

# BRAKE SYSTEM

# SECTION BR

## CONTENTS

<b>PRECAUTIONS</b> .....	4	Disassembly.....	20	GI
Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER" .....	4	Inspection.....	21	MA
Precautions for Brake System.....	4	Assembly .....	21	EM
Wiring Diagrams and Trouble Diagnoses.....	5	Installation.....	22	LC
<b>PREPARATION</b> .....	6	<b>BRAKE BOOSTER</b> .....	23	EC
Special Service Tools .....	6	On-vehicle Service.....	23	FE
Commercial Service Tools .....	6	OPERATING CHECK .....	23	CL
<b>NOISE, VIBRATION AND HARSHNESS (NVH)</b>		AIRTIGHT CHECK .....	23	MT
<b>TROUBLESHOOTING</b> .....	7	Removal.....	23	AT
NVH Troubleshooting Chart.....	7	Inspection.....	23	TF
<b>ON-VEHICLE SERVICE</b> .....	8	OUTPUT ROD LENGTH CHECK .....	23	PD
Checking Brake Fluid Level.....	8	Installation.....	24	AX
Checking Brake Line .....	8	<b>VACUUM PIPING</b> .....	25	SU
Changing Brake Fluid.....	8	Vacuum Hose .....	25	BR
Bleeding Brake System .....	9	Removal and Installation .....	25	ST
<b>BRAKE HYDRAULIC LINE</b> .....	10	Inspection.....	25	RS
Hydraulic Circuit.....	10	HOSES AND CONNECTORS .....	25	BT
Removal.....	11	CHECK VALVE .....	25	HA
Inspection.....	11	<b>FRONT DISC BRAKE</b> .....	26	SC
Installation.....	11	Components.....	26	EL
<b>PROPORTIONING VALVE (2WD)</b> .....	12	Pad Replacement .....	26	IDX
Inspection.....	12	Removal.....	27	
Removal and Installation (Built-in type).....	12	Disassembly.....	28	
<b>LOAD SENSING VALVE (4WD)</b> .....	13	Inspection.....	28	
Inspection.....	13	CALIPER.....	28	
Removal and Installation .....	13	ROTOR.....	28	
<b>BRAKE PEDAL AND BRACKET</b> .....	15	Assembly .....	29	
Removal and Installation .....	15	Installation.....	29	
Inspection.....	15	Brake Burnishing Procedure.....	29	
Adjustment .....	15	<b>REAR DRUM BRAKE</b> .....	30	
<b>MASTER CYLINDER (TOKICO)</b> .....	17	Components.....	30	
Removal.....	17	Removal.....	30	
Disassembly.....	17	Inspection.....	31	
Inspection.....	18	WHEEL CYLINDER.....	31	
Assembly .....	18	Wheel Cylinder Overhaul.....	32	
Installation.....	19	Inspection.....	32	
<b>MASTER CYLINDER (NABCO)</b> .....	20	DRUM.....	32	
Removal.....	20	LINING.....	32	
		Installation.....	32	

# CONTENTS (Cont'd)

<p><b>PARKING BRAKE CONTROL</b> .....34</p> <p style="padding-left: 20px;">Components.....34</p> <p style="padding-left: 20px;">Removal and Installation .....34</p> <p style="padding-left: 20px;">Inspection.....34</p> <p style="padding-left: 20px;">Adjustment.....35</p> <div style="border: 1px solid black; padding: 2px; text-align: center; margin: 10px 0;"> <span style="border: 1px solid black; display: inline-block; width: 100px; height: 15px;"></span> <span style="margin: 0 10px;"><b>ABS</b></span> <span style="border: 1px solid black; display: inline-block; width: 100px; height: 15px;"></span> </div> <p><b>DESCRIPTION</b> .....36</p> <p style="padding-left: 20px;">Purpose.....36</p> <p style="padding-left: 20px;">Operation .....36</p> <p style="padding-left: 20px;">ABS Hydraulic Circuit .....36</p> <p style="padding-left: 20px;">System Components .....37</p> <p style="padding-left: 20px;">System Description.....37</p> <p style="padding-left: 40px;">SENSOR.....37</p> <p style="padding-left: 40px;">CONTROL UNIT (BUILT-IN ABS ACTUATOR AND ELECTRIC UNIT).....37</p> <p style="padding-left: 40px;">ABS ACTUATOR AND ELECTRIC UNIT.....37</p> <p style="padding-left: 40px;">G SENSOR (4WD MODELS ONLY) .....38</p> <p style="padding-left: 20px;">Component Parts and Harness Connector Location (Initial Production Models).....39</p> <p style="padding-left: 20px;">Component Parts and Harness Connector Location (Except for Initial Production Models).....40</p> <p style="padding-left: 20px;">Schematic (Initial Production Models).....41</p> <p style="padding-left: 20px;">Wiring Diagram (Initial Production Models) - ABS - .....42</p> <p style="padding-left: 20px;">Schematic (Except for Initial Production Models) .....46</p> <p style="padding-left: 20px;">Wiring Diagram (Except for Initial Production Models) - ABS - .....47</p> <p><b>ON BOARD DIAGNOSTIC SYSTEM</b></p> <p><b>DESCRIPTION</b> .....51</p> <p style="padding-left: 20px;">Self-diagnosis .....51</p> <p style="padding-left: 40px;">FUNCTION.....51</p> <p style="padding-left: 40px;">SELF-DIAGNOSIS PROCEDURE.....51</p> <p style="padding-left: 40px;">HOW TO READ SELF-DIAGNOSTIC RESULTS (MALFUNCTION CODES) .....52</p> <p style="padding-left: 40px;">HOW TO ERASE SELF-DIAGNOSTIC RESULTS (MALFUNCTION CODES) .....52</p> <p style="padding-left: 20px;">CONSULT-II .....53</p> <p style="padding-left: 40px;">CONSULT-II APPLICATION TO ABS (INITIAL PRODUCTION MODELS) .....53</p> <p style="padding-left: 40px;">ECU (ABS CONTROL UNIT) PART NUMBER MODE.....53</p> <p style="padding-left: 40px;">CONSULT-II APPLICATION TO ABS (EXCEPT FOR INITIAL PRODUCTION MODELS) .....53</p> <p style="padding-left: 40px;">ECU (ABS CONTROL UNIT) PART NUMBER MODE.....54</p> <p style="padding-left: 20px;">CONSULT-II Inspection Procedure.....55</p> <p style="padding-left: 40px;">SELF-DIAGNOSIS PROCEDURE.....55</p> <p style="padding-left: 40px;">SELF-DIAGNOSTIC RESULTS MODE (INITIAL PRODUCTION MODELS) .....56</p> <p style="padding-left: 40px;">SELF-DIAGNOSTIC RESULTS MODE (EXCEPT FOR INITIAL PRODUCTION MODELS) .....57</p> <p style="padding-left: 40px;">DATA MONITOR PROCEDURE .....59</p> <p style="padding-left: 40px;">ACTIVE TEST PROCEDURE .....60</p>	<p style="padding-left: 40px;">DATA MONITOR MODE (INITIAL PRODUCTION MODELS).....61</p> <p style="padding-left: 40px;">ACTIVE TEST MODE .....61</p> <p style="padding-left: 40px;">DATA MONITOR MODE (EXCEPT FOR INITIAL PRODUCTION MODELS) .....62</p> <p style="padding-left: 40px;">ACTIVE TEST MODE .....62</p> <p><b>TROUBLE DIAGNOSIS - INTRODUCTION</b>.....63</p> <p style="padding-left: 20px;">How to Perform Trouble Diagnoses for Quick and Accurate Repair.....63</p> <p style="padding-left: 40px;">INTRODUCTION.....63</p> <p><b>TROUBLE DIAGNOSIS - BASIC INSPECTION</b> .....64</p> <p style="padding-left: 20px;">Preliminary Check.....64</p> <p style="padding-left: 20px;">Ground Circuit Check .....67</p> <p style="padding-left: 40px;">ABS ACTUATOR AND ELECTRIC UNIT GROUND.....67</p> <p><b>TROUBLE DIAGNOSIS - GENERAL DESCRIPTION</b> .....68</p> <p style="padding-left: 20px;">Malfunction Code/Symptom Chart (Initial Production Models).....68</p> <p style="padding-left: 20px;">Malfunction Code/Symptom Chart (Except for Initial Production Models) .....70</p> <p><b>TROUBLE DIAGNOSES FOR SELF-DIAGNOSTIC ITEMS</b>.....72</p> <p style="padding-left: 20px;">Wheel Sensor or Rotor.....72</p> <p style="padding-left: 40px;">DIAGNOSTIC PROCEDURE.....72</p> <p style="padding-left: 20px;">ABS Actuator Solenoid Valve or Solenoid Valve Relay.....75</p> <p style="padding-left: 40px;">DIAGNOSTIC PROCEDURE.....75</p> <p style="padding-left: 20px;">Motor Relay or Motor.....77</p> <p style="padding-left: 40px;">DIAGNOSTIC PROCEDURE.....77</p> <p style="padding-left: 20px;">Low Voltage .....79</p> <p style="padding-left: 40px;">DIAGNOSTIC PROCEDURE.....79</p> <p style="padding-left: 20px;">G Sensor and Circuit.....81</p> <p style="padding-left: 40px;">DIAGNOSTIC PROCEDURE (INITIAL PRODUCTION MODELS) .....81</p> <p style="padding-left: 40px;">DIAGNOSTIC PROCEDURE (EXCEPT FOR INITIAL PRODUCTION MODELS) .....83</p> <p style="padding-left: 20px;">Control Unit.....85</p> <p style="padding-left: 40px;">DIAGNOSTIC PROCEDURE.....85</p> <p><b>TROUBLE DIAGNOSES FOR SYMPTOMS</b> .....86</p> <ol style="list-style-type: none"> <li>1. ABS Works Frequently .....86</li> <li>2. Unexpected Pedal Action .....86</li> <li>3. Long Stopping Distance .....88</li> <li>4. ABS Does Not Work.....88</li> <li>5. Pedal Vibration and Noise.....89</li> <li>6. Warning Lamp Does Not Come On When Ignition Switch Is Turned On .....90</li> <li>7. Warning Lamp Stays On When Ignition Switch Is Turned On.....92</li> <li>8. Vehicle Vibrates Excessively When ABS Is Operating .....95</li> </ol> <p><b>REMOVAL AND INSTALLATION</b> .....98</p> <p style="padding-left: 20px;">Front Wheel Sensor.....98</p> <p style="padding-left: 20px;">Rear Wheel Sensor .....98</p> <p style="padding-left: 20px;">Front Sensor Rotor.....99</p>
--	---

# CONTENTS (Cont'd)

REMOVAL.....	99
INSTALLATION.....	99
Rear Sensor Rotor.....	99
REMOVAL.....	99
INSTALLATION.....	99
G Sensor.....	99
ABS Actuator and Electric Unit.....	100
REMOVAL.....	100
INSTALLATION.....	100

<b>SERVICE DATA AND SPECIFICATIONS (SDS) .....</b>	<b>101</b>
General Specifications.....	101
Disc Brake .....	101
Drum Brake.....	101
Brake Pedal .....	101
Parking Brake Control .....	102

GI

MA

EM

LC

EC

FE

CL

MT

AT

TF

PD

AX

SU

**BR**

ST

RS

BT

HA

SC

EL

IDX

## PRECAUTIONS

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

### Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

NABR0146

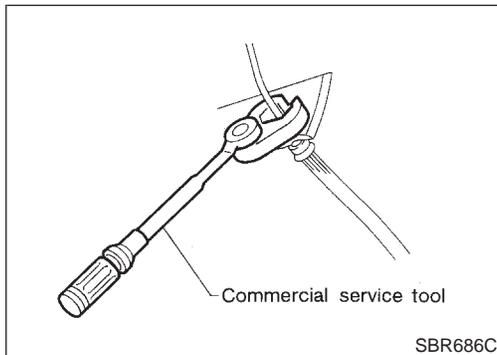
The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The SRS system composition which is available to NISSAN MODEL R50 is as follows:

- For a frontal collision  
The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.
- For a side collision  
The Supplemental Restraint System consists of side air bag module (located in the outer side of front seat), satellite sensor, diagnosis sensor unit (one of components of air bags for a frontal collision), wiring harness, warning lamp (one of components of air bags for a frontal collision).

Information necessary to service the system safely is included in the **RS section** of this Service Manual.

#### **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified with yellow harness connector (and with yellow harness protector or yellow insulation tape before the harness connectors).



### Precautions for Brake System

NABR0002

- Use brake fluid "DOT 3".
- Never reuse drained brake fluid.
- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- To clean master cylinder parts, disc brake caliper parts or wheel cylinder parts, use clean brake fluid.
- Never use mineral oils such as gasoline or kerosene. They will ruin rubber parts of hydraulic system.
- Use flare nut wrench when removing and installing brake tubes.
- Always torque brake lines when installing.

#### **WARNING:**

- Clean brakes with a vacuum dust collector to minimize risk of health hazard from powder caused by friction.

## Wiring Diagrams and Trouble Diagnoses

GI  
NABR0003

When you read wiring diagrams, refer to the following:

- GI-11, "HOW TO READ WIRING DIAGRAMS"
- EL-12, "POWER SUPPLY ROUTING" for power distribution circuit

When you perform trouble diagnoses, refer to the following:

- GI-35, "HOW TO FOLLOW TEST GROUPS IN TROUBLE DIAGNOSES"
- GI-24, "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT"

GI

MA

EM

LC

EC

FE

CL

MT

AT

TF

PD

AX

SU

**BR**

ST

RS

BT

HA

SC

EL

IDX

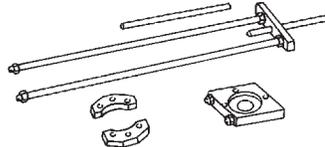
# PREPARATION

Special Service Tools

## Special Service Tools

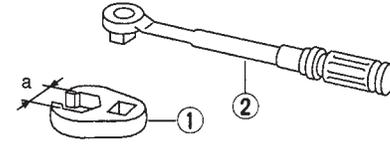
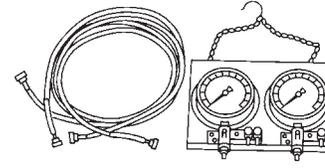
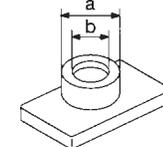
NABR0004

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description
KV40106500 (J25852-B) Rear wheel bearing puller	 <p>Removing rear wheel sensor rotor</p> <p>NT724</p>

## Commercial Service Tools

NABR0005

Tool name	Description
1 Flare nut crowfoot 2 Torque wrench	 <p>Removing and installing each brake piping <b>a: 10 mm (0.39 in)</b></p> <p>NT360</p>
Brake fluid pressure gauge	 <p>Measuring brake fluid pressure</p> <p>NT151</p>
Rear wheel sensor rotor drift	 <p>Installing rear wheel sensor rotor <b>a: 75 mm (2.95 in) dia.</b> <b>b: 63 mm (2.48 in) dia.</b></p> <p>NT509</p>

# NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NABR0085

NVH Troubleshooting Chart

## NVH Troubleshooting Chart

NABR0085/07

Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

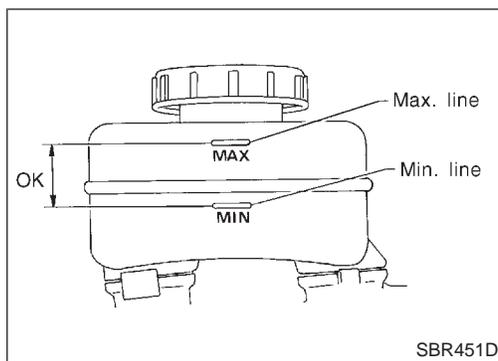
Reference page	Possible cause and SUSPECTED PARTS		
	Symptom	BRAKE	Noise
		Shimmy, Judder	Shake
BR-26, 32		×	Linings or pads - damaged
BR-26, 32		×	Linings or pads - uneven wear
BR-30		×	Return spring damaged
BR-26		×	Shims damaged
—	×	×	Rotor or drum imbalance
—	×		Rotor or drum damage
BR-28, 32	×		Rotor or drum runout
—	×		Rotor or drum deformation
—	×		Rotor or drum deflection
—	×		Rotor or drum rust
BR-29	×		Rotor thickness variation
BR-32	×		Drum out of round
PD-4		×	PROPELLER SHAFT
PD-4		×	DIFFERENTIAL
AX-3		×	DRIVE SHAFT
AX-3		×	AXLE
SU-3		×	SUSPENSION
SU-3		×	TIRES
SU-3		×	ROAD WHEEL
ST-6		×	STEERING

x: Applicable

- GI
- MA
- EM
- LC
- EG
- FE
- CL
- MT
- AT
- TF
- PD
- AX
- SU
- BR
- ST
- RS
- BT
- HA
- SC
- EL
- IDX

# ON-VEHICLE SERVICE

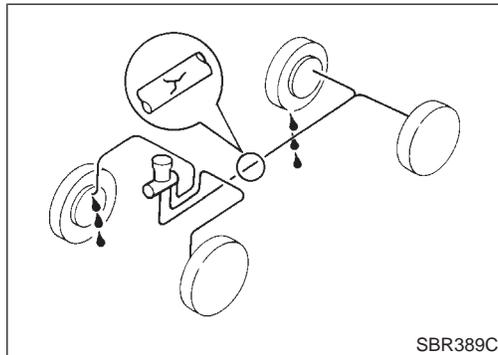
## Checking Brake Fluid Level



## Checking Brake Fluid Level

NABR0006

- Check fluid level in reservoir tank. It should be between Max and Min lines on reservoir tank.
- If fluid level is extremely low, check brake system.
- If the brake warning lamp comes on, check brake fluid level switch and parking brake switch.



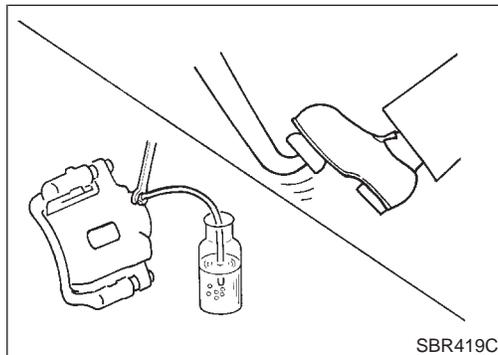
## Checking Brake Line

NABR0007

### CAUTION:

If leakage occurs around joints, retighten or, if necessary, replace damaged parts.

1. Check brake lines (tubes and hoses) for cracks, deterioration or other damage. Replace any damaged parts.
2. Check for oil leakage by fully depressing brake pedal while engine is running.



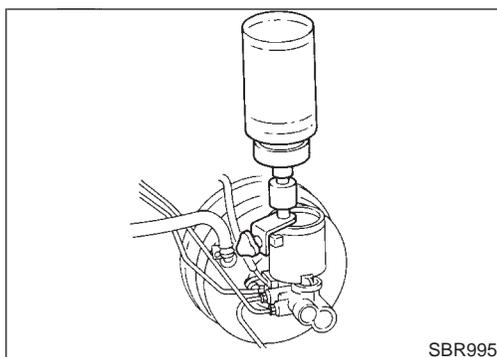
## Changing Brake Fluid

NABR0008

### CAUTION:

- Refill with new brake fluid "DOT 3".
- Always keep fluid level higher than minimum line on reservoir tank.
- Never reuse drained brake fluid.
- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.

1. Clean inside of reservoir tank, and refill with new brake fluid.
2. Connect a vinyl tube to each air bleeder valve.
3. Drain brake fluid from each air bleeder valve by depressing brake pedal.
4. Refill until brake fluid comes out of each air bleeder valve. Use same procedure as in bleeding hydraulic system to refill brake fluid. Refer to "Bleeding Brake System", BR-9.

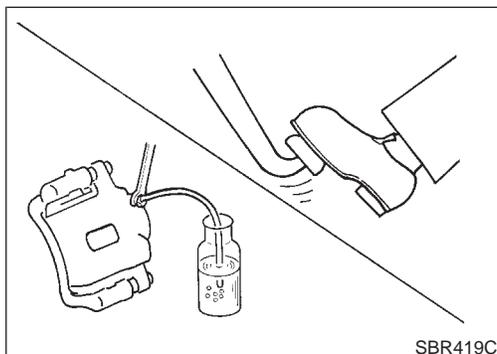


## Bleeding Brake System

=NABR0009

### CAUTION:

- Carefully monitor brake fluid level at master cylinder during bleeding operation.
- If master cylinder is suspected to have air inside, bleed air from master cylinder first. Refer to "Installation", "MASTER CYLINDER", BR-19.
- Fill reservoir with new brake fluid "DOT 3". Make sure it is full at all times while bleeding air out of system.
- Place a container under master cylinder to avoid spillage of brake fluid.
- Turn ignition switch OFF and disconnect ABS actuator and electric unit connectors or battery ground cable.
- Bleed air in the following order.
  1. LSV air bleeder (4WD)
  2. Left rear brake
  3. Right rear brake
  4. Left front brake
  5. Right front brake



1. Connect a transparent vinyl tube to air bleeder valve.
2. Fully depress brake pedal several times.
3. With brake pedal depressed, open air bleeder valve to release air.
4. Close air bleeder valve.
5. Release brake pedal slowly.
6. Repeat steps 2. through 5. until clear brake fluid comes out of air bleeder valve.
7. Tighten air bleeder valve.

 : 7 - 9 N·m (0.7 - 0.9 kg·m, 61 - 78 in·lb)

GI

MA

EM

LC

EC

FE

CL

MT

AT

TF

PD

AX

SU

BR

ST

RS

BT

HA

SC

EL

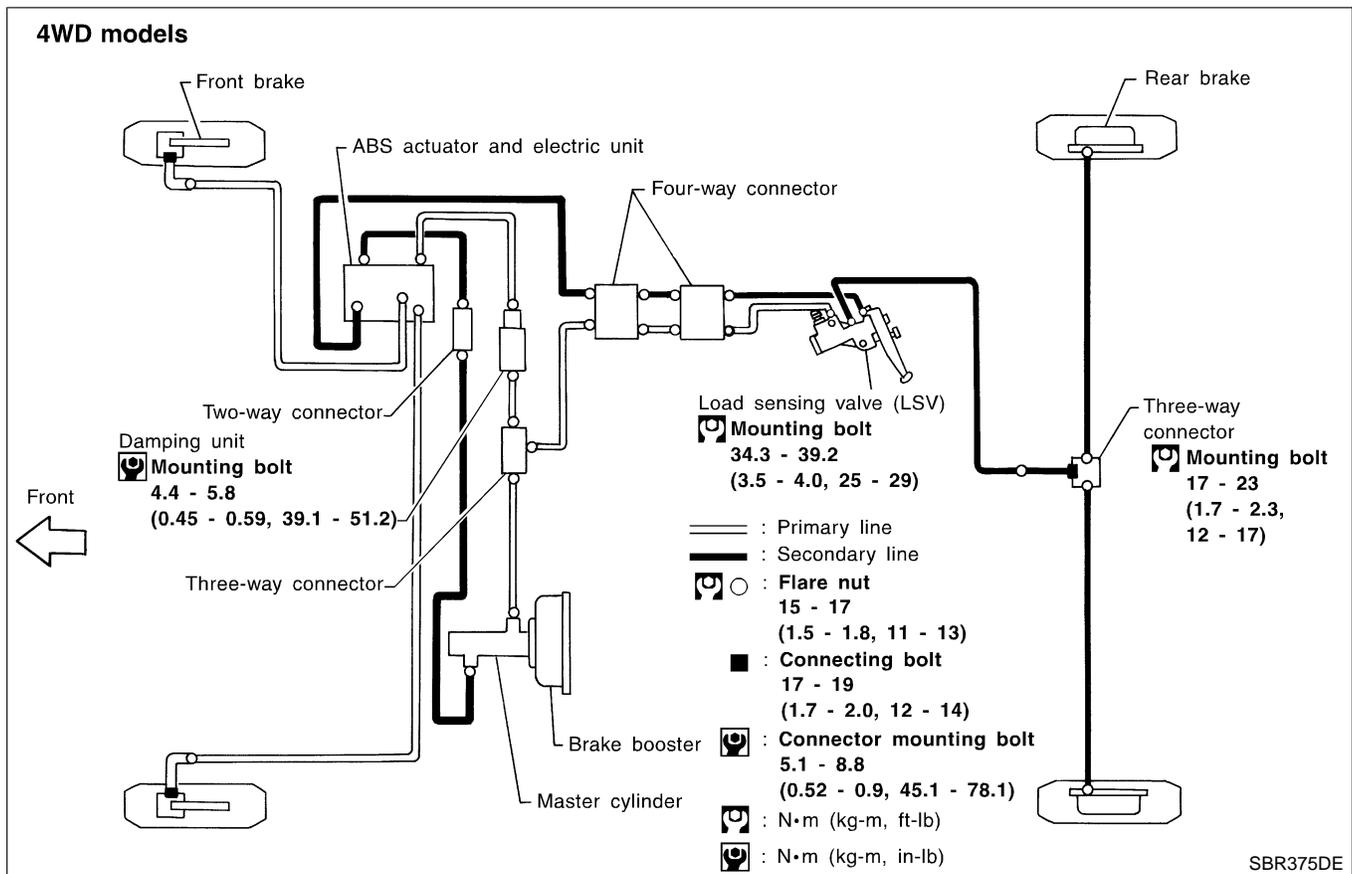
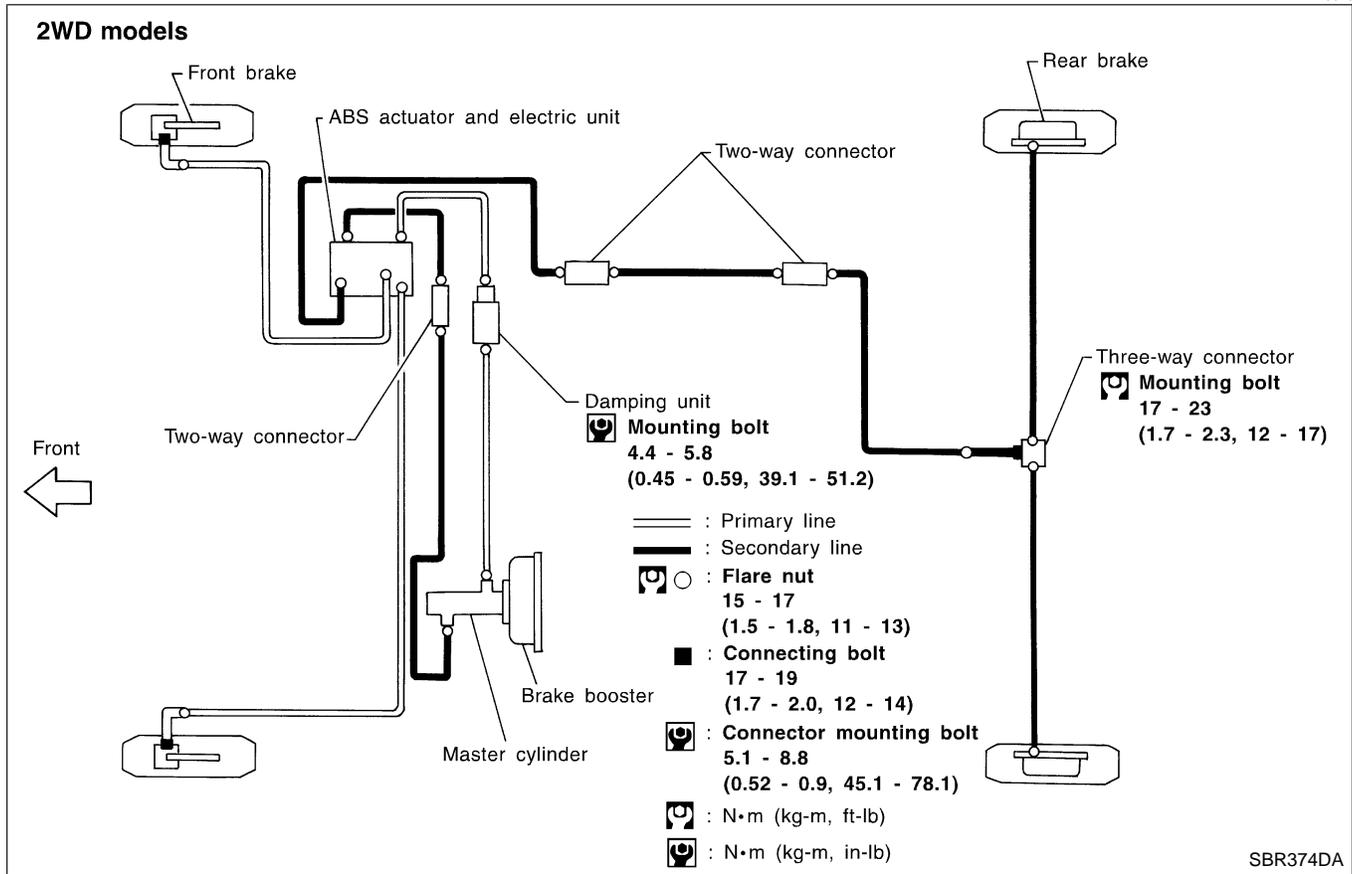
IDX

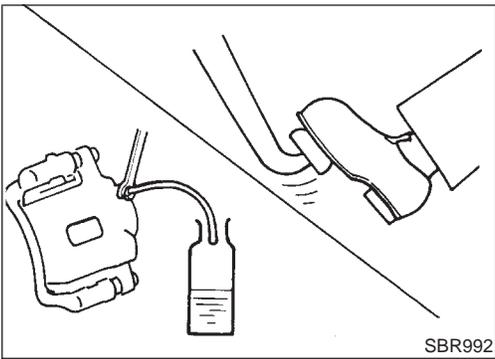
# BRAKE HYDRAULIC LINE

Hydraulic Circuit

## Hydraulic Circuit

NABR0010





## Removal

NABR0011

### CAUTION:

- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- All hoses must be free from excessive bending, twisting and pulling.

1. Connect vinyl tube to air bleeder valve.
2. Drain brake fluid from each air bleeder valve by depressing brake pedal.
3. Remove flare nut connecting brake tube and hose, then withdraw lock spring.
4. Cover openings to prevent entrance of dirt whenever disconnecting brake line.

GI

MA

EM

LC

EC

FE

CL

MT

AT

## Inspection

NABR0012

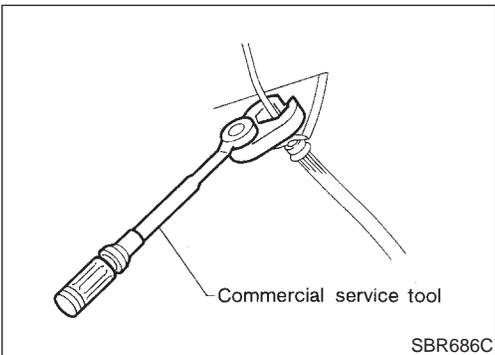
Check brake lines (tubes and hoses) for cracks, deterioration or other damage. Replace any damaged parts.

TF

PD

AX

SU



## Installation

NABR0013

### CAUTION:

- Refill with new brake fluid "DOT 3".
- Never reuse drained brake fluid.

1. Tighten all flare nuts and connecting bolts.

#### Flare nut:

 : 15 - 17 N·m (1.5 - 1.8 kg·m, 11 - 13 ft·lb)

#### Connecting bolt:

 : 17 - 19 N·m (1.7 - 2.0 kg·m, 12 - 14 ft·lb)

2. Refill until new brake fluid comes out of each air bleeder valve.
3. Bleed air. Refer to "Bleeding Brake System", BR-9.

BR

ST

RS

BT

HA

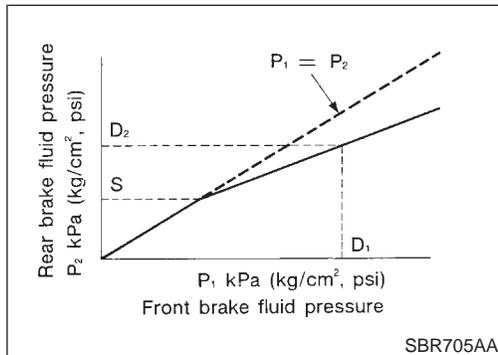
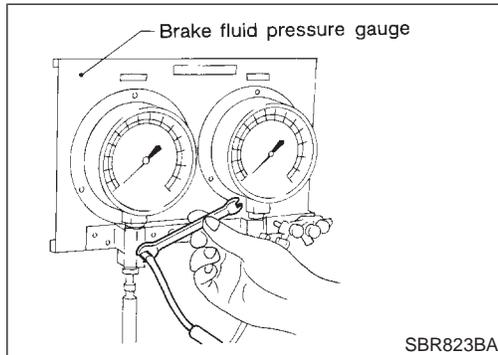
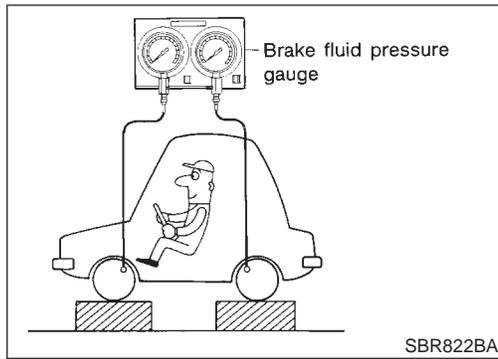
SC

EL

IDX

# PROPORTIONING VALVE (2WD)

## Inspection



## Inspection

NABR0116

### CAUTION:

- Carefully monitor brake fluid level at master cylinder.
- Use new brake fluid “DOT 3”.
- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on paint areas, wash it away with water immediately.
- Depress pedal slowly when raising front brake pressure.
- Check rear brake pressure 2 seconds after front brake pressure reaches specified value.
- Disconnect harness connectors from ABS actuator and electric unit before checking.

1. Remove front LH tire.
2. Connect tool to air bleeders on front LH brake caliper and rear LH or RH brake wheel cylinder.
3. Install front LH tire.

**Before installing front LH tire, confirm the tool is not touching the front LH wheel.**

4. Bleed air from the tool.
5. Check fluid pressure by depressing brake pedal.

kPa (kg/cm<sup>2</sup>, psi)

Applied pressure (Front brake) $D_1$	6,375 (65, 924)
Output pressure (Rear brake) $D_2$	3,432 - 3,825 (35 - 39, 498 - 555)

If output pressure is out of specifications, replace master cylinder assembly (built-in type).

6. Bleed air after disconnecting the tool. Refer to “Bleeding Brake System”, BR-9.
7. Install front LH tire.

## Removal and Installation (Built-in type)

NABR0117

**Always replace together with master cylinder as an assembly.**

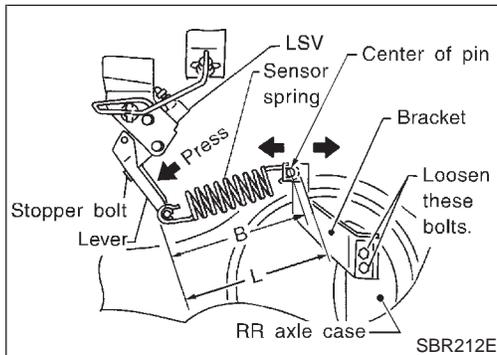
- Refer to “MASTER CYLINDER”, BR-17, BR-20.

## Inspection

NABR0014

### CAUTION:

- Carefully monitor brake fluid level at master cylinder.
- Use new brake fluid "DOT 3".
- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on paint areas, wash it away with water immediately.
- Depress pedal slowly when raising front brake pressure.
- Check rear brake pressure 2 seconds after front brake pressure reaches specified value.
- Disconnect harness connectors from ABS actuator and electric unit before checking.



