ENGINE LUBRICATION & COOLING SYSTEMS

SECTION

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CONTENTS

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ENGINE LUBRICATION SYSTEM	3
Precautions	
SUPPLEMENTAL RESTRAINT SYSTEM (SRS)	
"AIR BAG" AND "SEAT BELT PRE-TENSIONER"	3
LIQUID GASKET APPLICATION PROCEDURE	
Preparation	
SPECIAL SERVICE TOOLS	
Lubrication Circuit	
Oil Pressure Check	
Oil Pump	
REMOVAL AND INSTALLATION	
REGULATOR VALVE INSPECTION	
OIL FILTER	
OIL PUMP INSPECTION	
Service Data and Specifications (SDS)	
OIL PRESSURE CHECK	
REGULATOR VALVE	
OIL PUMP	
ENGINE COOLING SYSTEM	
Precautions	
SUPPLEMENTAL RESTRAINT SYSTEM (SRS)	
"AIR BAG" AND "SEAT BELT PRE-TENSIONER"	a
LIQUID GASKET APPLICATION PROCEDURE	
Preparation	
SPECIAL SERVICE TOOLS	
Cooling Circuit	
System Check CHECKING COOLING SYSTEM HOSES	
CHECKING COOLING SYSTEM HOSES	
CHECKING RADIATOR CHECKING COOLING SYSTEM FOR LEAKS	
CHECKING RADIATOR CAP	
Water Pump	
REMOVAL	
INSPECTION	
INSTALLATION	
Thermostat REMOVAL	
REMOVAL INSPECTION	
INSTALLATION	
INSTALLATION	13

Radiator14	CL
REMOVAL AND INSTALLATION	
COMPONENTS	MT
INSPECTION15	UVU U
Cooling Fan (Crankshaft driven)16	
REMOVAL AND INSTALLATION	AT
INSPECTION16	0 4 0
Refilling Engine Coolant16	
Overheating Cause Analysis17	TF
Service Data and Specifications (SDS)	
THERMOSTAT	
RADIATOR18	PD
VG33E	AX
ENGINE LUBRICATION SYSTEM	
Precautions19 SUPPLEMENTAL RESTRAINT SYSTEM (SRS)	SU
"AIR BAG" AND "SEAT BELT PRE-TENSIONER"19 LIQUID GASKET APPLICATION PROCEDURE	
	BR
Preparation20 SPECIAL SERVICE TOOLS	
Lubrication Circuit	00
Oil Pressure Check	ST
Oil Pump	RS
REMOVAL AND INSTALLATION21 DISASSEMBLY AND ASSEMBLY22	LEIS
INSPECTION	
REGULATOR VALVE INSPECTION	BT
OIL FILTER	
OIL FILTER BRACKET	
Service Data and Specifications (SDS)	HA
OIL PRESSURE CHECK	0 00 0
REGULATOR VALVE	
OIL PUMP	SC
ENGINE COOLING SYSTEM	
Precautions	<u> </u>
SUPPLEMENTAL RESTRAINT SYSTEM (SRS)	EL
"AIR BAG" AND "SEAT BELT PRE-TENSIONER"26	
LIQUID GASKET APPLICATION PROCEDURE	
Preparation27	IDX

CONTENTS (Cont'd)

SPECIAL SERVICE TOOLS	27
Cooling Circuit	27
System Check	
CHECKING COOLING SYSTEM HOSES	
CHECKING RADIATOR CAP	
CHECKING RADIATOR	
CHECKING COOLING SYSTEM FOR LEAKS	28
Water Pump	29
REMOVAL	29
INSPECTION	30
INSTALLATION	30
Thermostat	30
REMOVAL	30
INSPECTION	31
INSTALLATION	31

Radiator REMOVAL AND INSTALLATION COMPONENTS INSPECTION	.32 .32
Cooling Fan (Crankshaft driven)	
REMOVAL AND INSTALLATION	
INSPECTION	
Refilling Engine Coolant	
Overheating Cause Analysis	.35
Service Data and Specifications (SDS)	
THERMOSTAT	.36
RADIATOR	.36



GI

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Precautions

SUPPLEMENTAL RESTRAINT SYSTEM (SRS) "AIR BAG" AND "SEAT BELT **PRE-TENSIONER**"

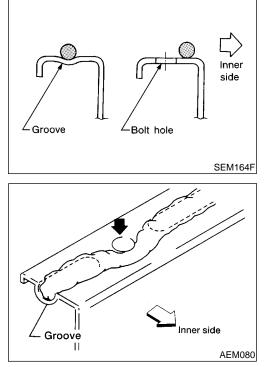
NELC0140 The Supplemental Restraint System "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a seat belt, help to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and in the instrument panel on the passenger side), seat belt pre-tensioners, a diagnosis sensor unit, a crash zone sensor (4WD models), warning lamp, wiring harness, and spiral cable.

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Information necessary to service the system safely is included in the **RS section** of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death • CL in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to per-MT sonal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, RS-21.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this AT Service Manual. Spiral cable and wiring harnesses (except "SEAT BELT PRE-TENSIONER") are covered with yellow insulation either just before the harness connectors or on the complete harness, for easy identification. TF
- The vehicle (except Crew Cab) is equipped with a passenger air bag deactivation switch which can be operated by the customer. When the passenger air bag is switched OFF, the passenger air bag PD is disabled and will not inflate in a frontal collision. When the passenger air bag is switched ON, the passenger air bag is enabled and could inflate in a frontal collision. After SRS maintenance or repair, make sure the passenger air bag deactivation switch is in the same position (ON or OFF) AX as when the vehicle arrived for service.



LIQUID GASKET APPLICATION PROCEDURE

- SU NELC0141 Use a scraper to remove all traces of old liquid gasket from 1. mating surfaces and grooves. Also, completely clean any oil from these areas.
- Apply a continuous bead of liquid gasket to mating surfaces. 2. (Use Genuine RTV Silicone Sealant Part No. 999 MP-A7007 or equivalent.)
- For oil pan, be sure liquid gasket diameter is 3.5 to 4.5 mm (0.138 to 0.177 in).
- For areas except oil pan, be sure liquid gasket diameter is 2.0 • to 3.0 mm (0.079 to 0.118 in).
- 3. Apply liquid gasket around the inner side of bolt holes (unless BT otherwise specified).
- 4. Assembly should be done within 5 minutes after coating.
- HA 5. Wait at least 30 minutes before refilling engine oil and engine coolant.
 - SC

ST

KA24DE

=NELC0142

Preparation

SPECIAL SERVICE TOOLS

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description	
(J34301-C) Oil pressure gauge set 1: (J34301-1) Oil pressure gauge 2: (J34301-2) Hoses 3: (J34298) Adapter 4: (J34282-1) Adapter 5: (790-301-1230-A) 60° adapter 6: (J34301-15) Square socket	1 3 3 4 2 4 5 6 6 6 6 6 6 6 6 6 6 6 6 6	Measuring oil pressure Maximum measuring range: 1,379 kPa (14 kg/cm², 200 psi)
WS39930000 (—) Tube presser	NT052	Pressing the tube of liquid gasket
KV10115801 (J38956) Oil filter wrench	14 faces, Inner span: 64.3 mm (2.531 in) (Face to opposite face) NT362	Removing oil filter



