

SECTION HAC

HEATER & AIR CONDITIONING CONTROL SYSTEM

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MANUAL A/C IDENTIFICATION TABLE

< BASIC INSPECTION >

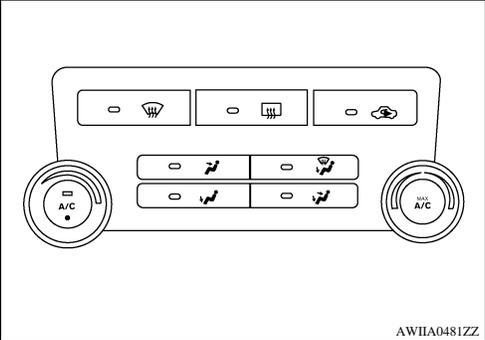
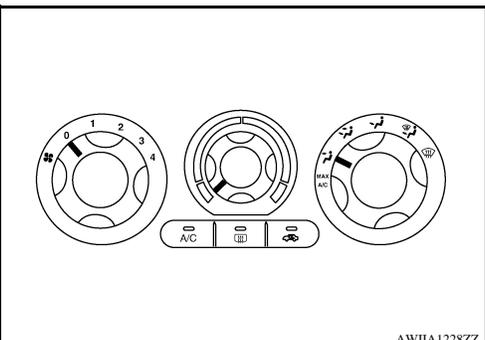
[MANUAL A/C (TYPE 1)]

BASIC INSPECTION

MANUAL A/C IDENTIFICATION TABLE

Application Table

INFOID:000000004427558

Manual A/C Type	Description	Visual Identification
Manual A/C (Type 1)	Two Control Dial System [with variable blower control (VBC)]	 <p style="text-align: right; font-size: small;">AW1IA0481ZZ</p>
Manual A/C (Type 2)	Three Control Dial System [without variable blower control (VBC)]	 <p style="text-align: right; font-size: small;">AW1IA1228ZZ</p>

DIAGNOSIS AND REPAIR WORKFLOW

How to Perform Trouble Diagnosis For Quick And Accurate Repair

INFOID:000000004427450

WORK FLOW

1. LISTEN TO CUSTOMER COMPLAINT

Listen to customer complaint. Get detailed information about the conditions and environment when the symptom occurs.

>> GO TO 2

2. CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 3.

3. VERIFY THE SYMPTOM WITH OPERATIONAL CHECK

Verify the symptom with operational check. Refer to [HAC-6, "Operational Check"](#).

Can a symptom be duplicated?

YES >> Go to trouble diagnosis. Refer to [HAC-60, "Symptom Matrix Chart"](#).

NO >> GO TO 4.

4. PERFORM THE FRONT AIR CONTROL SELF-DIAGNOSIS

Perform front air control self-diagnosis. Refer to [HAC-17, "Front Air Control Self-Diagnosis"](#).

>> If any diagnostic trouble codes set. Refer to [HAC-17, "Front Air Control Self-Diagnosis Chart"](#).

>> Confirm the repair by performing operational check. Refer to [HAC-6, "Operational Check"](#).

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INSPECTION AND ADJUSTMENT

Operational Check

INFOID:000000004427451

The purpose of the operational check is to confirm that the system operates properly.

Conditions : Engine running and at normal operating temperature

CHECKING BLOWER

1. Turn blower control dial clockwise. Blower should operate on low speed.
2. Turn the blower control dial again, and continue checking each blower speed until all speeds are checked.
3. Leave blower on HI speed.

If NG, go to trouble diagnosis procedure for [HAC-34. "Front Blower Motor Diagnosis Procedure"](#).

If OK, continue with next check.

CHECKING DISCHARGE AIR

Press each mode switch and confirm that discharge air comes out according to the air distribution table. Refer to [HAC-12. "Discharge Air Flow"](#).

Mode door position is checked in the next step.

If NG, go to trouble diagnosis procedure for [HAC-20. "Mode Door Motor Diagnosis Procedure"](#).

If OK, continue with next check.

NOTE:

Confirm that the A/C compressor clutch is engaged (sound or visual inspection) and intake door position is at fresh when the DEF () or D/F () is selected.

CHECKING RECIRCULATION

1. Press recirculation () switch one time. Recirculation indicator should illuminate.
2. Press recirculation () switch one more time. Recirculation indicator should go off.
3. Listen for intake door position change (blower sound should change slightly).

If NG, go to trouble diagnosis procedure for [HAC-31. "Intake Door Motor Diagnosis Procedure"](#).

If OK, continue with next check.

NOTE:

Confirm that the compressor clutch is engaged (sound or visual inspection) and intake door position is at fresh when the DEF or D/F is selected.

CHECKING TEMPERATURE DECREASE

1. Rotate temperature control dial counterclockwise.
2. Check for cold air at appropriate discharge air outlets.

If NG, listen for sound of air mix door motor operation. If OK, go to trouble diagnosis procedure for [HAC-61. "Component Function Check"](#). If air mix door motor appears to be malfunctioning, go to [HAC-25. "Air Mix Door Motor Component Function Check"](#).

If OK, continue with next check.

CHECKING TEMPERATURE INCREASE

1. Rotate temperature control dial clockwise.
2. Check for hot air at appropriate discharge air outlets.

If NG, listen for sound of air mix door motor operation. If OK, go to trouble diagnosis procedure for [HAC-69. "Component Function Check"](#). If air mix door motor (front) appears to be malfunctioning, go to [HAC-25. "Air Mix Door Motor Component Function Check"](#).

If OK, continue with next check.

CHECK A/C SWITCH

1. Press A/C switch with the blower switch ON.
2. A/C switch indicator will turn ON.
 - Confirm that the compressor clutch engages (sound or visual inspection).

If NG, go to trouble diagnosis procedure for [HAC-40. "Magnet Clutch Diagnosis Procedure"](#).

If OK, continue with next check.

MANUAL A/C IDENTIFICATION TABLE

< FUNCTION DIAGNOSIS >

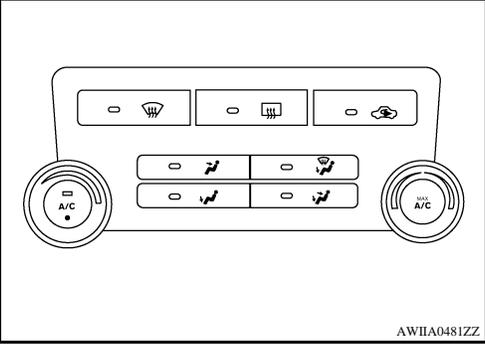
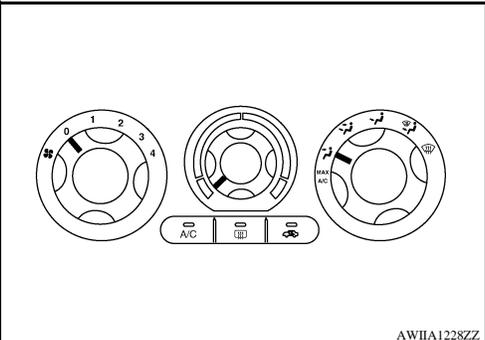
[MANUAL A/C (TYPE 1)]

FUNCTION DIAGNOSIS

MANUAL A/C IDENTIFICATION TABLE

Application Table

INFOID:000000004437736

Manual A/C Type	Description	Visual Identification
Manual A/C (Type 1)	Two Control Dial System [with variable blower control (VBC)]	 <p style="text-align: right;">AWI1A0481ZZ</p>
Manual A/C (Type 2)	Three Control Dial System [without variable blower control (VBC)]	 <p style="text-align: right;">AWI1A1228ZZ</p>

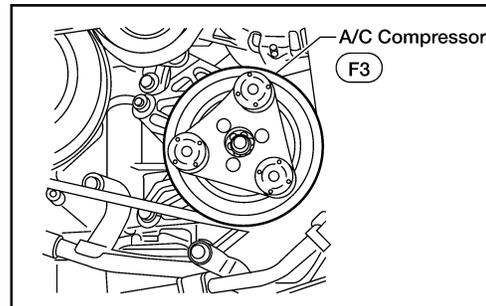
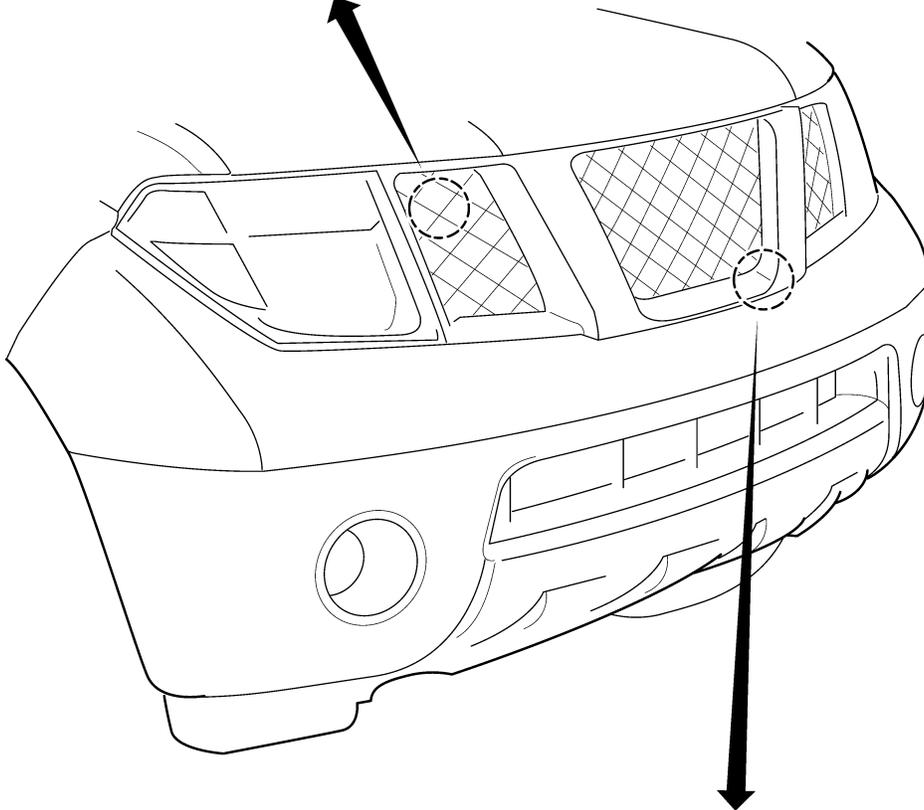
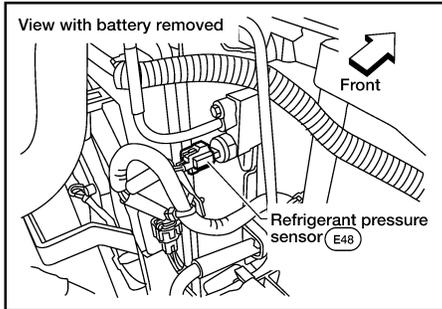
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FUNCTION INFORMATION

Component Part Location

INFOID:000000004427452

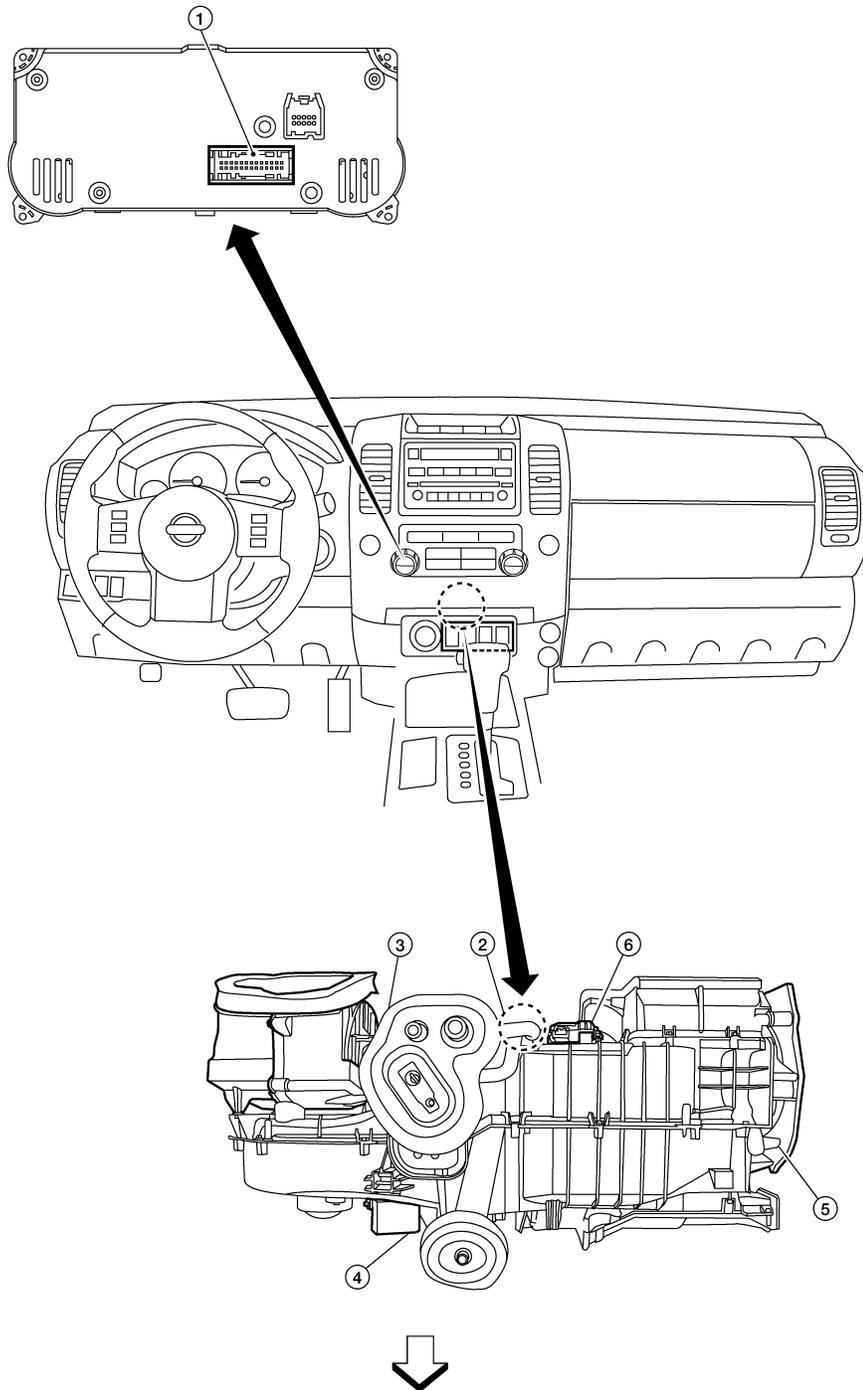
ENGINE COMPARTMENT



WJIA1489E

PASSENGER COMPARTMENT

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⇒ :Front

- 3. Intake door motor M58
- 6. Air mix door motor M147

1. Front air control M50

4. Variable blower control M121

2. Intake sensor M146

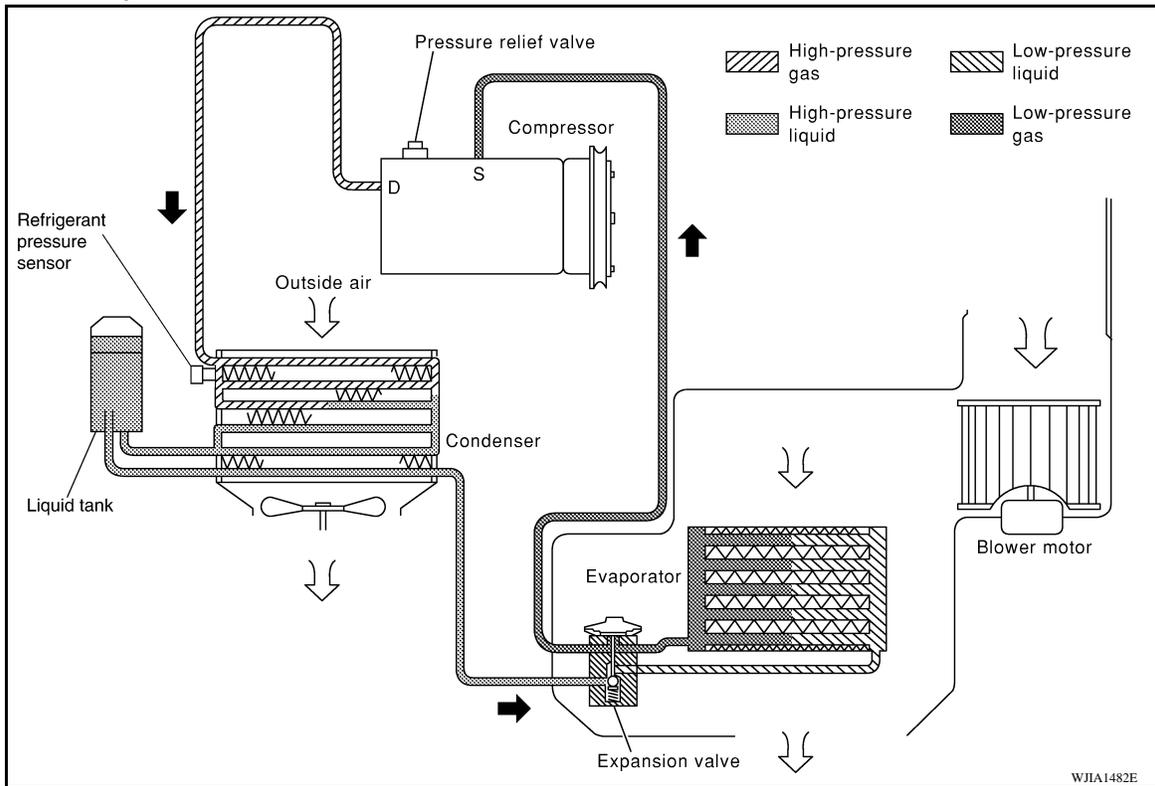
5. Mode door motor M142

AWIA1198ZZ

REFRIGERATION SYSTEM

Refrigerant Cycle

INFOID:000000004437744



WJIA1482E

REFRIGERANT FLOW

The refrigerant flows in the standard pattern. Refrigerant flows through the compressor, condenser, liquid tank, expansion valve, evaporator, and back to the compressor. The refrigerant evaporation through the evaporator coil is controlled by an externally equalized expansion valve, located inside the evaporator case.

FREEZE PROTECTION

The compressor cycles on and off to maintain the evaporator temperature within a specified range. When the evaporator coil temperature falls below a specified point, the intake sensor interrupts the compressor operation. When the evaporator coil temperature rises above the specification, the intake sensor allows compressor operation.

Refrigerant System Protection

INFOID:000000004437745

REFRIGERANT PRESSURE SENSOR

The refrigerant system is protected against excessively high- or low-pressures by the refrigerant pressure sensor, located on the condenser. If the system pressure rises above or falls below the specifications, the refrigerant pressure sensor detects the pressure inside the refrigerant line and sends a voltage signal to the ECM. The ECM de-energizes the A/C relay to disengage the magnetic compressor clutch when pressure on the high pressure side detected by refrigerant pressure sensor is over about 2,746 kPa (28 kg/cm², 398 psi), or below about 120 kPa (1.22 kg/cm², 17.4 psi).

PRESSURE RELIEF VALVE

The refrigerant system is also protected by a pressure relief valve, located in the rear head of the compressor. When the pressure of refrigerant in the system increases to an abnormal level [more than 2,990 kPa (30.5 kg/cm², 433.6 psi)], the release port on the pressure relief valve automatically opens and releases refrigerant into the atmosphere.

MANUAL AIR CONDITIONER SYSTEM

< FUNCTION DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

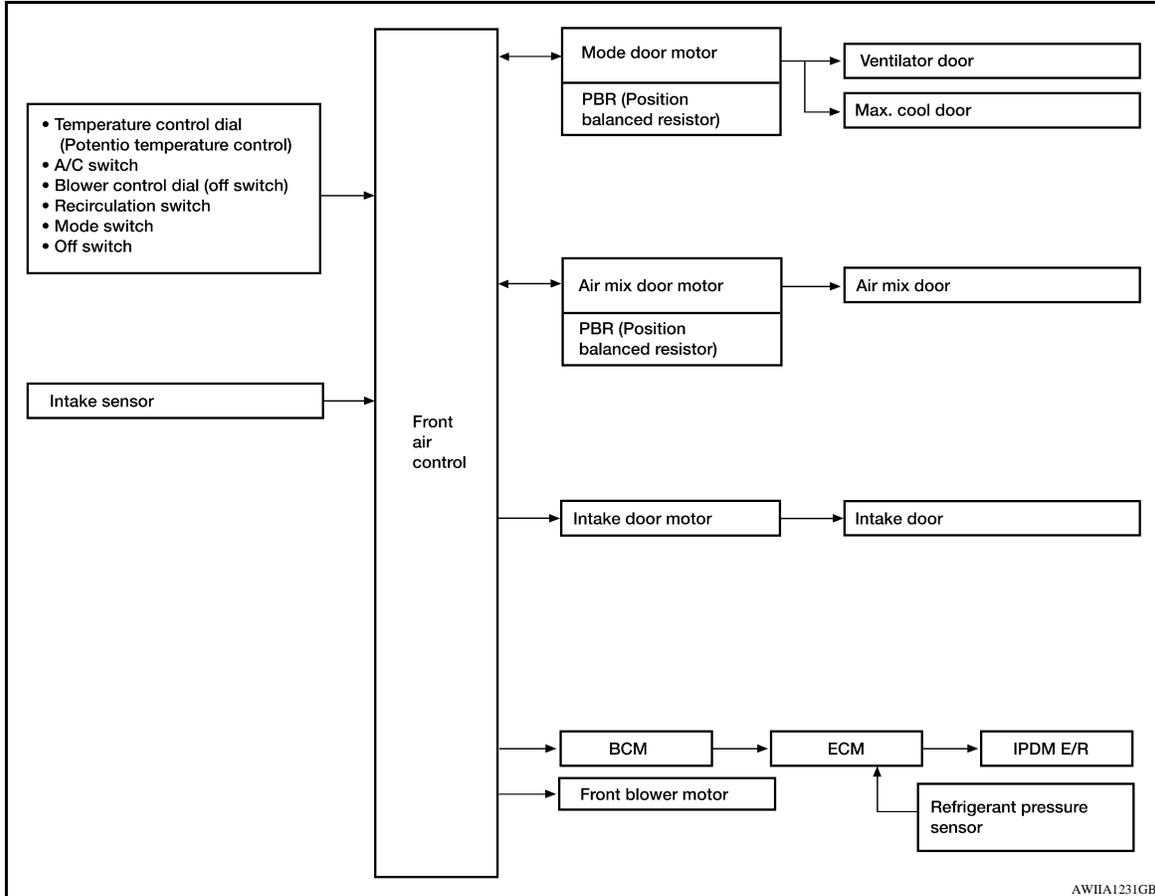
MANUAL AIR CONDITIONER SYSTEM

Control System Diagram

INFOID:000000004427456

CONTROL SYSTEM

The control system consists of input sensors, switches, the front air control (microcomputer) and outputs. The relationship of these components is shown in the figure below:



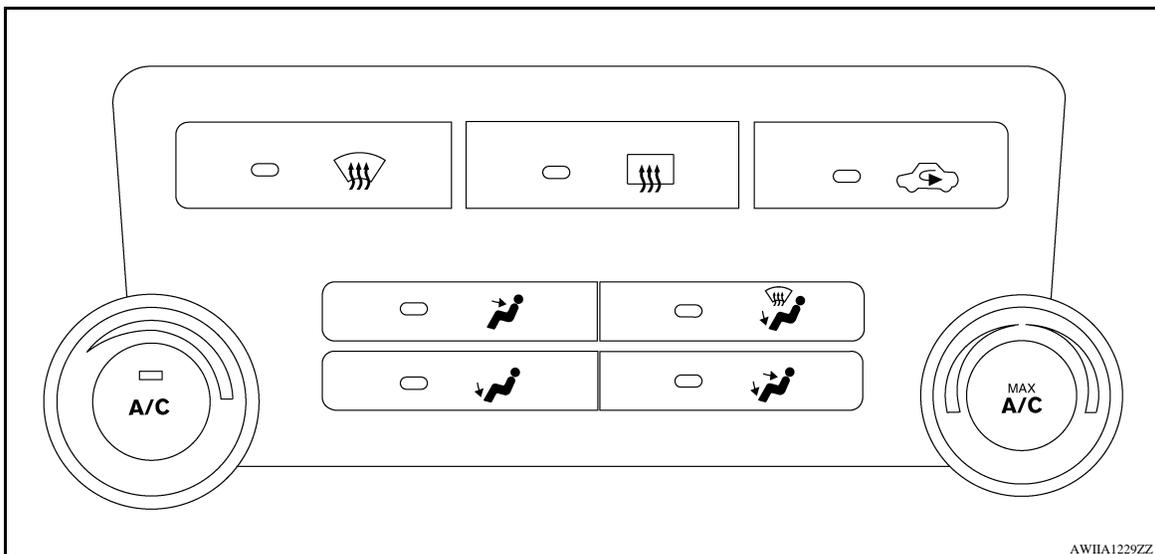
AW1IA1231GB

Control System Description

INFOID:000000004427457

CONTROL OPERATION

Front air control



AW1IA1229ZZ

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MANUAL AIR CONDITIONER SYSTEM

< FUNCTION DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

TEMPERATURE CONTROL DIAL (TEMPERATURE CONTROL)

Increases or decreases the set temperature.

RECIRCULATION () SWITCH

- When REC switch is ON, REC switch indicator turns ON, and air inlet is set to REC.
- When REC switch is turned OFF, or when compressor is turned from ON to OFF, REC switch is automatically turned OFF. REC mode can be re-entered by pressing REC switch again.
- REC switch is not operated when DEF switch is turned ON, or at the D/F or FOOT position.

DEFROSTER () SWITCH

Positions the air outlet doors to the defrost position. Also positions the intake doors to the outside air position.

REAR WINDOW DEFOGGER SWITCH

When switch is ON, rear window is defogged.

OFF SWITCH (BLOWER SPEED DIAL)

The compressor and blower are OFF.

A/C SWITCH (IF EQUIPPED)

The compressor is ON or OFF.

(Pressing the A/C switch will turn off the A/C switch and compressor.)

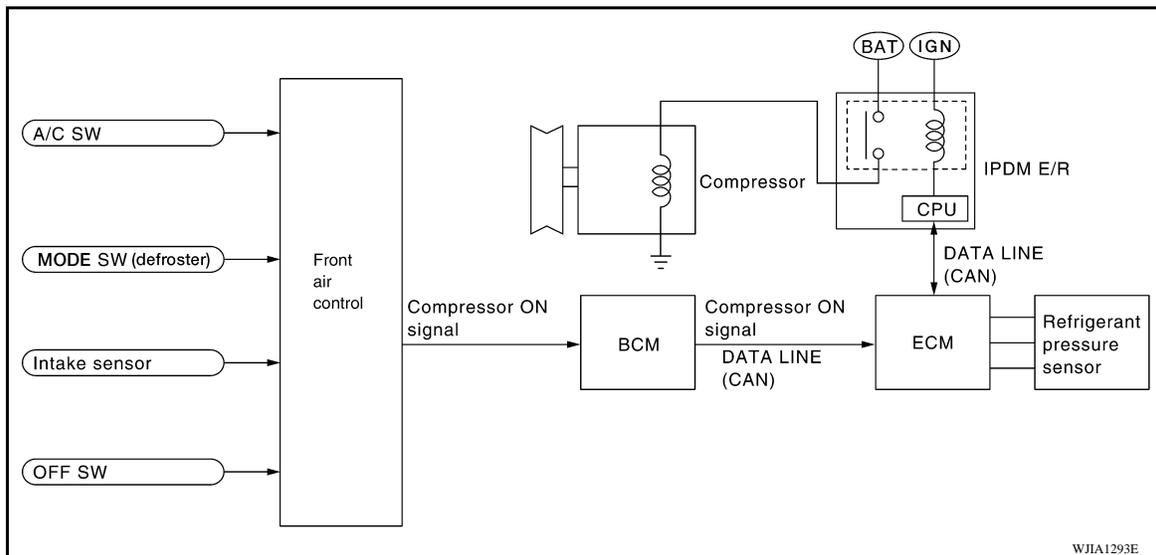
MODE SWITCHES

Controls the air discharge outlets.

FRONT BLOWER CONTROL DIAL

Manually controls the blower speed.

MAGNET CLUTCH CONTROL



When the A/C switch is pressed, or the mode switch is pressed to the DEF or D/F position, the front air control outputs a compressor ON signal to BCM.

The BCM then sends a compressor ON signal to ECM, via CAN communication line.

ECM judges whether compressor can be turned ON, based on each sensor status (refrigerant pressure sensor signal, throttle angle sensor, etc.). If it judges compressor can be turned ON, it sends compressor ON signal to IPDM E/R, via CAN communication line.

Upon receipt of compressor ON signal from ECM, IPDM E/R turns air conditioner relay ON to operate compressor.

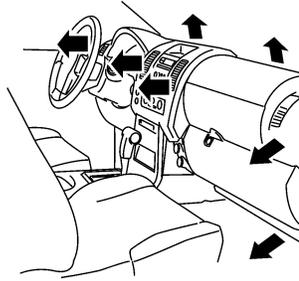
Discharge Air Flow

INFOID:000000004427458

MANUAL AIR CONDITIONER SYSTEM

< FUNCTION DIAGNOSIS >

[MANUAL A/C (TYPE 1)]



WJIA1296E

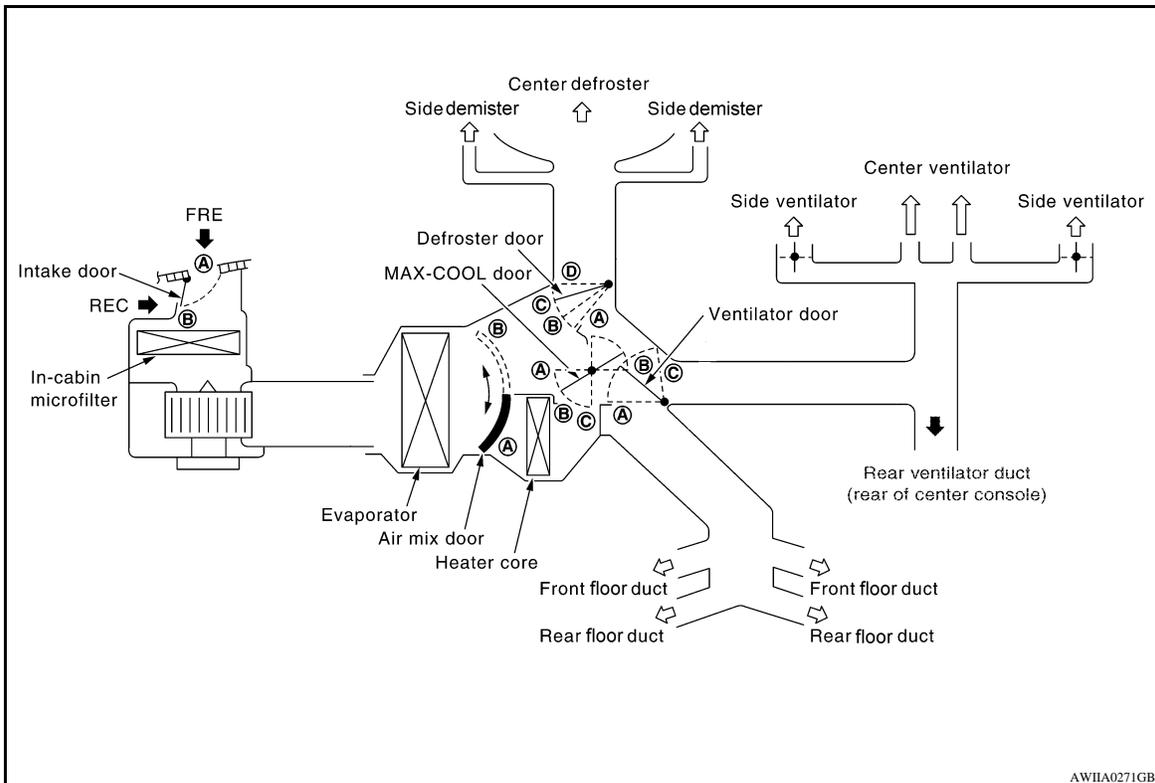
Mode door position	Air outlet/distribution		
	Vent	Foot	Defroster
	95%	5%	—
	60%	40%	—
	20%	55%	25%
	15%	50%	35%
	7%	15%	78%

Airflow always present at driver and passenger side demisters

Switches And Their Control Function

INFOID:000000004427459

SWITCHES AND THEIR CONTROL FUNCTION



AWIA0271GB

MANUAL AIR CONDITIONER SYSTEM

< FUNCTION DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

Position or switch	MODE SW				DEF SW		REC SW		Temperature dial			OFF SW
	VENT	B/L	FOOT	D/F	ON	OFF	ON	OFF				
Door					FRONT 							
Ventilator door	(A)	(B)	(C)	(C)	(C)	—	—	—	—			(C)
MAX-COOL door	(A)	(B)	(B)	(B)	(C)	—	—	—	—			(B)
Defroster door	(D)	(D)	(D _{or} C)	(B)	(A)	—	—	—	—			(C)
Intake door	—				(B)	—	(A)	(B)	—			(B)
Air mix door	—				—	—	—	—	(A)		(B)	—

AWIA1230GB

DIAGNOSIS SYSTEM (BCM)

CONSULT-III Function (BCM - COMMON ITEM)

INFOID:000000004448944

APPLICATION ITEM

CONSULT-III performs the following functions via CAN communication with BCM.

Diagnosis mode	Function Description
WORK SUPPORT	Changes the setting for each system function.
SELF-DIAG RESULTS	Displays the diagnosis results judged by BCM. Refer to BCS-52, "DTC Index" .
CAN DIAG SUPPORT MNTR	Monitors the reception status of CAN communication viewed from BCM.
DATA MONITOR	The BCM input/output signals are displayed.
ACTIVE TEST	The signals used to activate each device are forcibly supplied from BCM.
ECU IDENTIFICATION	The BCM part number is displayed.
CONFIGURATION	<ul style="list-style-type: none"> • Enables to read and save the vehicle specification. • Enables to write the vehicle specification when replacing BCM.

SYSTEM APPLICATION

BCM can perform the following functions for each system.

NOTE:

It can perform the diagnosis modes except the following for all sub system selection items.

System	Sub system selection item	Diagnosis mode		
		WORK SUPPORT	DATA MONITOR	ACTIVE TEST
BCM	BCM	×		
Door lock	DOOR LOCK	×	×	×
Warning chime	BUZZER		×	×
Interior room lamp timer	INT LAMP	×	×	×
Remote keyless entry system	MULTI REMOTE ENT	×	×	×
Exterior lamp	HEAD LAMP	×	×	×
Wiper and washer	WIPER	×	×	×
Turn signal and hazard warning lamps	FLASHER		×	×
Air conditioner	AIR CONDITONER		×	
Combination switch	COMB SW		×	
Immobilizer	IMMU		×	×
Interior room lamp battery saver	BATTERY SAVER	×	×	×
Vehicle security system	THEFT ALM	×	×	×
RAP (retained accessory power)	RETAINED PWR	×	×	×
Signal buffer system	SIGNAL BUFFER		×	×
TPMS (tire pressure monitoring system)	AIR PRESSURE MONITOR	×	×	×
Panic alarm system	PANIC ALARM			×

CONSULT-III Function (BCM - AIR CONDITIONER)

INFOID:000000004448945

DATA MONITOR

DIAGNOSIS SYSTEM (BCM)

< FUNCTION DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

Monitor Item [Unit]	Contents
IGN ON SW [ON/OFF]	Display [ignition switch position (On)/(Off), ACC position (Off)] status as judged from ignition switch signal
FAN ON SIG [ON/OFF]	Display [FAN (On)/FAN (Off)] status as judged from blower fan motor switch signal
AIR COND SW [ON/OFF]	Display [COMP (On)/COMP (Off)] status as judged from air conditioner switch signal

SELF-DIAGNOSIS FUNCTION

Front Air Control Self-Diagnosis

INFOID:000000004427563

A/C SYSTEM SELF-DIAGNOSIS FUNCTION

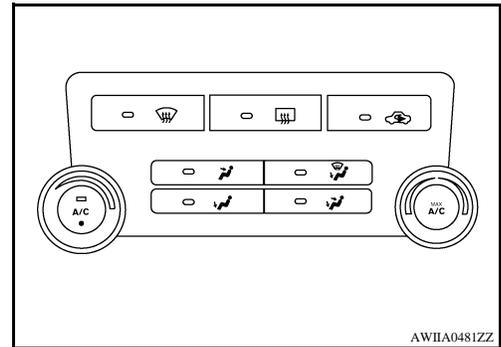
The self-diagnosis function is built into the front air control to quickly locate the cause of malfunctions.

DESCRIPTION

The self-diagnostic system diagnoses sensors, CAN system, and battery voltage on front air control. Refer to applicable sections (items) for details. Malfunctions (if any are present) will be displayed in the form of turning ON the A/C, MAX A/C, DEF and Intake button LED's. Refer to [HAC-17, "Front Air Control Self-Diagnosis Chart"](#).

SELF-DIAGNOSTIC MODE

1. Turn ignition switch ON.
2. Press the FLOOR/DEF (👉) and DEF (👉) mode switches at the same time and release on the front air control.
3. Press the FLOOR (👉) and intake (👉) buttons within two seconds to enter self diagnostic mode.
4. The mode (VENT, FLOOR/DEF, FLOOR and VENT/FLOOR) LED's start flashing in a clockwise sequence indicating that Self test is in progress. This takes about 17 seconds to complete.
5. All mode LED's stay ON once self test completes.
6. Malfunctions (if any) will be displayed in the form of turning ON the A/C, MAX A/C, DEF and Intake button LED's. Refer to [HAC-17, "Front Air Control Self-Diagnosis Chart"](#).
7. To exit diagnostic mode, press any button on the front air control.



Front Air Control Self-Diagnosis Chart

INFOID:000000004427564

SELF-DIAGNOSTIC CHART

Button LED	Description
A/C	Evap sensor open
MAX A/C	Evap sensor short
DEFROST	Air mix door motor circuit malfunctioning
INTAKE	Mode door motor circuit malfunctioning

MANUAL A/C IDENTIFICATION TABLE

< COMPONENT DIAGNOSIS >

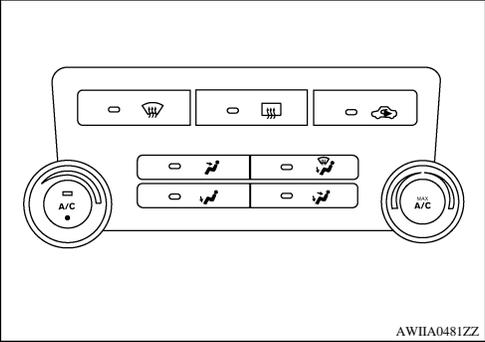
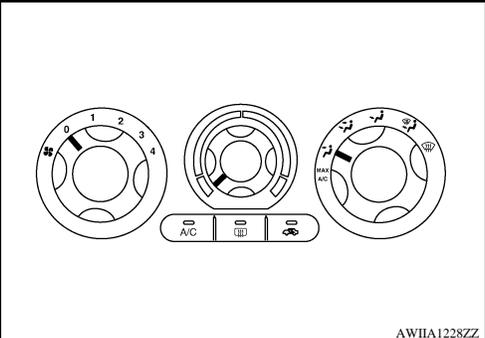
[MANUAL A/C (TYPE 1)]

COMPONENT DIAGNOSIS

MANUAL A/C IDENTIFICATION TABLE

Application Table

INFOID:000000004437751

Manual A/C Type	Description	Visual Identification
Manual A/C (Type 1)	Two Control Dial System [with variable blower control (VBC)]	 <p style="text-align: right; font-size: small;">AW1IA0481ZZ</p>
Manual A/C (Type 2)	Three Control Dial System [without variable blower control (VBC)]	 <p style="text-align: right; font-size: small;">AW1IA1228ZZ</p>

MODE DOOR MOTOR

System Description

INFOID:000000004427462

SYSTEM DESCRIPTION

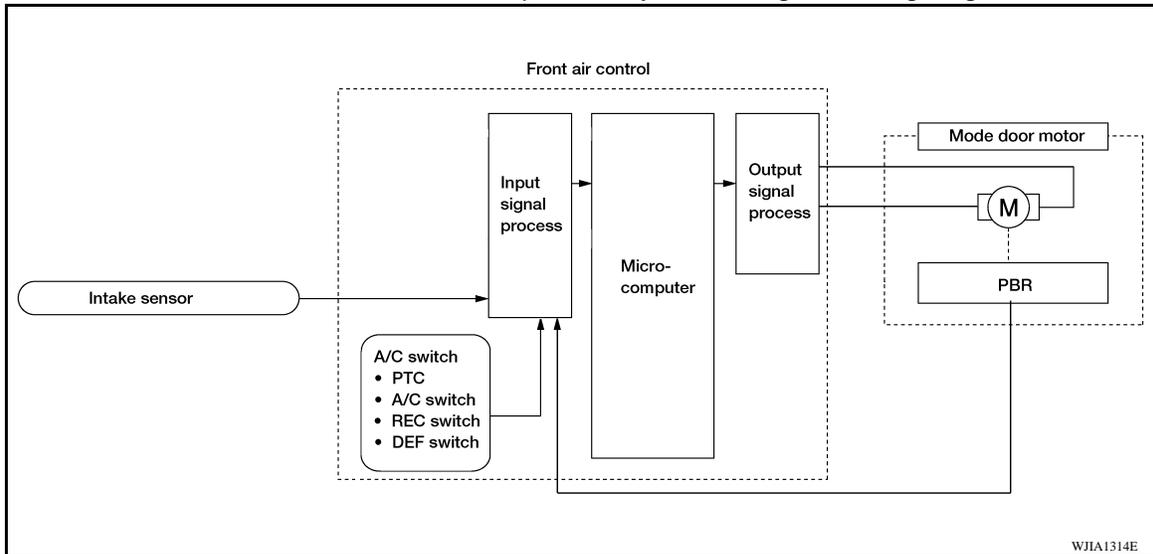
Component Parts

Mode door control system components are:

- Front air control
- Mode door motor
- PBR (built into mode door motor)
- Intake sensor

System Operation

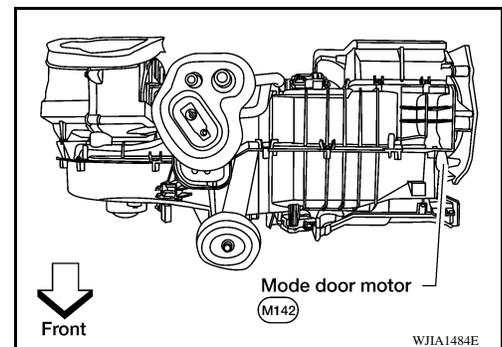
The mode door position (vent, B/L, foot, D/F, and defrost) is set by the front air control by means of the mode door motor. When a mode door position is selected on the front air control, voltage is applied to one circuit of the mode door motor while ground is applied to the other circuit, causing the mode door motor to rotate. The direction of rotation is determined by which circuit has voltage applied to it, and which one has ground applied to it. The front air control monitors the mode door position by measuring the voltage signal on the PBR circuit.



COMPONENT DESCRIPTION

Mode Door Motor

The mode door motor is attached to the heater and cooling unit assembly. It rotates so that air is discharged from the outlet as indicated by the front air control. Motor rotation is conveyed to a link which activates the mode door.



Mode Door Motor Component Function Check

INFOID:000000004427463

SYMPTOM:

- Air outlet does not change.
- Mode door motor does not operate normally.

INSPECTION FLOW

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MODE DOOR MOTOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - DISCHARGE AIR

1. Turn blower control dial to HI speed.
2. Press each mode switch and check all positions.
3. Confirm that discharge air comes out according to the air distribution table. Refer to [HAC-12, "Discharge Air Flow"](#).

NOTE:

Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when DEF (☂) or D/F (☂) is selected.

Can a symptom be duplicated?

- YES >> GO TO 3.
NO >> GO TO 2.

2. PERFORM COMPLETE OPERATIONAL CHECK

Perform a complete operational check and check for any symptoms. Refer to [HAC-6, "Operational Check"](#).

Can a symptom be duplicated?

- YES >> Refer to [HAC-60, "Symptom Matrix Chart"](#).
NO >> System OK.

3. CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 4.

4. CHECK MODE DOOR OPERATION

Check and verify mode door mechanism for smooth operation in each mode.

Is inspection result normal?

- YES >> GO TO 5.
NO >> Repair as necessary.

5. CHECK THE MODE DOOR MOTOR PBR CIRCUIT

Perform diagnostic procedure for the mode door motor. Refer to [HAC-20, "Mode Door Motor Diagnosis Procedure"](#).

Is inspection result normal?

- YES >> GO TO 6.
NO >> Repair PBR circuit or replace motor. Refer to [VTL-18, "Removal and Installation"](#).

6. RECHECK FOR SYMPTOMS

Perform a complete operational check and check for any symptoms. Refer to [HAC-6, "Operational Check"](#).

Does another symptom exist?

- YES >> Repair as necessary.
NO >> Replace front air control. Refer to [VTL-7, "Removal and Installation"](#).

Mode Door Motor Diagnosis Procedure

INFOID:000000004432022

SYMPTOM:

- Air outlet does not change.
- Mode door motor does not operate normally.