1. Park vehicle on a level surface with vehicle unloaded\*.  
\* Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.
2. Press a lever to the stopper bolt, then check length "B" as follows:

Length "B"	Reference (Length "L")
207.7 mm (8.18 in)	217.3 mm (8.56 in)

3. If length "B" is not within specification, adjust sensor spring length.

## Removal and Installation

NABR0015

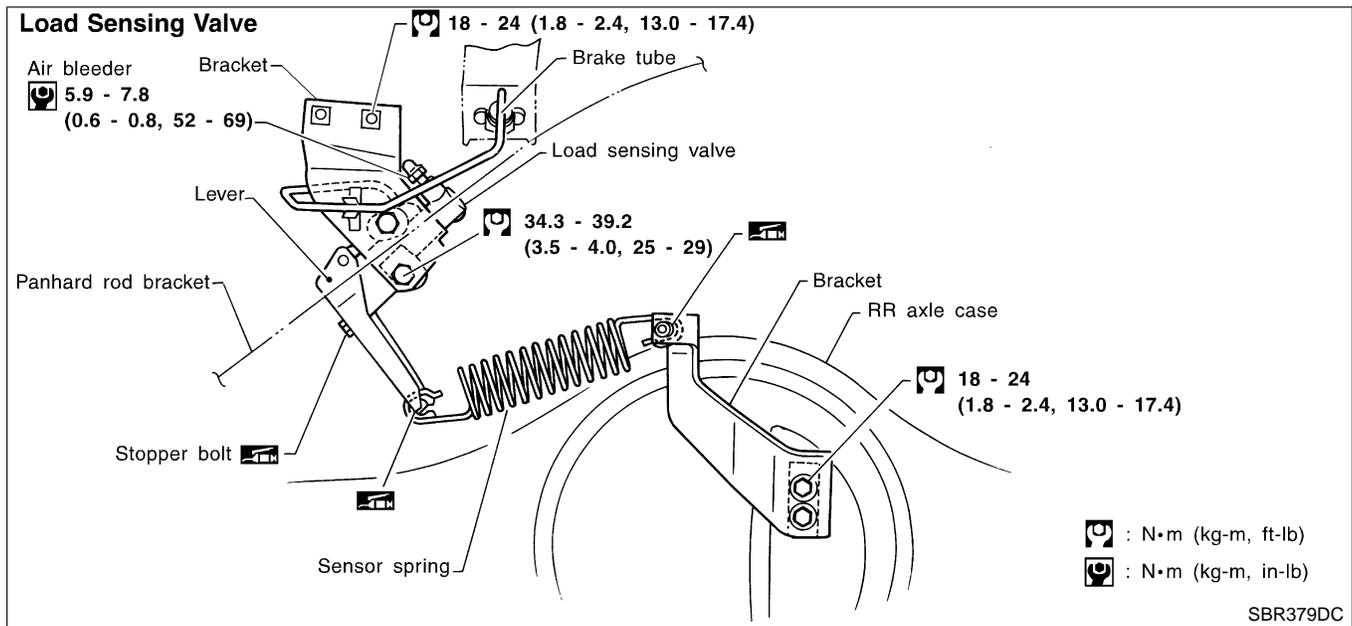
### CAUTION:

- Refill with new brake fluid "DOT 3".
- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- Do not reuse Load Sensing Valve once it is disassembled.
- Replace damaged Load Sensing Valve as an assembly.
- When disassembling, apply multi-purpose grease to all rubbing areas.

GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
BR  
ST  
RS  
BT  
HA  
SC  
EL  
IDX

# LOAD SENSING VALVE (4WD)

Removal and Installation (Cont'd)



1. Tighten all flare nuts and mounting bolts.

**Flare nut:**

□ : 15 - 17 N•m (1.5 - 1.8 kg-m, 11 - 13 ft-lb)

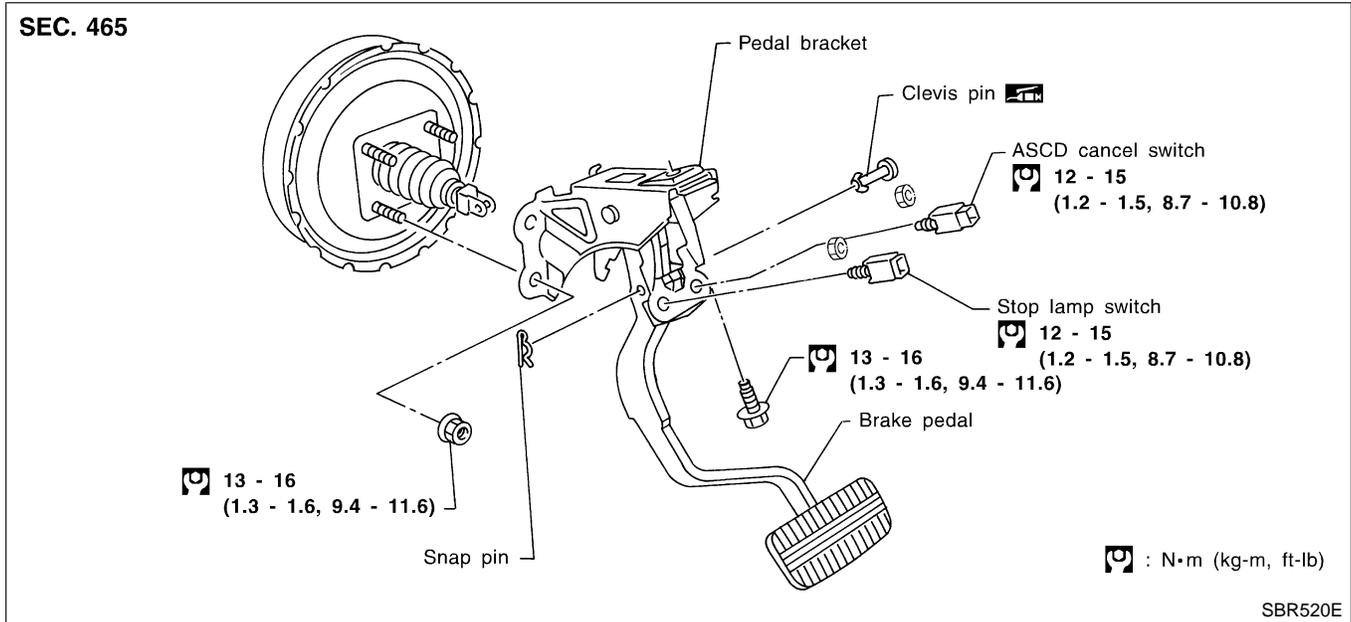
2. Refill until new brake fluid comes out of each air bleeder valve.
3. Bleed air. Refer to "Bleeding Brake System", BR-9.

# BRAKE PEDAL AND BRACKET

Removal and Installation

## Removal and Installation

NABR0016



## Inspection

NABR0017

Check brake pedal for following items.

- Brake pedal bend
- Clevis pin deformation
- Crack of any welded portion
- Crack or deformation of clevis pin stopper

## Adjustment

NABR0018

Check brake pedal free height from metal panel.

**H: Free height**

Refer to SDS (BR-101).

**D: Depressed height**

Refer to SDS (BR-101).

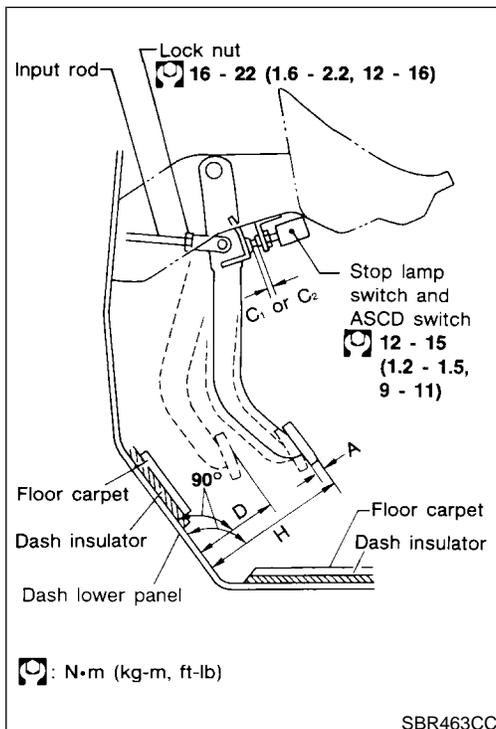
Under force of 490 N (50 kg, 110 lb) with engine running

**C<sub>1</sub>, C<sub>2</sub>: Clearance between pedal stopper and threaded end of stop lamp switch and ASCD switch**  
0.3 - 1.0 mm (0.012 - 0.039 in)

**A: Pedal free play**

1 - 3 mm (0.04 - 0.12 in)

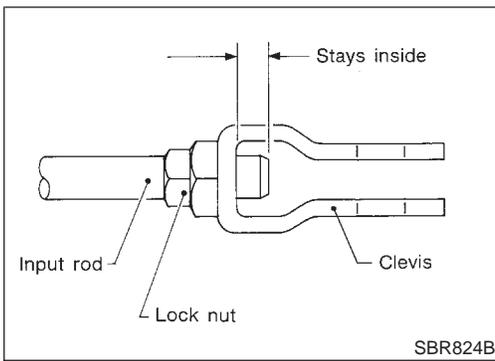
If necessary, adjust brake pedal free height.



GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
BR  
ST  
RS  
BT  
HA  
SC  
EL  
IDX

## BRAKE PEDAL AND BRACKET

Adjustment (Cont'd)



1. Loosen lock nut and adjust pedal free height by turning brake booster input rod. Then tighten lock nut.

**Make sure that tip of input rod stays inside.**

2. Adjust clearance "C<sub>1</sub>" and "C<sub>2</sub>" with stop lamp switch and ASCD switch respectively. Then tighten lock nuts.
3. Check pedal free play.

**Make sure that stop lamp is off when pedal is released.**

4. Check brake pedal's depressed height while engine is running. If depressed height is below specified value, check brake system for leaks, accumulation of air or any damage to components (master cylinder, wheel cylinder, etc.). Then make necessary repairs.

# MASTER CYLINDER (TOKICO)

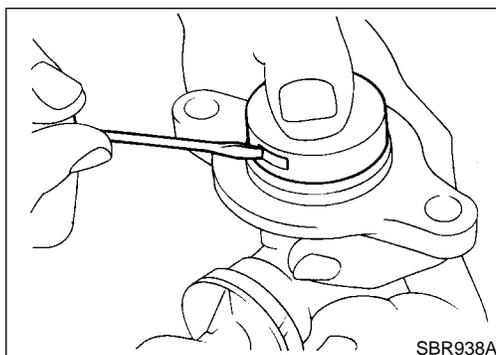
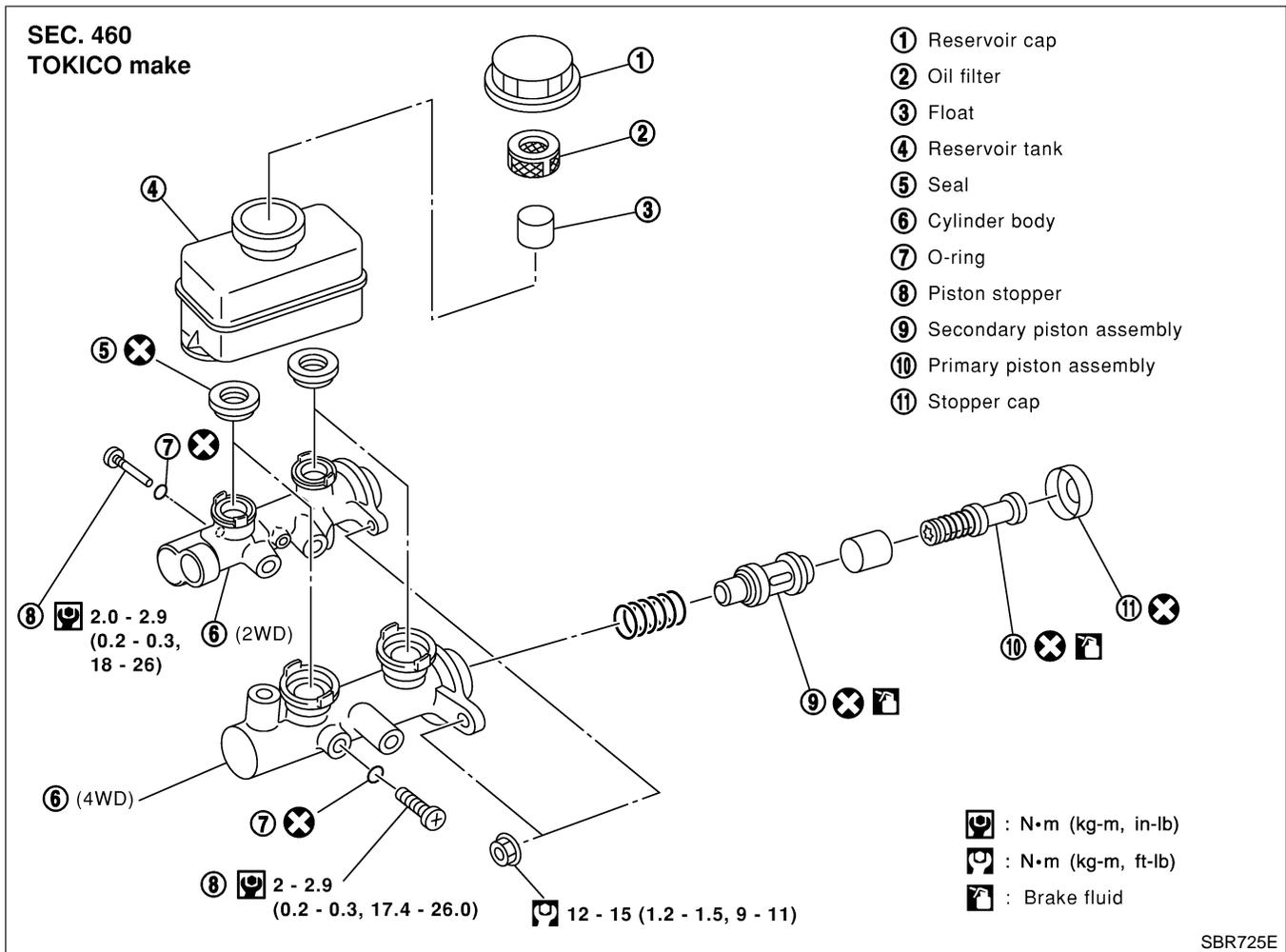
Removal

NABR0019

## Removal

### CAUTION:

- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
  - In the case of brake fluid leakage from the master cylinder, disassemble the cylinder. Then check piston cups for deformation or scratches and replace necessary parts.
1. Connect a vinyl tube to air bleeder valve.
  2. Drain brake fluid from each air bleeder valve, depressing brake pedal to empty fluid from master cylinder.
  3. Remove brake pipe flare nuts.
  4. Remove master cylinder mounting nuts.



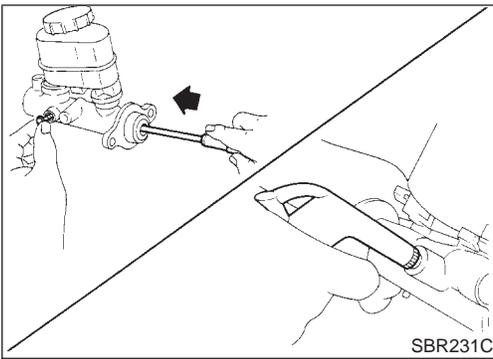
## Disassembly

1. Bend claws of stopper cap outward.

NABR0020

# MASTER CYLINDER (TOKICO)

Disassembly (Cont'd)



2. Remove piston stopper while piston is pushed into cylinder.
3. Remove piston assemblies.

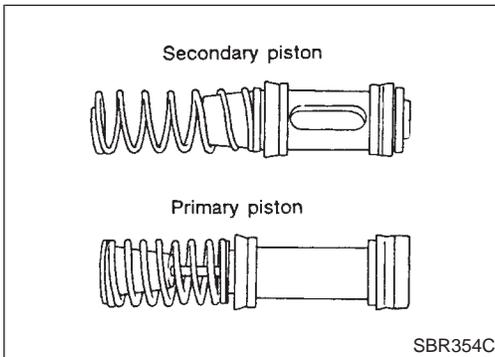
**If it is difficult to remove secondary piston assembly, gradually apply compressed air through fluid outlet.**

4. Draw out reservoir tank.

## Inspection

Check master cylinder inner wall for pin holes or scratches. Replace if damaged.

NABR0021

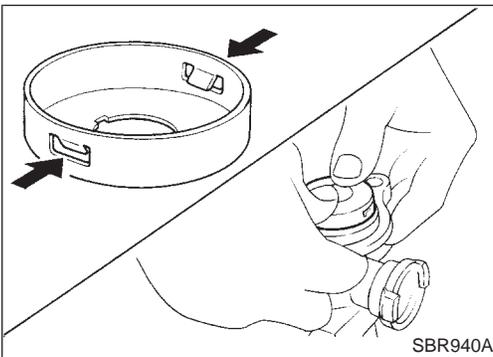


## Assembly

1. Insert secondary piston assembly. Then insert primary piston assembly.

- Pay attention to direction of piston cups in figure at left. Also, insert pistons squarely to avoid scratches on cylinder bore.
- Pay attention to alignment of secondary piston slit with valve stopper mounting hole of cylinder body.

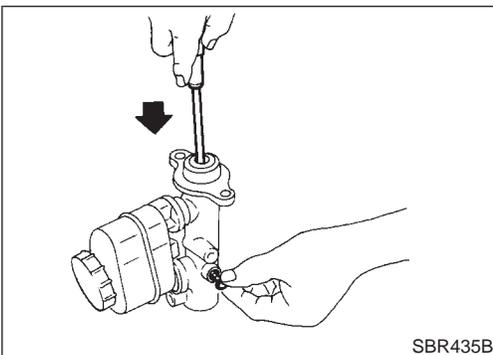
NABR0022



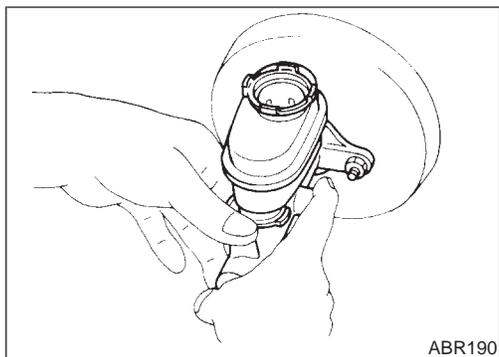
2. Install stopper cap.

**Before installing stopper cap, ensure that claws are bent inward.**

3. Push reservoir tank seals into cylinder body.
4. Push reservoir tank into cylinder body.



5. Install valve stopper while piston is pushed into cylinder.



## Installation

### CAUTION:

- Refill with new brake fluid “DOT 3”.
  - Never reuse drained brake fluid.
1. Place master cylinder onto brake booster and secure mounting nuts lightly.
  2. Torque mounting nuts.  
🔧 : 12 - 15 N·m (1.2 - 1.5 kg-m, 9 - 11 ft-lb)
  3. Fill up reservoir tank with new brake fluid.
  4. Plug all ports on master cylinder with fingers to prevent air suction while releasing brake pedal.
  5. Have driver depress brake pedal slowly several times until no air comes out of master cylinder.
  6. Fit brake lines to master cylinder.
  7. Tighten flare nuts.  
🔧 : 15 - 17 N·m (1.5 - 1.8 kg-m, 11 - 13 ft-lb)
  8. Bleed air. Refer to “Bleeding Brake System”, BR-9.

GI

MA

EM

LC

EC

FE

CL

MT

AT

TF

PD

AX

SU

**BR**

ST

RS

BT

HA

SC

EL

IDX

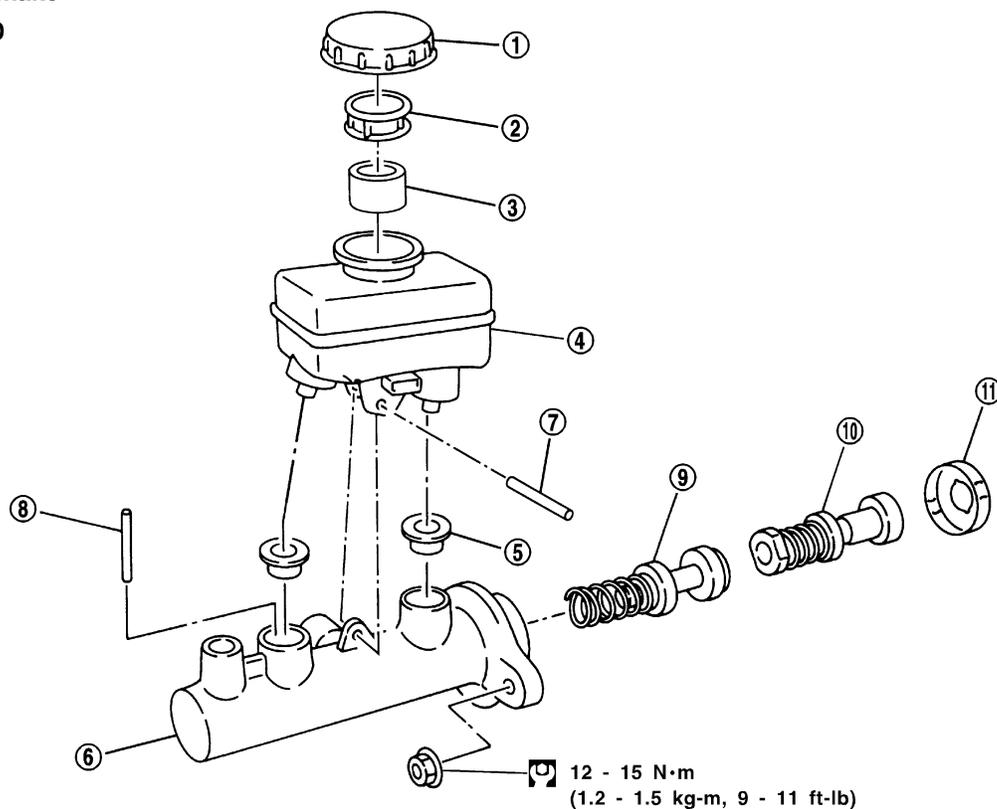
# MASTER CYLINDER (NABCO)

Removal

## Removal

NABR0123

NABCO make  
SEC. 460



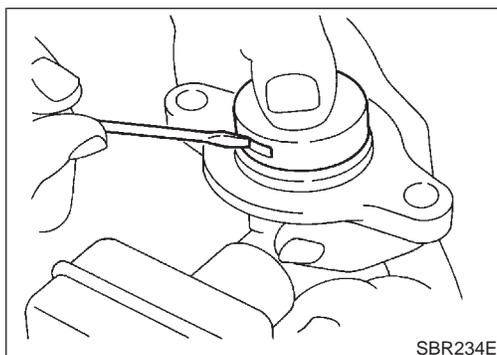
SBR555EA

- |                   |                       |                              |
|-------------------|-----------------------|------------------------------|
| 1. Reservoir cap  | 5. Seal               | 9. Secondary piston assembly |
| 2. Oil filter     | 6. Cylinder body      | 10. Primary piston assembly  |
| 3. Float          | 7. Spring pin         | 11. Stopper cap              |
| 4. Reservoir tank | 8. Piston stopper pin |                              |

### CAUTION:

Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.

1. Connect a vinyl tube to air bleeder valve.
2. Drain brake fluid from each air bleeder valve, depressing brake pedal to empty fluid from master cylinder.
3. Remove brake pipe flare nuts.
4. Remove master cylinder mounting nuts.



SBR234E

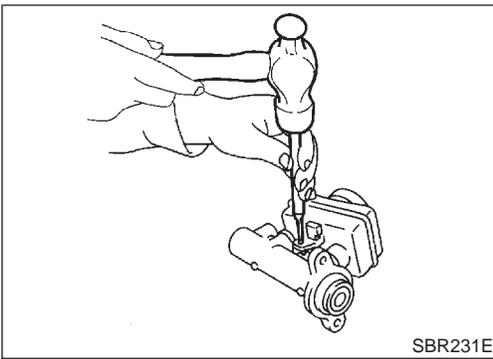
### Disassembly

NABR0124

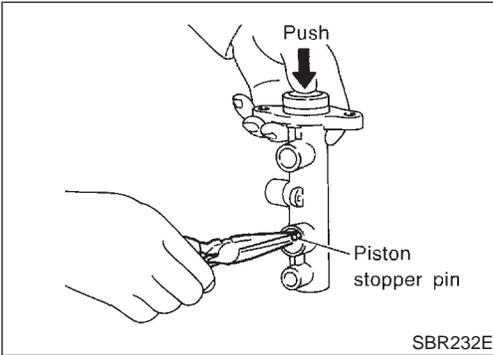
1. Bend claws of stopper cap outward and remove stopper cap.

# MASTER CYLINDER (NABCO)

Disassembly (Cont'd)



2. Drive out spring pin from cylinder body.
3. Draw out reservoir tank and seals.



4. Remove piston stopper pin while piston is pushed into cylinder.
5. Remove piston assemblies.  
**If it is difficult to remove secondary piston assembly, gradually apply compressed air through fluid outlet.**

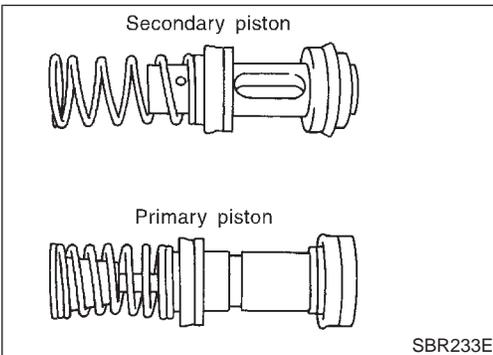
## Inspection

Check for the following items.  
**Replace any part if damaged.**  
**Master cylinder:**

- Pin holes or scratches on inner wall.

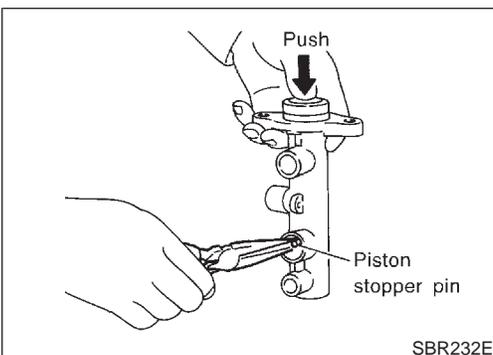
**Piston:**

- Deformation of or scratches on piston cups.



## Assembly

1. Insert secondary piston assembly. Then insert primary piston assembly.
- **Pay attention to alignment of secondary piston slit with valve stopper mounting hole of cylinder body.**

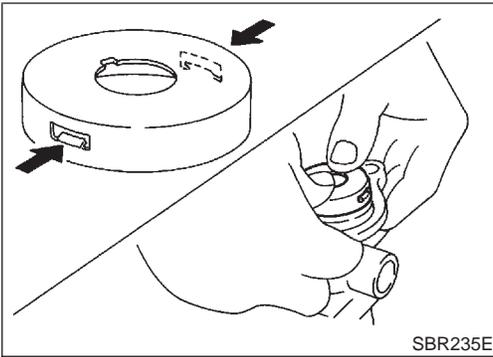


2. Install piston stopper pin while piston is pushed into cylinder.
3. Push reservoir tank seals and reservoir tank into cylinder body.
4. Install spring pin.

GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
BR  
ST  
RS  
BT  
HA  
SC  
EL  
IDX

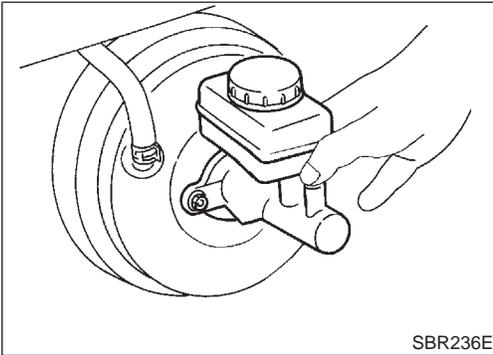
# MASTER CYLINDER (NABCO)

Assembly (Cont'd)



5. Install stopper cap.

**Before installing stopper cap, ensure that claws are bent inward.**

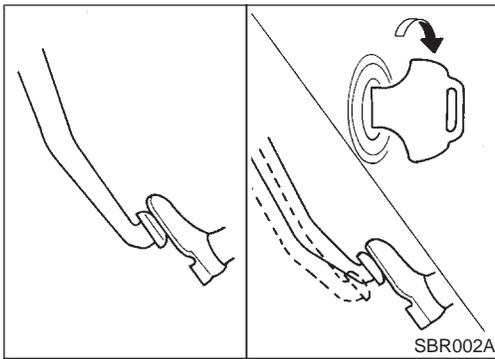


## Installation

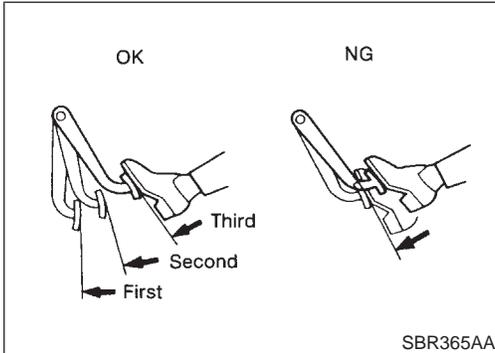
NABR0127

### CAUTION:

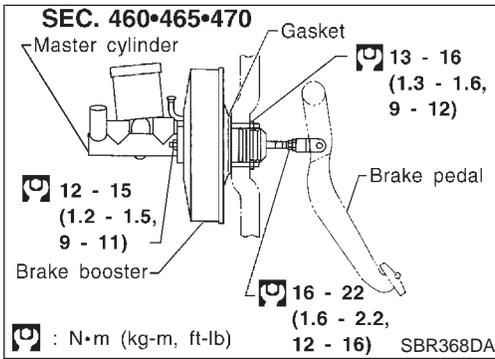
- Refill with new brake fluid "DOT 3".
  - Never reuse drained brake fluid.
1. Place master cylinder onto brake booster and secure mounting nuts lightly.
  2. Torque mounting nuts.  
🔧 : 12 - 15 N·m (1.2 - 1.5 kg-m, 9 - 11 ft-lb)
  3. Fill up reservoir tank with new brake fluid.
  4. Plug all ports on master cylinder with fingers to prevent air suction while releasing brake pedal.
  5. Have driver depress brake pedal slowly several times until no air comes out of master cylinder.
  6. Fit brake lines to master cylinder.
  7. Tighten flare nuts.  
🔧 : 15 - 18 N·m (1.5 - 1.8 kg-m, 11 - 13 ft-lb)
  8. Bleed air from brake system.



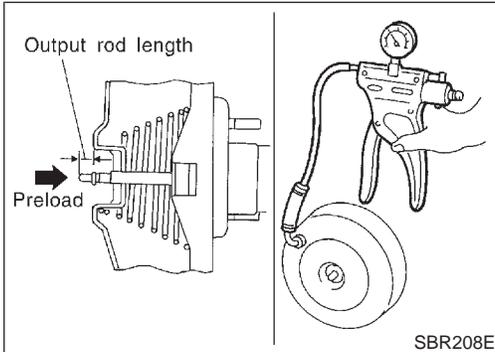
SBR002A



SBR365AA



SBR368DA



SBR208E

## On-vehicle Service

NABR0024

### OPERATING CHECK

NABR0024S01

1. Depress brake pedal several times with engine off. After exhausting vacuum, make sure there is no change in pedal stroke.
2. Depress brake pedal, then start engine. If pedal goes down slightly, operation is normal.

### AIRTIGHT CHECK

NABR0024S02

1. Start engine, and stop it after one or two minutes. Depress brake pedal several times slowly. Booster is airtight if pedal stroke is less each time.
2. Depress brake pedal while engine is running, and stop engine with pedal depressed. The pedal stroke should not change after holding pedal down for **30 seconds**.

## Removal

NABR0025

### CAUTION:

- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- Be careful not to deform or bend brake pipes, during removal of booster.

## Inspection

NABR0026

### OUTPUT ROD LENGTH CHECK

NABR0026S01

1. Apply vacuum of  $-66.7 \text{ kPa}$  ( $-500 \text{ mmHg}$ ,  $-19.69 \text{ inHg}$ ) to brake booster with a hand vacuum pump.
2. Add preload of  $19.6 \text{ N}$  ( $2.0 \text{ kg}$ ,  $4.4 \text{ lb}$ ) to output rod.
3. Check output rod length.

**Specified length:**

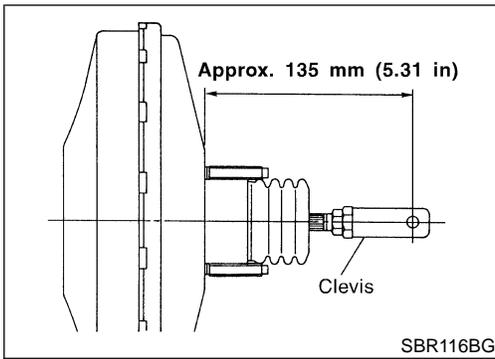
**10.275 - 10.525 mm (0.4045 - 0.4144 in)**

GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
BR  
ST  
RS  
BT  
HA  
SC  
EL  
IDX

# BRAKE BOOSTER

## Installation

=NABR0027



## Installation

### CAUTION:

- Be careful not to deform or bend brake pipes during installation of booster.
- Replace clevis pin if damaged.
- Refill with new brake fluid "DOT 3".
- Never reuse drained brake fluid.
- Take care not to damage brake booster mounting bolt thread when installing. Due to the narrow angle of installation, the threads can be damaged by the dash panel.

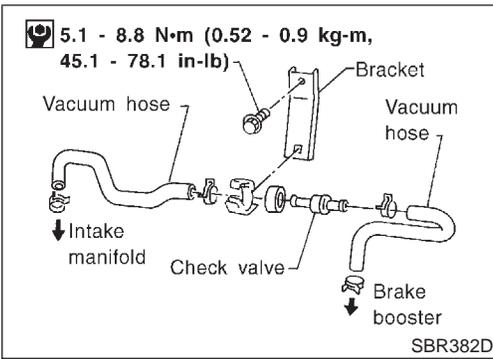
1. Before fitting booster, temporarily adjust clevis to dimension shown.
2. Fit booster, then secure mounting nuts (brake pedal bracket to brake booster) lightly.
3. Connect brake pedal and booster input rod with clevis pin.
4. Secure mounting nuts.

**Specification: 13 - 16 N·m (1.3 - 1.6 kg·m, 9 - 12 ft·lb)**

5. Install master cylinder. Refer to "Installation" in "MASTER CYLINDER", BR-19.
6. Adjust brake pedal height and free play. Refer to "Adjustment" in "BRAKE PEDAL AND BRACKET", BR-15.
7. Secure lock nut for clevis.

** : 16 - 22 N·m (1.6 - 2.2 kg·m, 12 - 16 ft·lb)**

8. Bleed air. Refer to "Bleeding Brake System", BR-9.



## Vacuum Hose

NABR0028

GI

MA

EM

LC

EC

NABR0029

## Removal and Installation

### CAUTION:

When installing vacuum hoses, pay attention to the following points.

- Do not apply any oil or lubricants to vacuum hose and check valve.
- Insert vacuum tube into vacuum hose as shown.

