## **AUTOMATIC TRANSMISSION**

# SECTION AT

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Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

#### Supplemental Restraint System (SRS) "AIR **BAG" and "SEAT BELT PRE-TENSIONER"**

The Supplemental Restraint System "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a seat belt, help to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and in the instrument panel on the passenger side), seat belt pre-tensioners, a diagnosis sensor unit, a crash zone sensor (4WD models), warning lamp, wiring harness, and spiral cable.

The vehicle (except crew cab models) is equipped with a passenger air bag deactivation switch. Because no rear seat exists where a rear-facing child restraint can be placed, the switch is designed to turn off the passenger air bag so that a rear-facing child restraint can be used in the front passenger seat. The switch is located in the center of the instrument panel, near the ashtray. When the switch is turned to the ON position, the passenger air bag is enabled and could inflate in a frontal collision. When the switch is turned to the OFF position, the passenger air bag is disabled and will not inflate in a frontal collision. A passenger air bag OFF indicator on the instrument panel lights up when the passenger air bag is switched OFF. The driver air bag always remains enabled and is not affected by the passenger air bag deactivation switch.

Information necessary to service the system safely is included in the RS section of this Service Manual.

#### **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, Refer to RS-21.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. Spiral cable and wiring harnesses (except "SEAT BELT PRE-TENSIONER") are covered with yellow insulation either just before the harness connectors or on the complete harness, for easy identification.
- The vehicle (except 4-door model) is equipped with a passenger air bag deactivation switch which can be operated by the customer. When the passenger air bag is switched OFF, the passenger air bag is disabled and will not inflate in a frontal collision. When the passenger air bag is switched ON, the passenger air bag is enabled and could inflate in a frontal collision. After SRS maintenance or repair, make sure the passenger air bag deactivation switch is in the same position (ON or OFF) as when the vehicle arrived for service.

#### **Precautions**

1) Before proceeding with disassembly, thoroughly clean the outside of the transmission. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.

- 2) Disassembly should be done in a clean work area.
- Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transmission.
- 4) Place disassembled parts in order for easier and proper assembly.
- 5) All parts should be carefully cleaned with a general purpose, non-flammable solvent before inspection or reassembly.
- 6) Gaskets, seals and O-rings should be replaced anytime the transmission is disassembled.
- 7) The valve body contains precision parts and requires extreme care when parts are removed and serviced. Place removed parts in order, on a parts rack, so they can be put back in the valve body in the same positions and sequences. Care will also prevent springs and small parts from becoming scattered or lost.
- 8) Properly installed valves, sleeves, plugs, etc. will slide along their bores in the valve body under their own
- 9) Before assembly, apply a coat of recommended ATF to all parts. Apply petroleum jelly to protect O-rings and seals, or hold small bearings and washers in place during assembly. Do not use grease.
- 10) Extreme care should be taken to avoid damage to O-rings, seals and gaskets when assembling.
- 11) If A/T fluid contains frictional material (clutches, bands, etc.), replace radiator and flush cooler line using cleaning solvent and compressed air after repair of A/T. Refer to LC-11 ("Radiator", "ENGINE COOLING SYSTEM").
- 12) After overhaul, refill the transmission with new ATF.
- 13) When the A/T drain plug is removed, only some of the fluid is drained. Old A/T fluid will remain in torque

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converter and ATF cooling system.

Always follow the procedures under "Changing A/T Fluid" Refer to MA-36.

#### **Service Notice or Precautions**

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#### TORQUE CONVERTER SERVICE

The torque converter should be replaced under any of the following conditions:

- External leaks in the hub weld area.
- Converter hub is scored or damaged.
- Converter pilot is broken, damaged or fits poorly into crankshaft.
- Steel particles are found after flushing the cooler and cooler lines.
- Pump is damaged or steel particles are found in the converter.
- Vehicle has TCC shudder and/or no TCC apply. Replace only after all hydraulic and electrical diagnoses have been made (Converter clutch material may be glazed).
- Converter is contaminated with engine coolant containing antifreeze.
- Internal failure of stator roller clutch.
- Heavy clutch debris due to overheating (blue converter).
- Steel particles or clutch lining material found in fluid filter or on magnet when no internal parts in unit are worn or damaged indicates that lining material came from converter.

The torque converter should not be replaced if:

- The fluid has an odor, is discolored, and there is no evidence of metal or clutch facing particles.
- The threads in one or more of the converter bolt holes are damaged.
- Transmission failure did not display evidence of damaged or worn internal parts, steel particles or clutch plate lining material in unit and inside the fluid filter.
- Vehicle has been exposed to high mileage (only). The exception may be where the torque converter clutch dampener plate lining has seen excess wear by vehicles operated in heavy and/or constant traffic, such as taxi, delivery or police use.

#### ATF COOLER SERVICE

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If A/T fluid contains frictional material (clutches, bands, etc.), replace radiator and flush cooler line using cleaning solvent and compressed air after repair of A/T. Refer to *LC-11* ("Radiator", "ENGINE COOLING SYSTEM").

#### **Wiring Diagrams and Trouble Diagnosis**

NEAT0403

When you read wiring diagrams, refer to the followings:

- "HOW TO READ WIRING DIAGRAMS" refer to GI-11.
- "POWER SUPPLY ROUTING" for power distribution circuit refer to EL-8.

When you perform trouble diagnosis, refer to the followings:

- "HOW TO FOLLOW TEST GROUP IN TROUBLE DIAGNOSIS" refer to GI-35.
- "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT" refer to GI-24.

#### **PREPARATION**



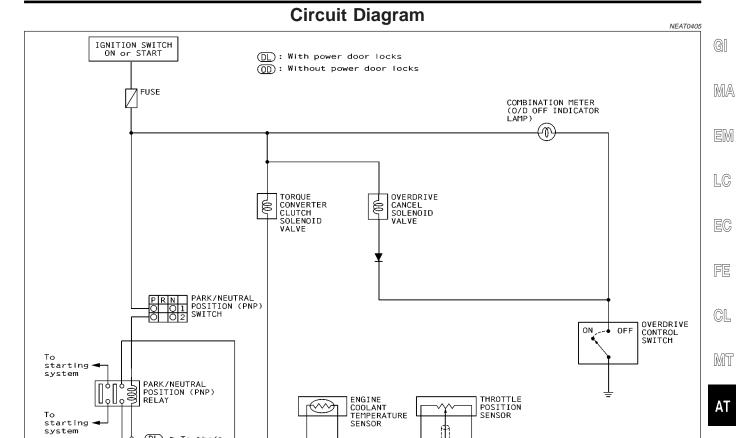
Special	Service	Tools
Opeciai	OCI VICC	10013

NEAT0404 The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here. GI Tool number (Kent-Moore No.) Description Tool name MA (J34301-C) Measuring line pressure and governor pressure Oil pressure gauge set EM 1 (J34301-1) Oil pressure gauge 2 (J34301-2) LC Hose 3 (J34298) Joint pipe 4 (J34282-2) Adapter 5 (790-301-1230-A) 60° Adapter FE 6 (J34301-15) Square socket AAT546 ST07870000 Disassembling and assembling A/T GL (J37068) a: 182 mm (7.17 in) Transmission case b: 282 mm (11.10 in) stand c: 230 mm (9.06 in) MT d: 100 mm (3.94 in) ΑT NT421 KV31102100 Checking one-way clutch in torque converter (J37065) TF Torque converter oneway clutch check tool PD NT098 ST25850000 Removing oil pump assembly AX (J25721-A) a: 179 mm (7.05 in) Sliding hammer b: 70 mm (2.76 in) c: 40 mm (1.57 in) dia. SU d: M12 x 1.75P NT422 KV31102400 Removing and installing clutch return springs (J34285 and J34285a: 320 mm (12.60 in) ST 87) b: 174 mm (6.85 in) Clutch spring compressor BT NT423 HA ST33200000 Installing oil pump housing oil seal (J26082)Installing rear oil seal a: 60 mm (2.36 in) dia. Drift SC b: 44.5 mm (1.752 in) dia. EL NT091

#### Special Service Tools (Cont'd)

Tool number (Kent-Moore No.) Tool name	Description	
(J34291) Shim setting gauge set	NT101	Selecting oil pump cover bearing race and oil pump thrust washer





SENSOR

**AT-9** 

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-DL → To theft warning relay

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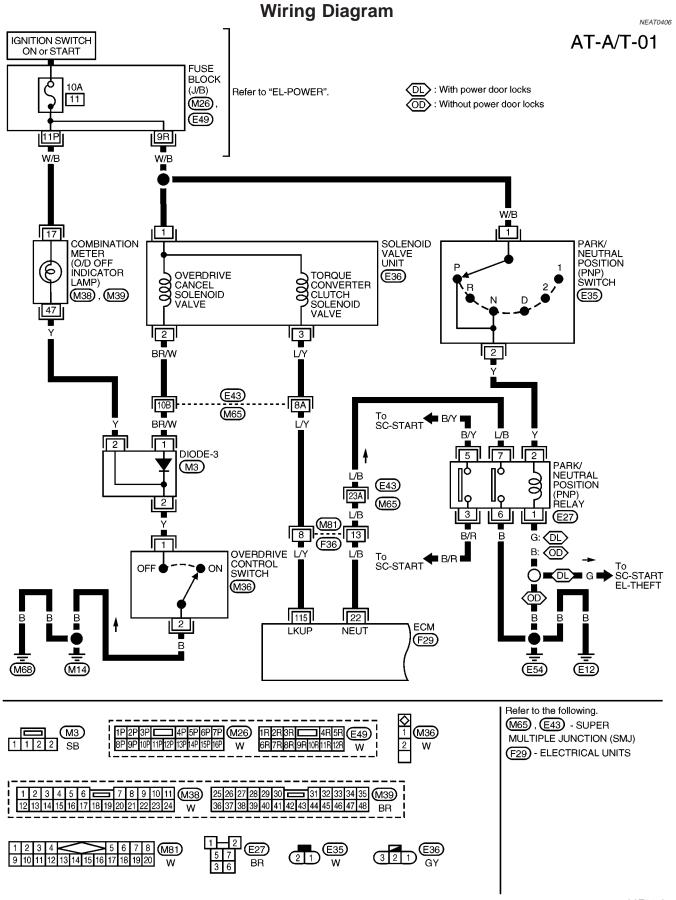
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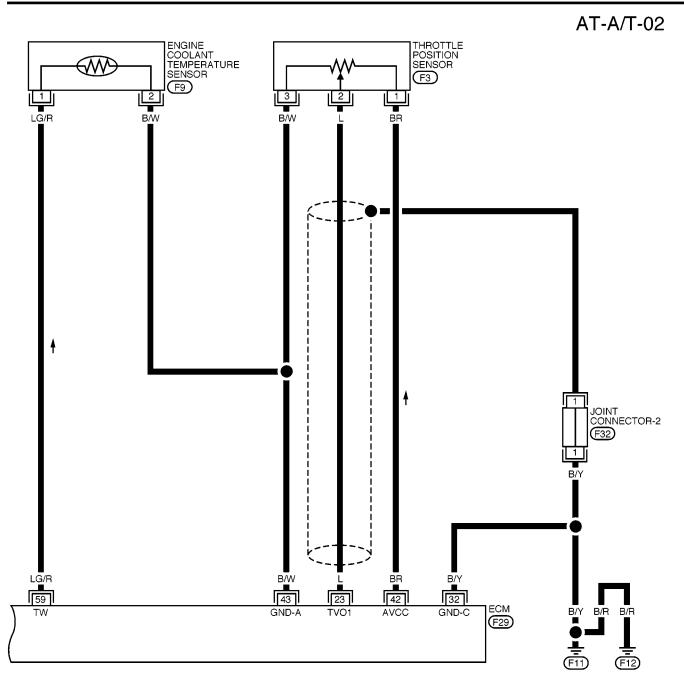
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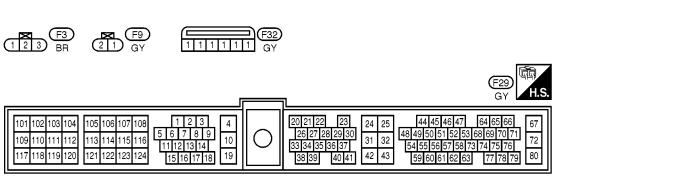
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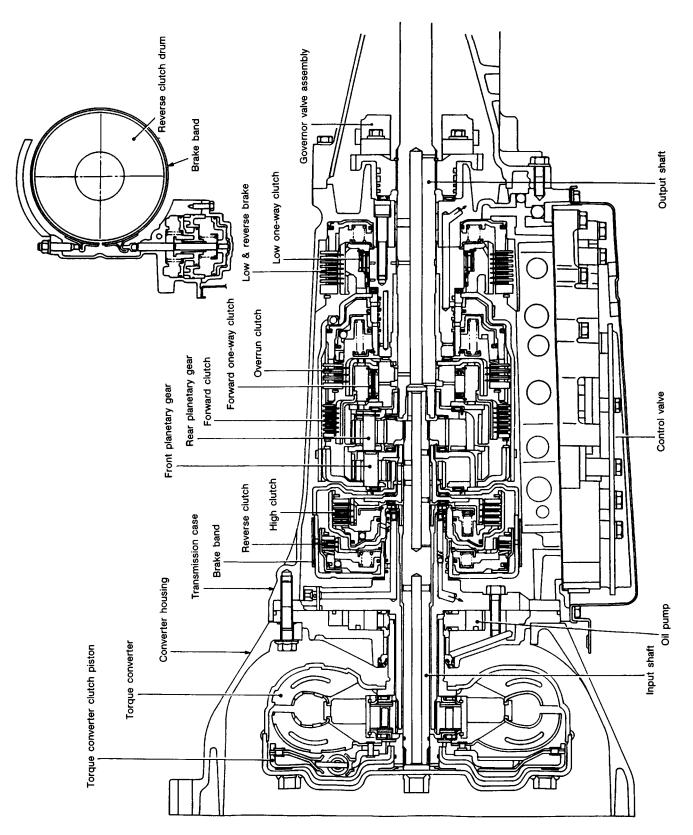


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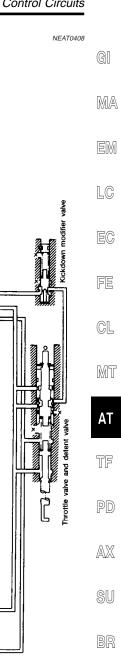


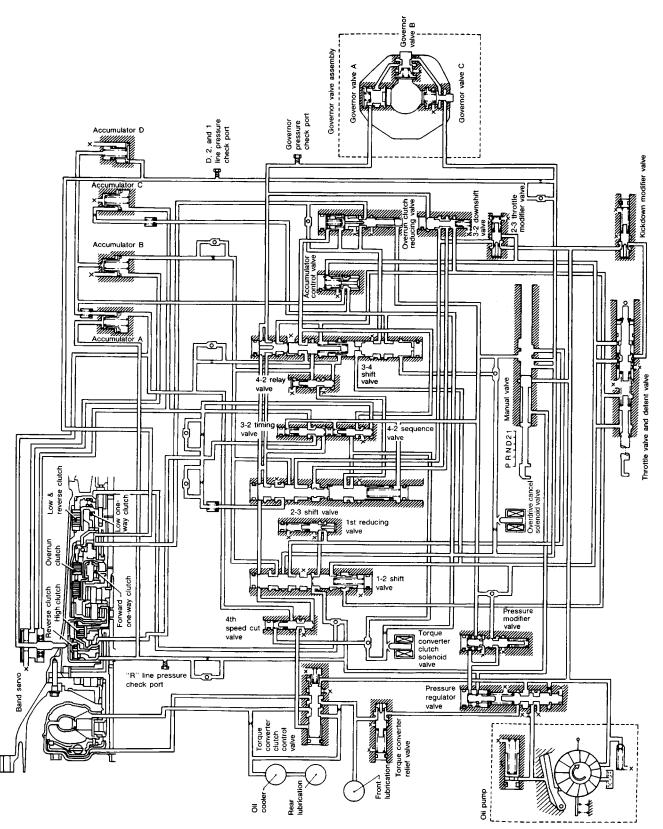
#### **Cross-sectional View**

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## **Hydraulic Control Circuits**





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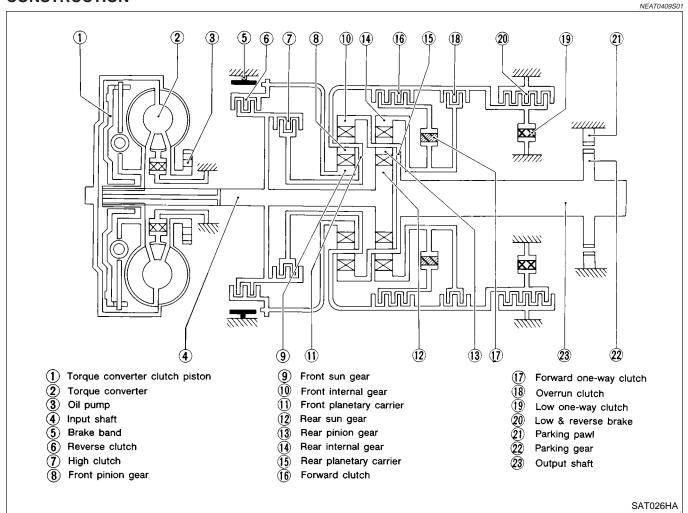
#### **Shift Mechanism**

The automatic transmission uses compact, dual planetary gear systems to improve power-transmission efficiency, simplify construction and reduce weight.

It also employs an optimum shift control and superwide gear ratios to improve starting performance and acceleration during medium and high-speed operation.

Two one-way clutches are also employed: one is used for the forward clutch, and the other for the low clutch. These one-way clutches, combined with four accumulators, reduce shifting shock to a minimum.

#### CONSTRUCTION





#### **FUNCTION OF CLUTCH AND BRAKE**

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Clutch and brake components	Abbr.	Function
Reverse clutch 6	R/C	To transmit input power to front sun gear 9.
High clutch 7	H/C	To transmit input power to front planetary carrier 11.
Forward clutch 16	F/C	To connect front planetary carrier 11 with forward one-way clutch 17.
Overrun clutch 18	O/C	To connect front planetary carrier 11 with rear internal gear 14.
Brake band 5	B/B	To lock front sun gear 9.
Forward one-way clutch 17	F/O.C	When forward clutch <b>16</b> is engaged, to stop rear internal gear <b>14</b> from rotating in opposite direction.
Low one-way clutch 19	L/O.C	At D <sub>1</sub> position, to prevent rear internal gear <b>14</b> from rotating in opposite direction.
Low & reverse brake 20	L & R/B	To lock rear internal gear <b>14</b> (2, 1 <sub>2</sub> and 1 <sub>1</sub> ), to lock front planetary carrier <b>11</b> (R position).

#### **CLUTCH AND BAND CHART**

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													NEAT0409S03	: CL
	Reverse clutch 6	High clutch	For- ward	Over-	E	Band servo		For- ward one-	Low one-	Low &			Msi	
Shift position			clutch 16	clutch 18	2nd apply	3rd release	4th apply	way clutch	way clutch 19	utch brake			AT	
ı	P												PARK POSI- TION	TF
ŀ	R	0									0		REVERSE POSI- TION	PE
1	N												NEUTRAL POSI- TION	
	1st			0	D				В	В			Automatic	Sl
D *4	2nd			0	*1A	0			В				shift 1 ←→ 2	
D 4	3rd		0	0	А	*2C	С		В				←→ 3	BF
	4th		0	С		*3C	С	0				0	←→ 4	
2	1st			0	D				В	В			Automatic shift	Sī
2	2nd			0	0	0			В				1 ←→ 2	
1	1st			0	0				В		0		Locks (held sta- tionary) in	R
	2nd			0	0	0			В				1st speed 1 ← 2	B1

<sup>\*1 :</sup> Operates when overdrive control switch is set in OFF position.

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<sup>\*2 :</sup> Oil pressure is applied to both 2nd "apply" side and 3rd "release" side of band servo piston. However, brake band does not contract because oil pressure area on the "release" side is greater than that on the "apply" side.

<sup>\*3 :</sup> Oil pressure is applied to 4th "apply" side in condition \*2 above, and brake band contracts.

<sup>\*4 :</sup> A/T will not shift to 4th when overdrive control switch is set to OFF position.

<sup>○ :</sup> Operates.

A: Operates when throttle opening is less than 3/16, activating engine brake.

B: Operates during "progressive" acceleration.

C: Operates but does not affect power-transmission.

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D: Operates when throttle opening is less than 3/16, but does not affect engine brake.



#### POWER TRANSMISSION

#### "N" and "P" Positions

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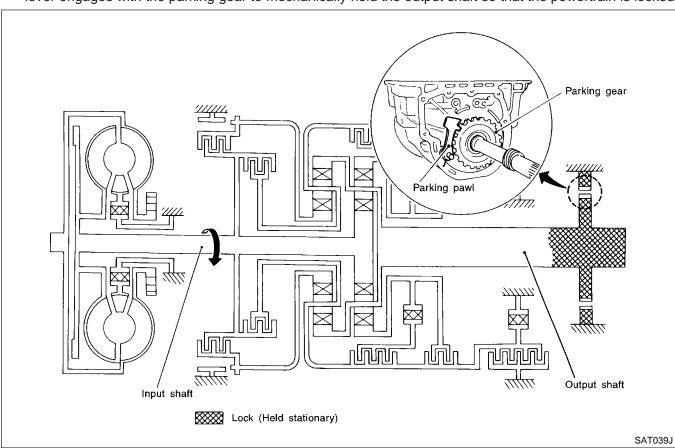
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• "N" position

No control members operate. Power from the input shaft is not transmitted to the output shaft because the clutches do not operate.

• "P" position

Similar to the "N" position, no control members operate. The parking pawl interconnected with the select lever engages with the parking gear to mechanically hold the output shaft so that the powertrain is locked.



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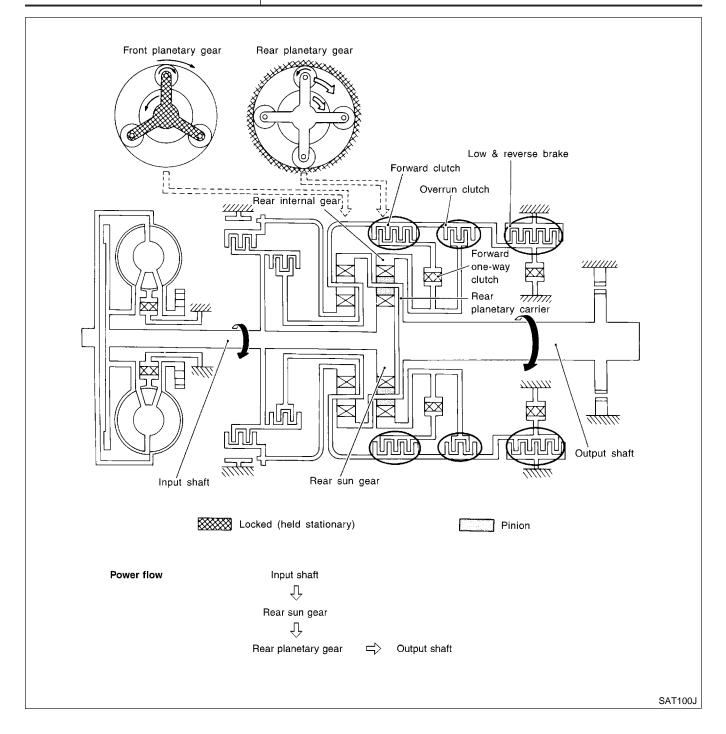
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"1 <sub>1</sub> " Position	=NEAT0409S0402
<ul> <li>Forward clutch</li> <li>Forward one-way clutch</li> <li>Overrun clutch</li> <li>Low and reverse brake</li> </ul>	As overrun clutch engages, rear internal gear is locked by the operation of low and reverse brake. This is different from that of $D_1$ and $2_1$ .
Engine brake	Overrun clutch always engages, therefore engine brake can be obtained when decelerating.



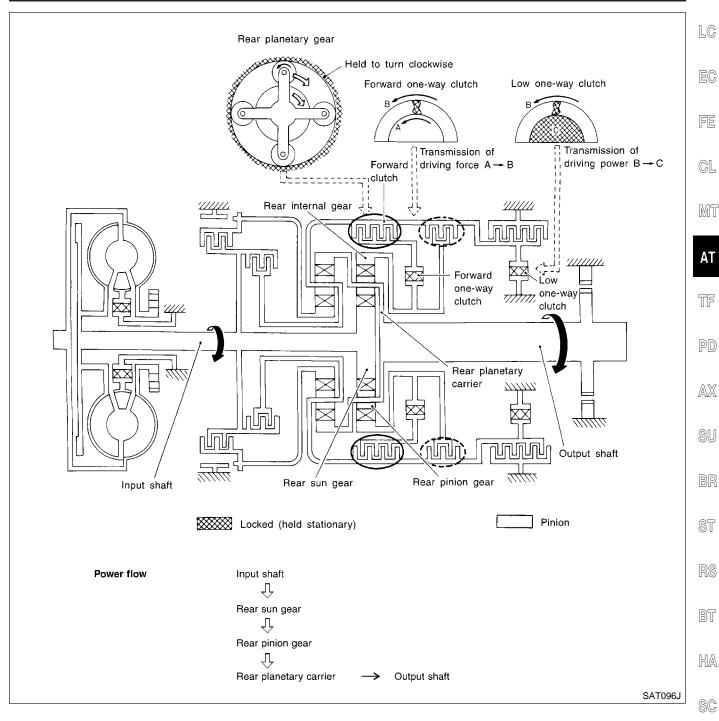


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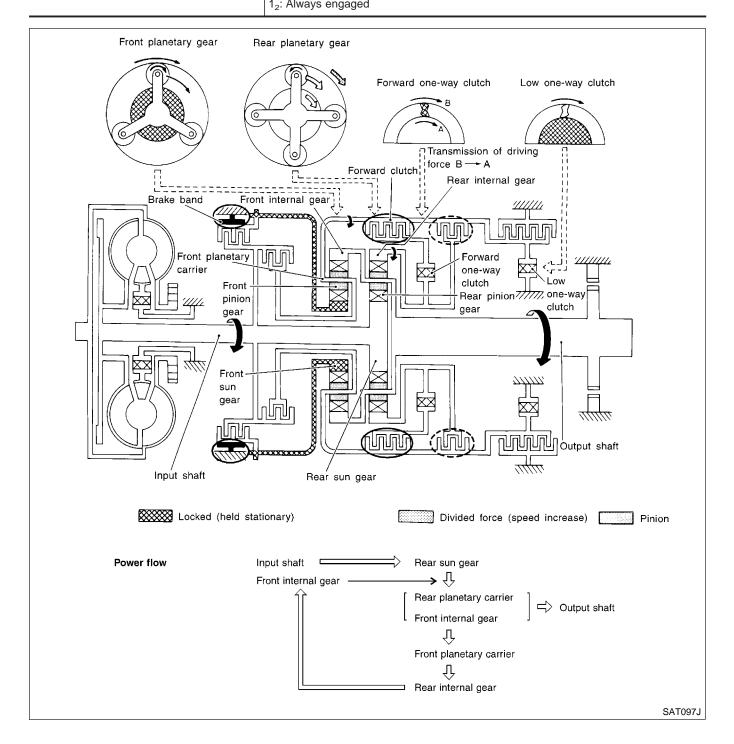
"D₁" and "2₁" Positions	=NEAT0409S0403
<ul><li>Forward one-way clutch</li><li>Forward clutch</li><li>Low one-way clutch</li></ul>	Rear internal gear is locked to rotate counterclockwise because of the functioning of these three clutches (Start-up at $D_1$ ).
Overrun clutch engagement conditions (Engine brake)	$D_1$ : Overdrive control switch "OFF" and throttle opening is less than 3/16 $2_1$ : Throttle opening less than 3/16 At $D_1$ and $D_2$ positions, engine brake is not activated due to free turning of low oneway clutch.



EL



"D <sub>2</sub> ", "2 <sub>2</sub> " and "1 <sub>2</sub> " Position	ns =NEAT0409S0404
<ul> <li>Forward clutch</li> <li>Forward one-way clutch</li> <li>Brake band</li> </ul>	Rear sun gear drives rear planetary carrier and combined front internal gear. Front internal gear now rotates around front sun gear accompanying front planetary carrier.  As front planetary carrier transfers the power to rear internal gear through forward clutch and forward one-way clutch, this rotation of rear internal gear increases the speed of rear planetary carrier compared with that of the 1st speed.
Overrun clutch engagement conditions	D <sub>2</sub> : Overdrive control switch "OFF" and throttle opening is less than 3/16 2 <sub>2</sub> : Throttle opening less than 3/16

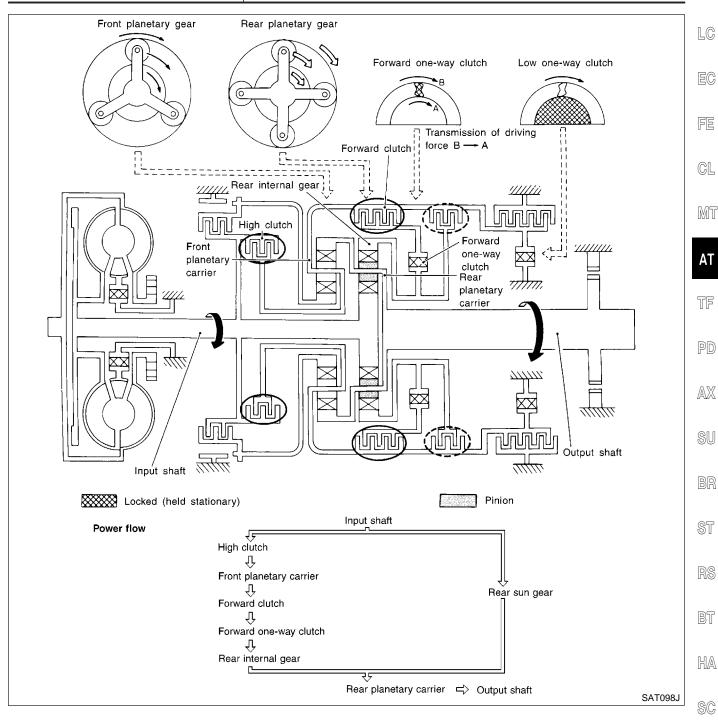


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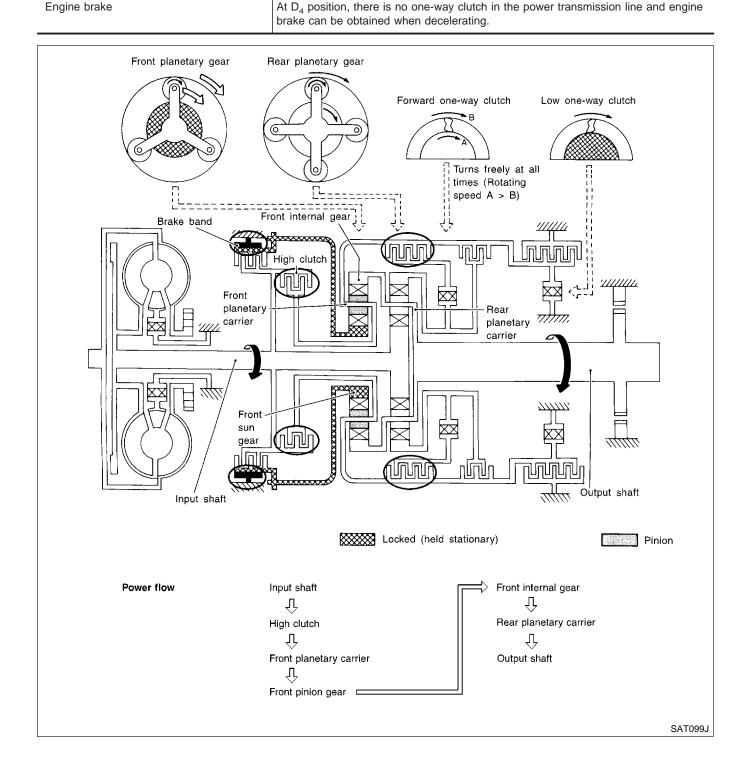
"D <sub>3</sub> " Position		
High clutch     Forward clutch     Forward one-way clutch	Input power is transmitted to front planetary carrier through high clutch. And front planetary carrier is connected to rear internal gear by operation of forward clutch and forward one-way clutch.  This rear internal gear rotation and another input (the rear sun gear) accompany rear planetary carrier to turn at the same speed.	
Overrun clutch engagement conditions	D <sub>3</sub> : Overdrive control switch "OFF" and throttle opening is less than 3/16 Throttle opening less than 3/16	



EL



# "D<sub>4</sub>" (O/D) Position High clutch Brake band Forward clutch (Does not affect power transmission) Input power is transmitted to front carrier through high clutch. This front carrier turns around the sun gear, which is fixed by brake band, and makes front internal gear (output) turn faster.



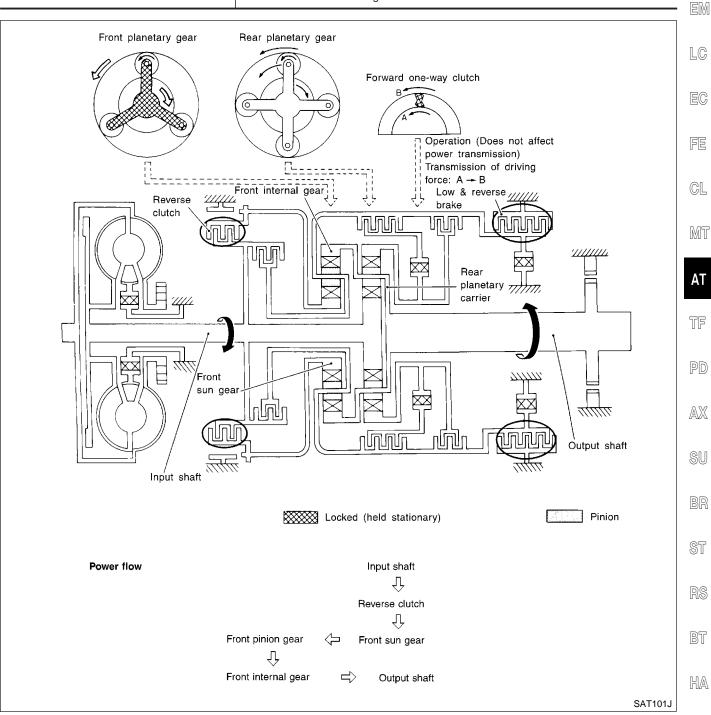


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"R" Position		
Reverse clutch     Low and reverse brake	Front planetary carrier is stationary because of the operation of low and reverse brake.  Input power is transmitted to front sun gear through reverse clutch, which drives front internal gear in the opposite direction.	
Engine brake	As there is no one-way clutch in the power transmission line, engine brake can be obtained when decelerating.	



SC

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#### FUNCTION OF CONTROL VALVES =NEAT0409S05 Valve Name Function Optimally controls oil under pressure discharged from oil pump in response to driving Pressure regulator valve conditions. Throttle valve Regulates line pressure to throttle pressure corresponding with throttle opening. Detent valve Activates throttle valve via spring in response to changes in throttle opening, thereby regulating throttle pressure. Pressure modifier valve Serves as an auxiliary signal valve of pressure regulator valve to control line pressure in response to driving conditions. Accumulator control valve Regulates accumulator pressure to pressure corresponding with driving conditions. Manual valve Directs line pressure to each oil circuit selected by the selector lever position. Circuit Position 1 2 3 4 Ρ R $\bigcirc$ Ν D $\bigcirc$ 2 $\bigcirc$ 0 $\bigcirc$ $\bigcirc$ $\bigcirc$ 1 R N D 2 1 4 AAT681A Hydraulic pressure drains when the shift lever is in N and P. 1-2 shift valve Provides automatic shift control in response to driving conditions, such as vehicle speed, throttle opening, etc. Shift control is accomplished by activating or deactivating 2-3 shift valve 3-4 shift valve the clutch, brakes, brake bands, etc. 2-3 throttle modifier valve Controls line pressure to provide optimum shifting point (2nd → 3rd) during partialopen throttle. (2-3 throttle modulator pressure) 3-2 downshift valve Delivers throttle pressure in a direction that overcomes 2-3 shift valve's governor pressure while shifting from "3rd" to "2nd" in the "D" position. Kickdown modifier valve Controls line pressure to provide optimum shifting points (1st $\rightarrow$ 2nd) and (2nd $\rightarrow$ 3rd) during kickdowns. (Kickdown modifier pressure) 4-2 relay valve Operates in conjunction with the 4-2 sequence valve to prevent downshifting from 4th to 3rd, then to 2nd while directly shifting from 4th to 2nd. 4-2 sequence valve Prevents 4th band servo "apply" pressure from draining during direct shifting from 4th to 2nd before high clutch "apply" pressure and band servo "release" pressure in the

same oil circuit are drained.



Valve Name	Function	
3-2 timing valve	Engine speed increases in a short period of time at low engine speeds when accelerator is depressed during downshifts from $D_3$ to $D_2$ . However, it takes longer for the engine to increase speed at high engine speeds. The 3-2 timing valve serves to delay the band servo "release" draining speed (At this point, the transmission is tentatively set in Neutral) during downshifts from $D_3$ to $D_2$ at speeds greater than those in the specifications, thereby providing smooth shifting.	- (
1st reducing valve	Controls low & reverse brake "apply" pressure to relief shocks caused by engine brakes while shifting from 2nd to 1st in the 1 position.	_ [
Overrun clutch reducing valve	Controls pressure that operates the overrun clutch to relief shocks caused during engine braking.  Line pressure acts on the overrun clutch reducing valve in the 1st or 2nd position to increase the pressure-regulating point with resultant high engine braking capabilities.	- [
4th speed cut valve	Determines lock-up speed while operating in 4th gear.	
Torque converter clutch control valve     Torque converter clutch solenoid valve	Activates or deactivates lock-up system.	-
Torque converter relief valve	Prevents abnormal increase of converter oil pressure.	-

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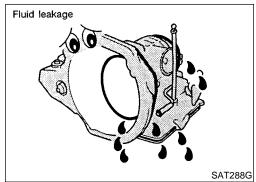
BT

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A/T Fluid Check



# SAT638A

#### A/T Fluid Check **FLUID LEAKAGE CHECK**

NEATO410

- Clean area suspected of leaking, for example, mating surface of converter housing and transmission case.
- Start engine, apply foot brake, place selector lever in D position and wait a few minutes.
- Stop engine.
- 4. Check for fresh leakage.

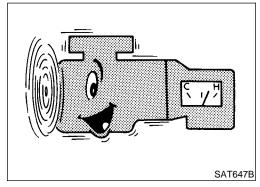
#### **FLUID CONDITION CHECK**

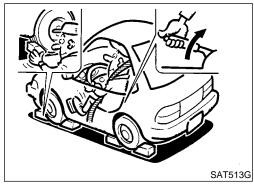
NEAT0410S02

Fluid color	Suspected problem	
Dark or black with burned odor	Wear of frictional material	
Milky pink	Water contamination  - Road water entering through filler tube or breather	
Varnished fluid, light to dark brown and tacky	Oxidation  - Over or under filling  - Overheating	

#### FLUID LEVEL CHECK

Refer to MA-36 ("Checking A/T Fluid", "CHASSIS AND BODY MAINTENANCE").





#### **Stall Test**

#### STALL TEST PROCEDURE

NFAT0411

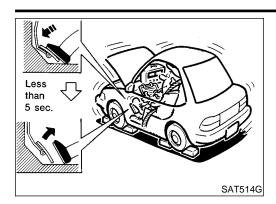
- 1. Check A/T fluid and engine oil levels. If necessary, add fluid and oil.
- Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

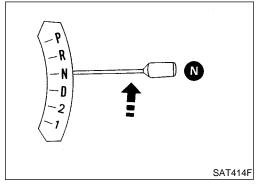
**ATF** operating temperature:

50 - 80°C (122 - 176°F)

- 3. Set parking brake and block wheels.
- 4. Install a tachometer where it can be seen by driver during test.
- It is good practice to put a mark on point of specified engine speed on indicator.







- Start engine, apply foot brake, and place selector lever in D position.
- Accelerate to wide open throttle gradually while applying foot brake.
- During test, never hold throttle wide open for more than 5 seconds.
- 7. Quickly note the engine stall revolution and immediately release throttle.

**Stall revolution standard:** 

2,100 - 2,300 rpm

- Shift selector lever to N position.
- Cool off ATF.
- Run engine at idle for at least one minute.
- 10. Repeat steps 5 through 9 with selector lever in 2, 1 and R positions.

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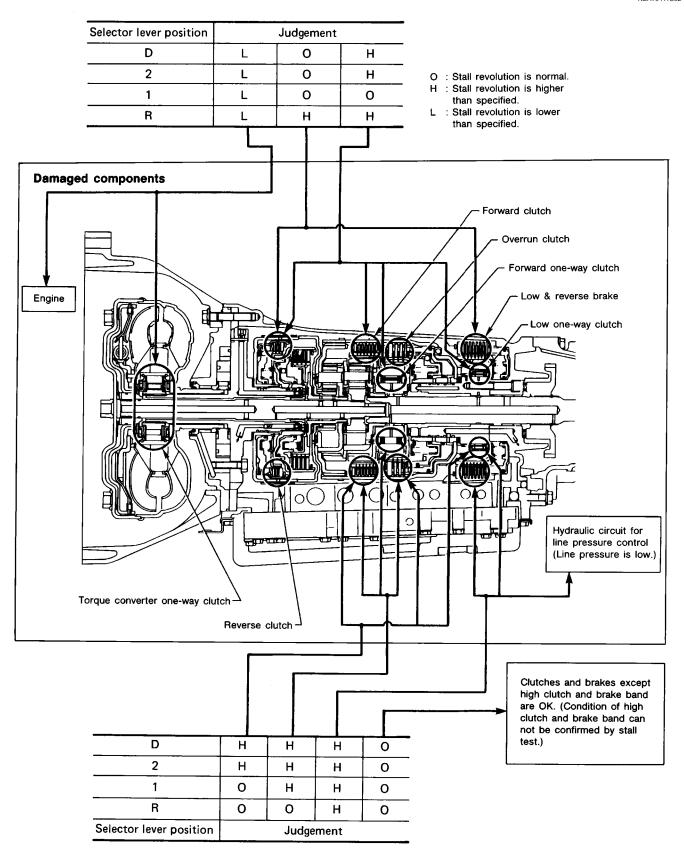
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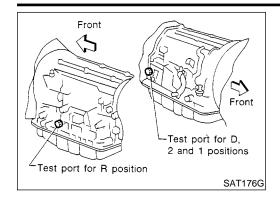


#### JUDGEMENT OF STALL TEST

NEAT0411S02







# Line Pressure Test LINE PRESSURE TEST PORTS

NEAT0412

Location of line pressure test ports are shown in illustration.

- Line pressure plugs are hexagon-headed bolts.
- Always replace line pressure plugs as they are self-sealing bolts.

MA

GI

EM

LG

EG

#### LINE PRESSURE TEST PROCEDURE

NEAT0412S02

- 1. Check A/T fluid and engine oil levels. If necessary, add fluid and oil.
- 2. Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

**ATF** operating temperature:

50 - 80°C (122 - 176°F)

FE

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Install pressure gauge to line pressure port.

**Δ**Τ

— D, 2 and 1 positions —

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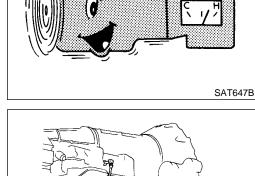
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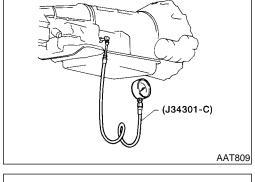
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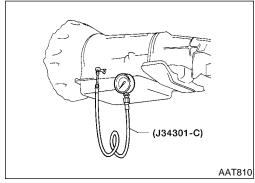
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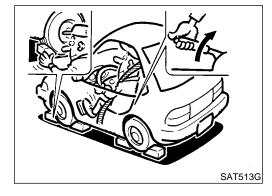
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— R position —

- 4. Set parking brake and block wheels.
- Continue to depress brake pedal fully while performing line pressure test at stall speed.

RL4R01A

Line Pressure Test (Cont'd)

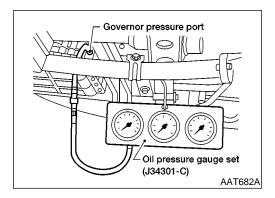


- 5. Start engine and measure line pressure at idle and stall speed.
- When measuring line pressure at stall speed, follow the stall test procedure.

Line pressure: Refer to SDS, AT-135.

#### JUDGEMENT OF LINE PRESSURE TEST

	Judgement	Suspected parts
At idle	Line pressure is low in all positions.	<ul> <li>Oil pump wear</li> <li>Control piston damage</li> <li>Pressure regulator valve or plug sticking</li> <li>Spring for pressure regulator valve damaged</li> <li>Fluid pressure leakage between oil strainer and pressure regulator valve</li> <li>Clogged strainer</li> </ul>
	Line pressure is low in particular position.	<ul> <li>Fluid pressure leakage between manual valve and particular clutch.</li> <li>For example, line pressure is:         <ul> <li>Low in R and 1 positions, but</li> <li>Normal in D and 2 positions.</li> </ul> </li> <li>Therefore, fluid leakage exists at or around low &amp; reverse brake circuit.</li> <li>Refer to CLUTCH AND BAND CHART, AT-15.</li> </ul>
	Line pressure is high.	<ul> <li>Maladjustment of throttle position sensor</li> <li>Fluid temperature sensor damaged</li> <li>Line pressure solenoid valve sticking</li> <li>Short circuit of line pressure solenoid valve circuit</li> <li>Pressure modifier valve sticking</li> <li>Pressure regulator valve or plug sticking</li> </ul>
At stall speed	Line pressure is low.	<ul> <li>Maladjustment of throttle position sensor</li> <li>Control piston damaged</li> <li>Line pressure solenoid valve sticking</li> <li>Short circuit of line pressure solenoid valve circuit</li> <li>Pressure regulator valve or plug sticking</li> <li>Pressure modifier valve sticking</li> <li>Pilot valve sticking</li> </ul>



#### **Governor Pressure Testing**

NEAT0412S030

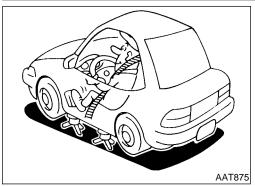
- 1. Check A/T and engine fluid levels. If necessary, add fluid.
- 2. Drive vehicle for approx. 10 minutes or until engine oil and ATF reach operating temperature.

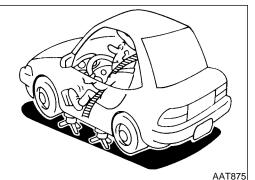
ATF operating temperature:

50 - 80°C (122 - 176°F)

3. Install pressure gauge to governor pressure port.

Line Pressure Test (Cont'd)







Set selector lever in D position and gradually depress accel-5. erator pedal.

Be careful of rotating wheels.



LC

Governor pressure is not generated when vehicle is stopped.

Governor pressure rises gradually in response to vehicle speed.

**Governor pressure:** Refer to SDS, AT-136.

If not, check governor valve assembly. Refer to AT-94.



MT



**AAT876** 

Perform road tests using "Symptom Chart". Refer to AT-33.

ΑT

#### **P POSITION**

Place selector lever in P position and start the engine. Stop the engine and repeat the procedure in all positions, including N position.

PD

TF

Stop vehicle on a slight upgrade and place selector lever in P position. Release parking brake to make sure vehicle remains locked.

AX

#### **R POSITION**

Manually move selector lever from P or R, and note shift qual-

Drive vehicle in reverse long enough to detect slippage or other abnormalities.

#### **N POSITION**

 Manually move selector lever from R and D to N and note shift quality.

ST

Release parking brake with selector lever in N position. Lightly depress accelerator pedal to make sure vehicle does not move. (When vehicle is new or soon after clutches have been replaced, vehicle may move slightly. This is not a problem.)

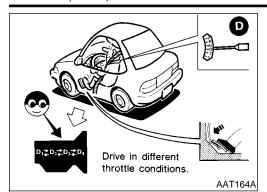
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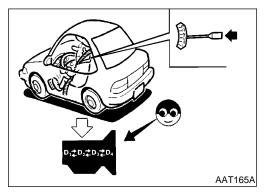
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Road Test (Cont'd)





#### **D POSITION**

NEAT0413S04

- Manually shift selector lever from N to D position, and note shift quality.
- 2. Using the shift schedule as a reference, drive vehicle in D position. Record, on Symptom Chart, respective vehicle speeds at which up-shifting and down-shifting occur. These speeds are to be read at three different throttle positions light, half and full. Also determine the timing at which shocks are encountered during shifting and which clutches are engaged.
- 3. Determine whether lock-up properly occurs while driving vehicle in proper gear position and at proper speeds.
- 4. Check to determine if shifting to overdrive gear cannot be made while overdrive control switch is OFF.
- Drive vehicle at 65 to 80 km/h (40 to 50 MPH) with half to light throttle position (D<sub>3</sub> position). Fully depress accelerator pedal to make sure transmission downshifts from 3rd to 2nd gear.
- Drive vehicle at 35 to 45 km/h (22 to 28 MPH) with half to light throttle position (D<sub>2</sub> position). Fully depress accelerator pedal to make sure transmission downshifts from 2nd to 1st gear.

#### 2 POSITION

NEAT0413S0

- 1. Shift to 2 position and make sure vehicle starts in 1st gear.
- 2. Increase vehicle speed to make sure transmission upshifts from 1st to 2nd gear.
- 3. Further increase vehicle speed. Make sure transmission does not upshift to 3rd gear.
- 4. Drive vehicle at 35 to 45 km/h (22 to 28 MPH) with throttle at half to light position (2<sub>2</sub> position). Fully depress accelerator pedal to make sure transmission downshifts from 2nd to 1st gear.
- 5. Drive vehicle at idle in 2 position to make sure that transmission downshifts to 1st gear.
- 6. Move selector lever to D position and drive vehicle at 40 to 50 km/h (25 to 31 MPH). Then, move selector lever to 2 position to make sure transmission downshifts to 2nd gear.

#### 1 POSITION

NEAT0413S06

- Place selector lever in 1 position and accelerate. Make sure transmission does not shift from 1st to 2nd gear although vehicle speed increases.
- 2. While driving vehicle in 1 position, release accelerator pedal to make sure that engine compression acts as a brake.
- 3. Place selector lever in D or 2 position and drive vehicle at 20 to 30 km/h (12 to 19 MPH). Then move selector lever to 1 position to make sure transmission downshifts to 1st gear.

#### TROUBLE DIAGNOSIS — GENERAL DESCRIPTION



NEAT0414

#### **Symptom Chart**

Numbers are arranged in order of the inspection.

Perform inspections starting with number one and work up.

Numbers in the OFF VEHICLE columns indicate that the transmission must be removed from the vehicle to perform the inspection.

\*: Valve suspected to be malfunctioning

Symptom		Condition	Diagnostic Item	—— MA
Sharp shocks in shifting from N to D position			Fluid level and fluid quality     Control linkage     Burgine idling speed	EN
		ON VEHICLE	<ul><li>4. Line pressure</li><li>5. Throttle wire</li><li>6. Accumulator N-D</li></ul>	LC
			<ul><li>7. Accumulator 3-4 (N-R)</li><li>8. Control valve</li><li>* Pressure regulator valve</li></ul>	EC
			* Pressure modifier valve  * Accumulator control valve  * Throttle valve & detent valve  * Kickdown modifier valve	FE
		OFF VEHICLE	9. Reverse clutch	<u> </u>
			Fluid level and fluid quality     Control linkage     Line pressure     Throttle wire	Mī
	When shifting from 1st to 2nd or 2nd to 3rd.	ON VEHICLE	<ul><li>5. Accumulator 1-2</li><li>6. Accumulator 2-3</li><li>7. Control valve</li></ul>	АТ
			* Pressure regulator valve  * Pressure modifier valve  * Accumulator control valve	TF
		ON VEHICLE	Fluid level and fluid quality     Control linkage     Line pressure	PD
	When shifting from 3rd to 4th.		<ul><li>4. Throttle wire</li><li>5. Accumulator 3-4 (N-R)</li><li>6. Control valve</li></ul>	AX
Shift shocks	The state of the s		* 4th speed cut valve  * Pressure regulator valve  * Pressure modifier valve	SU
When shifting from D to 2 and 1 tion. When overdrive control switch is from ON to OFF		OFF VEHICLE	7. Brake band 8. Overrun clutch	BR
			<ol> <li>Fluid level and fluid quality</li> <li>Control linkage</li> <li>Line pressure</li> </ol>	ST
		ON VEHICLE	4. Throttle wire 5. Control valve * Pressure regulator valve  - Throttle wire  - Throttle wire - Throttle wir	RS
			* Pressure modifier valve  * Throttle valve & detent valve  * Overrun clutch reducing valve	BT
		OFF VEHICLE	6. Brake band 7. High clutch	HA

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Symptom Chart (Cont'd)

Symptom		Condition	Diagnostic Item
Shift shocks	When shifting from 2nd to 1st in 1 position	ON VEHICLE	1. Fluid level and fluid quality 2. Control linkage 3. Line pressure 4. Throttle wire 5. Control valve * Pressure regulator valve * Pressure modifier valve * 1st reducing valve
		OFF VEHICLE	6. Low one-way clutch
	When shifting from 1st to 2nd	ON VEHICLE	1. Fluid level and fluid quality 2. Control linkage 3. Line pressure 4. Throttle wire 5. Accumulator 1-2 6. Control valve * Pressure regulator valve * Pressure modifier valve * Throttle valve & detent valve * Kickdown modifier valve
		OFF VEHICLE	7. Brake band
Shift slippage when upshifting	When shifting from 2nd to 3rd	ON VEHICLE	1. Fluid level and fluid quality 2. Control linkage 3. Line pressure 4. Throttle wire 5. Accumulator 2-3 6. Control valve * Pressure regulator valve * Pressure modifier valve * Throttle valve & detent valve * Kickdown modifier valve
		OFF VEHICLE	7. Brake band 8. High clutch
	When shifting from 3rd to 4th	ON VEHICLE	1. Fluid level and fluid quality 2. Control linkage 3. Line pressure 4. Throttle wire 5. Accumulator 3-4 (N-R) 6. Control valve  * Pressure regulator valve  * Pressure modifier valve  * Throttle valve & detent valve  * Kickdown modifier valve
		OFF VEHICLE	7. Brake band 8. High clutch

#### TROUBLE DIAGNOSIS — GENERAL DESCRIPTION

RL4R01A

Symptom Chart (Cont'd)

Symptom		Condition	Diagnostic Item	
			Fluid level and fluid quality     Control linkage     Line pressure	
			4. Governor pressure 5. Throttle wire 6. Accumulator N-D	N
			7. Control valve  * Pressure regulator valve  * Pressure modifier valve	[=
		ON VEHICLE	* Throttle valve & detent valve  * Kickdown modifier valve  * 4-2 sequence valve	L
	When chifting from 4th to 2nd		7. Accumulator 3-4 (N-R) 8. Accumulator 1-2 9. Accumulator 2-3	[5]
	When shifting from 4th to 2nd.		11. Governor valve  * Primary governor valve  * Secondary governor valve 1  * Secondary governor valve 2	F
			12. Torque converter 13. Fluid pump	©
Shift slippage with accelerator pedal			14. Reverse clutch 15. High clutch 17. Forward clutch	$\mathbb{N}$
depressed		OFF VEHICLE	<ul><li>18. Forward one-way clutch</li><li>19. Overrun clutch</li><li>20. Low one-way clutch</li></ul>	A
			21. Low & reverse clutch 26. Brake band	T
	When shifting from 4th to 3rd.		<ol> <li>Fluid level and fluid quality</li> <li>Control linkage</li> <li>Line pressure</li> <li>Throttle wire</li> </ol>	P
		ON VEHICLE	<ul><li>5. Accumulator 1-2</li><li>6. Control valve</li><li>* Pressure regulator valve</li></ul>	A
			* Pressure modifier valve  * Throttle valve & detent valve  * Kickdown modifier valve  6. Accumulator 2-3	S
			7. Accumulator 3-4 (N-R)	
		OFF VEHICLE	<ul><li>9. Fluid pump</li><li>10. High clutch</li><li>11. Brake band</li></ul>	S
			12. Overrun clutch 13. Low & reverse clutch	

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Symptom		Condition	Diagnostic Item
Shift slippage with accelerator pedal depressed	When shifting from 4th to 1st and shifting from 3rd to 1st.	ON VEHICLE	1. Fluid level and fluid quality 2. Control linkage 3. Line pressure 4. Governor pressure 5. Throttle wire 6. Accumulator 2-3 7. Control valve * Pressure regulator valve * Pressure modifier valve * Throttle valve & detent valve * Kickdown modifier valve * 3-2 timing valve 8. Governor valve * Primary governor valve * Secondary governor valve 1 * Secondary governor valve 2
		OFF VEHICLE	9. High clutch 10. Brake band 11. Forward one-way clutch
	When vehicle starts.	ON VEHICLE	1. Fluid level and fluid quality 2. Control linkage 3. Line pressure 5. Throttle wire 5. Accumulator 2-3 6. Control valve  * Pressure regulator valve  * Pressure modifier valve  * Throttle valve & detent valve  * Kickdown modifier valve
		OFF VEHICLE	7. High clutch 8. Forward clutch
Poor power/ acceleration	When upshifting.	ON VEHICLE	1. Fluid level and fluid quality 2. Control linkage 3. Line pressure 4. Throttle wire 4. Governor pressure 6. Accumulator 2-3 8. Control valve * Pressure regulator valve * Pressure modifier valve * Throttle valve & detent valve * Kickdown modifier valve * Kickdown modifier valve * 3-2 timing valve 9. Governor valve * Primary governor valve * Secondary governor valve 1 * Secondary governor valve 2
		OFF VEHICLE	10. Forward clutch
No engine braking	When shifting from D to 2 and 1 position.	ON VEHICLE	1. Fluid level and fluid quality 2. Control linkage 3. Line pressure 4. Throttle wire 5. Accumulator 2-3 6. Control valve  * Pressure regulator valve  * Pressure modifier valve  * Throttle valve & detent valve  * Overrun clutch reducing valve

#### TROUBLE DIAGNOSIS — GENERAL DESCRIPTION

RL4R01A

Symptom Chart (Cont'd)

	Symptom	Condition	Diagnostic Item	
	When overdrive control switch is set from ON to OFF.	ON VEHICLE	1. Fluid level and fluid quality 2. Control linkage 3. Line pressure 4. Throttle wire 5. Accumulator 2-3 6. Overdrive control switch and wiring 7. Overdrive cancel solenoid valve 8. Control valve * Pressure regulator valve * Pressure modifier valve * Throttle valve & detent valve * Overrun clutch reducing valve	GI MA EN
No engine braking		OFF VEHICLE	9. Overrun clutch	EC
	When shifting from 2nd to 1st in 1 position.	ON VEHICLE	1. Fluid level and fluid quality 2. Control linkage 3. Line pressure 4. Throttle wire 6. Control valve * Pressure regulator valve * Pressure modifier valve * Throttle valve & detent valve * 1st reducing valve	FE GL
		OFF VEHICLE	7. Overrun clutch 8. Low & reverse clutch	ΑТ
Shift quality	Too low a gear change point from 2nd to 3rd and from 3rd to 2nd.	ON VEHICLE	1. Fluid level and fluid quality 2. Line pressure 3. Governor pressure 4. Throttle wire 5. Control valve * 2-3 throttle modifier valve 6. Governor valve * Primary governor valve * Secondary governor valve 1 * Secondary governor valve 2	TF
	Too high a gear change point from 2nd to 3rd and from 3rd to 2nd.	ON VEHICLE	1. Fluid level and fluid quality 2. Line pressure 3. Governor pressure 4. Throttle wire 5. Control valve * 2-3 shift valve * 2-3 throttle modifier valve 6. Governor valve * Primary governor valve * Secondary governor valve 1 * Secondary governor valve 2	SI BI SI
	Too low a gear change point from 2nd to 1st in 1 position.	ON VEHICLE	1. Fluid level and fluid quality 2. Line pressure 3. Governor pressure 4. Throttle wire 5. Control valve * Pressure regulator valve * Pressure modifier valve * Throttle valve & detent valve * 1st reducing valve 6. Governor valve * Primary governor valve * Secondary governor valve 1 * Secondary governor valve 2	BT H/ S()

Symptom Chart (Cont'd)

	Symptom	Condition	Diagnostic Item
	Too high a gear change point from 2nd to 1st in 1 position.	ON VEHICLE	1. Fluid level and fluid quality 2. Line pressure 3. Governor pressure 4. Throttle wire 5. Control valve * 1st reducing valve 6. Governor valve * Primary governor valve * Secondary governor valve 1 * Secondary governor valve 2
Shift quality	Failure to change gear from 4th to 2nd with accelerator pedal depressed.	ON VEHICLE	1. Fluid level and fluid quality 2. Line pressure 3. Governor pressure 4. Throttle wire 5. Control valve * 4-2 relay valve * 4-2 sequence valve 6. Governor valve * Primary governor valve * Secondary governor valve 1 * Secondary governor valve 2
	Failure to change gear from 3rd to 2nd with accelerator pedal depressed.	ON VEHICLE	1. Fluid level and fluid quality 2. Line pressure 3. Governor pressure 4. Throttle wire 5. Control valve * 3-2 downshift valve 6. Governor valve * Primary governor valve * Secondary governor valve 1 * Secondary governor valve 2
	Failure to change gear from 1st to 2nd in D and 2 position.	ON VEHICLE	1. Fluid level and fluid quality 2. Line pressure 3. Governor pressure 4. Throttle wire 5. Control valve * 1-2 shift valve 6. Governor valve * Primary governor valve * Secondary governor valve 1 * Secondary governor valve 2
	Vehicle does not start from 1st in D and 2 position.	ON VEHICLE	1. Fluid level and fluid quality 2. Line pressure 3. Governor pressure 4. Throttle wire 5. Control valve * 1-2 shift valve 6. Governor valve * Primary governor valve * Secondary governor valve 1 * Secondary governor valve 2

#### TROUBLE DIAGNOSIS — GENERAL DESCRIPTION

RL4R01A

Symptom Chart (Cont'd)

	Symptom		Diagnostic Item
	Failure to change gear to 3rd to 4th in D position.	ON VEHICLE	1. Fluid level and fluid quality 2. Line pressure 3. Governor pressure 4. Throttle wire 5. overdrive control switch and wiring 6. Overdrive cancel solenoid valve 7. Control valve * 2-3 shift valve * 3-4 shift valve 8. Governor valve * Primary governor valve * Secondary governor valve 1 * Secondary governor valve 2
	Changes gear to 1st directly when selector lever is set from D to 1 position.	ON VEHICLE	1. Fluid level and fluid quality 2. Line pressure 3. Governor pressure 4. Throttle wire 5. Control valve * 1st reducing valve 6. Governor valve * Primary governor valve * Secondary governor valve 1 * Secondary governor valve 2
Shift quality	Changes gear to 2nd in 1 position.	ON VEHICLE	1. Fluid level and fluid quality 2. Line pressure 3. Governor pressure 4. Throttle wire 5. Control valve * Pressure regulator valve * Pressure modifier valve * Throttle valve & detent valve * 1st reducing valve 6. Governor valve * Primary governor valve * Secondary governor valve 1 * Secondary governor valve 2
	Too high or low a change point when lock-up operates.	ON VEHICLE	1. Fluid level and fluid quality 2. Line pressure 3. Governor pressure 4. Throttle wire 5. Control valve * Pressure regulator valve * Pressure modifier valve * Throttle valve & detent valve * Kickdown modifier valve 6. Governor valve * Primary governor valve * Secondary governor valve 1 * Secondary governor valve 2

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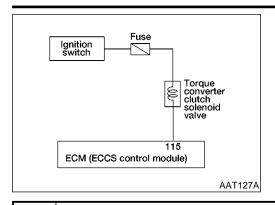
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Symptom Chart (Cont'd)

	Symptom	Condition	Diagnostic Item
	Lock-up point is extremely high or low.	ON VEHICLE	1. Fluid level and fluid quality 2. Line pressure 3. Governor pressure 4. Throttle wire 5. Control valve * 4th speed cut valve * Pressure regulator valve * Pressure modifier valve * Torque converter clutch control valve * Throttle valve & detent valve 6. Governor valve * Primary governor valve * Secondary governor valve 1 * Secondary governor valve 2
Lock-up quality	Torque converter does not lock-up.	ON VEHICLE	1. Fluid level and fluid quality 2. Line pressure 3. Governor pressure 4. Throttle wire 5. Control valve * 4th speed cut valve * Torque converter clutch control valve 6. Governor valve * Primary governor valve * Secondary governor valve 1 * Secondary governor valve 2
		OFF VEHICLE	7. Torque converter
	Lock-up is not released when accelerator pedal is released.	ON VEHICLE	Fluid level and fluid quality     Torque converter clutch solenoid valve
Engine does not start in P and N positions, or engine starts in positions other than P and N positions.		ON VEHICLE	In Ignition switch and starter motor     Control linkage     PNP switch and wiring
Vehicle according to the selection because in Deposition		ON VEHICLE	1. Control linkage
Vehicle moves with selector lever in P position.		OFF VEHICLE	2. Parking components

# DTC P1775 TORQUE CONVERTER CLUTCH SOLENOID VALVE (CIRCUIT)



#### **Diagnostic Procedure**

When the malfunction indicator lamp indicates DTC P1775, perform "TROUBLE DIAGNOSIS FOR DTC P1775", refer to *EC-550*.

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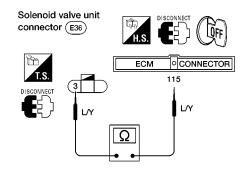
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#### 1 CHECK GROUND CIRCUIT

- 1. Turn ignition switch OFF.
- 2. Disconnect ECM harness connector and torque converter clutch solenoid valve harness connector.
- 3. Check resistance between solenoid valve unit harness connector E36 terminal 3 and ECM harness connector F29 terminal 115.

Resistance:

Approximately  $0\Omega$ 

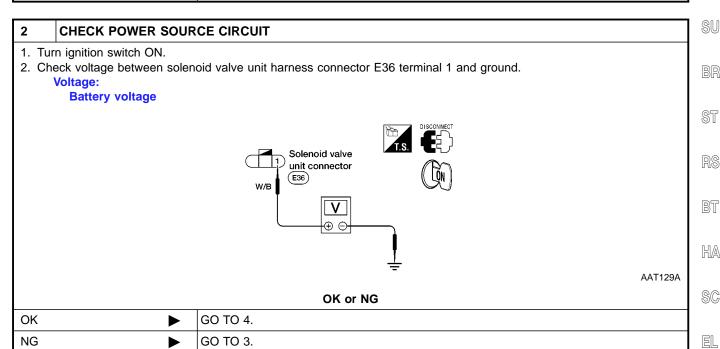


OK or NG

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OK GO TO 2.

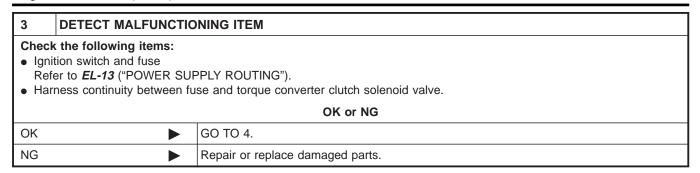
NG Repair or replace harness between ECM and torque converter clutch solenoid valve.

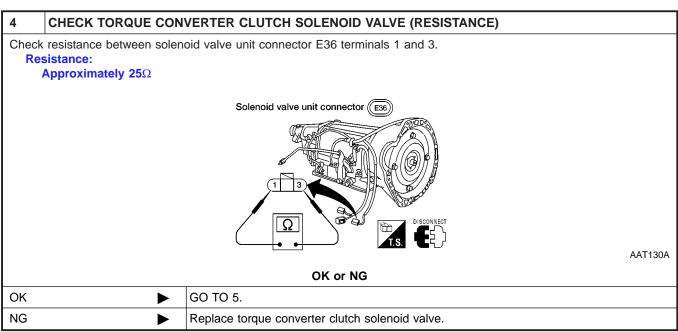


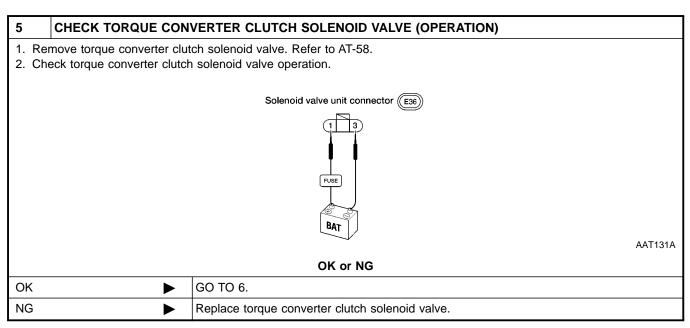
# DTC P1775 TORQUE CONVERTER CLUTCH SOLENOID VALVE (CIRCUIT)

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Diagnostic Procedure (Cont'd)



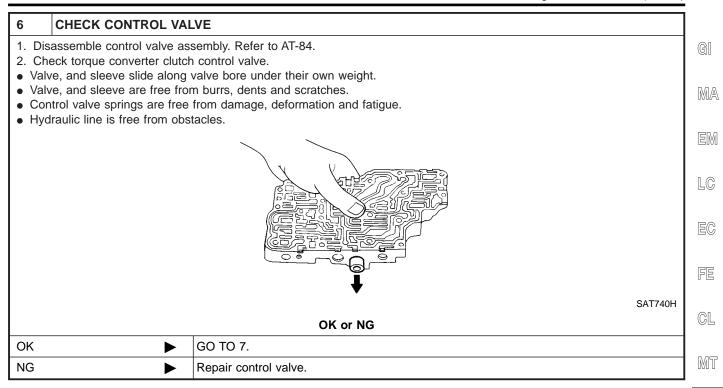




# DTC P1775 TORQUE CONVERTER CLUTCH SOLENOID VALVE (CIRCUIT)

RL4R01A

Diagnostic Procedure (Cont'd)



7	CHECK MALFUNCTION		
Is malfunction eliminated?			
Yes or No			
Yes	Yes INSPECTION END		
No	<b>&gt;</b>	Check control valve again. Repair or replace control valve assembly.	

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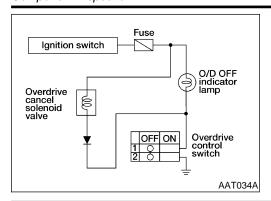
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# Component Inspection OVERDRIVE CONTROL SWITCH AND OVERDRIVE CANCEL SOLENOID VALVE

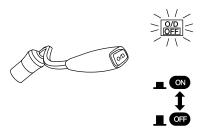
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1 CHECK O/D OFF INDICATOR LAMP CIRCUIT

 Turn ignition switch ON. (Do not start engine).

2. Set overdrive control switch OFF.

O/D OFF indicator lamp should come on.



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OK or NG

OK •	GO TO 4.
NG •	GO TO 2.

#### 2 DETECT MALFUNCTIONING ITEM

#### Check the following items:

• O/D OFF indicator lamp

Refer to EL-65 ("METER AND GAUGES").

• Ignition switch and fuse

Refer to *EL-13* ("POWER SUPPLY ROUTING").

OK ▶	GO TO 3.
NG ►	Repair or replace damaged parts.

#### TROUBLE DIAGNOSES

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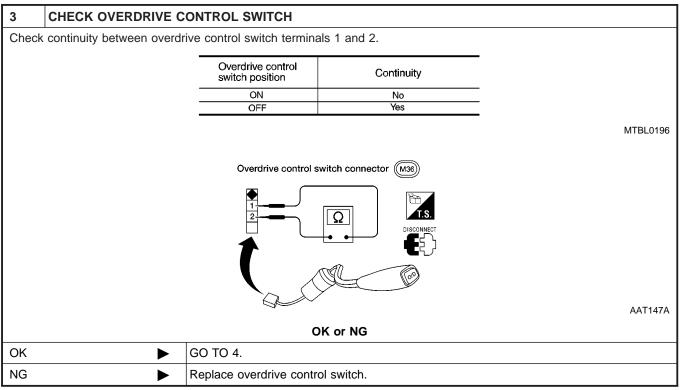
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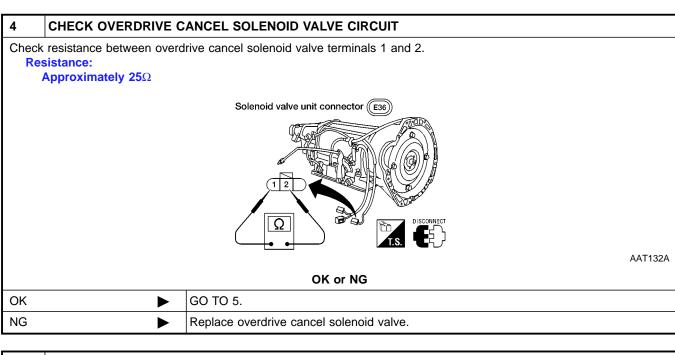
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Component Inspection (Cont'd)





5   DE1	DETECT MALFUNCTIONING ITEM			
Check the	Check the following items:			
Harness continuity between fuse and overdrive cancel solenoid valve				
<ol> <li>Harness continuity between overdrive cancel solenoid valve and overdrive control switch</li> <li>Condition of diode</li> </ol>				
OK or NG				
ОК	<b>&gt;</b>	INSPECTION END		
NG	<b>•</b>	Repair or replace damaged parts.		

# Ignition switch P.N. ECM (ECCS control module) AAT133A

#### PARK/NEUTRAL POSITION (PNP) SWITCH

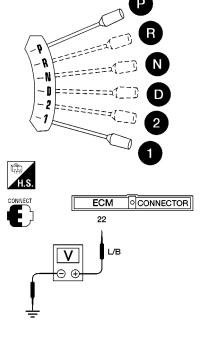
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#### 1 CHECK PNP SWITCH CIRCUIT STEP 1

- 1. Turn ignition switch ON. (Do not start engine).
- 2. Check voltage between ECM harness connector F29 terminal 22 and ground while moving selector lever through each position.

P, N position: 0V

R, D, 2, 1 position: Approx. 5V



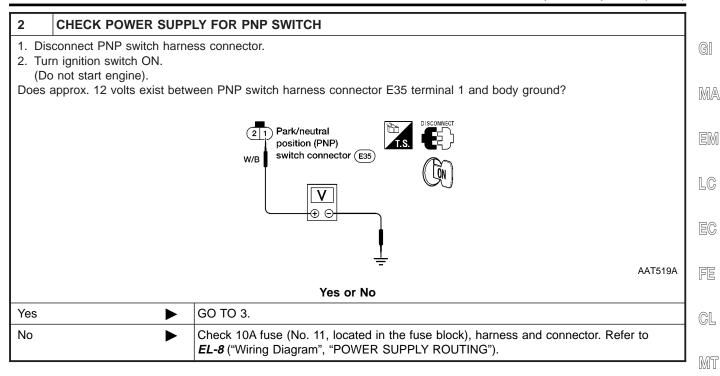
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OK or NG

OK ►	INSPECTION END.
NG ►	GO TO 2.

#### TROUBLE DIAGNOSES

Component Inspection (Cont'd)



#### 3 CHECK PNP SWITCH

- Check continuity in N, P and R positions.
- With manual lever held in each position, turn manual shaft 1.5° in both directions (When manual lever is in each position, continuity normally exists within 1.5° range). If continuity does not exist equally in either direction, properly adjust PNP switch. Refer to AT-60.

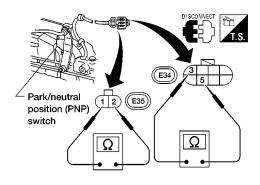
Position	Terminal No.			
	1	2	3	5
Park/neutral position	0			
R			0-	-0

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OK OF NO		
OK •	<b>&gt;</b>	GO TO 4.
NG •	<b>&gt;</b>	Replace PNP switch.

OK or NG

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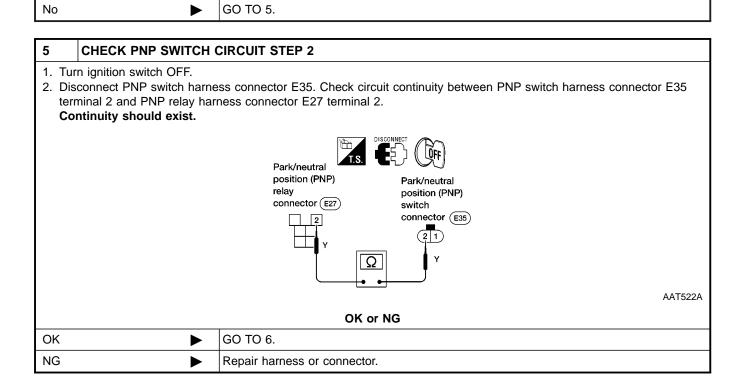
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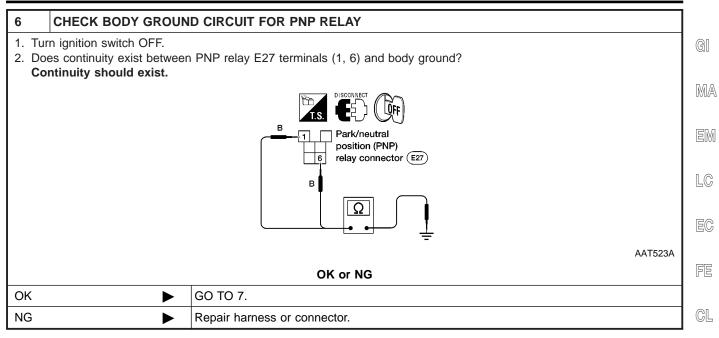
# CHECK POWER SUPPLY FOR PNP RELAY 1. Reconnect PNP switch harness connector. 2. Turn ignition switch ON. 3. Disconnect PNP relay harness connector. 4. Put selector lever in P or N position. Does approx. 12 volts exist between PNP relay harness connector E27 terminal 2 and body ground? Park/neutral position (PNP) relay connector E27 Park/neutral position (PNP) relay connector E27 Yes or No

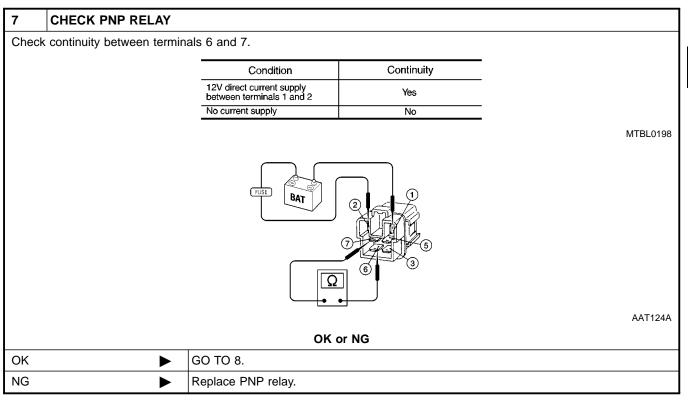
GO TO 6.



#### TROUBLE DIAGNOSES

Component Inspection (Cont'd)





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#### **CHECK PNP SWITCH CIRCUIT STEP 3** 8 1. Turn ignition switch OFF. 2. Check circuit continuity between ECM harness connector F27 terminal 22 and PNP relay harness connector E27 terminal Continuity should exist. Park/neutral position (PNP) ECM OONNECTOR relay connector (E27) |\_\_\_ L/B L/B Ω AAT524A If OK, check harness for short. OK or NG OK Replace ECM. NG Repair harness or connector.

#### A/T SHIFT LOCK SYSTEM



#### **Description**

NEAT0417

The mechanical key interlock mechanism also operates as a shift lock:
With the key switch turned to ON, the selector lever cannot be shifted from P (park) to any other position unless the brake pedal is depressed.

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With the key removed, the selector lever cannot be shifted from P to any other position. The key cannot be removed unless the selector lever is placed in P.

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 The shift lock and key interlock mechanisms are controlled by the ON-OFF operation of the shift lock solenoid and by the operation of the rotator and slider located inside the key cylinder, respectively.

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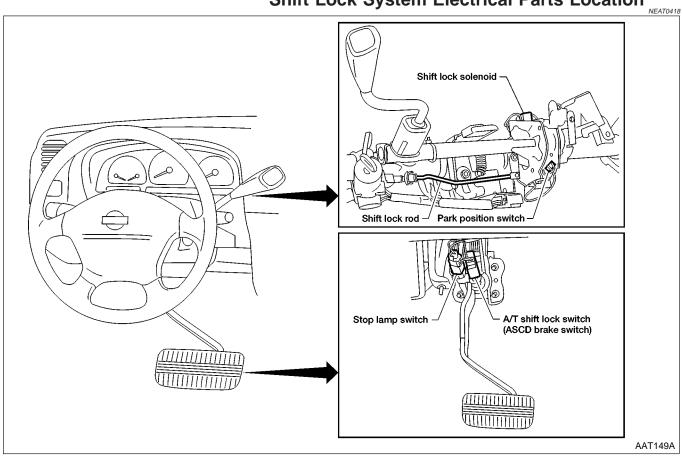
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### Shift Lock System Electrical Parts Location



## Removal and Installation SHIFT LOCK SOLENOID

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- Remove lower instrument cover LH and knee protector.
- 2. Remove steering column covers.
- 3. Disconnect A/T device connector.
- 4. Remove two screws and two nuts attaching steering column.
- 5. Disconnect shift lock rod.
- Remove shift control cable.
- Remove two bolts attaching shift control tube and remove shift control tube.

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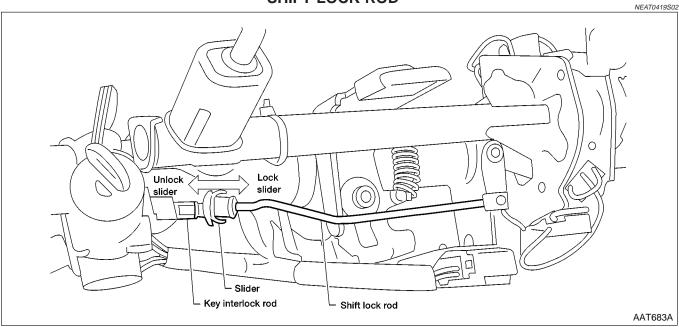
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Remove two screws from shift lock solenoid and two screws from park position switch.

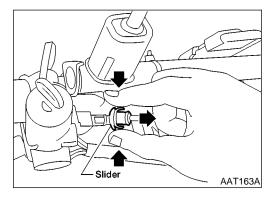
#### SHIFT LOCK ROD



#### Removal

NEAT0419S0201

- 1. Turn ignition key to ACC position.
- 2. Unlock slider by squeezing lock tabs.
- 3. Remove shift lock rod from key interlock rod.
- For removal of key interlock rod, refer to ST-12 ("Disassembly and Assembly", "STEERING WHEEL AND STEERING COL-UMN").



#### **Installation and Adjustment**

NEAT0419S0202

- 1. Place selector lever in Park P position.
- 2. Turn ignition key to ACC position.
- 3. Insert shift lock rod into slider.
- 4. Grab key interlock rod and push toward shift lock rod to adjust.

#### Do not hold shift lock rod.

- 5. Lock slider into position.
- 6. Test shift lock operation.

#### **Wiring Diagram**

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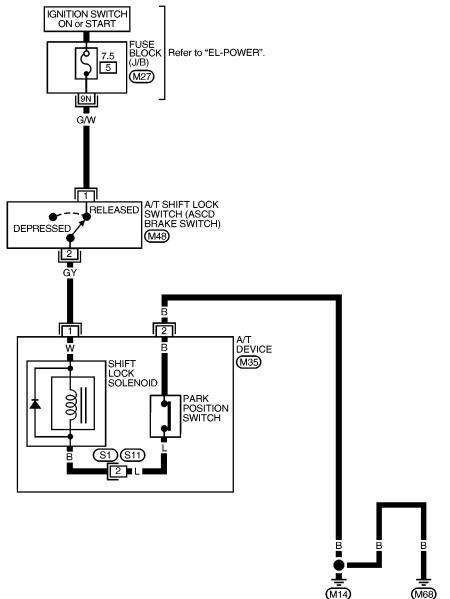
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#### AT-SHIFT-01







★: This connector is not shown in "HARNESS LAYOUT" of EL section.

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#### **Diagnostic Procedure**

#### **SYMPTOM 1:**

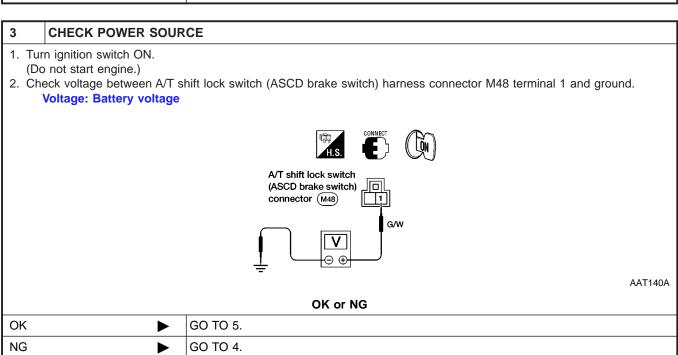
- Selector lever cannot be moved from P position with key in ON position and brake pedal applied.
- Selector lever can be moved from P position with key in ON position and brake pedal released.
- Selector lever can be moved from P position when key is removed from key cylinder.

#### **SYMPTOM 2:**

- Ignition key cannot be removed when selector lever is set to P position.
- Ignition key can be removed when selector lever is set to any position except P.

1	CHECK SHIFT LOCK ROD		
Check shift lock rod for damage.			
OK or NG			
OK	OK ▶ GO TO 2.		
NG	•	Repair shift lock rod. Refer to "SHIFT LOCK ROD", AT-52.	

2	CHECK SELECTOR LEVER POSITION	
Check selector lever position indicator and selector lever for damage.		
OK or NG		
OK	OK GO TO 3.	
NG Check selector lever. Refer to "ON-VEHICLE SERVICE — Park/neutral Position (PNP) Switch and Control Cable Adjustment", AT-60, 61.		



#### A/T SHIFT LOCK SYSTEM

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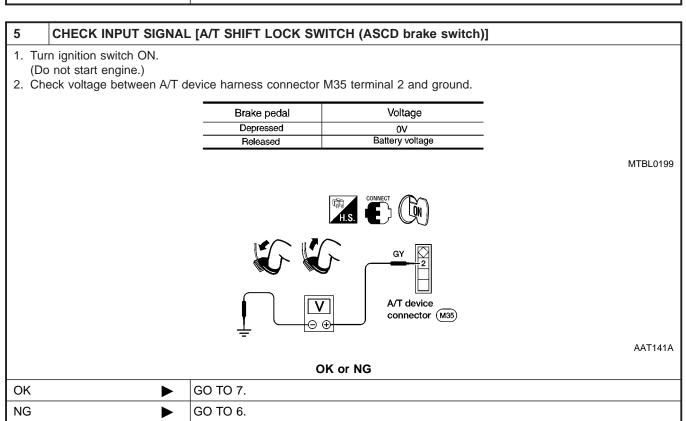
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Diagnostic Procedure (Cont'd)

4	DETECT MALFUNCTIO	NING ITEM	]
Check the following items:  7.5A fuse (No. 5, located in the fuse block)  Harness for short or open between fuse and A/T shift lock switch (ASCD brake switch) harness connector terminal 1  Ignition switch (Refer to <i>EL-13</i> .)			GI MA
OK or NG			
OK	<b>&gt;</b>	GO TO 5.	
NG	<b>•</b>	Repair or replace damaged parts.	



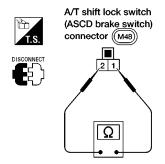
#### 6 DETECT MALFUNCTIONING ITEM

#### Check the following items:

- Harness for short or open between A/T device harness connector M35 terminal 2 and A/T shift lock switch (ASCD brake switch) harness connector terminal 2
- A/T shift lock switch (ASCD brake switch)
   Check continuity between terminals 1 and 2

Condition	Continuity
When brake pedal is depressed	No
When brake pedal is released	Yes

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Check A/T shift lock switch (ASCD brake switch) after adjusting brake pedal. Refer to *BR-17* ("Adjustment", BRAKE PEDAL AND BRACKET").

#### OK or NG

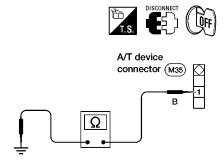
OK •	GO TO 7.
NG ►	Repair or replace damaged parts.

#### 7 CHECK GROUND CIRCUIT

- 1. Turn ignition switch OFF.
- 2. Disconnect A/T device harness connector.
- 3. Check continuity between A/T device harness connector M35 terminal 1 and ground.

#### Continuity should exist.

If OK, check harness for short to ground and short to power.



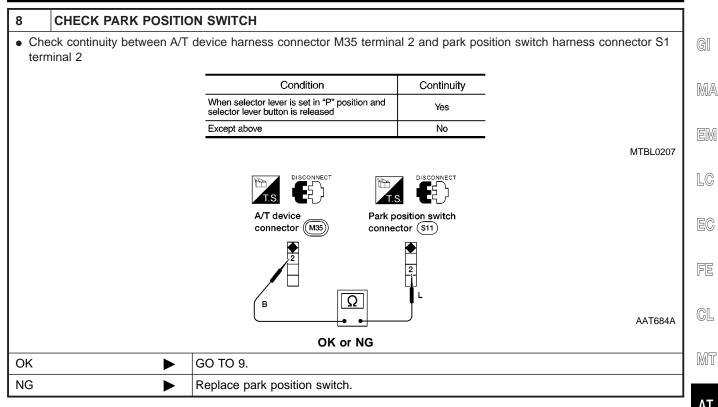
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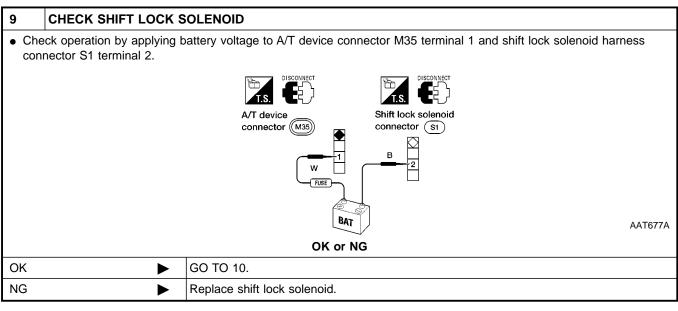
OK	or	NG
UN	Or	NG

OK •	GO TO 8.
NG ►	Repair harness or connector.

