AUTOMATIC TRANSMISSION



LC

EC

FE

CL

MIT

ΑT

TF

PD

FA

RA

BR

ST

BT

HA

 $\mathbb{D}\mathbb{X}$

CONTENTS

TROUBLE DIAGNOSIS — INDEX	2
Alphabetical & P No. Index for DTC	2
PRECAUTIONS	4
Precautions for Supplemental Restraint System	
(SRS) "AIR BAG"	4
Precautions for On Board Diagnostic (OBD)	
System of A/T and Engine	4
Precautions	5
Service Notice or Precautions	
Wiring Diagrams and Trouble Diagnosis	
PREPARATION	
Special Service Tools	
OVERALL SYSTEM	
A/T Electrical Parts Location	
Circuit Diagram	
Cross-sectional View	
Hydraulic Control Circuit	
Shift Mechanism	
Control System	
Control Mechanism	
Control Valve	29
ON BOARD DIAGNOSTIC SYSTEM	
DESCRIPTION	
Introduction	
OBD-II Function for A/T System	
One or Two Trip Detection Logic of OBD-II	
OBD-II Diagnostic Trouble Code (DTC)	
Malfunction Indicator Lamp (MIL)	
CONSULT	
Diagnostic Procedure Without CONSULT	
TROUBLE DIAGNOSIS — INTRODUCTION	
Introduction	
Work Flow	
TROUBLE DIAGNOSIS — BASIC INSPECTION	
A/T Fluid Check	
Stall Test	
Line Pressure Test	
Road Test	59

TROUBLE DIAGNOSIS — GENERAL	
DESCRIPTION	
Symptom Chart	70
TCM Terminals and Reference Value	81
TROUBLE DIAGNOSIS FOR POWER SUPPLY	85
Wiring Diagram — AT — MAIN	85
DTC P0705 PARK/NEUTRAL POSITION SWITCH.	87
Description	
Wiring Diagram — AT — PNP/SW	89
Diagnostic Procedure	90
Component Inspection	91
DTC P0710 A/T FLUID TEMPERATURE SENSOR	
CIRCUIT	92
Description	92
Wiring Diagram — AT — FTS	94
Diagnostic Procedure	95
Component Inspection	96
DTC P0720 VEHICLE SPEED SENSOR A/T	
(REVOLUTION SENSOR)	97
Description	
Wiring Diagram — AT — VSSA/T	99
Diagnostic Procedure	
Component Inspection	
DTC P0725 ENGINE SPEED SIGNAL	
Description	.102
Wiring Diagram — AT — ENGSS	104
Diagnostic Procedure	
DTC P0731 IMPROPER SHIFTING TO 1ST GEAR	
POSITION	106
Description	
Wiring Diagram — AT — 1ST	
Diagnostic Procedure	
Component Inspection	
DTC P0732 IMPROPER SHIFTING TO 2ND GEAR	
POSITION	.112
Description	
Wiring Diagram — AT — 2ND	
Diagnostic Procedure	
Component Inspection	

CONTENTS (Cont'd)

DTC P0733 IMPROPER SHIFTING TO 3RD GEAR	Description17
POSITION 118	Wiring Diagram — AT — BA/FTS17
Description118	Diagnostic Procedure17
Wiring Diagram — AT — 3RD121	Component Inspection17
Diagnostic Procedure122	VEHICLE SPEED SENSOR-MTR17
Component Inspection122	Description17
DTC P0734 IMPROPER SHIFTING TO 4TH GEAR	Wiring Diagram — AT — VSSMTR18
POSITION124	Diagnostic Procedure18
Description124	DTC CONTROL UNIT (RAM), CONTROL UNIT
Wiring Diagram — AT — 4TH128	(ROM)18
Diagnostic Procedure129	Description18
Component Inspection131	Diagnostic Procedure18
DTC P0740 TORQUE CONVERTER CLUTCH	TROUBLE DIAGNOSES FOR SYMPTOMS18
SOLENOID VALVE133	Wiring Diagram — AT — NONDTC18
Description133	1. O/D OFF Indicator Lamp Does Not Come On18
Wiring Diagram — AT — TCV135	2. Engine Cannot Be Started In P and N Position189
Diagnostic Procedure136	3. In "P" Position, Vehicle Moves Forward Or
Component Inspection136	Backward When Pushed196
DTC P0744 IMPROPER LOCK-UP OPERATION138	4. In N Position, Vehicle Moves19
Description138	5. Large Shock. N → R Position192
Wiring Diagram — AT — TCCSIG141	6. Vehicle Does Not Creep Backward In R
Diagnostic Procedure142	Position193
Component Inspection144	7. Vehicle Does Not Creep Forward In D, 2 Or 1
DTC P0745 LINE PRESSURE SOLENOID VALVE 146	Position198
Description146	8. Vehicle Cannot Be Started From D ₁ 197
Wiring Diagram — AT — LPSV148	9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not
Diagnostic Procedure149	Kickdown: $D_4 \rightarrow D_2$ 199
Component Inspection150	10. A/T Does Not Shift: D ₂ → D ₃ 201
DTC P0750 SHIFT SOLENOID VALVE A151	11. A/T Does Not Shift: D ₃ → D ₄ 203
Description151	12. A/T Does Not Perform Lock-up205
Wiring Diagram — AT — SSV/A153	13. A/T Does Not Hold Lock-up Condition206
Diagnostic Procedure154	14. Lock-up Is Not Released207
Component Inspection154	15. Engine Speed Does Not Return To Idle (Light
DTC P0755 SHIFT SOLENOID VALVE B156	Braking $D_4 \to D_3$)208
Description156	16. Vehicle Does Not Start From D ₁ 209
Wiring Diagram — AT — SSV/B158	17. A/T Does Not Shift: $D_4 \rightarrow D_3$, When
Diagnostic Procedure159	Overdrive Control Switch ON → OFF210
Component Inspection159	18. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector
DTC P1705 THROTTLE POSITION SENSOR161	Lever D → 2 Position211
Description161	19. A/T Does Not Shift: $2_2 \rightarrow 1_1$, When Selector
Wiring Diagram — AT — TPS164	Lever 2 → 1 Position212
Diagnostic Procedure165	20. Vehicle Does Not Decelerate By Engine
Component Inspection167	Brake212
DTC P1760 OVERRUN CLUTCH SOLENOID	21. TCM Self-diagnosis Does Not Activate (PNP,
VALVE168	Overdrive Control and Throttle Position Switches
Description168	Circuit Checks)213
Wiring Diagram — AT — OVRCSV170	A/T SHIFT LOCK SYSTEM219
Diagnostic Procedure171	Description219
Component Inspection171	Wiring Diagram — SHIFT —220
DTC BATT/FLUID TEMP SEN A/T FLUID	Diagnostic Procedure221
TEMPERATURE SENSOR CIRCUIT AND TCM	Component Check222
POWER SOURCE173	KEY INTERLOCK CABLE224

CONTENTS (Cont'd)

Components	224
Removal	
Installation	225
ON-VEHICLE SERVICE	226
Control Valve Assembly and Accumulators	226
Revolution Sensor Replacement	227
Rear Oil Seal Replacement	227
Parking Components Inspection	227
Park/Neutral Position (PNP) Switch Adjustment	227
Manual Control Linkage Adjustment	228
REMOVAL AND INSTALLATION	229
Removal	229
Installation	230
OVERHAUL	232
Components	232
Oil Channel	234
Locations of Needle Bearings, Thrust Washers	
and Snap Rings	235
DISASSEMBLY	
REPAIR FOR COMPONENT PARTS	247
Oil Pump	247
Control Valve Assembly	251
Control Valve Upper Body	257
Control Valve Lower Body	262

Heverse Clutch	264
High Clutch	268
Forward and Overrun Clutches	270
Low & Reverse Brake	274
Forward Clutch Drum Assembly	278
Rear Internal Gear and Forward Clutch Hub	280
Band Servo Piston Assembly	283
Parking Pawl Components	287
ASSEMBLY	
Assembly (1)	289
Adjustment	
Assembly (2)	299
SERVICE DATA AND SPECIFICATIONS (SDS)	306
General Specifications	306
Shift Schedule	306
Stall Revolution	
Line Pressure	306
Return Springs	307
Accumulator O-ring	
Clutches and Brakes	308
Oil Pump and Low One-way Clutch	
Total End Play	310
Reverse Clutch Drum End Play	311
Removal and Installation	311

MA

EM

LC

ĒĈ

FE

CL

MT

AT

TE

PD

FA

 $\mathbb{R}\mathbb{A}$

BR

ST

RS

BT

HA

EL

 $\mathbb{D}\mathbb{X}$

Alphabetical & P No. Index for DTC

DTC

ALPHABETICAL INDEX FOR DTC

NEAT0179 NEAT0179801

	L			
Items (CONSULT screen terms)	ECM*1	CONSULT GST*2	Reference page	
A/T 1ST GR FNCTN	1103	P0731	AT-106	
A/T 2ND GR FNCTN	1104	P0732	AT-112	
A/T 3RD GR FNCTN	1105	P0733	AT-118	
A/T 4TH GR FNCTN	1106	P0734	AT-124	
A/T TCC S/V FNCTN	1107	P0744	AT-138	
ATF TEMP SEN/CIRC	1208	P0710	AT-92 AT-102 AT-146	
ENGINE SPEED SIG	1207	P0725		
L/PRESS SOL/CIRC	1205	P0745		
O/R CLTCH SOL/CIRC	1203	P1760	AT-168	
PNP SW/CIRC	1101	P0705	AT-87	
SFT SOL A/CIRC*3	1108	P0750	AT-151	
SFT SOL B/CIRC*3	1201	P0755	AT-156	
TP SEN/CIRC A/T*3	1206	P1705	AT-161	
TCC SOLENOID/CIRC	1204	P0740	AT-133	
VEH SPD SEN/CIR AT*4	1102	P0720	AT-97	

^{*1:} In Diagnostic Test Mode II (Self-diagnostic results), these numbers are controlled by NISSAN.

^{*2:} These numbers are prescribed by SAE J2012.

^{*3:} When the fail-safe operation occurs, the MIL illuminates.

^{*4:} The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

TROUBLE DIAGNOSIS — INDEX

Alphabetical & P No. Index for DTC (Cont'd)

TO	c	ltems	
CONSULT GST*2	ECM*1	(CONSULT screen terms)	Reference page
P0705	1101	PNP SW/CIRC	AT-87
P0710	1208	ATF TEMP SEN/CIRC	AT-92
P0720	1102	VEH SPD SEN/CIR AT*4	AT-97
P0725	1207	ENGINE SPEED SIG	AT-102
P0731	1103	A/T 1ST GR FNCTN	AT-106
P0732	1104	A/T 2ND GR FNCTN	AT-112
P0733	1105	A/T 3RD GR FNCTN	AT-118
P0734	1106	A/T 4TH GR FNCTN	AT-124
P0740	1204	TCC SOLENOID/CIRC	AT-133
P0744	1107	A/T TCC S/V FNCTN	AT-138
P0745	1205	L/PRESS SOL/CIRC	AT-146
P0750	1108	SFT SOL A/CIRC*3	AT-151
P0755	1201	SFT SOL B/CIRC*3	AT-156
P1705	1206	TP SEN/CIRC A/T*3	AT-161
P1760	1203	O/R CLTCH SOL/CIRC	AT-168

^{*1:} In Diagnostic Test Mode II (Self-diagnostic results), these numbers are controlled by NiSSAN.

EM

GI

MA

LC

EC

Æ

CL

MT

TF

PD

FA

RA

BR

ST

RS

BT

HA

EL

^{*2:} These numbers are prescribed by SAE J2012.

^{*3:} When the fail-safe operation occurs, the MIL illuminates.

^{*4:} The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

Precautions for Supplemental Restraint System (SRS) "AIR BAG"

The Supplemental Restraint System "AIR BAG", used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and on the instrument panel on the passenger side), a diagnosis sensor unit, a crash zone sensor, warning lamp, wiring harness and spiral cable.

The vehicle is equipped with a passenger air bag deactivation switch. Because no rear seat exists where a rear-facing child restraint can be placed, the switch is designed to turn off the passenger air bag so that a rear-facing child restraint can be used in the front passenger seat. The switch is located in the center of the instrument panel near the ashtray. When the switch is turned to the ON position, the passenger air bag is enabled and could inflate in a frontal collision. When the switch is turned to the OFF position, the passenger air bag is disabled and will not inflate in a frontal collision. A passenger air bag OFF indicator on the instrument panel lights up when the passenger air bag is switched OFF. The driver air bag always remains enabled and is not affected by the passenger air bag deactivation switch.

Information necessary to service the system safely is included in the RS section of this Service Manual.

WARNING:

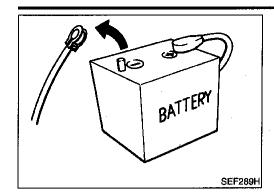
- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses are covered with yellow insulation either just before the harness connectors or for the complete harness, for easy identification.
- The vehicle is equipped with a passenger air bag deactivation switch which can be operated by the customer. When the air bag is switched OFF, the passenger air bag is disabled and will not inflate in a frontal collision. When the passenger air bag is switched ON, the passenger air bag is enabled and could inflate in a frontal collision. After SRS maintenance or repair, make sure the passenger air bag deactivation switch is in the same position (ON or OFF) as when the vehicle arrived for service.

Precautions for On Board Diagnostic (OBD) System of A/T and Engine

The ECM has an on board diagnostic system. It will light up the malfunction indicator lamp (MIL) to warn the driver of a malfunction causing emission deterioration.

CAUTION:

- Be sure to turn the ignition switch OFF and disconnect the negative battery terminal before any
 repair or inspection work. The open/short circuit of related switches, sensors, solenoid valves, etc.
 will cause the MIL to light up.
- Be sure to connect and lock the connectors securely after work. A loose (unlocked) connector will
 cause the MIL to light up due to an open circuit. (Be sure the connector is free from water, grease,
 dirt, bent terminals, etc.)
- Be sure to route and secure the harnesses properly after work. Interference of the harness with a bracket, etc. may cause the MIL to light up due to a short circuit.
- Be sure to connect rubber tubes properly after work. A misconnected or disconnected rubber tube
 may cause the MIL to light up due to a malfunction of the EGR system or fuel injection system,
 etc.
- Be sure to erase the unnecessary malfunction information (repairs completed) from the TCM and ECM before returning the vehicle to the customer.



Precautions

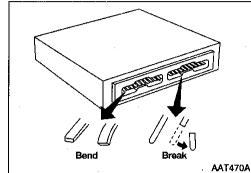
Before connecting or disconnecting the TCM harness connector, turn ignition switch OFF and disconnect negative battery terminal. Fallure to do so may damage the TCM. Because battery voltage is applied to TCM even if ignition switch is turned off.



MA

EM

LC



 When connecting or disconnecting pin connectors into or from TCM, take care not to damage pin terminals (bend or break).

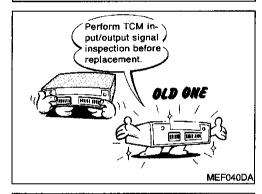
Make sure that there are not any bends or breaks on TCM pin terminal, when connecting pin connectors.



EC

CL

MT



ENGINE SOON

SAT9641

 Before replacing TCM, perform TCM input/output signal inspection and make sure whether TCM functions properly or not. (See page AT-81.)



TF

PD

FA

.

RA

 After performing each TROUBLE DIAGNOSIS, perform "DTC (Diagnostic Trouble Code) CONFIRMATION PROCE-DURE".

The DTC should not be displayed in the "DTC CONFIRMATION PROCEDURE" if the repair is completed.

3R

ST

RS

81

Before proceeding with disassembly, thoroughly clean the outside of the transmission. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.

HA

Disassembly should be done in a clean work area.

Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transmission.

EL

tion of the transmission.
Place disassembled parts in order for easier and proper assembly.

All parts should be carefully cleaned with a general purpose,

AT-5

PRECAUTIONS

- non-flammable solvent before inspection or reassembly.
- Gaskets, seals and O-rings should be replaced any time the transmission is disassembled.
- It is very important to perform functional tests whenever they are indicated.
- The valve body contains precision parts and requires extreme care when parts are removed and serviced. Place disassembled valve body parts in order for easier and proper assembly. Care will also prevent springs and small parts from becoming scattered or lost.
- Properly installed valves, sleeves, plugs, etc. will slide along bores in valve body under their own weight.
- Before assembly, apply a coat of recommended ATF to all parts. Apply petroleum jelly to protect O-rings and seals, or hold bearings and washers in place during assembly. Do not use grease.
- Extreme care should be taken to avoid damage to O-rings, seals and gaskets when assembling.
- Replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer. Refer to "ATF COOLER SERVICE" (Refer to AT-7).
- After overhaul, refill the transmission with new ATF.
- When the A/T drain plug is removed, only some of the fluid is drained. Old A/T fluid will remain in torque converter and ATF cooling system.

Always follow the procedures under "Changing A/T Fluid" in the MA section when changing A/T fluid.

Service Notice or Precautions

NE4TOOO

FAIL-SAFE

NEAT0004\$01

The TCM has an electronic Fail-Safe (limp home mode). This allows the vehicle to be driven even if a major electrical input/output device circuit is damaged.

Under Fail-Safe, the vehicle always runs in third gear, even with a shift lever position of "1", "2" or "D". The customer may complain of sluggish or poor acceleration.

When the ignition key is turned "ON" following Fail-Safe operation, O/D OFF indicator lamp blinks for about 8 seconds. (For "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)", refer to AT-44.)

Fail-Safe may occur without electrical circuit damage if the vehicle is driven under extreme conditions (such as excessive wheel spin followed by sudden braking). To recover normal shift pattern, turn the ignition key "OFF" for 5 seconds, then "ON".

The blinking of the O/D OFF indicator lamp for about 8 seconds will appear only once and be cleared. The customer may resume normal driving conditions.

Always follow the "WORK FLOW" (Refer to AT-53).

The SELF-DIAGNOSIS results will be as follows:

The first SELF-DIAGNOSIS will indicate damage to the vehicle speed sensor or the revolution sensor. During the next SELF-DIAGNOSIS, performed after checking the sensor, no damages will be indicated.

TORQUE CONVERTER SERVICE

NEAT0004504

The torque converter should be replaced under any of the following conditions:

- External leaks in the hub weld area.
- Converter hub is scored or damaged.
- Converter pilot is broken, damaged or fits poorly into crankshaft.

- **PRECAUTIONS** Service Notice or Precautions (Cont'd) Steel particles are found after flushing the cooler and cooler lines. GI Pump is damaged or steel particles are found in the converter. Vehicle has TCC shudder and/or no TCC apply. Replace only after all hydraulic and electrical diagnoses have been made. (Converter clutch material may be glazed.) MA Converter is contaminated with engine coolant containing antifreeze. Internal failure of stator roller clutch. Heavy clutch debris due to overheating (blue converter). Steel particles or clutch lining material found in fluid filter or on magnet when no internal parts in unit are worn or damaged — indicates that lining material came from converter. ĹĈ The torque converter should not be replaced if: The fluid has an odor, is discolored, and there is no evidence of metal or clutch facing particles. The threads in one or more of the converter bolt holes are damaged. EC Transmission failure did not display evidence of damaged or worn internal parts, steel particles or clutch plate lining material in unit and inside the fluid filter. Vehicle has been exposed to high mileage (only). The exception may be where the torque converter clutch dampener plate lining has seen excess wear by vehicles operated in heavy and/or constant traffic, such as taxi, delivery or police use. CL. ATF COOLER SERVICE NEAT0004S02 Replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer. Replace radiator lower tank (which includes ATF cooler) with a new one and flush cooler line using cleaning MIT solvent and compressed air. **OBD-II SELF-DIAGNOSIS** ΑT A/T self-diagnosis is performed by the TCM in combination with the ECM. The results can be read through the blinking pattern of the O/D OFF indicator or the malfunction indicator lamp (MIL). Refer to the table on AT-36 for the indicator used to display each self-diagnostic result. TE The self-diagnostic results indicated by the MIL are automatically stored in both the ECM and TCM memories. Always perform the procedure "HOW TO ERASE DTC" on AT-33 to complete the repair and avoid unnecessary blinking of the MIL. The following self-diagnostic items can be detected using ECM self-diagnostic results mode* only when the O/D OFF indicator lamp does not indicate any malfunctions. FA Park/neutral position (PNP) switch A/T 1st, 2nd, 3rd, or 4th gear function A/T TCC S/V function (lock-up) RA *: For details of OBD-II, refer to EC section ("ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"). Certain systems and components, especially those related to OBD, may use a new style slide-BR locking type harness connector. For description and how to disconnect, refer to EL section. "Description", "HARNESS CONNECTOR". Wiring Diagrams and Trouble Diagnosis NEAT0005 When you read wiring diagrams, refer to the followings:
 - "HOW TO READ WIRING DIAGRAMS" in GI section
 - "POWER SUPPLY ROUTING" for power distribution circuit in EL section

When you perform trouble diagnosis, refer to the followings:

- "HOW TO FOLLOW TEST GROUP IN TROUBLE DIAGNOSIS" in GI section
- "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT" in GI section

RS

BT.

MA

Special Service Tools

NEAT0006

The actual shapes of Kent-	Moore tools may differ from those of special service	tools illustrated here.
Tool number (Kent-Moore No.) Tool name	Description	
ST2505S001 (J34301-C) Oil pressure gauge set 1 ST25051001 (1 0 3 0 3 0 5 0 5 0 5 0 5 0 5 0 5 0 5 0 5	Measuring line pressure
ST07870000 (J37068) Transmission case stand	d c	Disassembling and assembling A/T a: 182 mm (7.17 ln) b: 282 mm (11.10 in) c: 230 mm (9.06 in) d: 100 mm (3.94 in)
KV31102100 (J37065) Torque converter one- way clutch check tool	NT421	Checking one-way clutch in torque converter
ST25850000 (J25721-A) Sliding hammer	NT098	Removing oil pump assembly a: 179 mm (7.05 in) b: 70 mm (2.76 in) c: 40 mm (1.57 in) dia. d: M12 x 1.75P
KV31102400 (J34285 and J34285-87) Clutch spring compres- sor	^	Removing and installing clutch return springs a: 320 mm (12.60 in) b: 174 mm (6.85 in)

Tool number (Kent-Moore No.) Tool name	Description	
ST33200000 (J26082) Drift	a b	Installing oil pump housing oil seal Installing rear oil seal a: 60 mm (2.36 in) dia. b: 44.5 mm (1.752 in) dia.
(J34291) Shim setting gauge set	PAPAPA	Selecting oil pump cover bearing race and oil pump thrust washer
	NT101	_

CL MT

GI

MA

EM

LC

EC

FE

ΑT

TF

PD

FA

RA

BR

ST

RS

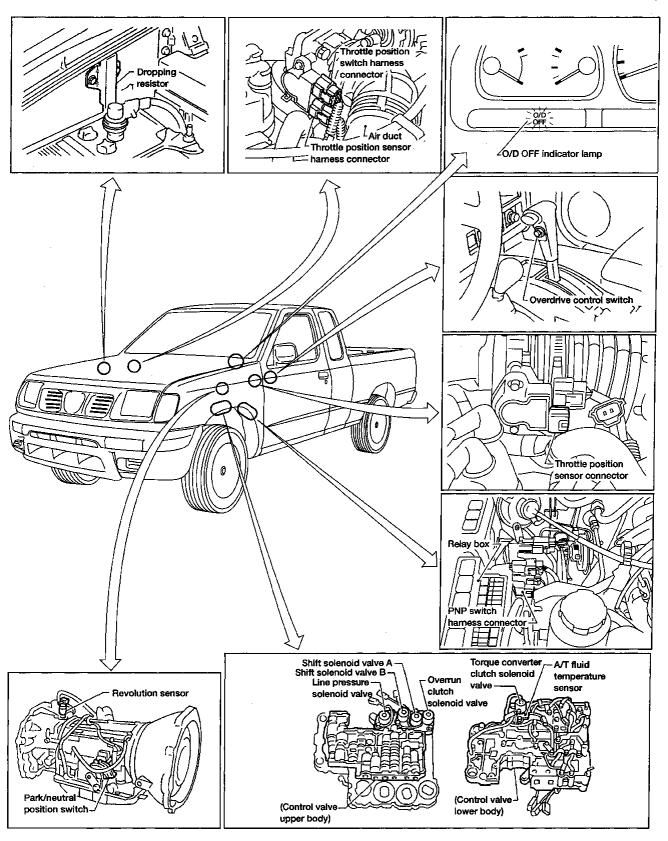
BT

HA

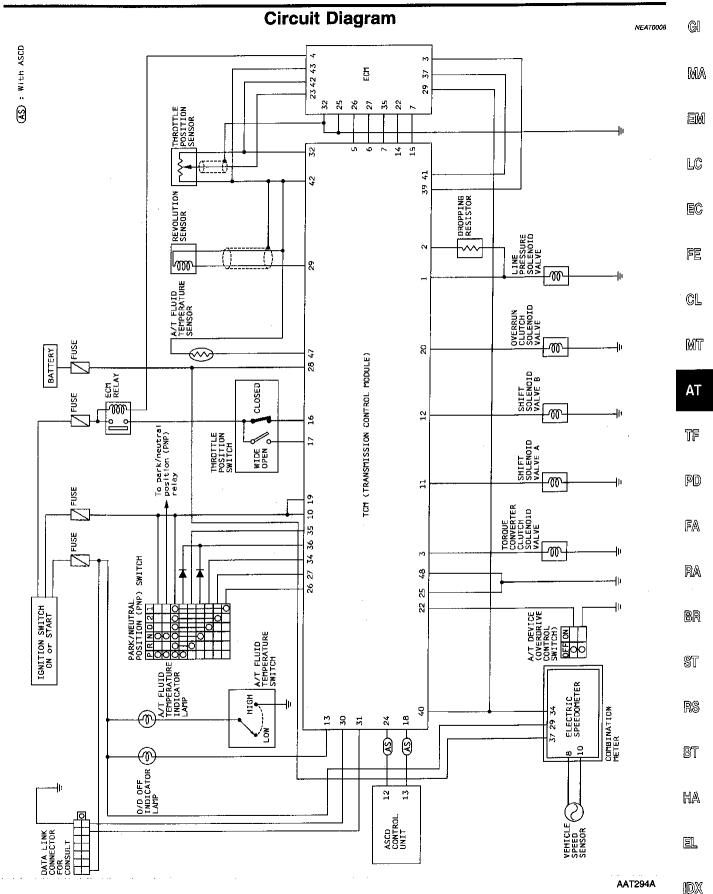
EL

A/T Electrical Parts Location

NEAT0007



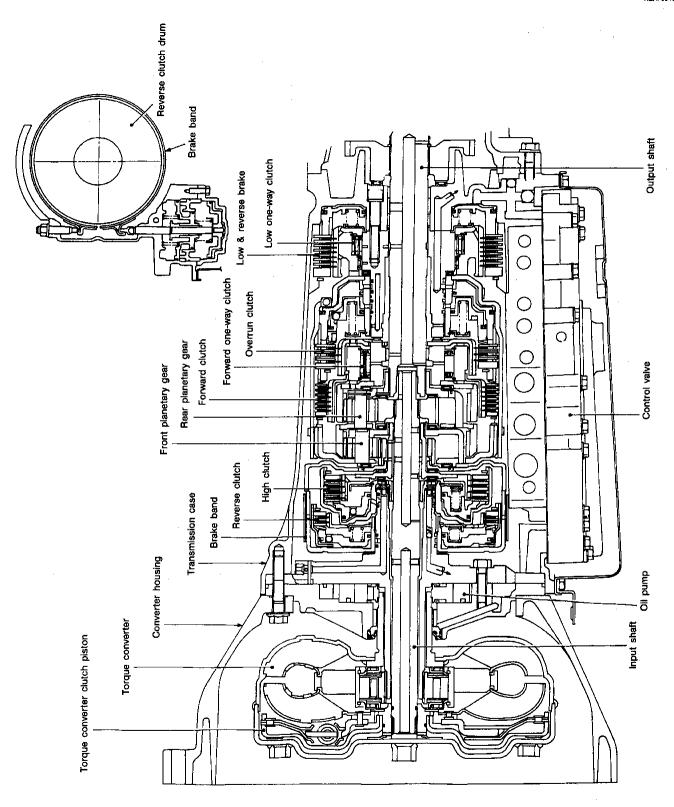
AAT566A



AT-11

Cross-sectional View

NEATO010



SAT125BA

Hydraulic Control Circuit

G[

MA

LC

EC

FE

GL

MT

ΑT

TF

PD

FA

 $\mathbb{R}\mathbb{A}$

BR

ST

RS

BT

MA

IDX

NEAT0011 Accumulator A Shift solenoid valve A Torque converter clutch control plug Pressure -regulator plug

SAT624GA

AT-13

Shift Mechanism

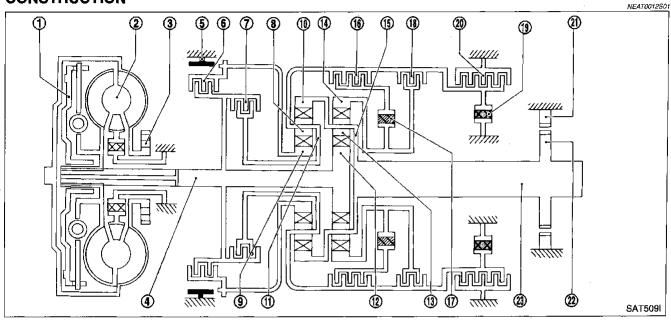
NEATO012

The automatic transmission uses compact, dual planetary gear systems to improve power-transmission efficiency, simplify construction and reduce weight.

It also employs an optimum shift control and superwide gear ratios. They improve starting performance and acceleration during medium and high-speed operation.

Two one-way clutches are also employed: one is used for the forward clutch and the other for the low clutch. These one-way clutches, combined with four accumulators, reduce shifting shock to a minimum.

CONSTRUCTION



- 1. Torque converter clutch piston
- 2. Torque converter
- 3. Oil pump
- Input shaft
 Brake band
- 5. Brake band6. Reverse clutch
- 7. High clutch
- 8. Front pinion gear

- 9. Front sun gear
- 10. Front internal gear
- 11. Front planetary carrier
- 12. Rear sun gear
- 13. Rear pinion gear
- 14. Rear internal gear
- 15. Rear planetary carrier
- 16. Forward clutch

- 17. Forward one-way clutch
- 18. Overrun clutch
- 19. Low one-way clutch
- 20. Low & reverse brake
- 21. Parking pawl
- 22. Parking gear
- 23. Output shaft

FUNCTION OF CLUTCH AND BRAKE =NEAT0012S02 Clutch and brake components Abbr. **Function** R/C Reverse clutch 6 To transmit input power to front sun gear 9. High clutch 7 H/C To transmit input power to front planetary carrier 11. Forward clutch 16 F/C To connect front planetary carrier 11 with forward one-way clutch 17. Overrun clutch 18 O/C To connect front planetary carrier 11 with rear internal gear 14. Brake band 5 B/B To lock front sun gear 9. Forward one-way clutch 17 F/O.C When forward clutch 16 is engaged, to stop rear internal gear 14 from rotating in opposite direction against engine revolution. To stop front planetary carrier 11 from rotating in opposite direc-Low one-way clutch 19 L/O.C tion against engine revolution.

To lock front planetary carrier 11.

L & R/B

CLUTCH AND BAND CHART

Low & reverse brake 20

Shift posi- tion				Band servo For- ward		I I OW	Low &		NEAT0012				
		Reverse clutch	High clutch	ward clutch	run	2nd apply	3rd release	4th apply	one -way clutch	one- . way clutch	reverse brake	Lock-up	Remarks
Ü	P												PARK POSITION
	7	0									0		REVERSE POSITION
ı	V		,										NEUTRAL POSITION
	1st			0	*1D				В	В			
D*4	2nd			0	*1A	0			В				Automatic shift
54	3rd		0	0	*1A	*2C	С		В			*5⊜	1 2 3
	4th		0	C		*3C	С	0				0	
_	1st			0	0				В	В			Automatic
2	2nd			0	0	0			В				shift 1 2
1	1st			0	0				В	В	0		Locks (held stationary) in 1st speed 1 2
,	2nd			0	0	0			В				

^{*1:} Operates when overdrive control switch is being set in OFF position.

MT

GI.

MA

EM

LC

EC

FE

CL

AΤ

TF PD

FA

BR

ŜŢ

RS

BT

HA

^{*2:} Oil pressure is applied to both 2nd "apply" side and 3rd "release" side of band servo piston. However, brake band does not contract because oil pressure area on the "release" side is greater than that on the "apply" side.

^{*3:} Oil pressure is applied to 4th "apply" side in condition *2 above, and brake band contracts.

^{*4:} A/T will not shift to 4th when overdrive control switch is set in OFF position.

^{*5:} Operates when overdrive control switch is OFF.

[:] Operates.

A: Operates when throttle opening is less than 3/16, activating engine brake.

B: Operates during "progressive" acceleration.

C: Operates but does not affect power transmission.

D: Operates when throttle opening is less than 3/16, but does not affect engine brake.

POWER TRANSMISSION

P and N Positions

=NEAT0012S04

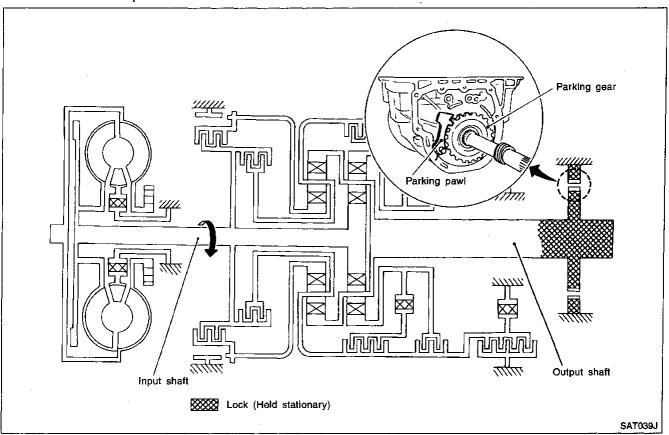
NEAT0012S0401

P position

Similar to the N position, no control members operate. The parking pawl interconnected with the select lever engages with the parking gear to mechanically hold the output shaft so that the power train is locked.

N position

No control members operate. Power from the input shaft is not transmitted to the output shaft since the clutch does not operate.