FE

CL

MT

AT

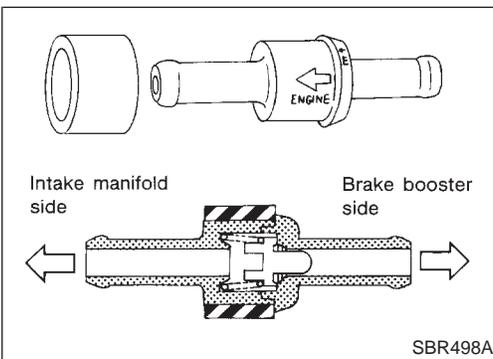
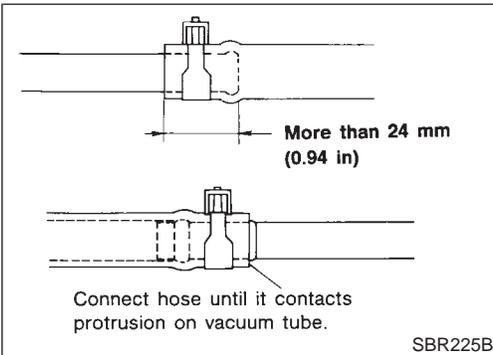
- Install check valve, paying attention to its direction.

TF

PD

AX

SU



## Inspection

### HOSES AND CONNECTORS

Check vacuum lines, connections and check valve for airtightness, improper attachment chafing and deterioration.

NABR0030

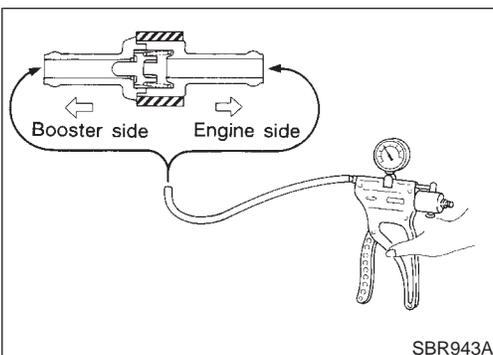
NABR0030S01

BR

ST

RS

BT



### CHECK VALVE

Check vacuum with a vacuum pump.

NABR0030S02

Connect to booster side	Vacuum should exist.
Connect to engine side	Vacuum should not exist.

HA

SC

EL

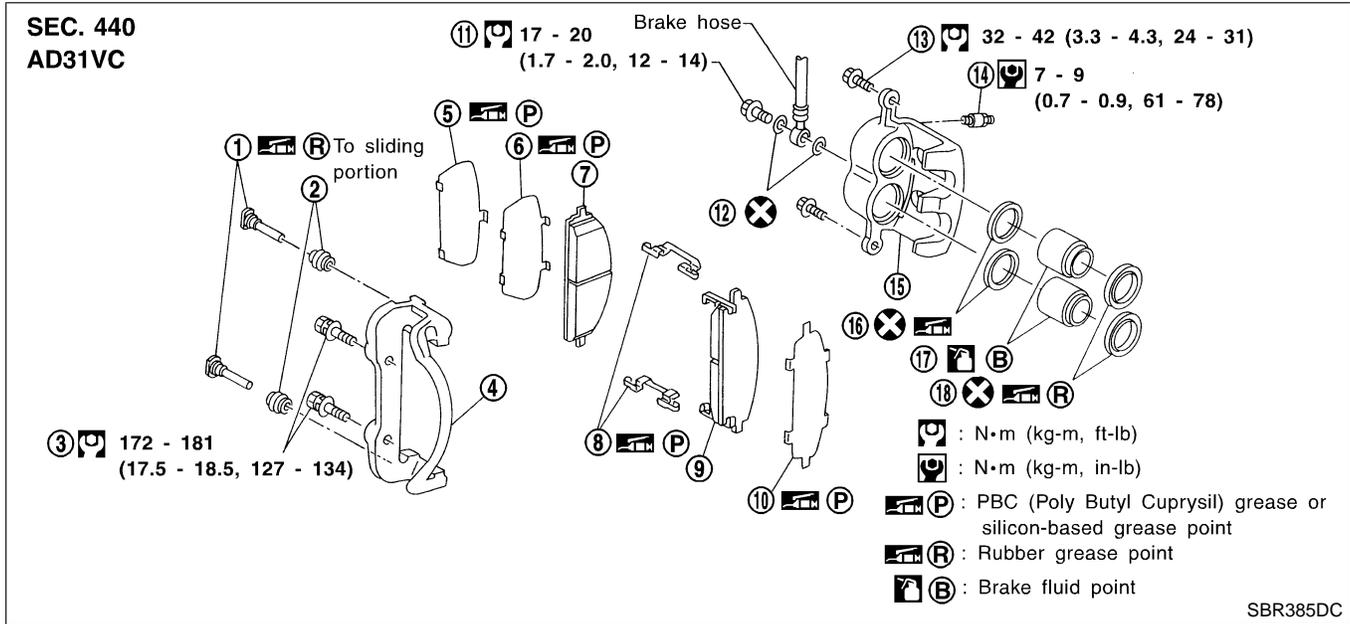
IDX

# FRONT DISC BRAKE

Components

## Components

NABR0031



- |                              |                     |                   |
|------------------------------|---------------------|-------------------|
| 1. Main pin                  | 7. Inner pad        | 13. Main pin bolt |
| 2. Pin boot                  | 8. Pad retainer     | 14. Bleed valve   |
| 3. Torque member fixing bolt | 9. Outer pad        | 15. Cylinder body |
| 4. Torque member             | 10. Outer shim      | 16. Piston seal   |
| 5. Shim cover                | 11. Connecting bolt | 17. Piston        |
| 6. Inner shim                | 12. Copper washer   | 18. Piston boot   |

## Pad Replacement

NABR0032

### WARNING:

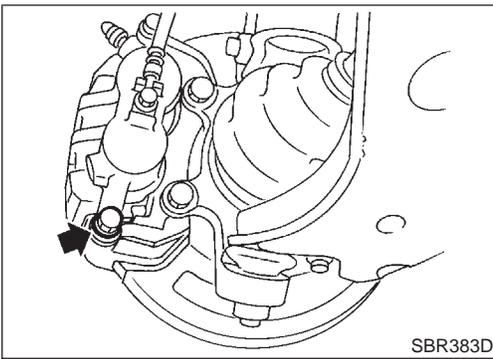
Clean brakes with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

### CAUTION:

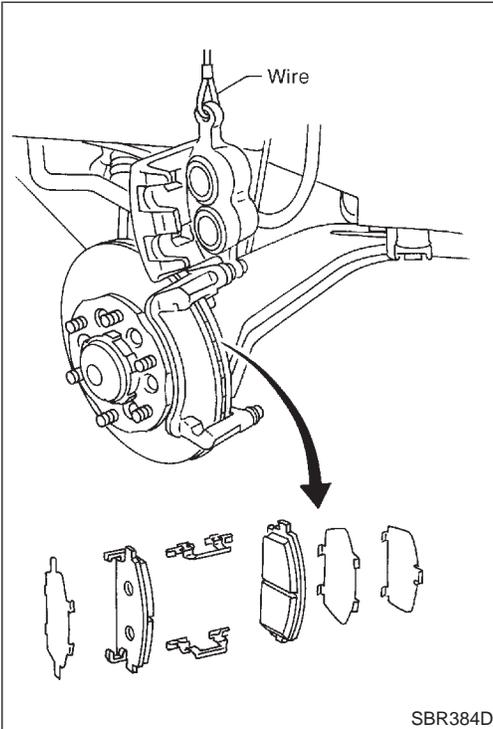
- When cylinder body is open, do not depress brake pedal, or piston will pop out.
- Be careful not to damage piston boot or get oil on rotor. Always replace shims when replacing pads.
- If shims are rusted or show peeling of the rubber coat, replace them with new shims.
- It is not necessary to remove connecting bolt except for disassembly or replacement of caliper assembly. In this case, suspend cylinder body with wire so as not to stretch brake hose.
- Carefully monitor brake fluid level because brake fluid will return to reservoir when pushing back piston.

# FRONT DISC BRAKE

Pad Replacement (Cont'd)



1. Remove master cylinder reservoir cap.
2. Remove lower pin bolt.



3. Open cylinder body upward. Then remove pad retainers, and inner and outer shims.

**Standard pad thickness:**

**11.0 mm (0.433 in)**

**Pad wear limit:**

**2.0 mm (0.079 in)**

Carefully monitor brake fluid level because brake fluid will return to reservoir when pushing back piston.

## Removal

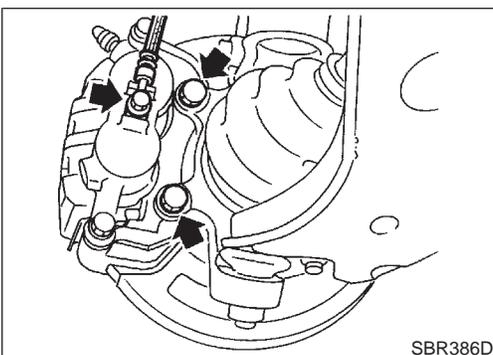
NABR0033

### **WARNING:**

Clean brake pads with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

### **CAUTION:**

Suspend caliper assembly with wire so as not to stretch brake hose.



Remove torque member fixing bolts and connecting bolt.

**It is not necessary to remove connecting bolt except for disassembly or replacement of caliper assembly. In this case, suspend caliper assembly with wire so as not to stretch brake hose.**

GI

MA

EM

LC

EC

FE

CL

MT

AT

TF

PD

AX

SU

**BR**

ST

RS

BT

HA

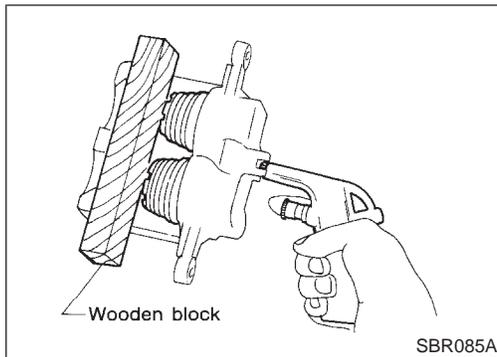
SC

EL

IDX

# FRONT DISC BRAKE

## Disassembly



## Disassembly

NABR0034

### **WARNING:**

Do not place your fingers in front of piston.

### **CAUTION:**

Do not scratch or score cylinder wall.

1. Push out piston with dust seal with compressed air.
2. Remove piston seal with a suitable tool.

## Inspection

NABR0035

### **CALIPER**

NABR0035S01

#### **Cylinder Body**

NABR0035S0101

- Check inside surface of cylinder for score, rust, wear, damage or presence of foreign objects. If any of the above conditions are observed, replace cylinder body.
- Minor damage from rust or foreign objects may be eliminated by polishing surface with a fine emery paper. Replace cylinder body if necessary.

### **CAUTION:**

Use brake fluid to clean. Never use mineral oil.

#### **Piston**

NABR0035S0102

Check piston for score, rust, wear, damage or presence of foreign objects. Replace if any of the above conditions are observed.

### **CAUTION:**

Piston sliding surface is plated. Do not polish with emery paper even if rust or foreign objects are stuck to sliding surface.

#### **Slide Pin, Pin Bolt and Pin Boot**

NABR0035S0103

Check for wear, cracks, rust or other damage. Replace if any of the above conditions are observed.

## **ROTOR**

NABR0035S02

### **Runout**

NABR0035S0201

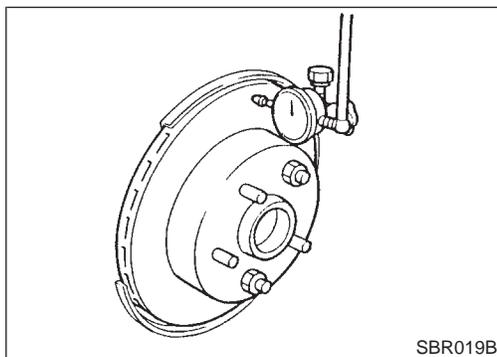
1. Secure rotor to wheel hub with at least two nuts (M12 × 1.25).
2. Check runout using a dial indicator.

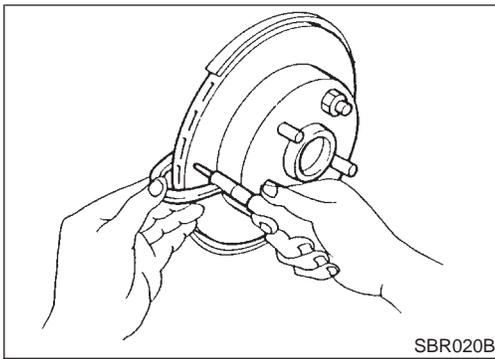
**Make sure that wheel bearing axial end play is within the specifications before measuring. Refer to AX-4, "Front Wheel Bearing".**

#### **Maximum runout:**

**0.1 mm (0.004 in)**

3. If the runout is out of specification, find minimum runout position as follows:
  - a. Remove nuts and rotor from wheel hub.
  - b. Shift the rotor one hole and secure rotor to wheel hub with nuts.
  - c. Measure runout.
  - d. Repeat steps a. to c. so that minimum runout position can be found.
4. If the runout is still out of specification, turn rotor with on-car brake lathe ("MAD, DL-8700", "AMMCO 700 and 705" or equivalent).





## Thickness

**Thickness variation (At least 8 positions):  
Maximum 0.015 mm (0.0006 in)**

NABR0035S0202

If thickness variation exceeds the specification, turn rotor with on-car brake lathe.

**Rotor repair limit:  
26.0 mm (1.024 in)**

GI

MA

EM

LC

EC

NABR0036

## Assembly

1. Insert piston seal into groove on cylinder body.
2. With piston boot fitted to piston, insert piston boot into groove on cylinder body and install piston.
3. Properly secure piston boot

FE

CL

MT

AT

NABR0037

## Installation

### CAUTION:

- Refill with new brake fluid "DOT 3".
- Never reuse drained brake fluid.

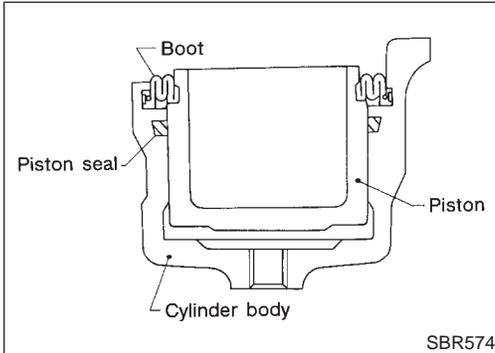
1. Install caliper assembly.
2. Install brake hose to caliper securely.
3. Install all parts and secure all bolts.
4. Bleed air. Refer to "Bleeding Brake System", BR-9.

TF

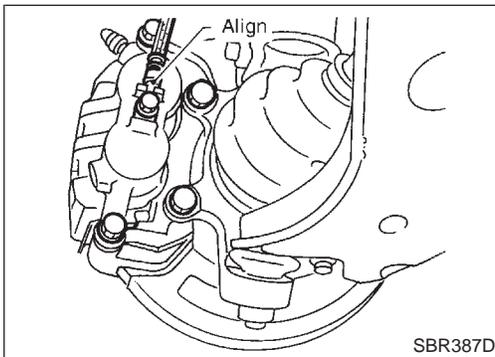
PD

AX

SU



SBR574



SBR387D

## Brake Burnishing Procedure

NABR0086

When experiencing soft brake pedal feel at very low mileage, or after replacing the rotor, burnish the brake pad contact surfaces according to the following procedures.

### CAUTION:

**Only perform this procedure under safe road and traffic conditions. Use extreme caution.**

1. Drive the vehicle on a straight smooth road at 50 km/h (31 MPH).
2. Use medium brake pedal/foot effort to bring the vehicle to a complete stop from 50 km/h (31 MPH). Adjust brake pedal/foot pressure such that vehicle stopping time equals 3 to 5 seconds.
3. To cool the brake system, drive the vehicle at 50 km/h (31 MPH) for 1 minute without stopping.
4. Repeat steps 1 to 3 10 times or more to complete the burnish procedure.

ST

RS

BT

HA

SC

EL

IDX

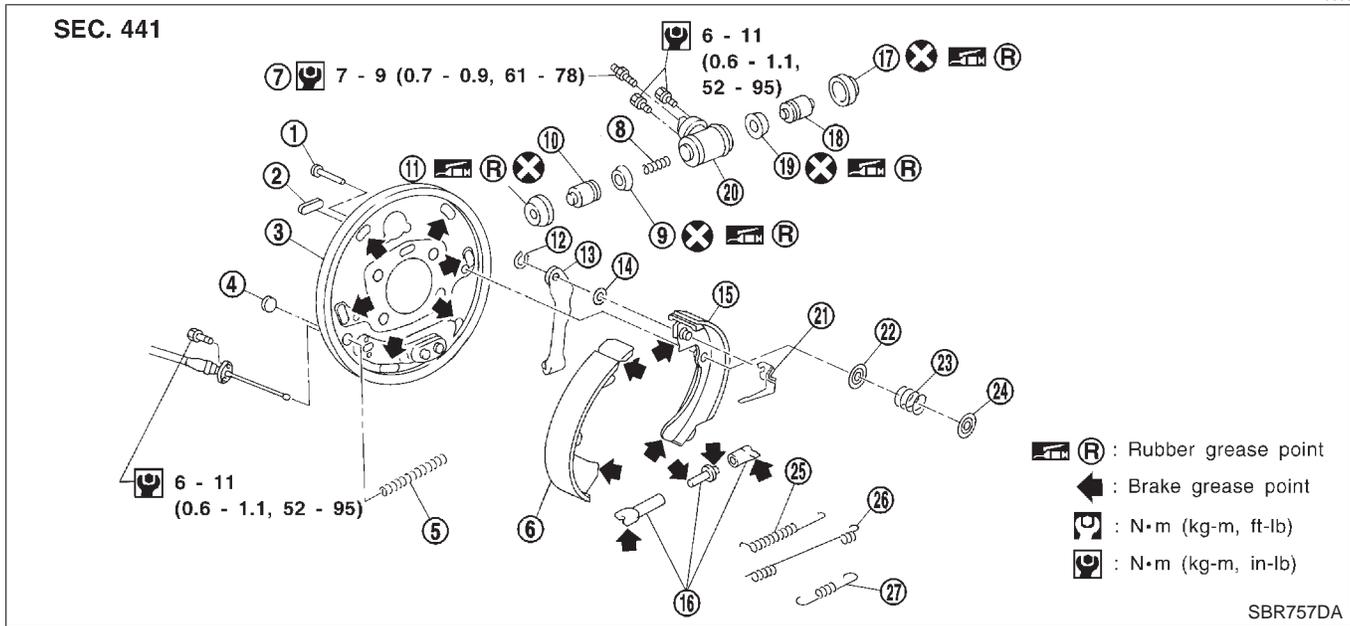
BR

# REAR DRUM BRAKE

Components

## Components

NABR0038



- |                        |                          |                           |
|------------------------|--------------------------|---------------------------|
| 1. Shoe hold pin       | 10. Piston               | 19. Piston cup            |
| 2. Plug                | 11. Boot                 | 20. Wheel cylinder        |
| 3. Back plate          | 12. Retainer ring        | 21. Adjuster lever        |
| 4. Check plug          | 13. Toggle lever         | 22. Spring seat           |
| 5. Spring              | 14. Wave washer          | 23. Shoe hold spring      |
| 6. Shoe (leading side) | 15. Shoe (trailing side) | 24. Retainer              |
| 7. Air bleeder         | 16. Adjuster             | 25. Adjuster spring       |
| 8. Spring              | 17. Boot                 | 26. Return spring (upper) |
| 9. Piston cup          | 18. Piston               | 27. Return spring (lower) |

## Removal

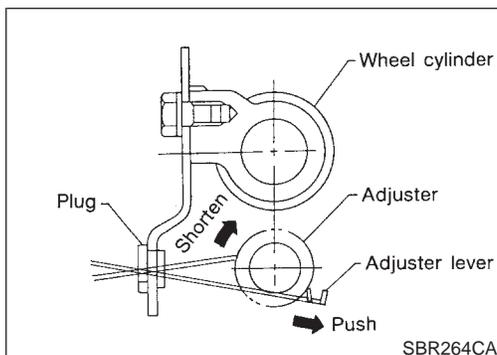
NABR0039

### WARNING:

Clean brake lining with a vacuum dust collector to minimize the hazard of airborne asbestos or other materials.

### CAUTION:

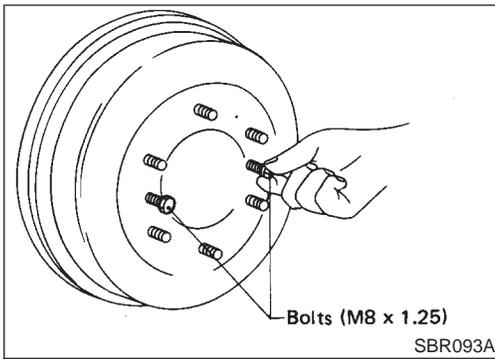
Make sure parking brake lever is released completely.



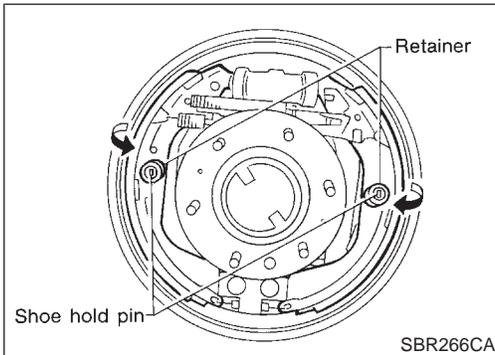
1. Release parking brake lever fully, then remove drum. **If drum is hard to remove, the following procedures should be carried out.**
  - a. Remove plug. Then shorten adjuster to make clearance between brake shoe and drum as shown.

# REAR DRUM BRAKE

Removal (Cont'd)



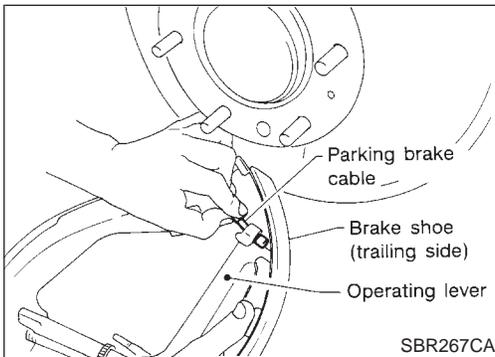
- b. Tighten the two bolts gradually.



2. After removing shoe hold pin by rotating push retainer, remove leading shoe then remove trailing shoe. Remove spring by rotating shoes in direction arrow.

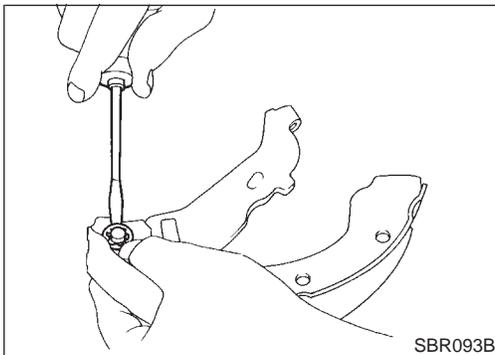
**Be careful not to damage wheel cylinder piston boots.**

3. Remove adjuster.

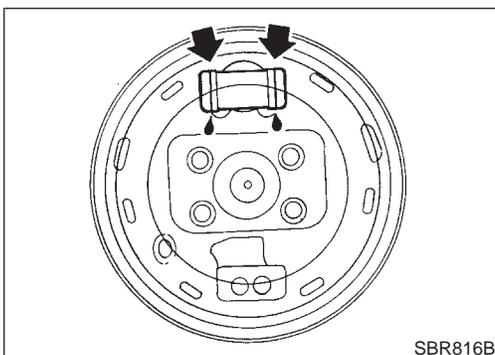


4. Disconnect parking brake cable from toggle lever.

**Be careful not to damage parking brake cable when separating it.**



5. Remove retainer ring with a suitable tool. Then separate toggle lever and brake shoe.



## Inspection

### WHEEL CYLINDER

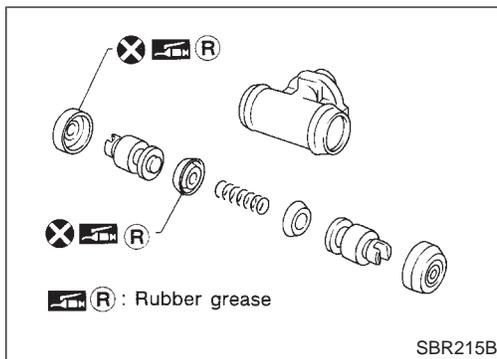
- Check wheel cylinder for leakage.
- Check for wear, damage and loose conditions. Replace if any such condition exists.

NABR0040  
NABR0040S01

GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
BR  
ST  
RS  
BT  
HA  
SC  
EL  
IDX

# REAR DRUM BRAKE

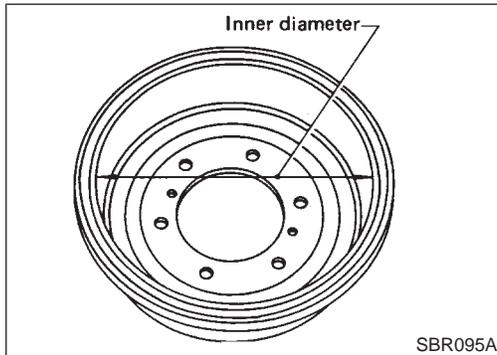
## Wheel Cylinder Overhaul



## Wheel Cylinder Overhaul

NABR0041

- Check all internal parts for wear, rust and damage. Replace if necessary.
- Pay attention so as not to scratch cylinder when installing pistons.



## Inspection

NABR0042

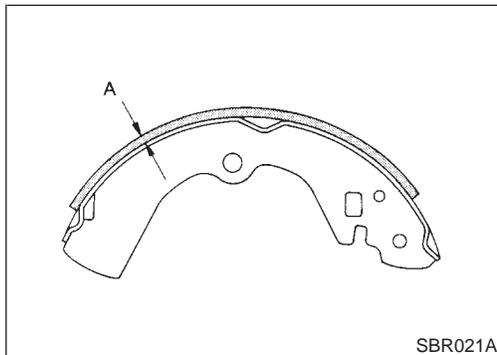
### DRUM

NABR0042S01

**Maximum inner diameter: 296.5 mm (11.67 in)**

**Out-of-roundness: 0.03 mm (0.0012 in) or less**

- Contact surface should be fine finished with No. 120 to 150 emery paper.
- Using a drum lathe, lathe brake drum if it shows scoring, partial wear or stepped wear.
- After brake drum has been completely reconditioned or replaced, check drum and shoes for proper contact pattern.



### LINING

NABR0042S02

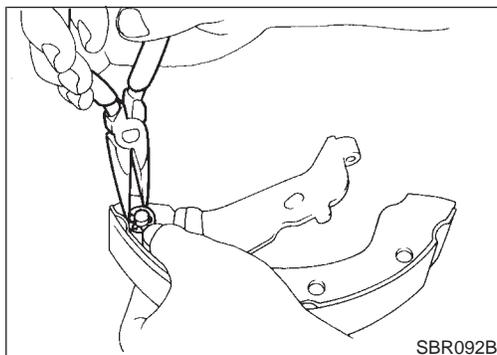
Check lining thickness.

**Standard lining thickness:**

**6.1 mm (0.240 in)**

**Lining wear limit (A):**

**1.5 mm (0.059 in)**

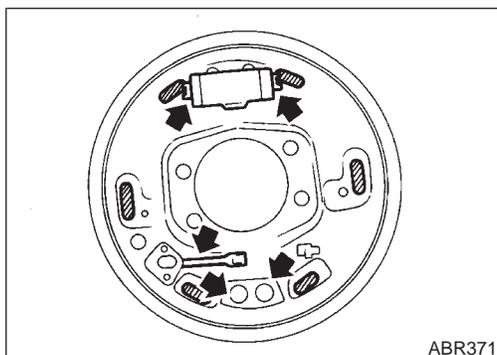


## Installation

NABR0043

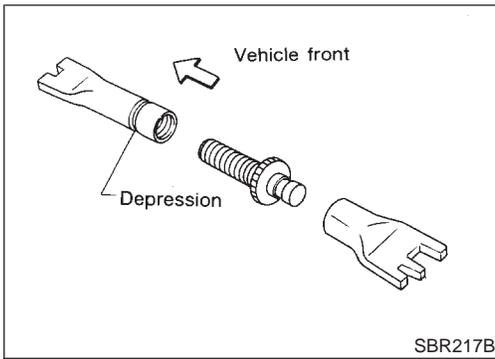
**Always perform shoe clearance adjustment. Refer to BR-35.**

1. Fit toggle lever to brake shoe (trailing side) with retainer ring.
2. Apply brake grease to the contact areas (indicated by arrows and hatching) shown at left.

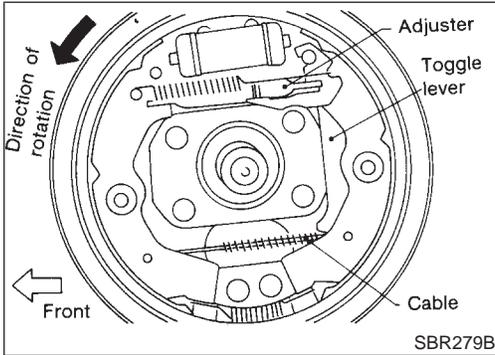


# REAR DRUM BRAKE

Installation (Cont'd)



SBR217B



SBR279B

3. Shorten adjuster by rotating it.

● **Pay attention to direction of adjuster.**

Wheel	Screw	Depression
Left	Left-hand thread	Yes
Right	Right-hand thread	No

4. Connect parking brake cable to toggle lever.

5. Install all parts.

**Be careful not to damage wheel cylinder piston boots.**

6. Check all parts are installed properly.

**Pay attention to direction of adjuster assembly.**

7. Install brake drum.

8. When installing new wheel cylinder or overhauling wheel cylinder, bleed air. Refer to "Bleeding Brake System", BR-9.

9. Adjust parking brake. Refer to "Adjustment", "PARKING BRAKE CONTROL", BR-35.

GI

MA

EM

LC

EC

FE

CL

MT

AT

TF

PD

AX

SU

**BR**

ST

RS

BT

HA

SC

EL

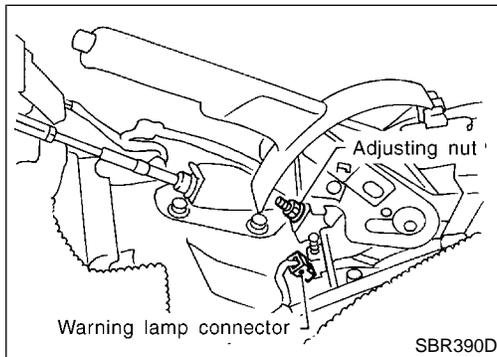
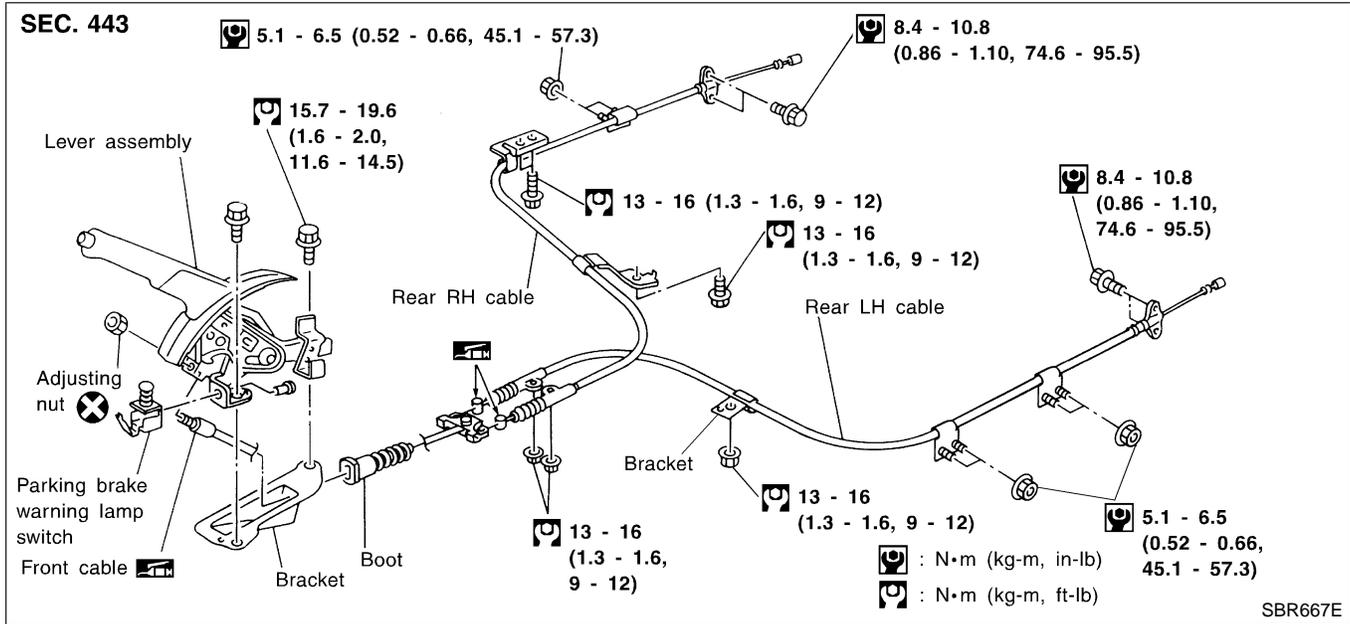
IDX

# PARKING BRAKE CONTROL

Components

## Components

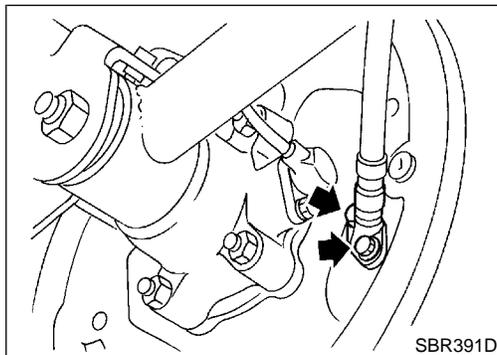
NABR0044



## Removal and Installation

NABR0045

1. To remove parking brake cable, first remove center console.
2. Disconnect warning lamp connector.
3. Remove bolts, slacken off and remove adjusting nut.
4. Disconnect cable. Refer to "Removal", "REAR DRUM BRAKE", BR-30.



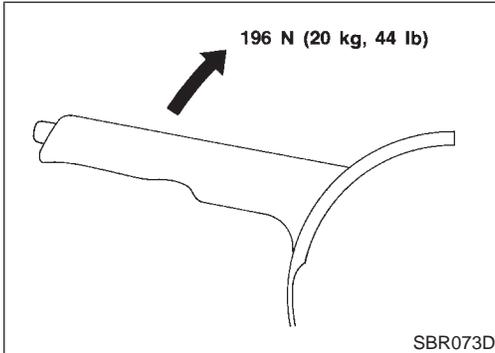
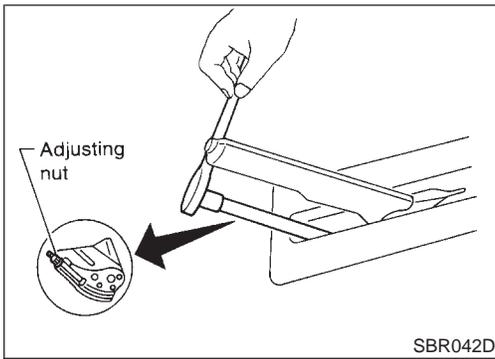
## Inspection

NABR0046

1. Check control lever for wear or other damage. Replace if necessary.
2. Check wires for discontinuity or deterioration. Replace if necessary.
3. Check warning lamp and switch. Replace if necessary.
4. Check parts at each connecting portion and, if deformed or damaged, replace.

# PARKING BRAKE CONTROL

Adjustment



## Adjustment

NABR0047

1. Adjust clearance between shoe and drum as follows:
  - a. Release parking brake lever and loosen adjusting nut.
  - b. Depress brake pedal fully at least 10 times with engine running.
2. Pull control lever 4 - 5 notches. Then adjust control lever by turning adjusting nut.

