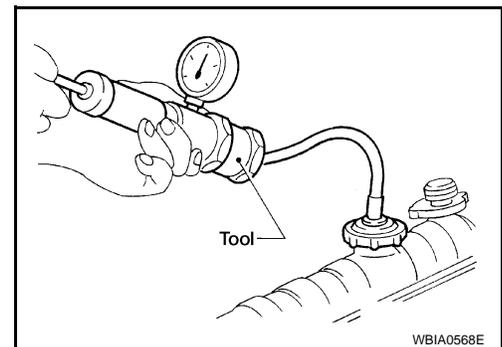
**CAUTION:**

Higher pressure than specified may cause radiator damage.

**NOTE:**

In case that engine coolant decreases, replenish cooling system with engine coolant.

If any concerns are found, repair or replace damaged parts.



## CHECKING RESERVOIR CAP

# ENGINE COOLANT

< ON-VEHICLE MAINTENANCE >

[VQ40DE]

- Check reservoir cap relief pressure using suitable tool and Tool.

**Tool number** : EG17650301 (J-33984-A)

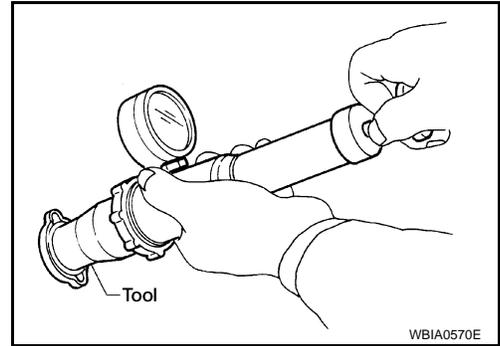
**Standard:** 78 – 98 kPa (0.8 – 1.0 kg/cm<sup>2</sup>, 11 – 14 psi)

**Limit:** 59 kPa (0.6 kg/cm<sup>2</sup>, 9 psi)

**NOTE:**

Apply engine coolant to the cap seal.

- Replace the reservoir cap if there is any damage in the negative-pressure valve, or if the open-valve pressure is outside of the limit.



## CHECKING RADIATOR CAP

Inspect the radiator cap.

**NOTE:**

Thoroughly wipe out the radiator filler neck to remove any waxy residue or foreign material.

- Replace the cap if the metal plunger cannot be seen around the edge of the black rubber gasket.
- Replace the cap if deposits of waxy residue or other foreign material are on the black rubber gasket or the metal retainer.

## CHECKING RADIATOR

Check radiator for mud or clogging. If necessary, clean radiator as follows.

**CAUTION:**

- **Be careful not to bend or damage the radiator fins.**
- **When radiator is cleaned without removal, remove all surrounding parts such as cooling fan shroud and horns. Then tape the harness and electrical connectors to prevent water from entering.**

1. Apply water by hose to the back side of the radiator core, with the hose pointed vertically downward.
2. Apply water again to all radiator core surfaces once per minute.
3. Stop washing if any stains no longer flow out from the radiator.
4. Blow air into the back side of radiator core, with the air hose pointed vertically downward.
  - Use compressed air lower than 490 kPa (5 kg/cm<sup>2</sup>, 71 psi) and keep distance more than 30 cm (11.8 in).
5. Blow air again into all the radiator core surfaces once per minute until no water sprays out.
6. Check for leaks.

## Changing Engine Coolant

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**WARNING:**

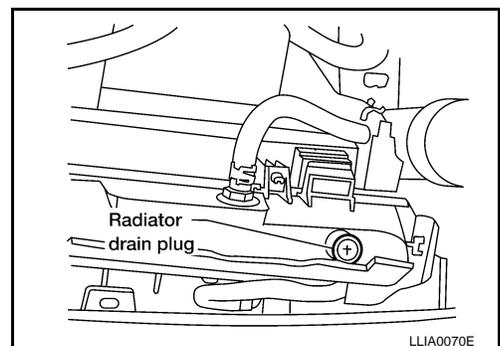
- **To avoid being scalded, never change the coolant when the engine is hot.**
- **Wrap a thick cloth around the cap to carefully remove the cap. First, turn the cap a quarter of a turn to release any built-up pressure, then push down and turn the cap all the way to remove it.**

## DRAINING ENGINE COOLANT

1. Turn ignition switch ON and set temperature control lever all the way to HOT position or the highest temperature position. Wait 10 seconds and turn ignition switch OFF.
2. Remove the engine front undercover using power tool.
3. Open the radiator drain plug at the bottom of the radiator, and remove the reservoir cap. This is the only step required when partially draining the cooling system (radiator only).

**CAUTION:**

**Do not to allow the coolant to contaminate the drive belts.**



# ENGINE COOLANT

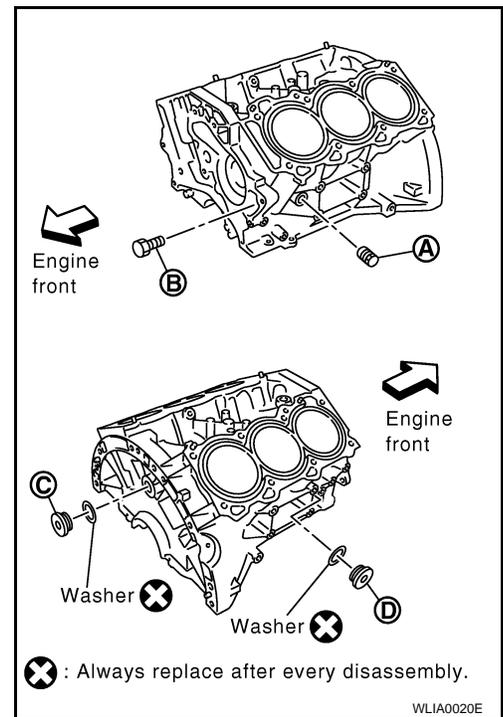
[VQ40DE]

## < ON-VEHICLE MAINTENANCE >

- When draining all of the coolant in the system for engine removal or repair, it is necessary to drain the cylinder block. Remove the cylinder block drain plugs (A), (B), (C), (D) and block heater if equipped, to drain the cylinder block as shown.

**NOTE:**

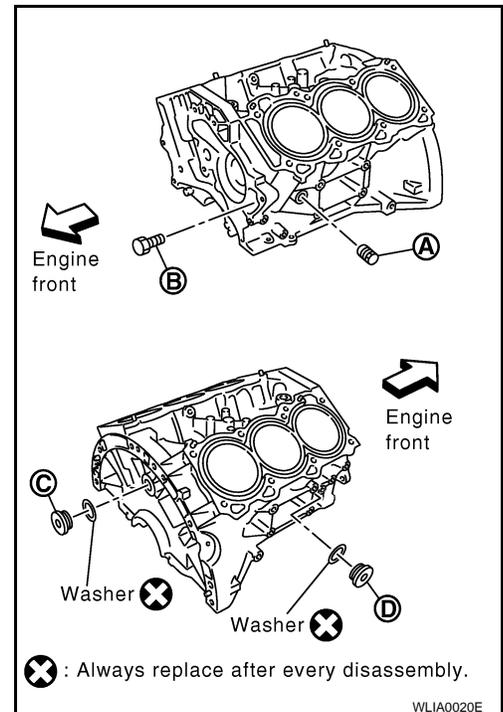
For Canada, the (D) cylinder block drain plug as shown, is not a cylinder block drain plug but a block heater.



- Remove the reservoir tank to drain the engine coolant, then clean the reservoir tank before installing it.
- Check the drained coolant for contaminants such as rust, corrosion or discoloration. If the coolant is contaminated, flush the engine cooling system. Refer to [CO-12. "Changing Engine Coolant"](#).

## REFILLING ENGINE COOLANT

- Close the radiator drain plug. Install the reservoir tank, cylinder block drain plugs (A), (B), (C), (D) and block heater if equipped, if removed for a total system drain or for engine removal or repair.
  - The radiator must be completely empty of coolant and water.
  - Apply sealant to the threads of the cylinder block drain plugs (A), (B), (C), (D). Use Genuine High Performance Thread Sealant or equivalent. Refer to [GI-26. "Recommended Chemical Products and Sealants"](#).



Block Plug and Block Heater Installation

Part	Washer	Tightening Torque
A	No	Refer to <a href="#">EM-106. "Disassembly and Assembly"</a> .
B	Reuse	Refer to <a href="#">EM-106. "Disassembly and Assembly"</a> .
	New	Refer to <a href="#">EM-106. "Disassembly and Assembly"</a> .

# ENGINE COOLANT

< ON-VEHICLE MAINTENANCE >

[VQ40DE]

Part	Washer	Tightening Torque
C	Yes	Refer to <a href="#">EM-106, "Disassembly and Assembly"</a> .
D	Plug	Refer to <a href="#">EM-106, "Disassembly and Assembly"</a> .
	Block heater	Refer to <a href="#">EM-106, "Disassembly and Assembly"</a> .

- Set the vehicle heater controls to the full HOT and heater ON position. Turn the vehicle ignition ON with the engine OFF as necessary to activate the heater mode.
- Remove the vented reservoir cap and replace it with a non-vented reservoir cap before filling the cooling system.
- Install the Tool by installing the radiator cap adapter onto the radiator neck opening. Then attach the gauge body assembly with the refill tube and the venturi assembly to the radiator cap adapter.

**Tool number** : KV991J0070 (J-45695)

- Insert the refill hose into the coolant mixture container that is placed at floor level. Make sure the ball valve is in the closed position.
  - Use recommended coolant or equivalent. Refer to [MA-10, "Fluids and Lubricants"](#).

**Cooling system capacity (with reservoir)** : Refer to [MA-10, "Fluids and Lubricants"](#).

- Install an air hose to the venturi assembly, the air pressure must be within specification.

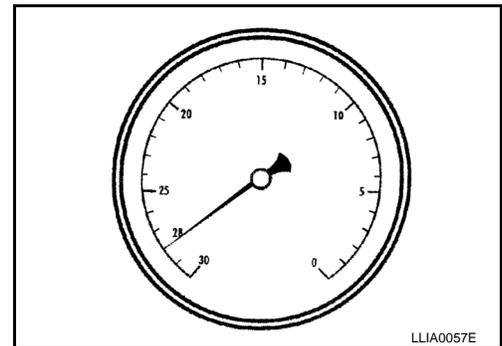
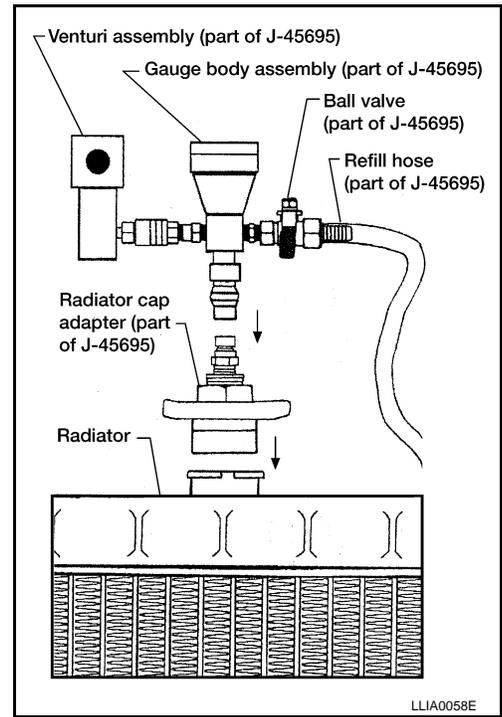
**Compressed air supply pressure** : 5.7 - 8.5 kPa (5.6 - 8.4 kg/cm<sup>2</sup>, 80 - 120 psi)

**CAUTION:**

The compressed air supply must be equipped with an air dryer.

- The vacuum gauge will begin to rise and there will be an audible hissing noise. During this process open the ball valve on the refill hose slightly. Coolant will be visible rising in the refill hose. Once the refill hose is full of coolant, close the ball valve. This will purge any air trapped in the refill hose.
- Continue to draw the vacuum until the gauge reaches 28 inches of vacuum. The gauge may not reach 28 inches in high altitude locations, use the vacuum specifications based on the altitude above sea level.

Altitude above sea level	Vacuum gauge reading
0 - 100 m (328 ft)	: 28 inches of vacuum
300 m (984 ft)	: 27 inches of vacuum
500 m (1,641 ft)	: 26 inches of vacuum
1,000 m (3,281 ft)	: 24 - 25 inches of vacuum



- When the vacuum gauge has reached the specified amount, disconnect the air hose and wait 20 seconds to see if the system loses any vacuum. If the vacuum level drops, perform any necessary repairs to the system and repeat steps 6 - 8 to bring the vacuum to the specified amount. Recheck for any leaks.
- Place the coolant container (with the refill hose inserted) at the same level as the top of the radiator. Then open the ball valve on the refill hose so the coolant will be drawn up to fill the cooling system. The cooling system is full when the vacuum gauge reads zero.

**CAUTION:**

Do not allow the coolant container to get too low when filling, to avoid air from being drawn into the cooling system.

# ENGINE COOLANT

< ON-VEHICLE MAINTENANCE >

[VQ40DE]

11. Remove the Tool from the radiator neck opening and install the radiator cap.
12. Remove the non-vented reservoir cap.
13. Fill the cooling system reservoir tank to the specified level. Run the engine to warm up the cooling system and top up the system as necessary before installing the vented reservoir cap.

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## FLUSHING COOLING SYSTEM

1. Drain the water from the engine cooling system. Refer to [CO-12, "Changing Engine Coolant"](#).
2. Fill the radiator and the reservoir tank (to the "MAX" line), with water. Reinstall the radiator cap and leave the vented reservoir cap off.
3. Run the engine until it reaches normal operating temperature.
4. Press the engine accelerator two or three times under no-load.
5. Stop the engine and wait until it cools down.
6. Drain the water from the engine cooling system. Refer to [CO-12, "Changing Engine Coolant"](#).
7. Repeat steps 2 through 6 until clear water begins to drain from the radiator.