GI

MA

LC

EC

FE

CL

MT

TF

PD

FA

RA

BR

ST

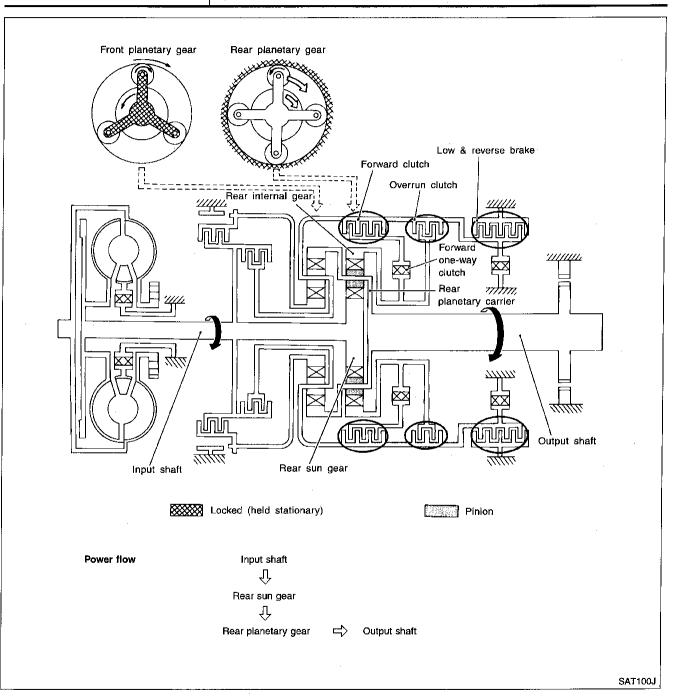
RS

BT

HA

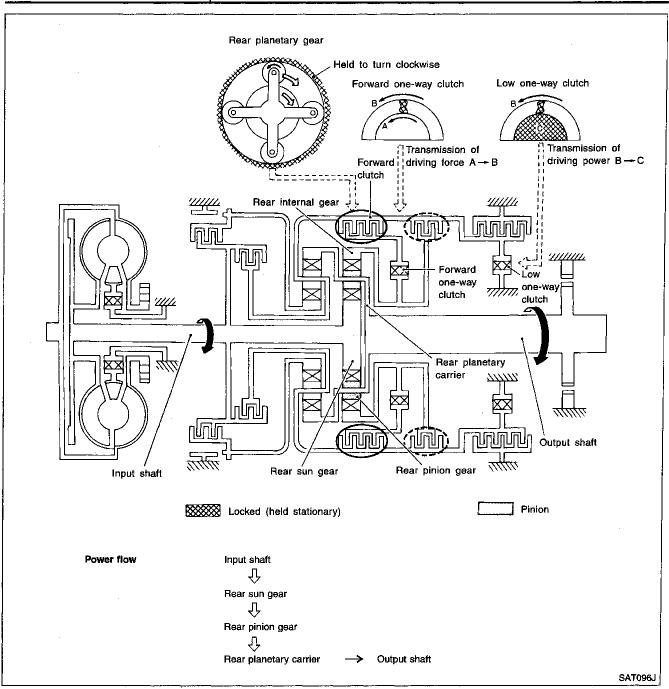
EL

I ₁ Position	=NEAT0012S04
Forward clutch Forward one-way clutch Overrun clutch Low and reverse brake	As overrun clutch engages, rear internal gear is locked by the operation of low and reverse brake. This is different from that of $\rm D_1$ and $\rm 2_1$.
Engine brake	Overrun clutch always engages, therefore engine brake can be obtained when decelerating.



AT-17

Forward one-way clutch Forward clutch Low one-way clutch Overrun clutch engagement conditions (Engine brake) Pear internal gear is locked to rotate counterclockwise because of the functioning of these three clutches. (Start-up at D₁) D₁: Overdrive control switch in OFF Throttle opening less than 3/16 2₁: Throttle opening less than 3/16 At D₁ and 2₁ positions, engine brake is not activated due to free turning of low one-way clutch.



GI

MA

EM

LC

EC

FĒ

CL

MT

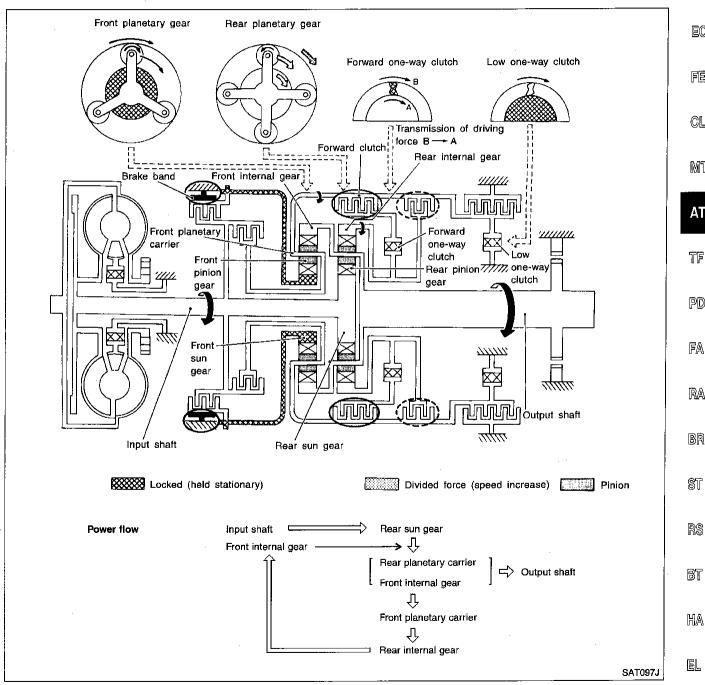
TF

PD

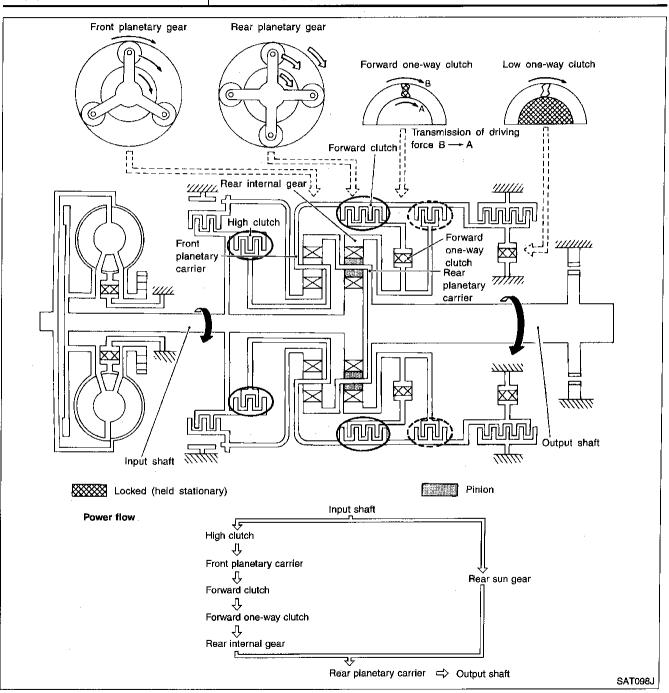
FA

RA

D ₂ , 2 ₂ and 1 ₂ Positions	≕NEAT00125040
Forward clutch Forward one-way clutch Brake band	Rear sun gear drives rear planetary carrier and combined front internal gear. Front internal gear now rotates around front sun gear accompanying front planetary carrier. As front planetary carrier transfers the power to rear internal gear through forward clutch and forward one-way clutch, this rotation of rear internal gear increases the speed of rear planetary carrier compared with that of the 1st speed.
Overrun clutch engagement conditions	D ₂ : Overdrive control switch in OFF Throttle opening less than 3/16 2 ₂ : Throttle opening less than 3/16 1 ₂ : Always engaged



High clutch Forward clutch Forward one-way clutch Overrun clutch engagement conditions Input power is transmitted to front planetary carrier through high clutch. And front planetary carrier is connected to rear internal gear by operation of forward clutch and forward one-way clutch. This rear internal gear rotation and another input (the rear sun gear) accompany rear planetary carrier to turn at the same speed. D₃: Overdrive control switch in OFF Throttle opening less than 3/16



O ₄ (OD) Position	=NEAT00125
High clutch Brake band Forward clutch (Does not affect power transmission)	Input power is transmitted to front carrier through high clutch. This front planetary carrier turns around the sun gear which is fixed by brake band and makes front internal gear (output) turn faster.
Engine brake	At D ₄ position, there is no one-way clutch in the power transmission line and engine brake can be obtained when decelerating.

LC

GI

MA

EM

EC

FE

CL

MT

ΑT

TF

PD

FA

RA

BR

ST

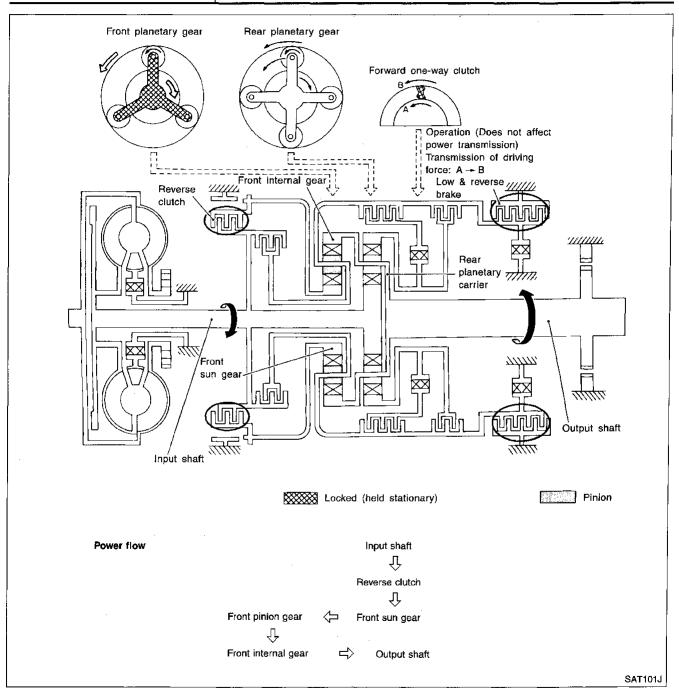
RS

BT

HA

EL

Reverse clutch Low and reverse brake Front planetary carrier is stationary because of the operation of low and reverse brake. Input power is transmitted to front sun gear through reverse clutch, which drives front internal gear in the opposite direction. Engine brake As there is no one-way clutch in the power transmission line, engine brake can be obtained when decelerating.



Control System

OUTLINE

=NEAT0013

G

MA

EM

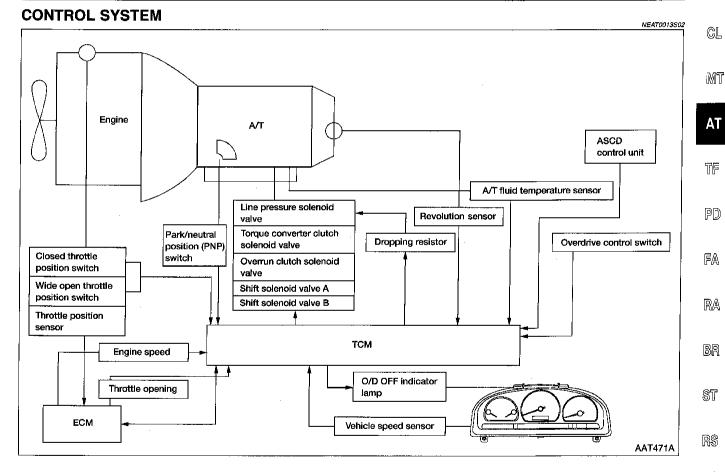
ĹĈ

EC

FE

The automatic transmission senses vehicle operating conditions through various sensors. It always controls the optimum shift position and reduces shifting and lock-up shocks.

SENSORS	ТСМ	ACTUATORS
Park/neutral position (PNP) switch Throttle position sensor Closed throttle position switch Wide open throttle position switch Engine speed signal A/T fluid temperature sensor Revolution sensor Vehicle speed sensor Overdrive control switch ASCD control unit	Shift control Line pressure control Lock-up control Overrun clutch control Timing control Fail-safe control Self-diagnosis CONSULT communication line Duet-EU control	Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Torque converter clutch solenoid valve Line pressure solenoid valve O/D OFF indicator lamp



AT-23

BT

HA

EL

TCM FUNCTION

The function of the TCM is to:

#NEAT0013\$03

- Receive input signals sent from various switches and sensors.
- Determine required line pressure, shifting point, lock-up operation, and engine brake operation.
- Send required output signals to the respective solenoids.

INPUT/OUTPUT SIGNAL OF TCM

NEAT0013\$04

	Sensors and solenoid valves	Function		
	Park/neutral position (PNP) switch	Detects select lever position and sends a signal to TCM.		
	Throttle position sensor	Detects throttle valve position and sends a signal to TCM.		
	Closed throttle position switch	Detects throttle valve's fully-closed position and sends a signal to TCM.		
	Wide open throttle position switch	Detects a throttle valve position of greater than 1/2 of full throttle and send a signal to TCM.		
	Engine speed signal	From ECM.		
Input	A/T fluid temperature sensor	Detects transmission fluid temperature and sends a signal to TCM.		
	Revolution sensor	Detects output shaft rpm and sends a signal to TCM.		
	Vehicle speed sensor	Used as an auxiliary vehicle speed sensor. Sends a signal when revolution sensor (installed on transmission) malfunctions.		
	Overdrive control switch	Sends a signal, which prohibits a shift to " $\mathrm{D_4}$ " (overdrive) position, to the TCM.		
	ASCD control unit	Sends the cruise signal and "D ₄ " (overdrive) cancellation signal from ASCD control unit to TCM.		
Output	Shift solenoid valve A/B	Selects shifting point suited to driving conditions in relation to a signal sent from TCM.		
	Line pressure solenoid valve	Regulates (or decreases) line pressure suited to driving conditions in relation to a signal sent from TCM.		
	Torque converter clutch solenoid valve	Regulates (or decreases) lock-up pressure suited to driving conditions in relation to a signal sent from TCM.		
	Overrun clutch solenoid valve	Controls an "engine brake" effect suited to driving conditions in relation to a signal sent from TCM.		
	O/D OFF indicator lamp	Shows TCM faults, when A/T control components malfunction.		

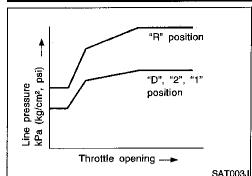
Control Mechanism LINE PRESSURE CONTROL

NEAT0180

TCM has the various line pressure control characteristics to meet the driving conditions.

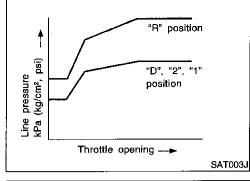
An ON-OFF duty signal is sent to the line pressure solenoid valve based on TCM characteristics.

Hydraulic pressure on the clutch and brake is electronically controlled through the line pressure solenoid valve to accommodate engine torque. This results in smooth shift operation.



Normal Control

The line pressure to throttle opening characteristics is set for suitable clutch operation.



"2" or "1" position

Vehicle speed ---

No shifting

When shifting (1-> 2 shift)

Throttle opening ----

'2" or "1" position

SAT004J

SAT005J

pressure (kg/cm², psi)

Line KPa (

pressure (kg/cm², psi)

Line kPa (

Back-up Control (Engine brake)

If the selector lever is shifted to "2" position while driving in D_4 (OD) or D_3 , great driving force is applied to the clutch inside the transmission. Clutch operating pressure (line pressure) must be increased to deal with this driving force.

FE

CL

Gl

MA

EM

LC

EC

MT

During Shift Change

The line pressure is temporarily reduced corresponding to a change in engine torque when shifting gears (that is, when the shift solenoid valve is switched for clutch operation) to reduce shifting shock.

ΑT TF

PD

FA

At Low Fluid Temperature

RA

Fluid viscosity and frictional characteristics of the clutch facing change with fluid temperature. Clutch engaging or band-contacting pressure is compensated for, according to fluid temperature, to stabilize shifting quality.

BR

ST

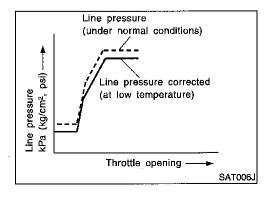
RS

BT

HA

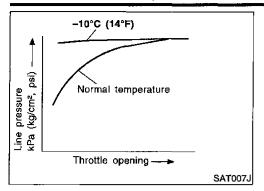
E[_

IDX



The line pressure is reduced below 60°C (140°F) to prevent shifting shock due to low viscosity of automatic transmission fluid when temperature is low.

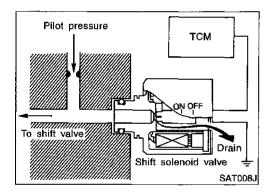
AT-25



Line pressure is increased to a maximum irrespective of the throttle opening when fluid temperature drops to -10°C (14°F). This pressure rise is adopted to prevent a delay in clutch and brake operation due to extreme drop of fluid viscosity at low temperature.

SHIFT CONTROL

The shift is regulated entirely by electronic control to accommodate vehicle speed and varying engine operations. This is accomplished by electrical signals transmitted by the revolution sensor and throttle position sensor. This results in improved acceleration performance and fuel economy.



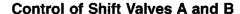
Control of Shift Solenoid Valves A and B

The TCM activates shift solenoid valves A and B according to signals from the throttle position sensor and revolution sensor to select the optimum gear position on the basis of the shift schedule memorized in the TCM.

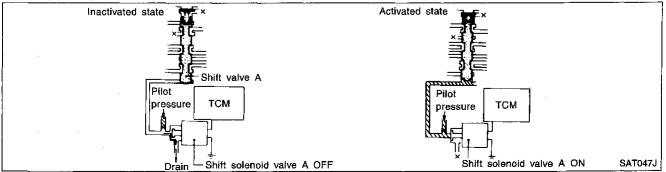
The shift solenoid valve performs simple ON-OFF operation. When set to ON, the drain circuit closes and pilot pressure is applied to the shift valve.

[Relation between shift solenoid valves A and B and gear positions]

Shift solenoid valve			Gear position			
Simi soleriold valve	D ₁ , 2 ₁ , 1 ₁	D ₂ , 2 ₂ , 1 ₂	D ₃	D ₄ (OD)	N-P	
A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	ON (Closed)	
В	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	



NEAT0180S0202



Pilot pressure generated by the operation of shift solenoid valves A and B is applied to the end face of shift valves A and B.

The drawing above shows the operation of shift valve B. When the shift solenoid valve is "ON", pilot pressure applied to the end face of the shift valve overcomes spring force, moving the valve upward.

LOCK-UP CONTROL

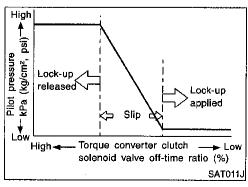
The torque converter clutch piston in the torque converter is locked to eliminate torque converter slip to increase power transmission efficiency. The solenoid valve is controlled by an ON-OFF duty signal sent from the TCM. The signal is converted to oil pressure signal which controls the torque converter clutch piston.

Conditions for Lock-up Operation

When vehicle is driven in 4th gear position, vehicle speed and throttle opening are detected. If the detected values fall within the lock-up zone memorized in the TCM, lock-up is performed.

Overdrive control switch	ON	OFF	
Selector lever	"D" p	osition	
Gear position	D₄	D_3	
Vehicle speed sensor	More than set value		
Throttle position sensor	Less than set opening		
Closed throttle position switch	OFF		
A/T fluid temperature sensor	More than 40°C (104°F)		

TCM Plunger To torque converter clutch control valve % Torque converter Dráin clutch solenoid valve SAT010J



Torque Converter Clutch Solenoid Valve Control

The torque converter clutch solenoid valve is controlled by the TCM. The plunger closes the drain circuit during the OFF period, and opens the circuit during the ON period. If the percentage of OFF-time increases in one cycle, the pilot pressure drain time is reduced and pilot pressure remains high.

The torque converter clutch piston is designed to slip to adjust the ratio of ON-OFF, thereby reducing lock-up shock.

OFF-time INCREASING Amount of drain DECREASING Pilot pressure HIGH Lock-up RELEASING

AT-27

MA

EM

LC

EC

FE

CL.

MIT

FA

PD

RA

BR

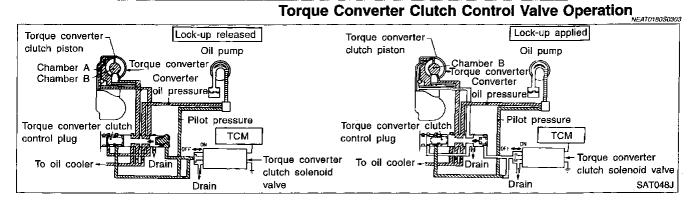
RS

BT

HA

EL

MOX



Lock-up Released

The OFF-duration of the torque converter clutch solenoid valve is long, and pilot pressure is high. The pilot pressure pushes the end face of the torque converter clutch control valve in combination with spring force to move the valve to the left. As a result, converter pressure is applied to chamber A (torque converter clutch piston release side). Accordingly, the torque converter clutch piston remains unlocked.

Lock-up Applied

When the OFF-duration of the torque converter clutch solenoid valve is short, pilot pressure drains and becomes low. Accordingly, the control valve moves to the right by the pilot pressure of the other circuit and converter pressure. As a result, converter pressure is applied to chamber B, keeping the torque converter clutch piston applied.

Also smooth lock-up is provided by transient application and release of the lock-up.

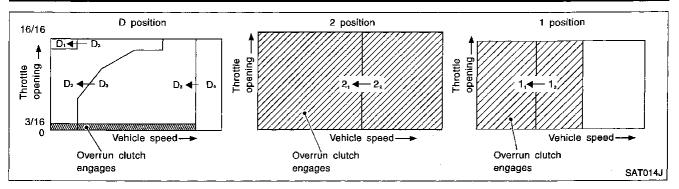
OVERRUN CLUTCH CONTROL (ENGINE BRAKE CONTROL)

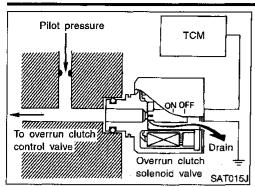
Forward one-way clutch is used to reduce shifting shocks in downshifting operations. This clutch transmits engine torque to the wheels. However, drive force from the wheels is not transmitted to the engine because the one-way clutch rotates idle. This means the engine brake is not effective.

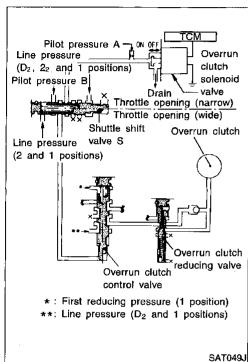
The overrun clutch operates when the engine brake is needed.

Overrun Clutch Operating Conditions

		NEA1018050401
	Gear position	Throttle opening
D position	D ₁ , D ₂ , D ₃ gear position	Less than 3/16
2 position	2 ₁ , 2 ₂ gear position	Less man 3/16
1 position	1 ₁ , 1 ₂ gear position	At any position







Overrun Clutch Solenoid Valve Control

The overrun clutch solenoid valve is operated by an ON-OFF signal transmitted by the TCM to provide overrun clutch control (engine brake control).

When this solenoid valve is ON, the pilot pressure drain port closes. When it is OFF, the drain port opens.

During the solenoid valve ON pilot pressure is applied to the end face of the overrun clutch control valve.

Overrun Clutch Control Valve Operation

NEATO18050403

When the solenoid valve is ON, pilot pressure A is applied to the overrun clutch control valve. This pushes up the overrun clutch control valve. The line pressure is then shut off so that the clutch does not engage.

When the solenoid valve is OFF, pilot pressure A is not generated. At this point, the overrun clutch control valve moves downward by spring force. As a result, overrun clutch operation pressure is provided by the overrun clutch reducing valve. This causes the overrun clutch to engage.

In the 1 position, the overrun clutch control valve remains pushed down so that the overrun clutch is engaged at all times.

Control Valve

FUNCTION OF CONTROL VALVE

NEAT0181

NEAT0181S01

Valve name	Function		
Pressure regulator valve Pressure regulator plug Pressure regulator sleeve plug	Regulate oil discharged from the oil pump to provide optimum line pressure for all driving conditions.		
Pressure modifier valve	Used as a signal supplementary valve to the pressure regulator valve. Regulates pressure-modifier pressure (signal pressure) which controls optimum line pressure for all driving conditions.		
Modifier accumulator piston	Smooths hydraulic pressure regulated by the pressure modifier valve to prevent pulsations.		
Pilot valve	Regulates line pressure to maintain a constant pilot pressure level which controls lock-up mechanism, overrun clutch, 3-2 timing required for shifting.		
Accumulator control valve Accumulator control sleeve	Regulate accumulator backpressure to pressure suited to driving conditions.		
Manual valve	Directs line pressure to oil circuits corresponding to select positions. Hydraulic pressure drains when the shift lever is in Neutral.		

LC.

G

MA

EC

CL

MT

TF

ΑT

PD

FA

RA

BR

RS

BT

HA

Valve name	Function	
Shift valve A	Simultaneously switches three oil circuits using output pressure of shift solenoid valve A to meet driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve B.	
Shift valve B	Simultaneously switches three oil circuits using output pressure of shift solenoid valve B in relation to driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve A.	
Shuttle shift valve S	Switches hydraulic circuits to provide 3-2 timing control and overrun clutch control in relation to the throttle opening. Inactivates the overrun clutch to prevent interlocking in 4th gear when the throttle is wide open.	
Overrun clutch control valve	Switches hydraulic circuits to prevent engagement of the overrun clutch simultaneously with application of the brake band in 4th gear. (Interlocking occurs if the overrun clutch engages during D_4 gear operation.)	
4-2 relay valve	Memorizes that the transmission is in 4th gear. Prevents the transmission from down-shifting from 4th gear to 3rd and then to 2nd in combination with 4-2 sequence valve and shift valves A and B when downshifting from 4th to 2nd gear.	
4-2 sequence valve	Prevents band servo pressure from draining before high clutch operating pressure and band servo releasing pressure drain (from the same circuit) during downshifting from 4th to 2nd gear.	
Servo charger valve	An accumulator and a one-way orifice are used in the 2nd gear band servo oil circuit to dampen shifting shock when shifting from 1st to 2nd gear. To maintain adequate flowrate when downshifting from 4th or 3rd gear to 2nd gear, the servo charger valve directs 2nd gear band servo hydraulic pressure to the circuit without going through the one-way orifice when downshifting from 3rd or a higher gear.	
3-2 timing valve	Prevents a late operation of the brake band when shifting selector lever from D to 1 or 2 position while driving in D_3 .	
1 reducing valve	Reduces low & reverse brake pressure to dampen engine-brake shock when down-shifting from the 1 position 2nd gear to 1st gear.	
Overrun clutch reducing valve	Reduces oil pressure directed to the overrun clutch and prevents engine-brake shock. In 1 and 2 positions, line pressure acts on the overrun clutch reducing valve to increase the pressure-regulating point, with resultant engine brake capability.	
Torque converter relief valve	Prevents an excessive rise in torque converter pressure.	
Torque converter clutch control valve, torque converter clutch control plug and torque converter clutch control sleeve	Activate or inactivate the lock-up function. Also provide smooth lock-up through transient application and release of the lock-up system.	
Shuttle shift valve D	Switches hydraulic circuits so that output pressure of the torque converter clutch sole- noid valve acts on the lock-up valve in the D position of 2nd, 3rd and 4th gears. (In the D position 1st gear, lock-up is inhibited.) Lock-up control is not affected in D position 2nd, 3rd or 4th gears, unless output pressure of the torque converter clutch solenoid valve is generated by a signal from the control unit.	

Introduction

The A/T system has two self-diagnostic systems.

The first is the emission-related on board diagnostic system (OBD-II) performed by the TCM in combination with the ECM. The malfunction is indicated by the MIL (malfunction indicator lamp) and is stored as a DTC in the ECM memory but not the TCM memory.

The second is the TCM original self-diagnosis indicated by the O/D OFF indicator lamp. The malfunction is stored in the TCM memory. The detected items are overlapped with OBD-II self-diagnostic items. For detail, refer to AT-44.

OBD-II Function for A/T System

The ECM provides emission-related on board diagnostic (OBD-II) functions for the A/T system. One function is to receive a signal from the TCM used with OBD-related parts of the A/T system. The signal is sent to the ECM when a malfunction occurs in the corresponding OBD-related part. The other function is to indicate a diagnostic result by means of the MIL (malfunction indicator lamp) on the instrument panel. Sensors, switches and solenoid valves are used as sensing elements.

The MIL automatically illuminates in One or Two Trip Detection Logic when a malfunction is sensed in relation to A/T system parts.

One or Two Trip Detection Logic of OBD-II

ONE TRIP DETECTION LOGIC

If a malfunction is sensed during the first test drive, the MIL will illuminate and the malfunction will be stored in the ECM memory as a DTC. The TCM is not provided with such a memory function.

TWO TRIP DETECTION LOGIC

When a malfunction is sensed during the first test drive, it is stored in the ECM memory as a 1st trip DTC (diagnostic trouble code) or 1st trip freeze frame data. At this point, the MIL will not illuminate. — First Trip If the same malfunction as that experienced during the first test drive is sensed during the second test drive, the MIL will illuminate. — Second Trip

A/T-related parts for which the MIL illuminates during the first or second test drive are listed below.

More	MIL		
Items	One trip detection	Two trip detection	
Shift solenoid valve A — DTC: P0750 (1108)	х		
Shift solenoid valve B — DTC: P0755 (1201)	х		
Throttle position sensor or switch — DTC: P1705 (1206)	х		
Except above		X	

The "trip" in the "One or Two Trip Detection Logic" means a driving mode in which self-diagnosis is performed during vehicle operation.

OBD-II Diagnostic Trouble Code (DTC)

HOW TO READ DTC AND 1ST TRIP DTC

DTC and 1st trip DTC can be read by the following methods.

 (a) No Tools) The number of blinks of the malfunction indicator lamp in the Diagnostic Test Mode II (Self-Diagnostic Results) Examples: 1101, 1102, 1103, 1104, etc. For details, refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"]. These DTCs are controlled by NISSAN.

(f) with CONSULT or (g) GST) CONSULT or GST (Generic Scan Tool) Examples: P0705, P0710, P0720, P0725, etc.

These DTCs are prescribed by SAE J2012.

(CONSULT also displays the malfunctioning component or system.)

- 1st trip DTC No. is the same as DTC No.
- Output of the diagnostic trouble code indicates that the indicated circuit has a malfunction.
 However, in case of the Mode II and GST they do not indicate whether the malfunction is still occurring or occurred in the past and returned to normal.

CONSULT can identify them as shown below. Therefore, using CONSULT (if available) is recommended.

AT-31

NEATO014

MA

GI

EM

LC

EC

FE

ĜL

MT

AT

TF

P(D)

FA

RA

BR

ST

NEAT0016

NEAT0016S01

RS

BŢ

HA

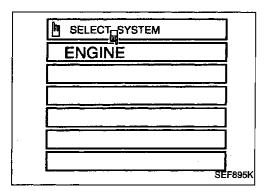
71L

EI

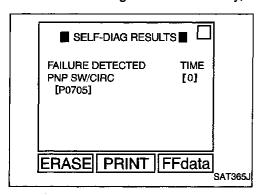
ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

OBD-II Diagnostic Trouble Code (DTC) (Cont'd)

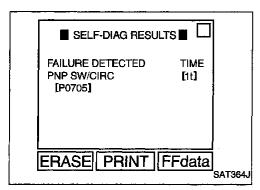
A sample of CONSULT display for DTC is shown at left. DTC or 1st trip DTC of a malfunction is displayed in SELF-DIAGNOSTIC RESULTS mode for "ENGINE" with CONSULT. Time data indicates how many times the vehicle was driven after the last detection of a DTC.



If the DTC is being detected currently, the time data will be "0".



If a 1st trip DTC is stored in the ECM, the time data will be "[1t]".



Freeze Frame Data and 1st Trip Freeze Frame Data

The ECM has a memory function, which stores the driving condition such as fuel system status, calculated load value, engine coolant temperature, short term fuel trim, long term fuel trim, engine speed and vehicle speed at the moment the ECM detects a malfunction.

Data which are stored in the ECM memory, along with the 1st trip DTC, are called 1st trip freeze frame data, and the data, stored together with the DTC data, are called freeze frame data and displayed on CONSULT or GST. The 1st trip freeze frame data can only be displayed on the CONSULT screen, not on the GST. For detail, refer to EC section ("CONSULT", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION").

Only one set of freeze frame data (either 1st trip freeze frame data of freeze frame data) can be stored in the ECM. 1st trip freeze frame data is stored in the ECM memory along with the 1st trip DTC. There is no priority for 1st trip freeze frame data and it is updated each time a different 1st trip DTC is detected. However, once freeze frame data (2nd trip detection/MIL on) is stored in the ECM memory, 1st trip freeze frame data is no longer stored. Remember, only one set of freeze frame data can be stored in the ECM. The ECM has the following priorities to update the data.

ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

OBD-II Diagnostic Trouble Code (DTC) (Cont'd)

Priority	Items		
1	Freeze frame data	Misfire — DTC: P0300 - P0306 (0701, 0603 - 0608) Fuel Injection System Function — DTC: P0171 (0115), P0172 (0114), P0174 (0209), P0175 (0210)	
2		Except the above items (Includes A/T related items)	
•	1st trip freeze frame data		

Both 1st trip freeze frame data and freeze frame data (along with the DTCs) are cleared when the ECM memory is erased.

HOW TO ERASE DTC

The diagnostic trouble code can be erased by CONSULT, GST or ECM DIAGNOSTIC TEST MODE as described following.

- If the battery terminal is disconnected, the diagnostic trouble code will be lost within 24 hours.
- When you erase the DTC, using CONSULT or GST is easier and quicker than switching the mode selector on the ECM.

The following emission-related diagnostic information is cleared from the ECM memory when erasing DTC related to OBD-II. For details, refer to EC section ("Emission-related Diagnostic Information", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION").

- Diagnostic trouble codes (DTC)
- 1st trip diagnostic trouble codes (1st trip DTC)
- Freeze frame data
- 1st trip freeze frame data
- System readiness test (SRT) codes
- Test values

(E) HOW TO ERASE DTC (WITH CONSULT)

If a DTC is displayed for both ECM and TCM, it needs to be erased for both ECM and TCM.

- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 5 seconds and then turn it ON (engine stopped) again.
- 2. Turn CONSULT ON and touch "A/T".
- Touch "SELF-DIAG RESULTS".
- 4. Touch "ERASE". (The DTC in the TCM will be erased.) Then touch "BACK" twice.
- 5. Touch "ENGINE".
- 6. Touch "SELF-DIAG RESULTS".
- 7. Touch "ERASE". (The DTC in the ECM will be erased.)

ĒM

 \mathbb{G}

MA

LĈ

ĒĈ

FE

C[L

MT

AT

TF

PD

FA

RA

BR

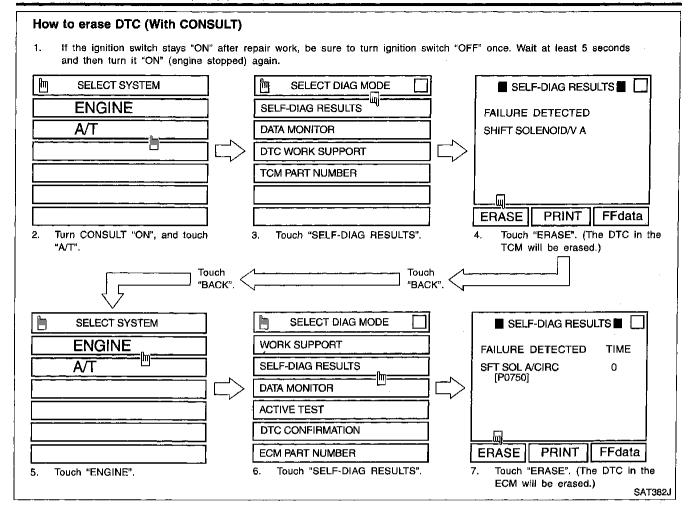
ST

RS

BT

HA

EL



® HOW TO ERASE DTC (WITH GST)

NEATO016SO

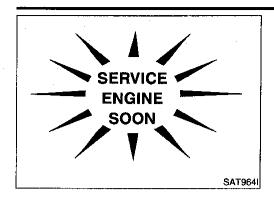
- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 5 seconds and then turn it ON (engine stopped) again.
- 2. Perform "OBD-II SELF-DIAGNOSTIC PROCEDURE (No Tools)". Refer to AT-44. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)
- Select Mode 4 with Generic Scan Tool (GST). For details, refer to EC section ["Generic Scan Tool (GST)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

B HOW TO ERASE DTC (NO TOOLS)

EAT0016S

- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 5 seconds and then turn it ON (engine stopped) again.
- 2. Perform "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)". Refer to AT-44. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)
- 3. Change the diagnostic test mode from Mode II to Mode I by turning the mode selector on the ECM. Refer to EC section ["HOW TO SWITCH DIAGNOSTIC TEST MODES", "Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

Malfunction Indicator Lamp (MIL)



Malfunction Indicator Lamp (MIL)

- The malfunction indicator lamp will light up when the ignition switch is turned ON without the engine running. This is for checking the blown lamp.
- If the malfunction indicator lamp does not light up, refer to EL section ("System Description", "WARNING LAMPS"). (Or see MIL & Data Link Connectors in EC section.)
- When the engine is started, the malfunction indicator lamp should go off. If the lamp remains on, the on board diagnostic system has

detected an emission-related (OBD-II) malfunction. For detail, refer to EC section ("ON BOARD DIAGNOSTIC SYSTEM

DESCRIPTION").