3. Pull control lever with specified amount of force. Check lever stroke and ensure smooth operation.

**Number of notches: 6 - 8**

4. Bend warning lamp switchplate to ensure:
  - Warning lamp comes on when lever is lifted "A" notches.
  - Warning lamp goes out when lever is fully released.

**Number of "A" notches: 1 or less**

GI

MA

EM

LC

EC

FE

CL

MT

AT

TF

PD

AX

SU

**BR**

ST

RS

BT

HA

SC

EL

IDX

## Purpose

## Purpose

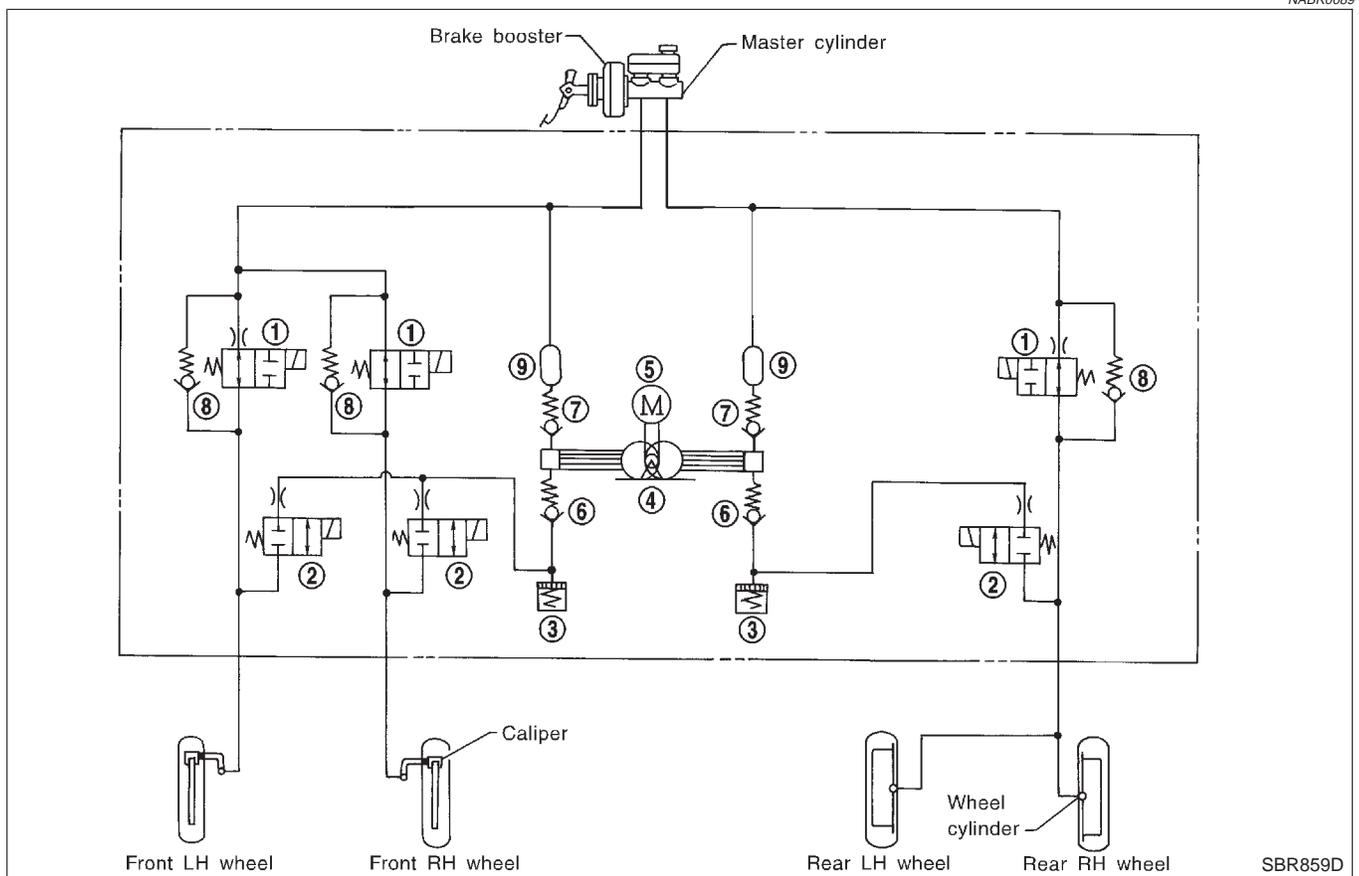
The Anti-Lock Brake System (ABS) consists of electronic and hydraulic components. It allows for control of braking force so locking of the wheels can be avoided. NABR0087

- 1) Improves proper tracking performance through steering wheel operation.
- 2) Eases obstacle avoidance through steering wheel operation.
- 3) Improves vehicle stability.

## Operation

- When the vehicle speed is less than 10 km/h (6 MPH) this system does not work. NABR0088
- The Anti-Lock Brake System (ABS) has a self-test function. The system turns on the ABS warning lamp for 1 second each time the ignition switch is turned "ON". After the engine is started, the ABS warning lamp turns off. The system performs a test the first time the vehicle reaches 6 km/h (4 MPH). A mechanical noise may be heard as the ABS performs this self-test. This is a normal part of the self-test feature. If a malfunction is found during this check, the ABS warning lamp will stay on.
- While driving, a mechanical noise may be heard during ABS operation. This is a normal condition.

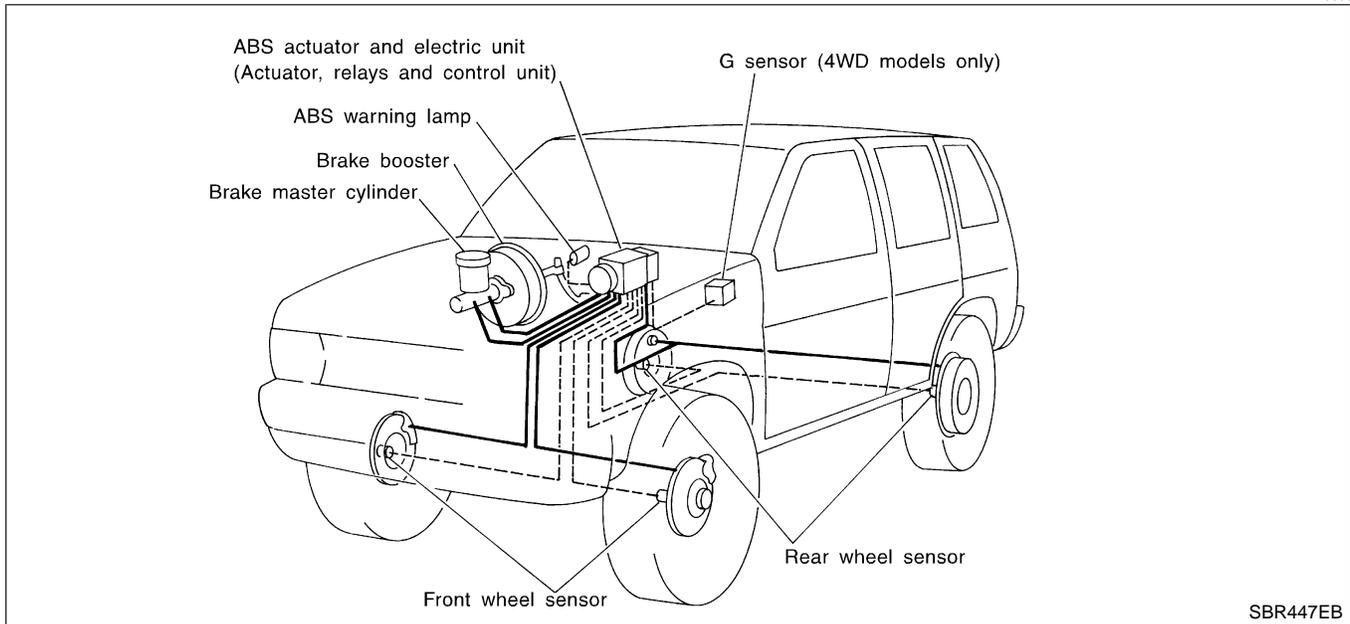
## ABS Hydraulic Circuit



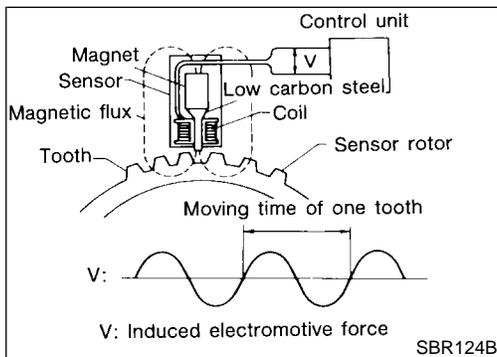
- |                          |                |                       |
|--------------------------|----------------|-----------------------|
| 1. Inlet solenoid valve  | 4. Pump        | 7. Outlet valve       |
| 2. Outlet solenoid valve | 5. Motor       | 8. Bypass check valve |
| 3. Reservoir             | 6. Inlet valve | 9. Damper             |

## System Components

NABR0090



SBR447EB



SBR124B

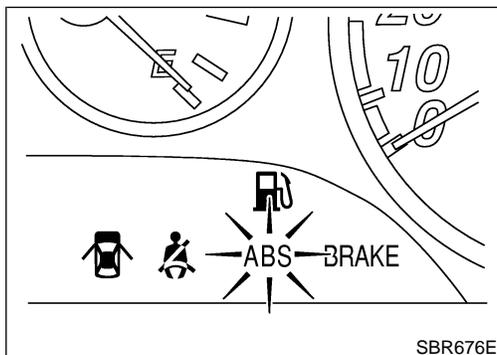
## System Description

## SENSOR

NABR0091

NABR0091S01

The sensor unit consists of a gear-shaped sensor rotor and a sensor element. The element contains a bar magnet around which a coil is wound. The front sensors are installed on the front spindles and the rear sensors are installed on the rear spindles. As the wheel rotates, the sensor generates a sine-wave pattern. The frequency and voltage increase(s) as the rotating speed increases.

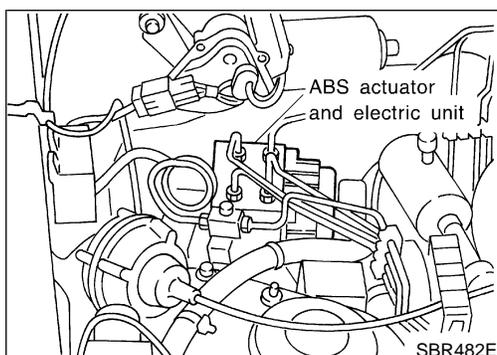


SBR676E

## CONTROL UNIT (BUILT-IN ABS ACTUATOR AND ELECTRIC UNIT)

NABR0091S02

The control unit computes the wheel rotating speed by the signal current sent from the sensor. Then it supplies a DC current to the actuator solenoid valve. It also controls ON-OFF operation of the valve relay and motor relay. If any electrical malfunction should be detected in the system, the control unit causes the warning lamp to light up. In this condition, the ABS will be deactivated by the control unit, and the vehicle's brake system reverts to normal operation. (For control unit layout, refer to ABS ACTUATOR AND ELECTRIC UNIT, BR-37.)



SBR482E

## ABS ACTUATOR AND ELECTRIC UNIT

NABR0091S03

The ABS actuator and electric unit contains:

- An electric motor and pump
- Two relays
- Six solenoid valves, each inlet and outlet for
  - LH front
  - RH front
  - Rear
- ABS control unit

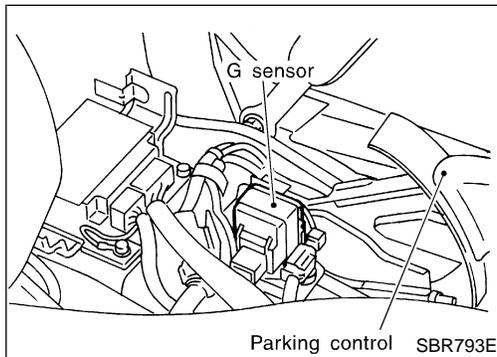
 GI  
 MA  
 EM  
 LC  
 EC  
 FE  
 CL  
 MT  
 AT  
 TF  
 PD  
 AX  
 SU  
 BR  
 ST  
 RS  
 BT  
 HA  
 SC  
 EL  
 IDX

This component controls the hydraulic circuit and increases, holds or decreases hydraulic pressure to all or individual wheels. The ABS actuator and electric unit is serviced as an assembly.

### ABS Actuator Operation

NABR0091S0301

		Inlet solenoid valve	Outlet solenoid valve	
Normal brake operation		OFF (Open)	OFF (Closed)	Master cylinder brake fluid pressure is directly transmitted to caliper via the inlet solenoid valve.
ABS operation	Pressure hold	ON (Closed)	OFF (Closed)	Hydraulic circuit is shut off to hold the caliper brake fluid pressure.
	Pressure decrease	ON (Closed)	ON (Open)	Caliper brake fluid is sent to reservoir via the outlet solenoid valve. Then it is pushed up to the master cylinder by pump.
	Pressure increase	OFF (Open)	OFF (Closed)	Master cylinder brake fluid pressure is transmitted to caliper.



### G SENSOR (4WD MODELS ONLY)

NABR0091S05

The G sensor senses deceleration during braking to determine whether the vehicle is being driven on a high  $\mu$  road (asphalt road, etc.) or a low  $\mu$  road (snow-covered road, etc.). It then sends a signal to the ABS control unit.

The reed switch turns on when it is affected by a magnetic field. During sudden deceleration (braking on a high  $\mu$  road), the weight moves and the magnet in the weight moves away from the reed switch. The magnetic field then diminishes and the reed switch turns off.

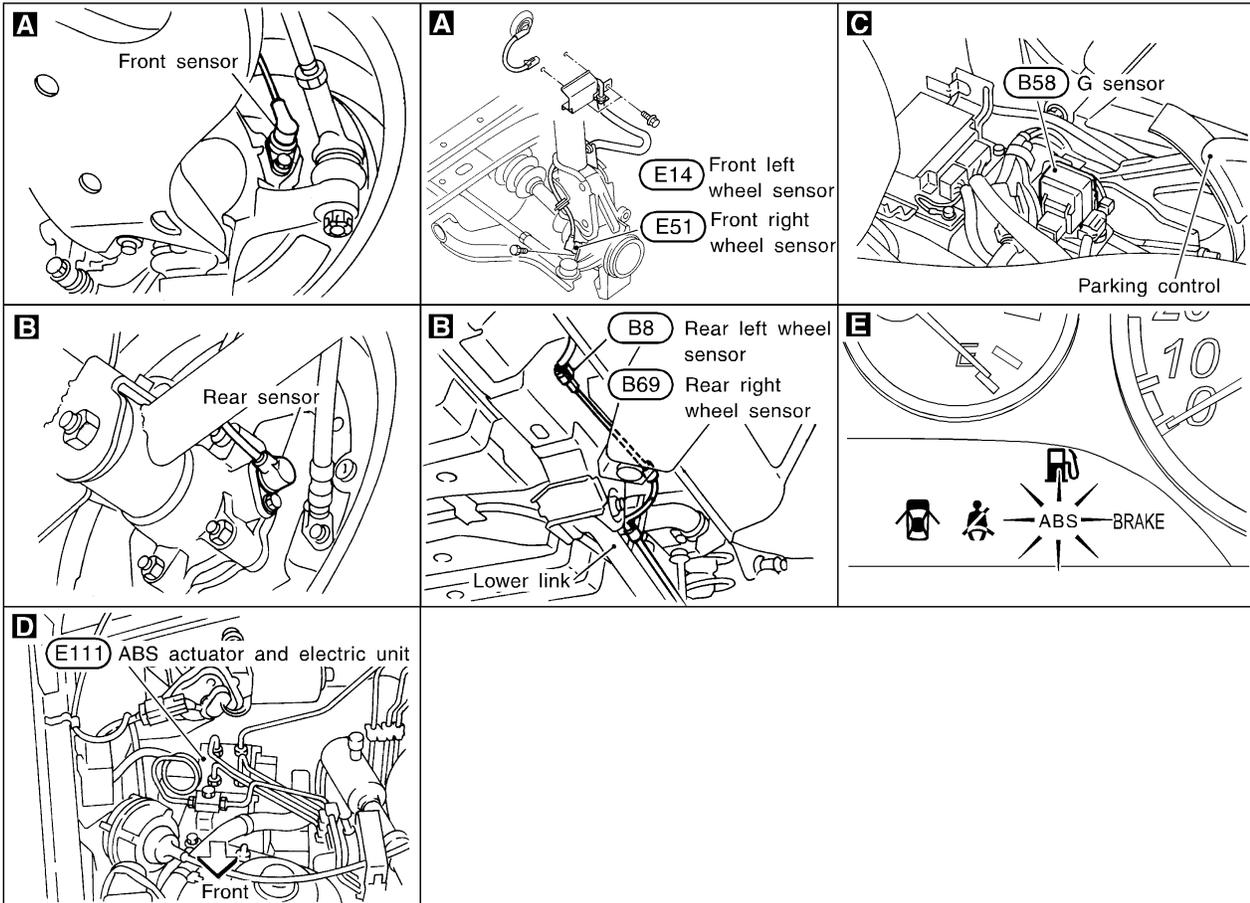
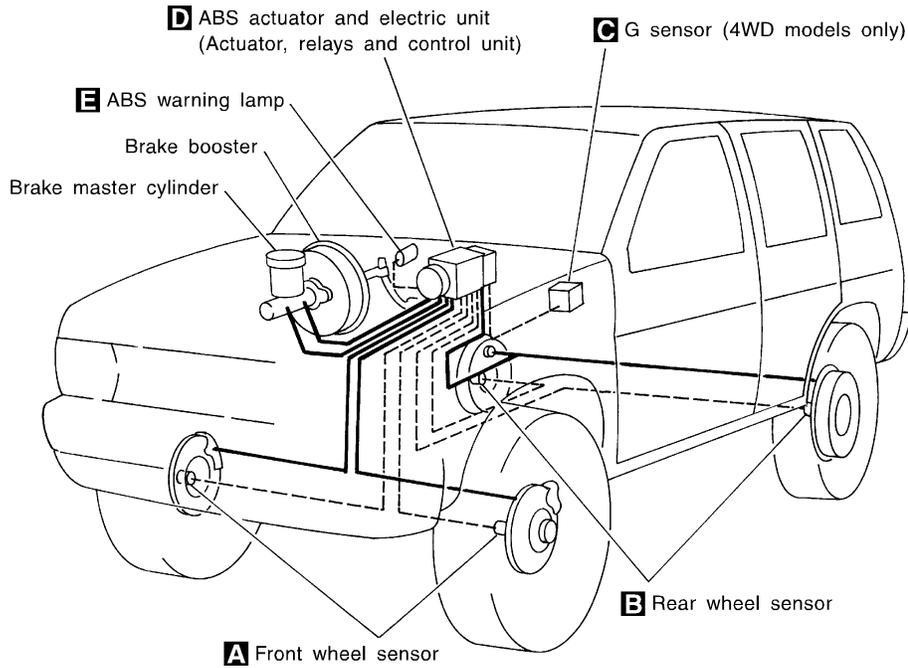
# DESCRIPTION

**ABS**

Component Parts and Harness Connector Location (Initial Production Models)

## Component Parts and Harness Connector Location (Initial Production Models)

NABR0092



GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
**BR**  
ST  
RS  
BT  
HA  
SC  
EL  
IDX

SBR718EA

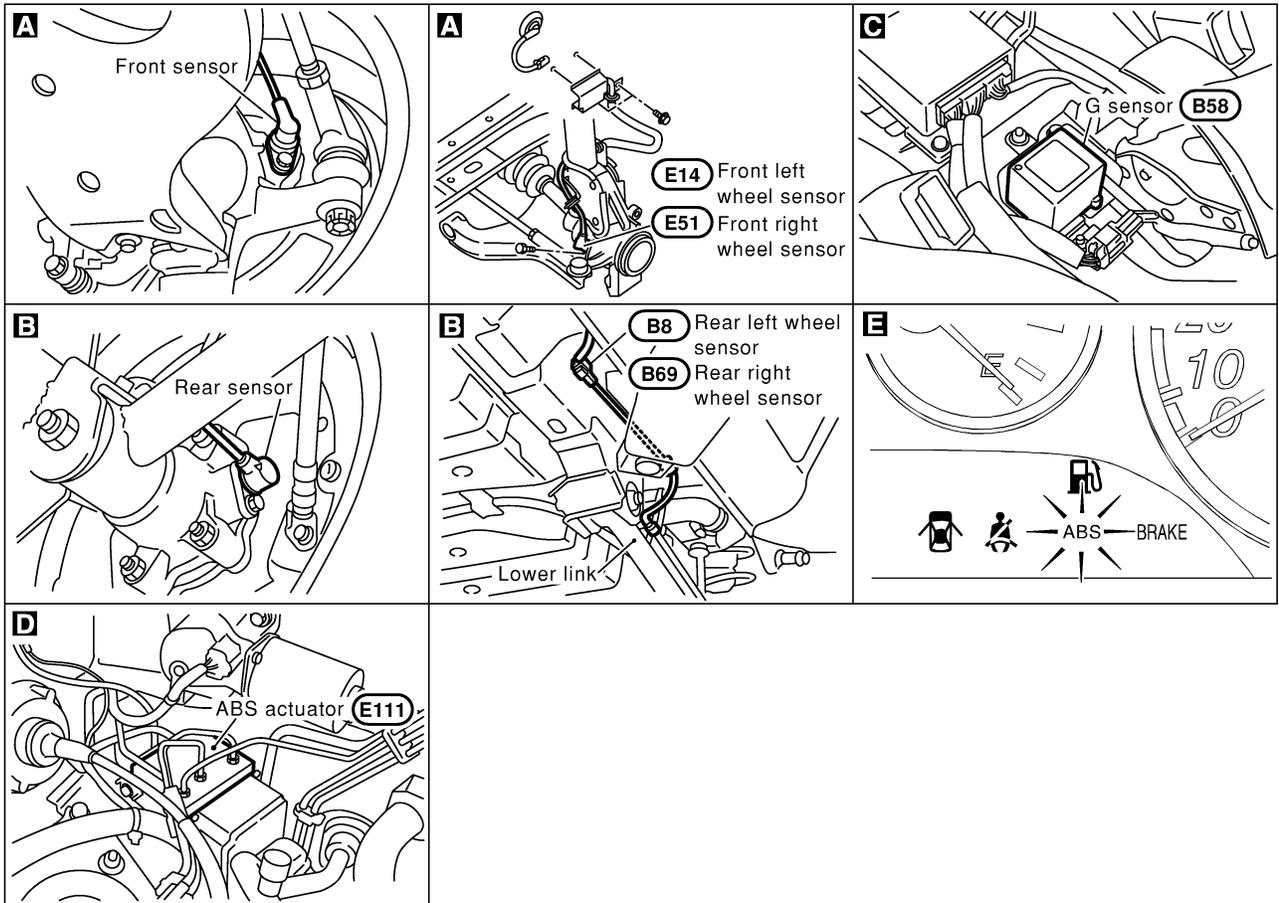
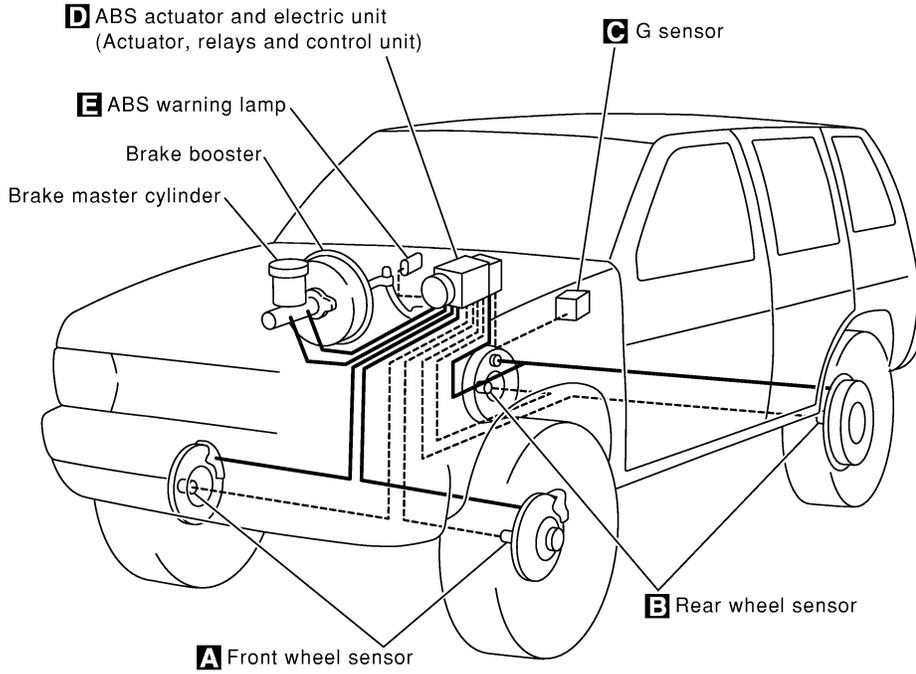
# DESCRIPTION

ABS

Component Parts and Harness Connector Location (Except for Initial Production Models)

## Component Parts and Harness Connector Location (Except for Initial Production Models)

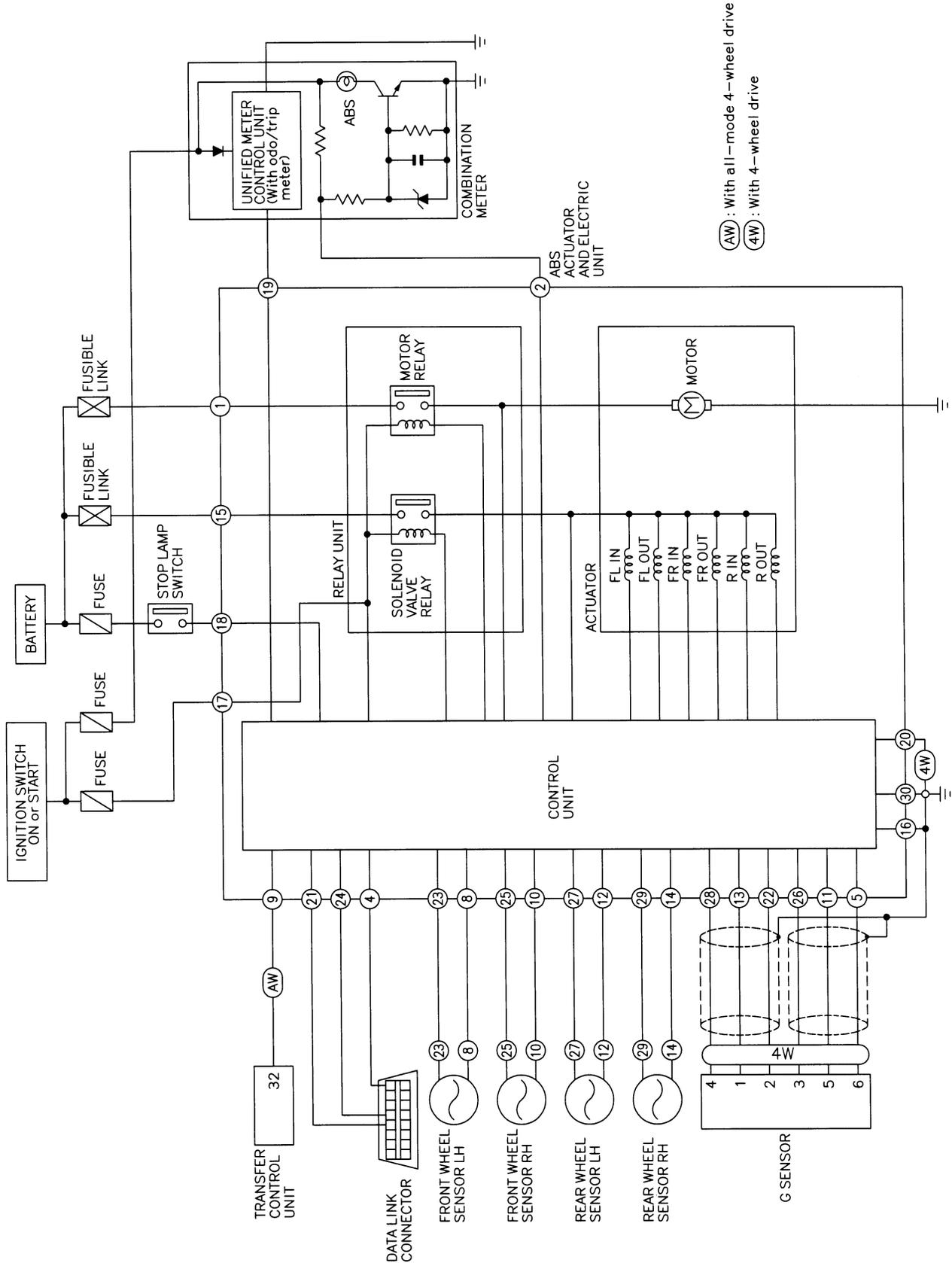
NABR0147



SBR873E

Schematic (Initial Production Models)

NABR0093

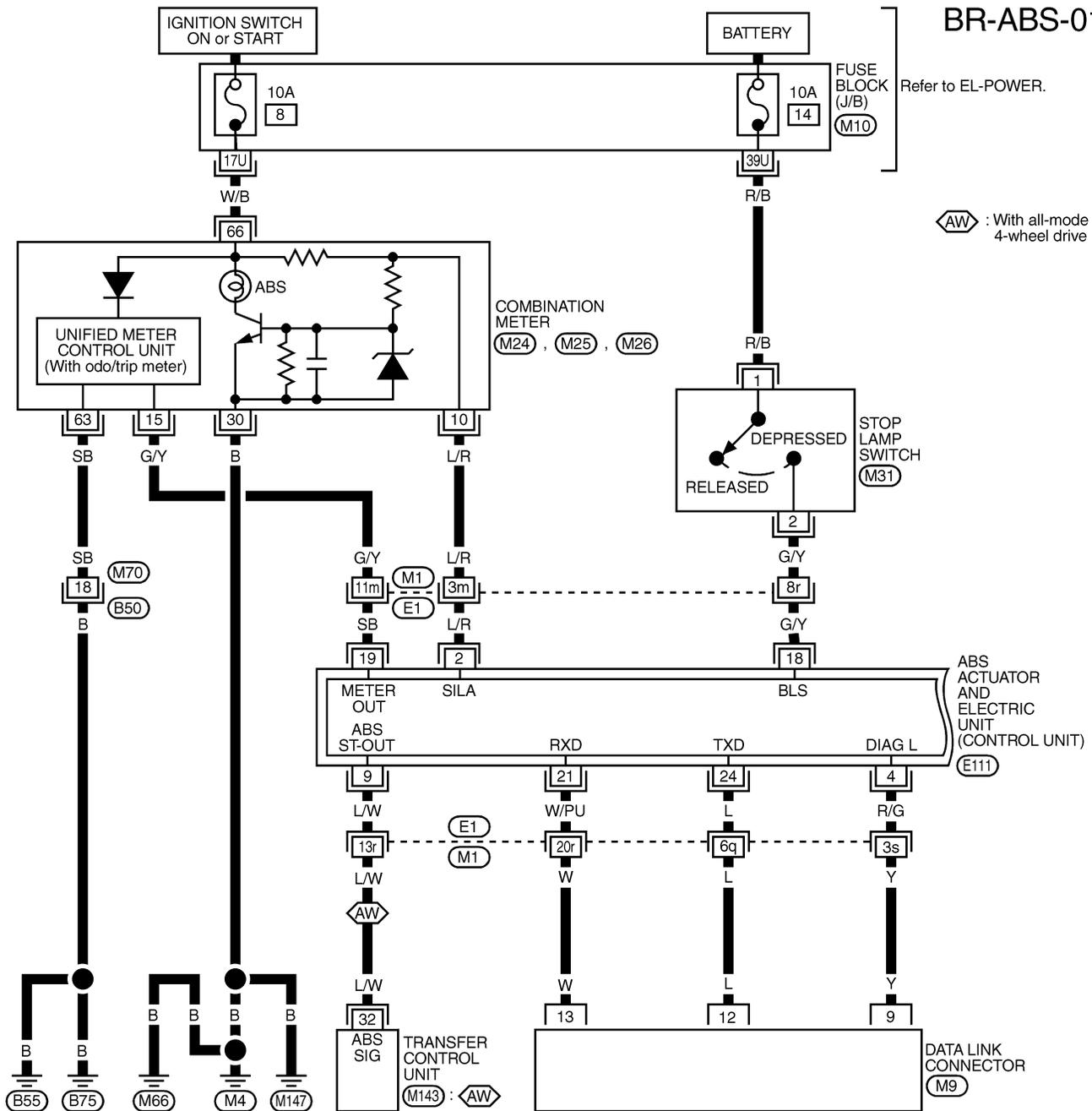


GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
BR  
ST  
RS  
BT  
HA  
SC  
EL  
IDX

Wiring Diagram (Initial Production Models) — ABS —

NABR0094

BR-ABS-01

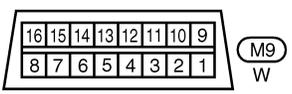


Refer to EL-POWER.