NELC0143

GI

MA

EM

LC

EC

FE

CL

MT

AT

TF

Coll passage

PD Oil pan Oil gallery in cylinder block Oil strainer AX ŧ By-pass passage Oil pump Regulator valve Intermittently oiling portion ٦ Relief valve Cil passage SU Oii filter Oil gallery cylinder head Main bearing BR Cam chain tensioner Intake camshaft bearing (#1) ₹ Exhaust camshaft bearing (#1) Connecting rod bearing Timing chain Piston oil jet Oil jet tens ST Ψ रफ ፈኑ Intake camshaft Exhaust camshaft Timing chain Crank timing chain Intake camshaft bearing (#2 - #5) Connecting rod ₹ Exhaust camshaft bearing (#2 - #5 뀻 뀨 Piston pin, pis-ton and cylinder Camshaft surface and valve lifter Camshaft surface and valve lifter BT Timing chain, front cover and distributor HA

4

- 1. Connecting rod
- 2. Connecting rod bearing
- 3. Main bearing
- 4. Oil filter
- 5. Oil strainer

- 6. Oil pump
- 7. Oil pan
- 8. Piston oil jet
- 9. Timing chain tensioner

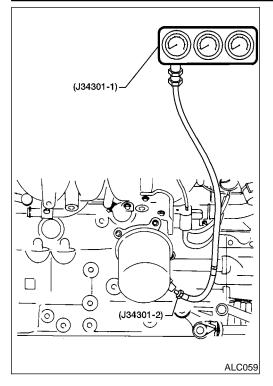
LC-5

- 10. Idler sprocket
- 11. Upper timing chain tensioner
- 12. Exhaust camshaft
- 13. Intake camshaft

SC

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NELC0144



Oil Pressure Check

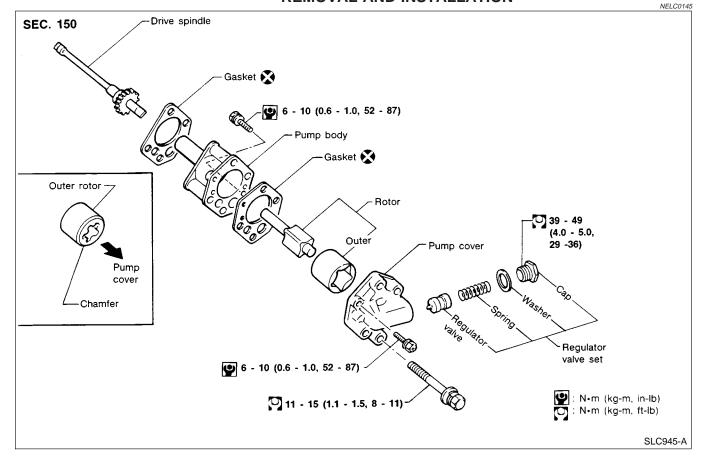
WARNING:

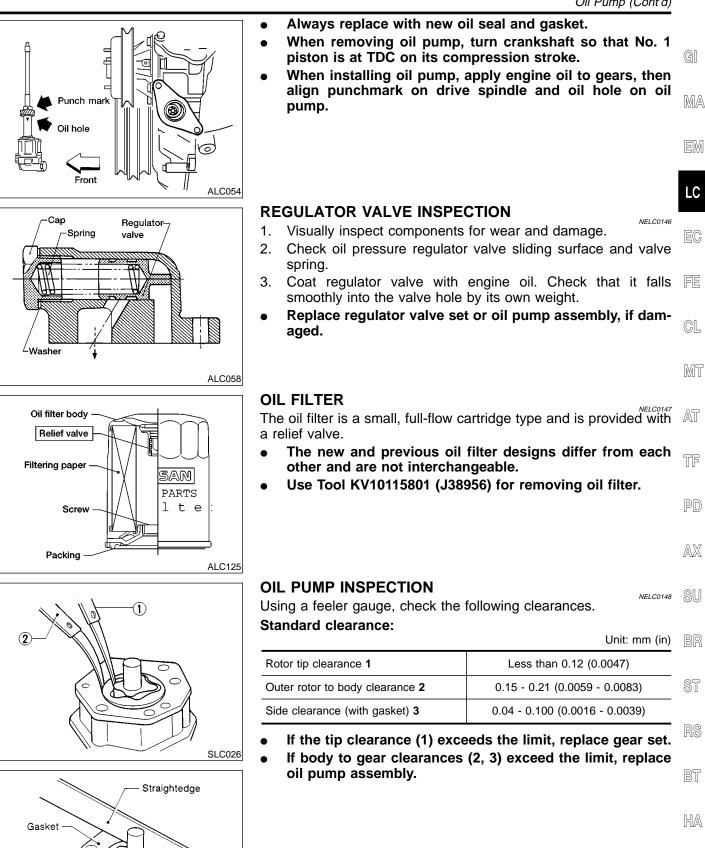
- Be careful not to burn yourself, as the engine and oil may be hot.
- For M/T models, put gearshift lever in Neutral "N" position. For A/T models, put selector lever in Park "P" position.
- 1. Check oil level.
- 2. Remove oil pressure switch.
- 3. Install pressure gauge.
- 4. Start engine and warm it up to normal operating temperature.
- 5. Check oil pressure with engine running under no-load.

Engine speed	Approximate discharge pressure	
Idle speed	More than 78 kPa (0.8 kg/cm ² , 11 psi)	
3,000 rpm	412 - 481 kPa (4.2 - 4.9 kg/cm ² , 60 - 70 psi)	

- If difference is extreme, check oil passage and oil pump for oil leaks.
- 6. Install oil pressure switch with sealant.

Oil Pump REMOVAL AND INSTALLATION





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SLC732

3

Service Data and Specifications (SDS)

Service Data and Specifications (SDS)

OIL PRESSURE CHECK

NELC0149
Approximate discharge pressure
More than 78 kPa (0.8 kg/cm², 11 psi)
412 - 481 kPa (4.2 - 4.9 kg/cm ² , 60 - 70 psi)

REGULATOR VALVE

Unit: mm (in)

Regulator valve to oil pump cover clearance	0.040 - 0.097 (0.0016 - 0.0038)
OIL PUMP	

Rotor tip clearance	Less than 0.12 (0.0047)
Outer rotor to body clearance	0.15 - 0.21 (0.0059 - 0.0083)
Side clearance (with gasket)	0.04 - 0.100 (0.0016 - 0.0039)



GI

Precautions

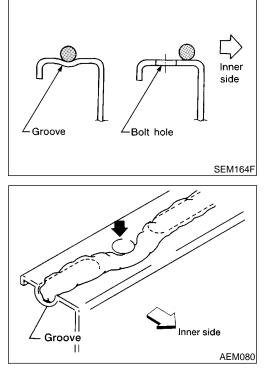
SUPPLEMENTAL RESTRAINT SYSTEM (SRS) "AIR BAG" AND "SEAT BELT **PRE-TENSIONER**"

The Supplemental Restraint System "AIR BAG" and "SEAT BELT PRE-TENSIONER" (Crew Cab only), used along with a seat belt, help to reduce the risk or severity of injury to the driver and front passenger in a fron-MA tal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and in the instrument panel on the passenger side), seat belt pre-tensioners (Crew Cab only), a diagnosis sensor unit, a crash zone sensor (4WD models), warning lamp, wiring harness, and spiral cable. The vehicle (except Crew Cab) is equipped with a passenger air bag deactivation switch. Because no rear seat exists where a rear-facing child restraint can be placed, the switch is designed to turn off the passenger air bag so that a rear-facing child restraint can be used in the front passenger seat. The switch is located in LC the center of the instrument panel, near the ashtray. When the switch is turned to the ON position, the passenger air bag is enabled and could inflate in a frontal collision. When the switch is turned to the OFF position, the passenger air bag is disabled and will not inflate in a frontal collision. A passenger air bag OFF indicator EC on the instrument panel lights up when the passenger air bag is switched OFF. The driver air bag always remains enabled and is not affected by the passenger air bag deactivation switch. FE

Information necessary to service the system safely is included in the **RS section** of this Service Manual.