CONSULT

After performing "SELF-DIAGNOSTIC PROCEDURE (WITH CON-SULT)" (AT-36), place check marks for results on the "Diagnostic Worksheet", AT-51. Reference pages are provided following the items.

NOTICE:

- 1) The CONSULT electrically displays shift timing and lock-up timing (that is, operation timing of each solenoid). Check for time difference between actual shift timing and the CONSULT display. If the difference is noticeable, mechanical parts (except solenoids, sensors, etc.) may be malfunctioning. Check mechanical parts using applicable diagnostic procedures.
- Shift schedule (which implies gear position) displayed on CONSULT and that indicated in Service Manual may differ slightly. This occurs because of the following reasons:
- Actual shift schedule has more or less tolerance or allowance,
- Shift schedule indicated in Service Manual refers to the point where shifts start, and
- Gear position displayed on CONSULT indicates the point where shifts are completed.
- Shift solenoid valve "A" or "B" is displayed on CONSULT at the start of shifting. Gear position is displayed upon completion of shifting (which is computed by TCM).
- Additional CONSULT information can be found in the Operation Manual supplied with the CONSULT unit.

GI

MA

EM

LC

EC

CL

FE

MIT

AΤ

TF

PD

RA

FA

38

ST

RS

BT

HA

耴

IDX

AT-35

	_
SELECT SYSTEM	
ENGINE	
A/T	
]
	SAT038J

SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT)

Turn on CONSULT and touch "ENGINE" for OBD-II detected items or touch "A/T" for TCM self-diagnosis. If A/T is not displayed, check TCM power supply and ground circuit. Refer to AT-81. If result is NG, refer to EL section ("POWER SUPPLY ROUTING").

■ SELF-DIAG RESULTS ■	
FAILURE DETECTED THROTTLE POSI SEN	
ERASE PRINT FFdata	SAT416J

Touch "SELF-DIAG RESULTS". Display shows malfunction experienced since the last erasing operation. CONSULT performs REAL-TIME SELF-DIAGNOSIS. Also, any malfunction detected while in this mode will be displayed at real time.

SELF-DIAGNOSTIC RESULT TEST MODE

		SELF-DIAGNOSTIC RE		NEAT01849
Detected items			TCM self-diagnosis	OBD-II (DTC)
(Screen terms for CONSULT, "SELF-DIAG RESULTS" test mode)		Malfunction is detected when	Available by	SERVICES EXCENS Available by malfunction
"A/T"	"ENGINE"		O/D OFF indicator lamp or "A/T" on CONSULT	indicator lamp*2, "ENGINE" on CON- SULT or GST
Park/neutral position ((PNP) switch circuit	TCM does not receive the correct		D0705
	PNP SW/CIRC	voltage signal (based on the gear position) from the switch.	_	P0705
Revolution sensor		TCM does not receive the proper		
VHCL SPEED SEN·A/T	VEH SPD SEN/CIR AT	voltage signal from the sensor.	X	P0720
Vehicle speed sensor	(Meter)	TCM does not receive the proper		
VHCL SPEED SEN MTR		voltage signal from the sensor.	Х	_
A/T 1st gear function		A/T cannot be shifted to the 1st		5070444
<u>-</u>	A/T 1ST GR FNCTN	gear position even if electrical circuit is good.	_	P0731*1
A/T 2nd gear function	•	A/T cannot be shifted to the 2nd		D0700*4
	A/T 2ND GR FNCTN	gear position even if electrical circuit is good.	_	P0732*1
A/T 3rd gear function		A/T cannot be shifted to the 3rd	_	<u> </u>
<u> </u>	A/T 3RD GR FNCTN	gear position even if electrical circuit is good.	_	P0733*1
A/T 4th gear function		A/T cannot be shifted to the 4th		Domo 4+4
<u> </u>	A/T 4TH GR FNCTN	gear position even if electrical circuit is good.	_	P0734*1

CONSULT (Cont'd)

			TCM self-diagnosis	OBD-II (DTC)	
Detected items (Screen terms for CONSULT, "SELF-DIAG RESULTS" test mode)		Malfunction is detected when	1 Available by	Available by malfunction	
"A/T"	"ENGINE"		O/D OFF indicator lamp or "A/T" on CONSULT	indicator lamp*2, "ENGINE" on CON- SULT or GST	
A/T TCC S/V function	(lock-up)	A/T cannot perform lock-up even		P0744*1	
	A/T TCC S/V FNCTN	if electrical circuit is good.	_	P0/44 1	
Shift solenoid valve A		TCM detects an improper voltage			
SHIFT SOLENOID/V A	SFT SOL A/CIRC	drop when it tries to operate the solenoid valve.	X	P0750	
Shift solenoid valve B		TCM detects an improper voltage			
SHIFT SOLENOID/V B	SFT SOL B/CIRC	drop when it tries to operate the solenoid valve.	Х	P0755	
Overrun clutch soleno	id valve	TCM detects an improper voltage			
OVERRUN CLUTCH S/V	O/R CLUCH SOL/ CIRC	drop when it tries to operate the solenoid valve.	X	P1760	
T/C clutch solenoid va	llve	TCM detects an improper voltage			
T/C CLUTCH SOL/V	TCC SOLENOID/ CIRC	drop when it tries to operate the solenoid valve.	Х	P0740	
Line pressure solenoid valve		TCM detects an improper voltage			
LINE PRESSURE S/V	L/PRESS SOL/CIRC	drop when it tries to operate the solenoid valve.	X	P0745	
Throttle position senso Throttle position switcl		TCM receives an excessively low or high voltage from the sensor.	V	D. Too	
THROTTLE POSI SEN	TP SEN/CIRC A/T		X	P1705	
Engine speed signal		TCM does not receive the proper		D075	
ENGINE SPEED SIG		voltage signal from the ECM.	×	P0725	
A/T fluid temperature :	sensor	TCM receives an excessively low			
BATT/FLUID TEMP BEN	ATF TEMP SEN/ CIRC	or high voltage from the sensor.	X	P0710	
TCM (RAM)		TCM memory (RAM) is malfunc-			
CONTROL UNIT	_	tioning.	_	_	
TCM (ROM)		TCM memory (ROM) is malfunc-	-		
CONTROL UNIT (ROM)	_	tioning.	_	_	
nitial start		This is not a malfunction mes-			
NITIAL START	_	sage (Whenever shutting off a power supply to the control unit, this message appears on the screen.)	x		

IDX

Detected items (Screen terms for CONSULT, "SELF-DIAG RESULTS" test mode)			TCM self-diagnosis	OBD-II (DTC)	
		Malfunction is detected when	Available by	Available by malfunction	
"A/T"	"ENGINE"		O/D OFF indicator lamp or "A/T" on CONSULT	indicator lamp*2, "ENGINE" on CON- SULT or GST	
No failure (NO SELF DIAGNOS' CATED FURTHER TE REQUIRED**)		No failure has been detected.	х	Х	

X: Applicable

DATA MONITOR MODE (A/T)

NEAT0184**\$**03

		Monito	or item		
ltem	Display	ECU input sig- nals	Main sig- nals	Description	Remarks
Vehicle speed sensor 1 (A/T) (Revolution sensor)	VHCL/S SE-A/T [km/h] or [mph]	x	_	Vehicle speed computed from signal of revolution sensor is displayed.	When racing engine in "N" or "P" position with vehicle stationary, CONSULT data may not indicate 0 km/h (0 mph).
Vehicle speed sensor 2 (Meter)	VHCL/S SE-MTR [km/h] or [mph]	x	_	Vehicle speed computed from signal of vehicle speed sensor is dis- played.	Vehicle speed display may not be accurate under approx. 10 km/h (6 mph). It may not indicate 0 km/h (0 mph) when vehicle is stationary.
Throttle position sensor	THRTL POS SEN [V]	Х	_	Throttle position sensor signal voltage is dis- played.	
A/T fluid temperature sensor	FLUID TEMP SE [V]	X		 A/T fluid temperature sensor signal voltage is displayed. Signal voltage lowers as fluid temperature rises. 	
Battery voltage	BATTERY VOLT [V]	х	_	Source voltage of TCM is displayed.	
Engine speed	ENGINE SPEED [rpm]	х	х	 Engine speed, computed from engine speed signal, is displayed. 	Engine speed display may not be accurate under approx. 800 rpm. It may not indicate 0 rpm even when engine is not running.
Overdrive control switch	OVERDRIVE SW [ON/OFF]	х		ON/OFF state computed from signal of overdrive control SW is displayed.	
P/N position switch	P/N POSI SW [ON/OFF]	X	-	ON/OFF state computed from signal of P/N posi- tion SW is displayed.	

^{--:} Not applicable

^{*1:} These malfunctions cannot be displayed by MIL [STATE of another malfunction is assigned to MIL.
*2: Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

CONSULT (Cont'd)

GI

MA

LC

EC

FE

CL

MT

ΑT

TF

PD

FA

RA

BR

ST

RS

BT

HA

EL

		Monit	or item		
Item	Display	ECU input sig- nals	Main sig- nals	Description	Remarks
R position switch	R POSITION SW [ON/OFF]	x	_	ON/OFF state computed from signal of R position SW is displayed.	
D position switch	D POSITION SW [ON/OFF]	X	_	ON/OFF state computed from signal of D position SW is displayed.	
2 position switch	2 POSITION SW [ON/OFF]	x	_	ON/OFF status, computed from signal of 2 position SW, is displayed.	
1 position switch	1 POSITION SW [ON/OFF]	x		ON/OFF status, computed from signal of 1 position SW, is displayed.	
ASCD cruise signal	ASCD-CRUISE [ON/OFF]	x	<u>.</u>	 Status of ASCD cruise signal is displayed. ON Cruising state OFF Normal running state 	This is displayed even when no ASCD is mounted.
ASCD OD cut signal	ASCD OD CUT [ON/OFF]	х	_	Status of ASCD OD release signal is displayed. ON OD released OFF OD not released	This is displayed even when no ASCD is mounted.
Kickdown switch	KICKDOWN SW [ON/OFF]	X .		 ON/OFF status, com- puted from signal of kick- down SW, is displayed. 	This is displayed even when no kickdown switch is equipped.
Closed throttle position switch	CLOSED THL/SW [ON/OFF]	x	_	 ON/OFF status, computed from signal of closed throttle position SW, is displayed. 	
Wide open throttle position switch	W/O THRL/P-SW [ON/OFF]	х	_	 ON/OFF status, com- puted from signal of wide open throttle position SW, is displayed. 	
Gear position	GEAR	-	х	 Gear position data used for computation by TCM, is displayed. 	
Selector lever position	SLCT LVR POSI	-	x	 Selector lever position data, used for computa- tion by TCM, is dis- played. 	 A specific value used for control is displayed if fail- safe is activated due to error.
Vehicle speed	VEHICLE SPEED [km/h] or [mph]	_	х	 Vehicle speed data, used for computation by TCM, is displayed. 	
Throttle position	THROTTLE POSI [/8]	_	х	Throttle position data, used for computation by TCM, is displayed.	 A specific value used for control is displayed if fail- safe is activated due to error.

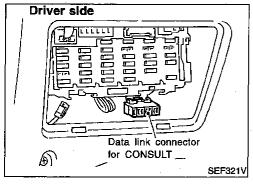
AT-39

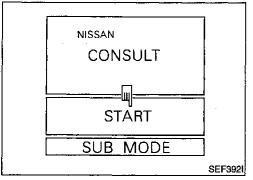
CONSULT (Cont'd)

· · · · · · · · · · · · · · · · · · ·		Monit	or item		
ltem :	Display	ECU input sig- nals	Main sig- nals	Description	Remarks
Line pressure duty	LINE PRES DTY	_	x	Control value of line pressure solenoid valve, computed by TCM from each input signal, is dis- played.	
Torque converter clutch solenoid valve duty	TCC S/V DUTY	<u>-</u> -	x	Control value of torque converter clutch solenoid valve, computed by TCM from each input signal, is displayed.	
Shift solenoid valve A	SHIFT S/V A [ON/OFF]	_	х	Control value of shift solenoid valve A, com- puted by TCM from each input signal, is displayed.	Control value of solenoid is displayed even if solenoid circuit is disconnected. The "OFF" signal is dis-
Shift solenoid valve B	SHIFT S/V B [ON/OFF]		x	Control value of shift solenoid valve B, com- puted by TCM from each input signal, is displayed.	played if solenoid circuit is shorted.
Overrun clutch solenoid valve	OVERRUN/C S/V [ON/OFF]		х	 Control value of overrun clutch solenoid valve computed by TCM from each input signal is dis- played. 	
Self-diagnosis display lamp (O/D OFF indicator lamp)	SELF-D DP LMP [ON/OFF]	_	х	Control status of O/D OFF indicator lamp is displayed.	

X: Applicable

^{-:} Not applicable





DTC WORK SUPPORT MODE WITH CONSULT CONSULT Setting Procedure

NEAT0184S04

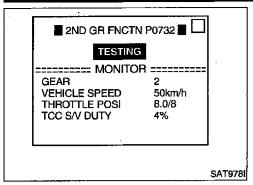
NEAT0184S0401

- 1. Turn ignition switch OFF.
- Connect CONSULT to Data link connector for CONSULT. Data link connector for CONSULT is located in instrument lower panel on driver side.
- 3. Turn ignition switch ON
- 4. Touch "START".

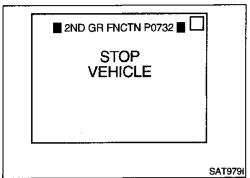
		CONSOLI (Conta)	
SELECT SYSTEM	5.	Touch "A/T".	GI
ENGINE _			
A/T			MA
			r=0.41
			EM
			LC
SAT974H		T. L. WOTO WODY OUDDODT	:
△ SELECT DIAG MODE	6.	Touch "DTC WORK SUPPORT".	EC
SELF-DIAG RESULTS			
DATA MONITOR			FE
TCM PART NUMBER			CL
TOWFART NOWDER			915
			MT
SAT384J	7.	Touch select item menu (1ST, 2ND, etc.).	
△ SELECT ITEM □	7.	Touch select tell mena (131, 2ND, etc.).	AT
1ST GR FNCTN P0731			57C
2ND GR FNCTN P0732			TF
3RD GR FNCTN P0733 4TH GR FNCTN P0734			PD
TCC S/V FNCTN P0744			
			FA
SAT975I	8.	Touch "START".	
■ 2ND GR FNCTN P0732 ■	0.	TOUGH STANT.	RA
THIS SUPPORT FUNCTION IS FOR			BR
DTC P0732. SEE THE SERVICE MANUAL			e)Ni
ABOUT THE DRIVING CONDITION FOR THIS			ST
DIAGNOSIS.			
EXIT START			RS
SAT976	9.	Perform driving test according to "DTC CONFIRMATION PRO-	
■ 2ND GR FNCTN P0732 ■ □	٥.	Perform driving test according to "DTC CONFIRMATION PRO- CEDURE" in "TROUBLE DIAGNOSIS FOR DTC".	BT
OUT OF CONDITION			HA
========= MONITOR ======== GEAR 1 VEHICLE SPEED 0km/h			a uar u
THROTTLE POSI 0.0/8 TCC S/V DUTY 4%			
			IDX

AT-41

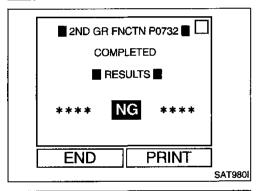
CONSULT (Cont'd)



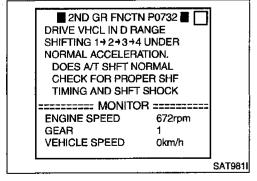
 When testing conditions are satisfied, CONSULT screen changes from "OUT OF CONDITION" to "TESTING".



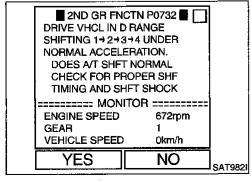
Stop vehicle. If "NG" appears on the screen, malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".



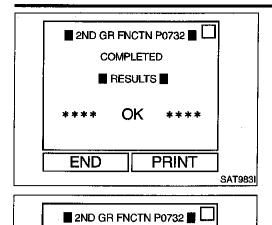
11. Perform test drive to check gear shift feeling in accordance with instructions displayed.



12. Touch "YES" or "NO".



CONSULT (Cont'd)



COMPLETED

■ RESULTS ■

NG

END

PRINT

SAT980I

13. CONSULT procedure ended. If "NG" appears on the screen, a malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".

MA

GI

EM

LC

EC

FE

CL

MIT

ΑT

TF

PD

FA

RA

BR

ST

RS

BT

DTC WORK SUPPORT MODE

		NEATO184SC
DTC work support item	Description	Check item
1ST GR FNCTN P0731	Following items for "A/T 1st gear function (P0731)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	Shift solenoid valve A Shift solenoid valve B Each clutch Hydraulic control circuit
2ND GR FNCTN P0732	Following items for "A/T 2nd gear function (P0732)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	Shift solenoid valve B Each clutch Hydraulic control circuit
3RD GR FNCTN P0733	Following items for "A/T 3rd gear function (P0733)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	Shift solenoid valve A Each clutch Hydraulic control circuit
4TH GR FNCTN P0734	Following items for "A/T 4th gear function (P0734)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) Self-diagnosis result (OK or NG)	 Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Line pressure solenoid valve Each clutch Hydraulic control circuit
TCC S/V FNCTN P0744	Following items for "A/T TCC S/V function (lock-up) (P0744)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) Self-diagnosis result (OK or NG)	Torque converter clutch sole- noid valve Each clutch Hydraulic control circuit

HA

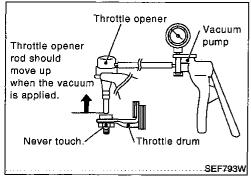
EL

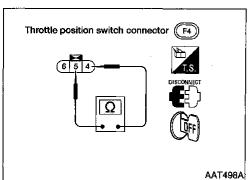
Diagnostic Procedure Without CONSULT

© OBD-II SELF-DIAGNOSTIC PROCEDURE (WITH GST)
Refer to EC section ["Generic Scan Tool (GST)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

@ OBD-II SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)

Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

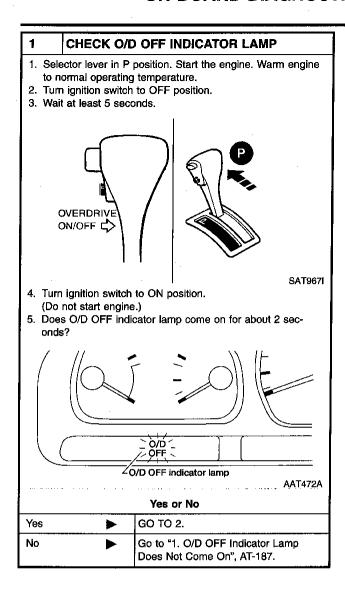


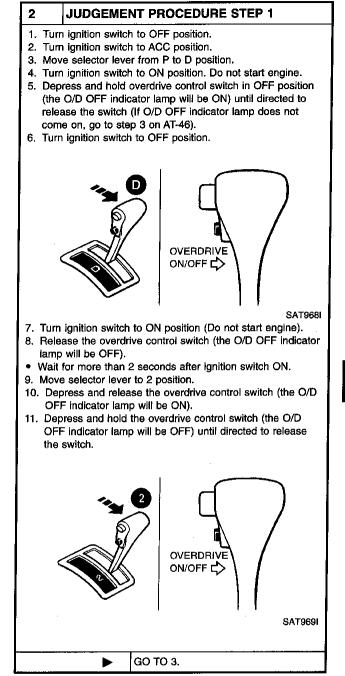


TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS) NEATO207803 Preparation

- 1. Turn ignition switch to OFF position.
- 2. Connector the handy type vacuum pump to the throttle opener and apply vacuum –25.3 kPa (–190 mmHg, –7.48 inHg).
- 3. Disconnect the throttle position switch harness connector.
- 4. Turn the ignition switch to ON position.
- Check continuity of the closed throttle position switch.
 Continuity should exist.
 (If continuity does not exist, check throttle opener and closed throttle position switch. Then increase vacuum until closed throttle position switch shows continuity.)
- Go to "TCM Self-diagnostic Procedure", AT-45.

Diagnostic Procedure Without CONSULT (Cont'd)





G

MA

LC

EC

厖

CL

MT

ΑT

TF PD

FA

RA

BR

RS

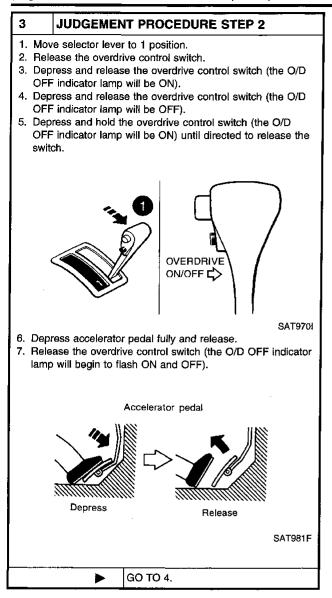
BT

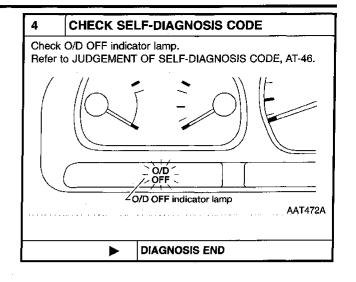
HA

EL

[DX

Diagnostic Procedure Without CONSULT (Cont'd)



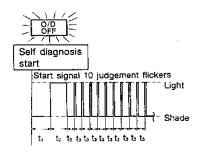


JUDGEMENT OF SELF-DIAGNOSIS CODE

NEAT0207\$04

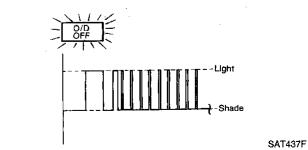
O/D OFF indicator lamp:

All judgement flickers are same.



SAT436F All circuits that can be confirmed by self-diagnosis are OK.

1st judgement flicker is longer than others.



Revolution sensor circuit is short-circuited or disconnected. Go to VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR) (DTC: 1102), AT-97.

Diagnostic Procedure Without CONSULT (Cont'd)

MA

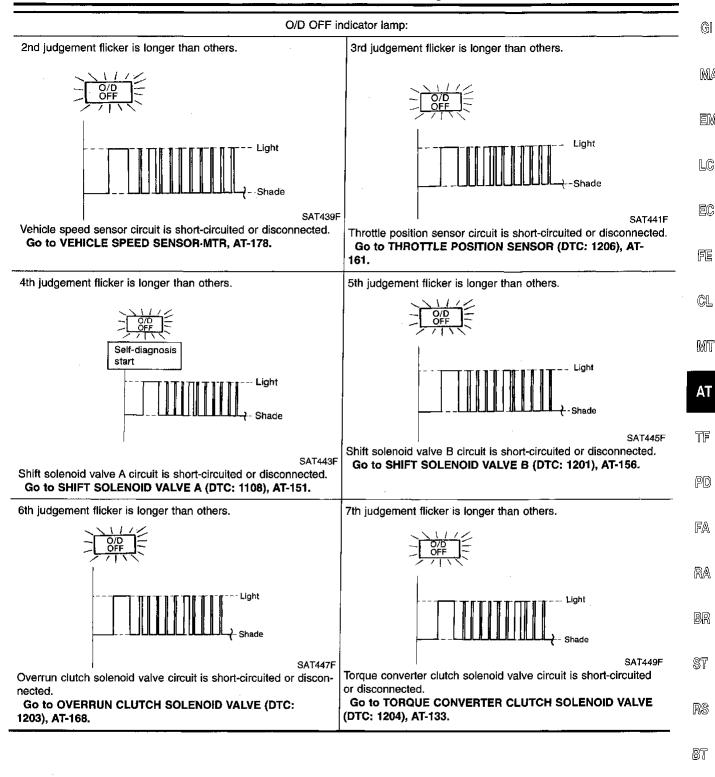
EM

LC

EC

FE

CL.



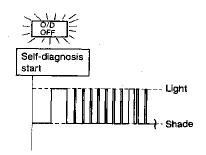
HA

EL

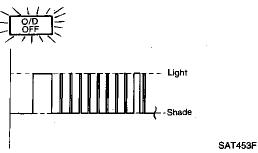
IDX

O/D OFF indicator lamp:

8th judgement flicker is longer than others.



9th judgement flicker is longer than others.



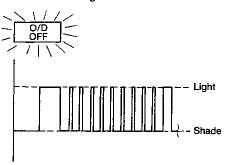
SAT451F

A/T fluid temperature sensor is disconnected or TCM power source circuit is damaged.

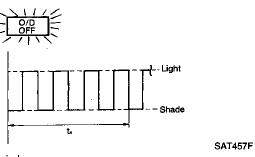
Go to A/T FLUID TEMPERATURE SENSOR AND TCM POWER SOURCE, AT-173.

Engine speed signal circuit is short-circuited or disconnected.
Go to ENGINE SPEED SIGNAL (DTC: 1207), AT-102.

10th judgement flicker is longer than others.



Flickers as shown below.



SAT455F Line pressure solenoid valve circuit is short-circuited or discon-

nected.

Go to LINE PRESSURE SOLENOID VALVE (DTC: 1205), AT-146.

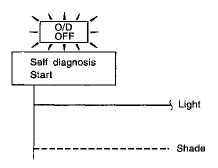
Battery power is low.

Battery has been disconnected for a long time.

Battery is connected conversely.

(When reconnecting TCM connectors. — This is not a problem.)

Lamp comes on.

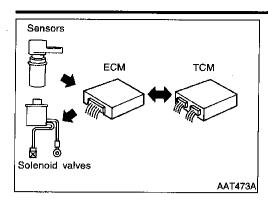


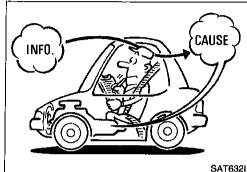
SATSET

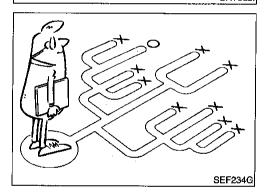
Park/neutral position (PNP) switch, overdrive control switch or throttle position switch circuit is disconnected or TCM is damaged.

Go to 21. TCM Self-diagnosis Does Not Activate (PARK/ NEUTRAL POSITION (PNP), OVERDRIVE CONTROL AND THROTTLE POSITION SWITCHES), AT-213.

 $t_1 = 2.5$ seconds $t_2 = 2.0$ seconds $t_3 = 1.0$ second $t_4 = 1.0$ second







The TCM receives a signal from the vehicle speed sensor, throttle position sensor or park/neutral position (PNP) switch and provides shift control or lock-up control via A/T solenoid valves.

The TCM also communicates with the ECM by means of a signal sent from sensing elements used with the OBD-related parts of the A/T system for malfunction-diagnostic purposes. The TCM is capable of diagnosing malfunctioning parts while the ECM can store malfunctions in its memory.

Input and output signals must always be correct and stable in the operation of the A/T system. The A/T system must be in good operating condition and be free of valve seizure, solenoid valve malfunction, etc.

It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or improper wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.

A visual check only may not find the cause of the problems. A road test with CONSULT (or GST) or a circuit tester connected should be performed. Follow the "Work Flow". Refer to AT-53.

Before undertaking actual checks, take a few minutes to talk with a customer who approaches with a driveability complaint. The customer can supply good information about such problems, especially intermittent ones. Find out what symptoms are present and under what conditions they occur. A "Diagnostic Worksheet" like the example (AT-51) should be used.

Start your diagnosis by looking for "conventional" problems first. This will help troubleshoot driveability problems on an electronically controlled engine vehicle.

Also check related Service bulletins.

Introduction

GI

MA

LC

FE

CL.

MT

AT

TF

PD

FA

RA

BR

ST

RS

BT

HA

EL

AT-49

TROUBLE DIAGNOSIS — INTRODUCTION

Introduction (Cont'd)

DIAGNOSTIC WORKSHEET Information From Customer KEY POINTS

=NEAT0019S01 NEAT0019S0101

WHAT Vehicle & A/T model WHEN..... Date, Frequencies WHERE..... Road conditions

HOW Operating conditions, Symptoms

Customer name MR/MS	Model & Year	VIN			
Trans. model	Engine	Mileage			
Incident Date	Manuf. Date	In Service Date			
Frequency	□ Continuous □ Intermittent (times a day)			
Symptoms	□ Vehicle does not move. (□ An	y position □ Particular position)			
	□ No up-shift (□ 1st \rightarrow 2nd □	$2nd \rightarrow 3rd \Box \ 3rd \rightarrow O/D)$			
	\square No down-shift (\square O/D \rightarrow 3rd	□ 3rd \rightarrow 2nd \Box 2nd \rightarrow 1st)			
	□ Lockup malfunction				
	□ Shift point too high or too low.				
	□ Shift shock or slip $(□ N \rightarrow D \ □ Lockup \ □ Any drive position)$				
	□ Noise or vibration				
	□ No kickdown				
•	□ No pattern select				
	□ Others ()			
O/D OFF indicator lamp	Blinks for about 8 seconds.				
	□ Continuously lit	□ Not lit			
Malfunction indicator lamp (MIL)	□ Continuously lit	□ Not lit			

TROUBLE DIAGNOSIS — INTRODUCTION

Introduction (Cont'd)

	Diagnostic Worksheet	=NEAT0019S0102
1. oF	Read the Fail-safe Remarks and listen to customer complaints.	AT-6
2. □ 0	□ Leakage (Follow specified procedure) □ Fluid condition	AT-55
3. Per	□ Fluid level form STALL TEST and LINE PRESSURE TEST. □ Stall test — Mark possible damaged components/others.	AT-55, AT-58
	□ Torque converter one-way clutch □ Reverse clutch □ Forward clutch □ Overrun clutch □ Forward one-way clutch □ Forward one-way clutch □ Line pressure is low □ Clutches and brakes except high clutch and brake band are OK □ Line pressure test — Suspected parts:	
1. □ P	erform all ROAD TEST and mark required procedures.	AT-59
4-1	Check before engine is started. SELF-DIAGNOSTIC PROCEDURE - Mark detected items. Park/neutral position (PNP) switch, AT-87. A/T fluid temperature sensor, AT-92. Vehicle speed sensor-A/T (Revolution sensor), AT-97. Engine speed signal, AT-102. Torque converter clutch solenoid valve, AT-133. Line pressure solenoid valve, AT-146. Shift solenoid valve A, AT-151. Shift solenoid valve B, AT-156. Throttle position sensor, AT-161. Overrun clutch solenoid valve, AT-168. A/T fluid temperature sensor and TCM power source, AT-173. PNP, overdrive control and throttle position switches, AT-213. Vehicle speed sensor-MTR, AT-178. Battery Others	AT-60
4-2.	Check at idle □ 1. O/D OFF Indicator Lamp Does Not Come On, AT-187. □ 2. Engine Cannot Be Started In P And N Position, AT-189. □ 3. In P Position, Vehicle Moves Forward Or Backward When Pushed, AT-190. □ 4. In N Position, Vehicle Moves, AT-191. □ 5. Large Shock. N → R Position, AT-192. □ 6. Vehicle Does Not Creep Backward In R Position, AT-193. □ 7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position, AT-195.	AT-61

AT-51

BŢ

 $\mathbb{H}\mathbb{A}$

EL

IDX -

1 .	4-3.	Cruise test	AT-62
		Part-1	AT-65
		□ 8. Vehicle Cannot Be Started From D ₁ , AT-197. □ 9. A/T Does Not Shift: D ₁ \rightarrow D ₂ Or Does Not Kickdown: D ₄ \rightarrow D ₂ , AT-199. □ 10. A/T Does Not Shift: D ₂ \rightarrow D ₃ , AT-201. □ 11. A/T Does Not Shift: D ₃ \rightarrow D ₄ , AT-203.	
		 □ 12. A/T Does Not Perform Lock-up, AT-205. □ 13. A/T Does Not Hold Lock-up Condition, AT-206. □ 14. Lock-up Is Not Released, AT-207. □ 15. Engine Speed Does Not Return To Idle (Light Braking D₄→ D₃), AT-208. 	
		Part-2	AT-67
		□ 9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$, AT-199. □ 10. A/T Does Not Shift: $D_2 \rightarrow D_3$, AT-201. □ 11. A/T Does Not Shift: $D_3 \rightarrow D_4$, AT-203. □ 16. Vehicle Does Not Start From D_1 , AT-209.	
		Part-3	AT-68
		□ 17. A/T Does Not Shift: $D_4 \rightarrow D_3$ When Overdrive Control Switch ON \rightarrow OFF, AT-210 □ 15. Engine Speed Does Not Return To Idle (Engine Brake In D_3), AT-208. □ 18. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever $D \rightarrow 2$ Position, AT-211. □ 15. Engine Speed Does Not Return To Idle (Engine Brake In 2_2), AT-208. □ 19. A/T Does Not Shift: $2_2 \rightarrow 1_1$, When Selector Lever $2 \rightarrow 1$ Position, AT-212. □ 20. Vehicle Does Not Decelerate By Engine Brake, AT-212. □ SELF-DIAGNOSTIC PROCEDURE — Mark detected items.	
		□ Park/neutral position (PNP) switch, AT-87. □ A/T fluid temperature sensor, AT-92. □ Vehicle speed sensor·A/T (Revolution sensor), AT-97. □ Engine speed signal, AT-102. □ Torque converter clutch solenoid valve, AT-133. □ Line pressure solenoid valve, AT-146. □ Shift solenoid valve A, AT-151. □ Shift solenoid valve B, AT-156. □ Throttle position sensor, AT-161. □ Overrun clutch solenoid valve, AT-168. □ A/T fluid temperature sensor and TCM power source, AT-173. □ PNP, overdrive control and throttle position switches, AT-213. □ Vehicle speed sensor·MTR, AT-178. □ Battery □ Others	
	□ For	self-diagnosis NG items, inspect each component. Repair or replace the damaged parts.	AT-36
	□ Per	form all ROAD TEST and re-mark required procedures.	AT-59
	□ Perform DTC CONFIRMATION PROCEDURE for following MIL indicating items and check out NG items. Refer to EC section ["Emission-related Diagnostic Information", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].		EC section
		□ DTC (P0731, 1103) A/T 1st gear function, AT-106. □ DTC (P0732, 1104) A/T 2nd gear function, AT-112. □ DTC (P0733, 1105) A/T 3rd gear function, AT-118. □ DTC (P0734, 1106) A/T 4th gear function, AT-124. □ DTC (P0744, 1107) A/T TCC S/V function (lock-up), AT-138.	
	parts. Refer	form the Diagnostic Procedures for all remaining items marked NG. Repair or replace the damaged to the Symptom Chart when you perform the procedures. (The chart also shows some other possible toms and the component inspection orders.)	AT-81 AT-70
		se DTC from TCM and ECM memories.	AT-33

Work Flow

HOW TO PERFORM TROUBLE DIAGNOSES FOR QUICK AND ACCURATE REPAIR

NEAT0020

A good understanding of the malfunction conditions can make troubleshooting faster and more accurate. In general, each customer feels differently about a problem. It is important to fully understand the symptoms or conditions for a customer complaint.