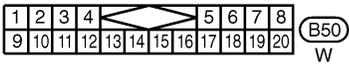
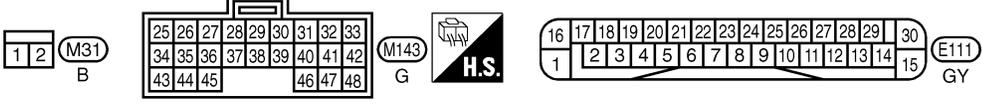
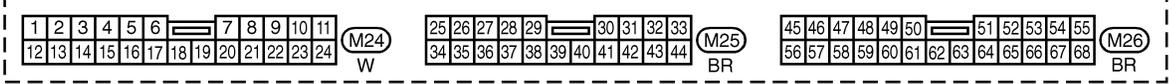
AW : With all-mode 4-wheel drive

ABS ACTUATOR AND ELECTRIC UNIT (CONTROL UNIT) (E11)

DATA LINK CONNECTOR (M9)



REFER TO THE FOLLOWING.  
 (E1) -SUPER MULTIPLE JUNCTION (SMJ)  
 (M10) -FUSE BLOCK- JUNCTION BOX (J/B)

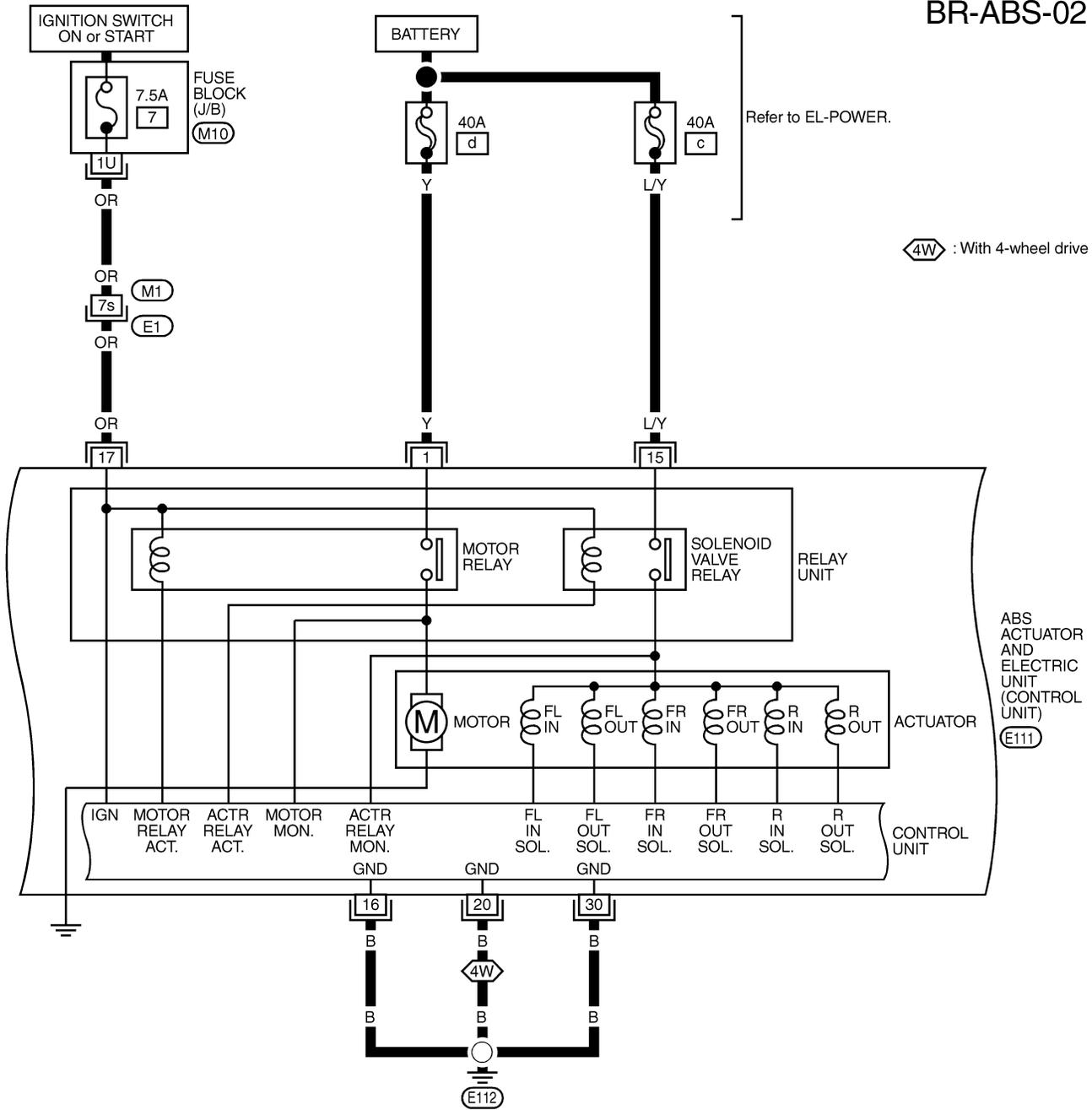


# DESCRIPTION

**ABS**

Wiring Diagram (Initial Production Models) — ABS — (Cont'd)

**BR-ABS-02**



GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
**BR**  
ST  
RS  
BT  
HA  
SC  
EL  
IDX

16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15

(E111)  
GY

REFER TO THE FOLLOWING.  
 (E1) -SUPER MULTIPLE JUNCTION (SMJ)  
 (M10) -FUSE BLOCK- JUNCTION BOX (J/B)

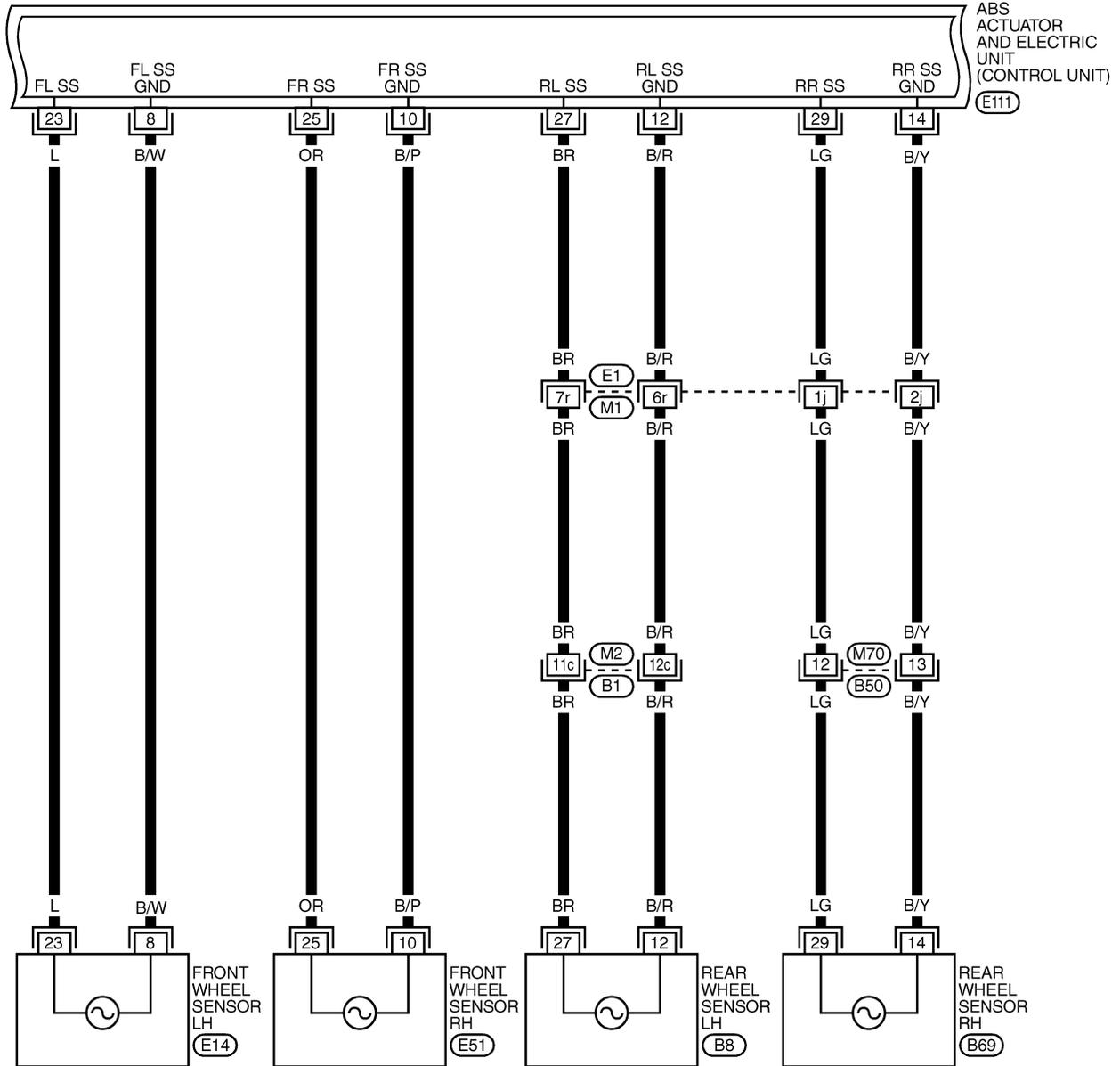
MBR478A

# DESCRIPTION

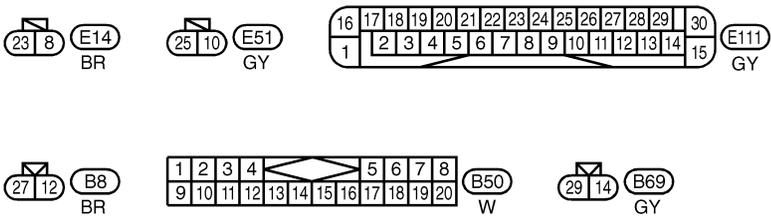
ABS

Wiring Diagram (Initial Production Models) — ABS — (Cont'd)

## BR-ABS-03



REFER TO THE FOLLOWING.  
 (E1), (B1) - SUPER MULTIPLE  
 JUNCTION(SMJ)



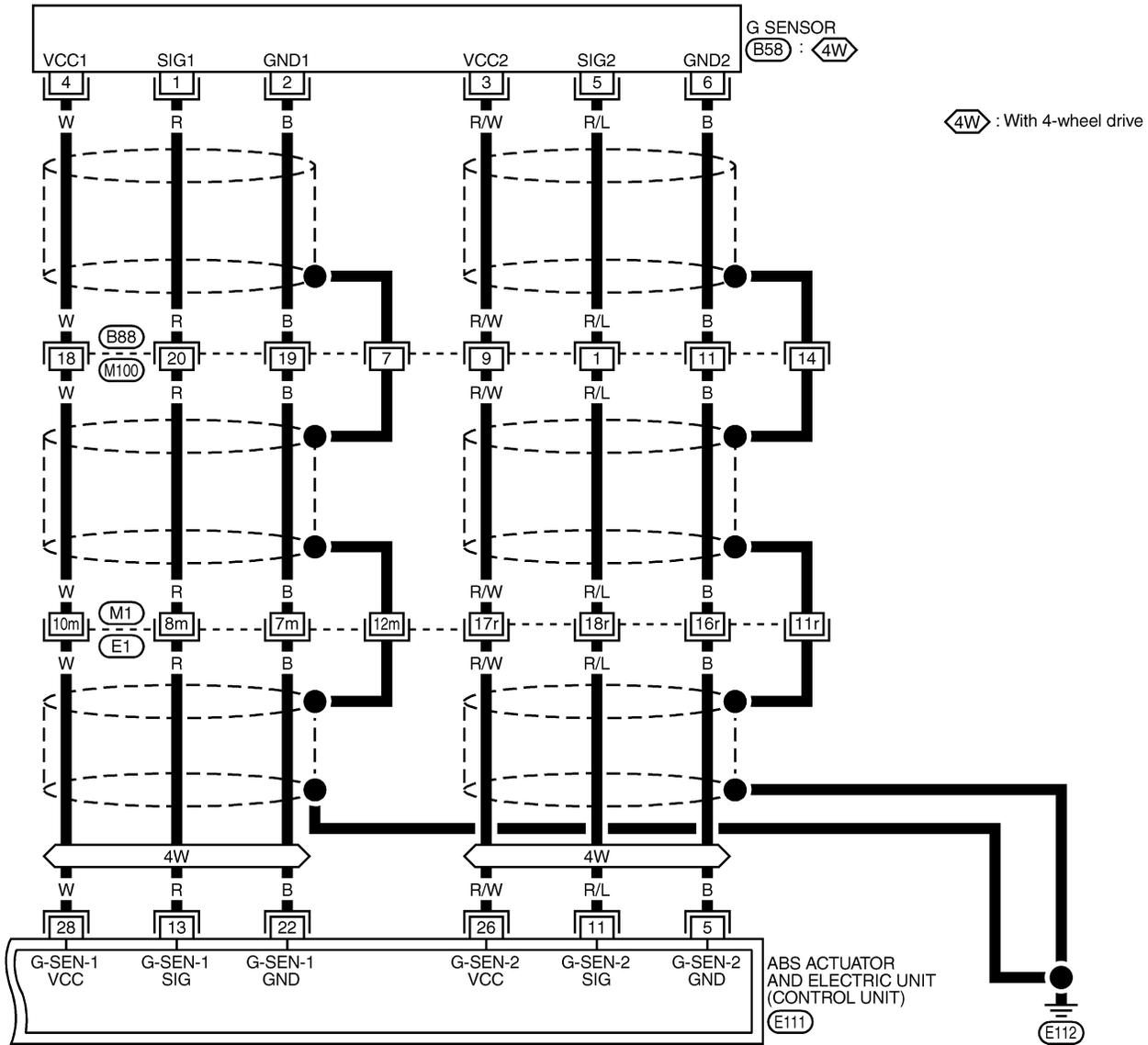
MBR479A

# DESCRIPTION

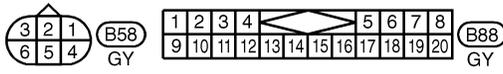
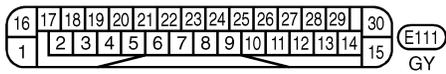
**ABS**

Wiring Diagram (Initial Production Models) — ABS — (Cont'd)

BR-ABS-04



GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
**BR**  
ST



REFER TO THE FOLLOWING.  
 (E1) -SUPER MULTIPLE  
 JUNCTION (SMJ)

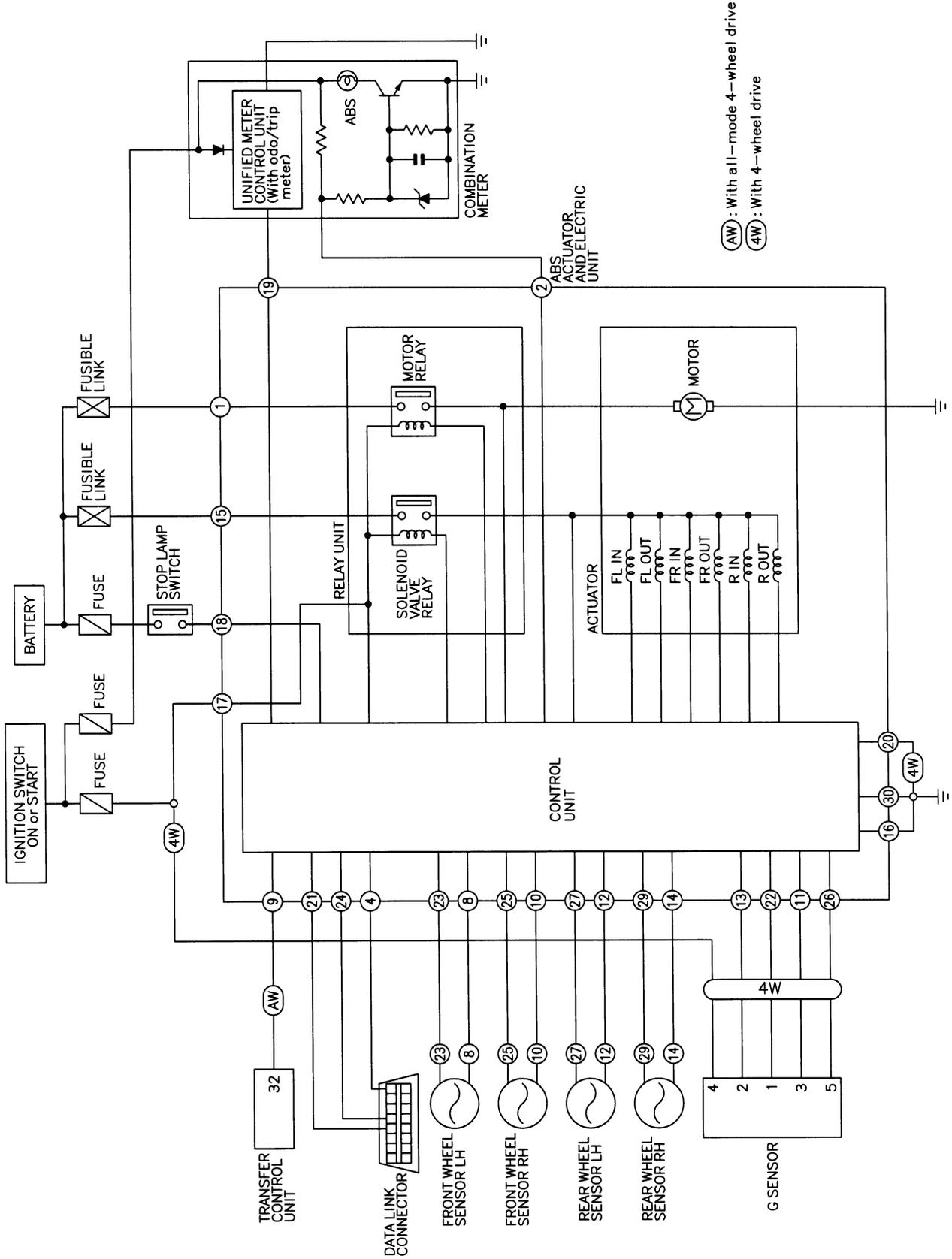
RS  
BT  
HA  
SC  
EL  
IDX

MBR480A

Schematic (Except for Initial Production Models)

Schematic (Except for Initial Production Models)

NABR0148



# DESCRIPTION

**ABS**

Wiring Diagram (Except for Initial Production Models) — ABS —

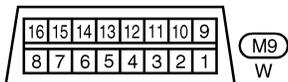
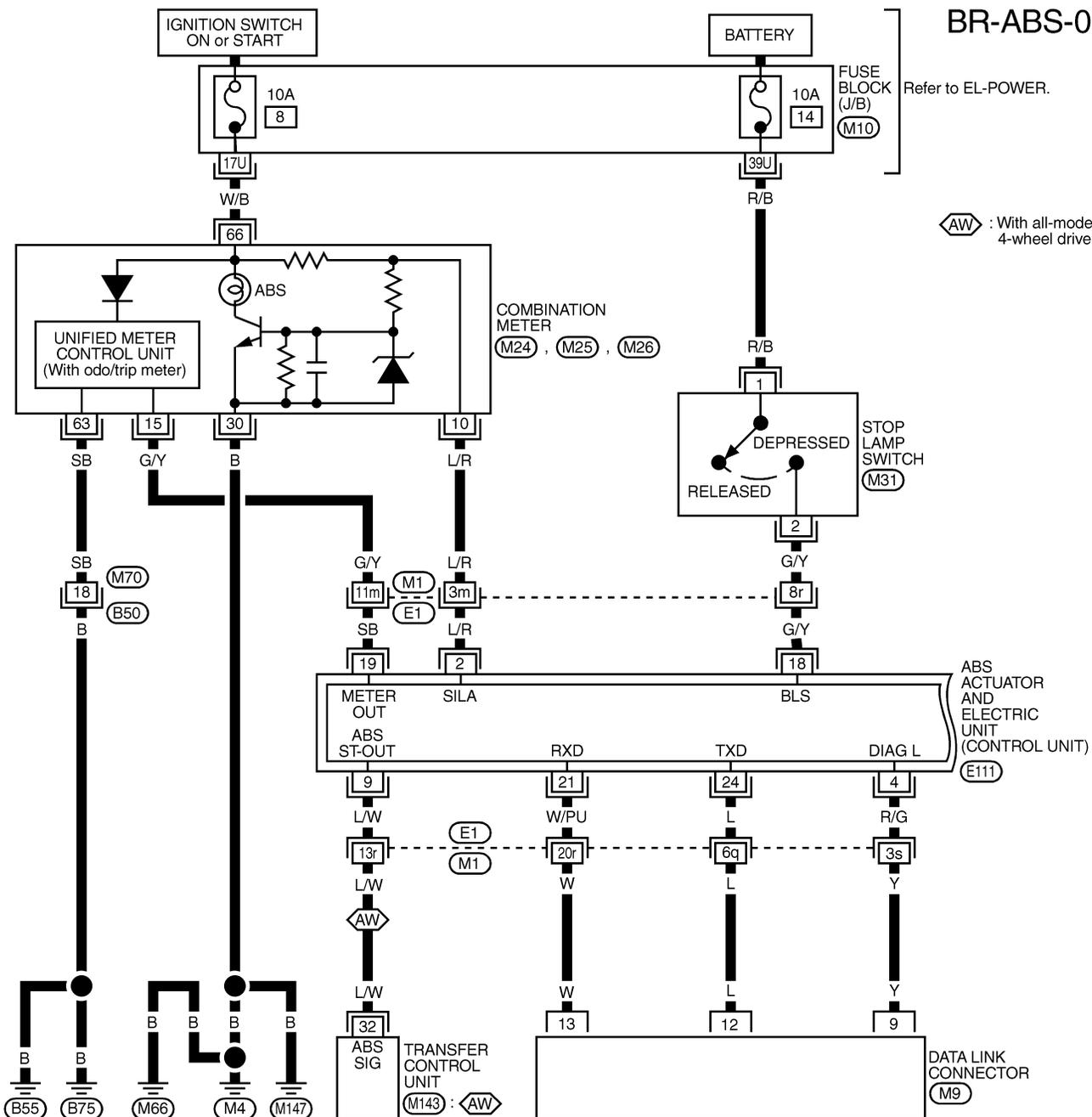
## Wiring Diagram (Except for Initial Production Models) — ABS —

NABR0149

**BR-ABS-05**

Refer to EL-POWER.

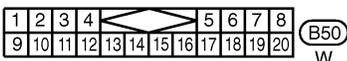
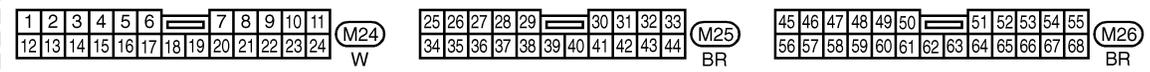
**AW** : With all-mode 4-wheel drive



REFER TO THE FOLLOWING.

**E1** -SUPER MULTIPLE JUNCTION (SMJ)

**M10** -FUSE BLOCK- JUNCTION BOX (J/B)



**BR-47**

MBR505A

GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
**BR**  
ST  
RS  
BT  
HA  
SC  
EL  
IDX

# DESCRIPTION

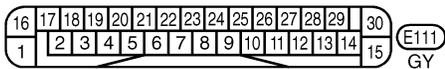
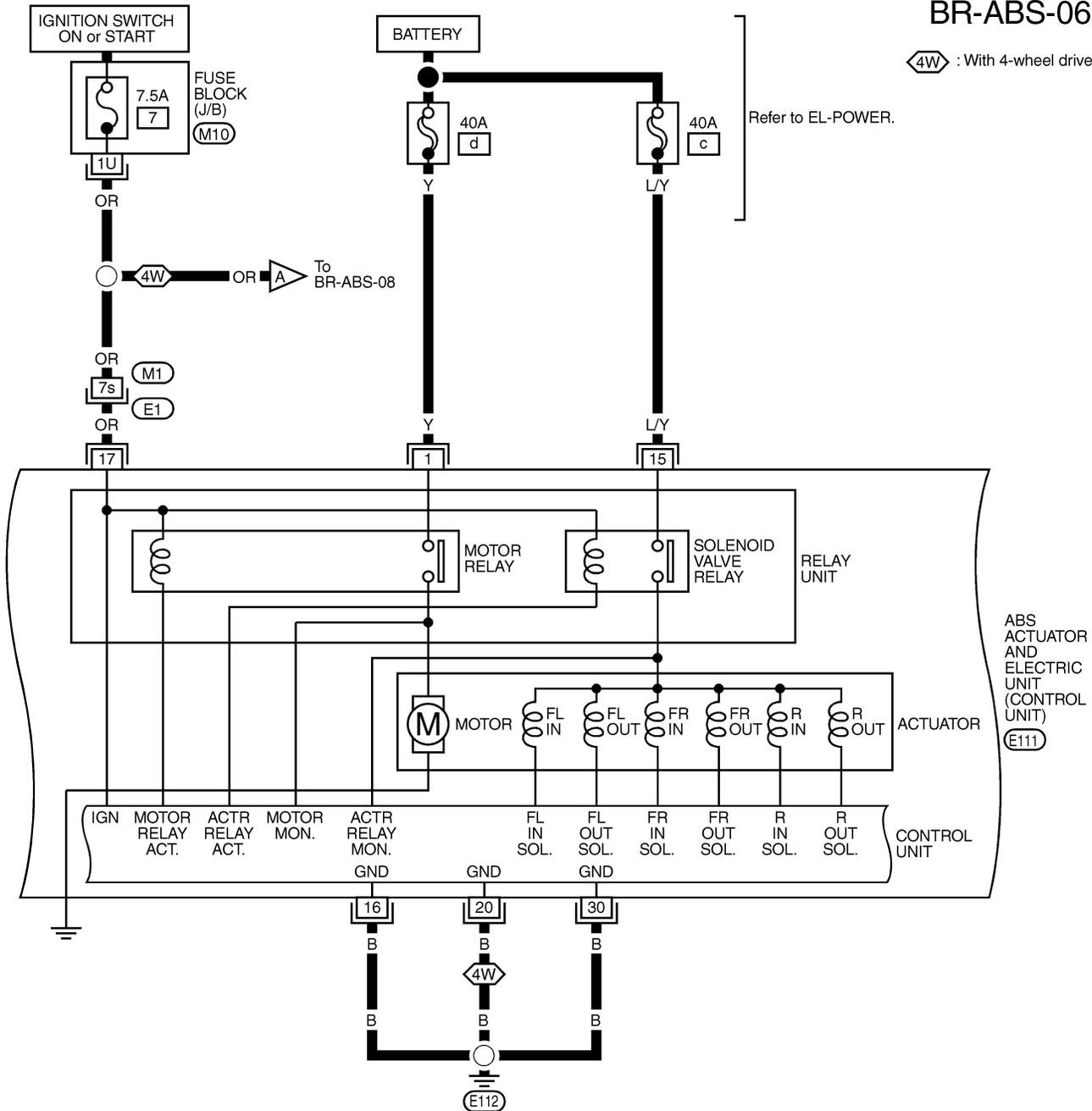
ABS

Wiring Diagram (Except for Initial Production Models) — ABS — (Cont'd)

## BR-ABS-06

: With 4-wheel drive

Refer to EL-POWER.



REFER TO THE FOLLOWING.

- (E1) -SUPER MULTIPLE JUNCTION (SMJ)
- (M10) -FUSE BLOCK-JUNCTION BOX (J/B)

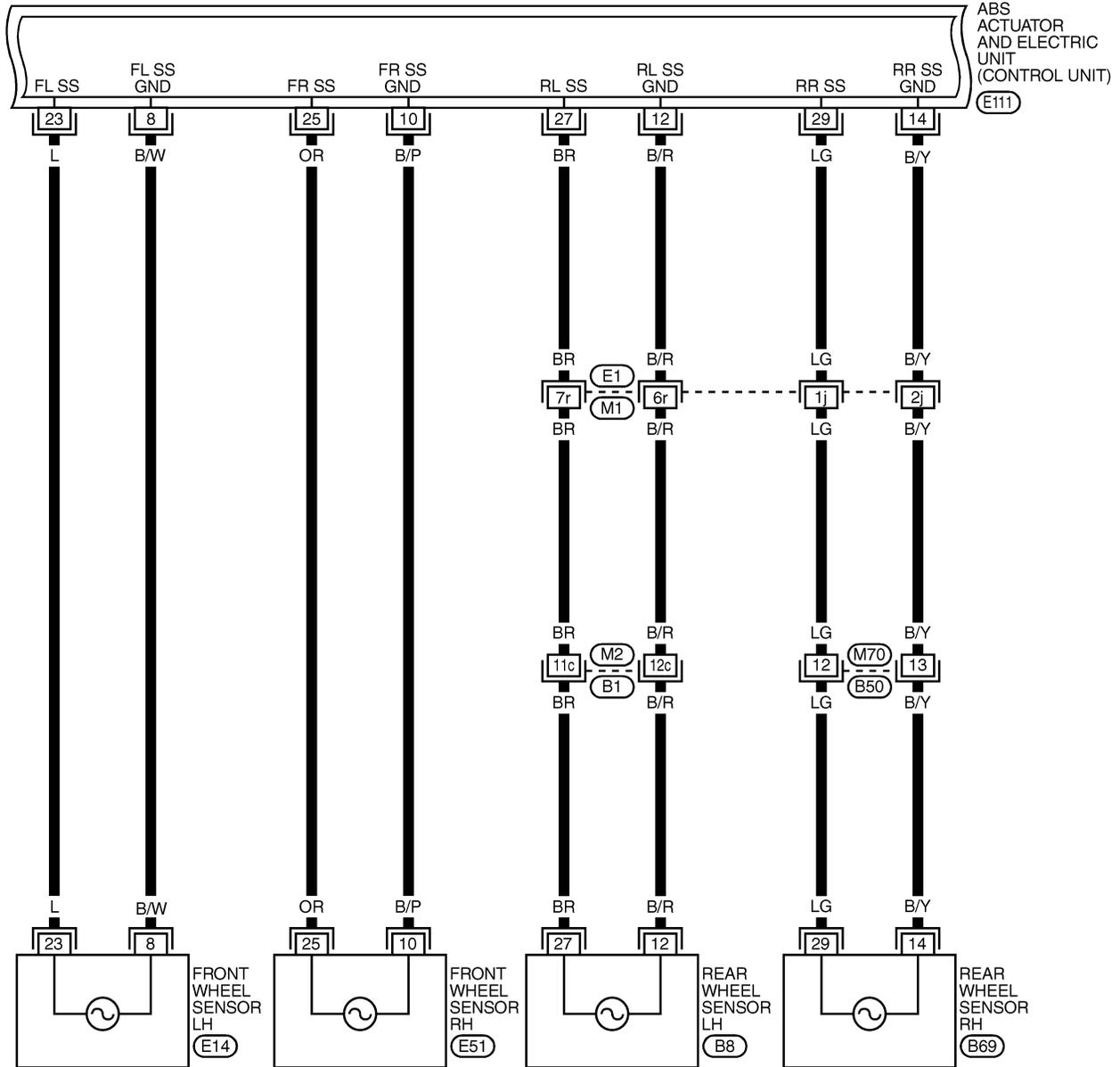
MBR506A

# DESCRIPTION

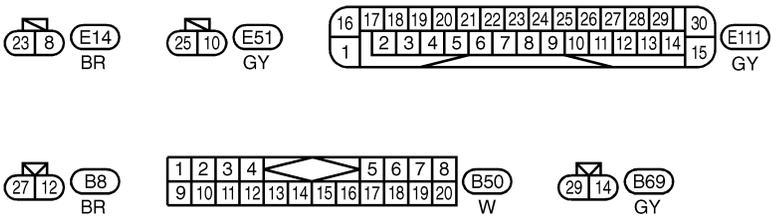
**ABS**

Wiring Diagram (Except for Initial Production Models) — ABS — (Cont'd)

## BR-ABS-07



GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
**BR**  
ST  
RS  
BT  
HA  
SC  
EL  
IDX



REFER TO THE FOLLOWING.  
E1, B1 - SUPER MULTIPLE JUNCTION(SMJ)

MBR507A

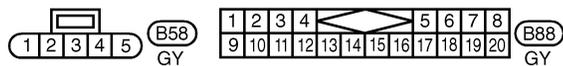
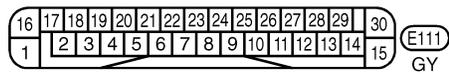
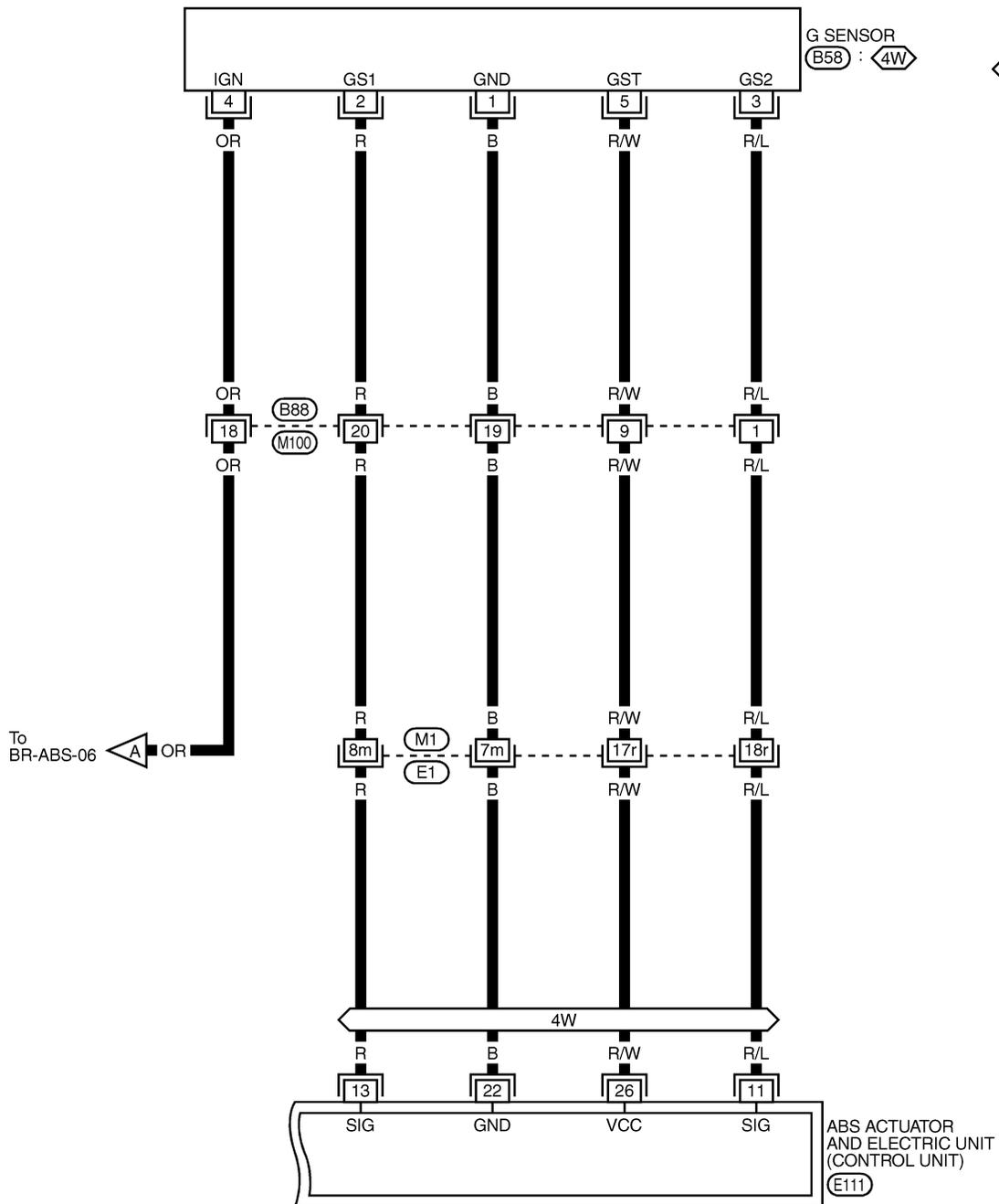
# DESCRIPTION

**ABS**

Wiring Diagram (Except for Initial Production Models) — ABS — (Cont'd)

## BR-ABS-08

**4W** : With 4-wheel drive



REFER TO THE FOLLOWING.

**E1** -SUPER MULTIPLE JUNCTION (SMJ)

MBR508A

## Self-diagnosis

NABR0095

### FUNCTION

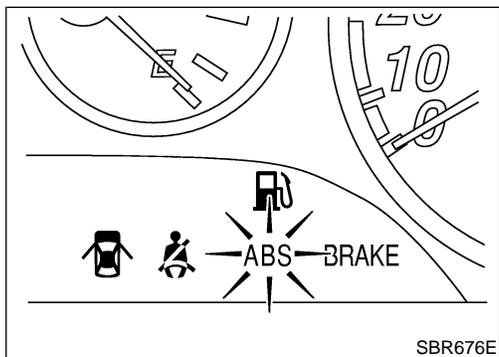
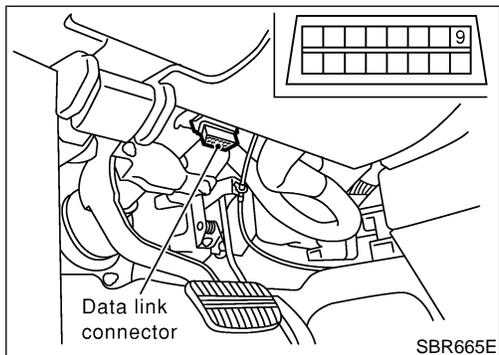
NABR0095S01

- When a problem occurs in the ABS, the warning lamp on the instrument panel comes on. To start the self-diagnostic results mode, ground the self-diagnostic (check) terminal located on data link connector. The location of the malfunction is indicated by the warning lamp flashing.