1. CHECK FRONT AIR CONTROL FOR POWER AND GROUND

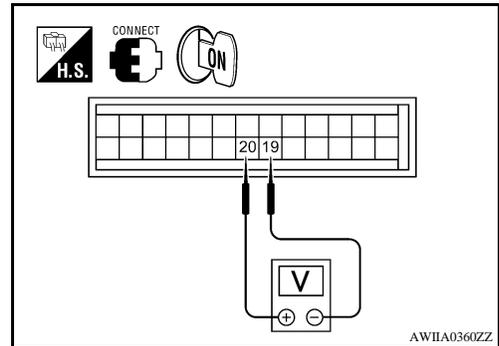
MODE DOOR MOTOR

[MANUAL A/C (TYPE 1)]

< COMPONENT DIAGNOSIS >

1. Turn ignition switch ON.
2. Press the B/L (↺) mode switch.
3. Check voltage between front air control harness connector M50 terminal 19 and terminal 20 while pressing the mode switch to the floor (↵) mode.

Connector	Terminals		Condition	Voltage (Approx.)
	(+)	(-)		
Front air control: M50	20	19	Press mode switch	Battery voltage



Is the inspection result normal?

YES >> GO TO 3.

NO >> GO TO 2.

2.CHECK MODE DOOR MOTOR CIRCUITS FOR SHORT TO GROUND

1. Turn ignition switch OFF.
2. Disconnect the front air control harness connector.
3. Check continuity between front air control harness connector M50 terminal 19, 20 and ground.

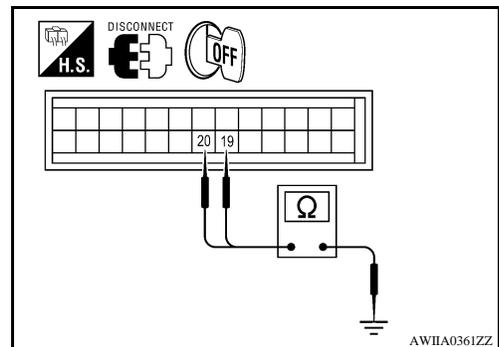
19 - Ground : Continuity should not exist.

20 - Ground : Continuity should not exist.

Is the inspection result normal?

YES >> Replace front air control. Refer to [VTL-7, "Removal and Installation"](#).

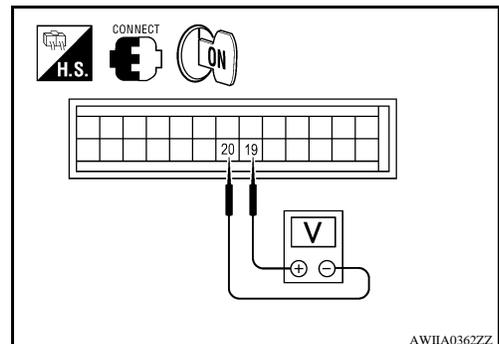
NO >> Repair or replace harness as necessary.



3.CHECK FRONT AIR CONTROL FOR GROUND AND POWER

1. Press the mode switch to the D/F (↻) mode.
2. Check voltage between front air control harness connector M50 terminal 19 and terminal 20 while pressing the mode switch to the vent (↻) mode.

Connector	Terminals		Condition	Voltage (Approx.)
	(+)	(-)		
Front air control: M50	19	20	Press mode switch	Battery voltage



Is the inspection result normal?

YES >> GO TO 4.

NO >> Replace front air control. Refer to [VTL-7, "Removal and Installation"](#).

4.CHECK MODE DOOR MOTOR AND CIRCUITS FOR OPEN

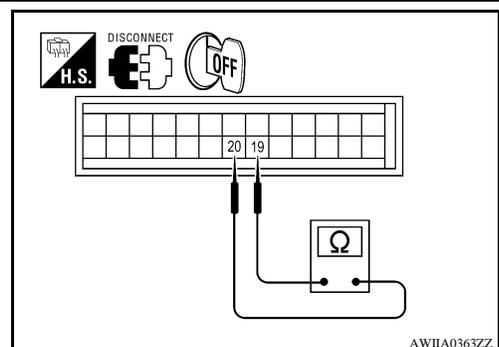
1. Turn ignition switch OFF.
2. Disconnect the front air control harness connector.
3. Check continuity between front air control harness connector M50 terminal 19 and terminal 20.

Continuity should exist.

Is the inspection result normal?

YES >> GO TO 6.

NO >> GO TO 5.



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MODE DOOR MOTOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

5. CHECK MODE DOOR MOTOR CIRCUITS FOR OPEN

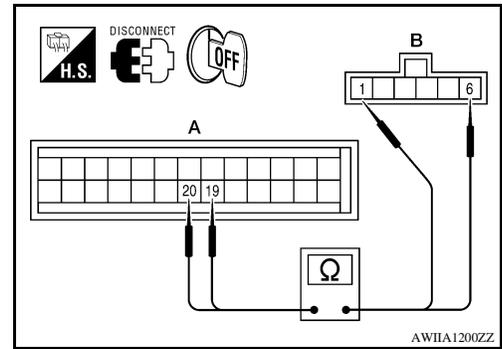
1. Disconnect the mode door motor harness connector.
2. Check continuity between front air control harness connector M50 (A) terminal 19, 20 and the mode door motor harness connector M142 (B) terminal 1, 6.

6 - 19 : Continuity should exist.
1 - 20 : Continuity should exist.

Is the inspection result normal?

YES >> Replace mode door motor. Refer to [VTL-18. "Removal and Installation"](#).

NO >> Repair or replace harness as necessary.



6. CHECK FRONT AIR CONTROL FOR PBR POWER AND GROUND

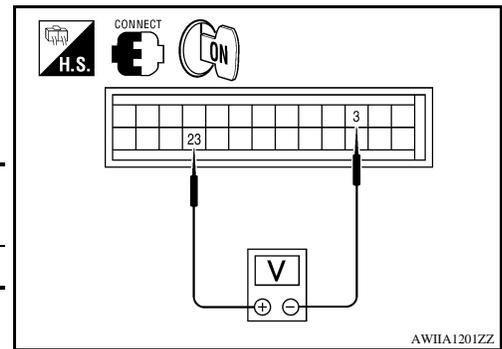
1. Reconnect front air control harness connector.
2. Turn ignition switch ON.
3. Check voltage between front air control harness connector M50 terminal 23 and terminal 3.

Connector	Terminals		Voltage (Approx.)
	(+)	(-)	
Front air control: M50	23	3	5V

Is the inspection result normal?

YES >> GO TO 8.

NO >> GO TO 7.



7. CHECK PBR REFERENCE VOLTAGE CIRCUIT FOR SHORT TO GROUND

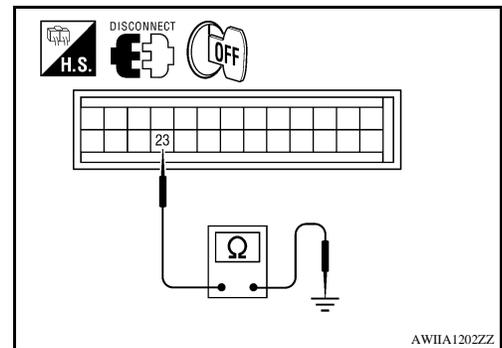
1. Turn ignition switch OFF.
2. Disconnect the front air control harness connector.
3. Check continuity between front air control harness connector M50 terminal 23 and ground.

Continuity should not exist.

Is the inspection result normal?

YES >> Replace front air control. Refer to [VTL-7. "Removal and Installation"](#).

NO >> Repair or replace harness as necessary.



8. CHECK PBR REFERENCE VOLTAGE AND GROUND CIRCUITS

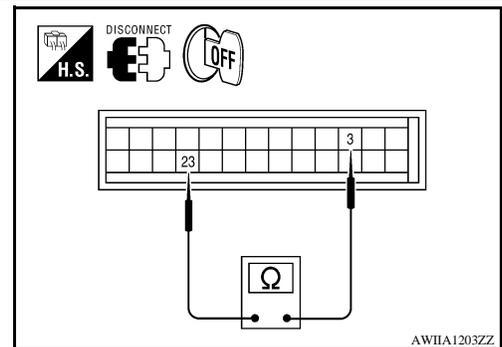
1. Turn ignition switch OFF.
2. Disconnect the front air control harness connector.
3. Check continuity between front air control harness connector M50 terminal 23 and terminal 3.

Continuity should exist.

Is the inspection result normal?

YES >> GO TO 10.

NO >> GO TO 9.



9. CHECK PBR REFERENCE VOLTAGE CIRCUIT FOR OPEN

MODE DOOR MOTOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

1. Disconnect the mode door motor harness connector.
2. Check continuity between mode door motor harness connector M142 (B) terminals 3, 2 and front air control harness connector M50 (A) terminals 3, 23.

23 - 3 : Continuity should exist.

3 - 2 : Continuity should exist.

Is the inspection result normal?

YES >> Replace mode door motor. Refer to [VTL-18, "Removal and Installation"](#).

NO >> Repair or replace harness as necessary.

10. CHECK PBR FEEDBACK VOLTAGE

1. Reconnect the front air control harness connector.
2. Turn ignition switch ON.
3. Check voltage between front air control harness connector M50 terminal 7 and ground while cycling mode switch through all modes.

Voltage : Approx. 1V - 4.5V

Is the inspection result normal?

YES >> GO TO 12.

NO >> GO TO 11.

11. CHECK PBR FEEDBACK SIGNAL CIRCUIT FOR SHORT TO GROUND

1. Turn ignition switch OFF.
2. Disconnect front air control harness connector.
3. Check continuity between front air control harness connector M50 terminal 7 and ground.

Continuity should not exist.

Is the inspection result normal?

YES >> Replace front air control. Refer to [VTL-7, "Removal and Installation"](#).

NO >> Repair or replace harness as necessary.

12. CHECK PBR FEEDBACK CIRCUIT FOR OPEN

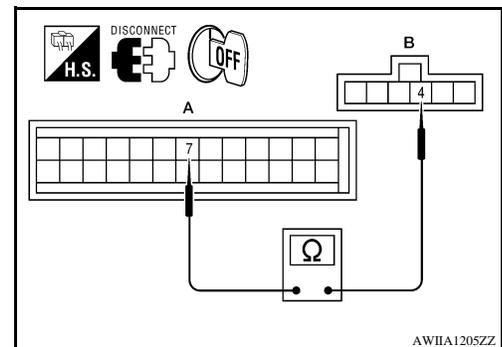
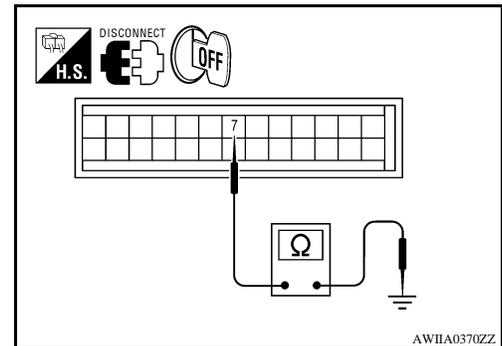
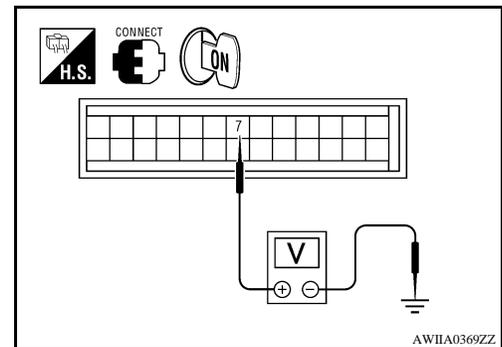
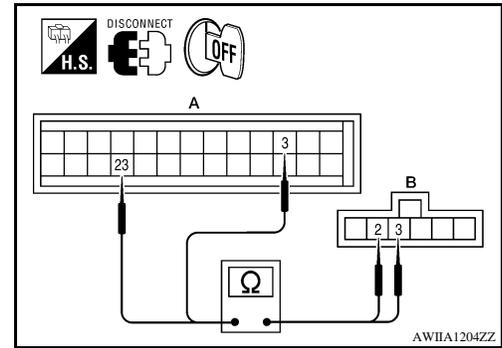
1. Turn ignition switch OFF.
2. Disconnect the mode door motor harness connector and front air control harness connector.
3. Check continuity between mode door motor harness connector M142 (B) terminal 4 and front air control harness connector M50 (A) terminal 7.

Continuity should exist.

Is the inspection result normal?

YES >> Replace mode door motor. Refer to [VTL-18, "Removal and Installation"](#).

NO >> Repair or replace harness as necessary.



AIR MIX DOOR MOTOR

System Description

INFOID:000000004427465

SYSTEM DESCRIPTION

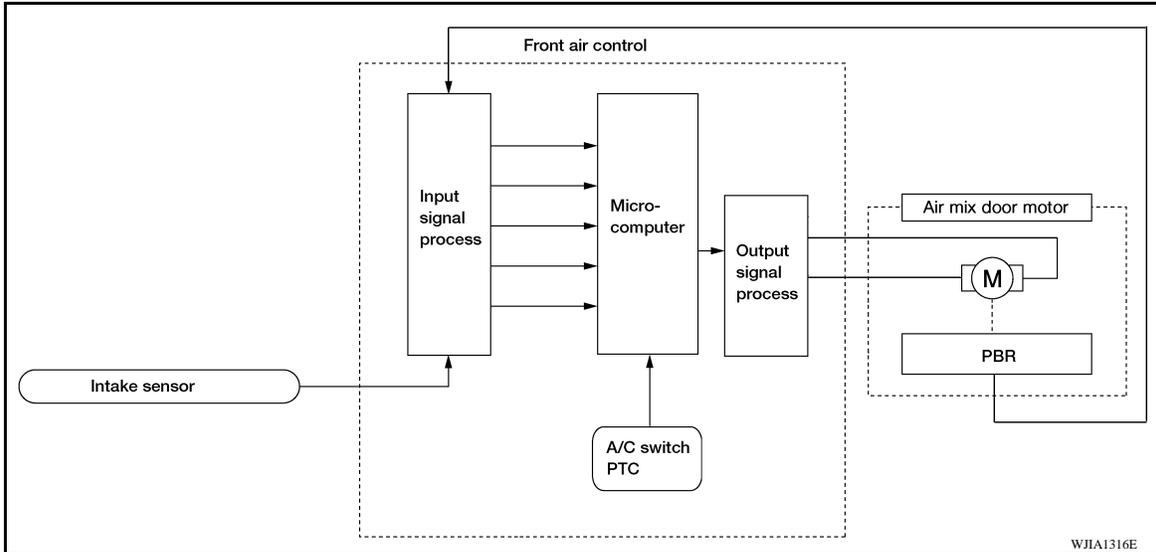
Component Parts

Air mix door control system components are:

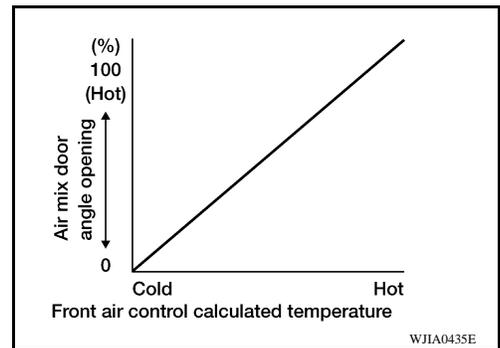
- Front air control
- Air mix door motor
- PBR (built into air mix door motor)
- Intake sensor

System Operation

The front air control receives data from the temperature selected by the driver. The front air control then applies a voltage to one circuit of the air mix door motor, while ground is applied to the other circuit, causing the air mix door motor to rotate. The direction of rotation is determined by which circuit has voltage applied to it, and which one has ground applied to it. The front air control monitors the air mix door positions by measuring the voltage signal on the PBR circuits of each door.



Air Mix Door Control Specification



COMPONENT DESCRIPTION

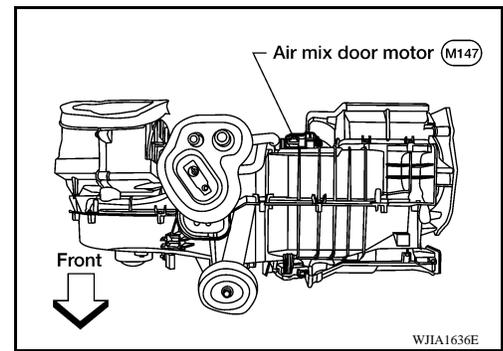
Air Mix Door Motor

AIR MIX DOOR MOTOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

The air mix door motor is attached to the heater and cooling unit assembly. This motor rotates so that the air mix door is opened or closed to a position set by the front air control. Motor rotation is then conveyed through a shaft and the air mix door position is then fed back to the front air control by the PBR built into the air mix door motor.



Air Mix Door Motor Component Function Check

INFOID:000000004427466

INSPECTION FLOW

1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - TEMPERATURE INCREASE

1. Blower must be ON.
2. Turn the temperature control dial clockwise to maximum heat.
3. Check for hot air at discharge air outlets.

>> GO TO 2.

2. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - TEMPERATURE DECREASE

1. Turn the temperature control dial counterclockwise to maximum cold.
2. Check for cold air at discharge air outlets.

Can a symptom be duplicated?

- YES >> GO TO 4.
NO >> GO TO 3.

3. PERFORM COMPLETE OPERATIONAL CHECK

Perform a complete operational check and check for any symptoms. Refer to [HAC-6, "Operational Check"](#).

Can a symptom be duplicated?

- YES >> Refer to [HAC-60, "Symptom Matrix Chart"](#).
NO >> System OK.

4. CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 5.

5. CHECK AIR MIX DOOR OPERATION

Check and verify air mix door mechanism for smooth operation from maximum cold to maximum heat in each mode.

Is the inspection result normal?

- YES >> GO TO 6.
NO >> Repair as necessary.

6. CHECK THE AIR MIX DOOR MOTOR PBR CIRCUIT

Perform diagnostic procedure for the air mix door motor. Refer to [VTL-19, "Removal and Installation"](#).

Is the inspection result normal?

- YES >> GO TO 7.
NO >> Repair PBR circuit or replace air mix door motor. Refer to [VTL-19, "Removal and Installation"](#).

7. RECHECK FOR ANY SYMPTOMS

Perform a complete operational check for any symptoms. Refer to [HAC-6, "Operational Check"](#).

Does another symptom exist?

AIR MIX DOOR MOTOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

- YES >> Refer to [HAC-60. "Symptom Matrix Chart"](#).
- NO >> Replace front air control. Refer to [VTL-7. "Removal and Installation"](#).

Air Mix Door Motor Diagnosis Procedure

INFOID:000000004432023

SYMPTOM:

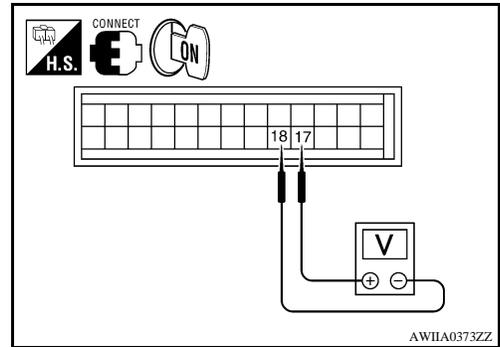
- Discharge air temperature does not change.
- Air mix door motor does not operate.

DIAGNOSTIC PROCEDURE FOR AIR MIX DOOR MOTOR

1. CHECK FRONT AIR CONTROL FOR POWER AND GROUND

1. Turn ignition switch ON.
2. Rotate temperature control dial to maximum hot.
3. Check voltage between front air control harness connector M50 terminal 17 and terminal 18 while rotating temperature control dial to maximum cold.

Connector	Terminals		Condition	Voltage (Approx.)
	(+)	(-)		
Front air control: M50	17	18	Rotate temp control dial	Battery voltage



Is the inspection result normal?

- YES >> GO TO 3.
- NO >> GO TO 2.

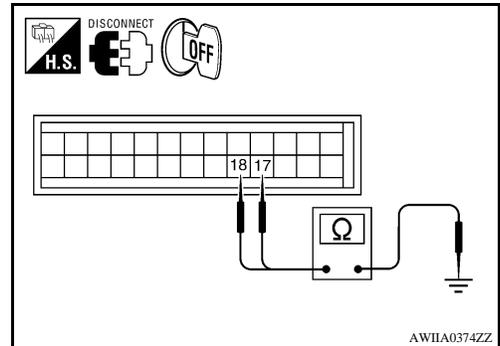
2. CHECK AIR MIX DOOR MOTOR CIRCUITS FOR SHORT TO GROUND

1. Turn ignition switch OFF.
2. Disconnect the front air control harness connector.
3. Check continuity between front air control harness connector M50 terminal 17, 18 and ground.

- 17 - Ground : Continuity should not exist.**
- 18 - Ground : Continuity should not exist.**

Is the inspection result normal?

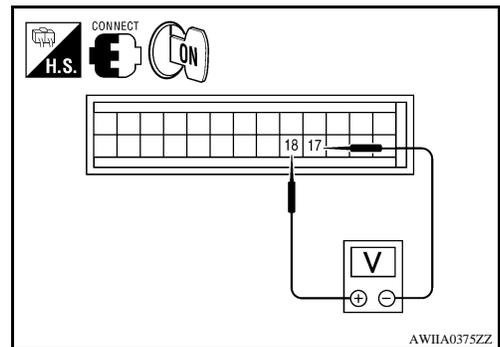
- YES >> Replace front air control. Refer to [VTL-7. "Removal and Installation"](#).
- NO >> Repair or replace harness as necessary.



3. CHECK FRONT AIR CONTROL FOR POWER AND GROUND

1. Rotate temperature control dial to maximum hot.
2. Check voltage between front air control harness connector M50 terminal 17 and terminal 18 while rotating temperature control dial to maximum cold.

Connector	Terminals		Condition	Voltage (Approx.)
	(+)	(-)		
Front air control: M50	18	17	Rotate temp control dial	Battery voltage



Is the inspection result normal?

- YES >> GO TO 4.
- NO >> Replace front air control. Refer to [VTL-7. "Removal and Installation"](#).

4. CHECK AIR MIX DOOR MOTOR CIRCUITS FOR OPEN

AIR MIX DOOR MOTOR

< COMPONENT DIAGNOSIS >

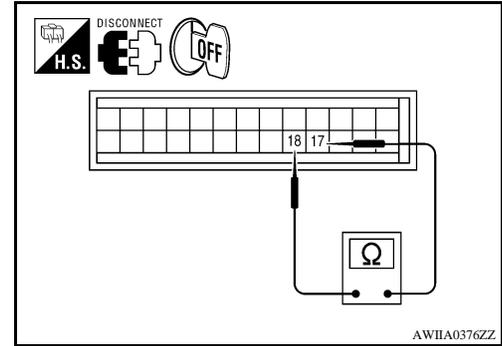
[MANUAL A/C (TYPE 1)]

1. Turn ignition switch OFF.
2. Disconnect the front air control harness connector.
3. Check continuity between front air control harness connector M50 terminal 17 and terminal 18.

Continuity should exist.

Is the inspection result normal?

- YES >> GO TO 6.
NO >> GO TO 5.



5. CHECK AIR MIX DOOR MOTOR CIRCUITS FOR OPEN

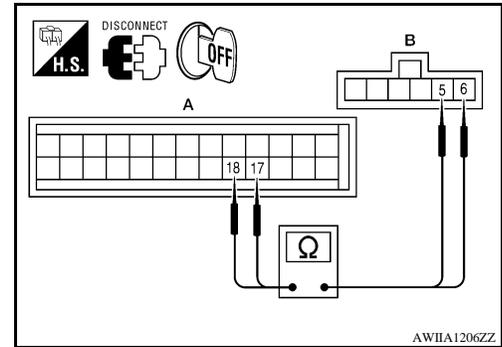
1. Disconnect the air mix door motor harness connector.
2. Check continuity between front air control harness connector M50 (A) terminal 17, 18 and the air mix door motor harness connector M147 (B) terminal 5, 6.

17 - 5 : Continuity should exist.

18 - 6 : Continuity should exist.

Is the inspection result normal?

- YES >> Replace air mix door motor. Refer to [VTL-19. "Removal and Installation"](#).
NO >> Repair or replace harness as necessary.



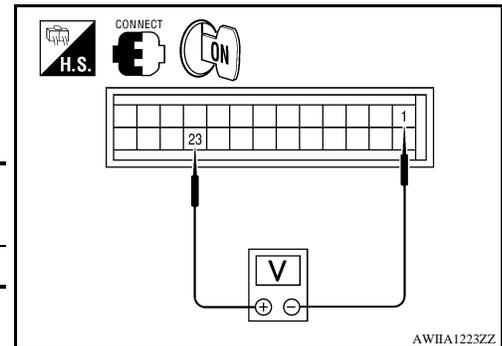
6. CHECK FRONT AIR CONTROL FOR PBR POWER AND GROUND

1. Reconnect front air control harness connector.
2. Turn ignition switch ON.
3. Check voltage between front air control harness connector M50 terminal 23 and terminal 1.

Connector	Terminals		Voltage (Approx.)
	(+)	(-)	
Front air control: M50	23	1	5V

Is the inspection result normal?

- YES >> GO TO 8.
NO >> GO TO 7.



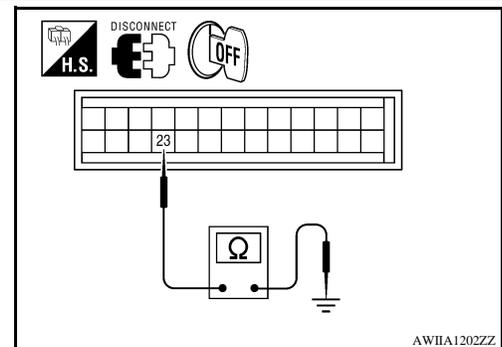
7. CHECK PBR REFERENCE VOLTAGE CIRCUIT FOR SHORT TO GROUND

1. Turn ignition switch OFF.
2. Disconnect the front air control harness connector.
3. Check continuity between front air control harness connector M50 terminal 23 and ground.

Continuity should not exist.

Is the inspection result normal?

- YES >> Replace front air control. Refer to [VTL-7. "Removal and Installation"](#).
NO >> Repair or replace harness as necessary.



8. CHECK PBR REFERENCE VOLTAGE AND GROUND CIRCUITS

AIR MIX DOOR MOTOR

< COMPONENT DIAGNOSIS >

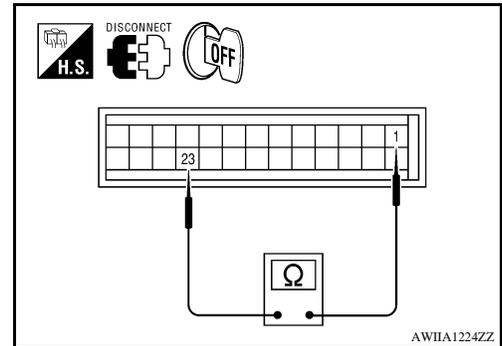
[MANUAL A/C (TYPE 1)]

1. Turn ignition switch OFF.
2. Disconnect the front air control harness connector.
3. Check continuity between front air control harness connector M50 terminal 23 and terminal 1.

Continuity should exist.

Is the inspection result normal?

- YES >> GO TO 10.
NO >> GO TO 9.



9. CHECK PBR REFERENCE VOLTAGE CIRCUIT FOR OPEN

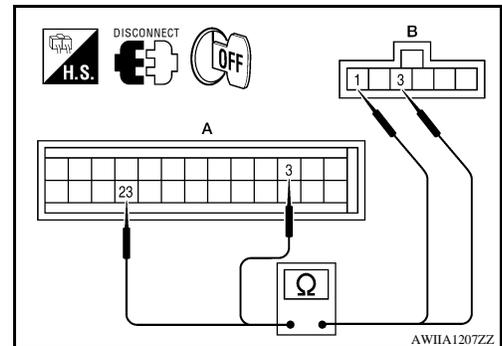
1. Disconnect the air mix door motor harness connector.
2. Check continuity between air mix door motor harness connector M147 (B) terminal 3, 1 and front air control harness connector M50 (A) terminal 3 and terminal 23.

23 - 1 : Continuity should exist.

3 - 3 : Continuity should exist.

Is the inspection result normal?

- YES >> Replace air mix door motor. Refer to [VTL-19. "Removal and Installation"](#).
NO >> Repair or replace harness as necessary.



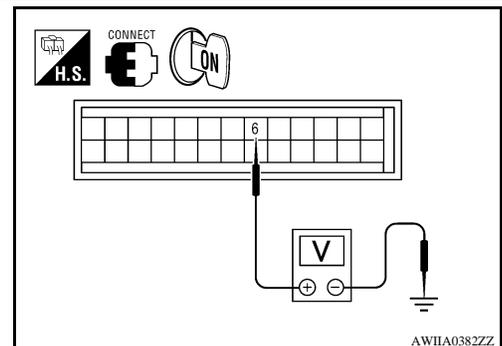
10. CHECK PBR FEEDBACK VOLTAGE

1. Reconnect the front air control harness connector.
2. Turn ignition switch ON.
3. Check voltage between front air control harness connector M50 terminal 6 and ground while rotating temperature control dial from maximum hot to maximum cold.

Voltage : Approx. 0.5V - 4.5V

Is the inspection result normal?

- YES >> GO TO 12.
NO >> GO TO 11.



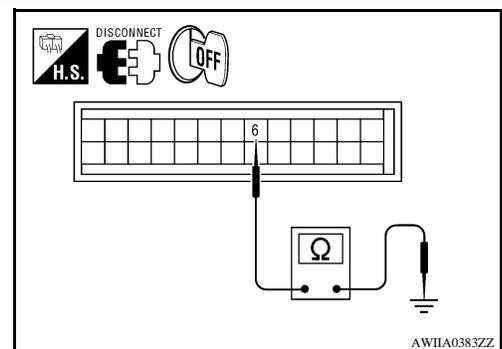
11. CHECK PBR FEEDBACK SIGNAL CIRCUIT FOR SHORT TO GROUND

1. Turn ignition switch OFF.
2. Disconnect front air control harness connector.
3. Check continuity between front air control harness connector M50 terminal 6 and ground.

Continuity should not exist.

Is the inspection result normal?

- YES >> Replace front air control. Refer to [VTL-7. "Removal and Installation"](#).
NO >> Repair or replace harness as necessary.



12. CHECK PBR FEEDBACK CIRCUIT FOR OPEN

AIR MIX DOOR MOTOR

< COMPONENT DIAGNOSIS >

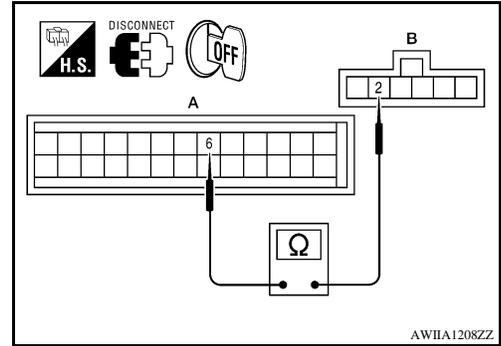
[MANUAL A/C (TYPE 1)]

1. Turn ignition switch OFF.
2. Disconnect the air mix door motor harness connector and front air control harness connector.
3. Check continuity between air mix door motor harness connector M147 (B) terminal 2 and front air control harness connector M50 (A) terminal 6.

Continuity should exist.

Is the inspection result normal?

- YES >> Replace air mix door motor. Refer to [VTL-19. "Removal and Installation"](#).
- NO >> Repair or replace harness as necessary.



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INTAKE DOOR MOTOR

System Description

INFOID:000000004427468

SYSTEM DESCRIPTION

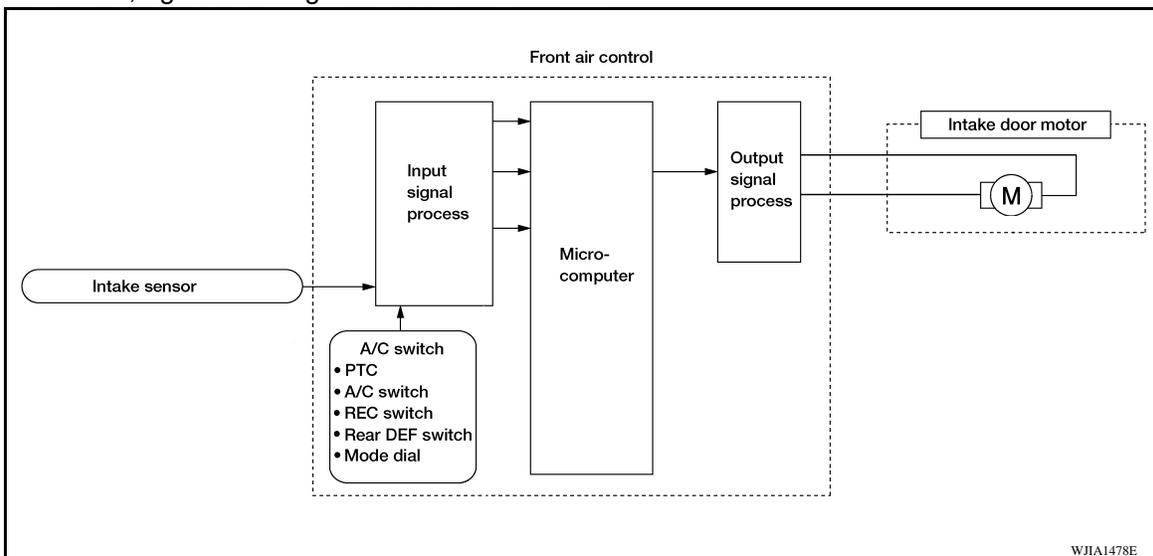
Component Parts

Intake door control system components are:

- Front air control
- Intake door motor
- Intake sensor

System Operation

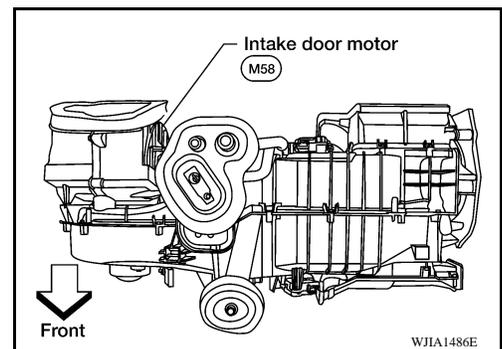
The intake door control determines the intake door position based on the position of the recirculation switch. When the recirculation switch is depressed the intake door motor rotates closing off the fresh air inlet and recirculating the cabin air. If the recirculation switch is depressed again, the intake door motor rotates in the opposite direction, again allowing fresh air into the cabin.



COMPONENT DESCRIPTION

Intake door motor

The intake door motor is attached to the intake unit. It rotates so that air is drawn from inlets set by the front air control. Motor rotation is conveyed to a lever which activates the intake door.



Intake Door Motor Component Function Check

INFOID:000000004427469

SYMPTOM:

- Intake door does not change.
- Intake door motor does not operate normally.

INSPECTION FLOW

1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - REC (🔧)

1. Turn blower control dial to any speed.

INTAKE DOOR MOTOR

[MANUAL A/C (TYPE 1)]

< COMPONENT DIAGNOSIS >

2. Press vent mode () switch.
3. Press REC () switch.
4. Press REC () switch again.
5. Listen for intake door position change (you should hear blower sound change slightly).

Can a symptom be duplicated?

- YES >> GO TO 3.
NO >> GO TO 2.

2.PERFORM COMPLETE OPERATIONAL CHECK

Perform a complete operational check and check for any symptoms. Refer to [HAC-6. "Operational Check"](#).

Can a symptom be duplicated?

- YES >> Refer to [HAC-60. "Symptom Matrix Chart"](#).
NO >> System OK.

3.CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 4.

4.CHECK INTAKE DOOR OPERATION

Check and verify intake door mechanism for smooth operation.

Is inspection result normal?

- YES >> GO TO 5.
NO >> Repair intake door mechanism.

5.RECHECK FOR ANY SYMPTOMS

Perform a complete operational check for any symptoms. Refer to [HAC-6. "Operational Check"](#).

Does another symptom exist?

- YES >> Refer to [HAC-60. "Symptom Matrix Chart"](#).
NO >> Replace front air control. Refer to [VTL-7. "Removal and Installation"](#).

Intake Door Motor Diagnosis Procedure

INFOID:000000004432024

SYMPTOM:

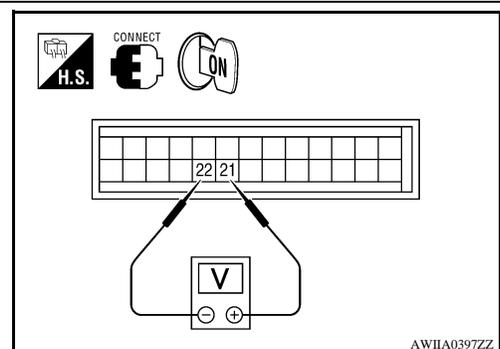
- Intake door does not change.
- Intake door motor does not operate normally.

DIAGNOSTIC PROCEDURE FOR INTAKE DOOR MOTOR

1.CHECK FRONT AIR CONTROL FOR POWER AND GROUND

1. Turn ignition switch ON.
2. Check voltage between front air control harness connector M50 terminal 21 and terminal 22 while placing the front air control into self-diagnostic mode. Refer to [HAC-17. "Front Air Control Self-Diagnosis"](#).

Connector	Terminals		Condition	Voltage (Approx.)
	(+)	(-)		
Front air control: M50	21	22	Self-diagnostic mode	Battery voltage



Is the inspection result normal?

- YES >> GO TO 3.
NO >> GO TO 2.

2.CHECK INTAKE DOOR MOTOR CIRCUITS FOR SHORT TO GROUND

INTAKE DOOR MOTOR

[MANUAL A/C (TYPE 1)]

< COMPONENT DIAGNOSIS >

1. Turn ignition switch OFF.
2. Disconnect the front air control harness connector.
3. Check continuity between front air control harness connector M50 terminal 21, 22 and ground.

21 - Ground : Continuity should not exist.

22 - Ground : Continuity should not exist.

Is the inspection result normal?

YES >> Replace front air control. Refer to [VTL-7. "Removal and Installation"](#).

NO >> Repair or replace harness as necessary.

3. CHECK FRONT AIR CONTROL FOR GROUND AND POWER

1. Press any button on the front air control to back out of self-diagnostic mode.
2. Check voltage between front air control harness connector M50 terminal 21 and terminal 22 while placing the front air control into self-diagnostic mode. Refer to [HAC-17. "Front Air Control Self-Diagnosis"](#).

Connector	Terminals		Condition	Voltage (Approx.)
	(+)	(-)		
Front air control: M50	22	21	Self-diagnostic mode	Battery voltage

Is the inspection result normal?

YES >> GO TO 4.

NO >> Replace front air control. Refer to [VTL-7. "Removal and Installation"](#).

4. CHECK INTAKE DOOR MOTOR AND CIRCUITS FOR OPEN

1. Turn ignition switch OFF.
2. Disconnect the front air control harness connector.
3. Check continuity between front air control harness connector M50 terminal 21 and terminal 22.

Continuity should exist.

Is the inspection result normal?

YES >> Replace intake door motor. Refer to [VTL-17. "Removal and Installation"](#).

NO >> GO TO 5.

5. CHECK INTAKE DOOR MOTOR CIRCUITS FOR OPEN

1. Disconnect the intake door motor harness connector.
2. Check continuity between front air control harness connector M50 (A) terminals 21, 22 and the intake door motor harness connector M58 (B) terminals 1, 6.

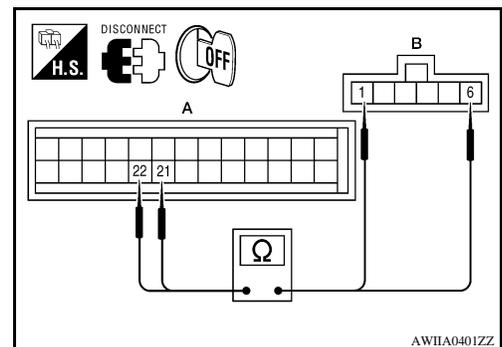
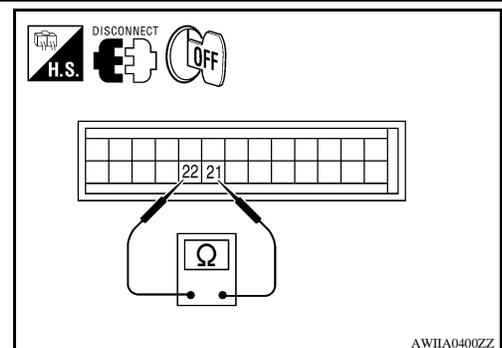
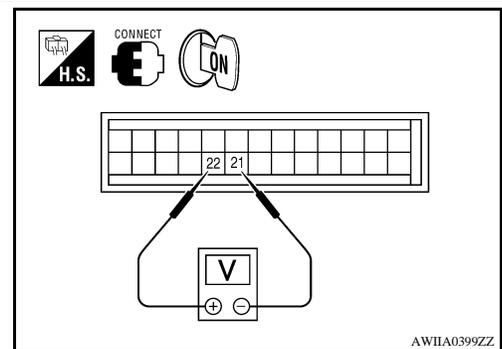
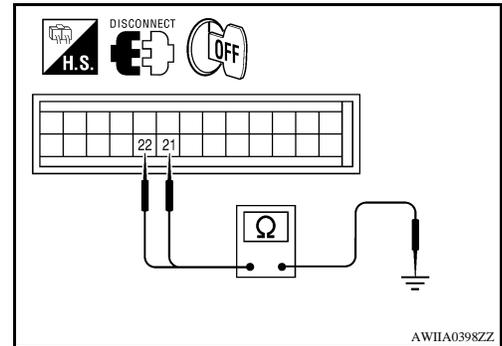
21 - 6 : Continuity should exist.

22 - 1 : Continuity should exist.

Is the inspection result normal?

YES >> Replace intake door motor. Refer to [VTL-17. "Removal and Installation"](#).

NO >> Repair or replace harness as necessary.



BLOWER MOTOR

System Description

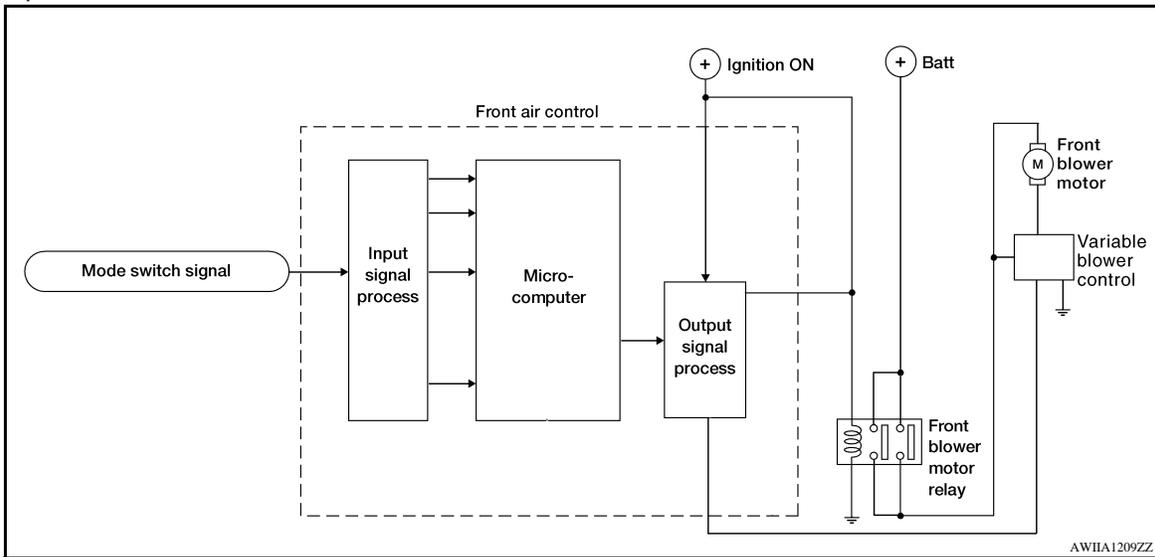
INFOID:000000004427471

Component Parts

Blower speed control system components are:

- Front air control
- Variable blower control
- Front blower motor
- Front blower motor relay

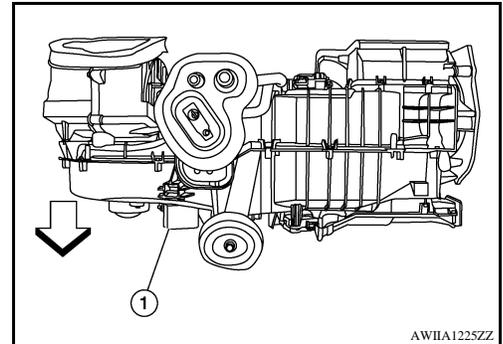
System Operation



COMPONENT DESCRIPTION

Variable Blower Control

The variable blower control (1) is located on the heater and cooling unit assembly. The variable blower control receives a gate voltage from the front air control to steplessly maintain the blower motor voltage in the 0 to 5 volt range (approx.) ⇒ ↓:front.



Front Blower Motor Component Function Check

INFOID:000000004427472

INSPECTION FLOW

1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - FRONT BLOWER

1. Rotate the blower control dial clockwise. Blower should operate.
2. Rotate the blower control dial clockwise, and continue checking blower speed until all speeds are checked.

Can the symptom be duplicated?

- YES >> GO TO 3.
NO >> GO TO 2.

BLOWER MOTOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

2. CHECK FOR ANY SYMPTOMS

Perform a complete operational check for any symptoms. Refer to [HAC-6, "Operational Check"](#).

