ENGINE LUBRICATION & COOLING SYSTEMS

SECTION LC

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Precautions

SUPPLEMENTAL RESTRAINT SYSTEM (SRS) "AIR BAG" AND "SEAT BELT PRE-TENSIONER"

GI

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and in the instrument panel on the passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness, and spiral cable.

MA

The vehicle (except Crew Cab model) is equipped with a passenger air bag deactivation switch. Because no rear seat exists where a rear-facing child restraint can be placed, the switch is designed to turn off the passenger air bag so that a rear-facing child restraint can be used in the front passenger seat. The switch is located in the center of the instrument panel, near the ashtray. When the switch is turned to the ON position, the passenger air bag is enabled and could inflate in a frontal collision. When the switch is turned to the OFF position, the passenger air bag is disabled and will not inflate in a frontal collision. A passenger air bag OFF indicator on the instrument panel lights up when the passenger air bag is switched OFF. The driver air bag always remains enabled and is not affected by the passenger air bag deactivation switch.

EM

Information necessary to service the system safely is included in the RS section of this Service Manual.

To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized NISSAN dealer.

Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.

Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. Spiral cable and wiring harnesses (except "SEAT BELT PRE-TENSIONER") covered with yellow insulation either just before the harness connectors or for the complete harness are related to the SRS.

TF

The vehicle (except Crew Cab model) is equipped with a passenger air bag deactivation switch which can be operated by the customer. When the passenger air bag is switched OFF, the passenger air bag is disabled and will not inflate in a frontal collision. When the passenger air bag is switched ON, the passenger air bag is enabled and could inflate in a frontal collision. After SRS maintenance or repair, make sure the passenger air bag deactivation switch is in the same position (ON or OFF) as when the vehicle arrived for service.

Inner side ot Groove ∠Bolt hole SEM164F

Groove

LIQUID GASKET APPLICATION PROCEDURE

1. Use a scraper to remove all traces of old liquid gasket from mating surfaces and grooves. Also, completely clean any oil from these areas.

Apply a continuous bead of liquid gasket to mating surfaces. Use Genuine RTV Silicone Sealant Part No. 999MP-A7007 or

ST

For oil pan, be sure liquid gasket diameter is 3.5 to 4.5 mm (0.138 to 0.177 in).

For areas except oil pan, be sure liquid gasket diameter is 2.0 to 3.0 mm (0.079 to 0.118 in).

BT

Apply liquid gasket around the inner side of bolt holes (unless otherwise specified).

HA

Assembly should be done within 5 minutes after coating.

SC

Wait at least 30 minutes before refilling engine oil and engine coolant.

Inner side

AEM080





Preparation

SPECIAL SERVICE TOOLS

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

=NELC0142

Tool number (Kent-Moore No.) Tool name	Description	
(J34301-C) Oil pressure gauge set 1: (J34301-1) Oil pressure gauge 2: (J34301-2) Hoses 3: (J34298) Adapter 4: (J34282-1) Adapter 5: (790-301-1230-A) 60° adapter 6: (J34301-15) Square socket	3 4 2 2 AAT896	Measuring oil pressure Maximum measuring range: 1,379 kPa (14 kg/cm², 200 psi)
WS39930000 (—) Tube presser	NT052	Pressing the tube of liquid gasket
KV10115801 (J38956) Oil filter wrench	14 faces, Inner span: 64.3 mm (2.531 in) (Face to opposite face)	Removing oil filter

Lubrication Circuit

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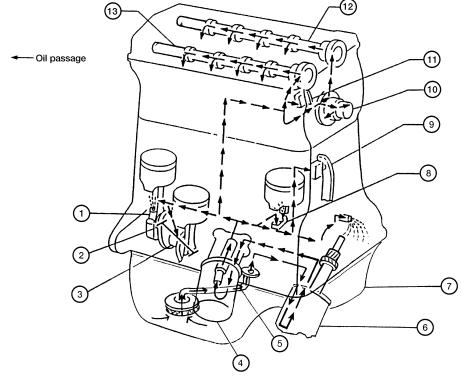
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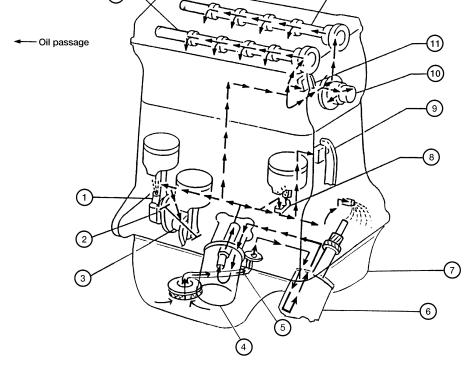
BR

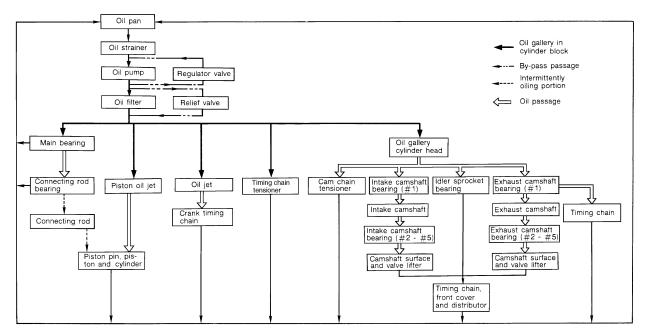
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BT

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ALC116

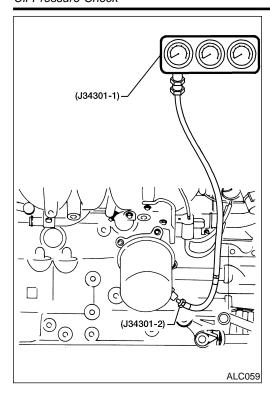
- Connecting rod
- Connecting rod bearing 2.
- Main bearing 3.
- 4. Oil filter
- Oil strainer 5.

- Oil pump 6.
- 7. Oil pan
- Piston oil jet 8.
- Timing chain tensioner 9.
- 10. Idler sprocket
- 11. Upper timing chain tensioner
- 12. Exhaust camshaft
- 13. Intake camshaft

SC

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NELC0144



Oil Pressure Check

WARNING:

- Be careful not to burn yourself, as the engine and oil may
- For M/T models, put gearshift lever in Neutral "N" position. For A/T models, put selector lever in Park "P" posi-
- Check oil level.
- Remove oil pressure switch.
- Install pressure gauge.
- 4. Start engine and warm it up to normal operating temperature.
- Check oil pressure with engine running under no-load. 5.