MA

@|

Make good use of the two sheets provided, "INFORMATION FROM CUSTOMER" (AT-50) and "DIAGNOSTIC WORKSHEET" (AT-51), to perform the best troubleshooting possible.

EM

LC

EC

FE

CL

MT

ΔŢ

TF

PD

FA

RA

BR

ST

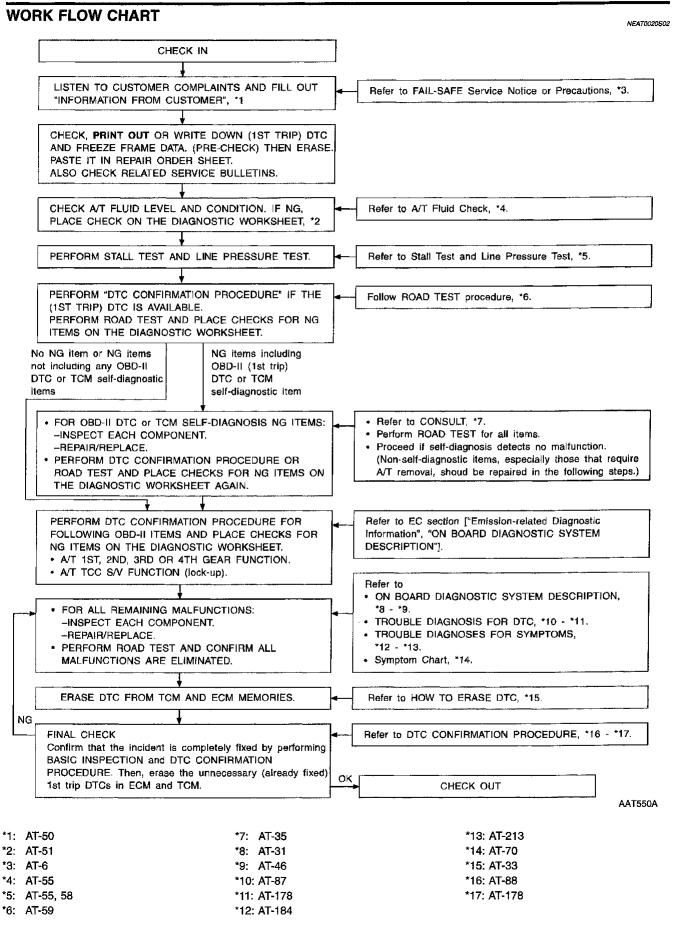
RS

BT

HA

EL

IDX



A/T Fluid Check **FLUID LEAKAGE CHECK**

NEATO021

NEAT0021S01

Clean area suspected of leaking. — for example, mating surface of converter housing and transmission case.

- Start engine, apply foot brake, place selector lever in D position and wait a few minutes.

- Stop engine.
- Check for fresh leakage.

国M

LC

EC

FE

 \mathbb{G}

MA



FLUID CONDITION CHECK

NEA	T002	1502

Fluid color	Suspected problem
Dark or black with burned odor	Wear of frictional material
Milky pink	Water contamination — Road water entering through filler tube or breather
Varnished fluid, light to dark brown and tacky	Oxidation — Over or under filling, — Overheating



FLUID LEVEL CHECK

Stall Test

Refer to MA section ("Checking A/T Fluid", "CHASSIS AND BODY MAINTENANCE").



MT

PD

TF

FA

BR

RA

NEAT0022





Drive vehicle for approx. 10 minutes or until engine oil and ATF reach operating temperature.

ATF operating temperature:

50 - 80°C (122 - 176°F)







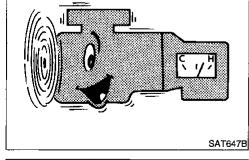


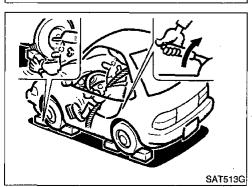
BT

HA

EL

IDX



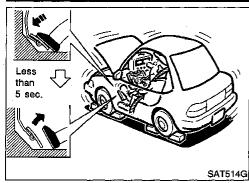


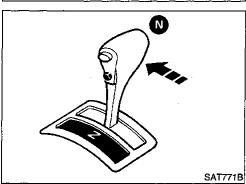
Set parking brake and block wheels.

- Install a tachometer where it can be seen by driver during test.
- It is good practice to put a mark on point of specified engine rpm on indicator.

TROUBLE DIAGNOSIS — BASIC INSPECTION

Stall Test (Cont'd)





- Start engine, apply foot brake, and place selector lever in D position.
- Accelerate to wide open throttle gradually while applying foot brake.
- Quickly note the engine stall revolution and immediately release throttle.
- During test, never hold throttle wide open for more than 5 seconds.

Stall revolution:

2,440 - 2,640 rpm

- 8. Move selector lever to N position.
- Cool off ATF.
- Run engine at idle for at least one minute.
- Repeat steps 5 through 9 with selector lever in 2, 1 and R positions.

JUDGEMENT OF STALL TEST

EAT002250.

The test result and possible damaged components relating to each result are shown in the illustration. In order to pinpoint the possible damaged components, follow the WORK FLOW shown in AT-53.

NOTE:

Stall revolution is too high in D or 2 position:

- Slippage occurs in 1st gear but not in 2nd and 3rd gears.
 Low one-way clutch slippage
- Slippage occurs at the following gears:
 1st through 3rd gears in D position and engine brake functions.
 1st and 2nd gears in 2 position and engine brake functions with accelerator pedal released (fully closed throttle). Forward clutch or forward one-way clutch slippage

Stall revolution is too high in R position:

- Engine brake does not function in 1 position. Low & reverse brake slippage
- Engine brake functions in 1 position. Reverse clutch slippage

Stall revolution within specifications:

Vehicle does not achieve speed of more than 80 km/h (50 MPH). One-way clutch seizure in torque converter housing

CAUTION:

Be careful since automatic fluid temperature increases abnormally.

- Slippage occurs in 3rd and 4th gears in D position. High clutch slippage
- Slippage occurs in 2nd and 4th gear in D position. Brake band slippage

Stall revolution less than specifications:

 Poor acceleration during starts. One-way clutch seizure in torque converter

G[

MA

LC

EC

FE

MT

PD

FA

RA

BR

ST

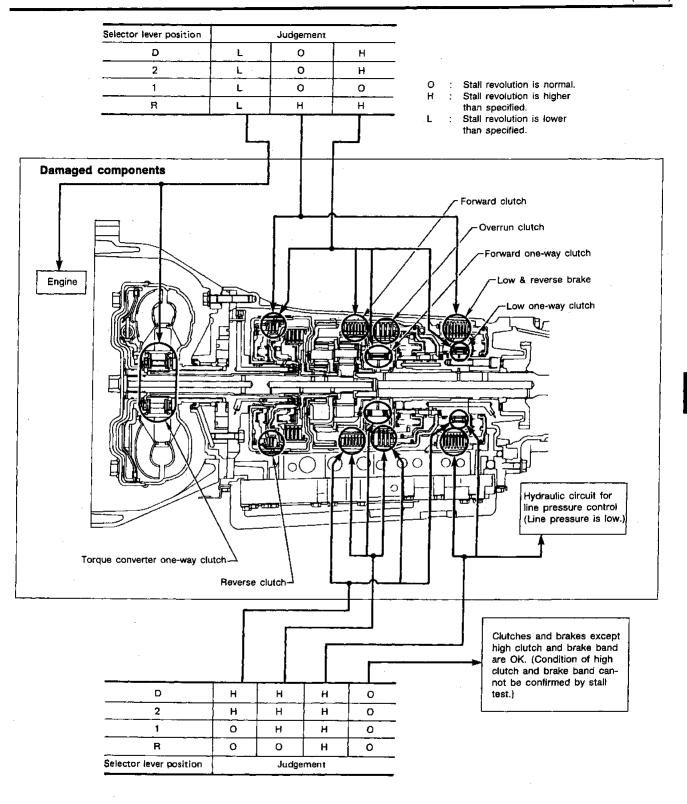
RS

BT

HA

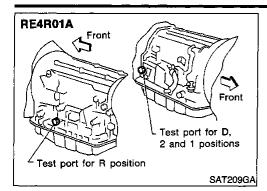
EL

IDX



AT-57

ŞAT392H

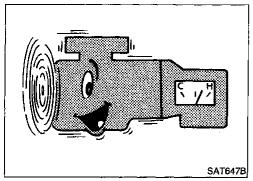


Line Pressure Test LINE PRESSURE TEST PORTS

NEAT0023

NEAT0023S03

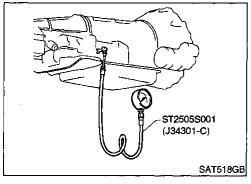
- · Location of line pressure test ports.
- Always replace line pressure plugs as they are self-sealing bolts.



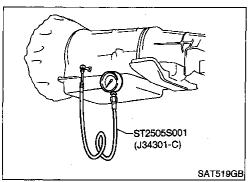
LINE PRESSURE TEST PROCEDURE

- . Check A/T and engine fluid levels. If necessary, add fluid.
- 2. Drive vehicle for approx. 10 minutes or until engine oil and ATF reach operating temperature.

ATF operating temperature: 50 - 80°C (122 - 176°F)



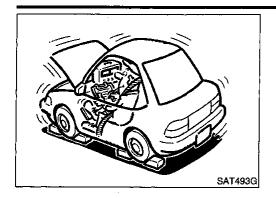
3. Install pressure gauge to corresponding line pressure port.



- SAT513G
- 4. Set parking brake and block wheels.
- Continue to depress brake pedal fully while line pressure test is being performed at stall speed.

TROUBLE DIAGNOSIS — BASIC INSPECTION

Line Pressure Test (Cont'd)



Start engine and measure line pressure at idle and stall speed.

When measuring line pressure at stall speed, follow the stall test procedure.

Line pressure:

Refer to SDS, AT-306.

JUDGEMENT OF LINE PRESSURE TEST

NEATO023S02

G[

MA

EM

LC

FE

CL

MIT

ΑT

PD

FA

RA

BR

ST

RS

HA

	Judgement	Suspected parts
	Line pressure is low in all positions.	Oil pump wear Control piston damage Pressure regulator valve or plug sticking Spring for pressure regulator valve damaged Fluid pressure leakage between oil strainer and pressure regulator valve Clogged strainer
At idle	Line pressure is low in particular position.	Fluid pressure leakage between manual valve and particular clutch For example, line pressure is: — Low in R and 1 positions, but — Normal in D and 2 positions. Then, fluid leakage exists at or around low and reverse brake circuit. Refer to "CLUTCH AND BAND CHART", AT-15.
	Line pressure is high.	Mal-adjustment of throttle position sensor Fluid temperature sensor damaged Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure modifier valve sticking Pressure regulator valve or plug sticking Open in dropping resistor circuit
At stall speed	Line pressure is low.	 Mal-adjustment of throttle position sensor Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure regulator valve or plug sticking Pressure modifier valve sticking Pilot valve sticking

ROAD TEST PROCEDURE 1. Check before engine is started. 2. Check at idle. 3. Cruise test. SAT786A

Road Test DESCRIPTION

NEAT0024

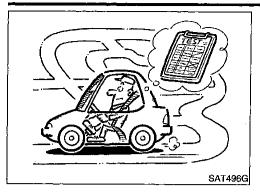
The purpose of the test is to determine overall performance of A/T and analyze causes of problems.

- The road test consists of the following three parts:
- a) Check before engine is started
 - Check at idle
- c) Cruise test

EL

TROUBLE DIAGNOSIS — BASIC INSPECTION

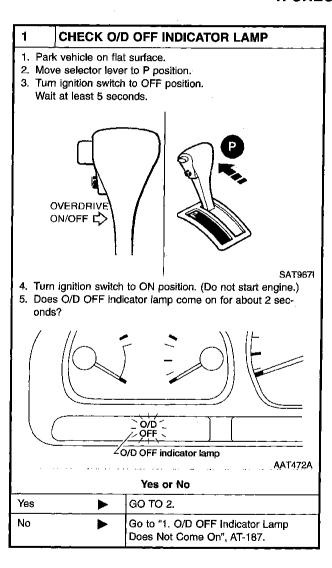
Road Test (Cont'd)

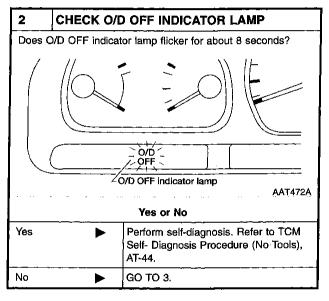


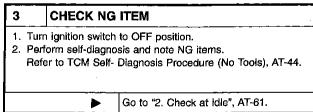
- Before road test, familiarize yourself with all test procedures and items to check.
- Conduct tests on all items until specified symptom is found. Troubleshoot items which check out No Good after road test. Refer to "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION" and "TROUBLE DIAGNOSES FOR SYMPTOMS", AT-31 - AT-44 and AT-184 - AT-213.

1. CHECK BEFORE ENGINE IS STARTED

NEAT0024502







2. CHECK AT IDLE

=NEAT0024S09

G

MA

EM

LC

EC

厖

CL

MT

AT

TF

PD

FA

RA

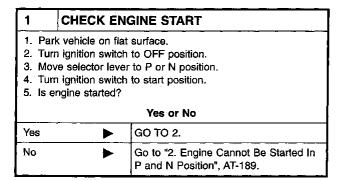
BR

ST

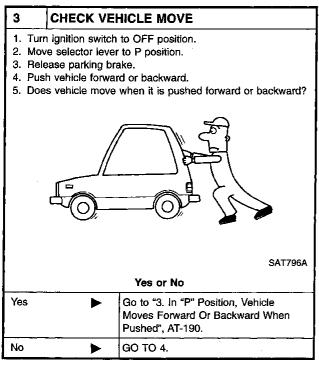
RS

BT

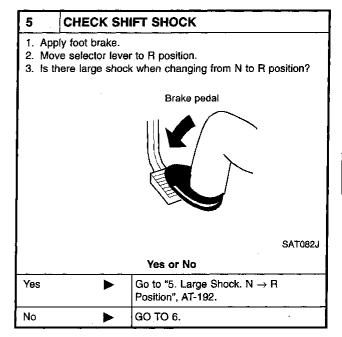
HA



2	CHECK EN	IGINE START
2. Mo 3. Tur	ve selector leve	n to OFF position. or to D, 1, 2 or R position. In to start position.
		Yes or No
Yes	>	Go to "2. Engine Cannot Be Started In "P" and "N" Position", AT-189.
No		GO TO 3.



4	CHECK VE	HICLE MOVE
Apply parking brake. Move selector lever to N position. Turn ignition switch to START position and start engine. Release parking brake. Does vehicle move forward or backward?		
Yes or No		
Yes		Go to "4. In N Position, Vehicle Moves", AT-191.
No 🕨		GO TO 5.

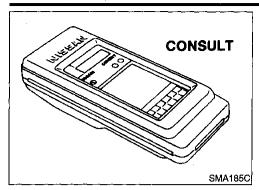


6	CHECK V	EHICLE MOVE	
		te for several seconds. op backward when foot brake is released?	
	Yes or No		
Yes	Yes GO TO 7.		
No	•	Go to "6. Vehicle Does Not Creep Backward In R Position", AT-193.	

7	7 CHECK VEHICLE MOVE		
Move selector lever to D, 2 and 1 position and check if vehicle creeps forward. Does vehicle creep forward in all three positions?			
	Yes or No		
Yes ►		Go to "3. Cruise test", AT-62.	
No ►		Go to "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position", AT-195.	

IDX

EL



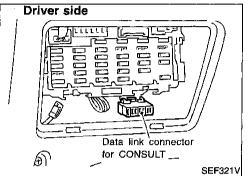
3. CRUISE TEST

NEAT0024S04

Check all items listed in Parts 1 through 3.

(A) With CONSULT

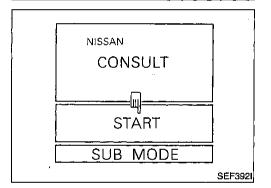
- Using CONSULT, conduct a cruise test and record the result.
- Print the result and ensure that shifts and lock-ups take place as per "Shift Schedule".



CONSULT Setting Procedure

NEAT002450402

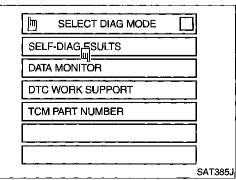
- 1. Turn ignition switch OFF.
- 2. Connect "CONSULT" to Data link connector for CONSULT. Data link connector for CONSULT is located in instrument lower panel on driver side.



- 3. Turn ignition switch ON.
- Touch "START".

M SELECT SYSTEM	
ENGINE	
A/T	
<u> </u>	
	SAT974H

5. Touch "A/T".



6. Touch "DATA MONITOR".

TROUBLE DIAGNOSIS — BASIC INSPECTION

Road Test (Cont'd)

G[

MA

EM

lC

EC

FE

CL.

MT

TF

PD

凮

RA

BR

ST

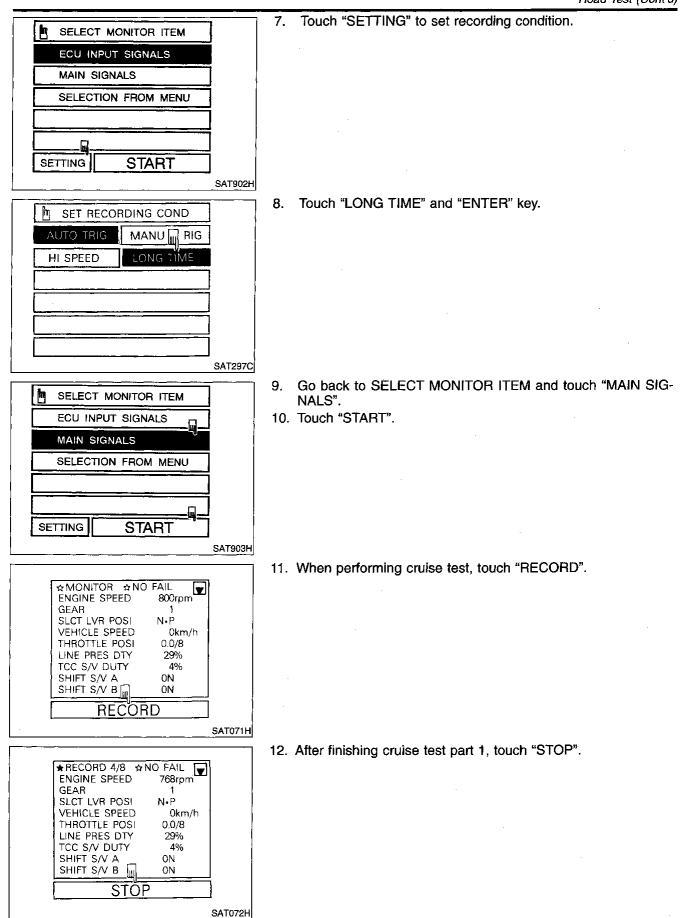
RS

BT

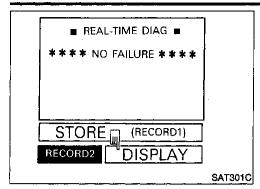
HA

EL

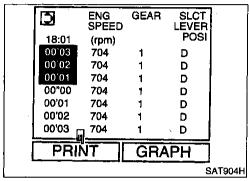
IDX



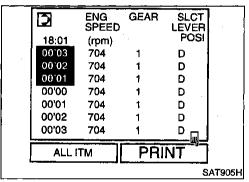
AT-63



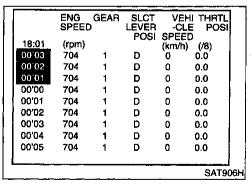
13. Touch "DISPLAY".



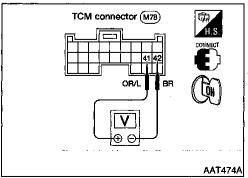
14. Touch "PRINT".



15. Touch "PRINT" again.



- 16. Check the monitor data printed out.
- 17. Continue cruise test part 2 and 3.



® Without CONSULT

• Throttle position can be checked by voltage across terminals 41 and 42 of TCM.

Cruise Test — Part 1



G

MA

LC,

EC

FE

GL

MT

TF

PD)

FA

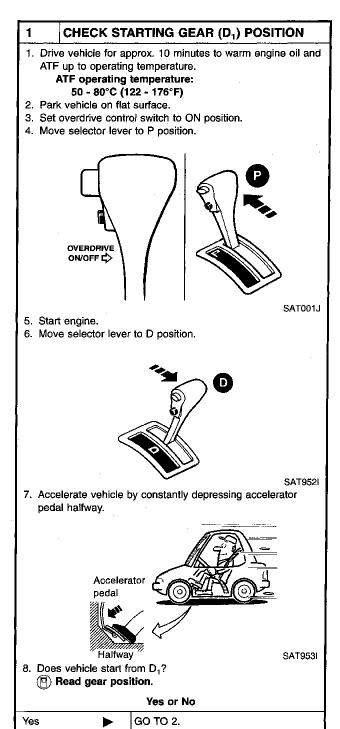
RA

BR

RS

BT

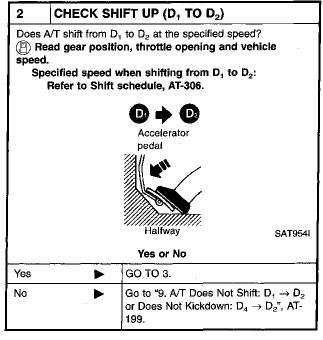
NDX

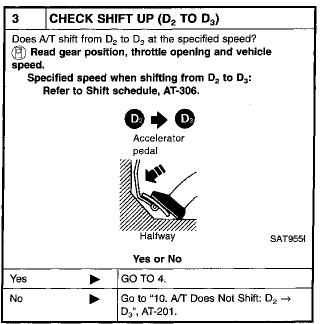


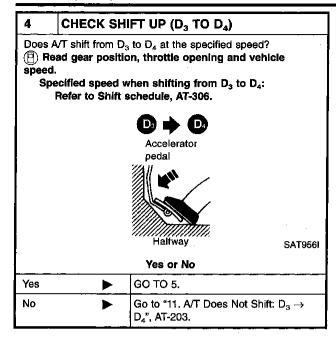
Go to "8. Vehicle Cannot Be Started

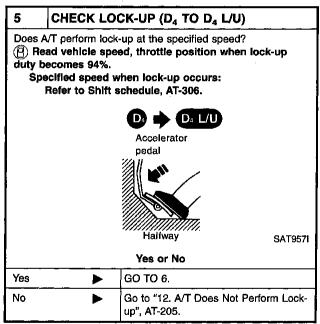
From D₁", AT-197.

No

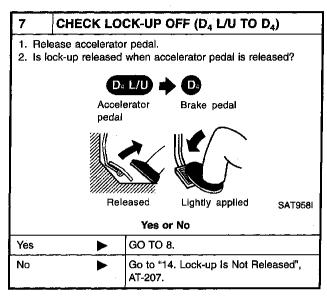








6	CHECK HO	CHECK HOLD LOCK-UP	
Does	Does A/T hold lock-up condition for more than 30 seconds?		
Yes or No			
Yes		GO TO 7.	
No	>	Go to "13. A/T Does Not Hold Lock-up Condition", AT-206.	



8	CHECK SHIFT DOWN (D4 TO D3)		
2. Do shi	 Decelerate vehicle by applying foot brake lightly. Does engine speed return to idle smoothly when A/T is shifted from D₄ to D₃? Read gear position and engine speed. 		
	○ → ○		
	Accelerator Brake pedal pedal		
	Released Lightly applied SAT9591		
	Yes or No		
Yes	 Stop vehicle. Go to "Cruise test — Part 2", AT-67. 		
No	Go to "15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$)", AT-208.		

G

MA

EM

LC

EC

FE

CL

MT

AT

TF

PD)

FA

RA

BR

ST

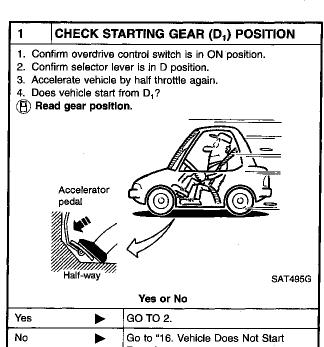
RS

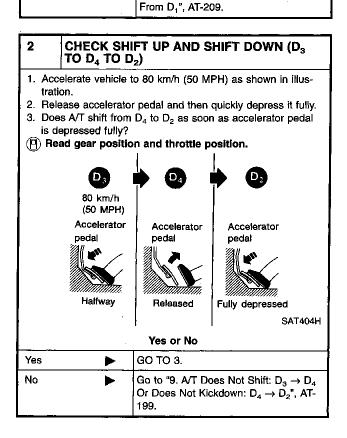
BT

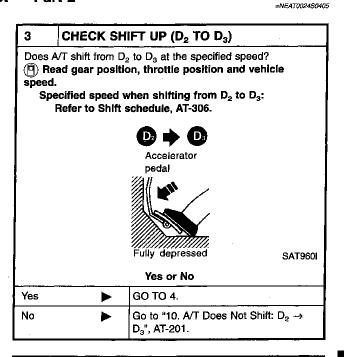
HA

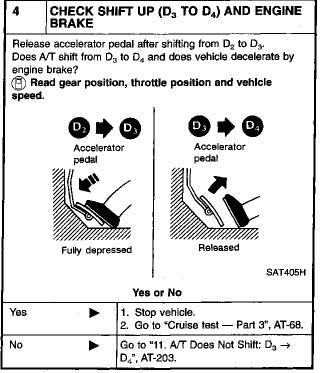
IDX

Cruise Test — Part 2



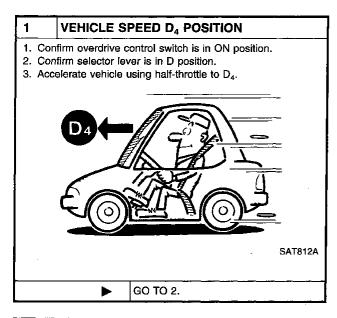


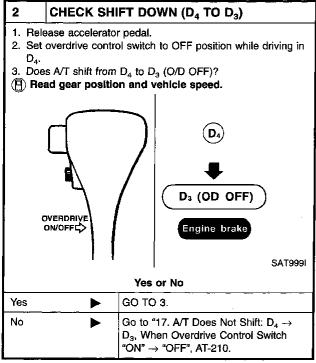


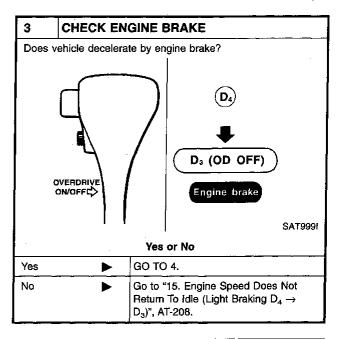


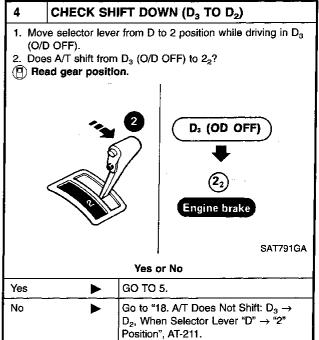
Cruise Test — Part 3

=NEATO024S040R



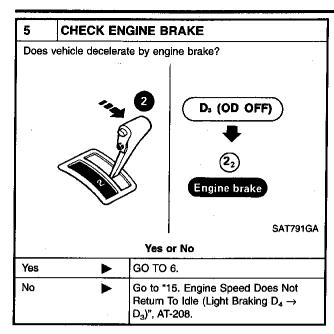




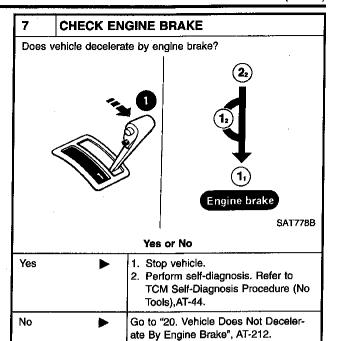


TROUBLE DIAGNOSIS — BASIC INSPECTION

Road Test (Cont'd)



6	CHECK SHIFT DOWN (22 TO 11)				
 Move selector lever from 2 to 1 position while driving in 2₂. Does A/T shift from 2₂ to 1₁ position? 					
		2			
		1)			
		Engine brake			
		SAT778B			
Yes or No					
Yes	\	GO TO 7.			
No	•	Go to "19. A/T Does Not Shift: $2_2 \rightarrow 1_1$, When Selector lever $2 \rightarrow 1$ Position", AT-212.			



ΑT

G

MA

EM

LC

EC

FE

CL

MT

PD

FA

RA

BR

ST

RS

BT

HA

IDX

Symptom Chart

NEAT0026

Numbers are arranged in the order of inspection.

Perform inspections starting with number one and work up.

Diagnostic item Nos. in OFF vehicle indicate that the transmission must be removed for the inspection.

Symptom	Condition	Diagnostic Item	Reference Page
Engine does not start in N, P posi-	ON vehicle	1. Ignition switch and starter	EL and EM section
tions.		2. Control linkage	AT-228
AT-189		3. Park/neutral position (PNP) switch	AT-227
Engine starts in position other than N and P positions.	ON vehicle	1. Control linkage	AT-228
AT-189		2. Park/neutral position (PNP) switch	AT-227
	ON vehicle	1. Fluid level	AT-55
		2. Line pressure	AT-58
		3. Throttle position sensor (Adjustment)	EC section
Transmission noise in P and N positions.		Revolution sensor and vehicle speed sensor	AT-97, AT-178
		5. Engine speed signal	AT-102
	OFF vehicle	6. Oil pump	AT-247
÷		7. Torque converter	AT-236
Vehicle moves when changing into P position or parking gear does not dis-	ON vehicle	Control linkage	AT-228
engage when shifted out of "P" position. AT-189	OFF vehicle	2. Parking components	AT-287
	ON vehicle	1. Control linkage	AT-228
		2. Accumulator 3-4 (N-R)	AT-226
Vehicle runs in N position. AT-191	OFF vehicle	3. Forward clutch	AT-270
		4. Reverse clutch	AT-264
		5. Overrun clutch	AT-270
	ON vehicle	1. Control linkage	AT-228
		2. Line pressure	AT-58
		3. Line pressure solenoid valve	AT-146
Vehicle will not run in R position (but runs in D, 2 and 1 positions). Clutch		4. Control valve assembly	AT-226
slips.	OFF vehicle	5. Reverse clutch	AT-264
Very poor acceleration. AT-193		6. High clutch	AT-268
·		7. Forward clutch	AT-270
		8. Overrun clutch	AT-270
		9. Low & reverse brake	AT-274

Symptom Chart (Cont'd)

(

MA

EM

LC

EC

FE

CL

MT

ΑT

TF

PD

FA

RA

BR

ST

RS

BT

HA

EL

Symptom	Condition	Diagnostic Item	Reference Page
		1. Fluid level	AT-55
		2. Control linkage	AT-228
	ON vehicle	3. Line pressure	AT-58
Vehicle braked when shifting into R position.		4. Line pressure solenoid valve	AT-146
		5. Control valve assembly	AT-226
		6. High clutch	AT-268
	OFF vehicle	7. Brake band	AT-283
	OFF Verlicle	8. Forward clutch	AT-270
<u></u>		9. Overrun clutch	AT-270
		1. Engine idling rpm	AT-58
Sharp shock in shifting from N to D position.		2. Throttle position sensor (Adjustment)	EC section
	ON vehicle	3. Line pressure	AT-58
		4. A/T fluid temperature sensor	AT-92
		5. Engine speed signal	AT-102
		6. Line pressure solenoid valve	AT-146
•		7. Control valve assembly	AT-226
		8. Accumulator N-D	AT-226
	OFF vehicle	9. Forward clutch	AT-270
Vehicle will not run in D and 2 posi-	ON vehicle	1. Control linkage	AT-228
ions (but runs in 1 and R positions).	OFF vehicle	2. Low one-way clutch	AT-278
		1. Fluid level	AT-55
		2. Line pressure	AT-58
	ON vehicle	3. Line pressure solenoid valve	AT-146
(abiala will not any in D. 4. 0		4. Control valve assembly	AT-226
/ehicle will not run in D, 1, 2 positions but runs in R position). Clutch slips.		5. Accumulator N-D	AT-226
ery poor acceleration. T-195		6. Reverse clutch	AT-264
		7. High clutch	AT-268
	OFF vehicle	8. Forward clutch	AT-270
		9. Forward one-way clutch	AT-270
		10. Low one-way clutch	AT-278

AT-71

Symptom Chart (Cont'd)

Symptom	Condition	Diagnostic Item	Reference Page
		1. Fluid level	AT-55
		2. Control linkage	AT-228
		3. Throttle position sensor (Adjustment)	EC section
		4. Line pressure	AT-58
	ON vehicle	5. Line pressure solenoid valve	AT-146
	:	6. Control valve assembly	AT-226
Clutches or brakes slip somewhat in starting.		7. Accumulator N-D	AT-226
		8. Accumulator 3-4 (N-R)	AT-226
		9. Forward clutch	AT-270
·		10. Reverse clutch	AT-264
	OFF vehicle	11. Low & reverse brake	AT-274
		12. Oil pump	AT-247
	ļ	13. Torque converter	AT-236
Excessive creep.	ON vehicle	Engine idling rpm	EC section
	ON vehicle	1. Fluid level	AT-55
		2. Line pressure	AT-58
No creep at all.		3. Control valve assembly	AT-226
AT-193, AT-195	OFF vehicle	4. Forward clutch	AT-270
		5. Oil pump	AT-247
		6. Torque converter	AT-236
		1. Park/neutral position (PNP) switch	AT-227
	- Provide	2. Control linkage	AT-228
Fallows to absorbe manufacture D. t. D.	ON vehicle	3. Shift solenoid valve A	AT-151
Failure to change gear from D ₁ to D ₂ .		4. Control valve assembly	AT-226
		5. Revolution sensor and speed sensor	AT-97, AT-178
	OFF vehicle	6. Brake band	AT-283
		Park/neutral position (PNP) switch	AT-227
		2. Control linkage	AT-228
	ON vehicle	3. Shift solenoid valve B	AT-156
Failure to change gear from D ₂ to D ₃ .		4. Control valve assembly	AT-226
		5. Revolution sensor and speed sensor	AT-92, AT-178
	OFF webiele	6. High clutch	AT-268
	OFF vehicle	7. Brake band	AT-283

Symptom Chart (Cont'd)

