## HEATER & AIR CONDITIONER

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## SECTION

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#### When you read wiring diagrams:

- Read GI section, "HOW TO READ WIRING DIAGRAMS".
  See EL section, "POWER SUPPLY ROUTING" for power distribution circuit.
  When you perform trouble diagnoses, read GI section, "HOW TO FOLLOW FLOW CHART IN TROUBLE DIAGNOSES" and "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT".

## Supplemental Restraint System (SRS) "AIR BAG"

The Supplemental Restraint System "Air Bag", used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and on the instrument panel on the passenger side), a diagnosis sensor unit, warning lamp, wiring harness and spiral cable. Information necessary to service the system safely is included in the **RS section** of this Service Manual.

#### **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses are covered with yellow insulation either just before the harness connectors or for the complete harness, for easy identification.

## Precautions for Working with HFC-134a (R-134a)

#### WARNING:

- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. These refrigerants must never be mixed, even in the smallest amounts. If the refrigerants are mixed, compressor failure is likely to occur.
- Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If lubricant other than that specified is used, compressor failure is likely to occur.
- The specified HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
  - a: When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
  - b: When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
  - c: Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.
  - d: Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from the A/C system, using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment), or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
  - e: Do not allow lubricant (Nissan A/C System Oil Type S) to come in contact with styrofoam parts. Damage may result.

#### **WARNING:**

#### **General Refrigerant Precautions**

- Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioning system is discharged.
- Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.
- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a warm pail of water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.
- Do not introduce compressed air to any refrigerant container or refrigerant component.

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#### **Precautions for Refrigerant Connection**

#### **WARNING:**

Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

#### **CAUTION:**

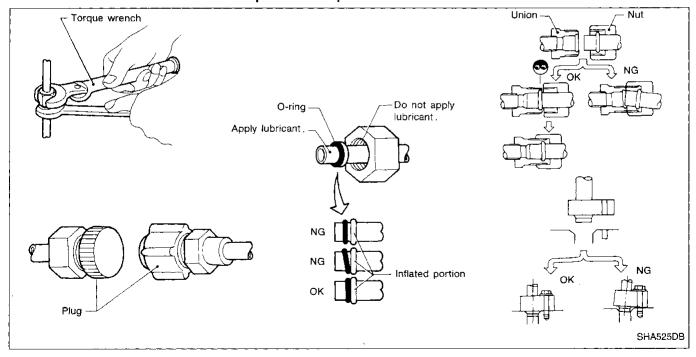
When replacing or cleaning refrigerant cycle components, observe the following.

- When the compressor is removed, store it in the same position as it is when mounted on the car. Failure to do so will cause lubricant to enter the low pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, immediately plug all openings to prevent entry of dirt and moisture.
- When installing an air conditioner in the vehicle, connect the pipes as the final stage of the operation. Do not remove the seal caps of pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply lubricant to portions shown in illustration. Be careful not to apply lubricant to threaded portion.

Lubricant name: Nissan A/C System Oil Type S

Part number: KLH00-PAGS0

- O-ring must be closely attached to inflated portion of tube.
- After inserting tube into union until O-ring is no longer visible, tighten nut to specified torque.
- After connecting line, conduct leak test and make sure that there is no leakage from connections.
   When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.



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#### **Precautions for Servicing Compressor**

- Plug all openings to prevent moisture and foreign matter from entering.
- . When the compressor is removed, store it in the same position as it is when mounted on the car.
- When replacing or repairing compressor, follow "Maintenance of Lubricant Quantity in Compressor" exactly. Refer to HA-100.
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated, with lubricant, wipe it off by using a clean waste cloth moistened with thinner.
- After compressor service operation, turn the compressor shaft by hand more than five turns in both directions. This will equally distribute lubricant inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for one hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for normal operation.

#### **Special Service Tools**

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description	. 同 <u>国</u>
KV99106100 (J-41260)	Removing center bolt	CL
Clutch disc wrench		MT
	NT232	Æĵ
		ِيْلِ <u>.</u>
		PD
	When replacing the magnet clutch in the above compressor, use a clutch disc wrench with	FA
	the pin side on the clutch disc to remove it.	RA
	NT378 Clutch disk wrench	BR
KV99232340 (J-38874)	Removing clutch disc	
or KV992T0001 ( — )		D\$
Clutch disc puller	NT376	67
KV99106200 (J-41261) Pulley installer	Installing pulley	НА
i andy installer		
	NT235	idx

## HFC-134a (R-134a) Service Tools and Equipment

Never mix HFC-134a refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubricant

Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/lubricant.

Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricant.

Adapters that convert one size fitting to another must never be used: refrigerant/lubricant contamination will occur and compressor failure will result.

Tool number (Kent-Moore No.) Tool name	Description	Note
HFC-134a (R-134a) refrigerant	NT196	Container color: Light blue Container marking: HFC-134a (R-134a) Fitting size: Thread size Iarge container 1/2"-16 ACME
KLH00-PAGS0 ( — ) Nissan A/C System Oil Type S	NT197	Type: Poly alkyline glycol oil (PAG), type S Application: HFC-134a (R-134a) swash plate (piston) compressors (Nissan only) Lubricity: 40 mt (1.4 US fl oz, 1.4 lmp fl oz)
(J-39500-NI) Recovery/Recycling Recharging equipment (ACR4)	NT195	Function: Refrigerant Recovery and Recycling and Recharging
(J-39400) Electrical leak detector	NT198	Power supply:  DC 12 V (Cigarette lighter)
(J-39183) Manifold gauge set (with hoses and couplers)	NT199	Identification:  The gauge face indicates R-134a.  Fitting size: Thread size  1/2"-16 ACME

#### PRECAUTIONS AND PREPARATION

MANUAL AND AUTO

## HFC-134a (R-134a) Service Tools and Equipment (Cont'd)

Tool number (Kent-Moore No.) Tool name	Description	Note	
Service hoses  • High side hose (J-39501-72)  • Low side hose (J-39502-72)  • Utility hose (J-39476-72)	NT201	Hose color:  • Low hose: Blue with black stripe  • High hose: Red with black stripe  • Utility hose: Yellow with black stripe or green with black stripe  Hose fitting to gauge:  • 1/2"-16 ACME	
Service couplers  High side coupler (J-39500-20)  Low side coupler (J-39500-24)	NT202	Hose fitting to service hose:  • M14 x 1.5 fitting is optional or permanently attached.	
(J-39650) Refrigerant weight scale	NT200	For measuring of refrigerant Fitting size: Thread size  1/2"-16 ACME	[
(J-39649) Vacuum pump (Including the isolator valve)	NT203	Capacity:  • Air displacement: 4 CFM  • Micron rating: 20 microns  • Oil capacity: 482 g (17 oz)  Fitting size: Thread size  • 1/2"-16 ACME	

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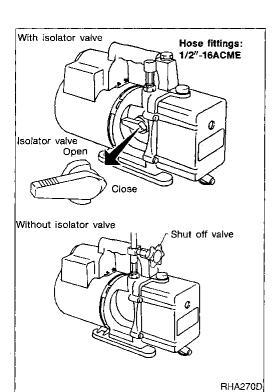
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## Precautions for Service Equipment RECOVERY/RECYCLING EQUIPMENT

Follow the manufacturer's instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

#### **ELECTRONIC LEAK DETECTOR**

Follow the manufacture's instructions for tester operation and tester maintenance.



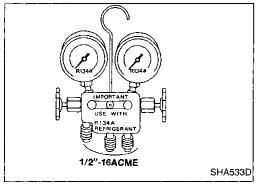
#### **VACUUM PUMP**

The lubricant contained inside the vacuum pump is not compatible with the specified lubricant for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. So the vacuum pump lubricant may migrate out of the pump into the service hose. This is possible when the pump is switched off after evacuation (vacuuming) and hose is connected to it

To prevent this migration, use a manual valve situated near the hose-to-pump connection, as follows.

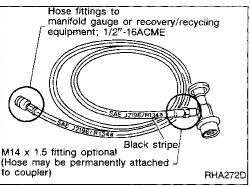
- Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.
- For pumps without an isolator, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.
- If the hose has an automatic shut off valve, disconnect the hose from the pump: as long as the hose is connected, the valve is open and lubricating oil may migrate.

Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.



#### **MANIFOLD GAUGE SET**

Be certain that the gauge face indicates R-134a or 134a. Make sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) along with specified lubricant.

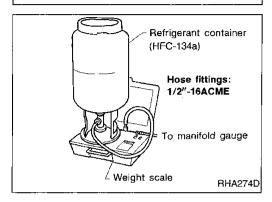


#### SERVICE HOSES

Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive shut off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.

#### PRECAUTIONS AND PREPARATION

# Shut-off valve M14 x 1.5 fitting optional (Hose may be permanently attached to coupler) RHA273D



## Precautions for Service Equipment (Cont'd) SERVICE COUPLERS

Never attempt to connect HFC-134a (R-134a) service couplers to an CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

Shut off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close

#### REFRIGERANT WEIGHT SCALE

Verify that no refrigerant other than HFC-134a (R-134a) and specified lubricants have been used with the scale. If the scale controls refrigerant flow electronically, the hose fitting must be 1/2"-16 ACME.

#### **CHARGING CYLINDER**

Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.



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#### **Refrigeration Cycle**

#### REFRIGERANT FLOW

The refrigerant flows in the standard pattern, that is, through the compressor, the condenser, the liquid tank, through the evaporator, and back to the compressor.

The refrigerant evaporation through the evaporator coil is controlled by an externally equalized expansion valve, located inside the evaporator case.

#### FREEZE PROTECTION

Under normal operating conditions, when the A/C is switched on, the compressor runs continuously, and the evaporator pressure, and therefore temperature, is controlled by the V-6 variable displacement compressor to prevent freeze up.

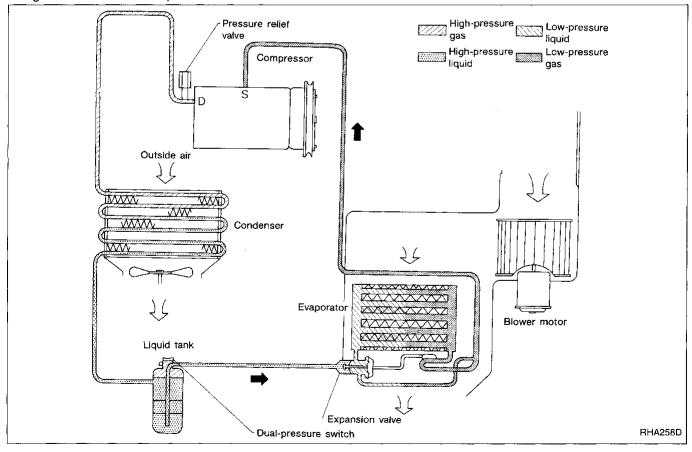
#### REFRIGERANT SYSTEM PROTECTION

#### **Dual-pressure switch**

The refrigerant system is protected against excessively high or low pressures by the dual-pressure switch, located on the liquid tank. If the system pressure rises above, or falls below the specifications, the dual-pressure switch opens to interrupt the compressor operation.

#### Pressure relief valve

The refrigerant system is also protected by a pressure relief valve, located on the end of high flexible hose near compressor. When the pressure of refrigerant in the system increases to an abnormal level [more than 3,727 kPa (38 kg/cm², 540 psi)], the release port on the pressure relief valve automatically opens and releases refrigerant into the atmosphere.



#### V-6 Variable Displacement Compressor

#### GENERAL INFORMATION

- 1. The V-6 variable compressor differs from previous units. The vent temperatures of the V-6 variable compress do not drop too far below 5°C (41°F) when:
  - evaporator intake air temperature is less than 20°C (68°F)
  - engine is running at speeds less than 1,500 rpm.

This is because the V-6 compressor provides a means of "capacity" control.

- 2. The V-6 variable compressor provides refrigerant control under varying conditions. During cold winters, it may not produce high refrigerant pressure discharge (compared to previous units) when used with air conditioning systems.
- 3. A "clanking" sound may occasionally be heard during refrigerant charge. The sound indicates that the tilt angle of the swash plate has changed and is not a problem.
- 4. For air conditioning systems with the V-6 compressor, the clutch remains engaged unless: the system main switch, fan switch or ignition switch is turned OFF. When ambient (outside) temperatures are low or when the amount of refrigerant is insufficient, the clutch is disengaged to protect the compressor.
- 5. A constant range of suction pressure is maintained when engine speed is greater than a certain value. It normally ranges from 147 to 177 kPa (1.5 to 1.8 kg/cm², 21 to 26 psi) under varying conditions. In previous compressors, however, suction pressure was reduced with increases in engine speed.

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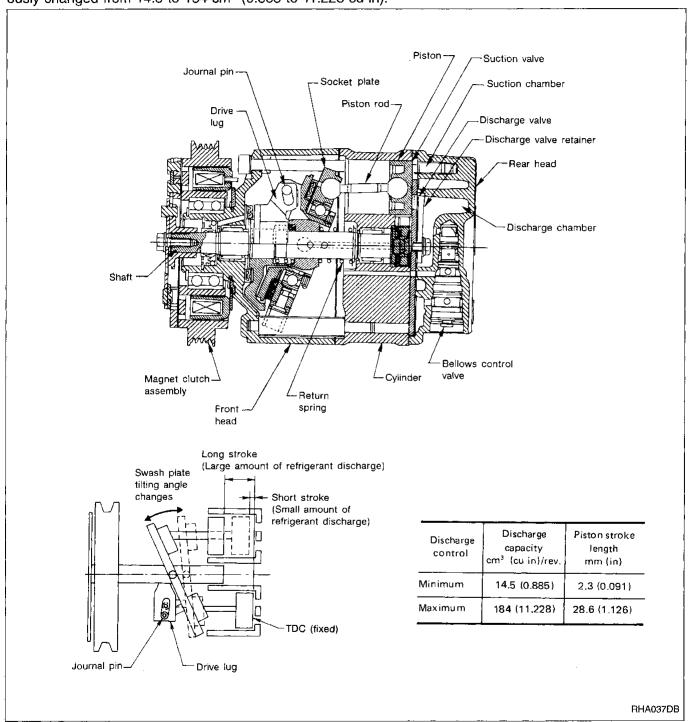
#### V-6 Variable Displacement Compressor (Cont'd)

#### **DESCRIPTION**

#### General

The variable compressor is basically a swash plate type that changes piston stroke in response to the required cooling capacity.

The tilt of the swash plate allows the piston's stroke to change so that refrigerant discharge can be continuously changed from 14.5 to 184 cm<sup>3</sup> (0.885 to 11.228 cu in).



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#### V-6 Variable Displacement Compressor (Cont'd)

#### Operation

#### 1. Operation control valve

Operation control valve is located in the suction port (low-pressure) side, and opens or closes in response to changes in refrigerant suction pressure.

Operation of the valve controls the internal pressure of the crankcase.

The angle of the swash plate is controlled between the crankcase's internal pressure and the piston cylinder pressure.

#### 2. Maximum cooling

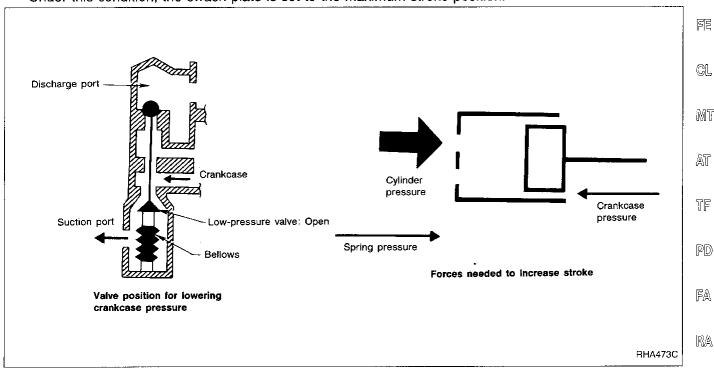
Refrigerant pressure on the low-pressure side increases with an increase in heat loads.

When this occurs, the control valve's bellows compress to open the low-pressure side valve and close the high-pressure side valve.

This causes the following pressure changes:

- the crankcase's internal pressure to equal the pressure on the low-pressure side;
- the cylinder's internal pressure to be greater than the crankcase's internal pressure.

Under this condition, the swash plate is set to the maximum stroke position.



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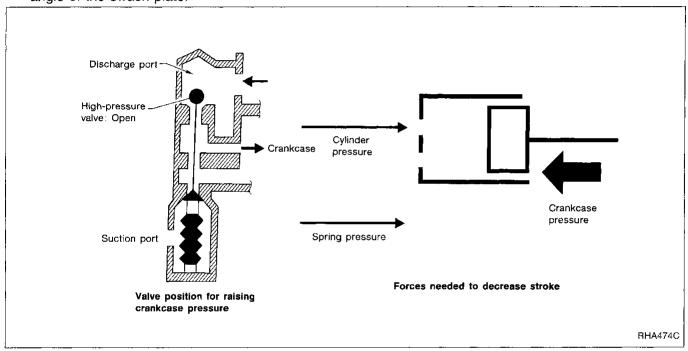
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#### V-6 Variable Displacement Compressor (Cont'd)

#### 3. Capacity control

- Refrigerant pressure on suction side is low during high speed driving or when ambient or interior temperature is low.
- The bellows expands when refrigerant pressure on the suction pressure side drops below approximately 177 kPa (1.8 kg/cm², 26 psi).
  - Since suction pressure is low, it makes the suction port close and the discharge port open. Thus, crank-case pressure becomes high as high pressure enters the crankcase.
- The force acts around the journal pin near the swash plate, and is generated by the pressure difference before and behind the piston.

The drive lug and journal pin are located where the piston generates the highest pressure. Piston pressure is between suction pressure Ps and discharge pressure Pd, which is near suction pressure Ps. If crankcase pressure Pc rises due to capacity control, the force around the journal pin makes the swash plate angle decrease and also the piston stroke decrease. In other words, crankcase pressure increase triggers pressure difference between the piston and the crankcase. The pressure difference changes the angle of the swash plate.



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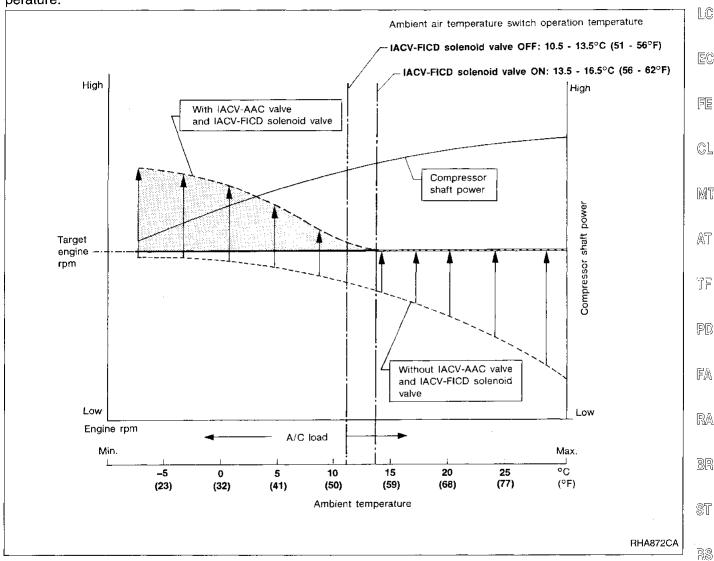
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#### V-6 Variable Displacement Compressor (Cont'd)

#### FICD CONTROL SYSTEM

#### General

With the variable displacement compressor, the compressor power requirements differ from when the ambient temperature is high and maximum cooling effect is required (i.e., when refrigerating load is large and the tilt angle of the compressor swash plate is large) to when the ambient temperature is low and less cooling effect is required (i.e., when refrigerating load is small and the tilt angle of the swash plate is small). To correspond correctly to this change in compressor power requirements, it is also necessary to control the operation of the IACV-FICD according to the refrigerating load. Thus, an ambient air temperature switch is provided on the front face of the condenser so that the IACV-FICD can be controlled depending on the ambient temperature.



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#### V-6 Variable Displacement Compressor (Cont'd)

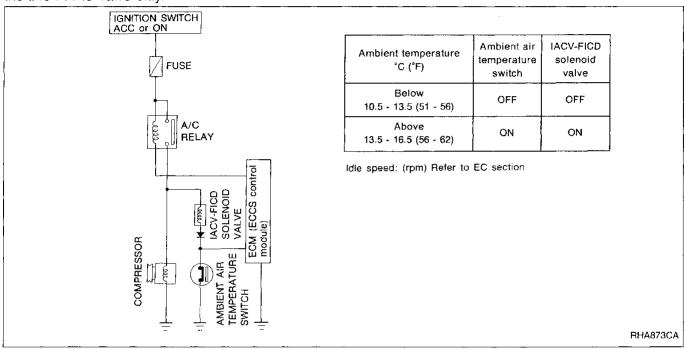
#### Operation

When the air conditioner is OFF, the ECM (ECCS control module) detects the load applied to the engine, and controls the IACV-AAC valve to adjust the engine idling speed to the appropriate rpm by supplying additional air from the IACV-AAC valve.

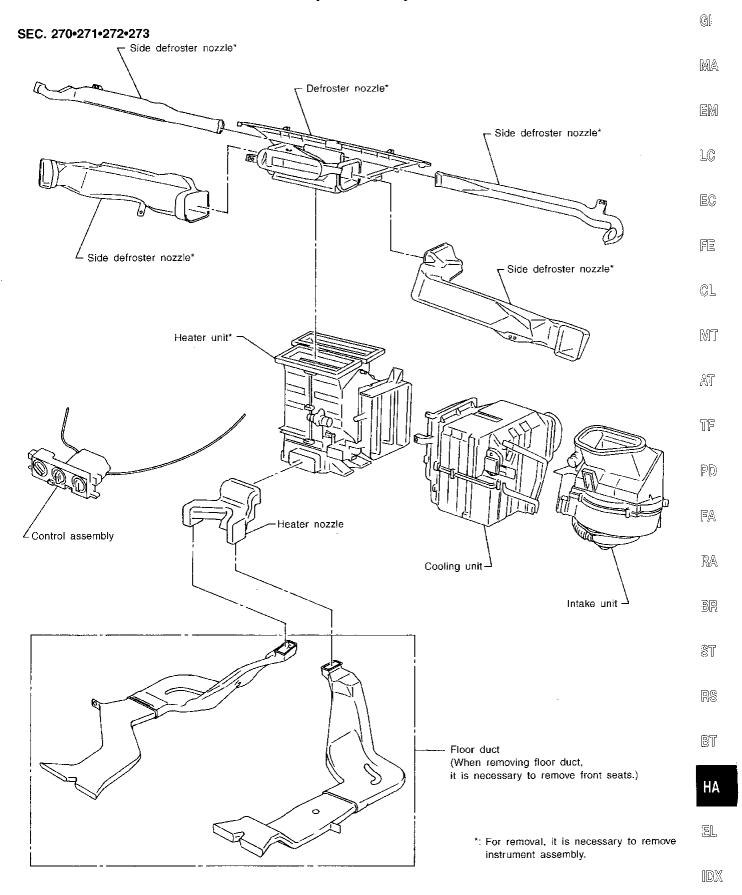
When the air conditioner is ON (A/C relay is ON), and when the ambient air temperature switch is ON (this switch turns ON automatically when the ambient temperature rises to approx. 16.5°C (62°F) or higher), the IACV-FICD solenoid valve is energized and additional air is supplied to the engine.