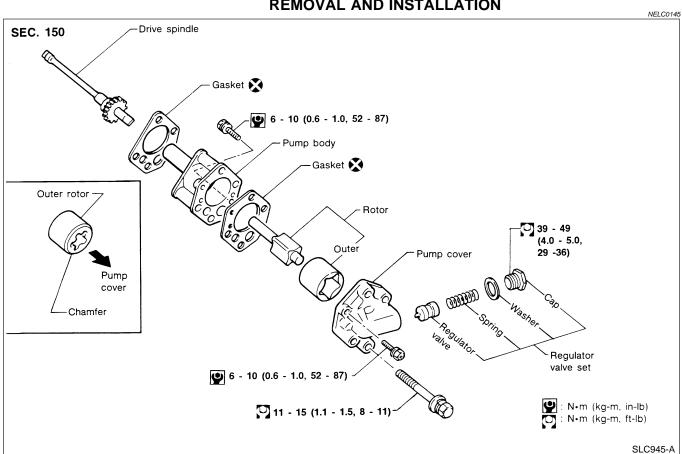
Engine speed	Approximate discharge pressure
Idle speed	More than 78 kPa (0.8 kg/cm ² , 11 psi)
3,000 rpm	412 - 481 kPa (4.2 - 4.9 kg/cm ² , 60 - 70 psi)

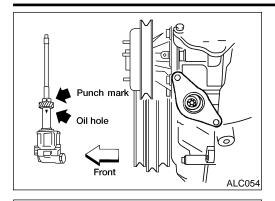
- If difference is extreme, check oil passage and oil pump for oil leaks.
- Install oil pressure switch with sealant.

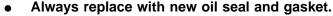
: 12.25 - 17.25 N·m (1.3 - 1.7 kg-m, 9 - 12 ft-lb)

Oil Pump

REMOVAL AND INSTALLATION





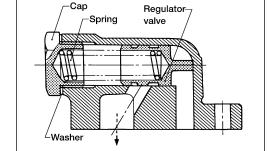


- When removing oil pump, turn crankshaft so that No. 1 piston is at TDC on its compression stroke.
- When installing oil pump, apply engine oil to gears, then align punch mark on drive spindle and oil hole on oil pump.



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Oil filter body

Relief valve

Screw

Packing

Filtering paper

REGULATOR VALVE INSPECTION

- Visually inspect components for wear and damage. Check oil pressure regulator valve sliding surface and valve
- spring. Coat regulator valve with engine oil. Check that it falls
 - smoothly into the valve hole by its own weight.
- Replace regulator valve set or oil pump assembly, if damaged.



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SAN PARTS

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AT The oil filter is a small, full-flow cartridge type and is provided with a relief valve.

TF

Use Tool KV10115801 (J38956) for removing oil filter.

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Standard clearance:

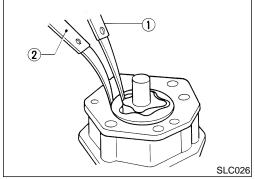
NELC0148

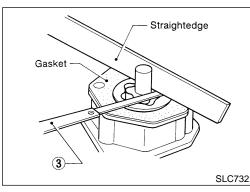
Using a feeler gauge, check the following clearances.

Unit: mm (in)

Rotor tip clearance 1	Less than 0.12 (0.0047)
Outer rotor to body clearance 2	0.15 - 0.21 (0.0059 - 0.0083)
Side clearance (with gasket) 3	0.04 - 0.100 (0.0016 - 0.0039)

- If the tip clearance (1) exceeds the limit, replace rotor set.
- If body to rotor clearances (2, 3) exceed the limit, replace oil pump assembly.







Service Data and Specifications (SDS)

Service Data and Specifications (SDS)

OIL PRESSURE CHECK

	NELC0149
Engine speed	Approximate discharge pressure
Idle speed	More than 78 kPa (0.8 kg/cm², 11 psi)
3,000 rpm	412 - 481 kPa (4.2 - 4.9 kg/cm², 60 - 70 psi)

REGULATOR VALVE

Unit: mm (in)

Regulator valve to oil pump cover clearance	0.040 - 0.097 (0.0016 - 0.0038)

OIL PUMP

Unit: mm (in)

Rotor tip clearance	Less than 0.12 (0.0047)
Outer rotor to body clearance	0.15 - 0.21 (0.0059 - 0.0083)
Side clearance (with gasket)	0.04 - 0.100 (0.0016 - 0.0039)



Precautions

SUPPLEMENTAL RESTRAINT SYSTEM (SRS) "AIR BAG" AND "SEAT BELT PRE-TENSIONER"

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The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and in the instrument panel on the passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness, and spiral cable.

MA

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Inner side ot Groove ∠Bolt hole SEM164F

LIQUID GASKET APPLICATION PROCEDURE

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Apply a continuous bead of liquid gasket to mating surfaces. Use Genuine RTV Silicone Sealant Part No. 999MP-A7007 or

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For oil pan, be sure liquid gasket diameter is 3.5 to 4.5 mm (0.138 to 0.177 in).

For areas except oil pan, be sure liquid gasket diameter is 2.0 to 3.0 mm (0.079 to 0.118 in).

BT

Apply liquid gasket around the inner side of bolt holes (unless otherwise specified).

HA

Assembly should be done within 5 minutes after coating.

SC

Wait at least 30 minutes before refilling engine oil and engine coolant.





Preparation

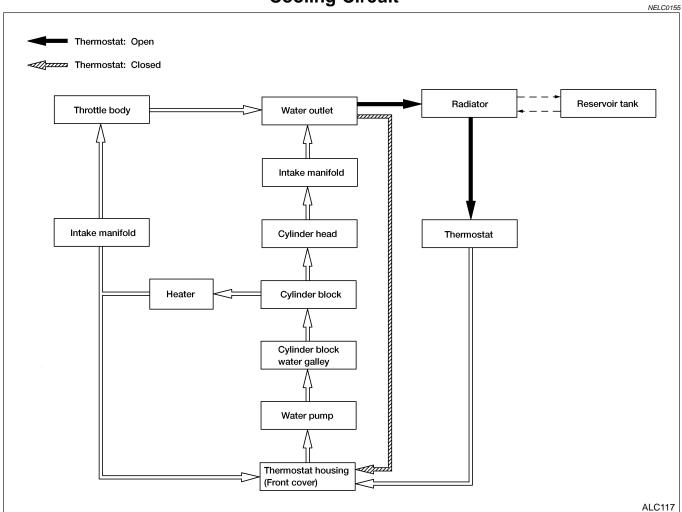
SPECIAL SERVICE TOOLS

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

=NELC0154

Tool number (Kent-Moore No.) Tool name	Description	
EG17650301 (J33984-A) Radiator cap tester adapter	C + b a + 1 + a NT564	Adapting radiator cap tester to radiator filler neck a: 28 (1.10) dia. b: 31.4 (1.236) dia. c: 41.3 (1.626) dia. Unit: mm (in)
WS39930000 (—) Tube presser	NT052	Pressing the tube of liquid gasket

Cooling Circuit





System Check

WARNING:

NELC0156

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

MA

Wrap a thick cloth around the radiator cap. Slowly turn it a quarter turn to allow built-up pressure to escape. Carefully remove the radiator cap by turning it all the way.