Does another symptom exist?

- YES >> Refer to [HAC-60, "Symptom Matrix Chart"](#).
- NO >> System OK.

3. CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 4.

4. CHECK BLOWER MOTOR OPERATION

Check and verify blower motor operates in all speeds.

Does blower motor operate in all speeds?

- YES >> GO TO 5.
- NO >> Refer to [HAC-34, "Front Blower Motor Diagnosis Procedure"](#).

5. CHECK ENGINE COOLANT TEMPERATURE SENSOR CIRCUIT

Perform diagnostic procedure for the coolant temperature sensor circuit. Refer to [EC-126, "Component Inspection"](#) (QR25DE) or [EC-580, "Component Inspection"](#) (VQ40DE).

Is the inspection result normal?

- YES >> GO TO 6.
- NO >> Repair or replace harness as necessary.

6. RECHECK FOR ANY SYMPTOMS

Perform a complete operational check for any symptoms. Refer to [HAC-6, "Operational Check"](#).

Does another symptom exist?

- YES >> Refer to [HAC-60, "Symptom Matrix Chart"](#).
- NO >> Replace front air control. Refer to [VTL-7, "Removal and Installation"](#).

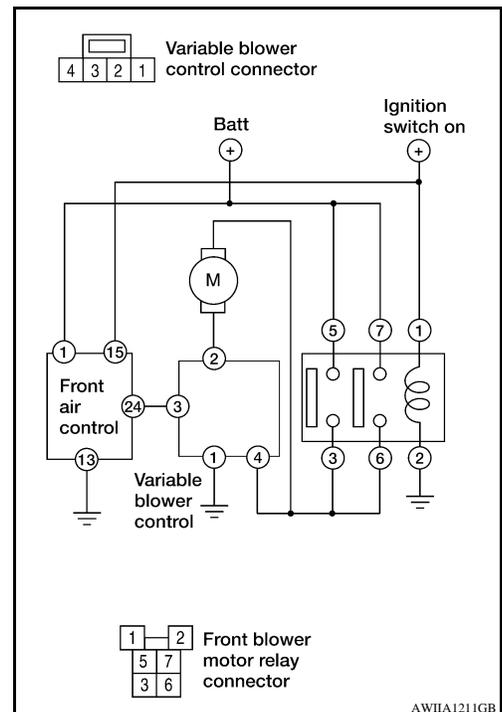
Front Blower Motor Diagnosis Procedure

INFOID:000000004432025

SYMPTOM: Blower motor operation is malfunctioning.

DIAGNOSTIC PROCEDURE FOR BLOWER MOTOR

SYMPTOM: Blower motor operation is malfunctioning under starting blower speed control.



AWIIA1211GB

BLOWER MOTOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

1. CHECK FUSES

Check 15A fuses [No. 24 and 27 (Located in the fuse and fusible link box)]. For fuse layout. Refer to [PG-77](#), "Terminal Arrangement".

Fuses are good.

Is the inspection result normal?

- YES >> GO TO 2.
- NO >> GO TO 9.

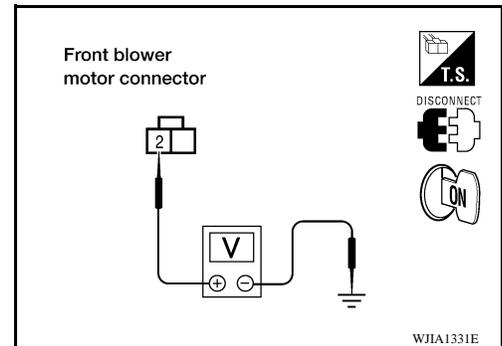
2. CHECK FRONT BLOWER MOTOR POWER SUPPLY CIRCUIT

1. Turn ignition switch OFF.
2. Disconnect front blower motor connector.
3. Turn ignition switch ON.
4. Press the A/C switch.
5. Rotate blower control dial to maximum speed.
6. Check voltage between front blower motor harness connector M62 terminal 2 and ground.

2 - Ground : Battery voltage

Is the inspection result normal?

- YES >> GO TO 12.
- NO >> GO TO 3.



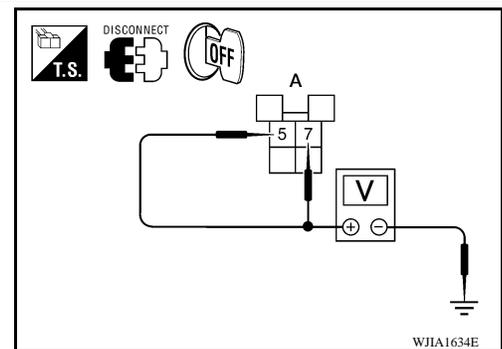
3. CHECK FRONT BLOWER MOTOR RELAY (SWITCH SIDE) POWER SUPPLY CIRCUIT

1. Turn ignition switch OFF.
 2. Disconnect front blower motor relay.
 3. Check voltage between front blower motor relay harness connector terminals 5, 7 and ground.
- E54 (King Cab)
 - E55 (Crew Cab)

5, 7 - Ground : Battery voltage

Is the inspection result normal?

- YES >> GO TO 4.
- NO >> Repair harness or connector.



4. CHECK FRONT BLOWER MOTOR RELAY

Turn ignition switch OFF.

Check front blower motor relay. Refer to [HAC-38](#), "Front Blower Motor Component Inspection".

Is the inspection result normal?

- YES >> GO TO 5.
- NO >> Replace front blower motor relay.

5. CHECK FRONT BLOWER MOTOR RELAY (SWITCH SIDE) CIRCUIT FOR OPEN

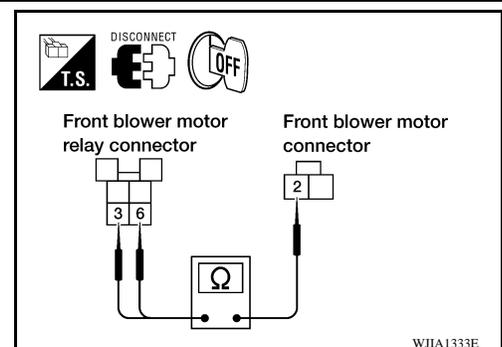
Check continuity between front blower motor relay harness connector terminals 3, 6 and front blower motor harness connector M62 terminal 2.

- E54 (King Cab)
- E55 (Crew Cab)

3, 6 - 2 : Continuity should exist.

Is the inspection result normal?

- YES >> GO TO 6.
- NO >> Repair harness or connector.



6. CHECK VARIABLE BLOWER CONTROL POWER SUPPLY CIRCUIT FOR OPEN

BLOWER MOTOR

[MANUAL A/C (TYPE 1)]

< COMPONENT DIAGNOSIS >

1. Disconnect variable blower control harness connector.
 2. Check continuity between front blower motor relay harness connector (A) terminals 3, 6 and variable blower control harness connector M121 (B) terminal 4.
- E54 (King Cab)
 - E55 (Crew Cab)

3, 6 - 4 : Continuity should exist.

Is the inspection result normal?

- YES >> GO TO 7.
NO >> Repair harness or connector.

7. CHECK FRONT BLOWER MOTOR RELAY (COIL SIDE) GROUND CIRCUIT

Check continuity between front blower motor relay harness connector terminal 2 and ground.

- E54 (King Cab)
- E55 (Crew Cab)

2 - Ground : Continuity should exist

Is the inspection result normal?

- YES >> GO TO 8.
NO >> Repair harness or connector.

8. CHECK FRONT BLOWER MOTOR RELAY (COIL SIDE) POWER SUPPLY

1. Turn ignition switch ON.
 2. Check voltage between front blower motor relay harness connector terminal 1 and ground.
- E54 (King Cab)
 - E55 (Crew Cab)

1 - Ground : Battery voltage

Is the inspection result normal?

- YES >> Replace variable blower control. Refer to [VTL-10. "Removal and Installation"](#).
NO >> Repair front blower motor ground circuit or connector.

9. REPLACE FUSES

Replace fuses.

Does the fuse blow?

- YES >> • If fuse blows without activating the front blower motor, repair short between fuse and front blower motor relay.
• If fuse blows activating the front blower motor, GO TO 10.
NO >> Inspection End.

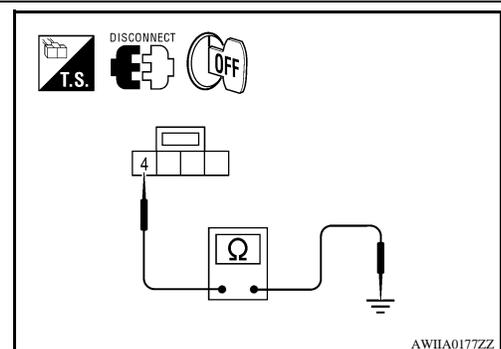
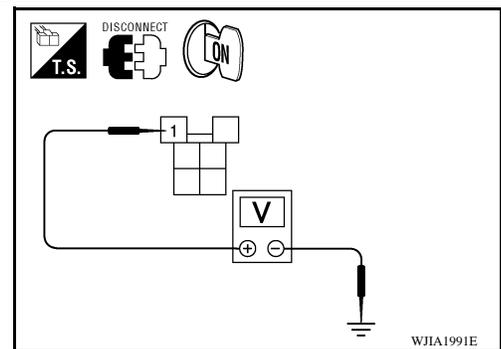
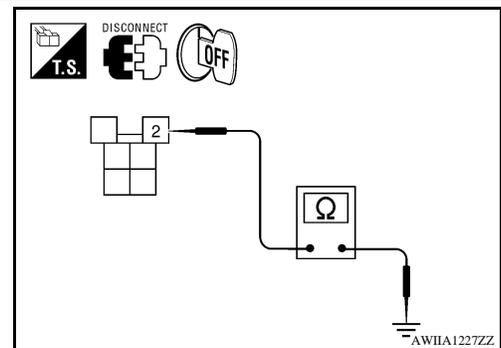
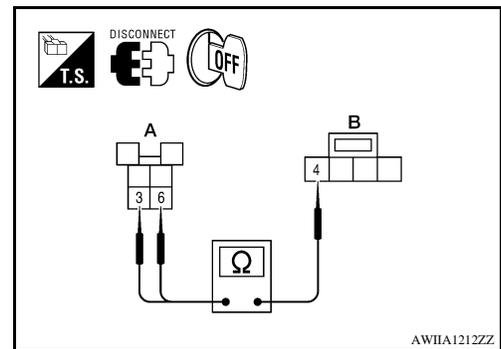
10. CHECK FRONT BLOWER MOTOR POWER SUPPLY CIRCUIT FOR SHORT

1. Turn ignition switch OFF.
2. Disconnect front blower motor connector and variable blower control connector.
3. Check continuity between variable blower control harness connector M121 terminal 4 and ground.

4 - Ground : Continuity should not exist.

Is the inspection result normal?

- YES >> GO TO 11.
NO >> Repair harness or connector.



BLOWER MOTOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

11. CHECK FRONT BLOWER MOTOR

Check front blower motor. Refer to [HAC-33, "Front Blower Motor Component Function Check"](#).

Is the inspection result normal?

YES >> Replace variable blower control. Refer to [VTL-10, "Removal and Installation"](#).

NO >> Replace front blower motor. Refer to [VTL-9, "Removal and Installation"](#).

12. CHECK FRONT BLOWER MOTOR

Check front blower motor. Refer to [HAC-33, "Front Blower Motor Component Function Check"](#).

Is the inspection result normal?

YES >> GO TO 13.

NO >> Replace front blower motor. Refer to [VTL-9, "Removal and Installation"](#).

13. CHECK BLOWER MOTOR GROUND CIRCUIT

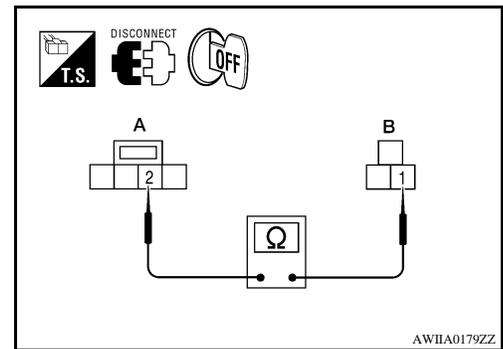
1. Disconnect variable blower control harness connector.
2. Check continuity between front blower motor harness connector M62 (B) terminal 1 and variable blower control harness connector M121 (A) terminal 2.

1 - 2 : Continuity should exist.

Is the inspection result normal?

YES >> GO TO 14.

NO >> Repair harness or connector.



14. CHECK VARIABLE BLOWER CONTROL POWER SUPPLY CIRCUIT FOR OPEN

Check continuity between front blower motor relay harness connector (A) terminals 3, 6 and variable blower control harness connector M121 (B) terminal 4.

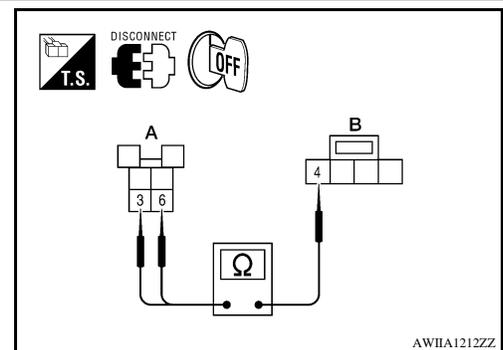
- E54 (King Cab)
- E55 (Crew Cab)

3, 6 - 4 : Continuity should exist.

Is the inspection result normal?

YES >> GO TO 15.

NO >> Repair harness or connector.



15. CHECK VARIABLE BLOWER CONTROL GROUND CIRCUIT

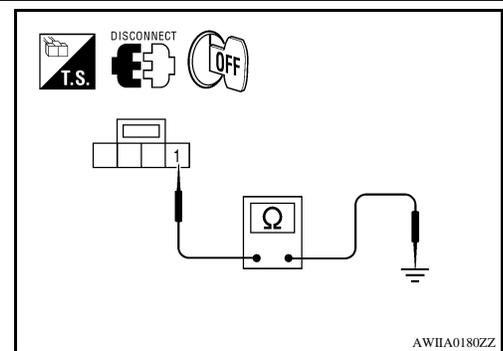
Check continuity between variable blower control harness connector M121 terminal 1 and ground.

1 - Ground : Continuity should exist.

Is the inspection result normal?

YES >> GO TO 16.

NO >> Repair harness or connector.



16. CHECK VARIABLE BLOWER CONTROL SIGNAL CIRCUIT

BLOWER MOTOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

1. Reconnect all disconnected component connectors.
2. Disconnect front air control connector.
3. Turn ignition switch ON.
4. Turn blower control dial to maximum speed.
5. Check voltage between front air control harness connector M50 terminal 24 and ground.

24 - Ground

Approx.: 4.5V

Is the inspection result normal?

YES >> Replace front air control. Refer to [VTL-7. "Removal and Installation"](#).

NO >> GO TO 17.

17. CHECK VARIABLE BLOWER CONTROL SIGNAL CIRCUIT

1. Turn ignition switch OFF.
2. Disconnect variable blower control.
3. Check continuity between front air control harness connector M50 (B) terminal 24 and variable blower control harness connector M121 (A) terminal 3.

24 - 3

: Continuity should exist.

Is the inspection result normal?

YES >> Replace variable blower control. Refer to [VTL-10. "Removal and Installation"](#).

NO >> Repair harness or connector.

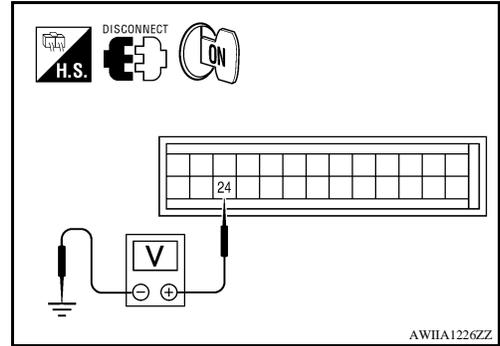
Front Blower Motor Component Inspection

INFOID:000000004432026

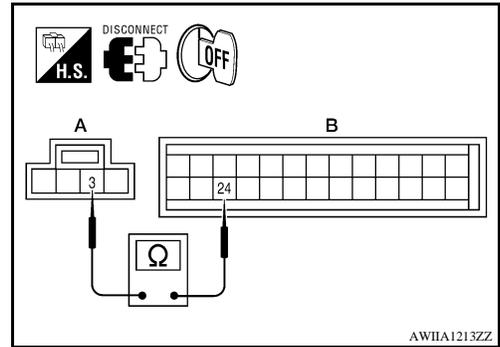
COMPONENT INSPECTION

Front Blower Motor Relay

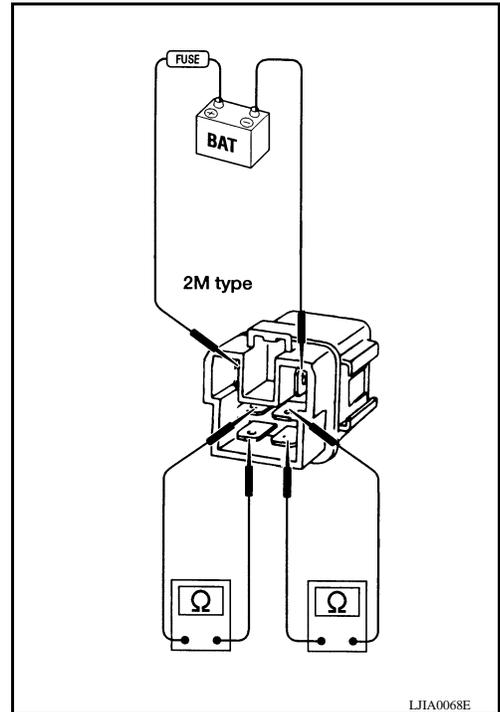
Check continuity between terminals 3 and 5 and terminals 7 and 6 by supplying 12 volts and ground to coil side terminals 1 and 2 of the relay.



AWIIA1226ZZ



AWIIA1213ZZ



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Front Blower Motor

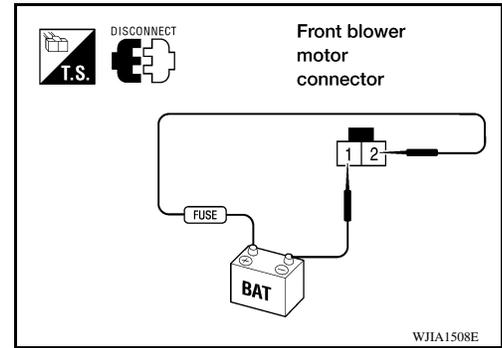
BLOWER MOTOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

Confirm smooth rotation of the blower motor.

- Ensure that there are no foreign particles inside the blower unit.
- Apply 12 volts to terminal 2 and ground to terminal 1 and verify that the motor operates freely and quietly.



A

B

C

D

E

F

G

H

HAC

J

K

L

M

N

O

P

MAGNET CLUTCH

System Description

INFOID:000000004427475

SYSTEM DESCRIPTION

The front air control controls compressor operation based on intake temperature and a signal from ECM.

Low Temperature Protection Control

The front air control will turn the compressor ON or OFF as determined by a signal detected by the intake sensor.

When intake air temperature is higher than 3.5°C (38.3°F), the compressor turns ON. The compressor turns OFF when intake air temperature is lower than 2.5°C (36.5°F).

Magnet Clutch Component Function Check

INFOID:000000004427476

SYMPTOM: Magnet clutch does not engage.

INSPECTION FLOW

1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - MAGNET CLUTCH

1. Rotate blower control dial clockwise.
2. Press the vent () mode switch.
3. Press A/C switch. Confirm that the compressor clutch engages (sound or visual inspection).

Can the symptom be duplicated?

- YES >> GO TO 3.
- NO >> GO TO 2.

2. CHECK FOR ANY SYMPTOMS

Perform a complete operational check for any symptoms. Refer to [HAC-6, "Operational Check"](#).

Does another symptom exist?

- YES >> Refer to [HAC-60, "Symptom Matrix Chart"](#).
- NO >> System OK.

3. CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 4.

4. CHECK INTAKE SENSOR

Check and verify intake sensor circuit. Refer to [HAC-46, "Intake Sensor Component Inspection"](#).

>> GO TO 5.

5. RECHECK FOR ANY SYMPTOMS

Perform a complete operational check for any symptoms. Refer to [HAC-6, "Operational Check"](#).

Does another symptom exist?

- YES >> Refer to [HAC-60, "Symptom Matrix Chart"](#).
- NO >> Replace front air control. Refer to [VTL-7, "Removal and Installation"](#).

Magnet Clutch Diagnosis Procedure

INFOID:000000004427477

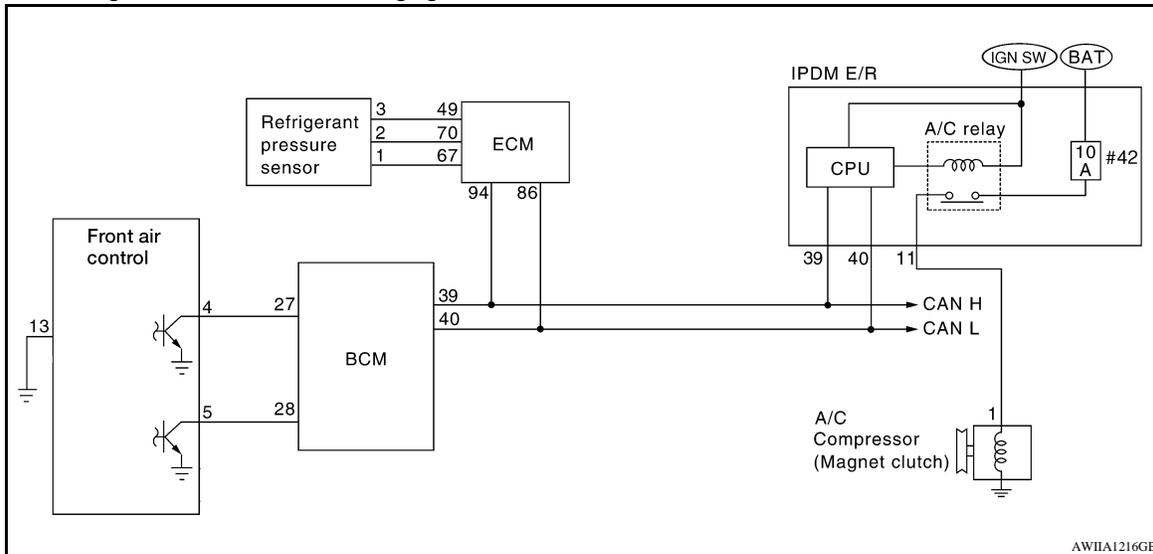
DIAGNOSTIC PROCEDURE FOR MAGNET CLUTCH

MAGNET CLUTCH

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

SYMPTOM: Magnet clutch does not engage when A/C switch is ON.



1. PERFORM IPDM E/R AUTO ACTIVE TEST

Perform IPDM E/R auto active test. Refer to [PCS-15, "CONSULT - III Function \(IPDM E/R\)"](#).
Does magnet clutch operate?

YES or NO

- YES >> • WITH CONSULT-III
GO TO 2.
• WITHOUT CONSULT-III
GO TO 8.

NO >> Check 10A fuse (No. 42, located in IPDM E/R), and GO TO 12.

2. CHECK BCM INPUT (A/C COMPRESSOR ON) SIGNAL

Check A/C compressor ON/OFF signal. Refer to [HAC-15, "CONSULT-III Function \(BCM - AIR CONDITIONER\)"](#).

A/C SW ON : COMP ON SIG ON
A/C SW OFF : COMP ON SIG OFF

Is the inspection result normal?

- YES >> GO TO 3.
NO >> GO TO 8.

3. CHECK REFRIGERANT PRESSURE SENSOR

Check refrigerant pressure sensor. Refer to [EC-397, "Diagnosis Procedure" \(QR25DE\)](#) or [EC-874, "Diagnosis Procedure" \(VQ40DE\)](#).

Is the inspection result normal?

- YES >> GO TO 4.
NO >> Replace refrigerant pressure sensor. Refer to [HA-44, "Removal and Installation for Refrigerant Pressure Sensor"](#).

4. CHECK BCM INPUT (FAN ON) SIGNAL

Check FAN ON/OFF signal. Refer to [BCS-22, "AIR CONDITIONER : CONSULT-III Function \(BCM - AIR CONDITIONER\)"](#).

BLOWER CONTROL DIAL ON : FAN ON SIG ON
BLOWER CONTROL DIAL OFF : FAN ON SIG OFF

Is the inspection result normal?

MAGNET CLUTCH

< COMPONENT DIAGNOSIS >

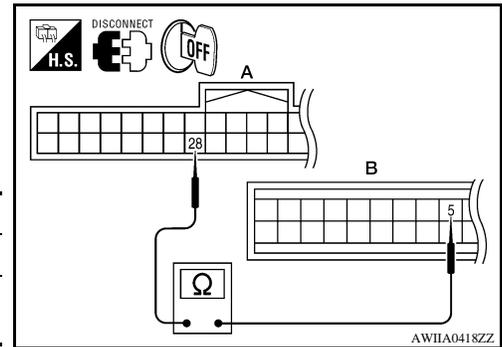
[MANUAL A/C (TYPE 1)]

- YES >> GO TO 7.
NO >> GO TO 5.

5. CHECK CIRCUIT CONTINUITY BETWEEN BCM AND FRONT AIR CONTROL

1. Turn ignition switch OFF.
2. Disconnect BCM connector and front air control connector.
3. Check continuity between BCM harness connector M18 (A) terminal 28 and front air control harness connector M50 (B) terminal 5.

A		B		Continuity
Connector	Terminal	Connector	Terminal	
BCM: M18	28	Front air control: M50	5	Yes



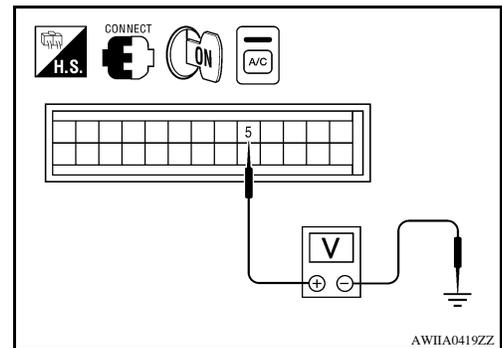
Is the inspection result normal?

- YES >> GO TO 6.
NO >> Repair harness or connector.

6. CHECK VOLTAGE FOR FRONT AIR CONTROL (FAN ON SIGNAL)

1. Reconnect BCM connector and front air control connector.
2. Turn ignition switch ON.
3. Turn A/C switch ON.
4. Check voltage between front air control harness connector M50 terminal 5 and ground.

Terminals		Condition	Voltage (Approx.)
(+)	(-)		
Front air control connector	Terminal No.		
M50	5	A/C switch: ON Blower motor operates	0V
		A/C switch: OFF	Battery voltage



Is the inspection result normal?

- YES >> Replace BCM. Refer to [BCS-56, "Removal and Installation"](#).
NO-1 >> If the voltage is approx. 5V when blower motor is ON, replace front air control. Refer to [VTL-7, "Removal and Installation"](#).
NO-2 >> If the voltage is approx. 0V when blower motor is OFF, replace BCM. Refer to [BCS-56, "Removal and Installation"](#).

7. CHECK CAN COMMUNICATION

Check CAN communication. Refer to [LAN-14, "Trouble Diagnosis Flow Chart"](#).

Is the inspection result normal?

- YES >> Inspection End.
NO >> Repair or replace malfunctioning part(s).

8. CHECK VOLTAGE FOR FRONT AIR CONTROL (A/C COMPRESSOR ON SIGNAL)

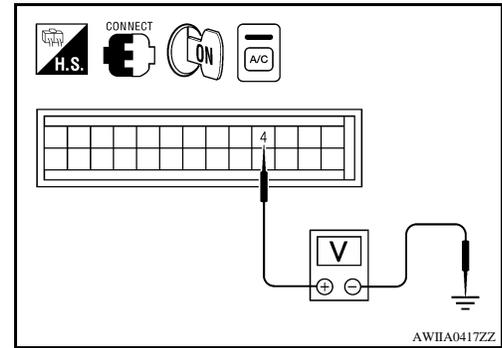
MAGNET CLUTCH

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

1. Reconnect BCM connector and front air control connector.
2. Turn ignition switch ON.
3. Check voltage between front air control harness connector M50 terminal 4 and ground.

Terminals		Condition	Voltage (Approx.)
(+)	(-)		
Front air control connector	Terminal No.		
M50	4	A/C switch: ON	0V
		A/C switch: OFF	Battery voltage



Is the inspection result normal?

YES >> GO TO 9.

NO-1 >> If the voltage is approx. 5V when A/C switch is ON, replace front air control. Refer to [VTL-7, "Removal and Installation"](#).

NO-2 >> If the voltage is approx. 0V when A/C switch is OFF, replace BCM. Refer to [BCS-56, "Removal and Installation"](#).

9. CHECK CIRCUIT CONTINUITY BETWEEN BCM AND FRONT AIR CONTROL

1. Disconnect BCM connector and front air control connector.
2. Check continuity between BCM harness connector M18 terminal 27 and front air control harness connector M50 terminal 4.

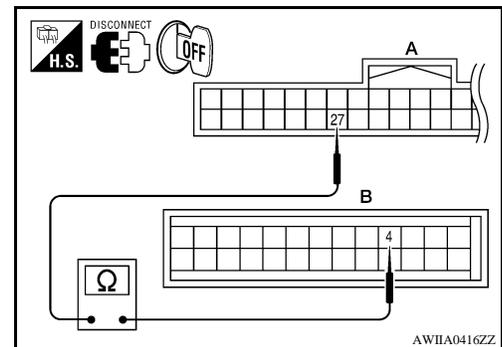
27 - 4

: Continuity should exist.

Is the inspection result normal?

YES >> GO TO 10.

NO >> Repair harness or connector.



10. CHECK INTAKE SENSOR CIRCUITS

Check intake sensor. Refer to [HAC-46, "Intake Sensor Component Inspection"](#).

Is the inspection result normal?

YES >> GO TO 11.

NO >> Replace intake sensor. Refer to [VTL-8, "Removal and Installation"](#).

11. CHECK CAN COMMUNICATION

Check CAN communication. Refer to [LAN-14, "Trouble Diagnosis Flow Chart"](#).

Is the inspection result normal?

YES >> Replace BCM. Refer to [BCS-56, "Removal and Installation"](#).

NO >> Repair or replace malfunctioning part(s).

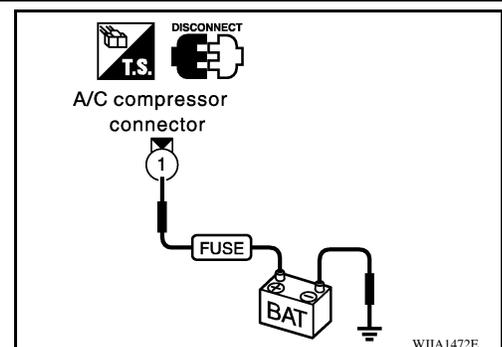
12. CHECK MAGNET CLUTCH CIRCUIT

1. Disconnect A/C compressor connector.
2. Check for operation sound when applying battery voltage to A/C compressor terminal 1.

Is the inspection result normal?

YES >> GO TO 13.

NO >> Replace magnet clutch. Refer to [HA-35, "Removal and Installation for Compressor Clutch"](#).



MAGNET CLUTCH

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

13. CHECK CIRCUIT CONTINUITY BETWEEN IPDM E/R AND A/C COMPRESSOR

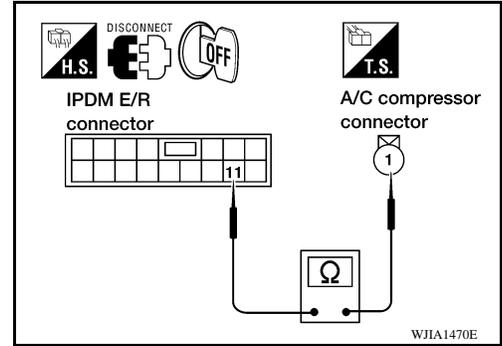
1. Turn ignition switch OFF.
2. Disconnect IPDM E/R connector.
3. Check continuity between IPDM E/R harness connector E119 terminal 11 and A/C compressor harness connector F3 terminal 1.

11 - 1

: Continuity should exist.

Is the inspection result normal?

- YES >> Replace IPDM E/R. Refer to [PCS-34, "Removal and Installation of IPDM E/R"](#).
- NO >> Repair harness or connector.



INTAKE SENSOR

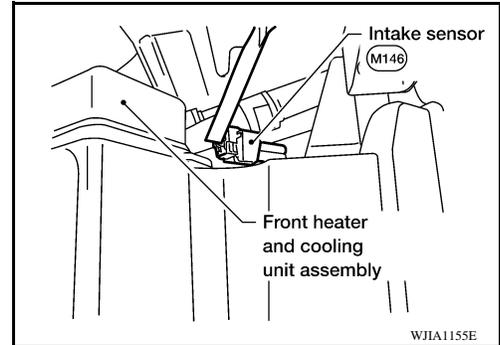
System Description

INFOID:000000004427478

COMPONENT DESCRIPTION

Intake Sensor

The intake sensor is located on top of the heater and cooling unit assembly next to the A/C evaporator cover. It converts temperature of air after it passes through the evaporator into a resistance value which is then input to the front air control.

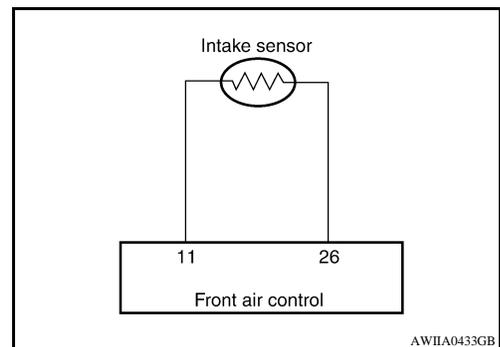


Intake Sensor Diagnosis Procedure

INFOID:000000004427479

DIAGNOSTIC PROCEDURE FOR INTAKE SENSOR

SYMPTOM: Intake sensor circuit is open or shorted.



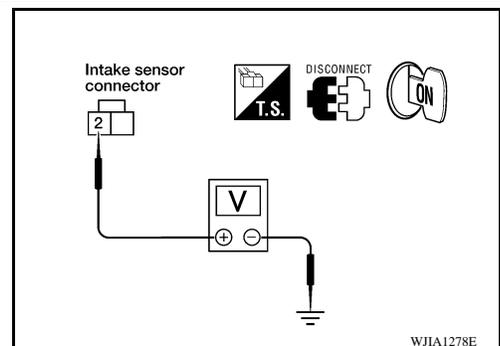
1. CHECK VOLTAGE BETWEEN INTAKE SENSOR AND GROUND

1. Disconnect intake sensor connector.
2. Turn ignition switch ON.
3. Check voltage between intake sensor harness connector M146 terminal 2 and ground.

2 - Ground : Approx. 5V

Is the inspection result normal?

- YES >> GO TO 2.
NO >> GO TO 4.



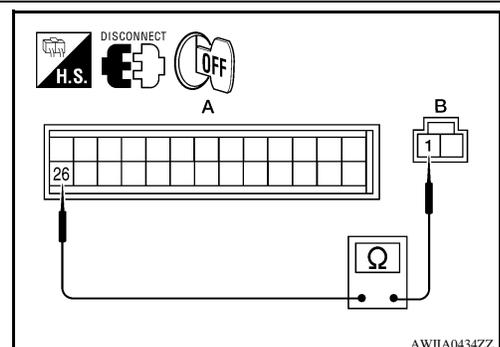
2. CHECK CIRCUIT CONTINUITY BETWEEN INTAKE SENSOR AND FRONT AIR CONTROL

1. Turn ignition switch OFF.
2. Disconnect front air control connector.
3. Check continuity between intake sensor harness connector M146 (B) terminal 1 and front air control harness connector M50 (A) terminal 26.

1 - 26 : Continuity should exist.

Is the inspection result normal?

- YES >> GO TO 3.
NO >> Repair harness or connector.



INTAKE SENSOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

3. CHECK INTAKE SENSOR

Refer to [HAC-46. "Intake Sensor Component Inspection"](#).

Is the inspection result normal?

- YES >> Replace front air control. Refer to [VTL-7. "Removal and Installation"](#).
- NO >> Replace intake sensor. Refer to [VTL-8. "Removal and Installation"](#).

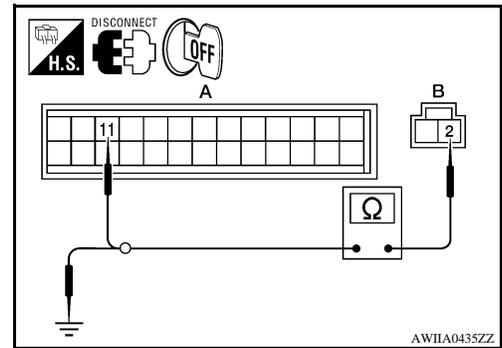
4. CHECK CIRCUIT CONTINUITY BETWEEN INTAKE SENSOR AND FRONT AIR CONTROL

1. Turn ignition switch OFF.
2. Disconnect front air control connector.
3. Check continuity between intake sensor harness connector M146 (B) terminal 2 and front air control harness connector M50 (A) terminal 11.

2 - 11 : Continuity should exist.

4. Check continuity between intake sensor harness connector M146 (B) terminal 2 and ground.

2 - Ground : Continuity should not exist.



Is the inspection result normal?

- YES >> Replace front air control. Refer to [VTL-7. "Removal and Installation"](#).
- NO >> Repair harness or connector.

Intake Sensor Component Inspection

INFOID:000000004427480

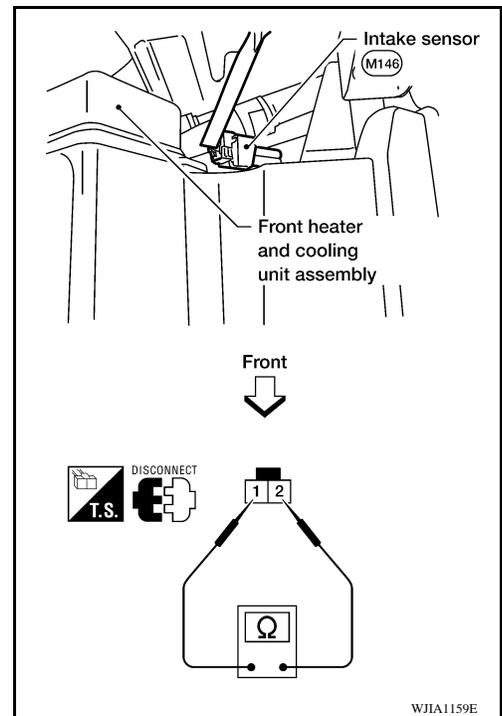
COMPONENT INSPECTION

Intake Sensor

After disconnecting intake sensor connector, measure resistance between terminals 1 and 2 at sensor harness side, using the table below.

Temperature °C (°F)	Resistance kΩ
-15 (5)	209.0
-10 (14)	160.0
-5 (23)	123.0
0 (32)	95.8
5 (41)	74.9
10 (50)	58.9
15 (59)	46.7
20 (68)	37.3
25 (77)	30.0
30 (86)	24.2
35 (95)	19.7
40 (104)	16.1
45 (113)	13.2

If NG, replace intake sensor. Refer to [VTL-8. "Removal and Installation"](#).



POWER SUPPLY AND GROUND CIRCUIT FOR CONTROLLER

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

POWER SUPPLY AND GROUND CIRCUIT FOR CONTROLLER

Component Description

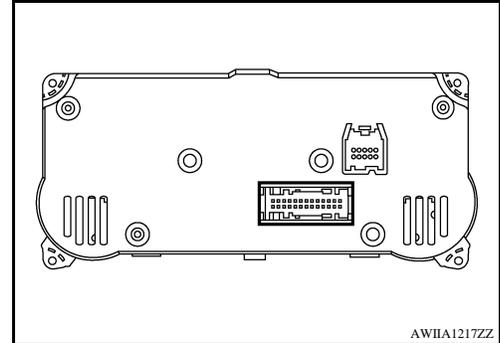
INFOID:000000004427481

COMPONENT DESCRIPTION

Front Air Control

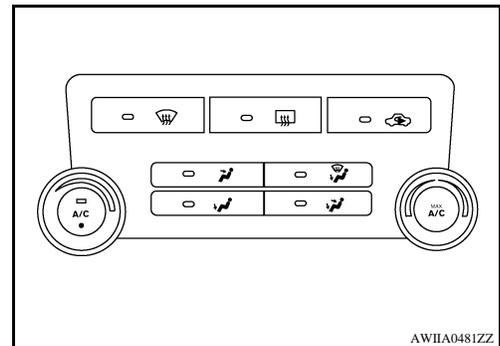
The front air control has a built-in microcomputer which processes information sent from various sensors needed for air conditioner operation. The air mix door motor, mode door motor, intake door motor, blower motor and compressor are then controlled.

The front air control is unitized with control mechanisms. When the various switches and temperature dials are operated, data is input to the front air control.



Potential Temperature Control (PTC)

The PTC is built into the front air control. It can be set from cold to hot or any intermediate position by rotating the temperature dial.



Front Air Control Component Function Check

INFOID:000000004427482

SYMPTOM: A/C system does not come on.

INSPECTION FLOW

1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK

1. Turn blower motor ON, then press A/C switch.
2. Confirm that the compressor clutch engages (sound or visual inspection).

Can a symptom be duplicated?

- YES >> GO TO 3.
- NO >> GO TO 2.

2. PERFORM COMPLETE OPERATIONAL CHECK

Perform a complete operational check and check for any symptoms. Refer to [HAC-6, "Operational Check"](#).

Can a symptom be duplicated?

- YES >> Refer to [HAC-60, "Symptom Matrix Chart"](#).
- NO >> System OK.

3. CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 4.

4. CHECK POWER AND GROUND CIRCUIT

Check main power supply and ground circuit. Refer to [HAC-48, "Front Air Control Power and Ground Diagnosis Procedure"](#).

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POWER SUPPLY AND GROUND CIRCUIT FOR CONTROLLER

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

Is the inspection result normal?

YES >> System OK.

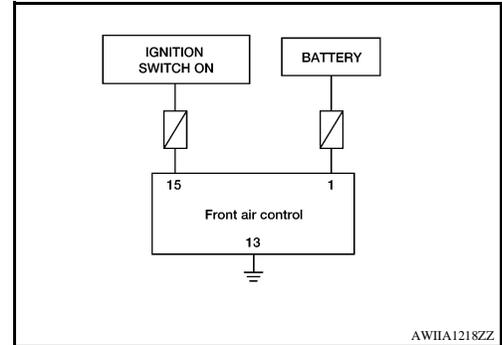
NO >> Replace front air control. Refer to [VTL-7, "Removal and Installation"](#).

Front Air Control Power and Ground Diagnosis Procedure

INFOID:000000004427483

DIAGNOSTIC PROCEDURE FOR A/C SYSTEM

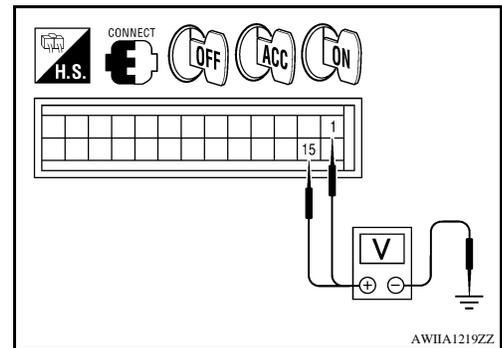
SYMPTOM: A/C system does not come on.



1. CHECK POWER SUPPLY CIRCUITS FOR FRONT AIR CONTROL

1. Turn ignition switch OFF.
2. Disconnect front air control connector.
3. Turn ignition switch ON.
4. Check voltage between front air control harness connector M50 terminals 1 and 15, and ground.

Terminals		Ignition switch position			
(+)		(-)	OFF	ACC	ON
Front air control connector	Terminal No.				
M50	15	Ground	Approx. 0V	Approx. 0V	Battery voltage
M50	1		Battery voltage	Battery voltage	Battery voltage



Is the inspection result normal?

YES >> GO TO 2.

NO >> Check 10A fuses [Nos. 8 and 19, located in the fuse block (J/B)]. Refer to [PG-76, "Terminal Arrangement"](#).

- If fuses are OK, check harness for open circuit. Repair or replace as necessary.
- If fuses are NG, replace fuse and check harness for short circuit. Repair or replace as necessary.

2. CHECK GROUND CIRCUIT FOR FRONT AIR CONTROL

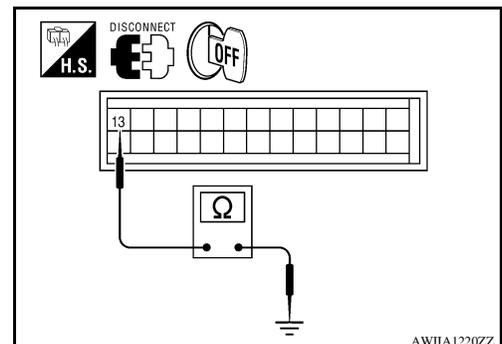
1. Turn ignition switch OFF.
2. Check continuity between front air control harness connector M50 terminal 13 and ground.

13 - Ground : Continuity should exist.

Is the inspection result normal?

YES >> Replace front air control. Refer to [VTL-7, "Removal and Installation"](#).

NO >> Repair harness or connector.