### SELF-DIAGNOSIS PROCEDURE

NABR0095S02

- Drive vehicle over 30 km/h (19 MPH) for at least one minute.
- Turn ignition switch OFF.
- Ground terminal 9 of data link connector with a suitable harness.
- Turn ignition switch ON while grounding terminal 9.  
**Do not depress brake pedal.**



- After 3.0 seconds, the warning lamp starts flashing to indicate the malfunction code No. (See NOTE.)
- Verify the location of the malfunction with the malfunction code chart. Refer to BR-68. Then make the necessary repairs following the diagnostic procedures.
- After the malfunctions are repaired, erase the malfunction codes stored in the control unit. Refer to BR-52.
- Rerun the self-diagnostic results mode to verify that the malfunction codes have been erased.
- Disconnect the check terminal from the ground. The self-diagnostic results mode is now complete.
- Check warning lamp for deactivation after driving vehicle over 30 km/h (19 MPH) for at least one minute.
- After making certain that warning lamp does not come on, test the ABS in a safe area to verify that it functions properly.

#### NOTE:

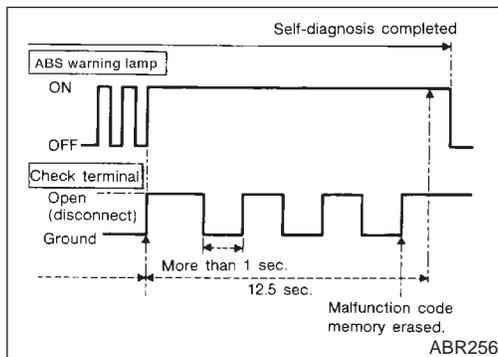
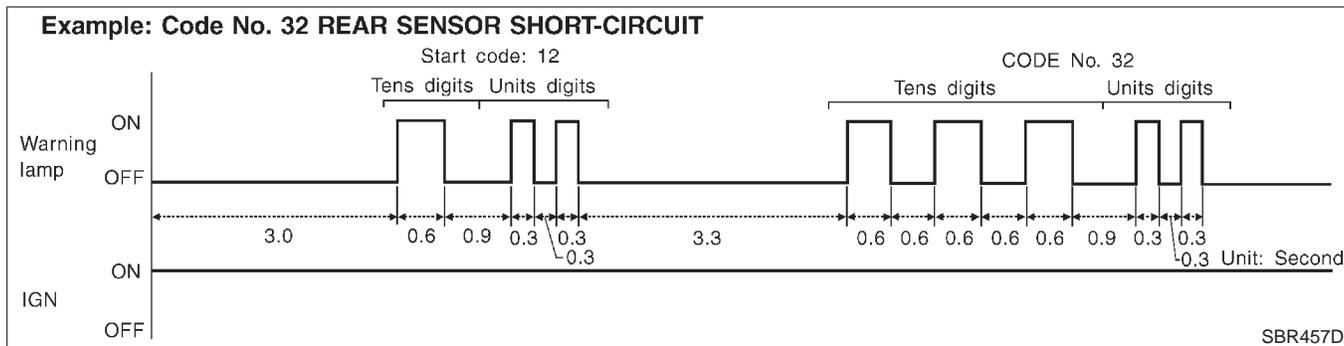
The indication terminates after 5 minutes. However, when the ignition switch is turned from OFF to ON, the indication starts flashing again.

GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
BR  
ST  
RS  
BT  
HA  
SC  
EL  
IDX

## HOW TO READ SELF-DIAGNOSTIC RESULTS (MALFUNCTION CODES)

=NABR0095S03

1. Determine the code No. by counting the number of times the warning lamp flashes on and off.
2. When several malfunctions occur at one time, up to three code numbers can be stored; the latest malfunction will be indicated first.
3. The indication begins with the start code 12. After that a maximum of three code numbers appear in the order of the latest one first. The indication then returns to the start code 12 to repeat (the indication will stay on for five minutes at the most).
4. The malfunction code chart is given on page BR-68.



## HOW TO ERASE SELF-DIAGNOSTIC RESULTS (MALFUNCTION CODES)

NABR0095S04

1. Disconnect the check terminal from ground (ABS warning lamp will stay lit).
2. Within 12.5 seconds, ground the check terminal three times. Each terminal ground must last more than 1 second. The ABS warning lamp goes out after the erase operation has been completed.
3. Perform self-diagnosis again. Refer to BR-51. Only the start-code should appear, no malfunction codes.

## CONSULT-II

### CONSULT-II APPLICATION TO ABS (INITIAL PRODUCTION MODELS)

=NABR0128

NABR0128S01

ITEM	SELF-DIAGNOSTIC RESULTS	DATA MONITOR	ACTIVE TEST
Front right wheel sensor	×	×	—
Front left wheel sensor	×	×	—
Rear right wheel sensor	×	×	—
Rear left wheel sensor	×	×	—
G switch (FR & RR G sensor 1)★	×	×	×
G switch (FR & RR G sensor 2)★	×	×	×
ABS sensor	×	—	—
Stop lamp switch	—	×	—
Front right inlet solenoid valve	×	×	×
Front right outlet solenoid valve	×	×	×
Front left inlet solenoid valve	×	×	×
Front left outlet solenoid valve	×	×	×
Rear inlet solenoid valve	×	×	×
Rear outlet solenoid valve	×	×	×
Actuator solenoid valve relay	×	×	—
Actuator motor relay (ABS MOTOR is shown on the Data Monitor screen.)	×	×	×
ABS warning lamp	—	×	—
Battery voltage	×	×	—
Control unit	×	—	—
ABS operating signal	—	×	×

×: Applicable

—: Not applicable

★: 4WD models only

### ECU (ABS CONTROL UNIT) PART NUMBER MODE

NABR0128S02

Ignore the ECU part number displayed in the ECU PART NUMBER MODE. Refer to parts catalog to order the ECU.

### CONSULT-II APPLICATION TO ABS (EXCEPT FOR INITIAL PRODUCTION MODELS)

NABR0128S03

ITEM	SELF-DIAGNOSTIC RESULTS	DATA MONITOR	ACTIVE TEST
Front right wheel sensor	×	×	—
Front left wheel sensor	×	×	—
Rear right wheel sensor	×	×	—
Rear left wheel sensor	×	×	—
G sensor (FR & RR G sensor 1)	×	×	×
G sensor (FR & RR G sensor 2)	×	×	×
ABS sensor	×	—	—

# ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

<b>ABS</b>
------------

CONSULT-II (Cont'd)

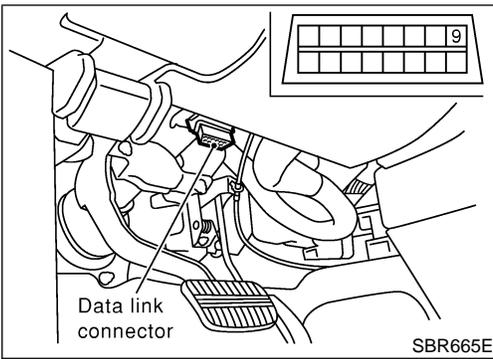
Stop lamp switch	—	×	—
Front right inlet solenoid valve	×	×	×
Front right outlet solenoid valve	×	×	×
Front left inlet solenoid valve	×	×	×
Front left outlet solenoid valve	×	×	×
Rear inlet solenoid valve	×	×	×
Rear outlet solenoid valve	×	×	×
Actuator solenoid valve relay	×	×	—
Actuator motor relay (ABS MOTOR is shown on the Data Monitor screen.)	×	×	×
ABS warning lamp	—	×	—
Battery voltage	×	×	—
Control unit	×	—	—
ABS operating signal	—	×	×

×: Applicable

—: Not applicable

## ECU (ABS CONTROL UNIT) PART NUMBER MODE

Ignore the ECU part number displayed in the ECU PART NUMBER MODE. Refer to parts catalog to order the ECU. NABR0128S04

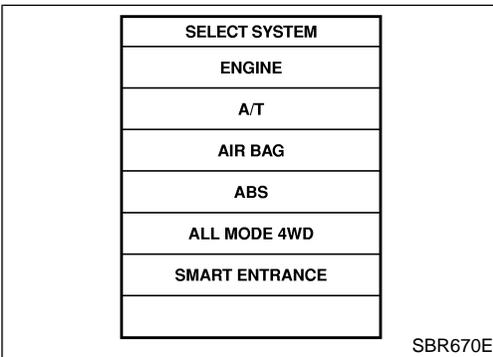
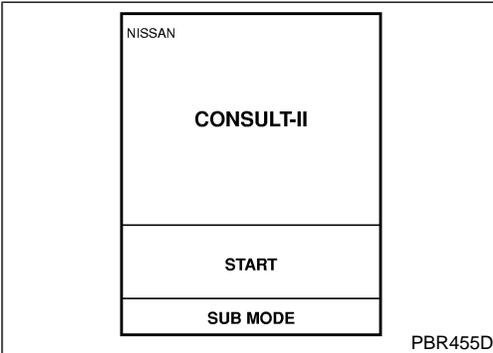


## CONSULT-II Inspection Procedure SELF-DIAGNOSIS PROCEDURE

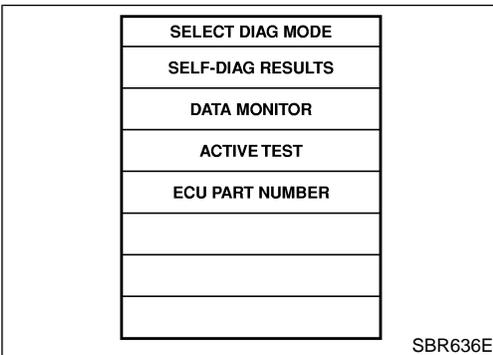
=NABR0129

NABR0129S01

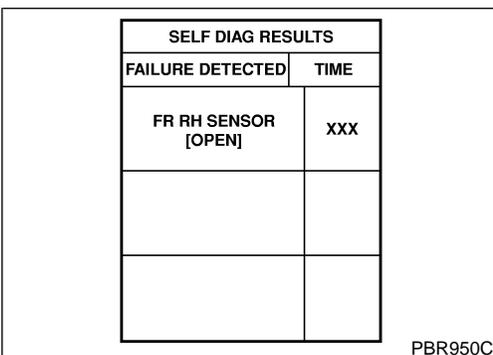
1. Turn ignition switch OFF.
2. Connect CONSULT-II to data link connector.
3. Start engine.
4. Drive vehicle over 30 km/h (19 MPH) for at least one minute.
5. Stop vehicle with engine running and touch "START" on CONSULT-II screen.



6. Touch "ABS".



7. Touch "SELF-DIAG RESULTS".
  - The screen shows the detected malfunction and how many times the ignition switch has been turned ON since the malfunction.
8. Make the necessary repairs following the diagnostic procedures.



9. After the malfunctions are repaired, erase the self-diagnostic results stored in the control unit by touching "ERASE".
10. Check warning lamp for deactivation after driving vehicle over 30 km/h (19 MPH) for at least one minute.
11. Test the ABS in a safe area to verify that it functions properly.

**NOTE:**  
"SELF-DIAG RESULTS" screen shows the detected malfunction and how many times the ignition switch has been turned since the malfunction.

GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
BR  
ST  
RS  
BT  
HA  
SC  
EL  
IDX

# ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

ABS

CONSULT-II Inspection Procedure (Cont'd)

## SELF-DIAGNOSTIC RESULTS MODE (INITIAL PRODUCTION MODELS)

=NABR0129S02

Diagnostic item	Diagnostic item is detected when ...	Reference Page
FR RH SENSOR★1 [OPEN]	<ul style="list-style-type: none"> <li>● Circuit for front right wheel sensor is open. (An abnormally high input voltage is entered.)</li> </ul>	BR-72
FR LH SENSOR★1 [OPEN]	<ul style="list-style-type: none"> <li>● Circuit for front left wheel sensor is open. (An abnormally high input voltage is entered.)</li> </ul>	BR-72
RR RH SENSOR★1 [OPEN]	<ul style="list-style-type: none"> <li>● Circuit for rear right sensor is open. (An abnormally high input voltage is entered.)</li> </ul>	BR-72
RR LH SENSOR★1 [OPEN]	<ul style="list-style-type: none"> <li>● Circuit for rear left sensor is open. (An abnormally high input voltage is entered.)</li> </ul>	BR-72
FR RH SENSOR★1 [SHORT]	<ul style="list-style-type: none"> <li>● Circuit for front right wheel sensor is shorted. (An abnormally low input voltage is entered.)</li> </ul>	BR-72
FR LH SENSOR★1 [SHORT]	<ul style="list-style-type: none"> <li>● Circuit for front left wheel sensor is shorted. (An abnormally low input voltage is entered.)</li> </ul>	BR-72
RR RH SENSOR★1 [SHORT]	<ul style="list-style-type: none"> <li>● Circuit for rear right sensor is shorted. (An abnormally low input voltage is entered.)</li> </ul>	BR-72
RR LH SENSOR★1 [SHORT]	<ul style="list-style-type: none"> <li>● Circuit for rear left sensor is shorted. (An abnormally low input voltage is entered.)</li> </ul>	BR-72
ABS SENSOR★1 [ABNORMAL SIGNAL]	<ul style="list-style-type: none"> <li>● Teeth damage on sensor rotor or improper installation of wheel sensor. (Abnormal wheel sensor signal is entered.)</li> </ul>	BR-72
FR RH IN ABS SOL [OPEN, SHORT]	<ul style="list-style-type: none"> <li>● Circuit for front right inlet solenoid valve is open. (An abnormally low output voltage is entered.)</li> </ul>	BR-75
FR LH IN ABS SOL [OPEN, SHORT]	<ul style="list-style-type: none"> <li>● Circuit for front left inlet solenoid valve is open. (An abnormally low output voltage is entered.)</li> </ul>	BR-75
FR RH OUT ABS SOL [OPEN, SHORT]	<ul style="list-style-type: none"> <li>● Circuit for front right outlet solenoid valve is open. (An abnormally low output voltage is entered.)</li> </ul>	BR-75
FR LH OUT ABS SOL [OPEN, SHORT]	<ul style="list-style-type: none"> <li>● Circuit for front left outlet solenoid valve is open. (An abnormally low output voltage is entered.)</li> </ul>	BR-75
RR IN ABS SOL [OPEN, SHORT]	<ul style="list-style-type: none"> <li>● Circuit for rear inlet solenoid valve is shorted. (An abnormally high output voltage is entered.)</li> </ul>	BR-75
RR OUT ABS SOL [OPEN, SHORT]	<ul style="list-style-type: none"> <li>● Circuit for rear outlet solenoid valve is shorted. (An abnormally high output voltage is entered.)</li> </ul>	BR-75
ABS ACTUATOR RELAY [ABNORMAL]	<ul style="list-style-type: none"> <li>● Actuator solenoid valve relay is ON, even if control unit sends off signal.</li> <li>● Actuator solenoid valve relay is OFF, even if control unit sends on signal.</li> </ul>	BR-75
ABS MOTOR RELAY [ABNORMAL]	<ul style="list-style-type: none"> <li>● Circuit for ABS motor relay is open or shorted.</li> <li>● Circuit for actuator motor is open or shorted.</li> <li>● Actuator motor relay is stuck.</li> </ul>	BR-77
BATTERY VOLT [VB-LOW]	<ul style="list-style-type: none"> <li>● Power source voltage supplied to ABS control unit is abnormally low.</li> </ul>	BR-79
CONTROL UNIT	<ul style="list-style-type: none"> <li>● Function of calculation in ABS control unit has failed.</li> </ul>	BR-85
FR & RR G-SEN 1★2 [ABNORMAL]	<ul style="list-style-type: none"> <li>● FR &amp; RR G sensor 1 output is abnormally higher or lower than specifications.</li> </ul>	BR-81
FR & RR G-SEN 2★2 [ABNORMAL]	<ul style="list-style-type: none"> <li>● FR &amp; RR G sensor 2 output is abnormally higher than specifications.</li> </ul>	BR-81
FR & RR G-SEN 1, 2★2 [ABNORMAL]	<ul style="list-style-type: none"> <li>● Output voltage difference between FR &amp; RR G sensors 1 and 2, which is abnormally higher than specified value, has continued for a certain period.</li> </ul>	BR-81
G-SEN VOLT 1 [ABNOR- MAL]★2	<ul style="list-style-type: none"> <li>● FR &amp; RR G sensor 1 power supply voltage, which is abnormally higher than, or lower than specifications, has continued for a certain period of time.</li> </ul>	BR-81

# ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

**ABS**

CONSULT-II Inspection Procedure (Cont'd)

Diagnostic item	Diagnostic item is detected when ...	Reference Page
G-SEN VOLT 2 [ABNORMAL]★2	<ul style="list-style-type: none"> <li>FR &amp; RR G sensor 2 power supply voltage, which is abnormally higher than, or lower than specifications, has continued for a certain period of time.</li> </ul>	BR-81
EXT SIGNAL CIRCUIT	<ul style="list-style-type: none"> <li>Circuit of ABS operating signal is open, or an output voltage is abnormally higher or lower than the specified value due to short-circuit of control wire to ground or some power supply circuit.</li> </ul>	BR-95

★1: If one or more wheels spin on a rough or slippery road for 40 seconds or more, the ABS warning lamp will illuminate. This does not indicate a malfunction. Only in the case of the short-circuit (Code Nos. 26, 22, 32 and 36), after repair the ABS warning lamp also illuminates when the ignition switch is turned ON. In this case, drive the vehicle at speeds greater than 30 km/h (19 MPH) for approximately 1 minute as specified in "SELF-DIAGNOSIS PROCEDURE", BR-55. Check to ensure that the ABS warning lamp goes out while the vehicle is being driven.

★2: 4WD models only

## SELF-DIAGNOSTIC RESULTS MODE (EXCEPT FOR INITIAL PRODUCTION MODELS)

NABR0129S07

Diagnostic item	Diagnostic item is detected when ...	Reference Page
FR RH SENSOR★1 [OPEN]	<ul style="list-style-type: none"> <li>Circuit for front right wheel sensor is open. (An abnormally high input voltage is entered.)</li> </ul>	BR-72
FR LH SENSOR★1 [OPEN]	<ul style="list-style-type: none"> <li>Circuit for front left wheel sensor is open. (An abnormally high input voltage is entered.)</li> </ul>	BR-72
RR RH SENSOR★1 [OPEN]	<ul style="list-style-type: none"> <li>Circuit for rear right sensor is open. (An abnormally high input voltage is entered.)</li> </ul>	BR-72
RR LH SENSOR★1 [OPEN]	<ul style="list-style-type: none"> <li>Circuit for rear left sensor is open. (An abnormally high input voltage is entered.)</li> </ul>	BR-72
FR RH SENSOR★1 [SHORT]	<ul style="list-style-type: none"> <li>Circuit for front right wheel sensor is shorted. (An abnormally low input voltage is entered.)</li> </ul>	BR-72
FR LH SENSOR★1 [SHORT]	<ul style="list-style-type: none"> <li>Circuit for front left wheel sensor is shorted. (An abnormally low input voltage is entered.)</li> </ul>	BR-72
RR RH SENSOR★1 [SHORT]	<ul style="list-style-type: none"> <li>Circuit for rear right sensor is shorted. (An abnormally low input voltage is entered.)</li> </ul>	BR-72
RR LH SENSOR★1 [SHORT]	<ul style="list-style-type: none"> <li>Circuit for rear left sensor is shorted. (An abnormally low input voltage is entered.)</li> </ul>	BR-72
ABS SENSOR★1 [ABNORMAL SIGNAL]	<ul style="list-style-type: none"> <li>Teeth damage on sensor rotor or improper installation of wheel sensor. (Abnormal wheel sensor signal is entered.)</li> </ul>	BR-72
FR RH IN ABS SOL [OPEN, SHORT]	<ul style="list-style-type: none"> <li>Circuit for front right inlet solenoid valve is open. (An abnormally low output voltage is entered.)</li> </ul>	BR-75
FR LH IN ABS SOL [OPEN, SHORT]	<ul style="list-style-type: none"> <li>Circuit for front left inlet solenoid valve is open. (An abnormally low output voltage is entered.)</li> </ul>	BR-75
FR RH OUT ABS SOL [OPEN, SHORT]	<ul style="list-style-type: none"> <li>Circuit for front right outlet solenoid valve is open. (An abnormally low output voltage is entered.)</li> </ul>	BR-75
FR LH OUT ABS SOL [OPEN, SHORT]	<ul style="list-style-type: none"> <li>Circuit for front left outlet solenoid valve is open. (An abnormally low output voltage is entered.)</li> </ul>	BR-75
RR IN ABS SOL [OPEN, SHORT]	<ul style="list-style-type: none"> <li>Circuit for rear inlet solenoid valve is shorted. (An abnormally high output voltage is entered.)</li> </ul>	BR-75
RR OUT ABS SOL [OPEN, SHORT]	<ul style="list-style-type: none"> <li>Circuit for rear outlet solenoid valve is shorted. (An abnormally high output voltage is entered.)</li> </ul>	BR-75
ABS ACTUATOR RELAY [ABNORMAL]	<ul style="list-style-type: none"> <li>Actuator solenoid valve relay is ON, even if control unit sends off signal.</li> <li>Actuator solenoid valve relay is OFF, even if control unit sends on signal.</li> </ul>	BR-75
ABS MOTOR RELAY [ABNORMAL]	<ul style="list-style-type: none"> <li>Circuit for ABS motor relay is open or shorted.</li> <li>Circuit for actuator motor is open or shorted.</li> <li>Actuator motor relay is stuck.</li> </ul>	BR-77

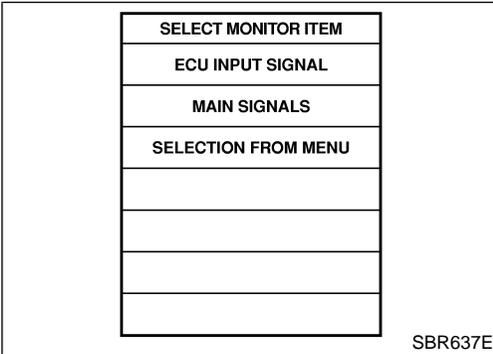
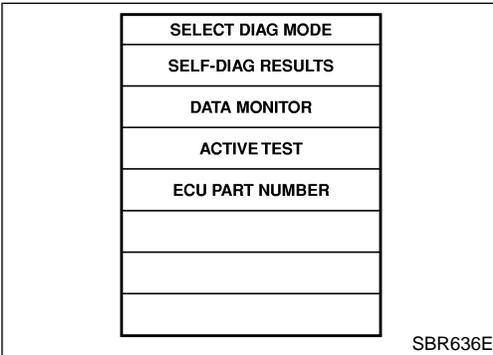
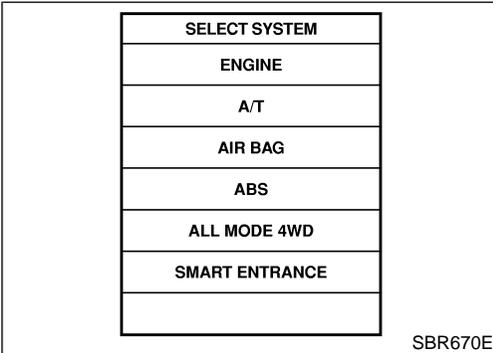
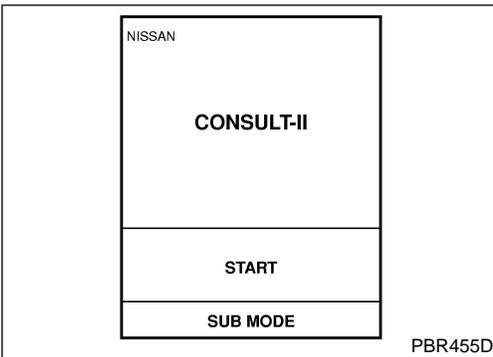
# ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

ABS

CONSULT-II Inspection Procedure (Cont'd)

Diagnostic item	Diagnostic item is detected when ...	Reference Page
BATTERY VOLT [VB-LOW]	<ul style="list-style-type: none"><li>● Power source voltage supplied to ABS control unit is abnormally low.</li></ul>	BR-79
CONTROL UNIT	<ul style="list-style-type: none"><li>● Function of calculation in ABS control unit has failed.</li></ul>	BR-85
FR & RR G-SEN [ABNORMAL]	<ul style="list-style-type: none"><li>● FR &amp; RR G sensor output is abnormally higher or lower than specifications.</li></ul>	BR-81
FR & RR G-SEN TEST [ABNORMAL]	<ul style="list-style-type: none"><li>● Output voltage is always constant due to G sensor malfunction.</li></ul>	BR-81
G-SEN TEST [ABNORMAL]	<ul style="list-style-type: none"><li>● G sensor malfunction is detected during self-diagnosis.</li></ul>	BR-81

★1: If one or more wheels spin on a rough or slippery road for 40 seconds or more, the ABS warning lamp will illuminate. This does not indicate a malfunction. Only in the case of the short-circuit (Code Nos. 26, 22, 32 and 36), after repair the ABS warning lamp also illuminates when the ignition switch is turned ON. In this case, drive the vehicle at speeds greater than 30 km/h (19 MPH) for approximately 1 minute as specified in "SELF-DIAGNOSIS PROCEDURE", BR-51. Check to ensure that the ABS warning lamp goes out while the vehicle is being driven.



## DATA MONITOR PROCEDURE

=NABR0129S03

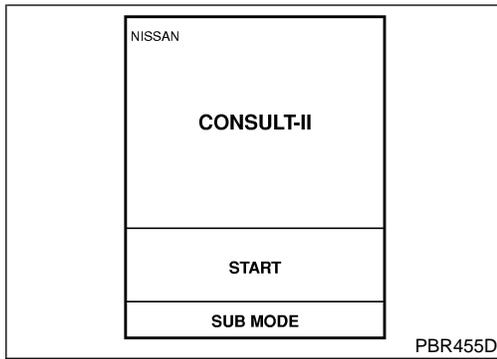
1. Turn ignition switch OFF.
2. Connect CONSULT-II to data link connector for CONSULT-II.
3. Turn ignition switch ON.
4. Touch "START" on CONSULT-II screen.

5. Touch "ABS".

6. Touch "DATA MONITOR".

7. Touch "SETTING" on "SELECT MONITOR ITEM" screen.

GI  
 MA  
 EM  
 LC  
 EC  
 FE  
 CL  
 MT  
 AT  
 TF  
 PD  
 AX  
 SU  
**BR**  
 ST  
 RS  
 BT  
 HA  
 SC  
 EL  
 IDX

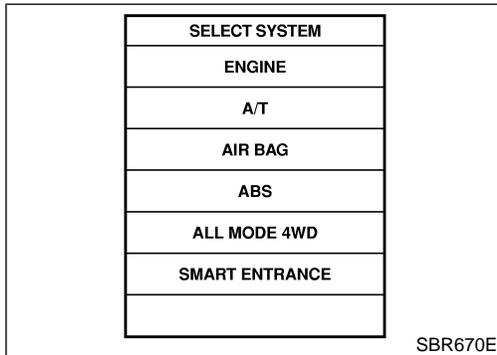


PBR455D

## ACTIVE TEST PROCEDURE

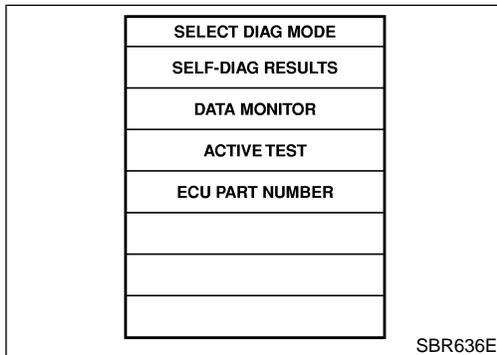
=NABR0129S04

- When conducting Active test, vehicle must be stationary.
  - When ABS warning lamp stays on, never conduct Active test.
1. Turn ignition switch OFF.
  2. Connect CONSULT-II to data link connector.
  3. Start engine.
  4. Touch "START" on CONSULT-II screen.



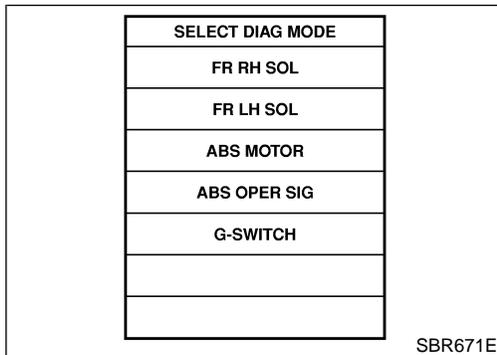
SBR670E

5. Touch "ABS".



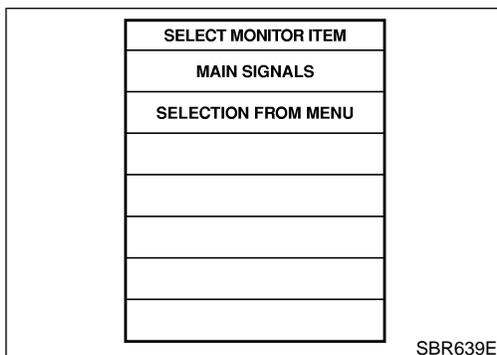
SBR636E

6. Touch "ACTIVE TEST".



SBR671E

7. Select active test item by touching screen.



SBR639E

8. Touch "START".

9. Carry out the active test by touching screen key.

# ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

**ABS**

*CONSULT-II Inspection Procedure (Cont'd)*

## DATA MONITOR MODE (INITIAL PRODUCTION MODELS)

=NABR0129S05

MONITOR ITEM	CONDITION	SPECIFICATION
FR RH SENSOR FR LH SENSOR RR RH SENSOR RR LH SENSOR	Drive vehicle. (Each wheel is rotating.)	Wheel speed signal (Almost the same speed as speedometer.)
STOP LAMP SW	Brake is depressed.	Depress the pedal: ON Release the pedal: OFF
FR & RR G SEN1★	Vehicle is driven.	During sudden braking while driving on high $\mu$ roads (asphalt roads, etc.): OFF While vehicle is stopped or during constant-speed driving: ON
FR & RR G SEN2★	Vehicle is stopped. Brake is applied.	
FR RH IN SOL FR RH OUT SOL FR LH IN SOL FR LH OUT SOL RR IN SOL RR OUT SOL	1. Drive vehicle at speeds over 30 km/h (19 MPH) for at least 1 minute. 2. Engine is running.	Operating conditions for each solenoid valve are indicated. ABS is not operating: OFF
MOTOR RELAY		ABS is not operating: OFF ABS is operating: ON
ACTUATOR RELAY	Ignition switch is ON or engine is running.	Ignition switch ON (Engine stops): OFF Engine running: ON
WARNING LAMP		ABS warning lamp is turned on: ON ABS warning lamp is turned off: OFF
BATTERY VOLT		Power supply voltage for control unit
ABS OPER SIG		ABS is not operating: OFF ABS is operating: ON

★: 4WD models only

## ACTIVE TEST MODE

NABR0129S06

TEST ITEM	CONDITION	JUDGEMENT		
FR RH SOLENOID FR LH SOLENOID RR SOLENOID	Engine is running.	Brake fluid pressure control operation		
			IN SOL	OUT SOL
		UP (Increase):	OFF	OFF
		KEEP (Hold):	ON	OFF
		DOWN (Decrease):	ON	ON
ABS MOTOR		ABS actuator motor ON: Motor runs (ABS motor relay ON) OFF: Motor stops (ABS motor relay OFF)		
ABS OPER SIG	Ignition switch is ON or engine is running.	ON: Set ABS OPER SIG "ON" (ABS is operating.) OFF: Set ABS OPER SIG "OFF" (ABS is not operating.)		
EXT SIGNAL CIRCUIT	<ul style="list-style-type: none"> <li>● Ignition switch is ON or engine is running.</li> <li>● Vehicle is driven or stopped.</li> <li>● Brake is applied.</li> </ul>	Low: Set ABS operating signal "Low" OFF: Set ABS operating signal "HI"		

**NOTE:**

Active test will automatically stop ten seconds after the test starts. (TEST IS STOPPED monitor shows ON.)

★: 4WD models only

# ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

ABS

CONSULT-II Inspection Procedure (Cont'd)

## DATA MONITOR MODE (EXCEPT FOR INITIAL PRODUCTION MODELS)

NABR0129S08

MONITOR ITEM	CONDITION	SPECIFICATION
FR RH SENSOR FR LH SENSOR RR RH SENSOR RR LH SENSOR	Drive vehicle. (Each wheel is rotating.)	Wheel speed signal (Almost the same speed as speedometer.)
STOP LAMP SW	Brake is depressed.	Depress the pedal: ON Release the pedal: OFF
FR & RR G SEN	Vehicle is driven. Vehicle is stopped. Brake is applied.	During sudden braking while driving on high $\mu$ roads (asphalt roads, etc.): OFF While vehicle is stopped or during constant-speed driving: ON
FR RH IN SOL FR RH OUT SOL FR LH IN SOL FR LH OUT SOL RR IN SOL RR OUT SOL	1. Drive vehicle at speeds over 30 km/h (19 MPH) for at least 1 minute. 2. Engine is running.	Operating conditions for each solenoid valve are indicated. ABS is not operating: OFF
MOTOR RELAY		ABS is not operating: OFF ABS is operating: ON
ACTUATOR RELAY		Ignition switch ON (Engine stops): OFF Engine running: ON
WARNING LAMP	Ignition switch is ON or engine is running.	ABS warning lamp is turned on: ON ABS warning lamp is turned off: OFF
BATTERY VOLT		Power supply voltage for control unit
ABS OPER SIG		ABS is not operating: OFF ABS is operating: ON

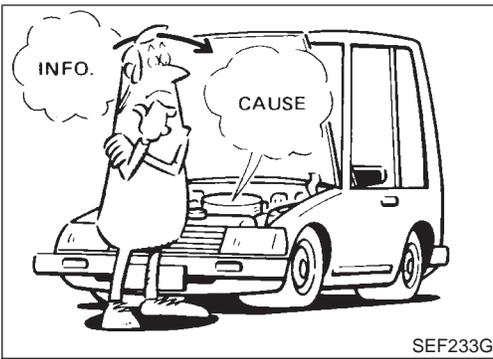
## ACTIVE TEST MODE

NABR0129S09

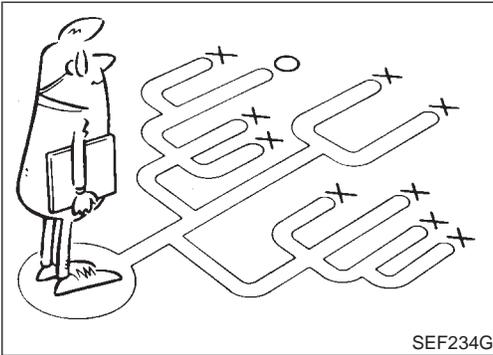
TEST ITEM	CONDITION	JUDGEMENT		
FR RH SOLENOID FR LH SOLENOID RR SOLENOID	Engine is running.	Brake fluid pressure control operation		
			IN SOL	OUT SOL
		UP (Increase):	OFF	OFF
		KEEP (Hold):	ON	OFF
		DOWN (Decrease):	ON	ON
ABS MOTOR		ABS actuator motor ON: Motor runs (ABS motor relay ON) OFF: Motor stops (ABS motor relay OFF)		
ABS OPER SIG	Ignition switch is ON or engine is running.	ON: Set ABS OPER SIG "ON" (ABS is operating.) OFF: Set ABS OPER SIG "OFF" (ABS is not operating.)		
G SENSOR	Ignition switch is ON.	G SENSOR ON: Set G SENSOR MONITOR "ON" (G sensor circuit is closed.) OFF: Set G SENSOR MONITOR "OFF" (G sensor circuit is open.)		

**NOTE:**

Active test will automatically stop ten seconds after the test starts. (TEST IS STOPPED monitor shows ON.)