WARNING:

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- Improper maintenance, including incorrect removal and installation of the SRS, can lead to per-MT sonal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, RS-21.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this AT Service Manual. Spiral cable and wiring harnesses (except "SEAT BELT PRE-TENSIONER") are covered with yellow insulation either just before the harness connectors or on the complete harness, for easy identification. TF
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LIQUID GASKET APPLICATION PROCEDURE

- SU NELC0153 Use a scraper to remove all traces of old liquid gasket from 1. mating surfaces and grooves. Also, completely clean any oil from these areas.
- 2. Apply a continuous bead of liquid gasket to mating surfaces. (Use Genuine RTV Silicone Sealant Part No. 999 MP-A7007 or equivalent.)
- For oil pan, be sure liquid gasket diameter is 3.5 to 4.5 mm (0.138 to 0.177 in).
- For areas except oil pan, be sure liquid gasket diameter is 2.0 • to 3.0 mm (0.079 to 0.118 in).
- 3. Apply liquid gasket around the inner side of bolt holes (unless BT otherwise specified).
- 4. Assembly should be done within 5 minutes after coating.
- HA 5. Wait at least 30 minutes before refilling engine oil and engine coolant.
 - SC

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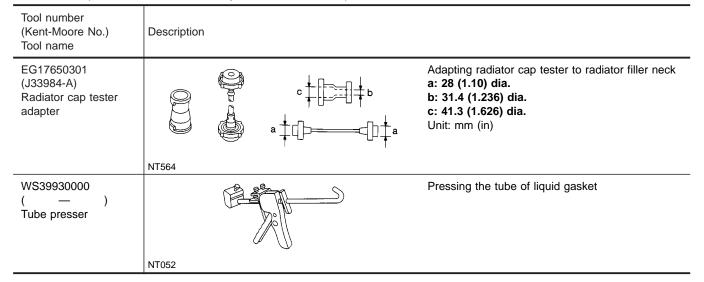
Preparation

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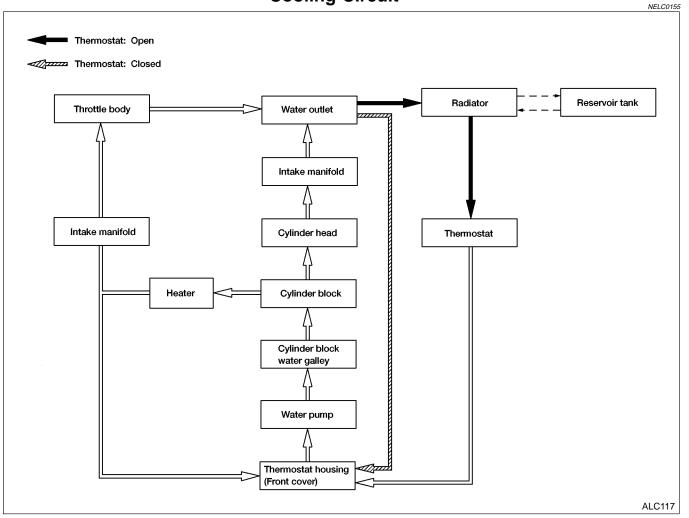
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SPECIAL SERVICE TOOLS

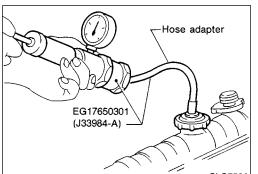
The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.



Cooling Circuit

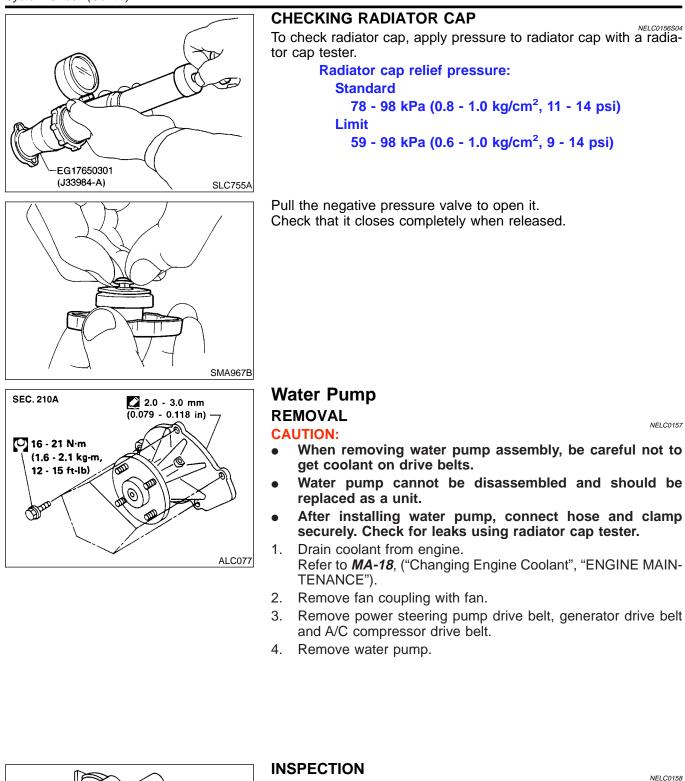


	System Check	
	WARNING: Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from	GI
	the radiator. Wrap a thick cloth around the radiator cap. Slowly turn it a quarter turn to allow built-up pressure to escape. Carefully remove the radiator cap by turning it all the way.	MA
	CHECKING COOLING SYSTEM HOSES Check hoses for the following: Improper attachment	EM
	 Leaks Cracks Damage 	EC
	ChafingDeterioration	FE
	CHECKING RADIATOR Check radiator for mud or clogging. If necessary, clean radiator as follows.	GL
	 Be careful not to bend or damage the radiator fins. When radiator is cleaned without removal, remove all surrounding parts such as cooling fan, radiator shroud and horns. 	MT
	 Tape the harness connectors to prevent water from entering. Apply water by hose to the back side of the radiator core vertically downward. 	AT
	 Apply water again to all radiator core surfaces once per minute. 	TF
	3. Stop washing when stains no longer flow out from the radia- tor.	PD
	 4. Blow air into the back side of radiator core vertically downward. Use compressed air lower than 490 kPa (5 kg/cm², 71 psi) and keep distance more than 30 cm (11.8 in). 	AX
	 Blow air again into all the radiator core surfaces once per minute until no water sprays out. 	SU
		BR
		ST
		RS
-Hose adapter	CHECKING COOLING SYSTEM FOR LEAKS To check for leakage, apply pressure to the cooling system with a	BT
	radiator cap tester. Testing pressure: 157 kPa (1.6 kg/cm ² , 23 psi)	HA
	CAUTION: Higher pressure than specified may cause radiator damage.	SC
SLC756A		
	LC-11	IDX



System Check (Cont'd)