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# RADIATOR

< ON-VEHICLE REPAIR >

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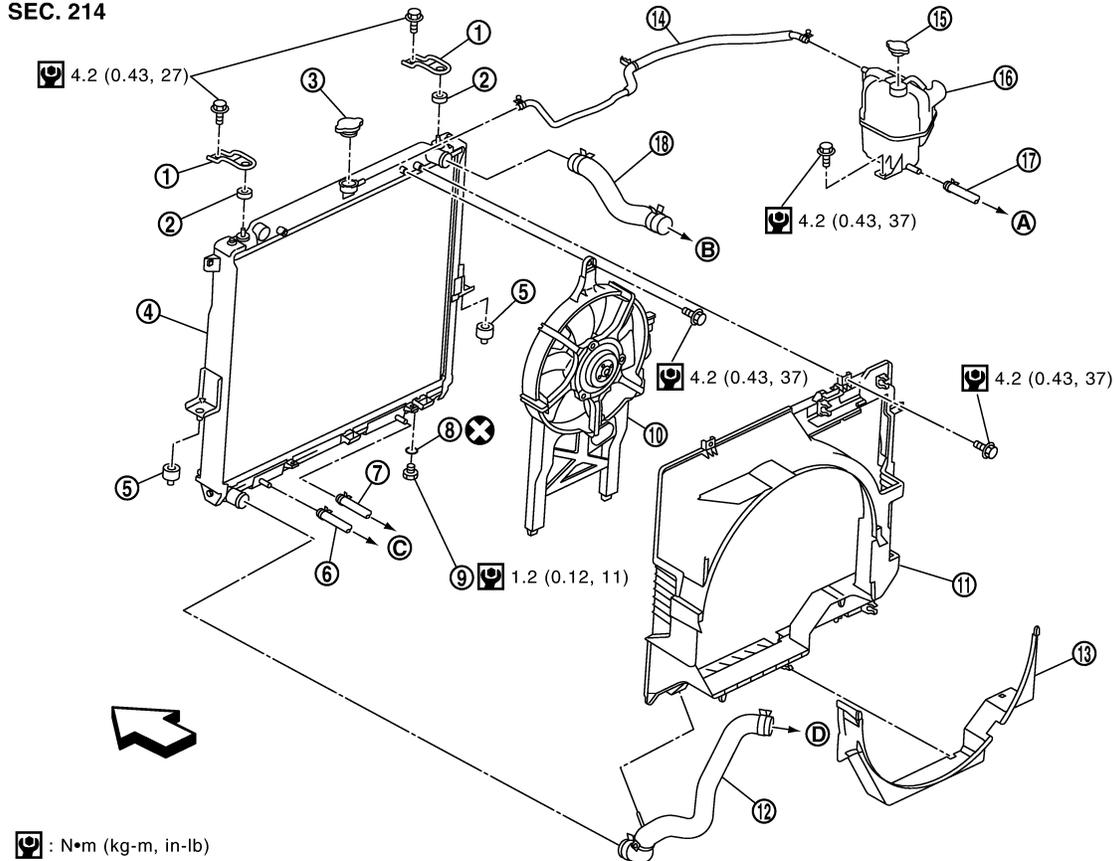
## ON-VEHICLE REPAIR

### RADIATOR

#### Components

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SEC. 214



: N•m (kg-m, in-lb)

PBIC3861E

- |   |                             |                           |
|---|-----------------------------|---------------------------|
| 1. Radiator mounting bracket              | 2. Mounting rubber (upper)  | 3. Radiator cap           |
| 4. Radiator                               | 5. Mounting rubber (lower)  | 6. A/T fluid cooler hose  |
| 7. A/T fluid cooler hose                  | 8. O-ring                   | 9. Drain plug             |
| 10. Cooling fan assembly                  | 11. Radiator shroud (upper) | 12. Radiator hose (lower) |
| 13. Radiator shroud (lower)               | 14. Reservoir tank hose     | 15. Reservoir tank cap    |
| 16. Reservoir tank                        | 17. Water hose              | 18. Radiator hose (upper) |
| A. To heater return tube                  | B. To water pipe            | C. To A/T cooler tube     |
| D. To water inlet and thermostat assembly | ← Vehicle front             |                           |

#### Removal and Installation

INFOID:000000001282193

##### **WARNING:**

**Do not remove radiator cap when engine is hot. Serious burns could occur from high-pressure engine coolant escaping from radiator. Wrap a thick cloth around the cap. Slowly turn it a quarter of a turn to release built-up pressure. Carefully remove radiator cap by turning it all the way.**

##### REMOVAL

1. Remove air dam using power tool.
2. Remove engine undercover using power tool.
3. Drain engine coolant from radiator. Refer to [CO-11](#).

##### **CAUTION:**

- Perform this step when engine is cold.

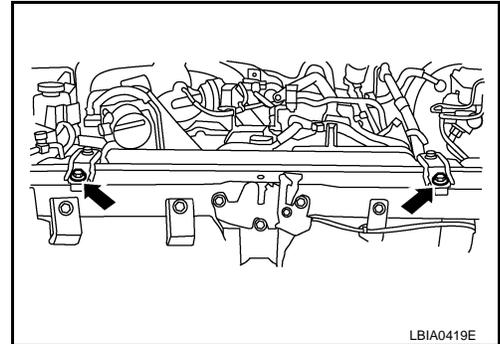
# RADIATOR

[VQ40DE]

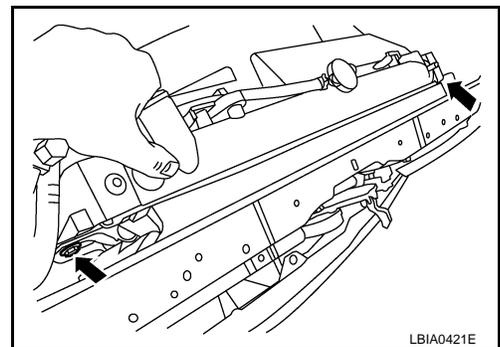
< ON-VEHICLE REPAIR >

- Do not spill engine coolant on drive belts.

4. Remove air duct and air cleaner case assembly. Refer to [EM-25, "Removal and Installation"](#).
5. Remove reservoir tank hose.
6. Remove radiator hoses (upper and lower).  
**CAUTION:**  
**Be careful not to allow engine coolant to contact drive belts.**
7. Disconnect A/T fluid cooler hoses.
  - Install blind plug to avoid leakage of A/T fluid.
8. Remove radiator shroud (lower).
9. Remove radiator shroud (upper).
10. Remove radiator cooling fan assembly. Refer to [CO-19](#).
11. Remove the radiator mounting bracket bolts.



12. Remove the two A/C condenser bolts.



13. Remove radiator as follows:

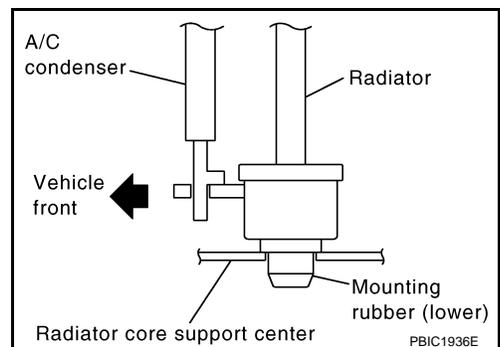
**CAUTION:**

**Do not damage or scratch A/C condenser and radiator core when removing.**

- a. With lifting and pulling radiator in a rear direction, disassemble mounting rubber (lower) from radiator core support center.

**CAUTION:**

**Because A/C condenser is attached to the front-lower portion of radiator, moving it in the rear direction should be at a minimum.**



# RADIATOR

[VQ40DE]

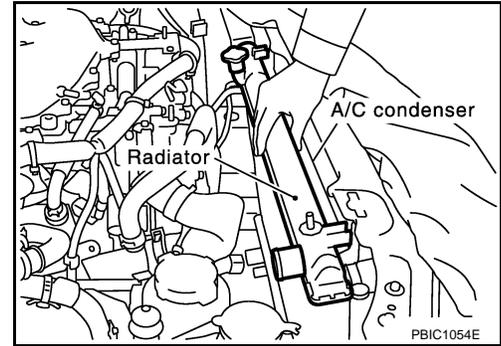
## < ON-VEHICLE REPAIR >

- b. Lift A/C condenser up and remove radiator after disengaging the fitting as front-bottom surface.

**CAUTION:**

**Lifting A/C condenser should be minimum to prevent a load to A/C piping.**

- c. After removing radiator, put A/C condenser on radiator core support center to prevent a load to A/C piping, and temporarily fix it with rope or similar means.



## INSTALLATION

Installation is in the reverse order of removal.

## INSPECTION AFTER INSTALLATION

- Check for leaks of engine coolant. Refer to [CO-11, "System Inspection"](#).
- Start and warm up engine. Visually check there are no leaks of engine coolant and A/T fluid.

## Checking Radiator

INFOID:000000001316522

Check radiator for mud or clogging. If necessary, clean radiator as follows.

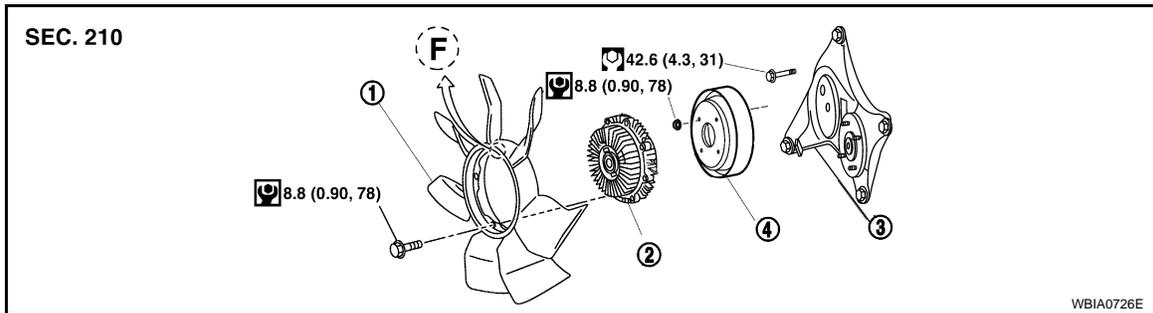
**CAUTION:**

- **Be careful not to bend or damage the radiator fins.**
  - **When radiator is cleaned without removal, remove all surrounding parts such as cooling fan, radiator shroud and horns. Then tape the harness and electrical connectors to prevent water from entering.**
1. Apply water by hose to the back side of the radiator core vertically downward.
  2. Apply water again to all radiator core surfaces.
  3. Stop washing when dirt and debris no longer flow out from the radiator.
  4. Blow air into the back side of radiator core vertically downward.
    - Use compressed air lower than 490 kPa (5 kg/cm<sup>2</sup>, 71 psi) and keep distance more than 30 cm (11.8 in).
  5. Blow air again into all the radiator core surfaces until no water sprays out.

## ENGINE COOLING FAN

### Removal and Installation (Crankshaft driven type)

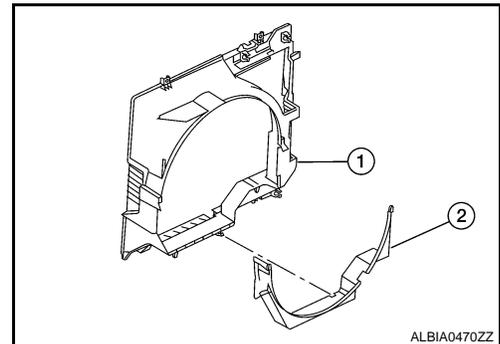
INFOID:000000001282194



1. Cooling fan
2. Fan coupling
3. Fan bracket
4. Cooling fan pulley

### REMOVAL

1. Remove air dam using power tool.
  2. Remove engine front undercover using power tool.
  3. Partially drain engine coolant from radiator. Refer to [CO-11](#).
- CAUTION:**
- Perform this step when engine is cold.
  - Do not spill engine coolant on drive belts.
4. Remove air duct. Refer to [.EM-25. "Removal and Installation"](#)
  5. Remove reservoir tank hose from shroud.
  6. Removal radiator hose (upper) from radiator.
- CAUTION:**
- Be careful not to allow engine coolant to contact drive belts.**
7. Release the radiator shroud (lower) (2) from the radiator shroud (upper) (1) and position aside.
    - Release the tabs, pull radiator shroud (lower) (2) rearwards and down.



8. Remove the radiator shroud (upper) bolts and remove the radiator shroud (upper). Refer to [CO-16. "Components"](#).
9. Remove the drive belt. Refer to [EM-13. "Removal and Installation"](#).
10. Remove the engine cooling fan.

### INSPECTION AFTER REMOVAL

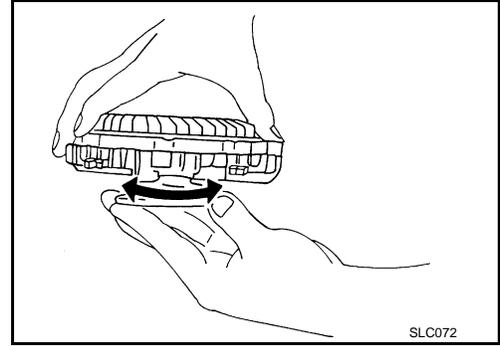
Fan Coupling

# ENGINE COOLING FAN

< ON-VEHICLE REPAIR >

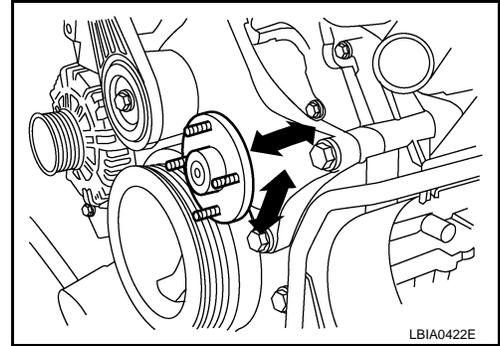
[VQ40DE]

Inspect fan coupling for oil leakage and bimetal conditions.