If the appropriate engine speed is not reached, the IACV-AAC valve supplies the additional air required to increase the engine rpm.

If the ambient air temperature switch is OFF (this switch turns OFF when the ambient temperature is below 13.5°C (56°F) even when the air conditioner is ON (A/C relay is ON), the IACV-FICD solenoid valve is deenergized, and the idling speed is controlled so that the appropriate rpm can be achieved by operation of the IACV-AAC valve only.

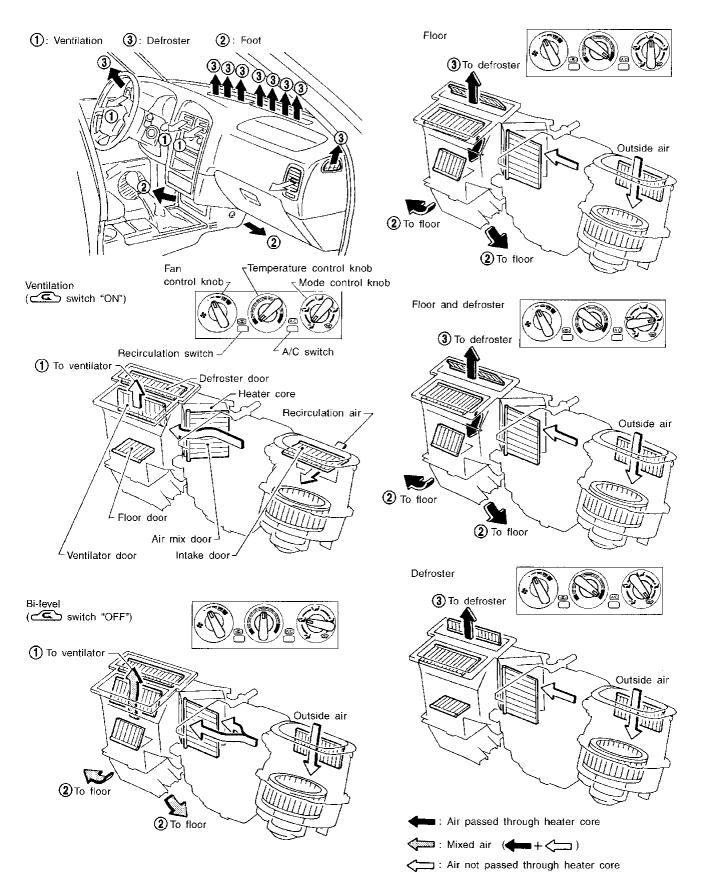


#### **Component Layout**

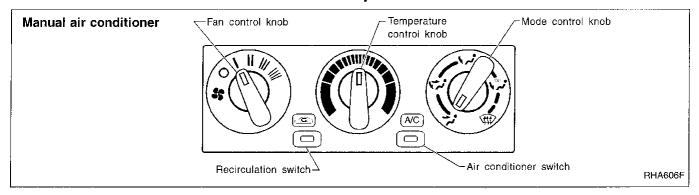


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#### **Discharge Air Flow**



#### **Control Operation**



#### **FAN CONTROL KNOB**

This knob turns the fan ON and OFF, and controls fan speed.

#### MODE CONTROL KNOB

This knob controls the outlet air flow. In "DEF" or "F/D" mode, the intake door is set to "FRESH".

#### TEMPERATURE CONTROL KNOB

This knob allows adjustment of the temperature of the outlet air.

#### **RECIRCULATION (REC) SWITCH**

OFF position: Outside air is drawn into the passenger compartment.

ON position: Interior air is recirculated inside the vehicle. The indicator lamp will also light.

#### **AIR CONDITIONER SWITCH**

The air conditioner switch controls the A/C system. When the switch is depressed with the fan ON, the compressor will turn ON. The indicator lamp will also light.

The air conditioner cooling function operates only when the engine is running.

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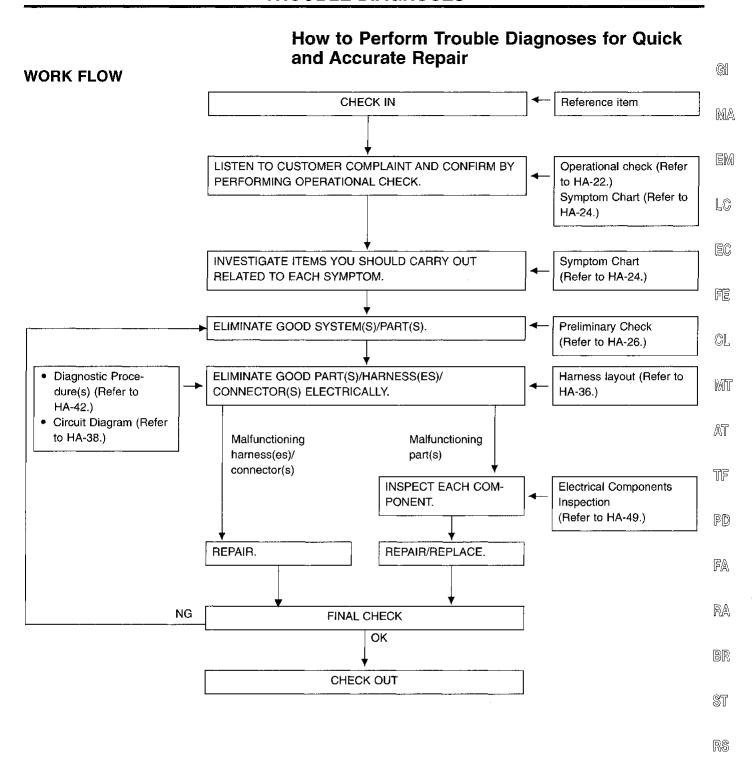
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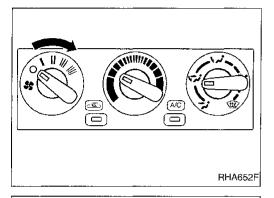
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#### **Operational Check**

The purpose of the operational check is to confirm that the system operates as it should. The systems which are checked are the blower, mode (discharge air), intake air, temperature decrease, temperature increase.

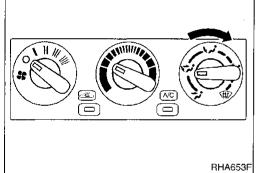
#### **CONDITIONS:**

Engine running at normal operating temperature.



#### PROCEDURE:

- 1. Check blower
- Turn fan control knob to 1-speed.
   Blower should operate on 1-speed.
- 2) Then turn fan control knob to 2-speed.
- Continue checking blower speed until all four speeds are checked.
- 4) Leave blower on 4-speed.



#### 2. Check discharge air.

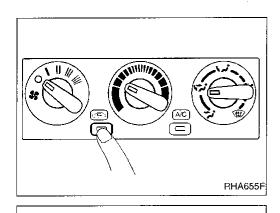
Turn mode control knob.

Mode	Air	outlet/dis	tribution
control knob	Face	Foot	Defroste
نير	100%	_	_
(70	60%	40%	_
المر)	-	80%	20%
(W)	_	60%	40%
<b>W</b>	-		100%

2) Confirm that discharge air comes out according to the air distribution table at left.

Refer to "Discharge Air Flow" in "DESCRIPTION" (HA-18).

#### TROUBLE DIAGNOSES



#### Operational Check (Cont'd)

#### 3. Check recirculation

Press recirculation switch. Recirculation indicator should light.

Listen for intake door position change (you should hear blower sound change slightly).

#### NOTE:

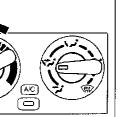
Confirm that the RECIRCULATION (REC) switch is canceled in the DEF ( ) and F/D ( ) mode.



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#### Check temperature decrease

- Turn temperature control knob to full cold.
- Check for cold air at discharge air outlets.

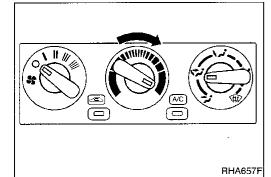


EC









Check temperature increase

Turn temperature control knob to full hot. 1)



2) Check for hot air at discharge air outlets.



PD

RA





Turn fan control knob to the desired (1 to 4-speed) position and push the air conditioner switch to turn ON the air conditioner. The indicator light should come on when air conditioner is ON.



BR

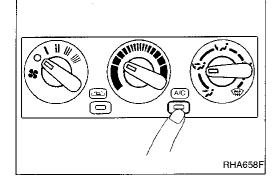








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#### **Symptom Chart**

#### **DIAGNOSTIC TABLE**

PROCEDURE	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		minary eck			Diagnostic Procedure	
REFERENCE PAGE	HA-26	HA-27	HA-28	HA-29	HA-42	HA-44	HA-46
SYMPTOM	Preliminary check 1	Preliminary check 2	Preliminary check 3	Preliminary check 4	Diagnostic procedure 1	Diagnostic procedure 2	Diagnostic procedure 3
A/C does not blow cold air.	0				0		0
Blower motor does not rotate.	0				0		
Insufficient heating				0	0		
Air outlet does not change.		0					
Intake door does not change.						•	
Magnet clutch does not operate when A/C switch and fan switch are ON.	0		,				2
Noise			0				<del></del>

The number means checking order.
 : As for checking order, refer to each flow chart. (It depends on malfunctioning portion.)

## TROUBLE DIAGNOSES Symptom Chart (Cont'd)

											<b>_</b> (1)
				Electrical	Components	Inspection					– MA
HA-49	HA-49	HA-49	HA-50	HA-50	HA-49	HA-50	HA-50	Refer to EC section	Refer to EL section		- IVILA EM
								(e)			LC
·								ntrol modu			EC
								ingine co			FĒ
					9 d d d d d d d d d d d d d d d d d d d			, ECM (E			CL
				· w				nodule)	j		MT
i.	stor						ire switch	S control r	system		AT
Blower motor	Blower resistor	A/C switch	REC switch	Mode switch	Fan switch	A/C relay	Dual-pressure switch	ECM (ECCS control module), ECM (Engine control module)	Illumination system	Hamess	TF
0	0	0			0	0	0	0		0	- PD
0	0				0					0	- - ~
										0	- FA -
		· · · · · · · · · · · · · · · · · · ·								0	RA
<u>., ., ., </u>		0	0	0	0	0	0	0		0	- BR
										_	-

RS

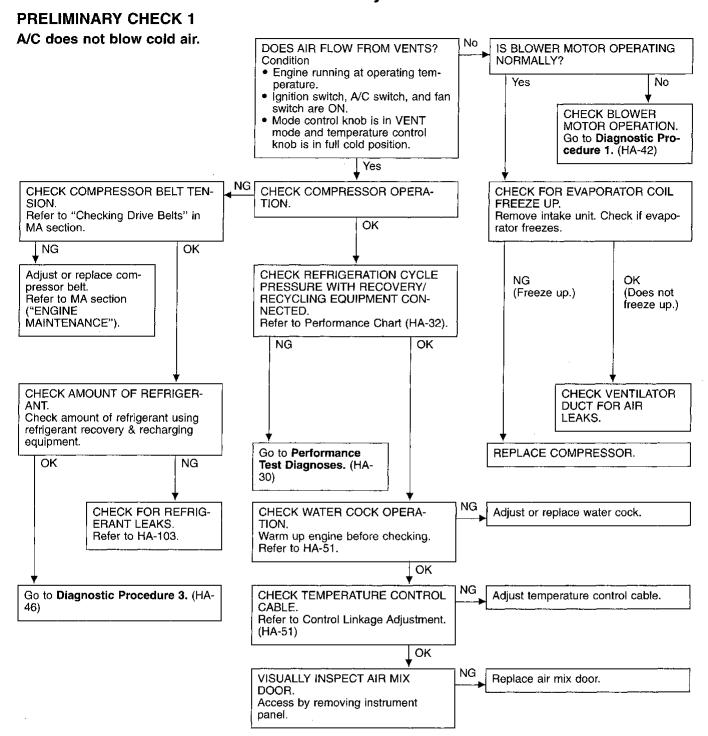
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#### **Preliminary Check**



**G**]

MA

EM

LC

EC

FE

GL

MT

AT

TF

PD

FA

RA

BR

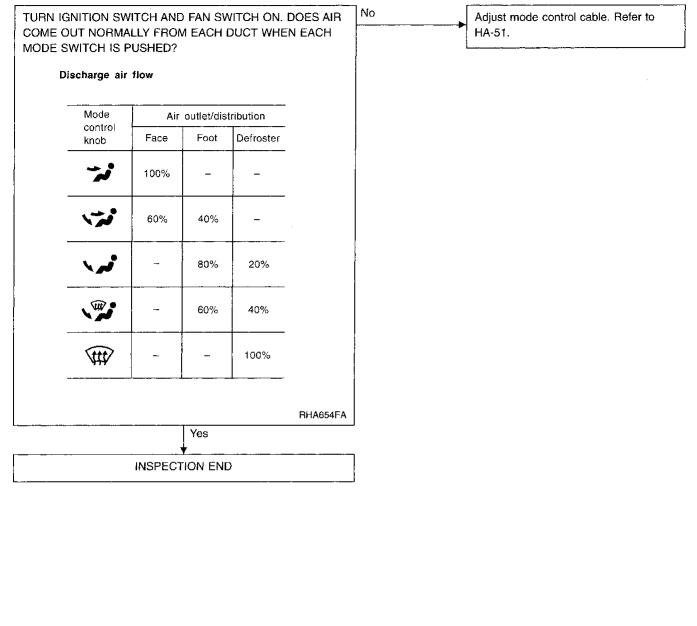
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#### **TROUBLE DIAGNOSES**

#### Preliminary Check (Cont'd)

#### **PRELIMINARY CHECK 2**

Air outlet does not change.



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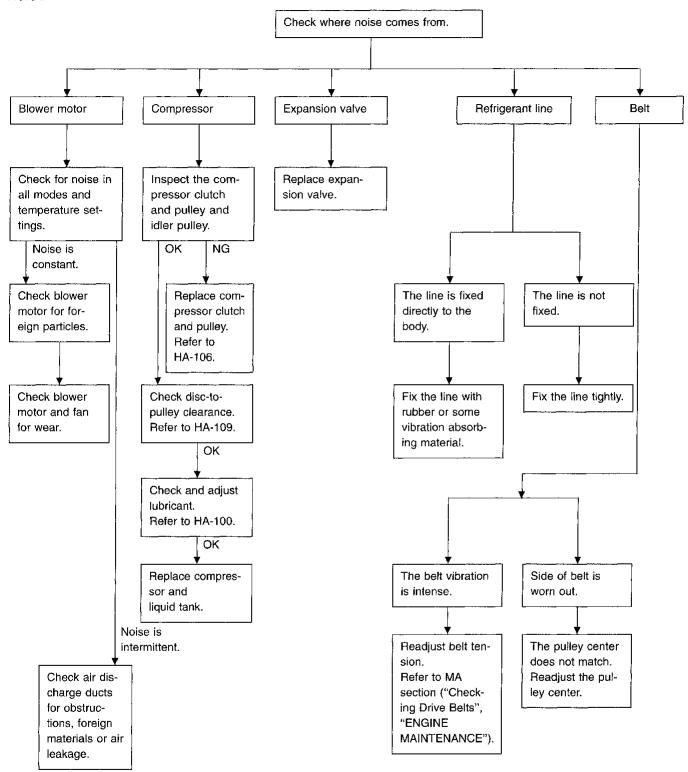
BT

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#### Preliminary Check (Cont'd)

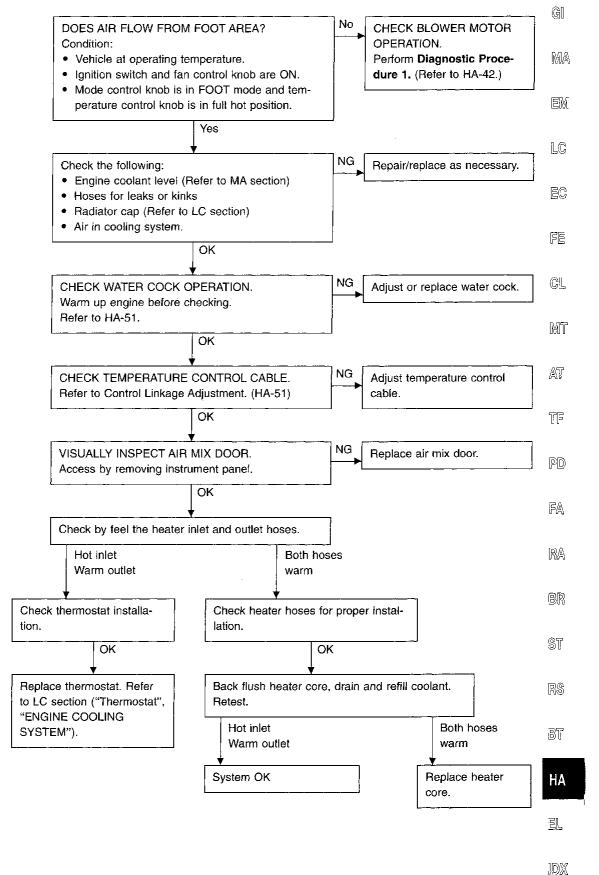
#### **PRELIMINARY CHECK 3**

Noise

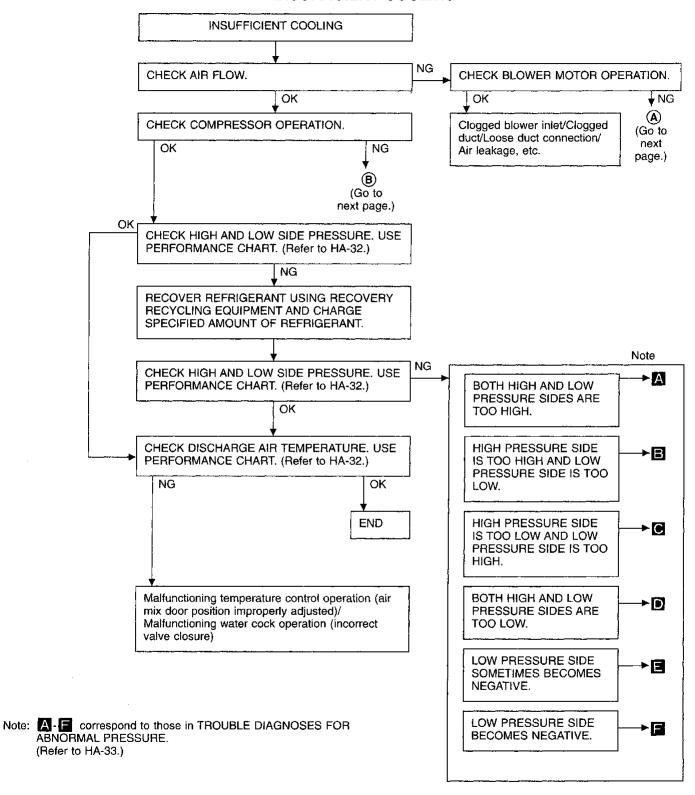


#### Preliminary Check (Cont'd)

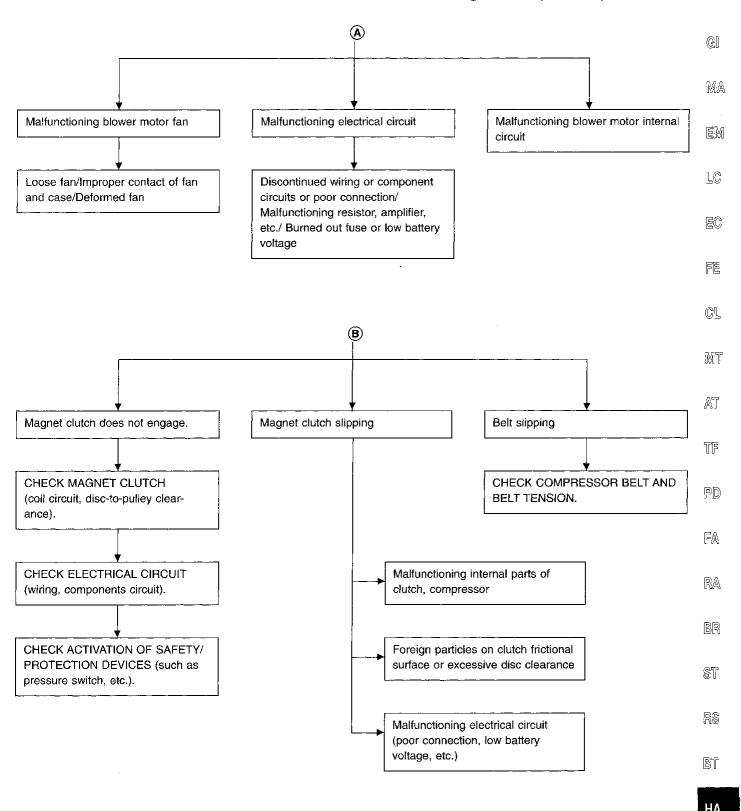
## PRELIMINARY CHECK 4 Insufficient heating



## Performance Test Diagnoses INSUFFICIENT COOLING



#### Performance Test Diagnoses (Cont'd)



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**HA-31** 1033

#### **Performance Chart**

#### **TEST CONDITION**

Testing must be performed as follows:

Vehicle location: Indoors or in the shade (in a well-ventilated

place)

Doors: Closed Door window: Open

Hood: Open TEMP.: Max. COLD Discharge Air: Face Vent REC switch: (Recirculation) set FAN speed: High speed

Engine speed: Idle speed

Operate the air conditioning system for 10 minutes before tak-

ing measurements.