MANUAL A/C IDENTIFICATION TABLE

< ECU DIAGNOSIS >

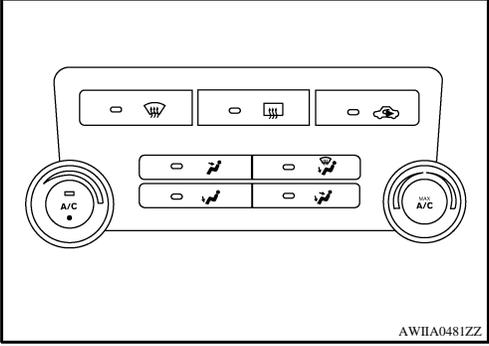
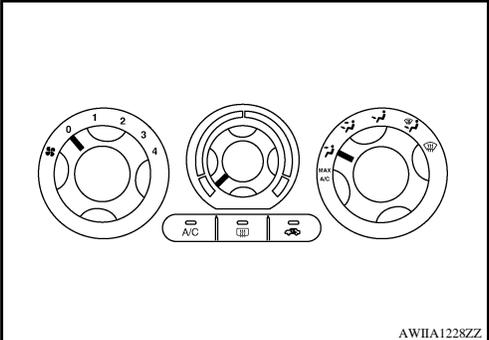
[MANUAL A/C (TYPE 1)]

ECU DIAGNOSIS

MANUAL A/C IDENTIFICATION TABLE

Application Table

INFOID:000000004449392

Manual A/C Type	Description	Visual Identification
Manual A/C (Type 1)	Two Control Dial System [with variable blower control (VBC)]	
Manual A/C (Type 2)	Three Control Dial System [without variable blower control (VBC)]	

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AIR CONDITIONER CONTROL

< ECU DIAGNOSIS >

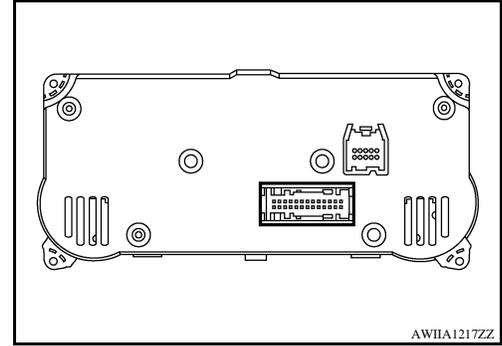
[MANUAL A/C (TYPE 1)]

AIR CONDITIONER CONTROL

Front Air Control Terminals Reference Values

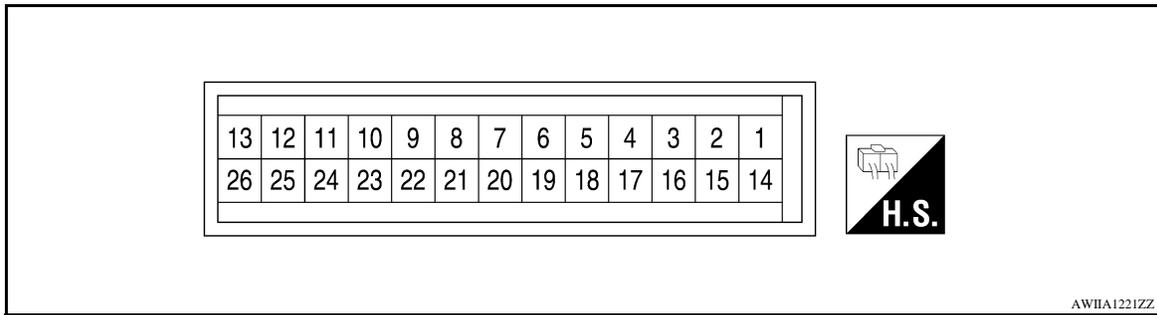
INFOID:000000004427486

Measure voltage between each terminal and ground by following Terminals and Reference Values for front air control.



AWIIA1217ZZ

FRONT AIR CONTROL HARNESS CONNECTOR TERMINAL LAYOUT



AWIIA1221ZZ

TERMINALS AND REFERENCE VALUES FOR FRONT AIR CONTROL

Terminal No.	Wire color	Item	Ignition switch	Condition	Voltage (V) (Approx.)
1	R/Y	Power supply for BAT	-	-	Battery voltage
3	P	Ground for mode door motor and air mix door motor PBR	ON	-	0V
4	W	Compressor ON signal	ON	A/C switch OFF	5V
			ON	A/C switch ON	0V
5	R	Front blower monitor	ON	Front blower motor OFF	Battery voltage
				Front blower motor ON	0V
6	SB	Air mix door motor feedback	ON	-	0 - 5V
7	V	Mode door motor feedback	ON	-	0 - 5V
8	G	Illumination +	ON	Park lamps ON	Battery voltage
9	BR	Illumination -	-	Park lamps ON	<p>The diagram shows a square wave pulse with a peak voltage of 15V and a width of 200ms. The vertical axis is labeled (V) with markings at 0, 5, 10, and 15. The horizontal axis is labeled 200 ms.</p>
10	R	Rear defrost request	ON	-	Battery voltage
11	L	Intake sensor	ON	-	0 - 5V
13	B	Ground	-	-	0V
15	W/G	Power supply for IGN	ON	-	Battery voltage
16	Y	Rear defroster request	ON	-	Battery voltage

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AIR CONDITIONER CONTROL

< ECU DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

Terminal No.	Wire color	Item	Ignition switch	Condition	Voltage (V) (Approx.)
17	GR	Air mix door motor CCW	ON	Counterclockwise rotation	Battery voltage
18	O	Air mix door motor CW	ON	Clockwise rotation	Battery voltage
19	R	Mode door motor CCW	ON	Counterclockwise rotation	Battery voltage
20	BR	Mode door motor CW	ON	Clockwise rotation	Battery voltage
21	O	Intake door motor CCW	ON	Counterclockwise rotation	Battery voltage
22	Y	Intake door motor CW	ON	Clockwise rotation	Battery voltage
23	G	Power supply for mode door motor and air mix door motor PBR	ON	-	5V
24	LG	Variable blower control	ON	Blower speed (low)	1.7V
				Blower speed (hi)	4.5V
26	V	Sensor ground	ON	-	0 - 5V

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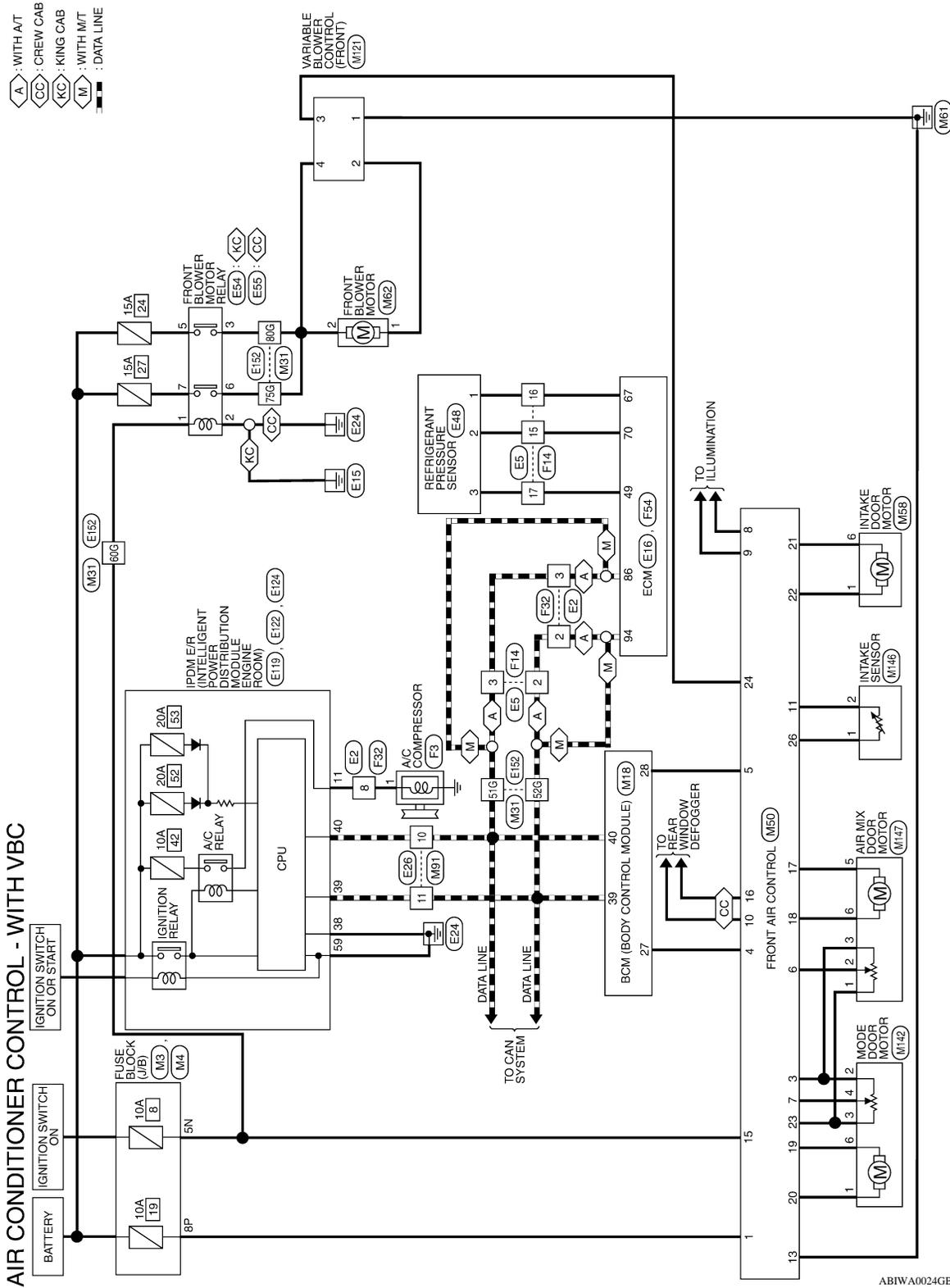
AIR CONDITIONER CONTROL

< ECU DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

Wiring Diagram - Air Conditioner Control - With VBC

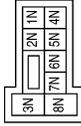
INFOID:000000004427487



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AIR CONDITIONER CONTROL CONNECTORS - WITH VBC

Connector No.	M3
Connector Name	FUSE BLOCK (J/B)
Connector Color	WHITE



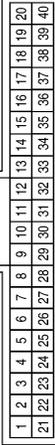
Terminal No.	Color of Wire	Signal Name
5N	W/G	-

Connector No.	M4
Connector Name	FUSE BLOCK (J/B)
Connector Color	WHITE



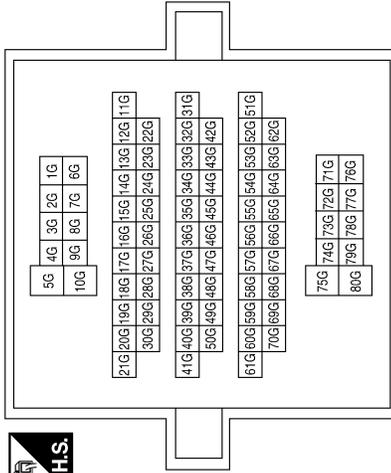
Terminal No.	Color of Wire	Signal Name
8P	R/Y	-

Connector No.	M18
Connector Name	BCM (BODY CONTROL MODULE)
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
27	W	AIRCON SW
28	R	BLOWER FAN SW
39	L	CAN-H
40	P	CAN-L

Connector No.	M31
Connector Name	WIRE TO WIRE
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
51G	P	-
52G	L	-
60G	W/G	-
75G	W/G	-
80G	W/G	-

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AIR CONDITIONER CONTROL

< ECU DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

Connector No.	M50
Connector Name	FRONT AIR CONTROL (WITH VBC)
Connector Color	BLACK



13	12	11	10	9	8	7	6	5	4	3	2	1
26	25	24	23	22	21	20	19	18	17	16	15	14

Terminal No.	Color of Wire	Signal Name
1	R/Y	BATT
2	-	-
3	P	MODE (GND)
4	W	A/C REQUEST
5	R	FAN ON
6	SB	BLEND FEED BACK
7	V	MODE FEED BACK

Terminal No.	Color of Wire	Signal Name
8	G	-
9	BR	-
10	R	RR DEF STATUS (CREW CAB)
11	L	INTAKE SENSOR
12	-	-
13	B	GND
14	-	-
15	W/G	IGN
16	Y	REAR DEFROST REQUEST (CREW CAB)
17	GR	BLEND DR CCW
18	O	BLEND DR CW
19	R	MODE CCW
20	BR	MODE CW
21	O	RECIRC DOOR CCW

Terminal No.	Color of Wire	Signal Name
22	Y	RECIRC DOOR CW
23	G	V REF ACTR (5V)
24	LG	FR BLOWER MONITOR
25	-	-
26	V	SENS RETURN

Connector No.	M58
Connector Name	INTAKE DOOR MOTOR
Connector Color	BLACK



1	2	3	4	5	6
---	---	---	---	---	---

Terminal No.	Color of Wire	Signal Name
1	Y	-
6	O	-

Connector No.	M62
Connector Name	FRONT BLOWER MOTOR
Connector Color	BLACK



1	2
---	---

Terminal No.	Color of Wire	Signal Name
1	L	-
2	W/G	-

Connector No.	M91
Connector Name	WIRE TO WIRE
Connector Color	WHITE



7	6	5	4	3	2	1		
16	15	14	13	12	11	10	9	8

Terminal No.	Color of Wire	Signal Name
10	P	-
11	L	-

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AIR CONDITIONER CONTROL

< ECU DIAGNOSIS >

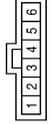
[MANUAL A/C (TYPE 1)]

Connector No.	M146
Connector Name	INTAKE SENSOR
Connector Color	GRAY



Terminal No.	Color of Wire	Signal Name
1	V	-
2	L	-

Connector No.	M142
Connector Name	MODE DOOR MOTOR
Connector Color	BLACK



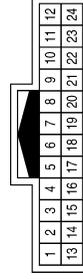
Terminal No.	Color of Wire	Signal Name
1	BR	-
2	P	-
3	G	-
4	V	-
6	R	-

Connector No.	M121
Connector Name	VARIABLE BLOWER CONTROL (FRONT)
Connector Color	WHITE



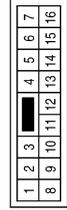
Terminal No.	Color of Wire	Signal Name
1	B	GND
2	L	MOT-
3	LG	SETPOINT
4	W/G	MOT+

Connector No.	E5
Connector Name	WIRE TO WIRE
Connector Color	WHITE



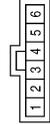
Terminal No.	Color of Wire	Signal Name
2	L	-
3	P	-
15	BR	-
16	B	-
17	P	-

Connector No.	E2
Connector Name	WIRE TO WIRE
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
2	L	-
3	P	-
8	Y	-

Connector No.	M147
Connector Name	AIR MIX DOOR MOTOR
Connector Color	BLACK



Terminal No.	Color of Wire	Signal Name
1	Y	-
2	SB	-
3	P	-
5	GR	-
6	O	-

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AIR CONDITIONER CONTROL

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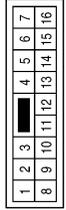
[MANUAL A/C (TYPE 1)]

Connector No.	E48
Connector Name	REFRIGERANT PRESSURE SENSOR
Connector Color	BLACK



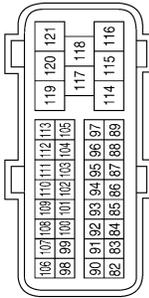
Terminal No.	Color of Wire	Signal Name
1	B	GND
2	BR	SIGNAL
3	P	POWER SUPPLY

Connector No.	E26
Connector Name	WIRE TO WIRE
Connector Color	WHITE



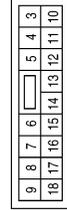
Terminal No.	Color of Wire	Signal Name
10	P	-
11	L	-

Connector No.	E16
Connector Name	ECM
Connector Color	BLACK



Terminal No.	Color of Wire	Signal Name
86	P	CAN-L
94	L	CAN-H

Connector No.	E119
Connector Name	IPDM E/R (INTELLIGENT POWER DISTRIBUTION MODULE ENGINE ROOM)
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
11	Y	A/C COMPRESSOR

Connector No.	E55
Connector Name	FRONT BLOWER MOTOR RELAY (CREW CAB)
Connector Color	BROWN



Terminal No.	Color of Wire	Signal Name
1	W/G	-
2	B	-
3	W/G	-
5	L	-
6	W/G	-
7	GR	-

Connector No.	E54
Connector Name	FRONT BLOWER MOTOR RELAY (KING CAB)
Connector Color	BROWN



Terminal No.	Color of Wire	Signal Name
1	W/G	-
2	B	-
3	W/G	-
5	L	-
6	W/G	-
7	GR	-

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AIR CONDITIONER CONTROL

< ECU DIAGNOSIS >

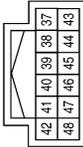
[MANUAL A/C (TYPE 1)]

Connector No.	E124
Connector Name	IPDM E/R (INTELLIGENT POWER DISTRIBUTION MODULE ENGINE ROOM)
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
59	B	GND (POWER)

Connector No.	E122
Connector Name	IPDM E/R (INTELLIGENT POWER DISTRIBUTION MODULE ENGINE ROOM)
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
38	B	GND (SIGNAL)
39	L	CAN-H
40	P	CAN-L

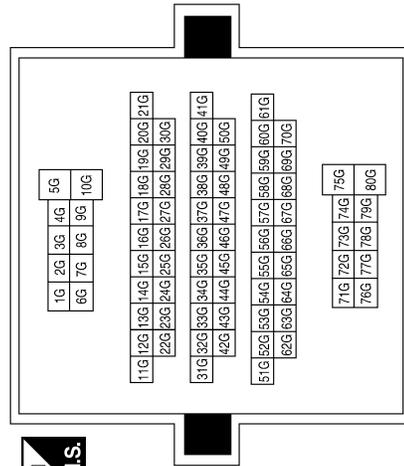
Connector No.	F3
Connector Name	A/C COMPRESSOR
Connector Color	BLACK



Terminal No.	Color of Wire	Signal Name
1	Y	-

Terminal No.	Color of Wire	Signal Name
51G	P	-
52G	L	-
60G	W/G	-
75G	W/G	-
80G	W/G	-

Connector No.	E152
Connector Name	WIRE TO WIRE
Connector Color	WHITE



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AIR CONDITIONER CONTROL

< ECU DIAGNOSIS >

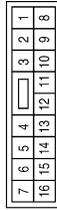
[MANUAL A/C (TYPE 1)]

Connector No.	F54
Connector Name	ECM (WITH VQ40DE)
Connector Color	BLACK



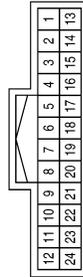
Terminal No.	Color of Wire	Signal Name
49	P	AVCC (PDPRES)
67	B	GND-A
70	BR	PDPRES

Connector No.	F32
Connector Name	WIRE TO WIRE
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
2	L	-
3	P	-
8	Y	-

Connector No.	F14
Connector Name	WIRE TO WIRE
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
2	L	-
3	P	-
15	BR	-
16	B	-
17	P	-

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MANUAL A/C IDENTIFICATION TABLE

< SYMPTOM DIAGNOSIS >

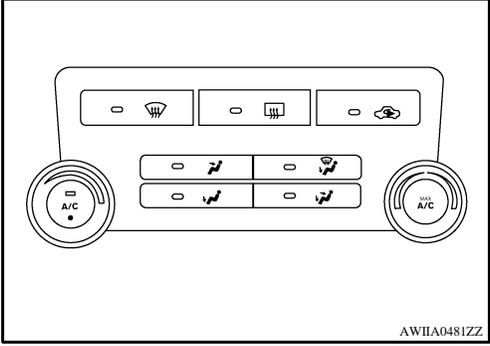
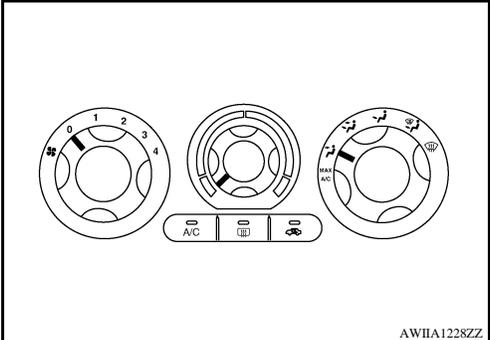
[MANUAL A/C (TYPE 1)]

SYMPTOM DIAGNOSIS

MANUAL A/C IDENTIFICATION TABLE

Application Table

INFOID:000000004448868

Manual A/C Type	Description	Visual Identification
Manual A/C (Type 1)	Two Control Dial System [with variable blower control (VBC)]	
Manual A/C (Type 2)	Three Control Dial System [without variable blower control (VBC)]	

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AIR CONDITIONER CONTROL

< SYMPTOM DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

AIR CONDITIONER CONTROL

Symptom Matrix Chart

INFOID:000000004427489

SYMPTOM TABLE

Symptom	Reference Page
A/C system does not come on.	Go to Trouble Diagnosis Procedure for A/C System. HAC-47
Air outlet does not change.	Go to Trouble Diagnosis Procedure for Mode Door Motor. HAC-19
Mode door motor is malfunctioning.	
Discharge air temperature does not change.	Go to Trouble Diagnosis Procedure for Air Mix Door Motor. HAC-25
Air mix door motor is malfunctioning.	
Intake door does not change.	Go to Trouble Diagnosis Procedure for Intake Door Motor. HAC-30
Intake door motor is malfunctioning.	
Front blower motor operation is malfunctioning.	Go to Trouble Diagnosis Procedure for Front Blower Motor. HAC-33
Magnet clutch does not engage.	Go to Trouble Diagnosis Procedure for Magnet Clutch. HAC-40
Insufficient cooling	Go to Trouble Diagnosis Procedure for Insufficient Cooling. HAC-61
Insufficient heating	Go to Trouble Diagnosis Procedure for Insufficient Heating. HAC-69
Noise	Go to Trouble Diagnosis Procedure for Noise. HAC-71
Self-Diagnosis cannot be performed	Go to Trouble Diagnosis Procedure for Self-Diagnosis. HAC-17

INSUFFICIENT COOLING**Component Function Check**

INFOID:000000004427490

SYMPTOM: Insufficient cooling

INSPECTION FLOW**1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - TEMPERATURE DECREASE**

1. Turn temperature control dial counterclockwise to maximum cold.
2. Check for cold air at discharge air outlets.

Can the symptom be duplicated?

- YES >> GO TO 3.
NO >> GO TO 2.

2. CHECK FOR ANY SYMPTOMSPerform a complete operational check for any symptoms. Refer to [HAC-6, "Operational Check"](#).Does another symptom exist?

- YES >> Refer to [HAC-60, "Symptom Matrix Chart"](#).
NO >> System OK.

3. CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 4.

4. PERFORM SELF-DIAGNOSISPerform self-diagnosis. Refer to [HAC-17, "Front Air Control Self-Diagnosis"](#).Is the inspection result normal?

- YES >> GO TO 5.
NO >> Check symptom chart. Refer to [HAC-60, "Symptom Matrix Chart"](#).

5. CHECK DRIVE BELTSCheck compressor belt tension. Refer to [EM-14, "Checking Drive Belts"](#) (QR25DE) or [EM-126, "Checking Drive Belts"](#) (VQ40DE).Is the inspection result normal?

- YES >> GO TO 5.
NO >> Adjust or replace compressor belt. Refer to [EM-14, "Adjustment"](#) (QR25DE) or [EM-126, "Adjustment"](#) (VQ40DE).

6. CHECK AIR MIX DOOR OPERATION

Check and verify air mix door mechanism for smooth operation.

Does air mix door operate correctly?

- YES >> GO TO 7.
NO >> Repair or replace air mix door control linkage.

7. CHECK COOLING FAN MOTOR OPERATIONCheck and verify cooling fan motor for smooth operation. Refer to [EC-851, "Component Inspection"](#).Does cooling fan motor operate correctly?

- YES >> GO TO 8.
NO >> Check cooling fan motor. Refer to [EC-297, "Diagnosis Procedure"](#) (QR25DE) or [EC-763, "Diagnosis Procedure"](#) (VQ40DE).

8. CHECK RECOVERY/RECYCLING EQUIPMENT BEFORE USAGE

Check recovery/recycling equipment before connecting to vehicle. Verify there is no pressure in the recovery/recycling equipment by checking the gauges. If pressure exists, recover refrigerant from equipment lines.

INSUFFICIENT COOLING

< SYMPTOM DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

>> GO TO 9.

9.CHECK REFRIGERANT PURITY

1. Connect recovery/recycling equipment to vehicle.
2. Confirm refrigerant purity in supply tank using recovery/recycling and refrigerant identifier.

Is the inspection result normal?

YES >> GO TO 10.

NO >> Check contaminated refrigerant. Refer to [HA-3, "Contaminated Refrigerant"](#).

10.CHECK FOR EVAPORATOR FREEZE UP

Start engine and run A/C. Check for evaporator freeze up.

Does evaporator freeze up?

YES >> Perform diagnostic work flow. Refer to [HAC-62, "Diagnostic Work Flow"](#).

NO >> GO TO 11.

11.CHECK REFRIGERANT PRESSURE

Check refrigerant pressure with manifold gauge connected. Refer to [HAC-64, "Performance Chart"](#).

Is the inspection result normal?

YES >> Perform diagnostic work flow. Refer to [HAC-62, "Diagnostic Work Flow"](#).

NO >> GO TO 12.

12.CHECK AIR DUCTS

Check ducts for air leaks.

Is the inspection result normal?

YES >> System OK.

NO >> Repair air leaks.

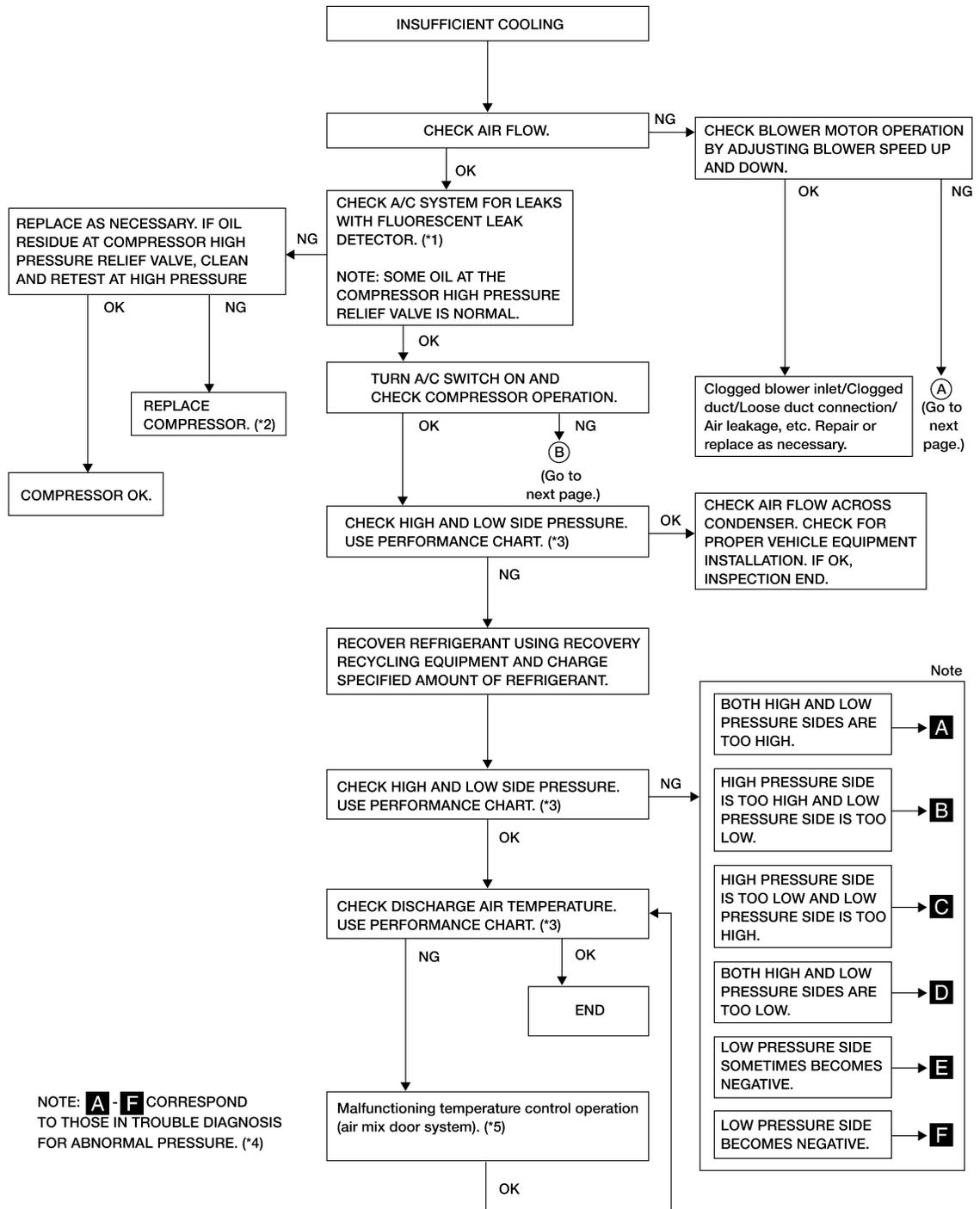
Diagnostic Work Flow

INFOID:000000004427491

INSUFFICIENT COOLING

< SYMPTOM DIAGNOSIS >

[MANUAL A/C (TYPE 1)]



*1 [HA-24. "Checking System for Leaks Using the Fluorescent Dye Leak Detector"](#)

*2 [HA-33. "Removal and Installation for Compressor"](#)

*3 [HAC-64. "Performance Chart"](#)

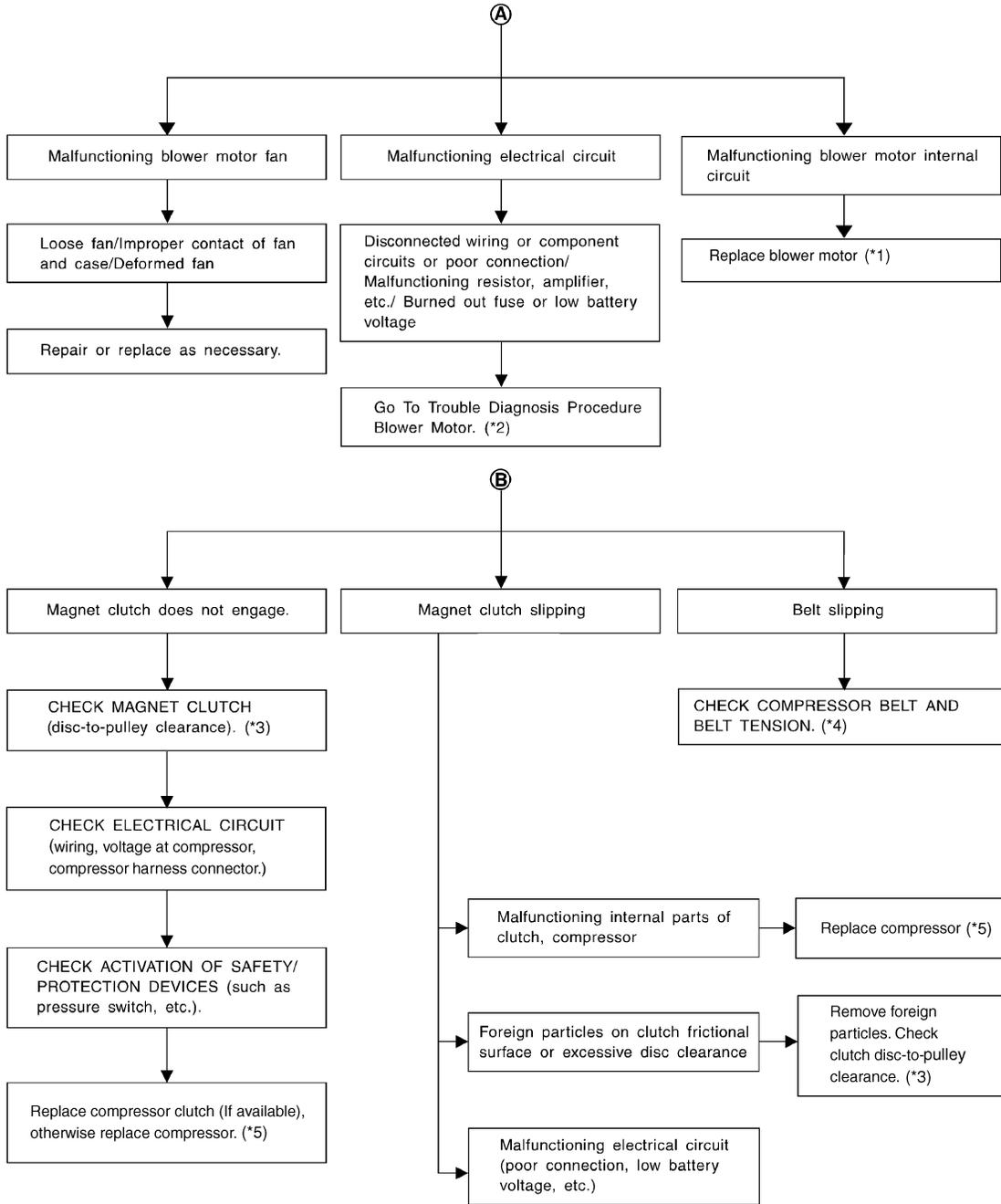
*4 [HAC-65. "Trouble Diagnoses for Abnormal Pressure"](#)

*5 [HAC-26. "Air Mix Door Motor Diagnosis Procedure"](#)

INSUFFICIENT COOLING

< SYMPTOM DIAGNOSIS >

[MANUAL A/C (TYPE 1)]



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*1 [VTL-9. "Removal and Installation"](#)

*2 [HAC-34. "Front Blower Motor Diagnosis Procedure"](#)

*3 [HA-35. "Removal and Installation for Compressor Clutch"](#)

*4 [EM-14. "Checking Drive Belts" \(QR25DE\)](#) or [EM-126. "Checking Drive Belts" \(VQ40DE\)](#)

*5 [HA-33. "Removal and Installation for Compressor"](#)

Performance Chart

INFOID:000000004427492

TEST CONDITION

Testing must be performed as follows:

INSUFFICIENT COOLING

< SYMPTOM DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

Vehicle location	Indoors or in the shade (in a well-ventilated place)
Doors	Closed
Door window	Open
Hood	Open
TEMP.	Max. COLD
Mode switch	(Ventilation) set
Recirculation (REC) switch	(Recirculation) set
Blower speed	Max. speed set
Engine speed	Idle speed

Operate the air conditioning system for 10 minutes before taking measurements.

TEST READING

Recirculating-to-discharge Air Temperature Table

Inside air (Recirculating air) at blower assembly inlet		Discharge air temperature at center ventilator °C (°F)
Relative humidity %	Air temperature °C (°F)	
50 - 60	20 (68)	5.3 - 6.5 (42 - 44)
	25 (77)	9.7 - 11.5 (49 - 53)
	30 (86)	13.8 - 16.3 (57 - 61)
	35 (95)	18.0 - 21.2 (64 - 70)
	40 (104)	22.2 - 25.7 (72 - 78)
60 - 70	20 (68)	6.5 - 7.7 (44 - 46)
	25 (77)	11.5 - 13.3 (53 - 56)
	30 (86)	16.3 - 18.8 (61 - 66)
	35 (95)	21.2 - 24.0 (70 - 75)
	40 (104)	25.7 - 29.2 (78 - 85)

Ambient Air Temperature-to-operating Pressure Table

Ambient air		High-pressure (Discharge side) kPa (kg/cm ² , psi)	Low-pressure (Suction side) kPa (kg/cm ² , psi)
Relative humidity %	Air temperature °C (°F)		
50 - 70	20 (68)	680 - 840 (6.94 - 8.57, 98.6 - 121.8)	160 - 198 (1.63 - 2.02, 23.2 - 28.7)
	25 (77)	800 - 985 (8.16 - 10.05, 116.0 - 142.8)	198 - 245 (2.02 - 2.50, 28.7 - 35.5)
	30 (86)	940 - 1,150 (9.59 - 11.73, 136.3 - 166.8)	225 - 278 (2.30 - 2.84, 32.6 - 40.3)
	35 (95)	1,160 - 1,410 (11.83 - 14.38, 168.2 - 204.5)	273 - 335 (2.78 - 3.42, 39.6 - 48.6)
	40 (104)	1,325 - 1,620 (13.52 - 16.52, 192.1 - 234.9)	325 - 398 (3.32 - 4.06, 47.1 - 57.7)

Trouble Diagnoses for Abnormal Pressure

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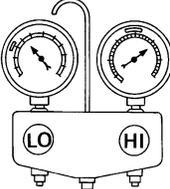
Whenever system's high and/or low side pressure is abnormal, diagnose using a manifold gauge. The marker above the gauge scale in the following tables indicates the standard (usual) pressure range. Since the standard (usual) pressure, however, differs from vehicle to vehicle, refer to above table (Ambient air temperature-to-operating pressure table).

INSUFFICIENT COOLING

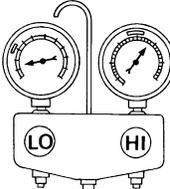
< SYMPTOM DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

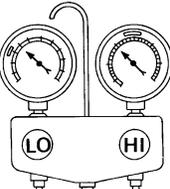
Both High- and Low-pressure Sides are Too High

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
<p>A Both high- and low-pressure sides are too high.</p>  <p style="text-align: right; font-size: small;">AC359A</p>	Pressure is reduced soon after water is splashed on condenser.	Excessive refrigerant charge in refrigeration cycle	Reduce refrigerant until specified pressure is obtained.
	Air suction by cooling fan is insufficient.	Insufficient condenser cooling performance ↓ 1. Condenser fins are clogged. 2. Improper fan rotation of cooling fan	<ul style="list-style-type: none"> Clean condenser. Check and repair cooling fan if necessary.
	<ul style="list-style-type: none"> Low-pressure pipe is not cold. When compressor is stopped high-pressure value quickly drops by approximately 196 kPa (2 kg/cm², 28 psi). It then decreases gradually thereafter. 	Poor heat exchange in condenser (After compressor operation stops, high-pressure decreases too slowly.) ↓ Air in refrigeration cycle	Evacuate and recharge system.
	Engine tends to overheat.	Engine cooling systems malfunction.	Check and repair engine cooling system.
	<ul style="list-style-type: none"> An area of the low-pressure pipe is colder than areas near the evaporator outlet. Plates are sometimes covered with frost. 	<ul style="list-style-type: none"> Excessive liquid refrigerant on low-pressure side Excessive refrigerant discharge flow Expansion valve is open a little compared with the specification. ↓ Improper expansion valve adjustment	Replace expansion valve.

High-pressure Side is Too High and Low-pressure Side is Too Low

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
<p>B High-pressure side is too high and low-pressure side is too low.</p>  <p style="text-align: right; font-size: small;">AC360A</p>	Upper side of condenser and high-pressure side are hot, however, liquid tank is not so hot.	High-pressure tube or parts located between compressor and condenser are clogged or crushed.	<ul style="list-style-type: none"> Check and repair or replace malfunctioning parts. Check oil for contamination.

High-pressure Side is Too Low and Low-pressure Side is Too High

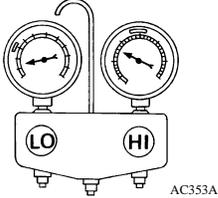
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
<p>C High-pressure side is too low and low-pressure side is too high.</p>  <p style="text-align: right; font-size: small;">AC356A</p>	High- and low-pressure sides become equal soon after compressor operation stops.	Compressor pressure operation is improper. ↓ Damaged inside compressor packings.	Replace compressor.
	No temperature difference between high- and low-pressure sides.	Compressor pressure operation is improper. ↓ Damaged inside compressor packings.	Replace compressor.

INSUFFICIENT COOLING

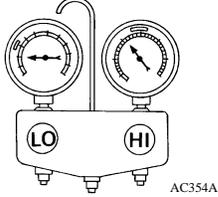
< SYMPTOM DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

Both High- and Low-pressure Sides are Too Low

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
	<ul style="list-style-type: none"> There is a big temperature difference between liquid tank outlet and inlet. Outlet temperature is extremely low. Liquid tank inlet and expansion valve are frosted. 	Liquid tank inside is slightly clogged.	<ul style="list-style-type: none"> Replace liquid tank. Check oil for contamination.
	<ul style="list-style-type: none"> Temperature of expansion valve inlet is extremely low as compared with areas near liquid tank. Expansion valve inlet may be frosted. Temperature difference occurs somewhere in high-pressure side. 	High-pressure pipe located between liquid tank and expansion valve is clogged.	<ul style="list-style-type: none"> Check and repair malfunctioning parts. Check oil for contamination.
<p>D Both high- and low-pressure sides are too low.</p> 	Expansion valve and liquid tank are warm or only cool when touched.	Low refrigerant charge. ↓ Leaking fittings or components.	Check refrigerant system for leaks. Refer to HA-26, "Checking of Refrigerant Leaks" .
	There is a big temperature difference between expansion valve inlet and outlet while the valve itself is frosted.	Expansion valve closes a little compared with the specification. ↓ 1. Improper expansion valve adjustment. 2. Malfunctioning expansion valve. 3. Outlet and inlet may be clogged.	<ul style="list-style-type: none"> Remove foreign particles by using compressed air. Check oil for contamination.
	An area of the low-pressure pipe is colder than areas near the evaporator outlet.	Low-pressure pipe is clogged or crushed.	<ul style="list-style-type: none"> Check and repair malfunctioning parts. Check oil for contamination.
	Air flow volume is too low.	Evaporator is frozen.	<ul style="list-style-type: none"> Check intake sensor circuit. Refer to HAC-45, "Intake Sensor Diagnosis Procedure". Replace compressor. Repair evaporator fins. Replace evaporator. Refer to HAC-33, "Front Blower Motor Component Function Check".

Low-pressure Side Sometimes Becomes Negative

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
<p>E Low-pressure side sometimes becomes negative.</p> 	<ul style="list-style-type: none"> Air conditioning system does not function and does not cyclically cool the compartment air. The system constantly functions for a certain period of time after compressor is stopped and restarted. 	Refrigerant does not discharge cyclically. ↓ Moisture is frozen at expansion valve outlet and inlet. ↓ Water is mixed with refrigerant.	<ul style="list-style-type: none"> Drain water from refrigerant or replace refrigerant. Replace liquid tank.

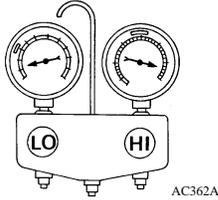
Low-pressure Side Becomes Negative

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INSUFFICIENT COOLING

< SYMPTOM DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
<p>F Low-pressure side becomes negative.</p> 	<p>Liquid tank or front/rear side of expansion valve's pipe is frosted or dewed.</p>	<p>High-pressure side is closed and refrigerant does not flow. ↓ Expansion valve or liquid tank is frosted.</p>	<p>Leave the system at rest until no frost is present. Start it again to check whether or not the malfunction is caused by water or foreign particles.</p> <ul style="list-style-type: none"> • If water is the cause, initially cooling is okay. Then the water freezes causing a blockage. Drain water from refrigerant or replace refrigerant. • If due to foreign particles, remove expansion valve and remove the particles with dry and compressed air (not shop air). • If either of the above methods cannot correct the malfunction, replace expansion valve. • Replace liquid tank. • Check oil for contamination.

INSUFFICIENT HEATING**Component Function Check**

INFOID:000000004427495

SYMPTOM: Insufficient heating

INSPECTION FLOW**1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - TEMPERATURE INCREASE**

1. Rotate blower control dial clockwise.
2. Turn the temperature control dial clockwise to maximum heat.
3. Check for hot air at discharge air outlets.

Can the symptom be duplicated?

YES >> GO TO 2.

NO >> Perform complete operational check. Refer to [HAC-6, "Operational Check"](#).**2. CHECK FOR SERVICE BULLETINS**

Check for any service bulletins.

>> GO TO 3.

3. PERFORM SELF-DIAGNOSISPerform self-diagnosis. Refer to [HAC-17, "Front Air Control Self-Diagnosis"](#).Is the inspection results normal?

YES >> GO TO 4.

NO >> Refer to [HAC-60, "Symptom Matrix Chart"](#).**4. CHECK ENGINE COOLING SYSTEM**

1. Check for proper engine coolant level. Refer to [CO-11, "System Inspection"](#) (QR25DE) or [CO-39, "System Inspection"](#) (VQ40DE).
2. Check hoses for leaks or kinks.
3. Check radiator cap. Refer to [CO-11, "System Inspection"](#) (QR25DE) or [CO-39, "System Inspection"](#) (VQ40DE).
4. Check for air in cooling system.

>> GO TO 5.

5. CHECK AIR MIX DOOR OPERATION

Check the operation of the air mix door.

Is the inspection result normal?

YES >> GO TO 6.

NO >> Check the air mix door motor circuit. Refer to [HAC-25, "Air Mix Door Motor Component Function Check"](#).**6. CHECK AIR DUCTS**

Check for disconnected or leaking air ducts.

Is the inspection result normal?

YES >> GO TO 7.

NO >> Repair all disconnected or leaking air ducts.

7. CHECK HEATER HOSE TEMPERATURES

1. Start engine and warm it up to normal operating temperature.
2. Touch both the inlet and outlet heater hoses.

Is the inspection result normal?

YES >> Hot inlet hose and a warm outlet hose: GO TO 8.

NO >> Both hoses warm: GO TO 9.