## Fan Bracket

- Visually check that there is no significant looseness in the fan bracket shaft, and that it turns smoothly by hand.
- If there are any unusual concerns, replace the fan bracket assembly.



## INSTALLATION

Installation is in the reverse order of removal.

- Install cooling fan with its front mark "F" facing front of engine. Refer to [CO-19. "Removal and Installation \(Crankshaft driven type\)"](#).

## INSPECTION AFTER INSTALLATION

- Check for leaks of the engine coolant. Refer to [CO-11. "System Inspection"](#).
- Start and warm up the engine. Visually make sure that there are no leaks of the engine coolant.

## Removal and Installation (Motor driven type)

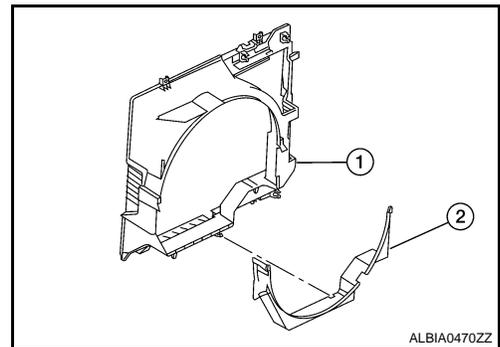
INFOID:000000001282195

## REMOVAL

1. Remove the air dam using power tool.
2. Remove the engine front undercover using power tool.
3. Partially drain engine coolant from radiator. Refer to [CO-12. "Changing Engine Coolant"](#).

### CAUTION:

- Perform this step when engine is cold.
  - Do not spill engine coolant on drive belts.
4. Release the radiator shroud (lower) (2) from the radiator shroud (upper) (1) and position aside.
    - Release the tabs, pull radiator shroud (lower) (2) rearwards and down.



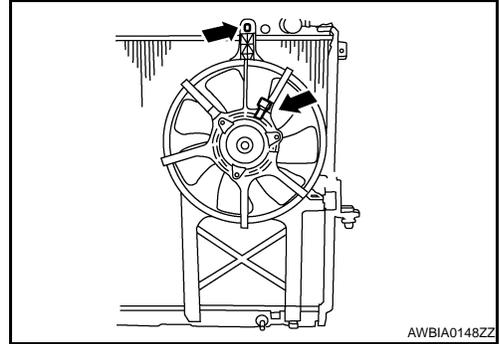
5. Remove air duct. Refer to [EM-25. "Removal and Installation"](#).
6. Remove reservoir tank hose from radiator shroud (upper).
7. Remove the radiator shroud (upper) bolts and remove the radiator shroud (upper). Refer to [CO-16. "Components"](#).

# ENGINE COOLING FAN

[VQ40DE]

< ON-VEHICLE REPAIR >

8. Disconnect harness connector from fan motor.
9. Remove the bolt and remove the fan grille and motor assembly.



## INSTALLATION

Installation is in the reverse order of removal.

- Cooling fan is controlled by ECM. For details, refer to [EC-45. "Description"](#).

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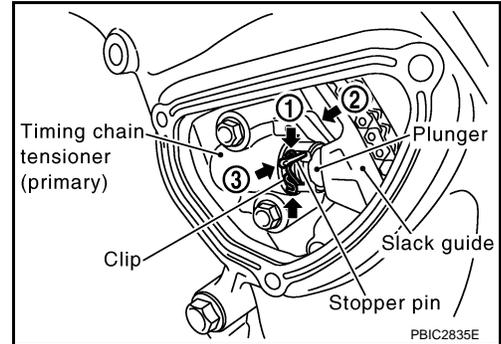
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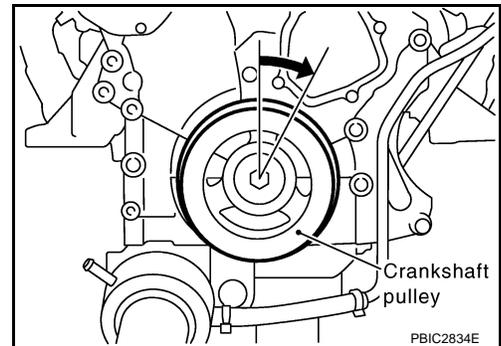
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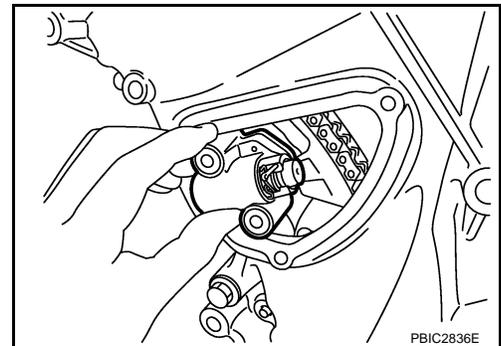
8. Remove timing chain tensioner (primary) as follows:
  - a. Loosen clip of timing chain tensioner (primary), and release plunger stopper (1).
  - b. Insert plunger into tensioner body by pressing slack guide (2).
  - c. Keep slack guide pressed and hold plunger in by pushing stopper pin through the tensioner body hole and plunger groove (3).



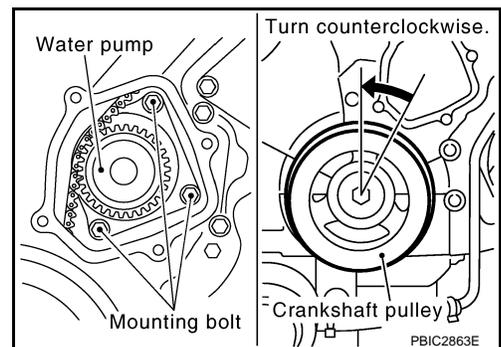
- d. Turn crankshaft pulley clockwise so that timing chain on the timing chain tensioner (primary) side is loose.



- e. Remove bolts and remove timing chain tensioner (primary).  
**CAUTION:**  
 Be careful not to drop bolts inside timing chain case.



9. Remove water pump as follows:
  - a. Remove three water pump bolts. Secure a gap between water pump gear and timing chain, by turning crankshaft pulley counterclockwise until timing chain looseness on water pump sprocket becomes maximum.



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# WATER PUMP

[VQ40DE]

## < ON-VEHICLE REPAIR >

- b. Screw M8 bolts [pitch: 1.25 mm (0.049 in) length: approx. 50 mm (1.97 in)] into water pumps upper and lower bolt holes until they reach timing chain case. Then, alternately tighten each bolt for a half turn, and pull out water pump.

**CAUTION:**

- Pull straight out while preventing vane from contacting socket in installation area.
- Remove water pump without causing sprocket to contact timing chain.
- Do not spill engine coolant into timing chain case.

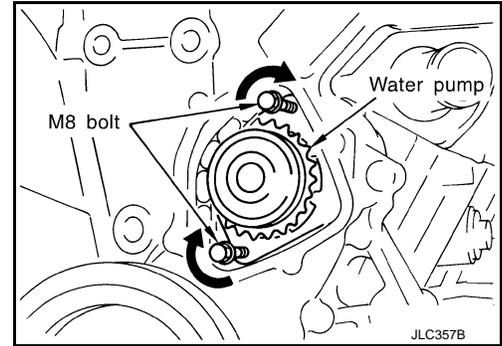
- c. Remove M8 bolts and O-rings from water pump.

**CAUTION:**

**Do not disassemble water pump.**

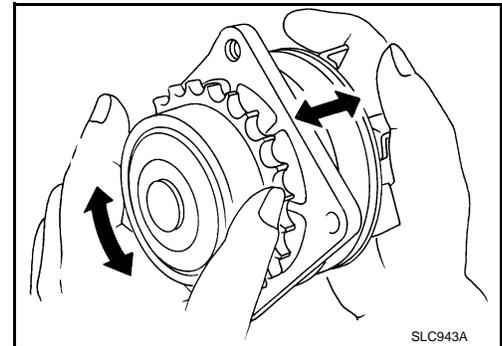
**NOTE:**

Do not reuse O-rings.



## INSPECTION AFTER REMOVAL

- Check for badly rusted or corroded water pump body assembly.
- Check for rough operation due to excessive end play.
- Replace water pump, if necessary.

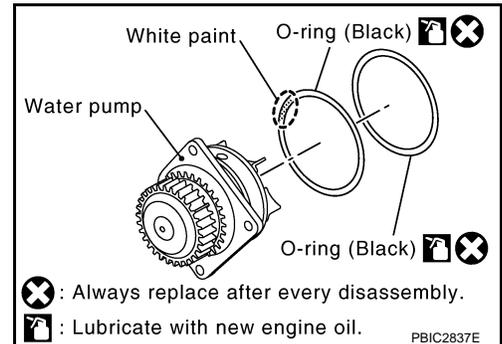


## INSTALLATION

1. Install new O-rings to water pump.

**NOTE:**

- Apply engine oil to O-rings.
- Locate O-ring with white paint mark to engine front side.

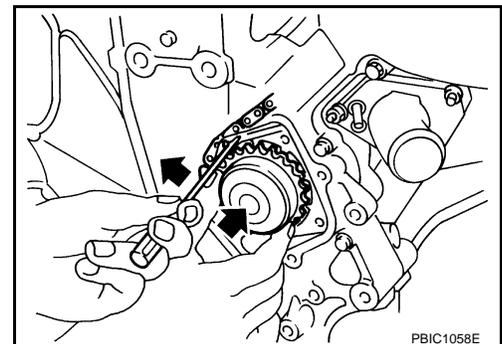


2. Install water pump.

**CAUTION:**

**Do not allow timing chain case to pinch O-rings when installing water pump.**

- Make sure that timing chain and water pump sprocket are engaged.
- Insert water pump by tightening bolts alternately and evenly.



3. Install timing chain tensioner (primary) as follows:

- a. Remove dust and foreign material completely from backside of timing chain tensioner (primary) and from installation area of rear timing chain case.

# WATER PUMP

[VQ40DE]

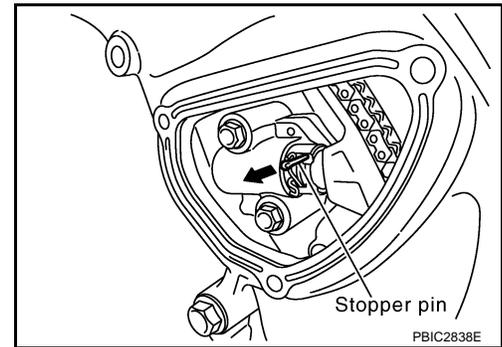
## < ON-VEHICLE REPAIR >

- b. Turn crankshaft pulley clockwise so that timing chain on the timing chain tensioner (primary) side is loose.
- c. Install timing chain tensioner (primary) with its stopper pin attached.

**CAUTION:**

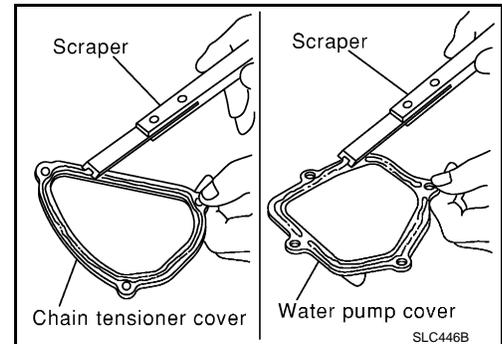
**Be careful not to drop bolts inside timing chain case.**

- d. Remove stopper pin.



- e. Make sure again that timing chain and water pump sprocket are engaged.
4. Install chain tensioner cover and water pump cover as follows:

- a. Before installing, remove all traces of old liquid gasket from mating surface of water pump cover and chain tensioner cover using scraper. Also remove traces of old liquid gasket from the mating surface of front timing chain case.



- b. Apply a continuous bead of liquid gasket, to mating surface of chain tensioner and water pump cover, using Tool.

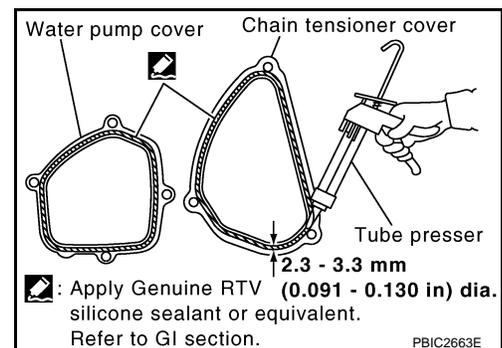
**Tool number : WS39930000 ( — )**

**Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-26, "Recommended Chemical Products and Sealants"](#).**

**CAUTION:**

**Attaching should be done within 5 minutes after coating.**

- c. Tighten bolts to specified torque. Refer to [EM-184, "Components"](#).



5. Refill engine coolant system. Refer to [CO-12, "Changing Engine Coolant"](#).
  - Apply liquid gasket to the thread of water drain plug (front).  
**Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-26, "Recommended Chemical Products and Sealants"](#).**
6. Installation of the remaining components is in the reverse order of removal after this step.
  - **After starting engine, let idle for three minutes, then rev engine up to 3,000 rpm under no load to purge air from the high-pressure chamber of chain tensioner. Engine may produce a rattling noise. This indicates that air still remains in the chamber and is not a matter of concern.**

## INSPECTION AFTER INSTALLATION

- Check for leaks of engine coolant using tool. Refer to [CO-11, "System Inspection"](#).
- Start and warm up engine. Visually check there are no leaks of engine coolant.