## TEST READING Recirculating-to-discharge air temperature table

•	circulating air) ssembly inlet	Discharge air temperature at center ventilator			
Relative humidity  %  Air temperature  % °C (°F)		°C (°F)			
50 - 60	25 (77)	6.0 - 9.0 (43 - 48)			
	30 (86)	10.0 - 13.6 (50 - 56)			
	35 (95)	15.2 - 19.5 (59 - 67)			
	40 (104)	22.5 - 27.1 (73 - 81)			
	25 (77)	9.0 - 12.2 (48 - 54)			
CO 70	30 (86)	13.6 - 17.2 (56 - 63)			
60 - 70	35 (95)	19.5 - 23.7 (67 - 75)			
	40 (104)	27.1 - 32.3 (81 - 90)			

#### Ambient air temperature-to-operating pressure table

Ambient air		High managers (Diaghassa side)	Law manager (Custian side)		
Relative humidity %	Air temperature °C (°F)	High-pressure (Discharge side) kPa (kg/cm², psi)	Low-pressure (Suction side) kPa (kg/cm <sup>2</sup> , psi)		
	25 (77)	1,226 - 1,638 (12.5 - 16.7, 178 - 237)	172 - 250 (1.75 - 2.55, 25 - 36)		
	30 (86)	1,422 - 1,883 (14.5 - 19.2, 206 - 273)	196 - 275 (2.0 - 2.8, 28 - 40)		
50 - 70		1,657 - 2,187 (16.9 - 22.3, 240 - 317)	231 - 309 (2.35 - 3.15, 33 - 45)		
	40 (104)	1,922 - 2,501 (19.6 - 25.5, 279 - 363)	280 - 373 (2.85 - 3.8, 41 - 54)		

#### **Trouble Diagnoses for Abnormal Pressure**

Whenever system's high and/or low side pressure is abnormal, diagnose using a manifold gauge. The marker above the gauge scale in the following tables indicates the standard (normal) pressure range. Since the standard (normal) pressure, however, differs from vehicle to vehicle, refer to HA-32 ("Ambient air temperature-to-operating pressure table").

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
oth high and low-pressure des are too high.	<ul> <li>Pressure is reduced soon after water is splashed on condenser.</li> </ul>	Excessive refrigerant charge in refrigeration cycle	Reduce refrigerant until speci- fied pressure is obtained.
	Air suction by cooling fan is insufficient.	Insufficient condenser cooling performance  1 Condenser fins are clogged. 2 Improper fan rotation of cooling fan	Clean condenser. Check and repair cooling fan as necessary.
	Low-pressure pipe is not cold.     When compressor is stopped high-pressure value quickly	Poor heat exchange in con- denser (After compressor operation stops, high pressure decreases	Evacuate repeatedly and recharge system.
ъ <sup>*</sup> АС359А	drops by approximately 196 kPa (2 kg/cm², 28 psi). It then decreases gradually thereafter.	too slowly.)   Air in refrigeration cycle	
	Engine tends to overheat.	Engine cooling systems mal- function.	Check and repair each engine cooling system.
	An area of the low-pressure pipe is colder than areas near the evaporator outlet.	Excessive liquid refrigerant on low-pressure side     Excessive refrigerant dis-	Replace expansion valve.
	Plates are sometimes covered with frost.	charge flow  Expansion valve is open a little compared with the specification.	
		Improper thermal valve	
		installation (2) Improper expansion valve adjustment	
igh-pressure side is too high nd low-pressure side is too w.	Upper side of condenser and high-pressure side are hot, however, liquid tank is not so	High-pressure tube or parts located between compressor and condenser are clogged or	<ul> <li>Check and repair or replace malfunctioning parts.</li> <li>Check lubricant for contami-</li> </ul>
	hot.	crushed.	nation.
		·	
(TO) (HI)			
AC360A			

MX

#### **TROUBLE DIAGNOSES**

## Trouble Diagnoses for Abnormal Pressure (Cont'd)

(Cont'd)						
Gauge indication	Refrigerant cycle	Probable cause	Corrective action			
High-pressure side is too low and low-pressure side is too high.	High and low-pressure sides become equal soon after compressor operation stops.	Compressor pressure operation is improper.  Damaged inside compressor packings	Replace compressor.			
LO HI  AC356A	No temperature difference between high and low-pressure sides	Compressor pressure operation is improper.  Damaged inside compressor packings.	Replace compressor.			
Both high- and low-pressure sides are too low.	<ul> <li>There is a big temperature difference between receiver drier outlet and inlet. Outlet temperature is extremely low.</li> <li>Liquid tank inlet and expansion valve are frosted.</li> </ul>	Compressor discharge capacity does not change. (Compressor stroke is set at maximum.)	Replace liquid tank.     Check lubricant for contamination.			
LO HI  AC353A	Temperature of expansion valve inlet is extremely low as compared with areas near liquid tank. Expansion valve inlet may be frosted. Temperature difference occurs somewhere in high-pressure side	High-pressure pipe located between receiver drier and expansion valve is clogged.	<ul> <li>Check and repair malfunctioning parts.</li> <li>Check lubricant for contamination.</li> </ul>			
AC393A	<ul> <li>Expansion valve and liquid tank are warm or only cool when touched.</li> </ul>	Low refrigerant charge ↓ Leaking fittings or components	Check refrigerant for leaks. Refer to "Checking Refrigerant Leaks", HA-103.			
Both high- and low-pressure sides are too low.	There is a big temperature difference between expansion valve inlet and outlet while the valve itself is frosted.	Expansion valve closes a little compared with the specification.  1 Improper expansion valve adjustment 2 Malfunctioning thermal valve 3 Outlet and inlet may be clogged.	<ul> <li>Remove foreign particles by using compressed air.</li> <li>Check lubricant for contamination.</li> </ul>			
(O) (H)	An area of the low-pressure pipe is colder than areas near the evaporator outlet.	Low-pressure pipe is clogged or crushed.	<ul> <li>Check and repair malfunctioning parts.</li> <li>Check lubricant for contamination.</li> </ul>			
AC353A	Air flow volume is not enough or is too low.	Evaporator is frozen.   Compressor discharge capacity does not change. (Compressor stroke is set at maximum length.)	Replace compressor.			

#### TROUBLE DIAGNOSES

## Trouble Diagnoses for Abnormal Pressure (Cont'd)

Low-pressure side sometimes becomes negative.  ■ Air conditioning system does not function and does not cyclically cool the compartment air.  ■ The system constantly functions for a certain period of time after compressor is stopped and restarted.  ■ Air conditioning system does not discharge cyclically.  ■ Moisture is frozen at expansion valve outlet and inlet.  ■ Water is mixed with refrigerant.  ■ Drain water from refrigerant or replace refrigerant.  ■ Refrigerant does not discharge cyclically.  ■ Moisture is frozen at expansion valve outlet and inlet.  ■ Water is mixed with refrigerant.	MA EM LC EC
LO HI	EC
	FE
AC354A Low-pressure side becomes Liquid tank or front/rear side of High-pressure side is closed Leave the system at rest until	GL
negative.  expansion valve's pipe is frosted or dewed.  and refrigerant does not flow.  Expansion valve or liquid tank is frosted.  no frost is present. Start it again to check whether or not the problem is caused by water or foreign particles.  If water is the cause, initially cooling is okay. Then the water freezes, causing a	MT AT
blockage. Drain water from refrigerant or replace refriger-	TF
ant.  • If due to foreign particles, remove expansion valve and remove the particles with dry	PD
į snop air).	FA
AC362A      If either of the above methods cannot correct the problem, replace expansion valve.      Revenue to the above methods cannot correct the problem, replace expansion valve.	RA
• Check lubricant for contamination.	BR \$T

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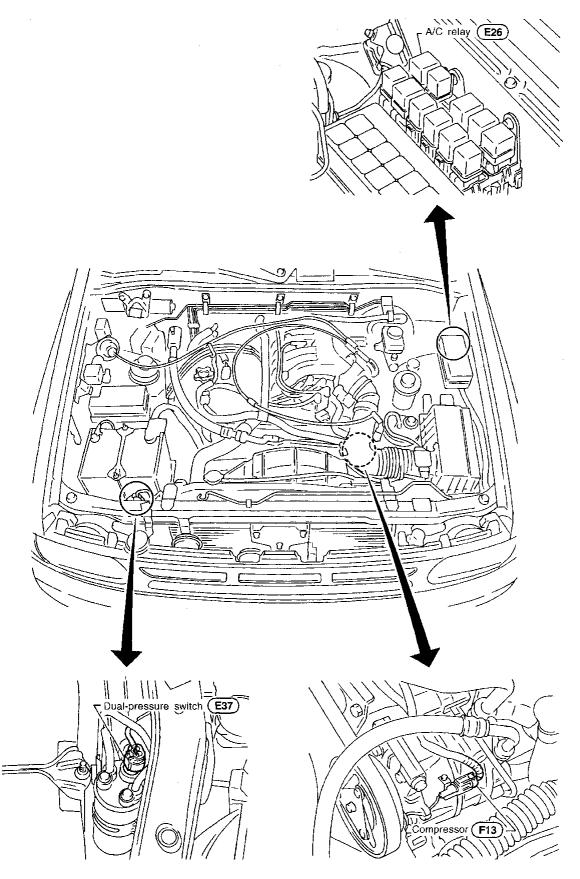
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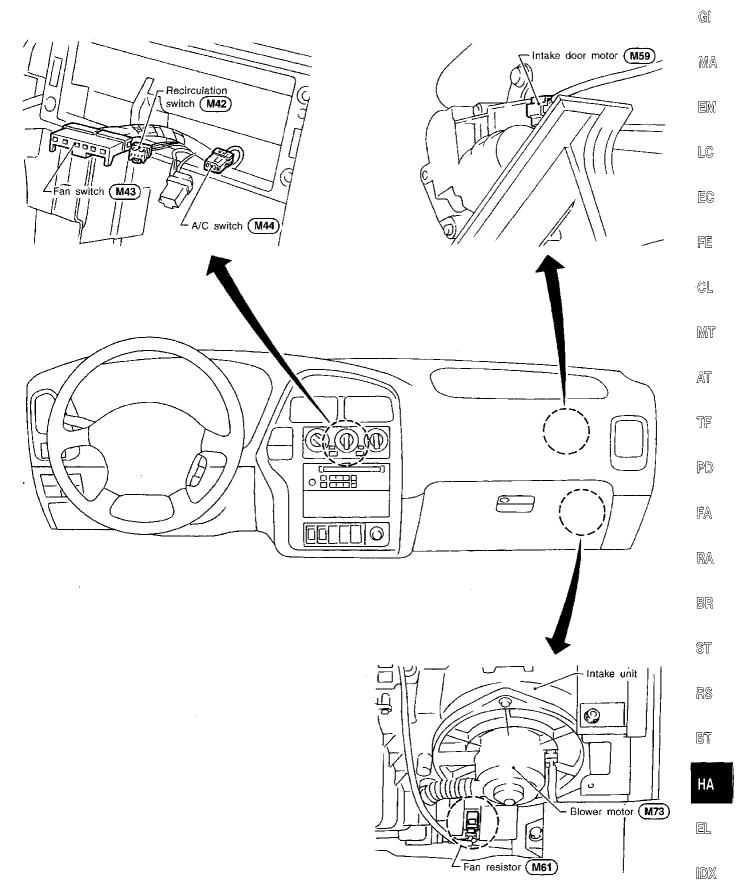
#### **Harness Layout**

#### **ENGINE COMPARTMENT**

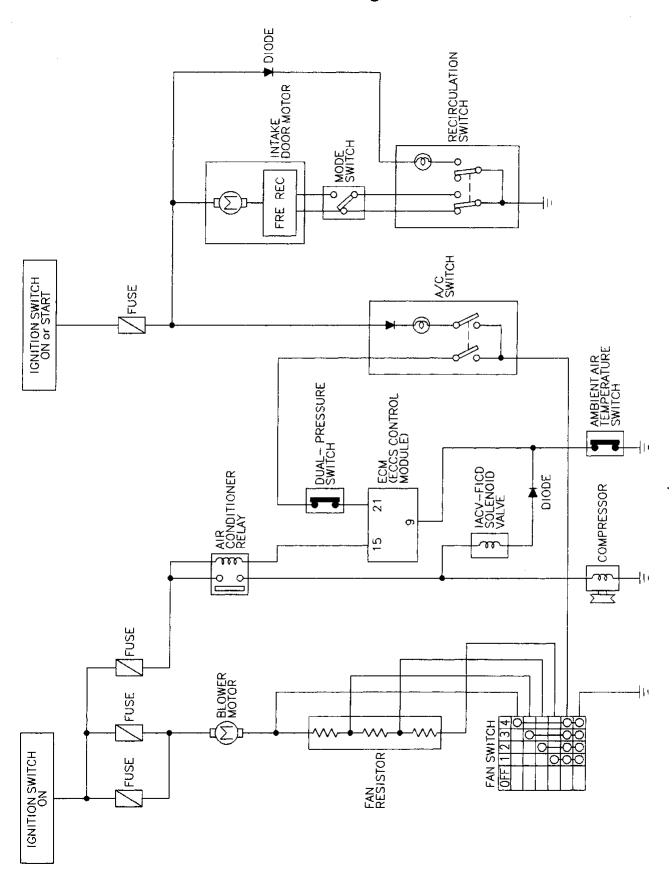


#### Harness Layout (Cont'd)

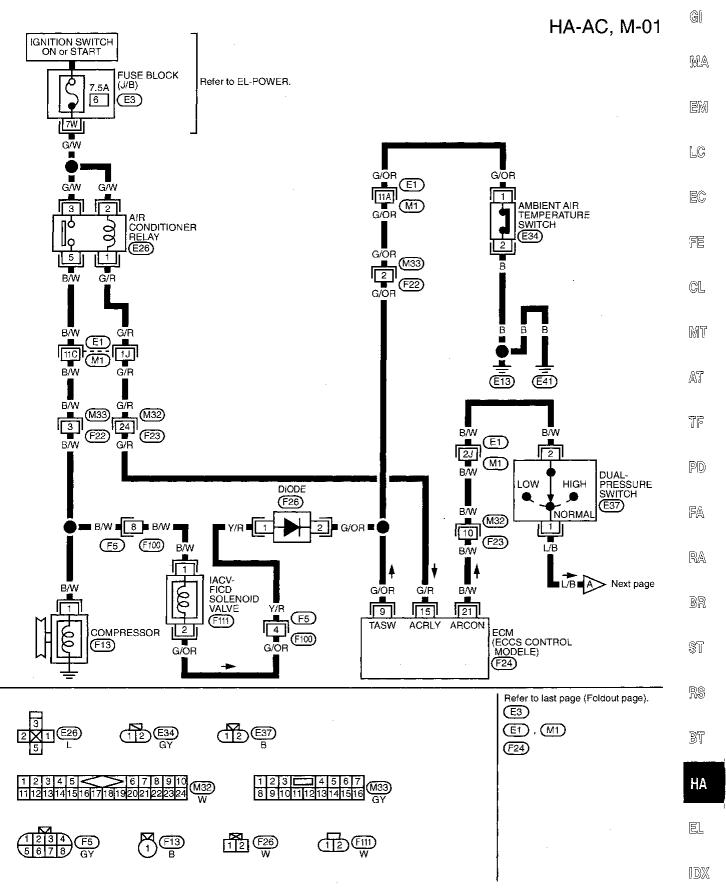
#### PASSENGER COMPARTMENT

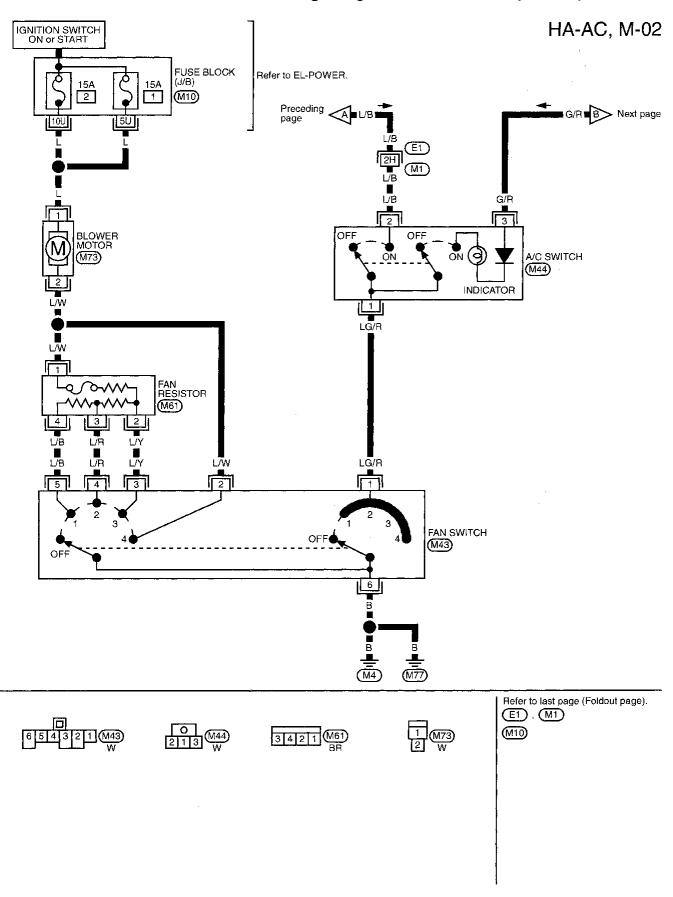


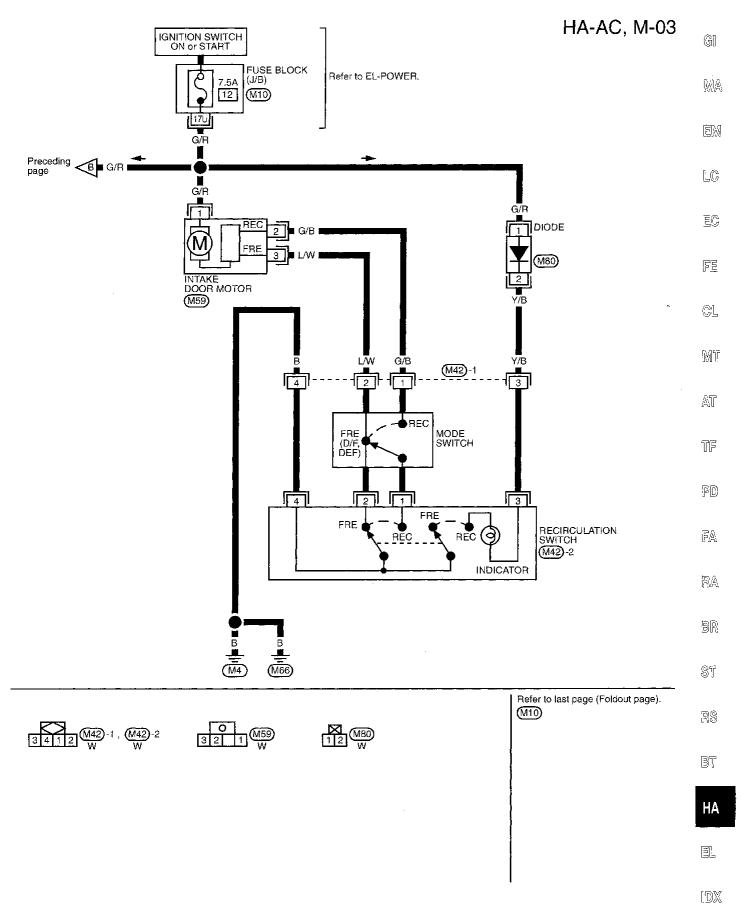
## Circuit Diagram — Air Conditioner

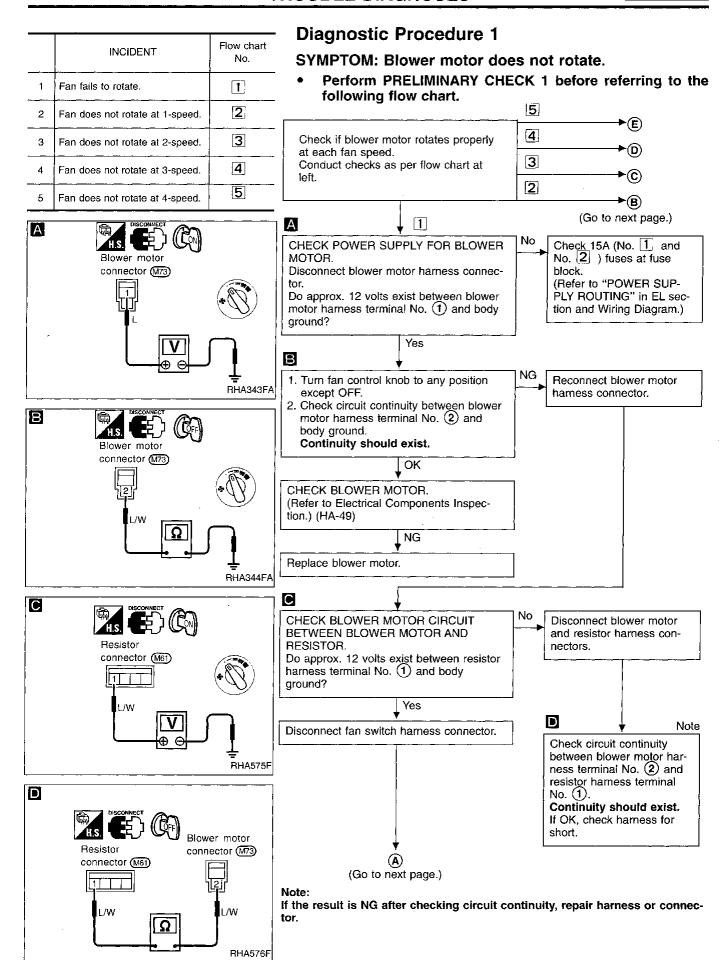


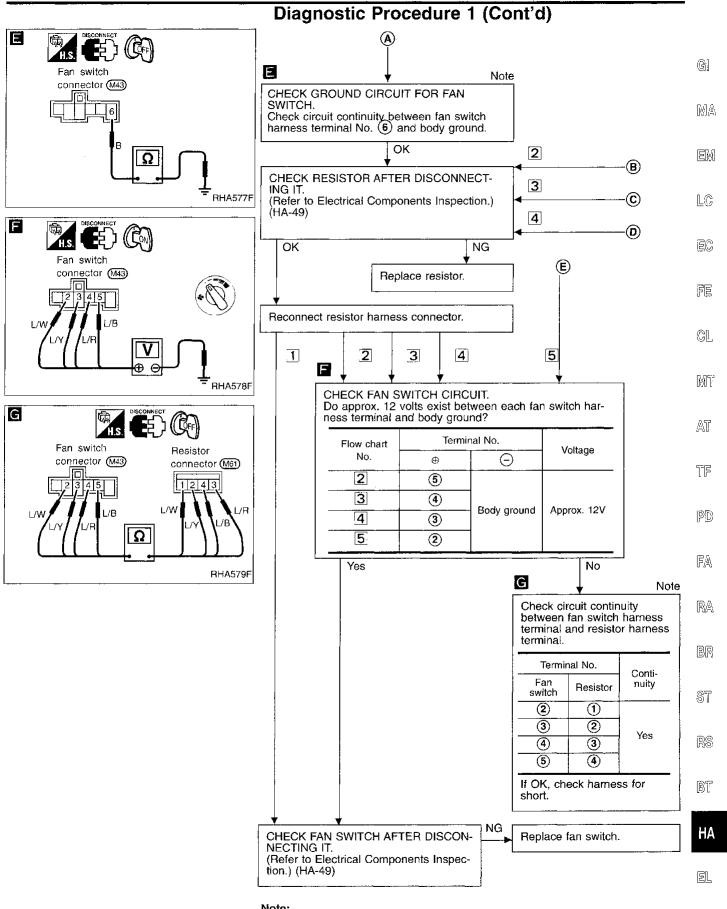
#### Wiring Diagram — A/C, M —









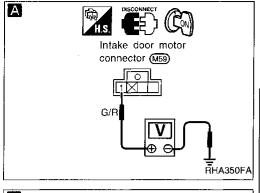


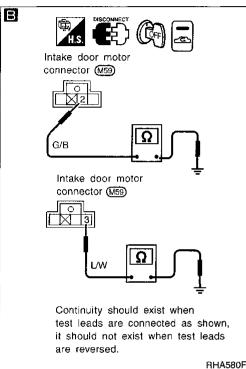
Note:

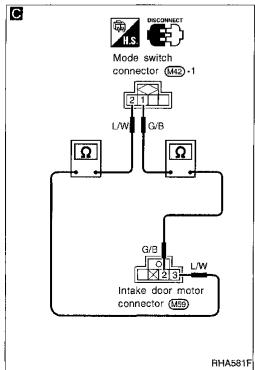
If the result is NG after checking circuit continuity, repair harness or connector.