#### A/T SHIFT LOCK SYSTEM

Diagnostic Procedure (Cont'd)





10	CHECK SHIFT LOCK OPERATION	
<ol> <li>Reconnect A/T device harness connector.</li> <li>Turn ignition switch from OFF to ON position. (Do not start engine.)</li> <li>Recheck shift lock operation.</li> </ol>		
OK or NG		
ОК	OK INSPECTION END	
NG	NG  1. Perform A/T device input/output signal inspection test. 2. If NG, recheck harness connector connection.	

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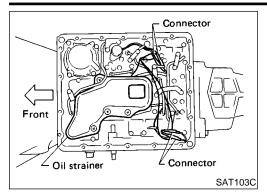
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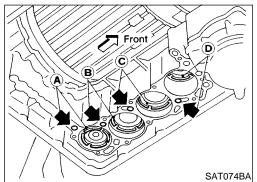
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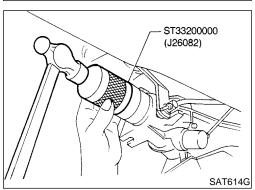
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## **Control Valve Assembly and Accumulators REMOVAL**

- 1. Drain ATF from drain plug.
- Remove oil pan and gasket.
- Remove oil strainer.
- 4. Disconnect harness connector.
- 5. Remove control valve assembly by removing fixing bolts.

#### **Bolt length and location**

Bolt symbol	ℓ mm (in)
Α	33 (1.30)
В	45 (1.77)

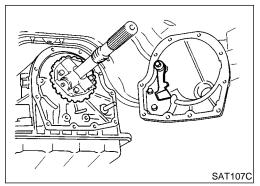
- Be careful not to drop manual valve out of valve body.
- 6. Remove solenoids and valves from valve body if necessary.
- 7. Remove terminal cord assembly if necessary.

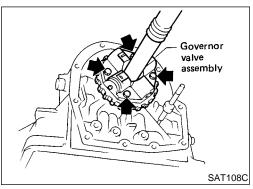
- 8. Remove accumulators **A**, **B**, **C** and **D** by applying compressed air if necessary.
- Hold each piston with a rag.
- 9. Reinstall any part removed.
- Always use new sealing parts.
- After installing control valve assembly, make sure that selector lever can be moved to all positions.

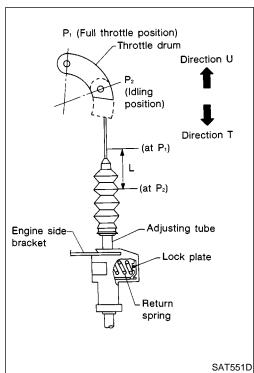
#### **Rear Oil Seal Replacement**

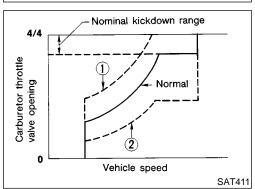
NEAT0423

- Remove propeller shaft from vehicle. Refer to PD-7 ("Removal and Installation", "PROPELLER SHAFT").
- 2. Remove rear oil seal.
- Install rear oil seal.
- Apply ATF before installing.
- 4. Reinstall any part removed.









#### **Parking Components Inspection**

 Remove propeller shaft from vehicle. Refer to PD-7 ("Removal and Installation", "PROPELLER SHAFT").

Support A/T assembly with a jack.

3. Remove rear engine mounting member.

4. Remove rear extension from transmission case.

5. Replace parking components if necessary.

6. Reinstall any part removed.

Always use new sealing parts.

#### **Governor Valve**

 Remove propeller shaft from vehicle. Refer to PD-7 ("Removal and Installation", "PROPELLER SHAFT").

2. Support A/T assembly with a jack.

3. Remove rear engine mounting member from A/T assembly.

4. Remove rear extension from transmission case.

5. Remove governor valve assembly.

6. Inspect and repair governor valve assembly. Refer to REPAIR FOR COMPONENT PARTS, AT-94.

#### **Throttle Wire Adjustment**

1. Turn ignition switch OFF.

2. While pressing lock plate, move adjusting tube in Direction T.

3. Release lock plate. (Adjusting tube is locked at this time.)

4. Move throttle drum from P<sub>2</sub> (Idling position) to P<sub>1</sub> (Full throttle position) quickly and release.

5. Ensure that throttle wire stroke "L" is within the specified range, between full throttle and idle.

Throttle wire stroke "L": 39 - 43 mm (1.54 - 1.69 in)

 Adjust throttle wire stroke after accelerator wire is installed and adjusted.

When connecting throttle wire to throttle drum, do not use tools. Manually hook wire.

Put mark on throttle wire for measuring wire stroke.

If throttle wire stroke is improperly adjusted, the following problems may arise.

 When the throttle drum fully-open position P<sub>1</sub> is too far toward Direction T, the shift schedule will be as shown by 2 in the figure, and the kickdown range will greatly increase.

When the throttle drum fully-open position P<sub>1</sub> is too far toward Direction U, the shift schedule will be as shown by 1 in the figure, and kickdown will not occur.

MA

GI

LC

FE

GL

MT

ΑT

TF

PD

AX

SU

ST

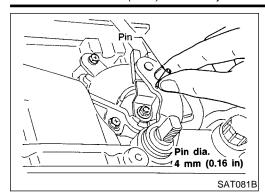
KS

HA

SC

EL

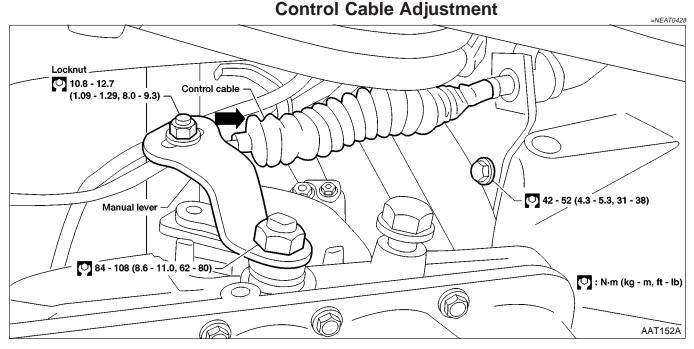
Park/Neutral Position (PNP) Switch Adjustment



#### Park/Neutral Position (PNP) Switch Adjustment

- Remove control linkage and manual lever from manual shaft.
- 2. Set manual shaft in N position.
- 3. Loosen PNP switch fixing bolts.
- 4. Insert pin into adjustment holes in both PNP switch and manual as near vertical as possible.
- 5. Tighten PNP switch fixing bolts.
- 6. Remove pin.
- 7. Reinstall any part removed.
- Adjust control linkage. Refer to "Control Cable Adjustment", AT-61.
- 9. Check continuity of PNP switch. Refer to AT-46.

#### ON-VEHICLE SERVICE



Move the selector lever from the P position to 1 position. You should be able to feel the detents in each position.

If the detents cannot be felt, the linkage needs adjustment.

- 1. Place selector lever in P position.
- 2. Loosen control cable lock nut and place manual shaft in P position.
- Push control cable in the direction of the arrow shown in the illustration by specified force.

#### **Specified force: 19.6 N (2.0 kg, 4.4 lb)**

- Return control cable in the opposite direction of the arrow for 1.0 mm (0.039 in).
- 5. Tighten control cable lock nut.
- 6. Move selector lever from P to 1 position again. Make sure that selector lever moves smoothly.
- 7. Apply grease to contacting areas of selector lever and control cable. Install any part removed.
- Make sure that the starter operates when the selector lever is placed in the N or P position.
- Make sure that the transmission is locked properly when the selector lever is placed in the P position.

MT

MA

LC

ΑT

TF

PD

SU

BR

**9** I

BT

HA

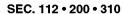
SC

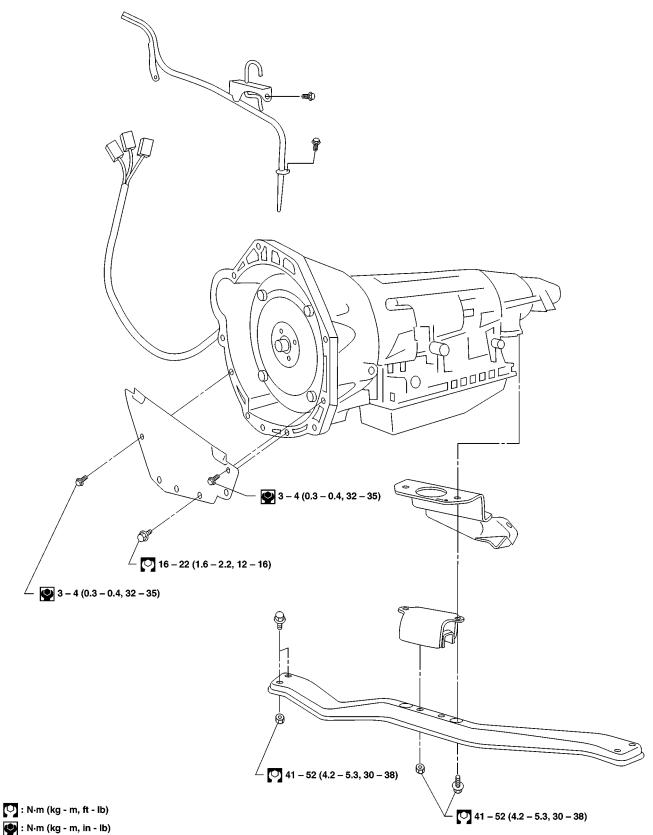
EL



#### Removal

NEAT0429





#### REMOVAL AND INSTALLATION



#### **CAUTION:**

Before separating the A/T assembly from engine, first remove the crankshaft position sensor (OBD) from the assembly. Be careful not to damage sensor edge.



#### NOTE:

To prevent oil spills, drain A/T fluid before removing A/T assembly or insert plug into rear oil seal after removing rear propeller shaft.



- Disconnect battery negative terminal.
- Remove fluid charging pipe from A/T assembly and plug open-



- Remove oil cooler pipe from A/T assembly and plug opening. 3.
- Remove A/T vent hose.

Remove propeller shaft. Refer to PD-7 ("Removal and Installation", "PROPELLER SHAFT").

Be careful not to damage spline, sleeve yoke and rear oil seal.

GL

6. Remove A/T control cable from manual shaft.

Disconnect A/T harness connectors and vehicle speed sensor harness connector.

MT

8. Disconnect throttle wire from A/T assembly.

ΑT

9. Remove starter motor.

10. Remove bolts securing torque converter to drive plate.

TF

Rotate crankshaft to gain access to securing bolts.

PD

AX

11. Support A/T assembly with a jack.



12. Remove rear mounting bracket from body and A/T assembly. Refer to EM-43 ("ENGINE REMOVAL").



13. Remove bolts securing A/T assembly to engine.

ST

14. Pull A/T assembly backwards. Secure torque converter to prevent it from dropping.

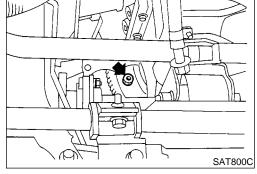
BT

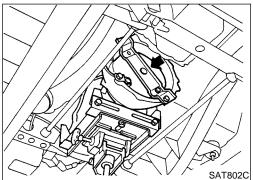
Secure A/T assembly to a jack.

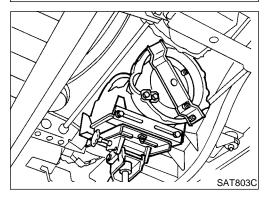
HA

SC

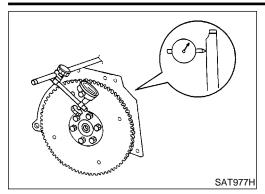
EL



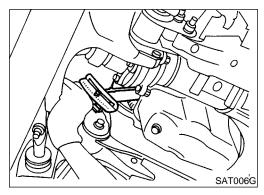


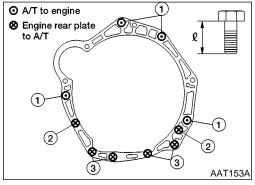


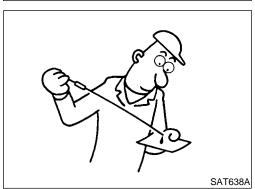
NEATO430



# Straightedge Distance 'A' Scale SAT017B







#### Installation

1. Check drive plate runout.

#### **CAUTION:**

Do not allow any magnetic materials to contact the ring gear teeth.

#### **Maximum allowable runout:**

Refer to EM-47 ("Inspection", "CYLINDER BLOCK").

If this runout is out of specification, replace drive plate with ring gear.

2. When connecting torque converter to transmission, measure distance "A" to be certain that they are correctly assembled.

Distance "A":

26.0 mm (1.024 in) or more

- Install converter to drive plate.
- With converter installed, rotate crankshaft several turns to check that transmission rotates freely without binding.

Tighten bolts securing transmission.

Bolt No.	Tightening torque N·m (kg-m, ft-lb)	Bolt length " $\ell$ " mm (in)
1	39 - 49 (4.0 - 5.0, 29 - 36)	43 (1.69)
2	3 - 4 (0.3 - 0.4, 2.2 - 2.9)	16 (0.63)
3	16 - 22 (1.6 - 2.2, 12 - 16)	16 (0.63)

- 5. Reinstall any part removed.
- 6. Adjust control cable. Refer to AT-61.
- 7. Adjust throttle wire. Refer to AT-59.
- 8. Adjust PNP switch. Refer to AT-60.
- 9. Refill transmission with ATF and check fluid level.
- 10. Move selector lever through all positions to be sure that transmission operates correctly.

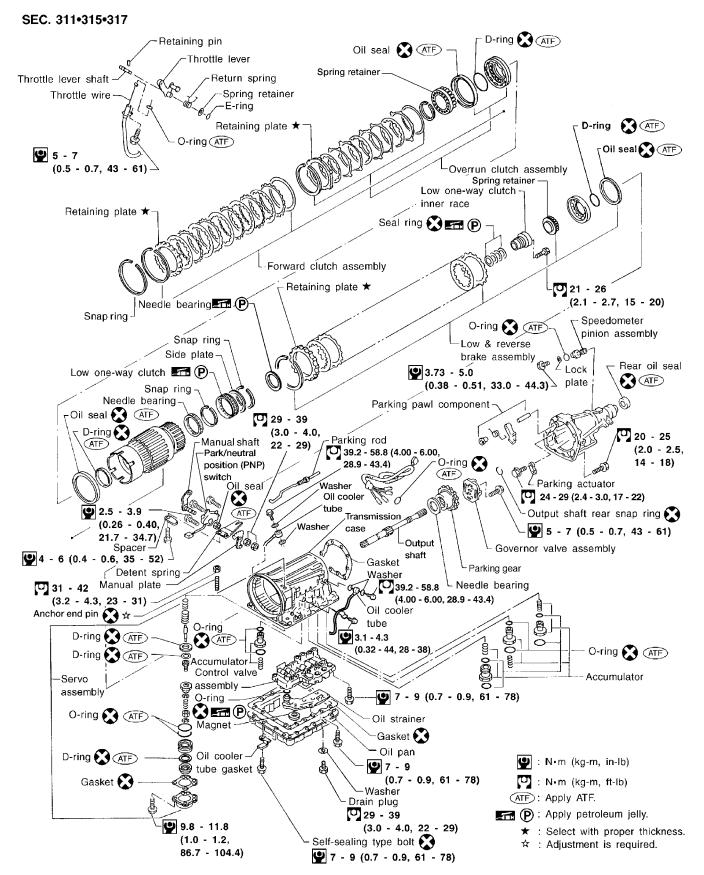
With parking brake applied, allow engine to idle. Move selector lever through N to D, to 2, to 1 and to R. A slight shock should be felt through hand gripping the selector each time the transmission is shifted.

11. Perform road test. Refer to "ROAD TEST", AT-31.

#### **OVERHAUL**



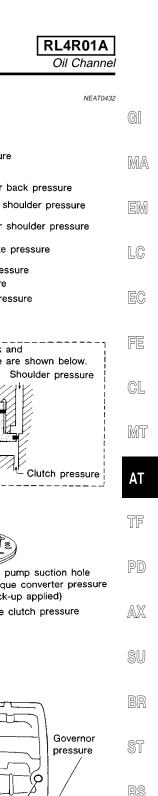
Components NEAT0431 SEC. 311+313+315 GI : N•m (kg-m, ft-lb) Spring seat Side seal Genuine anaerobic liquid gasket Cam ring return spring MA Three Bond TB1215, Loctite Part No. Side seal 51813 or equivalent Pivot pin ATF: Apply ATF. (P): Apply petroleum jelly. Control piston ★ : Select with proper thickness. Rotor Pivot pin Oil pump\_housing oil seal Cam ring LC O-ring (ATF) O-ring 🔀 🗺 🕑 Friction ring 📶 (P) O 74 - 76 Vane (7.5 - 7.8, 54 - 56) Vane ring Oil pump housing FE Ó-ring 🚷 🗺 🕑 Input shaft
Reverse clutch assembly GL MT **44** - 59 Converter Retaining plate ★ housing 🔀 (4.5 - 6.0,Spring retainer 33 - 43) Torque converter ΑT U 16 - 21 Oil seal 🗱 ATF (1.6 - 2.1, 12 - 15) D-ring (ATF) TF Oil pump cover bearing race Needle bearing T (P) **₽** Needle bearing 7 PD Brake band Gasket 🔀 Bearing race [7] Seal ring 🔀 🗺 (P) AX Front sun gear Oil pump thrust washer Oil pump cover-**፷** (P) ★ Needle bearing (P) High clutch assembly High clutch hub Overrun clutch hub Needle bearing Needle bearing 📶 🕑 Bearing race 📻 (P) Retaining plate \* Spring retainer ST Needle bearing 📻 (P) -Thrust washer 📶 (P) D-ring (ATF) Snap ring D-ring ATF End bearing Front internal gear Forward one-way clutch (with rear planetary carrier) BT End bearing Output shaft front snap ring f Snap ring HA Forward clutch hub Rear sun gear Thrust washer 🚾 (P) Needle bearing 📶 (P SC Rear internal gear Bearing race 📶 (P) Front planetary carrier EL AAT103A

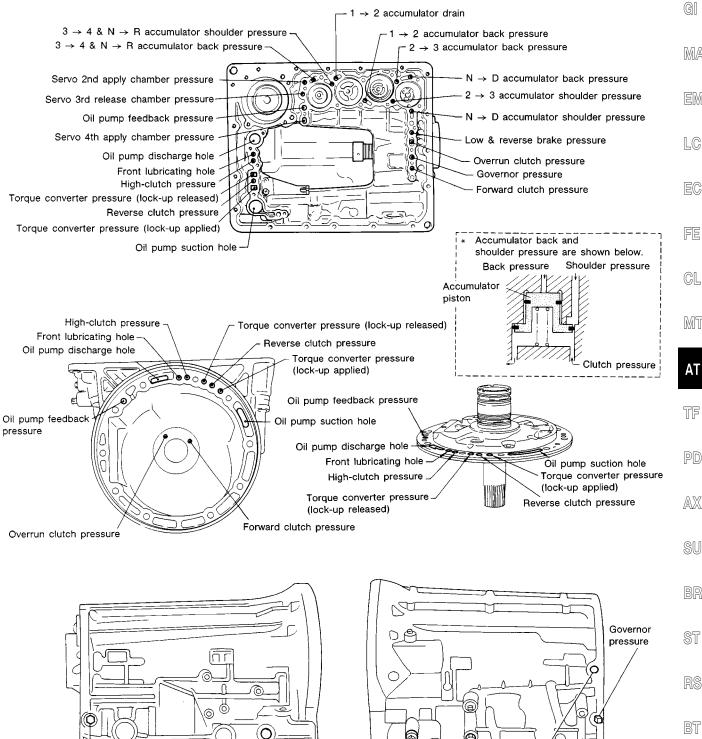


AAT527A

#### **OVERHAUL**

Oil Channel





66 Oil cooler tube (OUT) and rear lubricating hole  $3 \rightarrow 4 \& N \rightarrow R$  accumulator back pressure Servo 4th apply chamber pressure Servo 2nd apply

chamber pressure

AAT105A

HA

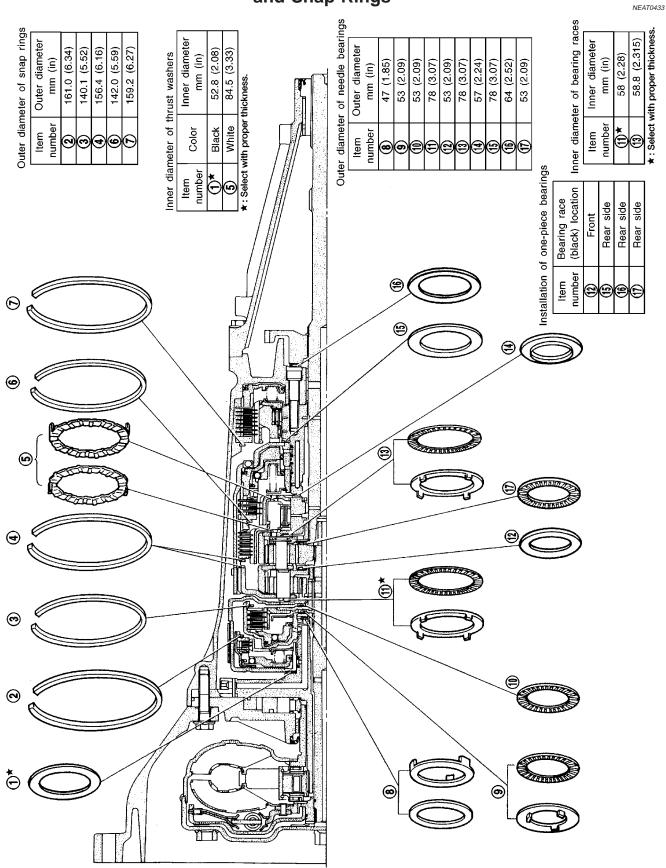
SC

Servo 3rd chamber pressure

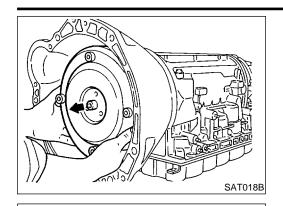
Oil cooler tube (IN) hole

Forward clutch pressure

# **Locations of Needle Bearings, Thrust Washers and Snap Rings**



#### DISASSEMBLY



KV31102100

Park/neutral position

(PNP) switch

(J37065) (Rotate) Wire (Hold)

SAT019BA

AAT528A

Removing torque converter by holding it firmly and turning while pulling straight out.

GI

MA

LC

- Check torque converter one-way clutch.
- Insert Tool into spline of one-way clutch inner race.
- Hook bearing support unitized with one-way clutch outer race with suitable wire.
- Check that one-way clutch inner race rotates only clockwise with Tool while holding bearing support with wire.

GL

FE

MT

Remove PNP switch from transmission case.

TF

PD

AX

SU

- Separate the oil pan and transmission case.
- Drain ATF from drain plug. a.
- Raise oil pan by placing wooden blocks under converter housing and adapter case.
- Remove oil pan and gasket.
- Always place oil pan straight down so that foreign particles inside will not move.
- Do not reuse oil pan bolts.

AT-69

ST

Check foreign materials in oil pan to help determine cause of malfunction. If the fluid is very dark, smells burned, or contains

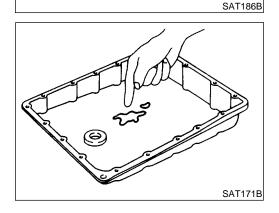
foreign particles, the frictional material (clutches, band) may need replacement. A tacky film that will not wipe clean indicates varnish buildup. Varnish can cause valves, servo, and clutches to stick and may inhibit pump pressure.

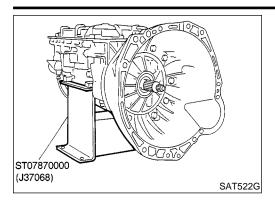
SC

EIL

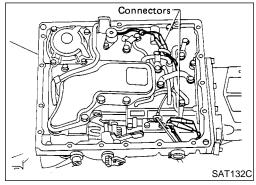
HA

If frictional material is detected, replace radiator after repair of A/T. Refer to LC-14 ("Radiator", "ENGINE COOL-ING SYSTEM").

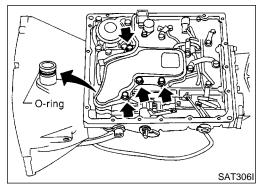




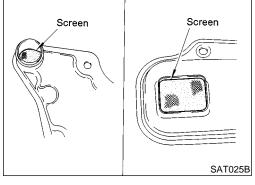
6. Place transmission into Tool with the control valve facing up.



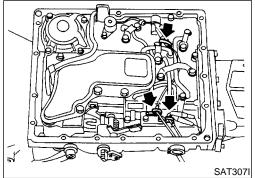
7. Remove torque converter clutch solenoid valve and overdrive cancel solenoid valve connectors.



- 8. Remove oil strainer.
- a. Remove oil strainer from control valve assembly. Then remove O-ring from oil strainer.



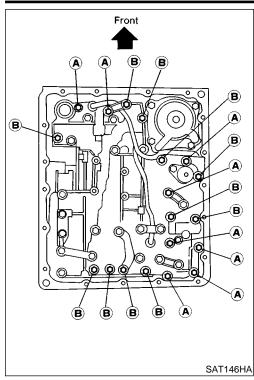
b. Check oil strainer screen for damage.



- 9. Remove control valve assembly.
- a. Straighten terminal clips to free terminal cords, then remove terminal clips.

#### **DISASSEMBLY**

RL4R01A



Remove bolts A and B, and remove control valve assembly from transmission.

Bolt	ℓ mm (in) ₽
Α	33 (1.30)
В	45 (1.77)

GI

MA

EM

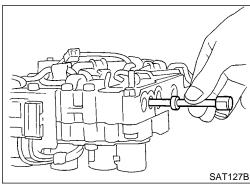
LC

EC

FE

GL

MT



Remove manual valve from control valve assembly.

TF

PD

10. Remove terminal cord assembly from transmission case while pushing on stopper.



Be careful not to damage cord.

Do not remove terminal cord assembly unless it is damaged.

ST

11. Remove converter housing. Remove converter housing bolts. BT

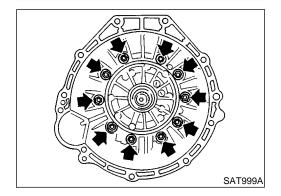
Remove traces of sealant.

HA

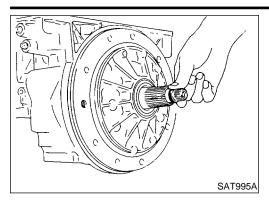
Be careful not to scratch converter housing.

SC

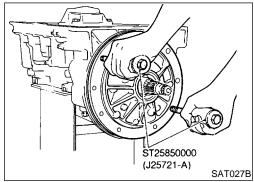
EL



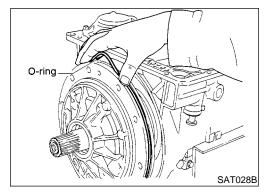
SAT308I



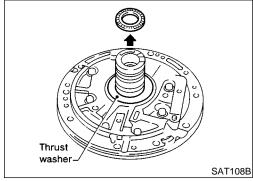
12. Remove O-ring from input shaft.



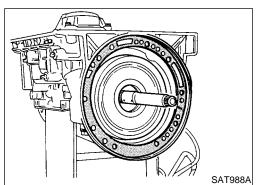
- 13. Remove oil pump assembly.
- a. Attach Tool to oil pump assembly and extract it evenly from transmission case.



- b. Remove O-ring from oil pump assembly.
- c. Remove traces of sealant from oil pump housing.
- Be careful not to scratch pump housing.



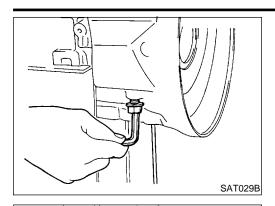
 Remove needle bearing and thrust washer from oil pump assembly.



14. Remove input shaft and oil pump gasket.

#### DISASSEMBLY

RL4R01A



15. Remove brake band and band strut.

Loosen lock nut and remove band servo anchor end pin from transmission case.



MA

EM

LC

Remove brake band and band strut from transmission case.

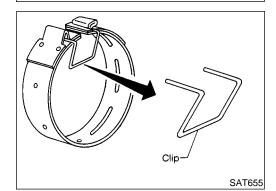


FE

GL

MT





SAT986A

To prevent brake linings from cracking or peeling, do not stretch the flexible band unnecessarily. When removing the brake band, always secure it with a clip as shown in the figure at left. Leave the clip in position after removing the brake band.



TF

Check brake band facing for damage, cracks, wear and burns.





AX



16. Remove front side clutch and gear components.



Remove clutch pack (reverse clutch, high clutch and front sun gear) from transmission case.













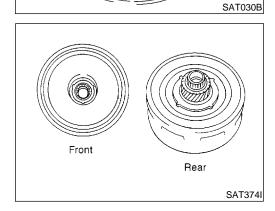
BT



SC

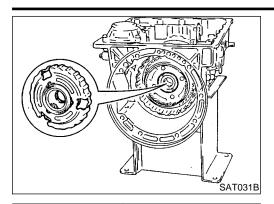
EL



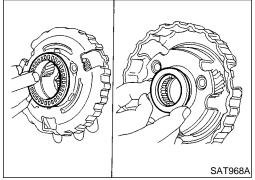


Remove front bearing race from clutch pack.

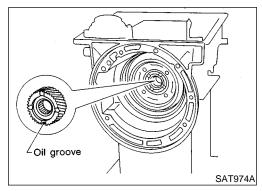
Remove rear bearing race from clutch pack.



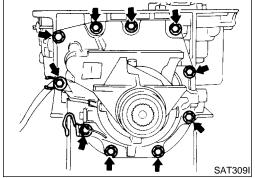
d. Remove front planetary carrier from transmission case.



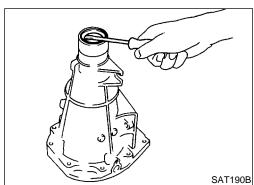
- e. Remove front needle bearing from front planetary carrier.
- f. Remove rear bearing from front planetary carrier.



g. Remove rear sun gear from transmission case.



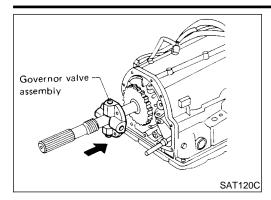
- 17. Remove rear extension case.
- a. Remove rear extension case from transmission case.
- b. Remove rear extension gasket from transmission case.



- c. Remove oil seal from rear extension case.
- Do not remove oil seal unless it is to be replaced.

#### **DISASSEMBLY**

RL4R01A



- 18. Remove output shaft and parking gear.
- Remove governor valve assembly.



MA

EM

LC

b. Remove rear snap ring from output shaft.



EC

FE

GL

MT

Pliers location

SAT310I

SAT957A

SAT311I

- Slowly push output shaft all the way forward.
- Do not use excessive force.
- d. Remove snap ring from output shaft.



PD

 $\mathbb{A}\mathbb{X}$ 

SU

- Remove output shaft and parking gear as a unit from transmission case.
- f. Remove parking gear from output shaft.



ST

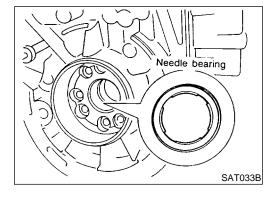
RS

BT

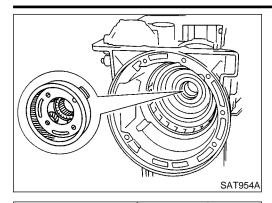
HA

SC

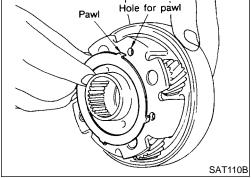
EL



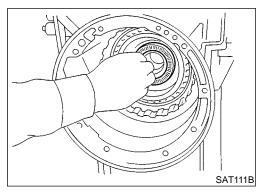
Remove needle bearing from transmission case.



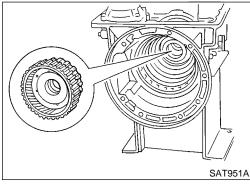
- 19. Remove rear side clutch and gear components.
- a. Remove front internal gear.



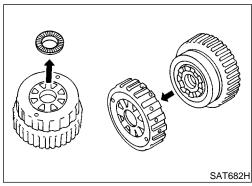
b. Remove bearing race from front internal gear.



c. Remove needle bearing from rear internal gear.



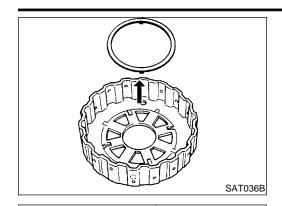
d. Remove rear internal gear, forward clutch hub and overrun clutch hub as a set from transmission case.



- e. Remove needle bearing from overrun clutch hub.
- f. Remove overrun clutch hub from rear internal gear and forward clutch hub.

#### DISASSEMBLY

RL4R01A



Remove thrust washer from overrun clutch hub.

GI

MA

EM

LC

h. Remove forward clutch assembly from transmission case.

EC

FE

GL

MT

20. Remove band servo and accumulator components.

TF

Remove band servo retainer from transmission case.

PD

SU

Hold piston with a rag and gradually direct air to oil hole.

BR

ST

Remove springs from accumulator pistons A, B, C and D.

BT

Hold piston with a rag and gradually direct air to oil hole.

Apply compressed air to each oil hole until piston comes out.

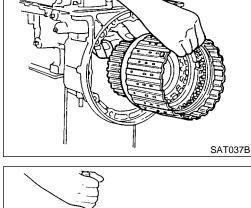
Apply compressed air to oil hole until band servo piston comes

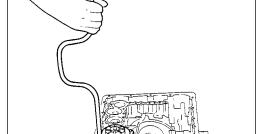
HA

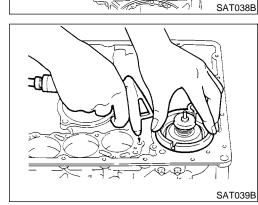
Identification of accumulator pistons	Α	В	С	D
Identification of oil holes	а	b	С	d

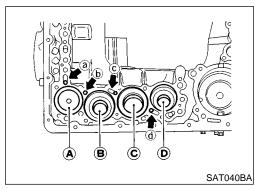
EL

SC



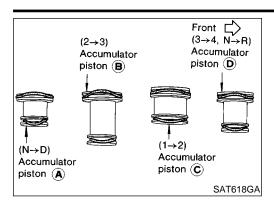




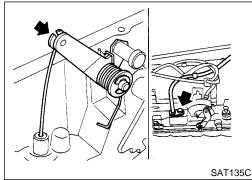


out of transmission case.

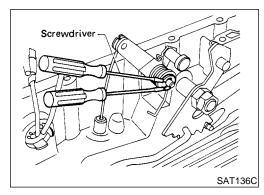
Remove return springs.



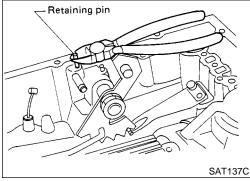
f. Remove O-ring from each piston.



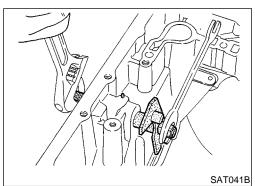
- 21. Remove throttle wire components if necessary.
- a. Remove throttle wire from A/T assembly.



- b. Remove throttle lever shaft E-ring.
- c. Remove return spring.
- d. Remove throttle lever.



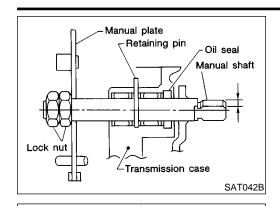
 Remove throttle lever shaft retaining pin and throttle lever shaft.



- 22. Remove manual shaft components, if necessary.
- a. Hold width across flats of manual shaft (outside the transmission case) and remove lock nut from shaft.

#### **DISASSEMBLY**

RL4R01A



Remove retaining pin from transmission case.



MA

EM

LC

While pushing detent spring down, remove manual plate and parking rod from transmission case.



EC

GL



d. Remove manual shaft from transmission case.









 $\mathbb{A}\mathbb{X}$ 





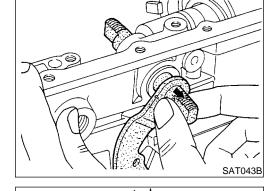
ST



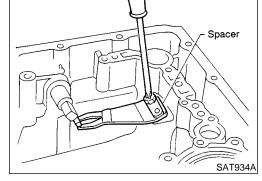
HA

EL



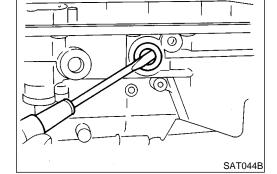


SAT935A



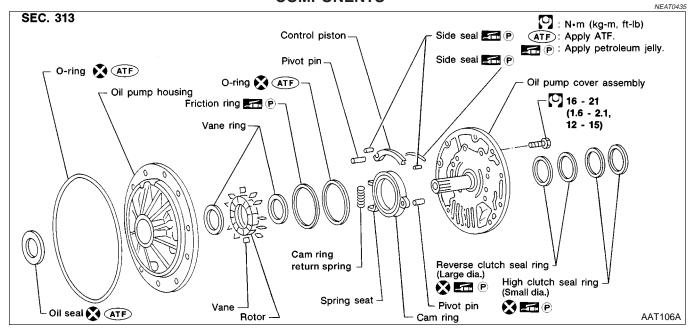
Remove spacer and detent spring from transmission case.

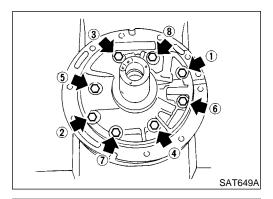




Remove oil seal from transmission case.

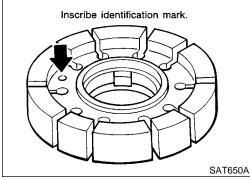
#### Oil Pump COMPONENTS



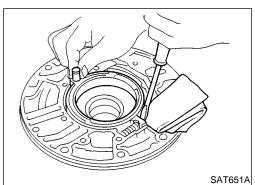


#### DISASSEMBLY

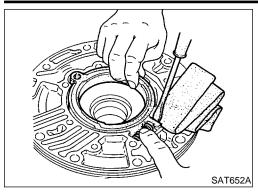
Loosen bolts in numerical order and remove oil pump cover.



- 2. Remove rotor, vane rings and vanes.
- Inscribe a mark on back of rotor for identification of foreaft direction when reassembling rotor. Then remove rotor.



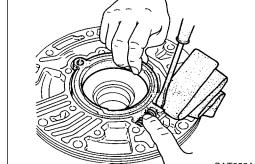
- 3. While pushing on cam ring, remove pivot pin.
- Be careful not to scratch oil pump housing.



While holding cam ring and cam ring return spring, lift out cam ring return spring.

Be careful not to damage oil pump housing.

Hold cam ring return spring to prevent it from jumping.



Remove cam ring and cam ring return spring from oil pump housing.



LC

GI

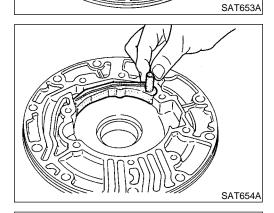
MA



GL

FE





Remove pivot pin from control piston and remove control piston assembly.





TF



Remove oil seal from oil pump housing.



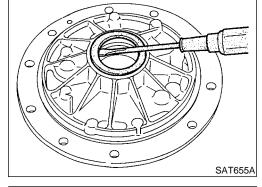
Be careful not to scratch oil pump housing.









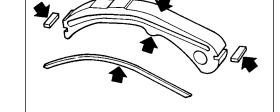


INSPECTION

#### Oil Pump Cover, Rotor, Vanes, Control Piston, Side Seals, Cam Ring and Friction Ring

Check for wear and damage.

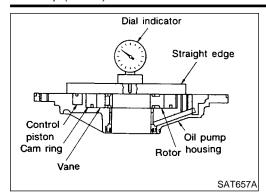
NEAT0437S01 HA

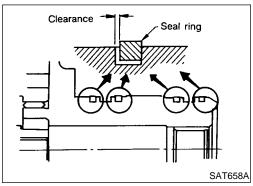


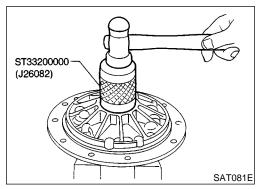
SC

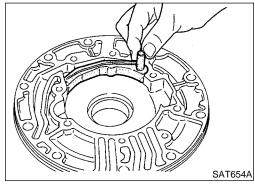
EL

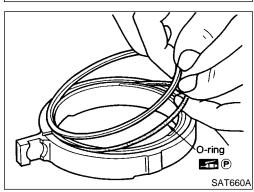
SAT656A











#### Side Clearances

Measure side clearances between end of oil pump housing and cam ring, rotor, vanes and control piston in at least four places along their circumferences. Maximum measured values should be within specified ranges.

Before measuring side clearance, check that friction rings, O-ring, control piston side seals and cam ring return spring are removed.

> Standard clearance (Cam ring, rotor, vanes and control piston):

Refer to SDS, AT-139.

If not within standard clearance, replace oil pump assembly except oil pump cover assembly.

#### **Seal Ring Clearance**

NEAT0437S03

Measure clearance between seal ring and ring groove.

Standard clearance:

0.10 - 0.25 mm (0.0039 - 0.0098 in)

Wear limit:

0.25 mm (0.0098 in)

If not within wear limit, replace oil pump cover assembly.

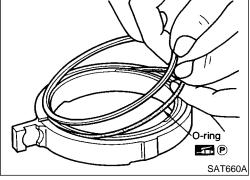
#### **ASSEMBLY**

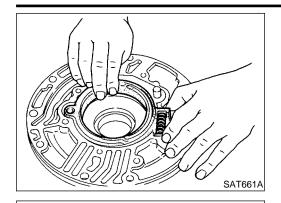
NEAT0438

Drive oil seal into oil pump housing.

Apply ATF to outer periphery and lip surface.

- Install cam ring in oil pump housing as follows:
- a. Install side seal on control piston.
- Pay attention to its direction black surface faces toward control piston.
- Apply petroleum jelly to side seal.
- Install control piston on oil pump.
- Install O-ring and friction ring on cam ring.
- Apply petroleum jelly to O-ring.





Assemble cam ring, cam ring return spring and spring seat. Install spring by pushing it against pump housing.

GI

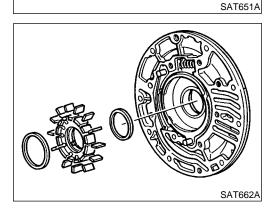
MA

LC

While pushing on cam ring, install pivot pin.

GL

MT



Install rotor, vanes and vane rings.

Pay attention to direction of rotor.

PD

TF

AX

Install oil pump housing and oil pump cover.

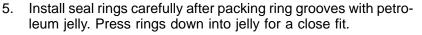
SU

Wrap masking tape around splines of oil pump cover assembly to protect seal. Position oil pump cover assembly in oil pump housing assembly, then remove masking tape.

Tighten bolts in numerical order as shown.

ST

BT



Seal rings come in two different diameters. Check fit carefully in each groove.

HA

SC

EL

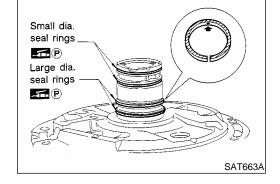
Small dia. seal ring:

No mark

Large dia. seal ring:

Yellow mark in area shown by arrow

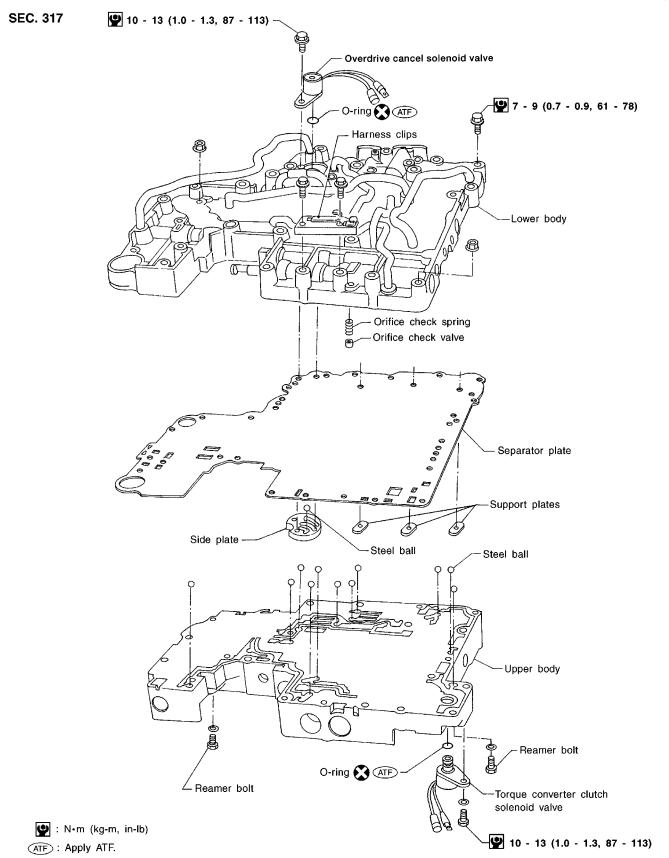
Do not spread gap of seal ring excessively while installing. It may deform ring.



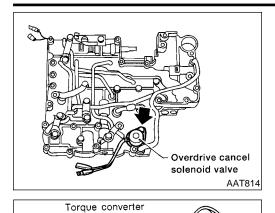
SAT649A

## **Control Valve Assembly COMPONENTS**

NEAT0439



Control Valve Assembly (Cont'd)



clutch solenoid valve

#### **DISASSEMBLY**

NEAT0440

Remove solenoids.

Remove overdrive cancel solenoid valve and side plate from lower body.

MA

Remove O-ring from solenoid. b.

Remove torque converter clutch solenoid valve from upper body.

LC

Remove O-ring from solenoid valve.

FE

GL

MT

SAT138C

8

0

SAT144G

AAT258A

2. Disassemble upper and lower bodies.

Place upper body facedown, and remove bolts, reamer bolts, side plate and support plates.

TF

Remove lower body and separator plate as a unit from upper b.

Be careful not to drop orifice check valve, spring and steel balls.

PD

AX

Place lower body facedown, and remove separator plate. C.

SU

Remove orifice check valve and orifice check spring.

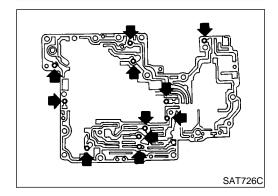
ST

Check to see that steel balls are properly positioned in upper BT body and side plate, then remove them from upper body.

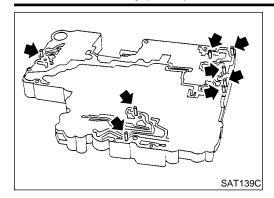
HA

SC

EL



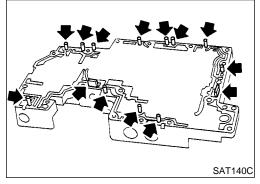
Control Valve Assembly (Cont'd)



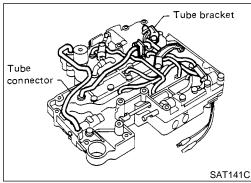
#### INSPECTION

#### **Lower and Upper Bodies**

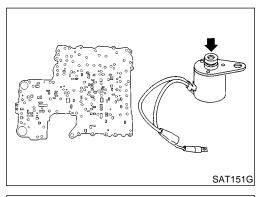
Check to see that there are pins and retainer plates in lower body.



- Check to see that there are pins and retainer plates in upper body.
- Be careful not to lose these parts.



- Check to make sure that oil circuits are clean and free from damage.
- Check tube brackets and tube connectors for damage.



#### **Separator Plates**

Check to make sure that separator plate is free of damage and not deformed and oil holes are clean.

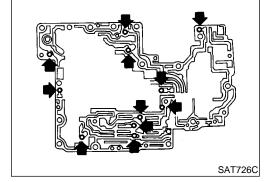
#### **Overdrive Cancel Solenoid Valve and Torque Converter** Clutch Solenoid Valve

NEAT0441S03

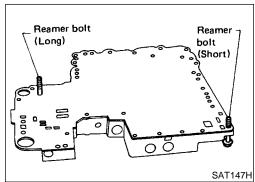
- Check that filter is not clogged or damaged.
- Measure resistance. Refer to "Component Inspection", AT-44.



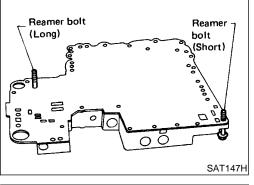
- Install upper and lower bodies.
- Position upper body with oil circuit facing up. Install steel balls in their proper positions.



Control Valve Assembly (Cont'd)

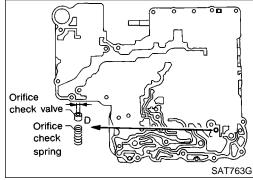


Install reamer bolts from bottom of upper body.



Position lower body with oil circuit facing up. Install orifice check spring, orifice check valve.

> D: mm (in) 2.0 (0.079)



Install separator plate on lower body.

Temporarily install support plates, side plate (with steel ball) and tube brackets.



MT

GI

MA

LC

EC

FE

ΑT

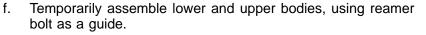
TF

PD

SU

BR

ST

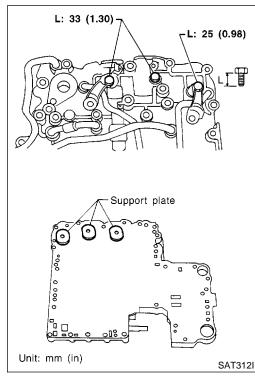


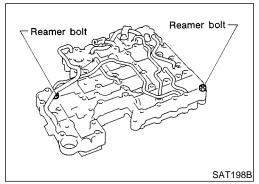
HA

Be careful not to dislocate or drop steel balls, orifice check spring and orifice check valve.

SC

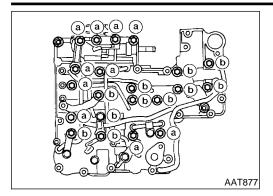
EL





**AT-87** 

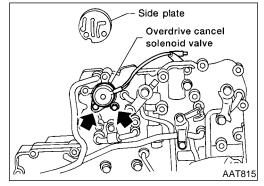
Control Valve Assembly (Cont'd)



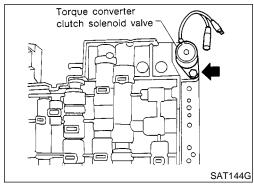
g. Install and temporarily tighten bolts and tube brackets in their proper locations.

#### **Bolt length and location:**

	Bolt symbol		
	а	b	
Bolt length mm (in)	45 (1.77)	33 (1.30)	



- 2. Install solenoids.
- a. Attach O-ring and install overdrive cancel solenoid valve and side plate onto lower body.



- b. Attach O-ring and install torque converter clutch solenoid valve onto upper body.
- 3. Tighten bolt.

#### **Control Valve Upper Body**



Apply ATF to all components before their installation.

Numbers preceding valve springs correspond with those shown in Return Springs Chart on SDS, AT-136.

SC

EL

AAT040A

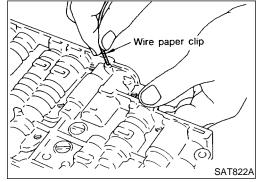
Control Valve Upper Body (Cont'd)

# SAT140C

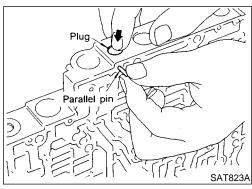
#### **DISASSEMBLY**

NEAT0444

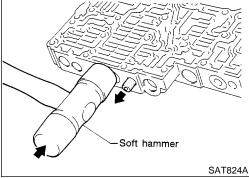
- Remove valves at parallel pins.
- Do not use a magnetic pick-up tool.



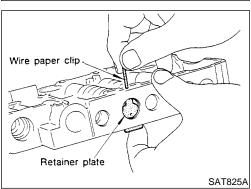
a. Use a wire paper clip to push out parallel pins.



- Remove parallel pins while pressing their corresponding plugs and sleeves.
- Remove plug slowly to prevent internal parts from jumping out.

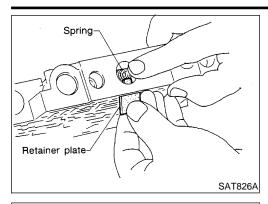


- c. Place mating surface of valve facedown, and remove internal parts.
- If a valve is hard to remove, place valve body facedown and lightly tap it with a soft hammer.
- Be careful not to drop or damage valves and sleeves.



- 2. Remove valves at retainer plates.
- a. Pry out retainer plate with wire paper clip.

Control Valve Upper Body (Cont'd)

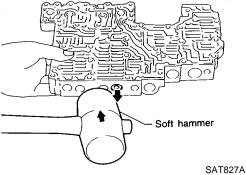


Remove retainer plates while holding spring.



MA

LC



Place mating surface of valve facedown, and remove internal parts.

If a valve is hard to remove, lightly tap valve body with a soft hammer.

FE

Be careful not to drop or damage valves, sleeves, etc.

GL

MT

# Outer diameter 2 : Free length

#### INSPECTION **Valve Springs**

NEAT0445

ΑT

Measure free length and outer diameter of each valve spring.

TF

**Inspection standard:** 

Refer to SDS, AT-136.

Also check for damage or deformation.

Replace valve springs if deformed or fatigued.

PD

Control Valves

Check sliding surfaces of valves, sleeves and plugs.

NEAT0445S02 AX

**ASSEMBLY** 

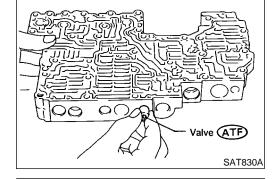
SAT829A

SU

Lubricate the control valve body and all valves with ATF. Install control valves by sliding them carefully into their bores.

Be careful not to scratch or damage valve body.

ST

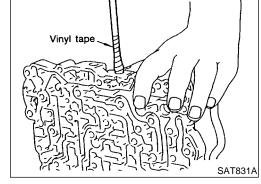


Wrap a small screwdriver with vinyl tape and use it to insert the valves into proper position.

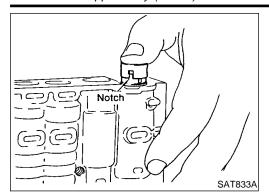
HA

SC

EL

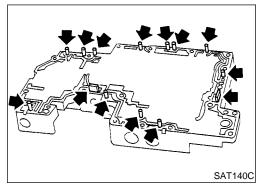


Control Valve Upper Body (Cont'd)

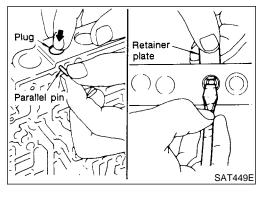


#### **Accumulator Control Plug**

- Align protrusion of accumulator control sleeve with notch in plug.
- Align parallel pin groove in plug with parallel pin, and install accumulator control valve.



2. Install parallel pins and retainer plates.



- While pushing plug, install parallel pin.
- Insert retainer plate while pushing spring.

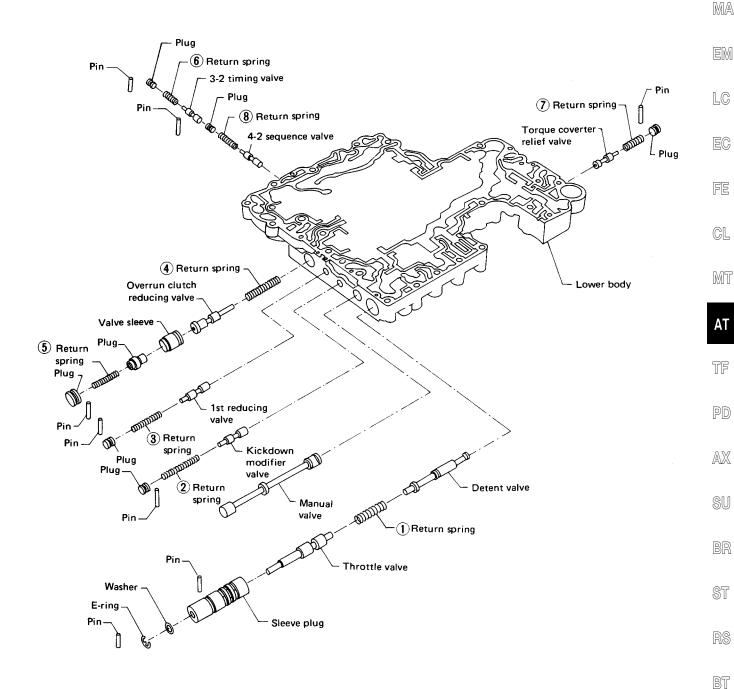
#### **Control Valve Lower Body**

#### **COMPONENTS**

SEC. 317







SAT752GA

Apply ATF to all components before their installation.

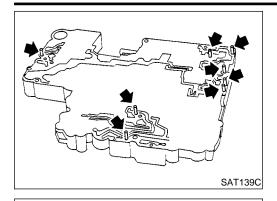
Numbers preceding valve springs correspond with those shown in Return Springs Chart on SDS, AT-136.

HA

SC

EL

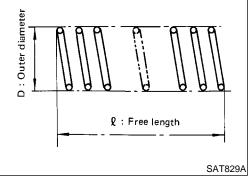
Control Valve Lower Body (Cont'd)



#### **DISASSEMBLY**

NEAT0448

- Remove valves at parallel pins.
- 2. Remove valves at retainer plates. For removal procedures, refer to "DISASSEMBLY", "Control Valve Upper Body," AT-90.



#### **INSPECTION**

NEATOAA

#### **Valve Springs**

NEAT0449S01

 Check each valve spring for damage and deformation. Also measure free length and outer diameter.

Inspection standard:

Refer to SDS, AT-136.

Replace valve springs if deformed or fatigued.

#### **Control Valves**

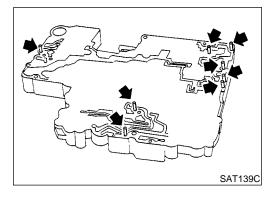
EAT0449S02

 Check sliding surfaces of control valves, sleeves and plugs for damage.

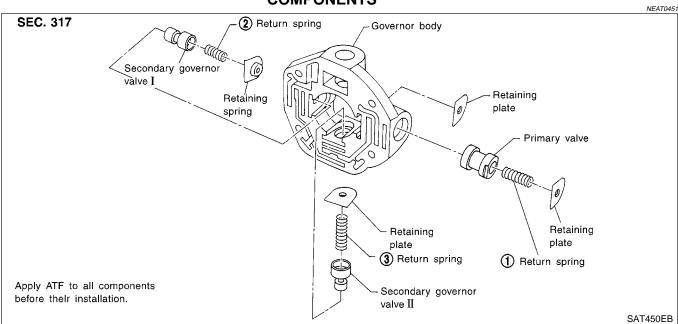
#### **ASSEMBLY**

NEAT0450

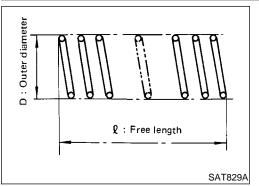
Install control valves.
 For installation procedures, refer to "ASSEMBLY", "Control Valve Upper Body," AT-91.



### Governor Valve Assembly COMPONENTS



Governor Valve Assembly (Cont'd)



SEC. 315

Clearance

SAT152G

Direction of dish plate

D-ring ATF

Piston

Oil seal ATF

Seal ring

Direction of oil seal

Reverse clutch drum

#### **INSPECTION**

#### Valve Springs

GI

Measure free length and outer diameter of each valve spring. Also check for damage or deformation.

Inspection standard:

Refer to SDS, AT-136.

MA

#### **Governor Valves and Valve Body**

Check governor valves and valve body for indication of burn-

ing or scratches.

areas for wear.

EM

LC

EC

**Parking Gear** 

**INSPECTION** Check contacting surface of parking gear and ring groove

FE

Measure clearance between seal ring and ring groove.

**Standard clearance:** 

0.15 - 0.40 mm (0.0059 - 0.0157 in)

Driven plate ATF

Dish plate (ATF) Snap ring

Dish plate

Drive plate

Driven plate

Spring retainer

**Wear limit:** 

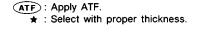
0.40 mm (0.0157 in)

GL

MT

#### **Reverse Clutch COMPONENTS**

NEAT0454



Snap ring

Retaining plate \*

Drive plate ATF

Retaining plate Snap ring

AX

PD

SU

ST

BT

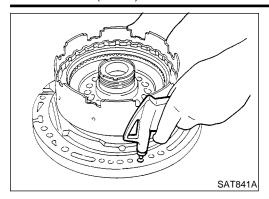
HA

AAT108A SC

EIL

**AT-95** 

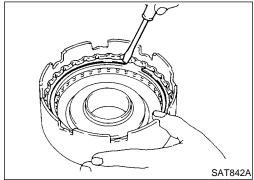




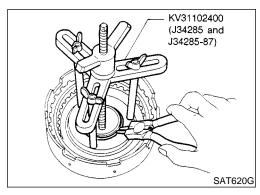
#### DISASSEMBLY

NEAT0455

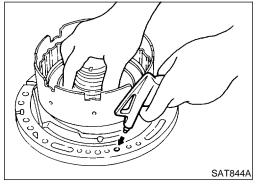
- 1. Check operation of reverse clutch.
- Install seal ring onto oil pump cover and install reverse clutch.
   Apply compressed air to oil hole.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring,
- D-ring might be damaged.
- Oil seal might be damaged.
- Fluid might be leaking past piston check ball.



2. Remove snap ring, drive plates, driven plates, retaining plate and dish plate.



- 3. Remove snap ring from clutch drum while compressing clutch springs.
- Set Tool directly over springs.
- Do not expand snap ring excessively.
- 4. Remove spring retainer and return spring.



- 5. Install seal ring onto oil pump cover and install reverse clutch drum. While holding piston, gradually apply compressed air to oil hole until piston is removed.
- Do not apply compressed air abruptly.
- 6. Remove D-ring and oil seal from piston.

#### **INSPECTION**

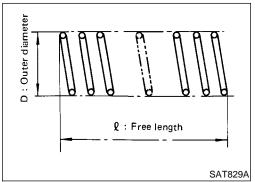
#### Reverse Clutch Snap Ring and Spring Retainer

NEAT045

NEAT0456S01

• Check for deformation, fatigue and damage.

Reverse Clutch (Cont'd)



#### **Reverse Clutch Return Springs**

Check for deformation and damage. Also, measure free length and outside diameter.

**Inspection standard:** 

Refer to SDS, AT-136.

MA

#### **Reverse Clutch Drive Plates**

Check facing for burns, cracks and damage.

Measure thickness of facing. Thickness of drive plate:

Standard value 1.90 - 2.05 mm (0.0748 - 0.0807 in)

Wear limit 1.80 mm (0.0709 in)

**Reverse Clutch Dish Plate** 

Check for deformation and damage.

If not within wear limit, replace.

NEAT0456S04

NEAT0456S05

#### **Reverse Clutch Piston**

Shake piston to assure that balls are not seized.

Apply compressed air to check ball oil hole opposite the return spring to assure that there is no air leakage.

Also apply compressed air to oil hole on return spring side to

assure that air leaks past ball.

**ASSEMBLY** 

Install D-ring and oil seal on piston.

Apply ATF to both parts.

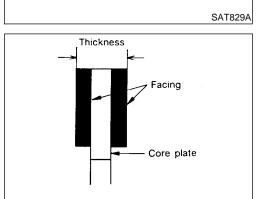
Take care with the direction of oil seal.

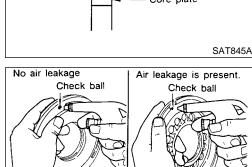
Install piston assembly by turning it slowly and evenly.

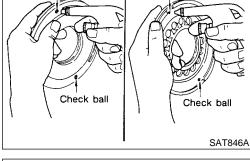
Apply ATF to inner surface of drum.

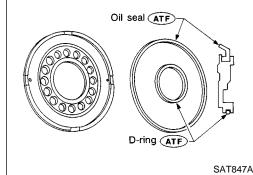
SC

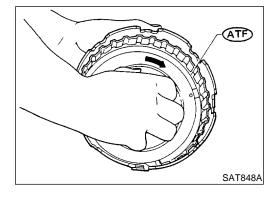
**AT-97** 





















































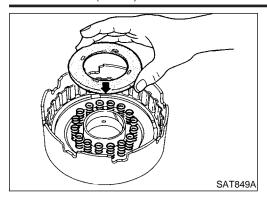




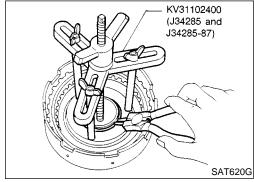




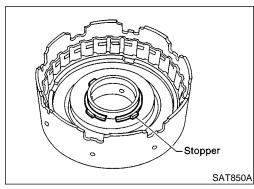




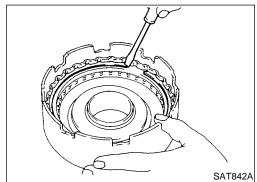
3. Install return springs and spring retainer.



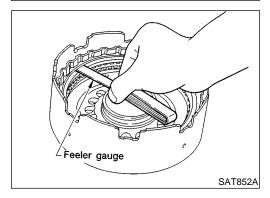
4. Set Tool on spring retainer and install snap ring while compressing clutch springs.



Do not align snap ring gap with spring retainer stopper.



- 5. Install drive plates, driven plates, retaining plate and dish plate.
- 6. Install snap ring.



7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

**Specified clearance:** 

**Standard** 

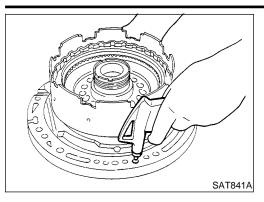
0.5 - 0.8 mm (0.020 - 0.031 in)

**Allowable limit** 

1.2 mm (0.047 in)

**Retaining plate:** 

Refer to SDS, AT-137.



Check operation of reverse clutch. Refer to "DISASSEMBLY", "Reverse Clutch", AT-96.

GI

MA

LC

FE

GL

MT

TF

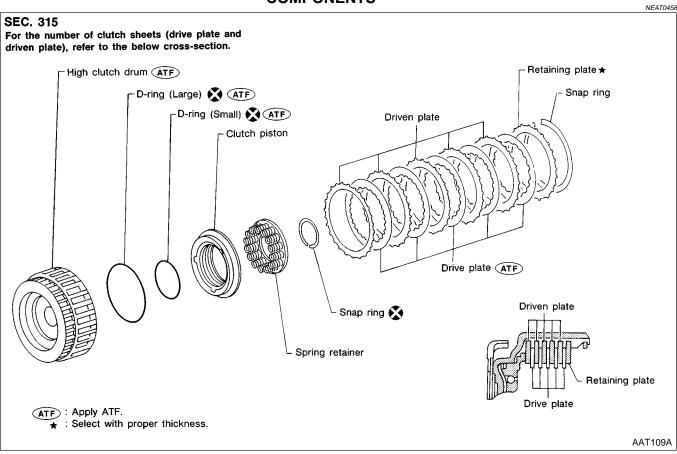
PD

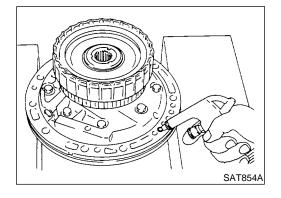
AX

SU

ST

#### **High Clutch COMPONENTS**





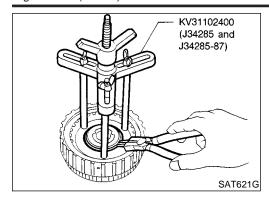
#### **DISASSEMBLY AND ASSEMBLY**

Service procedures for high clutch are essentially the same as those for reverse clutch, with the following exceptions:

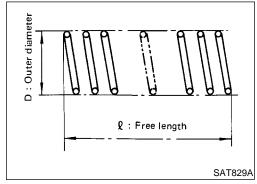
Check of high clutch operation

HA SC

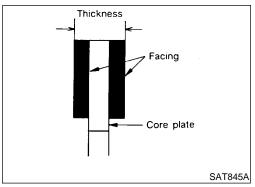
EL



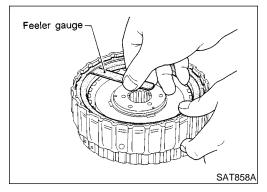
Removal and installation of return spring



Inspection of high clutch return springs
 Inspection standard:
 Refer to SDS, AT-136.



Inspection of high clutch drive plate
 Thickness of drive plate:
 Standard
 1.52 - 1.67 mm (0.0598 - 0.0657 in)
 Wear limit
 1.40 mm (0.0551 in)



Measurement of clearance between retaining plate and snap ring

```
Specified clearance:
Standard
1.8 - 2.2 mm (0.071 - 0.087 in)
Allowable limit
2.8 mm (0.110 in)
Retaining plate:
Refer to SDS, AT-137.
```

#### Forward and Overrun Clutches

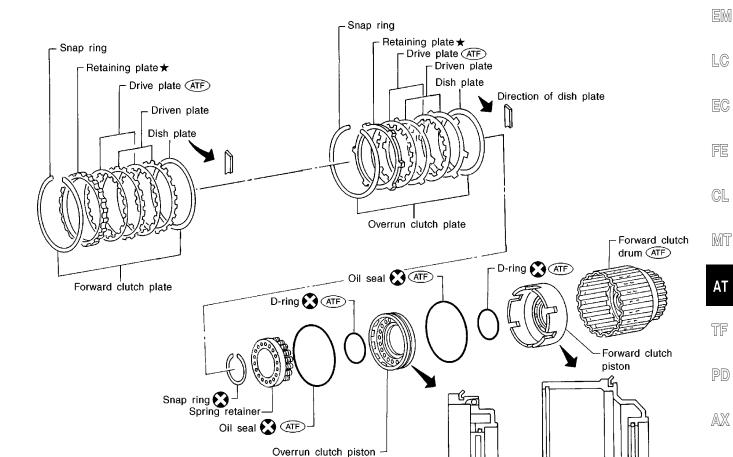
#### **Forward and Overrun Clutches COMPONENTS**

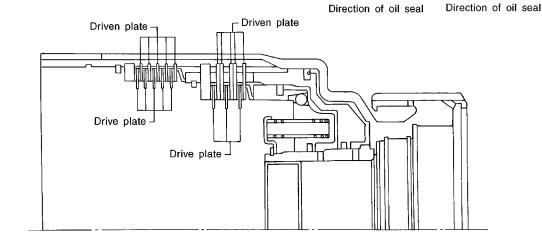




For the number of clutch sheets (drive plate and driven plate), refer to the below cross-section.







(ATF): Apply ATF.

★ : Select with proper thickness.



SC

SU

BR

ST

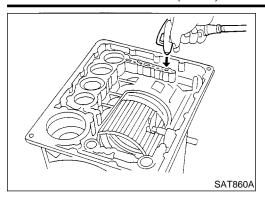
RS

BT

HA

AAT110A

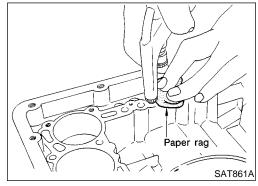
Forward and Overrun Clutches (Cont'd)



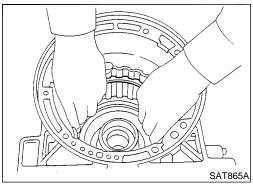
#### **DISASSEMBLY AND ASSEMBLY**

Service procedures for forward and overrun clutches are essentially the same as these form tially the same as those for reverse clutch, with the following exceptions:

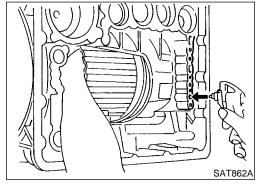
Check of forward clutch operation.



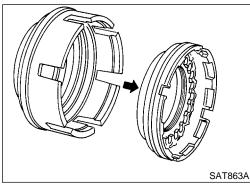
Check of overrun clutch operation.



Removal of forward clutch drum Remove forward clutch drum from transmission case by holding snap ring.

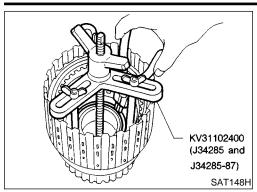


- Removal of forward clutch and overrun clutch pistons
- While holding overrun clutch piston, gradually apply compressed air to oil hole.



b) Remove overrun clutch from forward clutch.

Forward and Overrun Clutches (Cont'd)



Removal and installation of return springs



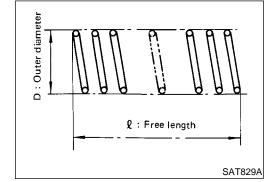
Inspection of forward clutch and overrun clutch return springs
 Inspection standard:

EG

GI

MA

LC



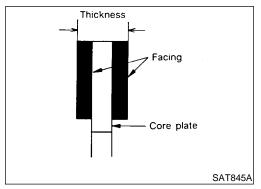
Refer to SDS, AT-136.

**⊚**I

FE

GL

MT



Facing

Core plate

Thickness

Inspection of forward clutch drive plates

Thickness of drive plate:
Standard
1.52 - 1.67 mm (0.0598 - 0.0657 in)
Wear limit
1.40 mm (0.0551 in)

ΑT

TF

PD

 $\mathbb{A}\mathbb{X}$ 

Inspection of overrun clutch drive plates

SU

Thickness of drive plate: Standard

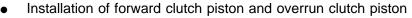
1.90 - 2.05 mm (0.0748 - 0.0807 in)

**Wear limit** 

1.80 mm (0.0709 in)

ST

RS



a) Install forward clutch piston by turning it slowly and evenly.

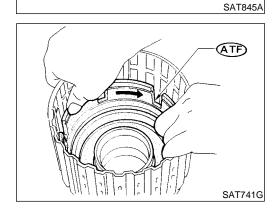
Apply ATF to inner surface of clutch drum.

HA

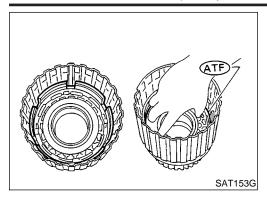
BT

SC

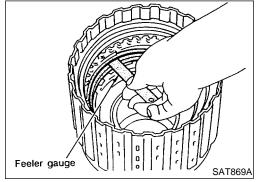
EL



Forward and Overrun Clutches (Cont'd)

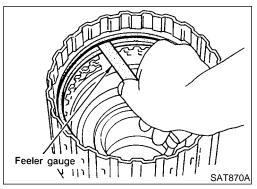


- Align notch in forward clutch piston with groove in forward clutch drum.
- b) Install overrun clutch by turning it slowly and evenly.
- Apply ATF to inner surface of forward clutch piston.



 Measurement of clearance between retaining plate and snap ring of overrun clutch

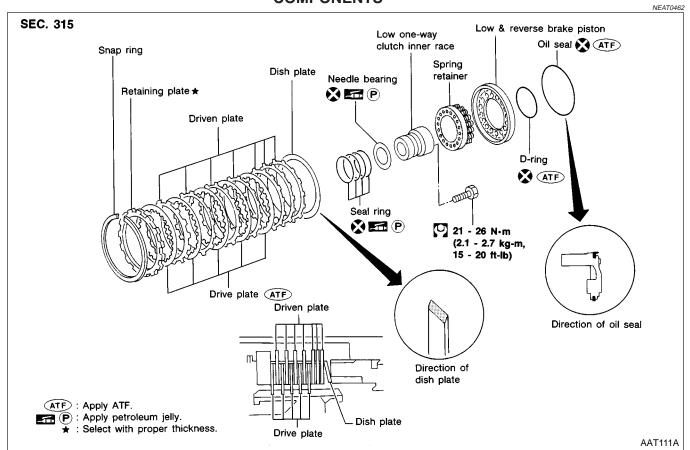
Specified clearance:
Standard
1.0 - 1.4 mm (0.039 - 0.055 in)
Allowable limit
2.0 mm (0.079 in)
Retaining plate:
Refer to SDS, AT-138.

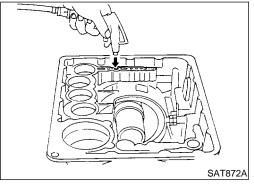


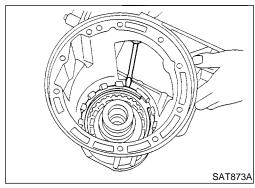
 Measurement of clearance between retaining plate and snap ring of forward clutch

Specified clearance:
Standard
0.35 - 0.75 mm (0.0138 - 0.0295 in)
Allowable limit
1.85 mm (0.728 in)
Retaining plate:
Refer to SDS, AT-138.

#### Low & Reverse Brake **COMPONENTS**







#### **DISASSEMBLY**

1. Check operation of low and reverse brake.

Install seal ring onto oil pump cover and install reverse clutch. Apply compressed air to oil hole.

b. Check to see that retaining plate moves to snap ring.

If retaining plate does not contact snap ring, C.

D-ring might be damaged.

Oil seal might be damaged.

Fluid might be leaking past piston check ball.

Remove snap ring, low & reverse brake drive plates, driven

plates and dish plate.

GI

MA

LC

FE

GL

MT

ΑT

TF

PD

AX

SU

NEAT0463

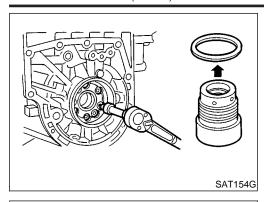
ST

HA

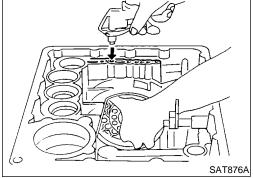
SC

EL

#### Low & Reverse Brake (Cont'd)



- Remove low one-way clutch inner race, spring retainer and return spring from transmission case.
- 4. Remove seal rings from low one-way clutch inner race.
- Remove needle bearing from low one-way clutch inner race.

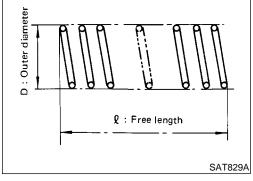


- Remove low & reverse brake piston using compressed air.
- 7. Remove oil seal and D-ring from piston.

#### INSPECTION

Low & Reverse Brake Snap Ring and Spring Retainer

Check for deformation, or damage.



#### Low & Reverse Brake Return Springs

Check for deformation or damage. Also measure free length and outside diameter.

> **Inspection standard:** Refer to SDS, AT-136.

#### Low & Reverse Brake Drive Plates

NEAT0464S03

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate:

Standard value

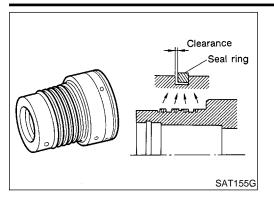
1.52 - 1.67 mm (0.0598 - 0.0657 in)

**Wear limit** 

1.4 mm (0.055 in)

If not within wear limit, replace.

Low & Reverse Brake (Cont'd)



#### Low One-way Clutch Inner Race

- Check frictional surface of inner race for wear or damage.
- Install new seal rings onto low one-way clutch inner race.
- Be careful not to expand seal ring gap excessively.

Measure seal ring-to-groove clearance.

**Inspection standard:** 

Standard value 0.10 - 0.25 mm (0.0039 - 0.0098 in) Allowable limit 0.25 mm (0.0098 in)

If not within allowable limit, replace low one-way clutch inner race.

LC

EM

GI

MA

#### **ASSEMBLY**

Install needle bearing onto one-way clutch inner race.

Pay attention to its direction — black surface faces to rear

Apply petroleum jelly to thrust washers.

FE

GL

Install oil seal and D-ring onto piston.

MT

Apply ATF to oil seal and D-ring.

TF

AX

SU

PD

Install piston by rotating it slowly and evenly.

Apply ATF to inner surface of transmission case.

ST

Install return springs, spring retainer and low one-way clutch inner race onto transmission case.

HA

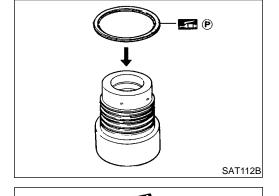
BT

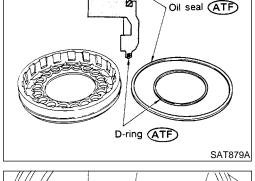
Install dish plate, low & reverse brake drive plates, driven plates and retaining plate.

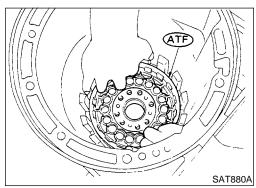
Install snap ring on transmission case.

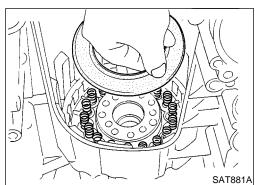
SC

EL

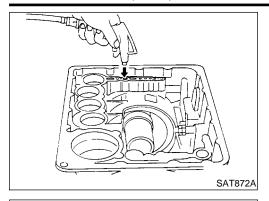




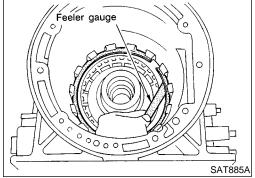




#### Low & Reverse Brake (Cont'd)



Check operation of low & reverse brake clutch piston. Refer to "DISASSEMBLY", AT-105.



8. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

**Specified clearance:** 

**Standard** 

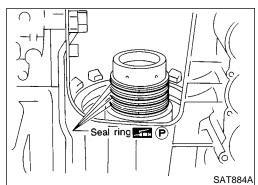
0.5 - 0.8 mm (0.020 - 0.031 in)

**Allowable limit** 

2.3 mm (0.091 in)

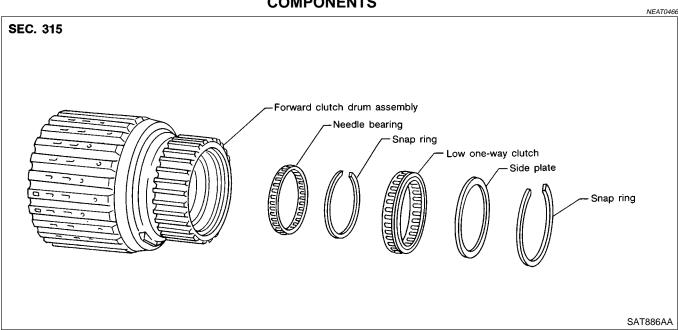
**Retaining plate:** 

Refer to SDS, AT-138.



- 9. Install low one-way clutch inner race seal ring.
- Apply petroleum jelly to seal ring.
- Make sure seal rings are pressed firmly into place and held by petroleum jelly.

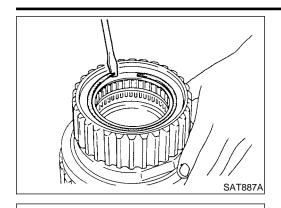
# Forward Clutch Drum Assembly COMPONENTS



#### REPAIR FOR COMPONENT PARTS

NEAT0467

Forward Clutch Drum Assembly (Cont'd)



#### DISASSEMBLY

Remove snap ring from forward clutch drum.

Remove side plate from forward clutch drum.

Remove low one-way clutch from forward clutch drum.

Remove snap ring from forward clutch drum.

Remove needle bearing from forward clutch drum.

MA

GI

LC



SAT892A

SAT893A

#### **Forward Clutch Drum**

NEATO468S01

Check spline portion for wear or damage.

Check frictional surfaces of low one-way clutch and needle bearing for wear or damage.

FE

GL

MT



Check frictional surface for wear or damage.

NEAT0468S02

TF

PD

AX

SW

#### **ASSEMBLY**

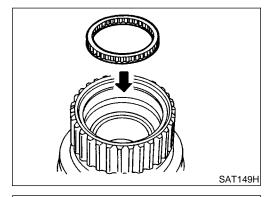
Install needle bearing in forward clutch drum. Install snap ring onto forward clutch drum.

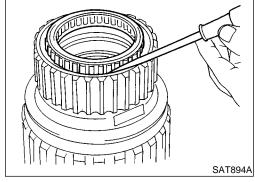
ST

HA

SC

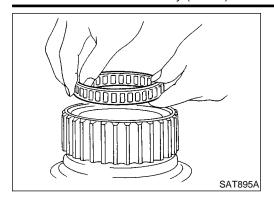
EL





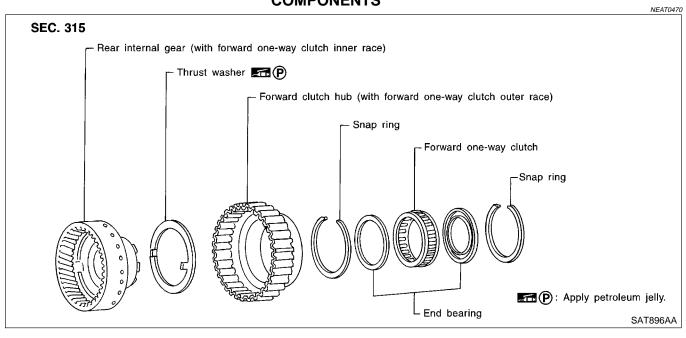
Install low one-way clutch onto forward clutch drum by pushing the roller in evenly.

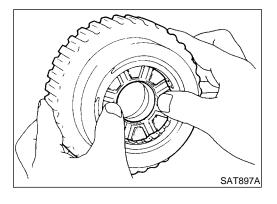
Forward Clutch Drum Assembly (Cont'd)



- Install low one-way clutch with flange facing rearward.
- 4. Install side plate onto forward clutch drum.
- 5. Install snap ring onto forward clutch drum.

# Rear Internal Gear and Forward Clutch Hub COMPONENTS





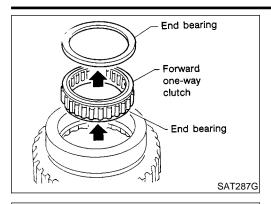
#### **DISASSEMBLY**

NEAT0471

- Remove rear internal gear by pushing forward clutch hub forward.
- 2. Remove thrust washer from rear internal gear.
- 3. Remove snap ring from forward clutch hub.
- 4. Remove end bearing.

#### REPAIR FOR COMPONENT PARTS

Hub (Cont'd)



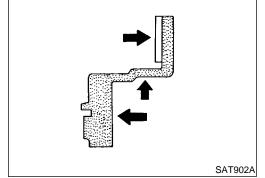
- Remove forward one-way clutch and end bearing as a unit from forward clutch hub.
- Remove snap ring from forward clutch hub.











#### **INSPECTION**

# Rear Internal Gear and Forward Clutch Hub



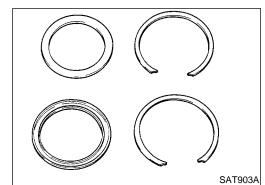
Check gear for excessive wear, chips or cracks.

- Check frictional surfaces of forward one-way clutch and thrust washer for wear or damage.
- Check spline for wear or damage.

FE

GL





#### **Snap Ring and End Bearing**

Check for deformation or damage.

NEAT0472S02



PD

AX

SW

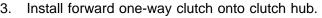
NEAT0473



- Install snap ring onto forward clutch hub.
- Install end bearing.

ST

BT



Install forward one-way clutch with flange facing rearward.

4. Install end bearing.

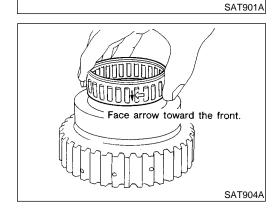
•

Install snap ring onto forward clutch hub.

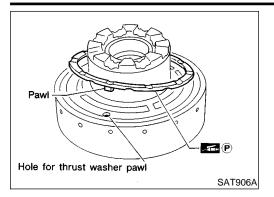
HA

SC

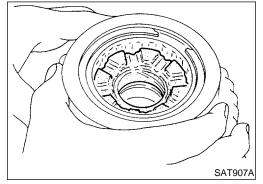
EL



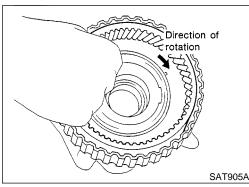




- 6. Install thrust washer onto rear internal gear.
- Apply petroleum jelly to thrust washer.
- Securely insert pawls of thrust washer into holes in rear internal gear.



7. Position forward clutch hub in rear internal gear.



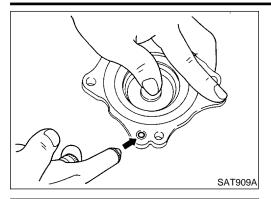
8. After installing, check to assure that forward clutch hub rotates clockwise.

# **Band Servo Piston Assembly COMPONENTS**

NEAT0474 **SEC. 315** Return spring (A) Return spring (C) D-ring 💸 (ATF) Servo piston spring retainer Return spring (B) Gasket 🔀 O-ring 🐼 ATF Piston stem (Small dia.) OD servo D-ring 🗙 (ATF) O-ring 🐼 ATF piston retainer (Large dia.) D-ring 🐼 (ATF)  $\phi \otimes \emptyset$ OD band servo piston E-ring (small) E-ring (large) Servo piston retainer Band servo piston ATF : Apply ATF. Servo cushion spring retainer AAT112A

#### REPAIR FOR COMPONENT PARTS

Band Servo Piston Assembly (Cont'd)



#### **DISASSEMBLY**

Block one oil hole in O/D servo piston retainer and the center hole in O/D band servo piston.

GI

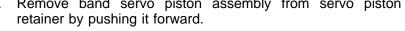
Apply compressed air to the other oil hole in piston retainer to remove O/D band servo piston from retainer.

MA

Remove D-ring from O/D band servo piston. 3.

Remove band servo piston assembly from servo piston

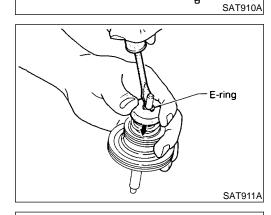
LC



FE

GL

MT



Place piston stem end on a wooden block. While pushing servo piston spring retainer down, remove E-ring.

ΑT

TF

PD

AX

Remove servo piston spring retainer, return spring C and pis-SU



ST



ton stem from band servo piston.



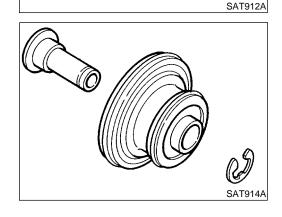
Remove servo cushion spring retainer from band servo piston.



Remove D-rings from band servo piston. 10. Remove O-rings from servo piston retainer.

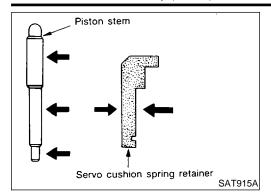
SC

EL



**AT-113** 

Band Servo Piston Assembly (Cont'd)



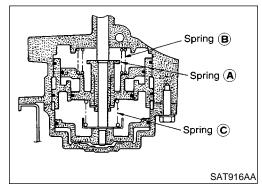
#### **INSPECTION**

#### Pistons, Retainers and Piston Stem

NEAT0476

NEAT0476S01

Check frictional surfaces for abnormal wear or damage.

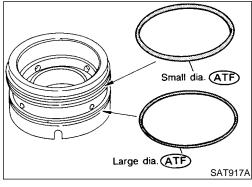


#### **Return Springs**

IEATOA7660

 Check for deformation or damage. Measure free length and outer diameter.

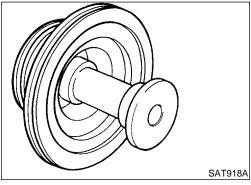
> Inspection standard: Refer to SDS, AT-136.