# WATER INLET AND THERMOSTAT ASSEMBLY

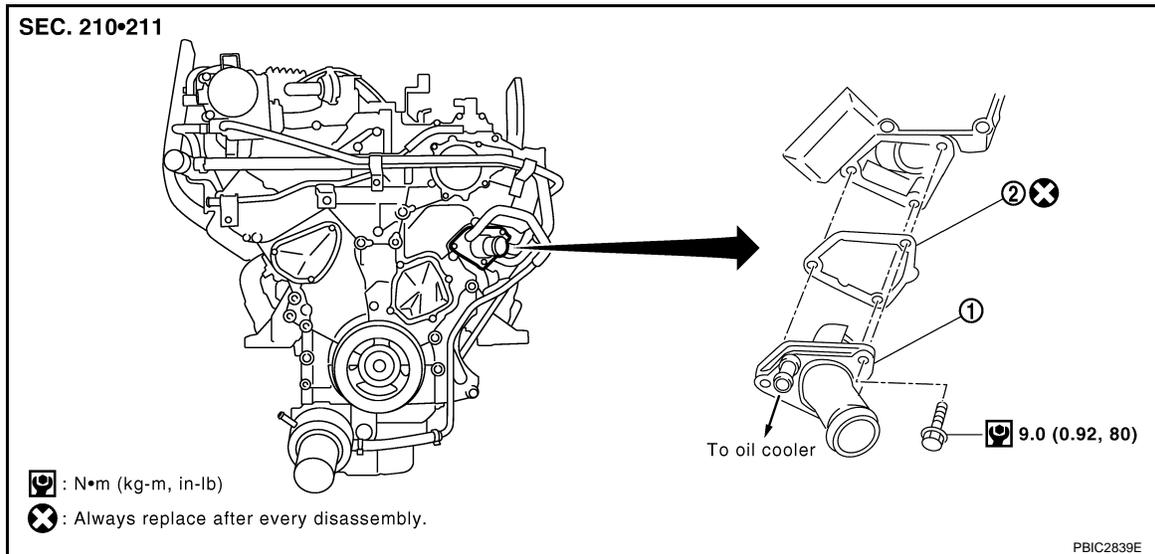
< ON-VEHICLE REPAIR >

[VQ40DE]

## WATER INLET AND THERMOSTAT ASSEMBLY

### Removal and Installation

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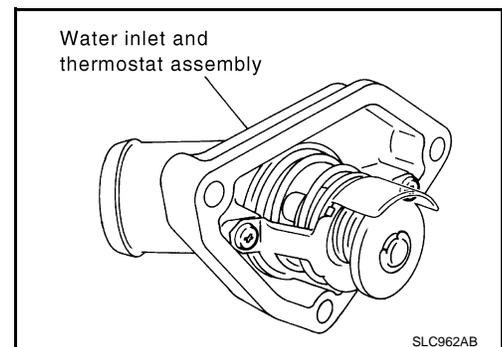


1. Water inlet and thermostat assembly 2. Gasket

### REMOVAL

1. Completely drain engine coolant. Refer to [CO-12, "Changing Engine Coolant"](#).  
**CAUTION:**
  - Perform this step when engine is cold.
  - Do not spill engine coolant on drive belts.
2. Remove air duct and air cleaner case. Refer to [EM-25, "Removal and Installation"](#).
3. Disconnect radiator hose (lower) and oil cooler hose from water inlet and thermostat assembly.
4. Remove water inlet and thermostat assembly.

**CAUTION:**  
 Do not disassemble water inlet and thermostat assembly.  
 Replace them as a unit, if necessary.

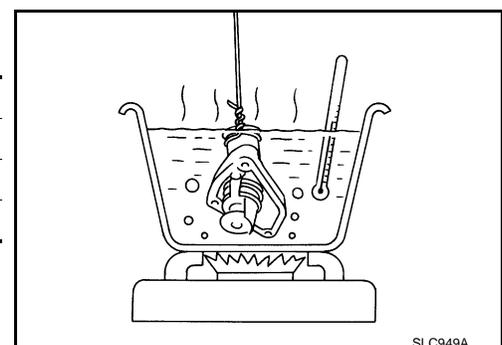


### INSPECTION AFTER REMOVAL

1. Check valve seating condition at ordinary room temperatures. It should seat tightly.
2. Check valve operation.

Thermostat	Standard
Valve opening temperature	80.5 - 83.5°C (177 - 182°F)
Maximum valve lift	8.6 mm / 95°C (0.339 in / 203°F)
Valve closing temperature	77°C (171°F)

- If the malfunctioning condition, when valve seating at ordinary room temperature, or measured values are out of the standard, replace water inlet and thermostat assembly.



# WATER INLET AND THERMOSTAT ASSEMBLY

< ON-VEHICLE REPAIR >

[VQ40DE]

## INSTALLATION

Installation is in the reverse order of removal, paying attention to the following.

- **Be careful not to spill engine coolant over engine room. Use rag to absorb engine coolant.**

## INSPECTION AFTER INSTALLATION

- Check for leaks of engine coolant using tool. Refer to [CO-11. "System Inspection"](#).
- Start and warm up engine. Visually check there are no leaks of engine coolant.

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# WATER OUTLET AND WATER PIPING

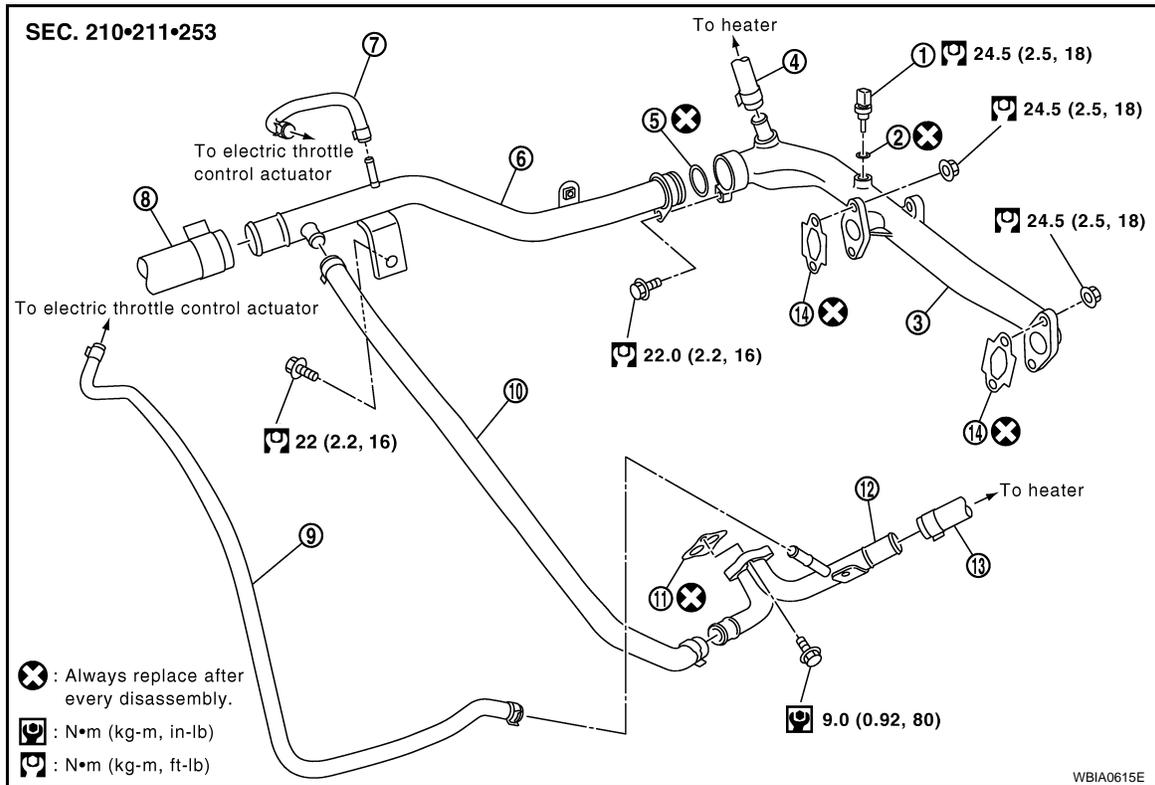
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[VQ40DE]

## WATER OUTLET AND WATER PIPING

### Removal and Installation

INFOID:000000001282198



- |                                      |                          |                 |
|--------------------------------------|--------------------------|-----------------|
| 1. Engine coolant temperature sensor | 2. Washer                | 3. Water outlet |
| 4. Heater hose                       | 5. O-ring                | 6. Water pipe   |
| 7. Water hose                        | 8. Radiator hose (upper) | 9. Water hose   |
| 10. Water hose                       | 11. Gasket               | 12. Heater pipe |
| 13. Heater hose                      | 14. Gasket               |                 |

### REMOVAL

1. Completely drain engine coolant. Refer to [CO-12. "Changing Engine Coolant"](#).  
**CAUTION:**
  - Perform this step when engine is cold.
  - Do not spill engine coolant on drive belts.
2. Remove A/T fluid charging pipe Refer to [TM-224. "2WD : Exploded View"](#) or [TM-228. "4WD : Exploded View"](#).
3. Remove the rocker cover (right bank). Refer to [EM-42. "Removal and Installation"](#).
4. Remove engine coolant temperature sensor as necessary.  
**CAUTION:**  
**Be careful not to damage engine coolant temperature sensor.**
5. Remove water outlet, heater pipe, water bypass hoses and water pipe.

### INSTALLATION

Installation is in the reverse order of removal, paying attention to the following.

- Securely insert each hose, and install clamp at a position where it does not interfere with the pipe bulge.
- When inserting water pipe into water outlet, apply neutral detergent to O-ring.

### INSPECTION AFTER INSTALLATION

- Check for leaks of engine coolant using tool. Refer to [CO-11. "System Inspection"](#).
- Start and warm up engine. Visually check there are no leaks of engine coolant.

# SERVICE DATA AND SPECIFICATIONS (SDS)

< SERVICE DATA AND SPECIFICATIONS (SDS)

[VQ40DE]

## SERVICE DATA AND SPECIFICATIONS (SDS)

### SERVICE DATA AND SPECIFICATIONS (SDS)

#### Standard and Limit

INFOID:000000001282199

#### ENGINE COOLANT CAPACITY (APPROXIMATE)

Unit: ℓ (US gal, Imp gal)

Engine coolant capacity (With reservoir tank at "MAX" level)	Without rear A/C	10.2 (2-3/4, 2-1/4)
	With rear A/C	13.4 (3-1/2, 3)

#### RADIATOR

Unit: kPa (kg/cm<sup>2</sup>, psi)

Cap relief pressure	Standard	78 -098 (0.8 - 1.2.0 11 - 14)
	Limit	59 (0.6, 9)
Leakage testing pressure		137 (1.4, 20)

#### THERMOSTAT

Valve opening temperature	80.5 - 83.5°C (177 - 182°F)
Maximum valve lift	8.6 mm / 95°C (0.339 in / 203°F)
valve closing temperature	77°C (171°F)

PRECAUTION

PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

INFOID:000000001297371

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

**WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Precaution for Liquid Gasket

INFOID:000000001297372

REMOVAL OF LIQUID GASKET SEALING

- After removing nuts and bolts, separate the mating surface, using Tool and remove old liquid gasket sealing.

Tool number : KV10111100 (J-37228)

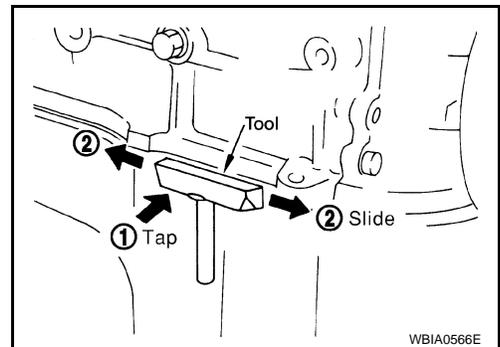
**CAUTION:**

Be careful not to damage the mating surfaces.

- Tap Tool to insert it, and then slide it by tapping on the side as shown.
- In areas where Tool is difficult to use, use plastic hammer to lightly tap the parts, to remove it.

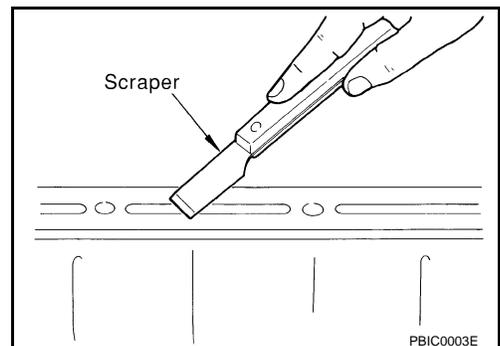
**CAUTION:**

If for some unavoidable reason suitable tool such as screwdriver is used, be careful not to damage the mating surfaces.



LIQUID GASKET APPLICATION PROCEDURE

1. Remove the old liquid gasket adhering to the gasket application surface and the mating surface using suitable tool.
  - Remove the liquid gasket completely from the groove of the liquid gasket application surface, bolts, and bolt holes.
2. Thoroughly clean the mating surfaces and remove adhering moisture, grease and foreign material.