HA-43

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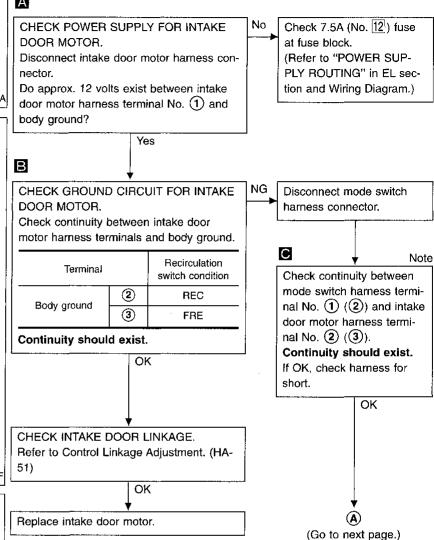




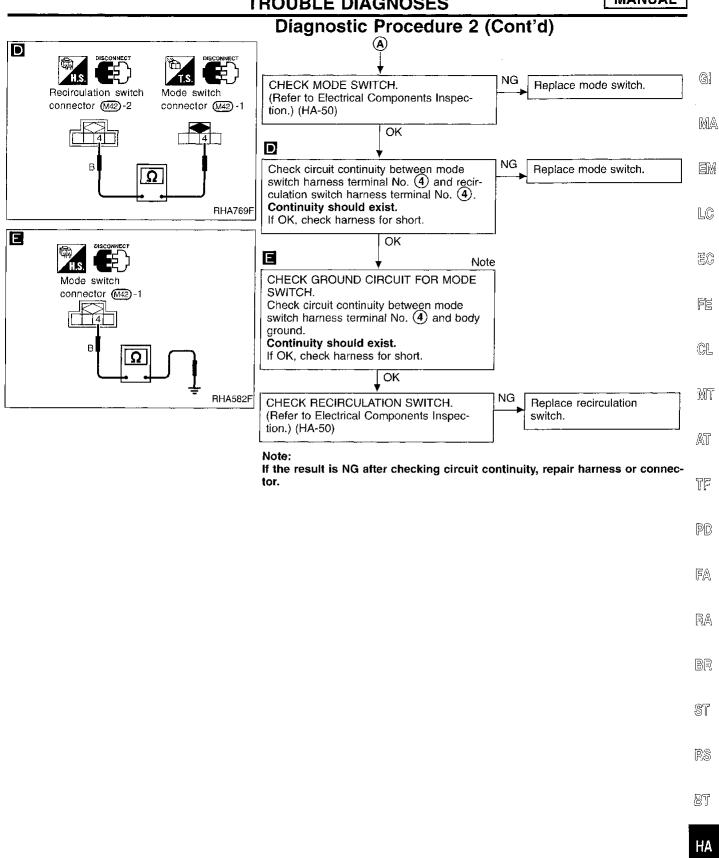
#### Diagnostic Procedure 2

SYMPTOM: Intake door does not change in VENT, B/L or FOOT mode.

#### Α



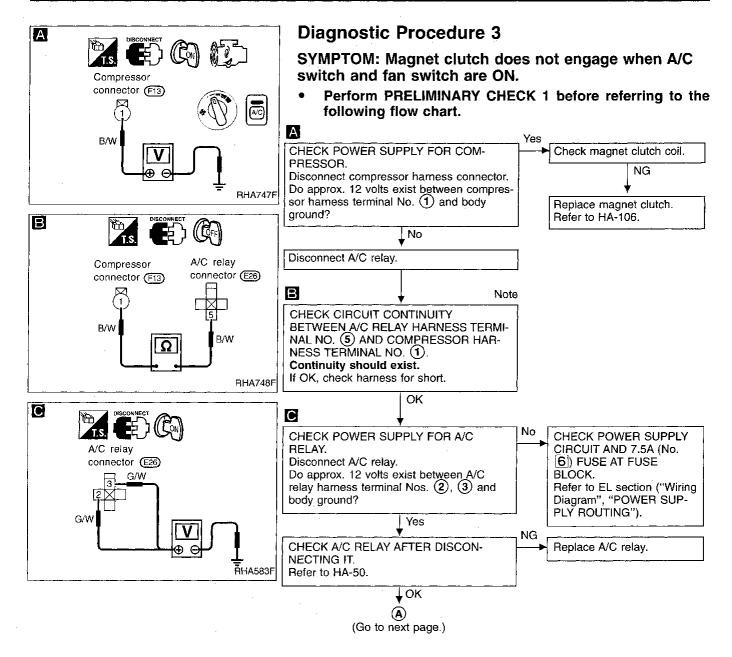
If the result is NG after checking circuit continuity, repair harness or connec-



EL

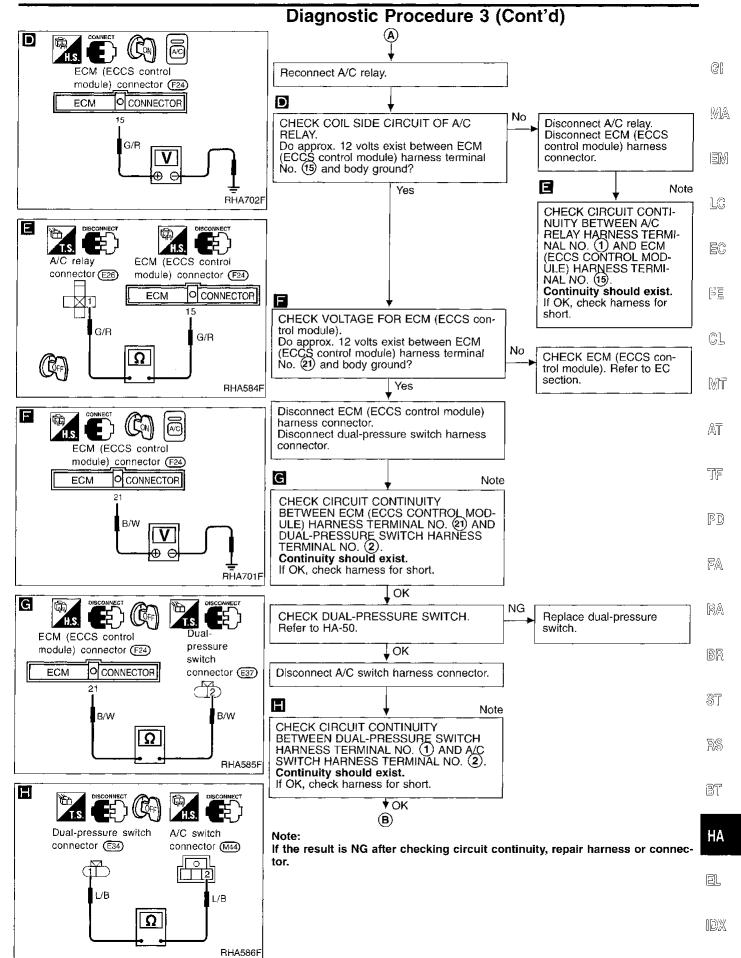
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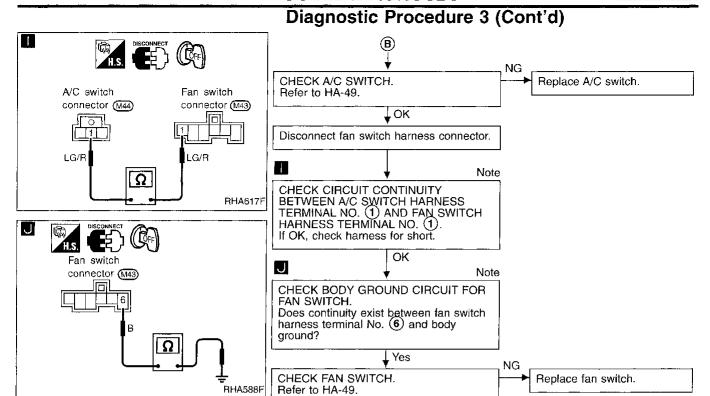
**HA-45** 1047



#### Note:

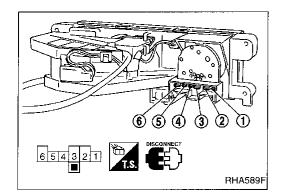
If the result is NG after checking circuit continuity, repair harness or connector.





#### Note:

If the result is NG or No after checking circuit continuity, repair harness or connector.



# **Electrical Components Inspection**

#### **FAN SWITCH**

Check continuity between terminals at each switch position.

KNOB POSITION	Continuity between terminals
OFF	
1	<u> 5 — 1 — 6</u>
2	<b>4</b> ① ⑥
3	3 — ① — ⑥
4	② ——— ① — ⑥

EG

FE

CL

MT

LC

G1

MA

EM

**BLOWER MOTOR** 

Confirm smooth rotation of the blower motor.

• Ensure that there are no foreign particles inside the intake unit.

TF

PD

FA

RA

BR

ST

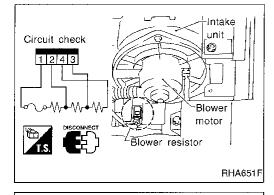
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**BLOWER RESISTOR** 

Check resistance between terminals.

Termir	Terminal No.								
<b>⊕</b>	⊕ ⊝								
3		Approx. 1.4 - 1.6Ω							
4	1	Approx. 2.5 - 2.8Ω							
2		Approx. 0.5 - 0.6Ω							



#### A/C SWITCH

Check continuity between terminals at each switch position.

Switch condition	Termir	Continuity	
A/C	<b>⊕</b>	Θ	Continuity
ON	(2)	<b>①</b>	Yes
OFF			No
			· · · · · · · · · · · · · · · · · · ·

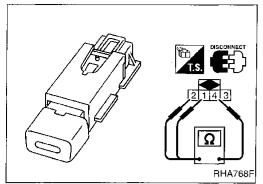
A/C switch

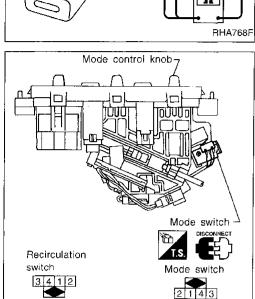
connector

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**HA-49** 

RHA590F





# Electrical Components Inspection (Cont'd) RECIRCULATION SWITCH

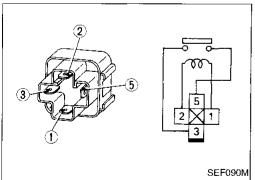
Check continuity between terminals at each switch position.

Termir	nal <b>N</b> o.	Recirculation	Continuit		
0	Θ	switch condition	Continuity		
<u> </u>	<b>(4</b> )	REC	Yes		
	•	FRE	No		
<b>(2</b> )	<b>(4</b> )	REC	No		
	•	FRE	Yes		

#### **MODE SWITCH**

Check continuity between terminals at each switch position.

****								
Termii	nal No.	Mode control knob condition	Continuity					
<u> </u>	<u> </u>	VENT, B/L, FOOT	Yes					
		D/F, DEF	No					
<b>(2</b> )	(1)	VENT, B/L, FOOT	No					
	U	D/F, DEF	Yes					
2	2	All	Yes					
3	3	All	Yes					
4	4	All	Yes					



FRE

(D/F, DEF) **♦** REC

# Dual-pressure switch connector Dual-pressure switch Disconnect Disconnect Outline Service Switch Disconnect Outline Service Switch Disconnect Outline Service Switch Outline Service Switch Outline Service Switch

#### A/C RELAY

RHA770F

Check continuity between terminal Nos. 3 and 5.

Conditions	Continuity
12V direct current supply between terminal Nos.  1 and 2	Yes
No current supply	No

If NG, replace relay.

#### **DUAL-PRESSURE SWITCH**

	ON kPa (kg/cm², psi)	OFF kPa (kg/cm², psi)
Low-pressure side	Increasing to 157 - 216 (1.6 - 2.2, 23 - 31)	Decreasing to 157 - 196 (1.6 - 2.0, 23 - 28)
High-pressure side	Decreasing to 1,863 - 2,256 (19 - 23, 270 - 327)	Increasing to 2,452 - 2,844 (25 - 29, 356 - 412)

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MA

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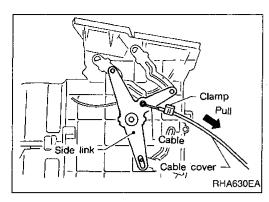
TF

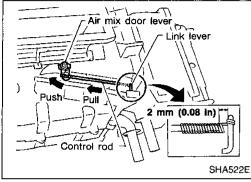
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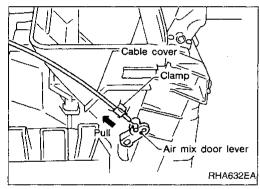
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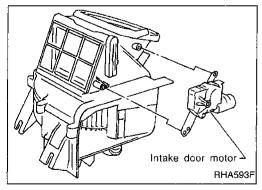
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# Control Linkage Adjustment

#### MODE CONTROL CABLE

Turn the mode control knob to the DEF position.

2. Set the side link in the DEF position by hand.

Pull on the cable cover in the direction of the arrow, then clamp it.

After positioning control cable, check that it operates properly.

#### WATER COCK CONTROL ROD

- When adjusting water cock control rod, first disconnect temperature control cable from air mix door lever and then adjust control rod. Reconnect temperature control cable and readjust it. (Refer to TEMPERATURE CONTROL CABLE.)
- 1. Push air mix door lever in direction of arrow.
- 2. Pull control rod of water cock in direction of arrow so as to make clearance of about 2 mm (0.08 in) between ends of rod and link lever and connect the rod to door lever.

After connecting control rod, check it operates properly.

#### TEMPERATURE CONTROL CABLE

- 1. Move the temperature control knob to the full hot position.
- 2. Set the air mix door lever in the full hot position.
- Pull on the cable cover in the direction of the arrow, then clamp it.

After positioning control cable, check that it operates properly.

#### **INTAKE DOOR MOTOR**

- Install intake door motor on intake unit.
   Ensure that the intake door motor lever is fitted into the slit portion of intake door link.
- 2. Connect the intake door motor harness connector.
- Turn ignition switch to ON.
- Check that intake door operates properly when RECIRCULA-TION switch is turned ON and OFF.

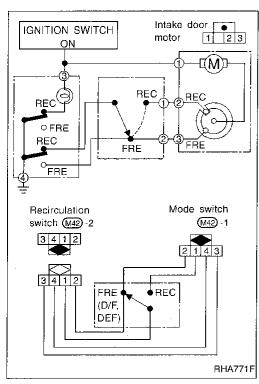
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# System Description INTAKE DOOR MOTOR

The intake door motor is installed on the intake unit. Using a link it opens and closes the intake door.

When RECIRCULATION switch is at REC (except DEF and F/D modes), the ground line of the motor is switched from terminal ③ to ②. This starts the motor because the position switch contacts built into it make current flow. When RECIRCULATION switch is at FRE (except DEF and F/D modes), the ground line is switched from terminal ② to ③. The contacts turn along with the motor. When they reach the non-current flow position, the motor will stop. The motor always turns in the same direction.

RECIRCULATION switch is canceled by MODE switch in DEF and F/D modes.

#### **SWITCHES AND THEIR CONTROL FUNCTIONS**

		:		Knob	/Switch p	osition						
Knol	o/Switch	A/C	~j	**	Ų,	₩;	W	<b>©</b>	Air outlet	Intake air	Compressor	
	A/C	0	., ,						_	_	ON*1	
	*;		0						VENT	_	_	
	**			0					B/L	· —		
Mode	4				0				FOOT		_	
_	₩:	•			·	0	-		F/D	FRE		
	<b>(4)</b>		· · · · · · · · · · · · · · · · · · ·				0		DEF	FRE	ON*1	
	<u>ج</u>							0	_	REC*2	<del>_</del>	

<sup>\*1:</sup> Compressor is operated by dual-pressure switch.

<sup>\*2:</sup> In DEF and D/F modes, REC switch is canceled.

#### Introduction

The automatic temperature control (ATC) system provides automatic regulation of the discharged air temperature and the discharged air volume (Blower speed).

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The air outlet door, intake door and compressor magnet clutch are controlled by the manual operation of each switch.

M:A

#### **Features**

#### Air mix door control (Automatic temperature control)

The air mix door is automatically controlled so that in-vehicle temperature will reach, and be maintained at the operator selected "set temperature". For a given set temperature, the air mix door position will depend on: Ambient temperature, in-vehicle temperature, amount of sunload, set temperature and A/C switch signals.

eim

#### Fan speed control

When the fan control knob is in the Auto position, the blower speed is automatically controlled, depending on: Ambient temperature, in-vehicle temperature, amount of sunload, set temperature, and A/C switch signals. It is also controlled by the manual operation of the fan control knob.

LC

#### Starting fan speed control

When engine coolant temperature is low, the air outlet door position is detected by the microswitch and if this is set in B/L, FOOT or FOOT/DEF blower speed is controlled to prevent a large amount of cold air from being discharged into the floor area.

CI

FE

#### **Outlet door control**

This can be selected by operation of the mode knob.

MT

AT'

#### Intake door control

This can be selected by changing the REC switch position.

TIF

#### Compressor magnet clutch control

Under normal operating conditions, when the A/C is switched on, the compressor runs continuously, and the evaporator pressure, and therefore temperature, is controlled by the V-6 variable displacement compressor to prevent freeze up.

FA

RA

BR

ST

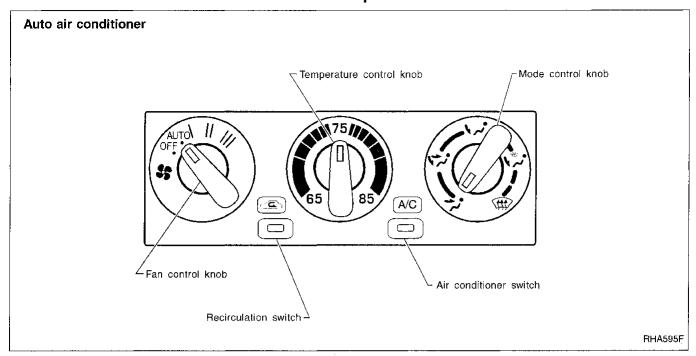
RS

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#### **Control Operation**



#### **FAN CONTROL KNOB**

This knob controls fan speed. (The fan turns ON when the fan control knob is set in all but the OFF position.) When AUTO position is selected, fan speed and air mix door position are automatically controlled.

#### MODE CONTROL KNOB

This knob controls the outlet air flow. In "DEF" or "F/D" mode, the intake door is set to "FRESH".

#### **TEMPERATURE CONTROL KNOB**

This knob allows the temperature of the outlet air to be adjusted.

#### RECIRCULATION SWITCH

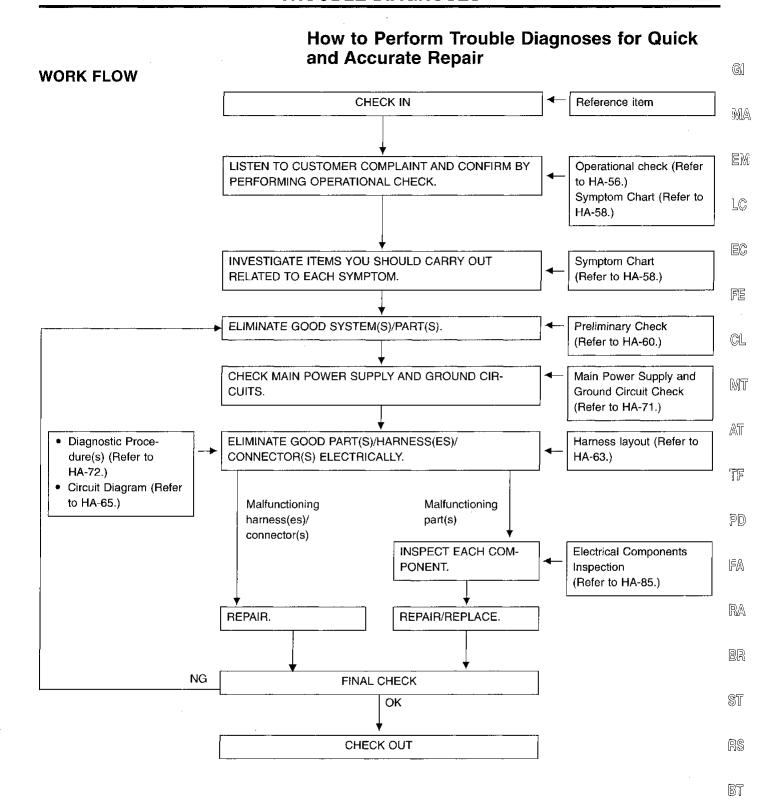
OFF position: Outside air is drawn into the passenger compartment.

ON position: Interior air is recirculated inside the vehicle. The indicator lamp will also light.

#### AIR CONDITIONER SWITCH

The air conditioner switch controls the A/C system. When the switch is depressed with the fan ON, the compressor will turn ON. The indicator lamp also illuminates.

The air conditioner cooling function operates only when the engine is running.



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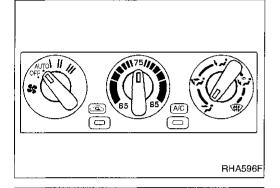
1DX

#### **Operational Check**

The purpose of the operational check is to confirm that the system is as it should be. The systems which will be checked are the blower, mode (discharge air), intake air, temperature decrease, temperature increase and A/C switch systems.

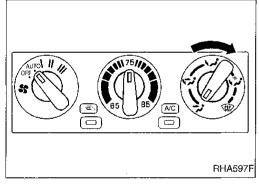
#### **CONDITIONS:**

Engine running and at normal operating temperature.