8. CHECK ENGINE COOLANT SYSTEM

INSUFFICIENT HEATING

< SYMPTOM DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

Check engine coolant temperature sensor. Refer to [EC-126, "Component Inspection"](#) (QR25DE) or [EC-580, "Component Inspection"](#) (VQ40DE).

Is the inspection result normal?

YES >> System OK.

NO >> Repair or replace as necessary. Retest.

9. CHECK HEATER HOSES

Check heater hoses for proper installation.

Is the inspection result normal?

YES >> System OK.

- NO >> 1. Back flush heater core.
2. Drain the water from the system.
3. Refill system with new engine coolant. Refer to [CO-12, "Changing Engine Coolant"](#) (QR25DE) or [CO-40, "Changing Engine Coolant"](#) (VQ40DE).
4. GO TO 10 to retest.

10. CHECK HEATER HOSE TEMPERATURES

1. Start engine and warm it up to normal operating temperature.

2. Touch both the inlet and outlet heater hoses.

Is the inspection result normal?

YES >> System OK.

NO >> Replace heater core. Refer to [VTL-16, "Removal and Installation"](#).

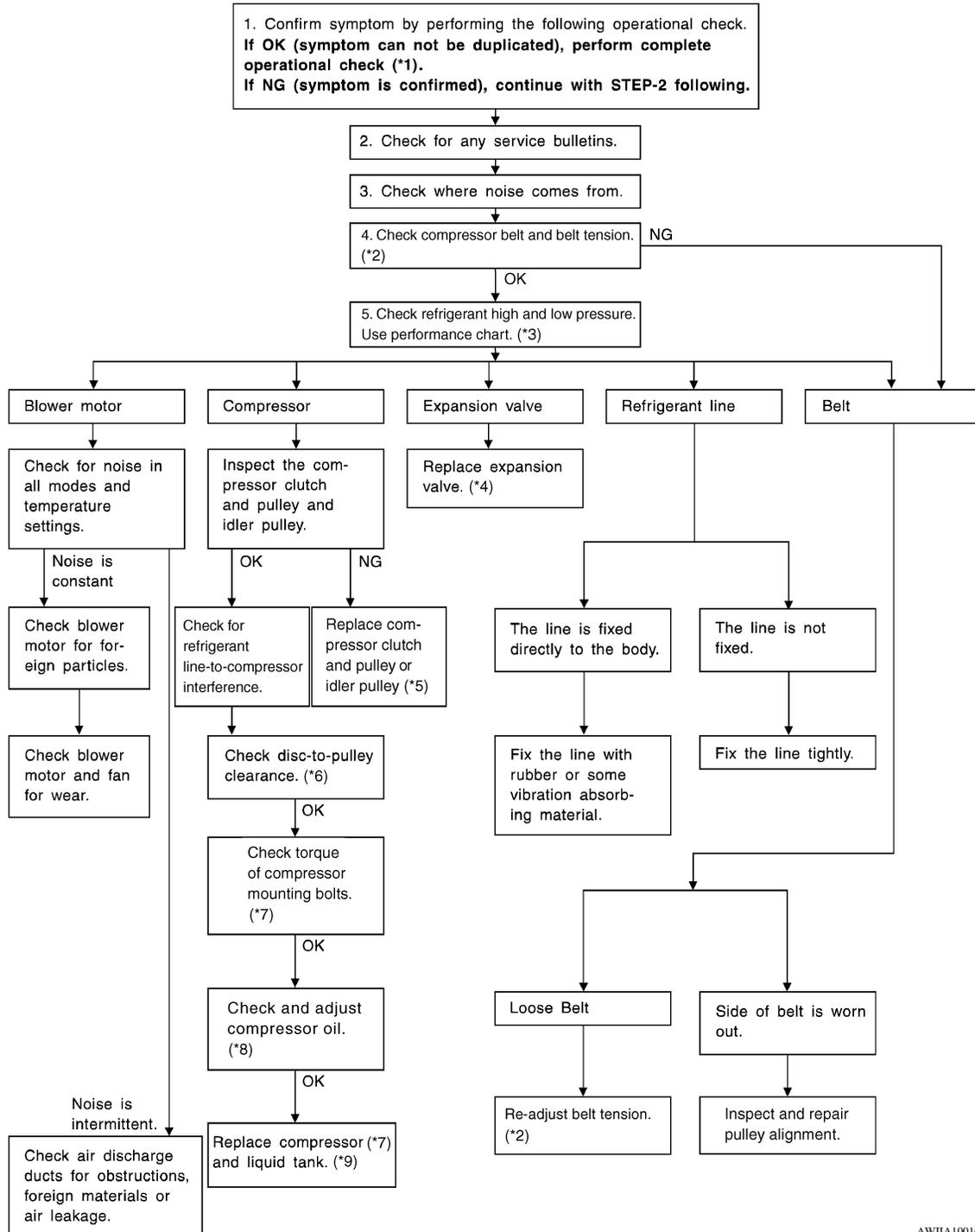
NOISE

Component Function Check

INFOID:000000004427496

SYMPTOM: Noise

INSPECTION FLOW



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NOISE

< SYMPTOM DIAGNOSIS >

[MANUAL A/C (TYPE 1)]

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|--|--|--|
| *1 HAC-6. "Operational Check" | *2 EM-14. "Checking Drive Belts" (QR25DE) or EM-126. "Checking Drive Belts" (VQ40DE) | *3 HAC-64. "Performance Chart" |
| *4 HA-45. "Removal and Installation for Expansion Valve" | *5 HA-35. "Removal and Installation for Compressor Clutch" | *6 HA-35. "Removal and Installation for Compressor Clutch" |
| *7 HA-33. "Removal and Installation for Compressor" | *8 HA-22. "Maintenance of Oil Quantity in Compressor" | *9 HA-43. "Removal and Installation for Condenser" |

PRECAUTION

PRECAUTIONS

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

INFOID:000000004427497

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Working with HFC-134a (R-134a)

INFOID:000000004427498

WARNING:

- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. If the refrigerants are mixed compressor failure is likely to occur. Refer to [HA-3, "Contaminated Refrigerant"](#). To determine the purity of HFC-134a (R-134a) in the vehicle and recovery tank, use Refrigerant Recovery/Recycling Recharging equipment and Refrigerant Identifier.
- Use only specified oil for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If oil other than that specified is used, compressor failure is likely to occur.
- The specified HFC-134a (R-134a) oil rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
 - When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
 - When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
 - Only use the specified oil from a sealed container. Immediately reseal containers of oil. Without proper sealing, oil will become moisture saturated and should not be used.
 - Avoid breathing A/C refrigerant and oil vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from the A/C system using certified service equipment meeting requirements of SAE J2210 [HFC-134a (R-134a) recycling equipment], or J2209 [HFC-134a (R-134a) recycling equipment], If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and oil manufacturers.
 - Do not allow A/C oil to come in contact with styrofoam parts. Damage may result.

CONTAMINATED REFRIGERANT

If a refrigerant other than pure HFC-134a (R-134a) is identified in a vehicle, your options are:

- Explain to the customer that environmental regulations prohibit the release of contaminated refrigerant into the atmosphere.
- Explain that recovery of the contaminated refrigerant could damage your service equipment and refrigerant supply.
- Suggest the customer return the vehicle to the location of previous service where the contamination may have occurred.
- If you choose to perform the repair, recover the refrigerant using only **dedicated equipment and containers. Do not recover contaminated refrigerant into your existing service equipment.** If your facility does

PRECAUTIONS

[MANUAL A/C (TYPE 1)]

< PRECAUTION >

not have dedicated recovery equipment, you may contact a local refrigerant product retailer for available service. This refrigerant must be disposed of in accordance with all federal and local regulations. In addition, replacement of all refrigerant system components on the vehicle is recommended.

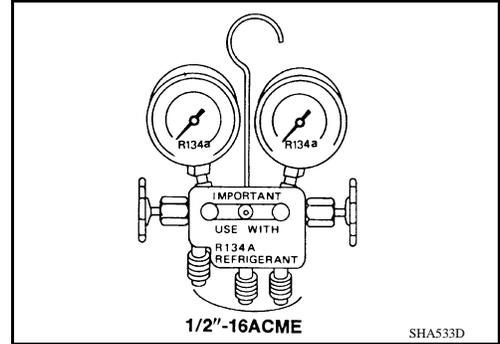
- If the vehicle is within the warranty period, the air conditioner warranty is void. Please contact NISSAN Customer Affairs for further assistance.

Precaution for Service Equipment

INFOID:000000004427499

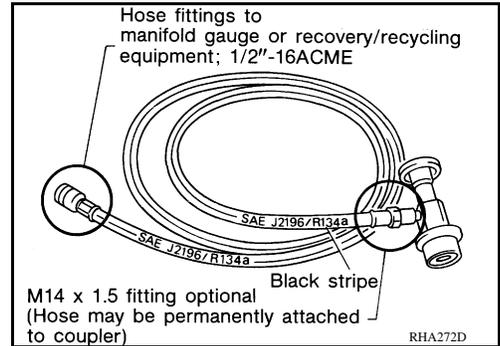
MANIFOLD GAUGE SET

Be certain that the gauge face indicates R-134a or 134a. Make sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) along with specified oil.



SERVICE HOSES

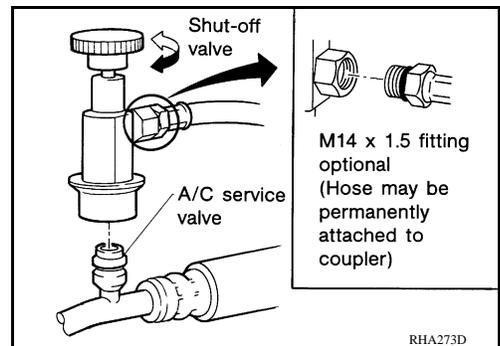
Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive shut-off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.



SERVICE COUPLERS

Never attempt to connect HFC-134a (R-134a) service couplers to a CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

Shut-off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close



MANUAL A/C IDENTIFICATION TABLE

< BASIC INSPECTION >

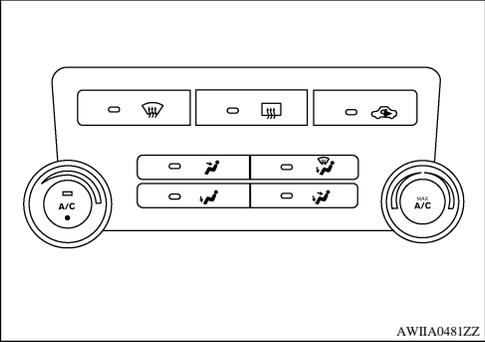
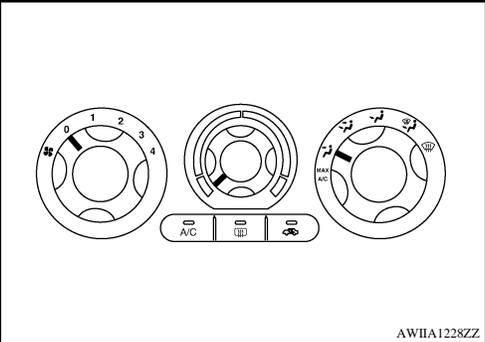
[MANUAL A/C (TYPE 2)]

BASIC INSPECTION

MANUAL A/C IDENTIFICATION TABLE

Application Table

INFOID:000000004448939

Manual A/C Type	Description	Visual Identification
Manual A/C (Type 1)	Two Control Dial System [with variable blower control (VBC)]	 <p style="text-align: right;">AW11A0481ZZ</p>
Manual A/C (Type 2)	Three Control Dial System [without variable blower control (VBC)]	 <p style="text-align: right;">AW11A1228ZZ</p>

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DIAGNOSIS AND REPAIR WORKFLOW

How to Perform Trouble Diagnosis For Quick And Accurate Repair

INFOID:000000004427500

WORK FLOW

1. LISTEN TO CUSTOMER COMPLAINT

Listen to customer complaint. Get detailed information about the conditions and environment when the symptom occurs.

>> GO TO 2

2. CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 3.

3. VERIFY THE SYMPTOM WITH OPERATIONAL CHECK

Verify the symptom with operational check. Refer to [HAC-77, "Operational Check"](#).

Can a symptom be duplicated?

YES >> Go to trouble diagnosis. Refer to [HAC-128, "Symptom Matrix Chart"](#).

NO >> System OK.

INSPECTION AND ADJUSTMENT

Operational Check

INFOID:000000004427501

The purpose of the operational check is to confirm that the system operates properly.

Conditions : Engine running and at normal operating temperature

CHECKING BLOWER

1. Turn blower control dial clockwise. Blower should operate on low speed.
2. Turn the blower control dial again, and continue checking each blower speed until all speeds are checked.
3. Leave blower on speed 4.

If NG, go to trouble diagnosis procedure for [HAC-102. "Front Blower Motor Diagnosis Procedure"](#).

If OK, continue with next check.

CHECKING DISCHARGE AIR

1. Turn the mode switch to each position.
2. Confirm that discharge air comes out according to the air distribution table. Refer to [HAC-84. "Discharge Air Flow"](#).

Mode door position is checked in the next step.

If NG, go to trouble diagnosis procedure for [HAC-91. "Mode Door Motor Diagnosis Procedure"](#).

If OK, continue with next check.

NOTE:

Confirm that the A/C compressor clutch is engaged (sound or visual inspection) and intake door position is at fresh when the DEF () or D/F () is selected.

CHECKING RECIRCULATION

1. Press recirculation () switch one time. Recirculation indicator should illuminate.
2. Press recirculation () switch one more time. Recirculation indicator should go off.
3. Listen for intake door position change (blower sound should change slightly).

If NG, go to trouble diagnosis procedure for [HAC-99. "Intake Door Motor Diagnosis Procedure"](#).

If OK, continue with next check.

NOTE:

Confirm that the compressor clutch is engaged (sound or visual inspection) and intake door position is at fresh when the DEF or D/F is selected.

CHECKING TEMPERATURE DECREASE

1. Rotate temperature control dial counterclockwise.
2. Check for cold air at appropriate discharge air outlets.

If NG, listen for sound of air mix door motor operation. If OK, go to trouble diagnosis procedure for [HAC-129. "Component Function Check"](#). If air mix door motor appears to be malfunctioning, go to [HAC-95. "Air Mix Door Motor Component Function Check"](#).

If OK, continue with next check.

CHECKING TEMPERATURE INCREASE

1. Rotate temperature control dial clockwise.
2. Check for hot air at appropriate discharge air outlets.

If NG, listen for sound of air mix door motor operation. If OK, go to trouble diagnosis procedure for [HAC-137. "Component Function Check"](#). If air mix door motor (front) appears to be malfunctioning, go to [HAC-95. "Air Mix Door Motor Component Function Check"](#).

If OK, continue with next check.

CHECK A/C SWITCH (IF EQUIPPED)

1. Press A/C switch with the blower switch ON.
2. A/C switch indicator will turn ON.
 - Confirm that the compressor clutch engages (sound or visual inspection).

INSPECTION AND ADJUSTMENT

< BASIC INSPECTION >

[MANUAL A/C (TYPE 2)]

If NG, go to trouble diagnosis procedure for [HAC-108. "Magnet Clutch Diagnosis Procedure"](#).

If OK, continue with next check.

MANUAL A/C IDENTIFICATION TABLE

< FUNCTION DIAGNOSIS >

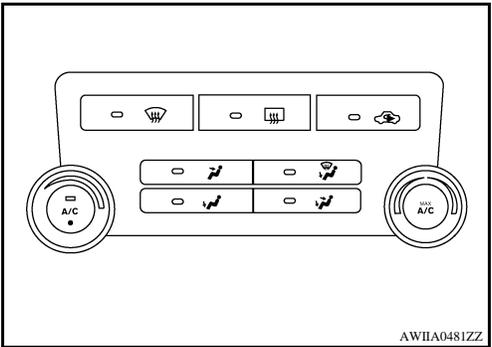
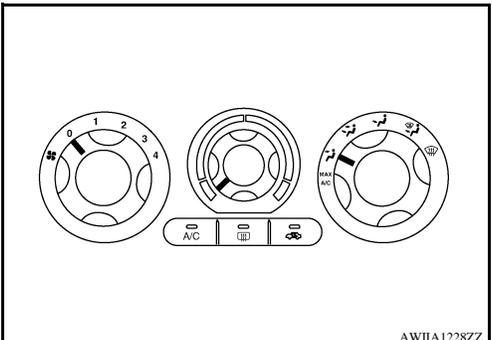
[MANUAL A/C (TYPE 2)]

FUNCTION DIAGNOSIS

MANUAL A/C IDENTIFICATION TABLE

Application Table

INFOID:000000004448940

Manual A/C Type	Description	Visual Identification
Manual A/C (Type 1)	Two Control Dial System [with variable blower control (VBC)]	
Manual A/C (Type 2)	Three Control Dial System [without variable blower control (VBC)]	

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FUNCTION INFORMATION

< FUNCTION DIAGNOSIS >

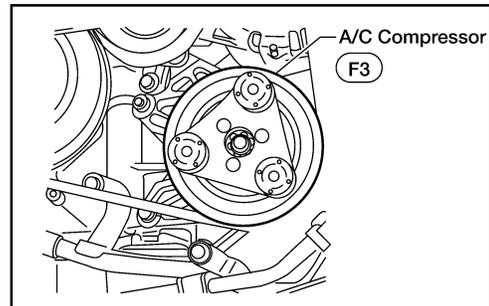
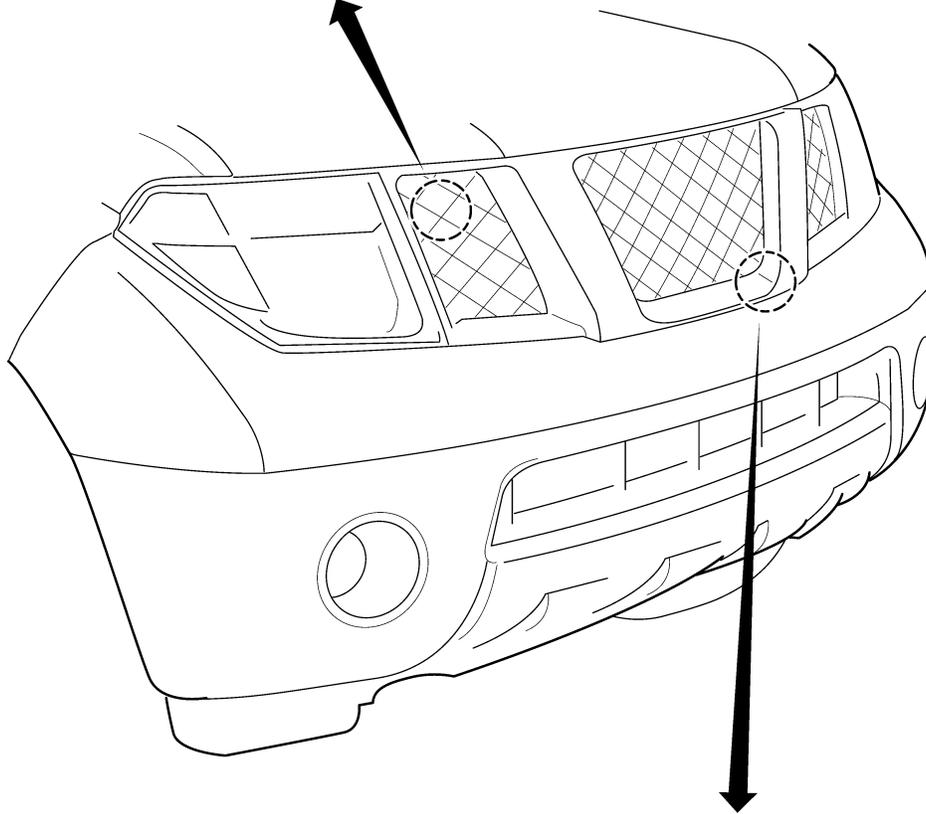
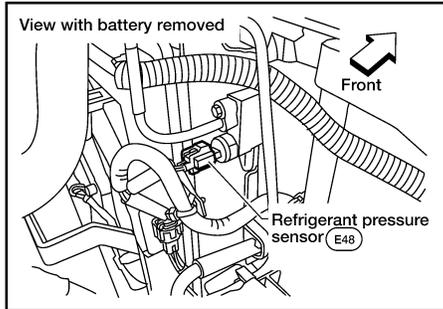
[MANUAL A/C (TYPE 2)]

FUNCTION INFORMATION

Component Part Location

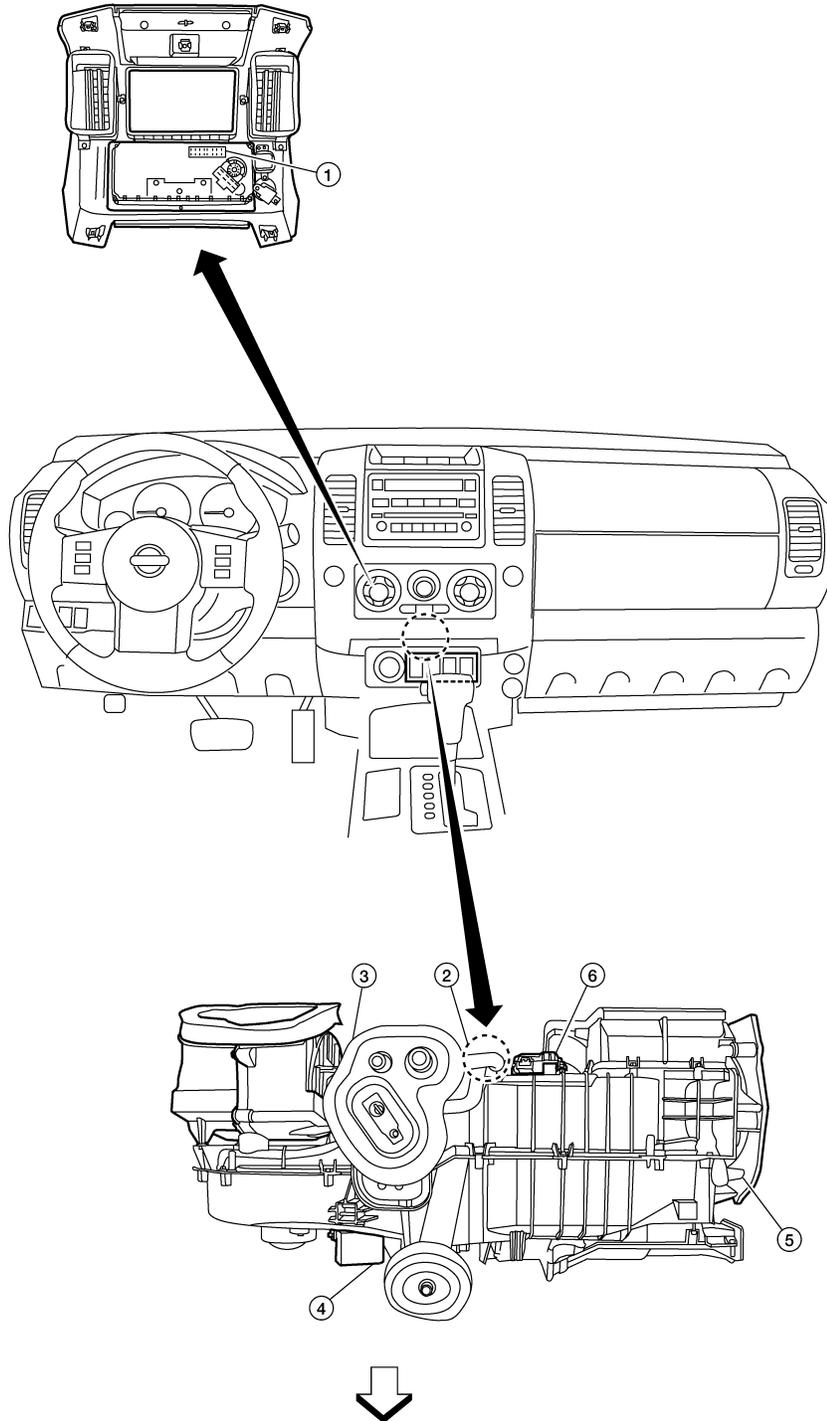
INFOID:000000004427502

ENGINE COMPARTMENT



WJIA1489E

PASSENGER COMPARTMENT



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⇒ :Front

- 3. Intake door motor M58
- 6. Air mix door motor M147

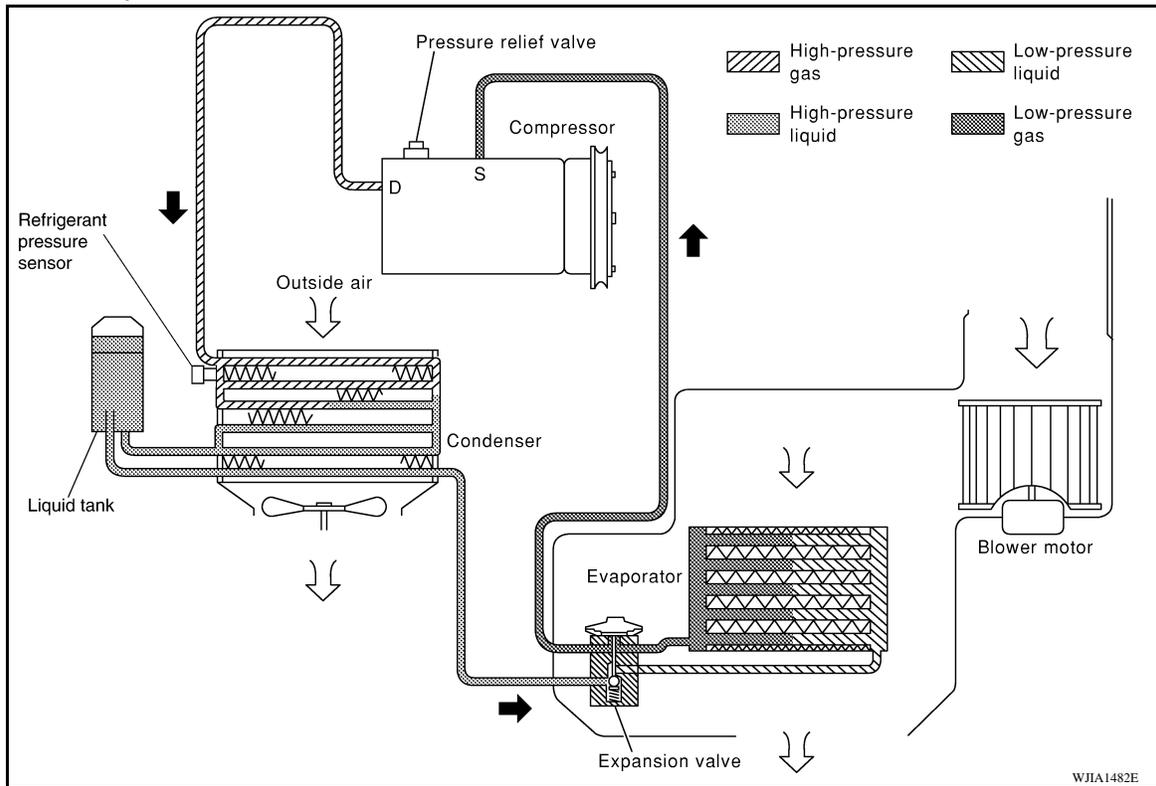
- 1. Front air control M49
- 2. Intake sensor M146
- 4. Front blower motor resistor M122
- 5. Mode door motor M142

AW1HA0724ZZ

REFRIGERATION SYSTEM

Refrigerant Cycle

INFOID:000000004455914



REFRIGERANT FLOW

The refrigerant flows in the standard pattern. Refrigerant flows through the compressor, condenser, liquid tank, expansion valve, evaporator, and back to the compressor. The refrigerant evaporation through the evaporator coil is controlled by an externally equalized expansion valve, located inside the evaporator case.

FREEZE PROTECTION

The compressor cycles on and off to maintain the evaporator temperature within a specified range. When the evaporator coil temperature falls below a specified point, the intake sensor interrupts the compressor operation. When the evaporator coil temperature rises above the specification, the intake sensor allows compressor operation.

Refrigerant System Protection

INFOID:000000004455915

REFRIGERANT PRESSURE SENSOR

The refrigerant system is protected against excessively high- or low-pressures by the refrigerant pressure sensor, located on the condenser. If the system pressure rises above or falls below the specifications, the refrigerant pressure sensor detects the pressure inside the refrigerant line and sends a voltage signal to the ECM. The ECM de-energizes the A/C relay to disengage the magnetic compressor clutch when pressure on the high pressure side detected by refrigerant pressure sensor is over about 2,746 kPa (28 kg/cm², 398 psi), or below about 120 kPa (1.22 kg/cm², 17.4 psi).

PRESSURE RELIEF VALVE

The refrigerant system is also protected by a pressure relief valve, located in the rear head of the compressor. When the pressure of refrigerant in the system increases to an abnormal level [more than 2,990 kPa (30.5 kg/cm², 433.6 psi)], the release port on the pressure relief valve automatically opens and releases refrigerant into the atmosphere.

MANUAL AIR CONDITIONER SYSTEM

< FUNCTION DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

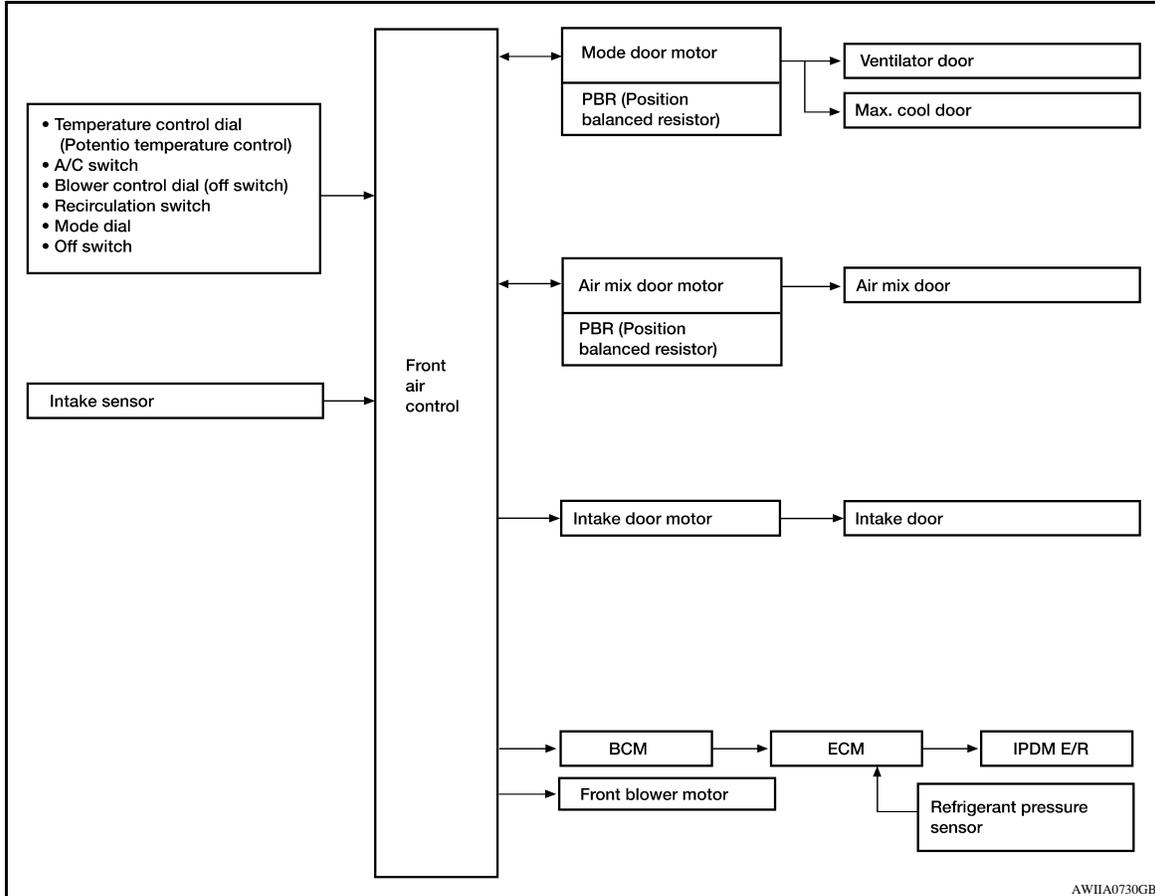
MANUAL AIR CONDITIONER SYSTEM

Control System Diagram

INFOID:000000004427506

CONTROL SYSTEM

The control system consists of input sensors, switches, the front air control (microcomputer) and outputs. The relationship of these components is shown in the figure below:



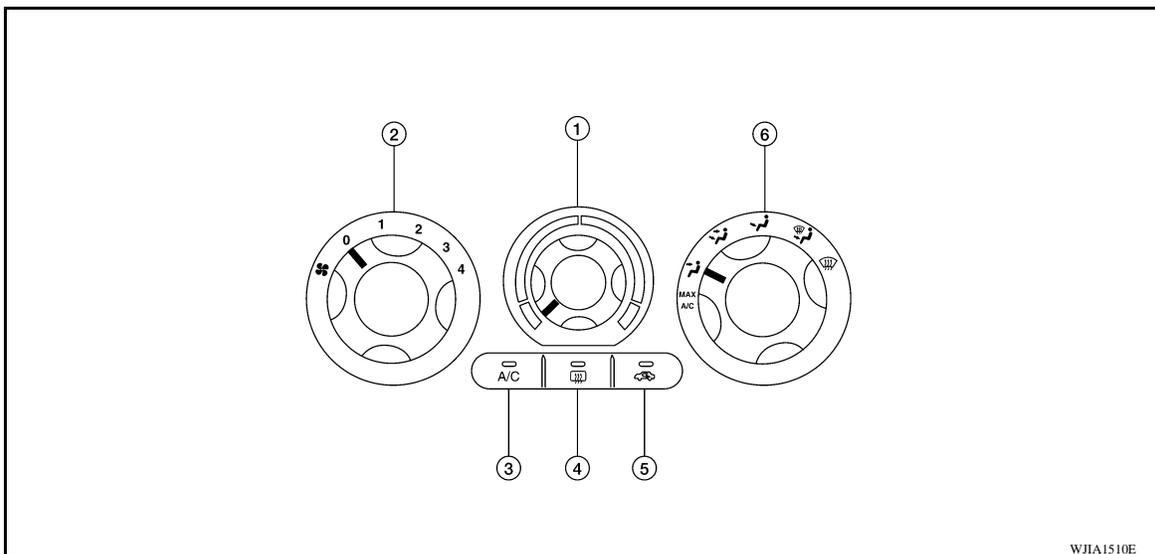
AW11A0730GB

Control System Description

INFOID:000000004427507

CONTROL OPERATION

Front air control



WJ1A1510E

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MANUAL AIR CONDITIONER SYSTEM

< FUNCTION DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

1. Temperature control dial
2. Blower control dial
3. A/C switch (if equipped)
4. Rear window defogger switch (if equipped)
5. Recirculation switch
6. Mode dial

TEMPERATURE CONTROL DIAL (TEMPERATURE CONTROL)

Increases or decreases the set temperature.

RECIRCULATION () SWITCH

- When REC switch is ON, REC switch indicator turns ON, and air inlet is set to REC.
- When REC switch is turned OFF, or when compressor is turned from ON to OFF, REC switch is automatically turned OFF. REC mode can be re-entered by pressing REC switch again.
- REC switch is not operated when DEF switch is turned ON, or at the D/F or FOOT position.

REAR WINDOW DEFOGGER SWITCH (IF EQUIPPED)

When switch is ON, rear window is defogged.

OFF SWITCH (BLOWER SPEED SET TO 0)

The compressor and blower are OFF.

A/C SWITCH (IF EQUIPPED)

The compressor is ON or OFF.

(Pressing the A/C switch will turn off the A/C switch and compressor.)

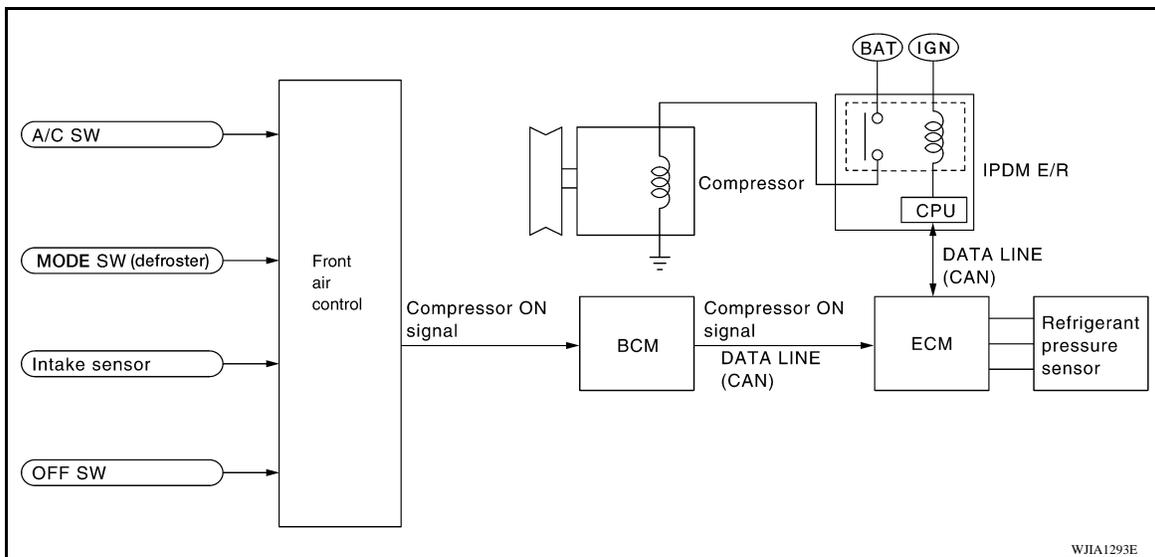
MODE DIAL

Controls the air discharge outlets.

FRONT BLOWER CONTROL DIAL

Manually controls the four blower speeds.

MAGNET CLUTCH CONTROL



When the A/C switch is pressed, or the mode dial is turned to the DEF or D/F position, the front air control outputs a compressor ON signal to BCM.

The BCM then sends a compressor ON signal to ECM, via CAN communication line.

ECM judges whether compressor can be turned ON, based on each sensor status (refrigerant pressure sensor signal, throttle angle sensor, etc.). If it judges compressor can be turned ON, it sends compressor ON signal to IPDM E/R, via CAN communication line.

Upon receipt of compressor ON signal from ECM, IPDM E/R turns air conditioner relay ON to operate compressor.

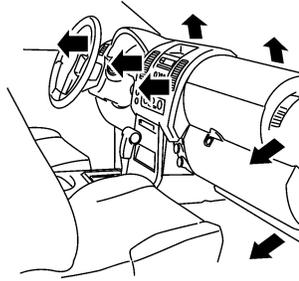
Discharge Air Flow

INFOID:000000004427508

MANUAL AIR CONDITIONER SYSTEM

< FUNCTION DIAGNOSIS >

[MANUAL A/C (TYPE 2)]



WJIA1296E

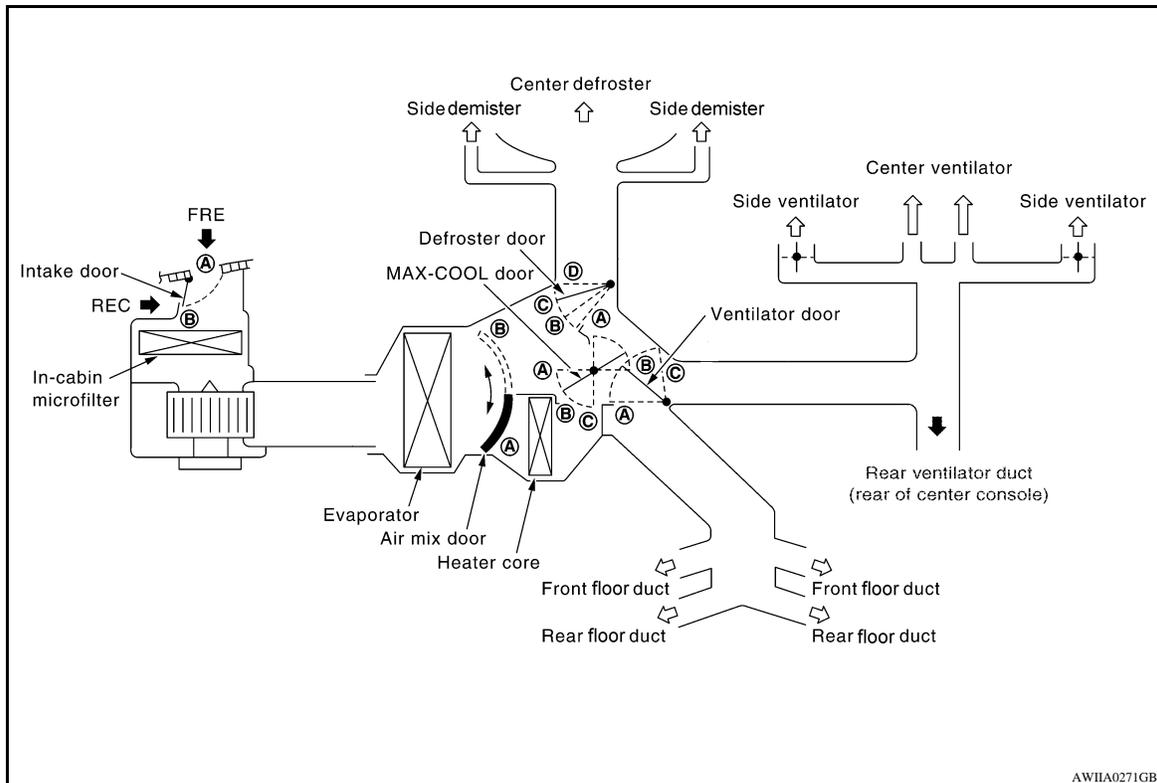
Mode door position	Air outlet/distribution		
	Vent	Foot	Defroster
	95%	5%	—
	60%	40%	—
	20%	55%	25%
	15%	50%	35%
	7%	15%	78%

Airflow always present at driver and passenger side demisters

Switches And Their Control Function

INFOID:000000004427509

SWITCHES AND THEIR CONTROL FUNCTION



AW1IA0271GB

MANUAL AIR CONDITIONER SYSTEM

< FUNCTION DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

Door	Position or switch	MODE SW				DEF SW		REC SW		Temperature dial			OFF SW
		VENT	B/L	FOOT	D/F	ON	OFF	ON	OFF				
										COLD	~	HOT	OFF
Ventilator door		(A)	(B)	(C)	(C)	(C)	—	—	—	—	—	(C)	
MAX-COOL door		(A)	(B)	(B)	(B)	(C)	—	—	—	—	—	(B)	
Defroster door		(D)	(D)	(D _{or} C)	(B)	(A)	—	—	—	—	—	(C)	
Intake door		—				(B)	—	(A)	(B)	—			(B)
Air mix door		—				—	—	—		(A)		(B)	—

WJIA1497E

DIAGNOSIS SYSTEM (BCM)

CONSULT-III Function (BCM - COMMON ITEM)

INFOID:000000004448951

APPLICATION ITEM

CONSULT-III performs the following functions via CAN communication with BCM.

Diagnosis mode	Function Description
WORK SUPPORT	Changes the setting for each system function.
SELF-DIAG RESULTS	Displays the diagnosis results judged by BCM. Refer to BCS-52, "DTC Index" .
CAN DIAG SUPPORT MNTR	Monitors the reception status of CAN communication viewed from BCM.
DATA MONITOR	The BCM input/output signals are displayed.
ACTIVE TEST	The signals used to activate each device are forcibly supplied from BCM.
ECU IDENTIFICATION	The BCM part number is displayed.
CONFIGURATION	<ul style="list-style-type: none"> • Enables to read and save the vehicle specification. • Enables to write the vehicle specification when replacing BCM.

SYSTEM APPLICATION

BCM can perform the following functions for each system.

NOTE:

It can perform the diagnosis modes except the following for all sub system selection items.