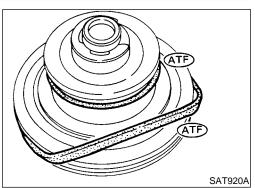
#### **ASSEMBLY**

NEAT0477

- 1. Install O-rings onto servo piston retainer.
- Apply ATF to O-rings.
- Pay attention to position of each O-ring.



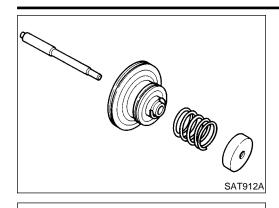
2. Install servo cushion spring retainer onto band servo piston.



- 3. Install E-ring onto servo cushion spring retainer.
- 4. Install D-rings onto band servo piston.
- Apply ATF to D-rings.

#### REPAIR FOR COMPONENT PARTS

Band Servo Piston Assembly (Cont'd)



E-ring

Install servo piston spring retainer, return spring C and piston stem onto band servo piston.

GI

MA

EM

LC

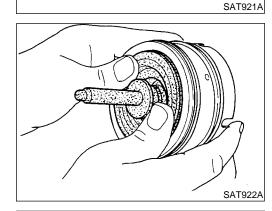
Place piston stem end on a wooden block. While pushing servo piston spring retainer down, install E-ring.



FE

GL

MT



Install band servo piston assembly onto servo piston retainer by pushing it inward.



TF

PD

 $\mathbb{A}\mathbb{X}$ 

Apply ATF to D-ring.

Install D-ring on O/D band servo piston.



BR



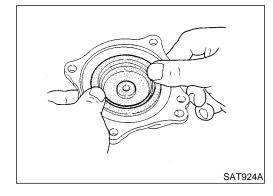
RS



HA

SC

EL

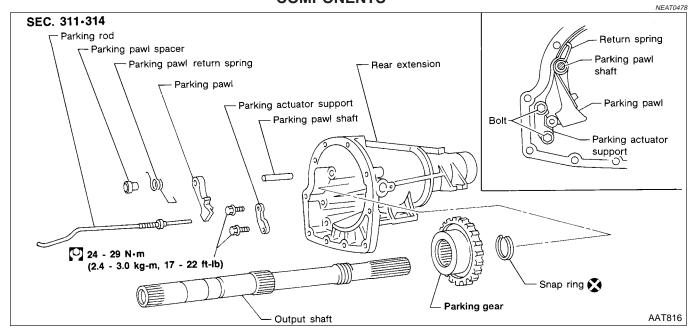


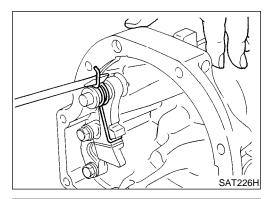
SAT923A

(ATF)

Install O/D band servo piston onto O/D servo piston retainer by pushing it inward.

# Parking Pawl Components COMPONENTS

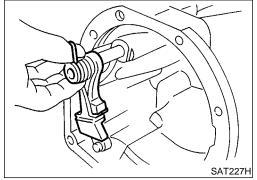




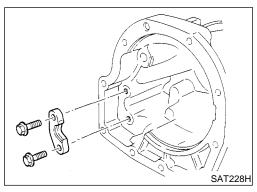
#### DISASSEMBLY

NEAT0479

1. Slide return spring to the front of rear extension flange.



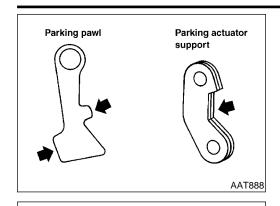
- Remove return spring, pawl spacer and parking pawl from rear extension.
- 3. Remove parking pawl shaft from rear extension.



4. Remove parking actuator support from rear extension.

#### REPAIR FOR COMPONENT PARTS

Parking Pawl Components (Cont'd)



#### **INSPECTION**

### **Parking Pawl and Parking Actuator Support**

Check contact surface of parking rod and parking gear for wear.

MA

GI

LC



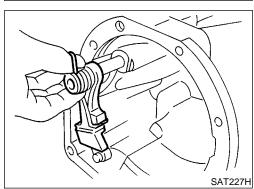
SAT229H

Install parking actuator support onto rear extension. Insert parking pawl shaft into rear extension.

FE

GL

MT



Install return spring, pawl spacer and parking pawl onto parking pawl shaft.

ΑT

TF

PD

AX

Bend return spring upward and install it onto rear extension.

BR

SU

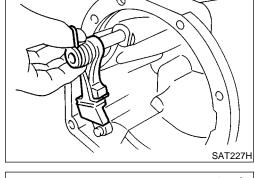
ST

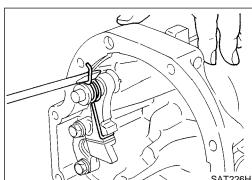
BT

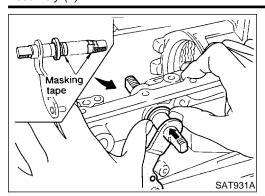
HA

SC

EL



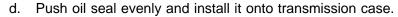


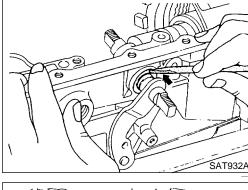


## Assembly (1)

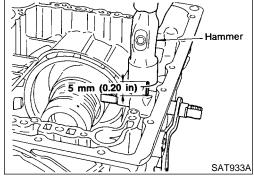
NEAT0482

- 1. Install manual shaft components.
- a. Install oil seal onto manual shaft.
- Apply ATF to oil seal.
- Wrap threads of manual shaft with masking tape.
- b. Insert manual shaft and oil seal as a unit into transmission case.
- c. Remove masking tape.

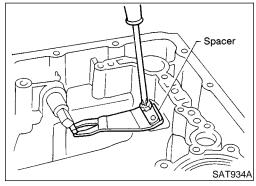




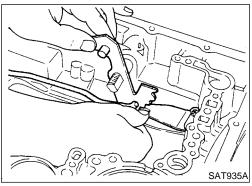
e. Align groove in shaft with drive pin hole; then drive pin into position as shown in figure at left.

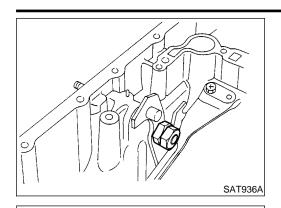


f. Install detent spring and spacer.



g. While pushing detent spring down, install manual plate onto manual shaft.





5 mm (0.20 in)

SAT148C

SAT135C

Retaining pin

Install lock nuts onto manual shaft.



MA

EM

LC

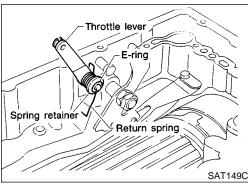
- Install throttle lever components.
- Install throttle lever shaft.
- Align groove in shaft with drive pin hole, then drive pin into position as shown in figure at left.



FE

GL

MT



Throttle lever shaft

Install throttle lever, return spring, spring retainer and E-ring.

ΑT

TF

PD

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

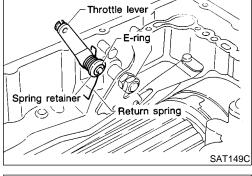
RS

BT

HA

SC

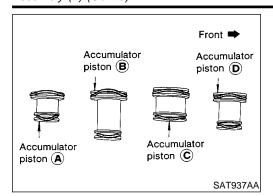
EL



Install throttle wire.

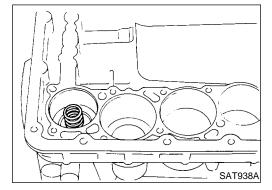
O-ring (ATF)

Apply ATF to O-ring.



- 3. Install accumulator piston.
- a. Install O-rings onto accumulator piston.
- Apply ATF to O-rings.

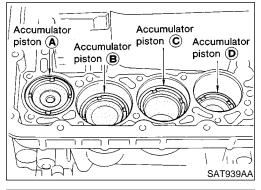
Accumulator piston O-rings: Refer to SDS, AT-137.



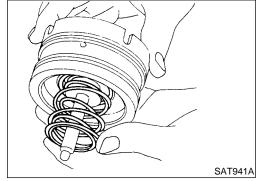
b. Install return spring for accumulator A onto transmission case.

Free length of return spring:

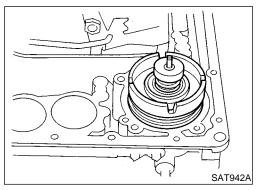
Refer to SDS, AT-136.



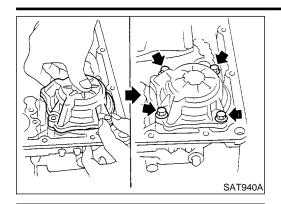
- c. Install accumulator pistons A, B, C and D.
- Apply ATF to transmission case.



- . Install band servo piston.
- a. Install return springs onto band servo piston.



- b. Install band servo piston onto transmission case.
- Apply ATF to O-ring of band servo piston and transmission case.
- c. Install gasket for band servo onto transmission case.



Install O/D servo piston retainer onto transmission case.

GI

MA

EM

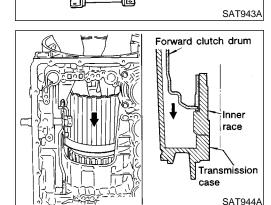
LC

- Install rear side clutch and gear components.
- Place transmission case in vertical position.

FE

GL

MT



ST07870000 (J37068)

> Slightly lift forward clutch drum assembly and slowly rotate it clockwise until its hub passes fully over the clutch inner race inside transmission case.

> > TF

ΑT

PD

SU

Check to be sure that rotation direction of forward clutch assembly is correct.

ST

Install thrust washer onto front of overrun clutch hub.

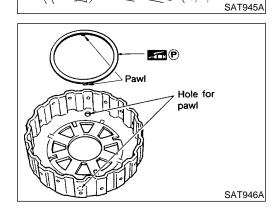
Apply petroleum jelly to the thrust washer.

- BT
- Insert pawls of thrust washer securely into holes in overrun clutch hub.

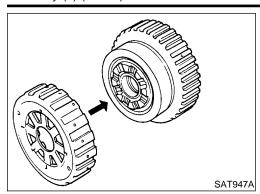
HA

SC

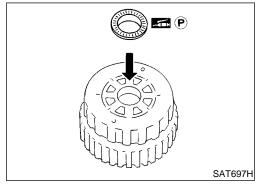
EL



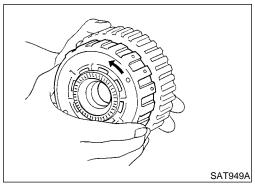
AT-121



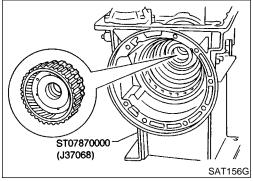
e. Install overrun clutch hub onto rear internal gear assembly.



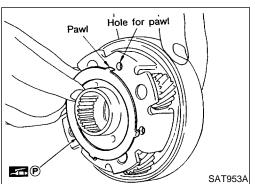
- . Install needle bearing onto rear of overrun clutch hub.
- Apply petroleum jelly to needle bearing.



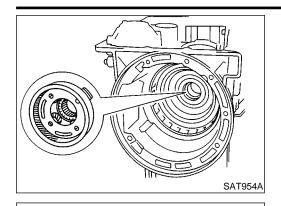
 G. Check that overrun clutch hub rotates as shown while holding forward clutch hub.



- h. Place transmission case into horizontal position.
- i. Install rear internal gear, forward clutch hub and overrun clutch hub as a unit onto transmission case.



- j. Install needle bearing onto rear internal gear.
- Apply petroleum jelly to needle bearing.
- Install bearing race onto rear of front internal gear.
- Apply petroleum jelly to bearing race.
- Securely engage pawls of bearing race with holes in front internal gear.



Install front internal gear on transmission case.

GI

MA

EM

LC

- Install output shaft and parking gear.
- Insert output shaft from rear of transmission case while slightly lifting front internal gear.
  - EG
- Do not force output shaft against front of transmission case.



GL

MT

Pliers location SAT957A

SAT956A

SAT044E

Carefully push output shaft against front of transmission case. Install snap ring on front of output shaft.

Check to be sure output shaft cannot be removed in rear direction.



TF

PD

- Install needle bearing on transmission case. C.
- Pay attention to its direction black side faces the rear.
  - Apply petroleum jelly to needle bearing.



SU

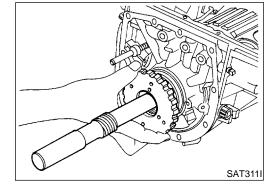
ST

Install parking gear on transmission case. BT

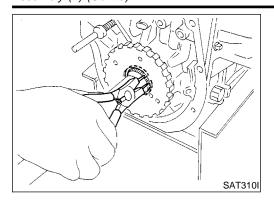
HA

SC

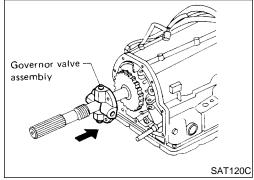
EL



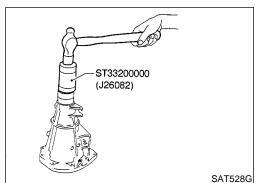
-Black side



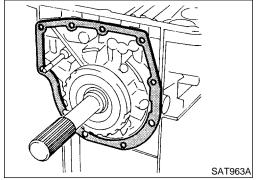
- e. Install snap ring on rear of output shaft.
- Check to be sure output shaft cannot be removed in forward direction.



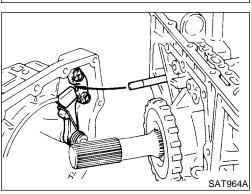
f. Install governor valve assembly on oil distributor.



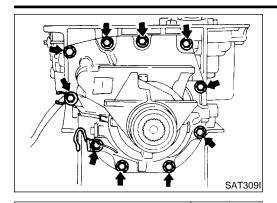
- 7. Install rear extension case.
- a. Install oil seal on rear extension case.
- Apply ATF to oil seal.



b. Install rear extension gasket on transmission case.



c. Install parking rod on transmission case.



d. Install rear extension case on transmission case. Tighten bolts to specified torque.

(2.0 - 2.5 kg-m, 14 - 18 ft-lb)



MA

EM

LC

FE

GL

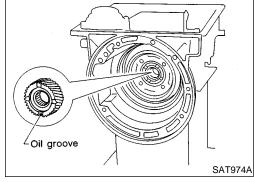
MT

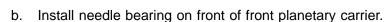
ΑT

TF

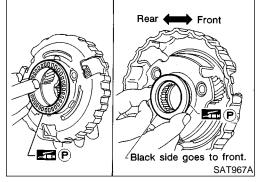
PD

- . Install front side clutch and gear components.
- a. Install rear sun gear on transmission case.
- Pay attention to its direction.





- Apply petroleum jelly to needle bearing.
- c. Install needle bearing on rear of front planetary carrier.
- Apply petroleum jelly to needle bearing.
- Pay attention to its direction black side faces the front.



Front planetary carrier

Forward clutch drum

SAT970A

 While rotating forward clutch drum clockwise, install front planetary carrier on forward clutch drum.

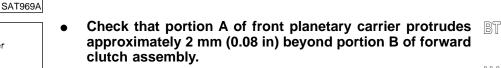


AX

BR

ST

RS

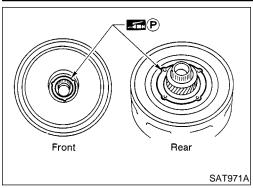


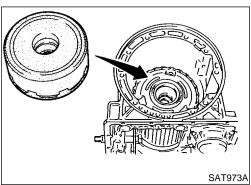


SC

EL







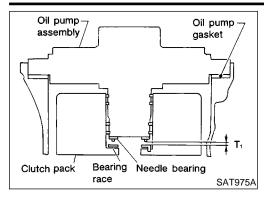
- e. Install bearing races on front and rear of clutch pack.
- Apply petroleum jelly to bearing races.
- Securely engage pawls of bearing races with holes in clutch pack.
- f. Place transmission case in vertical position.
- g. Install clutch pack into transmission case.

# **Adjustment**

NEAT0483

When any parts listed in the following table are replaced, total end play or reverse clutch end play must be adjusted.

	Ite	em
Part name	Total end play	Reverse clutch end play
Transmission case	•	•
Low one-way clutch inner race	•	•
Overrun clutch hub	•	•
Rear internal gear	•	•
Rear planetary carrier	•	•
Rear sun gear	•	•
Front planetary carrier	•	•
Front sun gear	•	•
High clutch hub	•	•
High clutch drum	•	•
Oil pump cover	•	•
Reverse clutch drum	_	•

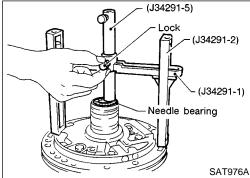


Adjust total end play.

Total end play "T<sub>1</sub>": 0.25 - 0.55 mm (0.0098 - 0.0217 in)

MA

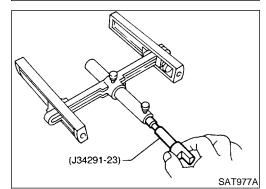
LC



With original needle bearing installed, place J34291-1 (bridge), J34291-2 (legs) and the J34291-5 (gauging cylinder) onto oil pump. The long ends of legs should be placed firmly on machined surface of oil pump assembly, and gauging cylinder should rest on top of the needle bearing. Lock gauging cylinder in place with set screw.

GL

MT



Install J34291-23 (gauging plunger) into gauging cylinder.

With original bearing race installed inside reverse clutch drum. place shim selecting gauge with its legs on machined surface of transmission case (no gasket) and allow gauging plunger to rest on bearing race. Lock gauging plunger in place with set ΑT

TF

PD

AX

ST

HA

SC

EL

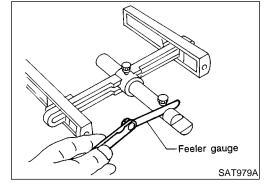
Total end play "T<sub>1</sub>": 0.25 - 0.55 mm (0.0098 - 0.0217 in)

should give exact total end play.

If end play is out of specification, decrease or increase thickness of oil pump cover bearing race as necessary.

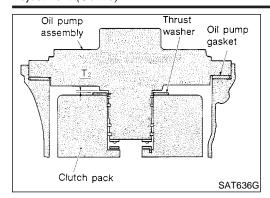
Remove Tool and use feeler gauge to measure gap between gauging cylinder and gauging plunger. This measurement

Available oil pump cover bearing race: Refer to SDS, AT-139.



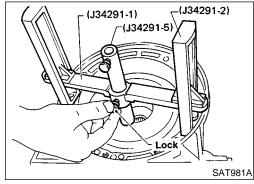
screw.

SAT978A

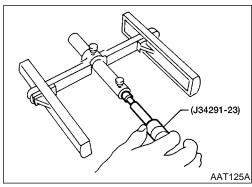


Adjust reverse clutch drum end play.Reverse clutch drum end play "T.

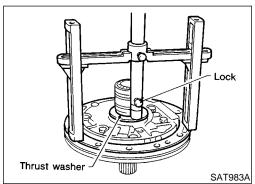
Reverse clutch drum end play "T<sub>2</sub>": 0.55 - 0.90 mm (0.0217 - 0.0354 in)



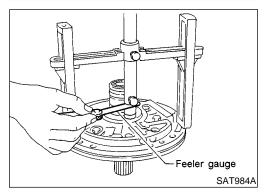
a. Place J34291-1 (bridge), J34291-2 (legs) and J34291-5 (gauging cylinder) on machined surface of transmission case (no gasket) and allow gauging cylinder to rest on front thrust surface of reverse clutch drum. Lock cylinder in place with set screw.



b. Install J34291-23 (gauging plunger) into gauging cylinder.



c. With original thrust washer installed on oil pump, place shim setting gauge legs onto machined surface of oil pump assembly and allow gauging plunger to rest on thrust washer. Lock plunger in place with set screw.



d. Use feeler gauge to measure gap between gauging plunger and gauging cylinder. This measurement should give you exact reverse clutch drum and play.

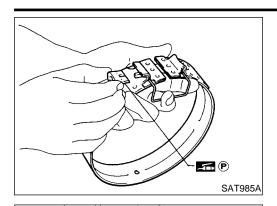
Reverse clutch drum end play "T<sub>2</sub>": 0.55 - 0.90 mm (0.0217 - 0.0354 in)

• If end play is out of specification, decrease or increase thickness of oil pump thrust washer as necessary.

Available oil pump thrust washer:

Refer to SDS, AT-140.





## Assembly (2)

Place transmission case into horizontal position.



- Install band strut on brake band. a.
- Apply petroleum jelly to band strut.



NEAT0484

MA

LC

Place brake band around reverse clutch drum, and insert band strut into end of band servo piston stem.

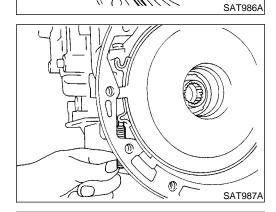


FE

GL

MT

ΑT



Install anchor end pin on transmission case. Then, tighten anchor end pin just enough so that reverse clutch drum (clutch pack) will not tilt forward.



PD

SU

- Install input shaft on transmission case. Pay attention to its direction — O-ring groove side faces
- front.
- Install gasket on transmission case.



ST

BT

Install oil pump assembly. Install needle bearing on oil pump assembly. a.

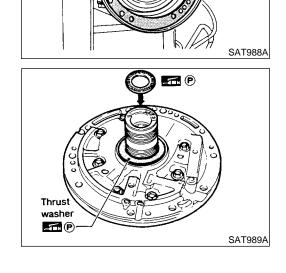
- Apply petroleum jelly to the needle bearing.
- Install selected thrust washer on oil pump assembly. b.
- Apply petroleum jelly to thrust washer.

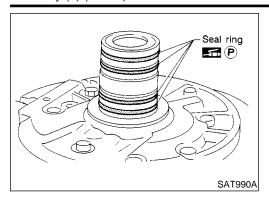


HA

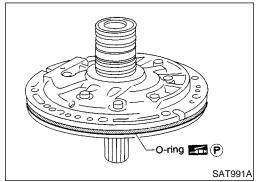




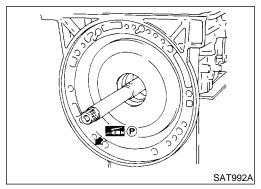




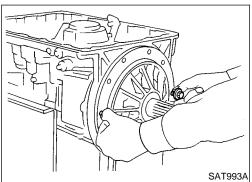
c. Carefully install seal rings into grooves and press them into the petroleum jelly so that they are a tight fit.



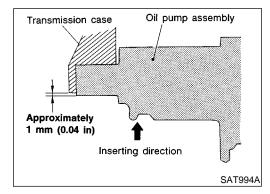
- d. Install O-ring on oil pump assembly.
- Apply petroleum jelly to O-ring.



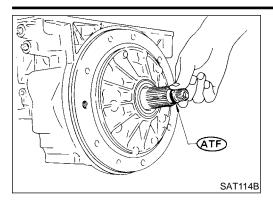
e. Apply petroleum jelly to mating surface of transmission case and oil pump assembly.



- f. Install oil pump assembly.
- Install two converter housing securing bolts in bolt holes in oil pump assembly as guides.



Insert oil pump assembly to the specified position in transmission, as shown at left.



6. Install O-ring on input shaft.

**Apply ATF to O-rings.** 



MA

EM

LC

- Install converter housing.
- Apply genuine anaerobic liquid gasket Three Bond TB1215, Loctite Part No. 51813 or equivalent around bolt holes in converter housing.

Do not apply too much sealant.

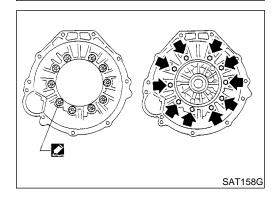


EG

FE

GL

MT



SAT397C

8.

a.

SAT001B

Apply genuine anaerobic liquid gasket Three Bond TB1215, Loctite Part No. 51813 or equivalent to seating surfaces of bolts that secure front of converter housing.

Install converter housing on transmission case.



PD

TF

AX

Adjust brake band. Tighten anchor end pin to specified torque.



**Anchor end pin:** 



Back off anchor end pin two and a half turns.

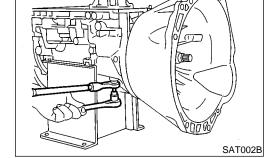
ST

BT

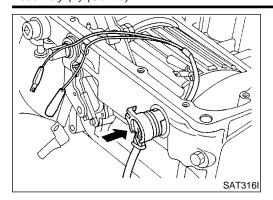
HA

SC

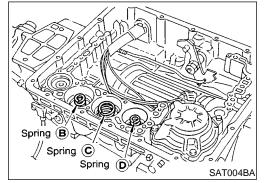
EL



While holding anchor end pin, tighten lock nut.

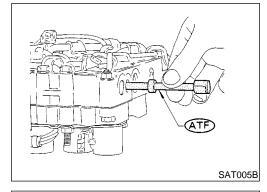


- 9. Install terminal cord assembly.
- a. Install O-ring on terminal cord assembly.
- Apply petroleum jelly to O-ring.
- b. Compress terminal cord assembly stopper and install terminal cord assembly on transmission case.

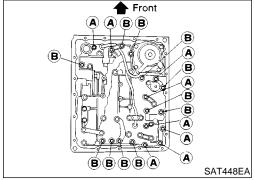


- 10. Install control valve assembly.
- a. Install accumulator piston return springs B, C and D.

Free length of return springs: Refer to SDS, AT-136.

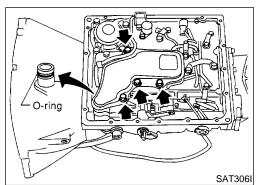


- b. Install manual valve on control valve.
- Apply ATF to manual valve.

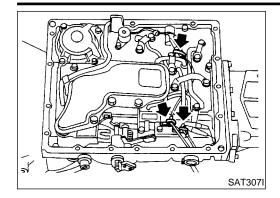


- c. Install control valve assembly on transmission case.
- d. Install connector tube brackets and tighten bolts A and B.
- Check that terminal assembly harness does not catch.

Bolt	ℓ mm (in) 🚉 🚶		
Α	33 (1.30)		
В	45 (1.77)		



- e. Install O-ring on oil strainer.
- Apply petroleum jelly to O-ring.
- f. Install oil strainer on control valve.



Magnet

Securely fasten terminal harness with clips.



MA

LC

11. Install oil pan.

Attach a magnet to oil pan.

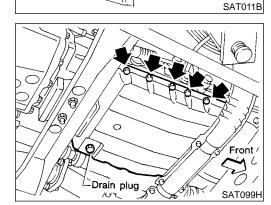


FE

GL

MT

ΑT



Install new oil pan gasket on transmission case.

Install oil pan and bracket on transmission case.

Always replace oil pan bolts; they are self-sealing bolts.

TF

Before installing bolts, remove traces of sealant and oil from mating surface and thread holes.

PD

Tighten four bolts in a criss-cross pattern to prevent dislocation of gasket.

Tighten drain plug.

AX

12. Install park/neutral position (PNP) switch. Check that manual shaft is in 1 position.



Temporarily install PNP switch on manual shaft. b.

Move manual shaft to N. C.

ST

Use a 4 mm (0.16 in) pin for this adjustment.



Insert the pin straight into the manual shaft adjustment hole. i. ii.

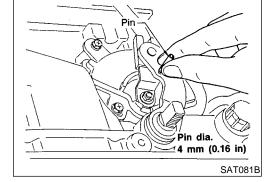
HA

Rotate PNP switch until the pin can also be inserted straight into hole in PNP switch.

e. Tighten PNP switch fixing bolts.

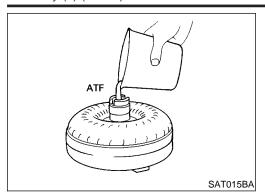
> Remove pin from adjustment hole after adjusting PNP switch. SC

> > EL

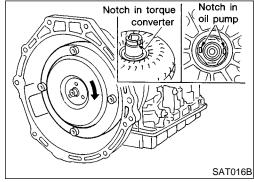


SAT299I

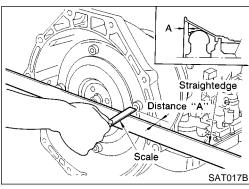
AT-133



- 13. Install torque converter.
- a. Pour ATF into torque converter.
- Approximately 2 liters (2-1/8 US qt, 1-3/4 Imp qt) of fluid are required for a new torque converter.
- When reusing old torque converter, add the same amount of fluid as was drained.



b. Install torque converter while aligning notches and oil pump.



c. Measure distance A to check that torque converter is in proper position.

Distance "A": 26.0 mm (1.024 in) or more

# **SERVICE DATA AND SPECIFICATIONS (SDS)**



General Specifications  NEATO485				
Automatic transmission model	RL4R01A	G[		
Transmission model code number	49X11			
Stall torque ratio	2.0 : 1	MA		
Transmission gear ratio		•		
1st 2nd Top	2.785 1.545 1.000	EM		
O/D Reverse	0.694 2.272	LC		
Recommended fluid	Nissan Matic "D" (Continental U.S. and Alaska) or Genuine Nissan Automatic Transmission Fluid (Canada)*1	EG		
Fluid capacity $\ell$ (US qt, Imp qt)	7.9 (8-3/8, 7)	•		

<sup>\*1:</sup> Refer to MA section ("Fluids and Lubricants", "RECOMMENDED FLUIDS AND LUBRICANTS").

#### **Shift Schedule**

#### **VEHICLE SPEED WHEN SHIFTING GEARS**

NEAT0486

FE

MT

TF

PD

 $\mathbb{A}\mathbb{X}$ 

SU

BR

NEAT0486S01

Throttle position	Vehicle speed km/h (MPH)						
Throttle position	$D_1 \rightarrow D_2$	$D_2 \rightarrow D_3$	$D_3 \rightarrow D_4$	$D_4 \rightarrow D_3$	$D_3 \rightarrow D_2$	$D_2 \rightarrow D_1$	1 <sub>2</sub> → 1 <sub>1</sub>
Full throttle	46 - 50 (29 - 31)	88 - 96 (55 - 60)	_	126 - 136 (78 - 85)	80 - 88 (50 - 55)	41 - 45 (25 - 28)	41 - 45 (25 - 28)
Half throttle	29 - 33 (18 - 21)	56 - 64 (35 - 40)	105 - 114 (65 - 71)	60 - 70 (37 - 43)	26 - 32 (16 - 20)	12 - 16 (7 - 10)	41 - 45 (25 - 28)

#### VEHICLE SPEED WHEN PERFORMING AND RELEASING LOCK-UP

NEAT0486S02

	С	),	_
Throttle position	Vehicle speed km/h (MPH)		
	Lock-up ON	Lock-up OFF	_
4/8	105 - 113 (65 - 70)	61 - 69 (38 - 43)	-
3/8	76 - 84 (47 - 52)	55 - 63 (34 - 39)	_
2/8	58 - 66 (36 - 41)	55 - 63 (34 - 39)	-
1/8	58 - 66 (36 - 41)	55 - 63 (34 - 39)	_

# **Stall Revolution**

NEAT0487 ST

Stall revolution rpm 2,100 - 2,300

# **Line Pressure**

NEAT0488

Engine speed	Line pressure kPa (kg/cm², psi)				
Engine speed rpm	D position (Overdrive control switch ON and OFF)	Y and 1 positions			
Idle	471 - 510 (4.8 - 5.2, 68 - 74)	422 - 461 (4.3 - 4.7, 61 - 67)	736 - 775 (7.5 - 7.9, 107 - 112)		
Stall	912 - 991 (9.3 - 10.1, 132 - 144)	883 - 961 (9.0 - 9.8, 128 - 139)	1,442 - 1,520 (14.7 - 15.5, 209 - 220)		

SC

HA

BT

EL



Governor Pressure				
Vehicle speed	Governor pressure kPa (kg/cm², psi)			
0 km/h (0 MPH)	0 (0, 0)			
29 km/h (18 MPH)	119.6 - 123.6 (1.22 - 1.26, 17 - 18)			
57 km/h (35 MPH)	235.4 - 284.4 (2.40 - 2.90, 34 - 41)			
86 km/h (53 MPH)	351.1 - 409.9 (3.58 - 4.18, 51 - 59)			

# **Return Springs**

Unit: mm (in)

		D	orto		Item	
Parts		Part No.*	Free length	Outer diameter		
		1	4th speed cut valve spring	31756-48X06	23.5 (0.925)	7.4 (0.2913)
		2	Pressure regulator valve spring	31742-48X23	51.2 (2.016)	12.1 (0.476)
		3	Pressure modifier valve spring	31742-48X13	40.83 (1.6075)	8.0 (0.315)
		4	1-2 shift valve spring	31762-48X00	43.4 (1.709)	6.0 (0.236)
		5	2-3 shift valve spring	31762-48X14	47.4 (1.866)	9.0 (0.354)
	Upper body	6	3-4 shift valve spring	31762-48X06	44.03 (1.7335)	8.0 (0.315)
		7	Accumulator control valve spring	31742-48X24	30.3 (1.193)	8.0 (0.315)
		_	3-2 downshift valve spring	_	_	_
		8	2-3 throttle modifier valve spring	31742-41X21	33.0 (1.299)	6.5 (0.256)
Control valve		9	4-2 relay valve spring	31756-41X00	29.1 (1.146)	6.95 (0.2736)
		10	Torque converter clutch control valve spring	31742-48X07	20.0 (0.787)	5.45 (0.2146)
		1	Throttle valve & detent valve spring	31802-48X02	34.23 (1.3476)	11.0 (0.433)
		2	Kickdown modifier valve spring	31756-48X12	42.8 (1.685)	7.0 (0.276)
		3	1st reducing valve spring	31756-48X04	34.1 (1.343)	7.0 (0.276)
		4	Overrun clutch reducing valve	31742-48X21	33.2 (1.307)	7.7 (0.303)
	Lower body	5	spring	31742-48X05	31.0 (1.220)	5.2 (0.205)
		6	3-2 timing valve spring	31742-48X15	23.0 (0.906)	7.0 (0.276)
		7	Torque converter relief valve spring	31742-41X23	38.0 (1.496)	9.0 (0.354)
		8	4-2 sequence valve spring	31756-41X00	29.1 (1.146)	6.95 (0.2736)
		1	Primary valve spring	31742-48X11	19.1 (0.752)	9.05 (0.3563)
Governor valve	е	2	Secondary governor valve I spring	31742-48X09	30.58 (1.2039)	9.2 (0.362)
		3	Secondary governor valve II spring	31742-48X10	16.79 (0.6610)	9.0 (0.354)
Reverse clutch	1		16 pcs	31521-41X02 (Assembly)	19.7 (0.7756)	11.6 (0.457)
High clutch			10 pcs	31521-41X03 (Assembly)	24.2 (0.9528)	11.6 (0.457)
Forward clutch Overrun clutch			20 pcs	31521-41X00 (Assembly)	35.77 (1.4083)	9.7 (0.382)
ow & reverse	brake		18 pcs	31655-41X00 (Assembly)	22.3 (0.878)	11.2 (0.4409)

# **SERVICE DATA AND SPECIFICATIONS (SDS)**

Return Springs (Cont'd)

			ltem		
	Parts	Part No.*	Free length	Outer diameter	
	Spring A	31605-41X05	45.6 (1.795)	34.3 (1.350)	
Band servo	Spring B	31605-41X00	53.8 (2.118)	40.3 (1.587)	
	Spring C	31605-41X01	29.7 (1.1693)	27.6 (1.087)	
	Accumulator A	31605-41X02	43.0 (1.693)	18.0 (0.709)	
Accumulates	Accumulator B	31605-41X15	66.0 (2.598)	20.8 (0.819)	
Accumulator	Accumulator C	31605-51X01	45.0 (1.772)	29.3 (1.154)	
	Accumulator D	31605-41X06	58.4 (2.299)	17.3 (0.681)	

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

# **Accumulator O-ring**

GI

MA

EM

LC

EC

CL

MT

TF

PD

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

RS

BT

HA

SC

31537-42X06

Accumulator	Diameter mm (in)				
Accumulator	A	В	С	D	
Small diameter end	28.6 (1.13)	31.5 (1.24)	44 (1.73)	28.6 (1.13)	
Large diameter end	44 (1.73)	48.8 (1.92)	48.8 (1.92)	44 (1.73)c	

## **Clutch and Brakes**

NEAT0492

**REVERSE CLUTCH** 

			NEA	10492501
Code number		49X	(11	
Number of drive plates		2		
Number of driven plates		2	2	
Thiskness of drive platemm (in)	Standard	1.90 - 2.05 (0.0	0748 - 0.0807)	
Thickness of drive plate mm (in)	Wear limit	1.80 (0.0709)		
Standard		0.5 - 0.8 (0.020 - 0.031)		
Clearance mm (in)  Allowable limit		1.2 (0.047)		
		Thickness mm (in)	Part No.*	
Thickness of retaining plate		4.8 (0.189) 5.0 (0.197) 5.2 (0.205) 5.4 (0.213)	31537-42X02 31537-42X03 31537-42X04 31537-42X05	
		0(0.2.0)	0.00. 12/100	

5.6 (0.220)

**HIGH CLUTCH** 

	NEAT0492S02
	49X11
	5
	5
Standard	1.52 - 1.67 (0.0598 - 0.0657)
Wear limit	1.40 (0.0551)
Standard	1.8 - 2.2 (0.071 - 0.087)
Allowable limit	2.8 (0.110)
	Wear limit Standard

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

Clutch and Brakes (Cont'd)

	Thickness mm (in)	Part No.*
	3.4 (0.134)	31537-41X71
	3.6 (0.142)	31537-41X61
	3.8 (0.150)	31537-41X62
ness of retaining plate	4.0 (0.157)	31537-41X63
	4.2 (0.165)	31537-41X64
	4.4 (0.173)	31537-41X65
	4.6 (0.181)	31537-41X66
	4.8 (0.189)	31537-41X67

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

#### **FORWARD CLUTCH**

FORWARD CLUTCH			NEAT0492S03	
Code number		49X11		
Number of drive plates		5		
Number of driven plates		5		
This was a falsi a plate and (in)	Standard	1.52 - 1.67 (0.0598 - 0.0657)		
Thickness of drive plate mm (in)	Wear limit	1.40 (0.0551)		
Classes as the first	Standard	0.35 - 0.75 (0.0138 - 0.0295)		
Clearance mm (in)  Allowable limit		1.85 (0.0728)		
		Thickness mm (in)	Part number	
		8.0 (0.315) 8.1 (0.319) 8.2 (0.323) 8.3 (0.327) 8.4 (0.331)	31537-41X00 31537-42X60 31537-41X01 31537-42X61 31537-41X02	
Thickness of retaining plate		8.5 (0.335)	31537-42X62	

#### **OVERRUN CLUTCH**

NEATO492804

8.6 (0.339)

8.7 (0.343)

8.8 (0.346)

8.9 (0.350)

9.0 (0.354)

9.1 (0.358)

9.2 (0.362)

Code number		49X11		
Number of drive plates		3		
Number of driven plates		5		
Standard		1.90 - 2.05 (0.0748 - 0.0807)		
Thickness of drive plate mm (in)	ve plate mm (in) Wear limit 1.80 (0.0709)		.0709)	
Standard		1.0 - 1.4 (0.039 - 0.055)		
Clearance mm (in)  Allowable limit		2.0 (0.079)		
		Thickness mm (in)	Part number	
Thickness of retaining plate		4.2 (0.165) 4.4 (0.173) 4.6 (0.181) 4.8 (0.189) 5.0 (0.197)	31537-41X80 31537-41X81 31537-41X82 31537-41X83 31537-41X84	

#### **LOW & REVERSE BRAKE**

NEAT0492S05

31537-41X03

31537-42X63

31537-41X04

31537-42X64

31537-41X05

31537-42X65

31537-41X06

Code number	49X11
Number of drive plates	5

# **SERVICE DATA AND SPECIFICATIONS (SDS)**

RL4R01A

Clutch and Brakes (Cont'd)

Number of driven plates					7
	Standard			1.52 - 1.67 (0.0598 - 0.0657)	
Thickness of drive plate mm (in)	Wear limit	Wear limit		1.40	(0.0551)
Classes and (in)	Standard		0.5 - 0.8 (0.020 - 0.031)		0.020 - 0.031)
Clearance mm (in)	Allowable I	imit		2.3	(0.091)
	·		Thickness m	nm (in)	Part number
Thickness of retaining plate		7.2 (0.283) 7.4 (0.291) 7.6 (0.299) 7.8 (0.307) 8.0 (0.315) 8.2 (0.323) 8.4 (0.331) 8.6 (0.339)	31667-41X13 31667-41X14 31667-41X07 31667-41X08 31667-41X00 31667-41X01 31667-41X02 31667-41X03		
		8.8 (0.34 9.0 (0.35 9.2 (0.36	54)	31667-41X04 31667-41X05 31667-41X06	
BRAKE BAND					NEAT04925
Code number				49	9X11
Anchor end pin nut tightening torq	ue N·m (kg-	m, in-lb)		31 - 42 (3.2	- 4.3, 23 - 31)
Anchor end pin tightening torque	N·m (kg-m, i	n-lb)	4 - 6 (0.4 - 0.6, 35 - 52)		
Number of returning revolutions for anchor end pin			2.5		
Number of returning revolutions to	r anchor end p	oin			2.5
Number of returning revolutions to	r anchor end		p and Low (		y Clutch
<u> </u>			p and Low (		
Oil pump clearance mm (in)	Cam ring —	Oil Pum		One-way	y Clutch
Oil pump clearance mm (in)	Cam ring —	Oil Pum		One-way	y Clutch  0.01 - 0.024 (0.0004 - 0.0009)
Oil pump clearance mm (in)	Cam ring —	Oil Pum  - oil pump housing s and control piston — oil		One-way	y Clutch  0.01 - 0.024 (0.0004 - 0.0009)  0.03 - 0.044 (0.0012 - 0.0017)
Oil pump clearance mm (in)	Cam ring — Rotor, vane Standard	Oil Pum  - oil pump housing s and control piston — oil	pump housing	One-way	y Clutch  0.01 - 0.024 (0.0004 - 0.0009)  0.03 - 0.044 (0.0012 - 0.0017)  0.10 - 0.25 (0.0039 - 0.0098)
Oil pump clearance mm (in)  Seal ring clearance mm (in)	Cam ring — Rotor, vane Standard	Oil Pum  - oil pump housing s and control piston — oil	pump housing  d Play	One-way Standard Standard	y Clutch  0.01 - 0.024 (0.0004 - 0.0009)  0.03 - 0.044 (0.0012 - 0.0017)  0.10 - 0.25 (0.0039 - 0.0098)  0.25 (0.0098)
Oil pump clearance mm (in)	Cam ring — Rotor, vane Standard	Oil Pum  - oil pump housing s and control piston — oil mit  Total En	d Play  0.25 - 0.55 mn	One-way Standard Standard	y Clutch  0.01 - 0.024 (0.0004 - 0.0009)  0.03 - 0.044 (0.0012 - 0.0017)  0.10 - 0.25 (0.0039 - 0.0098)  0.25 (0.0098)
Oil pump clearance mm (in)  Seal ring clearance mm (in)	Cam ring — Rotor, vane Standard	Oil Pum  - oil pump housing s and control piston — oil mit  Total En	d Play  0.25 - 0.55 mn s mm (in)	One-way Standard Standard	y Clutch  0.01 - 0.024 (0.0004 - 0.0009)  0.03 - 0.044 (0.0012 - 0.0017)  0.10 - 0.25 (0.0039 - 0.0098)  0.25 (0.0098)  NEATO-  217 in)  Part No.*
Oil pump clearance mm (in)  Seal ring clearance mm (in)	Cam ring — Rotor, vane Standard Allowable lin	Oil Pum  oil pump housing s and control piston — oil  mit  Total En  Thicknes  0.8 (( 1.0 (( 1.2 (( 1.4 (( 1.6 (( 1.8 (()	d Play  0.25 - 0.55 mn	One-way Standard Standard	y Clutch  0.01 - 0.024 (0.0004 - 0.0009)  0.03 - 0.044 (0.0012 - 0.0017)  0.10 - 0.25 (0.0039 - 0.0098)  0.25 (0.0098)
Oil pump clearance mm (in)  Seal ring clearance mm (in)  Total end play "T <sub>1</sub> "	Cam ring — Rotor, vane Standard Allowable lii	Oil Pum - oil pump housing s and control piston — oil mit  Total En  Thicknes  0.8 (0 1.0 (0 1.2 (0 1.4 (0 1.8 (0 1.8 (0 2.0 (0	0.25 - 0.55 mn s mm (in) 0.031) 0.039) 0.047) 0.055) 0.063) 0.071) 0.079)	One-way Standard Standard	y Clutch  0.01 - 0.024 (0.0004 - 0.0009)  0.03 - 0.044 (0.0012 - 0.0017)  0.10 - 0.25 (0.0039 - 0.0098)  0.25 (0.0098)  NEATO  217 in)  Part No.*  31435-41X01 31435-41X02 31435-41X03 31435-41X04 31435-41X05 31435-41X06
Oil pump clearance mm (in)  Seal ring clearance mm (in)  Total end play "T <sub>1</sub> "  Thickness of oil pump cover bearing	Cam ring — Rotor, vane Standard Allowable lii	Oil Pum - oil pump housing s and control piston — oil mit  Total En  Thicknes  0.8 (0 1.0 (0 1.2 (0 1.4 (0 1.8 (0 1.8 (0 2.0 (0	0.25 - 0.55 mn (in) 0.031) 0.039) 0.047) 0.063) 0.071) 0.079)	One-way Standard Standard	y Clutch  0.01 - 0.024 (0.0004 - 0.0009)  0.03 - 0.044 (0.0012 - 0.0017)  0.10 - 0.25 (0.0039 - 0.0098)  0.25 (0.0098)  NEATO  217 in)  Part No.*  31435-41X01 31435-41X02 31435-41X03 31435-41X04 31435-41X05 31435-41X06
Oil pump clearance mm (in)  Seal ring clearance mm (in)  Total end play "T <sub>1</sub> "  Thickness of oil pump cover bearing	Cam ring — Rotor, vane Standard Allowable lin	Oil Pum  oil pump housing s and control piston — oil  mit  Total En  Thicknes  0.8 (( 1.0 (( 1.2 (( 1.4 (( 1.8 (( 2.0 (( 0) or the latest parts information)	0.25 - 0.55 mn s mm (in) 0.031) 0.039) 0.047) 0.055) 0.063) 0.071) 0.079) mation.  Gear	Standard Standard	y Clutch  0.01 - 0.024 (0.0004 - 0.0009)  0.03 - 0.044 (0.0012 - 0.0017)  0.10 - 0.25 (0.0039 - 0.0098)  0.25 (0.0098)  NEATO-  217 in)  Part No.*  31435-41X01 31435-41X02 31435-41X03 31435-41X04 31435-41X05 31435-41X06 31435-41X07

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# SERVICE DATA AND SPECIFICATIONS (SDS)

RL4R01A

Reverse Clutch Drum End Play

	Reverse Clutch Drum	End Play	
Reverse clutch drum end play "T2"	0.55 - 0.90 mm (0.0217 - 0.0354 in)		
	Thickness mm (in)	Part No.*	
	0.9 (0.035)	31528-21X01	
T1:1	1.1 (0.043)	31528-21X02	
Thickness of oil pump thrust washer	1.3 (0.051)	31528-21X03	
	1.5 (0.059)	31528-21X04	
	1.7 (0.067)	31528-21X05	
	1.9 (0.075)	31528-21X06	

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

# **Removal and Installation**

NEAT0497

Manual control cable	Number of returning revolutions for lock nut	1	
Manual Control Cable	Lock nut tightening torque N·m (kg-m, ft-lb)	10.8 - 12.7 (1.09 - 1.29, 8.0 - 9.3)	
Distance between end of converter housing and torque converter mm (in)		26.0 (1.024) or more	

# TROUBLE DIAGNOSIS — INDEX

RE4R01A

Alphabetical & P No. Index for DTC

# Alphabetical & P No. Index for DTC

#### ALPHABETICAL INDEX FOR DTC

NEAT0100 NEAT0100S01

MA

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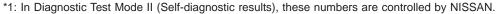
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Items (CONSULT-II screen terms)	1	OTC	
	ECM*1	CONSULT-II GST*2	Reference page
A/T 1ST GR FNCTN	1103	P0731	AT-260
A/T 2ND GR FNCTN	1104	P0732	AT-266
A/T 3RD GR FNCTN	1105	P0733	AT-272
A/T 4TH GR FNCTN	1106	P0734	AT-278
A/T TCC S/V FNCTN	1107	P0744	AT-292
ATF TEMP SEN/CIRC	1208	P0710	AT-244
ENGINE SPEED SIG	1207	P0725	AT-255
L/PRESS SOL/CIRC	1205	P0745	AT-301
O/R CLTCH SOL/CIRC	1203	P1760	AT-325
PNP SW/CIRC	1101	P0705	AT-238
SFT SOL A/CIRC*3	1108	P0750	AT-306
SFT SOL B/CIRC*3	1201	P0755	AT-311
TCC SOLENOID/CIRC	1204	P0740	AT-287
TP SEN/CIRC A/T*3	1206	P1705	AT-316
VEH SPD SEN/CIR AT*4	1102	P0720	AT-250



<sup>\*2:</sup> These numbers are prescribed by SAE J2012.

<sup>\*4:</sup> The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.



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<sup>\*3:</sup> When the fail-safe operation occurs, the MIL illuminates.

## TROUBLE DIAGNOSIS — INDEX



Alphabetical & P No. Index for DTC (Cont'd)

#### P NO. INDEX FOR DTC

=NEAT0100S02

רם	тс	ltems	
CONSULT-II GST*2	ECM*1	(CONSULT-II screen terms)	Reference page
P0705	1101	PNP SW/CIRC	AT-238
P0710	1208	ATF TEMP SEN/CIRC	AT-244
P0720	1102	VEH SPD SEN/CIR AT*4	AT-250
P0725	1207	ENGINE SPEED SIG	AT-255
P0731	1103	A/T 1ST GR FNCTN	AT-260
P0732	1104	A/T 2ND GR FNCTN	AT-266
P0733	1105	A/T 3RD GR FNCTN	AT-272
P0734	1106	A/T 4TH GR FNCTN	AT-278
P0740	1204	TCC SOLENOID/CIRC	AT-287
P0744	1107	A/T TCC S/V FNCTN	AT-292
P0745	1205	L/PRESS SOL/CIRC	AT-301
P0750	1108	SFT SOL A/CIRC*3	AT-306
P0755	1201	SFT SOL B/CIRC*3	AT-311
P1705	1206	TP SEN/CIRC A/T*3	AT-316
P1760	1203	O/R CLTCH SOL/CIRC	AT-325

<sup>\*1:</sup> In Diagnostic Test Mode II (Self-diagnostic results), these numbers are controlled by NISSAN.

<sup>\*2:</sup> These numbers are prescribed by SAE J2012.

<sup>\*3:</sup> When the fail-safe operation occurs, the MIL illuminates.

<sup>\*4:</sup> The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

## Supplemental Restraint System (SRS) "AIR **BAG" and "SEAT BELT PRE-TENSIONER"**

The Supplemental Restraint System "AIR BAG" and "SEAT BELT PRE-TENSIONER" (crew cab model only), used along with a seat belt, help to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and in the instrument panel on the passenger side), seat belt pre-tensioners (crew cab model only), a diagnosis sensor unit, a crash zone sensor (4WD models), warning lamp, wiring harness, and spiral cable.

The vehicle (except crew cab model) is equipped with a passenger air bag deactivation switch. Because no rear seat exists where a rear-facing child restraint can be placed, the switch is designed to turn off the passenger air bag so that a rear-facing child restraint can be used in the front passenger seat. The switch is located in the center of the instrument panel, near the ashtray. When the switch is turned to the ON position, the passenger air bag is enabled and could inflate in a frontal collision. When the switch is turned to the OFF position, the passenger air bag is disabled and will not inflate in a frontal collision. A passenger air bag OFF indicator on the instrument panel lights up when the passenger air bag is switched OFF. The driver air bag always remains enabled and is not affected by the passenger air bag deactivation switch. Information necessary to service the system safely is included in the RS section of this Service Manual.

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, refer to RS-21.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. Spiral cable and wiring harnesses (except "SEAT BELT PRE-TENSIONER") are covered with yellow insulation either just before the harness connectors or on the complete harness, for easy identification.
- The vehicle (except crew cab model) is equipped with a passenger air bag deactivation switch which can be operated by the customer. When the passenger air bag is switched OFF, the passenger air bag is disabled and will not inflate in a frontal collision. When the passenger air bag is switched ON, the passenger air bag is enabled and could inflate in a frontal collision. After SRS maintenance or repair, make sure the passenger air bag deactivation switch is in the same position (ON or OFF) as when the vehicle arrived for service.

# Precautions for On Board Diagnostic (OBD) System of A/T and Engine

The ECM has an on board diagnostic system. It will light up the malfunction indicator lamp (MIL) to warn the driver of a malfunction causing emission deterioration.

#### CAUTION:

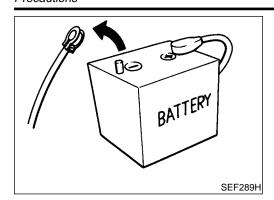
- Be sure to turn the ignition switch OFF and disconnect the negative battery terminal before any repair or inspection work. The open/short circuit of related switches, sensors, solenoid valves, etc. will cause the MIL to light up.
- Be sure to connect and lock the connectors securely after work. A loose (unlocked) connector will cause the MIL to light up due to an open circuit (Be sure the connector is free from water, grease, dirt, bent terminals, etc.).
- Be sure to route and secure the harnesses properly after work. Interference of the harness with a bracket, etc. may cause the MIL to light up due to a short circuit.
- Be sure to connect rubber tubes properly after work. A misconnected or disconnected rubber tube may cause the MIL to light up due to a malfunction of the EGR system or fuel injection system,
- Be sure to erase the unnecessary malfunction information (repairs completed) from the TCM and ECM before returning the vehicle to the customer.

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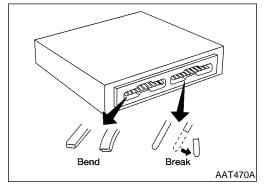
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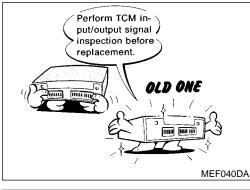
#### **Precautions**

Before connecting or disconnecting the TCM harness connector, turn ignition switch OFF and disconnect negative battery terminal. Failure to do so may damage the TCM, because battery voltage is applied to TCM even if ignition switch is turned off.



When connecting or disconnecting pin connectors into or from TCM, take care not to damage pin terminals (bend or

Make sure that there are not any bends or breaks on TCM pin terminal, when connecting pin connectors.



Before replacing TCM, perform TCM input/output signal inspection and determine whether TCM functions properly or not. (See page AT-231.)



After performing each TROUBLE DIAGNOSIS, perform "DTC (Diagnostic Trouble Code) CONFIRMATION PROCE-DURE".

The DTC should not be displayed in the "DTC CONFIRMA-TION PROCEDURE" if the repair is completed.

- Before proceeding with disassembly, thoroughly clean the outside of the transmission. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.
- Disassembly should be done in a clean work area.
- Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transmission.
- Place disassembled parts in order for easier and proper
- All parts should be carefully cleaned with a general purpose.

### **PRECAUTIONS**

RE4R01A

Precautions (Cont'd)

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non-flammable solvent before inspection or reassembly.

- Gaskets, seals and O-rings should be replaced any time the transmission is disassembled.
  - It is very important to perform functional tests whenever they are indicated.
  - The valve body contains precision parts and requires extreme care when parts are removed and serviced. Place disassembled valve body parts in order for easier and proper assembly. Care will also prevent springs and small parts from becoming scattered or lost.
- Properly installed valves, sleeves, plugs, etc. will slide along bores in valve body under their own weight.
- Before assembly, apply a coat of recommended ATF to all parts. Apply petroleum jelly to protect O-rings and seals, or hold bearings and washers in place during assembly. Do not use grease.
- Extreme care should be taken to avoid damage to O-rings, seals and gaskets when assembling.
- Replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer. Refer to "ATF COOLER SERVICE" (Refer to AT-146).
- After overhaul, refill the transmission with new ATF.
- When the A/T drain plug is removed, only some of the fluid is drained. Old A/T fluid will remain in torque converter and ATF cooling system.

Always follow the procedures under "Changing A/T Fluid", **MA-36** when changing A/T fluid.

# **Service Notice or Precautions**

FAIL-SAFE
The TCM has an electronic Fail-Safe (limp home mode). This allows the vehicle to be driven even if a major

The TCM has an electronic Fail-Safe (limp home mode). This allows the vehicle to be driven even if a major electrical input/output device circuit is damaged.

Under Fail-Safe, the vehicle always runs in third gear, even with a shift lever position of 1, 2 or D. The customer may complain of sluggish or poor acceleration.

When the ignition key is turned ON following Fail-Safe operation, O/D OFF indicator lamp blinks for about 8

seconds (For "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)", refer to AT-185).

Fail-Safe may occur without electrical circuit damage if the vehicle is driven under extreme conditions (such as excessive wheel spin followed by sudden braking). To recover normal shift pattern, turn the ignition key OFF for 5 seconds, then ON.

The blinking of the O/D OFF indicator lamp for about 8 seconds will appear only once and be cleared. The customer may resume normal driving conditions.

Always follow the "WORK FLOW" (Refer to AT-206).

The SELF-DIAGNOSIS results will be as follows:

The first SELF-DIAGNOSIS will indicate damage to the vehicle speed sensor or the revolution sensor. During the next SELF-DIAGNOSIS, performed after checking the sensor, no damages will be indicated.

### TORQUE CONVERTER SERVICE

The torque converter should be replaced under any of the following conditions:

- External leaks in the hub weld area.
- Converter hub is scored or damaged.
- Converter pilot is broken, damaged or fits poorly into crankshaft.

NEAT0104S02

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- Steel particles are found after flushing the cooler and cooler lines.
- Pump is damaged or steel particles are found in the converter.
- Vehicle has TCC shudder and/or no TCC apply. Replace only after all hydraulic and electrical diagnoses have been made (Converter clutch material may be glazed).
- Converter is contaminated with engine coolant containing antifreeze.
- Internal failure of stator roller clutch.
- Heavy clutch debris due to overheating (blue converter).
- Steel particles or clutch lining material found in fluid filter or on magnet when no internal parts in unit are worn or damaged indicates that lining material came from converter.

The torque converter should not be replaced if:

- The fluid has an odor, is discolored, and there is no evidence of metal or clutch facing particles.
- The threads in one or more of the converter bolt holes are damaged.
- Transmission failure did not display evidence of damaged or worn internal parts, steel particles or clutch plate lining material in unit and inside the fluid filter.
- Vehicle has been exposed to high mileage (only). The exception may be where the torque converter clutch dampener plate lining has seen excess wear by vehicles operated in heavy and/or constant traffic, such as taxi, delivery or police use.

### ATF COOLER SERVICE

NEAT0104S03

Replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer.

Replace radiator lower tank (which includes ATF cooler) with a new one and flush cooler line using cleaning solvent and compressed air.

#### **OBD-II SELF-DIAGNOSIS**

NEAT0104S04

- A/T self-diagnosis is performed by the TCM in combination with the ECM. The results can be read through
  the blinking pattern of the O/D OFF indicator or the malfunction indicator lamp (MIL). Refer to the table on
  AT-176 for the indicator used to display each self-diagnostic result.
- The self-diagnostic results indicated by the MIL are automatically stored in both the ECM and TCM memories.

Always perform the procedure "HOW TO ERASE DTC" on AT-173 to complete the repair and avoid unnecessary blinking of the MIL.

- The following self-diagnostic items can be detected using ECM self-diagnostic results mode\* only when the O/D OFF indicator lamp does not indicate any malfunctions.
- Park/neutral position (PNP) switch
- A/T 1st, 2nd, 3rd, or 4th gear function
- A/T TCC S/V function (lock-up)
- \*: For details of OBD-II, refer to EC-637, ("ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION").
- Certain systems and components, especially those related to OBD, may use a new style slidelocking type harness connector. For description and how to disconnect, refer to EL-4, "Description", "HARNESS CONNECTOR".

# Wiring Diagrams and Trouble Diagnosis

NEAT0105

When you read wiring diagrams, refer to the followings:

- "HOW TO READ WIRING DIAGRAMS" refer to GI-11.
- "POWER SUPPLY ROUTING" for power distribution circuit refer to EL-8.

When you perform trouble diagnosis, refer to the followings:

- "HOW TO FOLLOW TEST GROUP IN TROUBLE DIAGNOSIS" refer to GI-35.
- "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT" refer to GI-24.

# **PREPARATION**



he actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.  Tool number (Kent-Moore No.) Tool name  ST2505S001 (J34301-C)  Measuring line pressure	EAT0106
Tool number (Kent-Moore No.) Tool name  ST2505S001 (J34301-C)  Description  Measuring line pressure	
(J34301-C)	
Oil pressure gauge set  1 ST25051001  (	
( — ) Hose 3 ST25053000	
Joint pipe 4 ST25054000 ( )	
Adapter	
Disassembling and assembling A/T a: 182 mm (7.17 in) b: 282 mm (11.10 in) c: 230 mm (9.06 in) d: 100 mm (3.94 in)	
NT421	
CV31102100 J37065) Forque converter one- vay clutch check tool  Checking one-way clutch in torque converter  Checking one-way clutch in torque converter	
NT098	
Removing oil pump assembly a: 179 mm (7.05 in)  Bliding hammer  Bright Arm (4.75 in)  Bright Arm (4.75 in)  Bright Arm (4.75 in)	
c: 40 mm (1.57 in) dia. d: M12 x 1.75P	
NT422  KV31102400	
J34285 and J34285-87) Clutch spring compres-  a: 320 mm (12.60 in) b: 174 mm (6.85 in)	
sor b	
NT423	

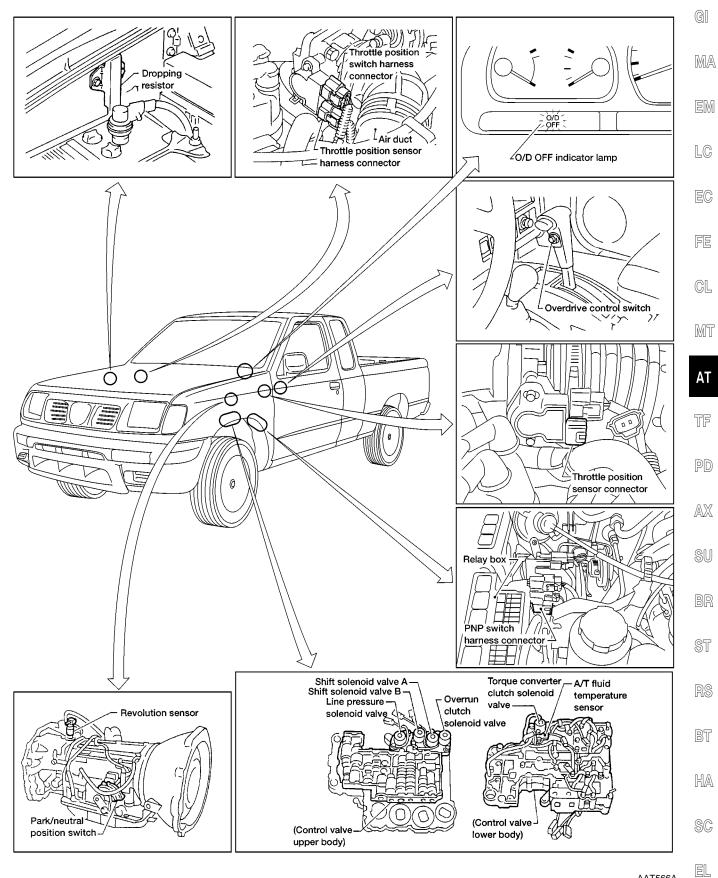


### Special Service Tools (Cont'd)

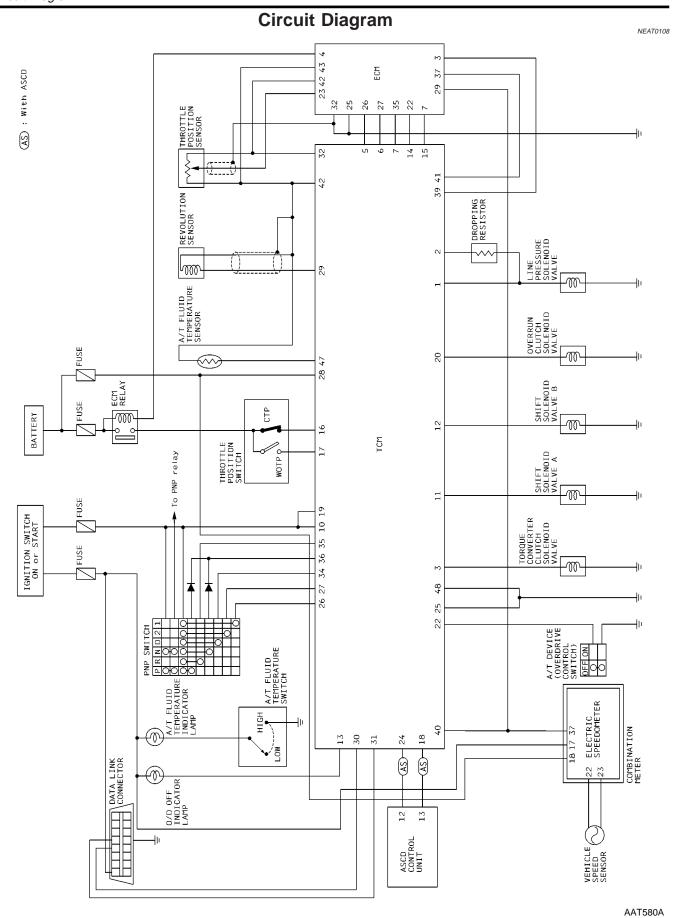
Tool number (Kent-Moore No.) Tool name	Description	
ST33200000 (J26082) Drift	NT091	Installing oil pump housing oil seal Installing rear oil seal a: 60 mm (2.36 in) dia. b: 44.5 mm (1.752 in) dia.
(J34291) Shim setting gauge set	NT101	Selecting oil pump cover bearing race and oil pump thrust washer

# A/T Electrical Parts Location

NEAT0107

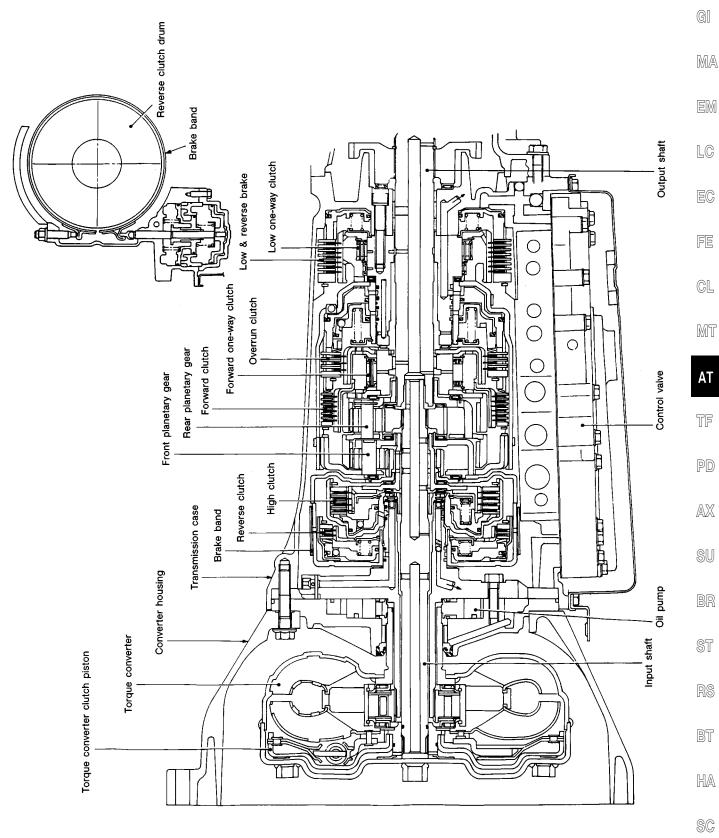


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# **Cross-sectional View**

NEAT0109



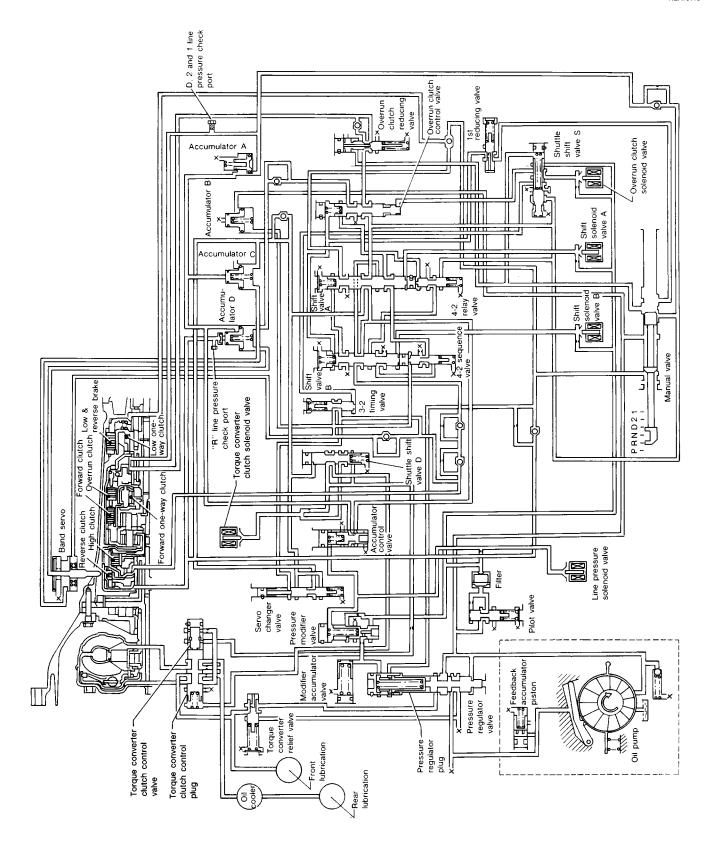
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# **Hydraulic Control Circuit**

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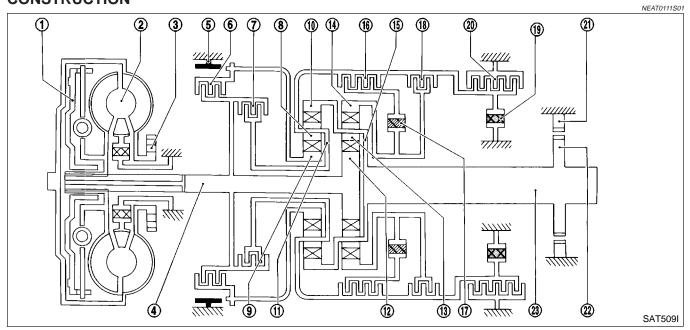
### **Shift Mechanism**

The automatic transmission uses compact, dual planetary gear systems to improve power-transmission efficiency, simplify construction and reduce weight.

It also employs an optimum shift control and superwide gear ratios. They improve starting performance and acceleration during medium and high-speed operation.

Two one-way clutches are also employed: one is used for the forward clutch and the other for the low clutch. These one-way clutches, combined with four accumulators, reduce shifting shock to a minimum.

### CONSTRUCTION



- Torque converter clutch piston 1.
- Torque converter 2.
- Oil pump 3.
- Input shaft 4.
- Brake band 5.
- Reverse clutch 6.
- High clutch 7.
- Front pinion gear 8.

- Front sun gear
- 10. Front internal gear
- Front planetary carrier
- Rear sun gear
- 13. Rear pinion gear
- 14. Rear internal gear
- 15. Rear planetary carrier
- 16. Forward clutch

- 17. Forward one-way clutch
- 18. Overrun clutch
- 19. Low one-way clutch
- 20. Low & reverse brake
- 21. Parking pawl
- 22. Parking gear
- 23. Output shaft

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### **FUNCTION OF CLUTCH AND BRAKE**

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Clutch and brake components	Abbr.	Function
Reverse clutch 6	R/C	To transmit input power to front sun gear 9.
High clutch 7	H/C	To transmit input power to front planetary carrier 11.
Forward clutch 16	F/C	To connect front planetary carrier 11 with forward one-way clutch 17.
Overrun clutch 18	O/C	To connect front planetary carrier 11 with rear internal gear 14.
Brake band 5	B/B	To lock front sun gear 9.
Forward one-way clutch 17	F/O.C	When forward clutch <b>16</b> is engaged, to stop rear internal gear <b>14</b> from rotating in opposite direction against engine revolution.
Low one-way clutch 19	L/O.C	To stop front planetary carrier 11 from rotating in opposite direction against engine revolution.
Low & reverse brake 20	L & R/B	To lock front planetary carrier 11.

### **CLUTCH AND BAND CHART**

NEAT0111S03

													NEATUTTIOUS
		Reverse High	High	igh For-	I +	Е	Band serv	<b>′</b> 0	ward	Low one-	Low &	Lock-up	
Shift p	oosition	clutch	clutch	ward clutch	run clutch	2nd apply	3rd release	4th apply	one- way clutch	way	reverse brake		Remarks
	Р												PARK POSI- TION
	R	0									0		REVERSE POSI- TION
	N												NEUTRAL POSI- TION
	1st			0	*1D				В	В			
D*4	2nd			0	*1A	0			В				Automatic shift
D 4	3rd		0	0	*1A	*2C	С		В			*5	1 ⇔ 2 ⇔ 3 ⇔ 4
	4th		0	С		*3C	С	0				0	
2	1st			0	0				В	В			Automatic
2	2nd			0	0	0			В				- shift 1 ⇔ 2
1	1st			0	0				В	В	0		Locks (held stationary) in 1st speed 1   2
1	2nd			0	0	0			В				

<sup>\*1:</sup> Operates when overdrive control switch is being set in OFF position.

<sup>\*2:</sup> Oil pressure is applied to both 2nd "apply" side and 3rd "release" side of band servo piston. However, brake band does not contract because oil pressure area on the "release" side is greater than that on the "apply" side.

<sup>\*3:</sup> Oil pressure is applied to 4th "apply" side in condition \*2 above, and brake band contracts.

<sup>\*4:</sup> A/T will not shift to 4th when overdrive control switch is set in OFF position.

<sup>\*5:</sup> Operates when overdrive control switch is OFF.

<sup>○ :</sup> Operates.

A: Operates when throttle opening is less than 3/16, activating engine brake.

B: Operates during "progressive" acceleration.

C: Operates but does not affect power transmission.

D: Operates when throttle opening is less than 3/16, but does not affect engine brake.

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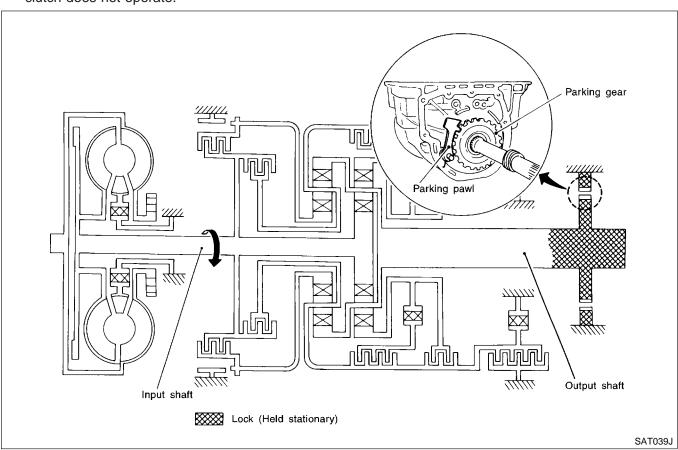
### **POWER TRANSMISSION**

=NEAT0111S04

NEAT0111S0401

# P and N Positions

- P position
   Similar to the N position, no control members operate. The parking pawl interconnected with the select lever engages with the parking gear to mechanically hold the output shaft so that the power train is locked.
- N position
   No control members operate. Power from the input shaft is not transmitted to the output shaft since the clutch does not operate.





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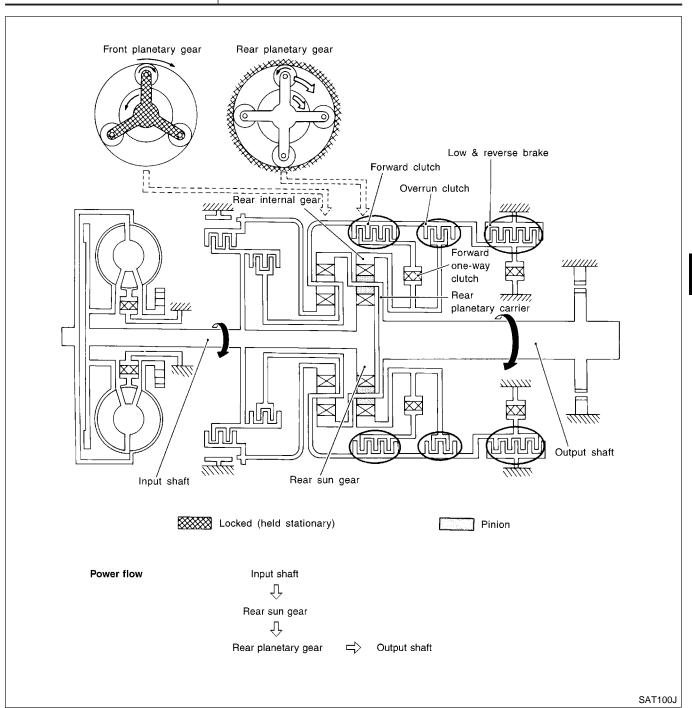
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Torward clutch
Forward one-way clutch
Overrun clutch
Low and reverse brake

Engine brake

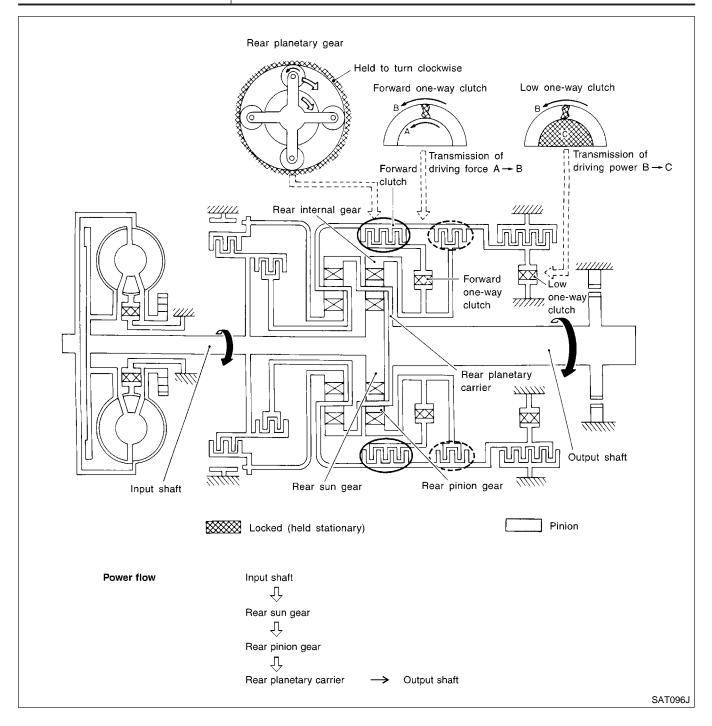
As overrun clutch engages, rear internal gear is locked by the operation of low and reverse brake.
This is different from that of D<sub>1</sub> and 2<sub>1</sub>.

Overrun clutch always engages, therefore engine brake can be obtained when decelerating.



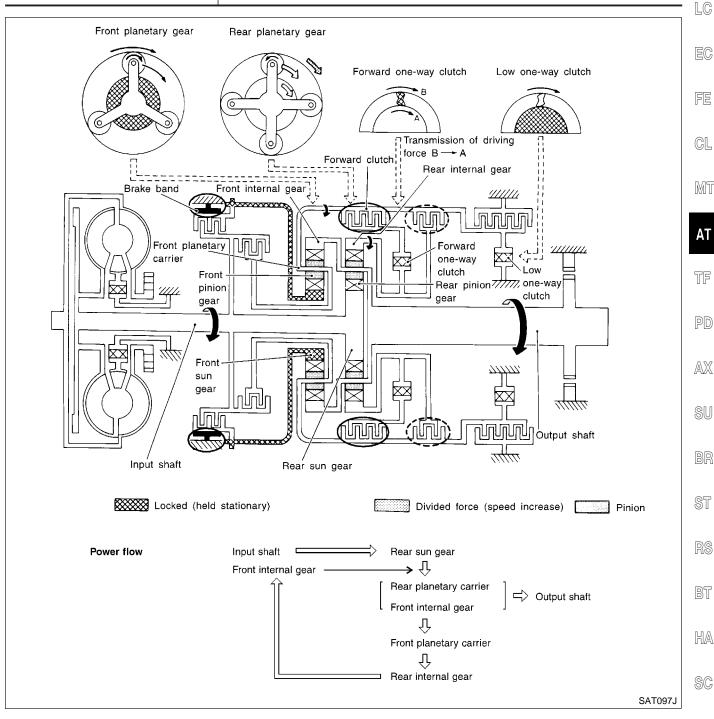


D <sub>1</sub> and 2 <sub>1</sub> Positions	=NEAT0111S0403
Forward one-way clutch Forward clutch Low one-way clutch	Rear internal gear is locked to rotate counterclockwise because of the functioning of these three clutches. (Start-up at D <sub>1</sub> )
Overrun clutch engagement conditions (Engine brake)	D <sub>1</sub> : Overdrive control switch in OFF Throttle opening less than 3/16 2 <sub>1</sub> : Throttle opening less than 3/16 At D <sub>1</sub> and 2 <sub>1</sub> positions, engine brake is not activated due to free turning of low one-way clutch.





D <sub>2</sub> , 2 <sub>2</sub> and 1 <sub>2</sub> Positions	=NEAT0111S0404	1
Forward clutch Forward one-way clutch Brake band	Rear sun gear drives rear planetary carrier and combined front internal gear. Front internal gear now rotates around front sun gear accompanying front planetary carrier. As front planetary carrier transfers the power to rear internal gear through forward clutch and forward one-way clutch, this rotation of rear internal gear increases the speed of rear planetary carrier compared with that of the 1st speed.	GI M/
Overrun clutch engagement conditions	D <sub>2</sub> : Overdrive control switch in OFF Throttle opening less than 3/16 2 <sub>2</sub> : Throttle opening less than 3/16 1 <sub>2</sub> : Always engaged	EN

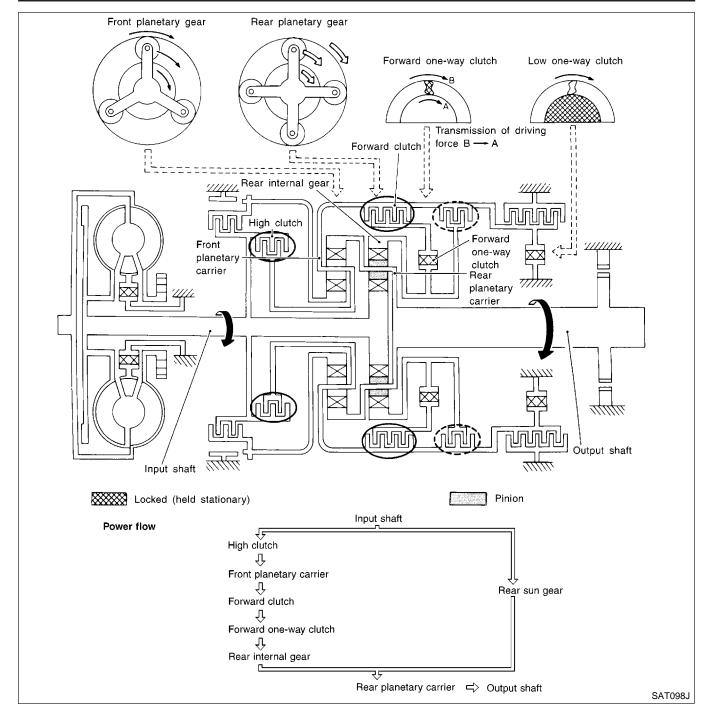


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D<sub>3</sub> Position

High clutch Forward clutch Forward one-way clutch	Input power is transmitted to front planetary carrier through high clutch. And front planetary carrier is connected to rear internal gear by operation of forward clutch and forward one-way clutch.  This rear internal gear rotation and another input (the rear sun gear) accompany rear planetary carrier to turn at the same speed.
Overrun clutch engagement conditions	D <sub>3</sub> : Overdrive control switch in OFF Throttle opening less than 3/16



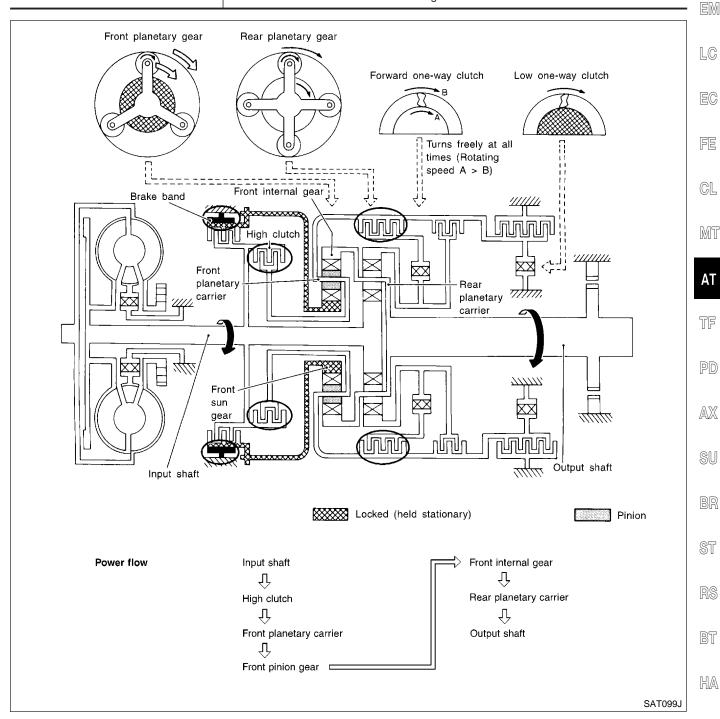


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High clutch
Brake band
Forward clutch
(Does not affect power transmission)

At D<sub>4</sub> position, there is no one-way clutch in the power transmission line and engine brake can be obtained when decelerating.



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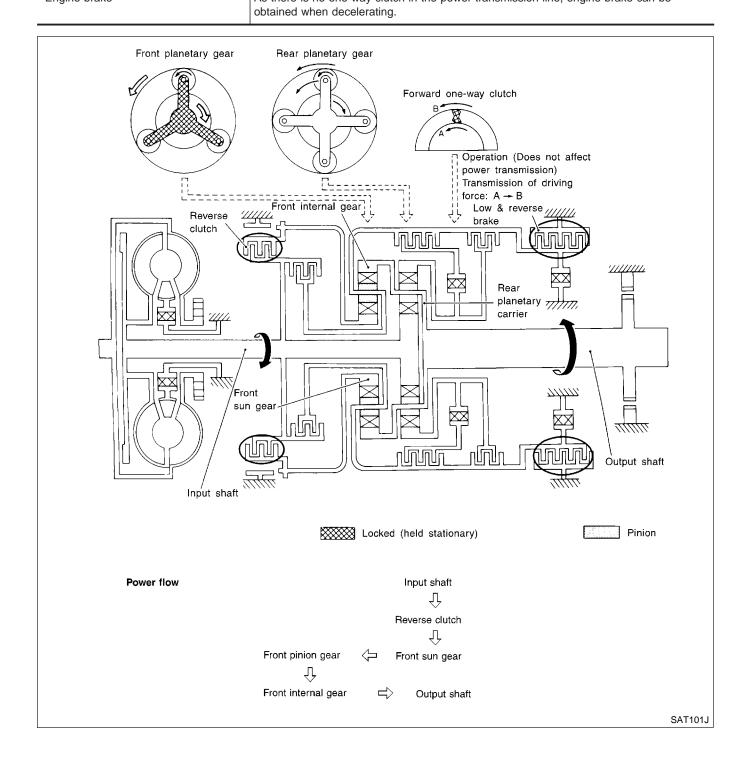
Reverse clutch
Low and reverse brake

Front planetary carrier is stationary because of the operation of low and reverse brake.

Input power is transmitted to front sun gear through reverse clutch, which drives front internal gear in the opposite direction.

Engine brake

As there is no one-way clutch in the power transmission line, engine brake can be





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# **Control System**

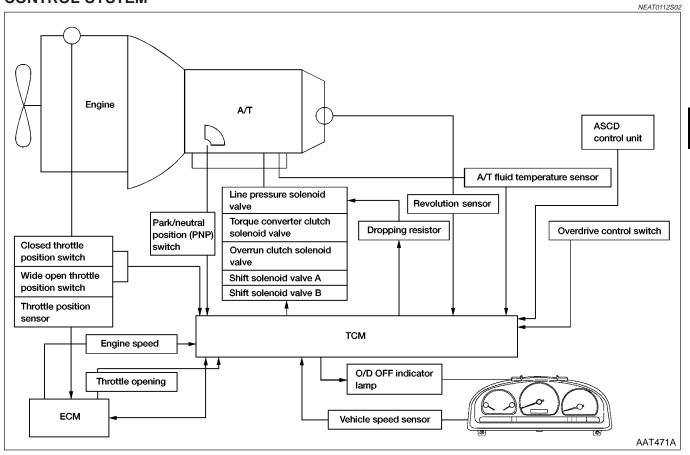
=NEAT0112

**OUTLINE** 

The automatic transmission senses vehicle operating conditions through various sensors. It always controls the optimum shift position and reduces shifting and lock-up shocks.

SENSORS		TCM		ACTUATORS	MA
PNP switch Throttle position sensor Closed throttle position switch Wide open throttle position switch Engine speed signal A/T fluid temperature sensor Revolution sensor Vehicle speed sensor Overdrive control switch ASCD control unit	•	Shift control Line pressure control Lock-up control Overrun clutch control Timing control Fail-safe control Self-diagnosis CONSULT II communication line Duet-EU control	<b>&gt;</b>	Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Torque converter clutch solenoid valve Line pressure solenoid valve O/D OFF indicator lamp	EM LG EG

### CONTROL SYSTEM



### **TCM FUNCTION**

=NEAT0112S03

The function of the TCM is to:

- Receive input signals sent from various switches and sensors.
- Determine required line pressure, shifting point, lock-up operation, and engine brake operation.
- Send required output signals to the respective solenoids.