#### PROCEDURE:

- 1. Check blower
- Turn fan control knob to AUTO.
   Blower should operate at speed AUTO.
- 2) Then turn knob to speed 1.
- 3) Continue checking blower speed until all speeds are checked.



#### 2. Check discharge air

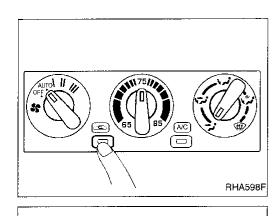
1) Turn mode control knob.

Mode	Air outlet/distribution									
control knob	Face	Foot	Defroste							
<b>*</b>	100%		<u> </u>							
170	60%	40%	_							
مرا	_	80%	20%							
(P)	_	60%	40%							
<b>(##)</b>	_	_	100%							

2) Confirm that discharge air comes out according to the air distribution table at left.

Pefer to "Discharge Air Flow" in "DESCRIPTION" (HA 19)

Refer to "Discharge Air Flow" in "DESCRIPTION" (HA-18).



## Operational Check (Cont'd)

#### **Check recirculation**

Press recirculation switch. RECIRCULATION (REC) indicator should illuminate.

Listen for intake door position change (you should hear sound change slightly).

#### NOTE:

RHA599F

Confirm that the RECIRCULATION (REC) switch is canceled in the DEF ( ) and F/D ( ) mode.

EM

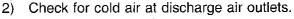
MA

(G)



Turn temperature control knob to full cold [18°C (65°F)].

EC



FE GL

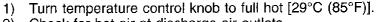
MT

Check temperature increase

AT

Check for hot air at discharge air outlets.

TF



PD)

FA

6. Check A/C switch

RA

Move fan control knob to the desired position (AUTO to 3) and press air conditioner switch to turn ON air conditioner. Indicator light will come on when air conditioner is ON.

ST

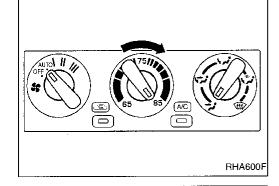
BR

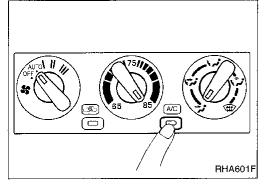
RS

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# **Symptom Chart**

### **DIAGNOSTIC TABLE**

PROCEDURE	Preli	minary	Check		,		Diagno	ostic Pr	ocedur	e			M	and (	wer Sup Ground t Check	
REFERENCE PAGE	HA-60	HA-61	HA-62	HA-72	HA-74	HA-75	HA-76	HA-77	HA-79	HA-82	HA-83	HA-84	HA-71	HA-71	HA-71	HA-71
SYMPTOM	Preliminary check 1	Preliminary check 2	Preliminary check 3	Diagnostic Procedure 1	Diagnostic Procedure 2	Diagnostic Procedure 3	Diagnostic Procedure 4	Diagnostic Procedure 5	Diagnostic Procedure 6	Diagnostic Procedure 7	Diagnostic Procedure 8	Diagnostic Procedure 9	15A fuses #1 and #2	7.5A fuse #6	7.5A fuse #12	Auto amp.
A/C does not blow cold air.		0		0					0				0	0	0	0
Blower motor does not rotate at all. (Fan switch [AUTO] [1] [2] [3])		0		0									0		0	
Biower motor does not rotate at all when the fan speed is in AUTO. (It operates in 1, 2, or 3-speed only)													0		0	0
Starting fan speed control does not operate.					•	·									0	0
There is too much difference between setting temp. on PTC and in-vehicle temp.		0				0								0	0	0
Air mix door motor does not operate normally.		0					0								0	0
Intake door does not change in VENT, B/L or FOOT mode.								0						0		
Intake door is not set at "FRESH" in DEF or F/D mode.	•							0						0		
Magnet clutch does not engage when A/C switch and fan switch are ON.		0							0					0	0	
Ambient sensor circuit is open or shorted.										0					0	0
In-vehicle sensor circuit is open or shorted.											0				0	0
Sunload sensor circuit is open or shorted.												0			0	0
Noise			0			Ī		Ī				-				

①, ②: The number means checking order.

O: As for checking order, refer to each flow chart. (It depends on malfunctioning portion.)

#### AUTO

# TROUBLE DIAGNOSES

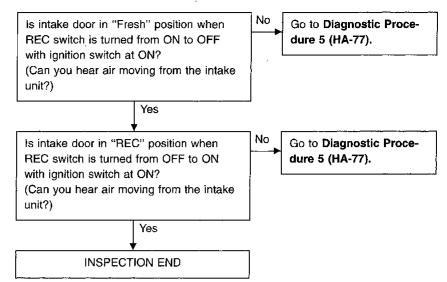
# Symptom Chart (Cont'd)

					•		•		··													Œ[
Electrical Components Inspection													Mi									
15	96	35	36	35	68	14	12	28	32	00	68	-	36	55	99	90		Refer to EL section		96		EN
HA-85	HA-96	HA-85	HA-86	HA-85	HA-89	HA-94	HA-92	HA-87	HA-92	HA-90	HA-89	HA-91	HA-86	HA-85	HA-86	HA-106		Refe	HA-91	HA-90		LC
																Compressor	odule)					EC
	ا م					otor					<u> </u>				switch		ntrof m	tem	5			
Blower motor	Fan control amp.	REC switch	Mode switch	Fan switch	U	Air mix door motor	_ cc	Intake door motor	Auto amp.	Ambient sensor	In-vehicle sensor	Sunload sensor	A/C relay	A/C switch	Dual-pressure switch	Magnet clutch	ECM (ECCS control module)	Illumination system	A/C mode switch	Aspirator	Harness	Œ[L
<u>8</u>	- Far	H.	Mo	Far	O PTC	O Air	O PBR	Inte	Aut	O Am	() F	Sur	O A/C	O A/C	o o	2	0	▋	₹	Ast	O Ha	Mī
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																						Bī

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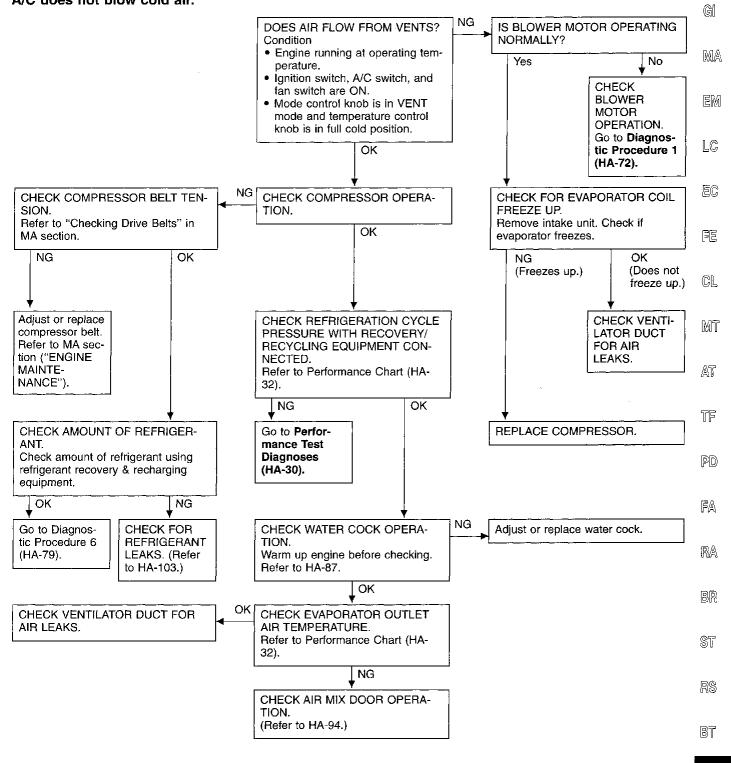
# PRELIMINARY CHECK 1 Intake door is not set at "FRESH".

## **Preliminary Check**



# Preliminary Check (Cont'd)

# PRELIMINARY CHECK 2 A/C does not blow cold air.



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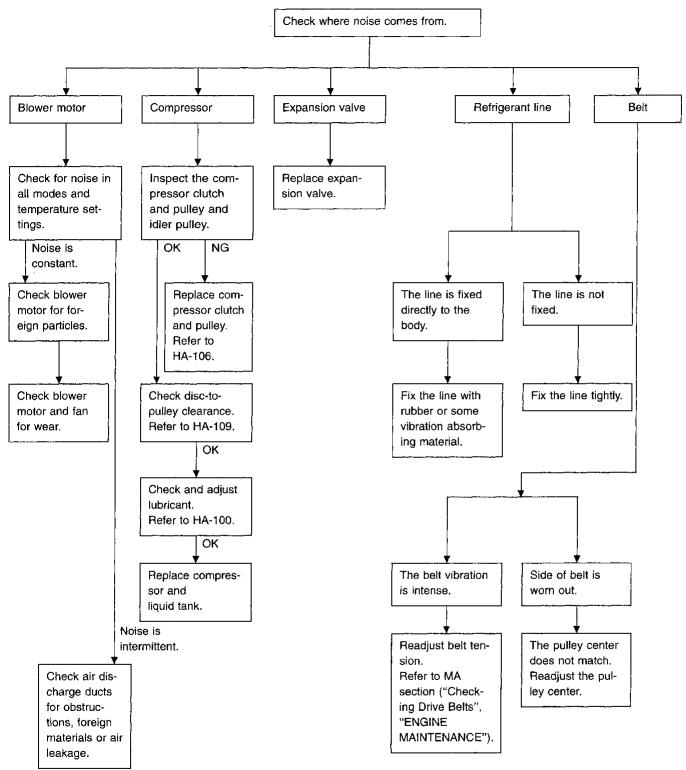
EL

DX

# Preliminary Check (Cont'd)

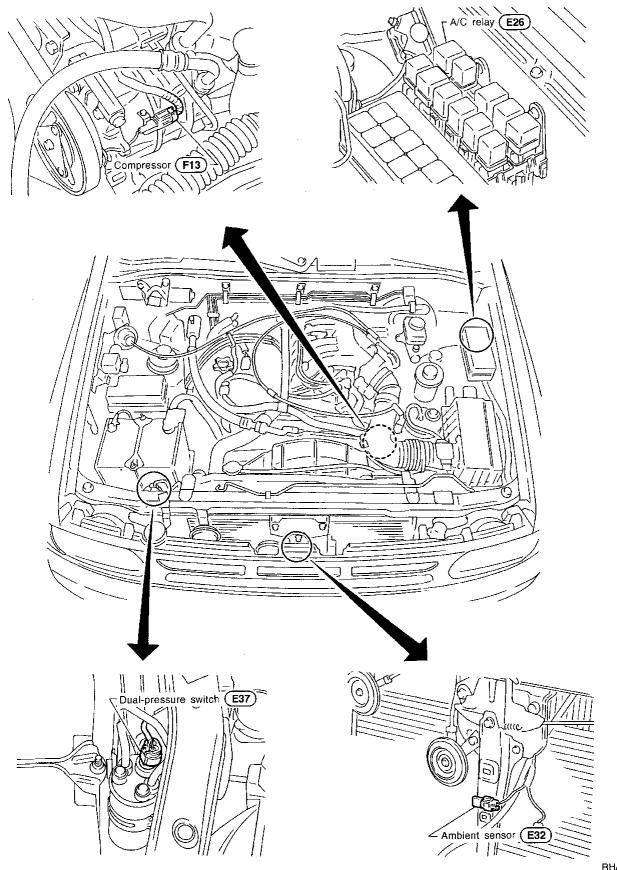
#### **PRELIMINARY CHECK 3**

Noise



# **Harness Layout**

#### **ENGINE COMPARTMENT**



G

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ST

RS

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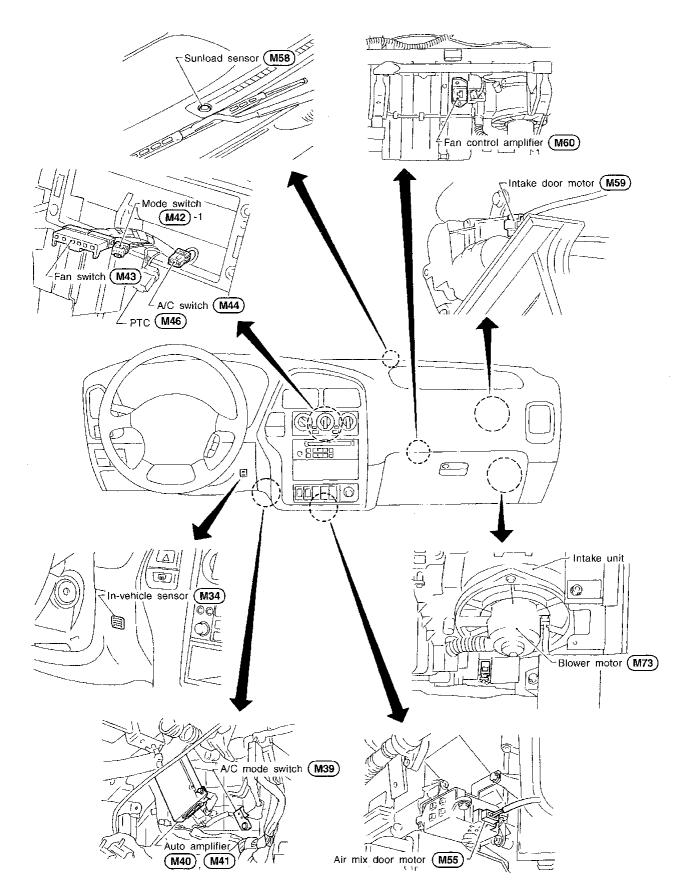
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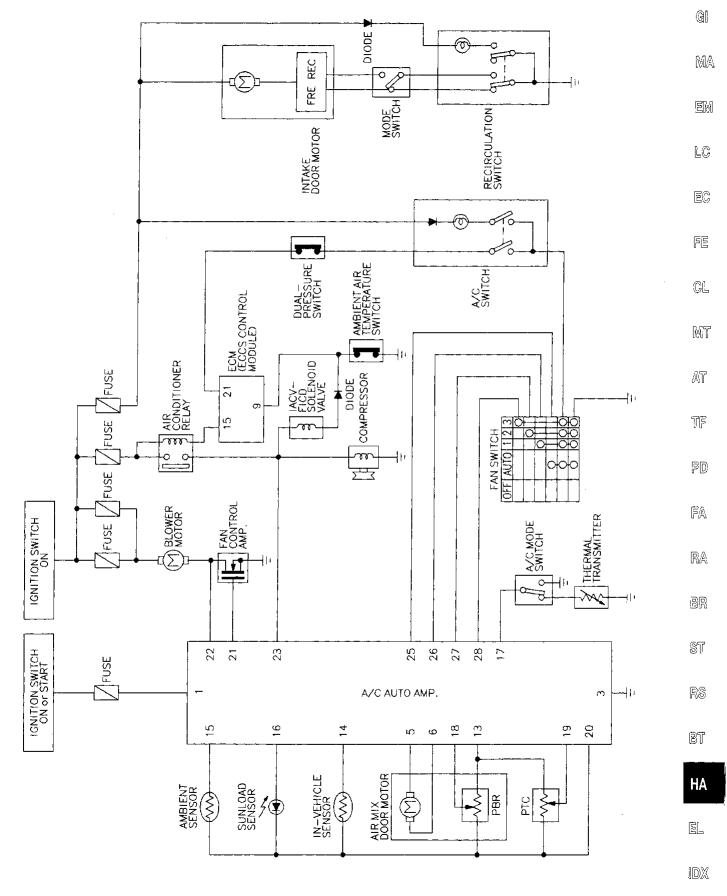
RHA705F

## Harness Layout (Cont'd)

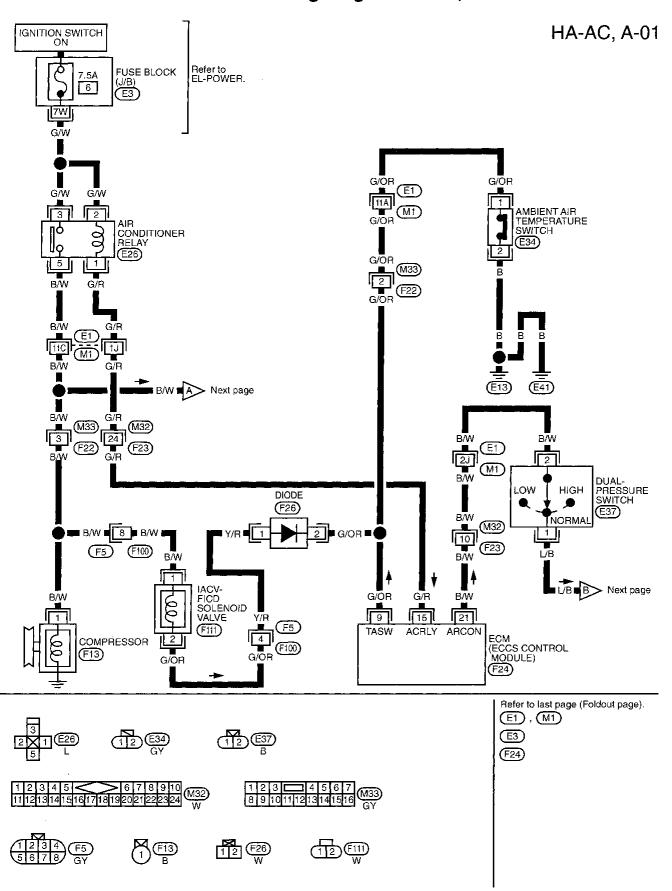
#### PASSENGER COMPARTMENT

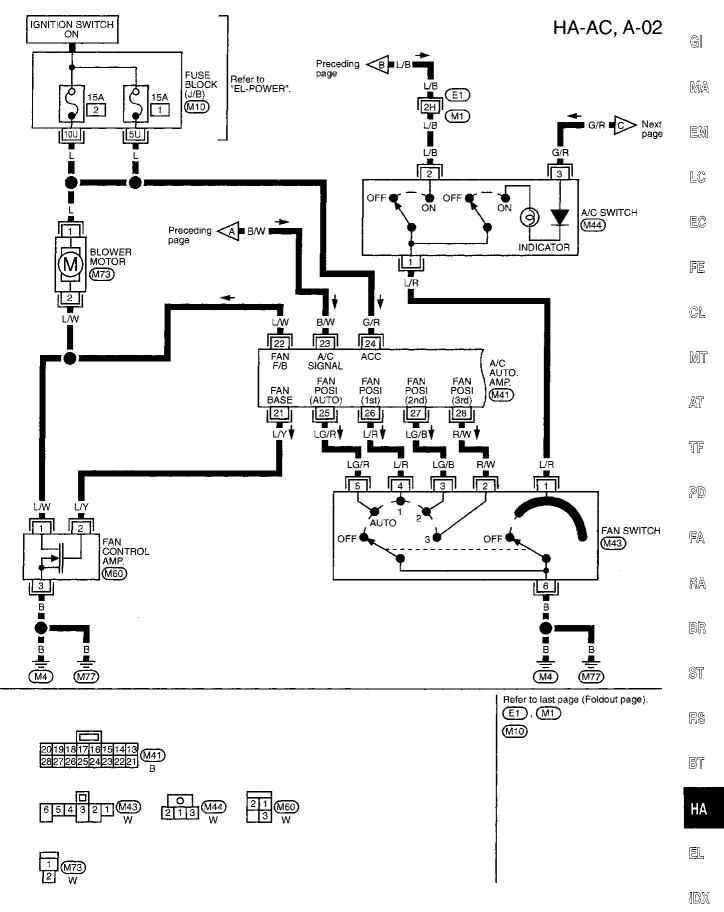


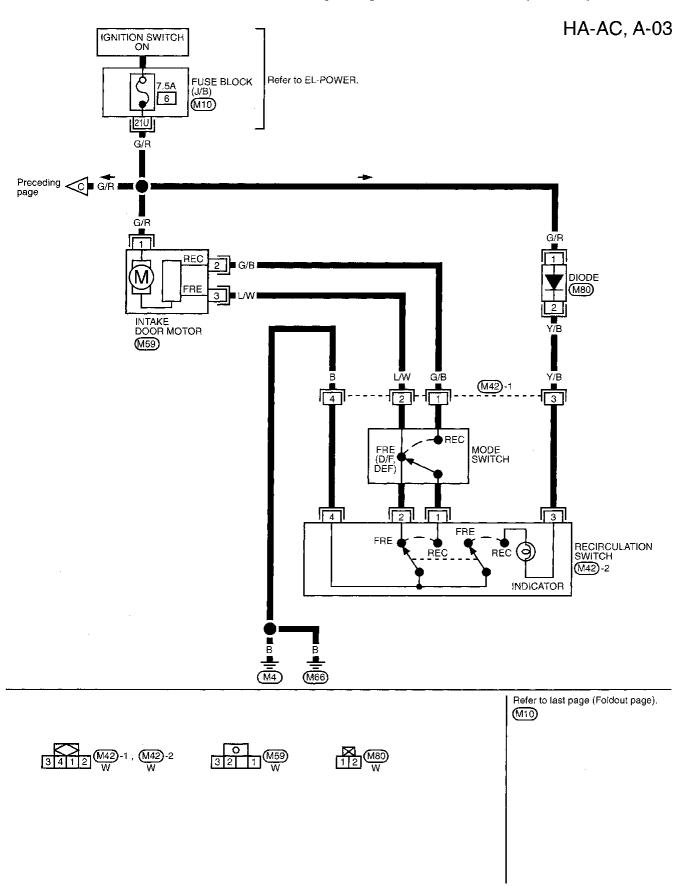
# Circuit Diagram — Auto Air Conditioner

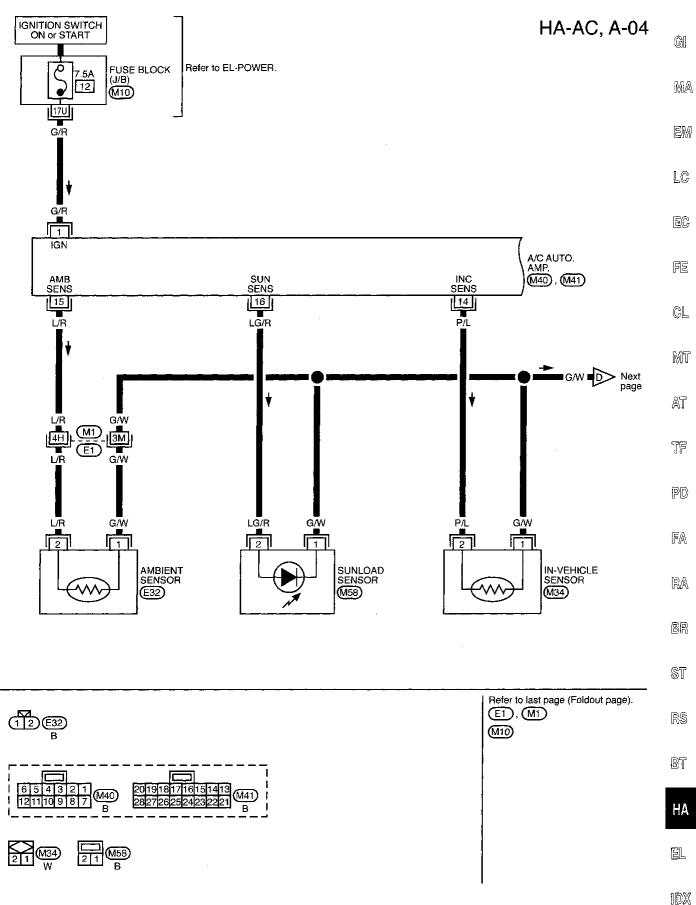


#### Wiring Diagram — A/C, A —

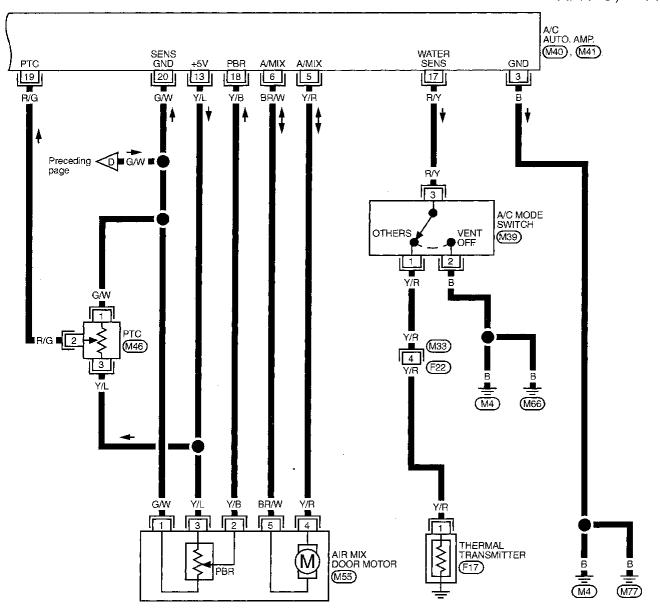


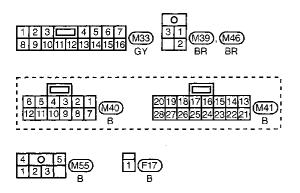






HA-AC, A-05





#### Main Power Supply and Ground Circuit Check POWER SUPPLY CIRCUIT CHECK FOR AUTO A/C **SYSTEM**

Gl

Check power supply circuit for auto air conditioning system. Refer to "POWER SUPPLY ROUTING" in EL section and Wiring Diagram.