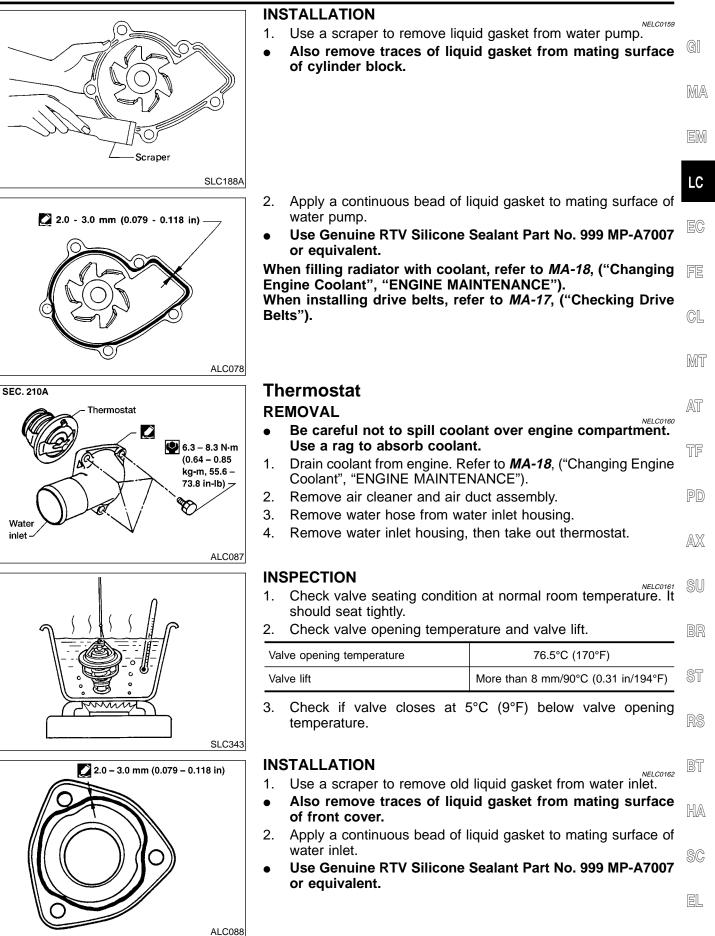
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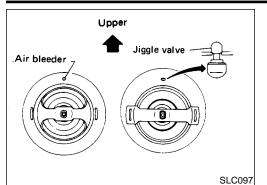
Check body assembly for rust or corrosion. Check for rough operation due to excessive end play.

•

SLC738



NELC0163



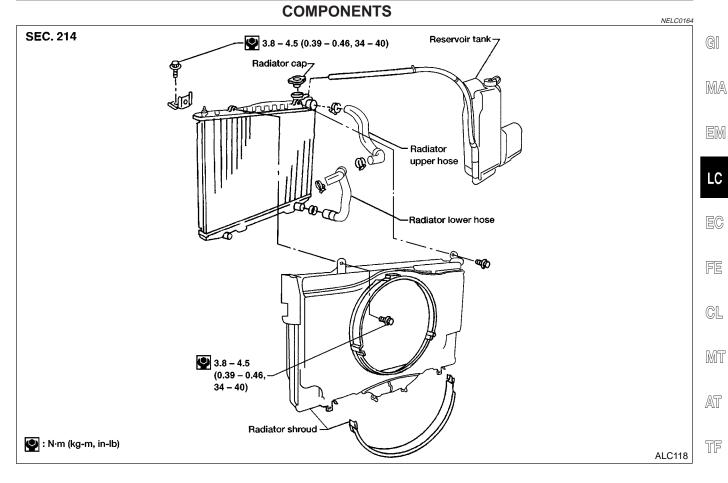
- 3. Install thermostat with jiggle valve or air bleeder at upper side.
- 4. Install water inlet housing.
- 5. Install water hose to water inlet housing.
- 6. Install air cleaner and air duct assembly.
- 7. Refill engine coolant. Refer to *MA-18*, ("Changing Engine Coolant", "ENGINE MAINTENANCE").
- After installation, run engine for a few minutes and check for leaks.

Radiator REMOVAL AND INSTALLATION

- 1. Remove under cover.
- 2. Drain coolant from radiator. Refer to **MA-18**, ("Changing Engine Coolant", "ENGINE MAINTENANCE").
- 3. Disconnect upper and lower radiator hoses.
- 4. Remove air cleaner and air duct assembly.
- 5. Remove lower radiator shroud.
- 6. Remove radiator shroud.
- 7. Remove A/T oil cooler hoses (A/T models only).
- 8. Disconnect coolant reservoir hose.
- 9. Remove radiator.
- 10. After replacing radiator, install all parts in reverse order of removal.
- 11. Refill engine coolant. Refer to *MA-18*, ("Changing Engine Coolant", "ENGINE MAINTENANCE").
- After installation, run engine for a few minutes, and check for leaks.

LC-14



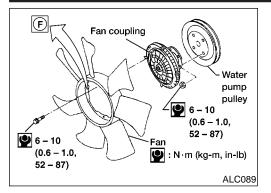


AX

<i>A</i>	INSPECTION	SU
EG17650301 (J33984-A)	1. Apply pressure with Tool. Specified pressure value: 157 kPa (1.6 kg/cm ² , 23 psi) WARNING:	BR
	To prevent the risk of the hose coming undone while under pressure, securely fasten it down with a hose clamp. Attach a hose to the oil cooler as well. (A/T model only)	ST
SLC933-A		RS
	2. Check for leakage.	BT
		HA
		SC
SLC934		EL
SLC934		IDX

LC-15

Cooling Fan (Crankshaft driven)



Cooling Fan (Crankshaft driven) REMOVAL AND INSTALLATION

- Do not release the drive belt tension by removing the fan/water pump pulley.
- Fan coupling cannot be disassembled and should be replaced as a unit. If front mark **F** is present, install fan so that side marked **F** faces the front.
- Install the drive belt only after the fan and fan coupling to water pump flange bolts/nuts have been properly torqued.
- Proper alignment of these components is essential. Improper alignment will cause them to wobble and may eventually cause the fan to separate from the water pump, causing extensive damage.

SLC072

INSPECTION

Check fan coupling for rough operation, silicon oil leakage and bent bimetal.

After assembly, verify the fan does not wobble or flap while the engine is running.

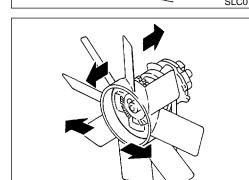
WARNING:

SLC151B

• When the engine is running, keep hands and clothing away from moving parts such as drive belts and fan.

Refilling Engine Coolant

For details on refilling engine coolant, refer to **MA-18**, ("Changing Engine Coolant", "ENGINE MAINTENANCE").



 KA24DE

 Overheating Cause Analysis

	1	g	Cause Analysis	=NELC016
	Syn	nptom	Check items	
		Water pump malfunction	Worn or loose drive belt	
		Thermostat stuck closed	—	
	Poor heat transfer	Damaged fins	Dust contamination or paper clogging	_
			Mechanical damage	
		Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)	_
	Fan coupling does not operate Reduced air flow High resistance to fan rotation			
			-	
	Damaged fan blades			
	Damaged radiator shroud	_	_	_
Cooling sys-	Improper coolant mixture ratio	_	_	_
em parts nalfunction	Poor coolant quality	_	_	_
			Cooling hose	Loose clamp
				Cracked hose
			Water pump	Poor sealing
		Coolant leaks	Radiator cap	Loose
				Poor sealing
Insufficient coolant	Insufficient coolant		Radiator	O-ring for damage, deterio- ration or improper fitting
				Cracked radiator tank
				Cracked radiator core
			Reservoir tank	Cracked reservoir tank
			Exhaust goo looks into	Cylinder head deterioration
	Overflowing reservoir tank	Exhaust gas leaks into cooling system	Cylinder head gasket dete- rioration	

Overheating Cause Analysis

RS

BT

HA

SC

EL

IDX

Overheating Cause Analysis (Cont'd)

	Syr	nptom	Chec	k items
		Overload on engine	Abusive driving	High engine rpm under no- load
				Driving in low gear for extended time
				Driving at extremely high speed
Except cool-	_		Powertrain system mal- function	
			Installed improper size wheels and tires	- - -
ing system parts mal-			Dragging brakes	
function			Improper ignition timing	
	Blocked or restricted air flow	Blocked bumper	_	
		Blocked radiator grille	Installed car brassiere	
			Mud contamination or paper clogging	_
		Blocked radiator	_	
		Blocked condenser]
	-	Installed large fog lamp] —	