### INPUT/OUTPUT SIGNAL OF TCM

NEAT0112S04

	Sensors and solenoid valves	Function		
	PNP switch	Detects select lever position and sends a signal to TCM.		
	Throttle position sensor	Detects throttle valve position and sends a signal to TCM.		
	Closed throttle position switch	Detects throttle valve's fully-closed position and sends a signal to TCM.		
	Wide open throttle position switch	Detects a throttle valve position of greater than 1/2 of full throttle and sends a signal to TCM.		
	Engine speed signal	From ECM.		
Input	A/T fluid temperature sensor	Detects transmission fluid temperature and sends a signal to TCM.		
	Revolution sensor	Detects output shaft rpm and sends a signal to TCM.		
	Vehicle speed sensor	Used as an auxiliary vehicle speed sensor. Sends a signal when revolution sensor (installed on transmission) malfunctions.		
	Overdrive control switch	Sends a signal, which prohibits a shift to $\mathrm{D}_4$ (overdrive) position, to the TCM.		
	ASCD control unit	Sends the cruise signal and $\mathrm{D}_4$ (overdrive) cancellation signal from ASCD control unit to TCM.		
	Shift solenoid valve A/B	Selects shifting point suited to driving conditions in relation to a signal sent from TCM.		
	Line pressure solenoid valve	Regulates (or decreases) line pressure suited to driving conditions in relation to a signal sent from TCM.		
Output	Torque converter clutch solenoid valve	Regulates (or decreases) lock-up pressure suited to driving conditions in relation to a signal sent from TCM.		
	Overrun clutch solenoid valve	Controls an "engine brake" effect suited to driving conditions in relation to a signal sent from TCM.		
	O/D OFF indicator lamp	Shows TCM faults, when A/T control components malfunction.		

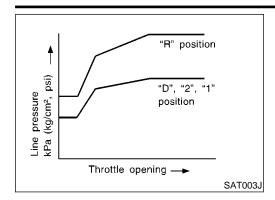
# Control Mechanism LINE PRESSURE CONTROL

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TCM has the various line pressure control characteristics to meet the driving conditions.

An ON-OFF duty signal is sent to the line pressure solenoid valve based on TCM characteristics.

Hydraulic pressure on the clutch and brake is electronically controlled through the line pressure solenoid valve to accommodate engine torque. This results in smooth shift operation.



"2" or "1" position

Vehicle speed -

No shifting

When shifting (1→ 2 shift)

Throttle opening -

"2" or "1"

position

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(kg/cm², psi)

ķРа

(kg/cm², psi)

pressure

Line kPa (

pressure

### **Normal Control**

The line pressure to throttle opening characteristics is set for suitable clutch operation.



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## **Back-up Control (Engine brake)**

If the selector lever is shifted to 2 position while driving in  $D_4$  (O/D) or D<sub>3</sub>, great driving force is applied to the clutch inside the transmission. Clutch operating pressure (line pressure) must be increased to deal with this driving force.



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## **During Shift Change**

The line pressure is temporarily reduced corresponding to a change in engine torque when shifting gears (that is, when the shift solenoid valve is switched for clutch operation) to reduce shifting shock.

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### At Low Fluid Temperature

Fluid viscosity and frictional characteristics of the clutch facing change with fluid temperature. Clutch engaging or band-contacting pressure is compensated for, according to fluid temperature, to stabilize shifting quality.

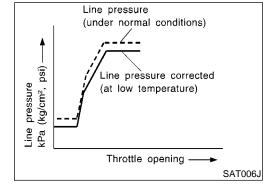
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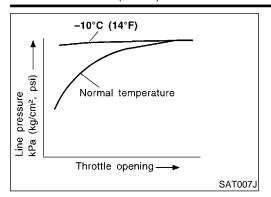
The line pressure is reduced below 60°C (140°F) to prevent shifting shock due to low viscosity of automatic transmission fluid when temperature is low.

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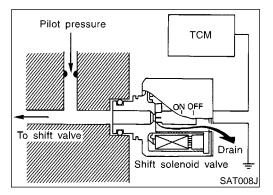


 Line pressure is increased to a maximum irrespective of the throttle opening when fluid temperature drops to -10°C (14°F). This pressure rise is adopted to prevent a delay in clutch and brake operation due to extreme drop of fluid viscosity at low temperature.

### SHIFT CONTROL

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The shift is regulated entirely by electronic control to accommodate vehicle speed and varying engine operations. This is accomplished by electrical signals transmitted by the revolution sensor and throttle position sensor. This results in improved acceleration performance and fuel economy.



### Control of Shift Solenoid Valves A and B

NEAT0113S0201

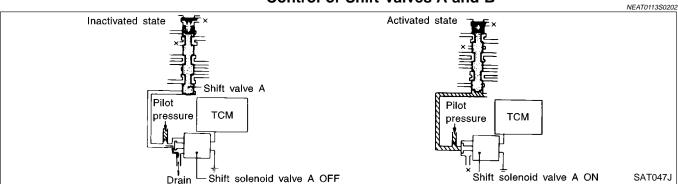
The TCM activates shift solenoid valves A and B according to signals from the throttle position sensor and revolution sensor to select the optimum gear position on the basis of the shift schedule memorized in the TCM.

The shift solenoid valve performs simple ON-OFF operation. When set to ON, the drain circuit closes and pilot pressure is applied to the shift valve.

[Relation between shift solenoid valves A and B and gear positions]

Shift solenoid valve			Gear position		
Shift solehold valve	D <sub>1</sub> , 2 <sub>1</sub> , 1 <sub>1</sub>	D <sub>2</sub> , 2 <sub>2</sub> , 1 <sub>2</sub>	$D_3$	D <sub>4</sub> (O/D)	N-P
A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	ON (Closed)
В	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)

### Control of Shift Valves A and B



Pilot pressure generated by the operation of shift solenoid valves A and B is applied to the end face of shift valves A and B.

The drawing above shows the operation of shift valve B. When the shift solenoid valve is "ON", pilot pressure applied to the end face of the shift valve overcomes spring force, moving the valve upward.

### LOCK-UP CONTROL

The torque converter clutch piston in the torque converter is locked to eliminate torque converter slip to increase power transmission efficiency. The solenoid valve is controlled by an ON-OFF duty signal sent from the TCM. The signal is converted to oil pressure signal which controls the torque converter clutch piston.



# **Conditions for Lock-up Operation**

When vehicle is driven in 4th gear position, vehicle speed and throttle opening are detected. If the detected values fall within the lock-up zone memorized in the TCM, lock-up is performed.

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Overdrive control switch	ON	OFF	
Selector lever	D position		
Gear position	$D_4$	$D_3$	
Vehicle speed sensor	More than set value		
Throttle position sensor	Less than set opening		
Closed throttle position switch	OFF		
A/T fluid temperature sensor	More than 40°C (104°F)		



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# Torque Converter Clutch Solenoid Valve Control NEATO11350302

The torque converter clutch solenoid valve is controlled by the TCM. The plunger closes the drain circuit during the OFF period, and opens the circuit during the ON period. If the percentage of OFF-time increases in one cycle, the pilot pressure drain time is reduced and pilot pressure remains high.



The torque converter clutch piston is designed to slip to adjust the ratio of ON-OFF, thereby reducing lock-up shock.

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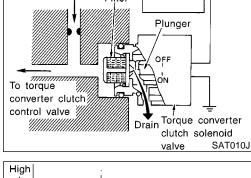


Amount of drain DECREASING

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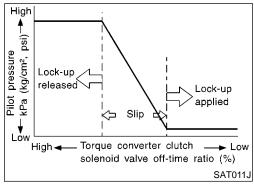
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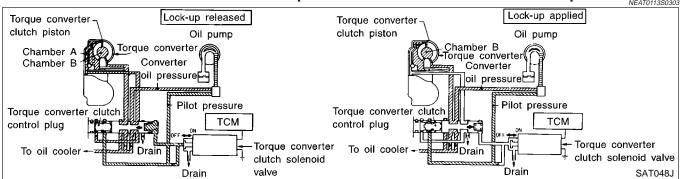


**TCM** 

Pilot pressure



### **Torque Converter Clutch Control Valve Operation**



### Lock-up Released

The OFF-duration of the torque converter clutch solenoid valve is long, and pilot pressure is high. The pilot pressure pushes the end face of the torque converter clutch control valve in combination with spring force to move the valve to the left. As a result, converter pressure is applied to chamber A (torque converter clutch piston release side). Accordingly, the torque converter clutch piston remains unlocked.

### **Lock-up Applied**

When the OFF-duration of the torque converter clutch solenoid valve is short, pilot pressure drains and becomes low. Accordingly, the control valve moves to the right by the pilot pressure of the other circuit and converter pressure. As a result, converter pressure is applied to chamber B, keeping the torque converter clutch piston applied.

Also smooth lock-up is provided by transient application and release of the lock-up.

# OVERRUN CLUTCH CONTROL (ENGINE BRAKE CONTROL)

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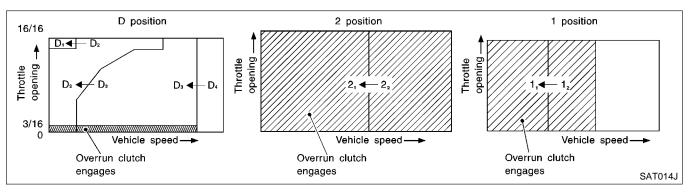
Forward one-way clutch is used to reduce shifting shocks in downshifting operations. This clutch transmits engine torque to the wheels. However, drive force from the wheels is not transmitted to the engine because the one-way clutch rotates idle. This means the engine brake is not effective.

The overrun clutch operates when the engine brake is needed.

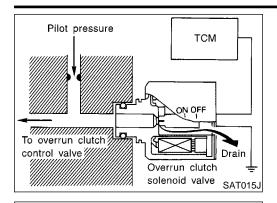
# **Overrun Clutch Operating Conditions**

NEAT0113S0401

	Gear position	Throttle opening	
D position	D <sub>1</sub> , D <sub>2</sub> , D <sub>3</sub> gear position	Less than 3/16	
2 position	2 <sub>1</sub> , 2 <sub>2</sub> gear position	Less than 3/10	
1 position	1 <sub>1</sub> , 1 <sub>2</sub> gear position	At any position	



Control Mechanism (Cont'd)



Overrun

solenoid

clutch

valve

Overrun clutch

Overrun clutch reducing valve

SAT049J

Drain Throttle opening (narrow)

Throttle opening (wide)

Shuttle shift

valve S

Pilot pressure A

(D2, 22 and 1 positions)

Line pressure

Pilot pressure B

Line pressure

(2 and 1 positions)

### **Overrun Clutch Solenoid Valve Control**

The overrun clutch solenoid valve is operated by an ON-OFF signal transmitted by the TCM to provide overrun clutch control (engine brake control).

When this solenoid valve is ON, the pilot pressure drain port closes. When it is OFF, the drain port opens.

During the solenoid valve ON pilot pressure is applied to the end face of the overrun clutch control valve.



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### **Overrun Clutch Control Valve Operation**

When the solenoid valve is ON, pilot pressure A is applied to the overrun clutch control valve. This pushes up the overrun clutch control valve. The line pressure is then shut off so that the clutch does not engage.

When the solenoid valve is OFF, pilot pressure A is not generated. At this point, the overrun clutch control valve moves downward by spring force. As a result, overrun clutch operation pressure is provided by the overrun clutch reducing valve. This causes the overrun clutch to engage.

In the 1 position, the overrun clutch control valve remains pushed down so that the overrun clutch is engaged at all times.

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### Control Valve

### FUNCTION OF CONTROL VALVE

Overrun clutch control valve

\* : First reducing pressure (1 position) \*\*: Line pressure (D2 and 1 positions)

> NEAT0114 NEAT0114S01

Valve name	Function
<ul><li>Pressure regulator valve</li><li>Pressure regulator plug</li><li>Pressure regulator sleeve plug</li></ul>	Regulate oil discharged from the oil pump to provide optimum line pressure for all driving conditions.
Pressure modifier valve	Used as a signal supplementary valve to the pressure regulator valve. Regulates pressure-modifier pressure (signal pressure) which controls optimum line pressure for all driving conditions.
Modifier accumulator piston	Smooths hydraulic pressure regulated by the pressure modifier valve to prevent pulsations.
Pilot valve	Regulates line pressure to maintain a constant pilot pressure level which controls lock-up mechanism, overrun clutch, 3-2 timing required for shifting.
Accumulator control valve Accumulator control sleeve	Regulate accumulator backpressure to pressure suited to driving conditions.
Manual valve	Directs line pressure to oil circuits corresponding to select positions. Hydraulic pressure drains when the shift lever is in Neutral.



Valve name	Function
Shift valve A	Simultaneously switches three oil circuits using output pressure of shift solenoid valve A to meet driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st $\rightarrow$ 2nd $\rightarrow$ 3rd $\rightarrow$ 4th gears/4th $\rightarrow$ 3rd $\rightarrow$ 2nd $\rightarrow$ 1st gears) in combination with shift valve B.
Shift valve B	Simultaneously switches three oil circuits using output pressure of shift solenoid valve B in relation to driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st $\rightarrow$ 2nd $\rightarrow$ 3rd $\rightarrow$ 4th gears/4th $\rightarrow$ 3rd $\rightarrow$ 2nd $\rightarrow$ 1st gears) in combination with shift valve A.
Shuttle shift valve S	Switches hydraulic circuits to provide 3-2 timing control and overrun clutch control in relation to the throttle opening.  Inactivates the overrun clutch to prevent interlocking in 4th gear when the throttle is wide open.
Overrun clutch control valve	Switches hydraulic circuits to prevent engagement of the overrun clutch simultaneously with application of the brake band in 4th gear. (Interlocking occurs if the overrun clutch engages during $\mathrm{D_4}$ gear operation.)
4-2 relay valve	Memorizes that the transmission is in 4th gear. Prevents the transmission from downshifting from 4th gear to 3rd and then to 2nd in combination with 4-2 sequence valve and shift valves A and B when downshifting from 4th to 2nd gear.
4-2 sequence valve	Prevents band servo pressure from draining before high clutch operating pressure and band servo releasing pressure drain (from the same circuit) during downshifting from 4th to 2nd gear.
Servo charger valve	An accumulator and a one-way orifice are used in the 2nd gear band servo oil circuit to dampen shifting shock when shifting from 1st to 2nd gear.  To maintain adequate flowrate when downshifting from 4th or 3rd gear to 2nd gear, the servo charger valve directs 2nd gear band servo hydraulic pressure to the circuit without going through the one-way orifice when downshifting from 3rd or a higher gear.
3-2 timing valve	Prevents a late operation of the brake band when shifting selector lever from D to 1 or 2 position while driving in $D_3$ .
1 reducing valve	Reduces low & reverse brake pressure to dampen engine-brake shock when down-shifting from the 1 position 2nd gear to 1st gear.
Overrun clutch reducing valve	Reduces oil pressure directed to the overrun clutch and prevents engine-brake shock. In 1 and 2 positions, line pressure acts on the overrun clutch reducing valve to increase the pressure-regulating point, with resultant engine brake capability.
Torque converter relief valve	Prevents an excessive rise in torque converter pressure.
Torque converter clutch control valve, torque converter clutch control plug and torque converter clutch control sleeve	Activate or inactivate the lock-up function. Also provide smooth lock-up through transient application and release of the lock-up system.
Shuttle shift valve D	Switches hydraulic circuits so that output pressure of the torque converter clutch solenoid valve acts on the lock-up valve in the D position of 2nd, 3rd and 4th gears. (In the D position 1st gear, lock-up is inhibited.)  • Lock-up control is not affected in D position 2nd, 3rd or 4th gears, unless output pressure of the torque converter clutch solenoid valve is generated by a signal from the control unit.



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### Introduction

The A/T system has two self-diagnostic systems.

The first is the emission-related on board diagnostic system (OBD-II) performed by the TCM in combination with the ECM. The malfunction is indicated by the MIL (malfunction indicator lamp) and is stored as a DTC in the ECM memory but not the TCM memory.

The second is the TCM original self-diagnosis indicated by the O/D OFF indicator lamp. The malfunction is stored in the TCM memory. The detected items are overlapped with OBD-II self-diagnostic items. For detail, refer to AT-184.

## **OBD-II Function for A/T System**

The ECM provides emission-related on board diagnostic (OBD-II) functions for the A/T system. One function is to receive a signal from the TCM used with OBD-related parts of the A/T system. The signal is sent to the ECM when a malfunction occurs in the corresponding OBD-related part. The other function is to indicate a diagnostic result by means of the MIL (malfunction indicator lamp) on the instrument panel. Sensors, switches and solenoid valves are used as sensing elements.

The MIL automatically illuminates in One or Two Trip Detection Logic when a malfunction is sensed in relation to A/T system parts.

### One or Two Trip Detection Logic of OBD-II

### ONE TRIP DETECTION LOGIC

If a malfunction is sensed during the first test drive, the MIL will illuminate and the malfunction will be stored in the ECM memory as a DTC. The TCM is not provided with such a memory function.

### TWO TRIP DETECTION LOGIC

When a malfunction is sensed during the first test drive, it is stored in the ECM memory as a 1st trip DTC (diagnostic trouble code) or 1st trip freeze frame data. At this point, the MIL will not illuminate. — First Trip If the same malfunction as that experienced during the first test drive is sensed during the second test drive, the MIL will illuminate. — Second Trip

A/T-related parts for which the MIL illuminates during the first or second test drive are listed below.

Itomo	MIL		
Items	One trip detection	Two trip detection	
Shift solenoid valve A — DTC: P0750 (1108)	X		
Shift solenoid valve B — DTC: P0755 (1201)	X		
Throttle position sensor or switch — DTC: P1705 (1206)	X		
Except above		X	

The "trip" in the "One or Two Trip Detection Logic" means a driving mode in which self-diagnosis is performed during vehicle operation.

# **OBD-II Diagnostic Trouble Code (DTC)**

### **HOW TO READ DTC AND 1ST TRIP DTC**

DTC and 1st trip DTC can be read by the following methods.

- (Self-Diagnostic Results) Examples: 1101, 1102, 1103, 1104, etc. For details, refer to "Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION", EC-70.
  These DTCs are controlled by NISSAN.
- 2. ( with CONSULT-II or GST (Generic Scan Tool) Examples: P0705, P0710, P0720, P0725, etc.

These DTCs are prescribed by SAE J2012.

(CONSULT-II also displays the malfunctioning component or system.)

- 1st trip DTC No. is the same as DTC No.
- Output of the diagnostic trouble code indicates that the indicated circuit has a malfunction. However, in case of the Mode II and GST they do not indicate whether the malfunction is still occurring or occurred in the past and returned to normal.

  CONSULT-II can identify them as shown below. Therefore, using CONSULT-II (if available) is rec-

ommended.

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NEAT0118S01

RS

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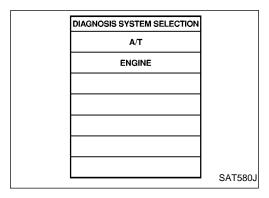
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RE4R01A

OBD-II Diagnostic Trouble Code (DTC) (Cont'd)

A sample of CONSULT-II display for DTC is shown at left. DTC or 1st trip DTC of a malfunction is displayed in SELF-DIAGNOSTIC RESULTS mode for "ENGINE" with CONSULT-II. Time data indicates how many times the vehicle was driven after the last detection of a DTC.



If the DTC is being detected currently, the time data will be "0".

SELF DIAG RES		
DTC RESULTS	TIME	
PNP SW/CIRC [P0705]	0	
		SAT581J

If a 1st trip DTC is stored in the ECM, the time data will be "[245]".

SELF DIAG RES			
DTC RESULTS	DTC RESULTS TIME		
PNP SW/CIRC [P0705]	245		
		SAT582J	

### Freeze Frame Data and 1st Trip Freeze Frame Data

NEAT0118S010

The ECM has a memory function, which stores the driving condition such as fuel system status, calculated load value, engine coolant temperature, short term fuel trim, long term fuel trim, engine speed and vehicle speed at the moment the ECM detects a malfunction.

Data which are stored in the ECM memory, along with the 1st trip DTC, are called 1st trip freeze frame data, and the data, stored together with the DTC data, are called freeze frame data and displayed on CONSULT-II or GST. The 1st trip freeze frame data can only be displayed on the CONSULT-II screen, not on the GST. For detail, refer to EC section ("CONSULT-II", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION").

Only one set of freeze frame data (either 1st trip freeze frame data of freeze frame data) can be stored in the ECM. 1st trip freeze frame data is stored in the ECM memory along with the 1st trip DTC. There is no priority for 1st trip freeze frame data and it is updated each time a different 1st trip DTC is detected. However, once freeze frame data (2nd trip detection/MIL on) is stored in the ECM memory, 1st trip freeze frame data is no longer stored. Remember, only one set of freeze frame data can be stored in the ECM. The ECM has the following priorities to update the data.

RE4R01A

OBD-II Diagnostic Trouble Code (DTC) (Cont'd)

Priority		Items	•
1	Freeze frame data	Misfire — DTC: P0300 - P0306 (0701, 0603 - 0608) Fuel Injection System Function — DTC: P0171 (0115), P0172 (0114), P0174 (0209), P0175 (0210)	GI
2		Except the above items (Includes A/T related items)	MA
3	1st trip freeze frame da	ta	- FM

Both 1st trip freeze frame data and freeze frame data (along with the DTCs) are cleared when the ECM memory is erased.

#### **HOW TO ERASE DTC**

The diagnostic trouble code can be erased by CONSULT-II, GST or ECM DIAGNOSTIC TEST MODE as described following.

- If the battery terminal is disconnected, the diagnostic trouble code will be lost within 24 hours.
- When you erase the DTC, using CONSULT-II or GST is easier and quicker than switching the mode selector on the ECM.

The following emission-related diagnostic information is cleared from the ECM memory when erasing DTC related to OBD-II. For details, refer to "How to Erase Emission-related Diagnostic Information", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION", *EC-651*.

- Diagnostic trouble codes (DTC)
- 1st trip diagnostic trouble codes (1st trip DTC)
- Freeze frame data
- 1st trip freeze frame data
- System readiness test (SRT) codes
- Test values

### (A) HOW TO ERASE DTC (WITH CONSULT-II)

If a DTC is displayed for both ECM and TCM, it needs to be erased for both ECM and TCM.

- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 5 seconds and then turn it ON (engine stopped) again.
- 2. Turn CONSULT-II ON and touch "A/T".
- 3. Touch "SELF-DIAG RESULTS".
- 4. Touch "ERASE", (The DTC in the TCM will be erased), then touch "BACK" twice.
- 5. Touch "ENGINE".
- 6. Touch "SELF-DIAG RESULTS".
- 7. Touch "ERASE", (The DTC in the ECM will be erased).

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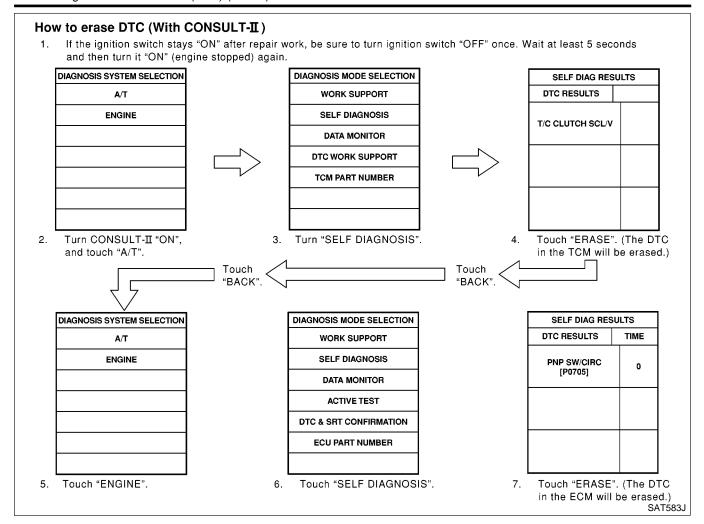
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RE4R01A

OBD-II Diagnostic Trouble Code (DTC) (Cont'd)



### **B** HOW TO ERASE DTC (WITH GST)

NEAT0119504

- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 5 seconds and then turn it ON (engine stopped) again.
- 2. Perform "OBD-II SELF-DIAGNOSTIC PROCEDURE (No Tools)". Refer to AT-184. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)
- 3. Select Mode 4 with Generic Scan Tool (GST). For details, refer to "Generic Scan Tool (GST)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION", *EC-674*.

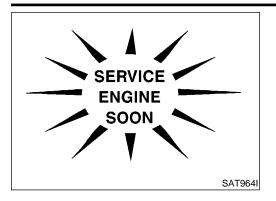
### **HOW TO ERASE DTC (NO TOOLS)**

NEAT0118S05

- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 5 seconds and then turn it ON (engine stopped) again.
- 2. Perform "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)". Refer to AT-185. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)
- Change the diagnostic test mode from Mode II to Mode I by turning the mode selector on the ECM.
  Refer to "HOW TO SWITCH DIAGNOSTIC TEST MODES", "Malfunction Indicator Lamp (MIL)", "ON
  BOARD DIAGNOSTIC SYSTEM DESCRIPTION", *EC-655*.

RE4R01A

Malfunction Indicator Lamp (MIL)



# **Malfunction Indicator Lamp (MIL)**

The malfunction indicator lamp will light up when the ignition switch is turned ON without the engine running. This is for checking the lamp.

GI

 If the malfunction indicator lamp does not light up, refer to "Circuit Diagram", "WARNING LAMPS", EL-80 or see "Description", "MALFUNCTION INDICATOR LAMP", EC-70.

MA

2. When the engine is started, the malfunction indicator lamp should go off.

If the lamp remains on, the on board diagnostic system has detected an emission-related (OBD-II) malfunction. For detail, refer to "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION", *EC-56*.

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### **CONSULT-II**

After performing "SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)" (AT-176), place check marks for results on the "Diagnostic Worksheet", AT-204. Reference pages are provided following the items.

AT TF

### NOTICE:

The CONSULT-II electrically displays shift timing and lock-up timing (that is, operation timing of each solenoid). Check for time difference between actual shift timing and the CONSULT-II display. If the difference is noticeable, mechanical parts (except solenoids, sensors, etc.) may be malfunctioning. Check mechanical parts using applicable diagnostic pro-

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PD

cedures.
Shift schedule (which implies gear position) displayed on CONSULT-II and that indicated in Service Manual may differ slightly. This occurs because of the following reasons:

a a

Actual shift schedule has more or less tolerance or allowance.

 Shift schedule indicated in Service Manual refers to the point where shifts start, and

ST

 Gear position displayed on CONSULT-II indicates the point where shifts are completed.

19

3) Shift solenoid valve "A" or "B" is displayed on CONSULT-II at the start of shifting. Gear position is displayed upon completion of shifting (which is computed by TCM).

BT

4) Additional CONSULT-II information can be found in the Operation Manual supplied with the CONSULT-II unit.

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RE4R01A

CONSULT-II (Cont'd)

DIAGNOSIS SYSTEM SELECTION	
A/T	
ENGINE	
	SAT580J

# (III) SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)

 Turn on CONSULT-II and touch "ENGINE" for OBD-II detected items or touch "A/T" for TCM self-diagnosis.
 If A/T is not displayed, check TCM power supply and ground circuit. Refer to AT-231. If result is NG, refer to "POWER SUP-PLY ROUTING", *EL-8*.

SELF DIAG RES		
DTC RESULTS	DTC RESULTS TIME	
PNP SW/CIRC [P0705]	0	
		SAT581J

### 2. Touch "SELF-DIAG RESULTS".

Display shows malfunction experienced since the last erasing operation.

CONSULT-II performs REAL-TIME SELF-DIAGNOSIS. Also, any malfunction detected while in this mode will be displayed at real time.

### SELF-DIAGNOSTIC RESULT TEST MODE

NEAT0120S02

		-		
Detected items (Screen terms for CONSULT-II, "SELF- DIAG RESULTS" test mode)		Malfunction is detected when	TCM self-diagnosis	OBD-II (DTC)
			Available by	SERVICE ENGINE SOON  Available by malfunction
"A/T"	"ENGINE"		O/D OFF indicator lamp or "A/T" on CONSULT-II	indicator lamp*2, "ENGINE" on CON- SULT-II or GST
PNP switch circuit		TCM does not receive the correct     valtage signal /based on the goar		P0705
_	PNP SW/CIRC	voltage signal (based on the gear position) from the switch.	_	P0705
Revolution sensor		TCM does not receive the proper		P0720
VHCL SPEED SEN-A/T	VEH SPD SEN/CIR AT	voltage signal from the sensor.	X	
Vehicle speed senso	r (Meter)	TCM does not receive the proper		
VHCL SPEED SEN-MTR	_	voltage signal from the sensor.	X	_
A/T 1st gear function		A/T cannot be shifted to the 1st		
_	A/T 1ST GR FNCTN	gear position even if electrical circuit is good.	_	P0731*1
A/T 2nd gear function	n	A/T cannot be shifted to the 2nd		
_	A/T 2ND GR FNCTN	gear position even if electrical circuit is good.	_	P0732*1
A/T 3rd gear function		A/T cannot be shifted to the 3rd		
_	A/T 3RD GR FNCTN	gear position even if electrical circuit is good.	_	P0733*1



B 1"			TCM self-diagnosis	OBD-II (DTC)
Detected items (Screen terms for CONSULT-II, "SELF-DIAG RESULTS" test mode)		s for CONSULT-II, "SELF-	Available by	SERVICE ENGINE SOON  Available by malfunction
"A/T"	"ENGINE"		O/D OFF indicator lamp or "A/T" on CONSULT-II	indicator lamp*2, "ENGINE" on CON- SULT-II or GST
A/T 4th gear function	า	A/T cannot be shifted to the 4th		
_	A/T 4TH GR FNCTN	gear position even if electrical circuit is good.	_	P0734*1
A/T TCC S/V function	n (lock-up)	A/T cannot perform lock-up even     if electrical circuit is good.		
_	A/T TCC S/V FNCTN	if electrical circuit is good.	_	P0744*1
Shift solenoid valve	A	TCM detects an improper voltage		
SHIFT SOLENOID/V A	SFT SOL A/CIRC	drop when it tries to operate the solenoid valve.	X	P0750
Shift solenoid valve	В	TCM detects an improper voltage		
SHIFT SOLENOID/V B	SFT SOL B/CIRC	drop when it tries to operate the solenoid valve.	X	P0755
Overrun clutch soler	noid valve	TCM detects an improper voltage		
OVERRUN CLUTCH S/V	O/R CLUCH SOL/ CIRC	drop when it tries to operate the solenoid valve.	X	P1760
T/C clutch solenoid valve		TCM detects an improper voltage		
T/C CLUTCH SOL/V	TCC SOLENOID/ CIRC	drop when it tries to operate the solenoid valve.	X	P0740
Line pressure solenoid valve		TCM detects an improper voltage  drop when it tries to energte the		
LINE PRESSURE S/V	L/PRESS SOL/ CIRC	drop when it tries to operate the solenoid valve.	X	P0745
Throttle position sen Throttle position swit		TCM receives an excessively low or high voltage from the sensor.		D4705
THROTTLE POSI SEN	TP SEN/CIRC A/T	_	X	P1705
Engine speed signal	<u> </u>	TCM does not receive the proper	Х	P0725
ENGINE SPEED SIG	3	voltage signal from the ECM.	^	FU/25
A/T fluid temperature	e sensor	TCM receives an excessively low     or high voltage from the sensor.		
BATT/FLUID TEMP SEN	ATF TEMP SEN/ CIRC	or high voltage from the sensor.	X	P0710
TCM (RAM)		TCM memory (RAM) is malfunc-		
CONTROL UNIT (RAM)		tioning.	_	_
TCM (ROM)		TCM memory (ROM) is malfunc-		
CONTROL UNIT (ROM)	_	tioning.	_	_

CONSULT-II (Cont'd)

Detected items (Screen terms for CONSULT-II, "SELF-DIAG RESULTS" test mode)		Malfunction is detected when	TCM self-diagnosis	OBD-II (DTC)
			Available by	SERVICE ENGINE SOON
"A/T"	"ENGINE"		O/D OFF indicator lamp or "A/T" on CONSULT-II	malfunction indicator lamp*2, "ENGINE" on CON- SULT-II or GST
TCM (EEP ROM)		TCM memory (EEP ROM) is mal-		
CONTL UNIT (EEP ROM)	_	functioning.	_	_
Initial start		This is not a malfunction message (Whenever shutting off a power)	X	
INITIAL START	_	supply to the control unit, this message appears on the screen).	^	_
No failure (NO SELF DIAGNOSTIC FAILURE INDI- CATED FURTHER TESTING MAY BE REQUIRED**)		No failure has been detected.	Х	Х

X: Applicable

# DATA MONITOR MODE (A/T)

NEAT0120S03

ltem	Display	Monitor item			
		ECU input signals	Main sig- nals	Description	Remarks
Vehicle speed sensor 1 (A/T) (Revolution sensor)	VHCL/S SE-A/T [km/h] or [mph]	x	_	Vehicle speed computed from signal of revolution sensor is displayed.	When racing engine in P or N position with vehicle stationary, CONSULT-II data may not indicate 0 km/h (0 mph).
Vehicle speed sensor 2 (Meter)	VHCL/S SE·MTR [km/h] or [mph]	X	_	Vehicle speed computed from signal of vehicle speed sensor is dis- played.	Vehicle speed display may not be accurate under approx. 10 km/h (6 mph). It may not indicate 0 km/h (0 mph) when vehicle is stationary.
Throttle position sensor	THRTL POS SEN [V]	х	_	Throttle position sensor signal voltage is dis- played.	
A/T fluid temperature sensor	FLUID TEMP SE [V]	x	_	<ul> <li>A/T fluid temperature sensor signal voltage is displayed.</li> <li>Signal voltage lowers as fluid temperature rises.</li> </ul>	
Battery voltage	BATTERY VOLT [V]	х	_	Source voltage of TCM is displayed.	
Engine speed	ENGINE SPEED [rpm]	X	Х	Engine speed, computed from engine speed signal, is displayed.	Engine speed display may not be accurate under approx. 800 rpm. It may not indicate 0 rpm even when engine is not running.

<sup>-:</sup> Not applicable

<sup>\*1:</sup> These malfunctions cannot be displayed by MIL SERVICE if another malfunction is assigned to MIL.
\*2: Refer to "Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION", *EC-653*.

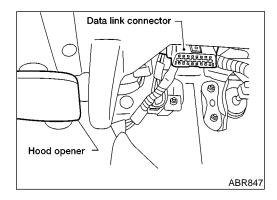


	Display	Monitor item			
Item		ECU input signals	Main sig- nals	Description	Remarks
Overdrive control switch	OVERDRIVE SW [ON/OFF]	Х	_	ON/OFF state computed from signal of overdrive control SW is displayed.	
PNP switch	P/N POSI SW [ON/OFF]	Х	_	ON/OFF state computed from signal of P/N position SW is displayed.	
R position switch	R POSITION SW [ON/OFF]	Х	_	ON/OFF state computed from signal of R position SW is displayed.	
D position switch	D POSITION SW [ON/OFF]	Х	_	ON/OFF state computed from signal of D position SW is displayed.	
2 position switch	2 POSITION SW [ON/OFF]	Х	_	ON/OFF status, computed from signal of 2 position SW, is displayed.	
1 position switch	1 POSITION SW [ON/OFF]	Х	_	ON/OFF status, computed from signal of 1 position SW, is displayed.	
ASCD cruise signal	ASCD · CRUISE [ON/OFF]	х	_	Status of ASCD cruise signal is displayed.     ON Cruising state     OFF Normal running state	This is displayed even when no ASCD is mounted.
ASCD O/D cut signal	ASCD O/D CUT [ON/OFF]	х	_	Status of ASCD O/D release signal is displayed.     ON O/D released OFF O/D not released	This is displayed even when no ASCD is mounted.
Kickdown switch	KICKDOWN SW [ON/OFF]	Х	_	ON/OFF status, computed from signal of kickdown SW, is displayed.	This is displayed even when no kickdown switch is equipped.
Closed throttle position switch	CLOSED THL/SW [ON/OFF]	Х	_	ON/OFF status, computed from signal of closed throttle position SW, is displayed.	
Wide open throttle position switch	W/O THRL/P-SW [ON/OFF]	Х	_	ON/OFF status, computed from signal of wide open throttle position SW, is displayed.	
Gear position	GEAR	_	Х	Gear position data used for computation by TCM, is displayed.	
Selector lever position	SLCT LVR POSI	_	Х	Selector lever position data, used for computa- tion by TCM, is dis- played.	A specific value used for control is displayed if fail- safe is activated due to error.
Vehicle speed	VEHICLE SPEED [km/h] or [mph]	_	Х	Vehicle speed data, used for computation by TCM, is displayed.	

### CONSULT-II (Cont'd)

ltem	Display	Monitor item			
		ECU input signals	Main sig- nals	Description	Remarks
Throttle position	THROTTLE POSI [/8]	_	X	Throttle position data, used for computation by TCM, is displayed.	A specific value used for control is displayed if fail- safe is activated due to error.
Line pressure duty	LINE PRES DTY [%]	_	X	Control value of line pressure solenoid valve, computed by TCM from each input signal, is dis- played.	
Torque converter clutch solenoid valve duty	TCC S/V DUTY [%]	_	X	Control value of torque converter clutch solenoid valve, computed by TCM from each input signal, is displayed.	
Shift solenoid valve A	SHIFT S/V A [ON/OFF]	_	Х	Control value of shift solenoid valve A, com- puted by TCM from each input signal, is displayed.	Control value of solenoid is displayed even if solenoid circuit is disconnected. The "OFF" signal is displayed if solenoid circuit is shorted.
Shift solenoid valve B	SHIFT S/V B [ON/OFF]	_	Х	Control value of shift solenoid valve B, com- puted by TCM from each input signal, is displayed.	
Overrun clutch solenoid valve	OVERRUN/C S/V [ON/OFF]	_	×	Control value of overrun clutch solenoid valve computed by TCM from each input signal is dis- played.	
Self-diagnosis display lamp (O/D OFF indicator lamp)	SELF-D DP LMP [ON/OFF]	_	Х	Control status of O/D     OFF indicator lamp is     displayed.	

### X: Applicable

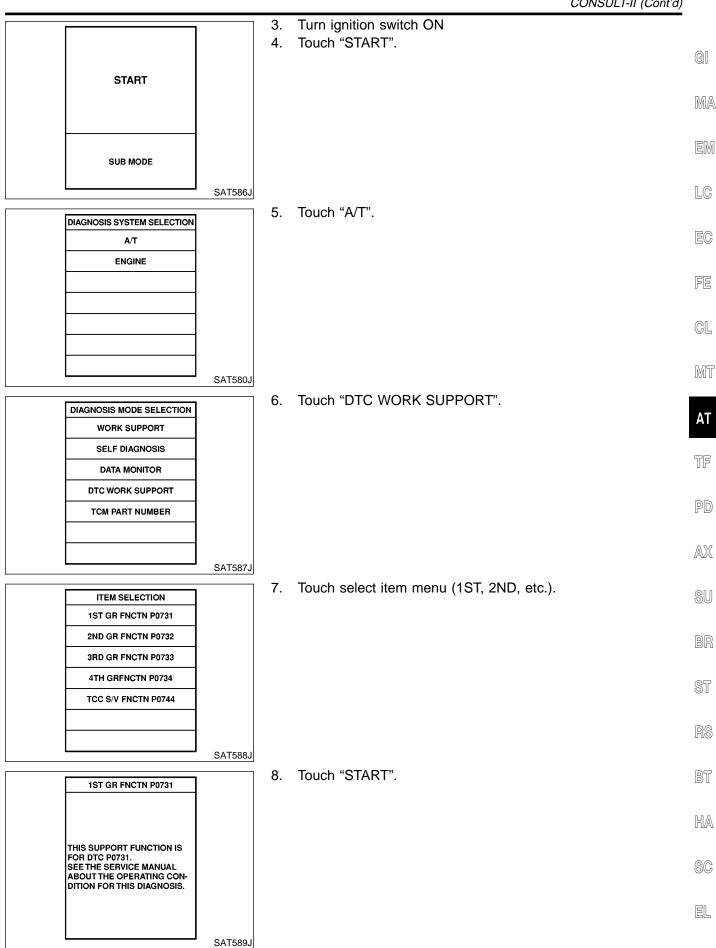


# DTC WORK SUPPORT MODE WITH CONSULT-II CONSULT-II Setting Procedure

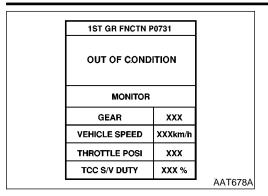
NEAT0120S04
NEAT0120S0401

- 1. Turn ignition switch OFF.
- 2. Connect CONSULT-II to Data link connector. The Data link connector is located in instrument lower panel on driver side.

<sup>—:</sup> Not applicable



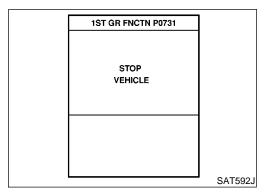
CONSULT-II (Cont'd)



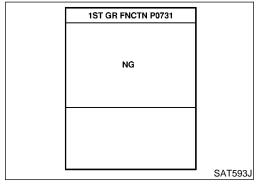
Perform driving test according to "DTC CONFIRMATION PRO-CEDURE" in "TROUBLE DIAGNOSIS FOR DTC".

	1ST GR FNCTN I		
	TESTING		
	MONITOR		
	GEAR	xxx	
	VEHICLE SPEED	XXXkm/h	
	THROTTLE POSI	xxx	
	TCC S/V DUTY	XXX %	
'			SAT591J

• When testing conditions are satisfied, CONSULT-II screen changes from "OUT OF CONDITION" to "TESTING".



10. Stop vehicle. If "NG" appears on the screen, malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".



11. Perform test drive to check gear shift feeling in accordance with instructions displayed.

DRIVE VHCL IN D RANGE
SHIFTING 1+2+3+4 UNDER
NORMAL ACCELERATION.
DOES A/T SHFT NORMAL
CHECK FOR PROPER SHF
TIMING AND SHFT SHOCK

DRIVE VHCL IN D RANGE
SHIFTING 1+2+3+4 UNDER
NORMAL ACCELERATION.
DOES AT SHFT NORMAL
CHECK FOR PROPER SHF
TIMING AND SHFT SHOCK

12. Touch "YES" or "NO".

13. CONSULT-II procedure ended.
If "NG" appears on the screen, a malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".

LC

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GI

MA

EM

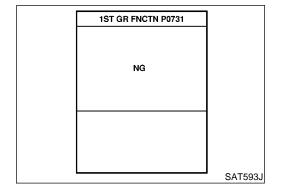
1ST GR FNCTN P0731

OK

SAT596J

MT

GL



TF

PD

NEAT0120S05

# DTC WORK SUPPORT MODE

DTC work support item	Description	Check item	
1ST GR FNCTN P0731	Following items for "A/T 1st gear function (P0731)" can be confirmed.  • Self-diagnosis status (whether the diagnosis is being conducted or not)  • Self-diagnosis result (OK or NG)	<ul> <li>Shift solenoid valve A</li> <li>Shift solenoid valve B</li> <li>Each clutch</li> <li>Hydraulic control circuit</li> </ul>	- Br ST
2ND GR FNCTN P0732	Following items for "A/T 2nd gear function (P0732)" can be confirmed.  Self-diagnosis status (whether the diagnosis is being conducted or not)  Self-diagnosis result (OK or NG)	<ul> <li>Shift solenoid valve B</li> <li>Each clutch</li> <li>Hydraulic control circuit</li> </ul>	- RS BT
3RD GR FNCTN P0733	Following items for "A/T 3rd gear function (P0733)" can be confirmed.  • Self-diagnosis status (whether the diagnosis is being conducted or not)  • Self-diagnosis result (OK or NG)	<ul> <li>Shift solenoid valve A</li> <li>Each clutch</li> <li>Hydraulic control circuit</li> </ul>	- HA

EL

RE4R01A

#### CONSULT-II (Cont'd)

DTC work support item	Description	Check item
4TH GR FNCTN P0734	Following items for "A/T 4th gear function (P0734)" can be confirmed.  Self-diagnosis status (whether the diagnosis is being conducted or not)  Self-diagnosis result (OK or NG)	<ul> <li>Shift solenoid valve A</li> <li>Shift solenoid valve B</li> <li>Overrun clutch solenoid valve</li> <li>Line pressure solenoid valve</li> <li>Each clutch</li> <li>Hydraulic control circuit</li> </ul>
TCC S/V FNCTN P0744	Following items for "A/T TCC S/V function (lock-up) (P0744)" can be confirmed.  • Self-diagnosis status (whether the diagnosis is being conducted or not)  • Self-diagnosis result (OK or NG)	Torque converter clutch sole- noid valve Each clutch Hydraulic control circuit

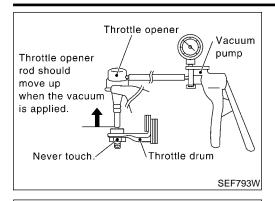
# **Diagnostic Procedure Without CONSULT-II**

® OBD-II SELF-DIAGNOSTIC PROCEDURE (WITH GENTLESS)
Refer to "Generic Scan Tool (GST)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION", EC-674.

# **®** OBD-II SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)

Refer to "Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION", *EC-653*.

Diagnostic Procedure Without CONSULT-II (Cont'd)



Throttle position switch connector

# TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS) **Preparation** NEAT0121S0301

Turn ignition switch to OFF position.

- Connector the handy type vacuum pump to the throttle opener and apply vacuum -25.3 kPa (-190 mmHg, -7.48 inHg).
- 3. Disconnect the throttle position switch harness connector.

Turn the ignition switch to ON position.

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5. Check continuity of the closed throttle position switch. Continuity should exist.

(If continuity does not exist, check throttle opener and closed throttle position switch. Then increase vacuum until closed throttle position switch shows continuity.)

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Go to "TCM Self-diagnostic Procedure", AT-185.

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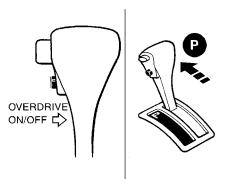
CHECK O/D OFF INDICATOR LAMP

1. Selector lever in P position. Start the engine. Warm engine to normal operating temperature.

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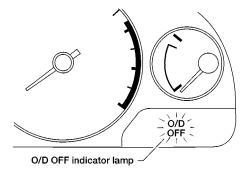
- 2. Turn ignition switch to OFF position.
- 3. Wait at least 5 seconds.

1



4. Turn ignition switch to ON position (Do not start engine).

5. Does O/D OFF indicator lamp come on for about 2 seconds?



AAT612A

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Yes or No

GO TO 2. Yes Go to "1. O/D OFF Indicator Lamp Does Not Come On", AT-347. No

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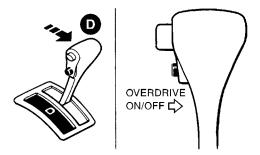
Diagnostic Procedure Without CONSULT-II (Cont'd)

# JUDGEMENT PROCEDURE STEP 1

1. Turn ignition switch to OFF position.

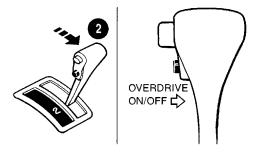
2

- 2. Turn ignition switch to ACC position.
- 3. Move selector lever from P to D position.
- 4. Turn ignition switch to ON position. Do not start engine.
- 5. Depress and hold overdrive control switch in OFF position (the O/D OFF indicator lamp will be ON) until directed to release the switch (If O/D OFF indicator lamp does not come on, go to step 3 on AT-385).
- 6. Turn ignition switch to OFF position.



SAT968I

- 7. Turn ignition switch to ON position (Do not start engine).
- 8. Release the overdrive control switch (the O/D OFF indicator lamp will be OFF).
- Wait for more than 2 seconds after ignition switch ON.
- 9. Move selector lever to 2 position.
- 10. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be ON).
- 11. Depress and hold the overdrive control switch (the O/D OFF indicator lamp will be OFF) until directed to release the switch.



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GO TO 3.

RE4R01A

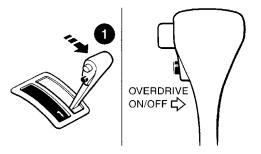
Diagnostic Procedure Without CONSULT-II (Cont'd)

# **JUDGEMENT PROCEDURE STEP 2**

1. Move selector lever to 1 position.

3

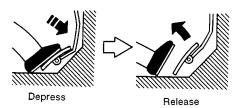
- 2. Release the overdrive control switch.
- 3. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be ON).
- 4. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be OFF).
- 5. Depress and hold the overdrive control switch (the O/D OFF indicator lamp will be ON) until directed to release the switch.



6. Depress accelerator pedal fully and release.

7. Release the overdrive control switch (the O/D OFF indicator lamp will begin to flash ON and OFF).

Accelerator pedal



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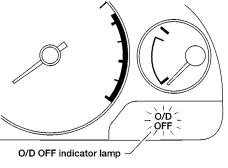
SAT970I

■ GO TO 4.



Check O/D OFF indicator lamp.

Refer to JUDGEMENT OF SELF-DIAGNOSIS CODE, AT-188.



cator lamp -∕ AAT612A

DIAGN

DIAGNOSIS END

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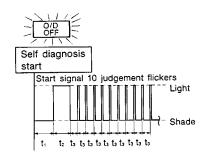
ZL

# JUDGEMENT OF SELF-DIAGNOSIS CODE

NEAT0121S04

O/D OFF indicator lamp:

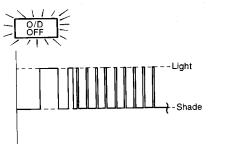
All judgement flickers are same.



SAT436F

All circuits that can be confirmed by self-diagnosis are OK.

1st judgement flicker is longer than others.

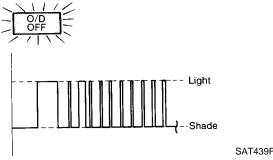


SAT437F

Revolution sensor circuit is short-circuited or disconnected.

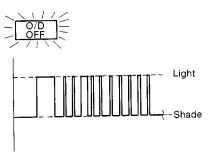
 $\Rightarrow$  Go to VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR) (DTC: 1102), AT-250.

2nd judgement flicker is longer than others.



Vehicle speed sensor circuit is short-circuited or disconnected.  $\Rightarrow$  Go to VEHICLE SPEED SENSOR-MTR, AT-336.

3rd judgement flicker is longer than others.

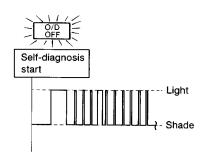


SAT441F

SAT445F

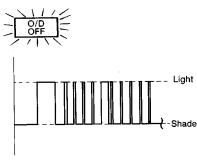
Throttle position sensor circuit is short-circuited or disconnected. ⇒ Go to THROTTLE POSITION SENSOR (DTC: 1206), AT-316.

4th judgement flicker is longer than others.



Shift solenoid valve A circuit is short-circuited or disconnected. 
⇒ Go to SHIFT SOLENOID VALVE A (DTC: 1108), AT-306.

5th judgement flicker is longer than others.



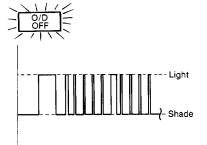
Shift solenoid valve B circuit is short-circuited or disconnected.

⇒ Go to SHIFT SOLENOID VALVE B (DTC: 1201), AT-311.

Diagnostic Procedure Without CONSULT-II (Cont'd)



6th judgement flicker is longer than others.

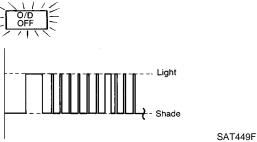


SAT447F

Overrun clutch solenoid valve circuit is short-circuited or disconnected.

 $\Rightarrow$  Go to OVERRUN CLUTCH SOLENOID VALVE (DTC: 1203), AT-325.

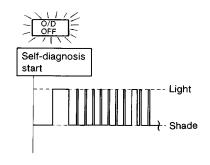
7th judgement flicker is longer than others.



Torque converter clutch solenoid valve circuit is short-circuited or disconnected.

 $\Rightarrow$  Go to TORQUE CONVERTER CLUTCH SOLENOID VALVE (DTC: 1204), AT-287.

8th judgement flicker is longer than others.

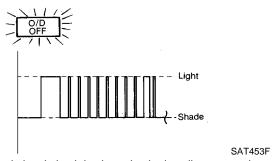


SAT451F

A/T fluid temperature sensor is disconnected or TCM power source circuit is damaged.

POWER SOURCE, A1-330.

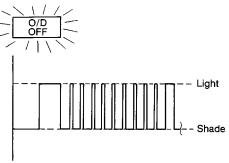
9th judgement flicker is longer than others.



Engine speed signal circuit is short-circuited or disconnected. ⇒ Go to ENGINE SPEED SIGNAL (DTC: 1207), AT-255.

 $\Rightarrow$  Go to A/T FLUID TEMPERATURE SENSOR AND TCM POWER SOURCE, AT-330.

10th judgement flicker is longer than others.

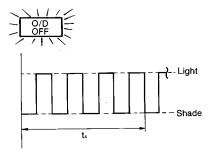


SAT455F

Line pressure solenoid valve circuit is short-circuited or disconnected.

 $\Rightarrow$  Go to LINE PRESSURE SOLENOID VALVE (DTC: 1205), AT-301.

Flickers as shown below.



Battery power is low.

Battery has been disconnected for a long time.

Battery is connected conversely.

(When reconnecting TCM connectors. — This is not a problem.)

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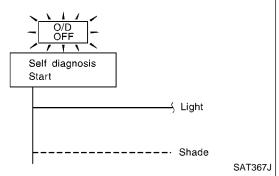
SC

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# O/D OFF indicator lamp:

Lamp comes on.



PNP switch, overdrive control switch or throttle position switch circuit is disconnected or TCM is damaged.

 $\Rightarrow$  Go to 21. TCM Self-diagnosis Does Not Activate (PNP, OVERDRIVE CONTROL AND THROTTLE POSITION SWITCHES), AT-384.

 $t_1$  = 2.5 seconds  $t_2$  = 2.0 seconds  $t_3$  = 1.0 second  $t_4$  = 1.0 second



# **Symptom Chart**

Numbers are arranged in the order of inspection.

Perform inspections starting with number one and work up.

Diagnostic item Nos. in OFF vehicle indicate that the transmission must be removed for the inspection.

RE4R01A	
Symptom Cha	rt

NEAT0500

Symptom	Condition	Diagnostic Item	Reference Page	$\mathbb{N}$
Engine does not start in P or N positions.	ON vehicle	1. Ignition switch and starter	SC-7	
		2. Control linkage	AT-401	=
AT-349		3. PNP switch	AT-400	
Engine starts in position other than	ON ALCH	1. Control linkage	AT-401	L
P and N positions. AT-349	ON vehicle	2. PNP switch	AT-400	
		1. Fluid level and fluid condition	AT-208	
		2. Line pressure	AT-211	
	ON vehicle	3. Throttle position sensor (Adjustment)	EC-680	— [F
Transmission noise in ${\sf P}$ and ${\sf N}$ positions.		4. Revolution sensor and vehicle speed sensor	AT-250, AT-336	 ©
		5. Engine speed signal	AT-255	
	OFF vehicle	6. Oil pump	AT-420	[
	OFF Verlicle	7. Torque converter	AT-409	
/ehicle moves when changing into P position or parking gear does not	ON vehicle	Control linkage	AT-401	_
disengage when shifted out of P position. AT-349	OFF vehicle	2. Parking components	AT-460	T
	ON vehicle	1. Control linkage	AT-401	 P
		2. Accumulator 3-4 (N-R)	AT-399	
/ehicle runs in N position. AT-351		3. Forward clutch	AT-443	
	OFF vehicle	4. Reverse clutch	AT-437	_
		5. Overrun clutch	AT-443	
		1. Control linkage	AT-401	
		2. Line pressure	AT-211	
	ON vehicle	3. Line pressure solenoid valve	AT-301	
Vehicle will not run in R position but runs in D, 2 and 1 positions).		4. Control valve assembly	AT-399	_
Clutch slips.		5. Reverse clutch	AT-437	
Very poor acceleration. AT-355		6. High clutch	AT-441	— F
	OFF vehicle	7. Forward clutch	AT-443	
		8. Overrun clutch	AT-443	<u> </u>
		9. Low & reverse brake	AT-447	— <b>—</b> K



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Symptom	Condition	Diagnostic Item	Reference Page
		1. Fluid level and fluid condition	AT-208
		2. Control linkage	AT-401
	ON vehicle	3. Line pressure	AT-211
		4. Line pressure solenoid valve	AT-301
Vehicle braked when shifting into R position.		5. Control valve assembly	AT-399
•		6. High clutch	AT-441
	OFF vehicle	7. Brake band	AT-456
	OFF Verlicie	8. Forward clutch	AT-443
		9. Overrun clutch	AT-443
		1. Engine idling rpm	AT-211
		2. Throttle position sensor (Adjustment)	EC-680
		3. Line pressure	AT-211
	ON vehicle	4. A/T fluid temperature sensor	AT-244
Sharp shock in shifting from N to D position.	On venicle	5. Engine speed signal	AT-255
•		6. Line pressure solenoid valve	AT-301
		7. Control valve assembly	AT-399
		8. Accumulator N-D	AT-399
	OFF vehicle	9. Forward clutch	AT-443
Vehicle will not run in D and 2 posi-	ON vehicle	1. Control linkage	AT-401
tions (but runs in 1 and R positions).	OFF vehicle	2. Low one-way clutch	AT-451
		1. Fluid level and fluid condition	AT-208
		2. Line pressure	AT-211
	ON vehicle	3. Line pressure solenoid valve	AT-301
		4. Control valve assembly	AT-399
Vehicle will not run in D, 1, 2 positions (but runs in R position). Clutch		5. Accumulator N-D	AT-399
slips. Very poor acceleration. AT-358		6. Reverse clutch	AT-437
/\(\)		7. High clutch	AT-441
	OFF vehicle	8. Forward clutch	AT-443
		9. Forward one-way clutch	AT-443
		10. Low one-way clutch	AT-451

Symptom	Condition	Diagnostic Item	Reference Page	_
		1. Fluid level and fluid condition	AT-208	_
		2. Control linkage	AT-401	_
		3. Throttle position sensor (Adjustment)	EC-680	_
	ONLOGICA	4. Line pressure	AT-211	
	ON vehicle	5. Line pressure solenoid valve	AT-301	_
		6. Control valve assembly	AT-399	_
Clutches or brakes slip somewhat in starting.		7. Accumulator N-D	AT-399	
3		8. Accumulator 3-4 (N-R)	AT-399	
		9. Forward clutch	AT-443	
		10. Reverse clutch	AT-437	
	OFF vehicle	11. Low & reverse brake	AT-447	
		12. Oil pump	AT-420	
		13. Torque converter	AT-409	
Excessive creep.	ON vehicle	1. Engine idling rpm	EC-680	
		1. Fluid level and fluid condition	AT-208	
	ON vehicle	2. Line pressure	AT-211	
No creep at all.		3. Control valve assembly	AT-399	
AT-355, AT-358		4. Forward clutch	AT-443	
	OFF vehicle	5. Oil pump	AT-420	_
		6. Torque converter	AT-409	_
		1. PNP switch	AT-400	_
		2. Control linkage	AT-401	_
Failure to change gear from D <sub>1</sub> to	ON vehicle	3. Shift solenoid valve A	AT-306	_
D <sub>2</sub> .		4. Control valve assembly	AT-399	
		5. Revolution sensor and speed sensor	AT-250, AT-336	
	OFF vehicle	6. Brake band	AT-456	
		1. PNP switch	AT-400	
		2. Control linkage	AT-401	
	ON vehicle	3. Shift solenoid valve B	AT-311	_
failure to change gear from $D_2$ to $D_3$ .		4. Control valve assembly	AT-399	
<i>5</i> .		5. Revolution sensor and speed sensor	AT-244, AT-336	_
	OFF webists	6. High clutch	AT-441	_
	OFF vehicle	7. Brake band	AT-456	_





Symptom	Condition	Diagnostic Item	Reference Page
		1. PNP switch	AT-400
		2. Control linkage	AT-401
Failure to change gear from D <sub>3</sub> to	ON vehicle	3. Shift solenoid valve A	AT-306
$D_4$ .		4. Revolution sensor and speed sensor	AT-250, AT-336
		5. A/T fluid temperature sensor	AT-244
	OFF vehicle	6. Brake band	AT-456
		1. Throttle position sensor (Adjustment)	EC-680
Too high a gear change point from $D_1$ to $D_2$ , from $D_2$ to $D_3$ , from $D_3$ to	ON vehicle	2. Revolution sensor and speed sensor	AT-250, AT-336
D <sub>4</sub> . AT-364, AT-367, AT-370	ON Vehicle	3. Shift solenoid valve A	AT-306
711 304,711 307,711 370		4. Shift solenoid valve B	AT-311
	ONLyahiala	1. Fluid level and fluid condition	AT-208
Gear change directly from D <sub>1</sub> to D <sub>3</sub> occurs.	ON vehicle	2. Accumulator 1-2	AT-399
	OFF vehicle	3. Brake band	AT-456
		1. Engine idling rpm	AT-211
Engine stops when shifting lever	ON vehicle	2. Torque converter clutch solenoid valve	AT-287
into R, D, 2 and 1.		3. Control valve assembly	AT-399
	OFF vehicle	4. Torque converter	AT-409
		Throttle position sensor (Adjustment)	EC-680
		2. Line pressure	AT-211
Too sharp a shock in change from	ON vehicle	3. Accumulator 1-2	AT-399
$D_1$ to $D_2$ .		4. Control valve assembly	AT-399
		5. A/T fluid temperature sensor	AT-244
	OFF vehicle	6. Brake band	AT-456
		1. Throttle position sensor (Adjustment)	EC-680
	ONLorabiala	2. Line pressure	AT-211
Too sharp a shock in change from	ON vehicle	3. Accumulator 2-3	AT-399
$D_2$ to $D_3$ .		4. Control valve assembly	AT-399
	OFF ALIA	5. High clutch	AT-441
	OFF vehicle	6. Brake band	AT-456
		Throttle position sensor (Adjustment)	EC-680
	ONLorshints	2. Line pressure	AT-211
Too sharp a shock in change from	ON vehicle	3. Accumulator 3-4 (N-R)	AT-399
$D_3$ to $D_4$ .		4. Control valve assembly	AT-399
	OFF vahi-l-	5. Brake band	AT-456
	OFF vehicle	6. Overrun clutch	AT-443

RE4R01A
Symptom Chart (Cont'd)

Symptom	Condition	Diagnostic Item	Reference Page	_
		1. Fluid level and fluid condition	AT-208	_
		2. Throttle position sensor (Adjustment)	EC-680	_
Almost no shock or clutches slip-	ON vehicle	3. Line pressure	AT-211	
ping in change from $D_1$ to $D_2$ .		4. Accumulator 1-2	AT-399	_
		5. Control valve assembly	AT-399	
	OFF vehicle	6. Brake band	AT-456	
		1. Fluid level and fluid condition	AT-208	_
		2. Throttle position sensor (Adjustment)	EC-680	_
	ON vehicle	3. Line pressure	AT-211	-
Almost no shock or slipping in change from $D_2$ to $D_3$ .		4. Accumulator 2-3	AT-399	_
- 2 3		5. Control valve assembly	AT-399	_
	OFF vehicle	6. High clutch	AT-441	
	Of F verlicle	7. Brake band	AT-456	
		1. Fluid level and fluid condition	AT-208	
		2. Throttle position sensor (Adjustment)	EC-680	-
	ON vehicle	3. Line pressure	AT-211	
Almost no shock or slipping in change from $D_3$ to $D_4$ .		4. Accumulator 3-4 (N-R)	AT-399	
5 5 4		5. Control valve assembly	AT-399	
	OFF vehicle	6. High clutch	AT-441	
	Of F verlicle	7. Brake band	AT-456	
	ON vehicle	1. Fluid level and fluid condition	AT-208	
		2. Reverse clutch	AT-437	
Vehicle braked by gear change from D <sub>1</sub> to D <sub>2</sub> .	OFF vehicle	3. Low & reverse brake	AT-447	
	Of F verticle	4. High clutch	AT-441	_
		5. Low one-way clutch	AT-451	
Vehicle braked by gear change from	ON vehicle	1. Fluid level and fluid condition	AT-208	_
$D_2$ to $D_3$ .	OFF vehicle	2. Brake band	AT-456	_
	ON vehicle	1. Fluid level and fluid condition	AT-208	_
/ehicle braked by gear change from		2. Overrun clutch	AT-443	_
$D_3$ to $D_4$ .	OFF vehicle	3. Forward one-way clutch	AT-443	_
		4. Reverse clutch	AT-437	_

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Symptom	Condition	Diagnostic Item	Reference Page
		1. Fluid level and fluid condition	AT-208
		2. PNP switch	AT-400
	ON vehicle	3. Shift solenoid valve A	AT-306
		4. Shift solenoid valve B	AT-311
		5. Control valve assembly	AT-399
Maximum speed not attained.  Acceleration poor.		6. Reverse clutch	AT-437
·		7. High clutch	AT-441
	OFF vehicle	8. Brake band	AT-456
	Of F verlicle	9. Low & reverse brake	AT-447
		10. Oil pump	AT-420
		11. Torque converter	AT-409
		1. Fluid level and fluid condition	AT-208
		2. Throttle position sensor (Adjustment)	EC-680
	ON vehicle	3. Overrun clutch solenoid valve	AT-325
Failure to change gear from D <sub>4</sub> to	ON venicie	4. Shift solenoid valve A	AT-306
D <sub>3</sub> .		5. Line pressure solenoid valve	AT-301
		6. Control valve assembly	AT-399
	OFF vehicle	7. Low & reverse brake	AT-447
		8. Overrun clutch	AT-443
		1. Fluid level and fluid condition	AT-208
		2. Throttle position sensor (Adjustment)	EC-680
	ON vehicle	3. Shift solenoid valve A	AT-306
Failure to change gear from $D_3$ to $D_2$ or from $D_4$ to $D_2$ .		4. Shift solenoid valve B	AT-311
		5. Control valve assembly	AT-399
	OFF vehicle	6. High clutch	AT-441
		7. Brake band	AT-456
		1. Fluid level and fluid condition	AT-208
		2. Throttle position sensor (Adjustment)	EC-680
	ON vehicle	3. Shift solenoid valve A	AT-306
Failure to change gear from D <sub>2</sub> to		4. Shift solenoid valve B	AT-311
$D_1$ or from $D_3$ to $D_1$ .		5. Control valve assembly	AT-399
		6. Low one-way clutch	AT-451
	OFF vehicle	7. High clutch	AT-441
		8. Brake band	AT-456
		1. Throttle position sensor (Adjustment)	EC-680
Gear change shock felt during deceleration by releasing accelera-	ON vehicle	2. Line pressure	AT-211
tor pedal.	OIN VEHICLE	3. Overrun clutch solenoid valve	AT-325
		4. Control valve assembly	AT-399

RE4R01A
Symptom Chart (Cont'd)

Symptom	Condition	Diagnostic Item	Reference Page
Too high a change point from $D_4$ to $D_3$ , from $D_3$ to $D_2$ , from $D_2$ to $D_1$ .	ONLyabiala	1. Throttle position sensor (Adjustment)	EC-680
	ON vehicle	2. Revolution sensor and speed sensor	AT-250, AT-336
		1. Throttle position sensor (Adjustment)	EC-680
Kickdown does not operate when	ON	2. Revolution sensor and speed sensor	AT-250, AT-336
depressing pedal in $D_4$ within kickdown vehicle speed.	ON vehicle	3. Shift solenoid valve A	AT-306
		4. Shift solenoid valve B	AT-311
		Revolution sensor and speed sensor	AT-250, AT-336
Kickdown operates or engine over- runs when depressing pedal in D <sub>4</sub>	ONLymbiala	2. Throttle position sensor (Adjustment)	EC-680
beyond kickdown vehicle speed limit.	ON vehicle	3. Shift solenoid valve A	AT-306
mint.		4. Shift solenoid valve B	AT-311
		1. Fluid level and fluid condition	AT-208
		2. Throttle position sensor (Adjustment)	EC-680
Races extremely fast or slips in	ON vehicle	3. Line pressure	AT-211
changing from D <sub>4</sub> to D <sub>3</sub> when		4. Line pressure solenoid valve	AT-301
depressing pedal.		5. Control valve assembly	AT-399
	OFF vehicle	6. High clutch	AT-441
		7. Forward clutch	AT-443
		1. Fluid level and fluid condition	AT-208
		2. Throttle position sensor (Adjustment)	EC-680
	ON vehicle	3. Line pressure	AT-211
Races extremely fast or slips in	ON vehicle	4. Line pressure solenoid valve	AT-301
changing from $D_4$ to $D_2$ when depressing pedal.		5. Shift solenoid valve A	AT-306
		6. Control valve assembly	AT-399
	OFF vohicle	7. Brake band	AT-456
	OFF vehicle	8. Forward clutch	AT-443
		1. Fluid level and fluid condition	AT-208
		2. Throttle position sensor (Adjustment)	EC-680
		3. Line pressure	AT-211
	ON vehicle	4. Line pressure solenoid valve	AT-301
Races extremely fast or slips in		5. Control valve assembly	AT-399
changing from D <sub>3</sub> to D <sub>2</sub> when depressing pedal.		6. A/T fluid temperature sensor	AT-244
		7. Accumulator 2-3	AT-399
		8. Brake band	AT-456
	OFF vehicle	9. Forward clutch	AT-443
		10. High clutch	AT-441

Symptom	Condition	Diagnostic Item	Reference Page
		1. Fluid level and fluid condition	AT-208
		2. Throttle position sensor (Adjustment)	EC-680
	ON vehicle	3. Line pressure	AT-211
Races extremely fast or slips in		4. Line pressure solenoid valve	AT-301
changing from $\mathrm{D}_4$ or $\mathrm{D}_3$ to $\mathrm{D}_1$ when depressing pedal.		5. Control valve assembly	AT-399
		6. Forward clutch	AT-443
	OFF vehicle	7. Forward one-way clutch	AT-443
		8. Low one-way clutch	AT-451
		Fluid level and fluid condition	AT-208
	ON vahiala	2. Control linkage	AT-401
	ON vehicle	3. Line pressure	AT-211
		4. Line pressure solenoid valve	AT-301
Vehicle will not run in any position.		5. Oil pump	AT-420
		6. High clutch	AT-441
	OFF vehicle	7. Brake band	AT-456
		8. Low & reverse brake	AT-447
		9. Torque converter	AT-409
Transmission noise in D, 2, 1 and R	ON vehicle	Fluid level and fluid condition	AT-208
positions.	OFF vehicle	2. Torque converter	AT-409
		1. PNP switch	AT-400
		2. Throttle position sensor (Adjustment)	EC-680
		3. Torque converter clutch solenoid valve	AT-287
Failure to change from D <sub>3</sub> to 2	ON vehicle	4. Shift solenoid valve B	AT-311
when changing lever into 2 position.		5. Shift solenoid valve A	AT-306
AT-378		6. Control valve assembly	AT-399
		7. Control linkage	AT-401
	OFF vohisls	8. Brake band	AT-456
	OFF vehicle	9. Overrun clutch	AT-443
Gear change from 2 <sub>2</sub> to 2 <sub>3</sub> in 2 position.	ON vehicle	1. PNP switch	AT-400

Symptom	Condition	Diagnostic Item	Reference Page	
		1. PNP switch	AT-400	_
		2. Control linkage	AT-401	_
		3. Throttle position sensor (Adjustment)	EC-680	_
Engine brake does not operate in 1	ON vehicle	4. Revolution sensor and speed sensor	AT-244, AT-336	_
position.		5. Shift solenoid valve A	AT-306	_
AT-380		6. Control valve assembly	AT-399	_
		7. Overrun clutch solenoid valve	AT-325	_
	OFF vehicle	8. Overrun clutch	AT-443	_
	OFF venicle	9. Low & reverse brake	AT-447	_
Gear change from 1 <sub>1</sub> to 1 <sub>2</sub> in 1	ONLOGICA	1. PNP switch	AT-400	_
position.	ON vehicle	2. Control linkage	AT-401	-
		1. PNP switch	AT-400	-
		2. Revolution sensor and speed sensor	AT-250, AT-336	_
	ON vehicle	3. Shift solenoid valve A	AT-306	_
Does not change from 1 <sub>2</sub> to 1 <sub>1</sub> in 1 position.		4. Control valve assembly	AT-399	-
		5. Overrun clutch solenoid valve	AT-325	_
	OFF wahiala	6. Overrun clutch	AT-443	-
	OFF vehicle	7. Low & reverse brake	AT-447	_
Large shock changing from 1 <sub>2</sub> to 1 <sub>1</sub>	ON vehicle	1. Control valve assembly	AT-399	_
in 1 position.	OFF vehicle	2. Low & reverse brake	AT-447	_
		1. Fluid level and fluid condition	AT-208	_
		2. Engine idling rpm	AT-211	_
	ON vehicle	3. Throttle position sensor (Adjustment)	EC-680	_
	ON Verlicie	4. Line pressure	AT-211	_
		5. Line pressure solenoid valve	AT-301	_
		6. Control valve assembly	AT-399	_
Transmission overheats.		7. Oil pump	AT-420	_
rransinission overneats.		8. Reverse clutch	AT-437	_
		9. High clutch	AT-441	_
	055	10. Brake band	AT-456	-
	OFF vehicle	11. Forward clutch	AT-443	_
		12. Overrun clutch	AT-443	_
		13. Low & reverse brake	AT-447	-
		14. Torque converter	AT-409	-

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Symptom	Condition	Diagnostic Item	Reference Page
	ON vehicle	1. Fluid level and fluid condition	AT-208
		2. Reverse clutch	AT-437
ATF shoots out during operation.		3. High clutch	AT-441
White smoke emitted from exhaust	OFF which	4. Brake band	AT-456
pipe during operation.	OFF vehicle	5. Forward clutch	AT-443
		6. Overrun clutch	AT-443
		7. Low & reverse brake	AT-447
	ON vehicle	1. Fluid level and fluid condition	AT-208
		2. Torque converter	AT-409
		3. Oil pump	AT-420
		4. Reverse clutch	AT-437
Offensive smell at fluid charging pipe.	OFF vehicle	5. High clutch	AT-441
	OFF VEHICLE	6. Brake band	AT-456
		7. Forward clutch	AT-443
		8. Overrun clutch	AT-443
		9. Low & reverse brake	AT-447
		1. Throttle position sensor (Adjustment)	EC-680
		2. Revolution sensor and speed sensor	AT-250, AT-336
		3. PNP switch	AT-400
	ON vehicle	4. Engine speed signal	AT-255
Torque converter is not locked up.	ON venicle	5. A/T fluid temperature sensor	AT-244
		6. Line pressure	AT-211
		7. Torque converter clutch solenoid valve	AT-287
		8. Control valve assembly	AT-399
	OFF vehicle	9. Torque converter	AT-409
		1. Fluid level and fluid condition	AT-208
		2. Line pressure	AT-211
	ON vehicle	3. Torque converter clutch solenoid valve	AT-287
Torque converter clutch piston slip.	OIV VEHICLE	4. Line pressure solenoid valve	AT-301
		5. Line pressure solenoid valve	AT-301
		6. Control valve assembly	AT-399
	OFF vehicle	7. Torque converter	AT-409
		1. Throttle position sensor (Adjustment)	EC-680
Lock-up point is extremely high or low.	ON vehicle	2. Revolution sensor and speed sensor	AT-250, AT-336
AT-373		3. Torque converter clutch solenoid valve	AT-287
		4. Control valve assembly	AT-399

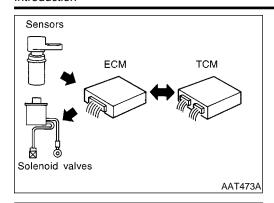
RE4R01A
Symptom Chart (Cont'd)

Symptom	Condition	Diagnostic Item	Reference Page	
		1. Throttle position sensor (Adjustment)	EC-680	
		2. PNP switch	AT-400	_
		3. Revolution sensor and speed sensor	AT-250, AT-336	_
	ONLyabiala	4. Shift solenoid valve A	AT-306	
A/T does not shift to D <sub>4</sub> when driv-	ON vehicle	5. Overrun clutch solenoid valve	AT-325	[
ing with overdrive control switch ON.		6. Control valve assembly	AT-399	_
		7. A/T fluid temperature sensor	AT-244	_ [
		8. Line pressure	AT-211	_
	OFF vehicle	9. Brake band	AT-456	
		10. Overrun clutch	AT-443	
		Fluid level and fluid condition	AT-208	
	ON vehicle	2. Torque converter clutch solenoid valve	AT-287	_ (
Engine is stopped at R, D, 2 and 1 positions.		3. Shift solenoid valve B	AT-311	(
		4. Shift solenoid valve A	AT-306	_ [
		5. Control valve assembly	AT-399	UV

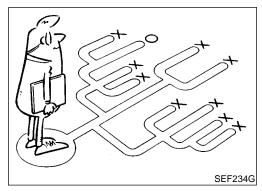
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Introduction







# Introduction

The TCM receives a signal from the vehicle speed sensor, throttle position sensor or PNP switch and provides shift control or lock-up control via A/T solenoid valves.

The TCM also communicates with the ECM by means of a signal sent from sensing elements used with the OBD-related parts of the A/T system for malfunction-diagnostic purposes. The TCM is capable of diagnosing malfunctioning parts while the ECM can store malfunctions in its memory.

Input and output signals must always be correct and stable in the operation of the A/T system. The A/T system must be in good operating condition and be free of valve seizure, solenoid valve malfunction, etc.

It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or improper wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.

A visual check only may not find the cause of the problems. A road test with CONSULT-II (or GST) or a circuit tester connected should be performed. Follow the "Work Flow". Refer to AT-206.

Before undertaking actual checks, take a few minutes to talk with a customer who approaches with a driveability complaint. The customer can supply good information about such problems, especially intermittent ones. Find out what symptoms are present and under what conditions they occur. A "Diagnostic Worksheet" like the example (AT-204) should be used.

Start your diagnosis by looking for "conventional" problems first. This will help troubleshoot driveability problems on an electronically controlled engine vehicle.

Also check related Service bulletins.



			introduction (Cont a)	
		WORKSHEET	=NEAT0122S01	
		From Customer	NEAT0122S0101	GI
	KEY POINTS	icle & A/T model		Call
	WHEN Date			MA
	WHERE Ro	•		0000 4
	HOW Opera	ating conditions, Symptoms		EM
Customer name MR/MS	Model & Year	VIN		
Trans. model	Engine	Mileage		LC
Incident Date	Manuf. Date	In Service Date		
Frequency	□ Continuous □ Intermittent (	times a day)		EG
Symptoms	☐ Vehicle does not move. (☐ An	ny position   Particular position)		
	$\square$ No up-shift ( $\square$ 1st $\rightarrow$ 2nd $\square$	$2nd \rightarrow 3rd  \Box \ 3rd \rightarrow O/D)$		FE
	$\square$ No down-shift ( $\square$ O/D $\rightarrow$ 3rd	$\square$ 3rd $\rightarrow$ 2nd $\square$ 2nd $\rightarrow$ 1st)		
	☐ Lockup malfunction			GL
	☐ Shift point too high or too low.			
	$\Box$ Shift shock or slip ( $\Box$ N $\rightarrow$ D	☐ Lockup ☐ Any drive position)		MT
	☐ Noise or vibration			
	□ No kickdown			AT
	☐ No pattern select			
	□ Others			TF
	(	)		PD
O/D OFF indicator lamp	Blinks for about 8 seconds.			
	□ Continuously lit	□ Not lit		Λ. V.7
Malfunction indicator lamp (MIL)	☐ Continuously lit	□ Not lit		AX
				SU
				BR

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Introduction (Cont'd)

	Diagnostic Worksheet	=NEAT0122S0102
1.	☐ Read the Fail-safe Remarks and listen to customer complaints.	AT-145
2.	□ CHECK A/T FLUID	
	<ul> <li>□ Leakage (Follow specified procedure)</li> <li>□ Fluid condition</li> <li>□ Fluid level</li> </ul>	
3.	Perform STALL TEST and LINE PRESSURE TEST.	AT-208,
	☐ Stall test — Mark possible damaged components/others.	AT-211
	□ Torque converter one-way clutch       □ Low & reverse brake         □ Reverse clutch       □ Low one-way clutch         □ Forward clutch       □ Engine         □ Overrun clutch       □ Line pressure is low         □ Forward one-way clutch       □ Clutches and brakes except high clutch and brake band are OK	
	☐ Line pressure test — Suspected parts:	
4.	□ Perform all ROAD TEST and mark required procedures.	AT-213
	4-1. Check before engine is started.	AT-214
	☐ SELF-DIAGNOSTIC PROCEDURE - Mark detected items.	
	□PNP switch, AT-238. □ A/T fluid temperature sensor, AT-244. □ Vehicle speed sensor-A/T (Revolution sensor), AT-250. □ Engine speed signal, AT-255. □ Torque converter clutch solenoid valve, AT-287. □ Line pressure solenoid valve, AT-301. □ Shift solenoid valve A, AT-306. □ Shift solenoid valve B, AT-311. □ Throttle position sensor, AT-316. □ Overrun clutch solenoid valve, AT-325. □ A/T fluid temperature sensor and TCM power source, AT-330. □ PNP, overdrive control and throttle position switches, AT-384. □ Vehicle speed sensor-MTR, AT-336. □ Control unit (RAM), control unit (ROM), AT-340. □ Control unit (EEP ROM), AT-342. □ Battery □ Others	
	4-2. Check at idle	AT-216
	<ul> <li>□ 1. O/D OFF Indicator Lamp Does Not Come On, AT-347.</li> <li>□ 2. Engine Cannot Be Started In P And N Position, AT-349.</li> <li>□ 3. In P Position, Vehicle Moves Forward Or Backward When Pushed, AT-350.</li> <li>□ 4. In N Position, Vehicle Moves, AT-351.</li> <li>□ 5. Large Shock. N → R Position, AT-353.</li> <li>□ 6. Vehicle Does Not Creep Backward In R Position, AT-355.</li> <li>□ 7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position, AT-358.</li> </ul>	

4.	4-3.	Cruise test	AT-217	
		Part-1	AT-221	GI
		□ 8. Vehicle Cannot Be Started From $D_1$ , AT-361. □ 9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$ , AT-364. □ 10. A/T Does Not Shift: $D_2 \rightarrow D_3$ , AT-367. □ 11. A/T Does Not Shift: $D_3 \rightarrow D_4$ , AT-370. □ 12. A/T Does Not Perform Lock-up, AT-373. □ 13. A/T Does Not Hold Lock-up Condition, AT-375. □ 14. Lock-up Is Not Released, AT-377. □ 15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$ ), AT-378.		MA EM
		Part-2	AT-225	LC
		□ 9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$ , AT-364. □ 10. A/T Does Not Shift: $D_2 \rightarrow D_3$ , AT-367. □ 11. A/T Does Not Shift: $D_3 \rightarrow D_4$ , AT-370. □ 16. Vehicle Does Not Start From $D_1$ , AT-380.		EG
		Part-3	AT-227	FE
		□ 17. A/T Does Not Shift: $D_4 \rightarrow D_3$ When Overdrive Control Switch ON $\rightarrow$ OFF, AT-381 $\Box$ 15. Engine Speed Does Not Return To Idle (Engine Brake In $D_3$ ), AT-378. $\Box$ 18. A/T Does Not Shift: $D_3 \rightarrow 2_2$ , When Selector Lever D $\rightarrow$ 2 Position, AT-382. $\Box$ 15. Engine Speed Does Not Return To Idle (Engine Brake In $2_2$ ), AT-378.		GL
		<ul> <li>□ 19. A/T Does Not Shift: 2<sub>2</sub>→1<sub>1</sub>, When Selector Lever 2 → 1 Position, AT-383.</li> <li>□ 20. Vehicle Does Not Decelerate By Engine Brake, AT-384.</li> <li>□ SELF-DIAGNOSTIC PROCEDURE — Mark detected items.</li> </ul>		MT
		□ PNP switch, AT-238.		AT
		<ul> <li>□ A/T fluid temperature sensor, AT-244.</li> <li>□ Vehicle speed sensor·A/T (Revolution sensor), AT-250.</li> <li>□ Engine speed signal, AT-255.</li> <li>□ Torque converter clutch solenoid valve, AT-287.</li> </ul>		TF
		<ul> <li>□ Line pressure solenoid valve, AT-301.</li> <li>□ Shift solenoid valve A, AT-306.</li> <li>□ Shift solenoid valve B, AT-311.</li> </ul>		PD
		<ul> <li>☐ Throttle position sensor, AT-316.</li> <li>☐ Overrun clutch solenoid valve, AT-325.</li> <li>☐ A/T fluid temperature sensor and TCM power source, AT-330.</li> <li>☐ PNP, overdrive control and throttle position switches, AT-384.</li> </ul>		$\mathbb{A}\mathbb{X}$
		□ Vehicle speed sensor·MTR, AT-336. □ Control unit (RAM), control unit (ROM), AT-340. □ Control unit (EEP ROM), AT-342.		SU
		☐ Battery ☐ Battery ☐ Others		BR
5.	□F	or self-diagnosis NG items, inspect each component. Repair or replace the damaged parts.	AT-176	ST
6.	□Р	Perform all ROAD TEST and re-mark required procedures.	AT-213	
7.	Ref	Perform DTC CONFIRMATION PROCEDURE for following MIL indicating items and check out NG items. er to "Emission-related Diagnostic Information", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION", 638.	EC-638	RS
		<ul> <li>□ DTC (P0731, 1103) A/T 1st gear function, AT-260.</li> <li>□ DTC (P0732, 1104) A/T 2nd gear function, AT-266.</li> <li>□ DTC (P0733, 1105) A/T 3rd gear function, AT-272.</li> <li>□ DTC (P0734, 1106) A/T 4th gear function, AT-278.</li> <li>□ DTC (P0744, 1107) A/T TCC S/V function (lock-up), AT-292.</li> </ul>		BT HA
8.	part Refe	Perform the Diagnostic Procedures for all remaining items marked NG. Repair or replace the damaged is.  er to the Symptom Chart when you perform the procedures, (The chart also shows some other possible uptoms and the component inspection orders).	AT-231 AT-191	SC EL
9.		rase DTC from TCM and ECM memories.	AT-173	5L

RE4R01A

#### Work Flow

# **Work Flow**

#### NEAT0123

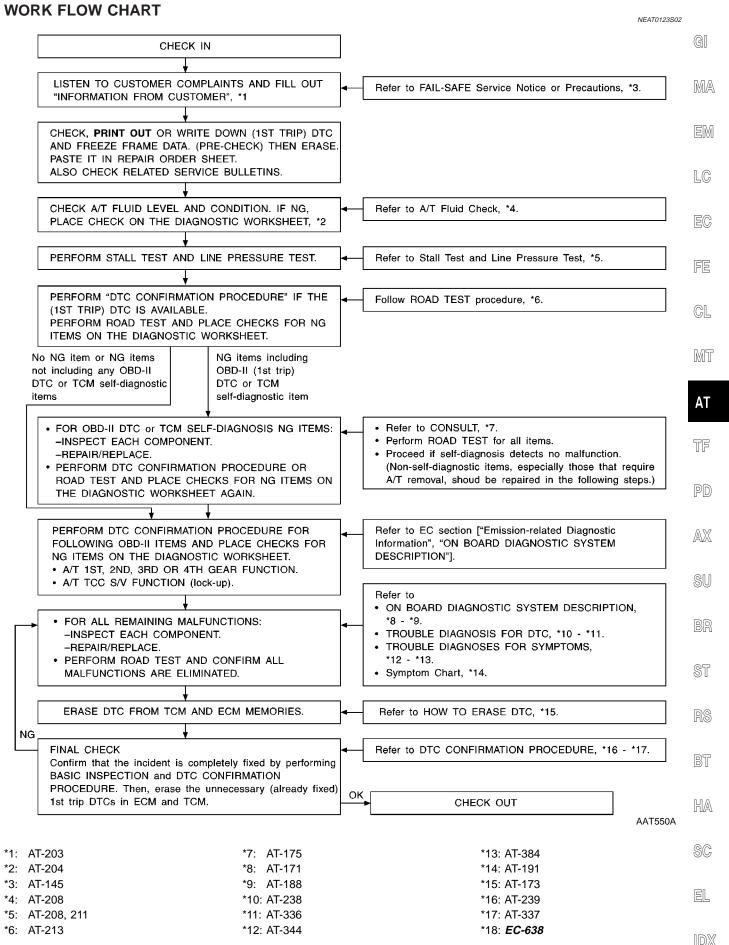
# HOW TO PERFORM TROUBLE DIAGNOSES FOR QUICK AND ACCURATE REPAIR

NEAT0123S01

A good understanding of the malfunction conditions can make troubleshooting faster and more accurate. In general, each customer feels differently about a problem. It is important to fully understand the symptoms or conditions for a customer complaint.

Make good use of the two sheets provided, "INFORMATION FROM CUSTOMER" (AT-203) and "DIAGNOSTIC WORKSHEET" (AT-204), to perform the best troubleshooting possible.







# A/T Fluid Check **FLUID LEAKAGE CHECK**

NEAT0124

NEAT0124S01

- 1. Clean area suspected of leaking. for example, mating surface of converter housing and transmission case.
- Start engine, apply foot brake, place selector lever in D position and wait a few minutes.
- Stop engine.
- 4. Check for fresh leakage.



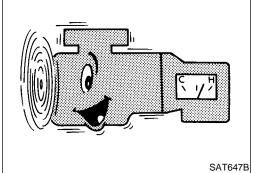
# **FLUID CONDITION CHECK**

NEAT0124S02

Fluid color	Suspected problem
Dark or black with burned odor	Wear of frictional material
Milky pink	Water contamination — Road water entering through filler tube or breather
Varnished fluid, light to dark brown and tacky	Oxidation — Over or under filling, — Overheating

#### FLUID LEVEL CHECK

BODY AND "Checking A/T Fluid", "CHASSIS Refer MAINTENANCE", MA-36.



# SAT647B

# SAT513G

# **Stall Test**

# STALL TEST PROCEDURE

NEAT0125

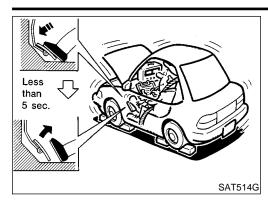
- 1. Check A/T fluid and engine oil levels. If necessary, add fluid or
- Drive vehicle for approx. 10 minutes or until engine oil and ATF reach operating temperature.

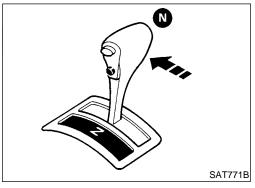
**ATF** operating temperature:

50 - 80°C (122 - 176°F)

- 3. Set parking brake and block wheels.
- 4. Install a tachometer where it can be seen by driver during test.
- It is good practice to put a mark on point of specified engine rpm on indicator.