# PRECAUTIONS

[VK56DE]

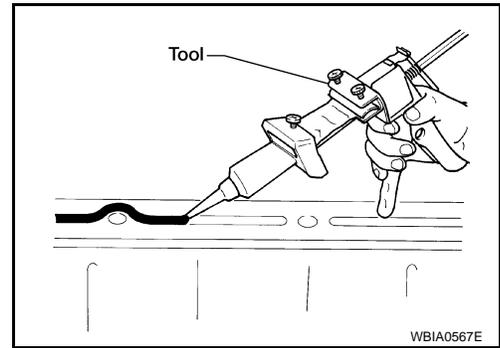
< PRECAUTION >

3. Attach the liquid gasket tube to the Tool.

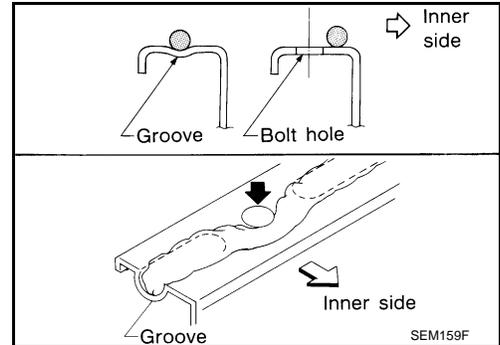
**Tool number : WS39930000 ( — )**

**Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-26, "Recommended Chemical Products and Sealants"](#).**

4. Apply the liquid gasket without breaks to the specified location with the specified dimensions.



- If there is a groove for the liquid gasket application, apply the liquid gasket to the groove.
- As for the bolt holes, normally apply the liquid gasket inside the holes. If specified in the procedure, it should also be applied outside the holes.
- Within five minutes of liquid gasket application, install the mating component.
- If the liquid gasket protrudes, wipe it off immediately.
- Do not retighten after the installation.
- Wait 30 minutes or more after installation before refilling the engine with engine oil and engine coolant.



**CAUTION:**

**If there are specific instructions in this manual, observe them.**

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# PREPARATION

< PREPARATION >

[VK56DE]

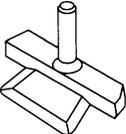
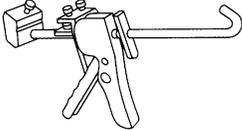
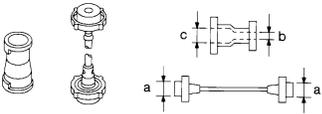
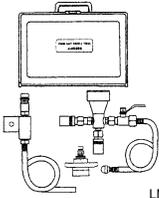
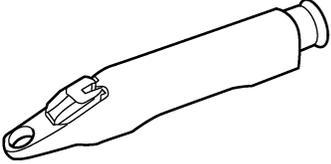
## PREPARATION

### PREPARATION

#### Special Service Tool

INFOID:000000001297373

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description
KV10111100 (J-37228) Seal cutter	Removing steel oil pan and rear timing chain case   <p style="text-align: center;">NT046</p>
WS39930000 ( — ) Tube pressure	Pressing the tube of liquid gasket   <p style="text-align: center;">S-NT052</p>
EG17650301 (J-33984-A) Radiator cap tester adapter	Adapting radiator cap tester to radiator cap and radiator filler neck <b>a: 28 (1.10) dia.</b> <b>b: 31.4 (1.236) dia.</b> <b>c: 41.3 (1.626) dia.</b> Unit: mm (in)   <p style="text-align: center;">S-NT564</p>
KV991J0070 (J-45695) Coolant Refill Tool	Refilling engine cooling system   <p style="text-align: center;">LMA053</p>
— (J-23688) Engine coolant refractometer	Checking concentration of ethylene glycol in engine coolant   <p style="text-align: center;">WBIA0539E</p>

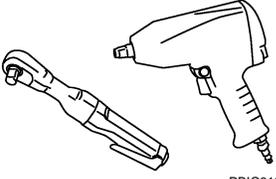
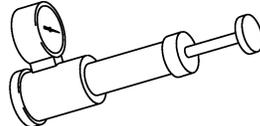
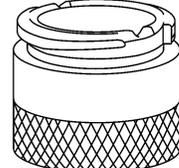
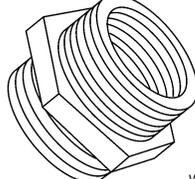
#### Commercial Service Tool

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# PREPARATION

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[VK56DE]

Tool name	Description
<p>Power tool</p>  <p>PBIC0190E</p>	<p>Loosening bolts and nuts</p>
<p>Radiator cap tester</p>  <p>PBIC1982E</p>	<p>Checking radiator and radiator cap</p>
<p>Coolant system tester adapter</p>  <p>WBIA0408E</p>	<p>Adapting radiator cap tester to reservoir filler neck</p>
<p>Coolant system tester adapter</p>  <p>WBIA0409E</p>	<p>Adapting radiator cap tester to reservoir cap</p>

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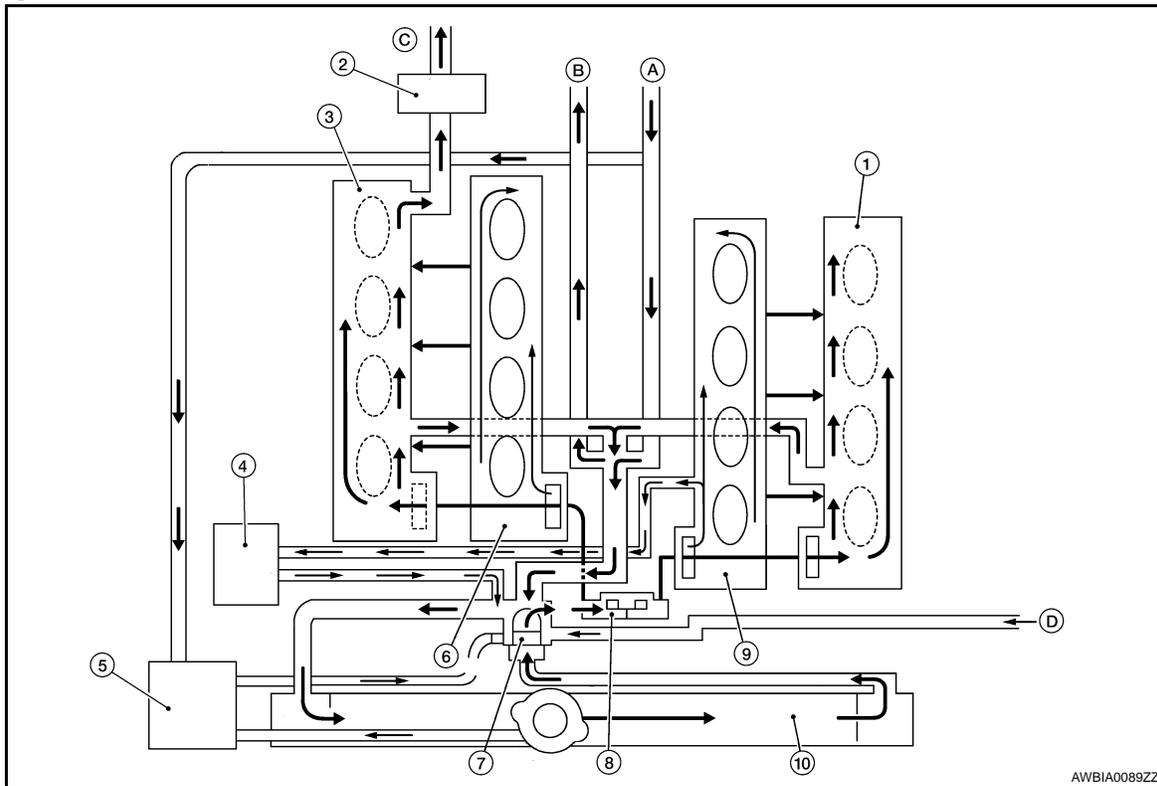
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## FUNCTION DIAGNOSIS

### COOLING SYSTEM

#### Cooling Circuit

INFOID:000000001297376



AWBIA0089ZZ

- |                       |  |  |
|-----------------------|--|--|
| 1. Cylinder head (LH) | 2. Water cut valve                           | 3. Cylinder head (RH)                      |
| 4. Oil cooler         | 5. Reservoir tank                            | 6. Cylinder block (RH)                     |
| 7. Thermostat         | 8. Water pump                                | 9. Cylinder block (LH)                     |
| 10. Radiator          | A. From heater                               | B. To electronic throttle control actuator |
| C. To heater          | D. From electronic throttle control actuator |  |

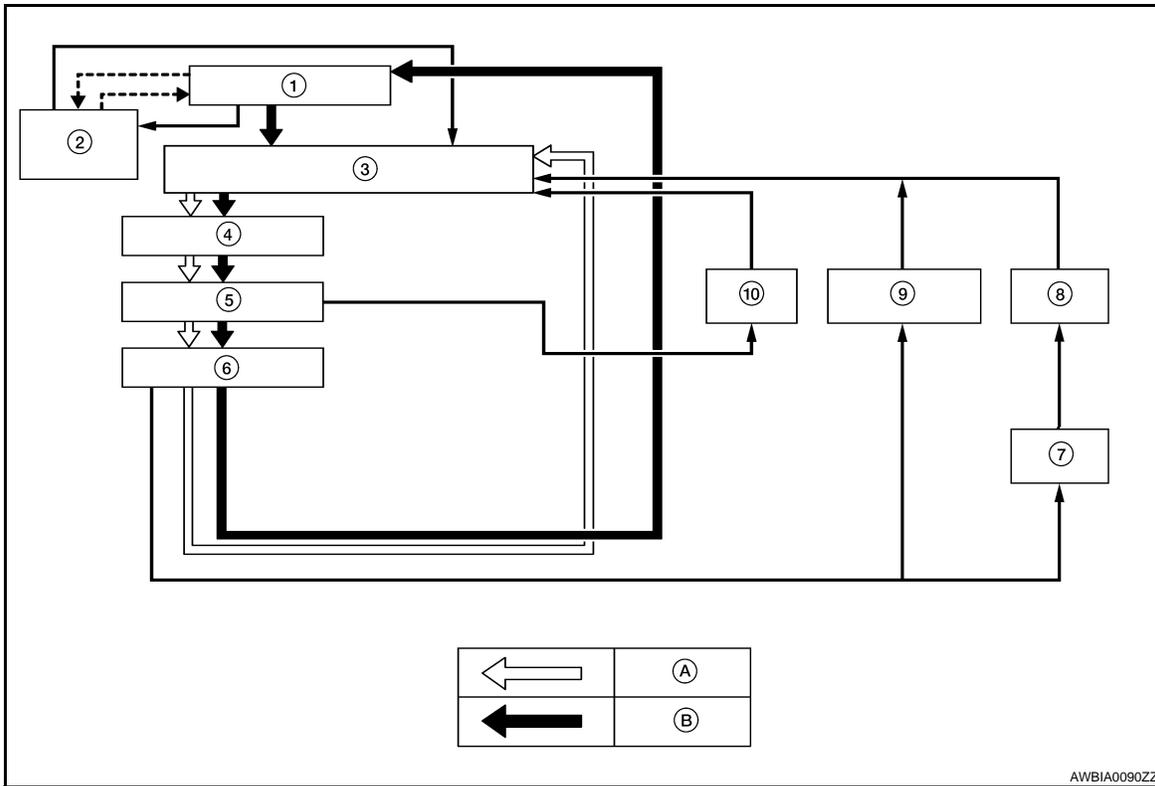
# COOLING SYSTEM

< FUNCTION DIAGNOSIS >

[VK56DE]

## Schematic

INFOID:000000001297377



- |                    |                      |   |
|--------------------|----------------------|---|
| 1. Radiator        | 2. Reservoir tank    | 3. Thermostat and thermostat housing    |
| 4. Water pump      | 5. Cylinder block    | 6. Cylinder head                        |
| 7. Water cut valve | 8. Heater            | 9. Electronic throttle control actuator |
| 10. Oil cooler     | A. Thermostat closed | B. Thermostat open                      |

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# OVERHEATING CAUSE ANALYSIS

< FUNCTION DIAGNOSIS >

[VK56DE]

## OVERHEATING CAUSE ANALYSIS

### Troubleshooting Chart

INFOID:000000001297375

		Symptom	Check items	
Cooling system parts malfunction	Poor heat transfer	Water pump malfunction	Worn or loose drive belt	—
		Thermostat stuck closed	—	
		Damaged fins	Dust contamination or paper clogging	
			Physical damage	
		Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)	
	Water cut valve malfunction	Excess foreign material (rust, dirt, sand, etc.)	Physical damage	
	Reduced air flow	Cooling fan does not operate	Fan assembly	—
		High resistance to fan rotation		
		Damaged fan blades		
	Damaged radiator shroud	—	—	—
	Improper engine coolant mixture ratio	—	—	—
	Poor engine coolant quality	—	Engine coolant density	—
	Insufficient engine coolant	Engine coolant leaks	Cooling hose	Loose clamp
				Cracked hose
			Water pump	Poor sealing
Radiator cap			Loose Poor sealing	
Radiator		O-ring for damage, deterioration or improper fitting		
		Cracked radiator tank		
		Cracked radiator core		
Reservoir tank	Cracked reservoir tank			
Overflowing reservoir tank	Exhaust gas leaks into cooling system	Cylinder head deterioration		
		Cylinder head gasket deterioration		

# OVERHEATING CAUSE ANALYSIS

< FUNCTION DIAGNOSIS >

[VK56DE]

	Symptom		Check items			
Except cooling system parts malfunction	—	Overload on engine	Abusive driving	High engine rpm under no load	A	
				Driving in low gear for extended time	<b>CO</b>	
				Driving at extremely high speed		
				Powertrain system malfunction		C
				Installed improper size wheels and tires	—	D
				Dragging brakes		
			Improper ignition timing		E	
	Blocked or restricted air flow	Blocked bumper	—			E
		Blocked radiator grille	Installed car brassiere			
			Mud contamination or paper clogging	—		F
		Blocked radiator	—			
		Blocked condenser	Blocked air flow			G
Installed large fog lamp						

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## ON-VEHICLE MAINTENANCE

## ENGINE COOLANT

## System Inspection

INFOID:000000001316416

**WARNING:**

- Never remove the radiator/reservoir cap when the engine is hot. Serious burns could occur from high pressure fluid escaping from the radiator or reservoir.
- Wrap a thick cloth around the cap. Slowly push down and turn it a quarter turn to allow built-up pressure to escape. Carefully remove the cap by pushing down and turning it all the way.