Service Data and Specifications (SDS)

THERMOSTAT

NELC0170

Valve opening temperature	76.5°C (170°F)
Valve lift	More than 8 mm/90°C (0.31 in/194°F)

RADIATOR

Unit: kPa (kg/cm², psi)

Cap relief pressure	Standard	78 - 98 (0.8 - 1.0, 11 - 14)
	Limit	59 - 98 (0.6 - 1.0, 9 - 14)
Leakage test pressure		157 (1.6, 23)



GI

LC

Precautions

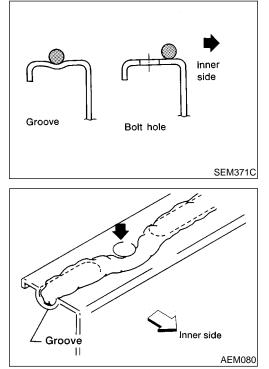
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- Be sure liquid gasket is 2.0 to 3.0 mm (0.079 to 0.118 in) dia. (in areas except oil pan).
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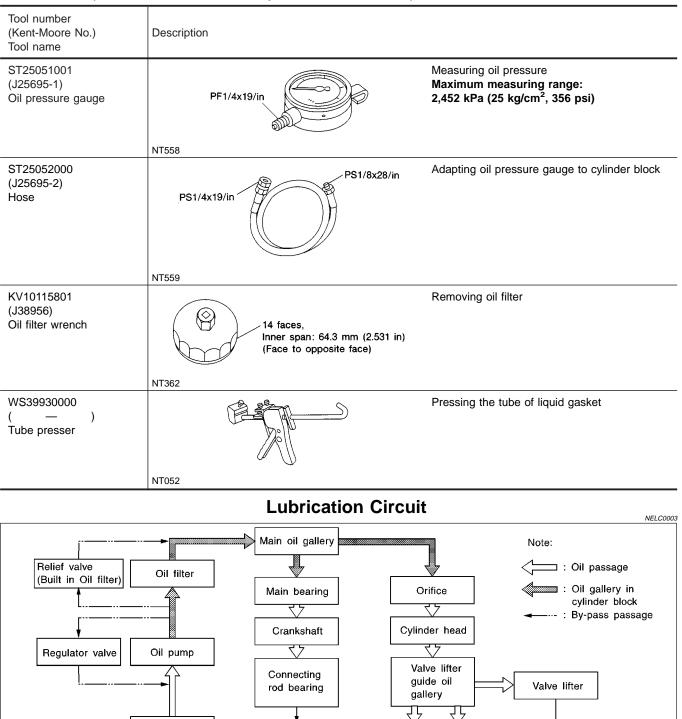
ST

VG33E

Preparation

SPECIAL SERVICE TOOLS

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Piston and cylinder wall

Oil pan

Rocker shaft

Rocker arm

ΤĻ

Camshaft

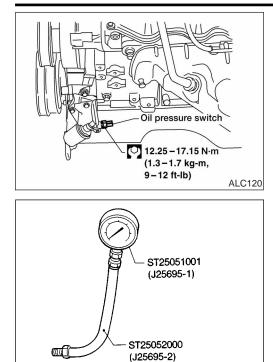
SLC082B

Oil strainer

NELC0004

EM

LC



Oil Pressure Check

WARNING:

•

SLC926

- Be careful not to burn yourself, as the engine and oil may be hot.
- Oil pressure check should be done in "Neutral position" (M/T) or "Parking position" (A/T).
- 1. Check oil level.
- 2. Remove oil pressure switch.
- 3. Install pressure gauge.
- 4. Start engine and warm it up to normal operating temperature.
- 5. Check oil pressure with engine running under no-load.

	-	
Engine speed rpm	Approximate discharge pressure kPa (kg/cm², psi)	FE
Idle speed	More than 59 (0.6, 9)	0.1
2,000	412 - 451 (4.2 - 4.6, 60 - 65)	CL

If difference is extreme, check oil passage and oil pump for oil $$^{\rm MT}$$ leaks.

6. Install oil pressure switch with sealant.

O : 12.25 – 17.15 N⋅m (1.3 – 1.7 kg-m, 9 – 12 ft-lb)

TF

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	Pump MOVAL AND INSTALLATION	SU
1.	Drain engine oil.	
2.	Drain engine coolant from drain plug on radiator.	BR
3.	Remove air duct (from mass air flow sensor to throttle body).	
4.	Remove cooling fan.	ST
5.	Remove radiator hoses (upper and lower) and fan shroud. Refer to "Radiator".	
6.	Remove drive belts. Refer to MA-26.	RS
7.	Remove crankshaft pulley and front upper and lower belt covers. Refer to <i>EM-77</i> .	65
8.	Remove oil pan. Refer to <i>EM-74</i> .	BT
9.	Remove oil strainer.	
10.	Remove oil pump assembly.	HA

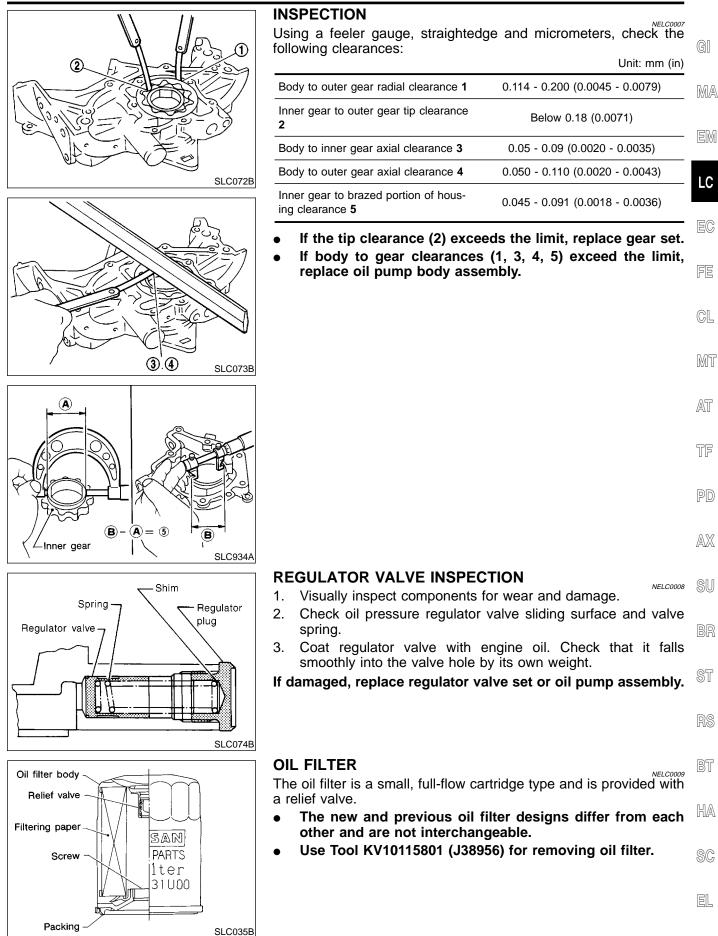
SC

EL

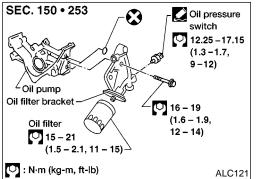
Oil Pump (Cont'd)

DISASSEMBLY AND ASSEMBLY NELC0006 SEC. 150 Front Oil pump cover -Seal rubber 🔀 TULL Oil pump housing-Gasket 💽 6.3 - 8.3 Inner gear 🌇 (0.64 - 0.85, 55.6 - 73.8)-22 - 29 (2.2 - 3.0, 16 - 22) **(0**.6 - 8 (0.6 - 0.8, 52 - 69) ത് Outer gear 🌇 Front oil seal 🜇 😥 Gasket 💽 Oil strainer Regulator valve Regulator Spring 0 valve set Shim Ο 16 - 17 6.4 - 7.5 **O** 39 - 69 🕐 : N•m (kg-m, ft-lb) (1.6 - 1.7, (0.65 - 0.76)(4 - 7, 29 - 51) Regulator plug 11.6 - 12.3) 56.4 - 66.0) SLC117B

- Always replace with new oil seal and gasket.
- When installing oil pump, apply engine oil to inner and outer gears.
- Be sure that O-ring is properly installed.