SEF233G



SEF234G

## How to Perform Trouble Diagnoses for Quick and Accurate Repair

### INTRODUCTION

NABR0098

NABR0098S01

The ABS system has an electronic control unit to control major functions. The control unit accepts input signals from sensors and instantly drives the actuators. It is essential that both kinds of signals are proper and stable. It is also important to check for conventional problems: such as air leaks in booster lines, lack of brake fluid, or other problems with the brake system.

It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or faulty wiring. In this case, careful checking of suspicious circuits may help prevent the replacement of good parts.

A visual check only may not find the cause of the problems, so a road test should be performed.

Before undertaking actual checks, take a few minutes to talk with a customer who approaches with an ABS complaint. The customer is a very good source of information on such problems; especially intermittent ones. By talking to the customer, find out what symptoms are present and under what conditions they occur. Start your diagnosis by looking for "conventional" problems first. This is one of the best ways to troubleshoot brake problems on an ABS controlled vehicle.

**Also check related Service bulletins for information.**

GI

MA

EM

LC

EC

FE

CL

MT

AT

TF

PD

AX

SU

**BR**

ST

RS

BT

HA

SC

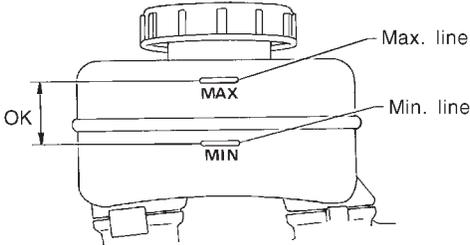
EL

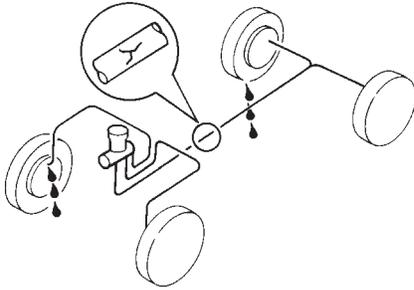
IDX

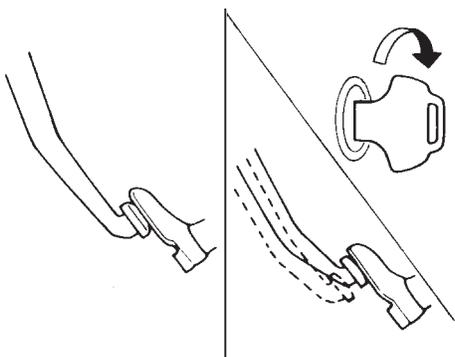
## Preliminary Check

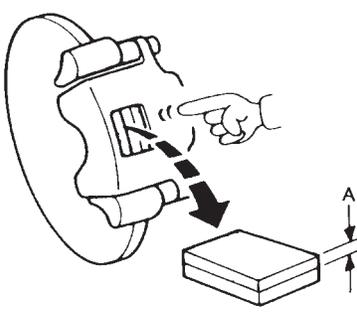
NABR0099

<b>1</b>	<b>CHECK BRAKE FLUID</b>	
Check brake fluid for contamination.		
<b>Has brake fluid been contaminated?</b>		
Yes	▶	Replace. GO TO 2.
No	▶	GO TO 2.

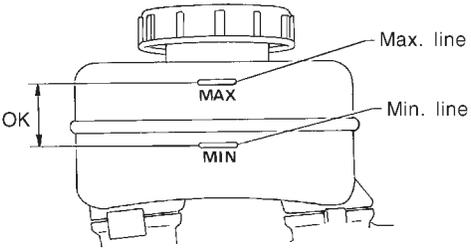
<b>2</b>	<b>CHECK BRAKE FLUID LEVEL</b>	
Check brake fluid level in reservoir tank. Low fluid level may indicate brake pad wear or leakage from brake line.		
		
<small>SBR451D</small>		
<b>Is brake fluid filled between MAX and MIN lines on reservoir tank?</b>		
Yes	▶	GO TO 3.
No	▶	Fill up brake fluid. GO TO 3.

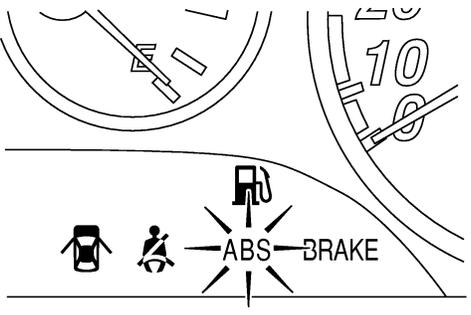
<b>3</b>	<b>CHECK BRAKE LINE</b>	
Check brake line for leakage.		
		
<small>SBR389C</small>		
<b>Is leakage present at or around brake lines, tubes or hoses or are any of these parts cracked or damaged?</b>		
Yes	▶	Repair. GO TO 4.
No	▶	GO TO 4.

<b>4</b>	<b>CHECK BRAKE BOOSTER OPERATION</b>	<p>Check brake booster for operation and air tightness. Refer to "On-vehicle Service", "BRAKE BOOSTER", BR-23.</p> <div style="text-align: center;">  </div> <p style="text-align: right;">SBR058C</p> <p style="text-align: center;"><b>Is brake booster airtight and functioning properly?</b></p>	GI MA EM LC EC FE CL MT
Yes                   ▶           GO TO 5.			
No                     ▶           Replace. GO TO 5.			

<b>5</b>	<b>CHECK BRAKE PAD AND ROTOR</b>	<p>Check brake pad and rotor. Refer to (BR-26, BR-28).</p> <div style="text-align: center;">  </div> <p style="text-align: right;">SBR059C</p> <p style="text-align: center;"><b>Are brake pads and rotors functioning properly?</b></p>	AT TF PD AX SU BR ST RS BT HA SC EL IDX
Yes                   ▶           GO TO 6.			
No                     ▶           Replace.			

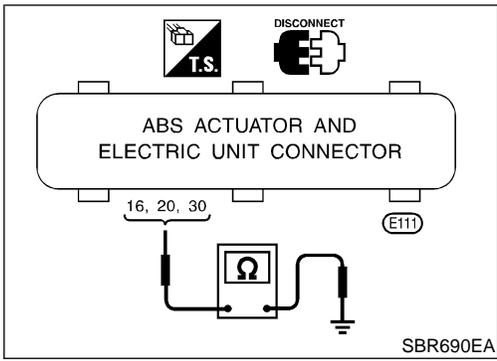
Preliminary Check (Cont'd)

<b>6</b>	<b>RECHECK BRAKE FLUID LEVEL</b>
Check brake fluid level in reservoir tank again.	
	
SBR451D	
<b>Is brake fluid filled between MAX and MIN lines on reservoir tank?</b>	
Yes	▶ GO TO 7.
No	▶ Fill up brake fluid.

<b>7</b>	<b>CHECK WARNING LAMP ACTIVATION</b>
Check warning lamp activation.	
	
SBR677E	
<b>Does warning lamp turn on when ignition switch is turned ON?</b>	
Yes	▶ GO TO 8.
No	▶ Check fuse, warning lamp bulb and warning lamp circuit.

<b>8</b>	<b>CHECK WARNING LAMP DEACTIVATION</b>
Check warning lamp for deactivation after engine is started.	
<b>Does warning lamp turn off when engine is started?</b>	
Yes	▶ GO TO 9.
No	▶ Go to Self-diagnosis (BR-51, BR-55).

<b>9</b>	<b>DRIVE VEHICLE</b>
Drive vehicle at speeds over 30 km/h (19 MPH) for at least one minute.	
<b>Does warning lamp remain off after vehicle has been driven at 30 km/h (19 MPH) for at least one minute?</b>	
Yes	▶ <b>INSPECTION END</b>
No	▶ Go to Self-diagnosis (BR-51, BR-55).



**Ground Circuit Check**

**ABS ACTUATOR AND ELECTRIC UNIT GROUND**

=NABR0130

NABR0130S01

- Check continuity between ABS actuator and electric unit connector terminals and ground.

**Continuity should exist.**

GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
BR  
ST  
RS  
BT  
HA  
SC  
EL  
IDX

# TROUBLE DIAGNOSIS — GENERAL DESCRIPTION

ABS

*Malfunction Code/Symptom Chart (Initial Production Models)*

## Malfunction Code/Symptom Chart (Initial Production Models)

NABR0131

Code No. (No. of warning lamp flashes)	Malfunctioning part	Reference Page
12	Self-diagnosis could not detect any malfunctions.	—
17 ★4	G sensor and circuit	BR-81
18 ★1	Sensor rotor	BR-72
21 ★1	Front right sensor (open-circuit)	BR-72
22 ★1	Front right sensor (short-circuit)	BR-72
25 ★1	Front left sensor (open-circuit)	BR-72
26 ★1	Front left sensor (short-circuit)	BR-72
31 ★1	Rear right sensor (open-circuit)	BR-72
32 ★1	Rear right sensor (short-circuit)	BR-72
35 ★1	Rear left sensor (open-circuit)	BR-72
36 ★1	Rear left sensor (short-circuit)	BR-72
41	Actuator front right outlet solenoid valve	BR-75
42	Actuator front right inlet solenoid valve	BR-75
45	Actuator front left outlet solenoid valve	BR-75
46	Actuator front left inlet solenoid valve	BR-75
55	Actuator rear outlet solenoid valve	BR-75
56	Actuator rear inlet solenoid valve	BR-75
57 ★2	Power supply (Low voltage)	BR-79
61 ★3	Actuator motor or motor relay	BR-77
63	Solenoid valve relay	BR-75
64 ★4	FR & RR G sensor 1	BR-81
65 ★4	FR & RR G sensor 2	BR-81
66 ★4	FR & RR G sensor 1 or 2	BR-81
68 ★4	G sensor voltage	BR-81
71	Control unit	BR-85
ABS works frequently	—	BR-86
Unexpected pedal action	—	BR-86
Long stopping distance	—	BR-88
ABS does not work	—	BR-88
Pedal vibration and noise	—	BR-89
Warning lamp does not come on when ignition switch is turned ON.	Fuse, warning lamp bulb or warning lamp circuit Control unit	BR-90
Warning lamp stays on when ignition switch is turned ON.	Control unit power supply circuit Warning lamp bulb circuit Control unit or control unit connector Solenoid valve relay stuck Power supply for solenoid valve relay coil	BR-92
Vehicle vibrates excessively when ABS is operating.	ABS control unit to TCM circuit	BR-95

# TROUBLE DIAGNOSIS — GENERAL DESCRIPTION

**ABS**

*Malfunction Code/Symptom Chart (Initial Production Models) (Cont'd)*

★1: If one or more wheels spin on a rough or slippery road for 40 seconds or more, the ABS warning lamp will illuminate. This does not indicate a malfunction. Only in the case of the short-circuit (Code Nos. 26, 22, 32 and 36), after repair the ABS warning lamp also illuminates when the ignition switch is turned ON. In this case, drive the vehicle at speeds greater than 30 km/h (19 MPH) for approximately 1 minute as specified in "SELF-DIAGNOSIS PROCEDURE", BR-55. Check to ensure that the ABS warning lamp goes out while the vehicle is being driven.

★2: The trouble code "57", which refers to a low power supply voltage, does not indicate that the ABS control unit is malfunctioning. Do not replace the ABS control unit with a new one.

★3: The trouble code "61" can sometimes appear when the ABS motor is not properly grounded. If it appears, be sure to check the condition of the ABS motor ground circuit connection.

★4: 4WD models only

GI

MA

EM

LC

EC

FE

CL

MT

AT

TF

PD

AX

SU

**BR**

ST

RS

BT

HA

SC

EL

IDX

# TROUBLE DIAGNOSIS — GENERAL DESCRIPTION

ABS

*Malfunction Code/Symptom Chart (Except for Initial Production Models)*

## Malfunction Code/Symptom Chart (Except for Initial Production Models)

NABR0150

Code No. (No. of warning lamp flashes)	Malfunctioning part	Reference Page
12	Self-diagnosis could not detect any malfunctions.	—
17 ★4	G sensor and circuit	BR-81
18 ★1	Sensor rotor	BR-72
21 ★1	Front right sensor (open-circuit)	BR-72
22 ★1	Front right sensor (short-circuit)	BR-72
25 ★1	Front left sensor (open-circuit)	BR-72
26 ★1	Front left sensor (short-circuit)	BR-72
31 ★1	Rear right sensor (open-circuit)	BR-72
32 ★1	Rear right sensor (short-circuit)	BR-72
35 ★1	Rear left sensor (open-circuit)	BR-72
36 ★1	Rear left sensor (short-circuit)	BR-72
41	Actuator front right outlet solenoid valve	BR-75
42	Actuator front right inlet solenoid valve	BR-75
45	Actuator front left outlet solenoid valve	BR-75
46	Actuator front left inlet solenoid valve	BR-75
55	Actuator rear outlet solenoid valve	BR-75
56	Actuator rear inlet solenoid valve	BR-75
57 ★2	Power supply (Low voltage)	BR-79
61 ★3	Actuator motor or motor relay	BR-77
63	Solenoid valve relay	BR-75
64	FR & RR G sensor	BR-81
65	FR & RR G sensor input signal abnormal	BR-81
66	FR & RR G sensor test abnormal	BR-81
71	Control unit	BR-85
ABS works frequently	—	BR-86
Unexpected pedal action	—	BR-86
Long stopping distance	—	BR-88
ABS does not work	—	BR-88
Pedal vibration and noise	—	BR-89
Warning lamp does not come on when ignition switch is turned ON.	Fuse, warning lamp bulb or warning lamp circuit Control unit	BR-90
Warning lamp stays on when ignition switch is turned ON.	Control unit power supply circuit Warning lamp bulb circuit Control unit or control unit connector Solenoid valve relay stuck Power supply for solenoid valve relay coil	BR-92
Vehicle vibrates excessively when ABS is operating.	ABS control unit to TCM circuit	BR-95

★1: If one or more wheels spin on a rough or slippery road for 40 seconds or more, the ABS warning lamp will illuminate. This does

# TROUBLE DIAGNOSIS — GENERAL DESCRIPTION

**ABS**

*Malfunction Code/Symptom Chart (Except for Initial Production Models) (Cont'd)*

not indicate a malfunction. Only in the case of the short-circuit (Code Nos. 26, 22, 32 and 36), after repair the ABS warning lamp also illuminates when the ignition switch is turned ON. In this case, drive the vehicle at speeds greater than 30 km/h (19 MPH) for approximately 1 minute as specified in "SELF-DIAGNOSIS PROCEDURE", BR-55. Check to ensure that the ABS warning lamp goes out while the vehicle is being driven.

★2: The trouble code "57", which refers to a low power supply voltage, does not indicate that the ABS control unit is malfunctioning. Do not replace the ABS control unit with a new one.

★3: The trouble code "61" can sometimes appear when the ABS motor is not properly grounded. If it appears, be sure to check the condition of the ABS motor ground circuit connection.

GI

MA

EM

LC

EC

FE

CL

MT

AT

TF

PD

AX

SU

**BR**

ST

RS

BT

HA

SC

EL

IDX

## Wheel Sensor or Rotor DIAGNOSTIC PROCEDURE

NABR0132

**Malfunction code No. 21, 22, 25, 26, 31, 32, 35, 36 or 18**

**NOTE:**

Wheel position should be distinguished by code No. except code No. 18 (sensor rotor).

<b>1</b>	<b>INSPECTION START</b>
<p>Wheel sensor inspection</p> <div style="text-align: center; margin: 10px 0;"> <p>Wheel sensor inspection</p> <p style="font-size: small;">Front RH (E51) terminals: 10, 25 Front LH (E14) terminals: 8, 23 Rear RH (B69) terminals: 14, 29 Rear LH (B8) terminals: 12, 27</p> <p style="font-size: small;">Wheel sensor connectors (sensor side)</p> </div> <p style="text-align: right; margin-top: 10px;">SBR691E</p>	
▶	GO TO 2.

<b>2</b>	<b>CHECK CONNECTOR</b>
<ol style="list-style-type: none"> <li>1. Disconnect connectors from ABS actuator and electric unit and wheel sensor of malfunction code No. Check terminals for damage or loose connection. Then reconnect connectors.</li> <li>2. Carry out self-diagnosis again.</li> </ol> <p style="text-align: center; margin-top: 10px;"><b>Does warning lamp activate again?</b></p>	
Yes	▶ GO TO 3.
No	▶ <b>INSPECTION END</b>

<b>3</b>	<b>CHECK WHEEL SENSOR ELECTRICAL</b>
<p>1. Disconnect ABS actuator and electric unit connector.</p> <p>2. Check resistance between ABS actuator and electric unit connector E111 (body side) terminals.</p> <p>Code No. 21 or 22 (Front RH wheel) Terminals 10 and 25</p> <p>Code No. 25 or 26 (Front LH wheel) Terminals 8 and 23</p> <p>Code No. 31 or 32 (Rear RH wheel) Terminals 14 and 29</p> <p>Code No. 35 or 36 (Rear LH wheel) Terminals 12 and 27</p>	
<p><b>Resistance:</b>  <span style="color: blue;">Front 0.9 - 1.1 kΩ</span>  <span style="color: blue;">Rear 1.44 - 1.76 kΩ</span></p>	
<p><b>Is front resistance 0.9 - 1.1 kΩ and rear resistance 1.44 - 1.76 kΩ?</b></p>	
Yes	▶ GO TO 5.
No	▶ GO TO 4.

SBR692EB

<b>4</b>	<b>CHECK WHEEL SENSOR</b>
<p>Check each sensor for resistance.</p>	
<p>Check each sensor for resistance.</p>	
<p><b>Resistance:</b>  <span style="color: blue;">Front 0.9 - 1.1 kΩ</span>  <span style="color: blue;">Rear 1.44 - 1.76 kΩ</span></p>	
<p><b>Is front resistance 0.9 - 1.1 kΩ and rear resistance 1.44 - 1.76 kΩ?</b></p>	
Yes	▶ <b>Check the following.</b> If NG, repair harness or connectors. <ul style="list-style-type: none"> <li>● Harness connectors E111, E14, E51, B8, B69</li> <li>● Harness for open or short between wheel sensor connectors and ABS actuator and electric unit</li> </ul>
No	▶ Replace wheel sensor.

SBR693E

GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
BR  
ST  
RS  
BT  
HA  
SC  
EL  
IDX

# TROUBLE DIAGNOSES FOR SELF-DIAGNOSTIC ITEMS

ABS

Wheel Sensor or Rotor (Cont'd)

<b>5</b>	<b>CHECK TIRE</b>
Check for inflation pressure, wear and size of each tire. (See NOTE.)	
<b>Are tire pressure and size correct and is tire wear within specifications?</b>	
Yes	▶ GO TO 6.
No	▶ Adjust tire pressure or replace tire(s). (See NOTE.)

<b>6</b>	<b>CHECK WHEEL BEARING</b>
Check wheel bearing axial end play. (See NOTE.)	
<b>Is wheel bearing axial end play within specifications?</b>	
Yes	▶ GO TO 7.
No	▶ Check wheel bearing. Refer to AX-19, AX-4, "Front wheel bearing" and "Rear wheel bearing".

<b>7</b>	<b>CHECK SENSOR ROTOR</b>
Check sensor rotor for teeth damage. (See NOTE.)	
<b>Is sensor rotor free from damage?</b>	
Yes	▶ Check ABS actuator and electric unit pin terminals for damage or the connection of ABS actuator and electric unit harness connector. Reconnect ABS actuator and electric unit harness connector. Then retest.
No	▶ Replace sensor rotor. (See NOTE.)

## ABS Actuator Solenoid Valve or Solenoid Valve Relay

### DIAGNOSTIC PROCEDURE

Malfunction code No. 41, 45, 55, 42, 46, 56, 63

=NABR0133

<b>1</b>	<b>INSPECTION START</b>	<p>Solenoid valve relay inspection</p> <div style="text-align: center;"> </div> <p style="text-align: center;">ABS <math>\text{E111}</math> actuator and electric unit connector</p>
▶		GO TO 2.

<b>2</b>	<b>CHECK FUSIBLE LINK</b>	<p>Check 40A fusible link <b>c</b>. For fusible link layout, refer to EL-12, "POWER SUPPLY ROUTING".</p> <p style="text-align: center;"><b>Is fusible link OK?</b></p>
Yes ▶		GO TO 3.
No ▶		GO TO 6.

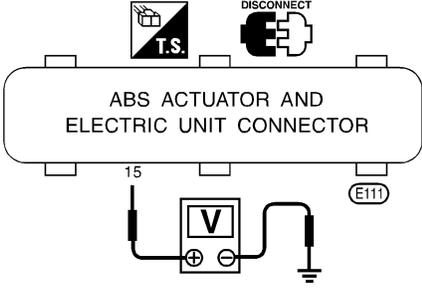
<b>3</b>	<b>CHECK CONNECTOR</b>	<p>1. Disconnect connector from ABS actuator and electric unit. Check terminals for damage or loose connection. Then reconnect connector.</p> <p>2. Carry out self-diagnosis again.</p> <p style="text-align: center;"><b>Does warning lamp activate again?</b></p>
Yes ▶		GO TO 4.
No ▶		<b>INSPECTION END</b>

<b>4</b>	<b>CHECK ABS ACTUATOR AND ELECTRIC UNIT GROUND CIRCUIT</b>	<p>Refer to "ABS ACTUATOR AND ELECTRIC UNIT GROUND" in "Ground Circuit Check", BR-67.</p> <p style="text-align: center;"><b>Is ground circuit OK?</b></p>
Yes ▶		GO TO 5.
No ▶		Repair harness or connector.

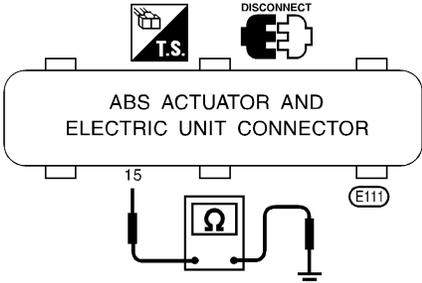
# TROUBLE DIAGNOSES FOR SELF-DIAGNOSTIC ITEMS

ABS

ABS Actuator Solenoid Valve or Solenoid Valve Relay (Cont'd)

<b>5</b>	<b>CHECK SOLENOID VALVE POWER SUPPLY CIRCUIT</b>	
<p>1. Disconnect ABS actuator and electric unit connector.                  2. Check voltage between ABS actuator and electric unit connector E111 (body side) terminal 15 and ground.</p>		
		
SBR695EB		
<b>Does battery voltage exist?</b>		
Yes	▶	Replace ABS actuator and electric unit.
No	▶	<p><b>Check the following.</b>                      If NG, repair harness or connectors.</p> <ul style="list-style-type: none"> <li>● Harness connector E111</li> <li>● Harness for open or short between ABS actuator and electric unit and fusible link</li> </ul>

<b>6</b>	<b>REPLACE FUSIBLE LINK</b>	
Replace fusible link.		
<b>Does the fuse blow out when ignition switch is turned ON?</b>		
Yes	▶	GO TO 7.
No	▶	<b>INSPECTION END</b>

<b>7</b>	<b>CHECK SOLENOID VALVE RELAY POWER SUPPLY CIRCUIT FOR SHORT</b>	
<p>1. Disconnect battery cable and ABS actuator and electric unit connector.                  2. Check continuity between ABS actuator and electric unit connector E111 (body side) terminal 15 and ground.</p>		
		
SBR696EB		
<b>Continuity should not exist.</b>		
<b>Does continuity exist?</b>		
Yes	▶	<p><b>Check the following.</b>                      If NG, repair harness or connector.</p> <ul style="list-style-type: none"> <li>● Harness connector E111</li> <li>● Harness for open or short between ABS actuator and electric unit and fusible link</li> </ul>
No	▶	Replace ABS actuator and electric unit.

**Motor Relay or Motor  
DIAGNOSTIC PROCEDURE**  
Malfunction code No. 61

=NABR0134

<b>1</b>	<b>INSPECTION START</b>
ABS motor relay inspection	
SBR697EA	
<b>▶</b>	GO TO 2.

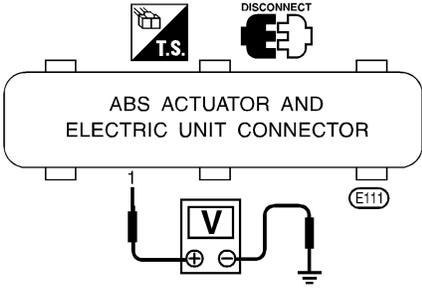
<b>2</b>	<b>CHECK FUSIBLE LINK</b>
Check 40A fusible link d. For fusible link layout, refer to EL-12, "POWER SUPPLY ROUTING".	
<b>Is fusible link OK?</b>	
Yes	<b>▶</b> GO TO 3.
No	<b>▶</b> GO TO 6.

<b>3</b>	<b>CHECK CONNECTOR</b>
1. Disconnect ABS actuator and electric unit connector. Check terminals for damage or loose connection. Then reconnect connector. 2. Carry out self-diagnosis again.	
<b>Does warning lamp activate again?</b>	
Yes	<b>▶</b> GO TO 4.
No	<b>▶</b> INSPECTION END

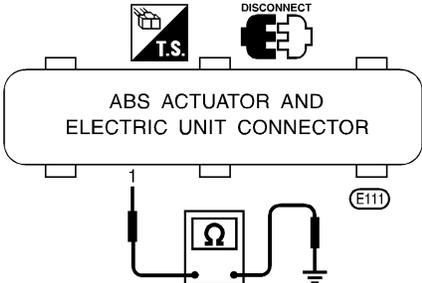
<b>4</b>	<b>CHECK ABS ACTUATOR AND ELECTRIC UNIT GROUND CIRCUIT</b>
Refer to "ABS ACTUATOR AND ELECTRIC UNIT GROUND" in "Ground Circuit Check", BR-67.	
<b>Is ground circuit OK?</b>	
Yes	<b>▶</b> GO TO 5.
No	<b>▶</b> Repair harness or connector.

GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
BR  
ST  
RS  
BT  
HA  
SC  
EL  
IDX

Motor Relay or Motor (Cont'd)

<b>5</b>	<b>CHECK MOTOR RELAY POWER SUPPLY CIRCUIT</b>	
<p>1. Disconnect ABS actuator and electric unit connector.                  2. Check voltage between ABS actuator and electric unit connector E111 (body side) terminal 1 and ground.</p>		
		
SBR698EB		
<b>Does battery voltage exist?</b>		
Yes	▶	Replace ABS actuator and electric unit.
No	▶	<b>Check the following.</b> If NG, repair harness or connector. <ul style="list-style-type: none"> <li>● Harness connector E111</li> <li>● Harness for open or short between ABS actuator and electric unit and fusible link</li> </ul>

<b>6</b>	<b>REPLACE FUSIBLE LINK</b>	
Replace fusible link.		
<b>Does the fusible link blow out when ignition switch is turned ON?</b>		
Yes	▶	GO TO 7.
No	▶	<b>INSPECTION END</b>

<b>7</b>	<b>CHECK ABS ACTUATOR MOTOR POWER SUPPLY CIRCUIT FOR SHORT</b>	
<p>1. Disconnect battery cable and ABS actuator and electric unit connector.                  2. Check continuity between ABS actuator and electric unit connector E111 (body side) terminal 1 and ground.</p>		
		
SBR699EB		
<b>Continuity should not exist.</b>		
<b>Does continuity exist?</b>		
Yes	▶	<b>Check the following.</b> If NG, repair harness or connector. <ul style="list-style-type: none"> <li>● Harness connector E111</li> <li>● Harness for open or short between ABS actuator and electric unit and fusible link</li> </ul>
No	▶	Replace ABS actuator and electric unit.

## Low Voltage DIAGNOSTIC PROCEDURE Malfunction code No. 57

*NABR0135*

<b>1</b>	<b>INSPECTION START</b>
ABS actuator and electric unit power supply and ground circuit inspection	
<i>SBR700E</i>	
<b>▶</b>	GO TO 2.

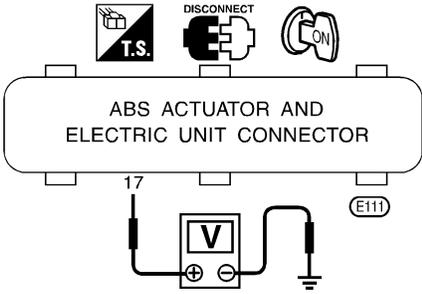
<b>2</b>	<b>CHECK FUSE</b>
Check 7.5A fuse No. 7. For fuse layout, refer to EL-12, "POWER SUPPLY ROUTING".	
<b>Is fuse OK?</b>	
Yes	<b>▶</b> GO TO 3.
No	<b>▶</b> GO TO 6.

<b>3</b>	<b>CHECK CONNECTOR</b>
1. Disconnect ABS actuator and electric unit connector. Check terminals for damage or loose connections. Then reconnect connector. 2. Carry out self-diagnosis again.	
<b>Does warning lamp activate again?</b>	
Yes	<b>▶</b> GO TO 4.
No	<b>▶</b> <b>INSPECTION END</b>

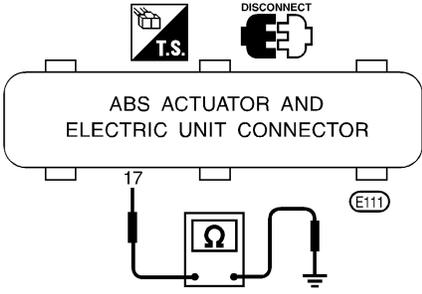
<b>4</b>	<b>CHECK ABS ACTUATOR AND ELECTRIC UNIT GROUND CIRCUIT</b>
Refer to "ABS ACTUATOR AND ELECTRIC UNIT GROUND" in "Ground Circuit Check", BR-67.	
<b>Is ground circuit OK?</b>	
Yes	<b>▶</b> GO TO 5.
No	<b>▶</b> Repair harness or connector.

GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
BR  
ST  
RS  
BT  
HA  
SC  
EL  
IDX

Low Voltage (Cont'd)

<b>5</b>	<b>CHECK ABS ACTUATOR AND ELECTRIC UNIT POWER SUPPLY CIRCUIT</b>	
<p>1. Disconnect ABS actuator and electric unit connector.                  2. Check voltage between ABS actuator and electric unit connector E111 (body side) terminal 17 and ground.</p>		
		
SBR701EB		
<b>Does battery voltage exist when ignition switch is turned ON?</b>		
Yes	▶	Replace ABS actuator and electric unit.
No	▶	<b>Check the following.</b> If NG, repair harness or connector. <ul style="list-style-type: none"> <li>● Harness connector E111</li> <li>● Harness for open or short between ABS actuator and electric unit and fuse</li> </ul>

<b>6</b>	<b>REPLACE FUSE</b>	
Replace fuse.		
<b>Does the fuse blow out when ignition switch is turned ON?</b>		
Yes	▶	GO TO 7.
No	▶	<b>INSPECTION END</b>

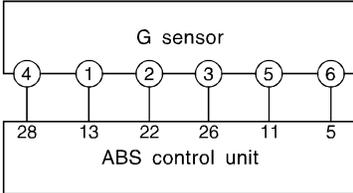
<b>7</b>	<b>CHECK ABS ACTUATOR AND ELECTRIC UNIT POWER SUPPLY CIRCUIT FOR SHORT</b>	
<p>1. Disconnect battery cable and ABS actuator and electric unit connector.                  2. Check continuity between ABS actuator and electric unit connector E111 (body side) terminal 17 and ground.</p>		
		
SBR702EB		
<b>Continuity should not exist.</b>		
<b>Does continuity exist?</b>		
Yes	▶	<b>Check the following.</b> If NG, repair harness or connector. <ul style="list-style-type: none"> <li>● Harness connector E111</li> <li>● Harness for open or short between ABS actuator and electric unit and fuse</li> </ul>
No	▶	Replace ABS actuator and electric unit.

## G Sensor and Circuit

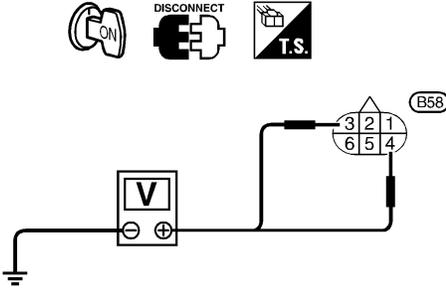
### DIAGNOSTIC PROCEDURE (INITIAL PRODUCTION MODELS)

Malfunction code No. 17, 64, 65, 66, 68

NABR0136

<b>1</b>	<b>INSPECTION START</b>
G sensor inspection	
	
SBR703E	
▶	GO TO 2.

<b>2</b>	<b>CHECK CONNECTOR</b>
1. Disconnect connectors from ABS actuator and electric unit and G sensor connector. Check terminals for damage or loose connection. Then reconnect connectors. 2. Carry out self-diagnosis again.	
<b>Does warning lamp active again?</b>	
Yes	▶ GO TO 3.
No	▶ <b>INSPECTION END</b>

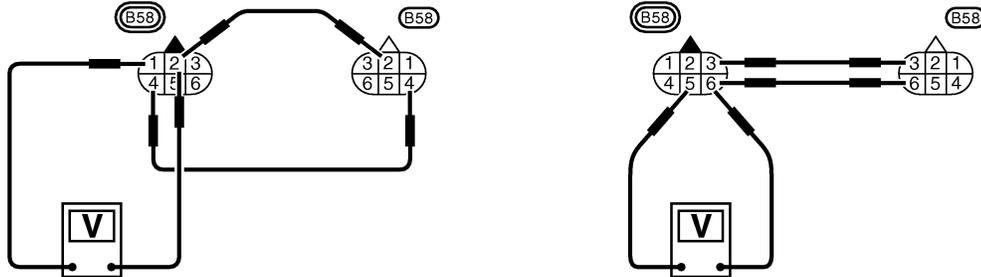
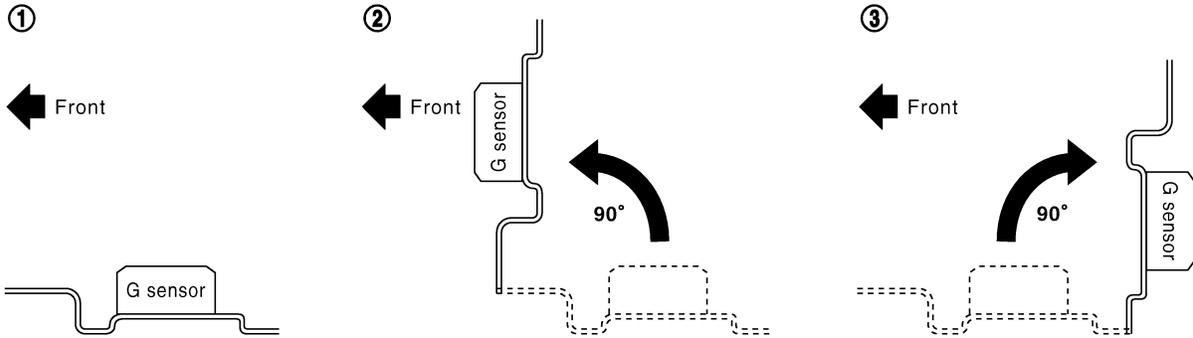
<b>3</b>	<b>CHECK G SENSOR POWER SUPPLY CIRCUIT</b>
1. Disconnect G sensor connector B58. 2. Check voltage between G sensor connector terminals (body side) 3, 4 and ground.	
	
SBR704E	
<b>Is voltage approximately 8V?</b>	
Yes	▶ GO TO 4.
No	▶ <b>Check the following. If NG, repair harness or connectors.</b>
<ul style="list-style-type: none"> <li>● Harness connectors E111, B58</li> <li>● Harness for open or short between G sensor and ABS actuator and electric unit.</li> </ul>	

GI  
 MA  
 EM  
 LC  
 EC  
 FE  
 CL  
 MT  
 AT  
 TF  
 PD  
 AX  
 SU  
**BR**  
 ST  
 RS  
 BT  
 HA  
 SC  
 EL  
 IDX

## 4 CHECK G SENSOR ELECTRICAL

1. Connect G sensor body side terminal and sensor side terminal with suitable harness.
2. Check voltage between terminals 24 and 25, 26 and 29 under the following conditions.