System	Sub system selection item	Diagnosis mode		
		WORK SUPPORT	DATA MONITOR	ACTIVE TEST
BCM	BCM	×		
Door lock	DOOR LOCK	×	×	×
Warning chime	BUZZER		×	×
Interior room lamp timer	INT LAMP	×	×	×
Remote keyless entry system	MULTI REMOTE ENT	×	×	×
Exterior lamp	HEAD LAMP	×	×	×
Wiper and washer	WIPER	×	×	×
Turn signal and hazard warning lamps	FLASHER		×	×
Air conditioner	AIR CONDITONER		×	
Combination switch	COMB SW		×	
Immobilizer	IMMU		×	×
Interior room lamp battery saver	BATTERY SAVER	×	×	×
Vehicle security system	THEFT ALM	×	×	×
RAP (retained accessory power)	RETAINED PWR	×	×	×
Signal buffer system	SIGNAL BUFFER		×	×
TPMS (tire pressure monitoring system)	AIR PRESSURE MONITOR	×	×	×
Panic alarm system	PANIC ALARM			×

CONSULT-III Function (BCM - AIR CONDITIONER)

INFOID:000000004448952

DATA MONITOR

DIAGNOSIS SYSTEM (BCM)

< FUNCTION DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

Monitor Item [Unit]	Contents
IGN ON SW [ON/OFF]	Display [ignition switch position (On)/(Off), ACC position (Off)] status as judged from ignition switch signal
FAN ON SIG [ON/OFF]	Display [FAN (On)/FAN (Off)] status as judged from blower fan motor switch signal
AIR COND SW [ON/OFF]	Display [COMP (On)/COMP (Off)] status as judged from air conditioner switch signal

MANUAL A/C IDENTIFICATION TABLE

< COMPONENT DIAGNOSIS >

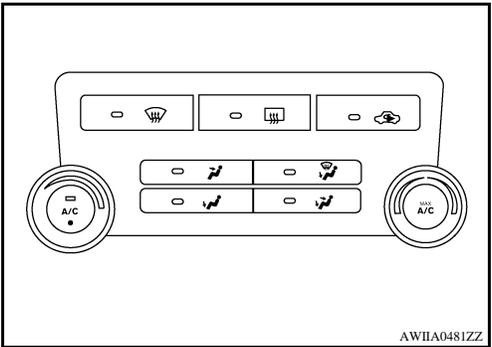
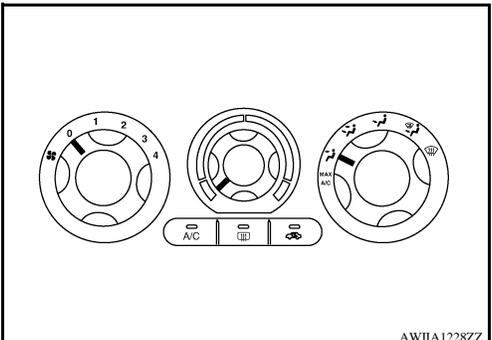
[MANUAL A/C (TYPE 2)]

COMPONENT DIAGNOSIS

MANUAL A/C IDENTIFICATION TABLE

Application Table

INFOID:000000004448941

Manual A/C Type	Description	Visual Identification
Manual A/C (Type 1)	Two Control Dial System [with variable blower control (VBC)]	
Manual A/C (Type 2)	Three Control Dial System [without variable blower control (VBC)]	

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MODE DOOR MOTOR

System Description

INFOID:000000004427512

SYSTEM DESCRIPTION

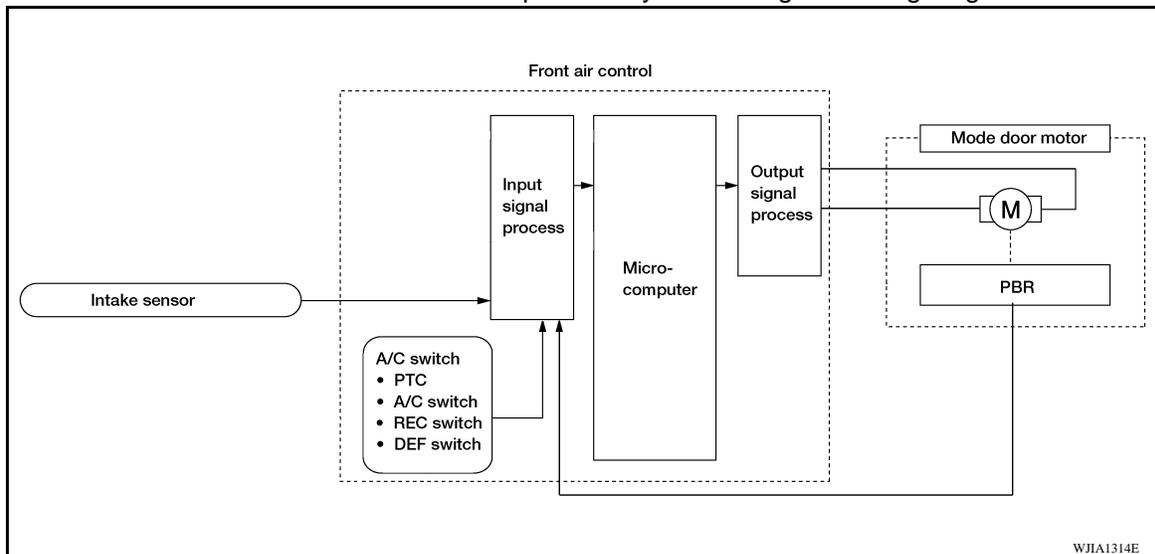
Component Parts

Mode door control system components are:

- Front air control
- Mode door motor
- PBR (built into mode door motor)
- Intake sensor

System Operation

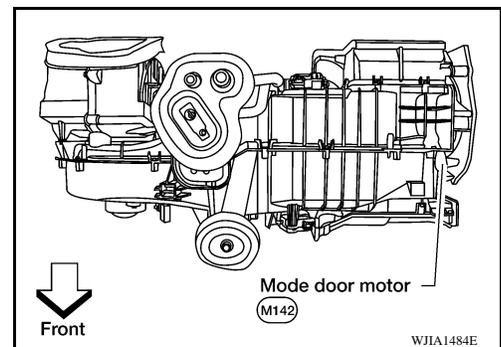
The mode door position (vent, B/L, foot, D/F, and defrost) is set by the front air control by means of the mode door motor. When a mode door position is selected on the front air control, voltage is applied to one circuit of the mode door motor while ground is applied to the other circuit, causing the mode door motor to rotate. The direction of rotation is determined by which circuit has voltage applied to it, and which one has ground applied to it. The front air control monitors the mode door position by measuring the voltage signal on the PBR circuit.



COMPONENT DESCRIPTION

Mode Door Motor

The mode door motor is attached to the heater and cooling unit assembly. It rotates so that air is discharged from the outlet as indicated by the front air control. Motor rotation is conveyed to a link which activates the mode door.



Mode Door Motor Component Function Check

INFOID:000000004427513

SYMPTOM:

- Air outlet does not change.
- Mode door motor does not operate normally.

INSPECTION FLOW

MODE DOOR MOTOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - DISCHARGE AIR

1. Turn blower control dial to 4.
2. Turn the mode dial and check all positions.
3. Confirm that discharge air comes out according to the air distribution table. Refer to [HAC-84, "Discharge Air Flow"](#).

NOTE:

Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when DEF (☂) or D/F (☂) is selected.

Can a symptom be duplicated?

- YES >> GO TO 3.
NO >> GO TO 2.

2. PERFORM COMPLETE OPERATIONAL CHECK

Perform a complete operational check and check for any symptoms. Refer to [HAC-77, "Operational Check"](#).

Can a symptom be duplicated?

- YES >> Refer to [HAC-128, "Symptom Matrix Chart"](#).
NO >> System OK.

3. CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 4.

4. CHECK MODE DOOR OPERATION

Check and verify mode door mechanism for smooth operation in each mode.

Is inspection result normal?

- YES >> GO TO 5.
NO >> Repair as necessary.

5. CHECK THE MODE DOOR MOTOR PBR CIRCUIT

Perform diagnostic procedure for the mode door motor. Refer to [HAC-91, "Mode Door Motor Diagnosis Procedure"](#).

Is inspection result normal?

- YES >> GO TO 6.
NO >> Repair PBR circuit or replace motor.

6. RECHECK FOR SYMPTOMS

Perform a complete operational check and check for any symptoms. Refer to [HAC-77, "Operational Check"](#).

Does another symptom exist?

- YES >> Repair as necessary.
NO >> Replace front air control. Refer to [VTL-7, "Removal and Installation"](#).

Mode Door Motor Diagnosis Procedure

INFOID:000000004427514

MODE DOOR MOTOR DIAGNOSTIC PROCEDURE

1. CHECK POWER SUPPLY AND GROUND CIRCUITS FOR MODE DOOR MOTOR

MODE DOOR MOTOR

[MANUAL A/C (TYPE 2)]

< COMPONENT DIAGNOSIS >

1. Turn ignition switch OFF.
2. Disconnect front air control connector and mode door motor connector.
3. Check continuity between front air control harness connector M49 terminal 1 and mode door motor harness connector M142 terminal 1 and between front air control harness connector M49 terminal 14 and mode door motor harness connector M142 terminal 6.

1 - 1 : Continuity should exist.

14 - 6 : Continuity should exist.

Is inspection result normal?

YES >> GO TO 2.

NO >> Repair or replace harness as necessary.

2. CHECK PBR REFERENCE SIGNAL VOLTAGE

1. Reconnect the front air control connector.
2. Turn ignition switch ON.
3. Check voltage between mode door motor harness connector M142 terminal 3 and ground.

3 - Ground : Approx. 5V

Is inspection result normal?

YES >> GO TO 4.

NO >> GO TO 3.

3. CHECK PBR REFERENCE VOLTAGE CIRCUIT BETWEEN MODE DOOR AND FRONT AIR CONTROL

1. Turn ignition switch OFF.
2. Disconnect the front air control connector.
3. Check continuity between mode door motor harness connector M142 terminal 3 and front air control harness connector M49 terminal 23.

3 - 23 : Continuity should exist.

Is inspection result normal?

YES >> Replace front air control. Refer to [VTL-7, "Removal and Installation"](#).

NO >> Repair or replace harness as necessary.

4. CHECK PBR GROUND REFERENCE CIRCUIT

1. Turn ignition switch OFF.
2. Disconnect the front air control connector.
3. Check continuity between mode door motor harness connector M142 terminal 2 and front air control harness connector M49 terminal 26.

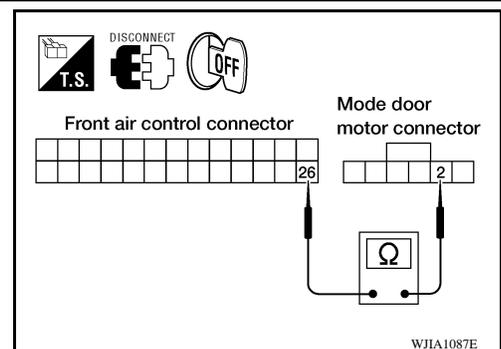
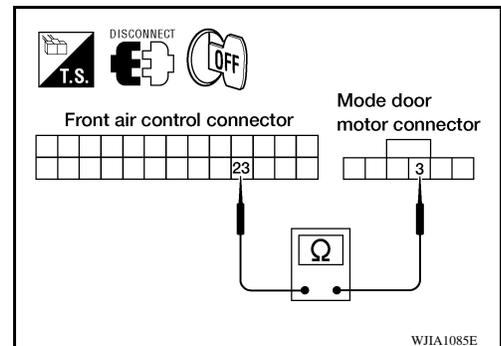
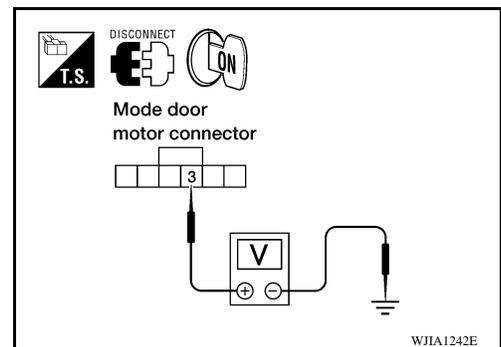
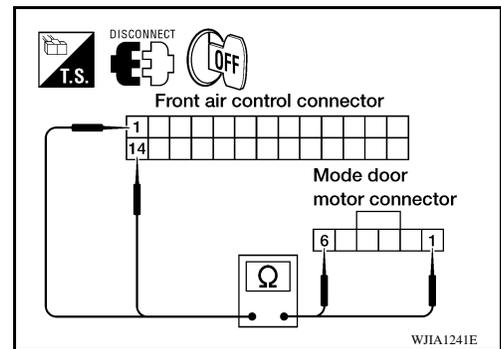
2 - 26 : Continuity should exist.

Is inspection result normal?

YES >> GO TO 5.

NO >> Repair or replace harness as necessary.

5. CHECK PBR FEEDBACK SIGNAL



MODE DOOR MOTOR

[MANUAL A/C (TYPE 2)]

< COMPONENT DIAGNOSIS >

1. Reconnect the front air control connector and mode door motor connector.
2. Turn ignition switch ON.
3. Check voltage between front air control harness connector M49 terminal 21 and ground.
4. Press mode switch through all modes.

21 - Ground

: Approx. 0 - 5V

Is inspection result normal?

YES >> Replace front air control. Refer to [VTL-7, "Removal and Installation"](#).

NO >> GO TO 6.

6. CHECK PBR FEEDBACK CIRCUIT

1. Turn ignition switch OFF.
2. Disconnect the mode door motor connector and front air control harness connector.
3. Check continuity between mode door motor harness connector M142 terminal 4 and front air control harness connector M49 terminal 21.

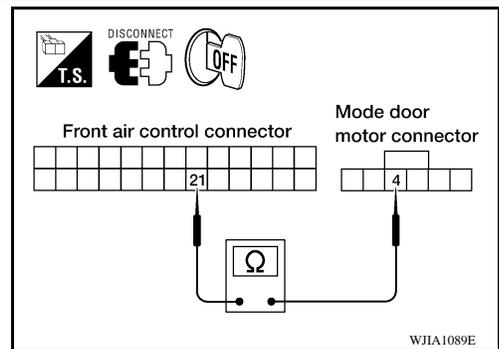
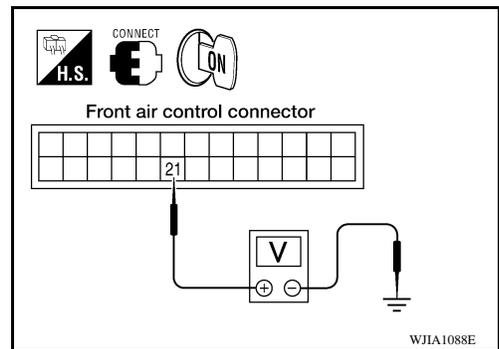
4 - 21

: Continuity should exist.

Is inspection result normal?

YES >> Replace mode door motor. Refer to [VTL-18, "Removal and Installation"](#).

NO >> Repair or replace harness as necessary.



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AIR MIX DOOR MOTOR

System Description

INFOID:000000004427515

SYSTEM DESCRIPTION

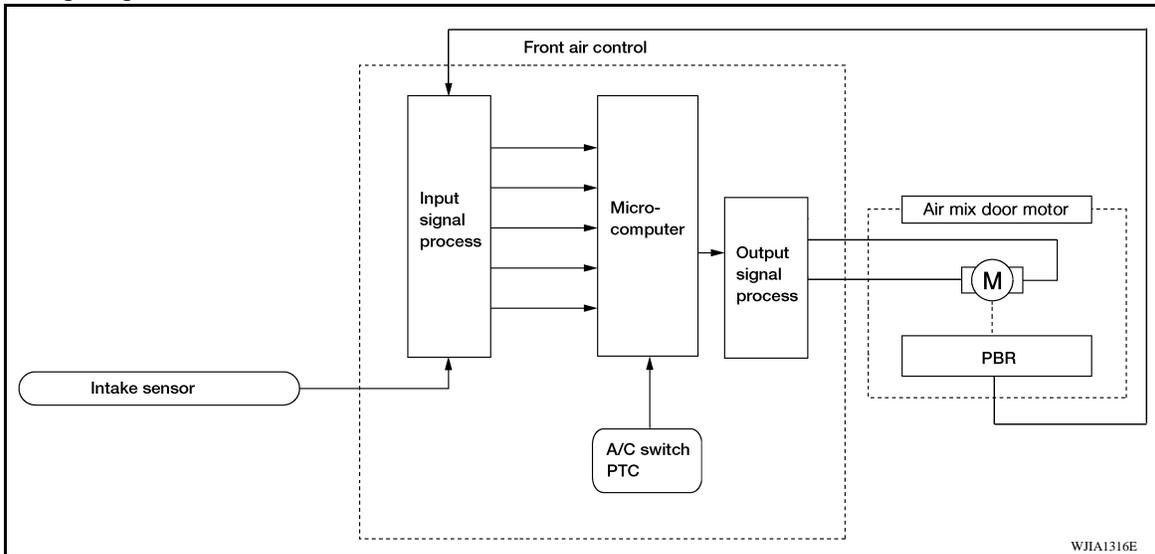
Component Parts

Air mix door control system components are:

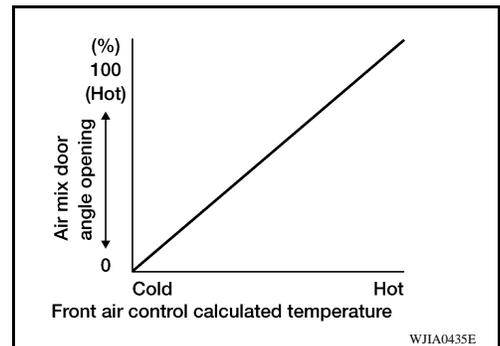
- Front air control
- Air mix door motor
- PBR (built into air mix door motor)
- Intake sensor

System Operation

The front air control receives data from the temperature selected by the driver. The front air control then applies a voltage to one circuit of the air mix door motor, while ground is applied to the other circuit, causing the air mix door motor to rotate. The direction of rotation is determined by which circuit has voltage applied to it, and which one has ground applied to it. The front air control monitors the air mix door positions by measuring the voltage signal on the PBR circuits of each door.



Air Mix Door Control Specification



COMPONENT DESCRIPTION

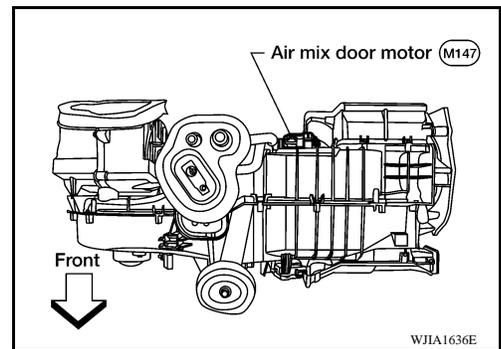
Air Mix Door Motor

AIR MIX DOOR MOTOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

The air mix door motor is attached to the heater and cooling unit assembly. This motor rotates so that the air mix door is opened or closed to a position set by the front air control. Motor rotation is then conveyed through a shaft and the air mix door position is then fed back to the front air control by the PBR built into the air mix door motor.



Air Mix Door Motor Component Function Check

INFOID:000000004427516

INSPECTION FLOW

1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - TEMPERATURE INCREASE

1. Blower must be on (1, 2, 3, 4).
2. Turn the temperature control dial clockwise to maximum heat.
3. Check for hot air at discharge air outlets.

>> GO TO 2.

2. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - TEMPERATURE DECREASE

1. Turn the temperature control dial counterclockwise to maximum cold.
2. Check for cold air at discharge air outlets.

Can a symptom be duplicated?

- YES >> GO TO 4.
NO >> GO TO 3.

3. PERFORM COMPLETE OPERATIONAL CHECK

Perform a complete operational check and check for any symptoms. Refer to [HAC-77, "Operational Check"](#).

Can a symptom be duplicated?

- YES >> Refer to [HAC-128, "Symptom Matrix Chart"](#).
NO >> System OK.

4. CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 5.

5. CHECK AIR MIX DOOR OPERATION

Check and verify air mix door mechanism for smooth operation from maximum cold to maximum heat in each mode.

Is the inspection result normal?

- YES >> GO TO 6.
NO >> Repair as necessary.

6. CHECK THE AIR MIX DOOR MOTOR PBR CIRCUIT

Perform diagnostic procedure for the air mix door motor. Refer to [HAC-96, "Air Mix Door Motor Diagnosis Procedure"](#).

Is the inspection result normal?

- YES >> GO TO 7.
NO >> Repair PBR circuit or replace air mix door motor. Refer to [VTL-19, "Removal and Installation"](#).

7. RECHECK FOR ANY SYMPTOMS

Perform a complete operational check for any symptoms. Refer to [HAC-77, "Operational Check"](#).

AIR MIX DOOR MOTOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

Does another symptom exist?

- YES >> Refer to [HAC-128, "Symptom Matrix Chart"](#).
- NO >> Replace front air control. Refer to [VTL-7, "Removal and Installation"](#).

Air Mix Door Motor Diagnosis Procedure

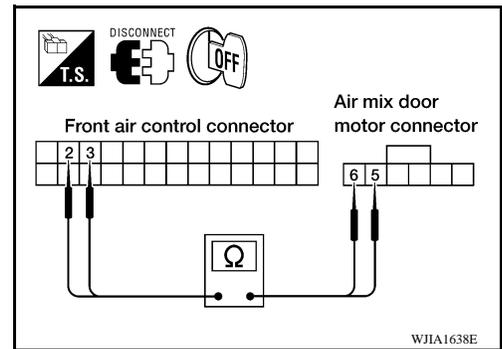
INFOID:000000004427517

DIAGNOSTIC PROCEDURE FOR AIR MIX DOOR MOTOR

1. CHECK POWER SUPPLY CIRCUITS FOR AIR MIX DOOR MOTOR

1. Turn ignition switch OFF.
2. Disconnect front air control connector and air mix door motor connector.
3. Check continuity between front air control harness connector M49 terminal 2 and 3 and air mix door motor harness connector M147 terminal 6 and 5.

2 - 6 : Continuity should exist.
3 - 5 : Continuity should exist.



WJIA1638E

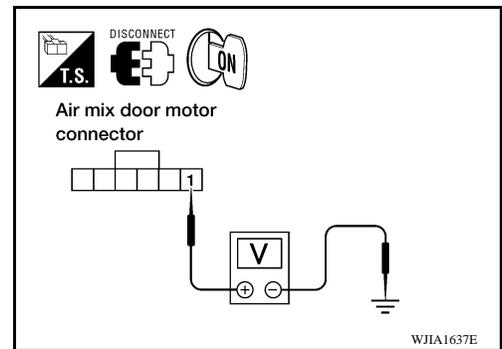
Is inspection result normal?

- YES >> GO TO 2.
- NO >> Repair or replace harness as necessary.

2. CHECK PBR REFERENCE SIGNAL VOLTAGE

1. Reconnect the front air control connector.
2. Turn ignition switch ON.
3. Check voltage between air mix door motor harness connector M147 terminal 1 and ground.

1 - Ground : Approx. 5V



WJIA1637E

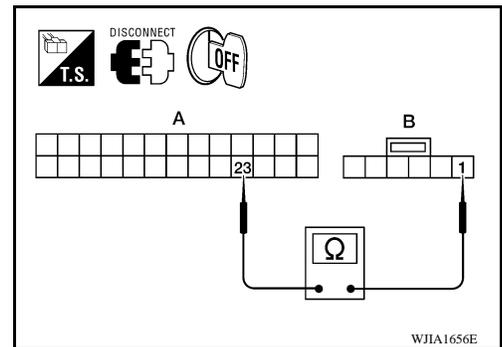
Is inspection result normal?

- YES >> GO TO 4.
- NO >> GO TO 3.

3. CHECK PBR REFERENCE VOLTAGE CIRCUIT BETWEEN AIR MIX DOOR MOTOR AND FRONT AIR CONTROL

1. Turn ignition switch OFF.
2. Disconnect the front air control connector.
3. Check continuity between air mix door motor harness connector M147 (B) terminal 1 and front air control harness connector M49 (A) terminal 23.

A		B		Continuity
Connector	Terminal	Connector	Terminal	
Front air control: M49	23	Air mix door motor : M147	1	Yes



WJIA1656E

Is inspection result normal?

- YES >> Replace front air control. Refer to [VTL-7, "Removal and Installation"](#).
- NO >> Repair or replace harness as necessary.

4. CHECK PBR GROUND REFERENCE CIRCUIT

AIR MIX DOOR MOTOR

< COMPONENT DIAGNOSIS >

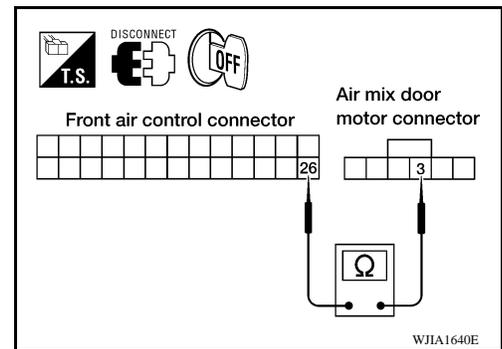
[MANUAL A/C (TYPE 2)]

1. Turn ignition switch OFF.
2. Disconnect the front air control connector.
3. Check continuity between air mix door motor harness connector M147 terminal 3 and front air control harness connector M49 terminal 26.

3 - 26 : Continuity should exist.

Is inspection result normal?

- YES >> GO TO 5.
NO >> Repair or replace harness as necessary.



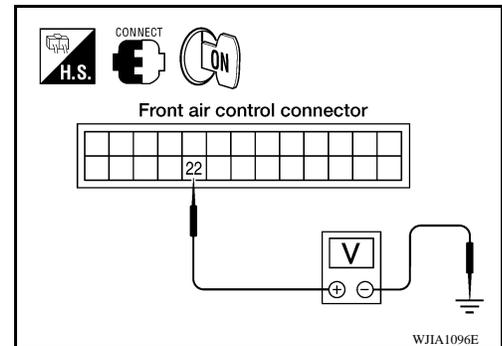
5. CHECK PBR FEEDBACK SIGNAL

1. Reconnect the front air control connector and air mix door motor connector.
2. Turn ignition switch ON.
3. Check voltage between front air control harness connector M49 terminal 22 and ground.
4. Rotate temperature control dial through complete range.

22 - Ground : Approx. 0V - 5V

Is inspection result normal?

- YES >> Replace front air control. Refer to [VTL-7, "Removal and Installation"](#).
NO >> GO TO 6.



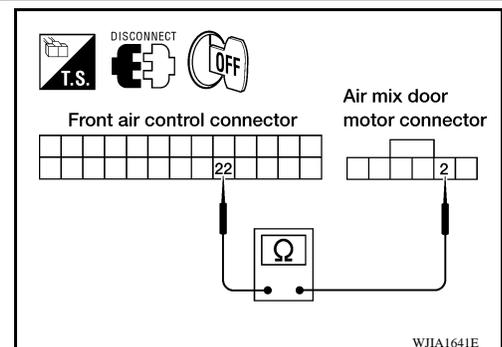
6. CHECK PBR FEEDBACK CIRCUIT

1. Turn ignition switch OFF.
2. Disconnect the air mix door motor connector and front air control connector.
3. Check continuity between air mix door motor harness connector M147 terminal 2 and front air control harness connector M49 terminal 22.

2 - 22 : Continuity should exist.

Is inspection result normal?

- YES >> Replace air mix door motor. Refer to [VTL-19, "Removal and Installation"](#).
NO >> Repair or replace harness as necessary.



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INTAKE DOOR MOTOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

INTAKE DOOR MOTOR

System Description

INFOID:000000004427518

SYSTEM DESCRIPTION

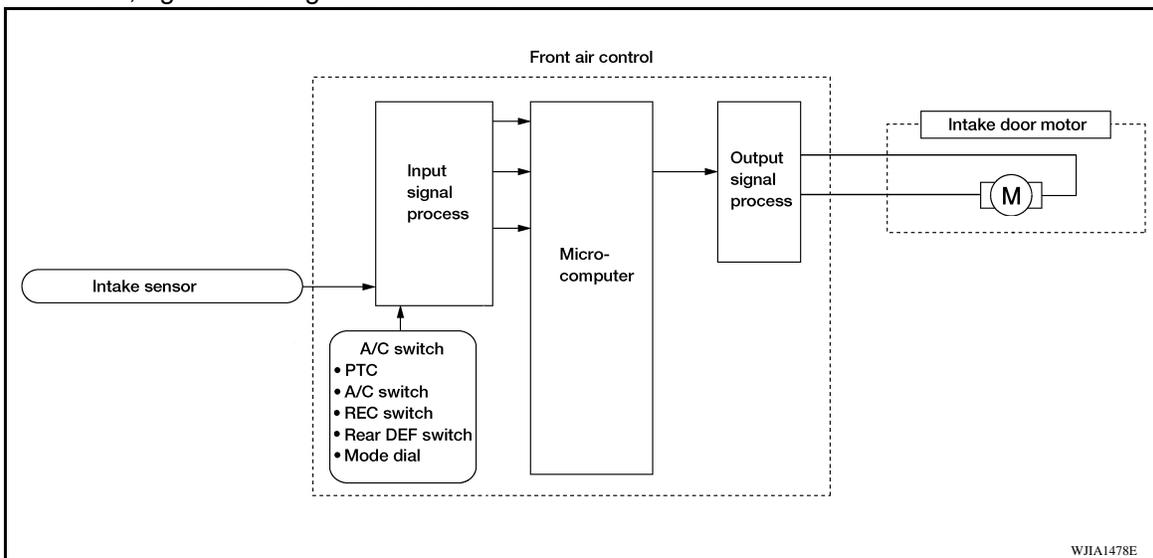
Component Parts

Intake door control system components are:

- Front air control
- Intake door motor
- Intake sensor

System Operation

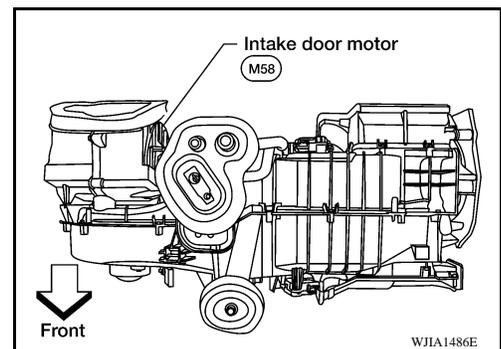
The intake door control determines the intake door position based on the position of the recirculation switch. When the recirculation switch is depressed the intake door motor rotates closing off the fresh air inlet and recirculating the cabin air. If the recirculation switch is depressed again, the intake door motor rotates in the opposite direction, again allowing fresh air into the cabin.



COMPONENT DESCRIPTION

Intake door motor

The intake door motor is attached to the intake unit. It rotates so that air is drawn from inlets set by the front air control. Motor rotation is conveyed to a lever which activates the intake door.



Intake Door Motor Component Function Check

INFOID:000000004427519

SYMPTOM:

- Intake door does not change.
- Intake door motor does not operate normally.

INSPECTION FLOW

1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - REC (🔧)

1. Turn blower control dial to 4.

INTAKE DOOR MOTOR

[MANUAL A/C (TYPE 2)]

< COMPONENT DIAGNOSIS >

2. Turn mode dial to vent mode (↺).
3. Press REC (🔊) switch.
4. Press REC (🔊) switch again.
5. Listen for intake door position change (you should hear blower sound change slightly).

Can a symptom be duplicated?

- YES >> GO TO 3.
NO >> GO TO 2.

2.PERFORM COMPLETE OPERATIONAL CHECK

Perform a complete operational check and check for any symptoms. Refer to [HAC-77. "Operational Check"](#).

Can a symptom be duplicated?

- YES >> Refer to [HAC-128. "Symptom Matrix Chart"](#).
NO >> System OK.

3.CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 4.

4.CHECK INTAKE DOOR OPERATION

Check and verify intake door mechanism for smooth operation.

Is inspection result normal?

- YES >> GO TO 5.
NO >> Repair intake door mechanism.

5.RECHECK FOR ANY SYMPTOMS

Perform a complete operational check for any symptoms. Refer to [HAC-77. "Operational Check"](#).

Does another symptom exist?

- YES >> Refer to [HAC-128. "Symptom Matrix Chart"](#).
NO >> Replace front air control. Refer to [VTL-7. "Removal and Installation"](#).

Intake Door Motor Diagnosis Procedure

INFOID:000000004427520

DIAGNOSTIC PROCEDURE FOR INTAKE DOOR MOTOR

1.CHECK INTAKE DOOR MOTOR CIRCUIT VOLTAGE

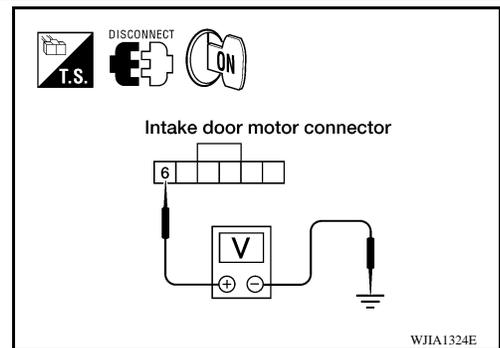
1. Turn ignition switch OFF.
2. Disconnect intake door motor connector.
3. Turn ignition switch ON.
4. Rotate the temperature control dial counterclockwise.
5. Check voltage between intake door motor harness connector M58 terminal 6 and ground.

6 - Ground : **Battery voltage**

Is inspection result normal?

- YES >> GO TO 3.
NO >> GO TO 2.

2.CHECK INTAKE DOOR MOTOR CIRCUIT FOR OPEN



INTAKE DOOR MOTOR

[MANUAL A/C (TYPE 2)]

< COMPONENT DIAGNOSIS >

1. Turn ignition switch OFF.
2. Disconnect front air control connector.
3. Check continuity between front air control harness connector M49 terminal 5 and intake door motor harness connector M58 terminal 6.

5 - 6 : Continuity should exist.

Is inspection result normal?

YES >> Replace front air control. Refer to [VTL-7, "Removal and Installation"](#).

NO >> Repair or replace harness as necessary.

3.CHECK INTAKE DOOR MOTOR CIRCUIT VOLTAGE

1. Rotate the temperature control dial clockwise.
2. Check voltage between intake door motor harness connector M58 terminal 1 and ground.

1 - Ground :Battery voltage

Is inspection result normal?

YES >> Replace intake door motor. Refer to [VTL-17, "Removal and Installation"](#).

NO >> GO TO 4.

4.CHECK INTAKE DOOR MOTOR CIRCUIT FOR OPEN

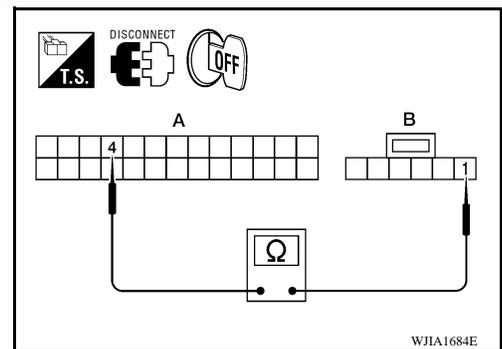
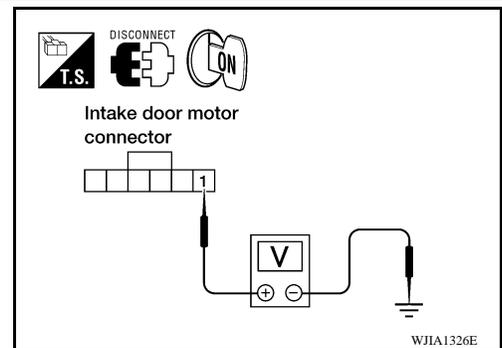
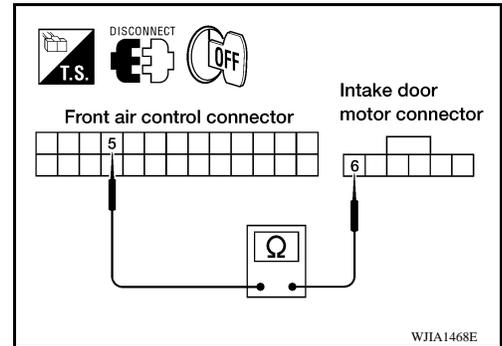
1. Turn ignition switch OFF.
2. Disconnect front air control connector.
3. Check continuity between front air control harness connector M49 (A) terminal 4 and intake door motor harness connector M58 (B) terminal 1.

A		B		Continuity
Connector	Terminal	Connector	Terminal	
Front air control: M49	4	Intake door motor: M58	1	Yes

Is inspection result normal?

YES >> Replace front air control. Refer to [VTL-7, "Removal and Installation"](#).

NO >> Repair or replace harness as necessary.



BLOWER MOTOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

BLOWER MOTOR

System Description

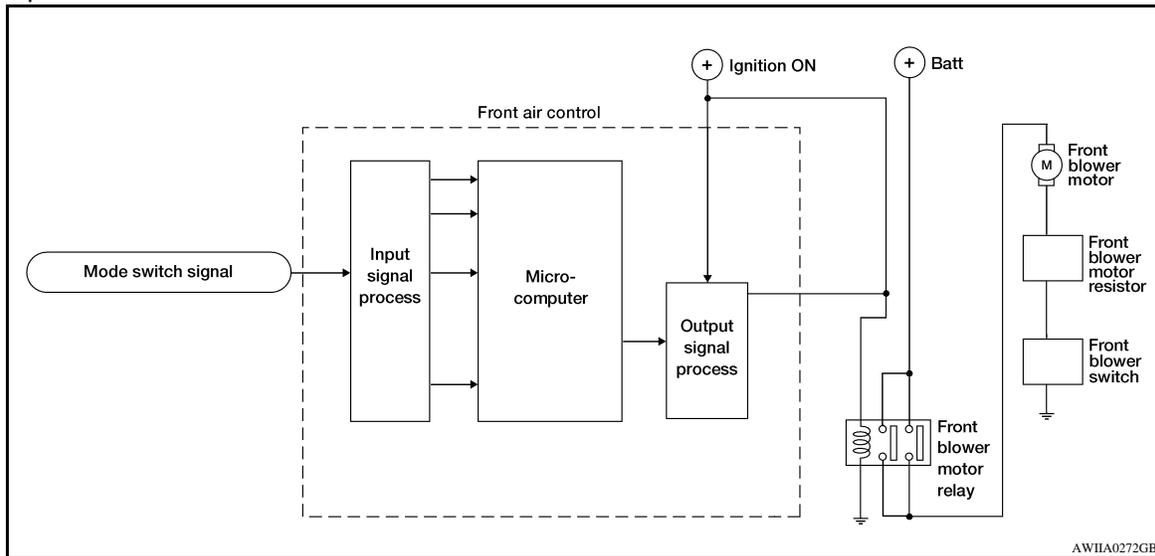
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Component Parts

Blower speed control system components are:

- Front air control
- Front blower motor resistor
- Front blower motor
- Front blower relay
- Front blower switch

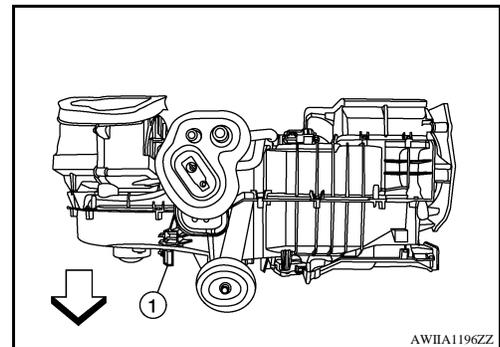
System Operation



COMPONENT DESCRIPTION

Blower Motor Resistor

The front blower motor resistor (1) is located on the heater and cooling unit assembly. The front blower motor resistor grounds the front blower motor through a series of 1, 2, or 3 resistors, depending upon speed selected. For high speed operation the front blower motor resistor is circumvented and the front blower motor grounds directly.



Front Blower Motor Component Function Check

INFOID:000000004427522

INSPECTION FLOW

1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - FRONT BLOWER

1. Rotate the blower control dial clockwise. Blower should operate.
2. Rotate the blower control dial clockwise, and continue checking blower speed until all speeds are checked.

Can the symptom be duplicated?

- YES >> GO TO 3.
NO >> GO TO 2.

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BLOWER MOTOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

2. CHECK FOR ANY SYMPTOMS

Perform a complete operational check for any symptoms. Refer to [HAC-77, "Operational Check"](#).

Does another symptom exist?

- YES >> Refer to [HAC-128, "Symptom Matrix Chart"](#).
- NO >> System OK.

3. CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 4.

4. CHECK BLOWER MOTOR OPERATION

Check and verify blower motor operates in all speeds.

Does blower motor operate in all speeds?

- YES >> GO TO 5.
- NO >> Refer to [HAC-102, "Front Blower Motor Diagnosis Procedure"](#).

5. CHECK ENGINE COOLANT TEMPERATURE SENSOR CIRCUIT

Perform diagnostic procedure for the coolant temperature sensor circuit. Refer to [EC-126, "Component Inspection"](#) (QR25DE) or [EC-580, "Component Inspection"](#) (VQ40DE).

Is the inspection result normal?

- YES >> GO TO 6.
- NO >> Repair or replace harness as necessary.

6. RECHECK FOR ANY SYMPTOMS

Perform a complete operational check for any symptoms. Refer to [HAC-77, "Operational Check"](#).

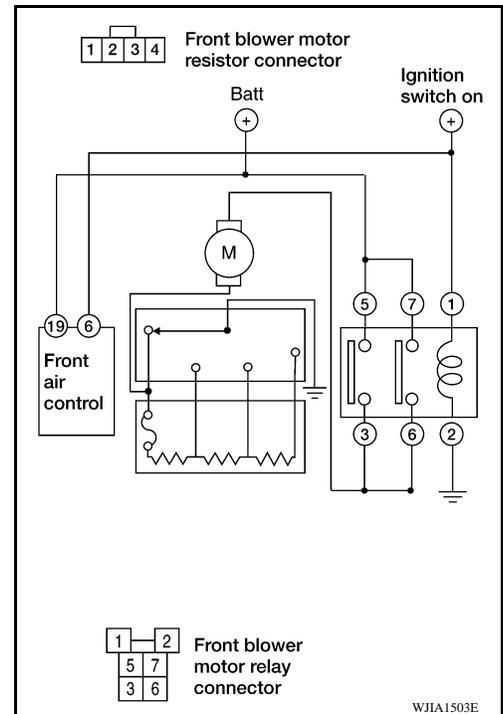
Does another symptom exist?

- YES >> Refer to [HAC-128, "Symptom Matrix Chart"](#).
- NO >> Replace front air control. Refer to [VTL-7, "Removal and Installation"](#).

Front Blower Motor Diagnosis Procedure

INFOID:000000004427523

SYMPTOM: Blower motor operation is malfunctioning under starting blower speed control.



WJIA1503E

1. DIAGNOSTIC PROCEDURE

1. Turn ignition switch ON.

BLOWER MOTOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

- Turn the front blower switch to each of its four speeds.
Does blower motor rotate normally at each speed?

YES or NO

- YES >> Inspection End.
 NO >> 1. Does not rotate at any speed, GO TO 2.
 2. Does not rotate at 1 - 3 speed, GO TO 13.
 3. Does not rotate at 4 speed, GO TO 16.

2.CHECK FUSES

- Check 15A fuses (Nos. 24 and 27, located in the fuse and fusible link box). Refer to [PG-77, "Terminal Arrangement"](#).
- Check 10A fuse [No. 8, located in the fuse block (J/B)]. Refer to [PG-76, "Terminal Arrangement"](#).

Is inspection result normal?

- YES >> GO TO 3.
 NO >> GO TO 8.

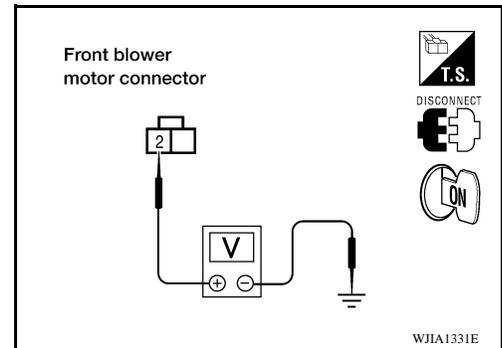
3.CHECK FRONT BLOWER MOTOR POWER SUPPLY

- Turn ignition switch OFF.
- Disconnect front blower motor harness connector.
- Turn ignition switch ON.
- Select any front blower speed except OFF.
- Check voltage between front blower motor harness connector M62 terminal 2 and ground.

2 - Ground : Battery voltage

Is inspection result normal?

- YES >> GO TO 12.
 NO >> GO TO 4.



4.CHECK FRONT BLOWER MOTOR RELAY

- Turn Ignition switch OFF.
- Check front blower motor relay. Refer to [HAC-106, "Front Blower Motor Component Inspection"](#).

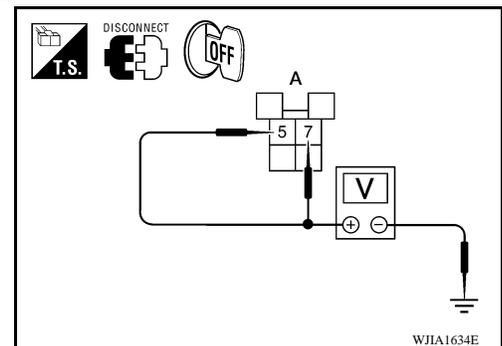
Is inspection result normal?

- YES >> GO TO 5.
 NO >> Replace front blower motor relay.

5.CHECK FRONT BLOWER MOTOR RELAY POWER SUPPLY (SWITCH SIDE)

Check voltage between front blower motor relay harness connector E54 terminals 7 and 5 and ground.

A			Condition	Voltage (Approx.)
(+)		(-)		
Front air control connector	Terminal			
E54	5	Ground	Blower motor relay power supply	Battery voltage
E54	7	Ground	Blower motor relay power supply	Battery voltage



Is inspection result normal?

- YES >> GO TO 6.
 NO >> Repair harness or connector.

6.CHECK FRONT BLOWER MOTOR RELAY POWER SUPPLY (COIL SIDE)

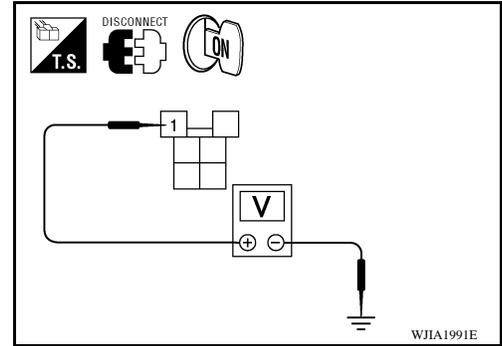
BLOWER MOTOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

1. Turn ignition switch ON.
2. Check voltage between front blower motor relay harness connector E54 terminal 1 and ground.

A			Condition	Voltage (Approx.)
(+)		(-)		
Front air control connector	Terminal			
E54	1	Ground	Blower motor relay power supply (coil side)	Battery voltage



Is inspection result normal?