CHECKING COOLING SYSTEM HOSES

NELC0156S01

Check hoses for the following:

- Improper attachment
- Leaks
- Cracks
- Damage
- Chafing
- Deterioration

LC

CHECKING RADIATOR

Check radiator for mud or clogging. If necessary, clean radiator as follows.

MT

- Be careful not to bend or damage the radiator fins.
- When radiator is cleaned without removal, remove all surrounding parts such as cooling fan, radiator shroud and horns.
 - Tape the harness connectors to prevent water from entering. AT
- Apply water by hose to the back side of the radiator core vertically downward.
 - TF
- 2. Apply water again to all radiator core surfaces once per minute. Stop washing when water flows clear coming out of the radia-3.
- PD
- Blow air into the back side of radiator core vertically downward.
- Use compressed air lower than 490 kPa (5 kg/cm², 71 psi) and AX keep the air hose end more than 30 cm (11.8 in) away from the core.
 - SU
- Blow air again into all the radiator core surfaces once per minute until no water sprays out and the core is dry.

ST

CHECKING COOLING SYSTEM FOR LEAKS

To check for leakage, apply pressure to the cooling system with a radiator cap tester.

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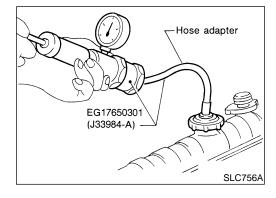
Testing pressure:

157 kPa (1.6 kg/cm², 23 psi)

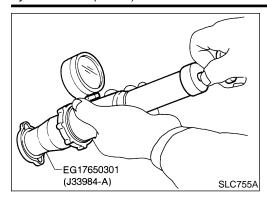
SC

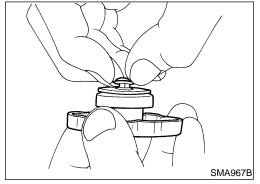
Higher pressure than specified may cause radiator damage.

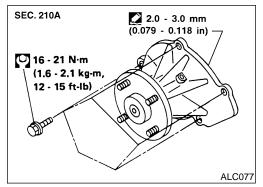
EL



System Check (Cont'd)







CHECKING RADIATOR CAP

To check radiator cap, apply pressure to radiator cap with a radiator cap tester.

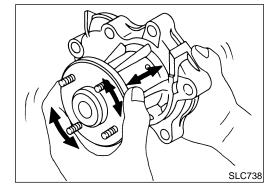
> Radiator cap relief pressure: **Standard** 78 - 98 kPa (0.8 - 1.0 kg/cm², 11 - 14 psi) Limit 59 - 98 kPa (0.6 - 1.0 kg/cm², 9 - 14 psi)

Pull the negative pressure valve to open it. Check that it closes completely when released.

Water Pump REMOVAL

CAUTION:

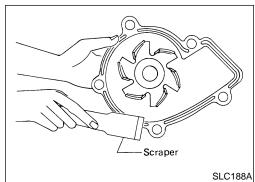
- When removing water pump assembly, be careful not to get coolant on drive belts.
- Water pump cannot be disassembled and should be replaced as a unit.
- After installing water pump, connect hose and clamp securely. Check for leaks using radiator cap tester.
- Drain coolant from engine. Refer to MA-17, "Changing Engine Coolant".
- Remove fan coupling with fan.
- Remove power steering pump drive belt, generator drive belt and A/C compressor drive belt.
- Remove water pump.



INSPECTION

NELC0157

- Check body assembly for rust or corrosion.
- Check for rough operation due to excessive end play.



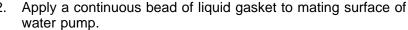
INSTALLATION

Use a scraper to remove liquid gasket from water pump.

Also remove traces of liquid gasket from mating surface of cylinder block.



MA



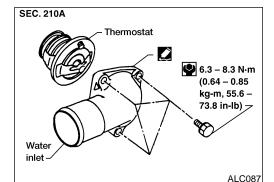
Use Genuine RTV Silicone Sealant Part No. 999MP-A7007

or equivalent. Fill the radiator with coolant. Refer to MA-17, "Changing Engine

Install drive belts. Refer to MA-16, "Checking Drive Belts".

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Thermostat REMOVAL

AT

Be careful not to spill coolant over engine compartment. Use a rag to absorb coolant.

TF

- Drain coolant from engine. Refer to MA-17, "Changing Engine Coolant".
 - Remove air cleaner and air duct assembly.

PD

- Remove water hose from water inlet housing.

Remove water inlet housing, then take out thermostat.

AX

INSPECTION

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Check valve seating condition at normal room temperature. It should seat tightly.

Check valve opening temperature and valve lift.

Valve opening temperature 76.5°C (170°F) Valve lift More than 8 mm/90°C (0.31 in/194°F)

Check if valve closes at 5°C (9°F) below valve opening temperature.

INSTALLATION



Use a scraper to remove old liquid gasket from water inlet.

HA

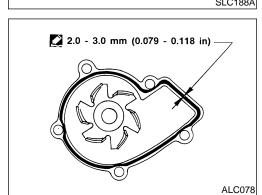
Also remove traces of liquid gasket from mating surface of front cover.

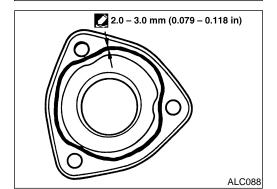
Apply a continuous bead of liquid gasket to mating surface of water inlet.

SC

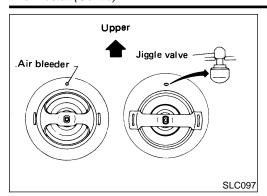
Use Genuine RTV Silicone Sealant Part No. 999MP-A7007 or equivalent.

EL





Thermostat (Cont'd)



- 3. Install thermostat with jiggle valve or air bleeder at upper side.
- 4. Install water inlet housing.
- 5. Install water hose to water inlet housing.
- Install air cleaner and air duct assembly.
- Refill engine coolant. Refer to MA-17, "Changing Engine Coolant".
- After installation, run engine for a few minutes and check for leaks.