GI

MA

EM

LC

EC

FE

CL

MT

ΑT

TF

PD

FA

RA

BR

ST

RS

BT

HA

EL

Symptom	Condition	Diagnostic Item	Reference Page
		Park/neutral position (PNP) switch	AT-227
Failure to change gear from D_3 to D_4 .		2. Control linkage	AT-228
	ON vehicle	3. Shift solenoid valve A	AT-151
railure to change gear from D ₃ to D ₄ .		4. Revolution sensor and speed sensor	AT-97, AT-178
].	5. A/T fluid temperature sensor	AT-92
	OFF vehicle	6. Brake band	AT-283
		Throttle position sensor (Adjustment)	EC section
Too high a gear change point from D ₁	ON cobiele	2. Revolution sensor and speed sensor	AT-97, AT-178
to D_2 , from D_2 to D_3 , from D_3 to D_4 . AT-199, AT-201, AT-203	ON vehicle	3. Shift solenoid valve A	AT-151
		4. Shift solenoid valve B	AT-156
	ON vehicle	1. Fluid level	AT-55
Gear change directly from D ₁ to D ₃ occurs.	ON vehicle	2. Accumulator 1-2	AT-226
	OFF vehicle	3. Brake band	AT-283
		1. Engine idling rpm	AT-58
Engine stops when shifting lever into R, D, 2 and 1.	ON vehicle	2. Torque converter clutch solenoid valve	AT-133
		3. Control valve assembly	AT-226
	OFF vehicle	4. Torque converter	AT-236
	ON vehicle	Throttle position sensor (Adjustment)	EC section
		2. Line pressure	AT-58
Too sharp a shock in change from D ₁		3. Accumulator 1-2	AT-226
to D ₂ .		4. Control valve assembly	AT-226
		5. A/T fluid temperature sensor	AT-92
	OFF vehicle	6. Brake band	AT-283
		Throttle position sensor (Adjustment)	EC section
	ON webi-l-	2. Line pressure	AT-58
Too sharp a shock in change from D ₂	ON vehicle	3. Accumulator 2-3	AT-226
to D ₃ .		4. Control valve assembly	AT-226
	OFF ushists	5. High clutch	AT-268
	OFF vehicle	6. Brake band	AT-283
		1. Throttle position sensor (Adjustment)	EC section
		2. Line pressure	AT-58
Too sharp a shock in change from D ₃	ON vehicle	3. Accumulator 3-4 (N-R)	AT-226
o D ₄ .		4. Control valve assembly	AT-226
	055 1	5. Brake band	AT-283
	OFF vehicle	6. Overrun clutch	AT-270

IDX

Symptom Chart (Cont'd)

Symptom	Condition	Diagnostic Item	Reference Page
		1. Fluid level	AT-55
•	ON vehicle	2. Throttle position sensor (Adjustment)	EC section
Almost no shock or clutches slipping in change from D_1 to D_2 .		3. Line pressure	AT-58
		4. Accumulator 1-2	AT-226
		5. Control valve assembly	AT-226
	OFF vehicle	6. Brake band	AT-283
		1. Fluid level	AT-55
		2. Throttle position sensor (Adjustment)	EC section
	ON vehicle	3. Line pressure	AT-58
Almost no shock or slipping in change from D_2 to D_3 .		4. Accumulator 2-3	AT-226
2 3		5. Control valve assembly	AT-226
	OFF vehicle	6. High clutch	AT-268
	OFF vehicle	7. Brake band	AT-283
	ON vehicle	1. Fluid level	AT-55
		2. Throttle position sensor (Adjustment)	EC section
		3. Line pressure	AT-58
Almost no shock or slipping in change from D_3 to D_4 .		4. Accumulator 3-4 (N-R)	AT-226
•		5. Control valve assembly	AT-226
•	OFF vahiala	6. High clutch	AT-268
	OFF vehicle	7. Brake band	AT-283
	ON vehicle	1. Fluid level	AT-55
		2. Reverse clutch	AT-264
Vehicle braked by gear change from D_1 to D_2 .	OFF vehicle	3. Low & reverse brake	AT-274
, 2	OFF vehicle	4. High clutch	AT-268
		5. Low one-way clutch	AT-278
Vehicle braked by gear change from	ON vehicle	1. Fluid level	AT-55
D ₂ to D ₃ .	OFF vehicle	2. Brake band	AT-283
	ON vehicle	1. Fluid level	AT-55
Vehicle braked by gear change from		2. Overrun clutch	AT-270
D ₃ to D ₄ .	OFF vehicle	3. Forward one-way clutch	AT-270
		4. Reverse clutch	AT-264

Symptom Chart (Cont'd)

G

MA

EM

LC

EC

FE

CL

MT

ΑT

TF

PD

FA

 $\mathbb{R}\mathbb{A}$

BR

ST

RS

BT

HA

EL

Symptom	Condition	Diagnostic Item	Reference Page
		1. Fluid level	AT-55
	·	2. Park/neutral position (PNP) switch	AT-227
	ON vehicle	3. Shift solenoid valve A	AT-151
		4. Shift solenoid valve B	AT-156
		5. Control valve assembly	AT-226
Maximum speed not attained. Acceleration poor.		6. Reverse clutch	AT-264
		7. High clutch	AT-268
	OFF unbinds	8. Brake band	AT-283
	OFF vehicle	9. Low & reverse brake	AT-274
		10. Oil pump	AT-247
		11. Torque converter	AT-236
		1. Fluid level	AT-55
		2. Throttle position sensor (Adjustment)	EC section
	ON vahiala	3. Overrun clutch solenoid valve	AT-168
Failure to change gear from D. to D.	ON vehicle	4. Shift solenoid valve A	AT-151
Failure to change gear from D ₄ to D ₃ .		5. Line pressure solenoid valve	AT-146
		6. Control valve assembly	AT-226
	OFF vehicle	7. Low & reverse brake	AT-274
		8. Overrun clutch	AT-270
		1. Fluid level	AT-55
		2. Throttle position sensor (Adjustment)	EC section
	ON vehicle	3. Shift solenoid valve A	AT-151
Failure to change gear from D_3 to D_2 or from D_4 to D_2 .		4. Shift solenoid valve B	AT-156
7 2		5. Control valve assembly	AT-226
	OFF vehicle	6. High clutch	AT-268
	OFF venicle	7. Brake band	AT-283
		1. Fluid level	AT-55
		2. Throttle position sensor (Adjustment)	EC section
	ON vehicle	3. Shift solenoid valve A	AT-151
Failure to change gear from D ₂ to D ₁		4. Shift solenoid valve B	AT-156
or from D ₃ to D ₁ .	,	5. Control valve assembly	AT-226
		6. Low one-way clutch	AT-278
	OFF vehicle	7. High clutch	AT-268
		8. Brake band	AT-283
		Throttle position sensor (Adjustment)	EC section
Gear change shock felt during decel-	ON vehicle	2. Line pressure	AT-58
eration by releasing accelerator pedal.	ON VEHICLE	3. Overrun clutch solenoid valve	AT-168
		4. Control valve assembly	AT-226

Symptom Chart (Cont'd)

Symptom	Condition	Diagnostic Item	Reference Page
Too high a change point from D ₄ to	ON vehicle	1. Throttle position sensor (Adjustment)	EC section
D_3 , from D_3 to D_2 , from D_2 to D_1 .	ON Vehicle	2. Revolution sensor and speed sensor	AT-97, AT-178
	·	Throttle position sensor (Adjustment)	EC section
Kickdown does not operate when depressing pedal in D ₄ within kickdown vehicle speed.	ON	2. Revolution sensor and speed sensor	AT-97, AT-178
	ON vehicle	3. Shift solenoid valve A	AT-151
_		4. Shift solenoid valve B	AT-156
		1. Revolution sensor and speed sensor	AT-97, AT-178
Kickdown operates or engine overruns	ON wahiala	2. Throttle position sensor (Adjustment)	EC section
when depressing pedal in D ₄ beyond kickdown vehicle speed limit.	ON vehicle	3. Shift solenoid valve A	AT-151
·		4. Shift solenoid valve B	AT-156
		1. Fluid level	AT-55
		2. Throttle position sensor (Adjustment)	EC section
Races extremely fact or cline in	ON vehicle	3. Line pressure	AT-58
Races extremely fast or slips in changing from D ₄ to D ₃ when depressing pedal.		4. Line pressure solenoid valve	AT-146
		5. Control valve assembly	AT-226
	OFF vehicle	6. High clutch	AT-268
		7. Forward clutch	AT-270
		1. Fluid level	AT-55
		2. Throttle position sensor (Adjustment)	EC section
		3. Line pressure	AT-58
Races extremely fast or slips in	ON vehicle	4. Line pressure solenoid valve	AT-146
changing from D ₄ to D ₂ when depressing pedal.		5. Shift solenoid valve A	AT-151
		6. Control valve assembly	AT-226
		7. Brake band	AT-283
	OFF vehicle	8. Forward clutch	AT-270
-		1. Fluid level	AT-55
		2. Throttle position sensor (Adjustment)	EC section
		3. Line pressure	AT-58
	ON vehicle	4. Line pressure solenoid valve	AT-146
Races extremely fast or slips in		5. Control valve assembly	AT-226
changing from D ₃ to D ₂ when lepressing pedal.		6. A/T fluid temperature sensor	AT-92
		7. Accumulator 2-3	AT-226
		8. Brake band	AT-283
	OFF vehicle	9. Forward clutch	AT-270
		10. High clutch	AT-268

Symptom Chart (Cont'd)

GI

MA

ĒM

LC

EC

FE

CL

MT

ΑT

TF

PD

FA

RA

BR

ST

RS

Symptom	Condition	Diagnostic Item	Reference Page
		1. Fluid level	AT-55
		2. Throttle position sensor (Adjustment)	EC section
	ON vehicle	3. Line pressure	AT-58
Races extremely fast or slips in		4. Line pressure solenoid valve	AT-146
changing from D_4 or D_3 to D_1 when depressing pedal.		5. Control valve assembly	AT-226
		6. Forward clutch	AT-270
	OFF vehicle	7. Forward one-way clutch	AT-270
		8. Low one-way clutch	AT-278
		1. Fluid level	AT-55
	ON vehicle	2. Control linkage	AT-228
	ON vehicle	3. Line pressure	AT-58
Vehicle will not run in any position.		4. Line pressure solenoid valve	AT-146
	OFF vehicle	5. Oil pump	AT-247
		6. High clutch	AT-268
		7. Brake band	AT-283
		8. Low & reverse brake	AT-274
		9. Torque converter	AT-236
Transmission noise in D, 2, 1 and R	ON vehicle	1. Fluid level	AT-55
positions.	OFF vehicle	2. Torque converter	AT-236
10.00		1. Park/neutral position (PNP) switch	AT-227
		2. Throttle position sensor (Adjustment)	EC section
		3. Torque converter clutch solenoid valve	AT-133
Failure to change from D ₃ to 2 when	ON vehicle	4. Shift solenoid valve B	AT-156
changing lever into 2 position.		5. Shift solenoid valve A	AT-151
AT-208		6. Control valve assembly	AT-226
		7. Control linkage	AT-228
	OFF vehicle	8. Brake band	AT-283
	OFF VEHICLE	9. Overrun clutch	AT-270
Gear change from 2_2 to 2_3 in 2 position.	ON vehicle	Park/neutral position (PNP) switch	AT-227

87

HA

EL

Symptom Chart (Cont'd)

Symptom	Condition	Diagnostic Item	Reference Page
		1. Park/neutral position (PNP) switch	AT-227
		2. Control linkage	AT-228
		3. Throttle position sensor (Adjustment)	EC section
Engine brake does not operate in 1 position. AT-209	ON vehicle	4. Revolution sensor and speed sensor	AT-92, AT-178
		5. Shift solenoid valve A	AT-151
		6. Control valve assembly	AT-226
		7. Overrun clutch solenoid valve	AT-168
		8. Overrun clutch	AT-270
	OFF vehicle	9. Low & reverse brake	AT-274
Gear change from 1, to 1, in 1 posi-		1. Park/neutral position (PNP) switch	AT-227
tion.	ON vehicle	2. Control linkage	AT-228
		Park/neutral position (PNP) switch	AT-227
		2. Revolution sensor and speed sensor	AT-97, AT-178
	ON vehicle	3. Shift solenoid valve A	AT-151
Does not change from 1_2 to 1_1 in 1 position.		4. Control valve assembly	AT-226
		5. Overrun clutch solenoid valve	AT-168
	OFF vehicle	6. Overrun clutch	AT-270
•		7. Low & reverse brake	AT-274
Large shock changing from 1 ₂ to 1 ₁ in	ON vehicle	1. Control valve assembly	AT-226
1 position.	OFF vehicle	2. Low & reverse brake	AT-274
	-	1. Fluid level	AT-55
	1	2. Engine idling rpm	AT-58
		3. Throttle position sensor (Adjustment)	EC section
	ON vehicle	4. Line pressure	AT-58
		5. Line pressure solenoid valve	AT-146
		6. Control valve assembly	AT-226
		7. Oil pump	AT-247
Transmission overheats.		8. Reverse clutch	AT-264
		9. High clutch	AT-268
		10. Brake band	AT-283
•	OFF vehicle	11. Forward clutch	AT-270
	}	12. Overrun clutch	AT-270
		13. Low & reverse brake	AT-274
		14. Torque converter	AT-236

Symptom Chart (Cont'd)

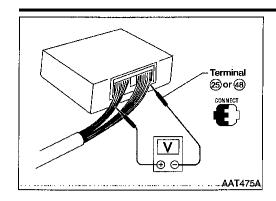
Symptom	Condition	Diagnostic Item	Reference Page	
	ON vehicle	1. Fluid level	AT-55	
		2. Reverse clutch	AT-264	_
ATF shoots out during operation.		3. High clutch	AT-268	_
White smoke emitted from exhaust	OFFbists	4. Brake band	AT-283	_
pipe during operation.	OFF vehicle	5. Forward clutch	AT-270	
		6. Overrun clutch	AT-270	
		7. Low & reverse brake	AT-274	_
	ON vehicle	1. Fluid level	AT-55	_
		2. Torque converter	AT-236	_
	Ì	3. Oil pump	AT-247	_
		4. Reverse clutch	AT-264	-
offensive smell at fluid charging pipe.	OFF vehicle	5. High clutch	AT-268	_
•	OFF Venicle	6. Brake band	AT-283	-
		7. Forward clutch	AT-270	_
	Ì	8. Overrun clutch	AT-270	
		9. Low & reverse brake	AT-274	
		Throttle position sensor (Adjustment)	EC section	_
		2. Revolution sensor and speed sensor	AT-97, AT-178	
		3. Park/neutral position (PNP) switch	AT-227	_
		4. Engine speed signal	AT-102	_ [
orque converter is not locked up.	ON vehicle	5. A/T fluid temperature sensor	AT-92	-
		6. Line pressure	AT-58	_ (
		7. Torque converter clutch solenoid valve	AT-133	-
		8. Control valve assembly	AT-226	-
	OFF vehicle	9. Torque converter	AT-236	-
		1. Fluid level	AT-55	- (8
		2. Line pressure	AT-58	•
	ON vehicle	3. Torque converter clutch solenoid valve	AT-133	9
rque converter clutch piston slip.	ON vehicle	4. Line pressure solenoid valve	AT-146	-
		5. Line pressure solenoid valve	AT-146	
		6. Control valve assembly	AT-226	•
	OFF vehicle	7. Torque converter	AT-236	· [
		1. Throttle position sensor (Adjustment)	EC section	•
ck-up point is extremely high or low.	ON	2. Revolution sensor and speed sensor	AT-97, AT-178	ŀ
-205	ON vehicle	3. Torque converter clutch solenoid valve	AT-133	
		4. Control valve assembly	AT-226	Ε

AT-79

Symptom Chart (Cont'd)

Symptom	Condition	Diagnostic Item	Reference Page	
		1. Throttle position sensor (Adjustment)	EC section	
		2. Park/neutral position (PNP) switch	AT-227	
		3. Revolution sensor and speed sensor	AT-97, AT-178	
		4. Shift solenoid valve A	AT-151	
A/T does not shift to D ₄ when driving	ON vehicle	5. Overrun clutch solenoid valve	AT-168	
with overdrive control switch ON.		6. Control valve assembly	AT-226	
		7. A/T fluid temperature sensor	AT-92	
		8. Line pressure	AT-58	
		9. Brake band	AT-283	
	OFF vehicle	10. Overrun clutch	AT-270	
		1. Fluid level	AT-55	
•		2. Torque converter clutch solenoid valve	AT-133	
Engine is stopped at R, D, 2 and 1 positions.	ON vehicle	3. Shift solenoid valve B	AT-156	
	[4. Shift solenoid valve A	AT-151	
		5. Control valve assembly	AT-226	

TCM Terminals and Reference Value



TCM Terminals and Reference Value PREPARATION

Measure voltage between each terminal and terminal 25 or 48 by following "TCM INSPECTION TABLE".

MA

G[

EM

LĈ

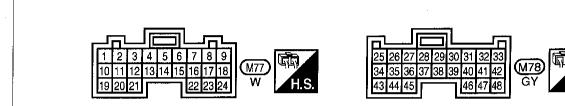
FE

CL

MT

TCM HARNESS CONNECTOR TERMINAL LAYOUT

EC



AAT494A

TCM INSPECTION TABLE (Data are reference values.)

NEAT0027S03

Terminal No.	Wire color	Item	Condition		Judgement standard
	0)//5	Line pressure sole-		When releasing accelerator pedal after warming up engine.	1.5 - 2.5V
1	GY/R	noid valve		When depressing accelerator pedal fully after warming up engine.	0.5V or less
0	BR/Y	Line pressure sole- noid valve		When releasing accelerator pedal after warming up engine.	5 - 14V
2	BH/T	(with dropping resistor		When depressing accelerator pedal fully after warming up engine.	0.5V or less
		Torque converter		When A/T performs lock-up	Battery voltage
3	G/OR	clutch solenoid valve		When A/T does not performs lock-up	1V or less
5*1	PU/W	DT1			
6*1	P/B	DT2	_	<u> </u>	_
7*1	G/R	DT3		_	
			Con	When turning ignition ON.	Battery voltage
10	W/R	Power source	or Cor	When turning ignition OFF.	1V or less

AT

TF

PD

Æ

 $\mathbb{R}\mathbb{A}$

BR

SŢ

RS

BT

HA

IDX

EL

AT-81

TCM Terminals and Reference Value (Cont'd)

Terminal No.	Wire color	Item		Condition	Judgement standard
11	L/W	Shift solenoid		When shift solenoid valve A operates. (When driving in D_1 or D_4 .)	Battery voltage
		valve A		When shift solenoid valve A does not operates. (When driving in D ₂ or D ₃ .)	1V or less
12	LY	Shift solenoid		When shift solenoid valve B operates. (When driving in D_1 or D_2 .)	Battery voltage
		valve B		When shift solenoid valve B does not operates. (When driving in D ₃ or D ₄ .)	1V or less
13	Y	O/D OFF indicator	(Ca)	When setting overdrive control switch in OFF position.	1V or less
	•	lamp	K J	When setting overdrive control switch in ON position.	Battery voltage
15*1	Y/G	OBD-II		_	
16	Closed throttle	position switch (in		When releasing accelerator pedal after warming up engine. [Refer to "Preparation", "TCM SELF-DIAG-NOSTIC PROCEDURE (NO TOOLS)", AT-44]	Battery voltage
,0	BR/W	throttle position switch)	witch) after wan "Preparat NOSTIC	When depressing accelerator pedal after warming up engine. [Refer to "Preparation", "TCM SELF-DIAG-NOSTIC PROCEDURE (NO TOOLS)", AT-44]	1V or less
17	OR/B	Wide open throttle position switch (in		When depressing accelerator pedal more than half-way after warming up engine.	Battery voltage
		throttle position switch)		When releasing accelerator pedal after warming up engine.	1V or less
18	B/Y	ASCD cruise sig-		When ASCD cruise is being per- formed. ("CRUISE" light comes on.)	Battery voltage
	<u>.</u>	nal		When ASCD cruise is not being performed. ("CRUISE" light does not comes on.)	1V or less
19	W/R	Power source	or Cor	Same as No. 10	
20	L/B	Overrun clutch solenoid valve		When overrun clutch solenoid valve operates. When overrun clutch shift solenoid	Battery voltage
			AOM MOR	valve does not operates.	1V or less

TCM Terminals and Reference Value (Cont'd)

Terminal No.	Wire color	Item		Condition	Judgement standard
22	R	Overdrive control	Co	When setting overdrive control switch in OFF position	1V or less
26		switch		When setting overdrive control switch in ON position	Battery voltage
		1000 0/0		When ASCD permits O/D.	5 - 8V
24	GY	ASCD O/D cut sig- nal		When ASCD requires O/D to be OFF.	1V or less
			(Çon)		
25	B/Y	Ground	or	_	ov
		<u> </u>	(COF)		
20	0/5	Park/neutral posi-		When setting selector lever to 1 position.	Battery voltage
26	G/B	tion (PNP) switch 1 position	(Ca)	When setting selector lever to other position.	1V or less
27	Park/neutral position (PNP) switch 2 position		X	When setting selector lever to 2 position.	Battery voltage
21			When setting selector lever to other position.	1V or less	
			(Ca)	When turning ignition switch to ON.	Battery voltage
28	R/Y	Power source (Memory back-up)	or Cor	When turning ignition switch to OFF.	Battery voltage
29	B/R	Revolution sensor (Measure in AC range)		When vehicle cruise at 30 km/h (19 MPH).	1V or more Voltage rises gradually in response to vehicle speed.
	,			When vehicle parks.	ov
30*2	Y/R	CONSULT data in		_	<u> </u>
31*2	GY/L	CONSULT data out	_		.
32	B/W	Throttle position sensor (Power source)		·	4.5 - 5.5V
33	_	_	<u> </u>	<u> </u>	

AT-83

ÎMLA

(GI

EM

LC

EC

CL

MT

ΑT

TF

PD

FA

RA

BR

ST

RS

BT

HA

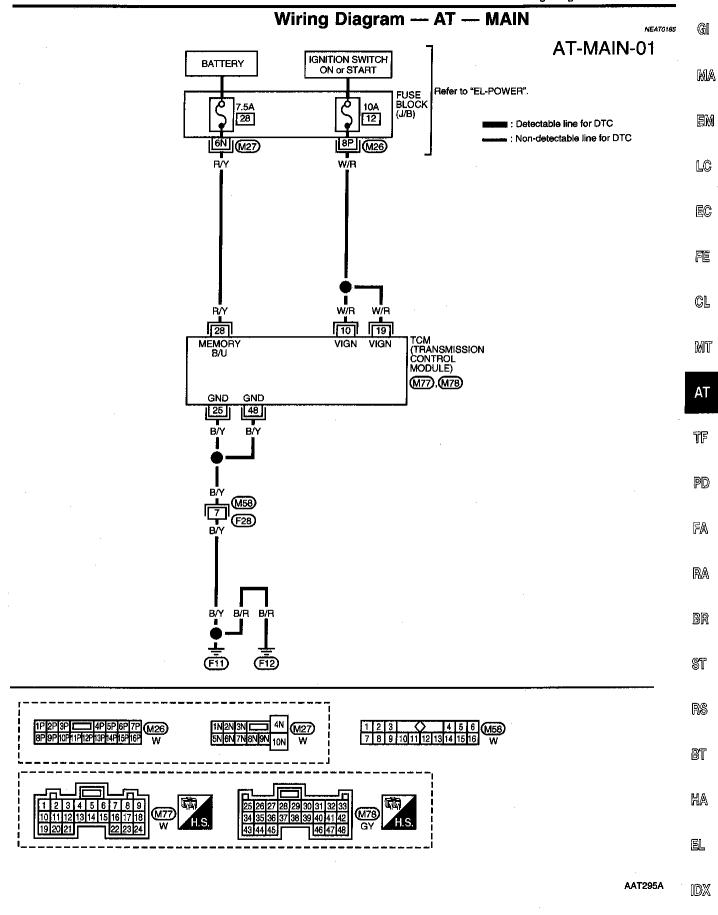
IDX

TCM Terminals and Reference Value (Cont'd)

			<u> </u>		
Terminal No.	Wire color	ltem		Condition	Judgement standard
34	L	Park/neutral posi- tion (PNP) switch		When setting selector lever to D position.	Battery voltage
	-	D position		When setting selector lever to other position.	1V or less
35	Y/R	Park/neutral posi- tion (PNP) switch	(Ca)	When setting selector lever to R position.	Battery voltage
	1741	R position		When setting selector lever to other position.	1V or less
36	P	Park/neutral posi- tion (PNP) switch		When setting selector lever to P or N position.	Battery voltage
		P or N position		When setting selector lever to other position.	1V or less
39	P/L	Engine speed sig- nal	Con	When engine runs at idle speed.	0.5 - 2.5V
40	G/B	Vehicle speed sen- sor		When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1m (3 ft) or more.	Voltage varies between less than 1V and more than 4.5V
41	OR/L	Throttle position sensor		When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: Approximately 0.5V Fully-open throttle: Approximately 4V
42	BR	Throttle position sensor (Ground)			_
	D.E	A/T fluid tempera-	(Ca)	When ATF temperature is 20°C (68°F).	Approximately 1.5V
47	R/B	ture sensor			Approximately 0.5V
48	B/Y	Ground	or Ch		oV

^{*1:} These terminals are connected to the ECM.

^{*2:} These terminals are connected to the Data link connector for CONSULT.



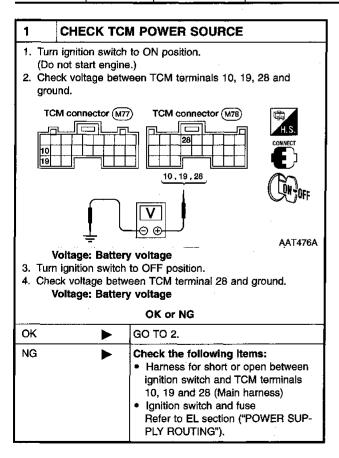
AT-85

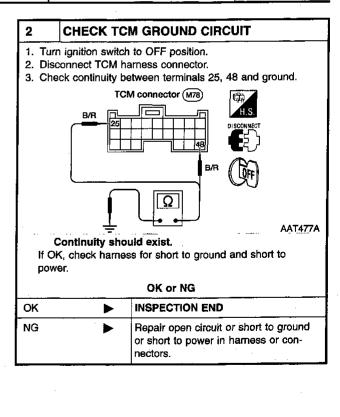
TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

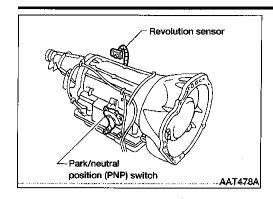
NEAT0185S01

Terminal No.	Wire color	Item			Judgement standard
40	14//5			When turning ignition switch to "ON".	Battery voltage
10	W/R	Power source	%	When turning ignition switch to "OFF".	1V or less
19	W/R	Power source	المست	Same as No. 1	0
25	B/Y	Ground	-	_	
28	R/Y	Power source (Memory back-	©ov)	When turning ignition switch to "OFF".	Battery voltage
20		up)		When turning ignition switch to "ON".	Battery voltage
48	B/Y	Ground			_





Description



Remarks: Specification data are reference values.

Description

The Park/neutral position (PNP) switch assembly includes a transmission range switch.

The transmission range switch detects the selector position and sends a signal to the TCM.

G

MA

EM LC

ĒĈ

FE

CL.

MT

ΑT

TF

PD

FA

 $\mathbb{R}\mathbb{A}$

BR

ST

RS

TCM TERMINALS AND REFERENCE VALUE

NEAT0028S02	

Terminal No.	Wire color	Item	Condition	Judgement standard
26	G/B	Park/neutral	When setting selector lever to 1 position.	Battery voltage
20	G/B	position (PNP) switch 1 position	When setting selector lever to other positions.	1V or less
27	CAN	Park/neutral	When setting selector lever to 2 position.	Battery voltage
		position (PNP) switch 2 position	When setting selector lever to other positions.	1V or less
24	34 L posi	Park/neutral position (PNP) switch D posi- tion	When setting selector lever to D position.	Battery voltage
34			When setting selector lever to other positions.	1V or less
35	Υ	Park/neutral position (PNP)	When setting selector lever to R position.	Battery voltage
33	, r	switch R posi- tion	When setting selector lever to other positions.	1V or less
	0.75	Park/neutral position (PNP)	When setting selector lever to N or P position.	Battery voltage
36	G/R	switch N or P position	When setting selector lever to other positions.	1V or less

ON BOARD DIAGNOSIS LOGIC

NEA	T002	8503

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
(E): PNP SW/CIRC	TCM does not receive the correct voltage	Harness or connectors
	signal from the switch based on the gear	(The park/neutral position (PNP) switch circuit is open or shorted.)
: MIL Code No. 1101	position.	Park/neutral position (PNP) switch

BT HA

EL

Description (Cont'd)

SELECT SYSTEM	
ENGINE	
SEF8	95K

<u> </u>	
SELECT DIAG MODE	V
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	·
ACTIVE TEST	
DTC CONFIRMATION	
ECM PART NUMBER	

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

NEAT0028501

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT

- 1) Turn ignition switch "ON".
- 2) Select "DATA MONITOR" mode for "ENGINE" with CONSULT.
- Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN: More than 1.3V

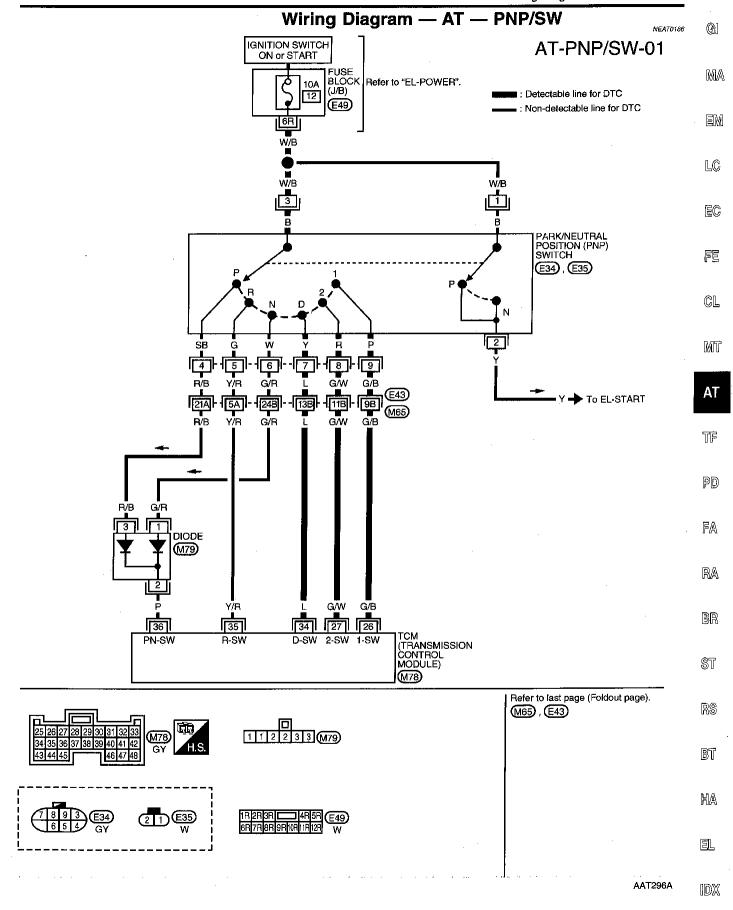
Selector lever: D position (OD "ON" or "OFF")

- 1) Start engine.
- 2) Drive vehicle under the following conditions: Selector lever in "D" position, overdrive control switch in "ON" or "OFF" position, vehicle speed higher than 10 km/h (6 MPH), throttle position sensor more than 1.3V and driving for more than 5 seconds.
- 3) Select "MODE 7" with GST.

R No Tools

- Start engine.
- 2) Drive vehicle under the following conditions: Selector lever in "D" position, overdrive control switch in "ON" or "OFF" position, vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/2 of the full throttle position and driving for more than 5 seconds.
- Perform self-diagnosis for ECM.
 Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

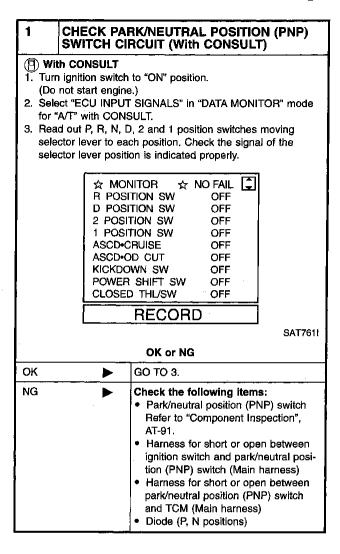
Wiring Diagram — AT — PNP/SW

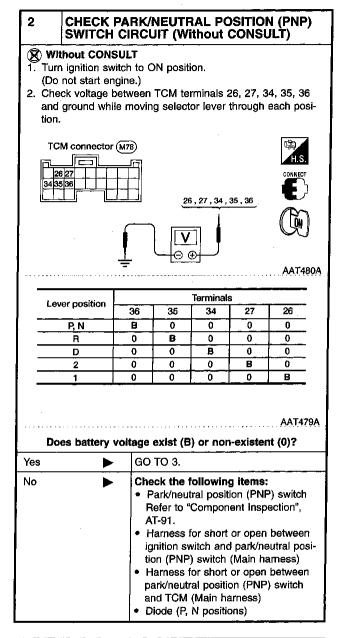


AT-89

Diagnostic Procedure

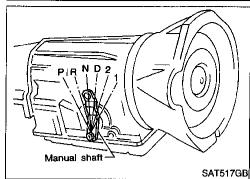
NEAT0029

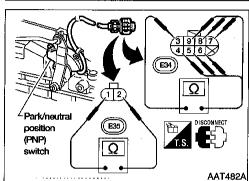


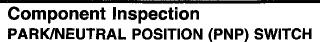


3	CHECK DTC		
	rm Diagnostic Ti dure, AT-88.	rouble Code (DTC) confirmation	
		OK or NG	
ок	—	INSPECTION END	
NG	>	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.	

Component Inspection







NEAT0030

1. Check continuity between terminals 1 and 2 and between terminals 3 and 4, 5, 6, 7, 8, 9 while moving manual shaft through each position.

MA

GI

Lever position	Terminal No.		
Р	3 - 4	1 - 2	
R	3 - 5		
N	3 - 6	1 - 2	
D	3 - 7		
2	3 - 8		
1	3 - 9		

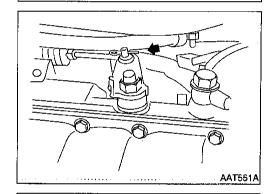
LC

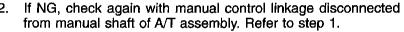
EC

FE

CL

MT





3. If OK on step 2, adjust manual control linkage. Refer to AT-228.

ΑТ

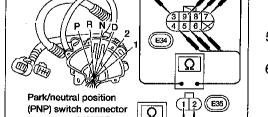
PD

TF

_ _

FA

RA



AAT481A

- If NG on step 2, remove park/neutral position (PNP) switch from A/T and check continuity of park/neutral position (PNP) switch terminals. Refer to step 1.
- 5. If OK on step 4, adjust park/neutral position (PNP) switch. Refer to AT-227.
- 6. If NG on step 4, replace park/neutral position (PNP) switch.