- Start engine, apply foot brake, and place selector lever in D position.
- Accelerate to wide open throttle gradually while applying foot brake.
- Quickly note the engine stall revolution and immediately release throttle.
- During test, never hold throttle wide open for more than 5 seconds.

Stall revolution:

2,440 - 2,640 rpm

- Move selector lever to N position.
- 9. Cool off ATF.
- Run engine at idle for at least one minute.
- 10. Repeat steps 5 through 9 with selector lever in 2, 1 and R positions.

#### JUDGEMENT OF STALL TEST

The test result and possible damaged components relating to each result are shown in the illustration. In order to pinpoint the possible damaged components, follow the WORK FLOW shown in AT-206.

#### Stall revolution is too high in D or 2 position:

- Slippage occurs in 1st gear but not in 2nd and 3rd gears. ..... Low one-way clutch slippage
- Slippage occurs at the following gears: 1st through 3rd gears in D position and engine brake functions. 1st and 2nd gears in 2 position and engine brake functions with accelerator pedal released (fully closed throttle). .... Forward clutch or forward one-way clutch slippage

#### Stall revolution is too high in R position:

- Engine brake does not function in 1 position. ..... Low & reverse brake slippage
- Engine brake functions in 1 position. ..... Reverse clutch slip-

#### Stall revolution within specifications:

Vehicle does not achieve speed of more than 80 km/h (50 MPH). ..... One-way clutch seizure in torque converter housing

Be careful since automatic fluid temperature increases abnormally.

- Slippage occurs in 3rd and 4th gears in D position. .... High clutch slippage
- Slippage occurs in 2nd and 4th gear in D position. .... Brake band slippage

#### Stall revolution less than specifications:

Poor acceleration during starts. .... One-way clutch seizure in torque converter

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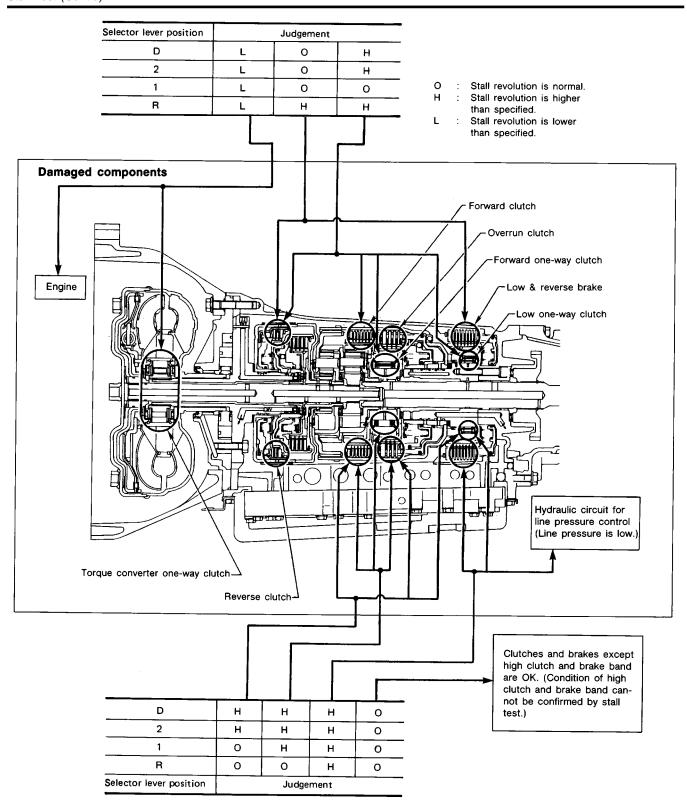
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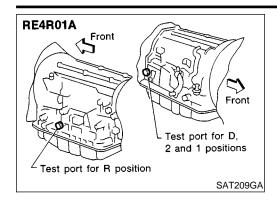
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# **Line Pressure Test** LINE PRESSURE TEST PORTS

NEAT0126

NEAT0126S01

- Location of line pressure test ports.
- Always replace line pressure plugs as they are self-sealing bolts.

MA

GI

LC

# LINE PRESSURE TEST PROCEDURE

Check A/T fluid and engine oil levels. If necessary, add fluid or

EG

2. Drive vehicle for approx. 10 minutes or until engine oil and ATF reach operating temperature.

**ATF** operating temperature:

50 - 80°C (122 - 176°F)

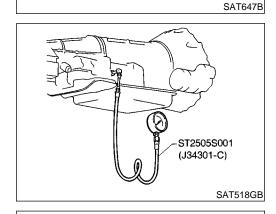
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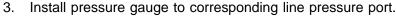
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Set parking brake and block wheels.

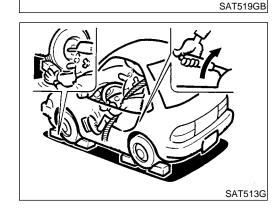
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Continue to depress brake pedal fully while line pressure test is being performed at stall speed.

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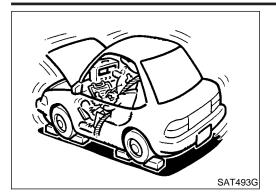
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ST2505S001 (J34301-C)

RE4R01A

Line Pressure Test (Cont'd)



- Start engine and measure line pressure at idle and stall speed.
- When measuring line pressure at stall speed, follow the stall test procedure.

Line pressure: Refer to SDS, AT-479.

# JUDGEMENT OF LINE PRESSURE TEST

	Judgement	Suspected parts	
	Line pressure is low in all positions.	<ul> <li>Oil pump wear</li> <li>Control piston damage</li> <li>Pressure regulator valve or plug sticking</li> <li>Spring for pressure regulator valve damaged</li> <li>Fluid pressure leakage between oil strainer and pressure regulator valve</li> <li>Clogged strainer</li> </ul>	
At idle	Line pressure is low in particular position.	<ul> <li>Fluid pressure leakage between manual valve and particular clutch</li> <li>For example, line pressure is:         <ul> <li>Low in R and 1 positions, but</li> <li>Normal in D and 2 positions.</li> </ul> </li> <li>Then, fluid leakage exists at or around low and reverse brake circuit.</li> <li>Refer to "CLUTCH AND BAND CHART", AT-154.</li> </ul>	
	Line pressure is high.	<ul> <li>Maladjustment of throttle position sensor</li> <li>Fluid temperature sensor damaged</li> <li>Line pressure solenoid valve sticking</li> <li>Short circuit of line pressure solenoid valve circuit</li> <li>Pressure modifier valve sticking</li> <li>Pressure regulator valve or plug sticking</li> <li>Open in dropping resistor circuit</li> </ul>	
At stall speed	Line pressure is low.	<ul> <li>Maladjustment of throttle position sensor</li> <li>Line pressure solenoid valve sticking</li> <li>Short circuit of line pressure solenoid valve circuit</li> <li>Pressure regulator valve or plug sticking</li> <li>Pressure modifier valve sticking</li> <li>Pilot valve sticking</li> </ul>	

RE4R01A Road Test

ROAD TEST PROCEDURE	
1. Check before engine is started.	]
$\Diamond$	_
2. Check at idle.	
$\bigcirc$	-
3. Cruise test.	
SAT7	- '86/



# Road Test DESCRIPTION

=NEAT0127

NEAT0127901

- The purpose of the test is to determine overall performance of A/T and analyze causes of problems.
- The road test consists of the following three parts:
- a) Check before engine is started
- b) Check at idle
- c) Cruise test

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- Before road test, familiarize yourself with all test procedures and items to check.
- Conduct tests on all items until specified symptom is found. Troubleshoot items which check out No Good after road test. Refer to "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION" and "TROUBLE DIAGNOSES FOR SYMPTOMS", AT-171 - AT-184 and AT-344 - AT-384.

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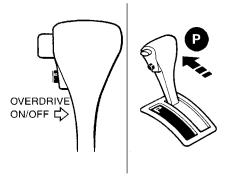
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# 1. CHECK BEFORE ENGINE IS STARTED

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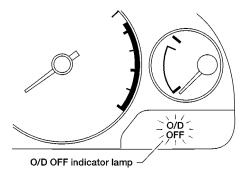
#### CHECK O/D OFF INDICATOR LAMP

- 1. Park vehicle on flat surface.
- 2. Move selector lever to P position.
- 3. Turn ignition switch to OFF position. Wait at least 5 seconds.



4. Turn ignition switch to ON position. (Do not start engine.)

5. Does O/D OFF indicator lamp come on for about 2 seconds?



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#### Yes or No

Yes ▶	GO TO 2.
No •	Go to "1. O/D OFF Indicator Lamp Does Not Come On", AT-347.

# Does O/D OFF indicator lamp flicker for about 8 seconds? O/D OFF indicator lamp flicker for about 8 seconds? O/D OFF indicator lamp AAT612A Yes or No Yes Perform self-diagnosis. Refer to TCM Self-Diagnosis Procedure (No Tools), AT-185. No GO TO 3.

RE4R01A

Road Test (Cont'd)

ı	3	CHECK NG ITEM			
ı	1. Turn ignition switch to OFF position.				
ı	2. Per	2. Perform self-diagnosis and note NG items.			
ı	Ref	Refer to TCM Self-Diagnosis Procedure (No Tools), AT-185.			
		Go to "2. Check at idle", AT-216.			

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# 2. CHECK AT IDLE

=NEAT0127S03

# 1 CHECK ENGINE START

- 1. Park vehicle on flat surface.
- 2. Turn ignition switch to OFF position.
- 3. Move selector lever to P or N position.
- 4. Turn ignition switch to start position.
- 5. Is engine started?

#### Yes or No

Yes	GO TO 2.
No •	Go to "2. Engine Cannot Be Started In P and N Position", AT-349.

#### CHECK ENGINE START

- 1. Turn ignition switch to OFF position.
- 2. Move selector lever to D, 1, 2 or R position.
- 3. Turn ignition switch to start position.
- 4. Is engine started?

2

#### Yes or No

Yes	<b>•</b>	Go to "2. Engine Cannot Be Started In P and N Position", AT-349.
No		GO TO 3.

# 3 CHECK VEHICLE MOVE

- 1. Turn ignition switch to OFF position.
- 2. Move selector lever to P position.
- 3. Release parking brake.
- 4. Push vehicle forward or backward.
- 5. Does vehicle move when it is pushed forward or backward?



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# Yes or No

Yes	<b>•</b>	Go to "3. In P Position, Vehicle Moves Forward Or Backward When Pushed", AT-350.
No	<b>▲</b>	GO TO 4.

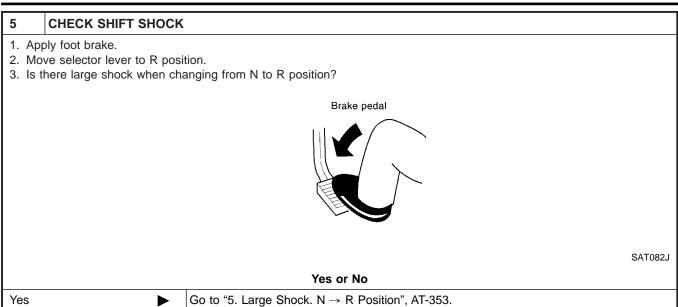
#### 4 CHECK VEHICLE MOVE

- 1. Apply parking brake.
- 2. Move selector lever to N position.
- 3. Turn ignition switch to START position and start engine.
- 4. Release parking brake.
- 5. Does vehicle move forward or backward?

#### Yes or No

	Yes	•	Go to "4. In N Position, Vehicle Moves", AT-351.
	No	•	GO TO 5.



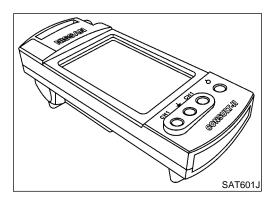


6	CHECK VEHICLE REVE	ERSE MOVEMENT
	ease foot brake for severa es vehicle creep backward	I seconds. when foot brake is released? Yes or No
Yes	<b>&gt;</b>	GO TO 7.
No	<b>•</b>	Go to "6. Vehicle Does Not Creep Backward In R Position", AT-355.

GO TO 6.

No

7 CHECK	VEHICLE FOR	WARD MOVEMENT	
		nd 1 position and check if vehicle creeps forward.  n all three positions?  Yes or No	A
Yes	<b>•</b>	Go to "3. Cruise test", AT-217.	
No	<b>•</b>	Go to "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position", AT-358.	



### 3. CRUISE TEST

Check all items listed in Parts 1 through 3.

### (II) With CONSULT-II

Using CONSULT-II, conduct a cruise test and record the result.

Print the result and ensure that shifts and lock-ups take place as per "Shift Schedule".

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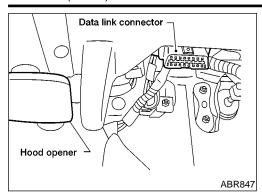
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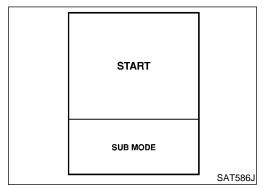
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#### **CONSULT-II Setting Procedure**

NEAT0127S0402

- 1. Turn ignition switch OFF.
- Connect "CONSULT-II" to Data link connector.
   The Data Link Connector is located in instrument lower panel on driver side.



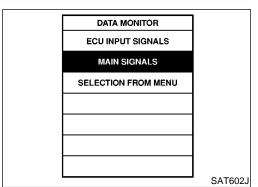
- 3. Turn ignition switch ON.
- 4. Touch "START".

DIAGNOSIS SYSTEM SELECTION	
A/T	
ENGINE	
	SAT580J

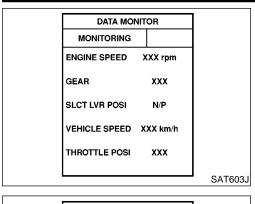
5. Touch "A/T".

DIAGNOSIS MODE SELECTION	
WORK SUPPORT	
SELF DIAGNOSIS	
DATA MONITOR	
DTC WORK SUPPORT	
TCM PART NUMBER	
	SAT587J

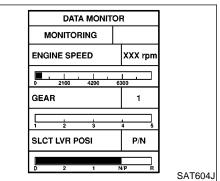
6. Touch "DATA MONITOR".

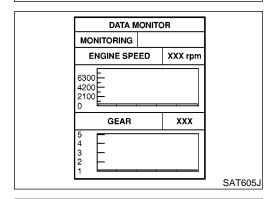


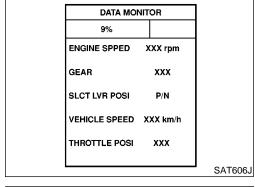
- 7. Touch "Main Parameter List" to set recording condition.
- 8. See "Numerical Display", "Barchart Display", or "Line Graph Display".
- 9. Touch "START".

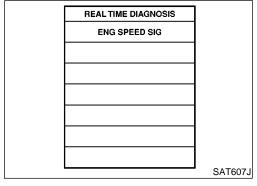


10. When performing cruise test touch "STORE DATA".









11. After finishing cruise test part 1, touch "STOP"...

12. Touch "DISPLAY DATA" ..

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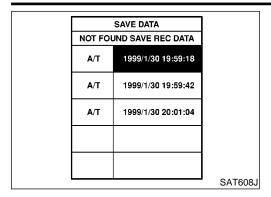
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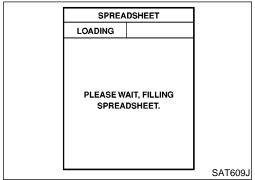
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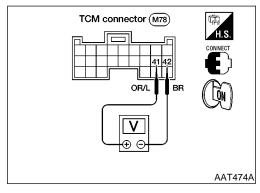


13. Touch "SAVE REC DATA".



_					
		SPREA	DSHEET		
	REPLA	Y MODE			
	NUME	RICAL	SHOW T	RIGGER	
		ENGINE	GEAR	SLCT LVR	
		rpm			
[					SAT610J

- 14. Touch "PRINT SCREEN" again.
- 15. Check the monitor data printed out.
- 16. Continue cruise test part 2 and 3.



#### **N** Without CONSULT-II

Throttle position sensor can be checked by measuring voltage across terminals 41 and 42 of TCM.

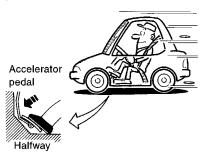
### Cruise Test — Part 1 =NEAT0127S0404 CHECK STARTING GEAR (D1) POSITION GI 1. Drive vehicle for approx. 10 minutes to warm engine oil and ATF up to operating temperature. **ATF** operating temperature: 50 - 80°C (122 - 176°F) MA 2. Park vehicle on flat surface. 3. Set overdrive control switch to ON position. 4. Move selector lever to P position. EM LC OVERDRIVE ON/OFF FE

5. Start engine.

6. Move selector lever to D position.



7. Accelerate vehicle by constantly depressing accelerator pedal halfway.



8. Does vehicle start from D<sub>1</sub>?

(a) Read gear position.

Yes	or	Nο

Yes	GO TO 2.
No <b>•</b>	Go to "8. Vehicle Cannot Be Started From D <sub>1</sub> ", AT-361.

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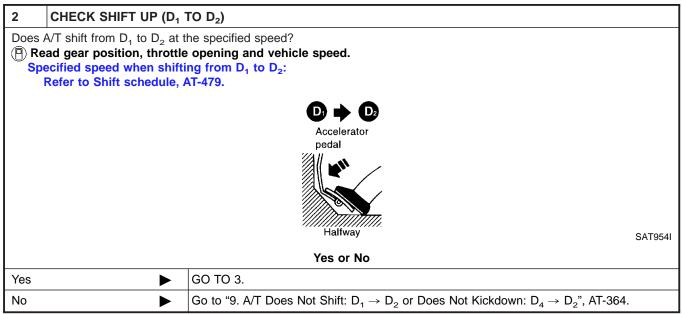
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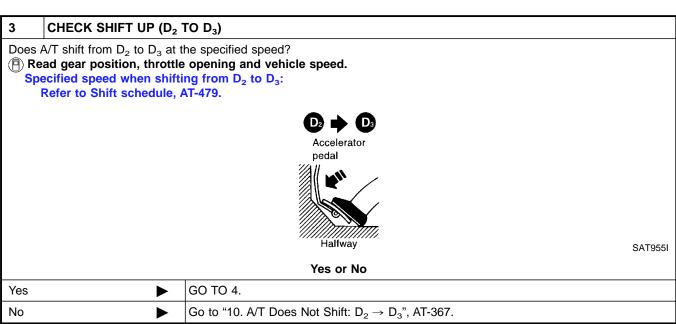
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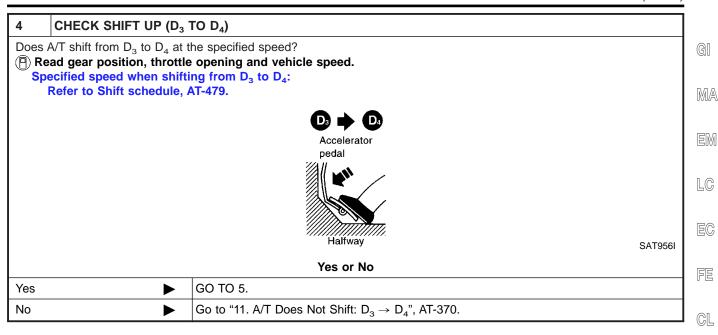
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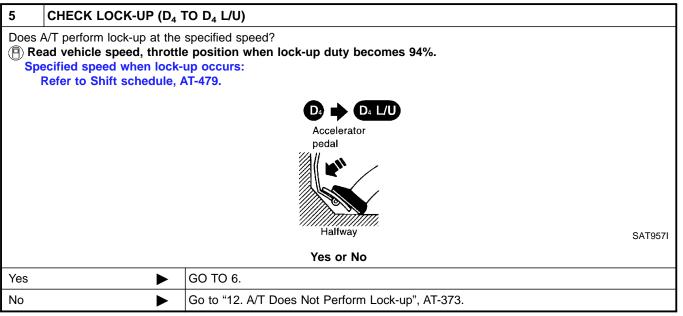
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6	CHECK HOLD LOCK-U	P	
Does /	A/T hold lock-up condition	for more than 30 seconds?	
		Yes or No	
Yes	<b>&gt;</b>	GO TO 7.	
No	<b>&gt;</b>	Go to "13. A/T Does Not Hold Lock-up Condition", AT-375.	

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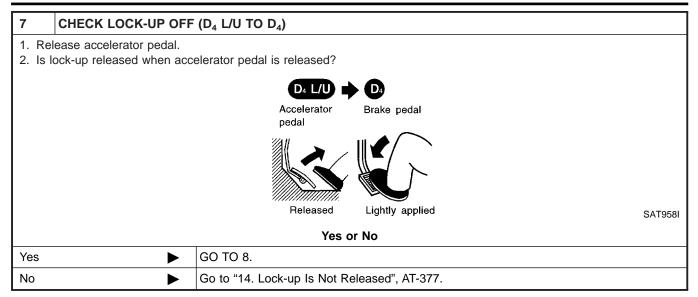
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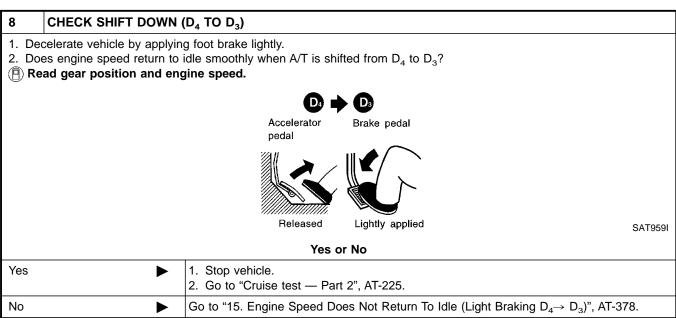
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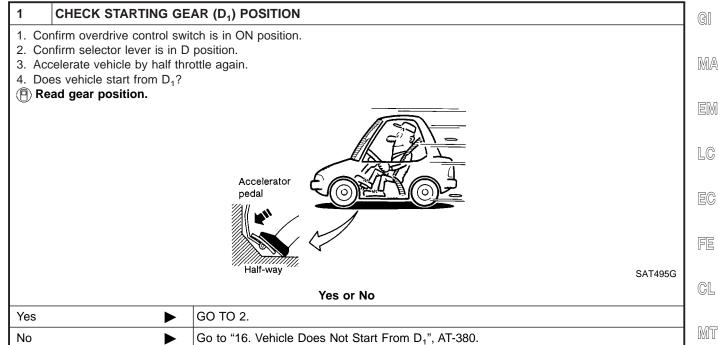


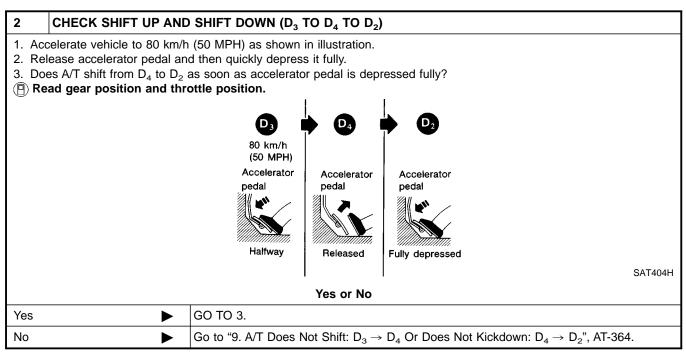




#### Cruise Test — Part 2

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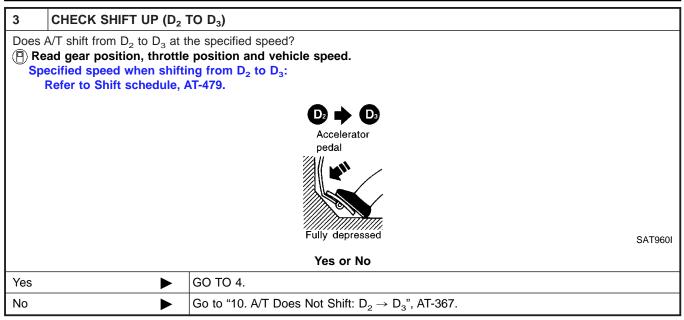
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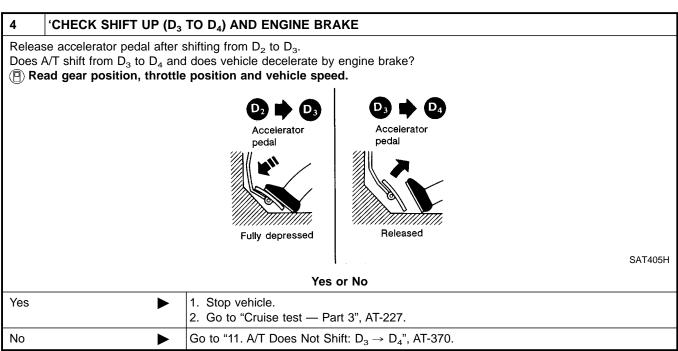
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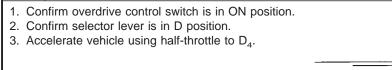
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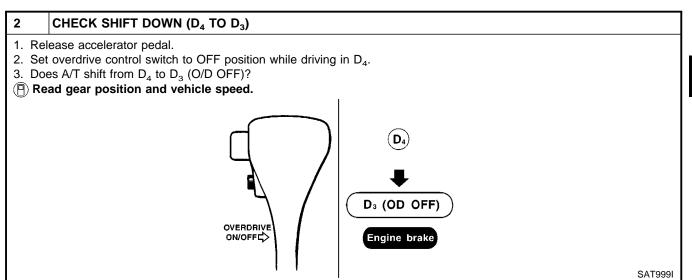


VEHICLE SPEED D4 POSITION



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■ GO TO 2.



Yes or No

Yes	GO TO 3.
No	Go to "17. A/T Does Not Shift: $D_4 \rightarrow D_3$ , When Overdrive Control Switch ON $\rightarrow$ OFF, AT-381.

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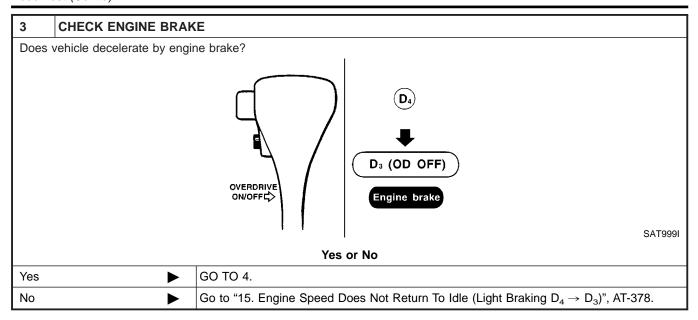
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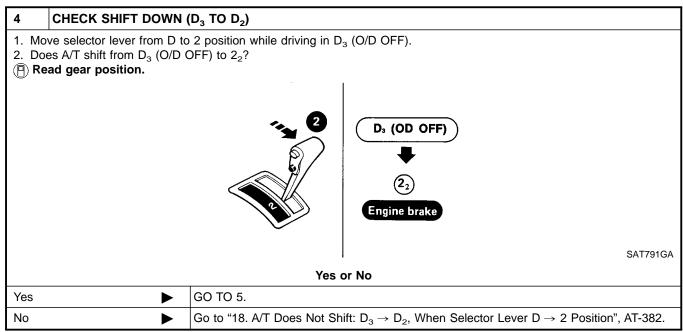
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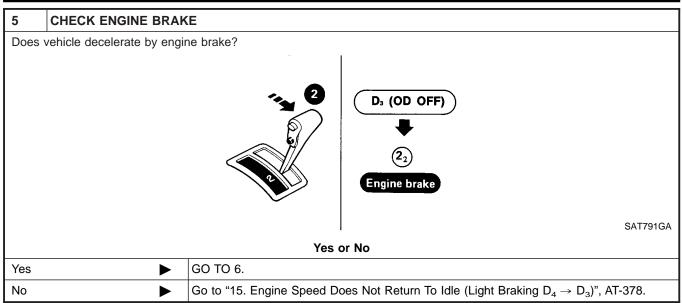
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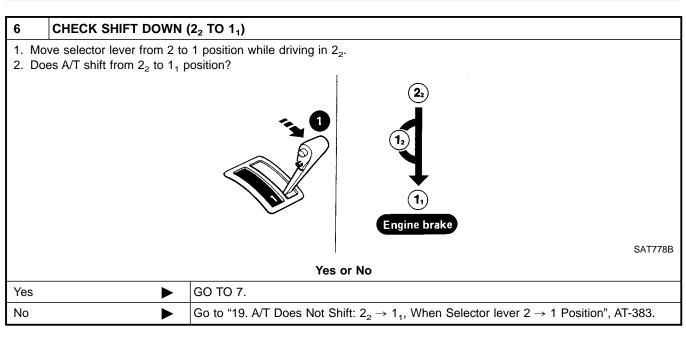
BT

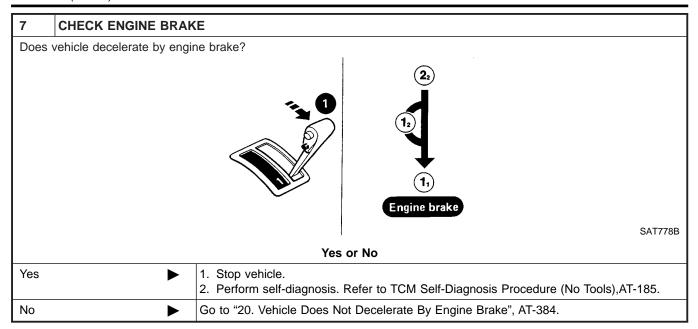
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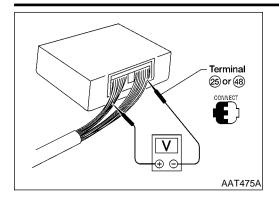






# TROUBLE DIAGNOSIS — GENERAL DESCRIPTION

TCM Terminals and Reference Value



# **TCM Terminals and Reference Value PREPARATION**

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Measure voltage between each terminal and terminal 25 or 48 by following "TCM INSPECTION TABLE".

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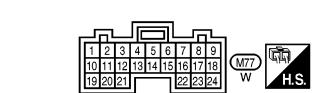
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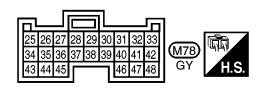
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# TCM HARNESS CONNECTOR TERMINAL LAYOUT





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### **TCM INSPECTION TABLE** (Data are reference values.)

NEAT0129S03

				<u> </u>		
Terminal No.	Wire color	Item	С	Condition	Judgement standard	T
1	GY/R	Line pressure sole-		When releasing accelerator pedal after warming up engine.	1.5 - 2.5V	P
,	G1/K	noid valve	0-	When depressing accelerator pedal fully after warming up engine.	0.5V or less	_
2	BR/Y	Line pressure sole- noid valve	(Con)	When releasing accelerator pedal after warming up engine.	5 - 14V	- S
2	DK/ I	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	0.5V or less	- - B
		Torque converter		When A/T performs lock-up.	Battery voltage	- 6
3	G/OR	clutch solenoid valve		When A/T does not perform lock-up.	1V or less	- §
5*1	PU/W	DT1		_	_	
6*1	P/B	DT2	_	_	_	- R
7*1	G/R	DT3		_	_	_ 
			CON	When turning ignition switch to ON.	Battery voltage	- 0
10	W/R	Power source	or <b>C</b>	When turning ignition switch to OFF.	1V or less	- H S

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TCM Terminals and Reference Value (Cont'd)

Terminal No.	Wire color	Item	C	Condition	Judgement standard	
11	L/W	Shift solenoid		When shift solenoid valve A operates (When driving in $D_1$ or $D_4$ ).	Battery voltage	
11	L/VV	valve A		When shift solenoid valve A does not operate (When driving in D <sub>2</sub> or D <sub>3</sub> ).	1V or less	
12	L/Y	Shift solenoid		When shift solenoid valve B operates (When driving in $D_1$ or $D_2$ ).	Battery voltage	
12	L/1	valve B		When shift solenoid valve B does not operate (When driving in D <sub>3</sub> or D <sub>4</sub> ).	1V or less	
13	Y	O/D OFF indicator	Con	When setting overdrive control switch in OFF position.	1V or less	
13	1	lamp		When setting overdrive control switch in ON position.	Battery voltage	
15*1	Y/G	OBD-II	_	_	_	
16	BR/W	Closed throttle position switch (in		When releasing accelerator pedal after warming up engine. [Refer to "Preparation", "TCM SELF-DIAG-NOSTIC PROCEDURE (NO TOOLS)", AT-185]	Battery voltage	
10	BIVVV	switch)	throttle position switch)		When depressing accelerator pedal after warming up engine. [Refer to "Preparation", "TCM SELF-DIAG-NOSTIC PROCEDURE (NO TOOLS)", AT-185]	1V or less
17	OR/B	Wide open throttle position switch (in		When depressing accelerator pedal more than half-way after warming up engine.	Battery voltage	
		throttle position switch)		When releasing accelerator pedal after warming up engine.	1V or less	
		ASCD cruise sig-		When ASCD cruise is being performed ("CRUISE" light comes on).	Battery voltage	
18	B/Y	nal		When ASCD cruise is not being performed, ("CRUISE" light does not comes on).	1V or less	
			Con	When turning ignition switch to ON	Battery voltage	
19	W/R	Power source	or <b>G</b>	When turning ignition switch to OFF	1V or less	
20	L/B	Overrun clutch		When overrun clutch solenoid valve operates.	Battery voltage	
20	L/B	solenoid valve		When overrun clutch shift solenoid valve does not operates.	1V or less	

# TROUBLE DIAGNOSIS — GENERAL DESCRIPTION

RE4R01A

TCM Terminals and Reference Value (Cont'd)

Terminal No.	Wire color	Item	C	Condition	Judgement standard
22	R	Overdrive control	CON	When setting overdrive control switch in OFF position	1V or less
22	K	switch		When setting overdrive control switch in ON position	Battery voltage
		A00D 0/D		When ASCD permits O/D.	5 - 8V
24	GY	ASCD O/D cut signal		When ASCD requires O/D to be OFF.	1V or less
25	B/Y	Ground	_	_	0V
26	C/P	PNP switch 1 posi-		When setting selector lever to 1 position.	Battery voltage
26	G/B	tion	(Con)	When setting selector lever to other position.	1V or less
0.7	G/W	PNP switch 2 posi-		When setting selector lever to 2 position.	Battery voltage
27	G/VV	tion		When setting selector lever to other position.	1V or less
28	R/Y	Power source (Memory back-up)	Con	When turning ignition switch to ON.	Battery voltage
			or <b>(FF</b> )	When turning ignition switch to OFF.	Battery voltage
29	B/R	Revolution sensor (Measure in AC		When vehicle cruises at 30 km/h (19 MPH).	1V or more Voltage rises gradually in response to
		range)	FORTAGE	When vehicle parks.	vehicle speed.
		DATA LINK CON-		When vehicle parks.	OV
30*2	Y/R	NECTOR data in	_	_	_
31*2	GY/L	DATA LINK CON- NECTOR data out		_	
32	B/W	Throttle position sensor (Power source)		_	4.5 - 5.5V

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# TROUBLE DIAGNOSIS — GENERAL DESCRIPTION

RE4R01A

TCM Terminals and Reference Value (Cont'd)

Terminal No.	Wire color	Item	C	Condition	Judgement standard	
34	L	PNP switch D		When setting selector lever to D position.	Battery voltage	
34		position		When setting selector lever to other position.	1V or less	
25	Y/R	PNP switch R		When setting selector lever to R position.	Battery voltage	
35	1/K	position		When setting selector lever to other position.	1V or less	
36	Р	PNP switch P or N		When setting selector lever to P or N position.	Battery voltage	
	F	position	V	When setting selector lever to other position.	1V or less	
39	P/L	Engine speed sig- nal		When engine runs at idle speed.	0.5 - 2.5V	
40	G/B	Vehicle speed sensor		When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1m (3 ft) or more.	Voltage varies between less than 1V and more than 4.5V	
41	OR/L	Throttle position sensor		When depressing accelerator pedal slowly after warming up engine (Voltage rises gradually in response to throttle position).	Fully-closed throttle: Approxi- mately 0.5V Fully-open throttle: Approxi- mately 4V	
42	BR	Throttle position sensor (Ground)		_	_	
47	R/B	47 R/B A/T fluid temperature sensor	A/T fluid tempera-	(CON)	When ATF temperature is 20°C (68°F).	Approximately 1.5V
4/				When ATF temperature is 80°C (176°F).	Approximately 0.5V	
48	B/Y	Ground	_	_	0V	

<sup>\*1:</sup> These terminals are connected to the ECM.

<sup>\*2:</sup> These terminals are connected to the Data link connector for CONSULT-II.

Wiring Diagram — AT — MAIN



NEAT0130

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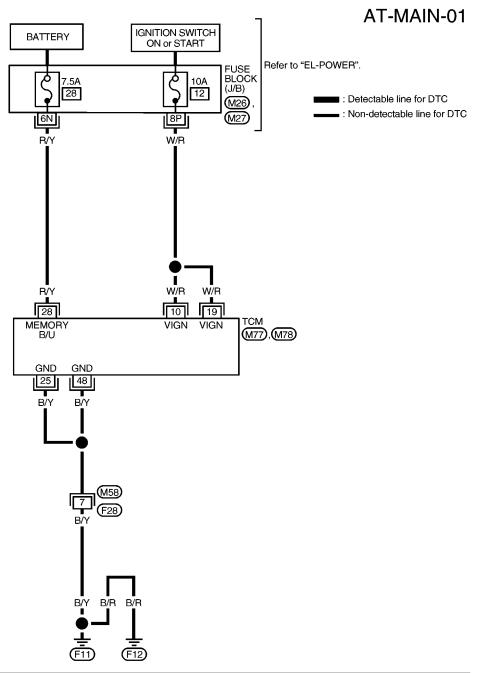
RS

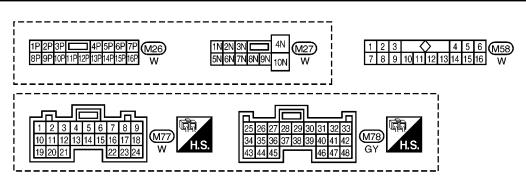
BT

HA

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AAT581A

#### TROUBLE DIAGNOSIS FOR POWER SUPPLY

RE4R01A

Battery voltage

Battery voltage

0V

0V

Wiring Diagram — AT — MAIN (Cont'd)

Wire color

W/R

W/R

B/Y

R/Y

B/Y

Terminal

No.

10

19

25

28

48

#### TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Item

Power source

Power source

Power source

(Memory back-

Ground

up)

Ground

s.	TOW TERMINAL	S AND REFERENCE VALUE	NEAT0130S01
	(	Condition	Judgement standard
	(Con)	When turning ignition switch to ON	Battery voltage
	or	When turning ignition switch to OFF	1V or less
		Same as No. 10	
		When turning ignition switch to ON	0V
	<b>@</b>	When turning ignition switch to OFF	0V

When turning ignition switch to OFF

When turning ignition switch to ON

When turning ignition switch to ON

When turning ignition switch to OFF

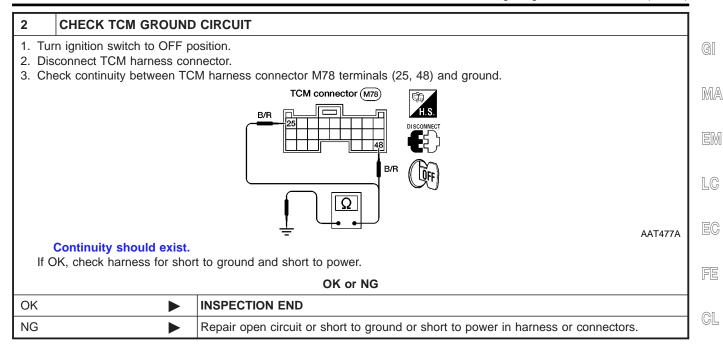
1	CHECK TCM POWER S	SOURCE	
1. Tu	urn ignition switch to ON pos	sition.	
(D	o not start engine.)		
2. Cł	heck voltage between TCM	harness connectors M77, M78 terminals (10, 19, 28) and ground.	
		TCM connector M77  TCM connector M78  H.S.  CONNECT  TOM	
	<u> </u>		
	AAT476A		
2 Т.	Voltage: Battery voltage	polition	
	3. Turn ignition switch to OFF position.		
4. Cr	<ol> <li>Check voltage between TCM harness connector M78 terminal 28 and ground.</li> <li>Voltage: Battery voltage</li> </ol>		
		OK or NG	
OK	<b>•</b>	GO TO 2.	
NG	<b>&gt;</b>	Check the following items:  Harness for open or short between fuse block J/B harness connectors M26, M27 and TCM harness connectors M77, M78  Ignition switch and fuse	

Refer to "POWER SUPPLY ROUTING", EL-8.

#### TROUBLE DIAGNOSIS FOR POWER SUPPLY

RE4R01A

Wiring Diagram — AT — MAIN (Cont'd)



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RS

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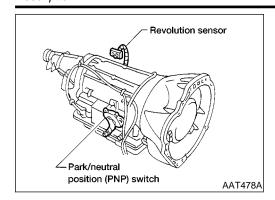
HA

SC

EL

RE4R01A

Description



# **Description**

- The PNP switch assembly includes a transmission range switch.
- The transmission range switch detects the selector position and sends a signal to the TCM.

#### TCM TERMINALS AND REFERENCE VALUE

NEAT0131S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition	Judgement standard
26	G/B	PNP switch 1 position	When setting selector lever to 1 p tion.	Battery voltage
			When setting selector lever to other positions.	1V or less
27	G/W	PNP switch 2 position	When setting selector lever to 2 position.	Battery voltage
			When setting selector lever to other positions.	1V or less
34	L	L PNP switch D position	When setting selector lever to D position.	Battery voltage
			When setting selector lever to other positions.	1V or less
35	Y	Y PNP switch R position	When setting selector lever to R position.	Battery voltage
			When setting selector lever to other positions.	1V or less
36	Р	PNP switch P or	When setting selector lever to P or N position.	Battery voltage
		N position	When setting selector lever to other positions.	1V or less

#### ON BOARD DIAGNOSIS LOGIC

NEAT0131S02

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(f): PNP SW/CIRC	TCM does not receive the correct voltage	Harness or connectors     (The PNP switch circuit is open or	
	signal from the switch based on the gear position.	shorted) • PNP switch	

RE4R01A

Description (Cont'd)

DIAGNOSIS SYSTEM SELECTION	
A/T	
ENGINE	
	SAT580J

DIAGNOSIS MODE SELECTION	
WORK SUPPORT	
SELF DIAGNOSIS	
DATA MONITOR	
FUNCTION TEST	
DTC WORK SUPPORT	
	SAT617J

# DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

**CAUTION:** 

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT-II

- 1) Turn ignition switch ON.
- 2) Select "DATA MONITOR" mode for "ENGINE" with CONSULT-
- Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: More than 1.3V Selector lever: D position (O/D ON or OFF)

® With GST

1) Follow the procedure "With CONSULT-II".

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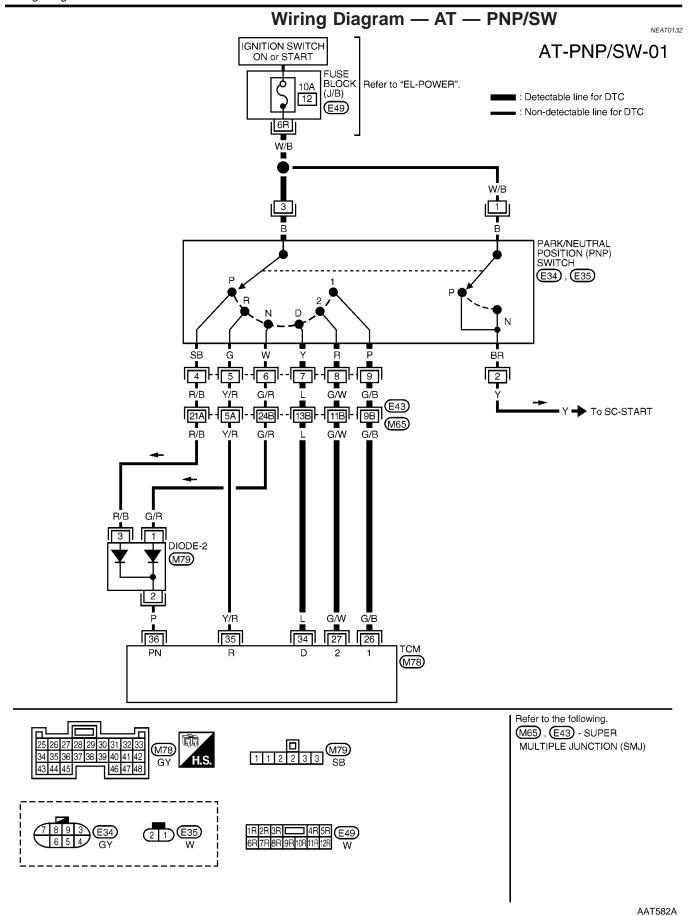
ST

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RE4R01A

Diagnostic Procedure

# **Diagnostic Procedure**

10133

### (I) With CONSULT-II

- 1. Turn ignition switch to ON position (Do not start engine).
- 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.

**CHECK PNP SWITCH CIRCUIT (With CONSULT-II)** 

3. Read out P, R, N, D, 2 and 1 position switches moving selector lever to each position. Check the signal of the selector lever position is indicated properly.

DATA MONITOR		
MONITORING		
PN POSI SW	OFF	
R POSITION SW	OFF	
D POSITION SW	OFF	
2 POSITION SW	ON	
1 POSITION SW	OFF	

SAT643J

OK	or	NG
----	----	----

OK •	GO TO 3.
NG	Check the following items:  PNP switch Refer to "Component Inspection", AT-242.  Harness for short or open between ignition switch and PNP switch (Main harness)  Harness for short or open between PNP switch and TCM (Main harness)  Diode (P, N positions)

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Diagnostic Procedure (Cont'd)

#### 2 **CHECK PNP SWITCH CIRCUIT (Without CONSULT-II)**

P, N

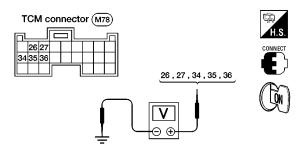
R

D

2

#### ( Without CONSULT-II

- 1. Turn ignition switch to ON position (Do not start engine).
- 2. Check voltage between TCM harness connector M78 terminals (26, 27, 34, 35, 36) and ground while moving selector lever through each position.



Terminals Lever position 36 35 27 26 В 0 0 0 0 0 В 0 0 0 0 В 0 0 0 0 0 В 0

0

В

AAT480A

AAT479A

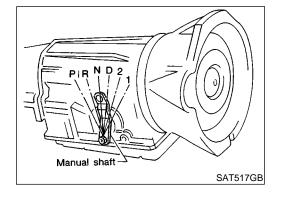
#### Does battery voltage exist (B) or non-existent (0)?

0

0

Yes	GO TO 3.
No <b>•</b>	<ul> <li>Check the following items:</li> <li>PNP switch Refer to "Component Inspection", AT-242.</li> <li>Harness for short or open between ignition switch and PNP switch</li> <li>Harness for short or open between PNP switch connector E34 and TCM connector M78</li> <li>Diode (P, N positions)</li> </ul>

3	CHECK DTC		
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-239.		
	OK or NG		
OK	<b>&gt;</b>	INSPECTION END	
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	



# **Component Inspection PNP SWITCH**

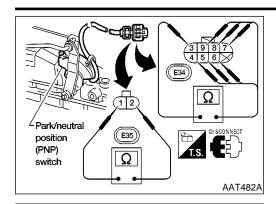
NEAT0134

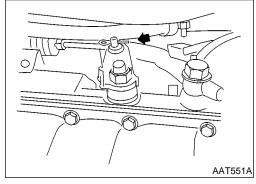
Check continuity between terminals 1 and 2 and between terminals 3 and (4, 5, 6, 7, 8, 9) while moving manual shaft through each position.

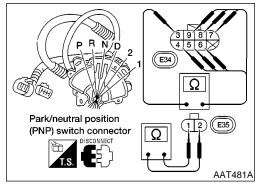
Lever position	Р	R	N	D	2	1
Terminal No.	1 - 2	3 - 5	1 - 2	3 - 7	3 - 8 3	3 - 9
Terminar No.	3 - 4	3-5	3 - 6	3-7	3-0	3-9

RE4R01A

Component Inspection (Cont'd)







- 2. If NG, check again with manual control linkage disconnected from manual shaft of A/T assembly. Refer to step 1.
- 3. If OK on step 2, adjust manual control linkage. Refer to AT-401.

- If NG on step 2, remove PNP switch from A/T and check continuity of PNP switch terminals. Refer to step 1.
- 5. If OK on step 4, adjust PNP switch. Refer to AT-400.
- 6. If NG on step 4, replace PNP switch.

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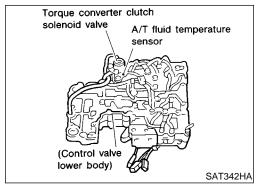
HA

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# DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT

Description



# 2.5 2.0 1.5 1.0 0.5 -40 -20 0 20 40 60 80 100 120 140 160 (-40) (-4) (32)(68)(104)(140)(176)(212)(248)(284)(320)

# **Description**

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.

#### CONSULT-II REFERENCE VALUE IN DATA MONITOR **MODE**

Remarks: Specification data are reference values.

Remarks: Specification data are reference values.

NEAT0135S01

Monitor item	Condition	Specification
A/T fluid temperature sensor	Cold [20°C (68°F)] ↓ Hot [80°C (176°F)]	Approximately 1.5V ↓ Approximately 0.5V

#### TCM TERMINALS AND REFERENCE VALUE

NEAT0135S02

Terminal No.	Wire color	Item	Condition		Judgement standard
42	BR	Throttle position sensor (Ground)	(Con)	_	_
47	R/B	A/T fluid tem-		When ATF temperature is 20°C (68°F).	Approximately 1.5V
47	K/B	perature sensor	/ M	When ATF temperature is 80°C (176°F).	Approximately 0.5V

#### ON BOARD DIAGNOSIS LOGIC

NEAT0135S03

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(E): ATF TEMP SEN/CIRC	TCM receives an excessively low or high	Harness or connectors     (The sensor circuit is open or shorted)	
	voltage from the sensor.	A/T fluid temperature sensor	

#### DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT

RE4R01A

Description (Cont'd)

DIAGNOSIS SYSTEM SELECTION	
A/T	
ENGINE	
L	SAT580J

DIAGNOSIS MODE SELECTION	
WORK SUPPORT	
SELF DIAGNOSIS	
DATA MONITOR	
FUNCTION TEST	
DTC WORK SUPPORT	
	SAT617J

# DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

**CAUTION:** 

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### (P) With CONSULT-II

- Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Start engine and maintain the following conditions for at least 10 minutes (Total: It is not necessary to maintain continuously).

CMPS-RPM (REF): 450 rpm or more

VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON)

With GST

1) Follow the procedure "With CONSULT-II".

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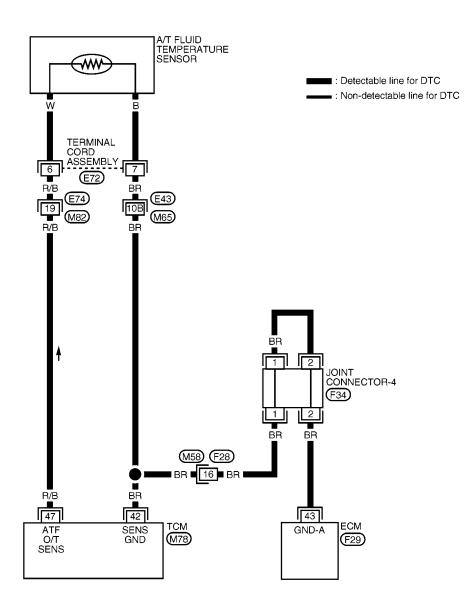
SC

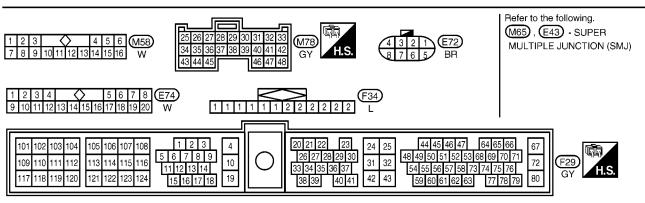
EL

# Wiring Diagram — AT — FTS

NEAT0136

AT-FTS-01





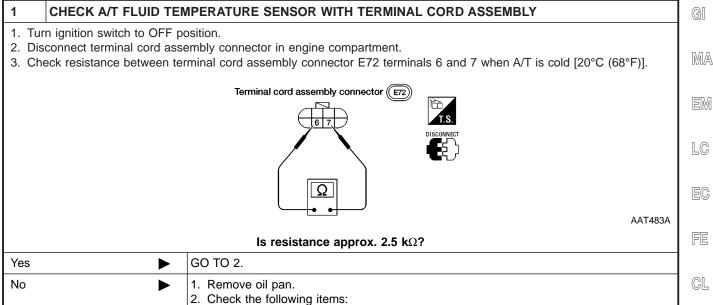
AAT583A

# DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT RE4R01A

Diagnostic Procedure

# **Diagnostic Procedure**

NEAT0137



• A/T fluid temperature sensor

Refer to "Component Inspection", AT-249.

• Harness of terminal cord assembly for short or open

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# DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT RE4R01A

Diagnostic Procedure (Cont'd)

#### CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR

#### (P) With CONSULT-II

1. Start engine.

2

- 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "FLUID TEMP SE".

#### Voltage:

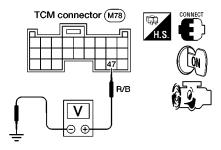
Cold [20°C (68°F)]  $\rightarrow$  Hot [80°C (176°F)]: Approximately 1.5V  $\rightarrow$  0.5V

DATA MONITOR		
MONITORING		
VHCL/S SE-A/T	XXX km/h	
VHCL/S SE-MTR	XXX km/h	
THRTL POS SEN	xxx v	
FLUID TEMP SE	xxx v	
BATTERY VOLT	xxx v	

SAT614J

#### (R) Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between TCM harness connector M78 terminal 47 and ground while warming up A/T.



AAT484A

#### Voltage:

Cold [20°C (68°F)]  $\rightarrow$  Hot [80°C (176°F)]: Approximately 1.5V  $\rightarrow$  0.5V

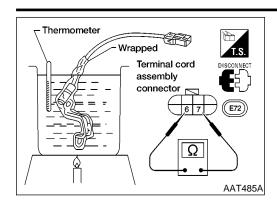
OK or NG

OK •	•	GO TO 3.
NG	<b>&gt;</b>	Check the following item:
		<ul> <li>Harness for short or open between TCM and terminal cord assembly (Main harness)</li> </ul>

3	CHECK DTC		
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-245.		
	OK or NG		
OK	<b>•</b>	INSPECTION END	
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	

# DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT

Component Inspection



# Component Inspection A/T FLUID TEMPERATURE SENSOR

NEAT0138



- For removal, refer to AT-399.
- Check resistance between A/T fluid temperature sensor terminals 6 and 7 while changing temperature as shown at left.

MA

Temperature °C (°F)	Resistance
20 (68)	Approximately 2.5 kΩ
80 (176)	Approximately 0.3 kΩ

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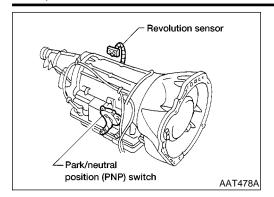
SC

EL

# DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR)

RE4R01A

#### Description



# **Description**

The revolution sensor detects the revolution of the output shaft parking pawl lock gear and emits a pulse signal. The pulse signal is sent to the TCM which converts it into vehicle speed.

#### TCM TERMINALS AND REFERENCE VALUE

NEAT0139S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	С	Judgement standard	
29	B/R	Revolution sen- sor (Measure in AC range)		When vehicle cruises at 30 km/h (19 MPH).	1V or more Voltage rises gradually in response to vehicle speed.
				When vehicle parks.	0V
42	BR	Throttle position sensor (Ground)		_	_

#### ON BOARD DIAGNOSIS LOGIC

NEAT0139S02

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
(E): VEH SPD SEN/CIR AT (SE): P0720	TCM does not receive the proper voltage signal from the sensor.	<ul> <li>Harness or connectors (The sensor circuit is open or shorted)</li> <li>Revolution sensor</li> </ul>

# DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR)

RE4R01A

Description (Cont'd)

DIAGNOSIS SYSTEM SELECTION
A/T
ENGINE
SAT580J

DIAGNOSIS MODE SELECTION	
WORK SUPPORT	
SELF DIAGNOSIS	
DATA MONITOR	
DTC WORK SUPPORT	
TCM PART NUMBER	
	SAT587J

DIAGNOSIS SYSTEM SELECTION	
A/T	
ENGINE	
	SAT580J

DIAGNOSIS M	ODE SELECTION
WORK	SUPPORT
SELF D	NAGNOSIS
DATA I	MONITOR
FUNCT	TION TEST
DTC WOR	RK SUPPORT
	SAT617J

# DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

**CAUTION:** 

NEAT0139S03

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- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(II) With CONSULT-II

- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Drive vehicle and check for an increase of "VHCL/S SE-A/T" value in response to "VHCL/S SE-MTR" value increase.
   If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-339.

If the check result is OK, go to following step.

- Select "DATA MONITOR" mode for "ENGINE" with CONSULT- MT II.
- 4) Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 30 km/h (19 MPH) or more THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON)

Driving condition: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-253.

If the check result is OK, go to following step.

5) Maintain the following conditions for at least 5 consecutive seconds.

CMPS-RPM (REF): 3,500 rpm or more THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON)

Driving condition: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

**With GST** 

1) Follow the procedure "With CONSULT-II".

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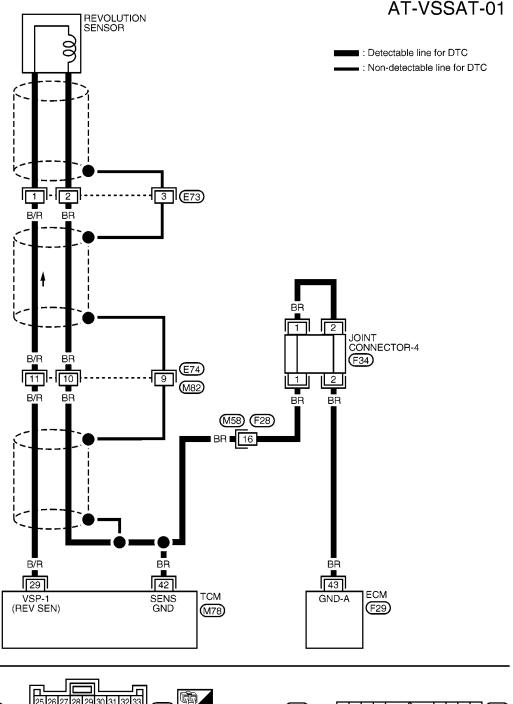
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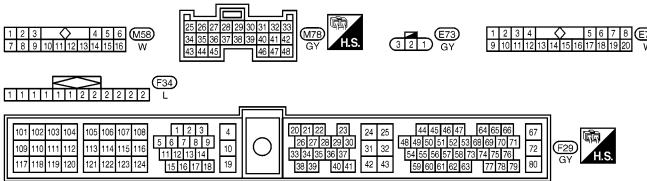
Wiring Diagram — AT — VSSA/T

RE4R01A

# Wiring Diagram — AT — VSSA/T

NEAT0140





AAT584A

# DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR)

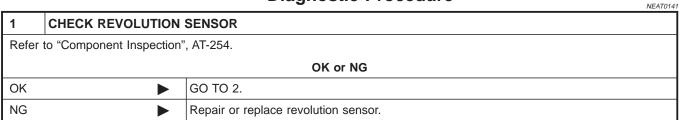
RE4R01A

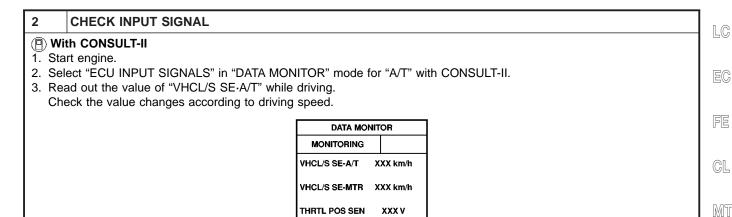
Diagnostic Procedure

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## **Diagnostic Procedure**





XXX V

XXX V

FLUID TEMP SE

BATTERY VOLT

SAT614J

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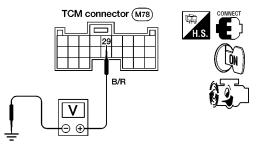
SC

EL

#### ( Without CONSULT-II

1. Start engine.

2. Check voltage between TCM harness connector M78 terminal 29 and ground while driving. (Measure with AC range)



AAT486A

#### Voltage:

At 0 km/h (0 MPH):

**0V** 

At 30 km/h (19 MPH):

1V or more

(Voltage rises gradually in response to vehicle speed.)

$\circ$	V	0"	NG	
	n		147.	

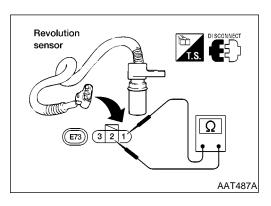
OK •	GO TO 3.
	<ul> <li>Check the following items:</li> <li>Harness for short or open between TCM and revolution sensor (Main harness)</li> <li>Harness for short or open between revolution sensor harness connector E73 and ECM</li> </ul>
	harness connector M78  • Ground circuit for ECM  Refer to "TROUBLE DIAGNOSIS FOR POWER SUPPLY", <i>EL-8</i> .

# DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR)

RE4R01A

Diagnostic Procedure (Cont'd)

3	CHECK DTC	
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-251.		
OK or NG		
OK	<b>•</b>	INSPECTION END
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>



# Component Inspection REVOLUTION SENSOR

NEAT0142

NEAT0142S01

- For removal, refer to AT-399.
- Check resistance between terminals 1 and 2.

Terminal No.		Resistance
1	2	500 - 650Ω

## **DTC P0725 ENGINE SPEED SIGNAL**



## Description

The engine speed signal is sent from the ECM to the TCM.



## TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No. Wire color Item Condition Judgement standard  BM  September 1					D D D		
39 P/L Engine speed When engine runs at idle speed. 0.5 - 2.5V		Wire color	e color Item	С	ondition		
	39	P/L			When engine runs at idle speed.	0.5 - 2.5V	

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#### ON BOARD DIAGNOSIS LOGIC

NEAT0143S02

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(B): ENGINE SPEED SIG	TCM does not receive the proper voltage signal from ECM.	Harness or connectors     (The sensor circuit is open or shorted)	
		(	



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# DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

#### NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### (I) With CONSULT-II

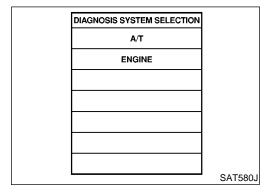
- Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Start engine and maintain the following conditions for at least 10 consecutive seconds.

VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON)

#### **With GST**

1) Follow the procedure "With CONSULT-II".



DIAGNOSIS MODE SELECTION	
WORK SUPPORT	
SELF DIAGNOSIS	
DATA MONITOR	
FUNCTION TEST	
DTC WORK SUPPORT	
	SAT617J

TACHO 3 P/L

> ENG REV

(M78)

Wiring Diagram — AT — ENGSS

## Wiring Diagram — AT — ENGSS

ECM F29 NEAT0144

## AT-ENGSS-01

■ : Detectable line for DTC

MA

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■: Non-detectable line for DTC

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## **Diagnostic Procedure**

		NEATO:	
1	CHECK DTC WITH ECM		
Perfo	Perform diagnostic test mode II (self-diagnostic results) for engine control. Check ignition signal circuit condition.		
	OK or NG		
OK	<b>•</b>	GO TO 2.	
NG	<b>•</b>	Check ignition signal circuit for engine control. Refer to "DTC P1320 IGNITION SIGNAL", <i>EC-1045</i> .	

#### 2 CHECK INPUT SIGNAL

#### (P) With CONSULT-II

- 1. Start engine.
- 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "ENGINE SPEED".

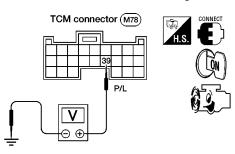
  Check engine speed changes according to throttle position.

DATA MONITOR		
MONITORING		
ENGINE SPEED	XXX rpm	
TURBINE REV	XXX rpm	
OVERDRIVE SW	ON	
PN POSI SW	OFF	
R POSITION SW	OFF	

SAT645J

#### Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between TCM harness connector M78 terminal 39 and ground.



AAT488A

#### Does battery voltage (idle speed) 0.5 - 2.5V?

Yes ▶	GO TO 3.
	Check the following items:  • Harness for short or open between TCM connector M78 and ECM connector F29  • Resistor  • Ignition coil Refer to "DTC P1320 IGNITION SIGNAL", <i>EC-1045</i> .

## **DTC P0725 ENGINE SPEED SIGNAL**

RE4R01A

Diagnostic Procedure (Cont'd)

3	CHECK DTC		]		
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-256.					
OK or NG					
OK	<b>•</b>	► INSPECTION END			
NG  1. Perform TCM input/output signal inspection. 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.					

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#### **Description**

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into first gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

#### TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NEAT0146S01

Terminal No.	Wire color	Item	Condition		Judgement standard
44	L/W	Shift solenoid valve A		When shift solenoid valve A operates. (When driving in $D_1$ or $D_4$ )	Battery voltage
11	L/VV			When shift solenoid valve A does not operate. (When driving in D <sub>2</sub> or D <sub>3</sub> )	1V or less
40	L/Y Shift solenoid valve B	Shift solenoid		When shift solenoid valve B operates. (When driving in D <sub>1</sub> or D <sub>2</sub> )	Battery voltage
12		1/Y   1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	When shift solenoid valve B does not operate. (When driving in D <sub>3</sub> or D <sub>4</sub> )	1V or less	

#### ON BOARD DIAGNOSIS LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio =  $A \times C/B$ 

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is higher than the position (1st) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunc-

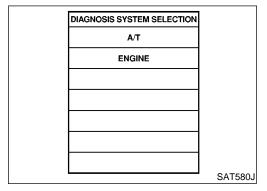
This malfunction will be caused when either shift solenoid valve A is stuck open or shift solenoid valve B is stuck open.

Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve A stuck open	2*	2	3	3
In case of gear position with shift solenoid valve B stuck open	4*	3	3	4

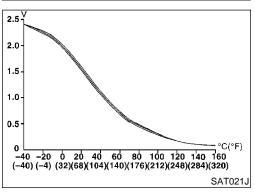
<sup>\*:</sup> P0731 is detected.

Description (Cont'd)

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(E): A/T 1ST GR FNCTN	A/T cannot be shifted to the 1st gear posi-	<ul><li>Shift solenoid valve A</li><li>Shift solenoid valve B</li></ul>	 GI
	tion even if electrical circuit is good.	Each clutch     Hydraulic control circuit	M



DIAGNOSIS MODE SELECTION	
WORK SUPPORT	
SELF DIAGNOSIS	
DATA MONITOR	
DTC WORK SUPPORT	
TCM PART NUMBER	
	]
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	SAT587J



# DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

**CAUTION:** 

Always drive vehicle at a safe speed.

 Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

**TESTING CONDITIONS:** 

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT-II

 Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

Select "1ST GR FNCTN P0731" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".

 Accelerate vehicle to 17 to 23 km/h (11 to 14 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8 (at all times during step 4) Selector lever: D position (O/D ON)

Check that "GEAR" shows 2 after releasing pedal.

Depress accelerator pedal to WOT (more than 7/8 of "THROTTLE POSI") quickly from a speed of 17 to 23 km/h (11 to 14 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-264.

If "STOP VEHICLE" appears on CONSULT-II screen, go to the following step.

 Check that "GEAR" shows 1 when depressing accelerator pedal to WOT.

If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case

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Description (Cont'd)

- a 1st trip DTC other than P0731 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 6) Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 $\rightarrow$ 2 $\rightarrow$ 3 $\rightarrow$ 4
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0731 exists.	$2 \rightarrow 2 \rightarrow 3 \rightarrow 3$
Manufiction for P0731 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$

- 8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-264. Refer to shift schedule, AT-479.
- **With GST**
- 1) Follow the procedure "With CONSULT-II".

SHIFT SOL A

11

TERMINAL CORD ASSEMBLY

[2] [<u>5</u>3]

SHIFT SOLENOID VALVE B

**E92** 

SOLENOID VALVE A

Wiring Diagram — AT — 1ST

## Wiring Diagram — AT — 1ST

SHIFT SOL B

(M77)

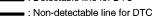
NEAT0147

## AT-1STSIG-01

: Detectable line for DTC

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\*: This connector is not shown in "HARNESS LAYOUT" of EL section.

Diagnostic Procedure

## **Diagnostic Procedure**

NFAT014

#### 1 CHECK SHIFT SOLENOID VALVE

- 1. Remove control valve assembly. Refer to AT-399.
- 2. Check shift solenoid valve operation.
- Shift solenoid valve A
- Shift solenoid valve B

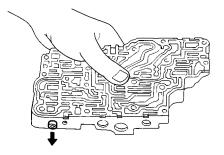
Refer to "Component Inspection", AT-265.

#### OK or NG

OK •	GO TO 2.
NG •	Repair or replace shift solenoid valve assembly.

#### 2 CHECK CONTROL VALVE

- Disassemble control valve assembly. Refer to "Control Valve Assembly", AT-424.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.



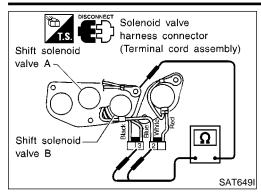
SAT367H

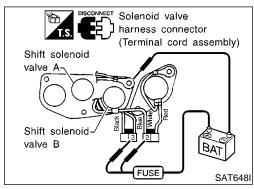
#### OK or NG

OK	<b></b>	GO TO 3.
NG	<b></b>	Repair control valve assembly.

3	3 CHECK DTC				
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-261.					
	OK or NG				
ОК	OK INSPECTION END				
NG	NG Check control valve again. Repair or replace control valve assembly.				

Component Inspection





## **Component Inspection** SHIFT SOLENOID VALVE A AND B

For removal, refer to AT-399.

=NEAT0149

NEAT0149S01 GI

## **Resistance Check**

NEAT0149S0101 Check resistance between terminals (2 or 3) and ground.

Solenoid valve	Ter	minal No.	Resistance (Approx.)
Shift solenoid valve A	3	Ground	20 - 40Ω
Shift solenoid valve B	2	Giodila	20 - 4002

#### Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminals (2 or 3) and ground.

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#### **Description**

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into second gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

#### TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NEAT0150S01

Terminal No.	Wire color	Item	Condition		Judgement standard
12	L/Y	Shift solenoid		When shift solenoid valve B operates. (When driving in "D <sub>1</sub> " or "D <sub>2</sub> ")	Battery voltage
12	L/1	valve B		When shift solenoid valve B does not operate. (When driving in "D <sub>3</sub> " or "D <sub>4</sub> ")	1V or less

#### ON BOARD DIAGNOSIS LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio =  $A \times C/B$ 

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is higher than the position (2nd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve B is stuck open.

Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve B stuck open	4	3*	3	4

<sup>\*:</sup> P0732 is detected.

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(B): A/T 2ND SIGNAL (S): P0732	A/T cannot be shifted to the 2nd gear position even if electrical circuit is good.	<ul><li>Shift solenoid valve B</li><li>Each clutch</li><li>Hydraulic control circuit</li></ul>	

Description (Cont'd)

NEAT0150S03

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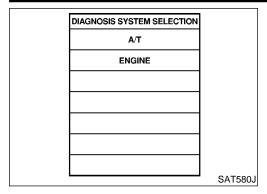
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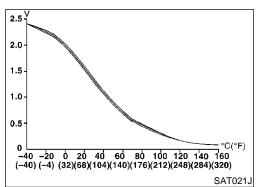
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# DIAGNOSIS MODE SELECTION WORK SUPPORT SELF DIAGNOSIS DATA MONITOR DTC WORK SUPPORT TCM PART NUMBER SAT587J



# DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

#### **CAUTION:**

Always drive vehicle at a safe speed.

 Be careful not to rev engine into the red zone on the tachometer.

#### NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

#### **TESTING CONDITIONS:**

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### (II) With CONSULT-II

 Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

2) Make sure that output voltage of A/T fluid temperature sensor is within the range below.

#### FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

 Select "2ND GR FNCTN P0732" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".

 Accelerate vehicle to 50 to 55 km/h (31 to 34 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8 (at all times during step 4) Selector lever: D position (O/D ON)

- Check that "GEAR" shows 3 or 4 after releasing pedal.
- Depress accelerator pedal to WOT (more than 7/8 of "THROTTLE POSI") quickly from a speed of 50 to 55 km/h (31 to 34 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-270. If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.
- Check that "GEAR" shows 2 when depressing accelerator pedal to WOT.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0732 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 $\rightarrow$ 2 $\rightarrow$ 3 $\rightarrow$ 4
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0732 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$

8) Make sure that "OK" is displayed. (If "NG" is displayed, refer

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Description (Cont'd)

to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-270. Refer to shift schedule, AT-479.

## **With GST**

1) Follow the procedure "With CONSULT-II".

TCM (M77)

E72) TERMINAL CORD ASSEMBLY

> SHIFT SOLENOID VALVE B

Wiring Diagram — AT — 2ND

## Wiring Diagram — AT — 2ND

NEAT0151

## AT-2NDSIG-01

: Detectable line for DTC
: Non-detectable line for DTC

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\*: This connector is not shown in "HARNESS LAYOUT" of EL section.

Diagnostic Procedure

## **Diagnostic Procedure**

NEATO1E

#### 1 CHECK SHIFT SOLENOID VALVE

- 1. Remove control valve assembly. Refer to AT-399.
- 2. Check shift solenoid valve operation.
- Shift solenoid valve B

Refer to "Component Inspection", AT-270.

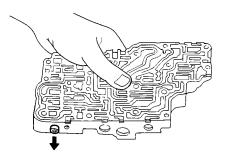
OK or NG

OK	GO TO 2.
NO	

NG Repair or replace shift solenoid valve assembly.

#### 2 CHECK CONTROL VALVE

- Disassemble control valve assembly. Refer to "Control Valve Assembly", AT-424.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.



OK or NG

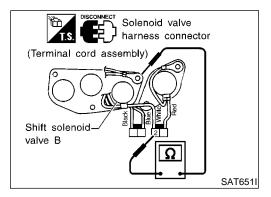
SAT367H

NEAT0153S01

OK ► GO TO 3.
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NG Repair control valve assembly.

3	CHECK DTC			
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-267.			
	OK or NG			
ОК	<b>&gt;</b>	INSPECTION END		
NG	<b>&gt;</b>	Check control valve again. Repair or replace control valve assembly.		



# **Component Inspection SHIFT SOLENOID VALVE B**

OLENOID VALVE B

For removal, refer to AT-399.

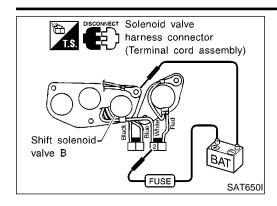
#### **Resistance Check**

NEAT0153S0101

• Check resistance between terminal 2 and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)	
Shift solenoid valve B	2	Ground	20 - 40Ω	

Component Inspection (Cont'd)



## **Operation Check**

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 2 and ground.

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#### **Description**

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into third gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning servo piston or brake band, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

#### TCM TERMINALS AND REFERENCE VALUE

NEAT0154S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
44	1.00/	Shift solenoid		When shift solenoid valve A operates. (When driving in D <sub>1</sub> or D <sub>4</sub> )	Battery voltage
11	L/W	valve A		When shift solenoid valve A does not operate. (When driving in D <sub>2</sub> or D <sub>3</sub> )	1V or less

#### ON BOARD DIAGNOSIS LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio =  $A \times C/B$ 

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is higher than the position (3rd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunc-

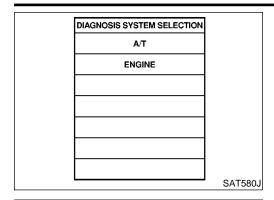
This malfunction will be caused when shift solenoid valve A is stuck closed.

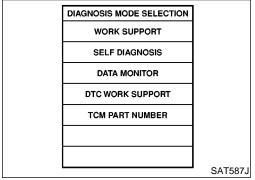
Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve A stuck closed	1	1	4*	4

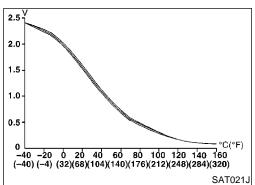
<sup>\*:</sup> P0733 is detected.

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(F): A/T 3RD GR FNCTN	A/T cannot be shifted to the 3rd gear	<ul><li>Shift solenoid valve A</li><li>Each clutch</li><li>Hydraulic control circuit</li></ul>	
	position even if electrical circuit is good.		

Description (Cont'd)







# DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

#### **CAUTION:**

Always drive vehicle at a safe speed.

 Be careful not to rev engine into the red zone on the tachometer.

#### NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

#### **TESTING CONDITIONS:**

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### (II) With CONSULT-II

 Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

2) Make sure that output voltage of A/T fluid temperature sensor is within the range below.

#### FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

 Select "3RD GR FNCTN P0733" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".

 Accelerate vehicle to 70 to 85 km/h (43 to 53 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8 (at all times during step 4) Selector lever: D position (O/D ON)

- Check that "GEAR" shows 4 after releasing pedal.
- 5) Depress accelerator pedal steadily with 3.5/8 4.5/8 of "THROTTLE POSI" from a speed of 70 to 85 km/h (43 to 53 MPH) until "TESTING" changes to "STOP VEHICLE" or "COM-PLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-276.

If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.

- Check that "GEAR" shows 3 when depressing accelerator pedal with 3.5/8 - 4.5/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0733 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- Stop vehicle.
- Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
No malfunction exists.	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0733 exists.	$1 \to 1 \to 4 \to 4$

8) Make sure that "OK" is displayed. (If "NG" is displayed, refer

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Description (Cont'd)

to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-276. Refer to shift schedule, AT-479.

## **With GST**

1) Follow the procedure "With CONSULT-II".

TCM (M77)

TERMINAL CORD ASSEMBLY

SHIFT SOLENOID VALVE A

SHIFT SOL A

11

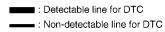
Wiring Diagram — AT — 3RD

## Wiring Diagram — AT — 3RD

NEAT0155

## AT-3RDSIG-01

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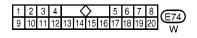
AT-275



\*: This connector is not shown in "HARNESS LAYOUT" of EL section.

3 4 GY \*





Diagnostic Procedure

## **Diagnostic Procedure**

NEAT0156

- 1 CHECK SHIFT SOLENOID VALVE
- 1. Remove control valve assembly. Refer to AT-399.
- 2. Check shift solenoid valve operation.
- Shift solenoid valve A

Refer to "Component Inspection", AT-277.

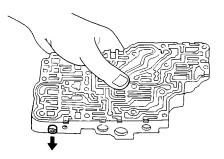
OK or NG

ОК	<b>&gt;</b>	GO TO 2.
NC		Danair ar r

NG Repair or replace shift solenoid valve assembly.

#### 2 CHECK CONTROL VALVE

- Disassemble control valve assembly. Refer to "Control Valve Assembly", AT-424.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.



OK or NG

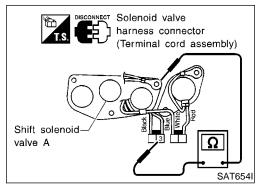
SAT367H

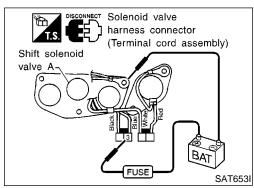
OK	<b></b>	GO TO 3
OK		GO TO

NG Repair control valve assembly.

3	3 CHECK DTC		
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-273.		
	OK or NG		
OK	<b>&gt;</b>	INSPECTION END	
NG	<b>•</b>	Check control valve again. Repair or replace control valve assembly.	

Component Inspection





## **Component Inspection** SHIFT SOLENOID VALVE A

For removal, refer to AT-399.

=NEAT0157

NEAT0157S0101

NEAT0157S01 GI

#### **Resistance Check**

Check resistance between terminal 3 and ground.

Solenoid valve Terminal No. Resistance (Approx.) Shift solenoid valve A Ground  $20 - 40\Omega$ 

# LC

#### **Operation Check**

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 3 and ground.



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## **Description**

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

#### CONSULT-II REFERENCE VALUE IN DATA MONITOR **MODE**

Remarks: Specification data are reference values.

NEAT0158S01

Monitor item		Condition		Specification	
Torque converter clutch s noid valve duty	sole-	Lock-up OFF ↓ Lock-up ON		roximately 4%  troximately 94%	
Line pressure solenoid va duty	alve (Lo	Small throttle opening (Low line pressure)  Large throttle opening (High line pressure)		Approximately 24%  ↓ Approximately 95%	
Gear position	1	2	3	4	
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	

#### TCM TERMINALS AND REFERENCE VALUE

NEAT0158502

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
4	OV/D	Line pressure		When releasing accelerator pedal after warming up engine.	1.5 - 2.5V
1	GY/R	solenoid valve	When depressing accelerator pedal fully after warming up engine.	0.5V or less	
2	DD/V	Line pressure solenoid valve		When releasing accelerator pedal after warming up engine.	5 - 14V
2	BR/Y	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	0.5V or less

Description (Cont'd)

Terminal No.	Wire color	Item	Condition	Judgement standard	_ @	
44	1.00/	Shift solenoid	When shift solenoid valve A operates. (When driving in D <sub>1</sub> or D <sub>4</sub> .)	Battery voltage	- @ N	
11	L/W	valve A			1V or less	_
40	1.07	Shift solenoid	When shift solenoid valve B operates. (When driving in D <sub>1</sub> or D <sub>2</sub> .)	Battery voltage	_	
12	L/Y	valve B	When shift solenoid valve B does not operate. (When driving in D <sub>3</sub> or D <sub>4</sub> .)	1V or less		

#### ON BOARD DIAGNOSIS LOGIC

NEAT0158S03

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This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio =  $A \times C/B$ 

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve B is stuck closed.

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Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve B stuck closed	1	2	2	1*

\*: P0734 is detected.

SU

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(E): A/T 4TH GR FNCTN	A/T cannot be shifted to the 4th gear	<ul> <li>Shift solenoid valve A</li> <li>Shift solenoid valve B</li> </ul>	
	position even if electrical circuit is good.	Line pressure solenoid valve     Each clutch     Hydraulic control circuit	

D@

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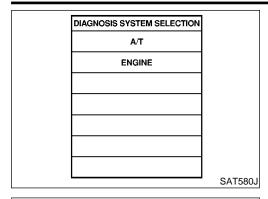
HA

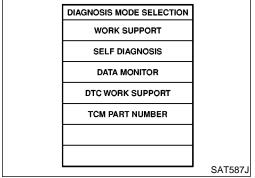
SC

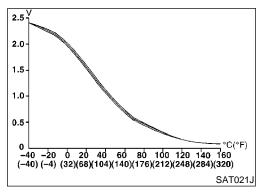
EL

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Description (Cont'd)







#### DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION **PROCEDURE**

**CAUTION:** 

NEAT0158S04

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

#### NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

#### **TESTING CONDITIONS:**

Always drive vehicle on a level road to improve the accuracy

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### (P) With CONSULT-II

- Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- Select "4TH GR FNCTN P0734" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- Accelerate vehicle to 50 to 60 km/h (31 to 37 MPH) under the following condition and release the accelerator pedal com-

THROTTLE POSI: Less than 5.5/8 (at all times during step

Selector lever: D position (O/D ON)

- Check that "GEAR" shows 3 after releasing pedal.
- Depress accelerator pedal steadily with 1/8 2/8 of "THROTTLE POSI" from a speed of 50 to 60 km/h (31 to 37 MPH) until "TESTING" has turned to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-283. If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.
- Check that "GEAR" shows 4 when depressing accelerator pedal with 1/8 - 2/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0734 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 6) Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 $\rightarrow$ 2 $\rightarrow$ 3 $\rightarrow$ 4
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0734 exists.	$1 \to 2 \to 2 \to 1$

Description (Cont'd)

8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-283. Refer to shift schedule, AT-479.



## **With GST**

1) Follow the procedure "With CONSULT-II.

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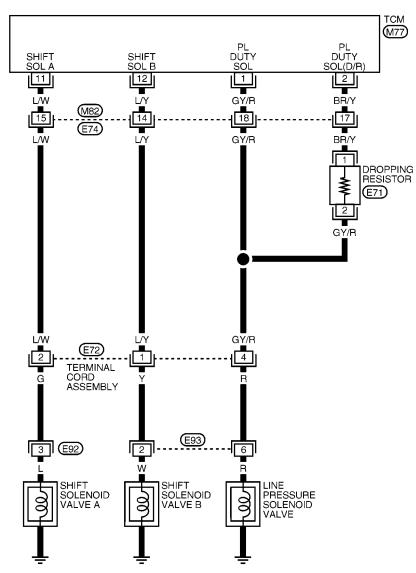
EL

## Wiring Diagram — AT — 4TH

NEAT0159

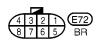
AT-4THSIG-01

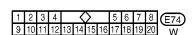
: Detectable line for DTC
: Non-detectable line for DTC











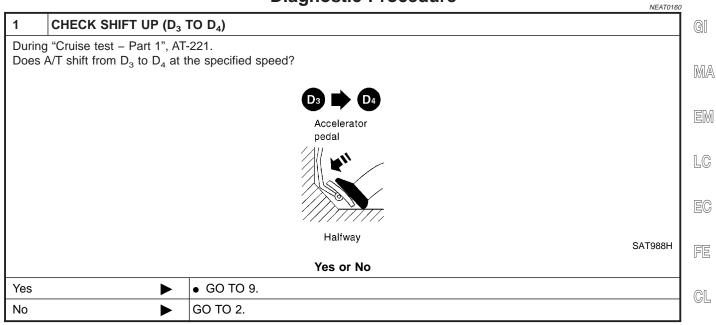




\*: This connector is not shown in "HARNESS LAYOUT" of EL section.

Diagnostic Procedure





2	CHECK LINE PRESSUI	RE	
Perfo	Perform line pressure test. Refer to AT-211.		
	OK or NG		
OK	<b>•</b>	GO TO 3.	
NG	<b>•</b>	GO TO 7.	

3 CHECK	3 CHECK SOLENOID VALVES				
	ntrol valve assem omponent Inspect	bly. Refer to AT-399. ion", AT-286. <b>OK or NG</b>	L.		
OK	<b>&gt;</b>	GO TO 4.	(6		
NG	<b></b>	Replace solenoid valve assembly.	0		

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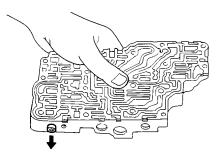
SC

EL

Diagnostic Procedure (Cont'd)

#### CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to AT-424.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.



SAT367H

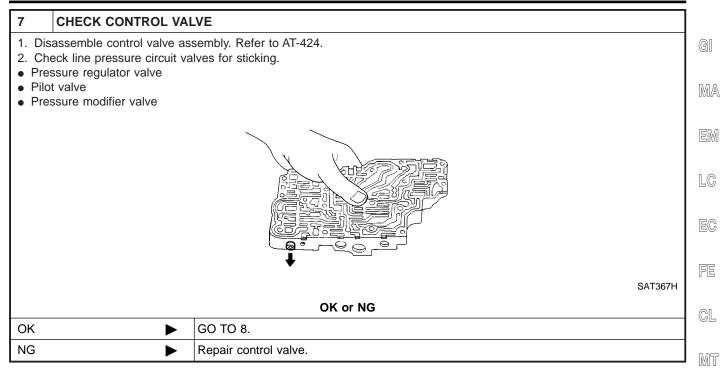
OK	or	NG
----	----	----

OK •	GO TO 5.
NG ►	Repair control valve.

5	CHECK SHIFT UP (D <sub>3</sub> TO D <sub>4</sub> )			
Does /	Does A/T shift from D <sub>3</sub> to D <sub>4</sub> at the specified speed?			
	Yes or No			
Yes	Yes ▶ GO TO 9.			
No	No Check control valve again. Repair or replace control valve assembly.			

6	CHECK LINE PRESSU	RE SOLENOID VALVE			
	<ol> <li>Remove control valve assembly. Refer to AT-399.</li> <li>Refer to "Component Inspection", AT-286.</li> </ol>				
	OK or NG				
ОК	<b>&gt;</b>	GO TO 7.			
NG	<b>&gt;</b>	Replace solenoid valve assembly.			

Diagnostic Procedure (Cont'd)



8	CHECK SHIFT UP (D <sub>3</sub> 1	TO D <sub>4</sub> )		
Does	Does A/T shift from D <sub>3</sub> to D <sub>4</sub> at the specified speed?			
	OK or NG			
OK	OK <b>▶</b> GO TO 9.			
NG	NG Check control valve again. Repair or replace control valve assembly.			

CHECK DTC			
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-280.			
OK or NG			
OK INSPECTION END			
NG Perform "Cruise test — Part 1" again and return to the start point of this flow chart.			
	m Diagnostic Trouble Code		

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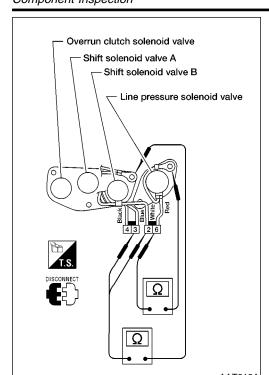
BT

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Component Inspection



# **Component Inspection SOLENOID VALVES**

For removal, refer to AT-399.

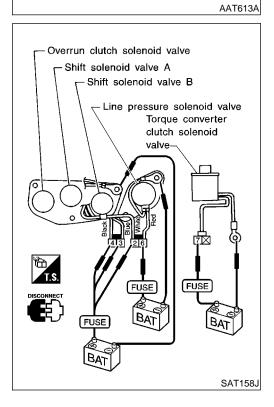
NEAT0161

NEAT0161S01

#### **Resistance Check**

• Check resistance between terminals (3, 2, or 6) and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)	
Shift solenoid valve A	3		20 - 40Ω	
Shift solenoid valve B	2	Ground	20 - 4052	
Line pressure solenoid valve			2.5 - 5Ω	

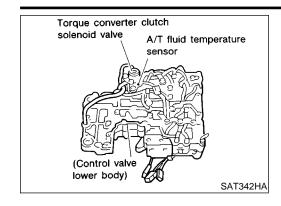


#### **Operation Check**

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminals (3, 2, 4, 6 or 7) and ground.

# DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE





#### **Description**

ture is too low.

Lock-up ON

The torque converter clutch solenoid valve is activated, with the gear in  $D_4$ , by the TCM in response to signals sent from the vehicle speed and throttle position sensors. Lock-up piston operation will then be controlled.