- YES >> GO TO 7.
 NO >> Repair or replace harness as necessary.

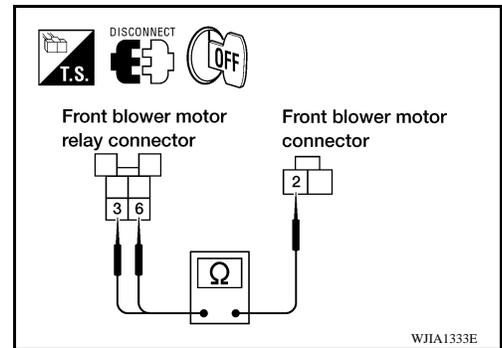
7. CHECK FRONT BLOWER MOTOR POWER FROM RELAY TO FRONT BLOWER MOTOR

1. Turn ignition switch OFF.
2. Check continuity between front blower motor relay harness connector E54 terminals 6 and 3 and front blower motor harness connector M62 terminal 2.

3, 6 - 2 : Continuity should exist.

Is inspection result normal?

- YES >> Repair the blower motor ground circuit as necessary.
 NO >> Repair harness or connector between the front blower motor relay and the front blower motor.



8. REPLACE FUSE

Refer to [PG-77. "Terminal Arrangement"](#).

Does fuse No. 24 or 27 open when the front blower motor is turned on?

YES or NO

- YES >> GO TO 10.
 NO >> GO TO 9.

9. REPLACE FUSE

Refer to [PG-76. "Terminal Arrangement"](#).

Does fuse No. 8 open when the ignition switch is turned ON?

YES or NO

- YES >> Repair or replace harness as necessary.
 NO >> Inspection End.

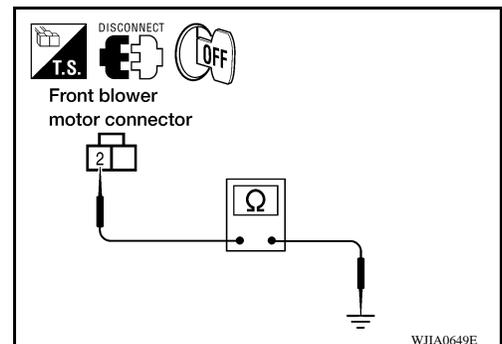
10. CHECK FRONT BLOWER MOTOR POWER SUPPLY CIRCUIT FOR SHORT

1. Turn ignition switch OFF.
2. Disconnect front blower motor connector.
3. Check continuity between front blower motor harness connector M62 terminal 2 and ground.

2 - Ground : Continuity should not exist.

Is inspection result normal?

- YES >> GO TO 11.
 NO >> Repair or replace harness as necessary.



BLOWER MOTOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

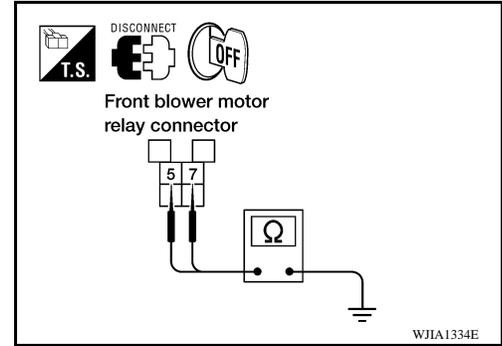
11. CHECK FRONT BLOWER MOTOR RELAY (SWITCH SIDE) POWER SUPPLY CIRCUIT FOR SHORT

1. Disconnect front blower motor relay connector.
2. Check continuity between the front blower motor relay harness connector E54 terminal 7 and terminal 5 and ground.

7, 5 - Ground : Continuity should not exist.

Is inspection result normal?

- YES >> Check front blower motor. Refer to [HAC-102, "Front Blower Motor Diagnosis Procedure"](#).
- NO >> Repair harness or connector.



12. CHECK FRONT BLOWER MOTOR

1. Turn ignition switch OFF.
2. Check front blower motor. Refer to [HAC-106, "Front Blower Motor Component Inspection"](#).

Is inspection result normal?

- YES >> GO TO 13.
- NO >> Replace front blower motor. Refer to [VTL-9, "Removal and Installation"](#).

13. CHECK FRONT BLOWER MOTOR RESISTOR

Check front blower motor resistor. Refer to [HAC-106, "Front Blower Motor Component Inspection"](#).

Is inspection result normal?

- YES >> GO TO 14.
- NO >> Replace front blower motor resistor. Refer to [VTL-11, "Removal and Installation"](#).

14. CHECK FRONT BLOWER SWITCH

Check front blower switch. Refer to [HAC-106, "Front Blower Motor Component Inspection"](#).

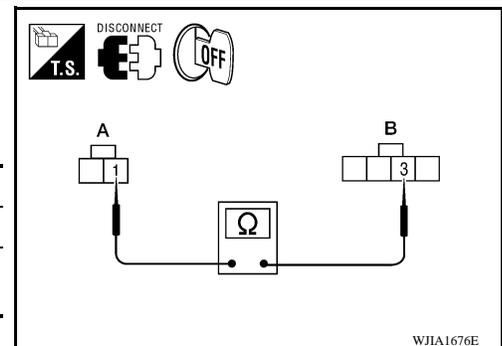
Is inspection result normal?

- YES >> GO TO 15.
- NO >> Replace front blower switch. Refer to [VTL-7, "Removal and Installation"](#).

15. CHECK FRONT BLOWER MOTOR GROUND CIRCUIT TO FRONT BLOWER MOTOR RESISTOR

1. Disconnect front blower motor resistor harness connector.
2. Check continuity between front blower motor connector M62 (A) terminal 1 and front blower motor resistor harness connector M122 (B) terminal 3.

A		B		Continuity
Connector	Terminal	Connector	Terminal	
Front blower motor: M62	1	Front blower motor resistor: M122	3	Yes



Is inspection result normal?

- YES >> Repair harness or connector between front blower switch connector M51 terminal 8 and ground.
- NO >> Repair harness or connector between front blower motor resistor and front blower motor.

16. CHECK FRONT BLOWER SWITCH

Check front blower switch. Refer to [HAC-106, "Front Blower Motor Component Inspection"](#).

Is inspection result normal?

- YES >> Repair harness or connector between front blower motor switch connector M51 terminal 8 and front blower motor resistor connector M122 terminal 3.
- NO >> Replace front blower switch. Refer to [VTL-7, "Removal and Installation"](#).
- SYMPTOM: Blower motor operation is malfunctioning.

BLOWER MOTOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

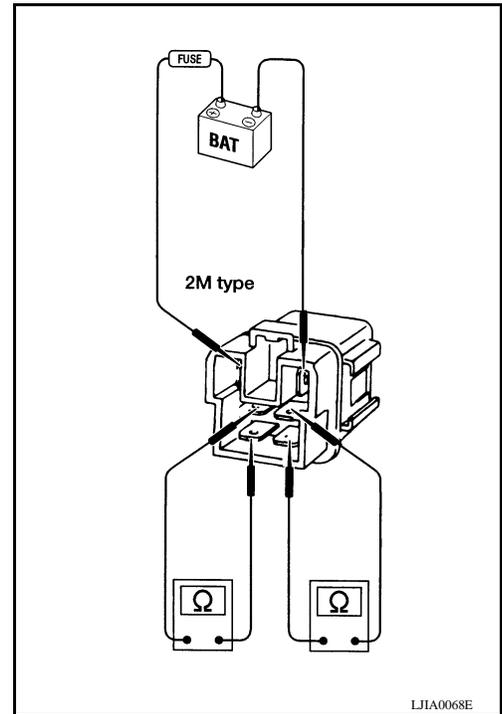
Front Blower Motor Component Inspection

INFOID:000000004427524

COMPONENT INSPECTION

Front Blower Motor Relay

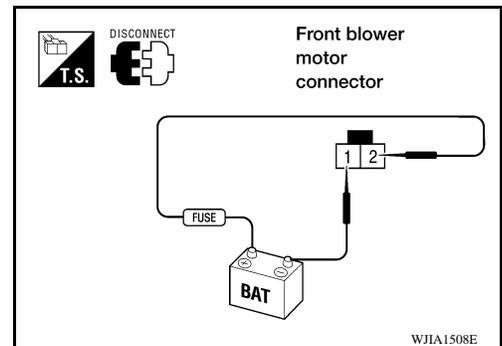
Check continuity between terminals by supplying 12 volts and ground to coil side terminals of relay.



Front Blower Motor

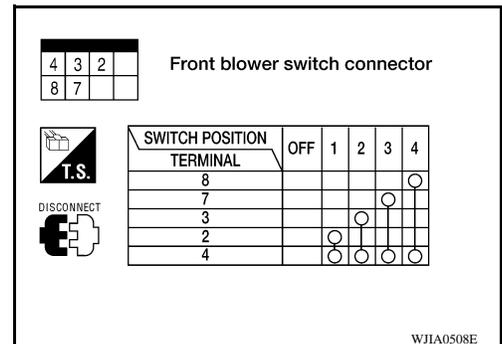
Confirm smooth rotation of the blower motor.

- Ensure that there are no foreign particles inside the blower unit.
- Apply 12 volts to terminal 2 and ground to terminal 1 and verify that the motor operates freely and quietly.



Front Blower Switch

Check continuity between terminals at each switch position.



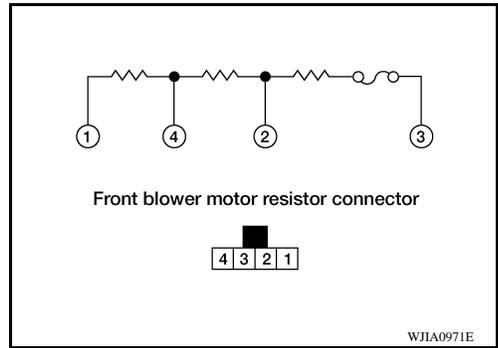
Front Blower Motor Resistor

BLOWER MOTOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

Check continuity between terminals. There will be resistance, but there should not be an open or short between any two terminals.



- A
- B
- C
- D
- E
- F
- G
- H
- HAC
- J
- K
- L
- M
- N
- O
- P

MAGNET CLUTCH

System Description

INFOID:000000004427525

SYSTEM DESCRIPTION

The front air control controls compressor operation based on intake temperature and a signal from ECM.

Low Temperature Protection Control

The front air control will turn the compressor ON or OFF as determined by a signal detected by the intake sensor.

When intake air temperature is higher than 3.5°C (38.3°F), the compressor turns ON. The compressor turns OFF when intake air temperature is lower than 2.5°C (36.5°F).

Magnet Clutch Component Function Check

INFOID:000000004427526

SYMPTOM: Magnet clutch does not engage.

INSPECTION FLOW

1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - MAGNET CLUTCH

1. Rotate blower control dial clockwise.
2. Rotate mode dial to vent (☼) position.
3. Press A/C switch. Confirm that the compressor clutch engages (sound or visual inspection).

Can the symptom be duplicated?

- YES >> GO TO 3.
NO >> GO TO 2.

2. CHECK FOR ANY SYMPTOMS

Perform a complete operational check for any symptoms. Refer to [HAC-77, "Operational Check"](#).

Does another symptom exist?

- YES >> Refer to [HAC-128, "Symptom Matrix Chart"](#).
NO >> System OK.

3. CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 4.

4. CHECK INTAKE SENSOR

Check and verify intake sensor circuit. Refer to [HAC-114, "Intake Sensor Component Inspection"](#).

>> GO TO 5.

5. RECHECK FOR ANY SYMPTOMS

Perform a complete operational check for any symptoms. Refer to [HAC-77, "Operational Check"](#).

Does another symptom exist?

- YES >> Refer to [HAC-128, "Symptom Matrix Chart"](#).
NO >> Replace front air control. Refer to [VTL-7, "Removal and Installation"](#).

Magnet Clutch Diagnosis Procedure

INFOID:000000004427527

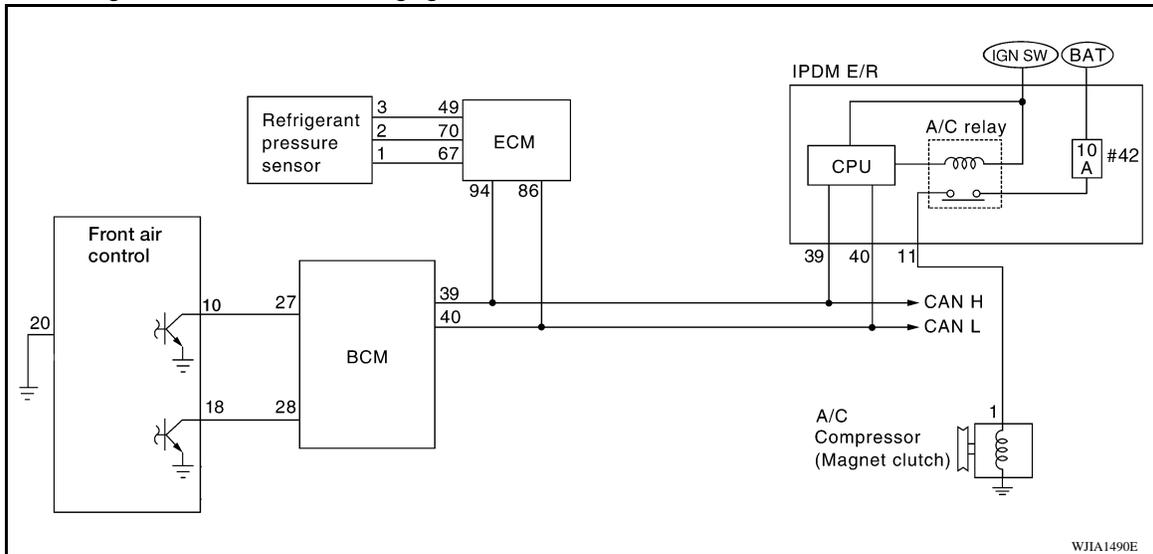
DIAGNOSTIC PROCEDURE FOR MAGNET CLUTCH

MAGNET CLUTCH

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

SYMPTOM: Magnet clutch does not engage when A/C switch is ON.



1. PERFORM IPDM E/R AUTO ACTIVE TEST

Refer to [PCS-15. "CONSULT - III Function \(IPDM E/R\)"](#).

Does magnet clutch operate?

YES or NO

- YES >> • WITH CONSULT-III
GO TO 2.
• WITHOUT CONSULT-III
GO TO 8.

NO >> Check 10A fuse (No. 42, located in IPDM E/R), and GO TO 12.

2. CHECK BCM INPUT (A/C COMPRESSOR ON) SIGNAL

Check A/C compressor ON/OFF signal. Refer to [HAC-87. "CONSULT-III Function \(BCM - AIR CONDITIONER\)"](#).

A/C SW ON : COMP ON SIG ON
A/C SW OFF : COMP ON SIG OFF

Is the inspection result normal?

- YES >> GO TO 3.
NO >> GO TO 8.

3. CHECK REFRIGERANT PRESSURE SENSOR

Check refrigerant pressure sensor. Refer to [EC-397. "Diagnosis Procedure" \(QR25DE\)](#) or [EC-874. "Diagnosis Procedure" \(VQ40DE\)](#).

Is the inspection result normal?

- YES >> GO TO 4.
NO >> Replace refrigerant pressure sensor. Refer to [HA-44. "Removal and Installation for Refrigerant Pressure Sensor"](#).

4. CHECK BCM INPUT (FAN ON) SIGNAL

Check FAN ON/OFF signal. Refer to [BCS-22. "AIR CONDITIONER : CONSULT-III Function \(BCM - AIR CONDITIONER\)"](#).

BLOWER CONTROL DIAL ON : FAN ON SIG ON
BLOWER CONTROL DIAL OFF : FAN ON SIG OFF

Is the inspection result normal?

MAGNET CLUTCH

< COMPONENT DIAGNOSIS >

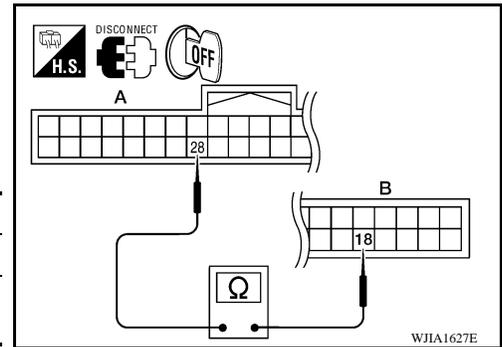
[MANUAL A/C (TYPE 2)]

- YES >> GO TO 7.
NO >> GO TO 5.

5. CHECK CIRCUIT CONTINUITY BETWEEN BCM AND FRONT AIR CONTROL

1. Turn ignition switch OFF.
2. Disconnect BCM connector and front air control connector.
3. Check continuity between BCM harness connector M18 (A) terminal 28 and front air control harness connector M49 (B) terminal 18.

A		B		Continuity
Connector	Terminal	Connector	Terminal	
BCM: M18	28	Front air control: M49	18	Yes



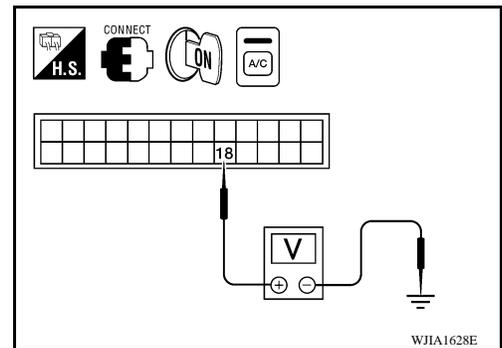
Is the inspection result normal?

- YES >> GO TO 6.
NO >> Repair harness or connector.

6. CHECK VOLTAGE FOR FRONT AIR CONTROL (FAN ON SIGNAL)

1. Reconnect BCM connector and front air control connector.
2. Turn ignition switch ON.
3. Turn A/C switch ON.
4. Check voltage between front air control harness connector M49 terminal 18 and ground.

Terminals		Condition	Voltage (Approx.)
(+)	(-)		
Front air control connector	Terminal No.		
M49	18	A/C switch: ON Blower motor operates	0V
		A/C switch: OFF	Battery voltage



Is the inspection result normal?

- YES >> Replace BCM. Refer to [BCS-56, "Removal and Installation"](#).
NO-1 >> If the voltage is approx. 5V when blower motor is ON, replace front air control. Refer to [VTL-7, "Removal and Installation"](#).
NO-2 >> If the voltage is approx. 0V when blower motor is OFF, replace BCM. Refer to [BCS-56, "Removal and Installation"](#).

7. CHECK CAN COMMUNICATION

Check CAN communication. Refer to [LAN-14, "Trouble Diagnosis Flow Chart"](#).

Is the inspection result normal?

- YES >> Inspection End.
NO >> Repair or replace malfunctioning part(s).

8. CHECK VOLTAGE FOR FRONT AIR CONTROL (A/C COMPRESSOR ON SIGNAL)

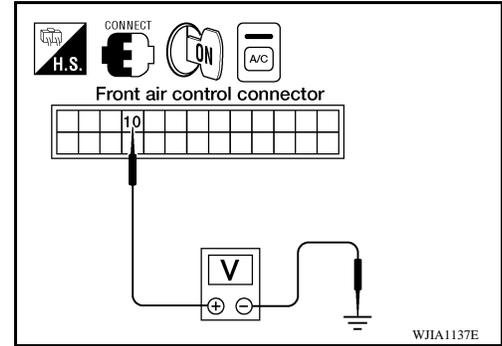
MAGNET CLUTCH

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

1. Reconnect BCM connector and front air control connector.
2. Turn ignition switch ON.
3. Check voltage between front air control harness connector M49 terminal 10 and ground.

Terminals		Condition	Voltage (Approx.)
(+)	(-)		
Front air control connector	Terminal No.		
M49	10	A/C switch: ON	0V
		A/C switch: OFF	Battery voltage



Is the inspection result normal?

YES >> GO TO 9.

NO-1 >> If the voltage is approx. 5V when A/C switch is ON, replace front air control. Refer to [VTL-7, "Removal and Installation"](#).

NO-2 >> If the voltage is approx. 0V when A/C switch is OFF, replace BCM. Refer to [BCS-56, "Removal and Installation"](#).

9. CHECK CIRCUIT CONTINUITY BETWEEN BCM AND FRONT AIR CONTROL

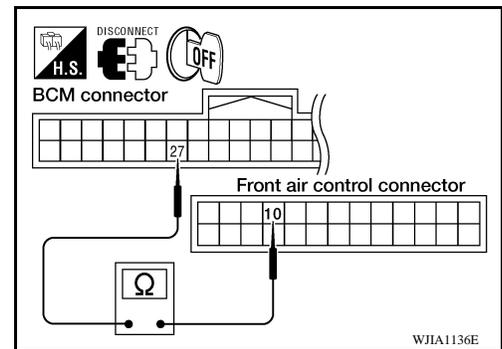
1. Disconnect BCM connector and front air control connector.
2. Check continuity between BCM harness connector M18 terminal 27 and front air control harness connector M49 terminal 10.

27 - 10 : Continuity should exist.

Is the inspection result normal?

YES >> GO TO 10.

NO >> Repair harness or connector.



10. CHECK INTAKE SENSOR CIRCUITS

Check intake sensor. Refer to [HAC-114, "Intake Sensor Component Inspection"](#).

Is the inspection result normal?

YES >> GO TO 11.

NO >> Replace intake sensor. Refer to [VTL-8, "Removal and Installation"](#).

11. CHECK CAN COMMUNICATION

Check CAN communication. Refer to [LAN-14, "Trouble Diagnosis Flow Chart"](#).

Is the inspection result normal?

YES >> Replace BCM. Refer to [BCS-56, "Removal and Installation"](#).

NO >> Repair or replace malfunctioning part(s).

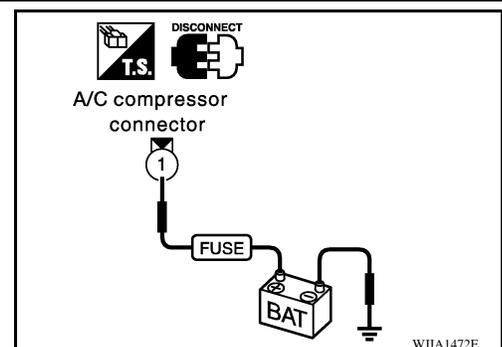
12. CHECK MAGNET CLUTCH CIRCUIT

1. Disconnect A/C compressor connector.
2. Check for operation sound when applying battery voltage to A/C compressor terminal 1.

Is the inspection result normal?

YES >> GO TO 13.

NO >> Replace magnet clutch. Refer to [HA-35, "Removal and Installation for Compressor Clutch"](#).



MAGNET CLUTCH

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

13. CHECK CIRCUIT CONTINUITY BETWEEN IPDM E/R AND A/C COMPRESSOR

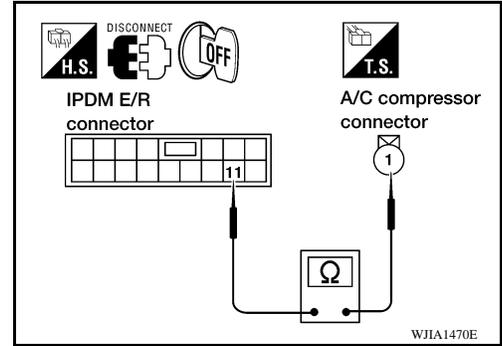
1. Turn ignition switch OFF.
2. Disconnect IPDM E/R connector.
3. Check continuity between IPDM E/R harness connector E119 terminal 11 and A/C compressor harness connector F3 terminal 1.

11 - 1

: Continuity should exist.

Is the inspection result normal?

- YES >> Replace IPDM E/R. Refer to [PCS-34, "Removal and Installation of IPDM E/R"](#).
- NO >> Repair harness or connector.



INTAKE SENSOR

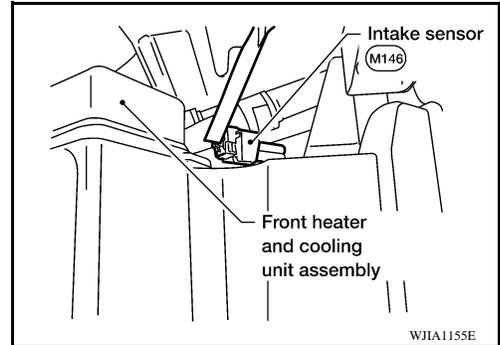
System Description

INFOID:000000004427528

COMPONENT DESCRIPTION

Intake Sensor

The intake sensor is located on top of the heater and cooling unit assembly next to the A/C evaporator cover. It converts temperature of air after it passes through the evaporator into a resistance value which is then input to the front air control.

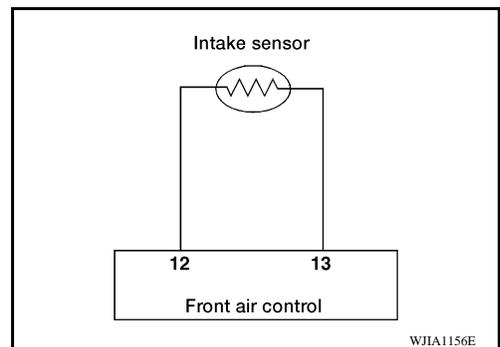


Intake Sensor Diagnosis Procedure

INFOID:000000004427529

DIAGNOSTIC PROCEDURE FOR INTAKE SENSOR

SYMPTOM: Intake sensor circuit is open or shorted.



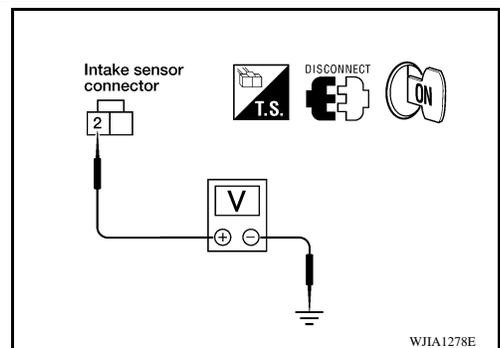
1. CHECK VOLTAGE BETWEEN INTAKE SENSOR AND GROUND

1. Disconnect intake sensor connector.
2. Turn ignition switch ON.
3. Check voltage between intake sensor harness connector M146 terminal 2 and ground.

2 - Ground : Approx. 5V

Is the inspection result normal?

- YES >> GO TO 2.
NO >> GO TO 4.



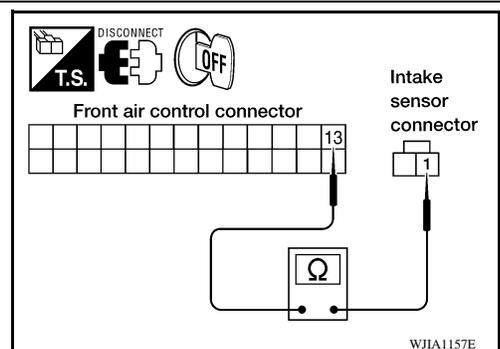
2. CHECK CIRCUIT CONTINUITY BETWEEN INTAKE SENSOR AND FRONT AIR CONTROL

1. Turn ignition switch OFF.
2. Disconnect front air control connector.
3. Check continuity between intake sensor harness connector M146 terminal 1 and front air control harness connector M49 terminal 13.

1 - 13 : Continuity should exist.

Is the inspection result normal?

- YES >> GO TO 3.
NO >> Repair harness or connector.



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INTAKE SENSOR

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

3. CHECK INTAKE SENSOR

Refer to [HAC-114. "Intake Sensor Component Inspection"](#).

Is the inspection result normal?

- YES >> Replace front air control. Refer to [VTL-7. "Removal and Installation"](#).
- NO >> Replace intake sensor. Refer to [VTL-8. "Removal and Installation"](#).

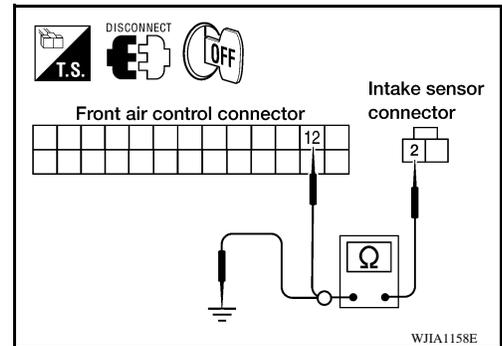
4. CHECK CIRCUIT CONTINUITY BETWEEN INTAKE SENSOR AND FRONT AIR CONTROL

1. Turn ignition switch OFF.
2. Disconnect front air control connector.
3. Check continuity between intake sensor harness connector M146 terminal 2 and front air control harness connector M146 terminal 12.

2 - 12 : Continuity should exist.

4. Check continuity between intake sensor harness connector M146 terminal 2 and ground.

2 - Ground : Continuity should not exist.



Is the inspection result normal?

- YES >> Replace front air control. Refer to [VTL-7. "Removal and Installation"](#).
- NO >> Repair harness or connector.

Intake Sensor Component Inspection

INFOID:000000004427530

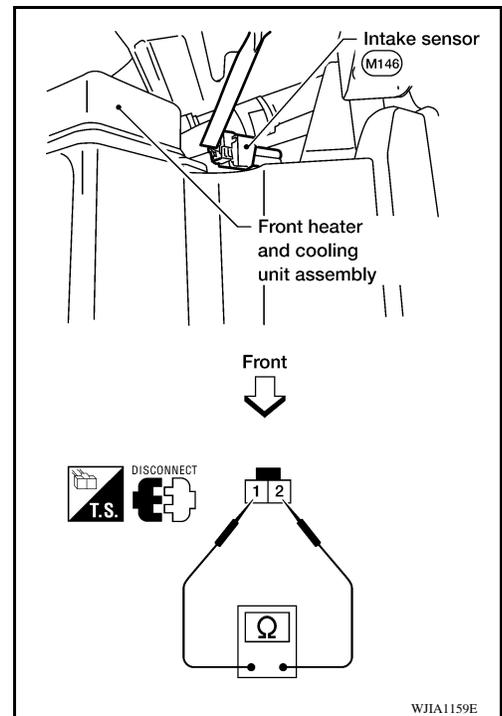
COMPONENT INSPECTION

Intake Sensor

After disconnecting intake sensor connector, measure resistance between terminals 1 and 2 at sensor harness side, using the table below.

Temperature °C (°F)	Resistance kΩ
-15 (5)	209.0
-10 (14)	160.0
-5 (23)	123.0
0 (32)	95.8
5 (41)	74.9
10 (50)	58.9
15 (59)	46.7
20 (68)	37.3
25 (77)	30.0
30 (86)	24.2
35 (95)	19.7
40 (104)	16.1
45 (113)	13.2

If NG, replace intake sensor. Refer to [VTL-8. "Removal and Installation"](#).



POWER SUPPLY AND GROUND CIRCUIT FOR CONTROLLER

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

POWER SUPPLY AND GROUND CIRCUIT FOR CONTROLLER

Component Description

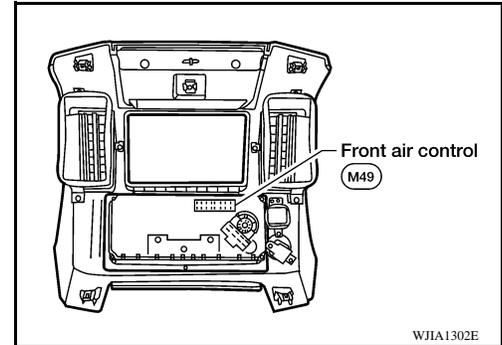
INFOID:000000004427531

COMPONENT DESCRIPTION

Front Air Control

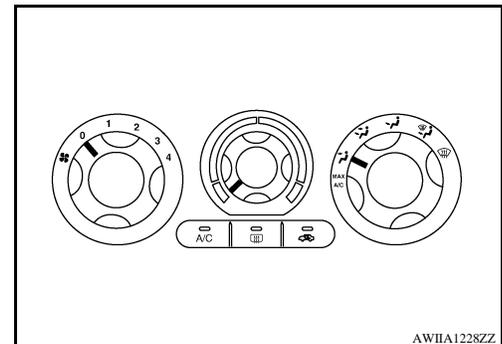
The front air control has a built-in microcomputer which processes information sent from various sensors needed for air conditioner operation. The air mix door motor, mode door motor, intake door motor, defroster door motor, blower motor and compressor are then controlled.

The front air control is unitized with control mechanisms. When the various switches and temperature dials are operated, data is input to the front air control.



Potential Temperature Control (PTC)

The PTC is built into the front air control. It can be set from cold to hot or any intermediate position by rotating the temperature dial.



Front Air Control Component Function Check

INFOID:000000004427532

SYMPTOM: A/C system does not come on. (if equipped)

INSPECTION FLOW

1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK

1. Turn blower control dial to position 1-4, then press A/C switch.
2. Confirm that the compressor clutch engages (sound or visual inspection).

Can a symptom be duplicated?

- YES >> GO TO 3.
- NO >> GO TO 2.

2. PERFORM COMPLETE OPERATIONAL CHECK

Perform a complete operational check and check for any symptoms. Refer to [HAC-77, "Operational Check"](#).

Can a symptom be duplicated?

- YES >> Refer to [HAC-128, "Symptom Matrix Chart"](#).
- NO >> System OK.

3. CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 4.

4. CHECK POWER AND GROUND CIRCUIT

Check main power supply and ground circuit. Refer to [HAC-116, "Front Air Control Power and Ground Diagnosis Procedure"](#).

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POWER SUPPLY AND GROUND CIRCUIT FOR CONTROLLER

< COMPONENT DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

Is the inspection result normal?

YES >> System OK.

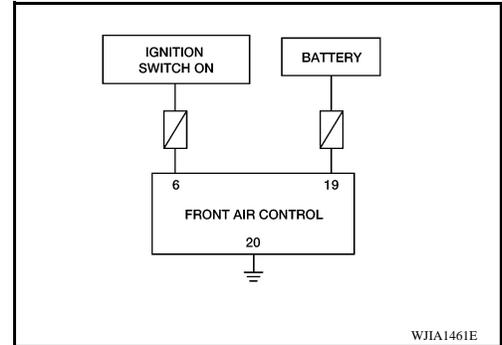
NO >> Replace front air control. Refer to [VTL-7, "Removal and Installation"](#).

Front Air Control Power and Ground Diagnosis Procedure

INFOID:000000004427533

DIAGNOSTIC PROCEDURE FOR A/C SYSTEM

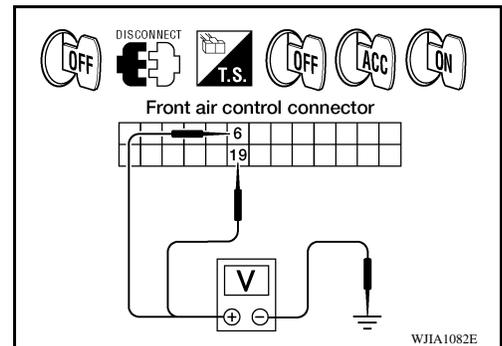
SYMPTOM: A/C system does not come on. (if equipped)



1. CHECK POWER SUPPLY CIRCUITS FOR FRONT AIR CONTROL

1. Turn ignition switch OFF.
2. Disconnect front air control connector.
3. Turn ignition switch ON.
4. Check voltage between front air control harness connector M49 terminals 6 and 19, and ground.

Terminals		(-)	Ignition switch position		
(+)	Terminal No.		OFF	ACC	ON
Front air control connector		Ground			
M49	6		Approx. 0V	Approx. 0V	Battery voltage
M49	19		Battery voltage	Battery voltage	Battery voltage



Is the inspection result normal?

YES >> GO TO 2.

NO >> Check 10A fuses [Nos. 8 and 19, located in the fuse block (J/B)]. Refer to [PG-76, "Terminal Arrangement"](#).

- If fuses are OK, check harness for open circuit. Repair or replace as necessary.
- If fuses are NG, replace fuse and check harness for short circuit. Repair or replace as necessary.

2. CHECK GROUND CIRCUIT FOR FRONT AIR CONTROL

1. Turn ignition switch OFF.
2. Check continuity between front air control harness connector M49 terminal 20 and ground.

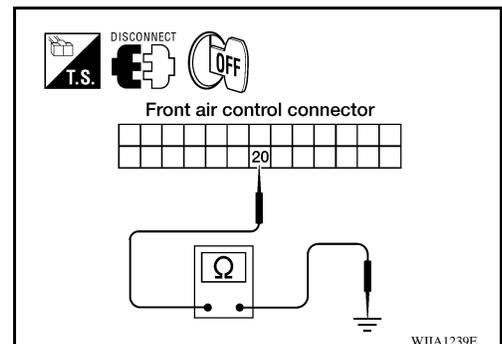
20 - Ground

: Continuity should exist.

Is the inspection result normal?

YES >> Replace front air control. Refer to [VTL-7, "Removal and Installation"](#).

NO >> Repair harness or connector.



MANUAL A/C IDENTIFICATION TABLE

< ECU DIAGNOSIS >

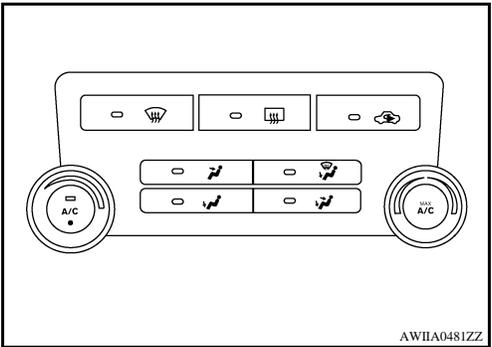
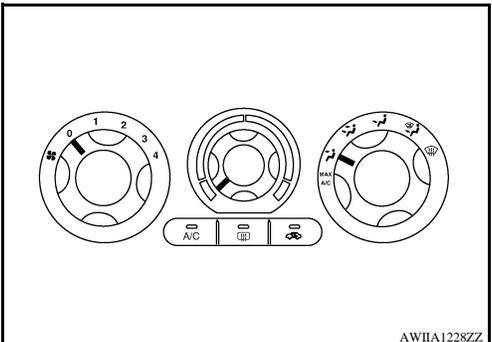
[MANUAL A/C (TYPE 2)]

ECU DIAGNOSIS

MANUAL A/C IDENTIFICATION TABLE

Application Table

INFOID:000000004448942

Manual A/C Type	Description	Visual Identification
Manual A/C (Type 1)	Two Control Dial System [with variable blower control (VBC)]	
Manual A/C (Type 2)	Three Control Dial System [without variable blower control (VBC)]	

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AIR CONDITIONER CONTROL

< ECU DIAGNOSIS >

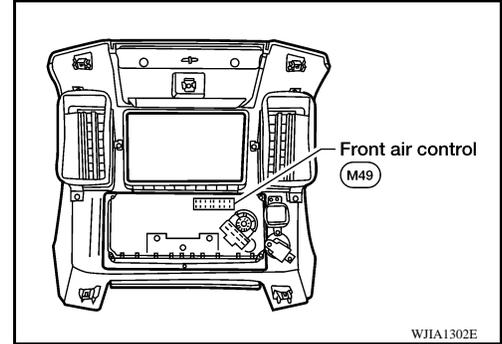
[MANUAL A/C (TYPE 2)]

AIR CONDITIONER CONTROL

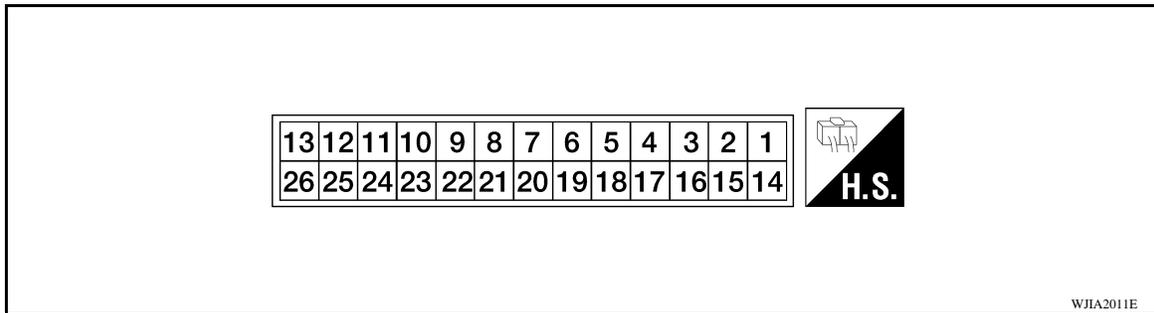
Front Air Control Terminals Reference Values

INFOID:000000004427536

Measure voltage between each terminal and ground by following Terminals and Reference Values for front air control.