BR

ST

RS

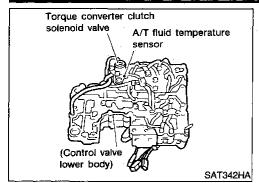
BT

HA

M

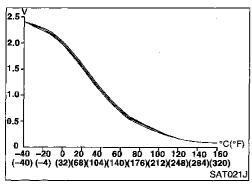
DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT

Description



Description

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.



CONSULT REFERENCE VALUE IN DATA MONITOR MODE

NEAT0031S04

Remarks: Specification data are reference values.

Monitor item	Condition	Specification
A/T fluid temperature sensor	Cold [20°C (68°F)] ↓ Hot [80°C (176°F)]	Approximately 1.5V ↓ Approximately 0.5V

TCM TERMINALS AND REFERENCE VALUE

NEAT0031S02

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
42	BR	Throttle position sensor (Ground)		_	
477	47 R/B A/T fluid tem-	When ATF temperature is 20°C (68°F).	Approximately 1.5V		
47	R/B	perature sensor	المرسي الم	When ATF temperature is 80°C (176°F).	Approximately 0.5V

ON BOARD DIAGNOSIS LOGIC

NEAT0031S03

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(F): ATF TEMP SEN/CIRC		Harness or connectors	
	TCM receives an excessively low or high voltage from the sensor.	(The sensor circuit is open or shorted.)	
: MIL Code No. 1208		A/T fluid temperature sensor	

DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT

Description (Cont'd)

	SELECT SYSTEM	٠
	ENGINE	
		į
<u> </u>	SEI	F895K

SELECT DIAG MODE

WORK SUPPORT

SELF-DIAG RESULTS

DATA MONITOR

ACTIVE TEST

DTC CONFIRMATION

ECM PART NUMBER

SAT9111

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT

- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT.
- Start engine and maintain the following conditions for at least 10 minutes (Total). (It is not necessary to maintain continuously.)

CMPS-RPM (REF): 450 rpm or more

VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON)

With GST

- 1) Start engine.
- 2) Drive vehicle under the following conditions: Selector lever in D (O/D ON) position, vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/8 of the full open position, engine speed higher than 450 rpm and driving for more than 10 minutes (Total).
- 3) Select "MODE 7" with GST.
- No Tools
- 1) Start engine.
- 2) Drive vehicle under the following conditions: Selector lever in D (O/D ON) position, vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/8 of the full open position, engine speed higher than 450 rpm and driving for more than 10 minutes (Total).
- Perform self-diagnosis for ECM. Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

AT-93

GI.

EM

LC EC

FE

CL

MT

AT

TF

PD

FA

RA

BR

ST

RS

 \mathbb{BT}

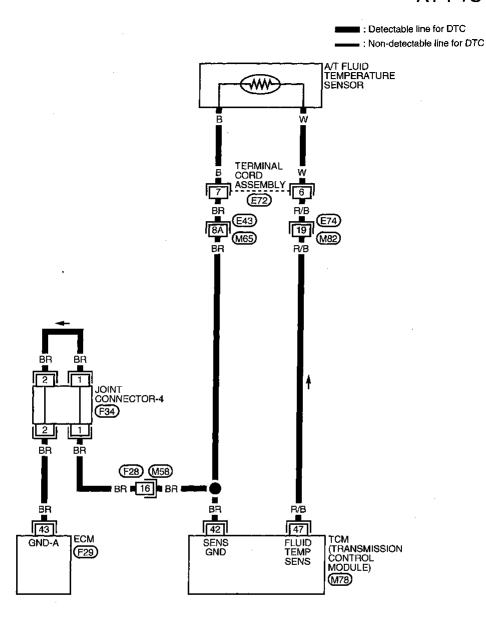
HA

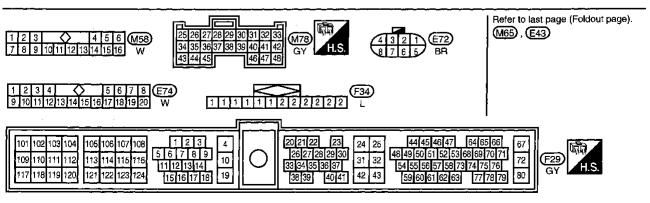
œ

Wiring Diagram — AT — FTS

NEAT0187

AT-FTS-01



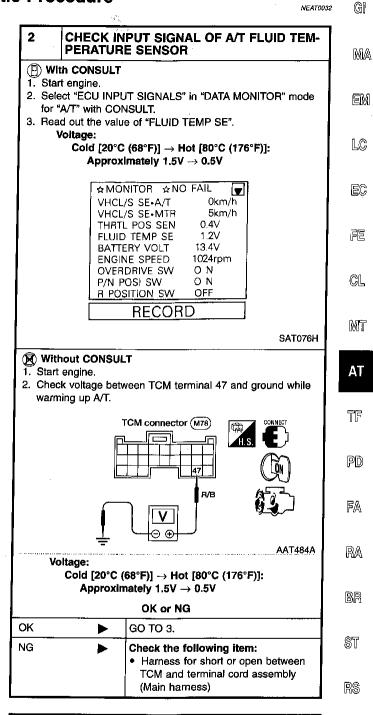


AAT297A

NEAT0032

Diagnostic Procedure

CHECK A/T FLUID TEMPERATURE SEN-SOR WITH TERMINAL CORD ASSEMBLY 1. Turn ignition switch to OFF position. 2. Disconnect terminal cord assembly connector in engine compartment. 3. Check resistance between terminals 6 and 7 when A/T is cold [20°C (68°F)]. Terminal cord assembly connector (E72) AAT483A Is resistance approx. 2.5 k Ω ? Yes GO TO 2. No 1. Remove oil pan. 2. Check the following items: A/T fluid temperature sensor Refer to "Component Inspection", Harness of terminal cord assembly for short or open



3	CHECK DTC		
	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-93.		
	OK or NG		
ОК		INSPECTION END	
NG	•	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.	

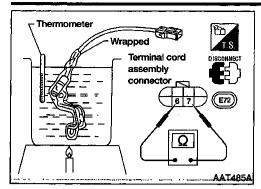
BT

HA

IDX

DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT

Component Inspection



Component Inspection A/T FLUID TEMPERATURE SENSOR

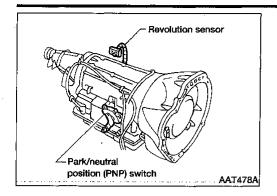
NEAT0033

NEAT0033S01

- For removal, refer to AT-226.
- Check resistance between terminals 6 and 7 while changing temperature as shown at left.

والمراجع والمراجع والمراجع والمانات والمانات والمانات والمراجع والمراجع والمراجع والمراجع والمراجع والمراجع	,
Temperature °C (°F)	Resistance
20 (68)	Approximately 2.5 kΩ
80 (176)	Approximately 0.3 k Ω

Description



Remarks: Specification data are reference values.

Description

The revolution sensor detects the revolution of the out put shaft parking pawl lock gear and emits a pulse signal. The pulse signal is sent to the TCM which converts it into vehicle speed.

Gi

MA

EM

LC

EC

FE

CL

MT

ΑT

TCM TERMINALS AND REFERENCE VALUE

NEAT0034S02

Terminal No.	Wire color	Item	Condition		Judgement standard
29	B/R	Revolution sen- sor (Measure in AC range)		When vehicle cruises at 30 km/h (19 MPH).	1V or more Voltage rises gradually in response to vehicle speed.
				When vehicle parks.	ov
42	BR	Throttle position sensor (Ground)	(a)	_	_

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(1): VEH SPD SEN/CIR AT		Harness or connectors	
	TCM does not receive the proper voltage signal from the sensor.	(The sensor circuit is open or shorted.)	
: MIL Code No. 1102		Revolution sensor	

TF

FA

RA

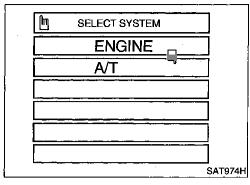
BR

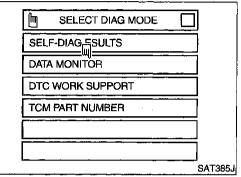
RS

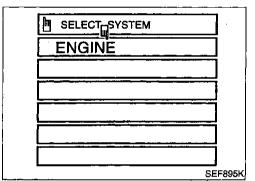
BT

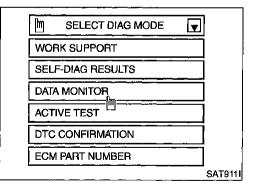
HA

IDX









DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

NEAT0034\$01

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT

- Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT.
- Drive vehicle and check for an increase of "VHCL/S SE-A/T" value in response to "VHCL/S SE-MTR" value increase. If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-181.

If the check result is OK, go to following step.

- 3) Select "DATA MONITOR" mode for "ENGINE" with CONSULT.
- 4) Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 30 km/h (19 MPH) or more

THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON)

Driving condition: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

If the check result is NG, go to "DIAGNOSTIC PROCEDURE",

If the check result is OK, go to following step.

5) Maintain the following conditions for at least 5 consecutive seconds.

CMPS-RPM (REF): 3,500 rpm or more THRTL POS SEN: More than 1.2V

Selector lever: D position (O/D ON)

Driving condition: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

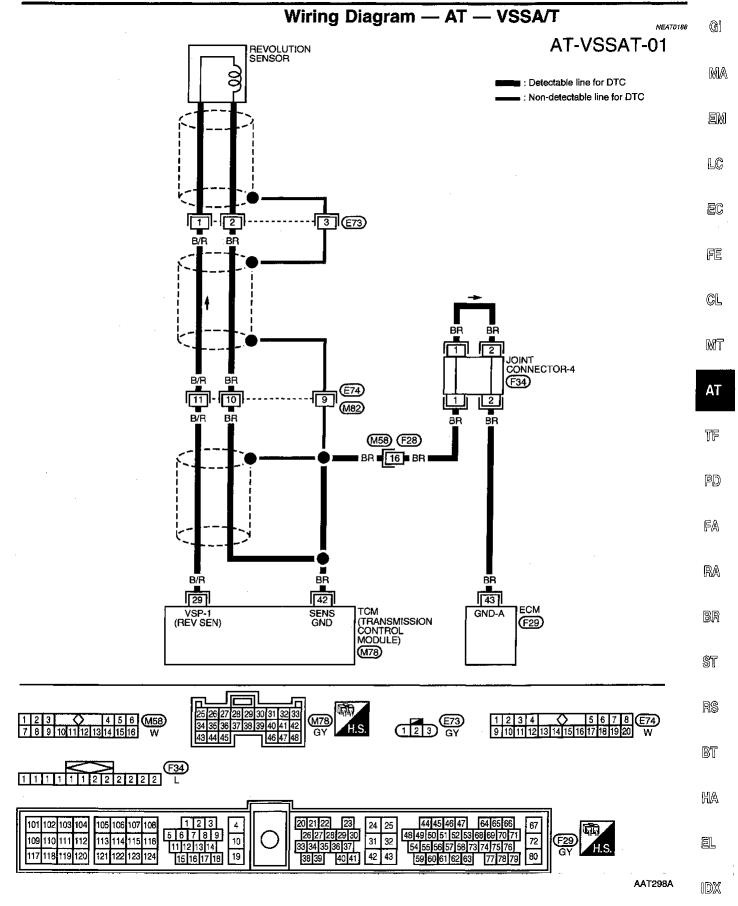
With GST

- 1) Start engine.
- 2) Drive vehicle under the following conditions: Selector lever in D (O/D ON) position, vehicle speed higher than 30 km/h (19 MPH), throttle opening greater than 1/8 of the full throttle position and driving for more than 5 seconds.
- 3) Select "MODE 7" with GST.

® No Tools

- 1) Start engine.
- 2) Drive vehicle under the following conditions: Selector lever in D (O/D ON) position, vehicle speed higher than 30 km/h (19 MPH), throttle opening greater than 1/8 of the full throttle position and driving for more than 5 seconds.
- 3) Perform self-diagnosis for ECM.
 Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

Wiring Diagram — AT — VSSA/T



AT-99

Diagnostic Procedure

Diagnostic Procedure

NEAT0035

1	CHECK REVOLUTION SENSOR		2 CHECK INPUT SIGNAL		
Refer to	c "Component	Inspection", AT-101.	(f) With CONSULT		
		OK or NG	Start engine. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode		
)K		GO TO 2.	for "A/T" with CONSULT.		
٧G	Repair or replace revolution sensor.		 Read out the value of "VHCL/S SE-A/T" while driving. Check the value changes according to driving speed. 		
			☆MONITOR ☆NO FAIL VHCL/S SE•A/T Okm/h VHCL/S SE•MTR 5km/h THRTL POS SEN 0.4V FLUID TEMP SE 1.2V BATTERY VOLT 13.4V ENGINE SPEED 1024rpm OVERDRIVE SW O N P/N POSI SW O N R POSITION SW OFF		
			SAT076		
			 Without CONSULT Start engine. Check voltage between TCM terminal 29 and ground while driving. (Measure with AC range.) 		
·			TCM connector M78 H.S. E		
			Voltage:		

OK or NG

(Voltage rises gradually in response to vehicle

At 0 km/h (0 MPH): 0V At 30 km/h (19 MPH): 1V or more

speed.)

OK GO TO 3.

Check the following Items:

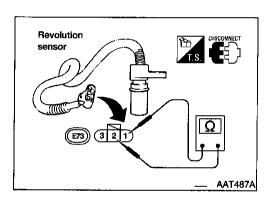
Harness for short or open between TCM and revolution sensor (Main harness)

Harness for short or open between revolution sensor and ECM (Main harness)

Ground circuit for ECM Refer to EC section ("TROUBLE DIAGNOSIS FOR POWER SUP-PLY").

Diagnostic Procedure (Cont'd)

3	CHECK DTC		
	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-98.		
	OK or NG		
ОК	- -	INSPECTION END	
NG	•	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.	



Component Inspection REVOLUTION SENSOR

NEAT0036

NEAT0036S01

• For removal, refer to AT-226.

• Check resistance between terminals 1 and 2.

Termi	nal No.	Resistance
1 .	2	500 - 650Ω

s AT

TF

GI

MA

ΞM

LC

ΞC

FE

CL

MT

PD

FA

 $\mathbb{R}\mathbb{A}$

BR

ST

RS

BT

HA

r=n

Description

NEATOO:

The engine speed signal is sent from the ECM to the TCM.

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NEAT0037S02

Terminal No.	Wire color	Item	 Condition	Judgement standard
39	P/L	Engine speed signal	When engine runs at idle speed.	0.5 - 2.5V

ON BOARD DIAGNOSIS LOGIC

NEAT0037S03

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(1): ENGINE SPEED SIG			
⑤ : P0725	TCM does not receive the proper voltage signal from ECM.	Harness or connectors (The sensor circuit is open or shorted.)	
: MIL Code No. 1207		(

SELECT SYSTEM	
ENGINE	
SE	F895K)

	SELECT DIAG MODE	V]
WORK	SUPPORT		
SELF-I	DIAG RESULTS		
DATA N	MONITOR		Ì
ACTIV	E TEST		
DTC C	ONFIRMATION		
ECM F	PART NUMBER		
	_ 		SAT91

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

NEAT0037S01

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(A) With CONSULT

- Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT.
- Start engine and maintain the following conditions for at least 10 consecutive seconds.

VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON)

@ With GST

- 1) Start engine.
- 2) Drive vehicle under the following conditions: Selector lever in D (O/D ON) position, vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/8 of the full throttle position and driving for more than 10 seconds.
- 3) Select "MODE 7" with GST.

No Tools

- Start engine.
- 2) Drive vehicle under the following conditions: Selector lever in D (O/D ON) position, vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/8 of the full throttle position and driving for more than 10 consecutive seconds.

Perform self-diagnosis for ECM.
Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

GI

MA

EM

LC

EC

FE

CL.

MT

١T

ſF

PD

FA

 $\mathbb{R}\mathbb{A}$

BR

ST

RS

BT

HA

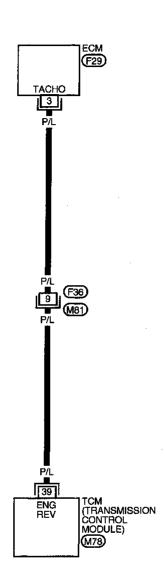
AT-103

Wiring Diagram — AT — ENGSS

NEAT0189

AT-ENGSS-01

: Detectable line for DTC
: Non-detectable line for DTC







	<u></u>	1
101 102 103 104 105 106 107 108 1 2 3 4 109 110 111 112 113 114 115 116 5 6 7 8 9 10 117 118 119 120 121 122 123 124 15 16 17 18 19	0	20 21 22 23 24 25 44 45 46 47 64 65 66 67



AAT299A

Diagnostic Procedure

1	CHECK DT	C WITH ECM			
	Perform diagnostic test mode II (self-diagnostic results) for engine control. Check ignition signal circuit condition.				
OK or NG					
ок	OK ▶ GO TO 2.				
NG	>	Check ignition signal circuit for engine control. Refer to EC section ("DTC P1320 IGNITION SIGNAL").			

2 CHECK INPUT SIGNAL				
(With CONSULT				
1. Start engine.				
Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT.				
3. Read out the value of "ENGINE SPEED".				
Check engine speed changes according to throttle position.				
☆MONITOR ☆NO FAIL				
VHCL/S SE•A/T 0km/h VHCL/S SE•MTR 5km/h				
THRTL POS SEN 0.4V				
FLUID TEMP SE 1.2V BATTERY VOLT 13.4V				
BATTERY VOLT 13.4V ENGINE SPEED 1024rpm				
OVERDRIVE SW O N				
P/N POSI SW O N R POSITION SW OFF				
RECORD				
SAT076H				
Without CONSULT				
Start engine. Check voltage between TCM terminal 39 and ground.				
2. Officer voltage between TOM terminal 35 and ground.				
TCM connector (M78)				
P/L (3)				
<u> </u>				
AAT488A				
Does battery voltage (idle speed) 0.5 - 2.5V?				
Yes GO TO 3.				
No Check the following items:				
 Harness for short or open between TCM and ECM 				
Resistor				
• Ignition coil				
Refer to EC section ("DTC P1320				
IGNITION SIGNAL").				

3	3 CHECK DTC				
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-102.					
	OK or NG				
OK INSPECTION END					
NG	>	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.			

LC

EM

G

MA

NEAT0038

EC

FE

CL

MT

ΑT

TF

PD

RA

88

ST

RS

BT

HA

EL

IDX

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into first gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NEAT0039502

Terminal No.	Wire color	ltem		Judgement standard	
		Shift solenoid		When shift solenoid valve A operates. (When driving in D ₁ or D ₄ .)	Battery voltage
11	L/W	valve A		When shift solenoid valve A does not operate. (When driving in D ₂ or D ₃ .)	1V or less
		Shift solenoid		When shift solenoid valve B operates. (When driving in D ₁ or D ₂ .)	Battery voltage
12 L/Y valve B		When shift solenoid valve B does not operate. (When driving in D ₃ or D ₄ .)	1V or less		

ON BOARD DIAGNOSIS LOGIC

NEAT003950.

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is higher than the position (1st) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when either shift solenoid valve A is stuck open or shift solenoid valve B is stuck open.

Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve A stuck open	2*	2	3	3
In case of gear position with shift solenoid valve B stuck open	4*	3	3	4

^{*:} P0731 is detected.

Description (Cont'd)

GI

MA

LC

EC

FE

CL

MT

AΤ

TF

PD

FA

RA

BR

ST

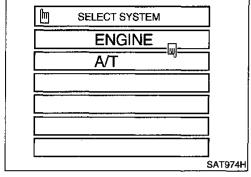
RS

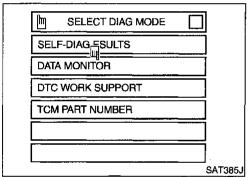
BT

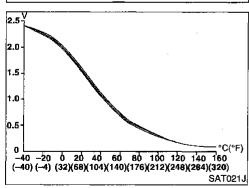
HA

凮

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(E): A/T 1ST GR FNCTN		Shift solenoid valve A	
	A/T cannot be shifted to the 1st gear position even if electrical circuit is good.	Shift solenoid valve B Each clutch	
📸 : MIL Code No. 1103		Hydraulic control circuit	







DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

NEAT0039S01

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

TESTING CONDITIONS:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT

- Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT.
- Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- Select "1ST GR FNCTN P0731" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT and touch "START".
- Accelerate vehicle to 17 to 23 km/h (11 to 14 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8 (at all times during step 4) Selector lever: D position (O/D ON)

- Check that "GEAR" shows 2 after releasing pedal.
- 5) Depress accelerator pedal to WOT (more than 7/8 of "THROTTLE POSI") quickly from a speed of 17 to 23 km/h (11 to 14 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT screen, go to "DIAGNOSTIC PROCEDURE", AT-110. If "STOP VEHICLE" appears on CONSULT screen, go to the following step.
- Check that "GEAR" shows 1 when depressing accelerator pedal to WOT.
- If "TESTING" does not appear on CONSULT for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case

IDX

AT-107

- a 1st trip DTC other than P0731 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- Stop vehicle.
- Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0731 exists.	$2 \rightarrow 2 \rightarrow 3 \rightarrow 3$
	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$

8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-110. Refer to shift schedule, AT-306.

With GST

- 1) Start engine and warm up ATF.
- Accelerate vehicle to 17 to 23 km/h (11 to 14 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8 Selector lever: D position (O/D ON)

Refer to shift schedule, AT-306.

- Depress accelerator pedal to WOT (more than 7/8 of "THROTTLE POSI") quickly from a speed of 17 to 23 km/h (11 to 14 MPH). (It will take approximately 3 seconds.)
- 4) Select "MODE 7" with GST.
- No Tools
- Start engine and warm up ATF.
- Accelerate vehicle to 17 to 23 km/h (12 to 14 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8
Selector lever: D position (O/D ON)

Refer to shift schedule, AT-306.

- Depress accelerator pedal to WOT (more than 7/8 of "THROTTLE POSI") quickly from a speed of 17 to 23 km/h (11 to 14 MPH). (It will take approximately 3 seconds.)
- Perform self-diagnosis for ECM.
 Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

Wiring Diagram — AT — 1ST

Wiring Diagram — AT — 1ST

NEAT0190

GI

MA

LC

EC

FE

CL

MT

TF

PD

FA

RA

BR

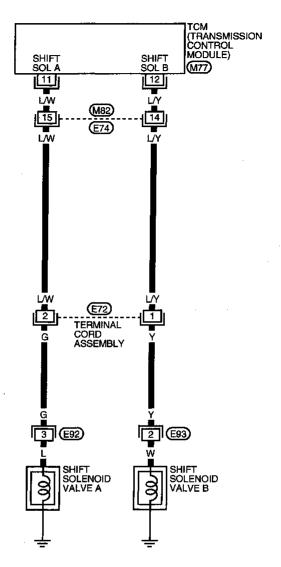
ST

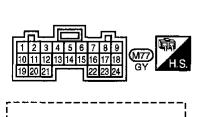
RS

AT-1STSIG-01

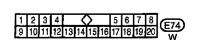
: Detectable line for DTC

: Non-detectable line for DTC









BT

KA

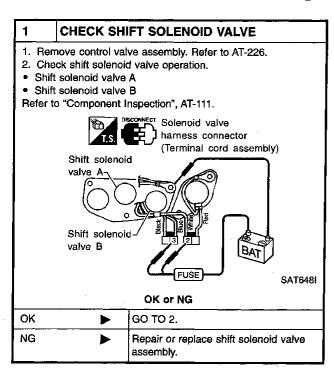
IDX

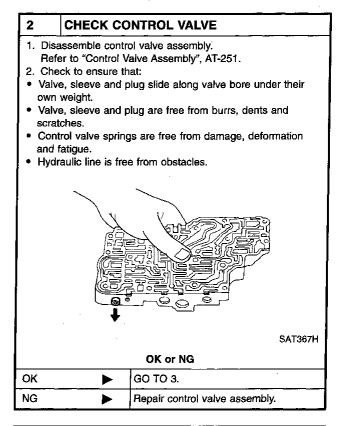
EL

AO06TAA

Diagnostic Procedure

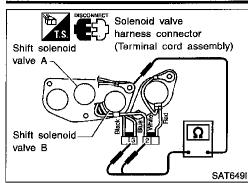
NEAT0040

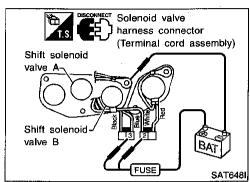




3	CHECK DTC				
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-107.					
	OK or NG				
ок	OK INSPECTION END				
NG	NG Check control valve again. Repair or replace control valve assembly.				

Component Inspection





Component Inspection SHIFT SOLENOID VALVE A AND B

=NEAT0041

NEAT0041S01

For removal, refer to AT-226.

Resistance Check

NEAT0041S0101

Check resistance between terminals (3 or 2) and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve A	3	Ground	20 - 40Ω
Shift solenoid valve B	2	Ground	20 - 4012

Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminals (3 or 2) and ground.

EC

GI

MA

EM

LC

翨

CL

MT

ΑT

FA

RA

BR

ST

RS

BT

MA

EL,

JDX

AT-111

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into second gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

NEAT0042S02

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
	10/	Shift solenoid		When shift solenoid valve B operates. (When driving in "D ₁ " or "D ₂ ".)	Battery voltage
12	L/Y	valve B		When shift solenoid valve B does not operate. (When driving in "D ₃ " or "D ₄ ".)	1V or less

ON BOARD DIAGNOSIS LOGIC

EAT0042S0

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is higher than the position (2nd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

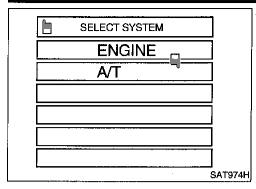
This malfunction will be caused when shift solenoid valve B is stuck open.

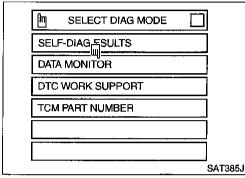
Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve B stuck open	4	3*	3	4

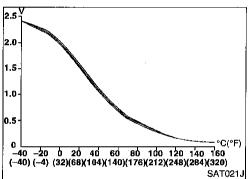
^{*:} P0732 is detected.

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(f): A/T 2ND SIGNAL	A/T cannot be shifted to the 2nd gear position even if electrical circuit is good.	Shift solenoid valve B	
		Each clutch	
: MIL Code No. 1104		Hydraulic control circuit	

Description (Cont'd)







DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

TESTING CONDITIONS:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

With CONSULT

- 1) Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT.
- 2) Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- Select "2ND GR FNCTN P0732" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT and touch "START".
- Accelerate vehicle to 50 to 55 km/h (31 to 34 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8 (at all times during step 4) Selector lever: D position (O/D ON)

- Check that "GEAR" shows 3 or 4 after releasing pedal.
- 5) Depress accelerator pedal to WOT (more than 7/8 of "THROTTLE POSI") quickly from a speed of 50 to 55 km/h (31 to 34 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT screen, go to "DIAGNOSTIC PROCEDURE", AT-116.

 If "STOP VEHICLE" appears on CONSULT screen, go to fol-

If "STOP VEHICLE" appears on CONSULT screen, go to following step.

- Check that "GEAR" shows 2 when depressing accelerator pedal to WOT.
- If "TESTING" does not appear on CONSULT for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0732 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- S) Stop vehicle.
- Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0732 exists.	4 o 3 o 3 o 4

B) Make sure that "OK" is displayed. (If "NG" is displayed, refer

AT-113

G1

MA

EM

LC

EC

FE

©L

MT

AT

PD

FA

RA

BR

ST

R\$

BT

HA

EL

IDX

to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-116. Refer to shift schedule, AT-306.

With GST

- 1) Start engine and warm up ATF.
- Accelerate vehicle to 50 to 55 km/h (31 to 34 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8 Selector lever: D position (O/D ON)

Refer to shift schedule, AT-306.

- 3) Depress accelerator pedal to WOT (more than 7/8 of "THROTTLE POSI") quickly from a speed of 50 to 55 km/h (31 to 34 MPH). (It will take approximately 3 seconds.)
- 4) Select "MODE 7" with GST.

R No Tools

- 1) Start engine and warm up ATF.
- Accelerate vehicle to 50 to 55 km/h (31 to 34 MPH) under the following condition and release the accelerator pedal completely.

THRÓTTLE POSI: Less than 1/8 Selector lever: D position (O/D ON) Refer to shift schedule, AT-306.

- 3) Depress accelerator pedal to WOT (more than 7/8 of "THROTTLE POSI") quickly from a speed of 50 to 55 km/h (31 to 34 MPH). (It will take approximately 3 seconds.)
- 4) Perform self-diagnosis for ECM.
 Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

Wiring Diagram - AT - 2ND

Wiring Diagram — AT — 2ND

NEAT0191

GI

L©

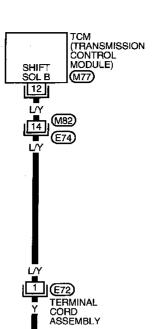
EC

AT-2NDSIG-01

MA

: Detectable line for DTC

: Non-detectable line for DTC



FE

CL

MT

TF PD

FA

RA

BR

ST

RS

BT

 $\mathbb{H}\mathbb{A}$

AAT301A

IDX

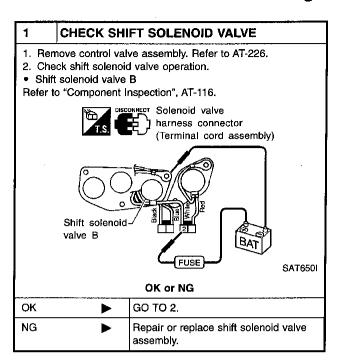


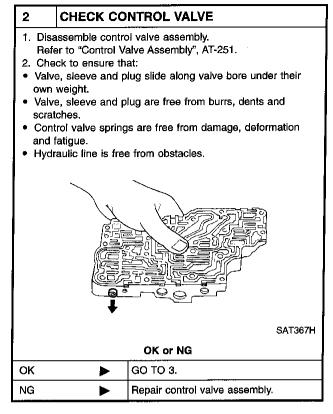
E93



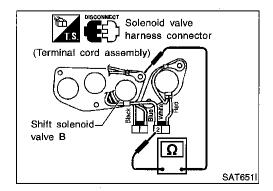
Diagnostic Procedure

NEAT0043





3	CHECK DTC				
	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-113.				
	OK or NG				
ОК	•	INSPECTION END			
NG	>	Check control valve again. Repair or replace control valve assembly.			



Component Inspection SHIFT SOLENOID VALVE B

NEAT0044

NEAT0044S01

NEAT0044S0101

• For removal, refer to AT-226.

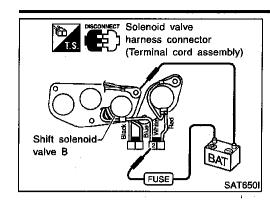
Resistance Check

• Check resistance between terminal 2 and ground.

 Solenoid valve
 Terminal No.
 Resistance (Approx.)

 Shift solenoid valve B
 2
 Ground
 20 - 40Ω

Component Inspection (Cont'd)



Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 2 and ground.

G[

MA

EM

LC

EC

FE

CL

MIT

TF

PD

FA

 $\mathbb{R}\mathbb{A}$

BR

ST

RS

BT

HA

IDX

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into third gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning servo piston or brake band, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

NEAT0045502

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
		Shift solenoid		When shift solenoid valve A operates. (When driving in D, or D ₄ .)	Battery voltage
11	LW I	valve A	E TO E	When shift solenoid valve A does not operate. (When driving in D ₂ or D ₃ .)	1V or less

ON BOARD DIAGNOSIS LOGIC

NEAT0045S03

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is higher than the position (3rd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

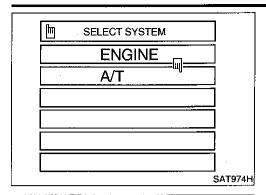
This malfunction will be caused when shift solenoid valve A is stuck closed.

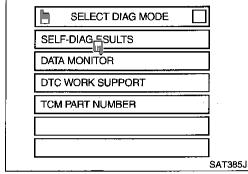
Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	. 3	4
In case of gear position with shift solenoid valve A stuck closed	1	1	4*	4

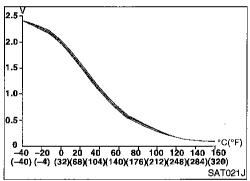
^{*:} P0733 is detected.

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(E): A/T 3RD GR FNCTN		Shift solenoid valve A	
	A/T cannot be shifted to the 3rd gear position even if electrical circuit is good.	Each clutch	
: MIL Code No. 1105		Hydraulic control circuit	

Description (Cont'd)







DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION **PROCEDURE** NEAT0045S01

CAUTION:

Always drive vehicle at a safe speed.

Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

TESTING CONDITIONS:

Always drive vehicle on a level road to improve the accuracy

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(A) With CONSULT

Start engine and select "DATA MONITOR" mode for "A/T" with 1) CONSULT.

Make sure that output voltage of A/T fluid temperature sensor is within the range below. FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down

the fluid).

Select "3RD GR FNCTN P0733" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT and touch "START".

Accelerate vehicle to 70 to 85 km/h (43 to 53 MPH) under the following condition and release the accelerator pedal com-

THROTTLE POSI: Less than 1/8 (at all times during step 4) Selector lever: D position (O/D ON)

Check that "GEAR" shows 4 after releasing pedal.

Depress accelerator pedal steadily with 3.5/8 - 4.5/8 of "THROTTLE POSI" from a speed of 70 to 85 km/h (43 to 53 MPH) until "TESTING" changes to "STOP VEHICLE" or "COM-PLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT screen, go to "DIAGNOSTIC PROCEDURE", AT-122. If "STOP VEHICLE" appears on CONSULT screen, go to fol-

lowing step.

Check that "GEAR" shows 3 when depressing accelerator pedal with 3.5/8 - 4.5/8 of "THROTTLE POSI".

If "TESTING" does not appear on CONSULT for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0733 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".

6) Stop vehicle.

Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 $ ightarrow$ 2 $ ightarrow$ 3 $ ightarrow$ 4
No malfunction exists.	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0733 exists.	$1 \to 1 \to 4 \to 4$

Make sure that "OK" is displayed. (If "NG" is displayed, refer

AT-119

GI

MA

ΕM

LC

EC

FE

CL.

MT

ΑT

TF

PD

FA

RA

BR

ST

RS

BT

HA

EL

1DX

to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-122.
Refer to shift schedule, AT-306.

With GST

- Start engine and warm up ATF.
- Accelerate vehicle to 70 to 85 km/h (43 to 53 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8 Selector lever: D position (O/D ON) Refer to shift schedule, AT-306.

- 3) Depress accelerator pedal with 3.5/8 4.5/8 of "THROTTLE POSI" from a speed of 70 to 85 km/h (43 to 53 MPH). (It will take approximately 3 seconds.)
- 4) Select "MODE 7" with GST.

® No Tools

- 1) Start engine and warm up ATF.
- Accelerate vehicle to 70 to 85 km/h (43 to 53 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8 Selector lever: D position (O/D ON) Refer to shift schedule, AT-306.