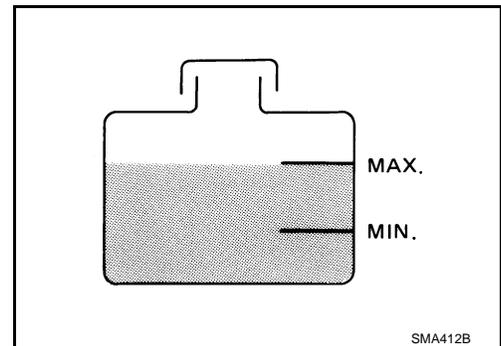
## CHECKING COOLING SYSTEM HOSES

Check hoses for the following:

- Improper attachment
- Leaks
- Cracks
- Damage
- Loose connections
- Chafing
- Deterioration

## CHECKING RESERVOIR LEVEL

- Check if the engine coolant reservoir tank level is within MIN to MAX level when the engine is cool.
- Adjust engine coolant level as necessary.



## CHECKING COOLING SYSTEM FOR LEAKS

**WARNING:**

Never remove the radiator/reservoir cap when the engine is hot. Serious burns could occur from high-pressure engine coolant escaping from the radiator or reservoir.

- To check for leakage, apply pressure to the cooling system at the reservoir filler neck using suitable tool and Tool.

**Tool number** : EG17650301 (J-33984-A)

**Leakage test pressure** : 137 kPa (1.4 kg/cm, 20 psi)

**CAUTION:**

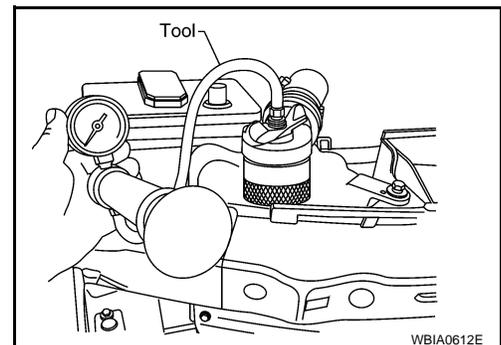
Higher pressure than specified may cause radiator damage.

**NOTE:**

In case that engine coolant decreases, replenish cooling system with engine coolant.

- If any concerns are found, repair or replace damaged parts.

## CHECKING RESERVOIR CAP



# ENGINE COOLANT

< ON-VEHICLE MAINTENANCE >

[VK56DE]

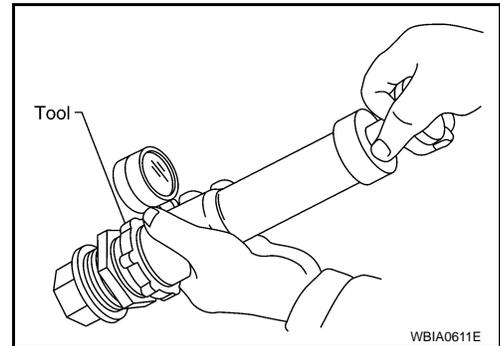
- Check reservoir cap relief pressure using suitable tool and Tool.

**Tool number** : EG17650301 (J-33984-A)

**Standard** : 95 - 125 kPa (0.97 - 1.28 kg/cm<sup>2</sup>, 14 - 18 psi)

**NOTE:**

- Apply engine coolant to the cap seal.
- Replace the reservoir cap if there is any damage in the negative-pressure valve, or if the open-valve pressure is outside of the limit.



## CHECKING RADIATOR CAP

Inspect the radiator cap.

**NOTE:**

Thoroughly wipe out the radiator filler neck to remove any waxy residue or foreign material.

- Replace the cap if the metal plunger cannot be seen around the edge of the black rubber gasket.
- Replace the cap if deposits of waxy residue or other foreign material are on the black rubber gasket or the metal retainer.

## CHECKING RADIATOR

Check radiator for mud or clogging. If necessary, clean radiator as follows.

**CAUTION:**

- **Be careful not to bend or damage the radiator fins.**
  - **When radiator is cleaned without removal, remove all surrounding parts such as cooling fan shroud and horns. Then tape the harness and electrical connectors to prevent water from entering.**
1. Apply water by hose to the back side of the radiator core, with the hose pointed vertically downward.
  2. Apply water again to all radiator core surfaces once per minute.
  3. Stop washing if any stains no longer flow out from the radiator.
  4. Blow air into the back side of radiator core, with the air hose pointed vertically downward.
    - Use compressed air lower than 490 kPa (5 kg/cm<sup>2</sup>, 71 psi) and keep distance more than 30 cm (11.8 in).
  5. Blow air again into all the radiator core surfaces once per minute until no water sprays out.
  6. Check for leaks.

## Changing Engine Coolant

INFOID:000000001297379

**WARNING:**

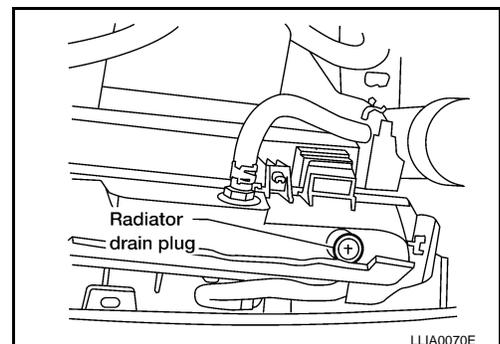
- **To avoid being scalded, never change the coolant when the engine is hot.**
- **Wrap a thick cloth around the cap to carefully remove the cap. First, turn the cap a quarter of a turn to release any built-up pressure, then push down and turn the cap all the way to remove it.**

## DRAINING ENGINE COOLANT

1. Turn ignition switch ON and set temperature control lever all the way to HOT position or the highest temperature position. Wait 10 seconds and turn ignition switch OFF.
2. Remove the engine front undercover using power tool.
3. Open the radiator drain plug at the bottom of the radiator, and remove the radiator filler cap. This is the only step required when partially draining the cooling system (radiator only).

**CAUTION:**

**Do not to allow the coolant to contact the drive belts.**

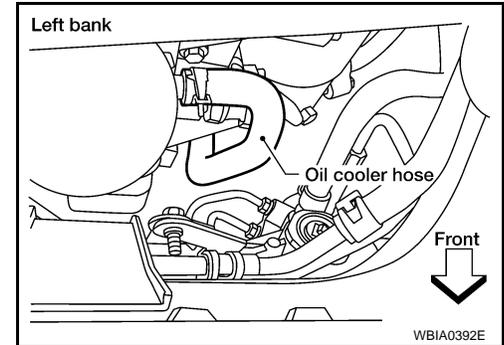
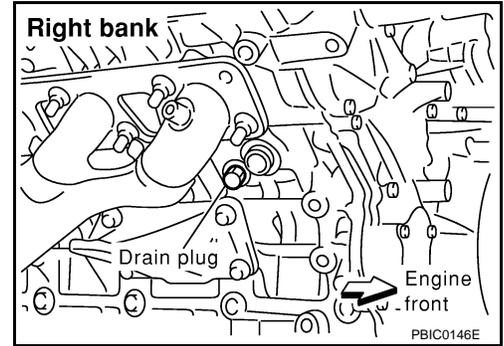


# ENGINE COOLANT

[VK56DE]

## < ON-VEHICLE MAINTENANCE >

- When draining all of the coolant in the system for engine removal or repair, it is necessary to drain the cylinder block. Remove the RH cylinder block drain plug to drain the right bank, the oil cooler hose to drain the left bank as shown and the block heater if equipped.



- Remove the reservoir tank to drain the engine coolant, then clean the reservoir tank before installing it.
- Check the drained coolant for contaminants such as rust, corrosion or discoloration. If the coolant is contaminated, flush the engine cooling system. Refer to [CO-39. "Changing Engine Coolant"](#).

## REFILLING ENGINE COOLANT

- Close the radiator drain plug. Install the reservoir tank, cylinder block drain plug, the oil cooler hose and block heater if equipped, if removed for a total system drain or for engine removal or repair.
  - The radiator must be completely empty of coolant and water.
  - Apply sealant to the threads of the cylinder block drain plug. Use Genuine High Performance Thread Sealant or equivalent. Refer to [GI-26. "Recommended Chemical Products and Sealants"](#).

**Radiator drain plug** : Refer to [CO-39. "Changing Engine Coolant"](#).

**RH cylinder block drain plug** : Refer to [EM-222. "Disassembly and Assembly"](#).

- Set the vehicle heater controls to the full HOT and heater ON position. Turn the vehicle ignition ON with the engine OFF as necessary to activate the heater mode.
- Remove the vented reservoir cap and replace it with a non-vented reservoir cap before filling the cooling system.

# ENGINE COOLANT

< ON-VEHICLE MAINTENANCE >

[VK56DE]

4. Install the Tool by installing the radiator cap adapter onto the radiator neck opening. Then attach the gauge body assembly with the refill tube and the venturi assembly to the radiator cap adapter.

**Tool number** : KV991J0070 (J-45695)

5. Insert the refill hose into the coolant mixture container that is placed at floor level. Make sure the ball valve is in the closed position.
  - Use recommended coolant or equivalent. Refer to [MA-10, "Fluids and Lubricants"](#).

**Cooling system capacity (with reservoir)** : Refer to [MA-10, "Fluids and Lubricants"](#).

6. Install an air hose to the venturi assembly, the air pressure must be within specification.

**Compressed air supply pressure** : 5.7 - 8.5 kPa (5.6 - 8.4 kg/cm<sup>2</sup>, 80 - 120 psi)

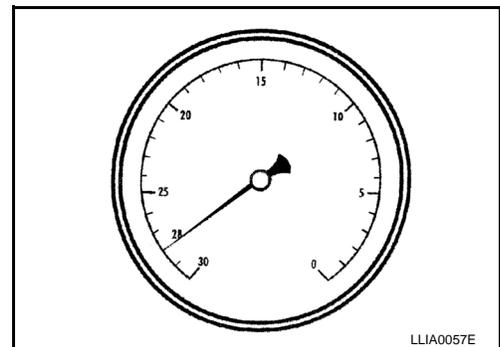
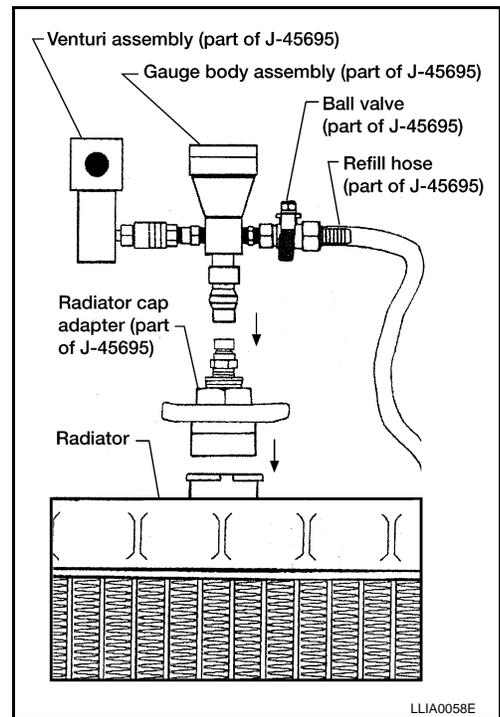
**CAUTION:**

**The compressed air supply must be equipped with an air dryer.**

7. The vacuum gauge will begin to rise and there will be an audible hissing noise. During this process open the ball valve on the refill hose slightly. Coolant will be visible rising in the refill hose. Once the refill hose is full of coolant, close the ball valve. This will purge any air trapped in the refill hose.

8. Continue to draw the vacuum until the gauge reaches 28 inches of vacuum. The gauge may not reach 28 inches in high altitude locations, use the vacuum specifications based on the altitude above sea level.

Altitude above sea level	Vacuum gauge reading
0 - 100 m (328 ft)	: 28 inches of vacuum
300 m (984 ft)	: 27 inches of vacuum
500 m (1,641 ft)	: 26 inches of vacuum
1,000 m (3,281 ft)	: 24 - 25 inches of vacuum



9. When the vacuum gauge has reached the specified amount, disconnect the air hose and wait 20 seconds to see if the system loses any vacuum. If the vacuum level drops, perform any necessary repairs to the system and repeat steps 6 - 8 to bring the vacuum to the specified amount. Recheck for any leaks.
10. Place the coolant container (with the refill hose inserted) at the same level as the top of the radiator. Then open the ball valve on the refill hose so the coolant will be drawn up to fill the cooling system. The cooling system is full when the vacuum gauge reads zero.

**CAUTION:**

**Do not allow the coolant container to get too low when filling, to avoid air from being drawn into the cooling system.**

11. Remove the Tool from the radiator neck opening and install the radiator cap.
12. Remove the non-vented reservoir cap.
13. Fill the cooling system reservoir tank to the specified level. Run the engine to warm up the cooling system and top up the system as necessary before installing the vented reservoir cap.

## FLUSHING COOLING SYSTEM

1. Drain the water from the engine cooling system. Refer to [CO-12, "Changing Engine Coolant"](#).
2. Fill the radiator and the reservoir tank (to the "MAX" line), with water. Reinstall the radiator cap and leave the vented reservoir cap off.