MA

EM

LC

EG

FE

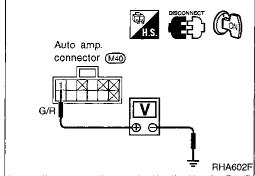
CL

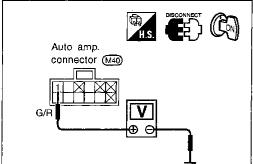
MT

AT

PD

FA





# **AUTO AMP. CHECK**

Check power supply circuit for auto amp. with ignition switch ON.

Disconnect auto amp. harness connector. Connect voltmeter from harness side.

Measure voltage across terminal No. (1) and body ground.

Voltmeter	Voltmeter terminal							
<del>•</del>	Θ	Voltage						
1	Body ground	Approx. 12V						

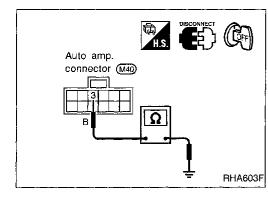
Check body ground circuit for auto amp, with ignition switch OFF.

Disconnect auto amp. harness connector.

Connect ohmmeter from harness side.

Check for continuity between terminal No. 3 and body ground.

Ohmmeter terminal		Continuity
<b>⊕</b>	⊖	Continuity
3	Body ground	Yes



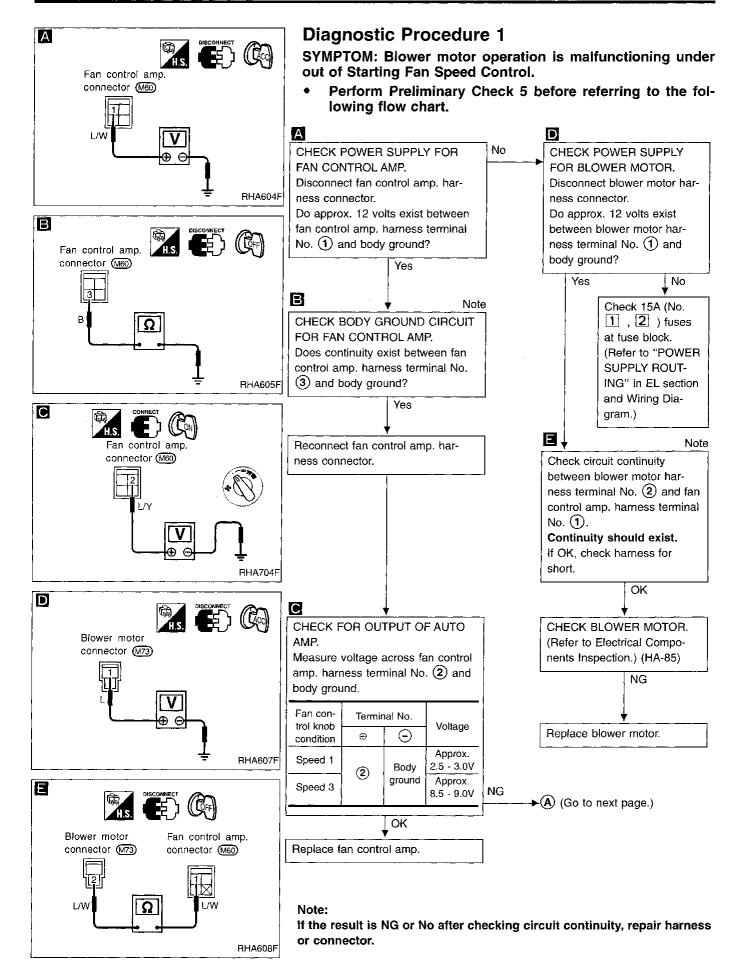
RA

BR ST

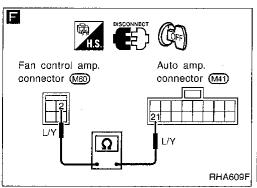
BT

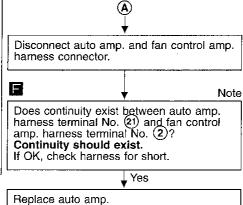
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# **Diagnostic Procedure 1 (Cont'd)**





Note:

If the result is No after checking circuit continuity, repair harness or connector

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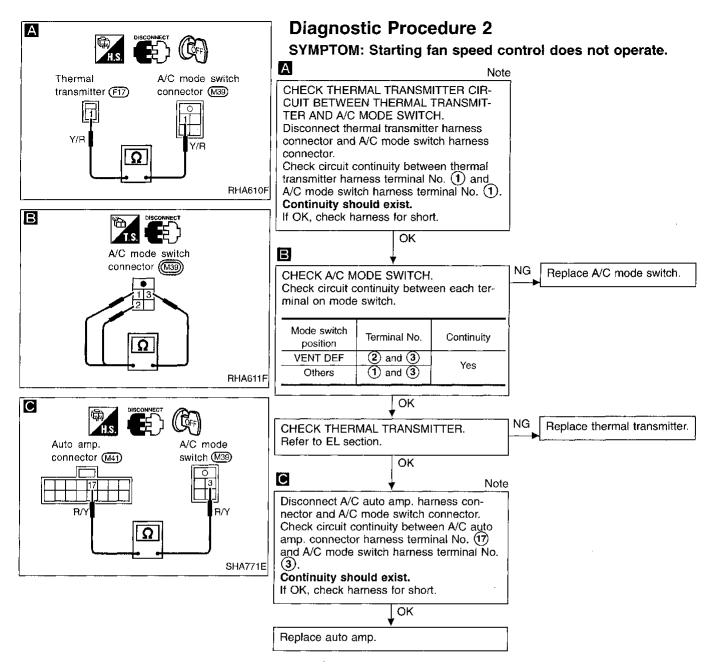
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If the result is NG after checking circuit continuity, repair harness or connector.

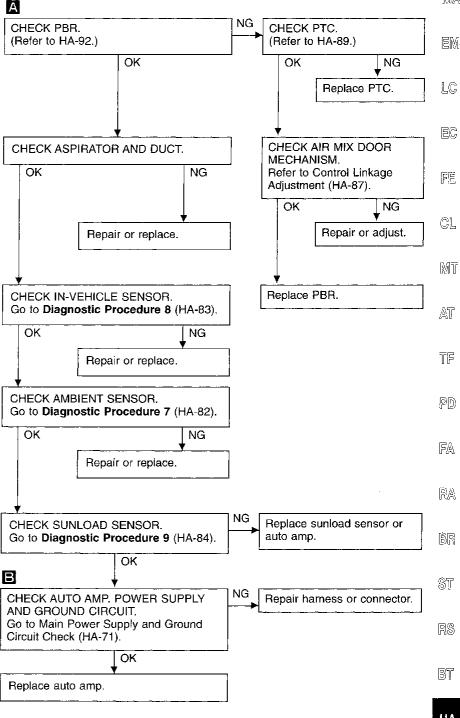
**G**]

MA

# **Diagnostic Procedure 3**

SYMPTOM: There is too much difference between setting temp. on PTC and in-vehicle temp.

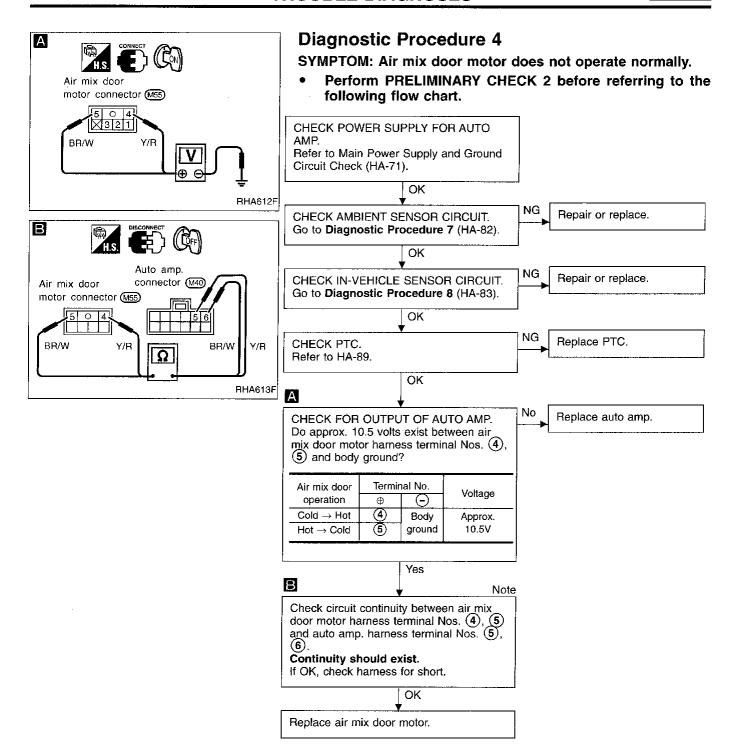
 Perform PRELIMINARY CHECK 2 before referring to the following flow chart.



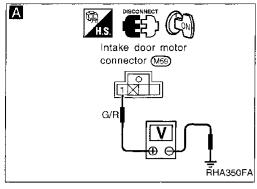
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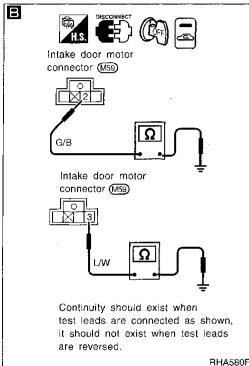
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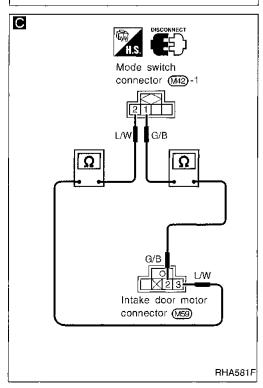
1DX

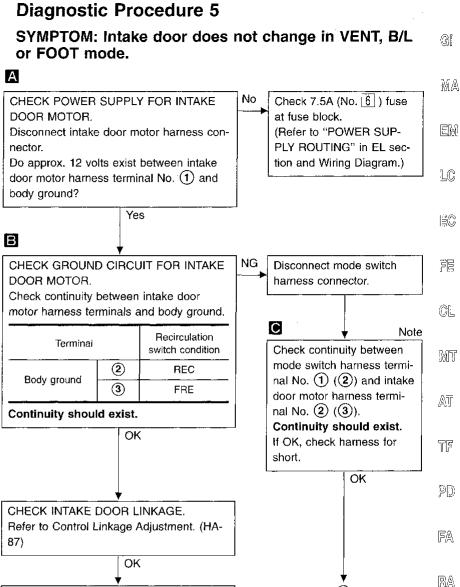


If the result is NG after checking circuit continuity, repair harness or connector.









Replace intake door motor.

If the result is NG after checking circuit continuity, repair harness or connector.

(Go to next page.)

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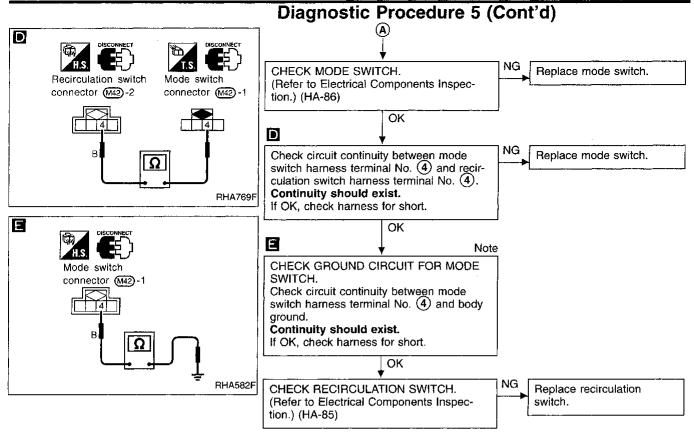
BR

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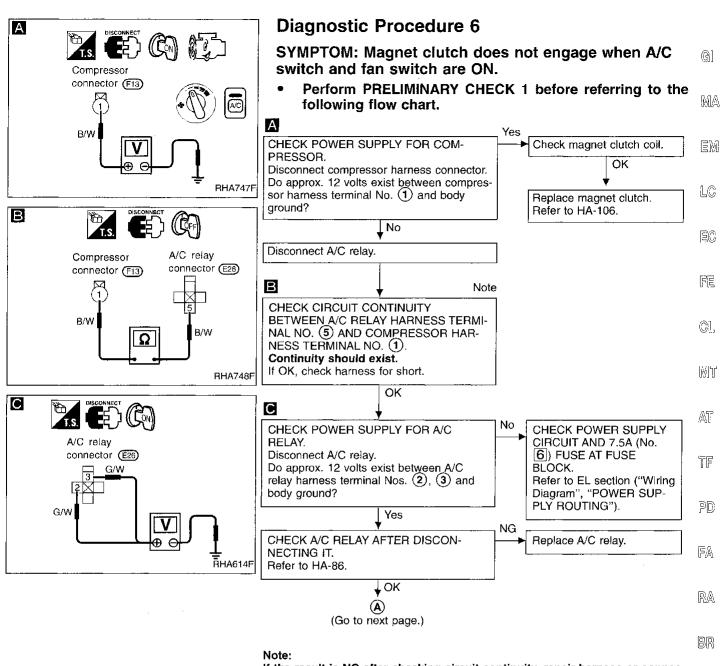
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If the result is NG after checking circuit continuity, repair harness or connector.



If the result is NG after checking circuit continuity, repair harness or connector.

RS

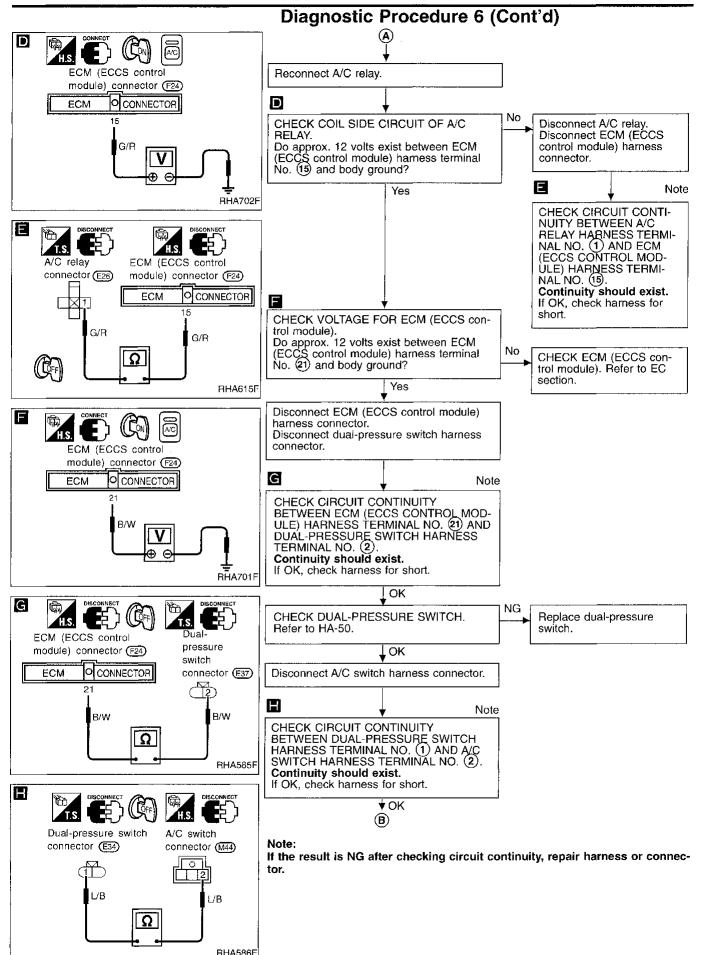
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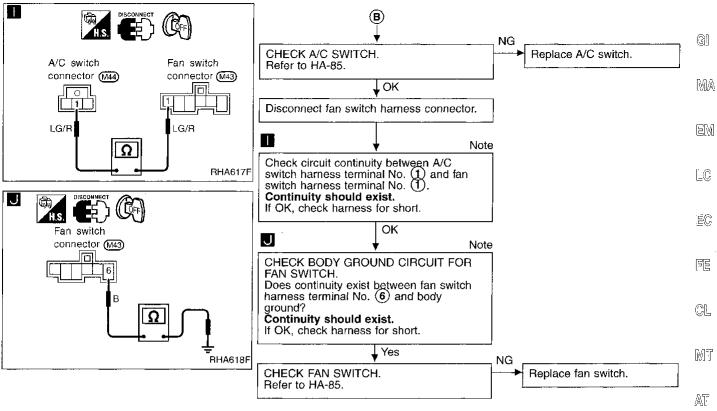
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# Diagnostic Procedure 6 (Cont'd)



Note:

If the result is NG or No after checking circuit continuity, repair harness or connector.

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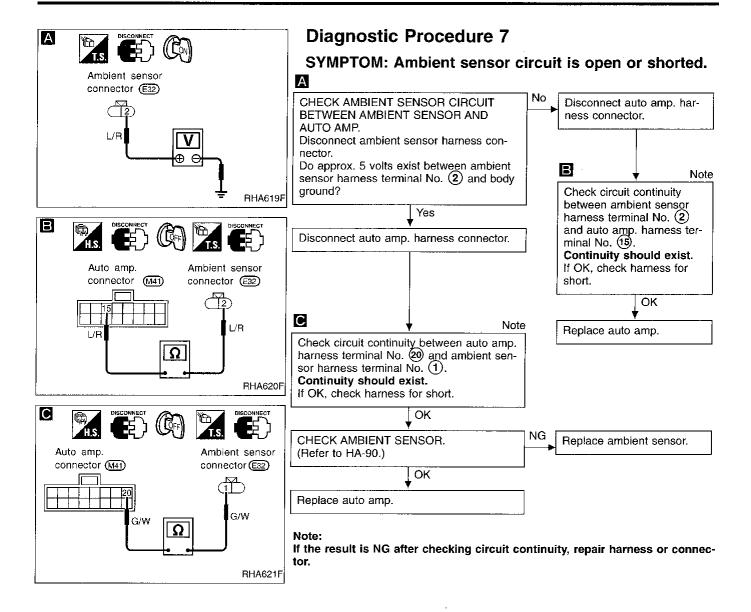
RS

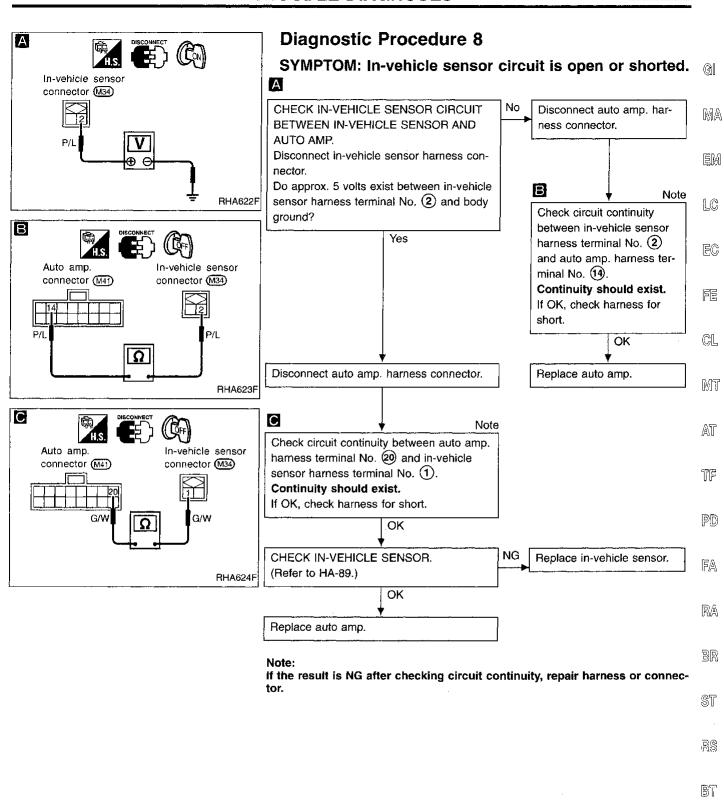
BT

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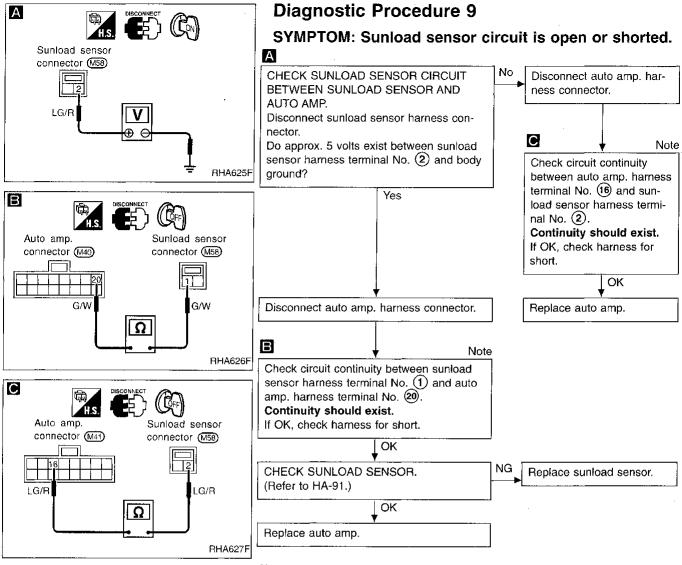
EL

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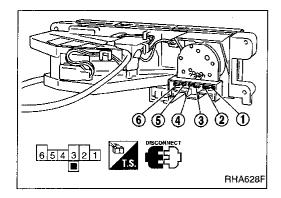




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If the result is NG after checking circuit continuity, repair harness or connector.