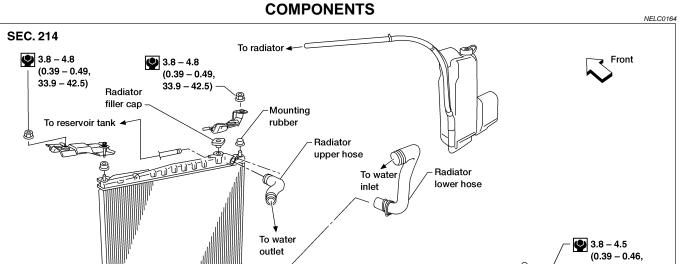
Radiator

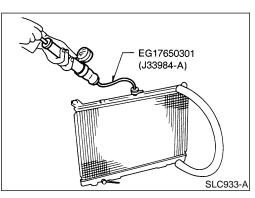
REMOVAL AND INSTALLATION

NELC0163

- 1. Remove under cover.
- Drain coolant from radiator. Refer to MA-17, "Changing Engine Coolant".
- 3. Disconnect upper and lower radiator hoses.
- 4. Remove air cleaner and air duct assembly.
- 5. Remove lower radiator shroud.
- Remove radiator shroud.
- 7. Remove A/T oil cooler hoses (A/T models only).
- 8. Disconnect coolant reservoir hose.
- 9. Remove radiator.
- After replacing radiator, install all parts in reverse order of removal.
- 11. Refill engine coolant. Refer to **MA-17**, "Changing Engine Coolant".
- After installation, run engine for a few minutes, and check for leaks.

33.9 - 39.9)





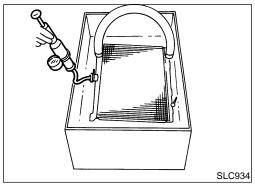
Mounting rubber

0.8 - 1.6 (0.08 - 0.16, 6.9 - 13.9)

 igselen Radiator drain plug

Radiator

N·m (kg-m, in-lb)N·m (kg-m, ft-lb)



INSPECTION

A/T oil cooler hoses

Radiator upper shroud

1. Apply pressure with Tool.

Specified pressure value: 157 kPa (1.6 kg/cm², 23 psi)

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0

Radiator lower shroud

2. Check for leakage.

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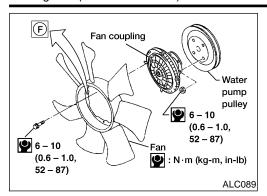
BT

HA

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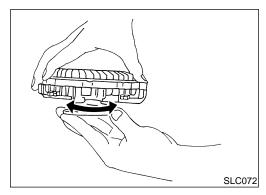
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Cooling Fan (Crankshaft driven)



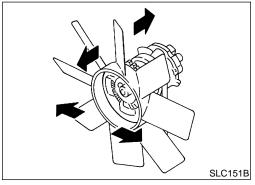
Cooling Fan (Crankshaft driven) REMOVAL AND INSTALLATION

- Do not release the drive belt tension by removing the fan/water pump pulley.
- Fan coupling cannot be disassembled and should be replaced as a unit. If front mark F is present, install fan so that side marked F faces the front.
- Install the drive belt only after the fan and fan coupling to water pump flange bolts/nuts have been properly torqued.
- Proper alignment of these components is essential. Improper alignment will cause them to wobble and may eventually cause the fan to separate from the water pump, causing extensive damage.



INSPECTION

Check fan coupling for rough operation, oil leakage and bent bimetal.



After assembly, verify the fan does not wobble or flap while the engine is running.

WARNING:

When the engine is running, keep hands and clothing away from moving parts such as drive belts and fan.

Refilling Engine Coolant

For details on refilling engine coolant, refer to MA-17, "Changing Engine Coolant".

KA24DE

Overheating Cause Analysis

		Overheating	Cause Analysis	=NELC0169	
	Sym	nptom	Check items		- G
		Water pump malfunction	Worn or loose drive belt		
		Thermostat stuck closed	_		
	Poor heat transfer	Damaged fins	Dust contamination or paper clogging	_	
			Mechanical damage		ı
		Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)		
		Fan coupling does not operate			
	Reduced air flow	High resistance to fan rotation	_	_	
		Damaged fan blades			
	Damaged radiator shroud —		_	_	
Cooling sys-	Improper coolant mixture ratio		_	_	
em parts nalfunction	Poor coolant quality	_	_	_	
			Cooling hose	Loose clamp	
			Cooling nose	Cracked hose	
			Water pump	Poor sealing	
		Coolant leaks	Radiator cap	Loose	
			Τασιαίοι σαρ	Poor sealing	
	Insufficient coolant			O-ring for damage, deterioration or improper fitting	
			Radiator	Cracked radiator tank	
				Cracked radiator core	
			Reservoir tank	Cracked reservoir tank	
			Exhaust gas leaks into	Cylinder head deterioration	
		Overflowing reservoir tank	cooling system	Cylinder head gasket deterioration	

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	Symptom		Check items		
				High engine rpm under no- load	
			Abusive driving	Driving in low gear for extended time	
				Driving at extremely high speed	
Except cool-	_	Overload on engine	Powertrain system mal- function		
			Installed improper size wheels and tires	_	
ing system parts mal-			Dragging brakes		
function			Improper ignition timing		
	Blocked or restricted air flow	Blocked bumper	_		
		Blocked radiator grille	Installed car brassiere		
			Mud contamination or paper clogging	_	
		Blocked radiator	_		
		Blocked condenser			
		Installed large fog lamp	_		

Service Data and Specifications (SDS)

THERMOSTAT

NELC0170

Valve opening temperature	76.5°C (170°F)
Valve lift	More than 8 mm/90°C (0.31 in/194°F)

RADIATOR

Unit: kPa (kg/cm², psi)

0 "	Standard	78 - 98 (0.8 - 1.0, 11 - 14)	
Cap relief pressure	Limit	59 - 98 (0.6 - 1.0, 9 - 14)	
Leakage test pressure		157 (1.6, 23)	

Precautions

Precautions

SUPPLEMENTAL RESTRAINT SYSTEM (SRS) "AIR BAG" AND "SEAT BELT PRE-TENSIONER"

GI

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and in the instrument panel on the passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness, and spiral cable.

MA

EM

The vehicle (except Crew Cab model) is equipped with a passenger air bag deactivation switch. Because no rear seat exists where a rear-facing child restraint can be placed, the switch is designed to turn off the passenger air bag so that a rear-facing child restraint can be used in the front passenger seat. The switch is located in the center of the instrument panel, near the ashtray. When the switch is turned to the ON position, the passenger air bag is enabled and could inflate in a frontal collision. When the switch is turned to the OFF position, the passenger air bag is disabled and will not inflate in a frontal collision. A passenger air bag OFF indicator on the instrument panel lights up when the passenger air bag is switched OFF. The driver air bag always remains enabled and is not affected by the passenger air bag deactivation switch.

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Information necessary to service the system safely is included in the **RS section** of this Service Manual.

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WARNING:

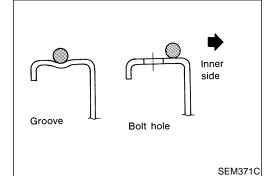
 To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized NISSAN dealer.

 Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.

 Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. Spiral cable and wiring harnesses (except "SEAT BELT PRE-TENSIONER") covered with yellow insulation either just before the harness connectors or for the complete harness are related to SRS.

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• The vehicle (except Crew Cab model) is equipped with a passenger air bag deactivation switch which can be operated by the customer. When the passenger air bag is switched OFF, the passenger air bag is disabled and will not inflate in a frontal collision. When the passenger air bag is switched ON, the passenger air bag is enabled and could inflate in a frontal collision. After SRS maintenance or repair, make sure the passenger air bag deactivation switch is in the same position (ON or OFF) as when the vehicle arrived for service.



LIQUID GASKET APPLICATION PROCEDURE

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 Use a scraper to remove all traces of old liquid gasket from mating surface and grooves. Also, completely clean any oil from these areas.

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 Apply a continuous bead of liquid gasket to mating surfaces. (Use Genuine RTV Silicone Sealant Part No. 999MP-A7007 or equivalent.)

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Be sure liquid gasket is 3.5 to 4.5 mm (0.138 to 0.177 in) diameter (for oil pan).

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 Be sure liquid gasket is 2.0 to 3.0 mm (0.079 to 0.118 in) diameter (in areas except oil pan).

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3. Apply liquid gasket around the inner side of bolt holes (unless otherwise specified).

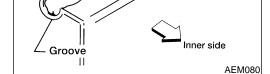
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Assembly should be done within 5 minutes after coating.

Wait at least 30 minutes before refilling engine oil and engine coolant.

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Preparation

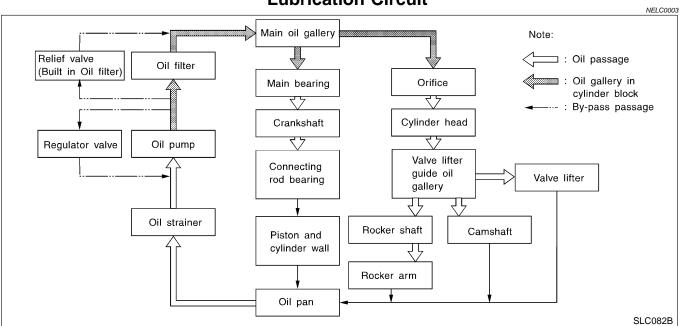
SPECIAL SERVICE TOOLS

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

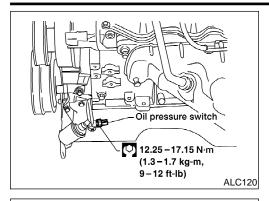
=NELC0002

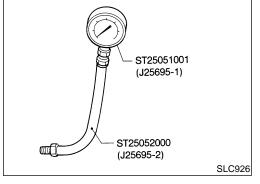
Tool number (Kent-Moore No.) Tool name	Description	
ST25051001 (J25695-1) Oil pressure gauge	PF1/4x19/in	Measuring oil pressure Maximum measuring range: 2,452 kPa (25 kg/cm², 356 psi)
	NT558	
ST25052000 (J25695-2) Hose	PS1/4x19/in	Adapting oil pressure gauge to cylinder block
	NT559	
KV10115801 (J38956) Oil filter wrench	14 faces, Inner span: 64.3 mm (2.531 in) (Face to opposite face)	Removing oil filter
	NT362	
WS39930000 (—) Tube presser		Pressing the tube of liquid gasket
	NT052	

Lubrication Circuit



Oil Pressure Check





Oil Pressure Check

WARNING:

Be careful not to burn yourself, as the engine and oil may



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- Oil pressure check should be done in "Neutral position" (M/T) or "Parking position" (A/T).
- Check oil level.
- Remove oil pressure switch.



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- Install pressure gauge.
- Start engine and warm it up to normal operating temperature.
- Check oil pressure with engine running under no-load. 5.

'	
Engine speed rpm	Approximate discharge pressure kPa (kg/cm², psi)
Idle speed	More than 59 (0.6, 9)
2,000	412 - 451 (4.2 - 4.6, 60 - 65)

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If difference is extreme, check oil passage and oil pump for oil leaks.

6. Install oil pressure switch with sealant.

(1.3 – 1.7 kg-m, 9 – 12 ft-lb)



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Oil Pump

REMOVAL AND INSTALLATION



- Drain engine oil.
- Drain engine coolant from drain plug on radiator.
- Remove air duct (from mass air flow sensor to throttle body).
- Remove cooling fan.
- Remove radiator hoses (upper and lower) and fan shroud. Refer to "Radiator", LC-32.
- Remove drive belts. Refer to MA-25, "Checking Drive Belts".
- Remove crankshaft pulley and front upper and lower belt covers. Refer to EM-83, "TIMING BELT".
- Remove oil pan. Refer to EM-80, "OIL PAN".
- Remove oil strainer.
- 10. Remove oil pump assembly.

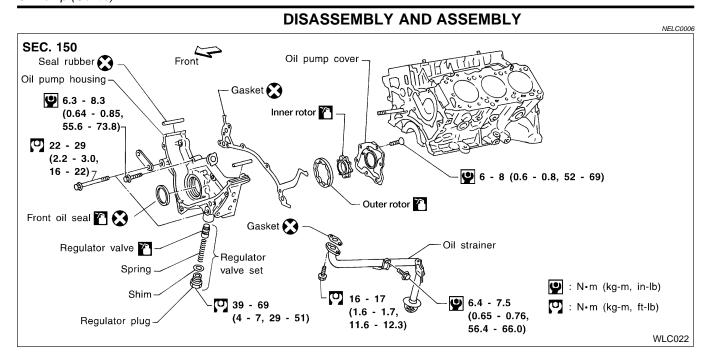
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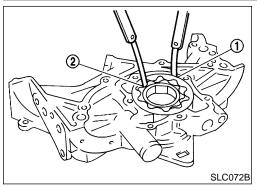
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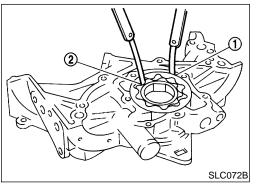


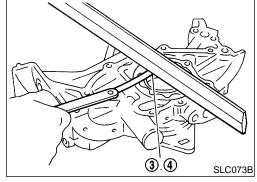
- Always replace with new oil seal and gasket.
- When installing oil pump, apply engine oil to inner and outer rotors.
- Be sure that O-ring is properly installed.