Oil Pump (Cont'd)



OIL FILTER BRACKET

NELC0010

VG33E

- 1. Remove oil filter.
- 2. Disconnect oil pressure switch and connector.
- 3. Remove oil filter bracket.

VG33E Service Data and Specifications (SDS)

Service Data and Specifications (SDS)

OIL PRESSURE CHECK

OIL PRESSURE CHECK	=NELC0011	G
Engine speed rpm	Approximate discharge pressure kPa (kg/cm ² , psi)	
Idle speed	More than 59 (0.6, 9)	M
2,000	412 - 451 (4.2 - 4.6, 60 - 65)	
REGULATOR VALVE	_{NELC0012} Unit: mm (in)	E
Regulator valve to oil pump cover clearance	0.040 - 0.097 (0.0016 - 0.0038)	L
OIL PUMP	Unit: mm (in)	E(
Body to outer gear radial clearance	0.114 - 0.200 (0.0045 - 0.0079)	
Inner gear to outer gear tip clearance	Below 0.18 (0.0071)	F
Body to inner gear axial clearance	0.05 - 0.09 (0.0020 - 0.0035)	
Body to outer gear axial clearance	0.050 - 0.110 (0.0020 - 0.0043)	C[
Inner gear to brazed portion of housing clearance	0.045 - 0.091 (0.0018 - 0.0036)	
		M

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LC-25

Precautions

SUPPLEMENTAL RESTRAINT SYSTEM (SRS) "AIR BAG" AND "SEAT BELT PRE-TENSIONER"

NELC0139

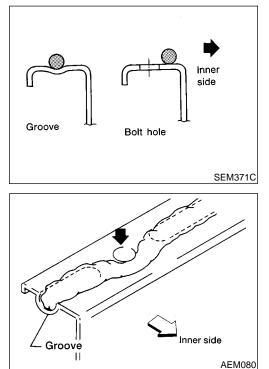
The Supplemental Restraint System "AIR BAG" and "SEAT BELT PRE-TENSIONER" (crew cab model only), used along with a seat belt, help to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and in the instrument panel on the passenger side), seat belt pre-tensioners (crew cab model only), a diagnosis sensor unit, a crash zone sensor (4WD models), warning lamp, wiring harness, and spiral cable.

The vehicle (except crew cab model) is equipped with a passenger air bag deactivation switch. Because no rear seat exists where a rear-facing child restraint can be placed, the switch is designed to turn off the passenger air bag so that a rear-facing child restraint can be used in the front passenger seat. The switch is located in the center of the instrument panel, near the ashtray. When the switch is turned to the ON position, the passenger air bag is enabled and could inflate in a frontal collision. When the switch is turned to the OFF position, the passenger air bag is disabled and will not inflate in a frontal collision. A passenger air bag OFF indicator on the instrument panel lights up when the passenger air bag is switched OFF. The driver air bag always remains enabled and is not affected by the passenger air bag deactivation switch.

Information necessary to service the system safely is included in the **RS section** of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. Spiral cable and wiring harnesses (except "SEAT BELT PRE-TENSIONER") are covered with yellow insulation either just before the harness connectors or on the complete harness, for easy identification.
- The vehicle (except crew cab model) is equipped with a passenger air bag deactivation switch which can be operated by the customer. When the passenger air bag is switched OFF, the passenger air bag is disabled and will not inflate in a frontal collision. When the passenger air bag is switched ON, the passenger air bag is enabled and could inflate in a frontal collision. After SRS maintenance or repair, make sure the passenger air bag deactivation switch is in the same position (ON or OFF) as when the vehicle arrived for service.



LIQUID GASKET APPLICATION PROCEDURE

- Use a scraper to remove all traces of old liquid gasket from mating surface and grooves. Also, completely clean any oil from these areas.
- Apply a continuous bead of liquid gasket to mating surfaces. (Use Genuine RTV silicone sealant Part No. 999MP-A7007 or equivalent.)
- Be sure liquid gasket is 3.5 to 4.5 mm (0.138 to 0.177 in) dia. (for oil pan).
- Be sure liquid gasket is 2.0 to 3.0 mm (0.079 to 0.118 in) dia. (in areas except oil pan).
- 3. Apply liquid gasket around the inner side of bolt holes (unless otherwise specified).
- 4. Assembly should be done within 5 minutes after coating.
- 5. Wait at least 30 minutes before refilling engine oil and engine coolant.



GI

Preparation

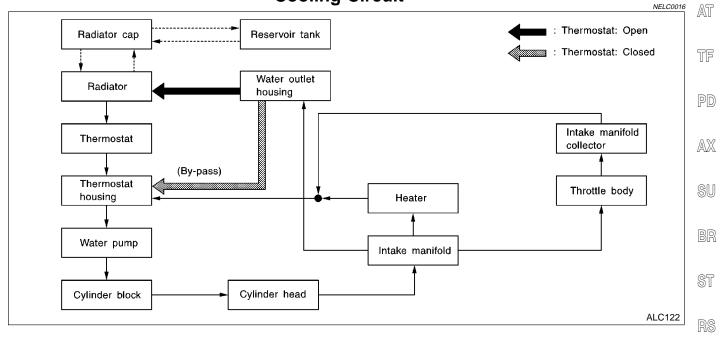
SPECIAL SERVICE TOOLS

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description		MA
EG17650301 (J33984-A) Radiator cap tester		Adapting radiator cap tester to radiator filler neck a: 28 (1.10) dia.	EM
adapter		b: 31.4 (1.236) dia. c: 41.3 (1.626) dia. Unit: mm (in)	LC
	NT564		EC
WS39930000 (—) Tube presser		Pressing the tube of liquid gasket	FE
	NT052		CL

MT





System Check

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator. $\hfill \ensuremath{\mathbb{H}}\xspace{\ensuremath{\mathbb{A}}}$

Wrap a thick cloth around the cap. Slowly turn it a quarter turn to allow built-up pressure to escape. Carefully remove the cap by turning it all the way.

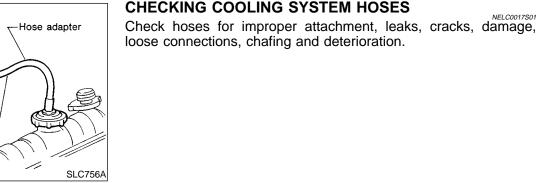
EL

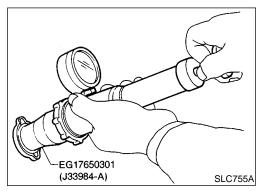
BT

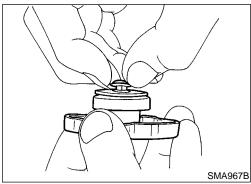
NELC0017

System Check (Cont'd)

EG17650301 (J33984-A)







CHECKING RADIATOR CAP

NELC0017S02 To check radiator cap, apply pressure to cap with a tester.