FRONT AIR CONTROL HARNESS CONNECTOR TERMINAL LAYOUT



TERMINALS AND REFERENCE VALUES FOR FRONT AIR CONTROL

Terminal No.	Wire color	Item	Ignition switch	Condition	Voltage (V) (Approx.)
1	BR	Mode door motor CW	ON	Clockwise rotation	Battery voltage
2	W	Air mix door motor CW	ON	Clockwise rotation	Battery voltage
3	GR	Air mix door motor CCW	ON	Counterclockwise rotation	Battery voltage
4	Y	Intake door motor CW	ON	Clockwise rotation	Battery voltage
5	O	Intake door motor CCW	ON	Counterclockwise rotation	Battery voltage
6	W/G	Power supply for IGN	ON	-	Battery voltage
8	G	Illumination +	ON	Park lamps ON	Battery voltage
9	BR	Illumination -	-	Park lamps ON	<p>The diagram shows a pulse waveform with a vertical axis labeled '(V)' ranging from 0 to 15. The horizontal axis is labeled '200 ms'. The waveform consists of a series of pulses that reach approximately 10V and have a width of about 20ms.</p>
10	W	Compressor ON signal	ON	A/C switch OFF	5V
			ON	A/C switch ON	0V
11	-	-	-	-	-
12	L	Intake sensor	ON	-	0 - 5V
13	V	Sensor ground	ON	-	0 - 5V
14	R	Mode door motor CCW	ON	Counterclockwise rotation	Battery voltage
18	BR	Front blower monitor	ON	Front blower motor OFF	Battery voltage
				Front blower motor ON	0V

AIR CONDITIONER CONTROL

< ECU DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

Terminal No.	Wire color	Item	Ignition switch	Condition	Voltage (V) (Approx.)
19	R/Y	Power supply for BAT	-	-	Battery voltage
20	B	Ground	-	-	0V
21	V	Mode door motor feedback	ON	-	0 - 5V
22	SB	Air mix door motor feedback	ON	-	0 - 5V
23	G	Power supply for mode door motor and air mix door motor PBR	ON	-	5V
25	-	-	-	-	-
26	P	Ground for mode door motor and air mix door motor PBR	ON	-	0V

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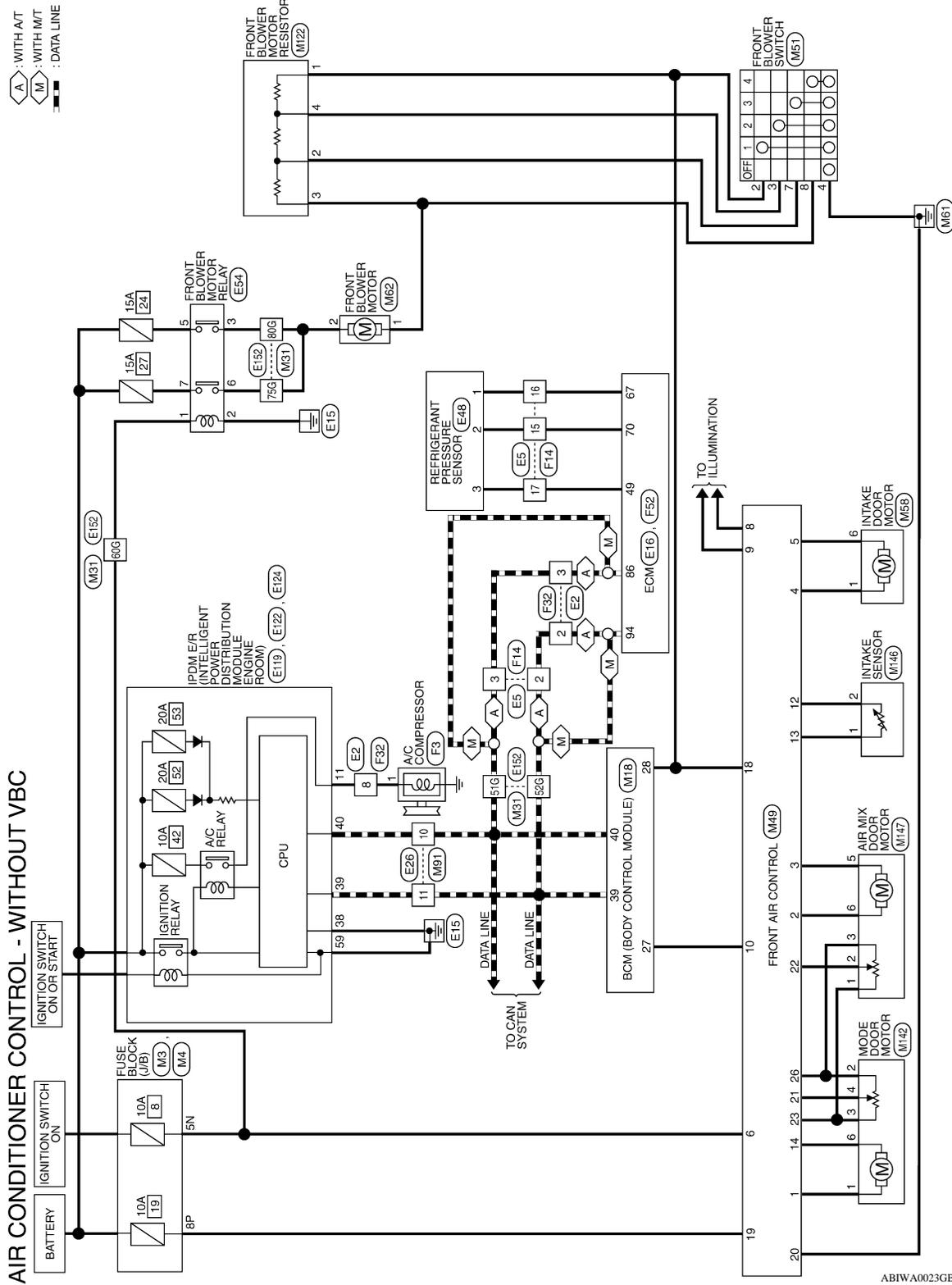
AIR CONDITIONER CONTROL

< ECU DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

Wiring Diagram - Air Conditioner Control - Without VBC

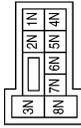
INFOID:000000004427538



ABIWA0023GB

AIR CONDITIONER CONTROL CONNECTORS - WITHOUT VBC

Connector No.	M3
Connector Name	FUSE BLOCK (J/B)
Connector Color	WHITE



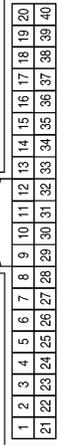
Terminal No.	Color of Wire	Signal Name
5N	W/G	-

Connector No.	M4
Connector Name	FUSE BLOCK (J/B)
Connector Color	WHITE



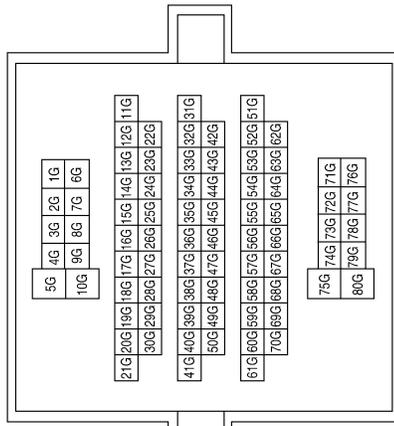
Terminal No.	Color of Wire	Signal Name
8P	R/Y	-

Connector No.	M18
Connector Name	BCM (BODY CONTROL MODULE)
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
27	W	AIRCON SW
28	R	BLOWER FAN SW
39	L	CAN-H
40	P	CAN-L

Connector No.	M31
Connector Name	WIRE TO WIRE
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
51G	P	-
52G	L	-
60G	W/G	-
75G	W/G	-
80G	W/G	-

A
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D
E
F
G
H
HAC
J
K
L
M
N
O
P

AIR CONDITIONER CONTROL

< ECU DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

Connector No.	M49
Connector Name	FRONT AIR CONTROL (WITHOUT VBC)
Connector Color	BLACK

13	12	11	10	9	8	7	6	5	4	3	2	1
26	25	24	23	22	21	20	19	18	17	16	15	14



Terminal No.	Color of Wire	Signal Name
1	BR	MODE CW
2	W	BLEND DR CW
3	GR	BLEND DR CCW
4	Y	RECIRC DOOR CW
5	O	RECIRC DOOR CCW

Terminal No.	Color of Wire	Signal Name
6	W/G	IGN
7	-	-
8	G	-
9	BR	-
10	W	A/C REQUEST
11	-	-
12	L	INTAKE SENSOR
13	V	SENS RETURN
14	R	MODE CCW
15	-	-
16	-	-
17	-	-

Terminal No.	Color of Wire	Signal Name
18	BR	FR BLOWER MONITOR
19	R/Y	BATT
20	B	GND
21	V	MODE FEED BACK
22	SB	BLEND FEED BACK
23	G	V REF ACTR(5V)
24	-	-
25	-	-
26	P	MODE (GND)

Connector No.	M51
Connector Name	FRONT BLOWER SWITCH
Connector Color	WHITE

4	3	2	1
8	7	6	5



Terminal No.	Color of Wire	Signal Name
2	BR	-
3	SB	-
4	B	-
7	Y	-
8	W	-

Connector No.	M58
Connector Name	INTAKE DOOR MOTOR
Connector Color	BLACK

1	2	3	4	5	6
---	---	---	---	---	---



Terminal No.	Color of Wire	Signal Name
1	Y	-
6	O	-

Connector No.	M62
Connector Name	FRONT BLOWER MOTOR
Connector Color	BLACK

1	2
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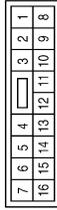
Terminal No.	Color of Wire	Signal Name
1	L	-
2	W/G	-

AIR CONDITIONER CONTROL

< ECU DIAGNOSIS >

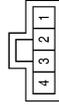
[MANUAL A/C (TYPE 2)]

Connector No.	M91
Connector Name	WIRE TO WIRE
Connector Color	WHITE



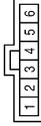
Terminal No.	Color of Wire	Signal Name
10	P	-
11	L	-

Connector No.	M122
Connector Name	FRONT BLOWER MOTOR RESISTOR
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
1	R	-
2	Y	-
3	L	-
4	SB	-

Connector No.	M142
Connector Name	MODE DOOR MOTOR
Connector Color	BLACK



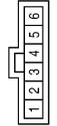
Terminal No.	Color of Wire	Signal Name
1	BR	-
2	P	-
3	G	-
4	V	-
6	R	-

Connector No.	M146
Connector Name	INTAKE SENSOR
Connector Color	GRAY



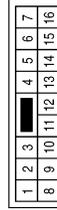
Terminal No.	Color of Wire	Signal Name
1	V	-
2	L	-

Connector No.	M147
Connector Name	AIR MIX DOOR MOTOR
Connector Color	BLACK



Terminal No.	Color of Wire	Signal Name
1	Y	-
2	SB	-
3	P	-
5	GR	-
6	W	-

Connector No.	E2
Connector Name	WIRE TO WIRE
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
2	L	-
3	P	-
8	Y	-

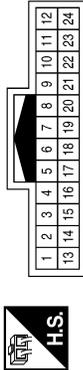
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AIR CONDITIONER CONTROL

< ECU DIAGNOSIS >

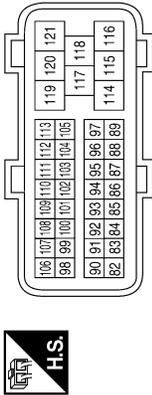
[MANUAL A/C (TYPE 2)]

Connector No.	E5
Connector Name	WIRE TO WIRE
Connector Color	WHITE



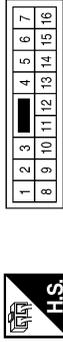
Terminal No.	Color of Wire	Signal Name
2	L	-
3	P	-
15	BR	-
16	B	-
17	P	-

Connector No.	E16
Connector Name	ECM
Connector Color	BLACK



Terminal No.	Color of Wire	Signal Name
86	P	CAN-L
94	L	CAN-H

Connector No.	E26
Connector Name	WIRE TO WIRE
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
10	P	-
11	L	-

Connector No.	E48
Connector Name	REFRIGERANT PRESSURE SENSOR
Connector Color	BLACK



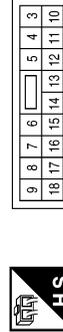
Terminal No.	Color of Wire	Signal Name
1	B	GND
2	BR	SIGNAL
3	P	POWER SUPPLY

Connector No.	E54
Connector Name	FRONT BLOWER MOTOR RELAY (KING CAB)
Connector Color	BROWN



Terminal No.	Color of Wire	Signal Name
1	W/G	-
2	B	-
3	W/G	-
5	L	-
6	W/G	-
7	GR	-

Connector No.	E119
Connector Name	IPDM E/R (INTELLIGENT POWER DISTRIBUTION MODULE ENGINE ROOM)
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
11	Y	A/C COMPRESSOR

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AIR CONDITIONER CONTROL

< ECU DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

Connector No.	E122
Connector Name	IPDM E/R (INTELLIGENT POWER DISTRIBUTION MODULE ENGINE ROOM)
Connector Color	WHITE



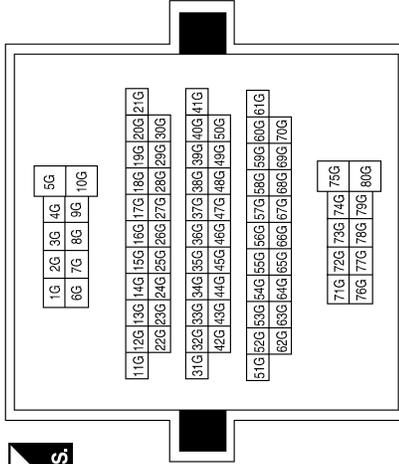
Terminal No.	Color of Wire	Signal Name
38	B	GND (SIGNAL)
39	L	CAN-H
40	P	CAN-L

Connector No.	E124
Connector Name	IPDM E/R (INTELLIGENT POWER DISTRIBUTION MODULE ENGINE ROOM)
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
59	B	GND (POWER)

Connector No.	E152
Connector Name	WIRE TO WIRE
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
51G	P	-
52G	L	-
60G	W/G	-
75G	W/G	-
80G	W/G	-

Connector No.	F3
Connector Name	A/C COMPRESSOR
Connector Color	BLACK



Terminal No.	Color of Wire	Signal Name
1	Y	-

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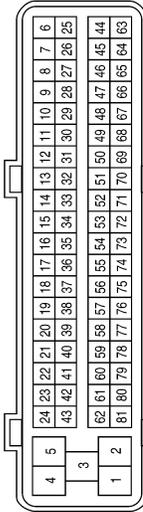
A
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AIR CONDITIONER CONTROL

< ECU DIAGNOSIS >

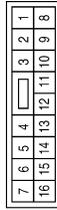
[MANUAL A/C (TYPE 2)]

Connector No.	F52
Connector Name	ECM (WITH QR25DE)
Connector Color	BLACK



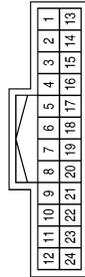
Terminal No.	Color of Wire	Signal Name
49	P	AVCC (PDPRES)
67	B	GND-A
70	BR	PDPRESS

Connector No.	F32
Connector Name	WIRE TO WIRE
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
2	L	-
3	P	-
8	Y	-

Connector No.	F14
Connector Name	WIRE TO WIRE
Connector Color	WHITE



Terminal No.	Color of Wire	Signal Name
2	L	-
3	P	-
15	BR	-
16	B	-
17	P	-

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MANUAL A/C IDENTIFICATION TABLE

< SYMPTOM DIAGNOSIS >

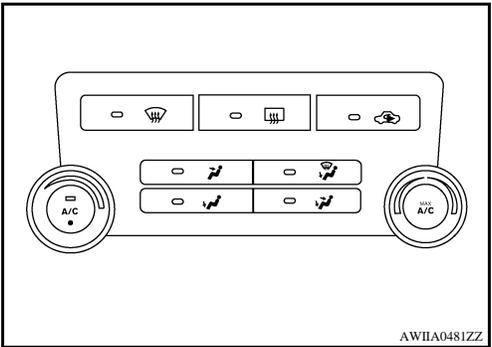
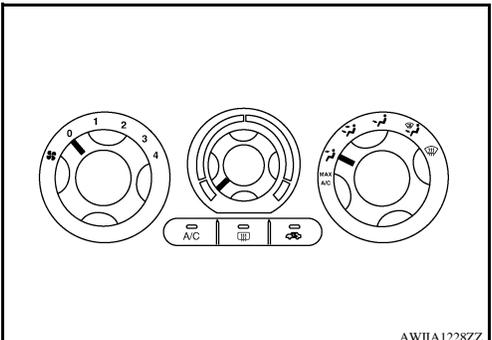
[MANUAL A/C (TYPE 2)]

SYMPTOM DIAGNOSIS

MANUAL A/C IDENTIFICATION TABLE

Application Table

INFOID:000000004448943

Manual A/C Type	Description	Visual Identification
Manual A/C (Type 1)	Two Control Dial System [with variable blower control (VBC)]	
Manual A/C (Type 2)	Three Control Dial System [without variable blower control (VBC)]	

A
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AIR CONDITIONER CONTROL

< SYMPTOM DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

AIR CONDITIONER CONTROL

Symptom Matrix Chart

INFOID:000000004427539

SYMPTOM TABLE

Symptom	Reference Page
A/C system does not come on.	Go to Trouble Diagnosis Procedure for A/C System. HAC-115
Air outlet does not change. Mode door motor is malfunctioning.	Go to Trouble Diagnosis Procedure for Mode Door Motor. HAC-90
Discharge air temperature does not change. Air mix door motor is malfunctioning.	Go to Trouble Diagnosis Procedure for Air Mix Door Motor. HAC-95
Intake door does not change. Intake door motor is malfunctioning.	Go to Trouble Diagnosis Procedure for Intake Door Motor. HAC-98
Front blower motor operation is malfunctioning.	Go to Trouble Diagnosis Procedure for Front Blower Motor. HAC-101
Magnet clutch does not engage.	Go to Trouble Diagnosis Procedure for Magnet Clutch. HAC-108
Insufficient cooling	Go to Trouble Diagnosis Procedure for Insufficient Cooling. HAC-129
Insufficient heating	Go to Trouble Diagnosis Procedure for Insufficient Heating. HAC-137
Noise	Go to Trouble Diagnosis Procedure for Noise. HAC-139

INSUFFICIENT COOLING**Component Function Check**

INFOID:000000004448946

SYMPTOM: Insufficient cooling

INSPECTION FLOW**1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - TEMPERATURE DECREASE**

1. Turn temperature control dial counterclockwise to maximum cold.
2. Check for cold air at discharge air outlets.

Can the symptom be duplicated?

- YES >> GO TO 3.
NO >> GO TO 2.

2. CHECK FOR ANY SYMPTOMSPerform a complete operational check for any symptoms. Refer to [HAC-6, "Operational Check"](#).Does another symptom exist?

- YES >> Refer to [HAC-60, "Symptom Matrix Chart"](#).
NO >> System OK.

3. CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 4.

4. CHECK DRIVE BELTSCheck compressor belt tension. Refer to [EM-14, "Checking Drive Belts"](#) (QR25DE) or [EM-126, "Checking Drive Belts"](#) (VQ40DE).Is the inspection result normal?

- YES >> GO TO 5.
NO >> Adjust or replace compressor belt. Refer to [EM-14, "Adjustment"](#) (QR25DE) or [EM-126, "Adjustment"](#) (VQ40DE).

5. CHECK AIR MIX DOOR OPERATION

Check and verify air mix door mechanism for smooth operation.

Does air mix door operate correctly?

- YES >> GO TO 6.
NO >> Repair or replace air mix door control linkage.

6. CHECK COOLING FAN MOTOR OPERATIONCheck and verify cooling fan motor for smooth operation. Refer to [EC-851, "Component Inspection"](#).Does cooling fan motor operate correctly?

- YES >> GO TO 7.
NO >> Check cooling fan motor. Refer to [EC-297, "Diagnosis Procedure"](#) (QR25DE) or [EC-763, "Diagnosis Procedure"](#) (VQ40DE).

7. CHECK RECOVERY/RECYCLING EQUIPMENT BEFORE USAGE

Check recovery/recycling equipment before connecting to vehicle. Verify there is no pressure in the recovery/recycling equipment by checking the gauges. If pressure exists, recover refrigerant from equipment lines.

>> GO TO 8.

8. CHECK REFRIGERANT PURITY

1. Connect recovery/recycling equipment to vehicle.
2. Confirm refrigerant purity in supply tank using recovery/recycling and refrigerant identifier.

Is the inspection result normal?

INSUFFICIENT COOLING

< SYMPTOM DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

YES >> GO TO 9.

NO >> Check contaminated refrigerant. Refer to [HA-3, "Contaminated Refrigerant"](#).

9. CHECK FOR EVAPORATOR FREEZE UP

Start engine and run A/C. Check for evaporator freeze up.

Does evaporator freeze up?

YES >> Perform diagnostic work flow. Refer to [HAC-130, "Diagnostic Work Flow"](#).

NO >> GO TO 10.

10. CHECK REFRIGERANT PRESSURE

Check refrigerant pressure with manifold gauge connected. Refer to [HAC-132, "Performance Chart"](#).

Is the inspection result normal?

YES >> Perform diagnostic work flow. Refer to [HAC-130, "Diagnostic Work Flow"](#).

NO >> GO TO 11.

11. CHECK AIR DUCTS

Check ducts for air leaks.

Is the inspection result normal?

YES >> System OK.

NO >> Repair air leaks.

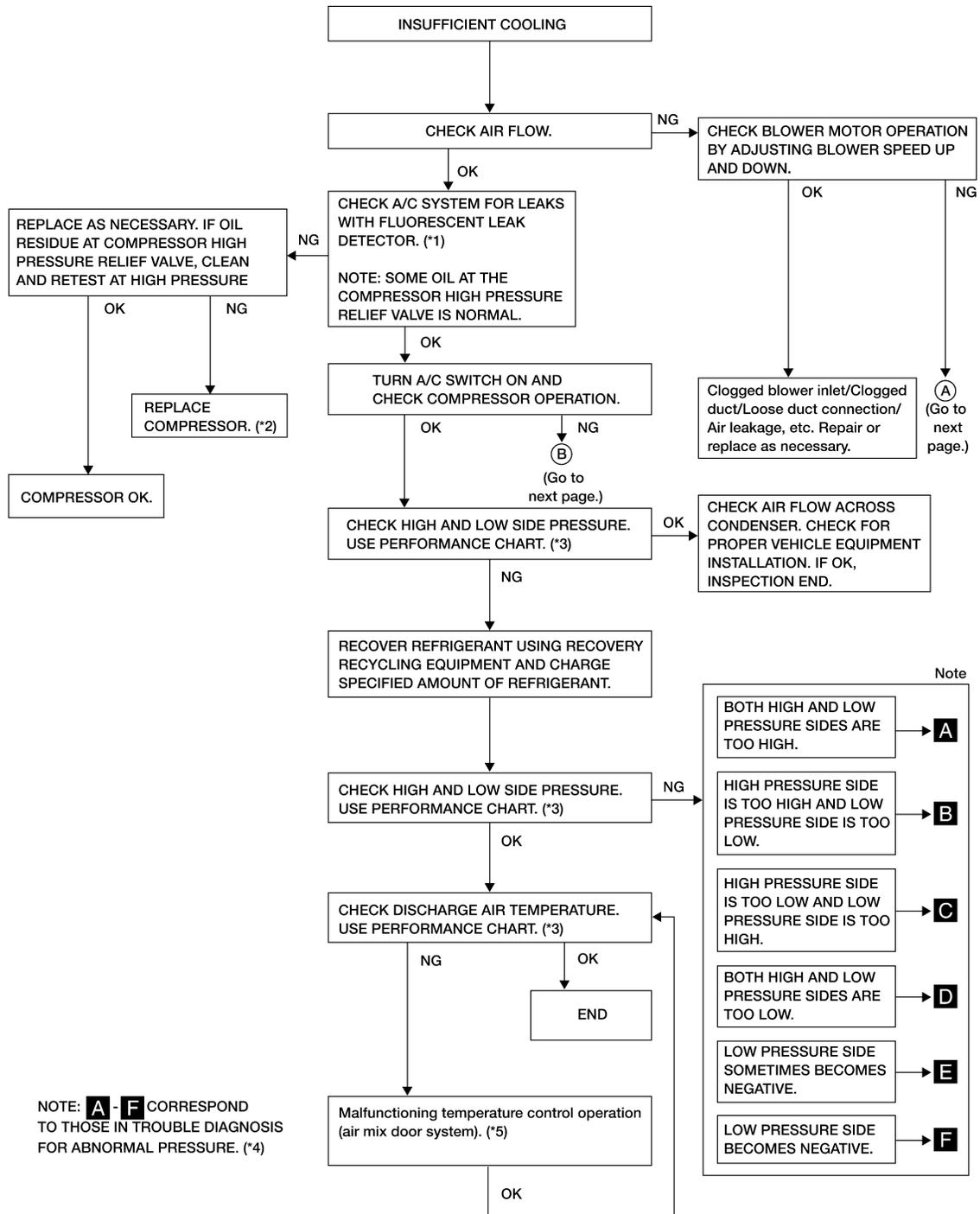
Diagnostic Work Flow

INFOID:000000004448947

INSUFFICIENT COOLING

< SYMPTOM DIAGNOSIS >

[MANUAL A/C (TYPE 2)]



*1 [HA-24. "Checking System for Leaks Using the Fluorescent Dye Leak Detector"](#)

*2 [HA-33. "Removal and Installation for Compressor"](#)

*3 [HAC-132. "Performance Chart"](#)

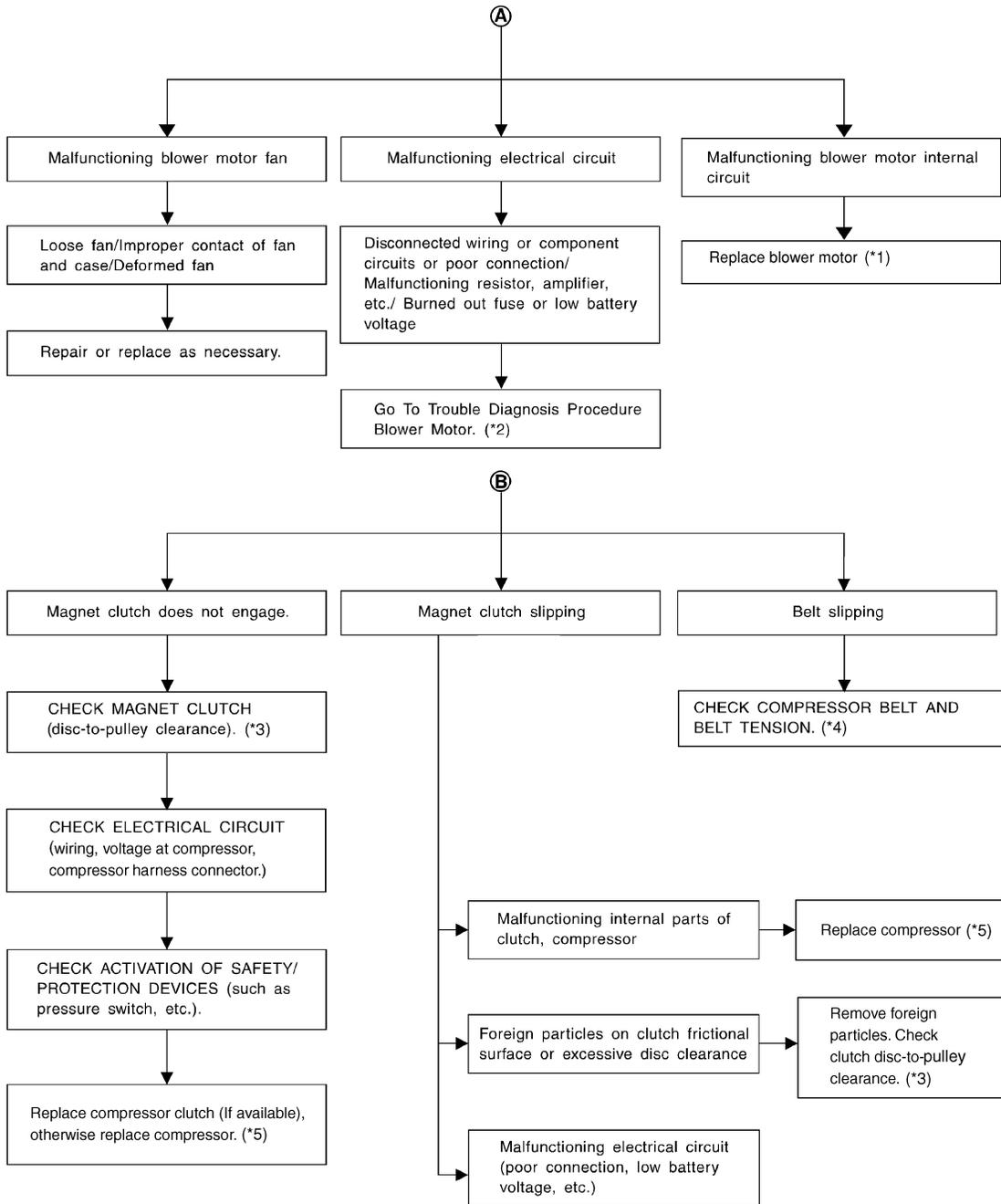
*4 [HAC-133. "Trouble Diagnoses for Abnormal Pressure"](#)

*5 [HAC-96. "Air Mix Door Motor Diagnosis Procedure"](#)

INSUFFICIENT COOLING

< SYMPTOM DIAGNOSIS >

[MANUAL A/C (TYPE 2)]



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*1 [VTL-9. "Removal and Installation"](#)

*2 [HAC-34. "Front Blower Motor Diagnosis Procedure"](#)

*3 [HA-35. "Removal and Installation for Compressor Clutch"](#)

*4 [EM-14. "Checking Drive Belts" \(QR25DE\)](#) or [EM-126. "Checking Drive Belts" \(VQ40DE\)](#)

*5 [HA-33. "Removal and Installation for Compressor"](#)

Performance Chart

INFOID:000000004448948

TEST CONDITION

Testing must be performed as follows:

INSUFFICIENT COOLING

< SYMPTOM DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

Vehicle location	Indoors or in the shade (in a well-ventilated place)
Doors	Closed
Door window	Open
Hood	Open
TEMP.	Max. COLD
Mode switch	(Ventilation) set
Recirculation (REC) switch	(Recirculation) set
Blower speed	Max. speed set
Engine speed	Idle speed

Operate the air conditioning system for 10 minutes before taking measurements.

TEST READING

Recirculating-to-discharge Air Temperature Table

Inside air (Recirculating air) at blower assembly inlet		Discharge air temperature at center ventilator °C (°F)
Relative humidity %	Air temperature °C (°F)	
50 - 60	20 (68)	5.3 - 6.5 (42 - 44)
	25 (77)	9.7 - 11.5 (49 - 53)
	30 (86)	13.8 - 16.3 (57 - 61)
	35 (95)	18.0 - 21.2 (64 - 70)
	40 (104)	22.2 - 25.7 (72 - 78)
60 - 70	20 (68)	6.5 - 7.7 (44 - 46)
	25 (77)	11.5 - 13.3 (53 - 56)
	30 (86)	16.3 - 18.8 (61 - 66)
	35 (95)	21.2 - 24.0 (70 - 75)
	40 (104)	25.7 - 29.2 (78 - 85)

Ambient Air Temperature-to-operating Pressure Table

Ambient air		High-pressure (Discharge side) kPa (kg/cm ² , psi)	Low-pressure (Suction side) kPa (kg/cm ² , psi)
Relative humidity %	Air temperature °C (°F)		
50 - 70	20 (68)	680 - 840 (6.94 - 8.57, 98.6 - 121.8)	160 - 198 (1.63 - 2.02, 23.2 - 28.7)
	25 (77)	800 - 985 (8.16 - 10.05, 116.0 - 142.8)	198 - 245 (2.02 - 2.50, 28.7 - 35.5)
	30 (86)	940 - 1,150 (9.59 - 11.73, 136.3 - 166.8)	225 - 278 (2.30 - 2.84, 32.6 - 40.3)
	35 (95)	1,160 - 1,410 (11.83 - 14.38, 168.2 - 204.5)	273 - 335 (2.78 - 3.42, 39.6 - 48.6)
	40 (104)	1,325 - 1,620 (13.52 - 16.52, 192.1 - 234.9)	325 - 398 (3.32 - 4.06, 47.1 - 57.7)

Trouble Diagnoses for Abnormal Pressure

INFOID:000000004448949

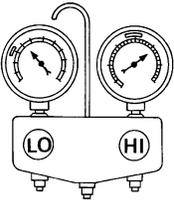
Whenever system's high and/or low side pressure is abnormal, diagnose using a manifold gauge. The marker above the gauge scale in the following tables indicates the standard (usual) pressure range. Since the standard (usual) pressure, however, differs from vehicle to vehicle, refer to above table (Ambient air temperature-to-operating pressure table).

INSUFFICIENT COOLING

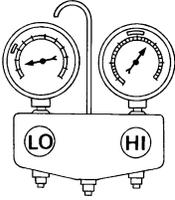
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[MANUAL A/C (TYPE 2)]

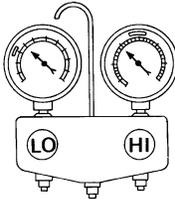
Both High- and Low-pressure Sides are Too High

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
<p>A Both high- and low-pressure sides are too high.</p>  <p style="text-align: right; font-size: small;">AC359A</p>	Pressure is reduced soon after water is splashed on condenser.	Excessive refrigerant charge in refrigeration cycle	Reduce refrigerant until specified pressure is obtained.
	Air suction by cooling fan is insufficient.	Insufficient condenser cooling performance ↓ 1. Condenser fins are clogged. 2. Improper fan rotation of cooling fan	<ul style="list-style-type: none"> Clean condenser. Check and repair cooling fan if necessary.
	<ul style="list-style-type: none"> Low-pressure pipe is not cold. When compressor is stopped high-pressure value quickly drops by approximately 196 kPa (2 kg/cm², 28 psi). It then decreases gradually thereafter. 	Poor heat exchange in condenser (After compressor operation stops, high-pressure decreases too slowly.) ↓ Air in refrigeration cycle	Evacuate and recharge system.
	Engine tends to overheat.	Engine cooling systems malfunction.	Check and repair engine cooling system.
	<ul style="list-style-type: none"> An area of the low-pressure pipe is colder than areas near the evaporator outlet. Plates are sometimes covered with frost. 	<ul style="list-style-type: none"> Excessive liquid refrigerant on low-pressure side Excessive refrigerant discharge flow Expansion valve is open a little compared with the specification. ↓ Improper expansion valve adjustment	Replace expansion valve.

High-pressure Side is Too High and Low-pressure Side is Too Low

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
<p>B High-pressure side is too high and low-pressure side is too low.</p>  <p style="text-align: right; font-size: small;">AC360A</p>	Upper side of condenser and high-pressure side are hot, however, liquid tank is not so hot.	High-pressure tube or parts located between compressor and condenser are clogged or crushed.	<ul style="list-style-type: none"> Check and repair or replace malfunctioning parts. Check oil for contamination.

High-pressure Side is Too Low and Low-pressure Side is Too High

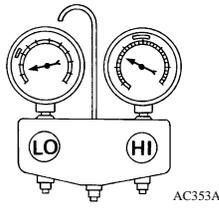
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
<p>C High-pressure side is too low and low-pressure side is too high.</p>  <p style="text-align: right; font-size: small;">AC356A</p>	High- and low-pressure sides become equal soon after compressor operation stops.	Compressor pressure operation is improper. ↓ Damaged inside compressor packings.	Replace compressor.
	No temperature difference between high- and low-pressure sides.	Compressor pressure operation is improper. ↓ Damaged inside compressor packings.	Replace compressor.

INSUFFICIENT COOLING

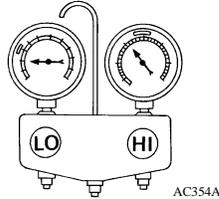
< SYMPTOM DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

Both High- and Low-pressure Sides are Too Low

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
	<ul style="list-style-type: none"> There is a big temperature difference between liquid tank outlet and inlet. Outlet temperature is extremely low. Liquid tank inlet and expansion valve are frosted. 	Liquid tank inside is slightly clogged.	<ul style="list-style-type: none"> Replace liquid tank. Check oil for contamination.
	<ul style="list-style-type: none"> Temperature of expansion valve inlet is extremely low as compared with areas near liquid tank. Expansion valve inlet may be frosted. Temperature difference occurs somewhere in high-pressure side. 	High-pressure pipe located between liquid tank and expansion valve is clogged.	<ul style="list-style-type: none"> Check and repair malfunctioning parts. Check oil for contamination.
<p>D Both high- and low-pressure sides are too low.</p> 	Expansion valve and liquid tank are warm or only cool when touched.	Low refrigerant charge. ↓ Leaking fittings or components.	Check refrigerant system for leaks. Refer to HA-26, "Checking of Refrigerant Leaks" .
	There is a big temperature difference between expansion valve inlet and outlet while the valve itself is frosted.	Expansion valve closes a little compared with the specification. ↓ 1. Improper expansion valve adjustment. 2. Malfunctioning expansion valve. 3. Outlet and inlet may be clogged.	<ul style="list-style-type: none"> Remove foreign particles by using compressed air. Check oil for contamination.
	An area of the low-pressure pipe is colder than areas near the evaporator outlet.	Low-pressure pipe is clogged or crushed.	<ul style="list-style-type: none"> Check and repair malfunctioning parts. Check oil for contamination.
	Air flow volume is too low.	Evaporator is frozen.	<ul style="list-style-type: none"> Check intake sensor circuit. Refer to HAC-45, "Intake Sensor Diagnosis Procedure". Replace compressor. Repair evaporator fins. Replace evaporator. Refer to HAC-33, "Front Blower Motor Component Function Check".

Low-pressure Side Sometimes Becomes Negative

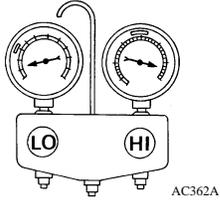
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
<p>E Low-pressure side sometimes becomes negative.</p> 	<ul style="list-style-type: none"> Air conditioning system does not function and does not cyclically cool the compartment air. The system constantly functions for a certain period of time after compressor is stopped and restarted. 	Refrigerant does not discharge cyclically. ↓ Moisture is frozen at expansion valve outlet and inlet. ↓ Water is mixed with refrigerant.	<ul style="list-style-type: none"> Drain water from refrigerant or replace refrigerant. Replace liquid tank.

Low-pressure Side Becomes Negative

INSUFFICIENT COOLING

< SYMPTOM DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
<p>F Low-pressure side becomes negative.</p> 	<p>Liquid tank or front/rear side of expansion valve's pipe is frosted or dewed.</p>	<p>High-pressure side is closed and refrigerant does not flow. ↓ Expansion valve or liquid tank is frosted.</p>	<p>Leave the system at rest until no frost is present. Start it again to check whether or not the malfunction is caused by water or foreign particles.</p> <ul style="list-style-type: none"> • If water is the cause, initially cooling is okay. Then the water freezes causing a blockage. Drain water from refrigerant or replace refrigerant. • If due to foreign particles, remove expansion valve and remove the particles with dry and compressed air (not shop air). • If either of the above methods cannot correct the malfunction, replace expansion valve. • Replace liquid tank. • Check oil for contamination.

INSUFFICIENT HEATING**Component Function Check**

INFOID:000000004427545

SYMPTOM: Insufficient heating

INSPECTION FLOW**1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - TEMPERATURE INCREASE**

1. Rotate blower control dial clockwise.
2. Turn the temperature control dial clockwise to maximum heat.
3. Check for hot air at discharge air outlets.

Can the symptom be duplicated?

YES >> GO TO 2.

NO >> Perform complete operational check. Refer to [HAC-77, "Operational Check"](#).**2. CHECK FOR SERVICE BULLETINS**

Check for any service bulletins.

>> GO TO 3.

3. CHECK ENGINE COOLING SYSTEM

1. Check for proper engine coolant level. Refer to [CO-11, "System Inspection"](#) (QR25DE) or [CO-39, "System Inspection"](#) (VQ40DE).
2. Check hoses for leaks or kinks.
3. Check radiator cap. Refer to [CO-11, "System Inspection"](#) (QR25DE) or [CO-39, "System Inspection"](#) (VQ40DE).
4. Check for air in cooling system.

>> GO TO 4.

4. CHECK AIR MIX DOOR OPERATION

Check the operation of the air mix door.

Is the inspection result normal?

YES >> GO TO 5.

NO >> Check the air mix door motor circuit. Refer to [HAC-95, "Air Mix Door Motor Component Function Check"](#).**5. CHECK AIR DUCTS**

Check for disconnected or leaking air ducts.

Is the inspection result normal?

YES >> GO TO 6.

NO >> Repair all disconnected or leaking air ducts.

6. CHECK HEATER HOSE TEMPERATURES

1. Start engine and warm it up to normal operating temperature.
2. Touch both the inlet and outlet heater hoses.

Is the inspection result normal?

YES >> Hot inlet hose and a warm outlet hose: GO TO 7.

NO >> Both hoses warm: GO TO 8.

7. CHECK ENGINE COOLANT SYSTEMCheck engine coolant temperature sensor. Refer to [EC-126, "Component Inspection"](#) (QR25DE) or [EC-580, "Component Inspection"](#) (VQ40DE).Is the inspection result normal?

YES >> System OK.

NO >> Repair or replace as necessary. Retest.

INSUFFICIENT HEATING

< SYMPTOM DIAGNOSIS >

[MANUAL A/C (TYPE 2)]

8. CHECK HEATER HOSES

Check heater hoses for proper installation.

Is the inspection result normal?

YES >> System OK.

- NO >> 1. Back flush heater core.
2. Drain the water from the system.
3. Refill system with new engine coolant. Refer to [CO-12. "Changing Engine Coolant"](#) (QR25DE) or [CO-40. "Changing Engine Coolant"](#) (VQ40DE).
4. GO TO 9 to retest.

9. CHECK HEATER HOSE TEMPERATURES

1. Start engine and warm it up to normal operating temperature.
2. Touch both the inlet and outlet heater hoses.

Is the inspection result normal?

YES >> System OK.

- NO >> Replace heater core. Refer to [VTL-16. "Removal and Installation"](#).

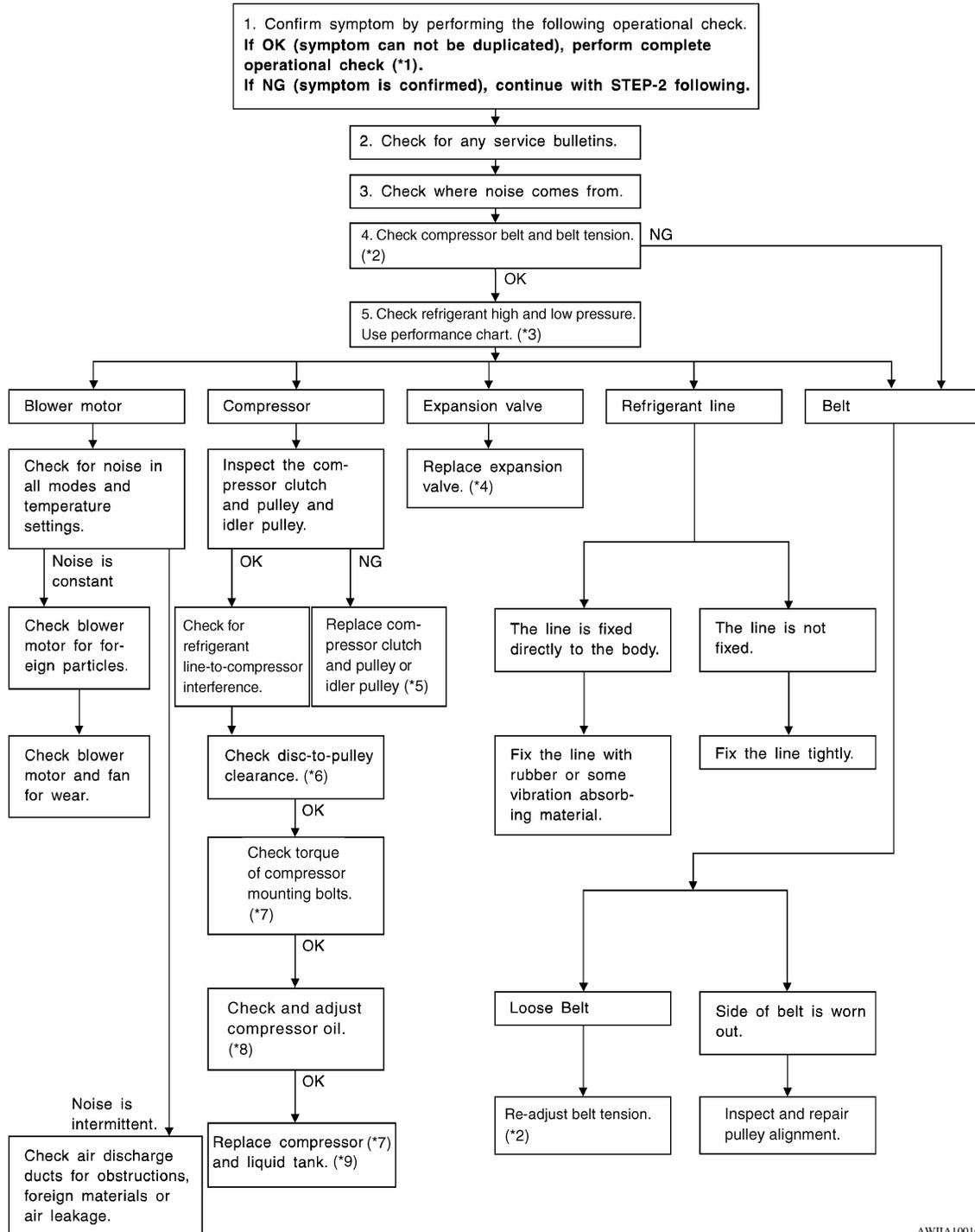
NOISE

Component Function Check

INFOID:000000004448950

SYMPTOM: Noise

INSPECTION FLOW



AWHIA1001GB

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NOISE

< SYMPTOM DIAGNOSIS >

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- | | | |
|--|--|--|
| *1 HAC-6. "Operational Check" | *2 EM-14. "Checking Drive Belts" (QR25DE) or EM-126. "Checking Drive Belts" (VQ40DE) | *3 HAC-132. "Performance Chart" |
| *4 HA-45. "Removal and Installation for Expansion Valve" | *5 HA-35. "Removal and Installation for Compressor Clutch" | *6 HA-35. "Removal and Installation for Compressor Clutch" |
| *7 HA-33. "Removal and Installation for Compressor" | *8 HA-22. "Maintenance of Oil Quantity in Compressor" | *9 HA-43. "Removal and Installation for Condenser" |

PRECAUTION

PRECAUTIONS

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

INFOID:000000004427547

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Working with HFC-134a (R-134a)

INFOID:000000004427548

WARNING:

- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. If the refrigerants are mixed compressor failure is likely to occur. Refer to [HA-3, "Contaminated Refrigerant"](#). To determine the purity of HFC-134a (R-134a) in the vehicle and recovery tank, use Refrigerant Recovery/Recycling Recharging equipment and Refrigerant Identifier.
- Use only specified oil for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If oil other than that specified is used, compressor failure is likely to occur.
- The specified HFC-134a (R-134a) oil rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
 - When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
 - When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
 - Only use the specified oil from a sealed container. Immediately reseal containers of oil. Without proper sealing, oil will become moisture saturated and should not be used.
 - Avoid breathing A/C refrigerant and oil vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from the A/C system using certified service equipment meeting requirements of SAE J2210 [HFC-134a (R-134a) recycling equipment], or J2209 [HFC-134a (R-134a) recycling equipment], If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and oil manufacturers.
 - Do not allow A/C oil to come in contact with styrofoam parts. Damage may result.

CONTAMINATED REFRIGERANT

If a refrigerant other than pure HFC-134a (R-134a) is identified in a vehicle, your options are:

- Explain to the customer that environmental regulations prohibit the release of contaminated refrigerant into the atmosphere.
- Explain that recovery of the contaminated refrigerant could damage your service equipment and refrigerant supply.
- Suggest the customer return the vehicle to the location of previous service where the contamination may have occurred.
- If you choose to perform the repair, recover the refrigerant using only **dedicated equipment and containers. Do not recover contaminated refrigerant into your existing service equipment.** If your facility does

PRECAUTIONS

[MANUAL A/C (TYPE 2)]

< PRECAUTION >

not have dedicated recovery equipment, you may contact a local refrigerant product retailer for available service. This refrigerant must be disposed of in accordance with all federal and local regulations. In addition, replacement of all refrigerant system components on the vehicle is recommended.

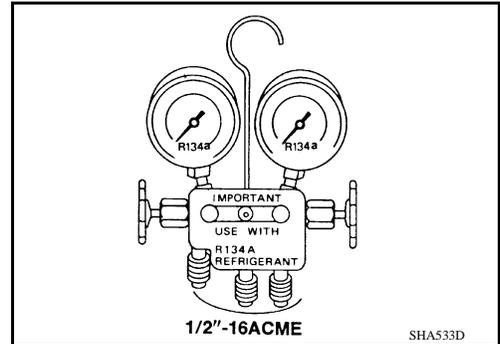
- If the vehicle is within the warranty period, the air conditioner warranty is void. Please contact NISSAN Customer Affairs for further assistance.

Precaution for Service Equipment

INFOID:000000004427549

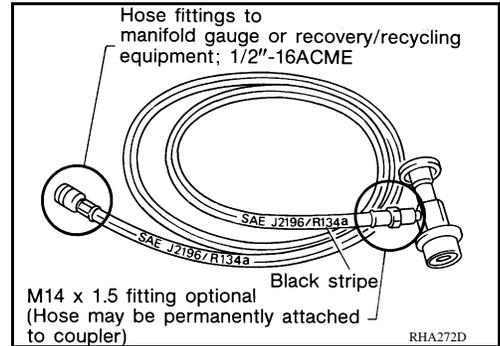
MANIFOLD GAUGE SET

Be certain that the gauge face indicates R-134a or 134a. Make sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) along with specified oil.



SERVICE HOSES

Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive shut-off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.



SERVICE COUPLERS

Never attempt to connect HFC-134a (R-134a) service couplers to a CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

Shut-off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close