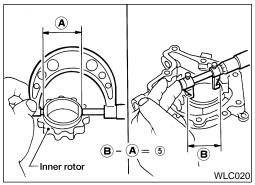
VG33E AND VG33ER

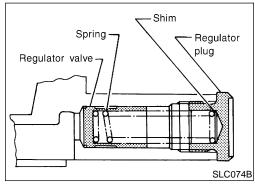
Oil Pump (Cont'd)

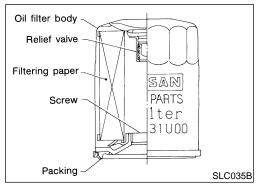












INSPECTION

Using a feeler gauge, straightedge and micrometers, check the following clearances:

Body to outer rotor radial clearance 1 0.114 - 0.200 (0.0045 - 0.0079) Inner rotor to outer rotor tip clearance Below 0.18 (0.0071) Body to inner rotor axial clearance 3 0.05 - 0.09 (0.0020 - 0.0035) Body to outer rotor axial clearance 4 0.050 - 0.110 (0.0020 - 0.0043) Inner rotor to brazed portion of hous-0.045 - 0.091 (0.0018 - 0.0036) ing clearance 5



If body to rotor clearances (1, 3, 4, 5) exceed the limit, replace oil pump body assembly.

REGULATOR VALVE INSPECTION

Visually inspect components for wear and damage.

Check oil pressure regulator valve sliding surface and valve spring.

Coat regulator valve with engine oil. Check that it falls smoothly into the valve hole by its own weight.

If damaged, replace regulator valve set or oil pump assembly.

OIL FILTER

The oil filter is a small, full-flow cartridge type and is provided with a relief valve.

Use Tool KV10115801 (J38956) for removing oil filter.

Unit: mm (in)

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Oil Pump (Cont'd)

SEC. 150 • 253 Oil pressure switch 12.25 – 17.15 (1.3 – 1.7, 9 – 12) Oil filter Oil filter Oil filter (1.6 – 1.9, 12 – 14) (1.5 – 2.1, 11 – 15) Oil pump Oil filter ALC121

OIL FILTER BRACKET

NELC0010

- 1. Remove oil filter.
- 2. Disconnect oil pressure switch and connector.
- 3. Remove oil filter bracket.

VG33E AND VG33ER

Service Data and Specifications (SDS)

Service Data and Specifications (SDS)

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	=NELC0011
Engine speed rpm	Approximate discharge pressure kPa (kg/cm², psi)
Idle speed	More than 59 (0.6, 9)
2,000	412 - 451 (4.2 - 4.6, 60 - 65)

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REGULATOR VALVE

	NELC0012	
Unit:	mm (in)	

	()
Regulator valve to oil pump cover clearance	0.040 - 0.097 (0.0016 - 0.0038)



EM

OIL PUMP

	Velcoo13 Unit: mm (in)
Body to outer rotor radial clearance	0.114 - 0.200 (0.0045 - 0.0079)
Inner rotor to outer rotor tip clearance	Below 0.18 (0.0071)
Body to inner rotor axial clearance	0.05 - 0.09 (0.0020 - 0.0035)
Body to outer rotor axial clearance	0.050 - 0.110 (0.0020 - 0.0043)
Inner rotor to brazed portion of housing clearance	0.045 - 0.091 (0.0018 - 0.0036)



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Precautions

SUPPLEMENTAL RESTRAINT SYSTEM (SRS) "AIR BAG" AND "SEAT BELT PRE-TENSIONER"

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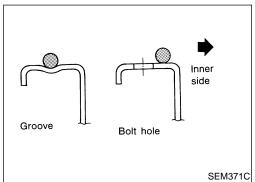
The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pretensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.

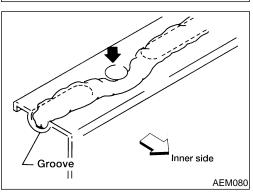
The vehicle (except Crew Cab model) is equipped with a passenger air bag deactivation switch. Because no rear seat exists where a rear-facing child restraint can be placed, the switch is designed to turn off the passenger air bag so that a rear-facing child restraint can be used in the front passenger seat. The switch is located in the center of the instrument panel, near the ashtray. When the switch is turned to the ON position, the passenger air bag is enabled and could inflate in a frontal collision. When the switch is turned to the OFF position, the passenger air bag is disabled and will not inflate in a frontal collision. A passenger air bag OFF indicator on the instrument panel lights up when the passenger air bag is switched OFF. The driver air bag always remains enabled and is not affected by the passenger air bag deactivation switch.

Information necessary to service the system safely is included in the RS section of this Service Manual.

WARNING.

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. Spiral cable and wiring harnesses (except "SEAT BELT PRE-TENSIONER") covered with yellow insulation either just before the harness connectors or for the complete harness are related to the SRS.
- The vehicle (except Crew Cab model) is equipped with a passenger air bag deactivation switch which can be operated by the customer. When the passenger air bag is switched OFF, the passenger air bag is disabled and will not inflate in a frontal collision. When the passenger air bag is switched ON, the passenger air bag is enabled and could inflate in a frontal collision. After SRS maintenance or repair, make sure the passenger air bag deactivation switch is in the same position (ON or OFF) as when the vehicle arrived for service.





LIQUID GASKET APPLICATION PROCEDURE

NELC0014

- 1. Use a scraper to remove all traces of old liquid gasket from mating surface and grooves. Also, completely clean any oil from these areas.
- Apply a continuous bead of liquid gasket to mating surfaces. Use Genuine RTV Silicone Sealant Part No. 999MP-A7007 or equivalent.
- Be sure liquid gasket is 3.5 to 4.5 mm (0.138 to 0.177 in) diameter (for oil pan).
- Be sure liquid gasket is 2.0 to 3.0 mm (0.079 to 0.118 in) diameter (in areas except oil pan).
- 3. Apply liquid gasket around the inner side of bolt holes (unless otherwise specified).
- 4. Assembly should be done within 5 minutes after coating.
- Wait at least 30 minutes before refilling engine oil and engine coolant.

Preparation

Preparation

SPECIAL SERVICE TOOLS

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.



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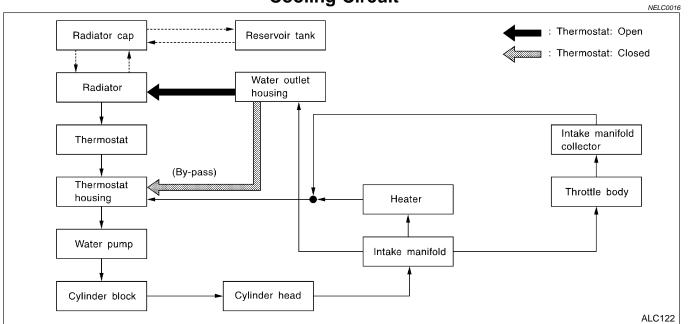
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Tool number (Kent-Moore No.) Tool name	Description			MA
EG17650301 (J33984-A) Radiator cap tester		<u>+</u> F=≈ <u>-</u> ∏ <u>+</u> , r	Adapting radiator cap tester to radiator filler neck a: 28 (1.10) dia.	EM
adapter	a ‡1]	'	b: 31.4 (1.236) dia. c: 41.3 (1.626) dia. Unit: mm (in)	LC
	NT564	ı	. ,	EC
WS39930000 (—) Tube presser			Pressing the tube of liquid gasket	FE
	NT052			CL

Cooling Circuit



System Check

WARNING:

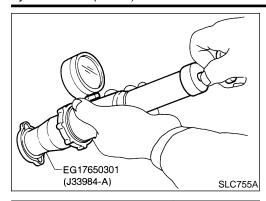
Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

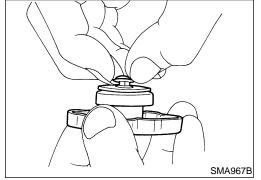
Wrap a thick cloth around the cap. Slowly turn it a quarter turn to allow built-up pressure to escape. Carefully remove the cap by turning it all the way.