Radiator cap relief pressure:

- Standard 78 - 98 kPa (0.8 - 1.0 kg/cm², 11 - 14 psi) Limit
 - 59 98 kPa (0.6 1.0 kg/cm², 9 14 psi)

Pull the negative pressure valve to open it. Check that it closes completely when released.

CHECKING RADIATOR

Check radiator for mud or clogging. If necessary, clean radiator as follows.

- Be careful not to bend or damage the radiator fins. •
- When radiator is cleaned without removal, remove all sur-• rounding parts such as cooling fan, radiator shroud and horns.
- Tape the harness connectors to prevent water from entering. .
- Apply water by hose to the back side of the radiator core ver-1) tically downward.
- 2) Apply water again to all radiator core surfaces once per minute.
- Stop washing when stains no longer flow out from the radia-3) tor.
- Blow air into the back side of radiator core vertically downward. 4)
- Use compressed air lower than 490 kPa (5 kg/cm², 71 psi) and keep distance more than 30 cm (11.8 in).
- Blow air again into all the radiator core surfaces once per 5) minute until no water sprays out.

CHECKING COOLING SYSTEM FOR LEAKS

To check for leakage, apply pressure to the cooling system with a tester.

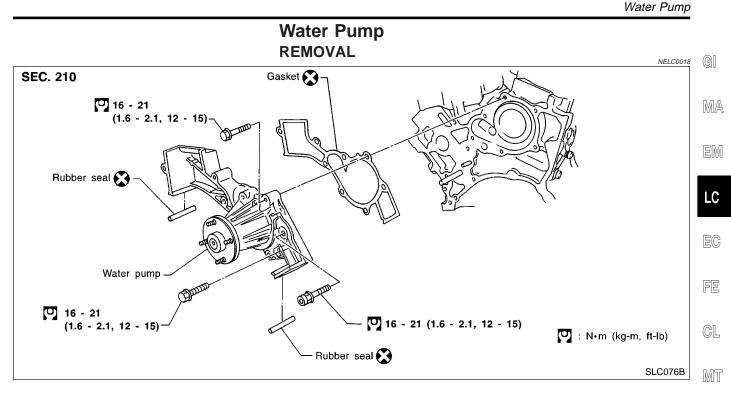
Testing pressure: 157 kPa (1.6 kg/cm², 23 psi)

CAUTION:

Higher pressure than specified may cause radiator damage.



NELC0017S01



CAUTION:

Right side:

Left side:

Drain plùg 🚺

7

Drain plug 🗾

SMA207CA

SMA208CA

- When removing water pump assembly, be careful not to get coolant on timing belt.
- Water pump cannot be disassembled and should be replaced as a unit.
- After installing water pump, connect hose and clamp securely, then check for leaks using radiator cap tester.
- To avoid deforming timing cover, make sure there is adequate clearance between it and the hose clamp.

AX

VG33E

1. Drain coolant from drain plugs on both sides of cylinder block and radiator. Refer to *MA-27*.

DC

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- 00
- EL
- LZL



NELC0019

NELC0020

- 2. Remove radiator hoses (upper and lower) and fan shroud. Refer to "Radiator", LC-32.
- 3. Remove drive belts. Refer to MA-26.
- 4. Remove water pump pulley.
- 5. Remove crankshaft pulley and front (upper and lower) belt cover. Refer to *EM-77*.
- 6. Remove water pump.

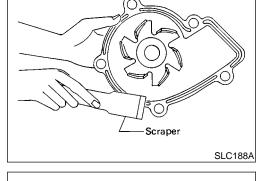
1. Check for b

- 1. Check for badly rusted or corroded body assembly and vanes.
- 2. Check for rough operation due to excessive end play.

INSTALLATION

ALC123

- 1. Use a scraper to remove liquid gasket from water pump.
- Also remove traces of liquid gasket from mating surface of cylinder block.



- 2. Apply a continuous bead of liquid gasket to mating surface of water pump.
- Use Genuine RTV Silicone Sealant Part No. 999 MP-A7007 or equivalent.

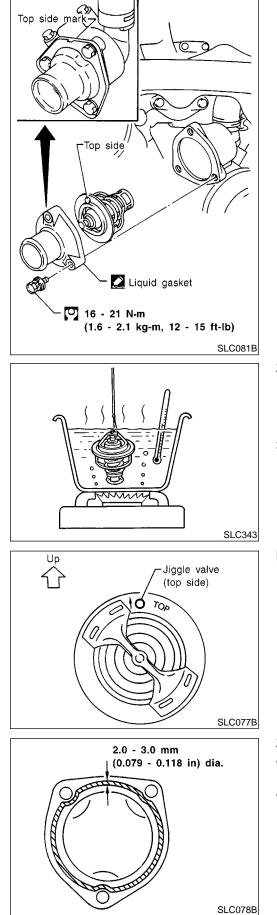
When filling radiator with coolant, refer to "Changing Engine Coolant", *MA-27*.

When installing drive belts, refer to MA-26.

Thermostat REMOVAL

- 1. Drain engine coolant from drain plugs on radiator.
- 2. Remove radiator hoses (upper and lower) and fan shroud.
- 3. Remove drive belts.
- 4. Remove pulley bracket.
- 5. Remove water inlet and thermostat assembly.

2.0 - 3.0 mm (0.079 - 0.118 in)



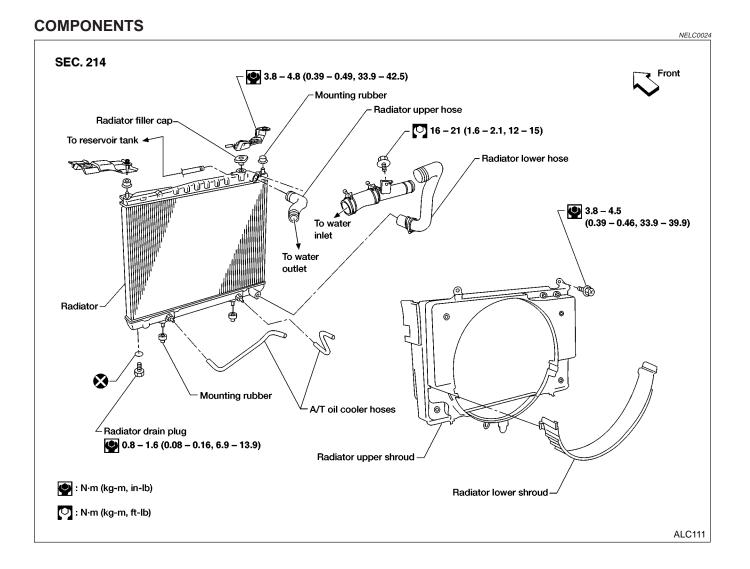
INS	SPECTION				
1.	Check valve seating condition should seat tightly.	on at ord	linary	temperature	es. It
					[
					[
					–
					l
					[
					(
					,
					[
2.	Check valve opening temper	ature and			
Va	lve opening temperature °C (°F)		82 (180)	-
Va	lve lift mm/°C (in/°F)	More t		/95 (0.39/203)	
Va 3.	lve lift mm/°C (in/°F) Then check if valve is closed ing temperature.		than 10	/95 (0.39/203)	pen-
	Then check if valve is closed		than 10	/95 (0.39/203)	pen-
	Then check if valve is closed		than 10	/95 (0.39/203)	pen-
3.	Then check if valve is closed		than 10	/95 (0.39/203) elow valve o	pen-
3.	Then check if valve is closed ing temperature.	l at 5°C (9	than 10 9°F) be	/95 (0.39/203) elow valve o	1900-1 1 1900-10
3.	Then check if valve is closed ing temperature.	l at 5°C (9	than 10 9°F) be	/95 (0.39/203) elow valve o	vpen-
3.	Then check if valve is closed ing temperature.	l at 5°C (9	than 10 9°F) be	/95 (0.39/203) elow valve o	vpen-
3.	Then check if valve is closed ing temperature.	l at 5°C (9	than 10 9°F) be	/95 (0.39/203) elow valve o	vpen-
3.	Then check if valve is closed ing temperature.	l at 5°C (9	than 10 9°F) be	/95 (0.39/203) elow valve o	[
3.	Then check if valve is closed ing temperature.	l at 5°C (9	than 10)°F) be	/95 (0.39/203) elow valve o	velcoozz side.
3. IN 1.	Then check if valve is closed ing temperature. STALLATION Install thermostat with jiggle v When installing water inlet ap After installation, run engin	d at 5°C (9 valve or air	^{than 10} 9°F) be	/95 (0.39/203) elow valve o der at upper [^]	ppen- [// side. [
3. IN 1.	Then check if valve is closed ing temperature. STALLATION Install thermostat with jiggle with When installing water inlet ap After installation, run engin for leaks. Be careful not to spill cool	d at 5°C (9 valve or air oply liquid e for a fev ant over o	than 10 9°F) be bleec gaske w min	/95 (0.39/203) elow valve o ler at upper [*] t as shown. utes, and cl	ppen- [velcoozz side. [[heck
3. IN 1.	Then check if valve is closed ing temperature. STALLATION Install thermostat with jiggle v When installing water inlet ap After installation, run engin for leaks.	d at 5°C (9 valve or air oply liquid e for a fev ant over o	than 10 9°F) be bleec gaske w min	/95 (0.39/203) elow valve o ler at upper [*] t as shown. utes, and cl	ppen-
3. IN 1.	Then check if valve is closed ing temperature. STALLATION Install thermostat with jiggle with When installing water inlet ap After installation, run engin for leaks. Be careful not to spill cool	d at 5°C (9 valve or air oply liquid e for a fev ant over o	than 10 9°F) be bleec gaske w min	/95 (0.39/203) elow valve o ler at upper [*] t as shown. utes, and cl	side.