## ENGINE COOLANT

[VK56DE]

< ON-VEHICLE MAINTENANCE >

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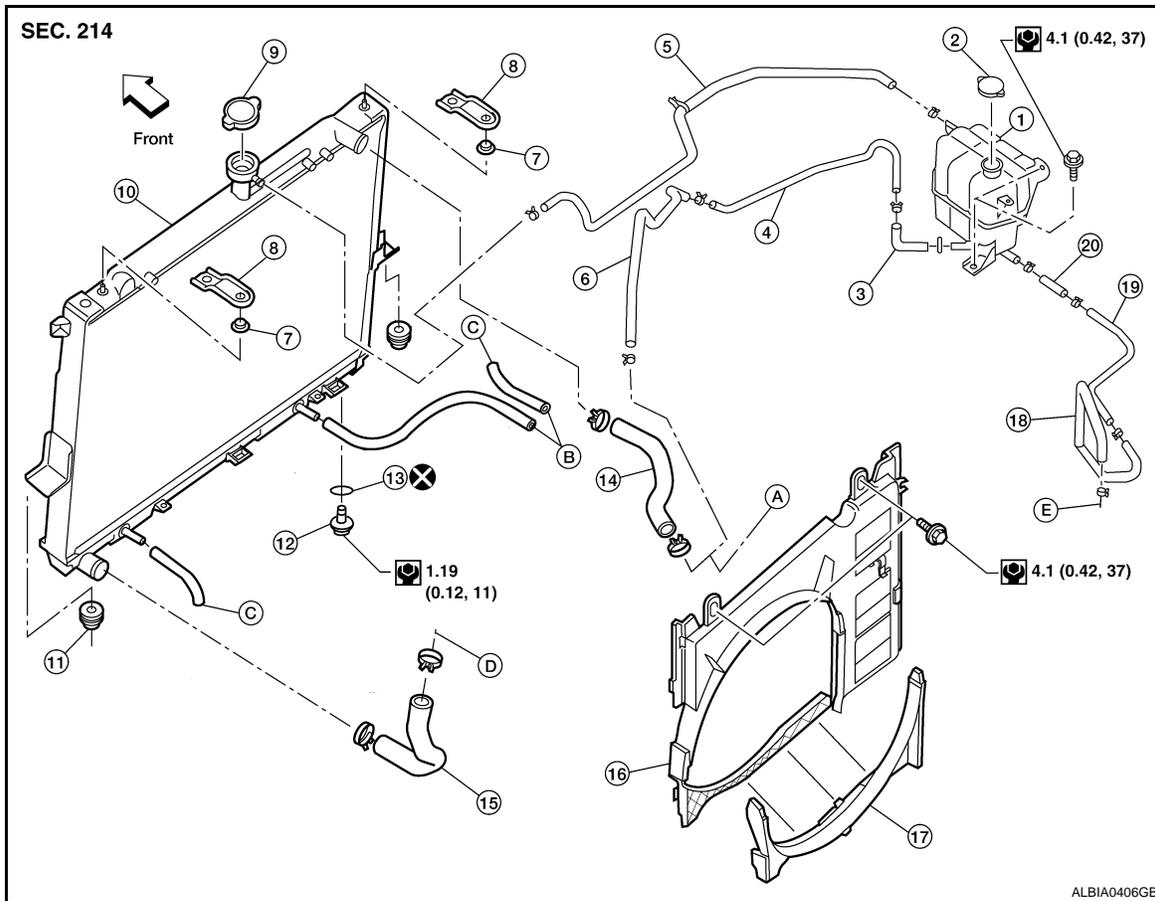
3. Run the engine until it reaches normal operating temperature.
4. Press the engine accelerator two or three times under no-load.
5. Stop the engine and wait until it cools down.
6. Drain the water from the engine cooling system. Refer to [CO-12. "Changing Engine Coolant"](#).
7. Repeat steps 2 through 6 until clear water begins to drain from the radiator.

## ON-VEHICLE REPAIR

### RADIATOR

#### Removal and Installation

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- |                             |                                     |                           |
|-----------------------------|-------------------------------------|---------------------------|
| 1. Reservoir tank           | 2. Reservoir tank cap               | 3. By-pass hose           |
| 4. By-pass tube             | 5. Reservoir tank hose              | 6. By-pass hose           |
| 7. Mounting rubber (upper)  | 8. Upper mount bracket              | 9. Radiator cap           |
| 10. Radiator                | 11. Mounting rubber (lower)         | 12. Radiator drain plug   |
| 13. O-ring                  | 14. Radiator hose (upper)           | 15. Radiator hose (lower) |
| 16. Radiator shroud (upper) | 17. Radiator shroud (lower)         | 18. Heater by-pass hose   |
| 19. Heater by-pass tube     | 20. Heater by-pass hose             | A. To thermostat housing  |
| B. To A/T fluid cooler tube | C. To transmission auxiliary cooler | D. To water suction pipe  |
| E. To heater tube           | ← Front                             |                           |

#### WARNING:

Do not remove radiator cap when engine is hot. Serious burns could occur from high-pressure engine coolant escaping from radiator. Wrap a thick cloth around the cap. Slowly turn it a quarter of a turn to release built-up pressure. Carefully remove radiator cap by turning it all the way.

#### REMOVAL

1. Remove air dam using power tool.
2. Remove engine undercover using power tool.
3. Drain engine coolant from radiator. Refer to [CO-11](#).

#### CAUTION:

- Perform this step when engine is cold.
- Do not spill engine coolant on drive belts.

# RADIATOR

[VK56DE]

## < ON-VEHICLE REPAIR >

4. Remove air duct and resonator assembly. Refer to [EM-165. "Removal and Installation"](#).
5. Remove reservoir tank hoses.

**NOTE:**

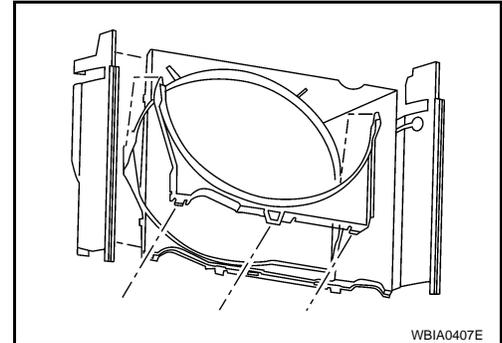
- Remove reservoir tank hose from radiator.
- Remove reservoir tank return hose from engine.

6. Removal radiator hoses (upper and lower).

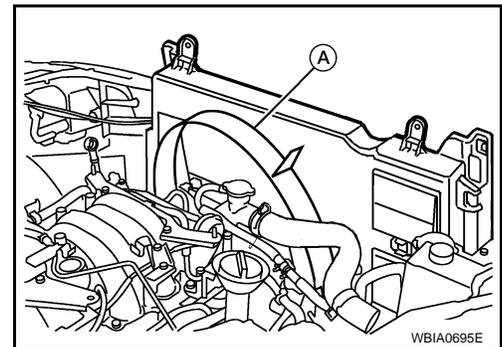
**CAUTION:**

**Be careful not to allow engine coolant to contact drive belts.**

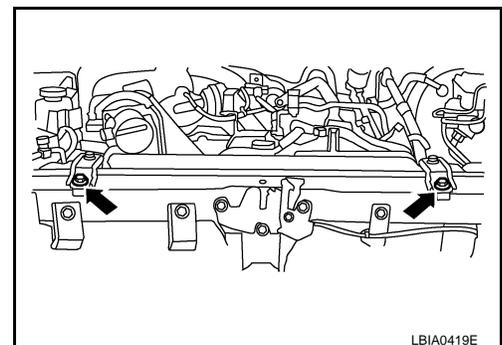
7. Remove the lower radiator shroud.
  - Release the tabs, pull lower radiator shroud rearwards and down to remove.



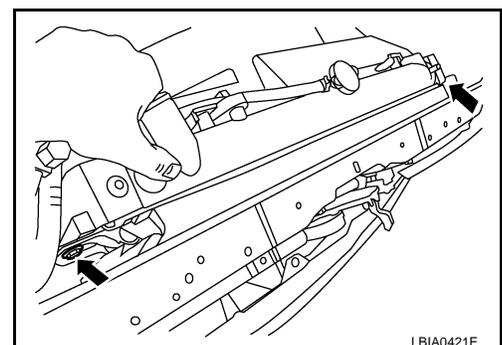
8. Remove the upper radiator shroud upper bolts and remove the upper radiator shroud (A).



9. Remove the engine cooling fan (crankshaft driven type). Refer to [CO-46. "Removal and Installation \(Crankshaft Driven Type\)"](#).
10. Remove front grille. Refer to [EXT-16. "Removal and Installation"](#).
11. Remove the upper mount bracket bolts.



12. Remove the two A/C condenser bolts.



# RADIATOR

< ON-VEHICLE REPAIR >

[VK56DE]

13. Remove radiator as follows:

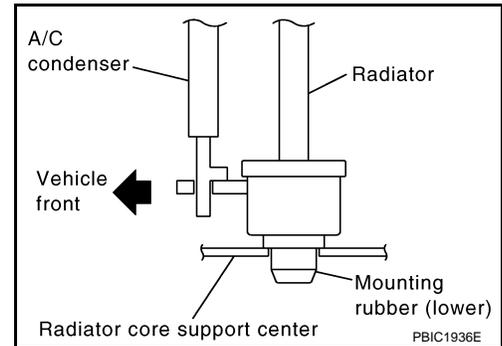
**CAUTION:**

**Do not damage or scratch A/C condenser and radiator core when removing.**

a. With lifting and pulling radiator in a rear direction, disassemble lower mount from radiator core support center.

**CAUTION:**

**Because A/C condenser is onto the front-lower portion of radiator, moving to rear direction should be at minimum.**

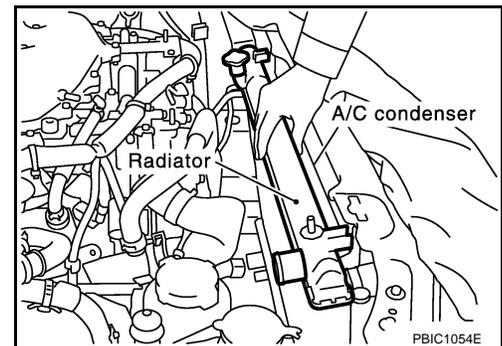


b. Lift A/C condenser up and remove radiator after disengaging the fitting at front-bottom surface.

**CAUTION:**

**Lifting A/C condenser should be minimum to prevent a load to A/C piping.**

c. After removing radiator, put A/C condenser on radiator core support center to prevent a load to A/C piping, and temporarily fix it with rope or similar means.



## INSTALLATION

Installation is in the reverse order of removal.

## INSPECTION AFTER INSTALLATION

- Check for leaks of engine coolant. Refer to [CO-11. "System Inspection"](#).
- Start and warm up engine. Visually check there are no leaks of engine coolant and A/T fluid.

## Checking Radiator

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Check radiator for mud or clogging. If necessary, clean radiator as follows.

**CAUTION:**

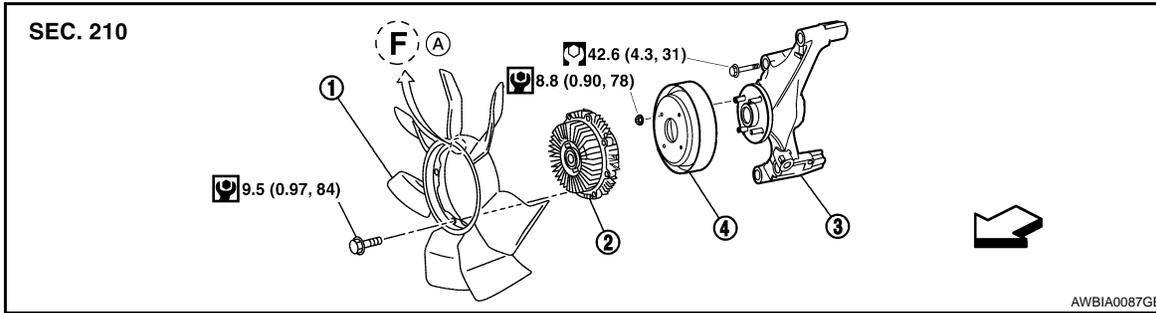
- **Be careful not to bend or damage the radiator fins.**
- **When radiator is cleaned without removal, remove all surrounding parts such as cooling fan, radiator shroud and horns. Then tape the harness and electrical connectors to prevent water from entering.**

1. Apply water by hose to the back side of the radiator core vertically downward.
2. Apply water again to all radiator core surfaces.
3. Stop washing when dirt and debris no longer flow out from the radiator.
4. Blow air into the back side of radiator core vertically downward.
  - Use compressed air lower than 490 kPa (5 kg/cm<sup>2</sup>, 71 psi) and keep distance more than 30 cm (11.8 in).
5. Blow air again into all the radiator core surfaces until no water sprays out.

## ENGINE COOLING FAN

### Removal and Installation (Crankshaft Driven Type)

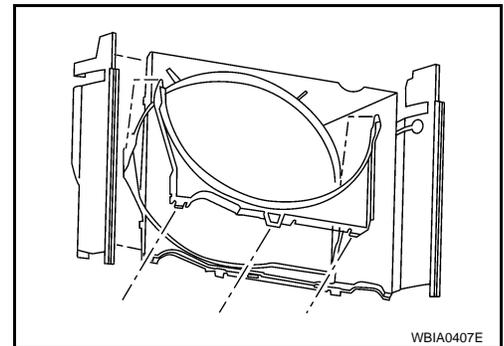
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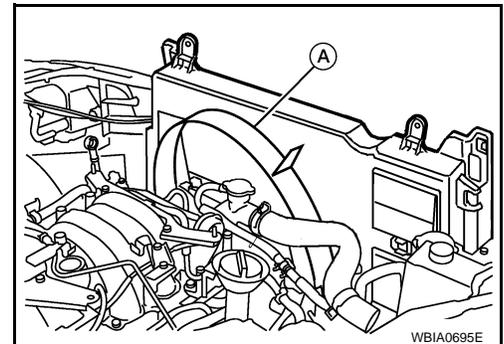
- |                       |                 |                |
|-----------------------|-----------------|----------------|
| 1. Cooling fan        | 2. Fan coupling | 3. Fan bracket |
| 4. Cooling fan pulley | A. Front mark   | ← Front        |

### REMOVAL

- Remove the air dam using power tool.
- Remove the engine front undercover using power tool.
- Partially drain engine coolant from radiator. Refer to [CO-11](#).  
**CAUTION:**  
• Perform this step when engine is cold.  
• Do not spill engine coolant on drive belts.
- Remove the air duct and resonator assembly. Refer to [EM-165, "Removal and Installation"](#).
- Remove reservoir tank hose from radiator.
- Remove reservoir tank hose from engine.
- Remove radiator hose (upper) from radiator.  
**CAUTION:**  
**Do not spill engine coolant on drive belts.**
- Remove the radiator shroud (lower) and position aside.  
• Release the tabs, pull radiator shroud (lower) rearwards and down to remove.