CHECKING COOLING SYSTEM HOSES

NFLC0017

Check hoses for improper attachment, leaks, cracks, damage, loose connections, chafing and deterioration.







To check radiator cap, apply pressure to cap with a tester.

Radiator cap relief pressure:

Standard

78 - 98 kPa (0.8 - 1.0 kg/cm², 11 - 14 psi)

Limit

59 - 98 kPa (0.6 - 1.0 kg/cm², 9 - 14 psi)

Pull the negative pressure valve to open it. Check that it closes completely when released.

CHECKING RADIATOR

Check radiator for mud or clogging. If necessary, clean radiator as follows.

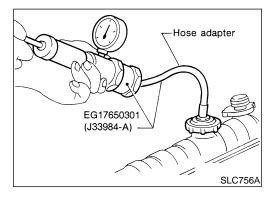
- Be careful not to bend or damage the radiator fins.
- When radiator is cleaned without removal, remove all surrounding parts such as cooling fan, radiator shroud and horns.
- Tape the harness connectors to prevent water from entering.
- Apply water by hose to the back side of the radiator core vertically downward.
- Apply water again to all radiator core surfaces once per minute.
- Stop washing when water flows clear coming out from the radiator.
- Blow air into the back side of radiator core vertically downward.
- Use compressed air lower than 490 kPa (5 kg/cm², 71 psi) and keep the air hose end more than 30 cm (11.8 in) away from the
- 5. Blow air again into all the radiator core surfaces once per minute until no water blows out and the core is dry.

CHECKING COOLING SYSTEM FOR LEAKS

To check for leakage, apply pressure to the cooling system with a tester.

Testing pressure: 157 kPa (1.6 kg/cm², 23 psi)

Higher pressure than specified may cause radiator damage.



Water Pump

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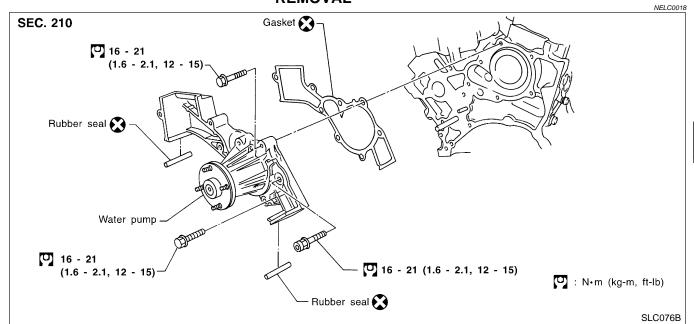
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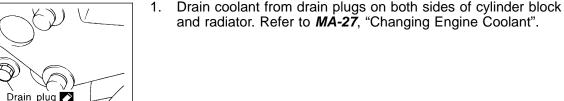
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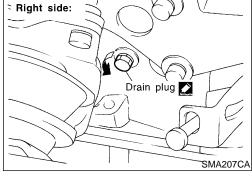
Water Pump REMOVAL

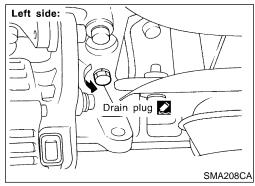


CAUTION:

- When removing water pump assembly, be careful not to get coolant on timing belt.
- Water pump cannot be disassembled and should be replaced as a unit.
- After installing water pump, connect hose and clamp securely, then check for leaks using radiator cap tester.
- To avoid deforming timing cover, make sure there is adequate clearance between it and the hose clamp.







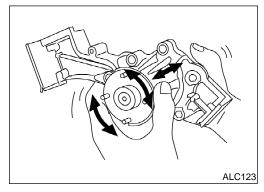
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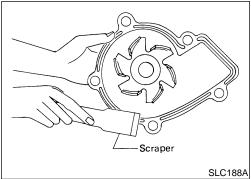
- Remove radiator hoses (upper and lower) and fan shroud. Refer to "Radiator", LC-32.
- 3. Remove drive belts. Refer to MA-25, "Checking Drive Belts".
- 4. Remove water pump pulley.
- Remove crankshaft pulley and front (upper and lower) belt cover. Refer to *EM-83*, "TIMING BELT".
- 6. Remove water pump.



INSPECTION

NEL COOL

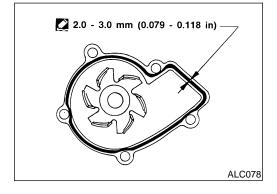
- 1. Check for badly rusted or corroded body assembly and vanes.
- 2. Check for rough operation due to excessive end play.



INSTALLATION

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- 1. Use a scraper to remove liquid gasket from water pump.
- Also remove traces of liquid gasket from mating surface of cylinder block.



- Apply a continuous bead of liquid gasket to mating surface of water pump.
- Use Genuine RTV Silicone Sealant Part No. 999MP-A7007 or equivalent.

When filling radiator with coolant, refer to *MA-27*, "Changing Engine Coolant".

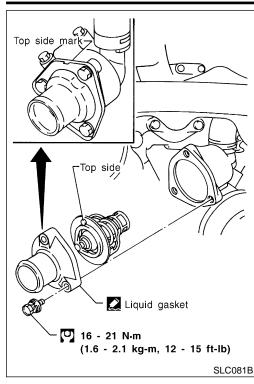
When installing drive belts, refer to MA-25, "Checking Drive Belts".

Thermostat REMOVAL

NELC0020

- 1. Drain engine coolant from drain plugs on radiator.
- 2. Remove radiator hoses (upper and lower) and fan shroud.
- 3. Remove drive belts.
- 4. Remove pulley bracket.
- 5. Remove water inlet and thermostat assembly.

Thermostat (Cont'd)



INSPECTION

Check valve seating condition at ordinary temperatures. It should seat tightly.

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Check valve opening temperature and valve lift.

 Description
 VG33E
 VG33ER

 Valve opening temperature °C (°F)
 82 (180)
 76.5 (170)

 Valve lift mm/°C (in/°F)
 More than 10/95 (0.39/203)

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. Then check if valve is closed at 5°C (9°F) below valve opening temperature.