- 3) Depress accelerator pedal with 3.5/8 4.5/8 of "THROTTLE POSI" from a speed of 70 to 85 km/h (43 to 53 MPH). (It will take approximately 3 seconds.)
- Perform self-diagnosis for ECM.
 Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

Wiring Diagram — AT — 3RD

Wiring Diagram — AT — 3RD

NEAT0192

G

MA

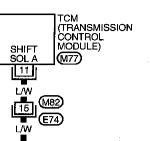
LC

EC

AT-3RDSIG-01

: Detectable line for DTC

: Non-detectable line for DTC



L/W

2 E72

TERMINAL CORD ASSEMBLY

SHIFT SOLENOID VALVE A

FE

CL

MT

AT

TF

PD

FA

 $\mathbb{R}\mathbb{A}$

BR

ST

RS

BT

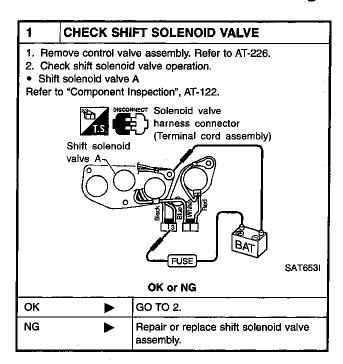
HA

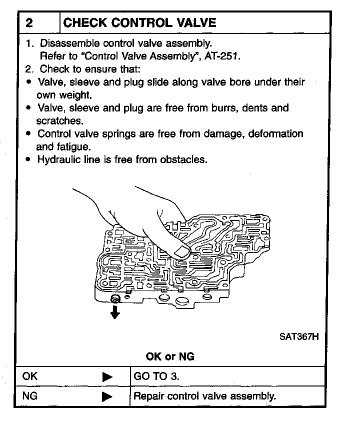
AAT302A

AT-121

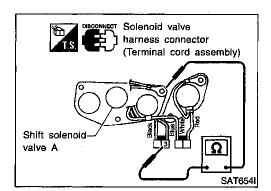
Diagnostic Procedure

NEAT0046





3	CHECK DTC		
	rm Diagnostic T dure, AT-119.	rouble Code (DTC) confirmation	
OK or NG			
ОК	•	INSPECTION END	
NG		Check control valve again. Repair or replace control valve assembly.	



Component Inspection SHIFT SOLENOID VALVE A

NEAT0047

• For removal, refer to AT-226.

NEAT0047S01

NEAT0047S0101

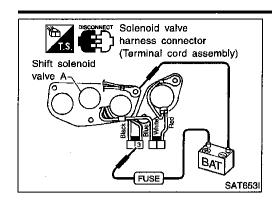
Resistance Check

• Check resistance between terminal 3 and ground.

 Solenoid valve
 Terminal No.
 Resistance (Approx.)

 Shift solenoid valve A
 3
 Ground
 20 - 40Ω

Component Inspection (Cont'd)



Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 3 and ground.

G

MA

EM

LC

EC

FE

CL

MT

ΑI

TF

PD FA

RA

BR

ST

RS

BT

HA

EL

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

CONSULT REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NEAT0048\$04

Monitor item		Condition	Spe	cification	
Torque converter clutch solo noid valve duty	9-	Lock-up OFF ↓ Lock-up ON		cimately 4% ↓ imately 94%	
Line pressure solenoid valv duty	e (Lov	I throttle opening v line pressure) throttle opening h line pressure)		Approximately 24% ↓ Approximately 95%	
Gear position	1	2	3	4	
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Onen)	OFF (Open)	

TCM TERMINALS AND REFERENCE VALUE

NEAT0048502

Terminal No.	Wire color	ltem	Condition		Judgement standard
	0.7.0	Line pressure		When releasing accelerator pedal after warming up engine.	1.5 - 2.5V
7	1 GY/R solenoid valve	(Con) .	When depressing accelerator pedal fully after warming up engine.	0.5V or less	
	PD4/	Line pressure solenoid valve		When releasing accelerator pedal after warming up engine.	5 - 14V
2 BR/Y (with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	0.5V or less		

Description (Cont'd)

Terminal No.	Wire color	Item	Condition		Judgement standard
		Torque converter		When A/T performs lock-up.	8 - 15V
3	G/OR	clutch solenoid valve		When A/T does not perform lock- up.	1V or less
11	L/W	Shift solenoid		When shift solenoid valve A operates. (When driving in D ₁ or D ₄ .)	Battery voltage
11	L/W valve A	not operate.	When shift solenoid valve A does not operate. (When driving in D_2 or D_3 .)	1V or less	
12	Shift solen	Shift solenoid valve B		When shift solenoid valve B operates. (When driving in D ₁ or D ₂ .)	Battery voltage
12	LY		r	When shift solenoid valve B does not operate. (When driving in D ₃ or D ₄ .)	1V or less
20 L/B Overrun clutch solenoid valve	Overrup clutch valve operates.	When overrun clutch solenoid valve operates.	Battery voltage		
	solenoid valve	· ·	When overrun clutch solenoid valve does not operate.	1V or less	

ON BOARD DIAGNOSIS LOGIC

NEAT0048503

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve B is stuck closed.

Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve B stuck closed	1	2	2	1*

*: P0734 is detected.

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(E): A/T 4TH GR FNCTN		Shift solenoid valve A Shift solenoid valve B	
(a) : P0734	A/T cannot be shifted to the 4th gear position even if electrical circuit is good.	Overrun clutch solenoid valve Line pressure solenoid valve Each clutch	
€ : MIL Code No. 1106		Hydraulic control circuit Torque converter clutch solenoid valve	

G

MA

LC

EC

FE

GL

MT

ΑT

TF

PD

FA

RA

BR

ST

RS

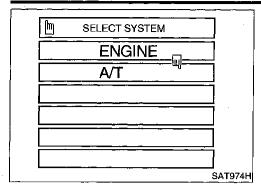
BT

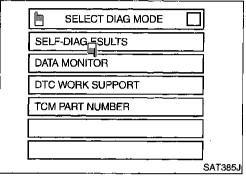
- "

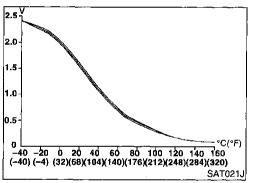
HA

EL

IDX







DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

NEAT0048\$01

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

TESTING CONDITIONS:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT

- Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT.
- 2) Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- Select "4TH GR FNCTN P0734" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT and touch "START".
- Accelerate vehicle to 50 to 60 km/h (31 to 37 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 5.5/8 (at all times during step 4)

Selector lever: D position (O/D ON)

- Check that "GEAR" shows 3 after releasing pedal.
- 5) Depress accelerator pedal steadily with 1/8 2/8 of "THROTTLE POSI" from a speed of 50 to 60 km/h (31 to 37 MPH) until "TESTING" has turned to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT screen, go to "DIAGNOSTIC PROCEDURE", AT-129. If "STOP VEHICLE" appears on CONSULT screen, go to following step.
- Check that "GEAR" shows 4 when depressing accelerator pedal with 1/8 - 2/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0734 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 6) Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 $ ightarrow$ 2 $ ightarrow$ 3 $ ightarrow$ 4
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0734 exists.	$1 \to 2 \to 2 \to 1$

Description (Cont'd)

G[

MA

EM

LC

EC

FE

CL

MT

AΤ

TF

PD

FA

HA

IID)X(

Make sure that "OK" is displayed, (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-129. Refer to shift schedule, AT-306. **With GST** Start engine and warm up ATF. 1) Accelerate vehicle to 50 to 60 km/h (31 to 37 MPH) under the following condition and release the accelerator pedal com-THROTTLE POSI: Less than 5.5/8 Selector lever: D position (O/D ON) Refer to shift schedule, AT-306. Depress accelerator pedal with 1/8 - 2/8 of "THROTTLE POSI" from a speed of 50 to 60 km/h (31 to 37 MPH). (It will take approximately 3 seconds.) Select "MODE 7" with GST. No Tools Start engine and warm up ATF. 2) Accelerate vehicle to 50 to 60 km/h (31 to 37 MPH) under the following condition and release the accelerator pedal com-THROTTLE POSI: Less than 5.5/8 Selector lever: D position (O/D ON) Refer to shift schedule, AT-306. Depress accelerator pedal with 1/8 - 2/8 of "THROTTLE POSI" from a speed of 50 to 60 km/h (31 to 37 MPH). (It will take approximately 3 seconds.) Perform self-diagnosis for ECM. Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"]. RA BR RS BT

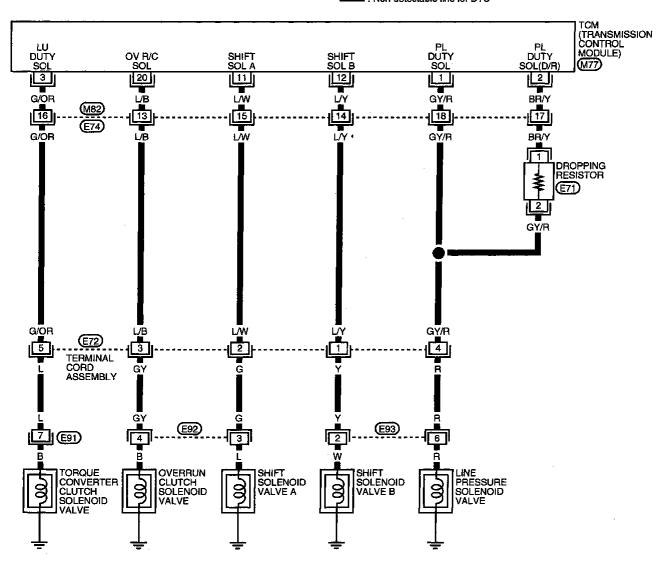
AT-127

Wiring Diagram — AT — 4TH

VEATO193

AT-4THSIG-01

: Detectable line for DTC
: Non-detectable line for DTC

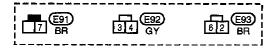












AAT303A

Diagnostic Procedure



G

MA

EM

LC

EC

MT

ΑT

TF

FA

RA

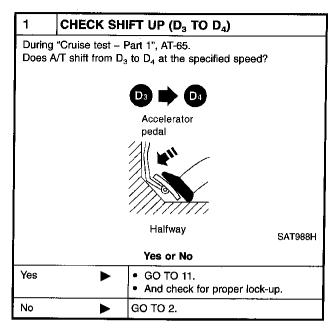
BR

RS

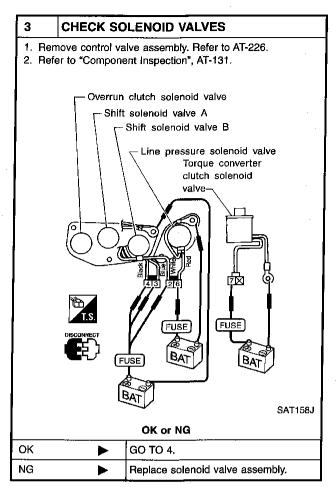
BT

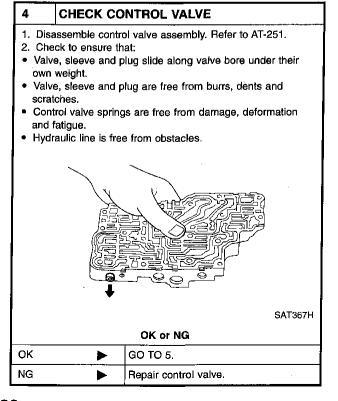
HA

IDX



2	CHECK LINE PRESSURE		
Perfo	orm line pressure	test. Refer to AT-58.	
		OK or NG	
ок		GO ТО 3.	
NG GO TO 7.			

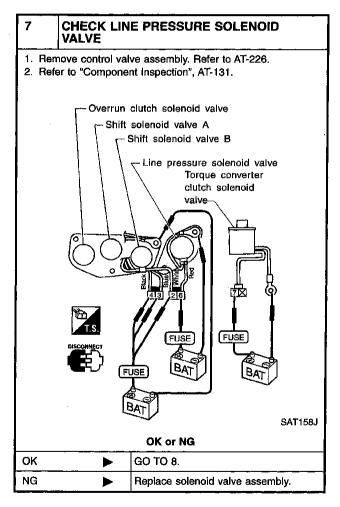


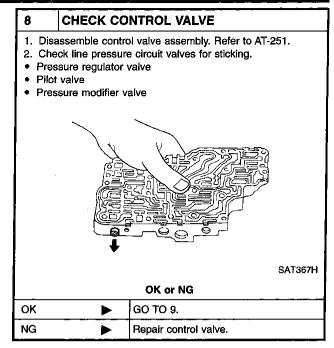


Diagnostic Procedure (Cont'd)

5	CHECK SHIFT UP (D ₃ TO D ₄)		
Does A/T shift from D ₃ to D ₄ at the specified speed?			
Yes or No			
Yes	Yes ▶ GO TO 6.		
No Check control valve again. Repair or replace control valve assembly.			

6	CHECK DTC			
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-126.				
OK or NG				
ок		INSPECTION END AND GO TO 7.		
NG • GO TO 11. • And check for proper lock-up.				





9	CHECK SH	CHECK SHIFT UP (D3 TO D4)			
Does A/T shift from D ₃ to D ₄ at the specified speed?					
OK or NG					
ОК	OK ▶ GO TO 10.				
NG Check control valve again. Repair or replace control valve assembly.					

10	CHECK DTC				
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-126.					
OK or NG					
ок	OK INSPECTION END AND GO TO 11.				
NG	•	GO TO 11. And check for proper lock-up.			

11	CHECK LOCK-UP			
During "Cruise test – Part 1", AT-65, Does A/T perform lock-up at the specified speed?				
	Yes or No			
Yes Perform "Cruise test – Part 1" again and return to the start point of this flow chart.				
No	>	GO TO 12.		

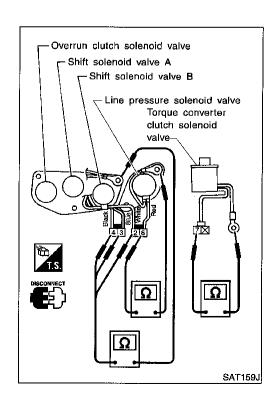
Diagnostic Procedure (Cont'd)

12	CHECK TORQUE CONVERTER CLUTCH SOLENOID VALVE			
Remove control valve assembly. Refer to AT-226. Refer to "Component Inspection", AT-131. OK or NG				
OK ▶ GO TO 13.				
NG Replace solenoid valve assembly.				

13	CHECK CC	ONTROL VALVE
2. Che	eck control valv que converter c	ol valve assembly. Refer to AT-251. es for sticking. lutch control valve lutch relief valve
		SAT367H
		OK or NG
ок		GO TO 14.
NG	<u> </u>	Repair control valve

14	CHECK LOCK-UP			
Does A/T perform lock-up at the specified speed?				
Yes or No				
Yes	es S GO TO 15.			
No Check control valve again. Repair or replace control valve assembly.				

15	CHECK DTC			
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-126.				
OK or NG				
ОК	>	INSPECTION END		
NG Perform "Cruise test — Part 1" again and return to the start point of this flow chart.				



Component Inspection SOLENOID VALVES

For removal, refer to AT-226.

Resistance Check

Check resistance between terminals (3, 2, 4, 6 or 7) and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)	
Shift solenoid valve A	3			
Shift solenoid valve B	2		20 - 40 Ω	
Overrun clutch solenoid valve	4	Ground		
Line pressure solenoid valve	6	,	2.5 - 5Ω	
Torque converter clutch sole- noid valve	7		10 - 20Ω	

GI.

MA

EM

LC

EC

FE

CL

MT

ΑT

TF

PD

FA

RA

NEAT0050

NEAT0050**\$**01

BR

ST

RS

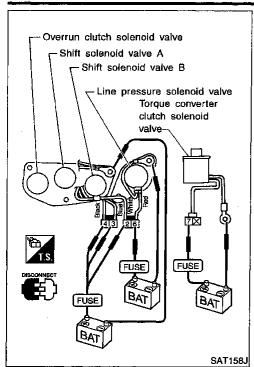
BT

HA

臫

AT-131

Component Inspection (Cont'd)



Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminals (3, 2, 4, 6 or 7) and ground.

Description

(GI

MA

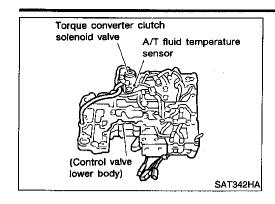
EM

LC

EC

FE

CL.



Description

The torque converter clutch solenoid valve is activated, with the gear in "D₄", by the TCM in response to signals sent from the vehicle speed and throttle position sensors. Lock-up piston operation will then be controlled.

Lock-up operation, however, is prohibited when A/T fluid temperature is too low.

When the accelerator pedal is depressed (less than 2/8) in lock-up condition, the engine speed should not change abruptly. If there is a big jump in engine speed, there is no lock-up.

CONSULT REFERENCE VALUE IN DATA MONITOR MODE

NEAT0051302

Remarks: Specification data are reference values.

Monitor item	Condition	Specification
Torque converter clutch sole- noid valve duty	Lock-up "OFF" ↓ Lock-up "ON"	Approximately 4% Approximately 94%

TCM TERMINALS AND REFERENCE VALUE

NEAT0051S03

Remarks: Specification data are reference values.

Terminal No.	Wire color	ltem	Condition		Judgement standard
		Torque converter	7-2N-	When A/T performs lock-up.	8 - 15V
3			When A/T does not perform lock- up.	1V or less	

ON BOARD DIAGNOSIS LOGIC

NEAT0051S04

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
: TCC SOLENOID/CIRC	TCM detects an improper voltage drop	Harness or connectors	
(a) : P0740	when it tires to operate the solenoid	(The solenoid circuit is open or shorted.)	
🙈 : MIL Code No. 1204	valve.	T/C clutch solenoid valve	

MT

AΤ

TF

FA

RA

 $\mathbb{B}\mathbb{R}$

ST

R\$

BT

HA

Description (Cont'd)

	SELECT SYSTEM]
	ENGINE]
[]
[
<u> </u>		<u> </u>
L		
		F895K

SELECT DIAG MODE	▼
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
ACTIVE TEST	
DTC CONFIRMATION	-
ECM PART NUMBER	

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

- (F) With CONSULT
- 1) Turn ignition switch ON.
- Select "DATA MONITOR" mode for "ENGINE" with CONSULT and wait at least 1 second.
- @ With GST
- 1) Turn ignition switch ON.
- 2) Select "MODE 7" with GST.
- No Tools
- 1) Turn ignition switch ON.
- Perform self-diagnosis for ECM.
 Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

Wiring Diagram - AT - TCV

Wiring Diagram — AT — TCV

NEAT0194

AT-TCV-01

MA

: Detectable line for DTC

: Non-detectable line for DTC

LC

EM

G

EC

FE

C[

MT

AT

TF

PD

FA

 $\mathbb{R}\mathbb{A}$

BR

ST

RS

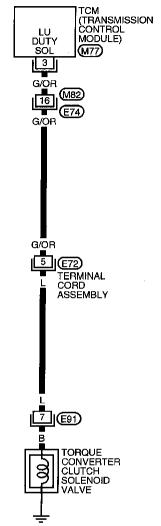
BT

 $\mathbb{H}\mathbb{A}$

EL

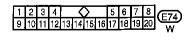
AAT304A

11D)X(





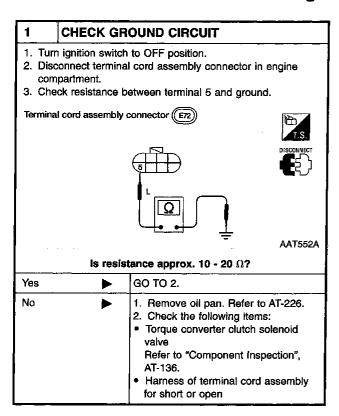


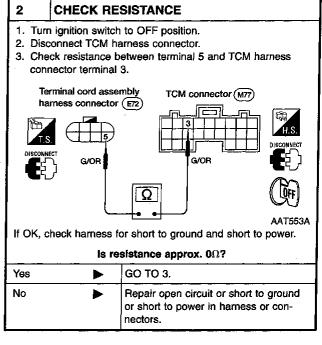




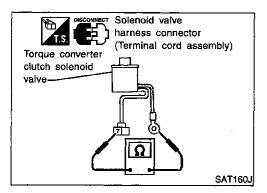
Diagnostic Procedure

NEAT0052





3	CHECK DTC			
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-134.				
	OK or NG			
OK INSPECTION END		INSPECTION END		
NG	>	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.		



Component Inspection TORQUE CONVERTER CLUTCH SOLENOID VALVE

For removal, refer to AT-226.

Resistance Check

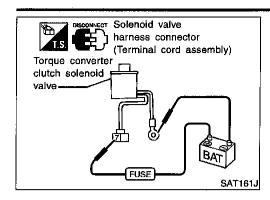
Check resistance between terminal 7 and ground.

Solenoid valve Terminal No. Resistance (Approx.)

Torque converter clutch solenoid valve 7 Ground 10 - 20Ω

NEAT0053S0101

Component Inspection (Cont'd)



Operation Check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 7 and ground. G

MA

EM

LC

EC

FE

CL

MT

ΑT

TF

PD

FA

RA

BR

ST

RS

BT

HA

IDX

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

CONSULT REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Remarks: Specification data are reference values.

NEAT0054S02

Monitor item	Condition	Specification
Torque converter clutch sole- noid valve duty	Lock-up OFF ↓ Lock-up ON	Approximately 4% ↓ Approximately 94%

TCM TERMINALS AND REFERENCE VALUE

NEAT0054S03

		· · · · · · · · · · · · · · · · · · ·	,
Termina No.	Wire color	ltem	

Terminal No.	Wire color	Item	Condition		Judgement standard
1	GY/R	Line pressure		When releasing accelerator pedal after warming up engine.	1.5 - 2.5V
'	ui/h	solenoid valve	(Ca)	When depressing accelerator pedal fully after warming up engine.	0.5V or less
2	BR/Y	Line pressure solenoid valve	X	When releasing accelerator pedal after warming up engine.	5 - 14V
2	DH/T	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	0.5V or less
		Torque converter		When A/T performs lock-up.	8 - 15V
3	G/OR	clutch solenoid valve		When A/T does not perform lock- up.	1V or less
	11 L/W	Shift solenoid valve A		When shift solenoid valve A operates. (When driving in D ₁ or D ₄ .)	Battery voltage
11				When shift solenoid valve A does not operate. (When driving in D ₂ or D ₃ .)	1V or less
12	1 1/V 1	Shift solenoid		When shift solenoid valve B operates. (When driving in D ₁ or D ₂ .)	Battery voltage
12		valve B		When shift solenoid valve B does not operate. (When driving in D ₃ or D ₄ .)	1V or less
20 L/B	Overrun clutch		When overrun clutch solenoid valve operates.	Battery voltage	
	solenoid valve		When overrun clutch solenoid valve does not operate.	1V or less	

ON BOARD DIAGNOSIS LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

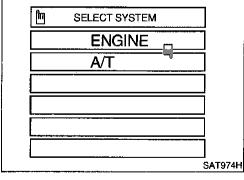
C: Gear ratio determined as gear position which TCM supposes If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve B is stuck closed.

Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve B stuck closed	1	2	2	1*

^{*:} P0744 is detected.

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
(E): A/T TCC S/V FNCTN		Torque converter clutch solenoid valve
⊕ : P0744	A/T cannot perform lock-up even if electrical circuit is good.	Each clutch
: MIL Code No. 1107	3	Hydraulic control circuit



SELECT DIAG MODE	
SELF-DIAG SULTS	
DATA MONITOR	
DTC WORK SUPPORT	
TCM PART NUMBER	
	SAT385J

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION **PROCEDURE**

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT

- Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT.
- Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

Select "TCC S/V FNCTN P0744" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT and touch "START".

AT-139

MA

EM

LC

EG

FE

CL

MT

AΤ

TF

PD

FA

RA

BR

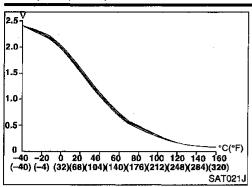
ST

RS

BT

HA

EL,



- Accelerate vehicle to more than 70 km/h (43 MPH) and maintain the following condition continuously until "TESTING" has turned to "COMPLETED". (It will take approximately 30 seconds after "TESTING" shows.)
 - THROTTLE POSI: 1/8 2/8 (at all times during step 4)
 - Selector lever: D position (O/D ON) TCC S/V DUTY: More than 94%
 - VHCL/S SE-A/T: Constant speed of more than 70 km/h (43
- Check that "GEAR" shows 4.
- For shift schedule, refer to SDS, AT-306.
- If "TESTING" does not appear on CONSULT for a long time, select "SELF-DIAG RESULTS". In case a 1st trip DTC other than P0744 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 5) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-142. Refer to shift schedule, AT-306.

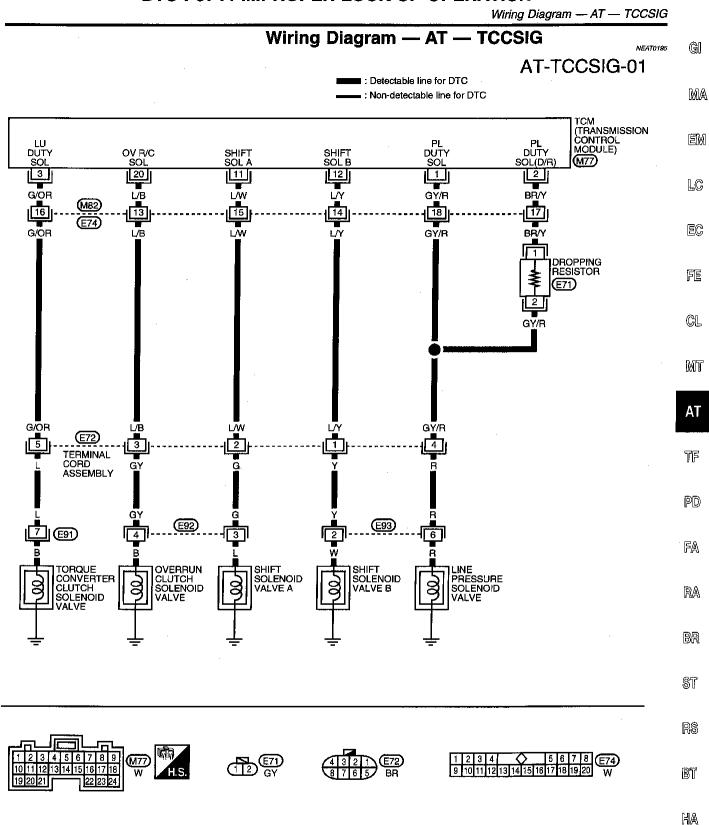
With GST

- 1) Start engine and warm up ATF.
- 2) Start vehicle with selector lever in D (O/D ON) position and throttle opening 1/8 2/8. Check that vehicle runs through gear shift of $D_1 \rightarrow D_2 \rightarrow D_3 \rightarrow D_4 \rightarrow D_4$ lock-up, in accordance with shift schedule. Refer to shift schedule, AT-306.
- 3) Select "MODE 7" with GST.

R No Tools

- Start engine and warm up ATF.
- 2) Start vehicle with selector lever in D (O/D ON) position and throttle opening 1/8 2/8. Check that vehicle runs through gear shift of $D_1 \rightarrow D_2 \rightarrow D_3 \rightarrow D_4 \rightarrow D_4$ lock-up, in accordance with shift schedule. Refer to shift schedule, AT-306.
- Perform self-diagnosis for ECM.
 Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

DTC P0744 IMPROPER LOCK-UP OPERATION



ESP GY

(E93)

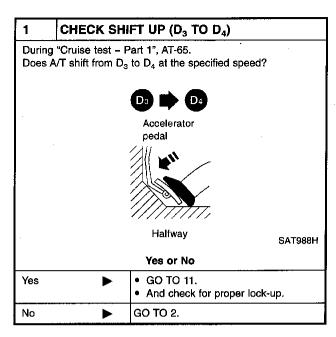
E91

AAT305A

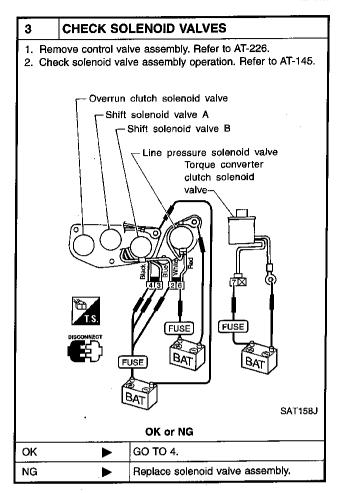
IDX

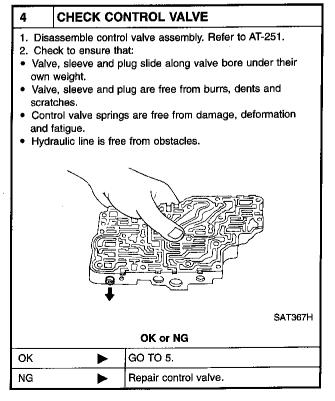
Diagnostic Procedure

=NEAT0055



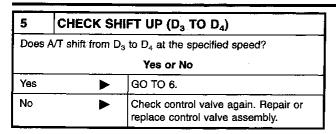
2	CHECK LINE PRESSURE		
Perform line pressure test. Refer to AT-58.			
OK or NG			
ок ▶ Go то з.			
NG	>	GO TO 7.	

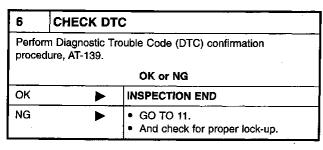


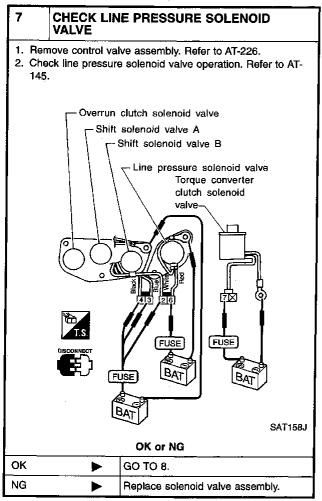


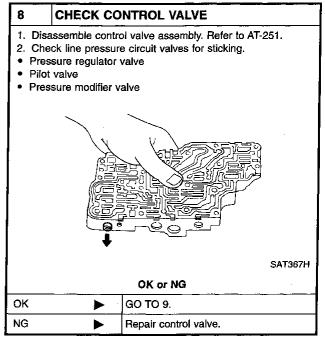
DTC P0744 IMPROPER LOCK-UP OPERATION

Diagnostic Procedure (Cont'd)









9	CHECK SI	CHECK SHIFT UP (D ₃ TO D ₄)		
Does A/T shift from D ₃ to D ₄ at the specified speed?				
Yes or No				
Yes	•	GO TO 10.		
No Check control valve again. Repair or replace control valve assembly.				

10	CHECK DI	rc .		
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-139.				
OK or NG				
ОК	•	INSPECTION END		
NG • GO TO 11. • And check for proper lock-up.				

11	CHECK LOCK-UP CONDITION			
During "Cruise test - Part 1", AT-65, Does A/T perform lock-up at the specified speed?				
		Yes or No		
Yes	•	Perform "Cruise test - Part 1" again and return to the start point of this flow chart.		
No ▶ GO TO 12.				

MA

G]

EM

L¢ E¢

FE

CL.

MT

AT

TF PD

FA

RA

BR

ST

RS

BT

HA

GEPT 1

DTC P0744 IMPROPER LOCK-UP OPERATION

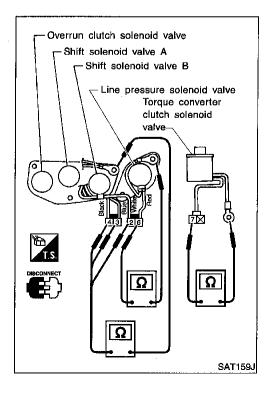
Diagnostic Procedure (Cont'd)

12	CHECK TORQUE CONVERTER CLUTCH SOLENOID VALVE			
2. Che	Remove control valve assembly. Refer to AT-226. Check torque converter clutch solenoid valve operation. Refer to AT-145.			
		OK or NG		
ок		GO TO 13.		
NG	Replace solenoid valve assembly.			

13	CHECK CO	NTROL VALVE			
2. Che • Torq					
SAT367H					
OK or NG					
ок	>	GO TO 14.			
NG	•	Repair control valve			

14	CHECK LOCK-UP CONDITION			
Does A/T perform lock-up at the specified speed?				
Yes or No				
Yes GO TO 15.				
No	>	Check control valve again. Repair or replace control valve assembly.		

15	CHECK DTC				
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-139.					
	OK or NG				
ок	•	INSPECTION END			
NG		Perform "Cruise test — Part 1" again and return to the start point of this flow chart.			



Component Inspection SOLENOID VALVES

NEAT0056 NEAT0056\$01

For removal, refer to AT-226.

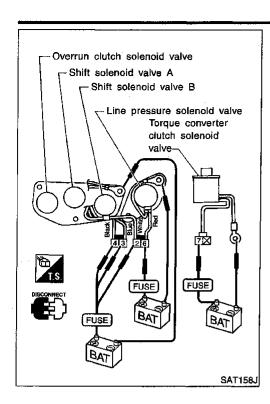
Resistance Check

• Check resistance between terminals (3, 2, 4, 6 or 7) and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)	
Shift solenoid valve A	3			
Shift solenoid valve B	2		20 - 40Ω	
Overrun clutch solenoid valve	4	Ground		
Line pressure solenoid valve	6		2.5 - 5Ω	
Torque converter clutch sole- noid valve	7		10 - 20Ω	

DTC P0744 IMPROPER LOCK-UP OPERATION

Component Inspection (Cont'd)



Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminals (3, 2, 4, 6 or 7) and ground.

G

MA

EM

LC

EC

FE

CL

MT

PD

TF

FA

 $\mathbb{R}\mathbb{A}$

BR

ST

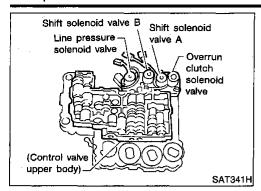
RS

BT

 $\mathbb{H}\mathbb{A}$

DTC P0745 LINE PRESSURE SOLENOID VALVE

Description



Description

The line pressure solenoid valve regulates the oil pump discharge pressure to suit the driving condition in response to a signal sent from the TCM.

The line pressure duty cycle value is not consistent when the closed throttle position switch is "ON". To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is "OFF".

CONSULT REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NEAT0057S02

Monitor item	Condition	Specification
Line pressure solenoid valve duty	Small throttle opening (Low line pressure) Large throttle opening (High line pressure)	Approximately 24% ↓ Approximately 95%

NOTE:

The line pressure duty cycle value is not consistent when the closed throttle position switch is "ON". To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is "OFF".

TCM TERMINALS AND REFERENCE VALUE

NEAT0057S03

Remarks: Specification	data	are ret	ference	values.
------------------------	------	---------	---------	---------

Terminal No.	Wire color	Item	Condition		Judgement standard
	0)//D	Line pressure		When releasing accelerator pedal after warming up engine.	1.5 - 2.5V
1	GY/R	solenoid valve		When depressing accelerator pedal fully after warming up engine.	0.5V or less
2	BR/Y	BR/Y Line pressure solenoid valve (with dropping resistor)		When releasing accelerator pedal after warming up engine.	5 - 14V
				When depressing accelerator pedal fully after warming up engine.	0.5V or less

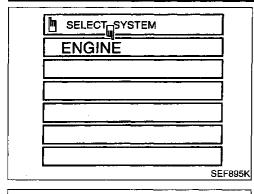
ON BOARD DIAGNOSIS LOGIC

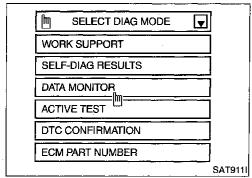
NEAT0057S04

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(F): L/PRESS SOL/CIRC	TCM detects an impreper veltage drop	Harness or connectors	
	TCM detects an improper voltage drop when it tries to operate the solenoid	(The solenoid circuit is open or shorted.)	
: MIL Code No. 1205	valve.	Line pressure solenoid valve	

DTC P0745 LINE PRESSURE SOLENOID VALVE

Description (Cont'd)





DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(I) With CONSULT

- Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT.
- Depress accelerator pedal completely and wait at least 1 second.