- Remove the radiator shroud (upper) bolts and remove the radiator shroud (upper) (A).

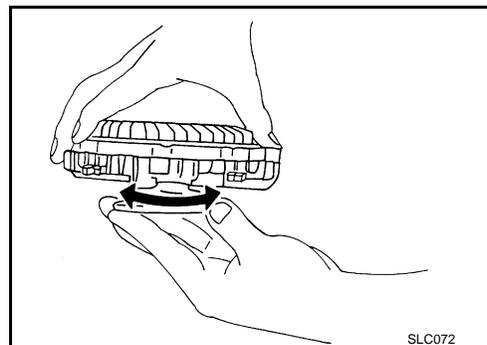


- Remove the drive belt. Refer to [EM-153, "Removal and Installation"](#).
- Remove the engine cooling fan.

## INSPECTION AFTER REMOVAL

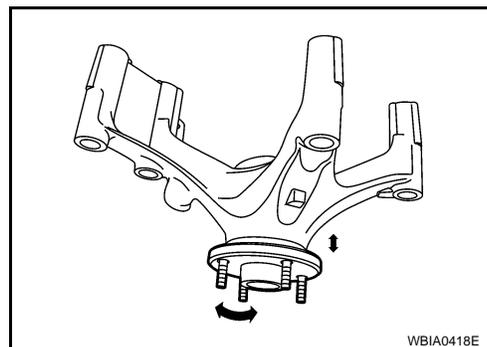
### Fan Coupling

Inspect fan coupling for oil leakage and bimetal conditions.



### Fan Bracket

- Visually check that there is no significant looseness in the fan bracket shaft, and that it turns smoothly by hand.
- If there are any unusual concerns, replace the fan bracket assembly.



## INSTALLATION

Installation is in the reverse order of removal.

- Install cooling fan with its front mark "F" facing front of engine. Refer to [CO-46. "Removal and Installation \(Crankshaft Driven Type\)"](#).

## INSPECTION AFTER INSTALLATION

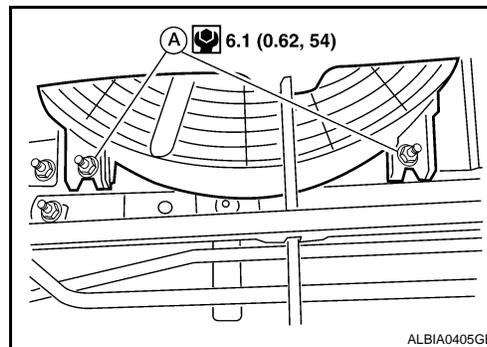
- Check for leaks of the engine coolant. Refer to [CO-38. "System Inspection"](#).
- Start and warm up the engine. Visually make sure that there are no leaks of the engine coolant.

## Removal and Installation (Motor Driven Type)

INFOID:000000001297383

### REMOVAL

1. Remove the air dam using power tool.
2. Remove the engine undercover using power tool.
3. Loosen the lower fan motor nuts (A).

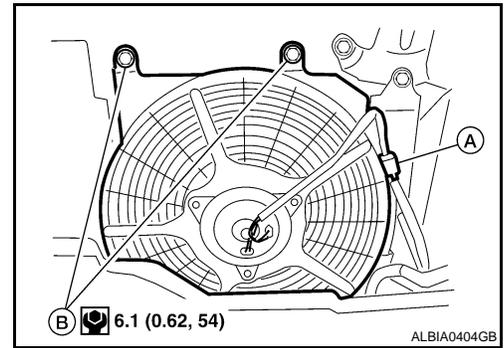


## ENGINE COOLING FAN

[VK56DE]

### < ON-VEHICLE REPAIR >

4. Disconnect harness connector (A) from fan motor.
5. Remove the upper fan motor bolts (B) and remove the fan grille and motor assembly.



### INSTALLATION

Installation is in the reverse order of removal.

- Cooling fan is controlled by ECM. For details, refer to [EC-516, "Description"](#).

# WATER PUMP

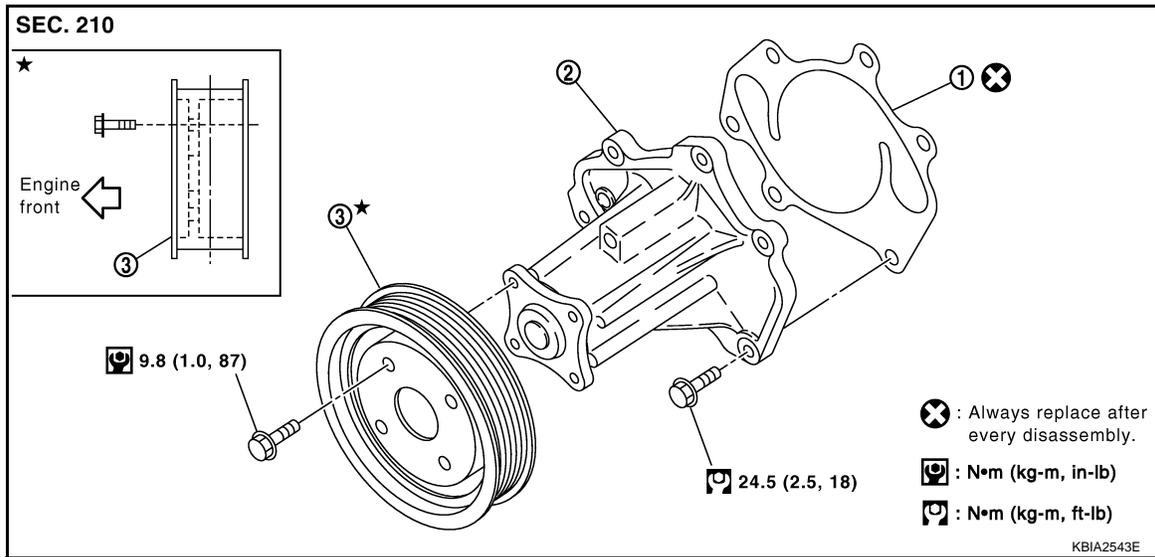
< ON-VEHICLE REPAIR >

[VK56DE]

## WATER PUMP

### Removal and Installation

INFOID:000000001297384



1. Gasket

2. Water pump

3. Water pump pulley

#### CAUTION:

- When removing water pump, be careful not to get engine coolant on drive belt.
- Water pump cannot be disassembled and should be replaced as a unit.

#### REMOVAL

1. Remove air dam using power tool.
2. Remove engine front undercover using power tool.
3. Drain engine coolant so that no engine coolant comes out from water pump fitting hole. Refer to [CO-39, "Changing Engine Coolant"](#).

#### CAUTION:

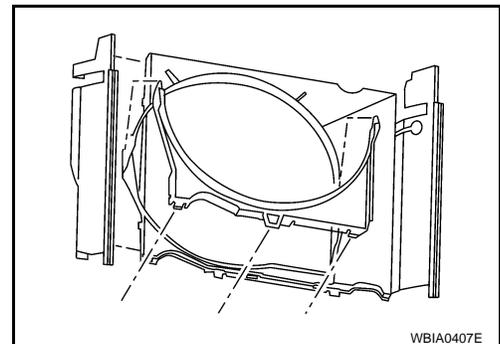
**Perform when the engine is cold.**

4. Remove the air duct and resonator assembly. Refer to [EM-165, "Removal and Installation"](#).
5. Remove reservoir tank hose from radiator shroud (upper).
6. Remove reservoir tank hose from engine.
7. Remove radiator hose (upper) from radiator.

#### CAUTION:

**Be careful not to allow engine coolant to contact drive belts.**

8. Remove the radiator shroud (lower) and position aside.
  - Release the tabs, pull radiator shroud (lower) rearwards and down to remove.

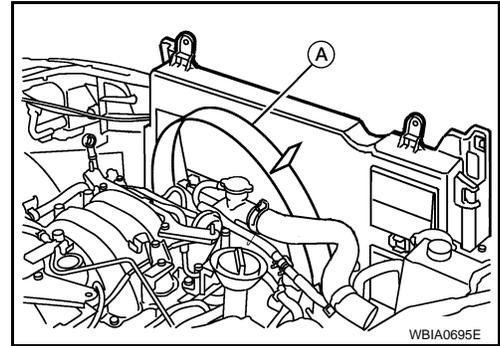


# WATER PUMP

[VK56DE]

## < ON-VEHICLE REPAIR >

9. Remove the radiator shroud (upper) bolts and remove the radiator shroud (upper) (A).



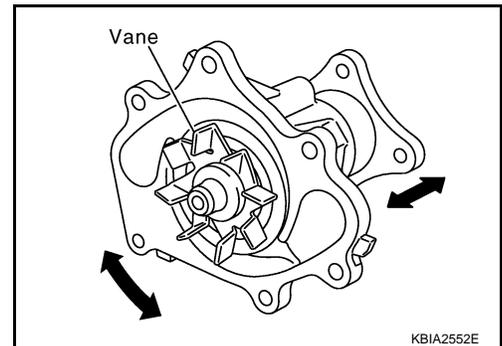
10. Remove the engine cooling fan (crankshaft driven type). Refer to [CO-46. "Removal and Installation \(Crankshaft Driven Type\)"](#).
11. Remove the water pump pulley.
12. Remove the water pump.
  - Engine coolant will leak from the cylinder block, so have a receptacle ready below.

### **CAUTION:**

**Handle water pump vane so that it does not contact any other parts.**

### INSPECTION AFTER REMOVAL

- Visually check that there is no significant dirt or rust on the water pump body and vane.
- Make sure there is no looseness in the vane shaft, and that it turns smoothly when rotated by hand.
- Replace the water pump, if necessary.



### INSTALLATION

Installation is in the reverse order of removal.

- After installation bleed the air from the cooling system. Refer to [CO-39. "Changing Engine Coolant"](#).

### INSPECTION AFTER INSTALLATION

- Check for leaks of engine coolant. Refer to [CO-38. "System Inspection"](#).
- Start and warm up engine. Visually check for leaks of the engine coolant.

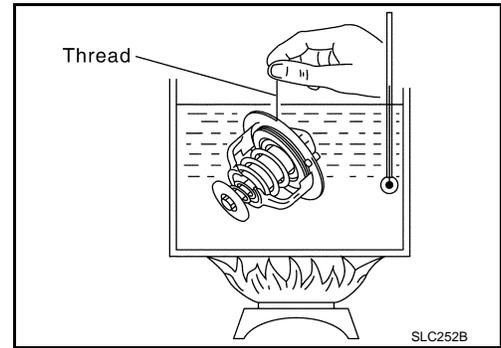


# THERMOSTAT AND WATER PIPING

[VK56DE]

## < ON-VEHICLE REPAIR >

- Place a thread so that it is caught in the valve of the thermostat. Immerse fully in a container filled with water. Heat while stirring.
- The valve opening temperature is the temperature at which the valve opens and falls from the thread.
- Continue heating. Check the full-open lift amount.
- After checking the full-open lift amount, lower the water temperature and check the valve closing temperature.



Standard values:

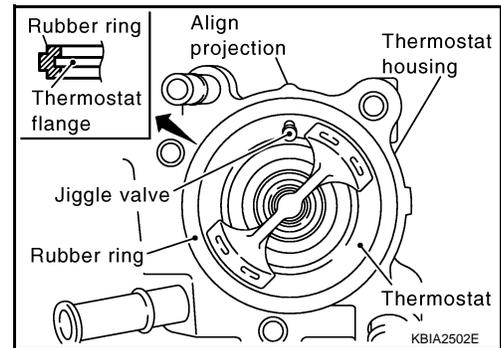
	Thermostat
Valve opening temperature	80 - 84°C (176 - 183° F)
Full-open lift amount	More than 10 mm/ 95°C (0.39 in/ 203°F)
Valve closing temperature	77°C (171°F) or higher

## INSTALLATION

Installation is in the reverse order of removal.

### Installation of Thermostat

- Install the thermostat with the whole circumference of each flange part fit securely inside the rubber ring as shown.
- Install the thermostat with the jiggle valve facing upwards.



### Installation of Water Outlet Pipe and Heater Pipe

First apply a neutral detergent to the O-rings, then quickly insert the insertion parts of the water outlet pipe and heater pipe into the installation holes.

## INSPECTION AFTER INSTALLATION

- Check for leaks of the engine coolant. Refer to [CO-38. "System Inspection"](#).
- Start and warm up the engine. Visually check for leaks of the engine coolant.

# SERVICE DATA AND SPECIFICATIONS (SDS)

< SERVICE DATA AND SPECIFICATIONS (SDS)

[VK56DE]

## SERVICE DATA AND SPECIFICATIONS (SDS)

### SERVICE DATA AND SPECIFICATIONS (SDS)

#### Standard and Limit

INFOID:000000001297386

A

CO

#### ENGINE COOLANT CAPACITY (APPROXIMATE)

Unit: ℓ (US gal, Imp gal)

Engine coolant capacity (With reservoir tank at "MAX" level)	13.4 (3-1/2, 3)
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C

#### THERMOSTAT

Valve opening temperature	80 - 84°C (176 - 183°F)
Maximum valve lift	More than 10 mm/95°C (0.39 in/203°F)
Valve closing temperature	77°C (171°F) or higher

D

E

#### RADIATOR

Unit: kPa (kg/cm<sup>2</sup>, psi)

Reservoir cap relief pressure	Standard	95 - 125 (0.97- 1.28, 14 - 18)
Leakage test pressure		137 (1.4, 20)

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