Lock-up operation, however, is prohibited when A/T fluid tempera-

Approximately 94%

When the accelerator pedal is depressed (less than 2/8) in lock-up condition, the engine speed should not change abruptly. If there is a big jump in engine speed, there is no lock-up.

## GI

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# CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values

Monitor item

Torque converter clutch sole-

noid valve duty

lues.	
Condition	Specification
Lock-up OFF	Approximately 4%

## TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NEAT0162S02

MT

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Terminal No.	Wire color	Item	Condition		Judgement standard
3	G/OR	Torque converter clutch solenoid		When A/T performs lock-up.	8 - 15V
3	G/OK	valve		When A/T does not perform lock-up.	1V or less

#### ON BOARD DIAGNOSIS LOGIC

NEAT0162S03

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(F): TCC SOLENOID/CIRC	TCM detects an improper voltage drop when it tires to operate the solenoid	Harness or connectors     (The solenoid circuit is open or	
	valve.	shorted.)  T/C clutch solenoid valve	



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# DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE

RE4R01A

Description (Cont'd)

DIAGNOSIS SYSTEM SELECTION	
A/T	
ENGINE	
	SAT580J

DIAGNOSIS MODE SELECTION	
WORK SUPPORT	
SELF DIAGNOSIS	
DATA MONITOR	
FUNCTION TEST	
DTC WORK SUPPORT	
	SAT617J

# DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

NOTE:

NEAT0162S04

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### (P) With CONSULT-II

- 1) Turn ignition switch ON.
- 2) Select "DATA MONITOR" mode for "ENGINE" with CON-SULT-II and wait at least 1 second.

#### **With GST**

1) Follow the procedure "With CONSULT-II".

#### DTC P0740 TORQUE CONVERTER CLUTCH **SOLENOID VALVE**

RE4R01A

Wiring Diagram — AT — TCV

#### Wiring Diagram — AT — TCV

(M77)

LU DUTY SOL

3 G/OR

G/OR

G/OR 5 E72

TERMINAL CORD ASSEMBLY

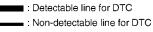
**(**E91)

TORQUE CONVERTER CLUTCH SOLENOID

NEAT0163

#### AT-TCV-01

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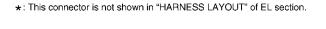








AAT590A



## DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE

RE4R01A

Diagnostic Procedure

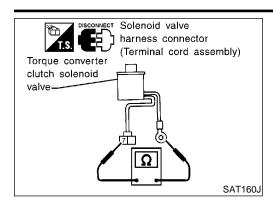
#### **Diagnostic Procedure**

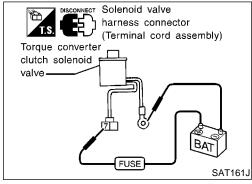
2	CHECK RESISTANCE				
<ol> <li>Dis</li> <li>Ch</li> <li>3.</li> </ol>	<ol> <li>Turn ignition switch to OFF position.</li> <li>Disconnect TCM harness connector.</li> <li>Check resistance between terminal cord assembly connector E72 terminal 5 and TCM harness connector M77 terminal 3. Refer to wiring diagrams.</li> <li>If OK, check harness for short to ground and short to power.</li> </ol>				
	Is resistance approx. 0 $\Omega$ ?				
Yes	<b>&gt;</b>	GO TO 3.			
No	<b>•</b>	Repair open circuit or short to ground or short to power in harness or connectors.			

3	CHECK DTC				
Perfo	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-288.				
	OK or NG				
OK	<b>•</b>	INSPECTION END			
NG	<b>•</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>			

#### DTC P0740 TORQUE CONVERTER CLUTCH **SOLENOID VALVE**







## **Component Inspection** TORQUE CONVERTER CLUTCH SOLENOID VALVE

For removal, refer to AT-399.

#### **Resistance Check**

Check resistance between torque converter clutch solenoid valve terminal 7 and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)	
Torque converter clutch sole- noid valve	7	Ground	10 - 20 Ω	

#### **Operation Check**

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 7 and ground.



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AT-291



#### **Description**

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position, or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted), but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

## CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NEAT0166S01

Monitor item	Condition	Specification
Torque converter clutch sole- noid valve duty	Lock-up OFF ↓ Lock-up ON	Approximately 4% ↓ Approximately 94%

#### TCM TERMINALS AND REFERENCE VALUE

NEAT0166502

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
	0)//D	Line pressure solenoid valve		When releasing accelerator pedal after warming up engine.	1.5 - 2.5V
'	GY/R			When depressing accelerator pedal fully after warming up engine.	0.5V or less
2	BR/Y	Line pressure solenoid valve (with dropping resistor)		When releasing accelerator pedal after warming up engine.	5 - 14V
2				When depressing accelerator pedal fully after warming up engine.	0.5V or less
	C/OB	Torque converter		When A/T performs lock-up.	8 - 15V
3	G/OR	G/OR clutch solenoid valve		When A/T does not perform lock- up.	1V or less

Description (Cont'd)

#### ON BOARD DIAGNOSIS LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

GI

Torque converter slip ratio =  $A \times C/B$ 

A: Output shaft revolution signal from revolution sensor

MA

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve B is stuck closed.

Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve B stuck closed	1	2	2	1*

MT

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
(E): A/T TCC S/V FNCTN	A/T cannot perform lock-up even if electri-	Line pressure solenoid valve     Torque converter clutch solenoid valve
	1 0	Each clutch     Hydraulic control circuit

TF

PD

l l	DIAGNOSIS SYSTEM SELECTION	
F		
	A/T	
	ENGINE	
_		SAT580J

DIAGNOSIS MODE SELECTION

WORK SUPPORT

**SELF DIAGNOSIS** 

DATA MONITOR

DTC WORK SUPPORT

TCM PART NUMBER

#### DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION **PROCEDURE** NEAT0166S04

**CAUTION:** 

Always drive vehicle at a safe speed.

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### (P) With CONSULT-II

Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

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Make sure that output voltage of A/T fluid temperature sensor is within the range below.

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#### FLUID TEMP SEN: 0.4 - 1.5V

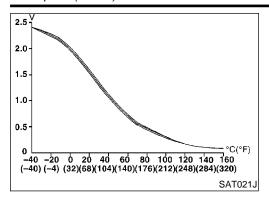
If out of range, drive the vehicle to decrease the voltage (warm up the fluid), or stop engine to increase the voltage (cool down the fluid).

Select "TCC S/V FNCTN P0744" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".

SAT587J

<sup>\*:</sup> P0744 is detected.

#### Description (Cont'd)



Accelerate vehicle to more than 70 km/h (43 MPH) and maintain the following condition continuously until "TESTING" has turned to "COMPLETED". (It will take approximately 30 seconds after "TESTING" shows.)

THROTTLE POSI: 1/8 - 2/8 (at all times during step 4)

Selector lever: D position (O/D ON)

TCC S/V DUTY: More than 94%

VHCL/S SE-A/T: Constant speed of more than 70 km/h (43

MPH)

- Check that "GEAR" shows 4.
- For shift schedule, refer to SDS, AT-479.
- If "TESTING" does not appear on CONSULT II for a long time, select "SELF-DIAG RESULTS". In case a 1st trip DTC other than P0744 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 5) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-296. Refer to shift schedule, AT-479.
- **With GST**
- 1) Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — TCCSIG

#### Wiring Diagram — AT — TCCSIG

NEAT0167

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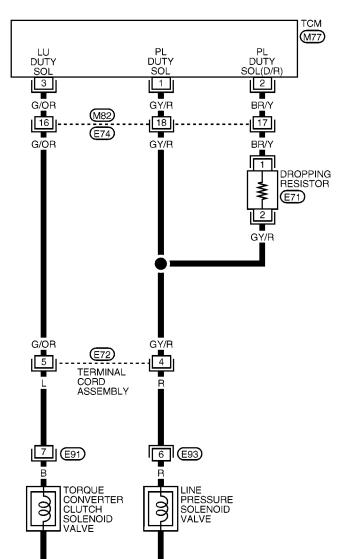
SC

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#### AT-TCCSIG-01

e for DTC

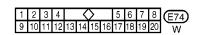
: Detectable line for DTC: Non-detectable line for DTC













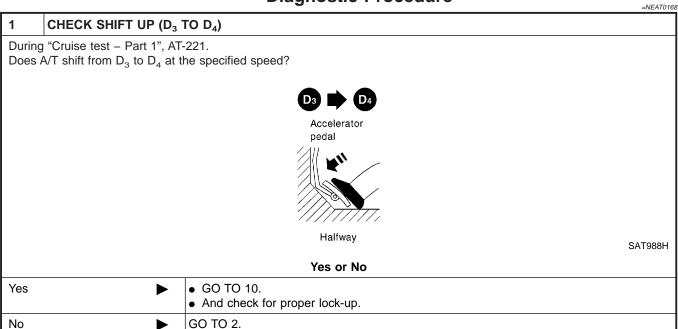


\*: This connector is not shown in "HARNESS LAYOUT" of EL section.

AAT591A



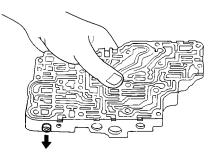
#### **Diagnostic Procedure**



2	CHECK LINE PRESSURE				
Perfor	Perform line pressure test. Refer to AT-211.				
	OK or NG				
ОК	OK ▶ GO TO 3.				
NG	<b>•</b>	GO TO 6.			

#### 3 CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to AT-424.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.



SAT367H

OK or NG

OK •	GO TO 4.
NG ▶	Repair control valve.

RE4R01A

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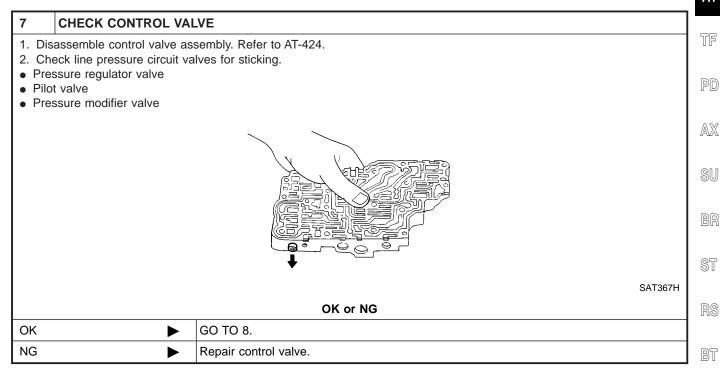
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Diagnostic Procedure (Cont'd)

4	4 CHECK SHIFT UP (D <sub>3</sub> TO D <sub>4</sub> )			
Does A	Does A/T shift from D <sub>3</sub> to D <sub>4</sub> at the specified speed?			
	Yes or No			
Yes	Yes DO TO 5.			
No	No Check control valve again. Repair or replace control valve assembly.			

5	CHECK DTC				
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-293.				
	OK or NG				
OK	<b>•</b>	INSPECTION END			
NG	<b>&gt;</b>	<ul><li>GO TO 10.</li><li>And check for proper lock-up.</li></ul>			

6	CHECK LINE PRESSURE SOLENOID VALVE				
	Remove control valve assembly. Refer to AT-399.     Check line pressure solenoid valve operation. Refer to AT-300.				
	OK or NG				
OK	OK ▶ GO TO 7.				
NG	NG Replace solenoid valve assembly.				



8	CHECK SHIFT UP (D <sub>3</sub> TO D <sub>4</sub> )			
Does A	Does A/T shift from D <sub>3</sub> to D <sub>4</sub> at the specified speed?			
	Yes or No			
Yes	Yes ▶ GO TO 9.			
No	No Check control valve again. Repair or replace control valve assembly.			

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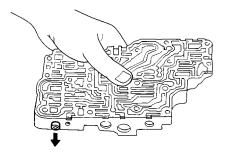
Diagnostic Procedure (Cont'd)

9	CHECK DTC				
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-293.				
		OK or NG			
OK	OK INSPECTION END				
NG	NG • GO TO 10. • And check for proper lock-up.				

10	CHECK LOCK-UP CONDITION				
_	During "Cruise test – Part 1", AT-221, Does A/T perform lock-up at the specified speed?				
	Yes or No				
Yes	Yes Perform "Cruise test – Part 1" again and return to the start point of this flow chart.				
No	No				

11	CHECK TORQUE CON	VERTER CLUTCH SOLENOID VALVE			
2. Che	<ol> <li>Remove control valve assembly. Refer to AT-399.</li> <li>Check torque converter clutch solenoid valve operation. Refer to AT-300.</li> </ol>				
	OK or NG				
OK	OK ▶ GO TO 12.				
NG	NG Replace solenoid valve assembly.				

# 12 CHECK CONTROL VALVE 1. Disassemble control valve assembly. Refer to AT-424. 2. Check control valves for sticking. • Torque converter clutch control valve • Torque converter clutch relief valve



SAT367H

OK or NG		
OK •	GO TO 13.	
NG ▶	Repair control valve	

13	CHECK LOCK-UP CONDITION				
Does	Does A/T perform lock-up at the specified speed?				
	Yes or No				
Yes	Yes ▶ GO TO 14.				
No	No Check control valve again. Repair or replace control valve assembly.				

RE4R01A

Diagnostic Procedure (Cont'd)

14	4 CHECK DTC				
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-293.				
	OK or NG				
OK	OK INSPECTION END				
NG	NG Perform "Cruise test — Part 1" again and return to the start point of this flow chart.				

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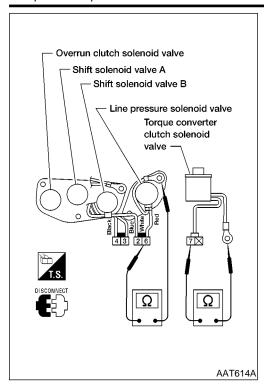
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Component Inspection



## **Component Inspection SOLENOID VALVES**

For removal, refer to AT-399.

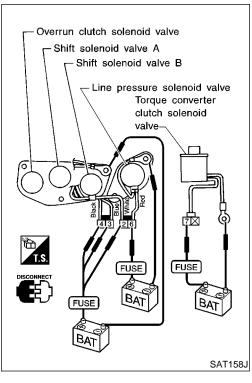
=NEAT0169

NEAT0169S01

#### **Resistance Check**

Check resistance between terminals (6, 7) and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)
Line pressure solenoid valve	6		2.5 - 5 Ω
Torque converter clutch sole- noid valve	7	Ground	10 - 20 Ω

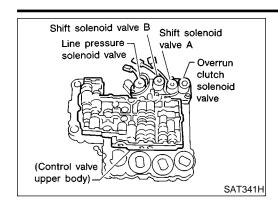


#### **Operation Check**

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminals (3, 2, 4, 6 or 7) and ground.

#### DTC P0745 LINE PRESSURE SOLENOID VALVE





#### **Description**

The line pressure solenoid valve regulates the oil pump discharge pressure to suit the driving condition in response to a signal sent from the TCM.

The line pressure duty cycle value is not consistent when the closed throttle position switch is ON. To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is OFF.

MA

LC

#### **CONSULT-II REFERENCE VALUE IN DATA MONITOR** MODE

Remarks: Specification data are reference values.

NEAT0170S01

Monitor item	Condition	Specification	- - FE
Line pressure solenoid valve duty	Small throttle opening (Low line pressure)  ↓  Large throttle opening (High line pressure)	Approximately 24% ↓ Approximately 95%	GL

MT

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PD

SW

#### NOTE:

The line pressure duty cycle value is not consistent when the closed throttle position switch is ON. To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is OFF.

#### TCM TERMINALS AND REFERENCE VALUE

NEAT0170S02

Remarks: Specification data are reference values.

Termir No.	Wire color	Item	Condition		Judgement standard
4	CV/D	Line pressure		When releasing accelerator pedal after warming up engine.	1.5 - 2.5V
1	GY/R	solenoid valve	(Ton)	When depressing accelerator pedal fully after warming up engine.	0.5V or less
	DD W	Line pressure solenoid valve	<b>%</b>	When releasing accelerator pedal after warming up engine.	5 - 14V
2	BR/Y	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	0.5V or less

NEAT0170S03

#### Check item Diagnostic trouble code Malfunction is detected when ... (Possible cause) (P): L/PRESS SOL/CIRC TCM detects an improper voltage drop Harness or connectors when it tries to operate the solenoid (The solenoid circuit is open or shorted) 🗃 : P0745 valve. Line pressure solenoid valve

ON BOARD DIAGNOSIS LOGIC

HA

SC

Description (Cont'd)

DIAGNOSIS SYSTEM SELECTION	
A/T	
ENGINE	
	SAT580J

DIAGNOSIS MODE SELECTION	
WORK SUPPORT	
SELF DIAGNOSIS	
DATA MONITOR	
FUNCTION TEST	
DTC WORK SUPPORT	
	SAT617J

## DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

NOTE:

NEAT0170S04

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### (P) With CONSULT-II

- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Depress accelerator pedal completely and wait at least 1 second.

#### **With GST**

1) Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — LPSV

#### Wiring Diagram — AT — LPSV

DÜTY SOL (D/R) 2

GY/R

GY/R

6 E93

TERMINAL CORD ASSEMBLY

LINE PRESSURE SOLENOID VALVE

(M77)

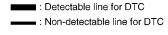
DROPPING RESISTOR

NEAT0171

#### AT-LPSV-01

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EL

AAT592A

\*: This connector is not shown in "HARNESS LAYOUT" of EL section.

## **Diagnostic Procedure**

NEAT0172

1	CHECK GROUND CIRC	CUIT		
2. Dis	<ol> <li>Turn ignition switch to OFF position.</li> <li>Disconnect terminal cord assembly connector in engine compartment.</li> <li>Check resistance between terminal cord assembly connector E72 terminal 4 and ground. Refer to the wiring diagram.</li> </ol>			
	Is resistance approx. 2.5 - 5 $\Omega$ ?			
Yes	Yes ▶ GO TO 2.			
No	No  1. Remove control valve assembly. Refer to AT-399. 2. Check the following items:			

• Line pressure solenoid valve

Refer to "Component Inspection", AT-305.

• Harness of terminal cord assembly for short or open

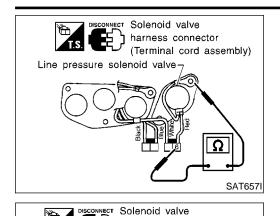
2	CHECK POWER SOUR	CE CIRCUIT		
2. Disc 3. Che	<ol> <li>Turn ignition switch to OFF position.</li> <li>Disconnect TCM harness connector.</li> <li>Check resistance between terminal cord assembly connector E72 terminal 4 and TCM harness connector M77 terminal 2. Refer to the wiring diagram.</li> </ol>			
	Is resistance approx. 11.2 - 12.8 $\Omega$ ?			
Yes	<b>•</b>	GO TO 3.		
No	<b>&gt;</b>	Check the following items: Dropping resistor Refer to "Component Inspection", AT-305. Harness for short or open between TCM terminal 2 and terminal cord assembly connector		

3	CHECK POWER SOURCE CIRCUIT			
2. Ch	Turn ignition switch to OFF position.     Check resistance between terminal cord assembly connector E72 terminal 4 and TCM harness connector M77 terminal 1. Refer to the wiring diagram.			
	Is resistance approx. 0 $\Omega$ ?			
Yes	<b>•</b>	GO TO 4.		
No	<b>•</b>	Repair or replace harness between TCM terminal 1 and terminal cord assembly.		

4	CHECK DTC		
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-302.		
	OK or NG		
OK	<b>•</b>	INSPECTION END	
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	

#### DTC P0745 LINE PRESSURE SOLENOID VALVE

Component Inspection



harness connector

FUSE

Dropping resistor (E71)

Ω

Line pressure solenoid valve-

(Terminal cord assembly)

#### **Component Inspection** LINE PRESSURE SOLENOID VALVE

=NEAT0173

NEAT0173S01

For removal, refer to AT-399.

## **Resistance Check**

NEAT0173S0101

Check resistance between terminal 6 and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)
Line pressure solenoid valve	6	Ground	2.5 - 5 Ω



LC

#### **Operation Check**

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 6 and ground.



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SAT658I

AAT492A

BAT

#### DROPPING RESISTOR

Check resistance between terminals 1 and 2.

Resistance: 11.2 - 12.8  $\Omega$ 

NEAT0173S02

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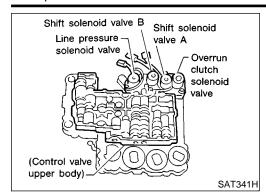
EL





#### DTC P0750 SHIFT SOLENOID VALVE A

#### Description



#### **Description**

Shift solenoid valves A and B are turned ON or OFF by the  $\stackrel{NEATO174}{\text{TCM}}$  in response to signals sent from the PNP switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

#### TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NEAT0174S01

Terminal No.	Wire color	Item	Condition		Judgement standard
44	1.00/	Shift solenoid		When shift solenoid valve A operates. (When driving in $D_1$ or $D_4$ )	Battery voltage
11 L/W valve A	valve A		When shift solenoid valve A does not operate. (When driving in D <sub>2</sub> or D <sub>3</sub> )	1V or less	

#### ON BOARD DIAGNOSIS LOGIC

NEAT0174S02

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
(F): SFT SOL A/CIRC	TCM detects an improper voltage drop when it tires to operate the solenoid	Harness or connectors     (The solenoid circuit is open or shorted)
	valve.	Shift solenoid valve A

#### DTC P0750 SHIFT SOLENOID VALVE A

RE4R01A Description (Cont'd)

DIAGNOSIS SYSTEM SELEC	TION
A/T	
ENGINE	
	SAT580J

DIAGNOSIS MODE SELECTION	
WORK SUPPORT	
SELF DIAGNOSIS	
DATA MONITOR	
FUNCTION TEST	
DTC WORK SUPPORT	
	SAT617J

#### DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION **PROCEDURE**

**CAUTION:** 

NEAT0174S03

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Always drive vehicle at a safe speed.

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

MA

After the repair, perform the following procedure to confirm the malfunction is eliminated.

LC

(P) With CONSULT-II

Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.

2) Start engine.

3) Drive vehicle in D position and allow the transmission to shift  $1 \rightarrow 2$  ("GEAR").

**With GST** 

1) Follow the procedure "With CONSULT-II".

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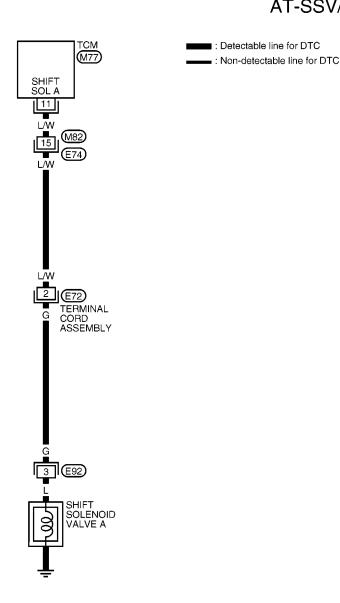
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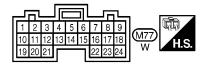
EL

#### Wiring Diagram — AT — SSV/A

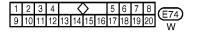
NEAT0175

#### AT-SSV/A-01











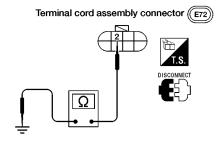
\*: This connector is not shown in "HARNESS LAYOUT" of EL section.

#### DTC P0750 SHIFT SOLENOID VALVE A

#### **Diagnostic Procedure**

NEAT0176

- 1 CHECK GROUND CIRCUIT
- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal cord assembly connector E72 terminal 2 and ground.



AAT506A

#### Is resistance approx. 20 - 40 $\Omega$ ?

	io robiotanio approxi 20 io 11.		
Yes	GO TO 2.		
No	<ol> <li>Remove control valve assembly.     Refer to AT-399.</li> <li>Check the following items:         <ul> <li>Shift solenoid valve A</li> <li>Refer to "Component Inspection", AT-310.</li> </ul> </li> <li>Harness of terminal cord assembly for short or open</li> </ol>		

#### 2 CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check resistance between terminal cord assembly connector E72 terminal 2 and TCM harness connector M77 terminal 11. Refer to wiring diagram.

If OK, check harness for short to ground and short to power.

Yes	<b>&gt;</b>	GO TO 3.
No	<b></b>	Repair open circuit or short to ground or short to power in harness or connectors.

3	CHECK DTC			
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-307.				
	OK or NG			
OK	<b>•</b>	INSPECTION END		
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>		

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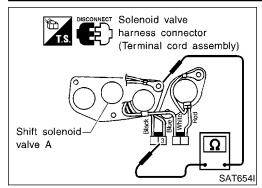
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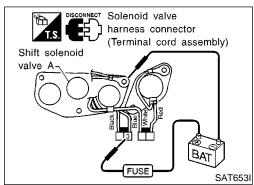
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#### **Component Inspection** SHIFT SOLENOID VALVE A

For removal, refer to AT-399.

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NEAT0177S01

#### **Resistance Check**

Check resistance between terminal 3 and ground.

NEAT0177S0101

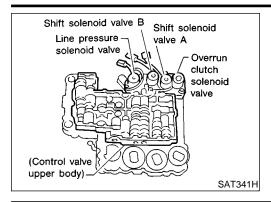
Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve A	3	Ground	20 - 40 Ω

#### **Operation Check**

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 3 and ground.

#### DTC P0755 SHIFT SOLENOID VALVE B





#### **Description**

Shift solenoid valves A and B are turned ON or OFF by the TCM in response to signals sent from the PNP switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.



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Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)



FE

#### TCM TERMINALS AND REFERENCE VALUE

When shift solenoid valve B oper-

When shift solenoid valve B does not

(When driving in  $D_1$  or  $D_2$ )

(When driving in D<sub>3</sub> or D<sub>4</sub>)

Condition

operate.

Remarks: Specification data are reference values.

Item

Shift solenoid

valve B

Wire color

L/Y

**Terminal** 

No.

12

NEAT0178S01

Judgement

standard

Battery voltage

1V or less

MT

ΑT

## TF

#### ON BOARD DIAGNOSIS LOGIC

NEAT0178S02 Check item Diagnostic trouble code Malfunction is detected when ... (Possible cause) (P): SFT SOL B/CIRC TCM detects an improper voltage drop Harness or connectors when it tires to operate the solenoid (The solenoid circuit is open or shorted) (a): P0755 Shift solenoid valve B valve.



SU

ST

BT

HA

SC

Description (Cont'd)

DIAGNOSIS SYSTEM SELECTION	
A/T	
ENGINE	
	SAT580J

_		
	DIAGNOSIS MODE SELECTION	
	WORK SUPPORT	
	SELF DIAGNOSIS	
	DATA MONITOR	
	FUNCTION TEST	
	DTC WORK SUPPORT	
		SAT617J

## DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

**CAUTION:** 

NEAT0178S03

Always drive vehicle at a safe speed.

#### NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### (P) With CONSULT-II

- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2) Drive vehicle in D position and allow the transmission to shift  $1 \rightarrow 2 \rightarrow 3$  ("GEAR").

#### **With GST**

1) Follow the procedure "With CONSULT-II".

#### DTC P0755 SHIFT SOLENOID VALVE B

SHIFT SOL B

Wiring Diagram — AT — SSV/B

## Wiring Diagram — AT — SSV/B

(M77)

TERMINAL CORD ASSEMBLY

SHIFT SOLENOID VALVE B

NEAT0179

#### AT-SSV/B-01

: Detectable line for DTC : Non-detectable line for DTC

MA

GI

EM

LC

EC

FE

GL

MT

TF PD

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

RS

BT

HA

SC

EL

AAT594A

AT-313

\*: This connector is not shown in "HARNESS LAYOUT" of EL section.



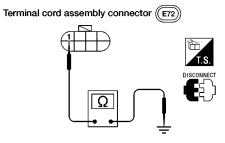
#### **Diagnostic Procedure**

NEAT0180

AAT508A

#### 1 CHECK GROUND CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal cord assembly connector E72 terminal 1 and ground.



Is resistance approx. 20 -  $40\Omega$ ?

is resistance approx. 20 - 4052?			
Yes	GO TO 2.		
No <b>•</b>	<ol> <li>Remove control valve assembly.     Refer to AT-399.</li> <li>Check the following items:     Shift solenoid valve B     Refer to "Component Inspection", AT-315.</li> <li>Harness of terminal cord assembly for short or open</li> </ol>		

#### 2 CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check resistance between terminal cord assembly connector E72 terminal 1 and TCM harness connector M77 terminal 12. Refer to wiring diagram.

If OK, check harness for short to ground and short to power.

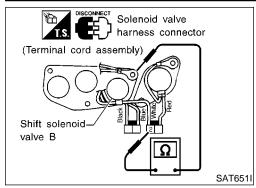
Is res	istance	approx.	$0\Omega$ ?
--------	---------	---------	-------------

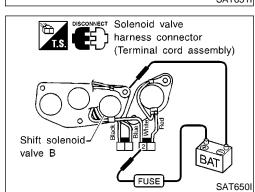
Yes	GO TO 3.
No <b>•</b>	Repair open circuit or short to ground or short to power in harness or connectors.

3	CHECK DTC		
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-312.			
OK or NG			
OK	<b>•</b>	INSPECTION END	
NG	NG  1. Perform TCM input/output signal inspection. 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.		

#### DTC P0755 SHIFT SOLENOID VALVE B







#### **Component Inspection** SHIFT SOLENOID VALVE B

For removal, refer to AT-399.

=NEAT0181

NEAT0181S0101

NEAT0181S01 GI

#### **Resistance Check**

Check resistance between terminal 2 and ground.

Solenoid valve Terminal No. Resistance (Approx.) Shift solenoid valve B Ground  $20 - 40\Omega$ 

LC

#### **Operation Check**

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 2 and ground.

EC

FE

GL

MT

TF

PD

SU

BR

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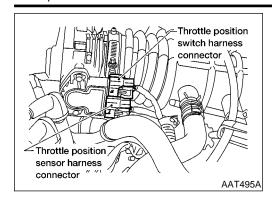
BT

HA

SC

EL

#### Description



#### **Description**

NEAT0182

- Throttle position sensor The throttle position sensor detects the throttle valve position and sends a signal to the TCM.
- Throttle position switch

Consists of a wide open throttle position switch and a closed throttle position switch. The wide open position switch sends a signal to the TCM when the throttle valve is open at least 1/2 of the full throttle position. The closed throttle position switch sends a signal to the TCM when the throttle valve is fully closed.

#### **CONSULT-II REFERENCE VALUE IN DATA MONITOR** MODE

Remarks: Specification data are reference values.

NEAT0182S01

Monitor item	Condition	Specification	
Throttle position sensor	Fully-closed throttle	Approximately 0.5V	
	Fully-open throttle	Approximately 4V	

#### TCM TERMINALS AND REFERENCE VALUE

NEAT0182S02

Terminal No.	Wire color	Item	Condition	
16	BR/W	Closed throttle position switch (in throttle posi-	When releasing accelerator pedal after warming up engine. [Refer to "Preparation", "TCM SELF-DIAGNO-SIS PROCEDURE (NO TOOLS)", AT-185]	Battery voltage
		tion switch)	When depressing accelerator pedal after warming up engine.	1V or less
17	OR/B	Wide open throttle position switch (in throttle posi-	When depressing accelerator pedal more than half-way after warming up engine. [Refer to "Preparation", "TCM SELF-DIAGNOSIS PROCEDURE (NO TOOLS)", AT-185]	Battery voltage
		tion switch)	When releasing accelerator pedal after warming up engine.	1V or less
32	B/W	Throttle position sensor (Power source)	_	4.5 - 5.5V
41	OR/L	Throttle position sensor	When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: Approximately 0.5V Fully-open throttle: Approximately 4V
42	BR	Throttle position sensor (Ground)	_	1V or less

#### **DTC P1705 THROTTLE POSITION SENSOR**



		Description (Cont a)	
	ON BOARD DIAGNOSIS	LOGIC NEAT0182S03	
Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	GI
(F): TP SEN/CIRC A/T	TCM receives an excessively low or high	Harness or connectors     (The solenoid circuit is open or	MA
	voltage from the sensor.	shorted.)  Throttle position sensor  Throttle position switch	EM
			LC

EC

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MT

ΑT

TF

PD

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SU

BR

ST

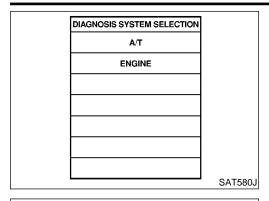
RS

BT

HA

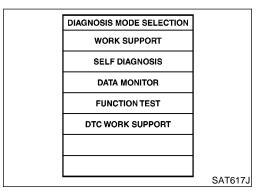
SC

EL



DIAGNOSIS MODE SELECTION	
WORK SUPPORT	
SELF DIAGNOSIS	
DATA MONITOR	
DTC WORK SUPPORT	
TCM PART NUMBER	
	SAT587J

DIAGNOSIS SYSTEM SELECTION	
A/T	
ENGINE	
	SAT580J
	SATSOUJ



## DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

=NEAT0182S04

Always drive vehicle at a safe speed.

NOTE

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### (P) With CONSULT-II

- Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Apply vacuum to the throttle opener, then check the following. Refer to step 1 and step 2 of "Preparation", "TCM SELF-DIAG-NOSIS PROCEDURE (NO TOOLS)", AT-185.

Accelerator pedal condition	THRTL POS SEN	CLOSED THL/SW	W/O THRL/P-SW
Fully released	Less than 4.7V	ON	OFF
Partially depressed	0.1 - 4.6V	OFF	OFF
Fully depressed	More than 1.9 - 4.6V	OFF	ON

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-320.

If the check result is OK, go to following step.

- 3) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Start engine and maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: Approximately 3V or less Selector lever: D position (O/D ON)

Selector level. D position (O/D ON)

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-320.

If the check result is OK, go to following step.

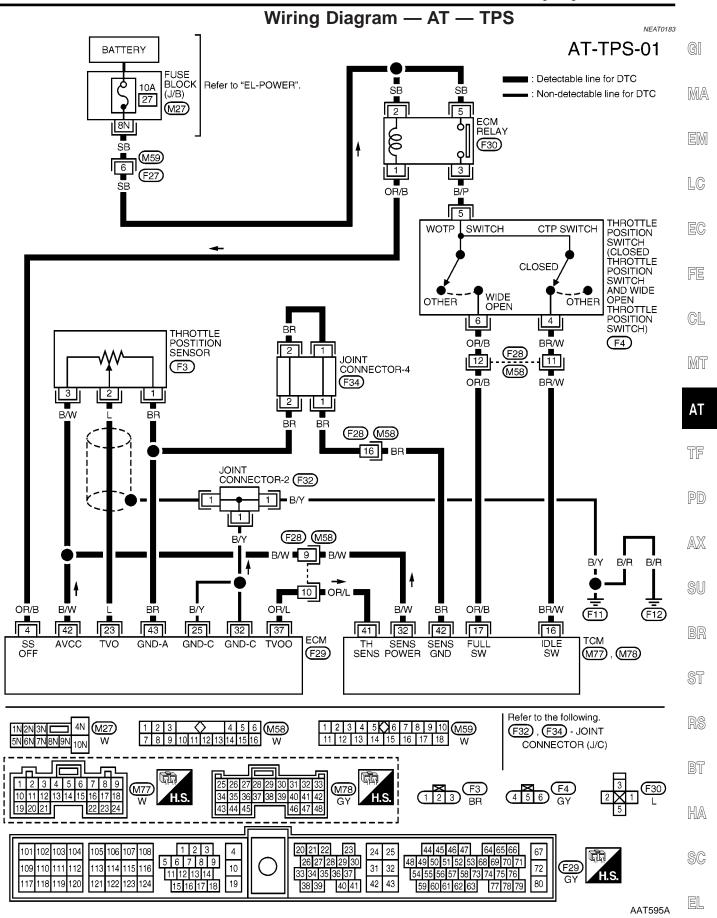
5) Maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more Accelerator pedal: Wide open throttle Selector lever: D position (O/D ON)

#### **With GST**

Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — TPS



Diagnostic Procedure

## **Diagnostic Procedure**

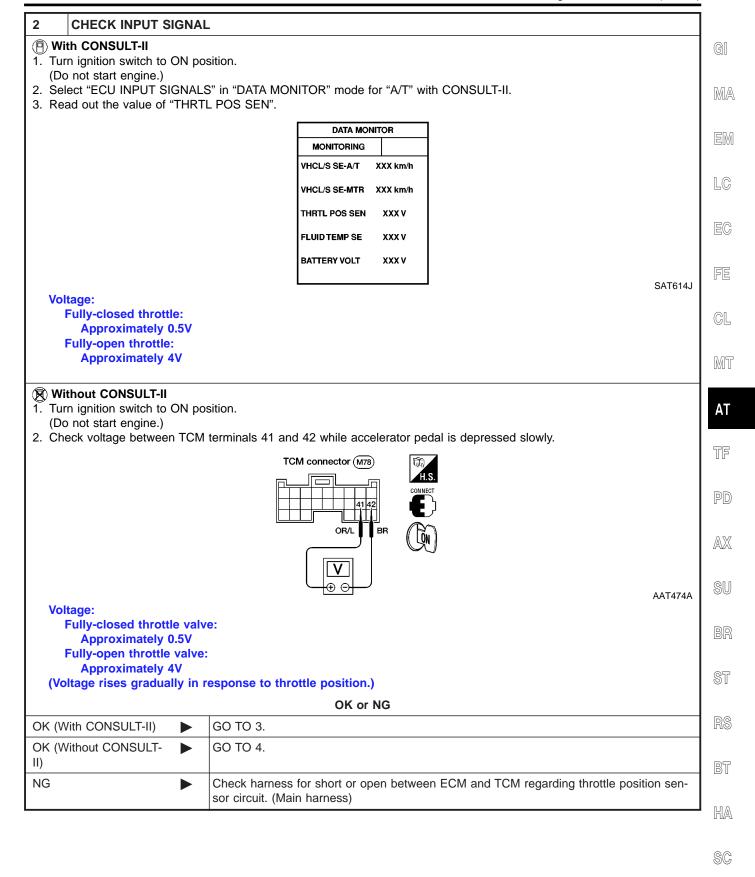
NFAT018

		- NEA1018		
1	CHECK DTC WITH ECM			
	Perform diagnostic test mode II (self-diagnostic results) for engine control. Refer to "Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION", <i>EC-653</i> .			
	OK or NG			
OK	OK ▶ GO TO 2.			
NG	<b>&gt;</b>	Check throttle position sensor circuit for engine control. Refer to EC section ("DTC P0120 THROTTLE POSITION SENSOR").		

#### DTC P1705 THROTTLE POSITION SENSOR

RE4R01A

Diagnostic Procedure (Cont'd)



 $\mathbb{D}\mathbb{X}$ 

EL

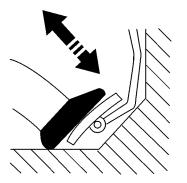
#### 3 CHECK THROTTLE POSITION SWITCH CIRCUIT (With CONSULT-II)

#### (P) With CONSULT-II

- 1. Turn ignition switch to ON position.
  - (Do not start engine.)
- 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Apply vacuum to the throttle opener. Refer to step 1 and step 2 of "Preparation", "TCM SELF-DIAGNOSIS PROCE-DURE (NO TOOLS)", AT-185.
- 4. Read out "CLOSED THL/SW" and "W/O THRL/P-SW" depressing and releasing accelerator pedal. Check the signal of throttle position switch is indicated properly.

Accelerator	Data n	nonitor	
pedal condition	CLOSED THL/SW	W/O THRL/P-\$W	
Released	ON	OFF	
Fully depressed	OFF	ON	

MTBL0011



DATA MONITOR		
MONITORING		
POWERSHIFT SW	OFF	
CLOSED THL/SW	OFF	
W/OTHRL/P-SW	OFF	
HOLD SW	OFF	
BRAKE SW	ON	

SAT646J

#### OK or NG

OK •	GO TO 5.
NG ▶	Check the following items:  Throttle position switch Refer to "Component Inspection", AT-324.  Harness for short or open between ignition switch and throttle position switch (Main harness)  Harness for short or open between throttle position switch and TCM (Main harness)

#### **DTC P1705 THROTTLE POSITION SENSOR**

RE4R01A

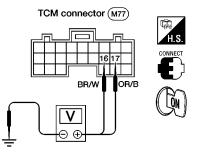
Diagnostic Procedure (Cont'd)

#### **CHECK THROTTLE POSITION SWITCH CIRCUIT (Without CONSULT-II)**

#### (R) Without CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM terminals (16, 17) and ground while depressing, and releasing accelerator pedal slowly. (after warming up engine)
- 3. Apply vacuum to the throttle opener. Refer to step 1 and step 2 of "Preparation", "TCM SELF-DIAGNOSIS PROCE-DURE (NO TOOLS)", AT-185.





AAT497A

Voltage		
Terminal No. 16	Terminal No. 17	
Battery voltage	1V or less	
1V or less	Battery voltage	
	Terminal No. 16 Battery voltage	

OK or NG

AAT615A

ok or ke		
ОК	<b>•</b>	GO TO 5.
NG	·	<ul> <li>Check the following items:</li> <li>Throttle position switch Refer to "Component Inspection", AT-324.</li> <li>Harness for short or open between ignition switch and throttle position switch (Main harness)</li> <li>Harness for short or open between throttle position switch and TCM (Main harness)</li> </ul>

5	CHECK DTC			
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-318.			
	OK or NG			
ОК	<b>&gt;</b>	INSPECTION END		
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>		

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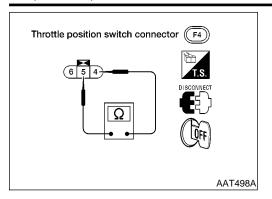
BT

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SC

EL

Component Inspection



# Component Inspection THROTTLE POSITION SWITCH

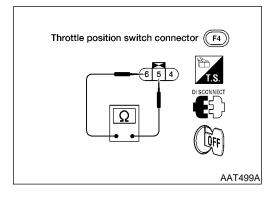
**Closed Throttle Position Switch (Idle position)** 

NEAT0185 NEAT0185S01

Check continuity between terminals 4 and 5.
 [Refer to "Preparation", "TCM SELF-DIAGNOSIS PROCEDURE (NO TOOLS)", AT-185.]

Accelerator pedal condition	Continuity
Released	Yes
Depressed	No

 To adjust closed throttle position switch, refer to "Basic Inspection", "TROUBLE DIAGNOSIS — Basic Inspection", EC-680.



#### **Wide Open Throttle Position Switch**

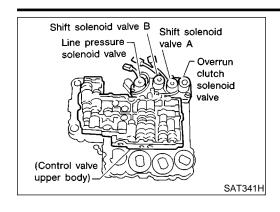
Check continuity between terminals 5 and 6.

NEAT0185S0102

Accelerator pedal condition	Continuity
Released	No
Depressed	Yes

#### DTC P1760 OVERRUN CLUTCH SOLENOID VALVE





#### **Description**

The overrun clutch solenoid valve is activated by the TCM in response to signals sent from the PNP switch, overdrive control switch, vehicle speed and throttle position sensors. The overrun clutch operation will then be controlled.

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#### TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NEAT0186S01

Terminal No.	Wire color	Item	Condition		Judgement standard
20	L/B	Overrun clutch		When overrun clutch solenoid valve operates.	Battery voltage
20	L/B	solenoid valve		When overrun clutch solenoid valve does not operate.	1V or less

**ON BOARD DIAGNOSIS LOGIC** 

		NEA10180502	
Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(E): O/R CLTCH SOL/CIRC	TCM detects an improper voltage drop when it tries to operate the solenoid	Harness or connectors     (The solenoid circuit is open or	
	valve.	shorted.)  Overrun clutch solenoid valve	



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Description (Cont'd)

DIAGNOSIS SYSTEM SELECTION	
A/T	
ENGINE	
	SAT580J

DIAGNOSIS MODE SELECTION	
WORK SUPPORT	
SELF DIAGNOSIS	
DATA MONITOR	
FUNCTION TEST	
DTC WORK SUPPORT	
	SAT617J

## DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

**CAUTION:** 

=NEAT0186S03

Always drive vehicle at a safe speed.

#### NOTF:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

#### **TESTING CONDITION:**

Always drive vehicle on a level road to improve accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### (P) With CONSULT-II

- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2) Start engine.
- 3) Accelerate vehicle to a speed of more than 10 km/h (6MPH) in D position (O/D ON).
- 4) Release accelerator pedal completely in D position (O/D OFF).
- ® With GST
- 1) Follow the procedure "With CONSULT-II".

#### DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

(M77)

TERMINAL CORD ASSEMBLY

> OVERRUN CLUTCH SOLENOID

OVR/C SOL

20

Wiring Diagram — AT — OVRCSV

## Wiring Diagram — AT — OVRCSV

NEAT0187

#### AT-OVRCSV-01

: Detectable line for DTC
: Non-detectable line for DTC

MA

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LC

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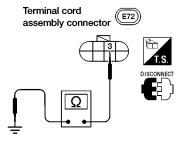
\*: This connector is not shown in "HARNESS LAYOUT" of EL section.

#### **Diagnostic Procedure**

NEAT0188

#### 1 CHECK GROUND CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal cord assembly connector E72 terminal 3 and ground.



AAT500A

#### Is resistance approx. 20 - $40\Omega$ ?

is resistance approx. 20 - 4022:				
Yes	<b>&gt;</b>	GO TO 2.		
No	•	<ol> <li>Remove control valve assembly.     Refer to AT-399.</li> <li>Check the following items:     Overrun clutch solenoid valve     Refer to "Component Inspection", AT-329.</li> <li>Harness of terminal cord assembly for short or open</li> </ol>		

#### 2 CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check resistance between terminal cord assembly connector E72 terminal 3 and TCM harness connector M77 terminal 20.

If OK, check harness for short to ground and short to power.

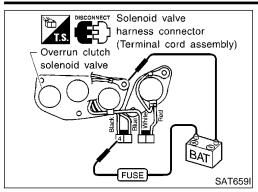
#### Is resistance approx $0\Omega$ ?

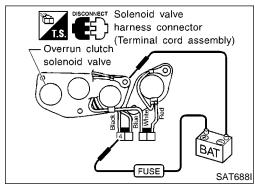
Yes	<b>&gt;</b>	GO TO 3.
No	<b>&gt;</b>	Repair open circuit or short to ground or short to power in harness or connectors.

3	CHECK DTC				
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-326.				
	OK or NG				
ОК	<b>&gt;</b>	INSPECTION END			
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>			

#### DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

Component Inspection





#### **Component Inspection OVERRUN CLUTCH SOLENOID VALVE**

=NEAT0189 GI

NEAT0189S01

For removal, refer to AT-399.

#### **Resistance Check**

Check resistance between terminal 4 and ground.

NEAT0189S0101

Solenoid valve	Terminal No.		Resistance (Approx.)
Overrun clutch solenoid valve	4	Ground	20 - 40Ω

LC

#### **Operation Check**

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 4 and ground.

EC

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BR

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BT

HA

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EL

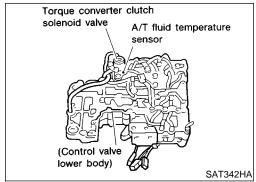
AT-329

RE4R01A

Description

2.5 2.0 1.5 1.0

0.5



## The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.

**Description** 

#### **CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE**

Remarks: Specification data are reference values.

-40 -20 0 20 40 60 80 100 120 140 160 (-40) (-4) (32)(68)(104)(140)(176)(212)(248)(284)(320)

NEAT0190S01

Monitor item	Condition	Specification
A/T fluid temperature sensor	Cold [20°C (68°F)] ↓ Hot [80°C (176°F)]	Approximately 1.5V ↓ Approximately 0.5V

#### TCM TERMINALS AND REFERENCE VALUE

NEAT0190S02

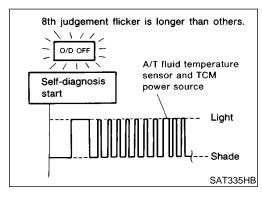
Remarks: S <sub>l</sub>	pecification of	data are reference	values.		
Terminal No.	Wire color	Item	Condition		Judgement standard
10				When turning ignition switch to ON.	Battery voltage
10	W/R	Power source	(Con)	When turning ignition switch to OFF.	0V
40	NA//D	D	86.7_J	When turning ignition switch to ON.	Battery voltage
19	W/R	Power source	ا المالية	When turning ignition switch to OFF.	0V
20	DAY	Power source		When turning ignition switch to OFF.	Battery voltage
28 R/	R/Y	(Memory back- up)		When turning ignition switch to ON.	Battery voltage
42	BR	Throttle position sensor (Ground)	(Ton)	_	oV
47	D/P	R/B A/T fluid temperature sensor		When ATF temperature is 20°C (68°F).	Approximately 1.5V
	к/В		/N	When ATF temperature is 80°C (176°F).	Approximately 0.5V



ON BOARD DIAGNOSIS LOGIC			
Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(E): BATT/FLUID TEMP SEN	TCM receives an excessively low or high	Harness or connections     (The sensor circuit is open or shorted)	
(Register): 8th judgement flicker	voltage from the sensor.	A/T fluid temperature sensor	

DIAGNOSIS SYSTEM SELECTION	
DIAGNOSIS STSTEM SEEEOTION	
A/T	
ENGINE	
	SAT580J

		_
DIAG	NOSIS MODE SELECTION	
	WORK SUPPORT	
	SELF DIAGNOSIS	
	DATA MONITOR	
Г	OTC WORK SUPPORT	
	TCM PART NUMBER	
		SAT587J



#### DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION **PROCEDURE**

GI

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After the repair, perform the following procedure to confirm the malfunction is eliminated.

#### (P) With CONSULT-II

- 1) Start engine.
- 2) Select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3) Drive vehicle under the following conditions: Selector lever in D position, vehicle speed higher than 20 km/h (12 MPH).

PD

TF

#### Without CONSULT-II

1) Follow the procedure "With CONSULT-II".

SU BR

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BT

HA

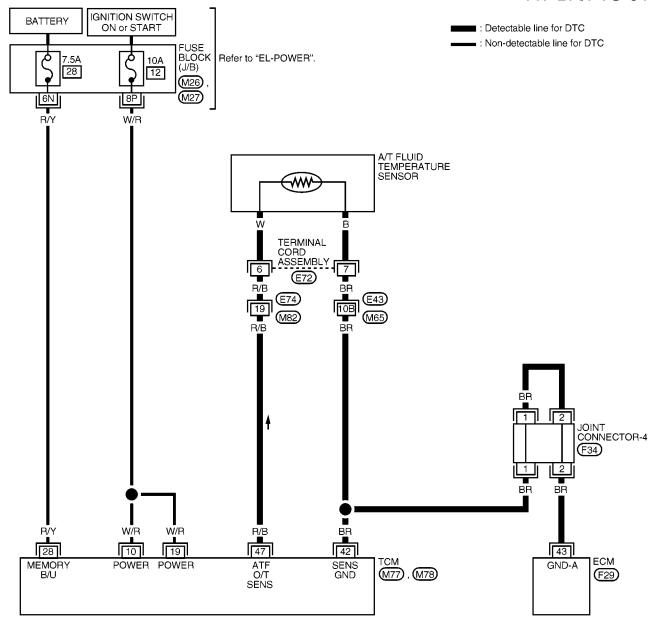
SC

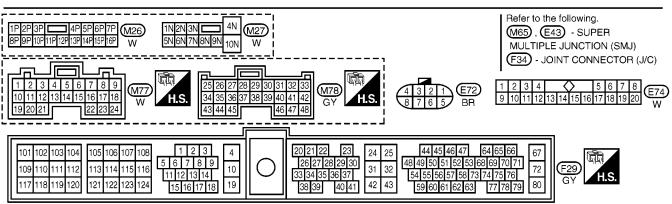
EL

## Wiring Diagram — AT — BA/FTS

NEAT0191

#### AT-BA/FTS-01



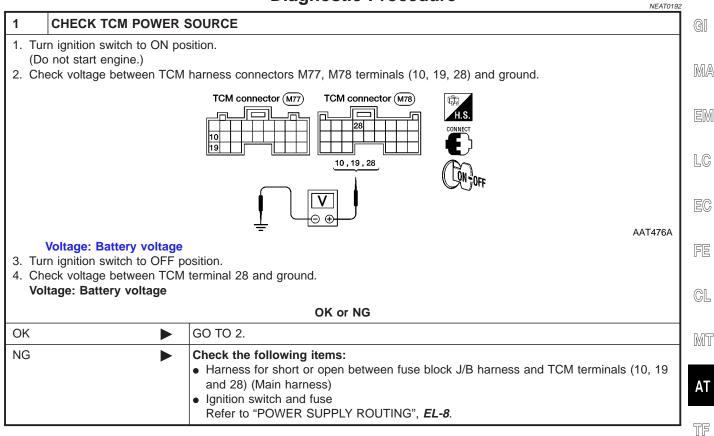


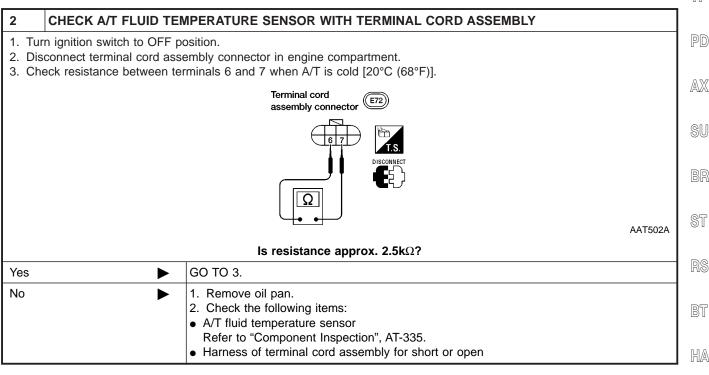
AAT597A

RE4R01A

Diagnostic Procedure







SC

RE4R01A

Diagnostic Procedure (Cont'd)

## 3 CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR (P) With CONSULT-II 1. Start engine. 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II. 3. Read out the value of "FLUID TEMP SE". DATA MONITOR MONITORING VHCL/S SE-A/T XXX km/h VHCL/S SE-MTR XXX km/h THRTL POS SEN XXX V FLUID TEMP SE XXX V BATTERY VOLT XXX V SAT614J Voltage: Cold [20°C (68°F)] → Hot [80°C (176°F)]: Approximately $1.5V \rightarrow 0.5V$ Without CONSULT-II 1. Start engine. 2. Check voltage between TCM terminal 47 and ground while warming up A/T. TCM connector (M78) R/B AAT503A Voltage:

Cold [20°C (68°F)]  $\rightarrow$  Hot [80°C (176°F)]: Approximately 1.5V  $\rightarrow$  0.5V

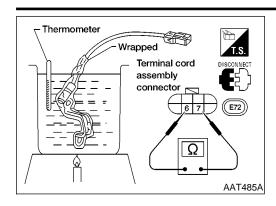
OK or NG

ОК	•	GO TO 4.
NG	•	Check the following item:
		Harness for short or open between TCM and terminal cord assembly (Main harness)

4	CHECK DTC		
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation Procedure, AT-331.		
	OK or NG		
ОК	<b>•</b>	INSPECTION END	
NG	<b>&gt;</b>	<ul> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ul>	

RE4R01A

Component Inspection



#### **Component Inspection** A/T FLUID TEMPERATURE SENSOR

NEAT0193

NEAT0193S01

For removal, refer to AT-399.

Check resistance between terminals 6 and 7 while changing temperature as shown at left.

MA

GI

Temperature °C (°F)	Resistance
20 (68)	Approximately 2.5 kΩ
80 (176)	Approximately 0.3 kΩ

LC

EC

FE

GL

MT

TF

PD

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

RS

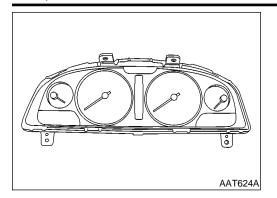
BT

HA

SC

EL

#### Description



#### **Description**

The vehicle speed sensor-MTR is built into the speedometer assembly. The sensor functions as an auxiliary device to the revolution sensor when it is malfunctioning. The TCM will then use a signal sent from the vehicle speed sensor-MTR.

#### TCM TERMINALS AND REFERENCE VALUE

NEAT0194S01

Remarks: Specification data are reference values.

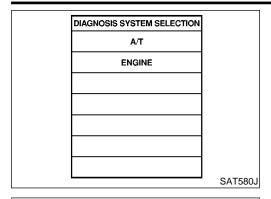
Terminal No.	Wire color	Item	Condition		Judgement standard
40	G/B	Vehicle speed sensor		When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Voltage varies between less than 1V and more than 4.5V

#### ON BOARD DIAGNOSIS LOGIC

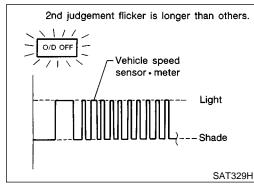
		NEA10194502
Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
(E): VHCL SPEED SEN·MTR	TCM does not receive the proper voltage	Harness or connectors     (The sensor circuit is open or shorted.)
(Register 2) 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	signal from the sensor.	Vehicle speed sensor

#### VEHICLE SPEED SENSOR-MTR





DIAGNOSIS MODE SELECTION	
WORK SUPPORT	
SELF DIAGNOSIS	
DATA MONITOR	
DTC WORK SUPPORT	
TCM PART NUMBER	
	SAT587J



#### DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION **PROCEDURE**

**CAUTION:** 

=NEAT0194S03

GI

- Always drive vehicle at a safe speed.
- If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch OFF and wait at least 5 seconds before continuing.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

EM

MA

#### (P) With CONSULT-II

- Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Start engine and accelerate vehicle from 0 to 25 km/h (0 to 6 MPH).

EG

FE

GL

MT

#### Without CONSULT-II

1) Follow the procedure "With CONSULT-II".

TF

PD

AX

SU

ST

BT

HA

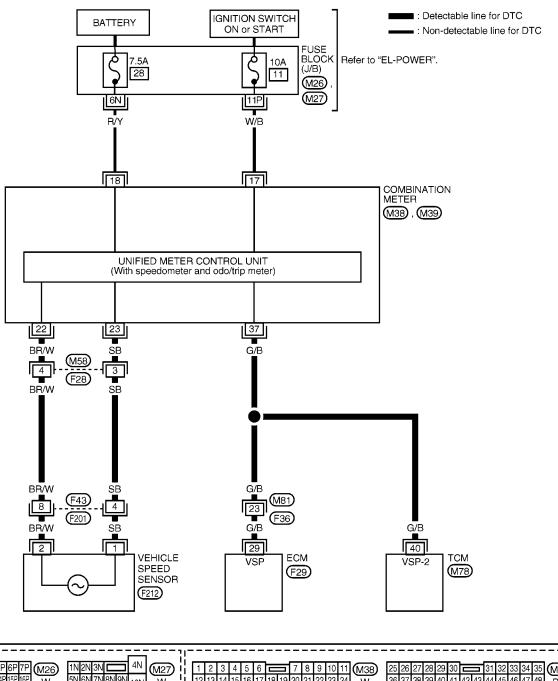
SC

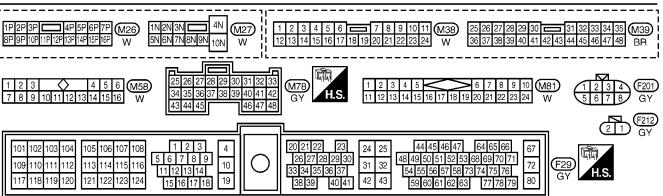
EL

#### Wiring Diagram — AT — VSSMTR

NEAT0195

#### AT-VSSMTR-01





#### **VEHICLE SPEED SENSOR-MTR**

#### **Diagnostic Procedure**

NEAT0196

## 1 CHECK INPUT SIGNAL.

#### (P) With CONSULT-II

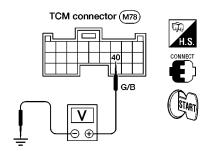
- 1. Start engine.
- 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "VHCL/S SE-MTR" while driving. Check the value changes according to driving speed.

DATA MONITOR		
MONITORING		
VHCL/S SE-A/T	XXX km/h	
VHCL/S SE-MTR	XXX km/h	
THRTL POS SEN	xxx v	
FLUID TEMP SE	xxx v	
BATTERY VOLT	xxx v	

SAT614J

#### (R) Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between TCM harness connector M78 terminal 40 and ground while driving at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.



AAT504A

#### Does battery voltage vary between less than 1V and more than 4.5V?

Yes	<b>&gt;</b>	GO TO 2.
No		<ul> <li>Check the following items:</li> <li>Vehicle speed sensor and ground circuit for vehicle speed sensor Refer to "METERS AND GAUGES", <i>EL-65</i>.</li> <li>Harness for short or open between TCM and vehicle speed sensor (Main harness)</li> </ul>

2	CHECK DTC			
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-337.				
	OK or NG			
OK	<b>&gt;</b>	INSPECTION END		
NG	NG  1. Perform TCM input/output signal inspection. 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.			

GI

MA

EM

LC

FE

CL

MT

ΑT

TF

PD

AX

SU

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ST

RS

BT

HA

SC

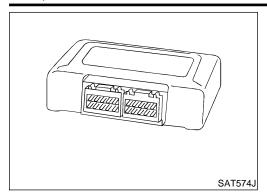
EL

 $\mathbb{D}\mathbb{X}$ 

#### DTC CONTROL UNIT (RAM), CONTROL UNIT (RÒM)

RE4R01A

#### Description



#### Description

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

#### ON BOARD DIAGNOSIS LOGIC

NEAT0297S01

Diagnostic trouble code	Malfunction is detected when	Check Items (Possible Cause)
(F): CONTROL UNIT (RAM): CONTROL UNIT (ROM)	TCM memory (RAM) or (ROM) is mal- functioning.	• TCM

# DIAGNOSIS SYSTEM SELECTION A/T ENGINE SAT580J

## DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION **PROCEDURE**

NOTE:

NEAT0297S02

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

- (II) With CONSULT-II
- Turn ignition switch ON and select "DATA MONITOR" mode for A/T with CONSULT-II.
- Start engine.
- 3) Run engine for at least 2 seconds at idle speed.

DIAGNOSIS MODE SELECT	ION
WORK SUPPORT	
SELF DIAGNOSIS	
DATA MONITOR	
DTC WORK SUPPORT	
TCM PART NUMBER	
	SAT587J

# DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)

**RE4R01A**Diagnostic Procedure

## **Diagnostic Procedure**

		Diagnostic i rocedure	NEAT0298
1	INSPECTION START		GI
<ul> <li>With CONSULT-II</li> <li>1. Turn ignition switch ON and select "SELF DIAG RESULTS" mode for A/T with CONSULT-II.</li> <li>2. Touch "ERASE".</li> <li>3. Turn ignition switch OFF for 10 seconds.</li> <li>4. Perform "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE", refer to AT-340.</li> <li>Is the "CONTROL UNIT (RAM)" or "CONTROL UNIT (ROM)" displayed again?</li> </ul>			MA EM
Yes or No			
Yes	<b>&gt;</b>	Replace TCM.	LG
No	<b>&gt;</b>	INSPECTION END	

MT

 $\mathsf{AT}$ 

TF

PD

EC

FE

CL

SU



## RS

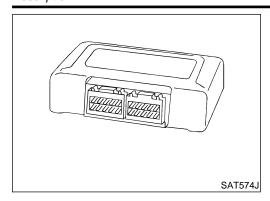




SC

EL

#### Description



#### **Description**

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

#### ON BOARD DIAGNOSIS LOGIC

NEAT0299S01

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
(E): CONTL UNIT (EEP ROM)	TCM memory (EEP ROM) is malfunctioning.	ТСМ

# DIAGNOSIS SYSTEM SELECTION A/T ENGINE SAT580J

## DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

NOTE:

NEAT0299S02

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

- (II) With CONSULT-II
- Turn ignition switch ON and select "DATA MONITOR" mode for A/T with CONSULT-II.
- 2) Start engine.
- 3) Run engine for at least 2 seconds at idle speed.

DIAGNOSIS MODE SELECT	ION
WORK SUPPORT	
SELF DIAGNOSIS	
DATA MONITOR	
DTC WORK SUPPORT	
TCM PART NUMBER	
	SAT587J

## DTC CONTROL UNIT (EEP ROM)



## **Diagnostic Procedure**

		Diagnostic Frocedure	NEAT0301
1	INSPECTION START		G
<ul> <li>With CONSULT-II</li> <li>1. Turn ignition switch ON and select "SELF DIAG RESULTS" mode for A/T with CONSULT-II.</li> <li>2. Move selector lever to "R" position.</li> <li>3. Depress accelerator pedal (Full throttle position).</li> </ul>			N
5. Tu	<ol> <li>Touch "ERASE".</li> <li>Turn ignition switch OFF for ten seconds.</li> <li>Perform "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE", refer to AT-342.</li> </ol>		
Is the "CONTROL UNIT (EEPROM)" displayed again?  Yes or No			
Yes	<b>&gt;</b>	Replace TCM.	
No	<b>&gt;</b>	INSPECTION END	[

ΑT

MT

FE

CL

TF

AX

PD

SU

BR

ST

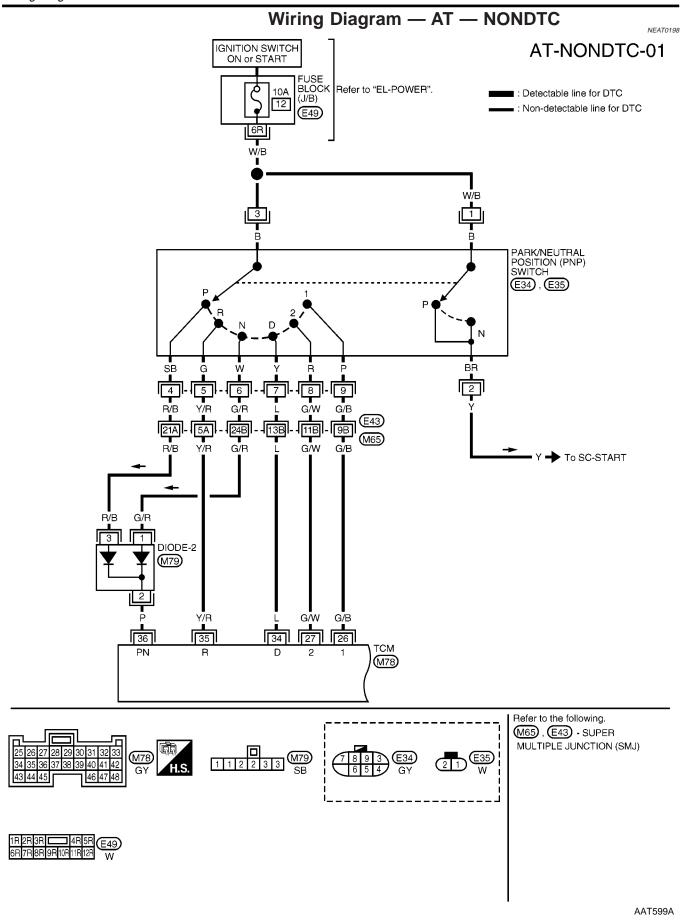
RS

BT

HA

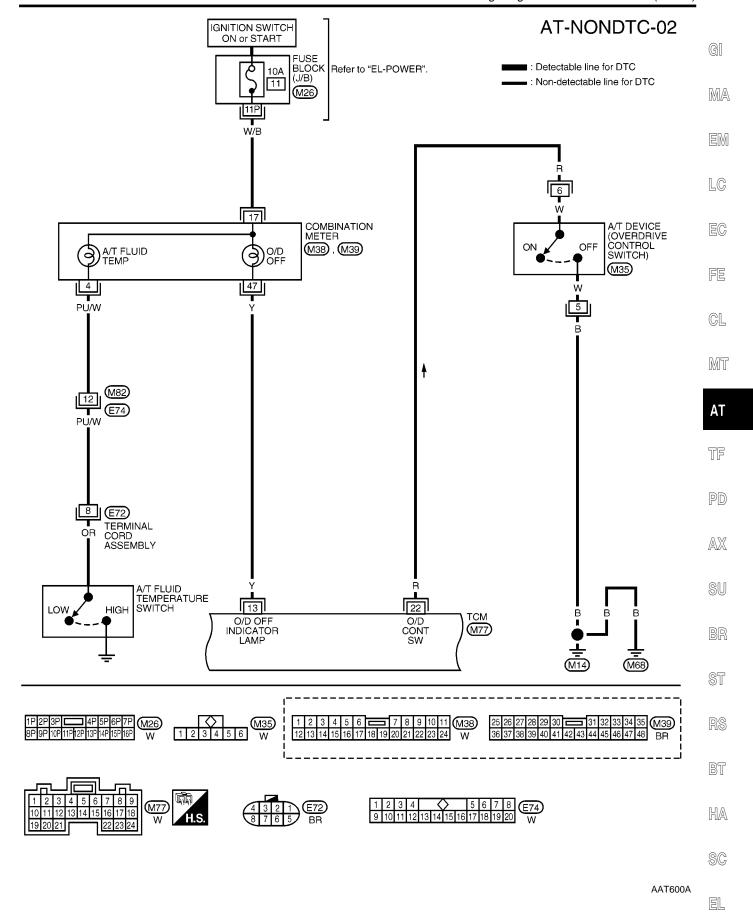
SC

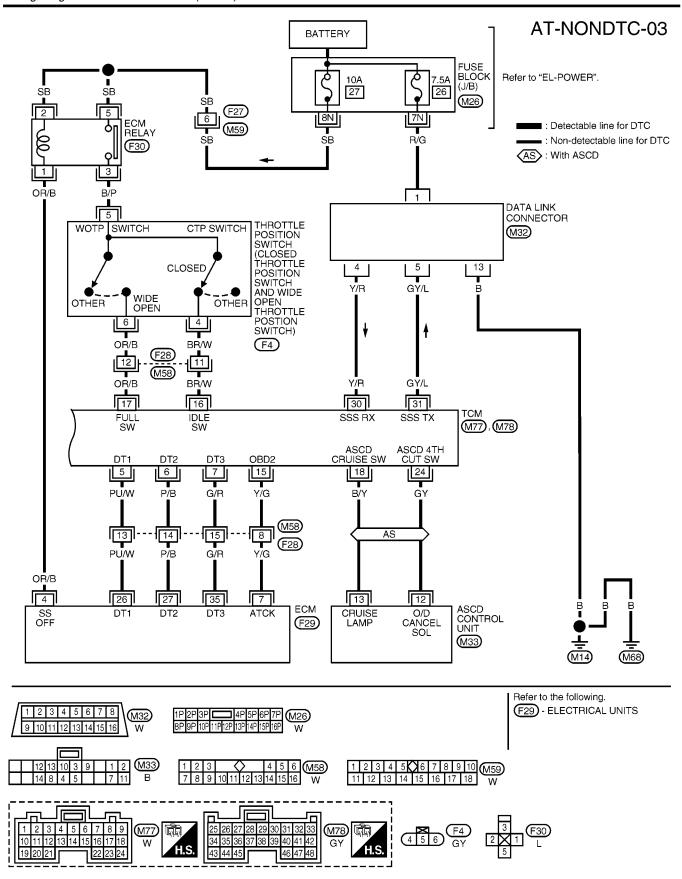
EL



RE4R01A

Wiring Diagram — AT — NONDTC (Cont'd)





AAT601A

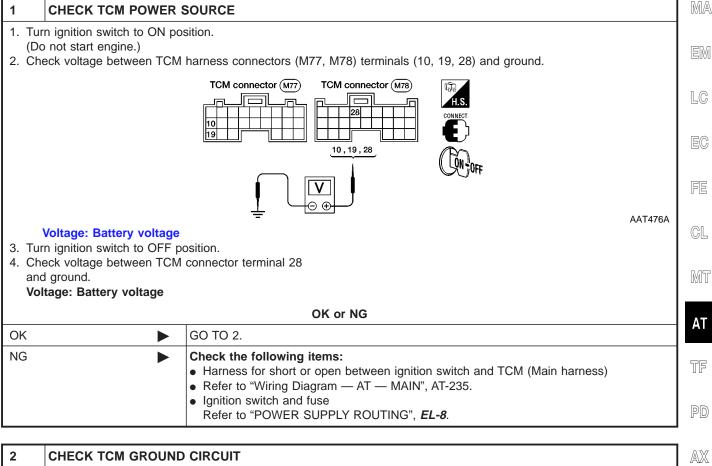
RE4R01A

GI

1. O/D OFF Indicator Lamp Does Not Come On

# 1. O/D OFF Indicator Lamp Does Not Come On SYMPTOM:

O/D OFF indicator lamp does not come on for about 2 seconds when turning ignition switch to ON.



2	2 CHECK TCM GROUND CIRCUIT		
1. Tur	1. Turn ignition switch to OFF position.		
	connect TCM harness con		
		M harness connector M78 terminals (25, 48) and ground. Refer to wiring diagram.	
If OK,	If OK, check harness for short to ground and short to power.		
	Is resistance approx. 0 $\Omega$ ?		
Yes	<b>•</b>	GO TO 3.	
No	•	<ul> <li>Repair open circuit or short to ground or short to power in harness or connectors.</li> <li>Refer to "Wiring Diagram — AT — MAIN", AT-235.</li> </ul>	

DW

SU

ST

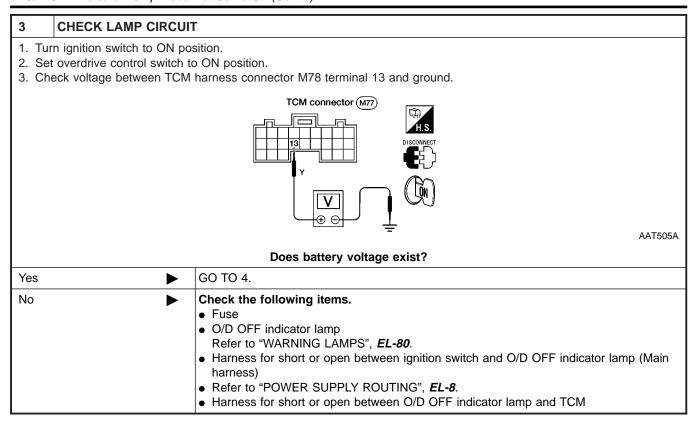
BT

HA

SC

EL

1. O/D OFF Indicator Lamp Does Not Come On (Cont'd)



4	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	<b>&gt;</b>	INSPECTION END	
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	

2. Engine Cannot Be Started In P and N Position

#### 2. Engine Cannot Be Started In P and N **Position**

**SYMPTOM:** 

=NEAT0200

GI

EM

LC

FE

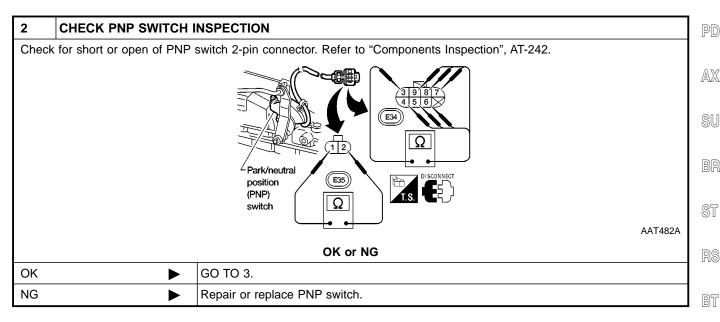
GL

MT

TF

Engine cannot be started with selector lever in P or N position. Engine cannot be started with selector lever in P. Engine can be started with selector lever in D, 2, 1 or R position.

**CHECK PNP SWITCH CIRCUIT** (P) With CONSULT-II Does "ECU INPUT SIGNALS" in Data Monitor show damage to PNP switch circuit? (R) Without CONSULT-II Does self-diagnosis show damage to PNP switch circuit? Self diagnosis Start -√ Light -- Shade SAT367J Yes or No Check PNP switch circuit. Refer to "DTC P0705", AT-238. Yes GO TO 2. No



3	CHECK STARTING SYSTEM		
Check starting system. Refer to "System Description", "STARTING SYSTEM", SC-7.			
	OK or NG		
OK	OK INSPECTION END		
NG	<b>&gt;</b>	Repair or replace damaged parts.	

HA

SC

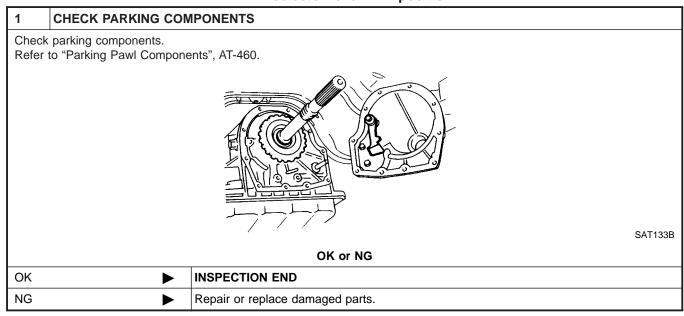
EIL

3. In "P" Position, Vehicle Moves Forward Or Backward When Pushed

# 3. In "P" Position, Vehicle Moves Forward Or Backward When Pushed

**SYMPTOM:** 

Vehicle moves when it is pushed forward or backward with selector lever in P position.



4. In N Position, Vehicle Moves

## 4. In N Position, Vehicle Moves

SYMPTOM:

=NEAT0202

MT

Vehicle moves forward or backward when selecting N position.

The Check PNP SWITCH CIRCUIT

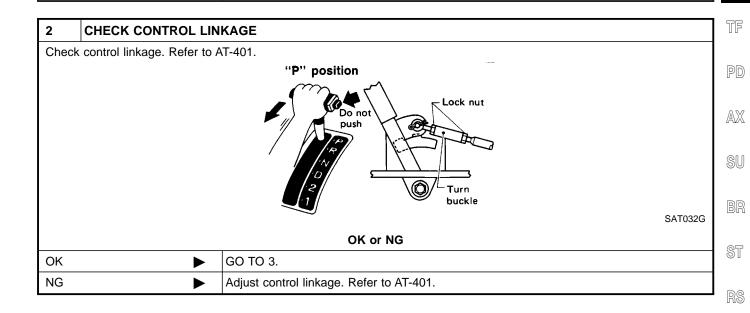
(B) With CONSULT
Does "ECU INPUT SIGNALS" in Data Monitor show damage to PNP switch circuit?

(B) Without CONSULT
Does self-diagnosis show damage to PNP switch circuit?

(C) Self diagnosis
Start

(C) Light

(C) Shade



Yes or No
Check PNP switch circuit. Refer to "DTC P0705", AT-238.

GO TO 2.

Yes

No

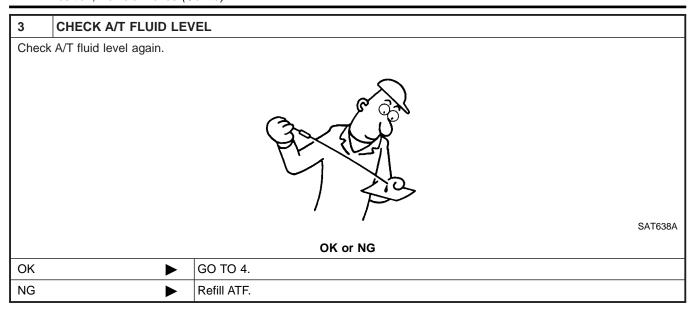
DW.

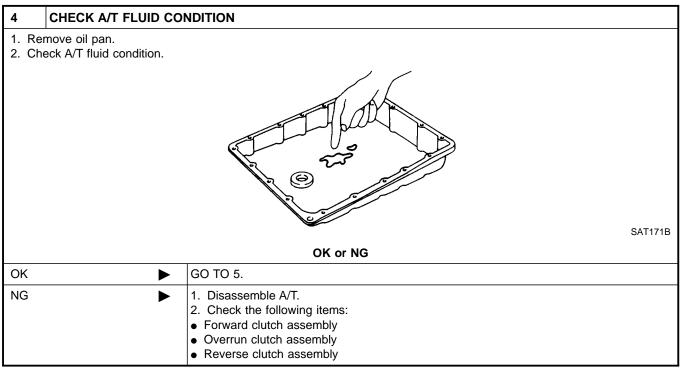
BT

HA

SC

4. In N Position, Vehicle Moves (Cont'd)





5	CHECK SYMPTOM		
Chec	Check again.		
	OK or NG		
OK	<b>•</b>	INSPECTION END	
NG	<b>•</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	

RE4R01A

5. Large Shock.  $N \rightarrow R$  Position

# 5. Large Shock. N $\rightarrow$ R Position SYMPTOM:

=NEAT0203

GI

MA

EM

LC

EC

FE

CL

MT

There is large shock when changing from N to R position.

1	CHECK SELF-DIAGNOSTIC RESULTS
Does circuit	elf-diagnosis show damage to A/T fluid temperature sensor, line pressure solenoid valve or throttle position sensor
	Throttle position sensor circuit  A/T fluid temperature sensor circuit  Line pressure solenoid valve circuit  Light  Shade
	Yes or No
Yes	Check damaged circuit. Refer to "DTC P0710, DTC P0745 or DTC P1705", AT-247, 304 or 320.
No	<b>▶</b> GO TO 2.

2	CHECK THROTTLE PO	OSITION SENSOR	
Che	ck throttle position sensor. F	Refer to "DTC P0120 THROTTLE POSITION SENSOR", <i>EC-755</i> .	
		Throttle position switch harness connector  Throttle position sensor harness connector ""	AAT495A
		OK or NG	
ОК	<b>•</b>	GO TO 3.	
NG	<b>•</b>	Repair or replace throttle position sensor.	

ΑT

TF

PD

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

RS

BT

HA

SC

EL

5. Large Shock.  $N \rightarrow R$  Position (Cont'd)

#### 3 CHECK LINE PRESSURE

Check line pressure at idle with selector lever in D position. Refer to "LINE PRESSURE TEST", AT-211.



SAT494G

OK	or	NG
----	----	----

OK ▶	GO TO 4.
NG	<ol> <li>Remove control valve assembly. Refer to AT-399.</li> <li>Check the following items:</li> <li>Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)</li> <li>Line pressure solenoid valve</li> </ol>

4	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	<b>&gt;</b>	INSPECTION END	
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	

RE4R01A

6. Vehicle Does Not Creep Backward In R Position

# 6. Vehicle Does Not Creep Backward In R Position

SYMPTOM:

=NEAT0204

GI

Vehicle does not creep backward when selecting R position.

1	CHECK A/T FLUID LEV	EL	] MA
Chec	k A/T fluid level again.		EM
			LC
			EC
			FE
		SAT638A	
		OK or NG	GL
OK	<b>&gt;</b>	GO TO 2.	
NG	<b>&gt;</b>	Refill ATF.	MT

2	CHECK STALL TEST	•	AT
		ector lever in 1 and R positions.	
Reie	r to AT-479.		TF
			PD
			AX
			SU
		SAT493G	BR
		OK or NG	
OK	<b>•</b>	GO TO 3.	
	n "1" position, NG in ▶ sition	<ol> <li>Remove control valve assembly. Refer to "ON-VEHICLE SERVICE", AT-399.</li> <li>Check the following items:</li> </ol>	ST
Tt po	Ollon	<ul> <li>Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)</li> </ul>	RS
		<ul><li>Line pressure solenoid valve</li><li>Disassemble A/T.</li><li>Check the following items:</li></ul>	BT
		<ul><li>Oil pump assembly</li><li>Torque converter</li></ul>	
		<ul> <li>Reverse clutch assembly</li> <li>High clutch assembly</li> </ul>	HA
NG i	n both 1 and R	GO TO 6.	SC

EL

6. Vehicle Does Not Creep Backward In R Position (Cont'd)

#### CHECK LINE PRESSURE

3

Check line pressure at idle with selector lever in R position. Refer to "LINE PRESSURE TEST", AT-211.



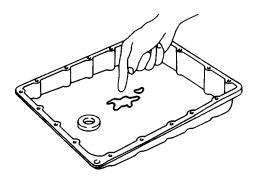
SAT494G

#### OK or NG

OK •	GO TO 4.
NG ►	<ol> <li>Remove control valve assembly. Refer to "ON-VEHICLE SERVICE", AT-399.</li> <li>Check the following items:         <ul> <li>Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)</li> <li>Line pressure solenoid valve</li> <li>Disassemble A/T.</li> </ul> </li> <li>Check the following items:         <ul> <li>Oil pump assembly</li> </ul> </li> </ol>

#### 4 CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.



SAT171B

#### OK or NG

OK	<b>&gt;</b>	GO TO 5.
NG	<b>•</b>	GO TO 6.

5	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	<b>&gt;</b>	INSPECTION END	
NG		<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	

6. Vehicle Does Not Creep Backward In R Position (Cont'd)

#### **DETECT MALFUNCTIONING ITEM** 6

- 1. Remove control valve assembly. Refer to "ON-VEHICLE SERVICE", AT-399.
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Torque converter
- Reverse clutch assembly
- High clutch assembly
- Low & reverse brake assembly
- · Low one-way clutch

Repair or replace damaged parts.

GI

MA

LC

EC

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BR

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BT

HA

SC

EL

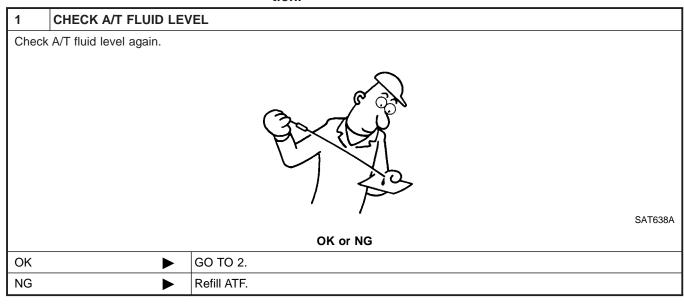
7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position

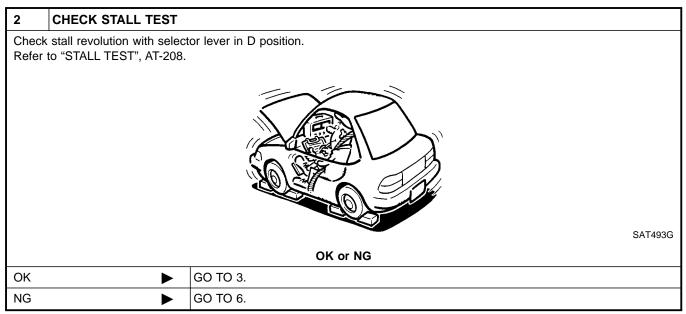
# 7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position

**SYMPTOM:** 

=NEAT0205

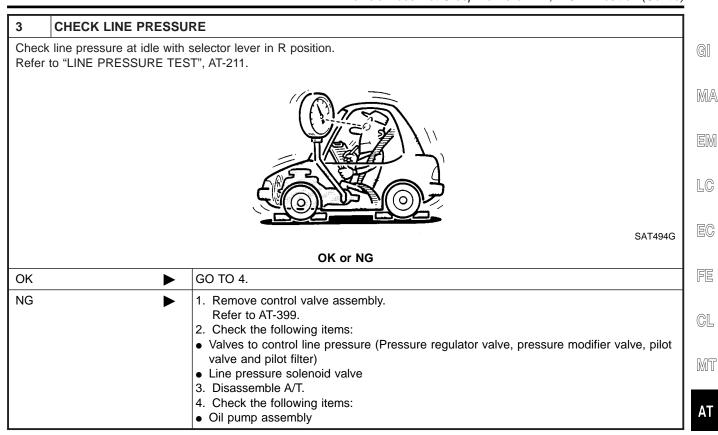
Vehicle does not creep forward when selecting D, 2 or 1 position.

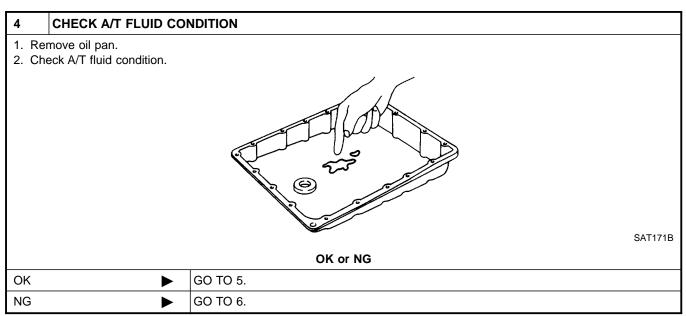




RE4R01A

7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position (Cont'd)





5	СНЕСК ЅҮМРТОМ		
Check again.			
OK or NG			
OK	<b>•</b>	INSPECTION END	
NG <b>▶</b>		<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	

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RE4R01A

7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position (Cont'd)

#### 6 DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to "ON-VEHICLE SERVICE", AT-399.
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Forward clutch assembly
- Forward one-way clutch
- Low one-way clutch
- Low & reverse brake assembly
- Torque converter



Repair or replace damaged parts.

RE4R01A

8. Vehicle Cannot Be Started From D<sub>1</sub>

# 8. Vehicle Cannot Be Started From D<sub>1</sub> SYMPTOM:

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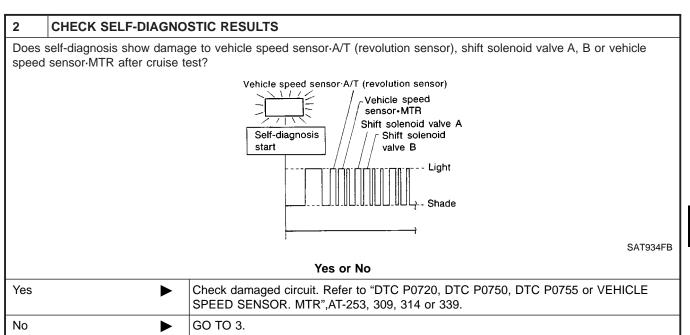
MT

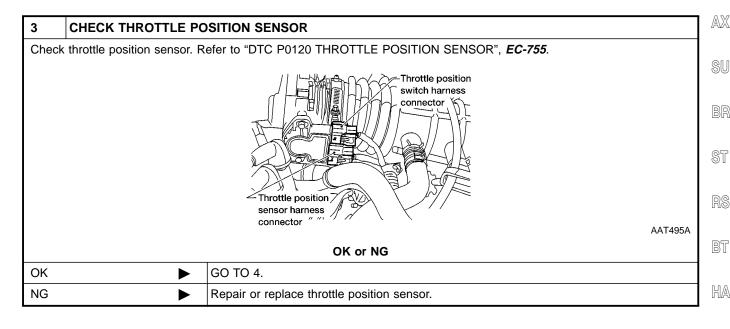
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Vehicle cannot be started from D₁on Cruise test — Part 1.

1	CHECK SYMPTOM		
Is "6. Vehicle Does Not Creep Backward In R Position" OK?			
	Yes or No		
Yes	Yes ▶ GO TO 2.		
No	<b>&gt;</b>	Go to "6. Vehicle Does Not Creep Backward In R Position", AT-355.	