INSTALLATION

Install thermostat with jiggle valve or air bleeder at upper side.

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2. When installing water inlet apply liquid gasket as shown.

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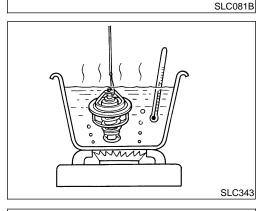
 After installation, run engine for a few minutes, and check for leaks.

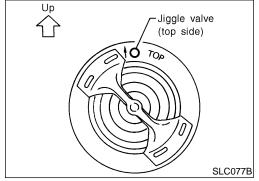
HA

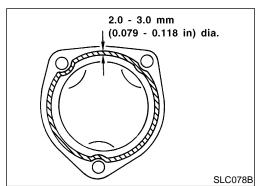
Be careful not to spill coolant over engine compartment. Use a rag to absorb coolant.

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Radiator

REMOVAL AND INSTALLATION

NELC0023

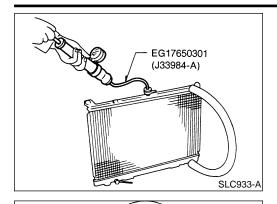
- 1. Remove under cover.
- 2. Drain coolant from radiator drain plug.
- 3. Remove air duct. (From mass air flow sensor to throttle body)
- 4. Disconnect radiator upper and lower hoses.
- 5. Remove A/T oil cooler hoses. (A/T model only)
- 6. Remove radiator lower shroud.
- 7. Disconnect reservoir tank hose.
- 8. Remove radiator.
- 9. After repairing or replacing radiator, install any part removed in reverse order of removal.
- 10. Refill the engine coolant. Refer to *MA-27*, "Changing Engine Coolant".
- After installation, run the engine until it reaches operating temperature and check the system for leaks.

COMPONENTS

NELC0024 **SEC. 214** 3.8 - 4.8 (0.39 - 0.49, 33.9 - 42.5) Front Mounting rubber Radiator upper hose Radiator filler cap (1.6 – 21 (1.6 – 2.1, 12 – 15) To reservoir tank ◄ Radiator lower hose 3.8 – 4.5 To water (0.39 - 0.46, 33.9 - 39.9)inlet To water outlet Radiator Mounting rubber A/T oil cooler hoses ∠Radiator drain plug 0.8 - 1.6 (0.08 - 0.16, 6.9 - 13.9) Radiator upper shroud Radiator lower shroud : N·m (kg-m, in-lb) : N·m (kg-m, ft-lb) WLC028

VG33E AND VG33ER

Radiator (Cont'd)



INSPECTION

1. Apply pressure with Tool.

Specified pressure value: 157 kPa (1.6 kg/cm², 23 psi) NELC0028

GI

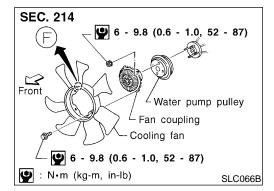
MA

2. Check for leakage.

GL

MT

AT



SLC934

Cooling Fan (Crankshaft driven) REMOVAL AND INSTALLATION

Do not release the drive belt tension by removing the fan/water pump pulley.

TF

Fan coupling cannot be disassembled and should be replaced as a unit. If front mark F is present, install fan so that side marked F faces the front.

PD

Install the drive belt only after the fan and fan coupling to water pump flange bolts/nuts have been properly torqued.

Proper alignment of these components is essential. Improper alignment will cause them to wobble and may eventually cause the fan to separate from the water pump causing extensive damage.

SU

ST

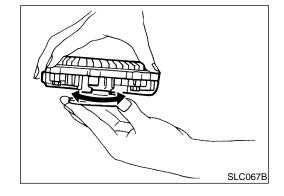
INSPECTION

Check fan coupling for rough operation, wobbling, oil leakage or bent bimetal.

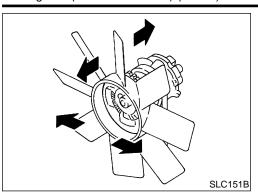
HA

SC





Cooling Fan (Crankshaft driven) (Cont'd)



After assembly, verify the fan does not wobble or flap while the engine is running.

WARNING:

 When the engine is running, keep hands and clothing away from moving parts such as drive belts and fan.

VG33E AND VG33ER

Refilling Engine Coolant

Refilling Engine Coolant

For details on refilling engine coolant, refer to "REFILLING ENGINE COOLANT", *MA-27*.

GI

MA

EM

LC

Overheating Cause Analysis

NELC0032

	Symptom		Check items		EG
		Water pump malfunction	_		
	Poor heat transfer	Thermostat stuck closed	_		
		Damaged fins	Dust contamination or paper clogging	_	
			Mechanical damage		
		Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)		
	Reduced air flow	Cooling fan does not operate			
		High resistance to fan rotation	_	_	
		Damaged fan blades			
	Damaged radiator shroud	_	_		
Cooling system parts malfunction	Improper coolant mixture ratio	_	_	_	
	Poor coolant quality	_	_	_	
	Insufficient coolant	Coolant leaks	Cooling hose	Loose clamp	
			Cooling nose	Cracked hose	
			Water pump	Poor sealing	
			Radiator cap	Loose	
			Nadiator cap	Poor sealing	
			Radiator	O-ring for damage, deterioration or improper fitting	
				Cracked radiator tank	
				Cracked radiator core	
			Reservoir tank	Cracked reservoir tank	
		Overflowing reservoir tank	Exhaust god looks into	Cylinder head deterioration	
			Exhaust gas leaks into cooling system	Cylinder head gasket deterioration	

EL

	Symptom		Check items		
Except cooling system parts malfunction	_	Overload on engine	Abusive driving	High engine rpm under no- load	
				Driving in low gear for extended time	
				Driving at extremely high speed	
			Powertrain system mal- function		
			Installed improper size wheels and tires		
			Dragging brakes		
			Improper ignition timing.		
	Blocked or restricted air flow	Blocked bumper	_		
		Blocked radiator grille	Installed car brassiere		
			Mud contamination or paper clogging	_	
		Blocked radiator	_		
		Blocked condenser			
		Installed large fog lamp			

Service Data and Specifications (SDS)

THERMOSTAT

NELC0033

Description	VG33E	VG33ER		
Valve opening temperature °C (°F)	82 (180)	76.5 (170)		
Valve lift mm/°C (in/°F)	More than 10/95 (0.39/203)			

RADIATOR

Unit: kPa (kg/cm², psi)

		· · · · · · · · · · · · · · · · · · ·	
Con relief assessment	Standard	78 - 98 (0.8 - 1.0, 11 - 14)	
Cap relief pressure	Limit	59 - 98 (0.6 - 1.0, 9 - 14)	
Leakage test pressure	157 (1.6, 23)		