**G sensor condition**



SBR705E

G sensor condition	Voltage between terminal 1 and 2	Voltage between terminal 5 and 6	G sensor switch condition
1	2.3 - 2.7		OFF
2	0.80 - 0.86		ON
3	3.87 - 4.47		ON

MTBL0593

**Is voltage within specifications?**

Yes	▶	Check ABS actuator and electric unit pin terminals for damage or the connection of ABS actuator and electric unit harness connector. Then retest.
No	▶	Replace G sensor.

## DIAGNOSTIC PROCEDURE (EXCEPT FOR INITIAL PRODUCTION MODELS)

Malfunction code No. 17, 64, 65, 66, 68

-NABR0151

<b>1</b>	<b>INSPECTION START</b>	<p>G sensor inspection</p> <div style="text-align: center;"> </div> <div style="text-align: center; margin-top: 20px;"> <p>G sensor connector</p> </div>	SBR869E
▶		GO TO 2.	

<b>2</b>	<b>CHECK CONNECTOR</b>	<ol style="list-style-type: none"> <li>1. Disconnect ABS actuator and electric unit and G sensor connectors. Check terminals for damage or loose connection. Then reconnect connectors.</li> <li>2. Carry out self-diagnosis again.</li> </ol> <p style="text-align: center;"><b>Does warning lamp active again?</b></p>	
Yes ▶		GO TO 3.	
No ▶		<b>INSPECTION END</b>	

<b>3</b>	<b>CHECK G SENSOR POWER SUPPLY CIRCUIT</b>	<ol style="list-style-type: none"> <li>1. Disconnect G sensor connector B58.</li> <li>2. Check voltage between G sensor connector terminals (body side) 1, 4 and ground.</li> </ol> <div style="text-align: center; margin-top: 20px;"> </div> <p style="text-align: right; margin-top: 10px;">SBR876EA</p> <p style="text-align: center;"><b>Does battery voltage exist?</b></p>	
Yes ▶		GO TO 4.	
No ▶		<p><b>Check the following. If NG, repair harness or connectors.</b></p> <ul style="list-style-type: none"> <li>● Harness connectors E111, B58</li> <li>● Harness for open or short between G sensor and ABS actuator and electric unit.</li> </ul>	

## 4 CHECK G SENSOR ELECTRICAL

1. Connect G sensor body side terminal and sensor side terminal with suitable harness.
2. Check voltage between terminals 1 and 2, 1 and 3 under the following conditions.

**G sensor condition**

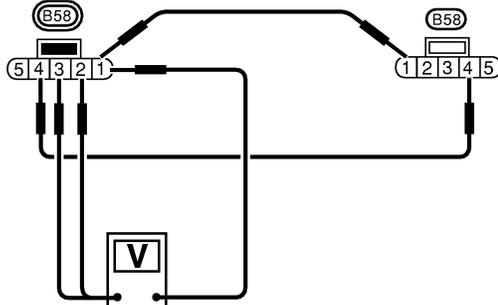
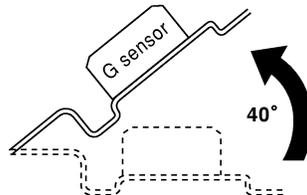
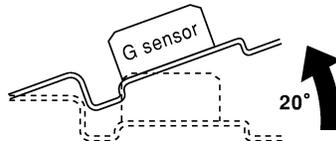
①



②



③



SBR871EA

G sensor condition	Voltage between terminals 1 and 2	Voltage between terminals 1 and 3
1	Approx. 5V	Approx. 5V
2	Approx. 10V	Approx. 10V
3	Approx. 5V	Approx. 10V

MTBL0661

**Is voltage OK?**

Yes	▶	Check ABS actuator and electric unit pin terminals for damage or the connection of ABS actuator and electric unit harness connector. Then retest.
No	▶	Replace G sensor.

## Control Unit DIAGNOSTIC PROCEDURE Malfunction code No. 71

=NABR0137

<b>1</b>	<b>INSPECTION START</b>
ABS actuator and electric unit power supply and ground circuit inspection	
SBR706E	
▶	GO TO 2.

<b>2</b>	<b>CHECK CONNECTOR</b>
1. Disconnect ABS actuator and electric unit connector. Check terminals for damage or loose connection. Then reconnect connector. 2. Carry out self-diagnosis again.	
<b>Does warning lamp activate again?</b>	
Yes	▶ GO TO 3.
No	▶ <b>INSPECTION END</b>

<b>3</b>	<b>CHECK ABS ACTUATOR AND ELECTRIC UNIT POWER SUPPLY CIRCUIT</b>
Check voltage. Refer to "5. CHECK ABS ACTUATOR AND ELECTRIC UNIT POWER SUPPLY CIRCUIT" in "DIAGNOSTIC PROCEDURE", "Low Voltage", BR-79.	
<b>Does battery voltage exist when ignition switch is turned ON?</b>	
Yes	▶ GO TO 4.
No	▶ Repair.

<b>4</b>	<b>CHECK WARNING LAMP INDICATION</b>
Does warning lamp indicate code No. 71 again?	
<b>Yes or No</b>	
Yes	▶ Replace ABS actuator and electric unit.
No	▶ Inspect the system according to the code No.

 GI  
 MA  
 EM  
 LC  
 EC  
 FE  
 CL  
 MT  
 AT  
 TF  
 PD  
 AX  
 SU  
 BR  
 ST  
 RS  
 BT  
 HA  
 SC  
 EL  
 IDX

## 1. ABS Works Frequently

NABR0138

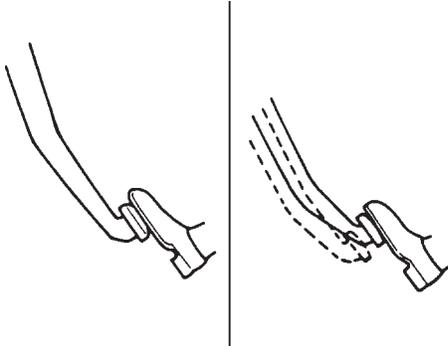
<b>1</b>	<b>CHECK BRAKE FLUID PRESSURE</b>	
Check brake fluid pressure distribution. Refer to BR-13, "Inspection", "LOAD SENSING VALVE".		
<b>Is brake fluid pressure distribution normal?</b>		
Yes	▶	GO TO 2.
No	▶	Repair. Then perform Preliminary Check. Refer to BR-64.

<b>2</b>	<b>CHECK WHEEL SENSOR</b>	
1. Check wheel sensor connector for terminal damage or loose connections. 2. Perform wheel sensor mechanical check. Refer to "7. CHECK SENSOR ROTOR" in "DIAGNOSTIC PROCEDURE", "Wheel Sensor or Rotor", BR-72.		
<b>Is wheel sensor mechanism OK?</b>		
Yes	▶	GO TO 3.
No	▶	Repair.

<b>3</b>	<b>CHECK FRONT AXLE</b>	
Check front axles for excessive looseness. Refer to AX-4, "Front Wheel Bearing".		
<b>Is front axle installed properly?</b>		
Yes	▶	Go to "3. CHECK WARNING LAMP INDICATION" in "2. Unexpected Pedal Action", BR-86.
No	▶	Repair.

## 2. Unexpected Pedal Action

NABR0139

<b>1</b>	<b>CHECK BRAKE PEDAL STROKE</b>	
Check brake pedal stroke.		
		
<b>Is brake pedal stroke excessively large?</b>		
Yes	▶	Perform Preliminary Check. Refer to BR-64.
No	▶	GO TO 2.

SBR540A

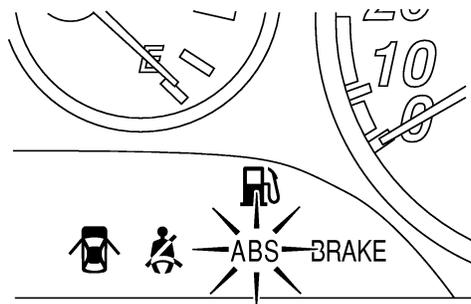
# TROUBLE DIAGNOSES FOR SYMPTOMS

**ABS**

2. Unexpected Pedal Action (Cont'd)

<b>2</b>	<b>CHECK MECHANICAL BRAKE SYSTEM PERFORMANCE</b>	
Disconnect ABS actuator and electric unit connector and check whether brake is effective.		
<b>Does brake system function properly when brake pedal is depressed?</b>		
Yes	▶	GO TO 3.
No	▶	Perform Preliminary Check. Refer to BR-64.

GI  
MA  
EM

<b>3</b>	<b>CHECK WARNING LAMP INDICATION</b>	
Ensure warning lamp remains off while driving.		
		
SBR677E		
<b>Is warning lamp turned off?</b>		
Yes	▶	GO TO 4.
No	▶	Carry out self-diagnosis. Refer to BR-51, BR-55.

LC  
EC  
FE  
CL  
MT  
AT  
TF

<b>4</b>	<b>CHECK WHEEL SENSOR</b>	
<ol style="list-style-type: none"> <li>1. Check wheel sensor connector for terminal damage or loose connection.</li> <li>2. Perform wheel sensor mechanical check. Refer to "7. CHECK SENSOR ROTOR" in "DIAGNOSTIC PROCEDURE", "Wheel Sensor or Rotor", BR-72.</li> </ol>		
<b>Is wheel sensor mechanism OK?</b>		
Yes	▶	Check ABS actuator and electric unit pin terminals for damage or the connection of ABS actuator and electric unit harness connector. Reconnect ABS actuator and electric unit harness connector. Then retest.
No	▶	Repair.

PD  
AX  
SU  
**BR**

ST  
RS  
BT  
HA  
SC  
EL  
IDX

## 3. Long Stopping Distance

=NABR0140

<b>1</b>	<b>CHECK MECHANICAL BRAKE SYSTEM PERFORMANCE</b>	
Disconnect ABS actuator and electric unit connector and check whether stopping distance is still long.		
<b>Does brake system function properly when brake pedal is depressed?</b>		
Yes	▶	Perform Preliminary Check and air bleeding (if necessary).
No	▶	Go to "3. CHECK WARNING LAMP INDICATION" in "2. Unexpected Pedal Action", BR-86.

**NOTE:**

Stopping distance may be longer for vehicles without ABS when road condition is slippery.

## 4. ABS Does Not Work

NABR0141

<b>1</b>	<b>CHECK WARNING LAMP INDICATION</b>	
Does the ABS warning lamp activate?		
<b>Yes or No</b>		
Yes	▶	Carry out self-diagnosis. Refer to BR-51, BR-55.
No	▶	Go to "3. CHECK WARNING LAMP INDICATION" in "2. Unexpected Pedal Action", BR-86.

**NOTE:**

ABS does not work when vehicle speed is under 10 km/h (6 MPH).

## 5. Pedal Vibration and Noise

NABR0142

<b>1</b>	<b>INSPECTION START</b>		
		Pedal vibration and noise inspection	
		<p>Brake pedal</p> 	
		<small>SAT797A</small>	
		▶	GO TO 2.

<b>2</b>	<b>CHECK SYMPTOM</b>		
		1. Apply brake. 2. Start engine.	
		<b>Does the symptom appear only when engine is started?</b>	
Yes	▶	Carry out self-diagnosis. Refer to BR-51, BR-55.	
No	▶	Go to "3. CHECK WARNING LAMP INDICATION" in "2. Unexpected Pedal Action", BR-86.	

**NOTE:**

ABS may operate and cause vibration under any of the following conditions.

- Applying brake gradually when shifting or operating clutch.
- Low friction (slippery) road.
- High speed cornering.
- Driving over bumps and pot holes.
- Engine speed is over 5,000 rpm with vehicle stopped.

GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
BR  
ST  
RS  
BT  
HA  
SC  
EL  
IDX

## 6. Warning Lamp Does Not Come On When Ignition Switch Is Turned On

NABR0143

<b>1</b>	<b>INSPECTION START</b>
Warning lamp circuit inspection	
SBR707E	
▶	GO TO 2.

<b>2</b>	<b>CHECK FUSE</b>
Check 10A fuse No. 8. For fuse layout, refer to EL-12, "POWER SUPPLY ROUTING".	
<b>Is fuse OK?</b>	
Yes	▶ GO TO 3.
No	▶ Replace fuse.

<b>3</b>	<b>CHECK WARNING LAMP ACTIVATE</b>
Disconnect ABS actuator and electric unit connector.	
SBR677E	
<b>Does the warning lamp activate?</b>	
Yes	▶ Replace ABS actuator and electric unit.
No	▶ GO TO 4.

# TROUBLE DIAGNOSES FOR SYMPTOMS

**ABS**

6. Warning Lamp Does Not Come On When Ignition Switch Is Turned On (Cont'd)

<b>4</b>	<b>CHECK HARNESS FOR SHORT</b>	
<p>1. Disconnect ABS actuator and electric unit connector and combination meter connector M24.                  2. Check continuity between ABS actuator and electric unit connector E111 (body side) terminal 2.</p>		
<p><b>Continuity should not exist.</b></p>		
SBR708EB		
<b>Does continuity exist?</b>		
Yes	▶	Repair harness or connectors.
No	▶	<b>Check combination meter.</b> Refer to EL-113, "WARNING LAMPS".

GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
BR  
ST  
RS  
BT  
HA  
SC  
EL  
IDX

## 7. Warning Lamp Stays On When Ignition Switch Is Turned On

=NABR0144

<b>1</b>	<b>INSPECTION START</b>
ABS control unit inspection	
SBR709E	
<b>▶</b>	GO TO 2.

<b>2</b>	<b>CHECK FUSE</b>
Check 7.5A fuse No. 7. For fuse layout, refer to EL-12, "POWER SUPPLY ROUTING".	
<b>Is fuse OK?</b>	
Yes	<b>▶</b> GO TO 3.
No	<b>▶</b> GO TO 8.

<b>3</b>	<b>CHECK HARNESS CONNECTOR</b>
Check ABS actuator and electric unit pin terminals for damage or bad connection of ABS actuator and electric unit harness connector. Reconnect ABS actuator and electric unit harness connector. Then retest.	
<b>Does warning lamp stay on when ignition switch is turned ON?</b>	
Yes	<b>▶</b> GO TO 4.
No	<b>▶</b> INSPECTION END

<b>4</b>	<b>CHECK ABS ACTUATOR AND ELECTRIC UNIT GROUND CIRCUIT</b>
Refer to "ABS ACTUATOR AND ELECTRIC UNIT GROUND" in "Ground Circuit Check", BR-67.	
<b>Is ground circuit OK?</b>	
Yes	<b>▶</b> GO TO 5.
No	<b>▶</b> Repair harness or connector.

# TROUBLE DIAGNOSES FOR SYMPTOMS

**ABS**

7. Warning Lamp Stays On When Ignition Switch Is Turned On (Cont'd)

<b>5</b>	<b>CHECK ABS ACTUATOR AND ELECTRIC UNIT POWER SUPPLY CIRCUIT</b>	
<p>1. Disconnect ABS actuator and electric unit connector.                  2. Check voltage between ABS actuator and electric unit connector E111 (body side) terminal 17 and ground.</p>		
SBR701EB		
<b>Does battery voltage exist when ignition switch is turned ON?</b>		
Yes	▶	GO TO 6.
No	▶	<p><b>Check the following.</b>                      If NG, repair harness or connector.</p> <ul style="list-style-type: none"> <li>● Harness connector E111</li> <li>● Harness for open or short between ABS actuator and electric unit and fuse</li> </ul>

GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
BR  
ST  
RS  
BT  
HA  
SC  
EL  
IDX

<b>6</b>	<b>CHECK WARNING LAMP</b>	
<p>1. Disconnect ABS actuator and electric unit connector.                  2. Connect suitable wire between ABS actuator and electric unit connector E111 (body side) terminal 2 and ground.</p>		
SBR713EB		
<b>Does the warning lamp deactivate?</b>		
Yes	▶	Replace ABS actuator and electric unit.
No	▶	GO TO 7.

## 7. Warning Lamp Stays On When Ignition Switch Is Turned On (Cont'd)

<b>7</b>	<b>CHECK ABS WARNING LAMP CONTROL CIRCUIT FOR OPEN</b>
<p>1. Disconnect combination meter connector M24.</p> <p>2. Check continuity between combination meter connector M24 (body side) terminal 10 and ABS actuator and electric unit connector E111 (body side) terminal 2.</p> <p><b>NOTE:</b> Connect positive lead of multimeter to combination meter connector M24 (body side) terminal 10 and negative lead to ABS actuator and electric unit connector E111 (body side) terminal 2.</p>	
SBR710EB	
<b>Continuity should exist.</b>	
<b>Does continuity exist?</b>	
Yes	▶ <b>Check combination meter.</b> Refer to EL-113, "WARNING LAMPS".
No	▶ Repair harness or connectors.

<b>8</b>	<b>REPLACE FUSE</b>
Replace fuse.	
<b>Does the fuse blow out when ignition switch is turned ON?</b>	
Yes	▶ GO TO 9.
No	▶ <b>INSPECTION END</b>

<b>9</b>	<b>CHECK ABS ACTUATOR AND ELECTRIC UNIT POWER SUPPLY CIRCUIT FOR SHORT</b>
<p>1. Disconnect battery cable and ABS actuator and electric unit connector.</p> <p>2. Check continuity between ABS actuator and electric unit connector E111 (body side) terminal 17 and ground.</p>	
SBR702EB	
<b>Continuity should not exist.</b>	
<b>Does continuity exist?</b>	
Yes	▶ <b>Check the following.</b> If NG, repair harness or connector. <ul style="list-style-type: none"> <li>● Harness connector E111</li> <li>● Harness for open or short between ABS actuator and electric unit and fuse</li> </ul>
No	▶ Replace ABS actuator and electric unit.

**8. Vehicle Vibrates Excessively When ABS Is Operating**

- While ABS is operating, brake pedal vibrates slightly. This is not a problem. =NABR0145
- If vehicle vibration is greater in the AUTO mode than in the 2WD mode, there is the possibility of failure in the communication line between the ABS control unit and transfer control unit. Check and locate the cause of the problem.

<b>1</b>	<b>INSPECTION START</b>
Inspection for excessive vibration of vehicle	
<pre> graph TD     A[ABS actuator and electric unit 9] --- B[32 Transfer control unit]             </pre>	
SBR711E	
▶	GO TO 2.

<b>2</b>	<b>CARRY OUT SELF-DIAGNOSIS</b>
Perform self-diagnosis for the ABS actuator and electric unit and transfer control unit.	
<b>Are there any malfunctions?</b>	
Yes	▶ GO TO 3.
No	▶ GO TO 4.

<b>3</b>	<b>INSPECTION OR REPAIR</b>
Inspect or repair the system according to the self-diagnostic item.	
OK	▶ GO TO 4.

GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
BR  
ST  
RS  
BT  
HA  
SC  
EL  
IDX

# TROUBLE DIAGNOSES FOR SYMPTOMS

ABS

## 8. Vehicle Vibrates Excessively When ABS Is Operating (Cont'd)

<b>4</b>	<b>CHECK CIRCUIT</b>	<p>1. Disconnect connectors from ABS actuator and electric unit and transfer control unit. Check terminals for damage or loose connection.</p> <p>2. Check continuity between ABS actuator and electric unit connector terminal 9 and transfer control unit connector terminal 32.</p> <div style="text-align: center;"> </div> <p style="text-align: right;">SBR712EA</p>
<b>Does continuity exist?</b>		
Yes	▶	GO TO 5.
No	▶	<p><b>Check the following.</b></p> <ul style="list-style-type: none"> <li>● Harness connectors E111, M143</li> <li>● Harness for open or short between ABS actuator and electric unit and transfer control unit</li> </ul> <p>If NG, repair harness or connectors.</p>

<b>5</b>	<b>CHECK ABS OPERATING SIGNAL CIRCUIT</b>	<p>1. Reconnect only ABS actuator and electric unit connector.</p> <p>2. Check continuity between transfer control unit connector terminal 32 and ground. <b>Continuity should not exist.</b></p> <div style="text-align: center;"> </div> <p style="text-align: right;">SBR510E</p>
<b>Does continuity exist?</b>		
Yes	▶	Replace ABS actuator and electric unit.
No	▶	GO TO 6.

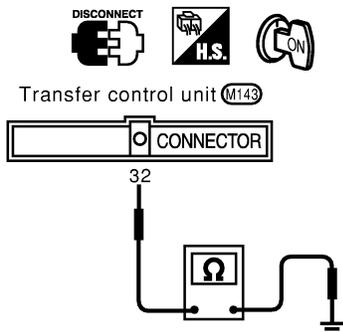
# TROUBLE DIAGNOSES FOR SYMPTOMS

**ABS**

8. Vehicle Vibrates Excessively When ABS Is Operating (Cont'd)

## 6 CHECK ABS OPERATING SIGNAL

1. Connect CONSULT-II to Data Link Connector.
2. Turn ignition switch "ON". Set CONSULT-II in the active test mode to output an ABS operating signal. (Refer to "ACTIVE TEST PROCEDURE", "CONSULT-II Inspection Procedure", BR-60.)
3. An ABS operating signal lasts for 10 seconds. During the time the signal is being output, check resistance between transfer control unit connector terminal 32 and ground.  
**Resistance: 0.5Ω, max.**



ACTIVE TEST	
ABS OPER SIG	OFF
MONITOR	
ABS OPER SIG	OFF

SBR680E

**Is resistance within specifications?**

Yes	▶	CHECK transfer control unit. Refer to TF-117, "ABS OPERATION SIGNAL".
No	▶	Replace ABS actuator and electric unit.

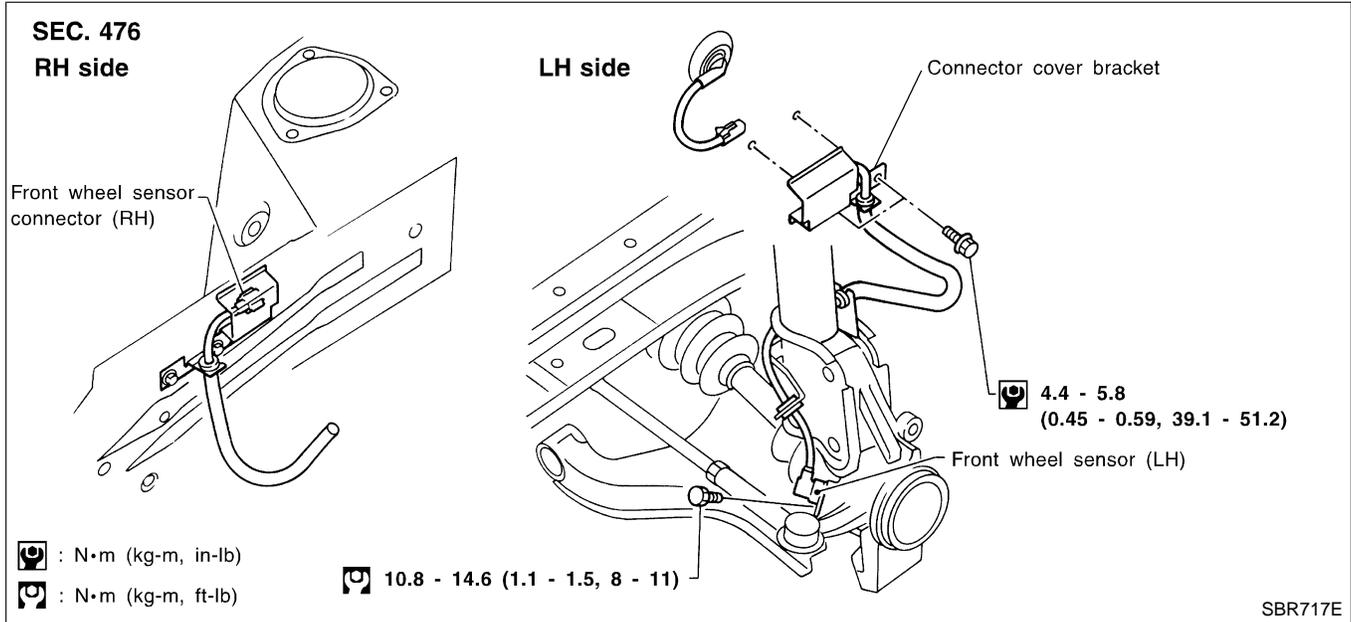
GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
BR  
ST  
RS  
BT  
HA  
SC  
EL  
IDX

**CAUTION:**

Be careful not to damage sensor edge and sensor rotor teeth. When removing the front or rear wheel hub assembly, disconnect the ABS wheel sensor from the assembly and move it away.

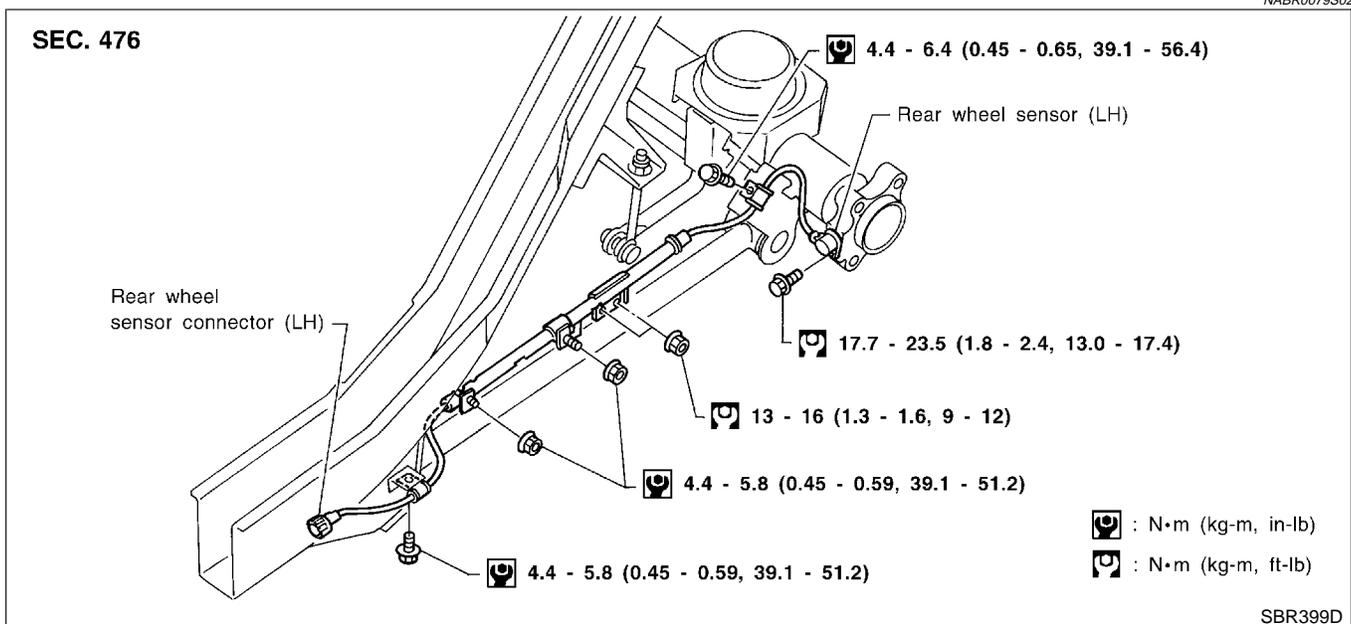
## Front Wheel Sensor

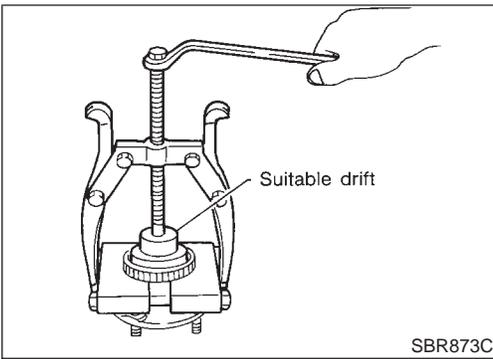
NABR0079S01



## Rear Wheel Sensor

NABR0079S02





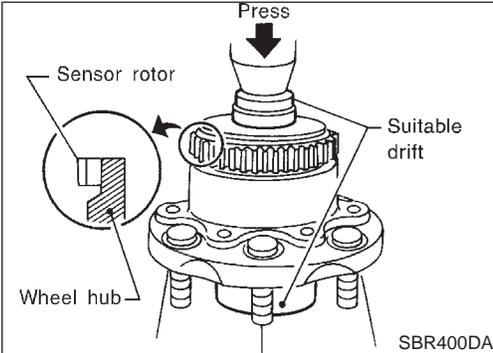
## Front Sensor Rotor

NABR0079S03

### REMOVAL

NABR0079S0301

1. Remove the front wheel hub. Refer to AX-9, "Disassembly".
2. Remove the sensor rotor using suitable puller, drift and bearing replacer.

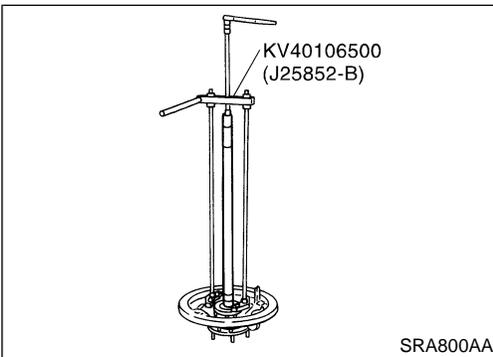


### INSTALLATION

NABR0079S0302

Install the sensor rotor using suitable drift and press.

- Always replace sensor rotor with new one.
- Pay attention to the direction of front sensor rotor as shown in figure.



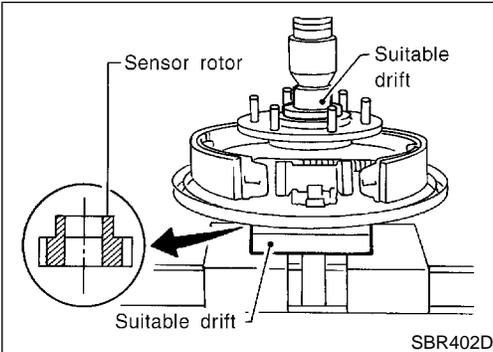
## Rear Sensor Rotor

NABR0079S04

### REMOVAL

NABR0079S0401

- Remove the sensor rotor using Tool.

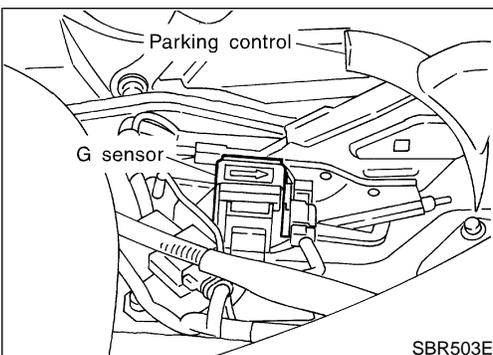


### INSTALLATION

NABR0079S0402

Install the sensor rotor using suitable drift and press.

- Always replace sensor rotor with new one.
- Pay attention to the direction of front sensor rotor as shown in figure.



## G Sensor

NABR0079S06

Always replace G sensor if bumped or dropped. Otherwise, performance characteristics of G sensor will be changed, which in turn changes ABS control performance characteristics.

GI  
MA  
EM  
LC  
EC  
FE  
CL  
MT  
AT  
TF  
PD  
AX  
SU  
BR  
ST  
RS  
BT  
HA  
SC  
EL  
IDX

## ABS Actuator and Electric Unit

NABR0079S07

**SEC. 476**  
**LHD models**

17.7 - 23.5  
(1.8 - 2.4,  
13 - 17)

6.1 - 12.7  
(0.62 - 1.3,  
54 - 112)

ABS actuator  
and electric  
unit

Brake tube  
connector

17.7 - 23.5  
(1.8 - 2.4, 13 - 17)

Front

To front wheel cylinder (LH)

To front wheel cylinder (RH)

To rear wheel cylinder

From master cylinder (secondary)

From master cylinder (primary)

---

Brake tube connector

FR

RR

Master cylinder

The way of connector lock

Lock

Unlock

⊙ : N•m (kg-m, in-lb)

⊙ : N•m (kg-m, ft-lb)

SBR716E

### REMOVAL

NABR0079S0701

1. Disconnect battery cable.
2. Drain brake fluid. Refer to "Changing Brake Fluid", BR-8.
3. Remove mounting bracket fixing bolts and nuts.
4. Disconnect connector, brake pipes and remove fixing nuts and actuator ground cable.

### INSTALLATION

NABR0079S0702

#### CAUTION:

After installation, refill brake fluid. Then bleed air. Refer to "Bleeding Brake System", BR-9.

1. Tighten actuator ground cable.

#### Place ground cable at a notch of mounting bracket.

2. Connect brake pipes temporarily.
3. Tighten fixing bolts and nuts.
4. Tighten brake pipes.
5. Connect connector and battery cable.

# SERVICE DATA AND SPECIFICATIONS (SDS)

General Specifications

## General Specifications

NABR0118  
Unit: mm (in)

Applied model		2WD	4WD
Front brake	Brake model	AD31VC	
	Cylinder bore diameter × number of pistons	44.45 (1.7500) × 2	
	Pad Length × width × thickness	132.0 × 52.5 × 11 (5.20 × 2.067 × 0.43)	
	Rotor outer diameter × thickness	300 × 28 (11.81 × 1.10)	
Rear brake	Brake model	LT30C	
	Cylinder bore diameter	22.23 (7/8)	
	Lining length × width × thickness	296 × 50 × 6.1 (11.65 × 1.97 × 0.240)	
	Drum inner diameter	295.0 (11.61)	
Master cylinder	Bore diameter	25.40 (1)	
Control valve	Valve model	Proportioning valve within master cylinder	Linkage type load sensing valve
	Split point kPa (kg/cm <sup>2</sup> , psi) × reducing ratio	2,942 (30, 427) × 0.2	(Variable) × 0.18
Brake booster	Booster model	M235T	
	Diaphragm diameter	Pri: 252 (9.92) Sec: 205 (8.07)	
Recommended brake fluid		DOT 3	

## Disc Brake

NABR0119  
Unit: mm (in)

Brake model	AD31VC	
Pad wear limit	Minimum thickness	2.0 (0.079)
Rotor repair limit	Minimum thickness	26.0 (1.024)

## Drum Brake

NABR0120  
Unit: mm (in)

Brake model	LT30C	
Lining wear limit	Minimum thickness	1.5 (0.059)
Drum repair limit	Maximum inner diameter	296.5 (11.67)
	Out-of-round limit	0.03 (0.0012)

## Brake Pedal

NABR0121  
Unit: mm (in)

Transmission		M/T	A/T
Free height "H"		165 - 175 (6.50 - 6.89)	175 - 185 (6.89 - 7.28)
Depressed height "D" [under force of 490 N (50 kg, 110 lb) with engine running]		65 (2.56)	70 (2.76)
Clearance "C" between pedal stopper and threaded end of stop lamp switch or ASCD switch		0.3 - 1.0 (0.012 - 0.039)	
Pedal free play	At clevis	1.0 - 3.0 (0.039 - 0.118)	
	At pedal pad	1 - 3 (0.04 - 0.12)	

\*: Measured from surface of metal panel to pedal pad

# SERVICE DATA AND SPECIFICATIONS (SDS)

Parking Brake Control

## Parking Brake Control

NABR0084  
Unit: notch

Control Type	Center lever
Lever stroke [under force of 196 N (20 kg, 44 lb)]	6 - 8
Lever stroke when warning switch comes on	1 or less