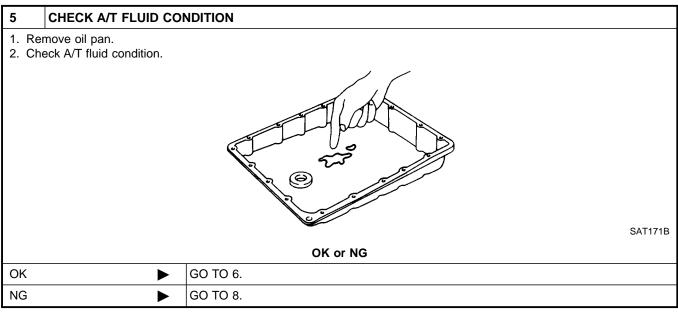


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8. Vehicle Cannot Be Started From D<sub>1</sub> (Cont'd)

## 



6	DETECT MALFUNCTIO	NING ITEM	
Rei 2. Chi Shiff Shiff Shiff Shiff	<ol> <li>Remove control valve assembly.         Refer to AT-399.</li> <li>Check the following items:         <ul> <li>Shift valve A</li> <li>Shift valve B</li> <li>Shift solenoid valve A</li> <li>Shift solenoid valve B</li> <li>Pilot valve</li> </ul> </li> <li>Pilot filter</li> </ol>		
	OK or NG		
OK	<b>&gt;</b>	GO TO 7.	
NG	<b>&gt;</b>	Repair or replace damaged parts.	

RE4R01A

8. Vehicle Cannot Be Started From D<sub>1</sub> (Cont'd)

7	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	<b>•</b>	INSPECTION END	
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	

8 DETEC	T MALFUNCTI	ONING ITEM	
	atrol valve assensive assensive assensive A/T.  Collowing items:  Collowing items:		
Oil pump ass			
		OK or NG	
OK	<b></b>	GO TO 7.	
NG	<b>•</b>	Repair or replace damaged parts.	

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9. A/T Does Not Shift:  $D_1 \rightarrow D_2$  Or Does Not Kickdown:  $D_4 \rightarrow D_2$ 

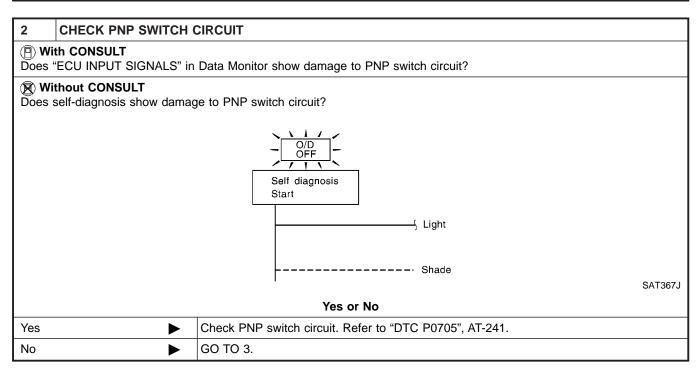
# 9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$

**SYMPTOM:** 

=NEAT0207

A/T does not shift from  $D_1$  to  $D_2$  at the specified speed. A/T does not shift from  $D_4$  to  $D_2$  when depressing accelerator pedal fully at the specified speed.

1	CHECK SYMPTOM		
Are "7	Are "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D <sub>1</sub> " OK?		
	Yes or No		
Yes	<b>&gt;</b>	GO TO 2.	
No	_	Go to "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D <sub>1</sub> ", AT-358, 361.	



3	CHECK VEHICLE SPEE	ED SENSOR-A/T AND VEHICLE SPEED SENSOR-MTR CIRCUIT	
	Check vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuit. Refer to "DTC P0720 and VEHICLE SPEED SENSOR·MTR", AT-253, 339.		
		OK or NG	
ОК	OK <b>▶</b> GO TO 4.		
NG	<b>&gt;</b>	Repair or replace vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuits.	

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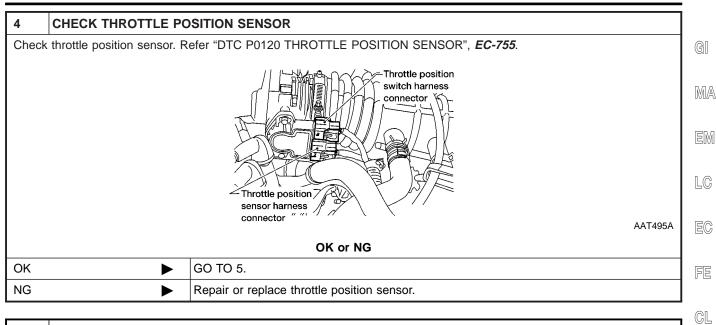
RS

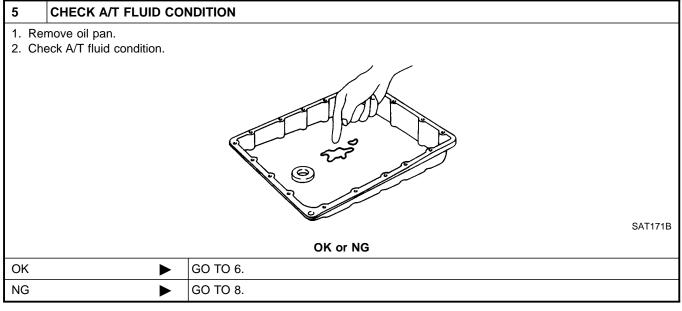
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9. A/T Does Not Shift:  $D_1 \rightarrow D_2$  Or Does Not Kickdown:  $D_4 \rightarrow D_2$  (Cont'd)





6	DETECT MALFUNCT	IONING ITEM
2. Che • Shif		r to AT-399.
		OK or NG
OK	<b>&gt;</b>	GO TO 7.
NG	<b>•</b>	Repair or replace damaged parts.

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RE4R01A

9. A/T Does Not Shift:  $D_1 \rightarrow D_2$  Or Does Not Kickdown:  $D_4 \rightarrow D_2$  (Cont'd)

7	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	<b>&gt;</b>	INSPECTION END	
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	

8	DETECT MALFUNCTIO	NING ITEM	
	move control valve. Refer t	o AT-399.	
	eck the following items:		
	ft valve A		
	ft solenoid valve A		
	ot valve		
<ul><li>Pilo</li></ul>	ot filter		
3. Dis	sassemble A/T.		
4. Ch	eck the following items:		
<ul><li>Ser</li></ul>	vo piston assembly		
<ul><li>Bra</li></ul>	ke band		
<ul><li>Oil</li></ul>	pump assembly		
		OK or NG	
	ON OF ING		
OK	<b>•</b>	GO TO 7.	
NG	<b>&gt;</b>	Repair or replace damaged parts.	

RE4R01A

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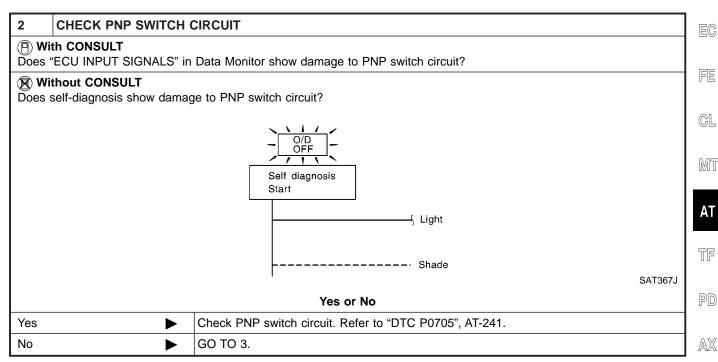
10. A/T Does Not Shift:  $D_2 \rightarrow D_3$ 

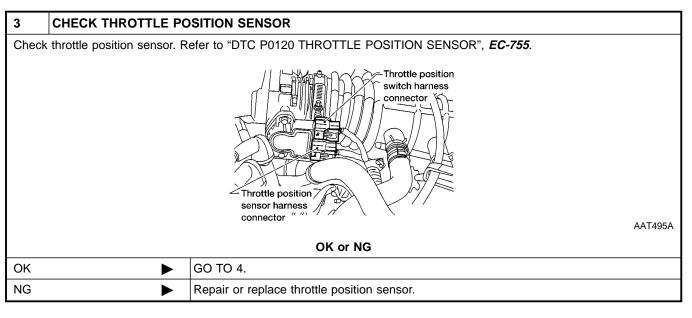
### 10. A/T Does Not Shift: $D_2 \rightarrow D_3$

**SYMPTOM:** 

A/T does not shift from  $D_2$  to  $D_3$  at the specified speed.

1	CHECK SYMPTOM		
Are "7	Are "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D <sub>1</sub> " OK?		
	Yes or No		
Yes	<b>&gt;</b>	GO TO 2.	
No		Go to "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D <sub>1</sub> ", AT-358, 361.	





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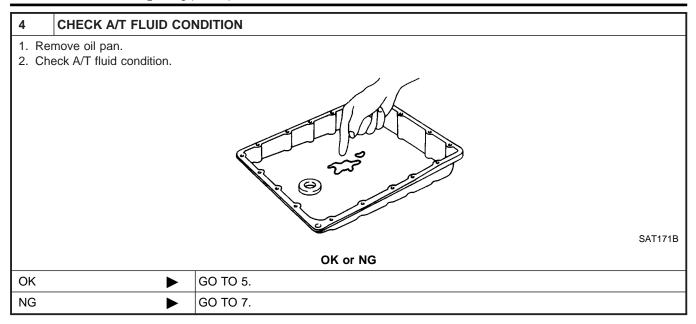
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10. A/T Does Not Shift:  $D_2 \rightarrow D_3$  (Cont'd)



5	DETECT MALFUNCTIO	NING ITEM		
1. Rei	Remove control valve Assembly. Refer to AT-399.			
	eck the following items:			
	t valve B			
<ul><li>Shif</li></ul>	t solenoid valve B			
<ul><li>Pilo</li></ul>	t valve			
<ul><li>Pilo</li></ul>	t filter			
	OK or NG			
OK	<b>&gt;</b>	GO TO 6.		
NG	<b></b>	Repair or replace damaged parts.		

6	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
ОК	<b>•</b>	INSPECTION END	
NG	<b>•</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	

RE4R01A

10. A/T Does Not Shift:  $D_2 \rightarrow D_3$  (Cont'd)

7	DETECT MALFUNCTIO	NING ITEM		
1. Re	move control valve Assemb	oly. Refer to AT-399.		
	eck the following items:			
	ft valve B			
<ul><li>Shift</li></ul>	ft solenoid valve B			
	t valve			
<ul><li>Pilo</li></ul>				
	3. Disassemble A/T.			
	eck the following items:			
	vo piston assembly			
	h clutch assembly			
• Oil	pump assembly			
	OK or NG			
ОК	<b>&gt;</b>	GO TO 6.		
NG	•	Repair or replace damaged parts.		

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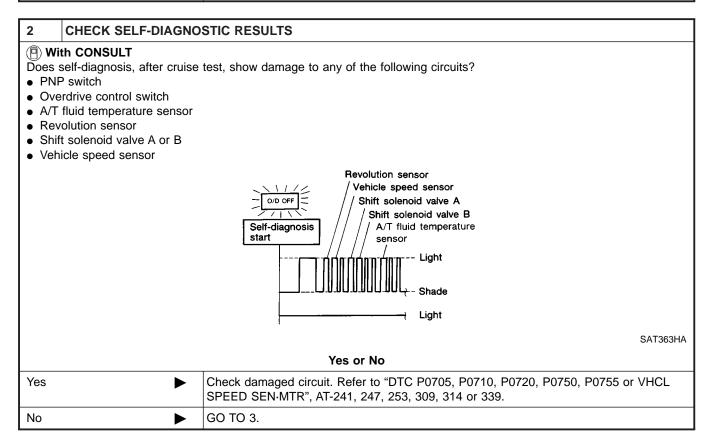
11. A/T Does Not Shift:  $D_3 \rightarrow D_4$ 

# 11. A/T Does Not Shift: $D_3 \rightarrow D_4$ SYMPTOM:

=NEAT0209

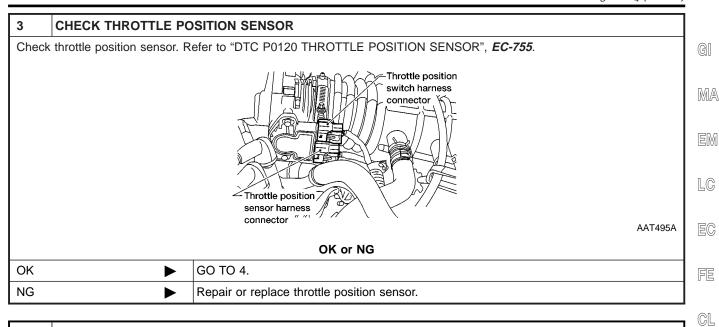
- A/T does not shift from D<sub>3</sub> to D<sub>4</sub> at the specified speed.
- A/T must be warm before D<sub>3</sub> to D<sub>4</sub> shift will occur.

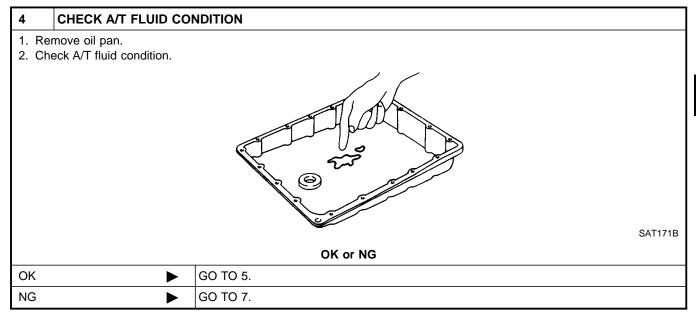
1	CHECK SYMPTOM		
Are "7	Are "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D <sub>1</sub> " OK?		
	Yes or No		
Yes	<b>•</b>	GO TO 2.	
No		Go to "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D <sub>1</sub> ", AT-358, 361.	



RE4R01A

11. A/T Does Not Shift:  $D_3 \rightarrow D_4$  (Cont'd)





5	DETECT MALFUNCTION	ONING ITEM		
1. Remove control valve Assembly. Refer to AT-399. 2. Check the following items:  Shift valve B  Overrun clutch control valve Shift solenoid valve B Pilot valve Pilot filter				
	OK or NG			
OK	<b>•</b>	GO TO 6.		
NG	•	Repair or replace damaged parts.		

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11. A/T Does Not Shift:  $D_3 \rightarrow D_4$  (Cont'd)

6	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	<b>&gt;</b>	INSPECTION END	
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	

7	DETECT MALFUNCTIO	NING ITEM	
2. Cho Shif Ove Shif Pilo Pilo Dis Cho Ser Bral Toro	<ol> <li>Remove control valve Assembly. Refer to AT-399.</li> <li>Check the following items:         <ul> <li>Shift valve B</li> <li>Overrun clutch control valve</li> <li>Shift solenoid valve B</li> <li>Pilot valve</li> <li>Pilot filter</li> </ul> </li> <li>Disassemble A/T.</li> <li>Check the following items:         <ul> <li>Servo piston assembly</li> <li>Brake band</li> <li>Torque converter</li> <li>Oil pump assembly</li> </ul> </li> </ol>		
	OK or NG		
OK	<b>•</b>	GO TO 6.	
NG	<b>•</b>	Repair or replace damaged parts.	

RE4R01A

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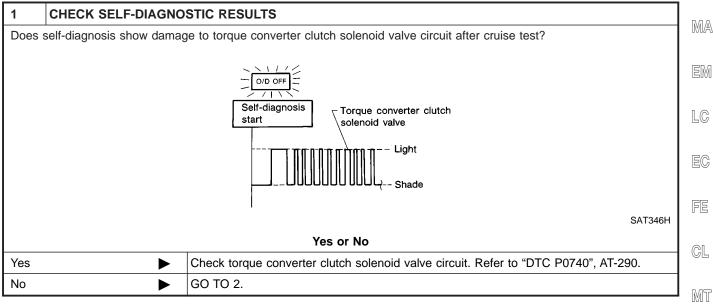
SC

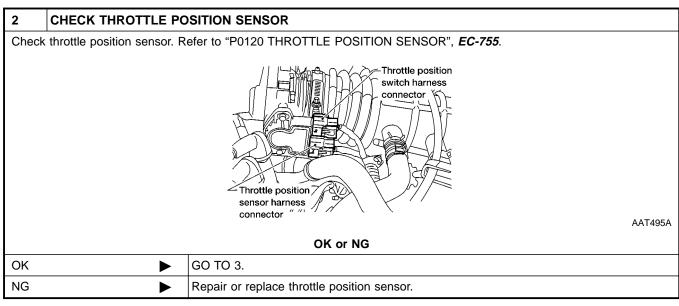
12. A/T Does Not Perform Lock-up

## 12. A/T Does Not Perform Lock-up

**SYMPTOM:** 

A/T does not perform lock-up at the specified speed.





3	DETECT MALFUNCTIO	NING ITEM	
<ol> <li>Remove control valve. Refer to AT-399.</li> <li>Check following items:         <ul> <li>Torque converter clutch control valve</li> </ul> </li> <li>Torque converter relief valve</li> <li>Torque converter clutch solenoid valve</li> <li>Pilot valve</li> <li>Pilot filter</li> </ol>			
		OK or NG	
ОК	<b>&gt;</b>	GO TO 4.	
NG	<b>•</b>	Repair or replace damaged parts.	

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RE4R01A

12. A/T Does Not Perform Lock-up (Cont'd)

4	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	<b>&gt;</b>	INSPECTION END	
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	

13. A/T Does Not Hold Lock-up Condition

#### 13. A/T Does Not Hold Lock-up Condition **SYMPTOM:**

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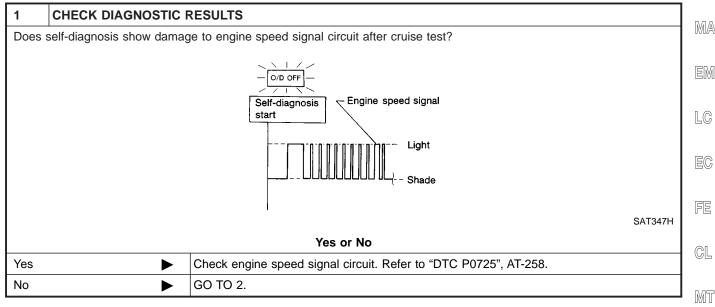
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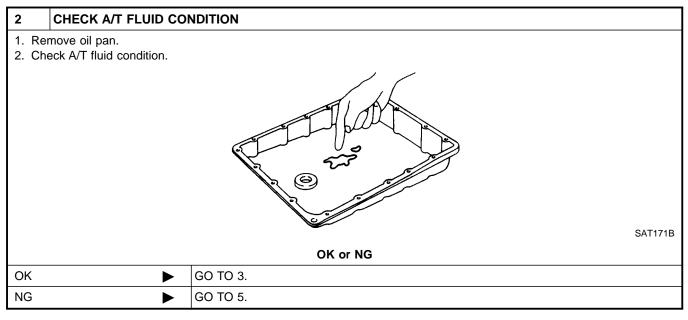
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A/T does not hold lock-up condition for more than 30 seconds.





3	DETECT MALFUNCTIO	NING ITEM	
<ul><li>2. Cl</li><li>To</li><li>Pil</li></ul>	<ol> <li>Remove control valve assembly. Refer to AT-399.</li> <li>Check the following items:</li> <li>Torque converter clutch control valve</li> <li>Pilot valve</li> <li>Pilot filter</li> </ol>		
	OK or NG		
OK	<b>&gt;</b>	GO TO 4.	
NG	<b>&gt;</b>	Repair or replace damaged parts.	

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RE4R01A

13. A/T Does Not Hold Lock-up Condition (Cont'd)

4	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	<b>•</b>	INSPECTION END	
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>	

5	DETECT MALFUNCTI	ONING ITEM		
<ul><li>2. Ch</li><li>Torq</li><li>Pilot</li><li>Pilot</li><li>3. Disc</li></ul>	1. Remove control valve assembly. Refer to AT-399.  2. Check the following items:  • Torque converter clutch control valve  • Pilot valve  • Pilot filter  3. Disassemble A/T.  4. Check torque converter and oil pump assembly.			
	OK or NG			
OK	<b>&gt;</b>	GO TO 4.		
NG	<b>&gt;</b>	Repair or replace damaged parts.		

14. Lock-up Is Not Released

### 14. Lock-up Is Not Released

**SYMPTOM:** 

=NEAT0212

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Lock-up is not released when accelerator pedal is released.

1 CHECK THROTTLE PO	DSITION SWITCH CIRCUIT		
With CONSULT     Does "ECU INPUT SIGNALS" in	(E) With CONSULT  Does "ECU INPUT SIGNALS" in Data Monitor show damage to closed throttle position switch circuit?		
Without CONSULT Does self-diagnosis show dama	ge to closed throttle position switch circuit?		
	Self diagnosis Start  Light  Yes or No		
Yes	Check closed throttle position switch circuit. Refer to "DTC P1705", AT-320.		
No	GO TO 2.		

2	CHECK SYMPTOM		
Checl	Check again.		
	OK or NG		
OK	<b>&gt;</b>	INSPECTION END	
NG	<b>•</b>	Perform TCM input/output signal inspection.     If NG, recheck TCM pin terminals for damage or loose connection with harness connector.	

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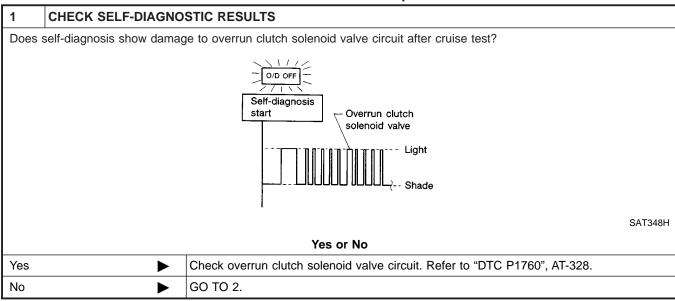
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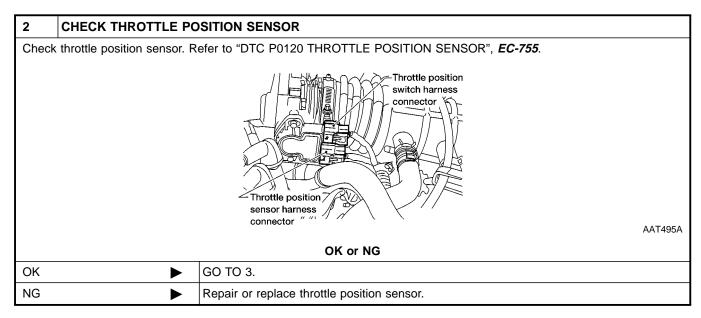
15. Engine Speed Does Not Return To Idle (Light Braking  $D_4 \rightarrow D_3$ )

# 15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$ ) SYMPTOM:

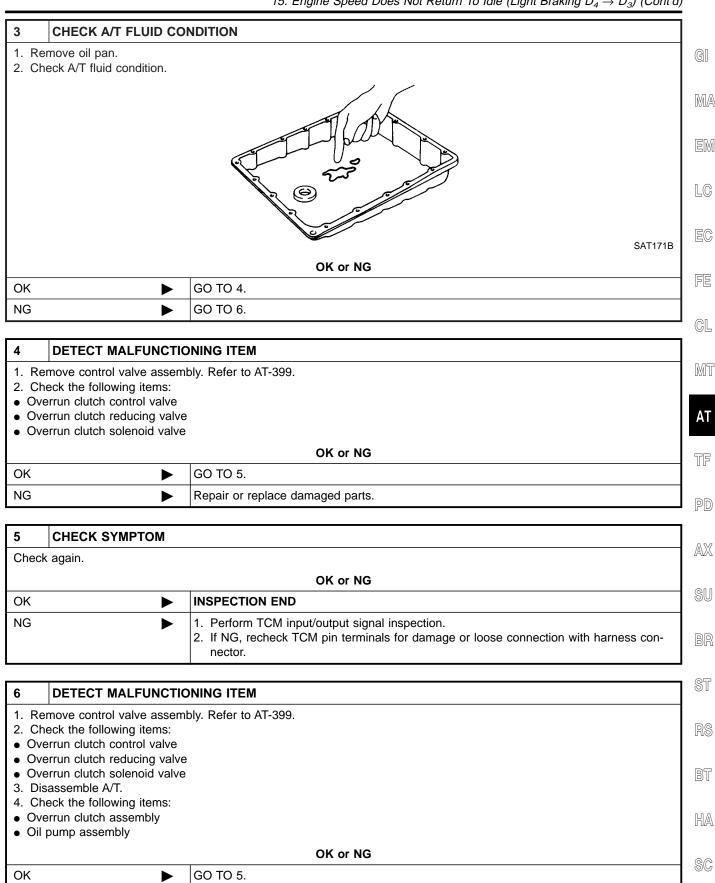
=NEAT0213

- Engine speed does not smoothly return to idle when A/T shifts from D<sub>4</sub> to D<sub>3</sub>.
- Vehicle does not decelerate by engine brake when turning overdrive control switch OFF.
- Vehicle does not decelerate by engine brake when shifting A/T from D to 2 position.





15. Engine Speed Does Not Return To Idle (Light Braking  $D_4 \rightarrow D_3$ ) (Cont'd)



Repair or replace damaged parts.

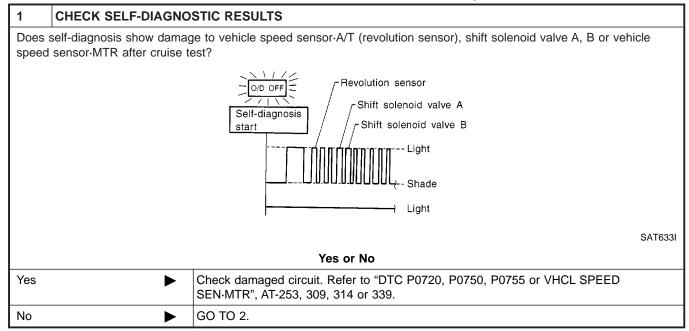
NG

16. Vehicle Does Not Start From D<sub>1</sub>

# **16. Vehicle Does Not Start From D**<sub>1</sub> SYMPTOM:

NEAT0214

Vehicle does not start from  $D_1$  on Cruise test — Part 2.



2	CHECK SYMPTOM				
Check	Check again.				
	OK or NG				
ОК	<b>&gt;</b>	Go to "8. Vehicle Cannot Be Started From D <sub>1</sub> ", AT-361.			
NG	<b>&gt;</b>	<ol> <li>Perform TCM input/output signal inspection.</li> <li>If NG, recheck TCM pin terminals for damage or loose connection with harness connector.</li> </ol>			

CHECK OVERDRIVE CONTROL SWITCH CIRCUIT

(P) With CONSULT

RE4R01A

17. A/T Does Not Shift:  $D_4 o D_3$ , When Overdrive Control Switch ON o OFF

## 17. A/T Does Not Shift: $D_4 \rightarrow D_3$ , When Overdrive Control Switch ON $\rightarrow$ OFF SYMPTOM:

GI =NEAT0215

A/T does not shift from  $\mathrm{D_4}$  to  $\mathrm{D_3}$  when changing overdrive control switch to OFF position.

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Does "ECU INPUT SIGNALS" in Data Monitor show damage to overdrive control switch circuit?			
Without CONSULT Does self-diagnosis show damage to overdrive control switch circuit?			
	O/D OFF		
	Self-diagnosis start		
	Shade		
I SAT344H			
Yes or No			
Yes	Check overdrive control switch circuit. Refer to AT-385.		
No <b>•</b>	Go to "10. A/T Does Not Shift: $D_2 \rightarrow D_3$ ", AT-367.		

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18. A/T Does Not Shift:  $D_3 \rightarrow 2_2$ , When Selector Lever  $D \rightarrow 2$  Position

# 18. A/T Does Not Shift: $D_3 \rightarrow 2_2$ , When Selector Lever $D \rightarrow 2$ Position

SYMPTOM:

A/T does not shift from  $\mathrm{D}_3$  to  $\mathrm{2}_2$  when changing selector lever from D to 2 position.

1 CHECK PNP SWITCH	CIRCUIT			
(B) With CONSULT Does "ECU INPUT SIGNALS" in	(F) With CONSULT Does "ECU INPUT SIGNALS" in Data Monitor show damage to PNP switch circuit?			
Without CONSULT Does self-diagnosis show damage to PNP switch circuit?  Self diagnosis Start  Light				
Yes or No				
Yes	Check PNP switch circuit. Refer to "DTC P0705", AT-241.			
No <b>•</b>	No Go to "9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kick-down: $D_4 \rightarrow D_2$ ", AT-364.			

RE4R01A

19. A/T Does Not Shift:  $2_2 \rightarrow 1_1$ , When Selector Lever  $2 \rightarrow 1$  Position

# 19. A/T Does Not Shift: $\mathbf{2_2} \rightarrow \mathbf{1_1}$ , When Selector Lever $\mathbf{2} \rightarrow \mathbf{1}$ Position

SYMPTOM:

=NEAT0217

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A/T does not shift from  $\mathbf{2}_2$  to  $\mathbf{1}_1$  when changing selector lever from 2 to 1 position.

1 CHECK	NP SWITCH CIRCUIT		
With CONSU  Does "ECU INPU	F SIGNALS" in Data Monitor show damage to PNP switch circuit?		
Without CON Does self-diagno	S show damage to PNP switch circuit?		
	Self diagnosis Start		
	Shade SAT3673		
Yes or No			
Yes	► Check PNP switch circuit. Refer to "DTC P0705", AT-241.		
No	▶ GO TO 2.		

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2	CHECK SYMPTOM		]
Chec	eck again.		P
	<b>~0</b>	(22)	A
			Sl
		1,	B[
		Engine brake SAT778B	\$1
	OK	or NG	]
OK	► INSPECTION END		R
NG		out signal inspection.  n terminals for damage or loose connection with harness con-	B1

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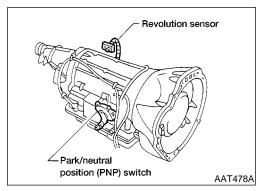
NEAT0218

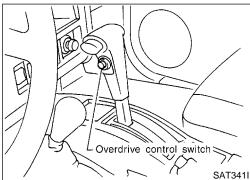
## 20. Vehicle Does Not Decelerate By Engine Brake

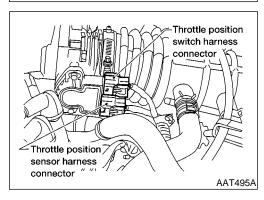
**SYMPTOM:** 

Vehicle does not decelerate by engine brake when shifting from  $2_2$  ( $1_2$ ) to  $1_1$ .

1	CHECK SYMPTOM		
Is "6. Vehicle Does Not Creep Backward In R Position" OK?			
Yes or No			
Yes	Yes $lacksquare$ Go to "15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$ )", AT-378.		
No	<b>&gt;</b>	Go to "6. Vehicle Does Not Creep Backward In R Position", AT-355.	







# 21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks)

**SYMPTOM:** 

NEAT0219

O/D OFF indicator lamp does not come on in TCM self-diagnostic procedure even the lamp circuit is good.

#### **DESCRIPTION**

NEAT0219S01

PNP switch

The PNP switch assembly includes a transmission range switch.

The transmission range switch detects the selector position and sends a signal to the TCM.

Overdrive control switch

Detects the overdrive control switch position (ON or OFF) and sends a signal to the TCM.

Throttle position switch

Consists of a wide open throttle position switch and a closed throttle position switch.

The wide open position switch sends a signal to the TCM when the throttle valve is open at least 1/2 of the full throttle position. The closed throttle position switch sends a signal to the TCM when the throttle valve is fully closed.

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)

#### **DIAGNOSTIC PROCEDURE**

#### NOTE:

=NEAT0219S02

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The diagnostic procedure includes inspections for the overdrive

control and throttle position switch circuits. **CHECK PNP SWITCH CIRCUIT (With CONSULT-II)** (P) With CONSULT-II 1. Turn ignition switch to ON position. (Do not start engine.) 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II. 3. Read out P, R, N, D, 2 and 1 position switches moving selector lever to each position. Check the signal of the selector lever position is indicated properly. DATA MONITOR MONITORING PN POSI SW OFF R POSITION SW OFF D POSITION SW **OFF** 2 POSITION SW ON 1 POSITION SW OFF SAT643J

ok	or	NG
----	----	----

OK	<b>•</b>	GO TO 3.
NG	<b>•</b>	Check the following items:
		PNP switch
		Refer to "Component Inspection", AT-390.
		<ul> <li>Harness for short or open between ignition switch and PNP switch (Main harness)</li> </ul>
		Harness for short or open between PNP switch and TCM (Main harness)

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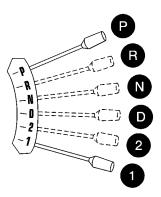
21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)

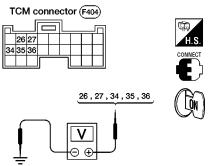
#### CHECK PNP SWITCH CIRCUIT (Without CONSULT-II)

#### (X) Without CONSULT-II

2

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM terminals (26, 27, 34, 35, 36) and ground while moving selector lever through each position





AAT350A

Lever position	Terminals				
	36	35	34	27	26
P, N	В	0	0	0	0
R	0	В	0	0	0
D	0	0	В	0	0
2	0	0	0	В	0
1	0	0	0	0	В

AAT479A

#### Does battery voltage exist (B) or non-existent (0)?

Yes	<b>&gt;</b>	GO TO 3.
No	ŕ	Check the following items:  PNP switch Refer to "Component Inspection", AT-390.
<ul> <li>Harness for short or open between ignition switch and PNP switch (Main harness)</li> <li>Harness for short or open between PNP switch and TCM (Main harness)</li> </ul>		

RE4R01A

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)

#### 3 CHECK OVERDRIVE CONTROL SWITCH CIRCUIT (P) With CONSULT-II 1. Turn ignition switch to ON position. (Do not start engine.) 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II. MA 3. Read out "OVERDRIVE SWITCH". Check the signal of the overdrive control switch is indicated properly. (Overdrive control switch ON displayed on CONSULT-II means overdrive OFF.) DATA MONITOR MONITORING **ENGINE SPEED** XXX rpm LC **TURBINE REV** XXX rpm OVERDRIVE SW ON PN POSI SW OFF R POSITION SW OFF SAT645J GL (R) Without CONSULT-II 1. Turn ignition switch to ON position. (Do not start engine.) MT 2. Check voltage between TCM harness connector M77 terminal 22 and ground when overdrive control switch is ON and TCM connector (M77) TF PD AAT510A Voltage: **Switch position ON: Battery voltage Switch position OFF:** 1V or less OK or NG OK (With CONSULT-II) GO TO 4. OK (Without CONSULT-GO TO 5. ST NG Check the following items: Overdrive control switch Refer to "Component Inspection", AT-390. Harness for short or open between TCM and overdrive control switch (Main harness) Harness for short or open of ground circuit for overdrive control switch (Main harness)

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21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)

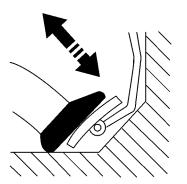
#### CHECK THROTTLE POSITION SWITCH CIRCUIT (With CONSULT-II)

#### (P) With CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Apply vacuum to the throttle opener. Refer to step 1 and step 2 of "Preparation", "TCM SELF-DIAGNOSIS PROCE-DURE (NO TOOLS)", AT-185.
- 4. Read out "CLOSED THL/SW" and "W/O THRL/P-SW" depressing and releasing accelerator pedal. Check the signal of throttle position switch is indicated properly.

Accelerator	Data monitor			
pedal condition	CLOSED THL/SW	W/O THRL/P-\$W		
Released	ON	OFF		
Fully depressed	OFF	ON		

MTBL0011



DATA MONITOR		
MONITORING		
POWERSHIFT SW	OFF	
CLOSED THL/SW	OFF	
W/OTHRL/P-SW	OFF	
HOLD SW	OFF	
BRAKE SW	ON	

SAT646J

#### OK or NG

OK •	GO TO 6.
NG ▶	Check the following items:  Throttle position switch Refer to "Component Inspection", AT-391.  Harness for short or open between ignition switch and throttle position switch (Main harness)  Harness for short or open between throttle position switch and TCM (Main harness)

RE4R01A

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)

#### CHECK THROTTLE POSITION SWITCH CIRCUIT (Without CONSULT-II)

#### ( Without CONSULT-II

5

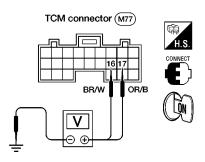
1. Turn ignition switch to ON position.

(Do not start engine.)

2. Check voltage between TCM terminals (16, 17) and ground while depressing, and releasing accelerator pedal slowly. (after warming up engine)

3. Refer to "Preparation", "TCM SELF-DIAGNOSIS PROCEDURE (NO TOOLS)", AT-185.





AAT511A

Accelerator	Voltage			
pedal condition	Terminal No. 16 Terminal No. 17			
Released	Battery voltage 1V or less d 1V or less Battery voltage			
Fully Depressed				

OK or NG

AAT615A

OK <b>&gt;</b>	GO TO 6.
NG ▶	Check the following items:  Throttle position switch

Refer to "Component Inspection", AT-391.

Harness for short or open between ignition switch and throttle position switch (Main harness)
Harness for short or open between throttle position switch and TCM (Main harness)

6	CHECK DTC			
Perf	Perform Diagnostic procedure, AT-385.			
	OK or NG			
ОК	<b>•</b>	INSPECTION END		
NG	NG  1. Perform TCM input/output signal inspection. 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.			

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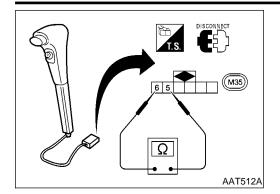
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NEAT0219S03

NEAT0219S0301

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)



#### COMPONENT INSPECTION

#### **Overdrive Control Switch**

Check continuity between terminals 5 and 6.

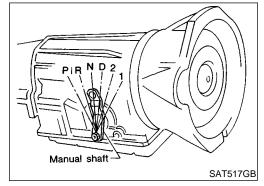
**Continuity:** 

**Switch position ON:** 

No

**Switch position OFF:** 

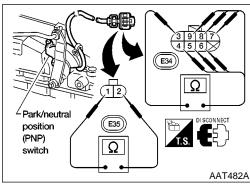
Yes



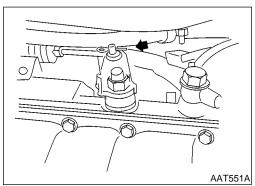
#### **PNP Switch**

EAT0219S0302

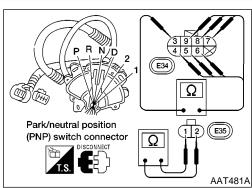
1. Check continuity between terminals 1 and 2 and between terminals 3 and (4, 5, 6, 7, 8, 9) while moving manual shaft through each position.



Lever position	Р	R	N	D	2	1
Terminal No.	1 - 2	3 - 5	1 - 2	3 - 7	3 - 8	3 - 9
reminar No.	3 - 4		3 - 6			



- 2. If NG, check again with manual control linkage disconnected from manual shaft of A/T assembly. Refer to step 1.
- 3. If OK on step 2, adjust manual control linkage. Refer to AT-401.



- 4. If NG on step 2, remove PNP switch from A/T and check continuity of PNP switch terminals. Refer to step 1.
- 5. If OK on step 4, adjust PNP switch. Refer to AT-400.
- 6. If NG on step 4, replace PNP switch.

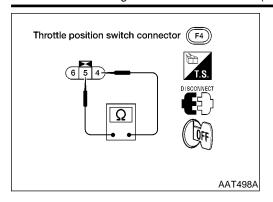
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21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks) (Cont'd)



#### **Throttle Position Switch**

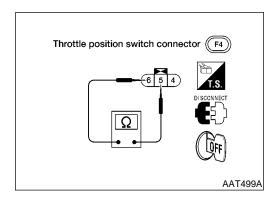
#### **Closed Throttle Position Switch (Idle Position)**

Check continuity between terminals 4 and 5. Refer to "Preparation", "TCM SELF-DIAGNOSIS PROCEDURE (NO TOOLS)", AT-185.

Accelerator pedal condition	Continuity
Released	Yes
Depressed	No

To adjust closed throttle position switch, refer to "Basic Inspection", "TROUBLE DIAGNOSIS — Basic Inspection", EC-680.

ttle Position Switch



#### **Wide Open Throt**

Check continuity between terminals 5 and 6.

Accelerator pedal condition	Continuity
Released	No
Depressed	Yes

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#### **Description**

NFAT0220

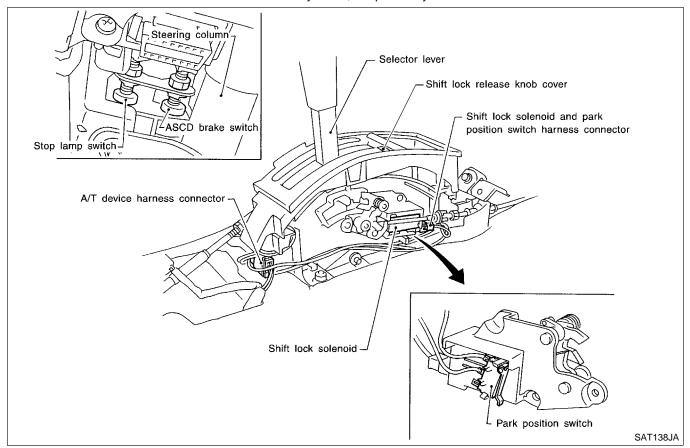
 The mechanical key interlock mechanism also operates as a shift lock:

With the key switch turned to ON, the selector lever cannot be shifted from P (park) to any other position unless the brake pedal is depressed.

With the key removed, the selector lever cannot be shifted from P to any other position.

The key cannot be removed unless the selector lever is placed in P.

 The shift lock and key interlock mechanisms are controlled by the ON-OFF operation of the shift lock solenoid and by the operation of the rotator and slider located inside the key cylinder, respectively.



#### Wiring Diagram — SHIFT —

NEAT0221





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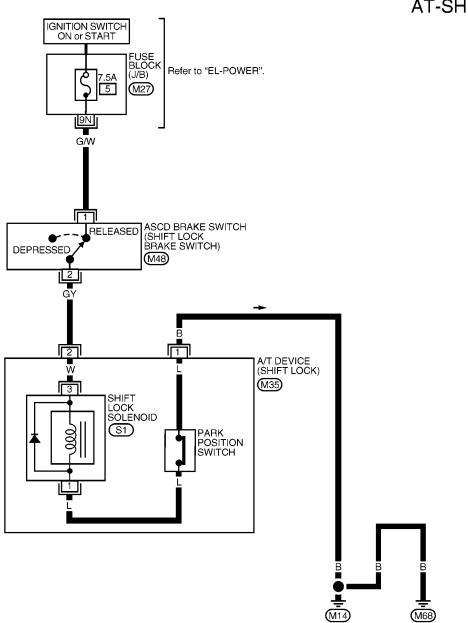
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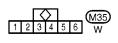
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\*: This connector is not shown in "HARNESS LAYOUT" of EL section.

AAT602A

NEAT0222

#### **Diagnostic Procedure**

#### SYMPTOM 1:

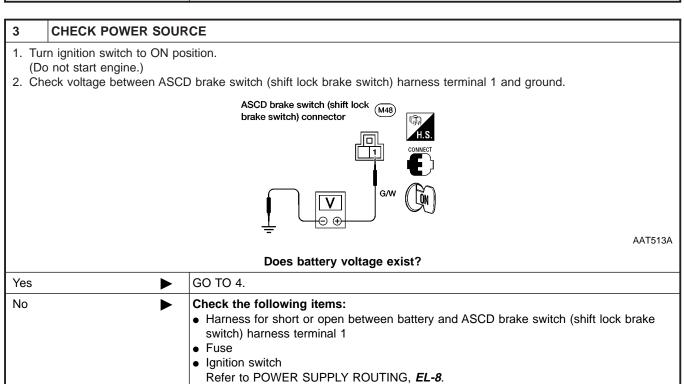
- Selector lever cannot be moved from P position with key in ON position and brake pedal applied.
- Selector lever can be moved from P position with key in ON position and brake pedal released.
- Selector lever can be moved from P position when key is removed from key cylinder.

#### **SYMPTOM 2:**

Ignition key cannot be removed when selector lever is set to P position. It can be removed when selector lever is set to any position except P.

1	1 CHECK KEY INTERLOCK CABLE		
Check key interlock cable for damage.			
	OK or NG		
OK	OK ▶ GO TO 2.		
NG	NG Repair key interlock cable. Refer to "Key Interlock Cable", AT-397.		

2	CHECK SELECTOR LEVER POSITION		
Check selector lever position for damage.			
	OK or NG		
OK	OK ▶ GO TO 3.		
NG	NG Check selector lever. Refer to "ON-VEHICLE SERVICE — PNP Switch and Manual Control Linkage Adjustment", AT-400 and AT-401.		



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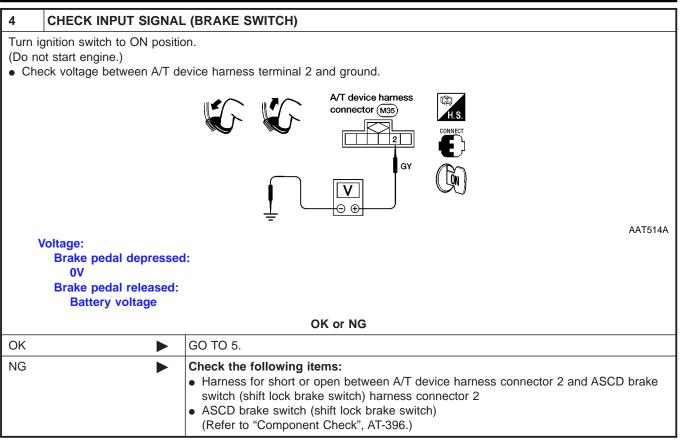
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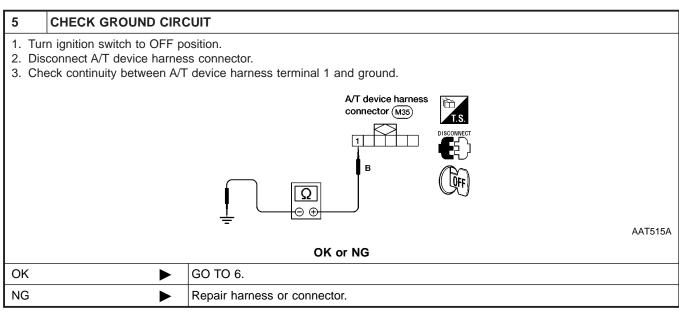
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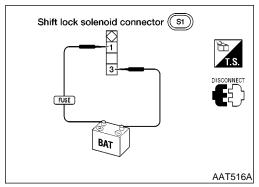
6	6 CHECK PARK POSITION SWITCH		
(Refe	(Refer to "Component Check", AT-396.)		
	OK or NG		
ОК	<b>&gt;</b>	GO TO 7.	
NG	<b>&gt;</b>	Replace park position switch.	

EL

SC

7	7 CHECK SHIFT LOCK SOLENOID				
(Refer to "Component Check", AT-396.)					
OK or NG					
OK	<b>&gt;</b>	GO TO 8.			
NG	<b>•</b>	Replace shift lock solenoid.			

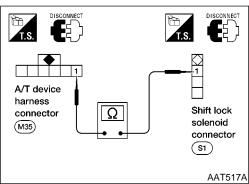
8	CHECK SHIFT LOCK O	PERATION			
<ol> <li>Reconnect shift lock harness connector.</li> <li>Turn ignition switch from OFF to ON" position. (Do not start engine.)</li> <li>Recheck shift lock operation.</li> </ol> OK or NG					
OK		INSPECTION END			
Š					
NG		Perform A/T device input/output signal inspection test.			



#### **Component Check** SHIFT LOCK SOLENOID

NEAT0223

Check operation by applying battery voltage between shift lock solenoid connector terminals 1 and 3.



### ASCD brake switch (shift lock brake switch) connector (M48) 2 1 Ω AAT518A

#### PARK POSITION SWITCH

NEAT0223S02

Check continuity between park position switch harness connector terminal 1 and A/T device harness connector terminal 1.

Condition	Continuity
When selector lever is set in "P" position and selector lever button is released	Yes
Except above	No

### ASCD BRAKE SWITCH (SHIFT LOCK BRAKE SWITCH) NEATO225S03

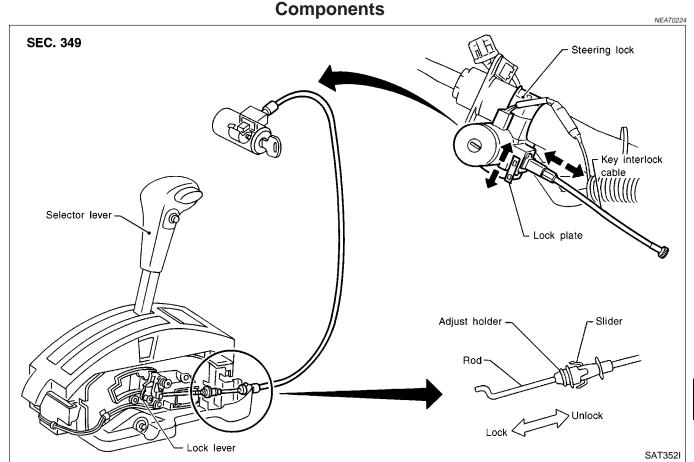
Check continuity between ASCD brake switch (shift lock brake switch) harness connector terminals 1 and 2.

Condition	Continuity
When brake pedal is depressed	No
When brake pedal is released	Yes

Check ASCD brake switch (shift lock brake switch) after adjusting brake pedal — refer to BR-17.

## **KEY INTERLOCK CABLE**



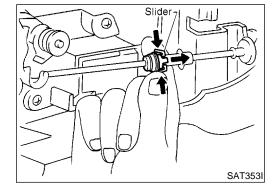


#### **CAUTION:**

- Install key interlock cable in such a way that it will not be damaged by sharp bends, twists or interference with adjacent parts.
- After installing key interlock cable to control device, make sure that casing cap and bracket are firmly secured in their positions. If casing cap can be removed with an external load of less than 39.2 N (4.0 kg, 8.8 lb), replace key interlock cable with new one.

# Removal

Unlock slider from adjuster holder and remove rod from cable.



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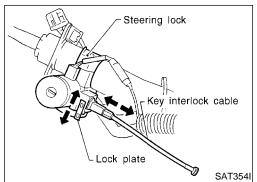
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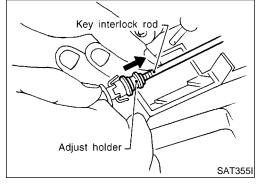
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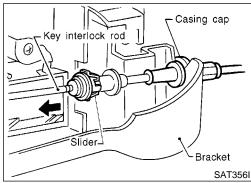
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#### Installation

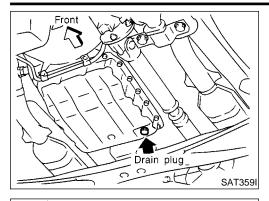
- Set key interlock cable to steering lock assembly and install lock plate lock plate.
- 2. Clamp cable to steering column and fix to control cable with band.
- Set selector lever to P position.
- 4. Insert interlock rod into adjuster holder.

- Install casing cap to bracket.
- 6. Move slider in order to fix adjuster holder to interlock rod.

#### **ON-VEHICLE SERVICE**

RE4R01A

Control Valve Assembly and Accumulators



# **Control Valve Assembly and Accumulators REMOVAL**

1. Remove exhaust front tube.

Remove oil pan and gasket and drain ATF.

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Remove A/T fluid temperature sensor if necessary.

4. Remove oil strainer.

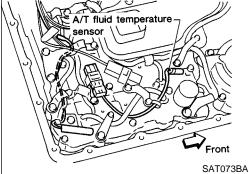


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Front

₹

(B) (B)

Tube bracket -

Tube bracket

**B** 

(A)

Remove control valve assembly by removing fixing bolts and disconnecting harness connector.

#### **Bolt length and location**

Bolt symbol	ℓ mm (in)
A	33 (1.30)
В	45 (1.77)
	· · · · · · · · · · · · · · · · · · ·

6. Remove solenoids and valves from valve body if necessary.

Remove terminal cord assembly if necessary.



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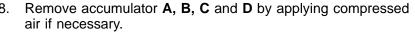
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Hold each piston with rag.

9. Reinstall any part removed.

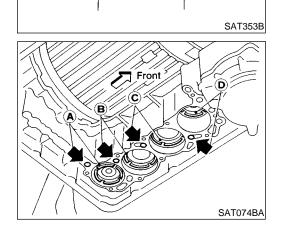
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Always use new sealing parts.

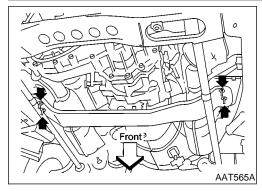
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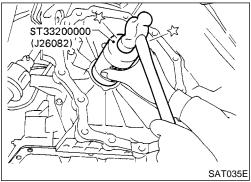
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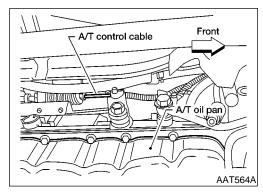


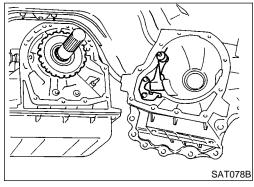


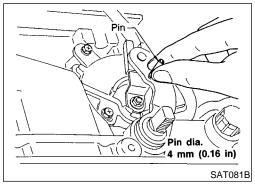
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## **Revolution Sensor Replacement**

- Remove rear engine mounting member from side member while supporting A/T with transfer case with jack. Tighten rear engine mounting member to the specified torque. Refer to EM-101 ("ENGINE REMOVAL").
- Lower A/T with transfer case as much as possible.
- Remove revolution sensor from A/T.
- Reinstall any part removed.
- Always use new sealing parts.

## Rear Oil Seal Replacement

- Remove transfer case from vehicle. Refer to *TF-10* ("Removal", "REMOVAL AND INSTALLATION").
- Remove rear oil seal.
- Install rear oil seal.
- Apply ATF before installing.
- Reinstall any part removed.

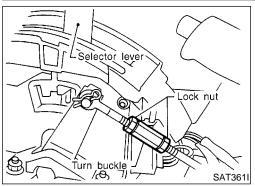
# **Parking Components Inspection**

- Remove propeller shaft. Refer to PD-7 ("Removal", "PROPEL-LER SHAFT").
- Remove transfer case from vehicle. Refer to **TF-10** ("Removal", "REMOVAL AND INSTALLATION").
- Remove A/T control cable bracket from transmission case.
- Support A/T assembly with a jack.
- Remove adapter case from transmission case.
- Replace parking components if necessary.
- 7. Reinstall any part removed.
- Always use new sealing parts.

# Park/Neutral Position (PNP) Switch Adjustment

- Remove manual control linkage from manual shaft of A/T assembly.
- Set manual shaft of A/T assembly in N position.
- Loosen PNP switch fixing bolts.
- Insert pin into adjustment holes in both PNP switch and manual shaft of A/T assembly as near vertical as possible.
- Reinstall any part removed.
- Check continuity of PNP switch. Refer to "Components Inspection", AT-242.

Manual Control Linkage Adjustment



# "P" position Do not push Turn buckle Turn buckle

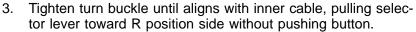
SAT032G

# **Manual Control Linkage Adjustment**

Move selector lever from P position to 1 position. You should be able to feel the detents in each position.

If the detents cannot be felt or the pointer indicating the position is improperly aligned, the linkage needs adjustment.

- 1. Place selector lever in P position.
- 2. Loosen lock nuts.



4. Back off turn buckle 1 turn and tighten lock nuts to the specified torque.

Lock nut:

**(**0.45 - 0.60 kg-m, 39.1 - 52.1 in-lb)

5. Move selector lever from P position to 1 position. Make sure that selector lever can move smoothly.



плα

MA

LC

EC

FE

GL

MT

ΑT

TF

PD

AX

SU

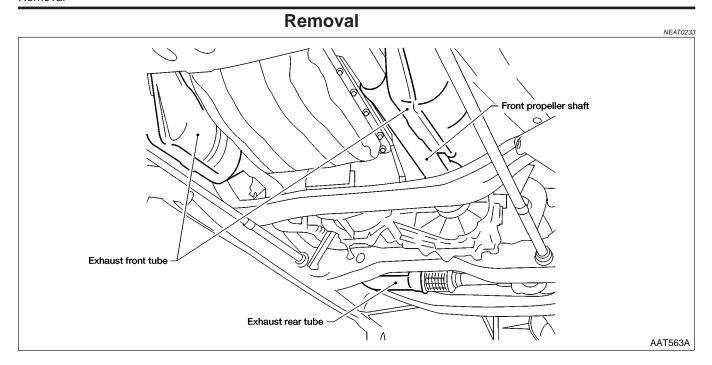
ST

BT

HA

SC

EL

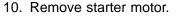


#### **CAUTION:**

When removing the A/T assembly from engine, first remove the crankshaft position sensor (OBD) from the A/T assembly upper side.

Be careful not to damage sensor edge.

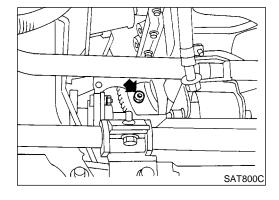
- 1. Remove battery negative terminal.
- 2. Remove exhaust front and rear tubes.
- 3. Remove fluid charging pipe from A/T assembly.
- 4. Remove oil cooler pipe from A/T assembly.
- 5. Plug up openings such as the fluid charging pipe hole, etc.
- Remove propeller shaft. Refer to PD-7 ("Removal", "PROPEL-LER SHAFT").
   pd
- Remove transfer control linkage from transfer (4WD models).
   Refer to *TF-10* ("Removal" "REMOVAL AND INSTALLATION").
- Insert plug into rear oil seal after removing rear propeller shaft.
- Be careful not to damage spline, sleeve yoke and rear oil seal.
- 8. Remove A/T control cable from A/T assembly.
- 9. Disconnect A/T and speedometer sensor harness connectors.



#### **Tightening torque:**

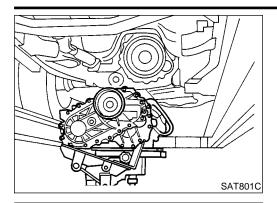
(4.2 - 5.3 kg-m, 30 - 38 ft-lb)

- Remove gusset and rear plate cover securing engine to A/T assembly.
- 12. Remove bolts securing torque converter to drive plate.
- Remove the bolts by turning crankshaft.



#### REMOVAL AND INSTALLATION

Removal (Cont'd)



- 13. Support A/T and transfer assembly with a jack.
- 14. Remove rear engine mounting member from body and A/T assembly. Tighten rear engine mounting member to the specified torque. Refer to **EM-101** ("ENGINE REMOVAL").
- 15. Remove bolts securing A/T assembly to engine.
- 16. Lower A/T assembly with transfer (4WD models).



GI

LC

NEAT0234

#### Installation

SAT977H

SAT017B

Straightedge

Distance "A

Scale

Drive plate runout

**Maximum allowable runout:** 

Refer to EM-113 ("Inspection", "CYLINDER BLOCK").

If this runout is out of specification, replace drive plate with ring gear.

GL

MT

When connecting torque converter to transmission, measure distance "A" to be certain that they are correctly assembled.

Distance "A":

26.0 mm (1.024 in) or more

ΑТ

TF

PD

AX

Install converter to drive plate.

SU

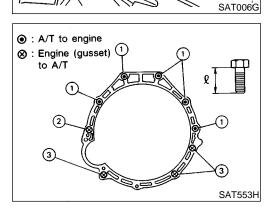
After converter is installed to drive plate, rotate crankshaft several turns and check to be sure that transmission rotates freely without binding.

ST

Tighten bolts securing transmission.

Bī

Bolt No.	Tightening torque N⋅m (kg-m, ft-lb)	Bolt length "ℓ" mm (in)		
1	39 - 49 (4.0 - 5.0, 29 - 36)	47.5 (1.870)		
2	39 - 49 (4.0 - 5.0, 29 - 36)	58.0 (2.283)		
3	29 - 39 (3.0 - 4.0, 22 - 29)	25.0 (0.984)		
Gusset to engine	29 - 39 (3.0 - 4.0, 22 - 29)	20.0 (0.787)		



Installation (Cont'd)



- Check fluid level in transmission.
- Move selector lever through all positions to be sure that transmission operates correctly.
   With parking brake applied, rotate engine at idling. Move selections.

tor lever through N to D, to 2, to 1 and to R positions. A slight shock should be felt by hand gripping selector each time transmission is shifted.

Perform road test. Refer to "ROAD TEST", AT-213.

#### **OVERHAUL**



Components NEAT0235 SEC. 311+313+315 GI : N•m (kg-m, ft-lb) Spring seat Side seal **(P)** : Apply recommended sealant MA Cam ring return spring (Genuine anaerobic liquid gasket, Side seal **(P)** Three Bond TB1215, Locktite Pivot pin -Part No. 51813 or equivalent). (ATF): Apply ATF. Control piston (P): Apply petroleum jelly. Rotor Pivot pin \* : Select with proper thickness. LC Cam ring Oil pump housing oil seal (ATF) O-ring 🔀 🗺 🕑 O-ring (X) (ATF) Friction ring 📶 🕑 74 - 76 Vane (7.5 - 7.8, 54 - 56)Vane ring Oil pump housing O-rińg 🔀 🗺 🕑 FE Input shaft Reverse clutch assembly GL MT Converter housing . Retaining plate 🛨 Torque converter **O** 44 - 59 (4.5 - 6.0,33 - 43) Oil seal (ATF) (C) 16 - 21 D-ring ATF TF (1.6 - 2.1)Oil pump cover -Needle bearing 📻 🗭 12 - 15)bearing race ★ 📶 🕑 Needle bearing (P) PD Brake band Gasket 🔀 └Bearing race 📶 (P) Seal ring 💢 📶 AX Front sun gear Oil pump thrust Oil pump cover > washer ★ **1** Needle bearing 📻 (P) Overrun clutch hub High clutch assembly High clutch hub Needle bearing Needle bearing 📶 🗭 **1**P Bearing race (P) Retaining plate \* ST Thrust washer Needle bearing 📶 🗭 **4**(P) Snap ring End bearing Front internal gear Forward one-way clutch (With rear planetary carrier) BT End bearing Output shaft front snap ring Snap ring HA Bearing race (P) Forward clutch hub Rear sun gear Thrust washer 🗺 🗭

SC

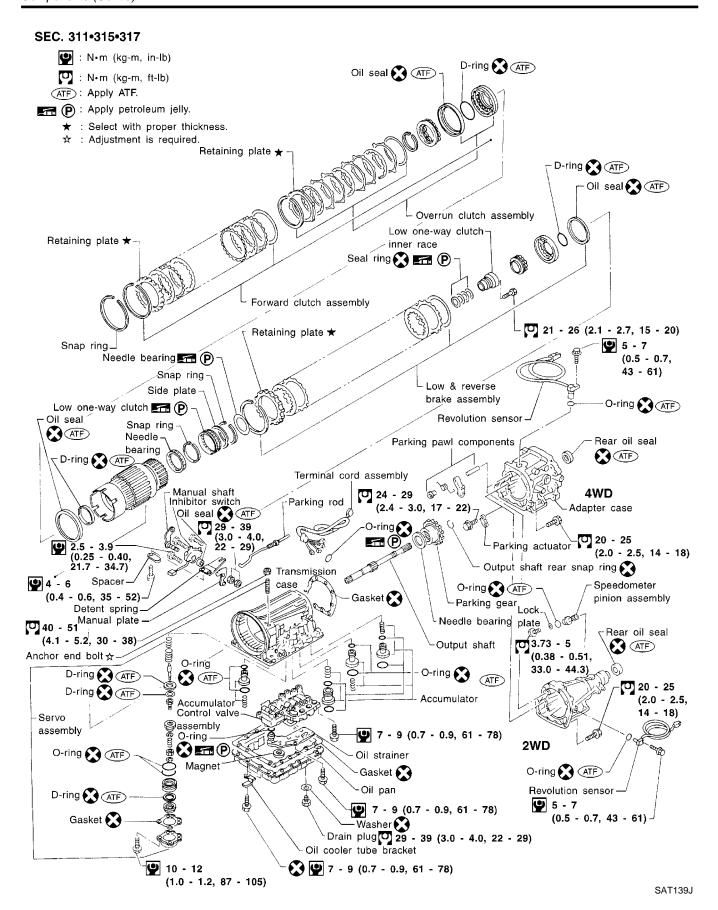
EL

SAT147JA

Rear internal gear

Needle bearing 📶 (P)

Front planetary carrier

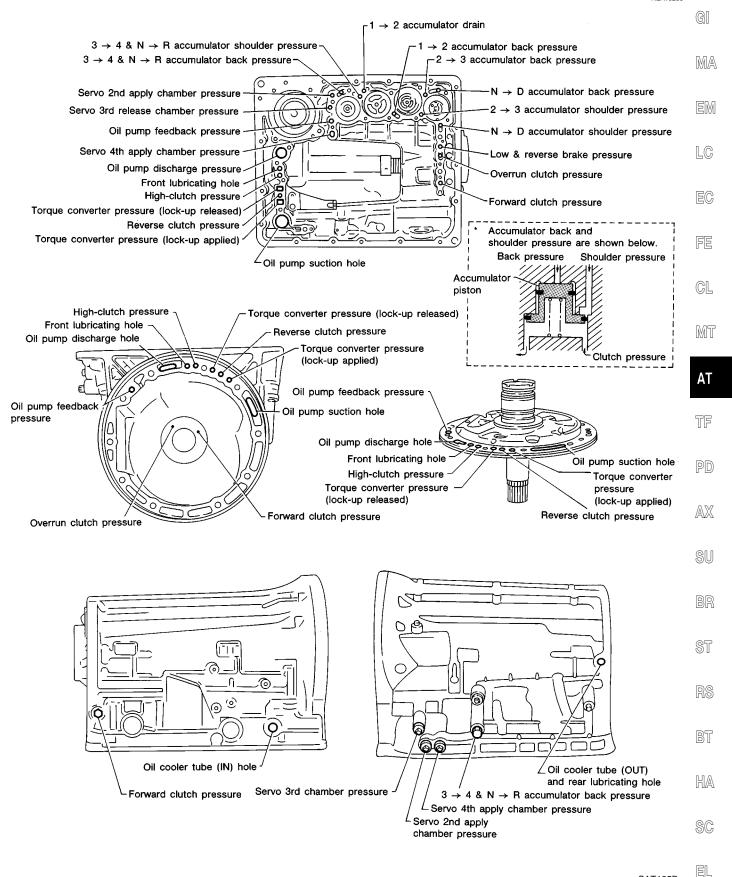


#### **OVERHAUL**



#### Oil Channel

NEAT0236



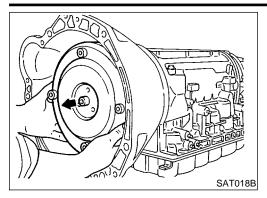
SAT185B

# **Locations of Needle Bearings, Thrust Washers** and Snap Rings

NEAT0237

Outer diameter of snap rings  Item Outer diameter number mm (in)  (2) 161.0 (6.34)  (3) 140.1 (5.52)  (4) 156.4 (6.16)  (6) 142.0 (5.59)  (7) 159.2 (6.27)	Thrust washers  Item	Outer diameter of needle bearings  Item Outer diameter  number mm (in)  (B) 47 (1.85)  (g) 53 (2.09)  (f) 78 (3.07)  (g) 53 (2.09)  (g) 78 (3.07)  (h) 57 (2.24)	(f)
			Installation of one-piece bearings Item Bearing race number (black) location (1) Front
		9	
		9	
9			
0			9
		•	

## **DISASSEMBLY**



KV31102100 (J37065) (Rotate)

Wire (Hold)

Park/neutral

position switch——— AAT562A

SAT521G

Drain ATF through drain plug.

Remove torque converter by holding it firmly and turning while pulling straight out.



MA

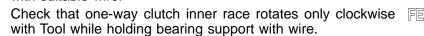
EM

LC

EC

Check torque converter one-way clutch. Insert Tool into spline of one-way clutch inner race.

Hook bearing support unitized with one-way clutch outer race b. with suitable wire.



FE

GL

MT

Remove park/neutral position (PNP) switch from transmission case.

ΑT

TF PD

- Remove oil pan.
- Always place oil pan straight down so that foreign particles inside will not move.

SU

ST

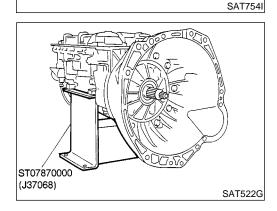
BT

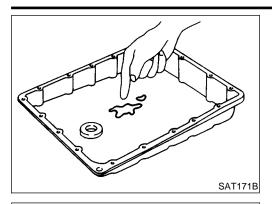
Place transmission into Tool with the control valve facing up.

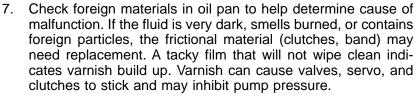
HA

SC

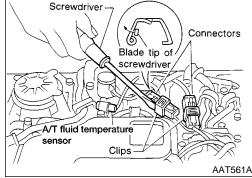
EL



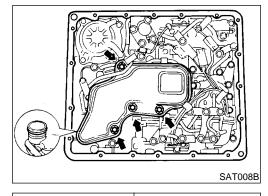




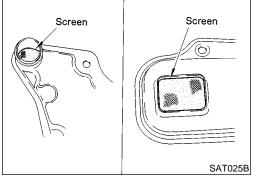
 If frictional material is detected, replace radiator after repair of A/T. Refer to LC-32 ("Radiator", "ENGINE COOL-ING SYSTEM").



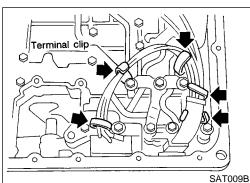
- 8. Remove torque converter clutch solenoid valve and A/T fluid temperature sensor connectors.
- Be careful not to damage connector.



- 9. Remove oil strainer.
- Remove oil strainer from control valve assembly.
   Then remove O-ring from oil strainer.



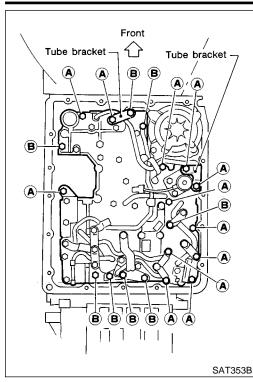
b. Check oil strainer screen for damage.



- 10. Remove control valve assembly.
- a. Straighten terminal clips to free terminal cords then remove terminal clips.

#### DISASSEMBLY

RE4R01A



Remove bolts A and B, and remove control valve assembly from transmission.

Bolt symbol	Length mm (in)		
A	33 (1.30)		
В	45 (1.77)		

GI

MA

EM

LC

EC

FE

GL

MT

- Remove solenoid connector.

TF

PD

SU

BR

ST

RS

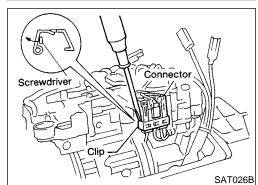
HA

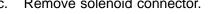
Be careful not to damage cord.

aged.

SC

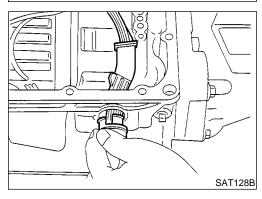
EL



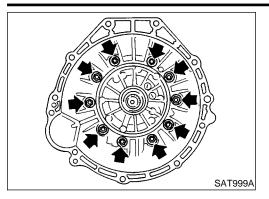


Be careful not to damage connector.

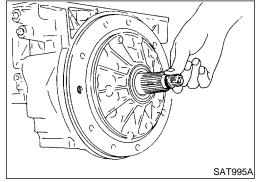
SAT127B



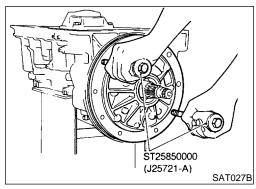
Remove manual valve from control valve assembly.



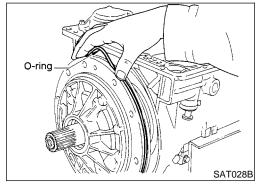
- 12. Remove converter housing from transmission case.
- Be careful not to scratch converter housing.



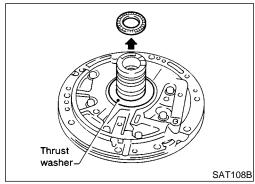
13. Remove O-ring from input shaft.



- 14. Remove oil pump assembly.
- a. Attach Tool to oil pump assembly and extract it evenly from transmission case.



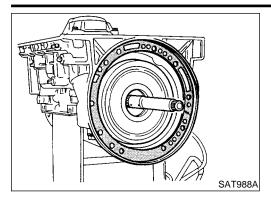
- b. Remove O-ring from oil pump assembly.
- c. Remove traces of sealant from oil pump housing.
- Be careful not to scratch pump housing.



d. Remove needle bearing and thrust washer from oil pump assembly.

#### **DISASSEMBLY**

RE4R01A



15. Remove input shaft and oil pump gasket.



MA

EM

LC

SAT029B

16. Remove brake band and band strut.

Loosen lock nut and remove band servo anchor end pin from transmission case.



EC

FE

GL

MT

SAT986A

Remove brake band and band strut from transmission case.

ΑT

PD

TF

 $\mathbb{A}\mathbb{X}$ 

SU

Hold brake band in a circular shape with clip.

BR

ST

RS

17. Remove front side clutch and gear components.

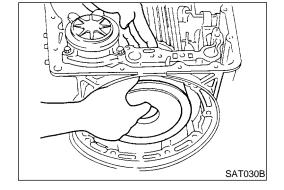
BT

Remove clutch pack (reverse clutch, high clutch and front sun gear) from transmission case.

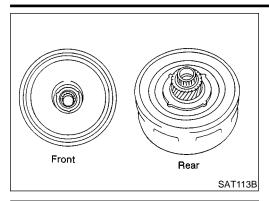
HA

SC

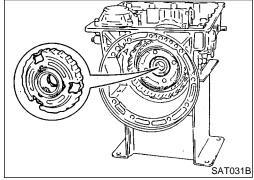
EL



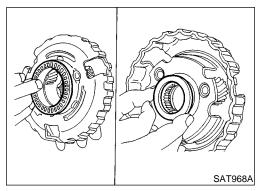
SAT655



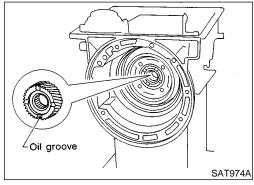
- b. Remove front bearing race from clutch pack.
- c. Remove rear bearing race from clutch pack.



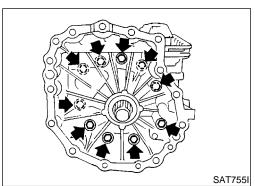
d. Remove front planetary carrier from transmission case.



- e. Remove front needle bearing from front planetary carrier.
- f. Remove rear bearing from front planetary carrier.



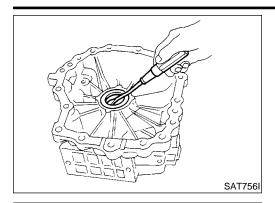
g. Remove rear sun gear from transmission case.



- 18. Remove adapter case.
- a. Remove adapter case from transmission case.
- b. Remove adapter case gasket from transmission case.

#### DISASSEMBLY

RE4R01A



- C. Remove oil seal from adapter case.
- Do not remove oil seal unless it is to be replaced.



MA

LC

- Remove revolution sensor from adapter case.
- Remove O-ring from revolution sensor.



FE

GL

MT

SAT960A

SAT757I

Pliers location

SAT957A

- 19. Remove output shaft and parking gear.
- Remove rear snap ring from output shaft.



TF

PD

 $\mathbb{A}\mathbb{X}$ 

Slowly push output shaft all the way forward.





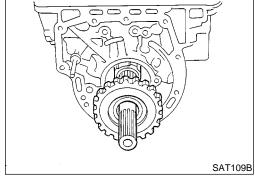
ST

RS

- BT
- - HA

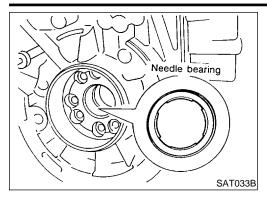
SC

EL

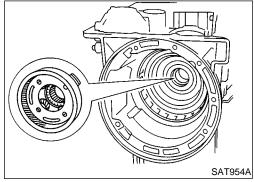


- Do not use excessive force.
- Remove snap ring from output shaft. C.

- Remove output shaft and parking gear as a unit from transmission case.
- Remove parking gear from output shaft.

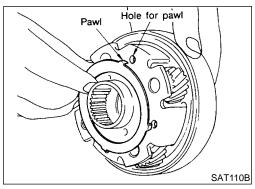


f. Remove needle bearing from transmission case.

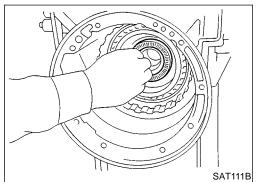


20. Remove rear side clutch and gear components.

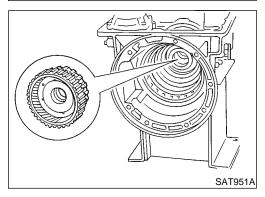
a. Remove front internal gear.



b. Remove bearing race from front internal gear.



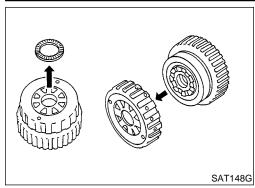
c. Remove needle bearing from rear internal gear.



d. Remove rear internal gear, forward clutch hub and overrun clutch hub as a set from transmission case.

## **DISASSEMBLY**

RE4R01A



Remove needle bearing from overrun clutch hub. e.

Remove overrun clutch hub from rear internal gear and forf. ward clutch hub.

GI

MA

LC

Remove thrust washer from overrun clutch hub.

EC

FE

GL

MT

Remove forward clutch assembly from transmission case.

21. Remove band servo and accumulator components.

Remove band servo retainer from transmission case.

TF

PD

SU

BR

ST

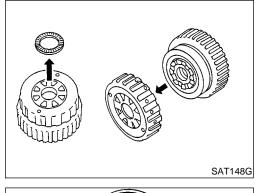
BT

- Apply compressed air to oil hole until band servo piston comes out of transmission case.
  - Hold piston with a rag and gradually direct air to oil hole.
- Remove return springs.

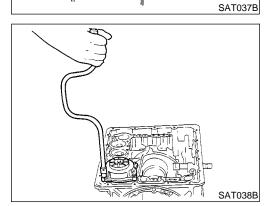
HA

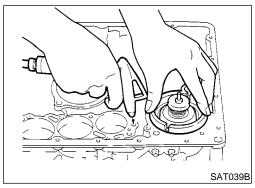
SC

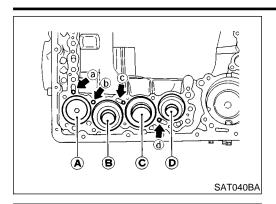
EL

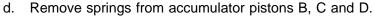






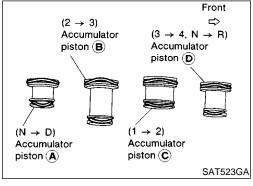




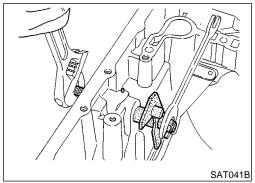


- e. Apply compressed air to each oil hole until piston comes out.
- Hold piston with a rag and gradually direct air to oil hole.

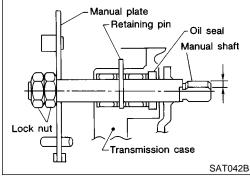
Identification of accumulator pistons	Α	В	С	D
Identification of oil holes	а	b	С	d



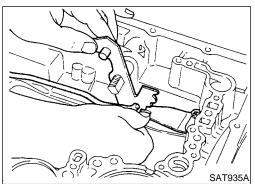
f. Remove O-ring from each piston.



- 22. Remove manual shaft components, if necessary.
- Hold width across flats of manual shaft (outside the transmission case) and remove lock nut from shaft.



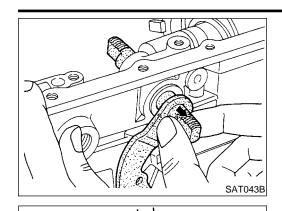
b. Remove retaining pin from transmission case.



c. While pushing detent spring down, remove manual plate and parking rod from transmission case.

# **DISASSEMBLY**

RE4R01A



Spacer

SAT934A

SAT044B

d. Remove manual shaft from transmission case.

 $\mathbb{G}[$ 

MA

EM

LC

e. Remove spacer and detent spring from transmission case.

EC

FE

CL

MT

ΑT

f. Remove oil seal from transmission case.

TF

PD

AX

SU

BR

ST

RS

BT

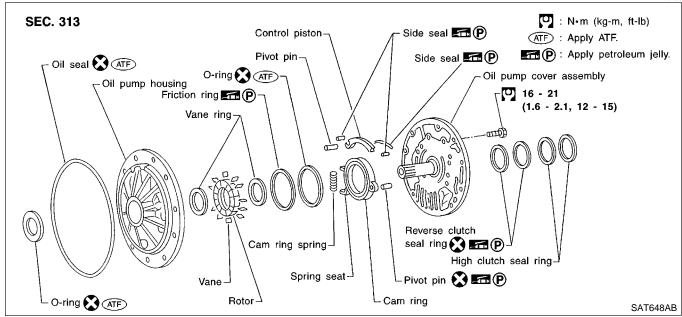
HA

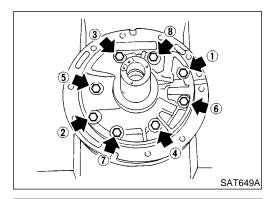
SC

EL

# Oil Pump COMPONENTS

NEAT0239

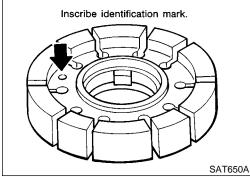




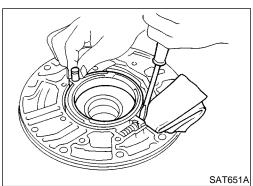
#### DISASSEMBLY

NEAT024

1. Loosen bolts in numerical order and remove oil pump cover.

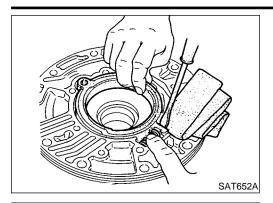


- 2. Remove rotor, vane rings and vanes.
- Inscribe a mark on back of rotor for identification of foreaft direction when reassembling rotor. Then remove rotor.



- 3. While pushing on cam ring remove pivot pin.
- Be careful not to scratch oil pump housing.

#### REPAIR FOR COMPONENT PARTS



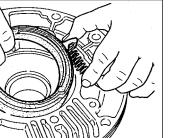
While holding cam ring and spring lift out cam ring spring.

- Be careful not to damage oil pump housing.
- Hold cam ring spring to prevent it from jumping.



MA

LC



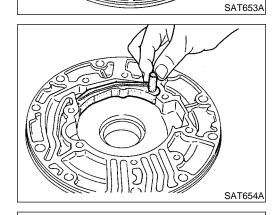
5. Remove cam ring and cam ring spring from oil pump housing.



FE

GL

MT



Remove pivot pin from control piston and remove control piston assembly.



TF

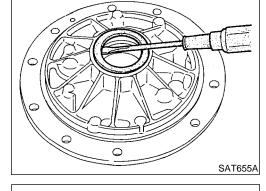
PD

Remove oil seal from oil pump housing. Be careful not to scratch oil pump housing.



BR

ST



**INSPECTION** 

Oil Pump Cover, Rotor, Vanes, Control Piston, Side Seals, Cam Ring and Friction Ring NEAT0241S01

Check for wear or damage.

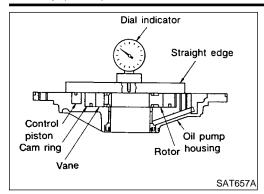


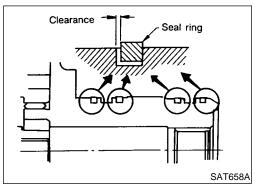
SC

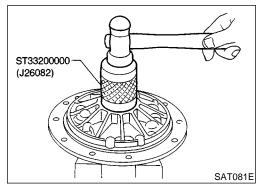
EL

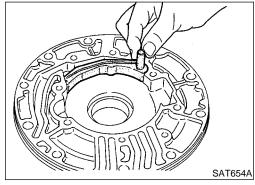


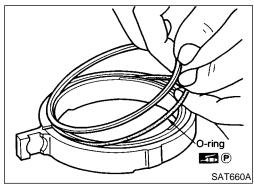
Oil Pump (Cont'd)











#### Side Clearances

Measure side clearances between end of oil pump housing and cam ring, rotor, vanes and control piston. Measure in at least four places along their circumferences. Maximum measured values should be within specified positions.

Before measurement, check that friction rings, O-ring, control piston side seals and cam ring spring are removed.

> Standard clearance (Cam ring, rotor, vanes and control piston):

Refer to SDS, AT-483.

If not within standard clearance, replace oil pump assembly except oil pump cover assembly.

#### **Seal Ring Clearance**

NEAT0241S03

Measure clearance between seal ring and ring groove.

Standard clearance:

0.10 - 0.25 mm (0.0039 - 0.0098 in)

Wear limit:

0.25 mm (0.0098 in)

If not within wear limit, replace oil pump cover assembly.

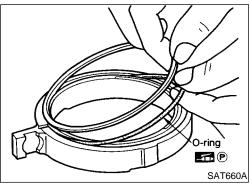
#### **ASSEMBLY**

NFAT0242

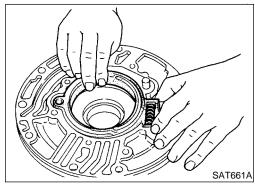
Drive oil seal into oil pump housing.

Apply ATF to outer periphery and lip surface.

- Install cam ring in oil pump housing by the following
- Install side seal on control piston. a.
- Pay attention to its direction Black surface goes toward control piston.
- Apply petroleum jelly to side seal.
- Install control piston on oil pump.
- Install O-ring and friction ring on cam ring.
- Apply petroleum jelly to O-ring.



#### REPAIR FOR COMPONENT PARTS



Assemble cam ring, cam ring spring and spring seat. Install spring by pushing it against pump housing.

GI

MA

LC

While pushing on cam ring install pivot pin.

Install rotor, vanes and vane rings. Pay attention to direction of rotor.

Install oil pump housing and oil pump cover.

Tighten bolts in a criss-cross pattern.

GL

MT

PD

TF

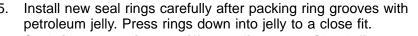
AX

Wrap masking tape around splines of oil pump cover assem-

SU

ST

BT



bly to protect seal. Position oil pump cover assembly in oil

pump housing assembly, then remove masking tape.

Seal rings come in two different diameters. Check fit carefully in each groove.

HA

SC

Small dia. seal ring:

No mark

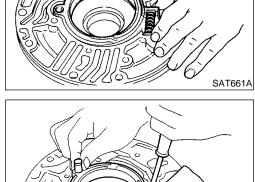
AT-423

Large dia. seal ring:

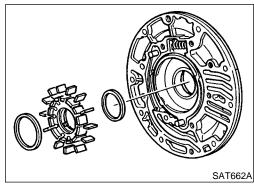
ing. It may deform ring.

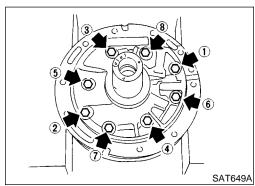
Yellow mark in area shown by arrow

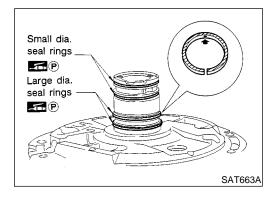
EL Do not spread gap of seal ring excessively while install-



SAT651A

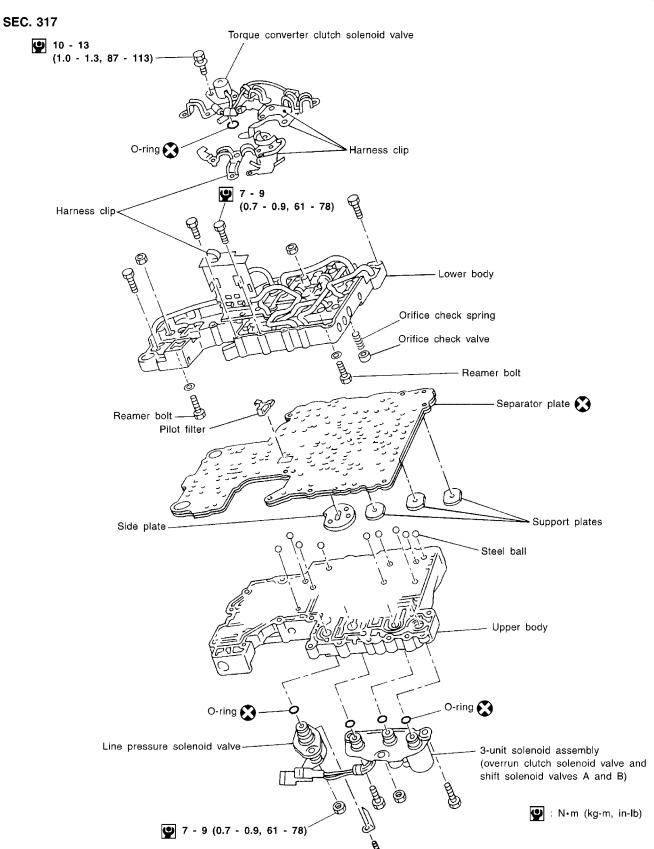






# **Control Valve Assembly COMPONENTS**

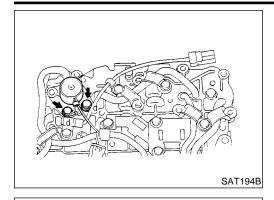
NEAT0243



#### REPAIR FOR COMPONENT PARTS

from lower body.

Control Valve Assembly (Cont'd)



#### **DISASSEMBLY**

NEAT0244

Remove solenoids. Remove torque converter clutch solenoid valve and side plate

Remove O-ring from solenoid.

MA

LC

Remove line pressure solenoid valve from upper body.

Remove O-ring from solenoid.

FE

GL

MT

Shift solenoid valve B Overrun clutch solenoid valve SAT043G

SAT667A

a.

SAT195B

Remove 3-unit solenoid assembly from upper body.

Remove O-rings from solenoids.

PD

TF

AX

Disassemble upper and lower bodies.



side plate and support plates.



Remove lower body and separator plate as a unit from upper b.

Place upper body facedown, and remove bolts, reamer bolts,



- Be careful not to drop pilot filter, orifice check valve, spring and steel balls.
- Place lower body facedown, and remove separator plate.