# **Electrical Components Inspection**

**FAN SWITCH** 

Check continuity between terminals at each switch position.

KNOB POSITION	Continuity between terminals				
OFF					
AUTO	<u> </u>				
1	<b>4 1 6</b>				
2	3				
3	2				

LC

EC

FE

CL

MT

AT.

TF

PD

FA

RA

BR

ST

EM

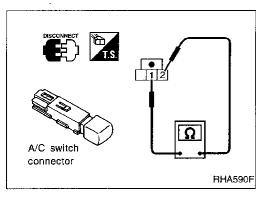
GI

MA

**BLOWER MOTOR** 

Confirm smooth rotation of the blower motor.

• Ensure that there are no foreign particles inside the intake unit.



### A/C SWITCH

Check continuity between terminals at each switch position.

Switch condition	Termir	Continuity	
A/C	<b>⊕</b>	Θ	Continuity
ON	<b>②</b>	(I)	Yes
OFF	2		No



BT

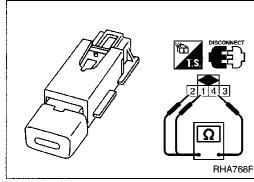
EL

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### **RECIRCULATION SWITCH**

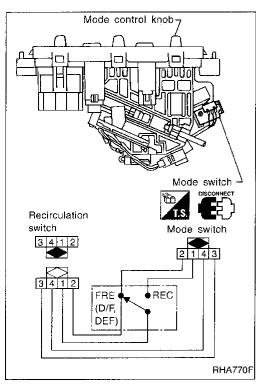
Check continuity between terminals at each switch position.

Termin	al No.	Recirculation	Continuity	
<del>0</del>	(I)	switch condition	Continuity	
①	<b>(4)</b>	REC	Yes	
	•	FRE	No	
2	<b>(4)</b>	REC	No	
	4)	FRE	Yes	



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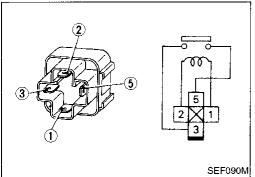
**HA-85** 



# Electrical Components Inspection (Cont'd) MODE SWITCH

Check continuity between terminals at each switch position.

Termin	nal No.	Mode control	Continuity	
<b>⊕</b>	$\ominus$	knob condition		
<u> </u>	1)	VENT, B/L, FOOT	Yes	
(1)		D/F, DEF	No	
<u> </u>	<u> </u>	VENT, B/L, FOOT	No	
2	(1)	D/F, DEF	Yes	
2	2	All	Yes	
3	3	All	Yes	
4	4	All	Yes	

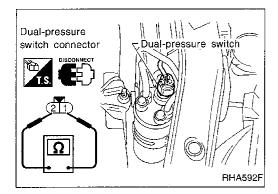


### A/C RELAY

Check continuity between terminal Nos. 3 and 5.

Conditions	Continuity
12V direct current supply between terminal Nos.  1 and 2	Yes
No current supply	No

If NG, replace relay.



### **DUAL-PRESSURE SWITCH**

	ON kPa (kg/cm², psi)	OFF kPa (kg/cm², psi)
Low-pressure side	Increasing to 157 - 216 (1.6 - 2.2, 23 - 31)	Decreasing to 157 - 196 (1.6 - 2.0, 23 - 28)
High-pressure side	Decreasing to 1,863 - 2,256 (19 - 23, 270 - 327)	Increasing to 2,452 - 2,844 (25 - 29, 356 - 412)

GI

MA

EM

LC

EC

MT

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TF

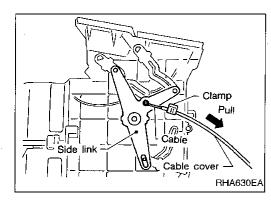
FA

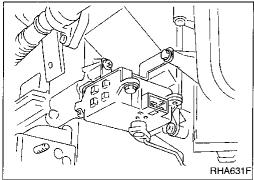
RA

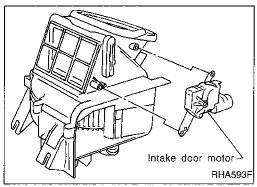
BR

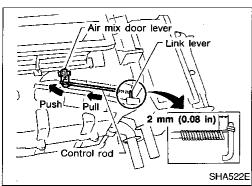
ST

RS



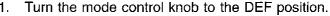






# **Control Linkage Adjustment**

### MODE CONTROL CABLE



- 2. Set the side link in the DEF position by hand.
- Pull on the cable cover in the direction of the arrow, then clamp it

After positioning control cable, check that it operates properly.

### **AIR MIX DOOR**

- Install air mix door motor on heater unit and connect it to the air mix door motor harness.
- 2. Set PTC at 18°C (65°F) and air mix door motor at "full cold".
- Move air mix door lever by hand and hold it at the full-cold position.
- Attach air mix door lever to rod holder.
- 5. Check that air mix door operates properly when PTC is moved from 18 to 32°C (65 to 85°F).

### **INTAKE DOOR**

- 1. Install intake door motor onto intake unit and connect it to intake door motor harness.
- 2. Turn ignition switch to ACC.
- 3. Push REC switch OFF.
- 4. Set intake door switch in FRE.
- Check that intake door operates properly when REC switch is turned ON and OFF.

### WATER COCK CONTROL ROD

- Reinstall the air mix door motor from side link before adjusting water cock control rod.
- Push air mix door lever in direction of arrow.
- Pull control rod of water cock in direction of arrow so as to make clearance of about 2 mm (0.08 in) between ends of rod and link lever and connect the rod to door lever.

After connecting control rod, check it operates properly.

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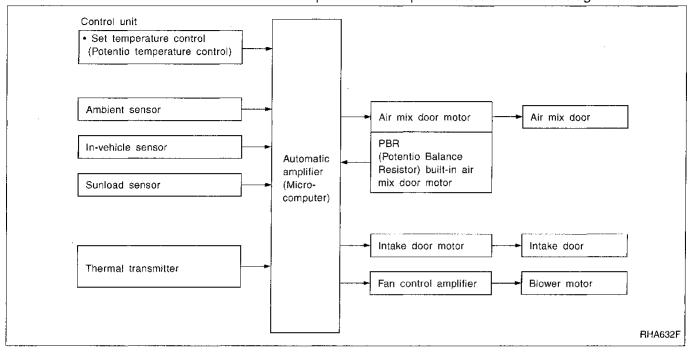
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### **Overview of Control System**

The control system consists of a) input sensors and switches, b) the automatic amplifier (microcomputer), and c) outputs. The relationship of these components is shown in the diagram below.



### SWITCHES AND THEIR CONTROL FUNCTIONS

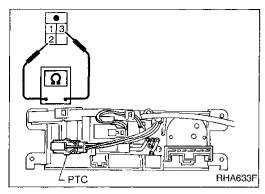
		Knob/Switch position									
Knot	b/Switch	A/C	~;	**	<b>,,</b> ,	<b>®</b> ;	₩	æ	Air outlet	Intake air	Compressor
	A/C	0							_	_	ON*1
	~;		0						VENT		
	*			0					B/L	Mark-tal.	
Mode	·,i				0				FOOT		_
-	₩;					0			F/D	FRE	_
	(F)						0		DEF	FRE	ON*1
	<b>©</b>							0	<del>-</del>	REC*2	_

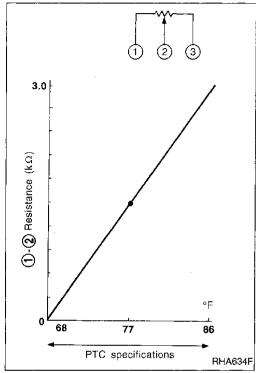
<sup>\*1:</sup> Compressor is operated by dual-pressure switch.

# **Control System Input Components POTENTIO TEMPERATURE CONTROL (PTC)**

The PTC is built into the control unit. It has a variable resistance which changes according to the set temperature. This resistance is connected to the temperature knob.

<sup>\*2:</sup> In DEF and F/D modes, REC switch is canceled.





# Control System Input Components (Cont'd) PTC

After disconnecting PTC harness connector, measure resistance between terminals (1) and (2) at PTC harness side.

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### **IN-VEHICLE SENSOR**

The in-vehicle sensor is attached to the instrument lower cover. It converts variations in the temperature of the compartment air drawn in by the aspirator into a resistance value, which is then input into the auto amplifier.

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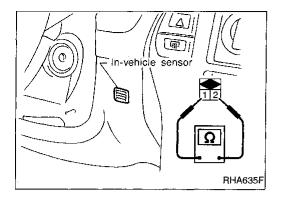
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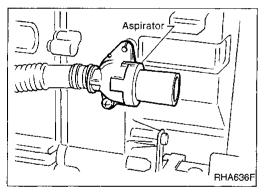
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# **Control System Input Components (Cont'd)**

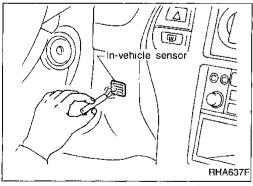
After disconnecting in-vehicle sensor harness connector, measure resistance between terminals ① and ② at sensor harness side, using the table below.

Temperature °C (°F)	Resistance $k\Omega$		
-15 (5)	12.73		
-10 (14)	9.92		
-5 (23)	7.80		
0 (32)	6.19		
5 (41)	4.95		
10 (50)	3.99		
15 (59)	3.24		
20 (68)	2.65		
25 (77)	2.19		
30 (86)	1.81		
35 (95)	1.51		
40 (104)	1.27		
45 (113)	1.07		



### **ASPIRATOR**

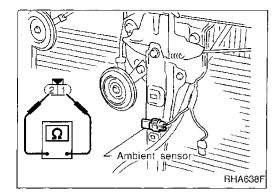
The aspirator is located in front of the heater unit. The aspirator continuously draws compartment air into the in-vehicle sensor while the ignition switch is ON.



Check that smoke is properly sucked into in-vehicle sensor when a lighted cigarette is moved close to the sensor.

### **AMBIENT SENSOR**

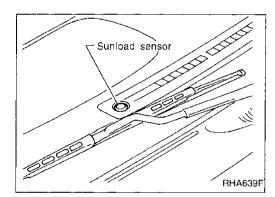
The ambient sensor is located on the hood lock stay. It detects the ambient temperature and converts it into a resistance value, which is then input into the auto amplifier.



# Control System Input Components (Cont'd)

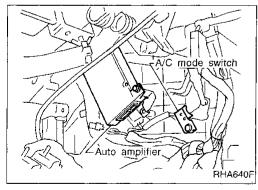
After disconnecting ambient sensor harness connector, measure resistance between terminals ① and ② at sensor harness side, using the table below.

Temperature °C (°F)	Resistance kΩ	
- <b>1</b> 5 (5)	12.73	ma
10 (14)	9.92	
-5 (23)	7.80	 EM
0 (32)	6.19	
5 (41)	4.95	
10 (50)	3.99	
15 (59)	3.24	
20 (68)	2.65	EC
25 (77)	2.19	
30 (86)	1.81	
35 (95)	1.51	<del></del>
40 (104)	1.27	— Gl
45 (113)	1.07	
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### SUNLOAD SENSOR

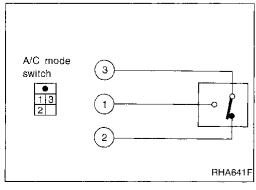
The sunload sensor is located on the center defroster grille. It detects sunload entering through the windshield by means of a photo diode and converts it into a current value which is then input to the auto amplifier.



### A/C MODE SWITCH

The microswitch is installed around the side link of the heater unit and operates the link in response to the position of the mode switch.

The operation of this microswitch is as shown below:



### A/C mode switch operation

MODE		VENT	B/L	FOOT	FOOT/DEF	DEF
Terminal No.	3 1	9	0	0	0	9
	2				Ō	



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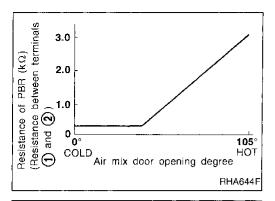
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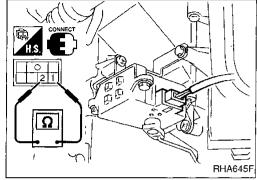
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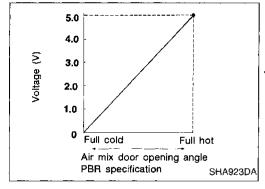
# Control System Input Components (Cont'd) PBR

Measure resistance between terminals (1) and (2) at vehicle harness side.



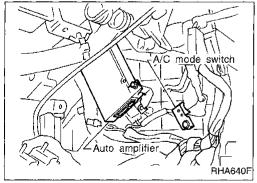
### Ignition switch: ON

 Ensure tester pointer deflects smoothly when PTC is moved from 20°C (68°F) to 32°C (85°F) and vice versa.



# Control System Auto Amplifier (Auto amp.)

The auto amplifier has a built-in microcomputer which processes the information sent from the various sensors needed for air conditioner operation. The air-mix door motor and blower motor are then controlled.



# Control System Auto Amplifier (Auto amp.) (Cont'd)

# AMBIENT TEMPERATURE INPUT PROCESS

The auto amp. includes a "processing circuit" for the ambient sensor input. When the ambient temperature increases quickly, the processing circuit controls the input from the ambient sensor. It allows the auto amp. to recognize the increase of temperature only 0.2°C (0.4°F) per 100 seconds.

As an example, consider stopping for a cup of coffee after high speed driving. Even though the ambient temperature has not changed, the ambient sensor will detect the increase of temperature. The heat radiated from the engine compartment can radiate to the front grille area. The ambient sensor is located there.

### SUNLOAD INPUT PROCESS

The auto amp. also includes a processing circuit which "average" the variations in detected sunload over a period of time. This prevents drastic swings in the ATC system operation due to small or quick variations in detected sunload.

For example, consider driving along a road bordered by an occasional group of large trees. The sunload detected by the sunload sensor will vary whenever the trees obstruct the sunlight. The processing circuit averages the detected sunload over a period of time. As a result, the effect the above mentioned does not cause any change in the ATC system operation. On the other hand, shortly after entering a long tunnel, the system will recognize the change in sunload, and the system will react accordingly.

### **Control System Output Components**

# AIR MIX DOOR CONTROL (Automatic temperature control)

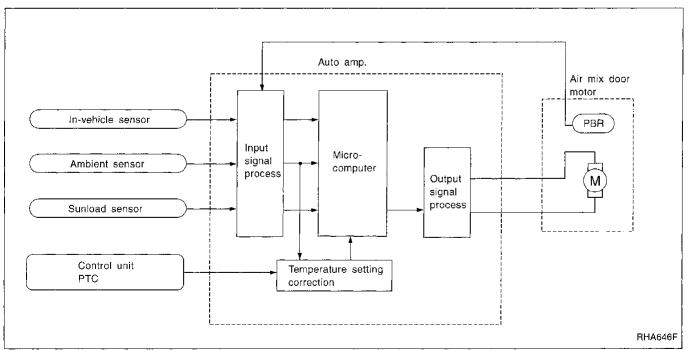
Component parts

Air mix door control system components are:

- 1) Auto amp.
- 2) Air mix door motor (PBR)
- 3) In-vehicle sensor
- 4) Ambient sensor
- 5) Sunload sensor

### System operation

Temperature set by Potentio Temperature Control (PTC) is compensated through setting temperature correction circuit to determine target temperature. Auto amp. will operate air mix door motor to set air conditioning system in HOT or COLD position, depending upon relationship between conditions (target temperature, sunload, in-vehicle temperature and ambient temperature) and conditions (air mix door position and compressor operation).



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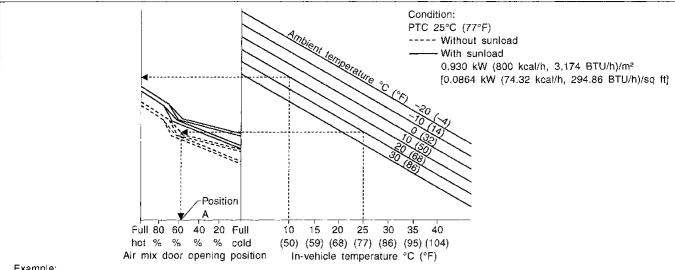
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# Control System Output Components (Cont'd) Air mix door control specification

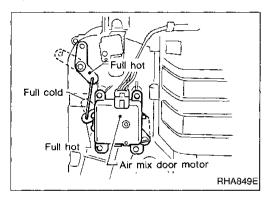


Example:

- If temperature setting is set at 25°C (77°F) under no sunload condition when ambient and in-vehicle temperature are 10°C (50°F), air mix door is initially automatically set in full hot position.
- . Within some period, in-vehicle temperature will lower towards the objective temperature, and the air mix door position will shift gradually towards the cold side and finally stay in this position (A).

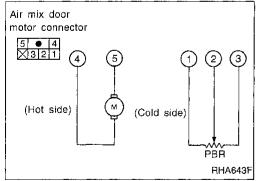
Air mix door opening position is always fed back to auto amp. by PBR built-in air mix door motor.

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### AIR MIX DOOR MOTOR

The air mix door motor is attached to the bottom of the heater unit. It rotates so that the air mix door is opened to a position set by the auto amp. Motor rotation is then conveyed through a shaft and air mix door position is then fed back to the auto amp. by PBR built-in air mix door motor.



4	5	Air mix door operation	Direction of lever movement
<b>⊕</b>	Θ	COLD → HOT	Clockwise (Toward passenger compart- ment)
	_	STOP	STOP
$\Theta$	<b>⊕</b>	HOT → COLD	Counterclockwise (Toward engine compartment)

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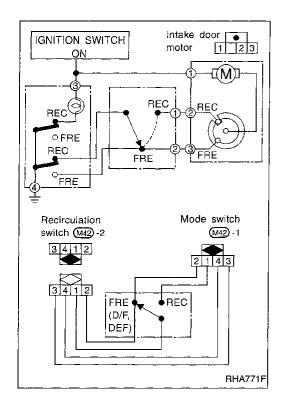
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# Control System Output Components (Cont'd) INTAKE DOOR MOTOR

The intake door motor is installed on the intake unit. Using a link it opens and closes the intake door.

When RECIRCULATION switch is at REC (except DEF and F/D modes), the ground line of the motor is switched from terminal ③ to ②. This starts the motor because the position switch contacts built into it make current flow. When RECIRCULATION switch is at FRE (except DEF and F/D modes), the ground line is switched from terminal ② to ③. The contacts turn along with the motor. When they reach the non-current flow position, the motor will stop. The motor always turns in the same direction.

RECIRCULATION switch is canceled by MODE switch in DEF and F/D modes.

### **FAN SPEED CONTROL**

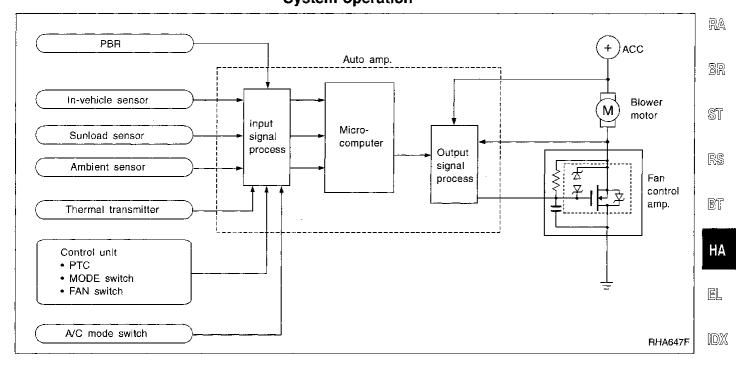
### **Component parts**

Fan speed control system components are:

- 1) Auto amp.
- 2) Fan control amplifier
- 3) PBR

- 4) In-vehicle sensor
- 5) Ambient sensor
- 6) Sunload sensor
- 7) Thermal transmitter
- 8) A/C mode switch

### System operation



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# Control System Output Components (Cont'd) STARTING FAN SPEED CONTROL

### **AUTOMATIC MODE**

In the automatic mode, the blower motor speed is calculated by the auto amp. based on inputs from the PBR, in-vehicle sensor, sunload sensor, and ambient sensor. The blower motor applied voltage ranges from approximately 5.0 volts (lowest speed) to 12 volts (highest speed).

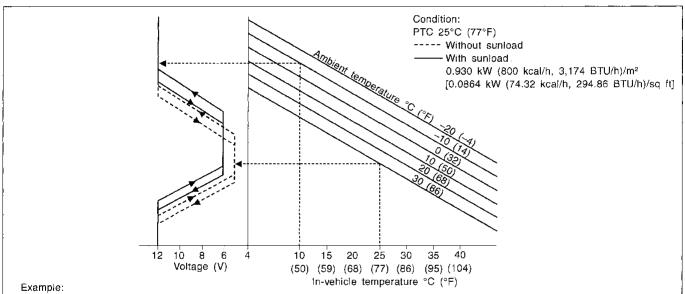
To control blower speed (in the range of 5V to 12V), the auto amp. supplies a signal to the fan control amplifier. Based on this signal, the fan control amplifier controls the current flow from the blower motor to ground.

# Start up from "COLD SOAK" condition (Automatic mode)

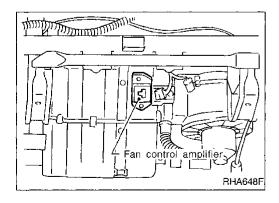
In a cold start up condition where the engine coolant temperature is below 50°C (122°F) (except VENT and DEF modes), the blower will not operate for a short period of time (up to 126 seconds). The exact start delay time varies depending on the ambient and engine coolant temperature.