EL

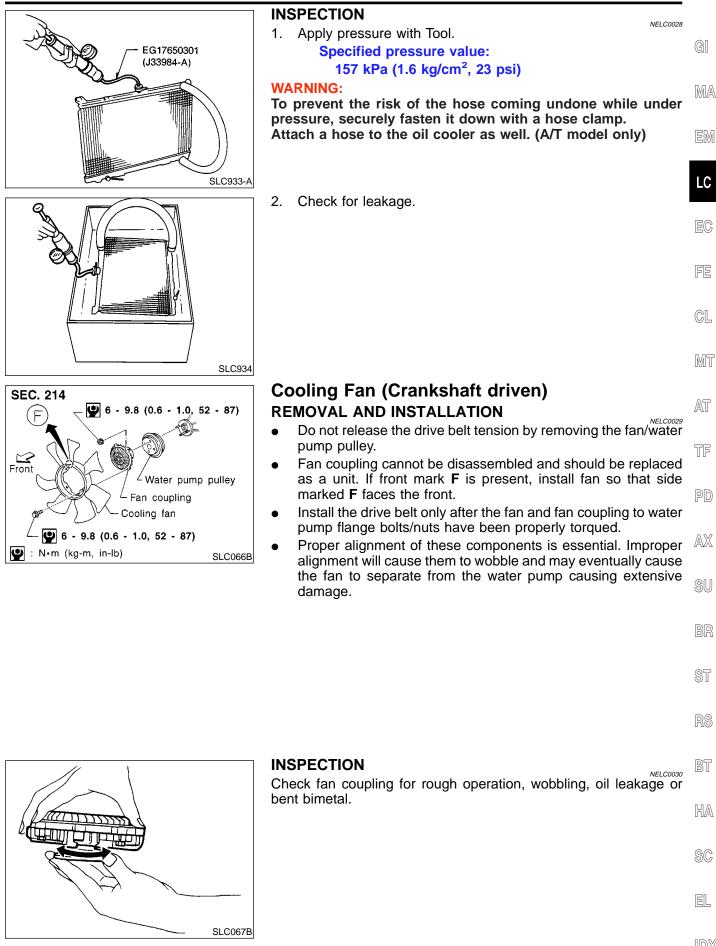
NELC0023

Radiator REMOVAL AND INSTALLATION

- 1. Remove under cover.
- 2. Drain coolant from radiator drain plug.
- 3. Remove air duct. (From mass air flow sensor to throttle body)
- 4. Disconnect radiator upper and lower hoses.
- 5. Remove A/T oil cooler hoses. (A/T model only)
- 6. Remove radiator lower shroud.
- 7. Disconnect reservoir tank hose.
- 8. Remove radiator.
- 9. After repairing or replacing radiator, install any part removed in reverse order of removal.

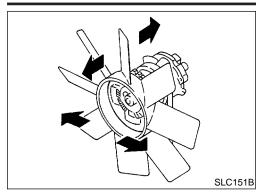


LC-32



LC-33

Cooling Fan (Crankshaft driven) (Cont'd)



After assembly, verify the fan does not wobble or flap while the engine is running.

WARNING:

• When the engine is running, keep hands and clothing away from moving parts such as drive belts and fan.

Refilling Engine Coolant

For details on refilling engine coolant, refer to "REFILLING ENGINE COOLANT", **MA-27**.

GI

LC

NELC0032

			- NELCO032		_
	Symptom		Check items		EC
		Water pump malfunction	—		[7
		Thermostat stuck closed	_		[
	Poor heat transfer	Damaged fins	Dust contamination or paper clogging	_	
			Mechanical damage		
		Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)		
		Cooling fan does not oper- ate			
	Reduced air flow	High resistance to fan rota- tion	_	_	
		Damaged fan blades			
	Damaged radiator shroud	_	_		
ooling sys-	Improper coolant mixture ratio	_	_	_	
m parts alfunction	Poor coolant quality	_	_	_	
				Loose clamp	
			Cooling hose	Cracked hose	
			Water pump	Poor sealing	
			Padiatar app	Loose	
		Coolant leaks	Radiator cap	Poor sealing	
	Insufficient coolant			O-ring for damage, deterio- ration or improper fitting	
			Radiator	Cracked radiator tank	
				Cracked radiator core	
			Reservoir tank	Cracked reservoir tank	
				Cylinder head deterioration	
	Overflowing reservoir tank		Exhaust gas leaks into cooling system	Cylinder head gasket dete- rioration	

Overheating Cause Analysis

EL

Overheating Cause Analysis (Cont'd)

	Symptom		Check items		
				High engine rpm under no- load	
			Abusive driving	Driving in low gear for extended time	
				Driving at extremely high speed	
	—	Overload on engine	Powertrain system mal- function		
Except cool-			Installed improper size wheels and tires		
ing system parts mal-			Dragging brakes		
function			Improper ignition timing.		
	Blocked or restricted air flow	Blocked bumper	—		
		Blocked radiator grille	Installed car brassiere		
			Mud contamination or paper clogging		
		Blocked radiator	—		
		Blocked condenser			
		Installed large fog lamp	_		

Service Data and Specifications (SDS)

THERMOSTAT

NELC0033

Valve opening temperature °C (°F)	82 (180)
Valve lift mm/°C (in/°F)	More than 10/95 (0.39/203)

RADIATOR

Unit: kPa (kg/cm², psi)

Cap relief pressure	Standard	78 - 98 (0.8 - 1.0, 11 - 14)
	Limit	59 - 98 (0.6 - 1.0, 9 - 14)
Leakage test pressure		157 (1.6, 23)