Remove pilot filter, orifice check valve and orifice check spring.

HA

SC

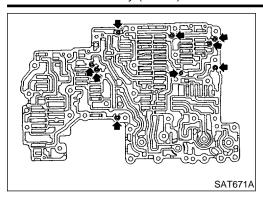
EL

SAT670A

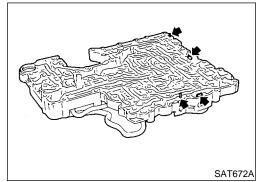
AT-425



#### Control Valve Assembly (Cont'd)



Check to see that steel balls are properly positioned in upper body. Then remove them from upper body.

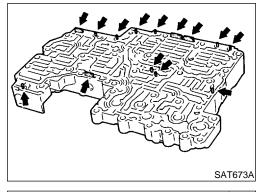


#### **INSPECTION**

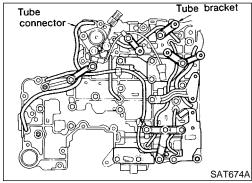
# **Lower and Upper Bodies**

NEAT0245S01

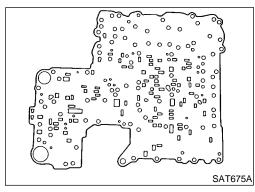
Check to see that there are pins and retainer plates in lower



- Check to see that there are pins and retainer plates in upper
- Be careful not to lose these parts.



- Check to make sure that oil circuits are clean and free from damage.
- Check tube brackets and tube connectors for damage.

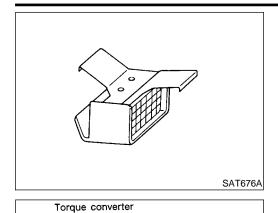


#### **Separator Plate**

Make sure that separator plate is free of damage and not deformed and oil holes are clean.

#### REPAIR FOR COMPONENT PARTS

Control Valve Assembly (Cont'd)



clutch solenoid valve

Line pressure solenoid valve

SAT149G

SAT095B

A/T fluid temperature

sensor

#### **Pilot Filter**

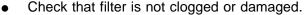
Check to make sure that filter is not clogged or damaged.



MA

LC

#### **Torque Converter Clutch Solenoid Valve**



Measure resistance. Refer to "Component Inspection", AT-286.

Check that filter is not clogged or damaged.

#### **Line Pressure Solenoid Valve**

NEAT0245S05

FE

GL

MT

# 3-Unit Solenoid Assembly (Overrun Clutch Solenoid Valve and Shift Solenoid Valves A and B)

Measure resistance of each solenoid. Refer to "Component Inspection", AT-286.

Measure resistance. Refer to "Component Inspection", AT-286.

ΑT

PD

TF

AX

SU

#### A/T Fluid Temperature Sensor

Measure resistance. Refer to "Component Inspection", AT-249.



ST

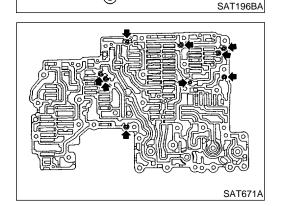
#### **ASSEMBLY**

Install upper and lower bodies.

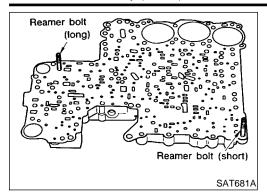
Place oil circuit of upper body face up. Install steel balls in their proper positions.

SC

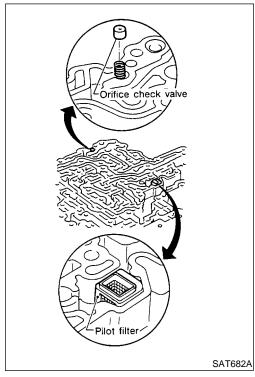
HA



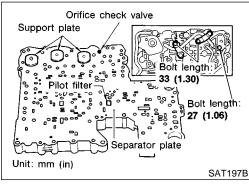
Control Valve Assembly (Cont'd)



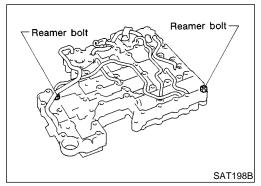
b. Install reamer bolts from bottom of upper body.



c. Place oil circuit of lower body face up. Install orifice check spring, orifice check valve and pilot filter.



- d. Install separator plate on lower body.
- e. Install and temporarily tighten support plates, fluid temperature sensor and tube brackets.

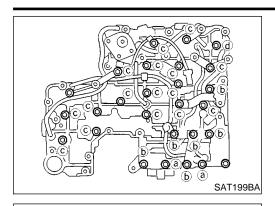


- f. Temporarily assemble lower and upper bodies, using reamer bolt as a guide.
- Be careful not to dislocate or drop steel balls, orifice check spring, orifice check valve and pilot filter.

#### REPAIR FOR COMPONENT PARTS

RE4R01A

Control Valve Assembly (Cont'd)



Side plate

 Install and temporarily tighten bolts and tube brackets in their proper locations.

#### **Bolt length and location:**

Bolt symbol	а	b	С	d
Bolt length mm (in)	70 (2.76)	50 (1.97)	33 (1.30)	27 (1.06)







LG



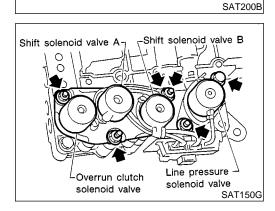
 Attach O-ring and install torque converter clutch solenoid valve and side plates onto lower body.



FE

CL

MT



b. Attach O-rings and install 3-unit solenoids assembly onto upper body.

c. Attach O-ring and install line pressure solenoid valve onto upper body.

3. Tighten all bolts.



TF

PD

SU

BR

ST

RS

BT

HA

SC

EL

SAT142J

# **Control Valve Upper Body**

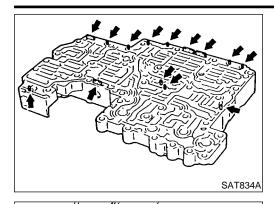
**COMPONENTS** NEAT0247 Retainer plate Sleeve plug Shuttle shift valve D Torque converter  $(1)^{-1}$  Return spring  $(1)^{-1}$  Return  $(1)^{-1}$  Br -Seat spring ונונענונ Retainer plate Return spring 4 Return spring - Plug ∠(3) Return spring Accumulator control plug 6 Return spring Pressure modifier valve -Pressure regulator valve לונונגנונונונוס 8 Return spring Shift valve B LShift valve A MILLIANT 4-2 sequence valve 9 Return spring Overrun clutch control valve Sleeve Return spring Plug -4-2 relay valve (7) Return spring (P) ונונרנונונס Overrun clutch reducing valve √ Upper body Return spring (1) Return Torque converter clutch control valve SEC. 317 Pilot valve Shuttle shift valve S (1) Return spring Plug (1) Return spring Retainer plate-Sleeve.

Apply ATF to all components before their installation. Numbers preceding valve springs correspond with those shown in SDS on page AT-480.

#### REPAIR FOR COMPONENT PARTS

RE4R01A

Control Valve Upper Body (Cont'd)



#### **DISASSEMBLY**

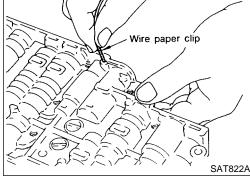
NEAT0248

- 1. Remove valves at parallel pins.
- Do not use a magnetic hand.

GI MA

1 @

LC

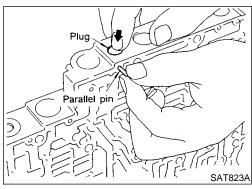


a. Use a wire paper clip to push out parallel pins.

FE

GL

MT



b. Remove parallel pins while pressing their corresponding plugs and sleeves.

Remove plug slowly to prevent internal parts from jumping out.

ΑT

PD

TF

Λ ∇/7

 $\mathbb{A}\mathbb{X}$ 

מארע

 If a valve is hard to remove, place valve body facedown and lightly tap it with a soft hammer.

Place mating surface of valve facedown, and remove internal

SU

Be careful not to drop or damage valves and sleeves.

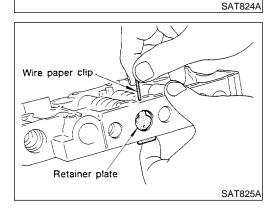
ST

DS.

BT

HA

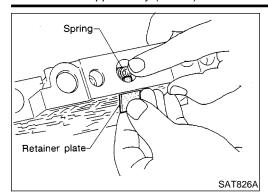
SC



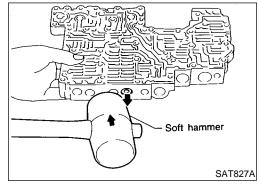
Soft hammer

- 2. Remove valves at retainer plates.
- a. Pry out retainer plate with wire paper clip.

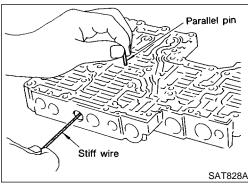
C.



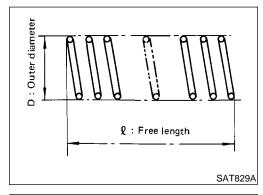
Remove retainer plates while holding spring.



- Place mating surface of valve facedown, and remove internal parts.
- If a valve is hard to remove, lightly tap valve body with a soft hammer.
- Be careful not to drop or damage valves, sleeves, etc.



- 4-2 sequence valve and relay valve are located far back in upper body. If they are hard to remove, carefully push them out using stiff wire.
- Be careful not to scratch sliding surface of valve with wire.



# INSPECTION Valve Springs

NEAT0249

Measure free length and outer diameter of each valve spring.
 Also check for damage or deformation.

**Inspection standard:** 

Refer to SDS, AT-480.

Replace valve springs if deformed or fatigued.

#### **Control Valves**

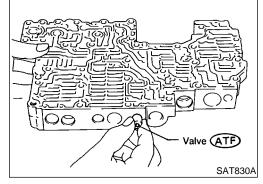
NEAT0249S02

Check sliding surfaces of valves, sleeves and plugs.

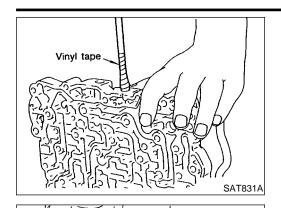
#### **ASSEMBLY**

NEAT0250

- 1. Lubricate the control valve body and all valves with ATF. Install control valves by sliding them carefully into their bores.
- Be careful not to scratch or damage valve body.



Control Valve Upper Body (Cont'd)



Lightly push sleeve

in while turning it.

Center plug in spool bore

SAT832A

SAT834A

10

Wrap a small screwdriver with vinyl tape and use it to insert the valves into proper position.

GI

MA

LC

# Pressure regulator valve

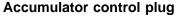
If pressure regulator plug is not centered properly, sleeve cannot be inserted into bore in upper body. If this happens, use vinyl tape wrapped screwdriver to center sleeve until it can be inserted.



Turn sleeve slightly while installing.

GL

MT



Align protrusion of accumulator control sleeve with notch in

ΑT

Align parallel pin groove in plug with parallel pin, and install accumulator control valve.

TF

PD

Install parallel pins and retainer plates.

SU

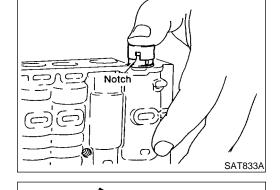
ST

BT

HA

SC

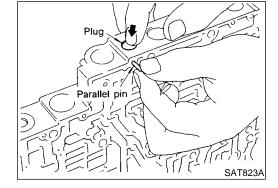
EL



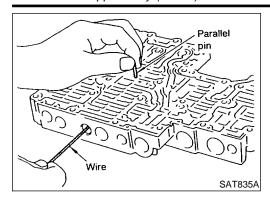
Vinyl tape

Screwdriver

While pushing plug, install parallel pin.

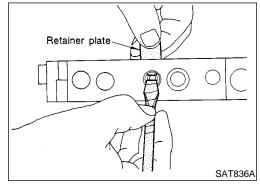


Control Valve Upper Body (Cont'd)



# 4-2 sequence valve and relay valve

 Push 4-2 sequence valve and relay valve with wire wrapped in vinyl tape to prevent scratching valve body. Install parallel pins.



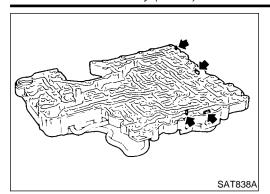
Insert retainer plate while pushing spring.

# **Control Valve Lower Body**

**COMPONENTS** GI NEAT0251 Modifier accumulator piston MA EM (1) Return spring LC Retainer plate EC FE GL MT ☐ Lower body Manual valve TF PD 1st reducing valve. (2) Return spring  $\mathbb{A}\mathbb{X}$ 4 Return spring Retainer plate SU Servo charger valve BR 3-2 timing valve-ST RS 3 Return spring BT SEC. 317 Retainer plate HA SAT966I SC Apply ATF to all components before their installation. Numbers preceding valve springs correspond with those shown in SDS on page AT-480.

EL

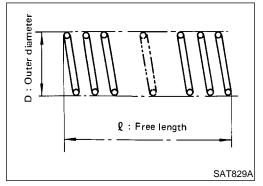
Control Valve Lower Body (Cont'd)



## **DISASSEMBLY**

NEAT0252

- 1. Remove valves at parallel pins.
- Remove valves at retainer plates.
   For removal procedures, refer to "DISASSEMBLY" of Control Valve Upper Body.



# INSPECTION

NEAT0253 NEAT0253S01

# **Valve Springs**

 Check each valve spring for damage or deformation. Also measure free length and outer diameter.

Inspection standard:

Refer to SDS, AT-480.

Replace valve springs if deformed or fatigued.

#### **Control Valves**

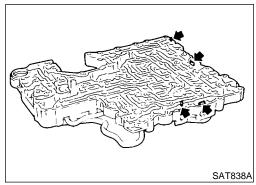
NEAT0253S0

 Check sliding surfaces of control valves, sleeves and plugs for damage.

#### **ASSEMBLY**

NEAT0254

Install control valves.
 For installation procedures, refer to "ASSEMBLY" of Control Valve Upper Body, AT-432.



GI

MA

LC

FE

GL

MT

ΑT

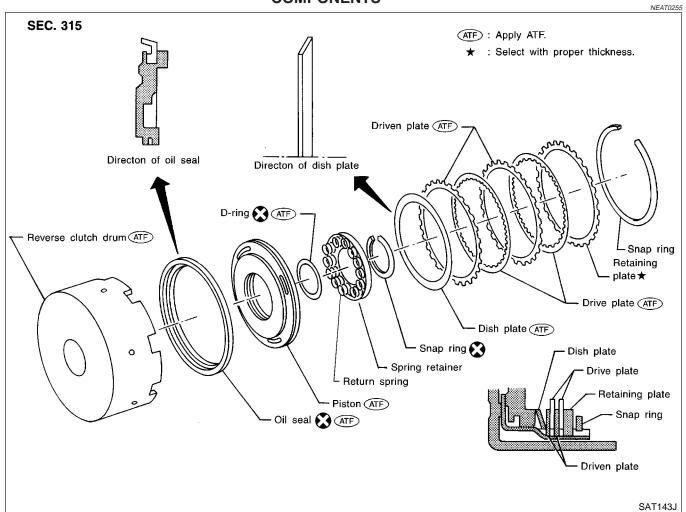
TF

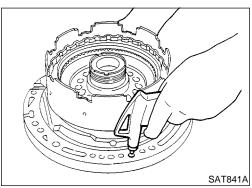
PD

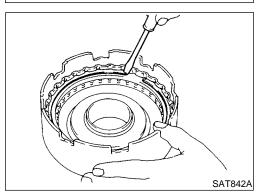
SU

ST

# Reverse Clutch COMPONENTS







#### DISASSEMBLY

1. Check operation of reverse clutch.

Install seal ring onto oil pump cover and install reverse clutch.
 Apply compressed air to oil hole.

b. Check to see that retaining plate moves to snap ring.

c. If retaining plate does not contact snap ring,

• D-ring might be damaged.

Oil seal might be damaged.

Fluid might be leaking past piston check ball.

2. Remove drive plates, driven plates, retaining plate, dish plate and snap ring.

late BT

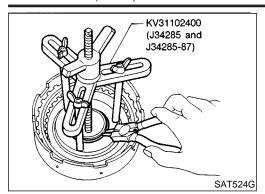
SC

HA

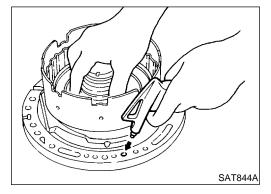
EL

AT-437

Reverse Clutch (Cont'd)



- Remove snap ring from clutch drum while compressing clutch springs.
- Do not expand snap ring excessively.
- 4. Remove spring retainer and return spring.



- 5. Install seal ring onto oil pump cover and install reverse clutch drum. While holding piston, gradually apply compressed air to oil hole until piston is removed.
- Do not apply compressed air abruptly.
- 6. Remove D-ring and oil seal from piston.

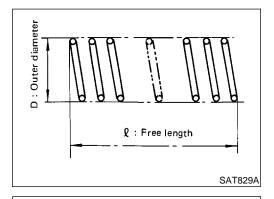
#### INSPECTION

# **Reverse Clutch Snap Ring and Spring Retainer**

NEAT0257

NEAT0257S01

• Check for deformation, fatigue or damage.



Core plate

SAT845A

Thickness

## **Reverse Clutch Return Springs**

NEAT0257S02

 Check for deformation or damage. Also measure free length and outside diameter.

Inspection standard:

Refer to SDS, AT-480.

# **Reverse Clutch Drive Plates**

NEAT0257S03

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate:

Standard value: 1.90 - 2.05 mm (0.0748 - 0.0807 in)

Wear limit: 1.80 mm (0.0709 in)

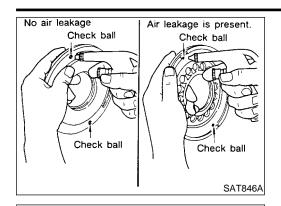
If not within wear limit, replace.

# **Reverse Clutch Dish Plate**

NEAT0257S04

Check for deformation or damage.

AT-438



Oil seal ATF

D-ring ATF

SAT847A

SAT849A

## **Reverse Clutch Piston**

NEAT0257S05

- Shake piston to assure that balls are not seized.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.
- Also apply compressed air to oil hole on return spring side to assure that air leaks past ball.



EM

MA

LC

# **ASSEMBLY**

NEAT02

- . Install D-ring and oil seal on piston.
- Apply ATF to both parts.



GL

MT

ATF SAT848A

2. Install piston assembly by turning it slowly and evenly.

Apply ATF to inner surface of drum.

ΑT

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 $\mathbb{A}\mathbb{X}$ 

Install return springs and spring retainer.

SU

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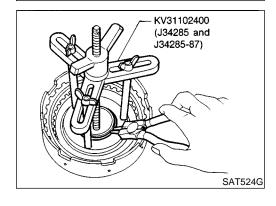
BT

4. Install snap ring while compressing clutch springs.

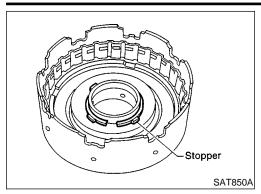
HA

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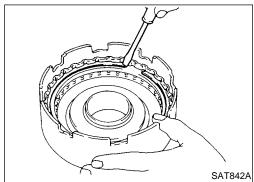
EL



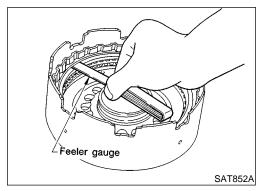
#### Reverse Clutch (Cont'd)



Do not align snap ring gap with spring retainer stopper.



- 5. Install drive plates, driven plates, retaining plate and dish plate.
- 6. Install snap ring.



7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

**Specified clearance:** 

**Standard** 

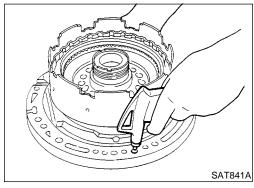
0.5 - 0.8 mm (0.020 - 0.031 in)

**Allowable limit** 

1.2 mm (0.047 in)

**Retaining plate:** 

Refer to SDS, AT-481.



Check operation of reverse clutch. Refer to "DISASSEMBLY" of Reverse Clutch, AT-437.

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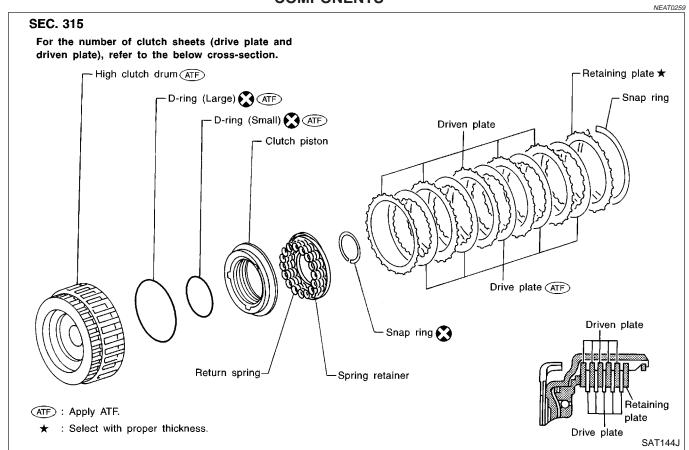
ΑT

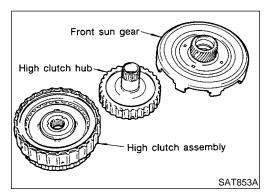
TF

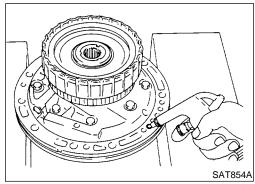
PD

AX

# **High Clutch COMPONENTS**







## **DISASSEMBLY AND ASSEMBLY**

Service procedures for high clutch are essentially the same as those for reverse clutch, with the following exception:

Check of high clutch operation

SU

BR

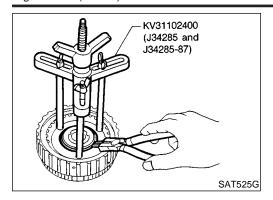
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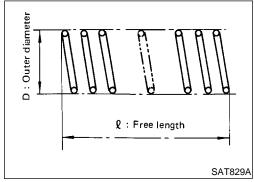
HA

SC

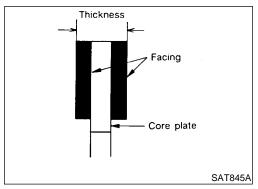
EL



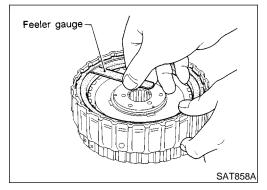
Removal and installation of return spring



Inspection of high clutch return springs
 Inspection standard:
 Refer to SDS, AT-480.



Inspection of high clutch drive plate
 Thickness of drive plate:
 Standard
 1.52 - 1.67 mm (0.0598 - 0.0657 in)
 Wear limit
 1.40 mm (0.0551 in)

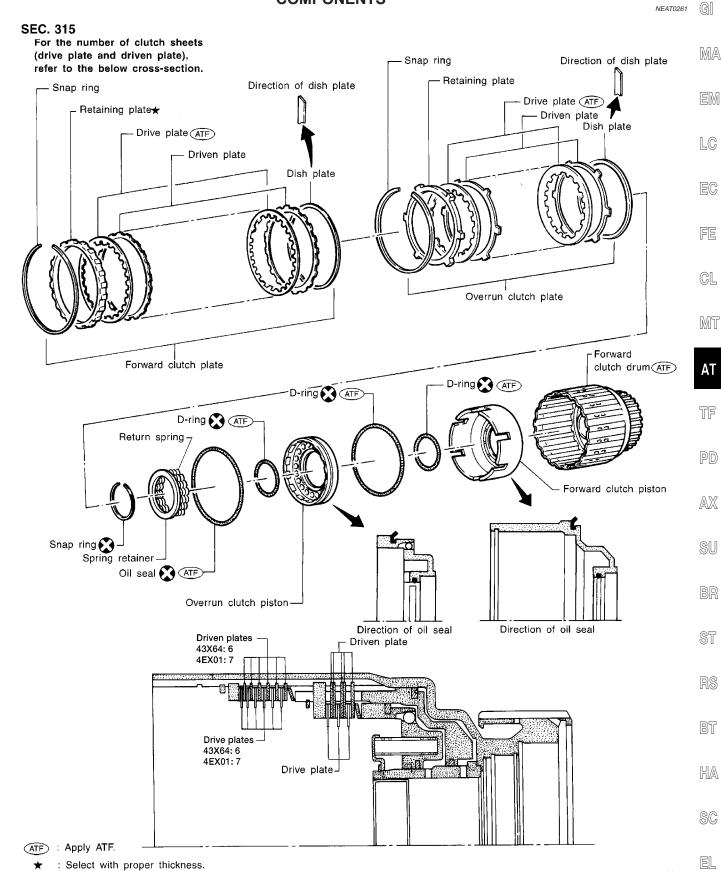


Measurement of clearance between retaining plate and snap ring

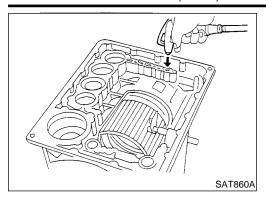
```
Specified clearance:
Standard
1.8 - 2.2 mm (0.071 - 0.087 in)
Allowable limit
2.8 mm (0.110 in)
Retaining plate:
Refer to SDS, AT-481.
```

# **Forward and Overrun Clutches COMPONENTS**

NEAT0261



Forward and Overrun Clutches (Cont'd)

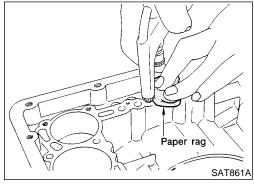


## **DISASSEMBLY AND ASSEMBLY**

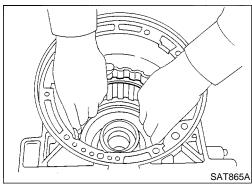
Forward and overrun clutches are serviced essentially the same way as reverse clutch is serviced. However, note the following

exceptions.

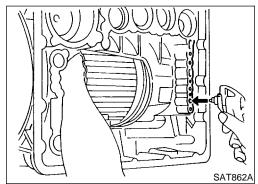
Check of forward clutch operation



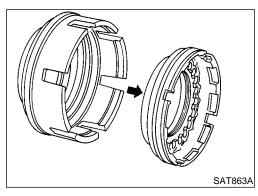
Check of overrun clutch operation



 Removal of forward clutch drum Remove forward clutch drum from transmission case by holding snap ring.

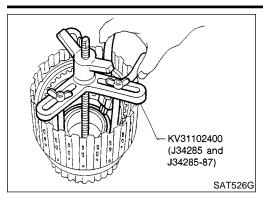


- Removal of forward clutch and overrun clutch pistons
- a) While holding overrun clutch piston, gradually apply compressed air to oil hole.



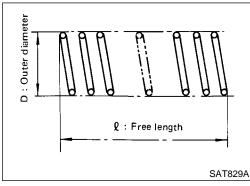
b) Remove overrun clutch from forward clutch.

Forward and Overrun Clutches (Cont'd)



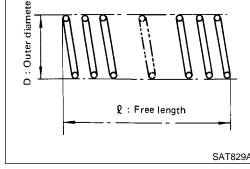
Removal and installation of return springs





Inspection of forward clutch and overrun clutch return springs Inspection standard:

Refer to SDS, AT-480.

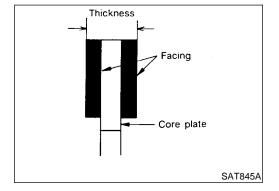


Inspection of forward clutch drive plates

1.52 - 1.67 mm (0.0598 - 0.0657 in)

**Standard** Wear limit 1.40 mm (0.0551 in)

Thickness of drive plate:



Core plate

SAT845A

Inspection of overrun clutch drive plates

Thickness of drive plate:

**Standard** 

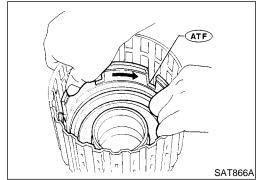
1.90 - 2.05 mm (0.0748 - 0.0807 in)

**Wear limit** 1.80 mm (0.0709 in)

Installation of forward clutch piston and overrun clutch piston

Install forward clutch piston by turning it slowly and evenly.

Apply ATF to inner surface of clutch drum.



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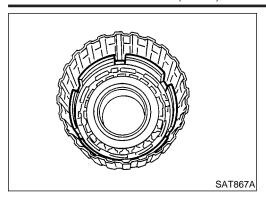
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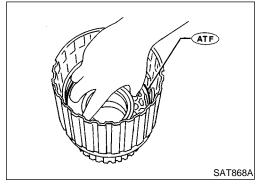
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Forward and Overrun Clutches (Cont'd)

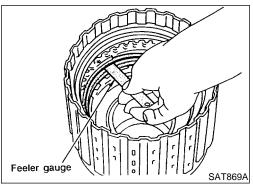


Align notch in forward clutch piston with groove in forward clutch drum.



b) Install overrun clutch by turning it slowly and evenly.

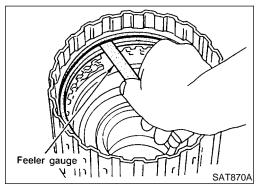




 Measurement of clearance between retaining plate and snap ring of overrun clutch

Specified clearance:
Standard
1.0 - 1.4 mm (0.039 - 0.055 in)
Allowable limit
2.0 mm (0.079 in)
Retaining plate:

Refer to SDS, AT-482.



 Measurement of clearance between retaining plate and snap ring of forward clutch

Specified clearance:
Standard
0.35 - 0.75 mm (0.0138 - 0.0295 in)
Allowable limit
Model 43X64 (2WD): 1.95 mm (0.077 in)
Model 4EX01 (4WD): 2.15 mm (0.085 in)
Retaining plate:

Refer to SDS, AT-482.

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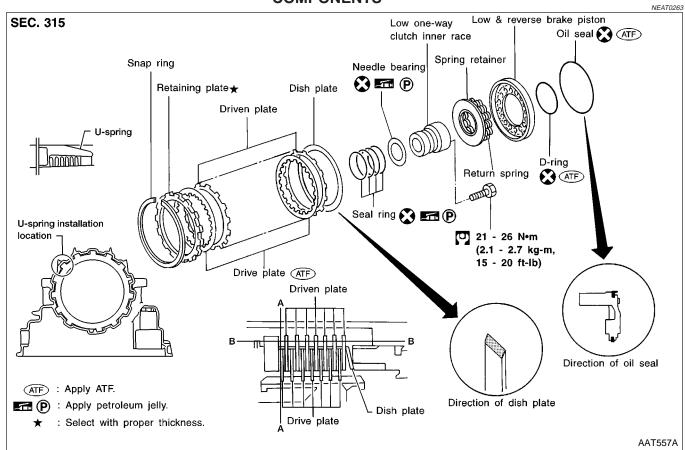
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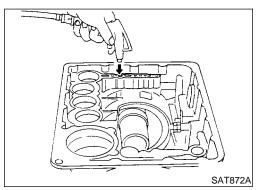
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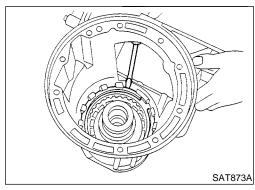
ST

NEAT0264

# Low & Reverse Brake **COMPONENTS**







#### **DISASSEMBLY**

1. Check operation of low and reverse brake.

Install seal ring onto oil pump cover and install reverse clutch. Apply compressed air to oil hole.

b. Check to see that retaining plate moves to snap ring.

If retaining plate does not contact snap ring, C.

D-ring might be damaged.

Oil seal might be damaged.

Fluid might be leaking past piston check ball.

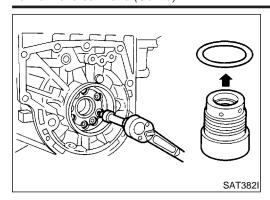
Remove snap ring, low and reverse brake drive plates, driven BT

plates and dish plate.

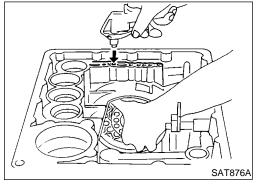
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EL



- Remove low one-way clutch inner race, spring retainer and return spring from transmission case.
- 4. Remove seal rings from low one-way clutch inner race.
- 5. Remove needle bearing from low one-way clutch inner race.

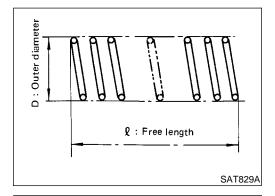


- 6. Remove low and reverse brake piston using compressed air.
- 7. Remove oil seal and D-ring from piston.

#### INSPECTION

Low and Reverse Brake Snap Ring and Spring Retainer

• Check for deformation, or damage.

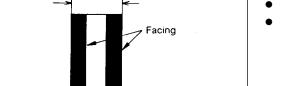


Thickness

## Low and Reverse Brake Return Springs

 Check for deformation or damage. Also measure free length and outside diameter.

> Inspection standard: Refer to SDS, AT-480.



Core plate

SAT845A

# **Low and Reverse Brake Drive Plates**

NEAT0265S03

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate:

Standard value

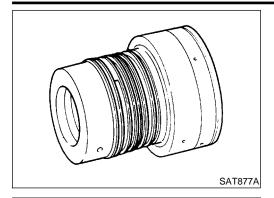
1.52 - 1.67 mm (0.0598 - 0.0657 in)

**Wear limit** 

1.40 mm (0.0551 in)

If not within wear limit, replace.

Low & Reverse Brake (Cont'd)



Clearance

Seal ring

# Low One-way Clutch Inner Race

Check frictional surface of inner race for wear or damage.

GI

MA

LC

- Install a new seal rings onto low one-way clutch inner race.
- Be careful not to expand seal ring gap excessively.

Measure seal ring-to-groove clearance.

**Inspection standard:** 

Standard value: 0.10 - 0.25 mm (0.0039 - 0.0098 in) Allowable limit: 0.25 mm (0.0098 in)

If not within allowable limit, replace low one-way clutch inner race.

GL

FE

MT

# **ASSEMBLY**

SAT878A

SAT112B

-11. (P)

Install needle bearing onto one-way clutch inner race.

Pay attention to its direction — Black surface goes to rear side.

Apply petroleum jelly to needle bearing.

ΑT

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Install oil seal and D-ring onto piston.

Apply ATF to oil seal and D-ring.

ST

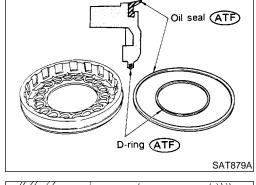
Install piston by rotating it slowly and evenly.

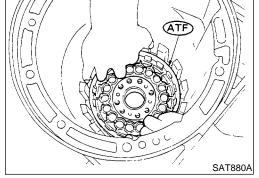
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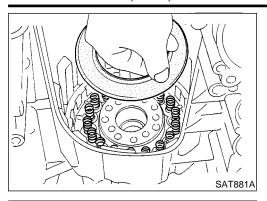
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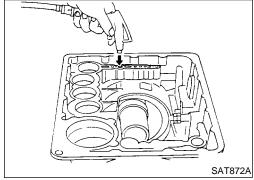




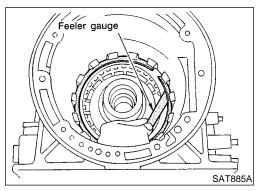
#### Low & Reverse Brake (Cont'd)



- 4. Install return springs, spring retainer and low one-way clutch inner race onto transmission case.
- 5. Install dish plate, low and reverse brake drive plates, driven plates and retaining plate.
- Install snap ring on transmission case.



7. Check operation of low and reverse brake clutch piston. Refer to "DISASSEMBLY", AT-447.



8. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

**Specified clearance:** 

**Standard** 

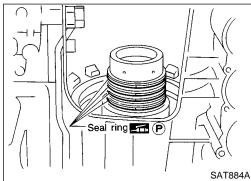
0.8 - 1.1 mm (0.031 - 0.043 in)

**Allowable limit** 

2.5 mm (0.098 in)

**Retaining plate:** 

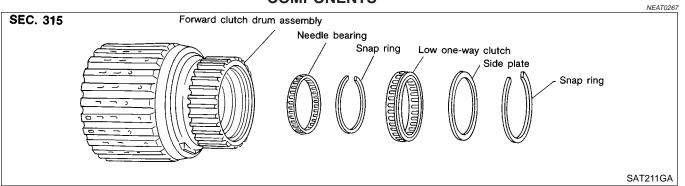
Refer to SDS, AT-483.

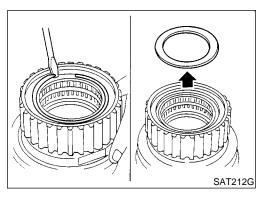


- 9. Install low one-way clutch inner race seal ring.
- Apply petroleum jelly to seal ring.
- Make sure seal rings are pressed firmly into place and held by petroleum jelly.

Forward Clutch Drum Assembly

# Forward Clutch Drum Assembly COMPONENTS







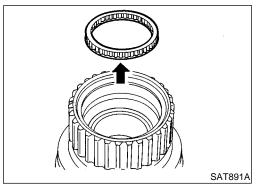
1. Remove snap ring from forward clutch drum.

2. Remove side plate from forward clutch drum.

SAT213G

- 3. Remove low one-way clutch from forward clutch drum.
- 4. Remove snap ring from forward clutch drum.

5. Remove needle bearing from forward clutch drum.



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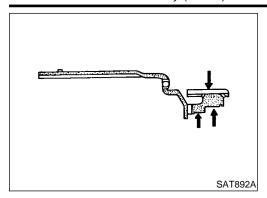
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Forward Clutch Drum Assembly (Cont'd)



## **INSPECTION**

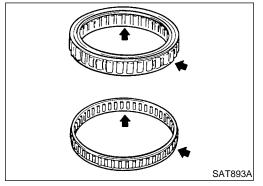
## **Forward Clutch Drum**

NEAT0269

NEAT0269S01

• Check spline portion for wear or damage.

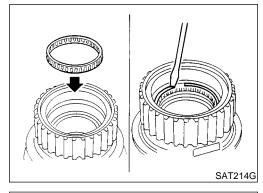
 Check frictional surfaces of low one-way clutch and needle bearing for wear or damage.



# **Needle Bearing and Low One-way Clutch**

NEAT0269S02

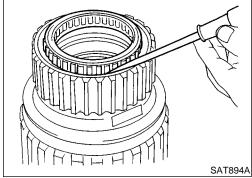
Check frictional surface for wear or damage.



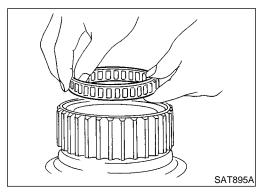
#### **ASSEMBLY**

NEAT0270

- 1. Install needle bearing in forward clutch drum.
- 2. Install snap ring onto forward clutch drum.

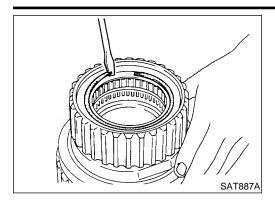


3. Install low one-way clutch onto forward clutch drum by pushing the roller in evenly.



Install low one-way clutch with flange facing rearward.

Forward Clutch Drum Assembly (Cont'd)



- Install side plate onto forward clutch drum.
- 5. Install snap ring onto forward clutch drum.

GI

MA

EM

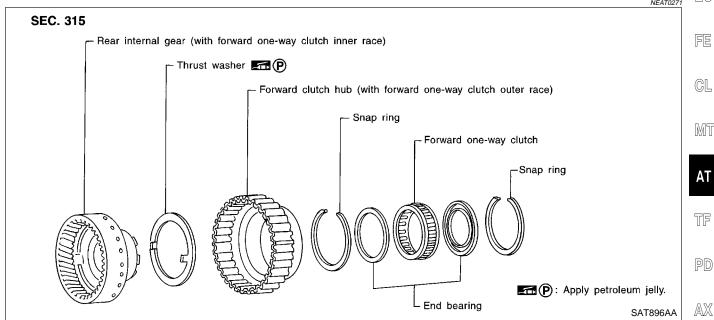
LC

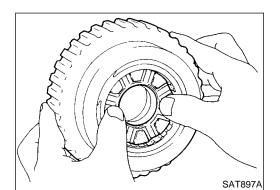
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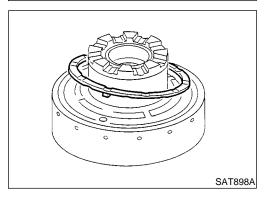
FE

GL

# Rear Internal Gear and Forward Clutch Hub **COMPONENTS**







## **DISASSEMBLY**

Remove rear internal gear by pushing forward clutch hub forward ward.

BR

ST

RS

SU

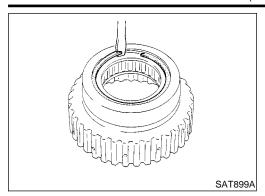
2. Remove thrust washer from rear internal gear.

HA

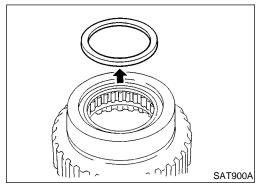
BT

SC

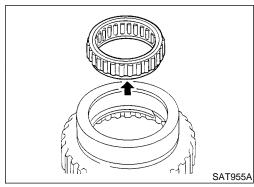
EL



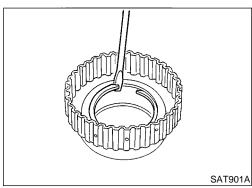
3. Remove snap ring from forward clutch hub.



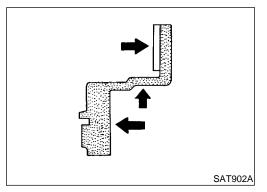
4. Remove end bearing.



5. Remove forward one-way clutch and end bearing as a unit from forward clutch hub.



6. Remove snap ring from forward clutch hub.



## **INSPECTION**

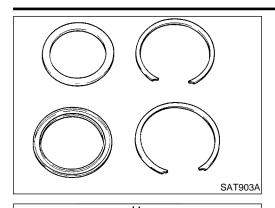
## Rear Internal Gear and Forward Clutch Hub

NEAT0273

NEAT0273S01

- Check gear for excessive wear, chips or cracks.
- Check frictional surfaces of forward one-way clutch and thrust washer for wear or damage.
- Check spline for wear or damage.

Rear Internal Gear and Forward Clutch Hub (Cont'd)



# **Snap Ring and End Bearing**

Check for deformation or damage.

NEAT0273S02

## **ASSEMBLY**

1. Install snap ring onto forward clutch hub.

NEAT0274

MA

GI

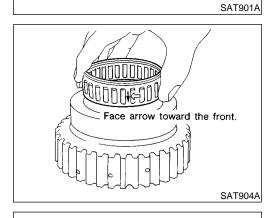
2. Install end bearing.

LC

FE

GL

MT



Install forward one-way clutch onto clutch hub.

Install forward one-way clutch with flange facing rearward.

Install end bearing. 4.

Install snap ring onto forward clutch hub.

TF

PD

AX

Install thrust washer onto rear internal gear.

SU

Apply petroleum jelly to thrust washer. Securely insert pawls of thrust washer into holes in rear

internal gear.

ST

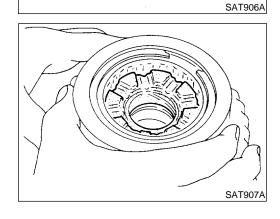
BT

7. Position forward clutch hub in rear internal gear.

HA

SC

EL

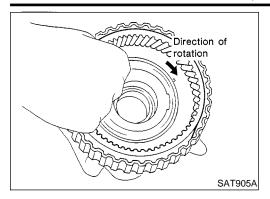


Hole for thrust washer pawl

Æ P

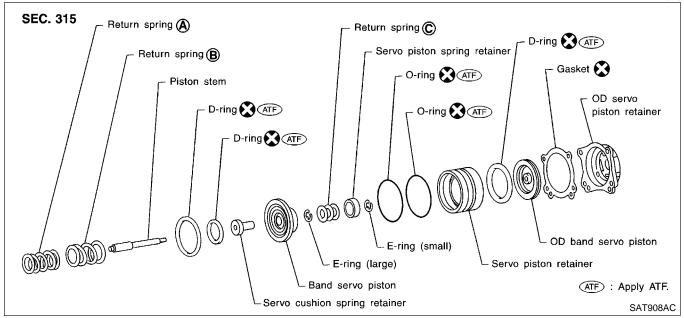
AT-455

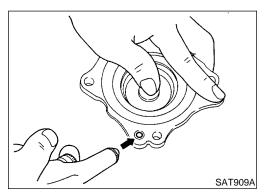
Rear Internal Gear and Forward Clutch Hub (Cont'd)



After installing, check to assure that forward clutch hub rotates clockwise.

# **Band Servo Piston Assembly COMPONENTS**



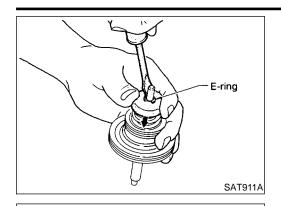


# SAT910A

#### DISASSEMBLY

- Block one oil hole in O/D servo piston retainer and the center hole in O/D band servo piston.
- Apply compressed air to the other oil hole in piston retainer to remove O/D band servo piston from retainer.
- Remove D-ring from O/D band servo piston.
- Remove band servo piston assembly from servo piston retainer by pushing it forward.

Band Servo Piston Assembly (Cont'd)



E-ring

SAT913A

SAT914A

Place piston stem end on a wooden block. While pushing servo piston spring retainer down, remove E-ring.

GI

MA

LC

6. Remove servo piston spring retainer, return spring C and piston stem from band servo piston.



FE

GL

MT



Remove E-ring from band servo piston.



TF

PD

AX



- Remove servo cushion spring retainer from band servo piston.
- Remove D-rings from band servo piston. 10. Remove O-rings from servo piston retainer.



SU













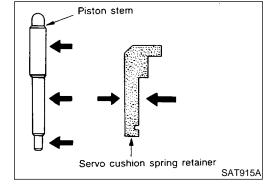
# Pistons, Retainers and Piston Stem

NEAT0277S01 Check frictional surfaces for abnormal wear or damage.

HA

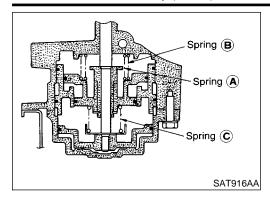
SC





AT-457

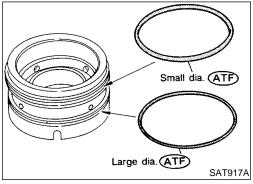
Band Servo Piston Assembly (Cont'd)



# **Return Springs**

Check for deformation or damage. Measure free length and outer diameter.

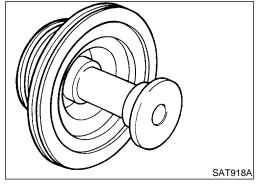
Inspection standard: Refer to SDS, AT-480.



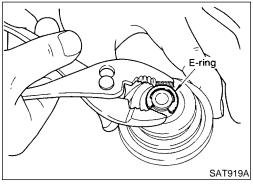
## **ASSEMBLY**

NEAT0278

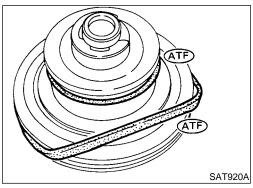
- 1. Install O-rings onto servo piston retainer.
- Apply ATF to O-rings.
- Pay attention to position of each O-ring.



2. Install servo cushion spring retainer onto band servo piston.

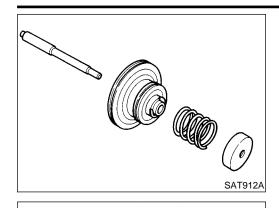


3. Install E-ring onto servo cushion spring retainer.



- 4. Install D-rings onto band servo piston.
- Apply ATF to D-rings.

Band Servo Piston Assembly (Cont'd)



E-ring

Install servo piston spring retainer, return spring C and piston stem onto band servo piston.

GI

MA

EM

LC

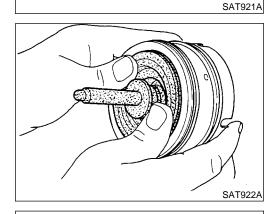
Place piston stem end on a wooden block. While pushing servo piston spring retainer down, install E-ring.

EC

FE

GL

MT



Install band servo piston assembly onto servo piston retainer by pushing it inward.

ΑT TF

PD

 $\mathbb{A}\mathbb{X}$ 

Install D-ring on O/D band servo piston. Apply ATF to D-ring.

SU

BR

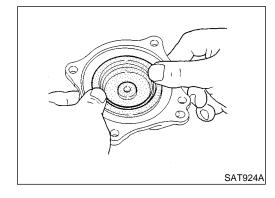
ST

RS

HA

SC

EL

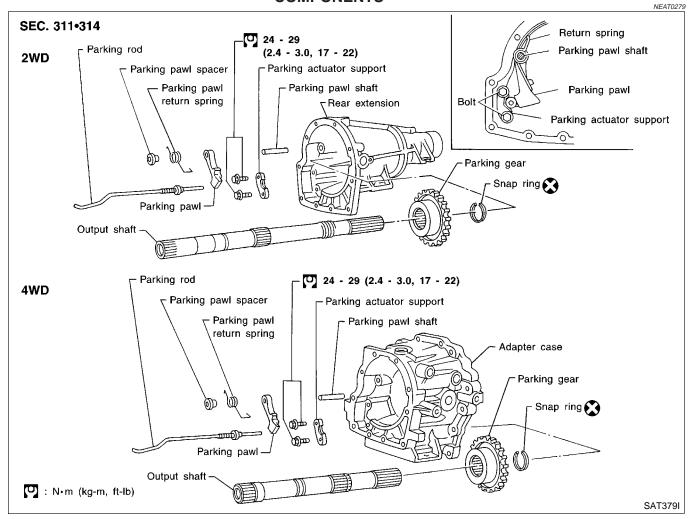


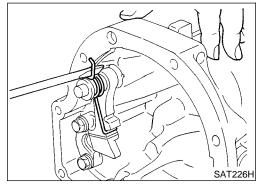
SAT923A

(ATF)

9. Install O/D band servo piston onto servo piston retainer by pushing it inward.

# Parking Pawl Components COMPONENTS

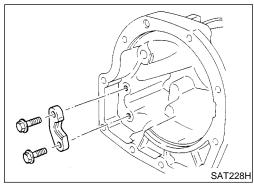




#### DISASSEMBLY

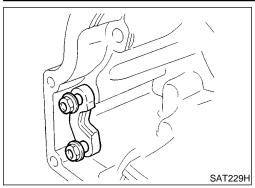
NEAT0280

- 1. Slide return spring to the front of adapter case flange.
- 2. Remove return spring, pawl spacer and parking pawl from adapter case.
- 3. Remove parking pawl shaft from adapter case.



4. Remove parking actuator support from adapter case.

Parking Pawl Components (Cont'd)



# **ASSEMBLY**

=NEAT0281

- Install parking actuator support onto adapter case.
- Insert parking pawl shaft into adapter case.

GI

Install return spring, pawl spacer and parking pawl onto parking pawl shaft.

MA

EM

LC

4. Bend return spring upward and install it onto adapter case.

EC

FE

CL

MT

 $\mathsf{AT}$ 

TF

PD

 $\mathbb{A}\mathbb{X}$ 

SU

BR

ST

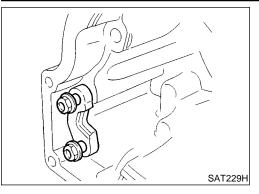
RS

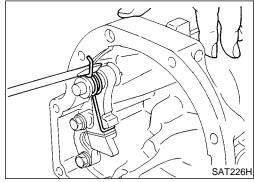
BT

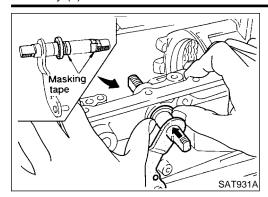
HA

SC

EL



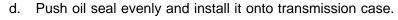


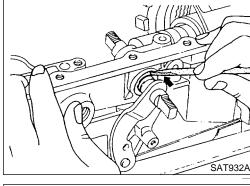


# Assembly (1)

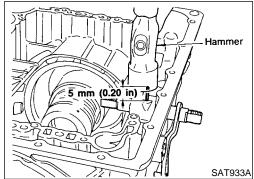
NEAT0282

- 1. Install manual shaft components.
- a. Install oil seal onto manual shaft.
- Apply ATF to oil seal.
- Wrap threads of manual shaft with masking tape.
- Insert manual shaft and oil seal as a unit into transmission case.
- c. Remove masking tape.



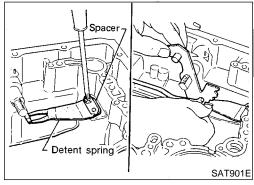


e. Align groove in shaft with drive pin hole, then drive pin into position as shown in figure at left.

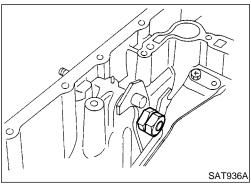


f. Install detent spring and spacer.

g. While pushing detent spring down, install manual plate onto manual shaft.

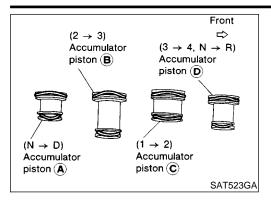


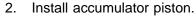
n. Install lock nuts onto manual shaft.



#### **ASSEMBLY**

Assembly (1) (Cont'd)





Install O-rings onto accumulator piston. a.

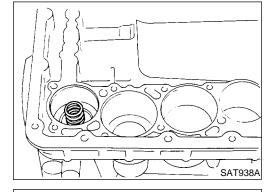
Apply ATF to O-rings.

# **Accumulator piston O-rings**

Unit: mm (in) С Α В D Accumulator Small diameter end 29 (1.14) 32 (1.26) 45 (1.77) 29 (1.14) Large diameter end 45 (1.77) 50 (1.97) 50 (1.97) 45 (1.77)

Install return spring for accumulator A onto transmission case. Free length of return spring:

Refer to SDS, AT-480.



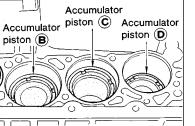
Accumulator

piston (A)

Install accumulator pistons A, B, C and D.

Apply ATF to transmission case.

MT



SAT939AA

Install band servo piston.

Install return springs onto servo piston.

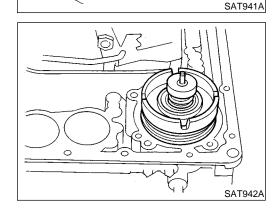
SU

Install band servo piston onto transmission case.

Apply ATF to O-ring of band servo piston and transmission case.

Install gasket for band servo onto transmission case.

SC



AT-463

MA

GI

LC

FE

GL

TF

PD

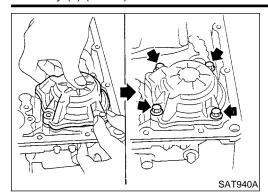
AX

ST

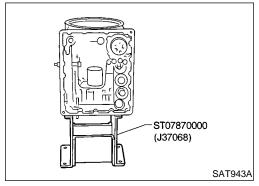
BT

HA

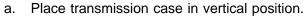
EL

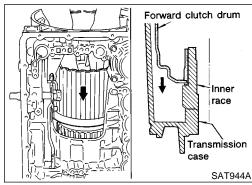


d. Install band servo retainer onto transmission case.

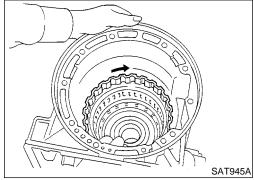


4. Install rear side clutch and gear components.

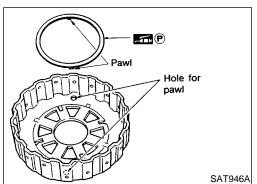




b. Slightly lift forward clutch drum assembly. Then slowly rotate it clockwise until its hub passes fully over clutch inner race inside transmission case.

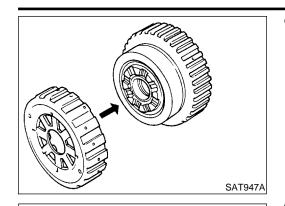


c. Check to be sure that rotation direction of forward clutch assembly is correct.



- d. Install thrust washer onto front of overrun clutch hub.
- Apply petroleum jelly to the thrust washer.
- Insert pawls of thrust washer securely into holes in overrun clutch hub.

# **ASSEMBLY**



**A**P

Install overrun clutch hub onto rear internal gear assembly.



MA

EM

LC

- Install needle bearing onto rear of overrun clutch hub.
- Apply petroleum jelly to needle bearing.

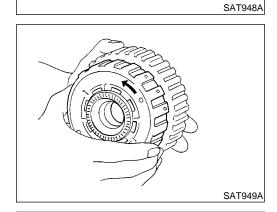


FE

GL

MT





Check that overrun clutch hub rotates as shown while holding forward clutch hub.



PD

 $\mathbb{A}\mathbb{X}$ 

SU



Place transmission case into horizontal position.











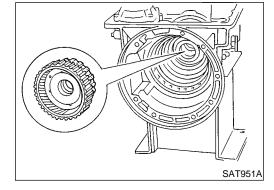




SC

EL



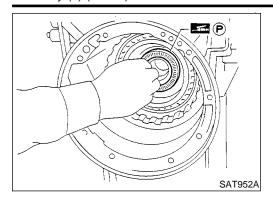


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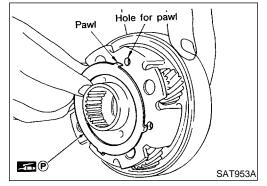
SAT527G

(J37068)

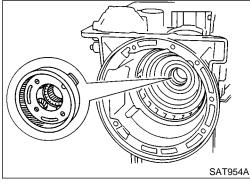
Install rear internal gear, forward clutch hub and overrun clutch hub as a unit onto transmission case.



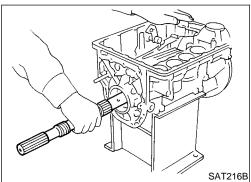
- j. Install needle bearing onto rear internal gear.
- Apply petroleum jelly to needle bearing.



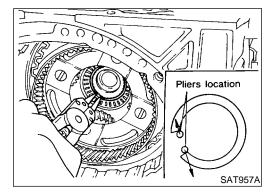
- k. Install bearing race onto rear of front internal gear.
- Apply petroleum jelly to bearing race.
- Securely engage pawls of bearing race with holes in front internal gear.



I. Install front internal gear on transmission case.

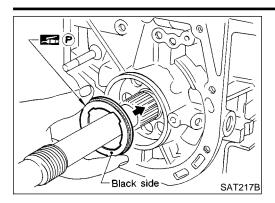


- 5. Install output shaft and parking gear.
- a. Insert output shaft from rear of transmission case while slightly lifting front internal gear.
- Do not force output shaft against front of transmission case.



- b. Carefully push output shaft against front of transmission case. Install snap ring on front of output shaft.
- Check to be sure output shaft cannot be removed in rear direction.

# **ASSEMBLY**



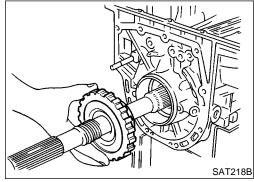
- C. Install needle bearing on transmission case.
- Pay attention to its direction Black side goes to rear.
- Apply petroleum jelly to needle bearing.



MA

LC

d. Install parking gear on transmission case.





FE

GL

MT

- Install snap ring on rear of output shaft.
- Check to be sure output shaft cannot be removed in forward direction.



TF

PD

 $\mathbb{A}\mathbb{X}$ 

SU

- Install adapter case. Install oil seal on adapter case.
- a. Apply ATF to oil seal.

SAT960A

SAT759I

6.



BR

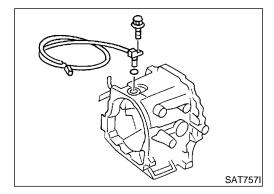
ST

RS

BT

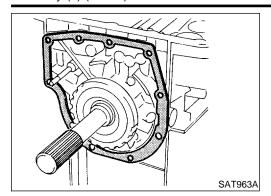
HA

SC

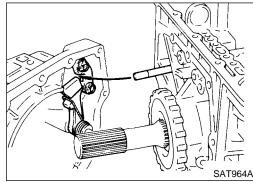


ST33200000 (J26082)

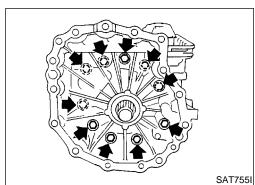
- b. Install O-ring on revolution sensor.
- Apply ATF to O-ring.
- Install revolution sensor on adapter case.



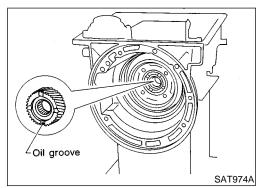
d. Install rear extension gasket on transmission case.



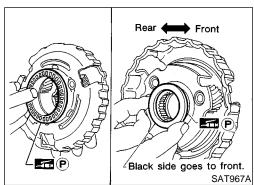
e. Install parking rod on transmission case.



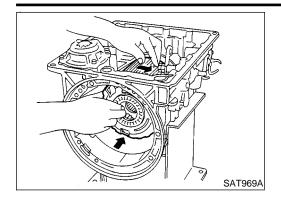
f. Install rear extension or adapter case on transmission case.



- 7. Install front side clutch and gear components.
- a. Install rear sun gear on transmission case.
- Pay attention to its direction.



- b. Make sure needle bearing is on front of front planetary carrier.
- Apply petroleum jelly to needle bearing.
- c. Make sure needle bearing is on rear of front planetary carrier.
- Apply petroleum jelly to bearing.
- Pay attention to its direction Black side goes to front.



Front planetary carrier

Forward clutch drum

SAT970A

SAT973A

While rotating forward clutch drum clockwise, install front planetary carrier on forward clutch drum.

GI

MA

EM

LC

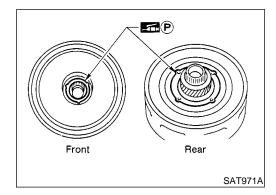
Check that portion A of front planetary carrier protrudes approximately 2 mm (0.08 in) beyond portion B of forward clutch assembly.



FE

GL

MT



Make sure bearing races are on front and rear of clutch pack.

Apply petroleum jelly to bearing races.

Install clutch pack into transmission case.

Securely engage pawls of bearing races with holes in clutch pack.



TF

PD

AX

SU

ST

BT



When any parts listed in the following table are replaced, total end play or reverse clutch end play must be adjusted.

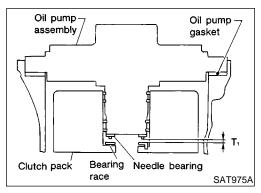
	M
Ш	M

SC

EL

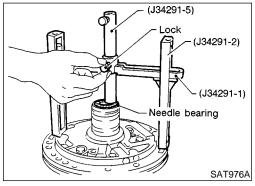
Part name	Total end play	Reverse clutch end play
Transmission case	•	•
Low one-way clutch inner race	•	•
Overrun clutch hub	•	•
Rear internal gear	•	•

Part name	Total end play	Reverse clutch end play
Rear planetary carrier	•	•
Rear sun gear	•	•
Front planetary carrier	•	•
Front sun gear	•	•
High clutch hub	•	•
High clutch drum	•	•
Oil pump cover	•	•
Reverse clutch drum	_	•

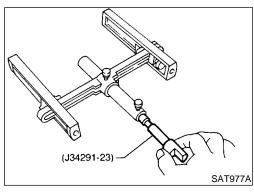


1. Adjust total end play.

Total end play "T<sub>1</sub>": 0.25 - 0.55 mm (0.0098 - 0.0217 in)

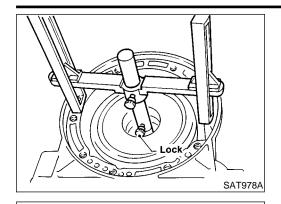


a. With needle bearing installed, place J34291-1 (bridge), J34291-2 (legs) and the J34291-5 (gauging cylinder) onto oil pump. The long ends of legs should be placed firmly on machined surface of oil pump assembly. The gauging cylinder should rest on top of the needle bearing. Lock gauging cylinder in place with set screw.



b. Install J34291-23 (gauging plunger) into gauging cylinder.

Adjustment (Cont'd)



Install original bearing race inside reverse clutch drum. Place shim selecting gauge with its legs on machined surface of transmission case (no gasket). Allow gauging plunger to rest on bearing race. Lock gauging plunger in place with set screw.

MA

LC

Remove Tool and use feeler gauge to measure gap between gauging cylinder and gauging plunger. This measurement should give exact total end play.

Total end play "T<sub>1</sub>":

0.25 - 0.55 mm (0.0098 - 0.0217 in)



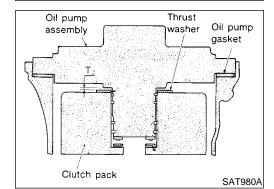
If end play is out of specification, decrease or increase thickness of oil pump cover bearing race as necessary.

GL

Available oil pump cover bearing race:

Refer to SDS, AT-483.

MT



(J34291-1)

(J34291-5)

Lock

Feeler gauge

-(J34291-2)

SAT981A

SAT979A

Adjust reverse clutch drum end play.

Reverse clutch drum end play "T2": 0.55 - 0.90 mm (0.0217 - 0.0354 in)

PD

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Place J34291-1 (bridge), J34291-2 (legs) and J34291-5 (gauging cylinder) on machined surface of transmission case (no gasket). Allow gauging cylinder to rest on front thrust surface

of reverse clutch drum. Lock cylinder in place with set screw.

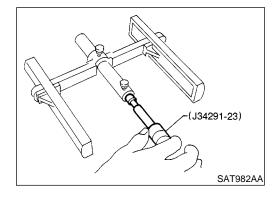
ST

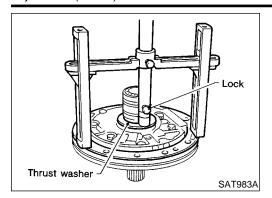
Install J34291-23 (gauging plunger) into gauging cylinder. BT

HA

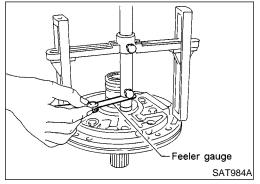
SC

EL





c. Install original thrust washer on oil pump. Place shim setting gauge legs onto machined surface of oil pump assembly. Allow gauging plunger to rest on thrust washer. Lock plunger in place with set screw.

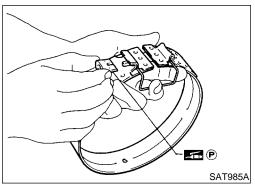


d. Use feeler gauge to measure gap between gauging plunger and gauging cylinder. This measurement should give you exact reverse clutch drum end play.

Reverse clutch drum end play "T<sub>2</sub>": 0.55 - 0.90 mm (0.0217 - 0.0354 in)

 If end play is out of specification, decrease or increase thickness of oil pump thrust washer as necessary.

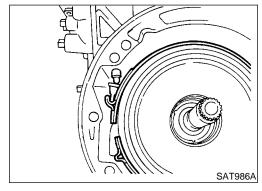
Available oil pump thrust washer: Refer to SDS, AT-484.



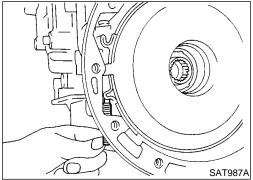
#### Assembly (2)

NEAT0284

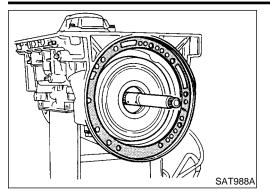
- 1. Install brake band and band strut.
- a. Install band strut on brake band.
- Apply petroleum jelly to band strut.



b. Place brake band on periphery of reverse clutch drum, and insert band strut into end of band servo piston stem.



c. Install anchor end pin on transmission case. Then, tighten anchor end pin just enough so that reverse clutch drum (clutch pack) will not tilt forward.



- Install input shaft on transmission case.
- Pay attention to its direction O-ring groove side is front. •
- 3. Install gasket on transmission case.

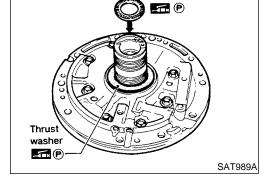


MA

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- Install oil pump assembly. 4.
- Install needle bearing on oil pump assembly. a.
- Apply petroleum jelly to the needle bearing.
- Install selected thrust washer on oil pump assembly. b.
- Apply petroleum jelly to thrust washer.

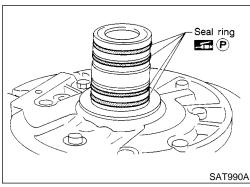




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Carefully install seal rings into grooves and press them into the petroleum jelly so that they are a tight fit.

TF

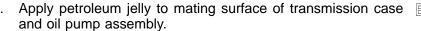
ΑT

PD

Install O-ring on oil pump assembly. Apply petroleum jelly to O-ring.

SU

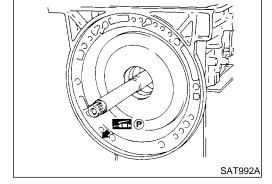
ST



HA

SC

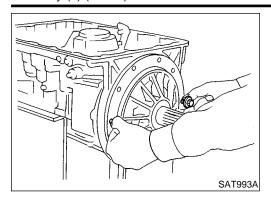




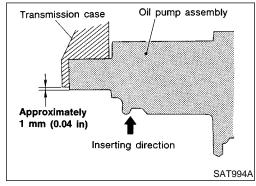
O-ring 🚮 🕑

SAT991A

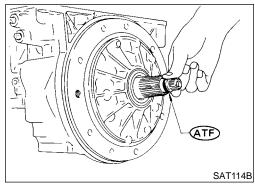
AT-473



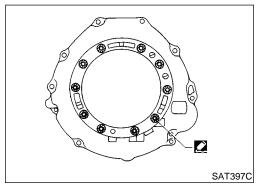
- f. Install oil pump assembly.
- Install two converter housing securing bolts in bolt holes in oil pump assembly as guides.



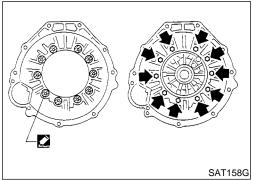
• Insert oil pump assembly to the specified position in transmission, as shown at left.



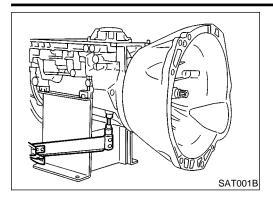
- 5. Install O-ring on input shaft.
- Apply ATF to O-rings.



- 6. Install converter housing.
- a. Apply recommended sealant (Genuine anaerobic liquid gasket, Three Bond TB1215, Locktite Part No. 51813 or equivalent) to outer periphery of bolt holes in converter housing.
- Do not apply too much sealant.



- b. Apply recommended sealant (Genuine anaerobic liquid gasket, Three Bond TB1215, Locktite Part No. 51813 or equivalent) to seating surfaces of bolts that secure front of converter housing.
- c. Install converter housing on transmission case.



7. Adjust brake band.

Tighten anchor end bolt to specified torque. a.

**Anchor end bolt:** 

**(a)** : 4 - 6 N-m (0.4 - 0.6 kg-m, 35 - 52 in-lb)

Back off anchor end bolt two and a half turns.

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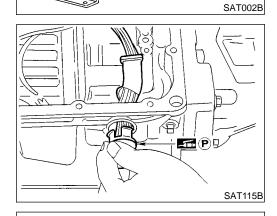
LC

While holding anchor end pin, tighten lock nut.

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8. Install terminal cord assembly.

Install O-ring on terminal cord assembly.

Apply petroleum jelly to O-ring.

Compress terminal cord assembly stopper and install terminal b. cord assembly on transmission case.

TF

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Install control valve assembly.

Install accumulator piston return springs B, C and D.

Free length of return springs: Refer to SDS, AT-480.

BR

ST

Install manual valve on control valve.

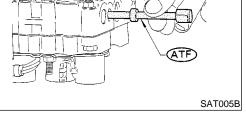
Apply ATF to manual valve.

BT

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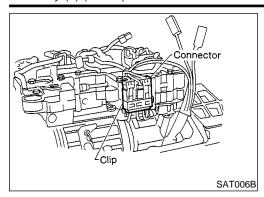


SAT004BA

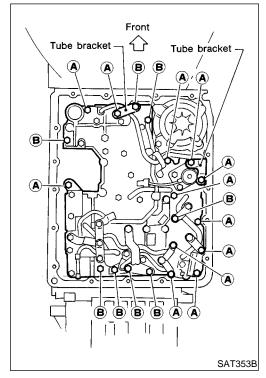
 $/\!\!/$  Spring  $oldsymbol{\mathbb{C}}$ 

Spring (D)

AT-475

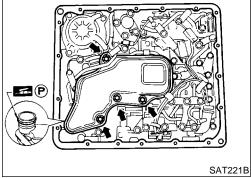


- c. Place control valve assembly on transmission case. Connect solenoid connector for upper body.
- d. Install connector clip.

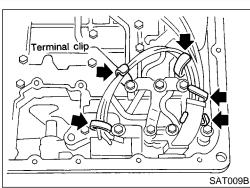


- e. Install control valve assembly on transmission case.
- f. Install connector tube brackets and tighten bolts A and B.
- Check that terminal assembly does not catch.

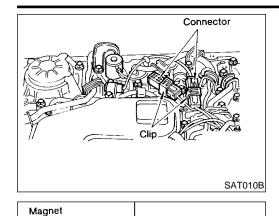
Bolt symbol	$\ell$ mm (in) $\ell$
A	33 (1.30)
В	45 (1.77)



- g. Install O-ring on oil strainer.
- Apply petroleum jelly to O-ring.
- h. Install oil strainer on control valve.



i. Securely fasten terminal harness with clips.



 Install torque converter clutch solenoid valve and fluid temperature sensor connectors.

GI

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LG

10. Install oil pan.

a. Attach a magnet to oil pan.

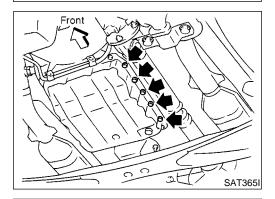
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SAT011B

SAT299I

b. Install new oil pan gasket on transmission case.

c. Install oil pan and bracket on transmission case.

Always replace oil pan bolts as they are self-sealing bolts.

Before installing bolts, remove traces of sealant and oil from mating surface and thread holes.

)II TF

 Tighten four bolts in a criss-cross pattern to prevent dislocation of gasket.

PD

d. Tighten drain plug.

AX

11. Install park/neutral position (PNP) switch.



a. Check that manual shaft is in 1 position.



 Temporarily install park/neutral position (PNP) switch on manual shaft.



c. Move manual shaft to N.

ST

28

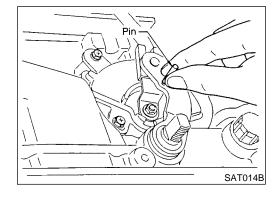
BT

d. Tighten bolts while inserting 4.0 mm (0.157 in) dia. pin vertically into locating holes in park/neutral position (PNP) switch and manual shaft.

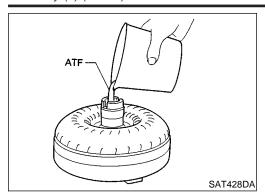
HA

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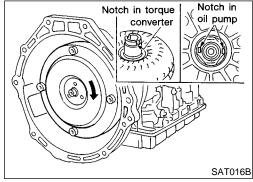
EL



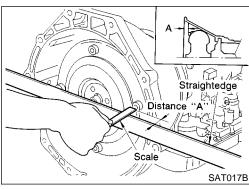
AT-477



- 12. Install torque converter.
- a. Pour ATF into torque converter.
- Approximately 2 liters (2-1/8 US qt, 1-3/4 Imp qt) of fluid are required for a new torque converter.
- When reusing old torque converter, add the same amount of fluid as was drained.



b. Install torque converter while aligning notches and oil pump.



c. Measure distance A to check that torque converter is in proper position.

Distance "A": 26.0 mm (1.024 in) or more



		<b>General Specifications</b>	NEAT0288	<b>-</b> 5	
And the discontinu		VG33E	engine	GI	
Applied model		2WD	4WD	-	
Automatic transmission mode	el	RE4	R01A	MA	
Transmission model code nui	mber	43X64	4EX01	-	
Stall torque ratio		2.0	2.0 : 1		
	1st	2.7	785	-	
	2nd	1.9	545	LC	
Transmission gear ratio	Тор	1.0	000	-	
	O/D	0.0	0.694		
	Reverse	2.:	2.272		
Recommended fluid	·	Nissan Matic "D" (Continental U.S. and Alaska) or Genuine Nissan Automatic Transmission Fluid (Canada)*1		FE	
Fluid capacity		8.3ℓ (8-3/4 US qt, 7-1/4 Imp qt)	8.3 (8-3/4 US qt, 7-1/4 Imp qt) 8.5 (9 US qt, 7-1/2 Imp qt)		

<sup>\*1:</sup> Refer to MA section ("Fluids and Lubricants", "RECOMMENDED FLUIDS AND LUBRICANTS").

# Shift Schedule VEHICLE SPEED WHEN SHIFTING GEARS THROTTLE POSITION

NEAT0286

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RS

							NEAT0286S01
			Vehi	cle speed km/h (f	MPH)		
Throttle position	$D_1 \rightarrow D_2$	$D_2 \rightarrow D_3$	$D_3 \rightarrow D_4$	$D_4 \rightarrow D_3$	$D_3 \rightarrow D_2$	$D_2 \rightarrow D_1$	1 <sub>2</sub> → 1 <sub>1</sub>
Full throttle	47 - 51 (29 - 32)	92 - 100 (57 - 62)	146 - 156 (91 - 97)	141 - 151 (88 - 94)	87 - 95 (54 - 59)	42 - 46 (26 - 29)	43 - 47 (27 - 29)
Half throttle	34 - 38 (21 - 24)	68 - 74 (42 - 46)	132 - 140 (82 - 87)	59 - 67 (37 - 42)	31 - 37 (19 - 23)	10 - 14 (6 - 9)	43 - 47 (27 - 29)

#### VEHICLE SPEED WHEN PERFORMING AND RELEASING LOCK-UP

			NEA10286S02	
Throattle monition	Overdrive control switch [Shift posi-	Vehicle speed km/h (MPH)		
Throttle position	tion]	Lock-up "ON"	Lock-up "OFF"	
Full throttle	ON [D <sub>4</sub> ]	147 - 155 (91 - 96)	142 - 150 (88 - 93)	
Full throttle	OFF [D <sub>3</sub> ]	74 - 82 (46 - 51)	71 - 79 (44 - 49)	
Half throttle	ON [D <sub>4</sub> ]	139 - 147 (86 - 91)	84 - 92 (52 - 57)	
Half throttle	OFF [D <sub>3</sub> ]	74 - 82 (46 - 51)	71 - 79 (44 - 49)	

#### **Stall Revolution**

Stall revolution rpm	2,420 - 2,620
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#### **Line Pressure**

Engine speed	Line pressure kPa (kg/cm², psi)		
rpm	D, 2 and 1 positions	R position	HA
Idle	422 - 461 (4.3 - 4.7, 61 - 67)	667 - 706 (6.8 - 7.2, 97 - 102)	-
Stall	1,020 - 1,098 (10.4 - 11.2, 148 - 159)	1,422 - 1,500 (14.5 - 15.3, 206 - 218)	SC

EL



# **Return Springs**

Unit: mm (in)

		Parts		Item			
		Falls	Part No.*	Free length	Outer diameter		
		Torque converter relief valve spring	31742-41X23	38.0 (1.496)	9.0 (0.354)		
		Pressure regulator valve spring	31742-41X24	44.02 (1.7331)	14.0 (0.551)		
		Pressure modifier valve spring	31742-41X19	31.95 (1.2579)	6.8 (0.268)		
		Accumulator control valve spring	_	_	_		
		Shuttle shift valve D spring	31762-41X01	25.0 (0.984)	7.0 (0.276)		
		4-2 sequence valve spring	31756-41X00	29.1 (1.146)	6.95 (0.2736)		
	l	Shift valve B spring	31762-41X01	25.0 (0.984)	7.0 (0.276)		
	Upper body	4-2 relay valve spring	31756-41X00	29.1 (1.146)	6.95 (0.2736)		
		Shift valve A spring	31762-41X01	25.0 (0.984)	7.0 (0.276)		
Control valve		Overrun clutch control valve spring	31762-41X03	23.6 (0.929)	7.0 (0.276)		
		Overrun clutch reducing valve spring	31742-41X20	32.5 (1.280)	7.0 (0.276)		
		Shuttle shift valve S spring	31762-41X04	51.0 (2.008)	5.65 (0.2224)		
		Pilot valve spring	31742-41X13	25.7 (1.012)	9.0 (0.354)		
		Lock-up control valve spring	31742-41X22	18.5 (0.728)	13.0 (0.512)		
		Modifier accumulator valve spring	31742-27X70	31.4 (1.236)	9.8 (0.386)		
		1st reducing valve spring	31756-41X05	25.4 (1.000)	6.75 (0.2657)		
	Lower body	3-2 timing valve spring	31742-41X06	23.0 (0.906)	6.7 (0.264)		
		Servo charger valve spring	31742-41X06	23.0 (0.906)	6.7 (0.264)		
Reverse clutch		16 pcs	31521-41X02 (Assembly)	19.7 (0.7756)	11.6 (0.457)		
High clutch		10 pcs	31521-41X03 (Assembly)	24.2 (0.9528)	11.6 (0.457)		
Forward clutch	(Overrun clutch)	20 pcs	31521-41X00 (Assembly)	35.77 (1.4083)	9.7 (0.382)		
Low & reverse	brake	18 pcs	31655-41X00 (Assembly)	22.3 (0.878)	11.2 (0.441)		
		Spring A	31605-41X05	45.6 (1.795)	34.3 (1.350)		
Band servo		Spring B	31605-41X00	53.8 (2.118)	40.3 (1.587)		
		Spring C	31605-41X01	29.7 (1.169)	27.6 (1.087)		
		Accumulator A	31605-41X02	43.0 (1.693)	18.0 (0.709)		
A a a umu data =		Accumulator B	31605-41X10	66.0 (2.598)	20.0 (0.787)		
Accumulator		Accumulator C	31605-41X09	45.0 (1.772)	29.3 (1.154)		
		Accumulator D	31605-41X06	58.4 (2.299)	17.3 (0.681)		

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.



	Accumulate	or O-ring		NEAT0290		
Accumulator		Diameter mm (in)				
Accumulator	A	A B C D				
Small diameter end	29 (1.14)	32 (1.26)	45 (1.77)	29 (1.14)		
Large diameter end	45 (1.77)	50 (1.97)	50 (1.97)	45 (1.77)		
Clutches and Brakes						

0.5 - 0.8 (0.020 - 0.031)

NEAT0291

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NEAT0291S01 Code number 43X64 4EX01 Number of drive plates 2 Number of driven plates 2 Standard 1.90 - 2.05 (0.0748 - 0.0807) Thickness of drive plate mm (in) Wear limit 1.80 (0.0709)

Clearance mm (in) Allowable limit 1.2 (0.047) Part No.\* Thickness mm (in) 4.8 (0.189) 31537-42X02

5.0 (0.197) Thickness of retaining plate 31537-42X03 5.2 (0.205) 31537-42X04 5.4 (0.213) 31537-42X05 5.6 (0.220) 31537-42X06

Standard

**REVERSE CLUTCH** 

Code number		43X64	4EX01	
Number of drive plates		5	-	
Number of driven plates		5	5	
	Standard	1.52 - 1.67 (0.09	598 - 0.0657)	
hickness of drive plate mm (in)	Wear limit	1.40 (0.0	1.40 (0.0551)	
Standard		1.8 - 2.2 (0.071 - 0.087)		
Clearance mm (in)	Allowable limit	2.8 (0.110)		[
		Thickness mm (in)	Part No.*	
Thickness of retaining plate		3.4 (0.134) 3.6 (0.142) 3.8 (0.150) 4.0 (0.157) 4.2 (0.165) 4.4 (0.173)	31537-41X71 31537-41X61 31537-41X62 31537-41X63 31537-41X64 31537-41X65	

4.6 (0.181)

4.8 (0.189)

HA

BT

31537-41X66

31537-41X67

SC

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

RE4R01A

Clutches and Brakes (Cont'd)

FORWARD CLUTCH			NEAT0291S03	
Code number		43X64	4EX01	
Number of drive plates		6	7	
Number of driven plates		6	7	
Thickness of drive plate mm (in)	Standard	1.52 - 1.67 (0.0598 - 0.0657)		
	Wear limit	1.40 (0.0551)		
Clearance mm (in)	Standard	0.35 - 0.75 (0.0138 - 0.0295)		
	Allowable limit	1.95 (0.0768)	2.15 (0.0846)	
		Thickness mm (in)	Part No.*	
Thickness of retaining plate		8.0 (0.315) 8.1 (0.319) 8.2 (0.323) 8.3 (0.327) 8.4 (0.331) 8.5 (0.335) 8.6 (0.339) 8.7 (0.343) 8.8 (0.346) 8.9 (0.350)	31537-41X00 31537-42X60 31537-41X01 31537-42X61 31537-41X02 31537-42X62 31537-41X03 31537-42X63 31537-41X04 31537-42X64	
		9.0 (0.354) 9.1 (0.358) 9.2 (0.362)	31537-41X05 31537-42X65 31537-41X06	

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

#### **OVERRUN CLUTCH**

NEAT0291S04 Code number 43X64 4EX01 3 Number of drive plates Number of driven plates 5 Standard 1.90 - 2.05 (0.0748 - 0.0807) Thickness of drive plate mm (in) Wear limit 1.80 (0.0709) Standard 1.0 - 1.4 (0.039 - 0.055) Clearance mm (in) Allowable limit 2.5 (0.0984) Thickness mm (in) Part No.\* 31537-41X80 4.2 (0.165) 4.4 (0.173) 31537-41X81 Thickness of retaining plate 4.6 (0.181) 31537-41X82 4.8 (0.189) 31537-41X83 5.0 (0.197) 31537-41X84

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

Clutches and Brakes (Cont'd)

				NEAT0291S05
Code number			43X64	4EX01
Number of drive plates			7	
Number of driven plates			7	
Thickness of drive plate mm (in)	Standard		1.52 - 1.67 (0.0598 - 0.0657)	
	Wear limit		1.40 (0.0551)	
Clearance mm (in)	Standard		0.8 - 1.1 (0.031 - 0.043)	
	Allowable limit		2.3 (0.091)	
-			Thickness mm (in)	Part No.*
Thickness of retaining plate  : Always check with the Parts Department for the latest parts infor			6.6 (0.260) 6.8 (0.268) 7.0 (0.276) 7.2 (0.283) 7.4 (0.291) 7.6 (0.299) 7.8 (0.307) 8.0 (0.315) 8.2 (0.323)	31667-41X17 31667-41X11 31667-41X12 31667-41X13 31667-41X14 31667-41X07 31667-41X08 31667-41X00 31667-41X01
		stact parts informat	8.4 (0.331) 8.6 (0.339) 8.8 (0.346) 9.0 (0.354)	31667-41X02 31667-41X03 31667-41X04 31667-41X05
	•	itest parts illioilliat	OH.	
		nest parts informat		NEAT0291S06
Anchor end bolt tightening torque		nest parts informat		0.6 kg-m, 35 - 52 in-lb)
Anchor end bolt tightening torque				0.6 kg-m, 35 - 52 in-lb) 2.5
Anchor end bolt tightening torque		Oil Pump a	4 - 6 N·m (0.4 -	0.6 kg-m, 35 - 52 in-lb) 2.5  Ay Clutch
Anchor end bolt tightening torque Number of returning revolution for	r anchor end bolt	Oil Pump a	4 - 6 N·m (0.4 -	0.6 kg-m, 35 - 52 in-lb)  2.5  Ay Clutch  NEAT0292  Unit: mm (in)
Anchor end bolt tightening torque  Number of returning revolution for  Oil pump clearance	cam ring — oil pur	Oil Pump a	4 - 6 N·m (0.4 -	0.6 kg-m, 35 - 52 in-lb)  2.5  Ay Clutch  Unit: mm (in)  0.01 - 0.024 (0.0004 - 0.0009)
Anchor end bolt tightening torque  Number of returning revolution for  Oil pump clearance	cam ring — oil pur	Oil Pump a	4 - 6 N·m (0.4 -	0.6 kg-m, 35 - 52 in-lb) 2.5  Ay Clutch Unit: mm (in)  0.01 - 0.024 (0.0004 - 0.0009)  0.03 - 0.044 (0.0012 - 0.0017)
Anchor end bolt tightening torque  Number of returning revolution for  Oil pump clearance	cam ring — oil pur	Oil Pump a	4 - 6 N·m (0.4 -	0.6 kg-m, 35 - 52 in-lb)  2.5  Ay Clutch  Unit: mm (in)  0.01 - 0.024 (0.0004 - 0.0009)  0.03 - 0.044 (0.0012 - 0.0017)  0.10 - 0.25 (0.0039 - 0.0098)
Anchor end bolt tightening torque  Number of returning revolution for  Oil pump clearance  Seal ring clearance	cam ring — oil pur	Oil Pump a	4 - 6 N·m (0.4 -	0.6 kg-m, 35 - 52 in-lb)  2.5  Ay Clutch  Unit: mm (in)  0.01 - 0.024 (0.0004 - 0.0009)  0.03 - 0.044 (0.0012 - 0.0017)  0.10 - 0.25 (0.0039 - 0.0098)  0.25 (0.0098)
Anchor end bolt tightening torque Number of returning revolution for Oil pump clearance Seal ring clearance Total end play "T <sub>1</sub> "	cam ring — oil pur	Oil Pump a	4 - 6 N·m (0.4 - 4)  and Low One-wa  Standard  Standard  Standard  Allowable limit	0.6 kg-m, 35 - 52 in-lb)  2.5  Ay Clutch  Unit: mm (in)  0.01 - 0.024 (0.0004 - 0.0009)  0.03 - 0.044 (0.0012 - 0.0017)  0.10 - 0.25 (0.0039 - 0.0098)  0.25 (0.0098)

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

HA

SC

EL

31435-41X05

31435-41X06

31435-41X07

1.6 (0.063)

1.8 (0.071)

2.0 (0.079)



Reverse Clutch Drum End Play

	Reverse Clutch Drum End Play		
Reverse clutch drum end play "T <sub>2</sub> "	0.55 - 0.90 mm (0.0217 - 0.0354 in)		
	Thickness mm (in)	Part No.*	
	0.9 (0.035)	31528-21X01	
	1.1 (0.043)	31528-21X02	
Thickness of oil pump thrust washer	1.3 (0.051)	31528-21X03	
	1.5 (0.059)	31528-21X04	
	1.7 (0.067)	31528-21X05	
	1.9 (0.075)	31528-21X06	

<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

### **Removal and Installation**

NEAT0295

	Number of returning revolutions for lock nut	2
Manual control linkage	Lock nut tightening torque	4.4 - 5.9 N·m (0.45 - 0.60 kg-m, 39.1 - 52.1 in-lb)
Distance between end of clutch housing and torque converter		26.0 mm (1.024 in) or more