In the most extreme case (very low ambient) the blower starting delay will be 126 seconds. After this delay, the blower will operate at low speed until the engine coolant temperature rises above 55°C (131°F). Then the blower speed will increase to the objective speed.

### Fan speed control specification



- If temperature setting is set at 25°C (77°F) under no sunload condition when ambient temperature is -10°C (14°F) and in-vehicle temperature is 10°C (50°F), blower motor voltage is approx. 12 volts.
- When ambient temperature is 30°C (86°F) and in-vehicle temperature is reduced to 25°C (77°F) under the same condition above, blower motor voltage is approx. 5 volts.



### **FAN CONTROL AMPLIFIER**

The fan control amplifier is located on the cooling unit. It amplifies a 12-step base current flowing from the auto amp. to change the blower speed within the range of 5V to 12V.

#### MAGNET CLUTCH CONTROL

Under normal operating conditions, when the A/C is switched on, the compressor runs continuously, and the evaporator pressure, and therefore temperature, is controlled by the V-6 variable displacement compressor to prevent freeze up.

### **SYSTEM DESCRIPTION**

# Control System Output Components (Cont'd) Acceleration cut control

The ECM (ECCS control module) will turn the compressor "ON" or "OFF" based on the signal from the throttle position sensor.

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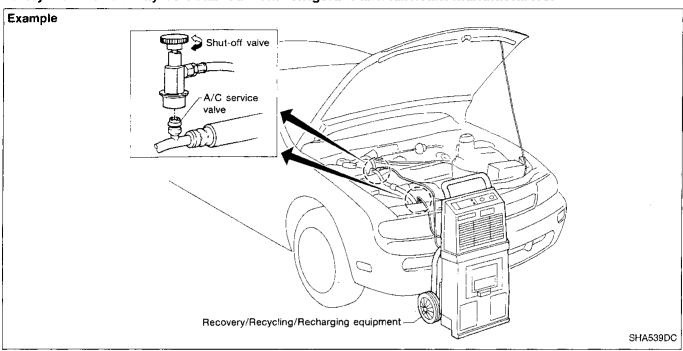
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# HFC-134a (R-134a) Service Procedure SETTING OF SERVICE TOOLS AND EQUIPMENT

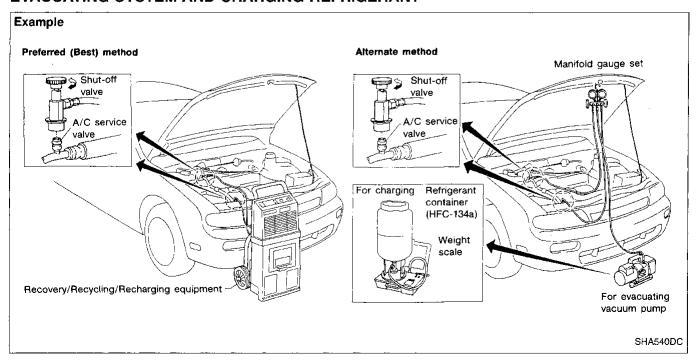
#### **DISCHARGING REFRIGERANT**

#### **WARNING:**

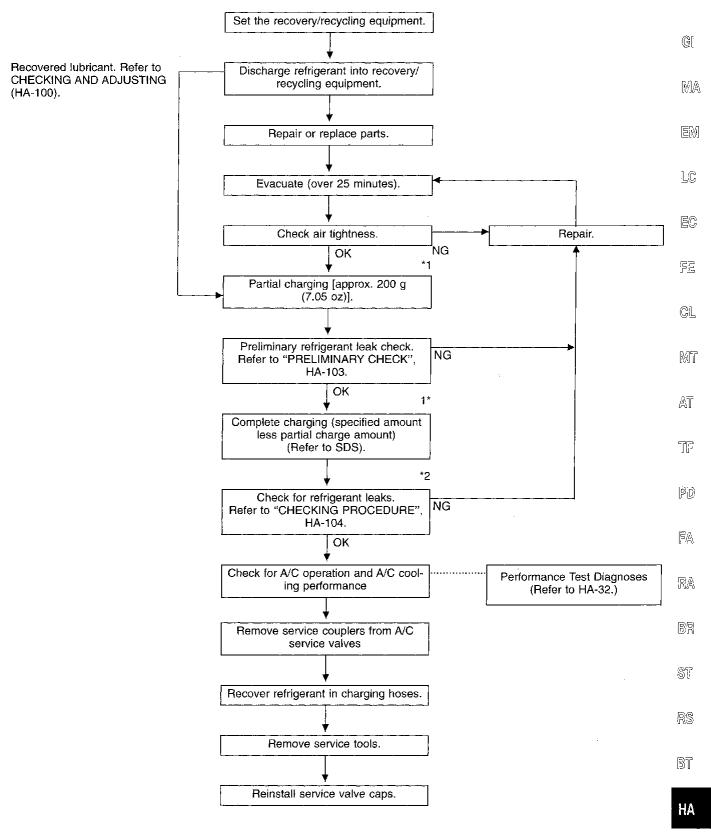
Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from A/C system using certified service equipment meeting requirements of HFC-134a (R-134a) recycling equipment or HFC-134a (R-134a) recovery equipment. If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.



#### EVACUATING SYSTEM AND CHARGING REFRIGERANT



# HFC-134a (R-134a) Service Procedure (Cont'd)



Note: \*1 Before charging refrigerant, ensure engine is off.

<sup>\*2</sup> Before checking for leaks, start engine to activate air conditioning system then turn engine off. Service valve caps must be installed to prevent leakage.

# Maintenance of Lubricant Quantity in Compressor

The lubricant in the compressor circulates through the system with the refrigerant. Add lubricant to compressor when replacing any component or after a large gas leakage occurred. It is important to maintain the specified amount.

If lubricant quantity is not maintained properly, the following malfunctions may result:

- Lack of lubricant: May lead to a seized compressor
- Excessive lubricant: Inadequate cooling (thermal exchange interference)

### LUBRICANT

Name: Nissan A/C System Oil Type S

Part number: KLH00-PAGS0

### **CHECKING AND ADJUSTING**

Adjust the lubricant quantity according to the flowchart shown START below. Can lubricant return operation be per-Perform lubricant return operation, proceeding as follows: formed? A/C system works properly. 1. Start engine, and set the following conditions: There is no evidence of a large amount of Test condition lubricant leakage. Engine speed: Idling to 1,200 rpm A/C or AUTO switch: ON Nο Blower speed: Max. position Temp. control: Optional [Set so that intake air temperature is 25 to 30°C (77 to 86°F).] 2. Next item is for V-5 or V-6 compressor. Connect the manifold gauge, and check that the high pressure side pressure is 588 kPa (6 kg/cm<sup>2</sup>, 85 psi) or higher. If less than the reference level, attach a cover to the front face of the condenser to raise the pressure. 3. Perform lubricant return operation for about 10 minutes. Should the compressor be replaced? Stop engine. No Yes CAUTION: If excessive lubricant leakage is noted, do not perform the lubricant return operation.  $(\mathbf{A})$ (Go to next page.) Yes is there any part to be replaced? After replacing any of the following major components, add the correct (Evaporator, condenser, liquid tank or in amount of lubricant to the system. case there is evidence of a large amount of Amount of lubricant to be added lubricant leakage.) Lubricant to be added to No system Part replaced Remarks Amount of lubricant mî (US fl oz, Imp fl oz) Evaporator 75 (2.5, 2.6) Condenser 75 (2.5, 2.6) Add if compressor is not Liquid tank 5 (0.2, 0.2) replaced. \*1 Carry out the A/C performance test. 30 (1.0, 1.1) Large leak In case of refrigerant leak Small leak\*2 \*1: If compressor is replaced, addition of lubricant is included in the flow

\*2: If refrigerant leak is small, no addition of lubricant is needed.

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# Maintenance of Lubricant Quantity in Compressor (Cont'd)

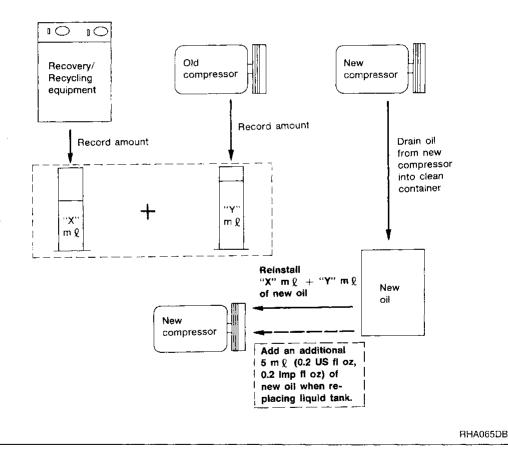


- 1. Discharge refrigerant into the refrigerant recovery/recycling equipment. Measure lubricant discharged into the recovery/recycling equipment.
- 2. Remove the drain plug of the "old" (removed) compressor (applicable only to V-5, V-6 or DKS-16H compressor). Drain the lubricant into a graduated container and record the amount of drained lubricant.
- 3. Remove the drain plug and drain the lubricant from the "new" compressor into a separate, clean container.
- 4. Measure an amount of new lubricant installed equal to amount drained from "old" compressor. Add this lubricant to "new" compressor through the suction port opening.
- Measure an amount of new lubricant equal to the amount recovered during discharging. Add this lubricant to "new" compressor through the suction port opening.
- 6. Torque the drain plug.

V-5 or V-6 compressor: 18 - 19 N·m (1.8 - 1.9 kg-m, 13 - 14 ft-lb) DKS-16H compressor: 14 - 16 N·m (1.4 - 1.6 kg-m, 10 - 12 ft-lb)

7. If the liquid tank also needs to be replaced, add an additional 5 mf (0.2 US fl oz, 0.2 lmp fl oz) of lubricant at this time. Do not add this 5 mf (0.2 US fl oz, 0.2 lmp fl oz) of lubricant if only replacing the compressor.

### Oil adjusting procedure for compressor replacement

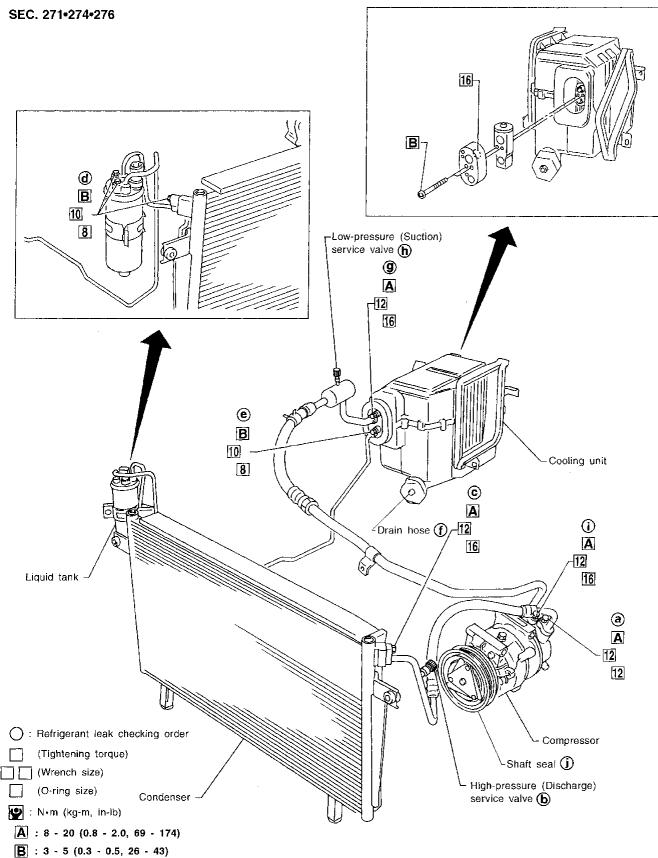


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# **Refrigerant Lines**

• Refer to page HA-4 regarding "Precautions for Refrigerant Connection".

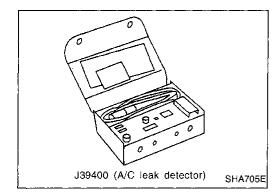


# **Checking Refrigerant Leaks** PRELIMINARY CHECK

Perform a visual inspection of all refrigeration parts, fittings, hoses, and components for signs of A/C lubricant leakage, damage and corrosion.



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### PRECAUTIONS FOR HANDLING LEAK DETECTOR

When performing a refrigerant leak check, use a J39400 A/C leak detector or equivalent. Ensure that the instrument is calibrated and set properly per the operating instructions.

The leak detector is a delicate device. In order to use the leak detector properly, read the operating instructions and perform any specified maintenance.

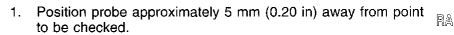
Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid, solvents and cleaners, may falsely trigger the leak detector. Make sure the surfaces to be checked are clean. Do not allow the sensor tip of the detector to come into contact with any substance. This can also cause false readings and may damage the detector.



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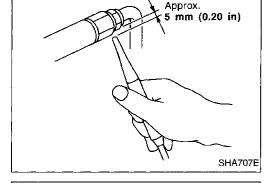
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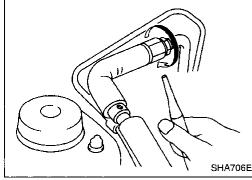
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2. When testing, circle each fitting completely with probe.

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# 1 sec. 25 - 50 mm (0.98 - 1.97 in)

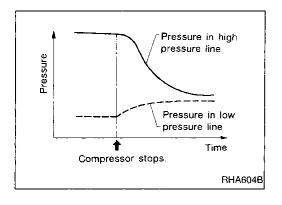
### **Checking Refrigerant Leaks (Cont'd)**

3. Move probe along component approximately 25 to 50 mm (0.98 to 1.97 in)/sec.

### **CHECKING PROCEDURE**

To prevent inaccurate or false readings, make sure there is no refrigerant vapor or tobacco smoke in the vicinity of the vehicle. Perform the leak test in calm area (low air/wind movement so that the leaking refrigerant is not dispersed.

- 1. Charge the system with the specified amount of refrigerant.
- Run the engine with the A/C compressor ON for at least 2 minutes.
- 3. Stop engine.



Refrigerant leaks should be checked immediately after stopping the engine. Begin with the leak detector on the high pressure line. The pressure in the high pressure line will gradually drop after refrigerant circulation stops and pressure in the low pressure line will gradually rise, as shown in the graph. Leaks are more easily detected when pressure is high.

4. Conduct the leak test from the high side to the low side at points (a) through (k). Refer to HA-102.

Perform a leak check for the following areas carefully. Clean the component to be checked and move the leak detector probe completely around the connection/component.

#### Compressor

Check the fitting of high and low pressure hoses, relief valve and shaft seal.

#### Liquid tank

Check the pressure switch, tube fitting and the fusible plug mounts.

#### Service valves

Check all around the service valves. Ensure service valve caps are secured on the service valves (to prevent leaks).

#### Cooling unit

Turn blower fan on "High" for at least 15 seconds to dissipate any refrigerant trace in the cooling unit. Insert the leak detector probe into the drain hose immediately after stopping the engine. (Keep the probe inserted for at least ten seconds.)

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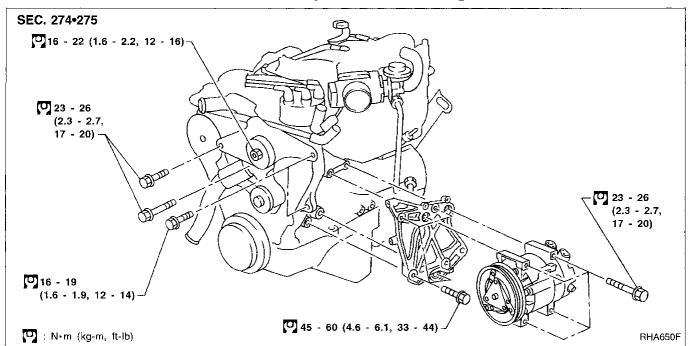
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### **Checking Refrigerant Leaks (Cont'd)**

- If leak detector detects a leak, confirm the leak using soapy water
- 6. Discharge A/C system and repair the leaking fitting or component as necessary.
- 7. Evacuate and recharge A/C system and perform the leak test to confirm no refrigerant leaks.

# **Compressor Mounting**



### **Belt Tension**

Refer to MA section.

# Fast Idle Control Device (FICD)

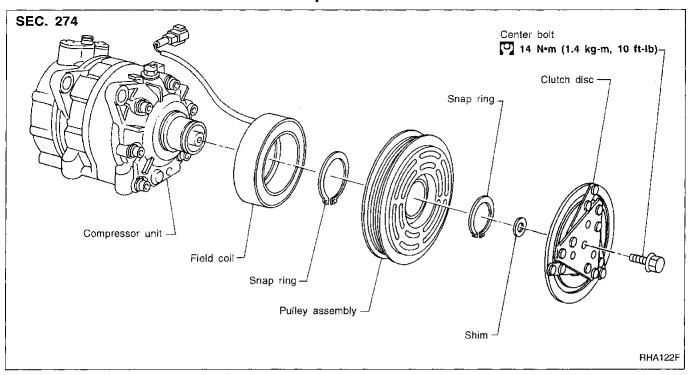
• Refer to EC section.

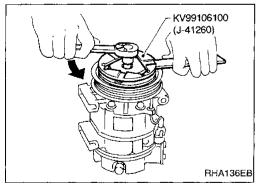
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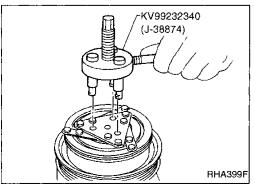
HA

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### Compressor



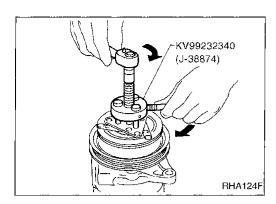




# Compressor Clutch REMOVAL

 When removing center bolt, hold clutch disc with clutch disc wrench.

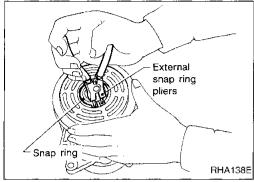
# Compressor Clutch (Cont'd)



Remove the clutch disc using the clutch disc puller. Insert the holder's three pins into the holes in the clutch disc. Rotate the holder clockwise to hook it onto the plate. Then, tighten the center bolt to remove the clutch disc. After removing the clutch disc, remove the shims from either the drive shaft or the clutch disc.



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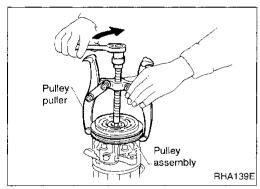


Remove the snap ring using external snap ring pliers.



CL





Field coil

harness

RHA125F

Pulley removal

Position the center pulley puller on the end of the drive shaft, and remove the pulley assembly using any commercially available pulley puller.

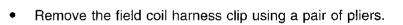
• TF

To prevent the pulley groove from being deformed, the puller claws should be positioned onto the edge of the pulley assembly.



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FA



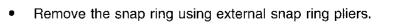










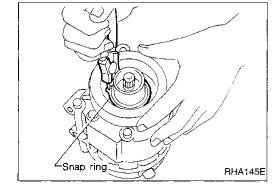


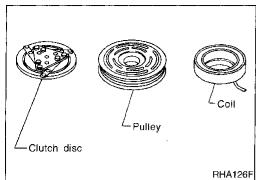




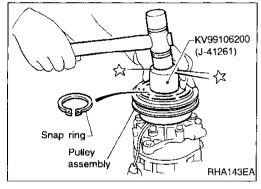
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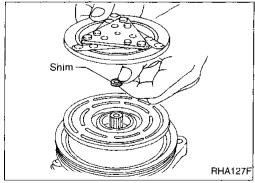


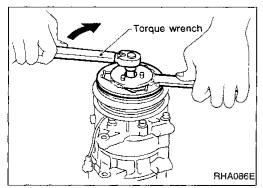




# Clutch disc RHA126F







# Compressor Clutch (Cont'd) INSPECTION

### Clutch disc

If the contact surface shows signs of damage due to excessive heat, replace clutch disc and pulley.

### Pulley

Check the appearance of the pulley assembly. If the contact surface of pulley shows signs of excessive grooving, replace clutch disc and pulley. The contact surfaces of the pulley assembly should be cleaned with a suitable solvent before reinstallation.

#### Coil

RHA142E

Check coil for loose connection or cracked insulation.

### INSTALLATION

Install the field coil.

Be sure to align the coil's pin with the hole in the compressor's front head.

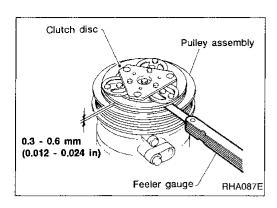
- Install the field coil harness clip using a screwdriver.
- Install the pulley assembly using the installer and a hand press, and then install the snap ring using snap ring pliers.

 Install the clutch disc on the drive shaft, together with the original shim(s). Press the clutch disc down by hand.

 Using the holder to prevent clutch disc rotation, tighten the bolt to 14 N·m (1.4 kg-m, 10 ft-lb) torque.

After tightening the bolt, check that the pulley rotates smoothly.

### **SERVICE PROCEDURES**



### Compressor Clutch (Cont'd)

• Check clearance around the entire periphery of clutch disc. **Disc-to-pulley clearance:** 

0.3 - 0.6 mm (0.012 - 0.024 in)

If the specified clearance is not obtained, replace adjusting spacer and readjust.

GI

MA

LC

### **BREAK-IN OPERATION**

When replacing compressor clutch assembly, always carry out the break-in operation. This is done by engaging and disengaging the clutch about thirty times. Break-in operation raises the level of transmitted torque.

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**HA-109** 1111

# **General Specifications**

### **COMPRESSOR**

Model	CALSONIC make V-6		
Туре	V-6 variable displacement		
Displacement cm <sup>3</sup> (cu in)/rev.			
Max.	184 (11.228)		
Min.	14.5 (0.885)		
Cylinder bore x stroke mm (in)	37 (1.46) x [2.3 - 28.6 (0.091 - 1.126)]		
Direction of rotation	Clockwise (viewed from drive end)		
Drive belt	Poly V		

### **LUBRICANT**

Model	CALSONIC make V-6
Name	Nissan A/C System Oil Type S
Part number	KLH00-PAGS0
Capacity mf (US fl oz, Imp fl oz)	
Total in system	200 (6.8, 7.0)
Compressor (Service part) charging amount	200 (6.8, 7.0)
•	

### REFRIGERANT

Туре		HFC-134a (R-134a)	
Capacity	kg (lb)	0.60 - 0.70 (1.32 - 1.54)	

# **Inspection and Adjustment**

### ENGINE IDLING SPEED (When A/C is ON)

• Refer to EC section.

### **BELT TENSION**

• Refer to Checking Drive Belts (MA section).