With GST

- 1) Turn ignition switch ON.
- Depress accelerator pedal completely and wait at least 1 second.
- Select "MODE 7" with GST.

No Tools

- 1) Turn ignition switch ON.
- Depress accelerator pedal completely and wait at least 1 second.
- Perform self-diagnosis for ECM.
 Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

G

MA

EM

LC

EC

FE

GL

MT

AT

TF

PD

FA

RA

BR

ST

RS

87

HA

EL

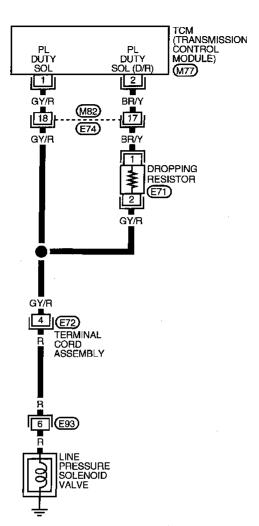
nr=xxv

Wiring Diagram — AT — LPSV

NEAT0196

AT-LPSV-01

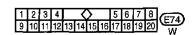
: Detectable line for DTC
: Non-detectable line for DTC







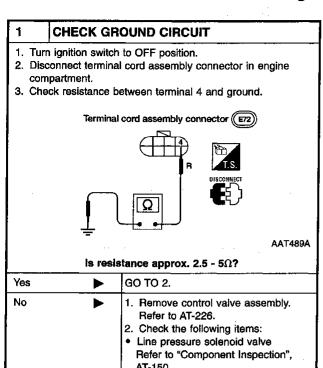




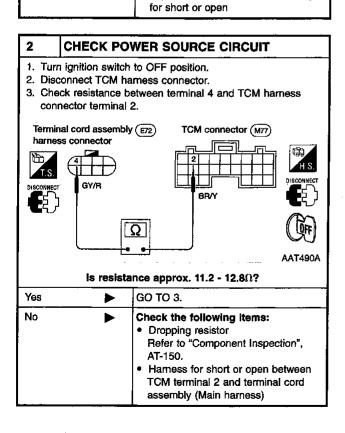


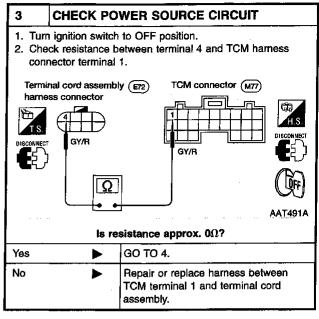
AAT306A

Diagnostic Procedure



Harness of terminal cord assembly





4	CHECK DTC				
	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-147.				
	OK or NG				
ОК	OK INSPECTION END				
NG	>	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.			

EM

MA

GI.

NEAT0058

LC

EC

FE

CL

MT

ΑT

TF

PD

FA

RA

BR

ST

RS

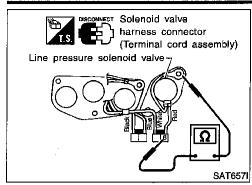
BT

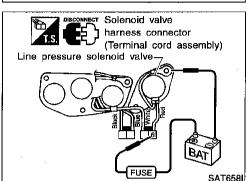
HA

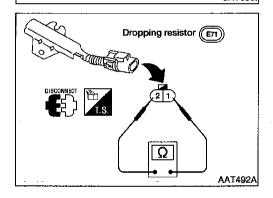
EL,

DTC P0745 LINE PRESSURE SOLENOID VALVE

Component Inspection







Component Inspection LINE PRESSURE SOLENOID VALVE

For removal, refer to AT-226.

NEAT0059

NEATOOS9S01

NEAT0059S0101

Resistance Check

Check resistance between terminal 6 and ground.

Solenoid valve	Terr	ninal No.	Resistance (Approx.)	
Line pressure solenoid valve	6	Ground	2.5 - 5Ω	

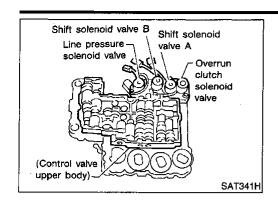
Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 6 and ground.

DROPPING RESISTOR

Check resistance between terminals 1 and 2.

Resistance: 11.2 - 12.8 Ω



Description

Shift solenoid valves A and B are turned "ON" or "OFF" by the TCM in response to signals sent from the park/neutral position (PNP) switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.

3

OFF (Open)

OFF (Open)

G[

MA

EM

LC

	EC
_	

FE

MT

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

ON (Closed)

ON (Closed)

Gear position

Shift solenoid valve A

Shift solenoid valve B

NEAT0060S02

ON (Closed)

OFF (Open)

Terminal No.	Wire color	Item	Condition		Judgement standard
44		Shift solenoid		When shift solenoid valve A operates. (When driving in D ₁ or D ₄ .)	Battery voltage
11	LW	valve A		When shift solenoid valve A does not operate. (When driving in D ₂ or D ₃ .)	1V or less

2

OFF (Open)

ON (Closed)

ON BOARD DIAGNOSIS LOGIC

NEAT0060S03

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(: SFT SOL A/CIRC	TCM detects an improper voltage drop	Harness or connectors	
	when it tires to operate the solenoid	(The solenoid circuit is open or shorted.)	
: MIL Code No. 1108	valve.	Shift solenoid valve A	

RA

FA

PD

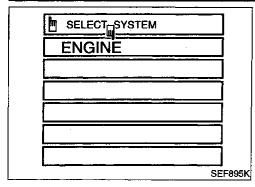
BR

ST

RS

BT

HA



SELECT DIAG MODE	V
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
ACTIVE TEST	
DTC CONFIRMATION	
ECM PART NUMBER	
	SAT911I

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

NEAT0060S01

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(A) With CONSULT

- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT.
- 2) Start engine.
- 3) Drive vehicle in D position and allow the transmission to shift $1 \rightarrow 2$ ("GEAR").

With GST

- 1) Start engine.
- Drive vehicle in D₁→D₂ position.
- 3) Select "MODE 7" with GST.

No Tools

- 1) Start engine.
- 2) Drive vehicle in $D_1 \rightarrow D_2$ position.
- Perform self-diagnosis for ECM.
 Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

DTC P0750 SHIFT SOLENOID VALVE A

Wiring Diagram — AT — SSV/A

Wiring Diagram — AT — SSV/A

NEAT0197

G[

MA

EM

LC

EC

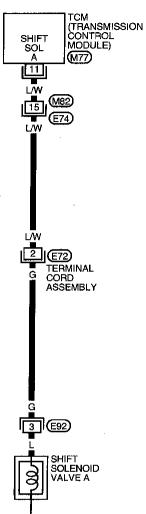
FE

CL

MT

AT-SSV/A-01

: Detectable line for DTC : Non-detectable line for DTC



PD

TF

FA

RA

BR

ST

RS

BT

 $\mathbb{H}\mathbb{A}$

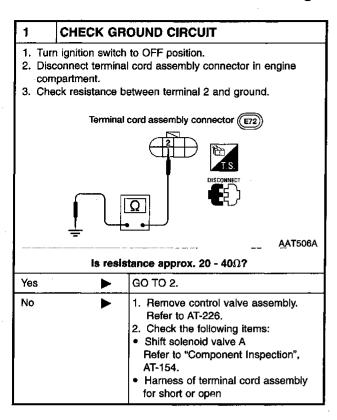
EL

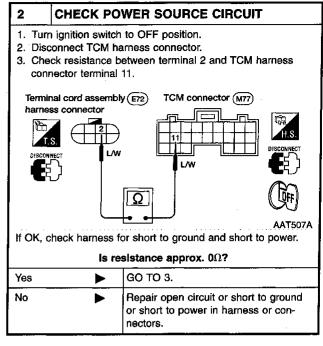
AAT307A IDX

AT-153

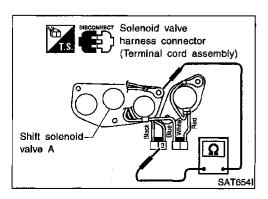
Diagnostic Procedure

NEAT0061





3	CHECK DTC				
	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-152.				
	OK or NG				
ОК	>	INSPECTION END			
NG	•	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.			



Component Inspection SHIFT SOLENOID VALVE A

NEAT0062 NEAT0062S01

For removal, refer to AT-226.

NEAT0062S0101

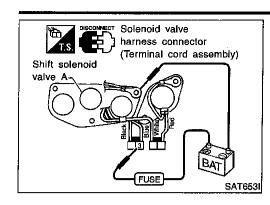
Resistance Check

• Check resistance between terminal 3 and ground.

Solenoid valve	Ter	minal No.	Resistance (Approx.)
Shift solenoid valve A	3	Ground	20 - 40Ω

DTC P0750 SHIFT SOLENOID VALVE A

Component Inspection (Cont'd)



Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 3 and ground.

GI

MA

EM

LC

EC

FE

CL

MT

ΑŤ

TF

PD

FA

RA

BR

ST

RS

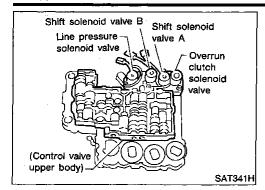
BT

HA

ΞL

DTC P0755 SHIFT SOLENOID VALVE B

Description



Description

Shift solenoid valves A and B are turned "ON" or "OFF" by the TCM in response to signals sent from the park/neutral position (PNP) switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

NEAT0063502

Terminal No.	Wire color	ltem		Judgement standard	
	Shift solenoid		When shift solenoid valve B operates. (When driving in D ₁ or D ₂ .)	Battery voltage	
12	L/Y	valve B		When shift solenoid valve B does not operate. (When driving in D ₃ or D ₄ .)	1V or less

ON BOARD DIAGNOSIS LOGIC

NEAT0063S03

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(B): SFT SOL B/CIRC	TCM detects an improper voltage drop	Harness or connectors	
	when it tires to operate the solenoid	(The solenoid circuit is open or shorted.)	
: MIL Code No. 1201	valve.	Shift solenoid valve B	

DTC P0755 SHIFT SOLENOID VALVE B

Description (Cont'd)

SELECT	
ENGINE	
	 ╡
	╡
	=
	 SEF895K
M SELECT DIAG MODI	
WORK SUPPORT	

SELF-DIAG RESULTS DATA MONITOR **ACTIVE TEST** DTC CONFIRMATION ECM PART NUMBER **SAT911I** DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION **PROCEDURE** NEATOOB3S01

CAUTION:

Always drive vehicle at a safe speed.

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(A) With CONSULT

- Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT.
- Drive vehicle in D position and allow the transmission to shift $1 \rightarrow 2 \rightarrow 3$ ("GEAR").
- **With GST**
- 1) Start engine.
- Drive vehicle in $D_1 \rightarrow D_2 \rightarrow D_3$ position.
- 3) Select "MODE 7" with GST.
- R No Tools
- Start engine. 1)
- Drive vehicle in $D_1 \rightarrow D_2 \rightarrow D_3$ position.
- Perform self-diagnosis for ECM. Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

G[

MA

EM

LC

EC

FE

CL

MIT

ΑT

TF

PD

FA

RA

BR

ST

BT

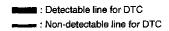
HA

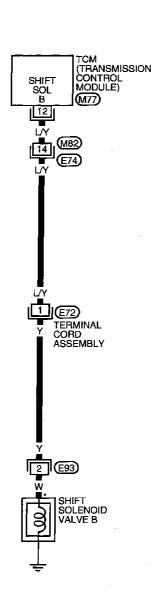
EL

Wiring Diagram — AT — SSV/B

NEAT0198

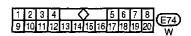
AT-SSV/B-01











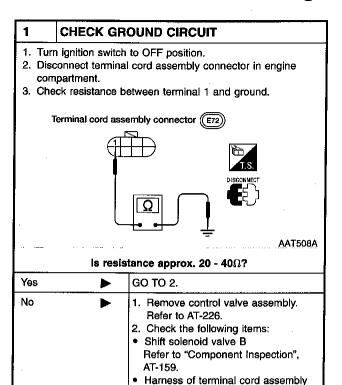


AAT308A

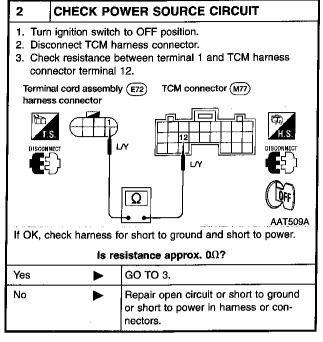
Diagnostic Procedure

NEATO064

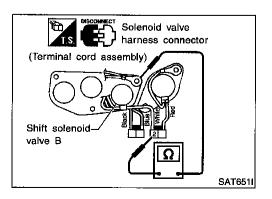




for short or open



3	CHECK DTC		
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-157.			
OK or NG			
ок	INSPECTION END		
NG 1. Perform TCM input/output signal inspection. 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.			



Component Inspection SHIFT SOLENOID VALVE B

NEAT0065

NEATOO6550

For removal, refer to AT-226.

Resistance Check

Check resistance between terminal 2 and ground.

NEAT0065S0101

Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve B	2	Ground	20 - 40Ω

AT-159

MA

LC EC

FE

CL

MT

ΑT

TE

(a)(a)

FA

RA

BR

(B) TC

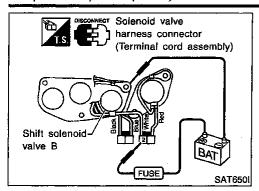
BT

KA

ID)X

DTC P0755 SHIFT SOLENOID VALVE B

Component Inspection (Cont'd)



Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 2 and ground.

DTC P1705 THROTTLE POSITION SENSOR

Description

NEATOO66

GI.

MA

(EMI

LC

EC

FE

CL

MT

AΤ

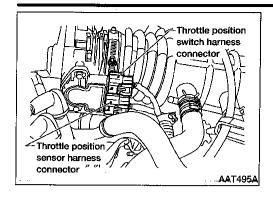
TF

FA

RA

BR

ST



Description

Throttle position sensor

The throttle position sensor detects the throttle valve position and sends a signal to the TCM.

Throttle position switch

Consists of a wide open throttle position switch and a closed throttle position switch. The wide open position switch sends a signal to the TCM when the throttle valve is open at least 1/2 of the full throttle position. The closed throttle position switch sends a signal to the TCM when the throttle valve is fully closed.

CONSULT REFERENCE VALUE IN DATA MONITOR

NEAT0066S02

Remarks: Specification data are reference values.		
Monitor item	Condition	Specification
Throttle position sensor	Fully-closed throttle	Approximately 0.5V
rinotae position sensor	Fully-open throttle	Approximately 4V

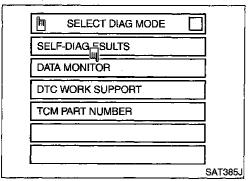
TCM TERMINALS AND REFERENCE VALUE

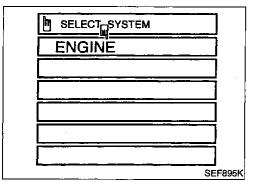
NEAT0066503

Remarks: Specification data are reference values. Terminal Judgement Wire color Condition Item No. standard When releasing accelerator pedal after warming up engine. [Refer to Closed throttle "Preparation", "TCM SELF-DIAG-Battery voltage position switch NOSIS PROCEDURE (NO 16 BR/W (in throttle posi-TOOLS)", AT-44] tion switch) When depressing accelerator pedal 1V or less after warming up engine. When depressing accelerator pedal more than half-way after warming Wide open up engine. [Refer to "Preparation", Battery voltage throttle position "TCM SELF-DIAGNOSIS PROCE-17 OR/B switch DURE (NO TOOLS)", AT-44] (in throttle position switch) When releasing accelerator pedal 1V or less after warming up engine. Throttle position 32 B/W 4.5 - 5.5V sensor (Power source) Fully-closed throttle: When depressing accelerator pedal **Approximately** Throttle position slowly after warming up engine. 0.5V OR/L 41 sensor (Voltage rises gradually in response Fully-open throttle: to throttle position.) Approximately Throttle position 42 BR sensor (Ground)

	ON BOARD DIAGNOSIS	LOGIC NEATOOBBS04
Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
(1): TP SEN/CIRC A/T		Harness or connectors
	TCM receives an excessively low or high voltage from the sensor.	(The solenoid circuit is open or shorted.) Throttle position sensor
: MIL Code No. 1206		Throttle position switch

	SELECT SYSTEM	
	ENGINE	
	A/T —	
		=
<u> </u>		SAT974H





 SELECT DIAG MODE	V	
WORK SUPPORT		
SELF-DIAG RESULTS		
DATA MONITOR		
ACTIVE TEST	亅	
DTC CONFIRMATION		
ECM PART NUMBER		
 		SAT911

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

NEAT0066S01

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

- (P) With CONSULT
- Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT.
- Apply vacuum to the throttle opener, then check the following. Refer to step 1 and step 2 of "Preparation", "TCM SELF-DIAG-NOSIS PROCEDURE (NO TOOLS)", AT-44.

Accelerator pedal condition	THRTL POS SEN	CLOSED THL/SW	W/O THRL/P-\$W
Fully released	Less than 4.7V	ON	OFF
Partially depressed	0.1 - 4.6V	OFF	OFF
Fully depressed	More than 1.9 - 4.6V	OFF	ON

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-165.

If the check result is OK, go to following step.

- Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT.
- Start engine and maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: Approximately 3V or less

Selector lever: D position (O/D ON)

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-165.

If the check result is OK, go to following step.

 Maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more Accelerator pedal: Wide open throttle Selector lever: D position (O/D ON)

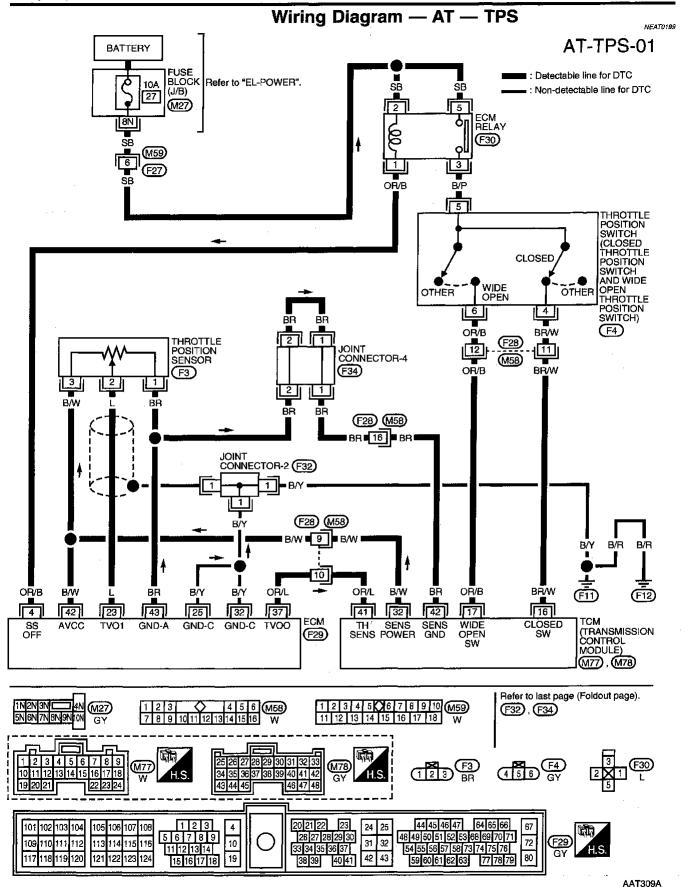
ΓHF	ROTTLE POSITION SENSOR	
	Description (Cont'd)	
(2)	With GST	@I
1)	Start engine.	GI.
2)	Drive vehicle under the following conditions: Selector lever in D (O/D ON) position, vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/2 of the full throttle position and driving for more than 3 seconds.	MA
3)	Select "MODE 7" with GST.	EM
	No Tools	
1) 2)	Start engine. Drive vehicle under the following conditions: Selector lever in D (O/D ON) position, vehicle speed higher	LC
3)	than 10 km/h (6 MPH), throttle opening greater than 1/2 of the full throttle position and driving for more than 3 seconds. Perform self-diagnosis for ECM.	EC
,	Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].	FE
		CL
		MT
		ΑТ
		TF
		PD
		FA
		RA
		BR
		\$T
		RS
		BT

KA

IDX

MA

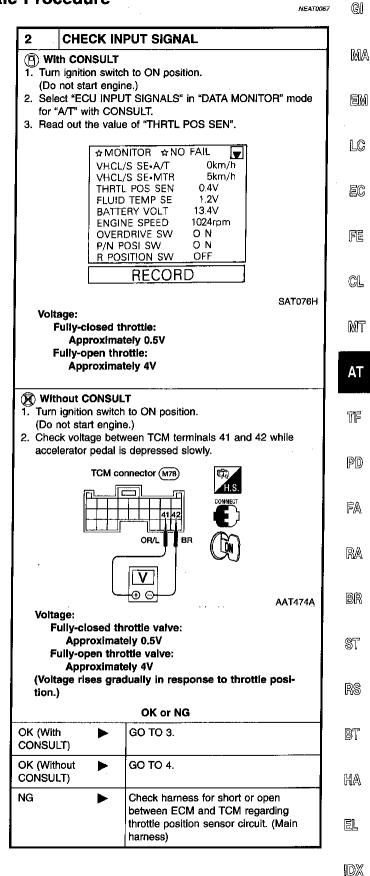
EM



AT-164

Diagnostic Procedure

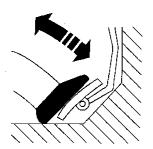
1	CHECK DT	C WITH ECM		
engine Lamp (Perform diagnostic test mode II (self-diagnostic results) for engine control. Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"]. OK or NG			
ОК	OK ▶ GO TO 2.			
NG	>	Check throttle position sensor circuit for engine control. Refer to EC section ("DTC P0120 THROTTLE POSITION SENSOR").		

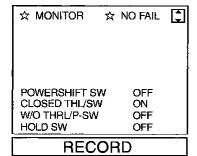


3 CHECK THROTTLE POSITION SWITCH CIRCUIT (With CONSULT)

(A) With CONSULT

- 1. Turn ignition switch to ON position. (Do not start engine.)
- Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT.
- Apply vacuum to the throttle opener. Refer to step 1 and step 2 of "Preparation", "TCM SELF-DIAGNOSIS PROCE-DURE (NO TOOLS)", AT-44.
- Read out "CLOSED THL/SW" and "W/O THRL/P-SW" depressing and releasing accelerator pedal. Check the signal of throttle position switch is indicated property.





SAT052I

Accelerator	Data n	nonitor
pedal condition	CLOSED THL/SW	W/O THRL/P-SW
Released	ON	OFF
Fully depressed	OFF	ON

MTBL0011

OK or NG

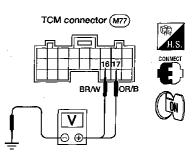
ОК	•	GO TO 5.
NG	•	Check the following items: Throttle position switch Refer to "Component Inspection", AT-167. Harness for short or open between ignition switch and throttle position switch (Main harness) Harness for short or open between throttle position switch and TCM (Main harness)

4 CHECK THROTTLE POSITION SWITCH CIRCUIT (Without CONSULT)

Without CONSULT

- 1. Turn ignition switch to ON position.
 (Do not start engine.)
- Check voltage between TCM terminals 16, 17 and ground while depressing, and releasing accelerator pedal slowly. (after warming up engine)
- Apply vacuum to the throttle opener. Refer to step 1 and step 2 of "Preparation", "TCM SELF-DIAGNOSIS PROCE-DURE (NO TOOLS)", AT-44.





AAT497A

Accelerator	Voltage	
pedal condition	Terminal No. 21	Terminal No. 22
Released	Battery voltage	1V or less
Fully depressed	1V or less	Battery voltage

MTBL0012

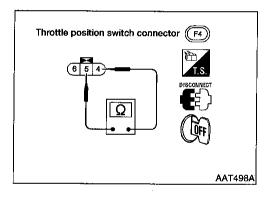
OK or NG

ок	>	GO TO 5.
NG	•	Check the following items: Throttle position switch Refer to "Component Inspection", AT-167. Harness for short or open between ignition switch and throttle position switch (Main harness) Harness for short or open between throttle position switch and TCM (Main harness)

DTC P1705 THROTTLE POSITION SENSOR

Diagnostic Procedure (Cont'd)

5	CHECK DTC	
	n Diagnostic Ti ure, AT-162.	rouble Code (DTC) confirmation
		OK or NG
ОК		INSPECTION END
NG	>	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.



Component Inspection THROTTLE POSITION SWITCH Closed Throttle Position Switch (Idle position)

osition)

NEAT020580101

NEAT0205

Check continuity between terminals 4 and 5.

[Refer to "Preparation", "TCM SELF-DIAGNOSIS PROCEDURE (NO TOOLS)", AT-44.]

Accelerator pedal condition	Continuity
Released	Yes
Depressed	No

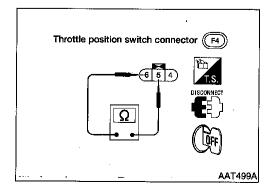
 To adjust closed throttle position switch, refer to EC section ("Basic Inspection", "TROUBLE DIAGNOSIS — Basic Inspection").

Wide Open Throttle Position Switch

NEAT0205S0102

Check continuity between terminals 5 and 6.

Accelerator pedal condition	Continuity
Released	No
Depressed	Yes



AT-167







LC

























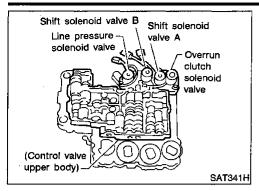






DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

Description



Description

The overrun clutch solenoid valve is activated by the TCM in response to signals sent from the park/neutral position (PNP) switch, overdrive control switch, vehicle speed and throttle position sensors. The overrun clutch operation will then be controlled.

TCM TERMINALS AND REFERENCE VALUE

NEAT0068502

Remarks: Specification data are reference values.

Terminal No.	Wire color	item	Condition	Judgement standard
00	1.75	Overrun clutch	When overrun clutch solenoid valve operates.	Battery voltage
20	L/B	solenoid valve	When overrun clutch solenoid valve does not operate.	1V or less

ON BOARD DIAGNOSIS LOGIC

NEAT0068S03

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
(E): O/R CLTCH SOL/CIRC	TCM detects an improper voltage drop	Hamess or connectors	
③ : P1760	when it tries to operate the solenoid	(The solenoid circuit is open or shorted.)	
	valve.	Overrun clutch solenoid valve	

SELE ENG	CT SYSTEM	
		SEF895K

SELECT DIAG MODE	V	
WORK SUPPORT		
SELF-DIAG RESULTS		
DATA MONITOR		
ACTIVE TEST		
DTC CONFIRMATION		
ECM PART NUMBER		
		SAT9111

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

if "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(A) With CONSULT

- Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT.
- Start engine.
- Accelerate vehicle to a speed of more than 10 km/h (6MPH) in D position (O/D ON).
- Release accelerator pedal completely in D position (O/D OFF).

DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

Description (Cont'd)

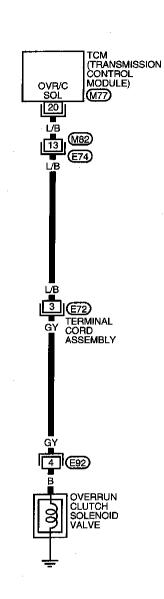
Description (Cont	<u>u)</u>
With GST	
1) Start engine.	G[
 Drive vehicle under the following conditions: Selector lever in D position, overdrive control switch in OF position and vehicle speed higher than 10 km/h (6 MPH). 	F MA
3) Select "MODE 7" with GST.	
® No Tools	EM
1) Start engine.	
 Drive vehicle under the following conditions: Selector lever in D position, overdrive control switch in OF position and vehicle speed higher than 10 km/h (6 MPH). 	F LC
 Perform self-diagnosis for ECM. Refer to EC section ["Malfunction Indicator Lamp (MIL)", "OBOARD DIAGNOSTIC SYSTEM DESCRIPTION"]. 	n EC
	F
	CL
	IMIT
	AT
	 TF
	PD
	FA
	RA
	BR
	ST
	RS
	BT
	HA
	EL

Wiring Diagram — AT — OVRCSV

NEAT0200

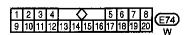
AT-OVRCSV-01

: Detectable line for DTC
: Non-detectable line for DTC







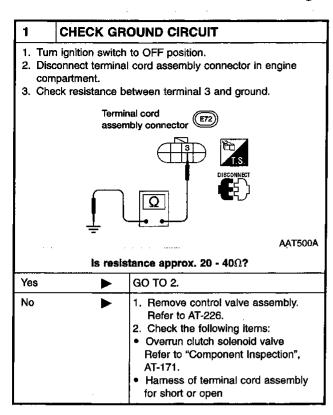


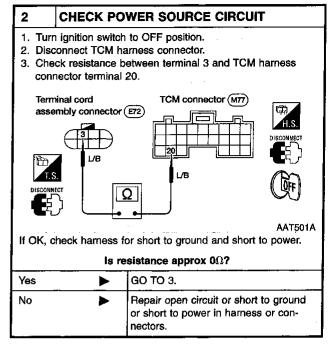


AAT310A

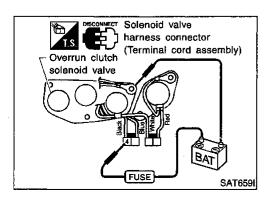
Diagnostic Procedure

NEAT0089





3	CHECK DTC		
	rm Diagnostic T dure, AT-168.	rouble Code (DTC) confirmation	
		OK or NG	
OK	•	INSPECTION END	
NG	>	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.	



Component Inspection **OVERRUN CLUTCH SOLENOID VALVE**

NEAT0070 NEAT0070S01

For removal, refer to AT-226.

NEAT0070\$0101

Resistance Check

Check resistance between terminal 4 and ground.

Solenoid valve Terminal No. Resistance (Approx.) $20 - 40\Omega$ Overrun clutch solenoid valve Ground

AT-171

MA

G

EM

L¢.

EC

FE

CL

MT

TF

PD

FA

RA

BR

RS

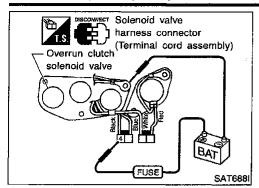
ST

BT

HA

DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

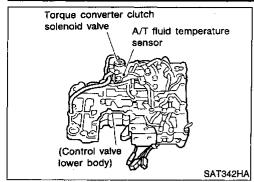
Component Inspection (Cont'd)



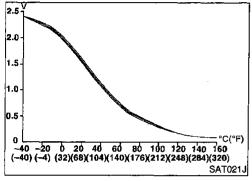
Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 4 and ground.

Description



2.5



Description

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.

GI

MA

LC

EC

FE

GL

MT

ΑT

TF

PD

FA

RA

BR

ST

RS

BT

HA

EL

IDX

CONSULT REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NEAT0172S02

Monitor item	Condition	Specification
A/T fluid temperature sensor	Cold [20°C (68°F)] + Hot [80°C (176°F)]	Approximately 1.5V ↓ Approximately 0.5V

TCM TERMINALS AND REFERENCE VALUE

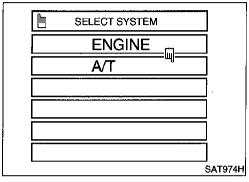
NEAT0172S03

Remarks: Specification data are reference values.

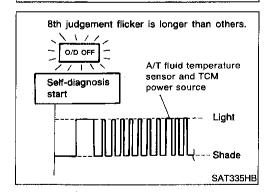
Terminal No.	Wire color	Item		Condition	Judgement standard
			60	When turning ignition switch to ON.	Battery voltage
10	W/R	Power source	المن المن المن المن المن المن المن المن	When turning ignition switch to OFF.	1V or less
19	W/R	Power source		Same as No. 10	
28	R/Y	Power source (Memory back-	(Con) or	When turning ignition switch to OFF.	Battery voltage
		up)		When turning ignition switch to ON.	Battery voltage
42	BR	Throttle position sensor (Ground)	Cal	_	_
47	R/B	A/T fluid tem-	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	When ATF temperature is 20°C (68°F).	Approximately 1.5V
41	- ND	perature sensor	PL	When ATF temperature is 80°C (176°F).	Approximately 0.5V

Description (Cont'd)

	ON BOARD DIAGNOSIS	LOGIC NEAT0172804
Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
(: BATT/FLUID TEMP SEN	TCM receives an excessively low or high	Harness or connectors (The sensor circuit is open or shorted.)
(R): 8th judgement flicker	voltage from the sensor.	A/T fluid temperature sensor



SELECT DIAG MODE SELF-DIAG_SULTS DATA MONITOR DTC WORK SUPPORT TCM PART NUMBER SAT385J



DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

After the repair, perform the following procedure to confirm the malfunction is eliminated.

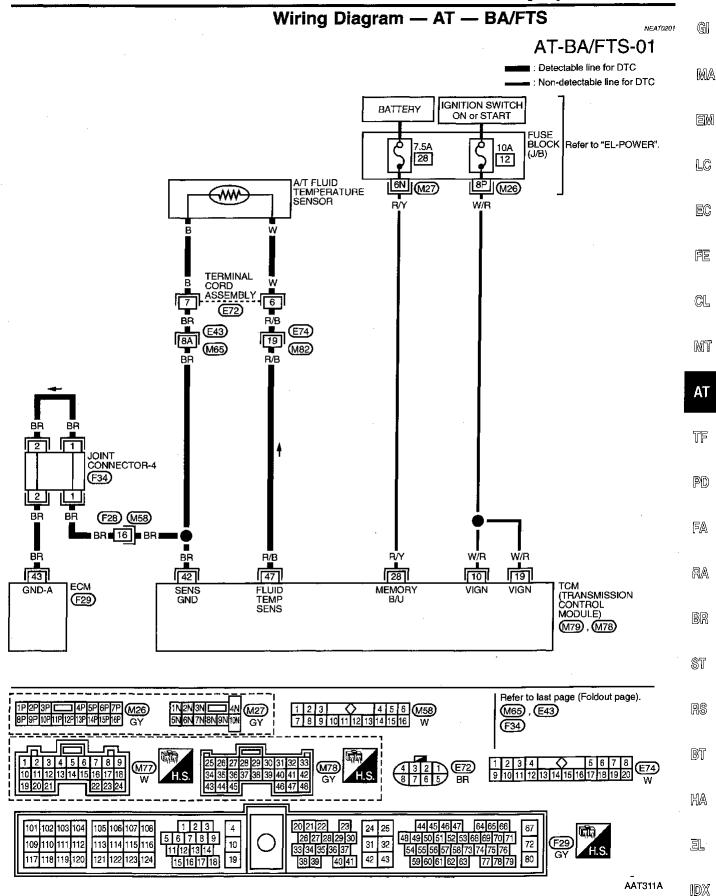
(II) With CONSULT

- 1) Start engine.
- 2) Select "DATA MONITOR" mode for "A/T" with CONSULT.
- Drive vehicle under the following conditions:
 Selector lever in D position, vehicle speed higher than 20 km/h (12 MPH).

W Without CONSULT

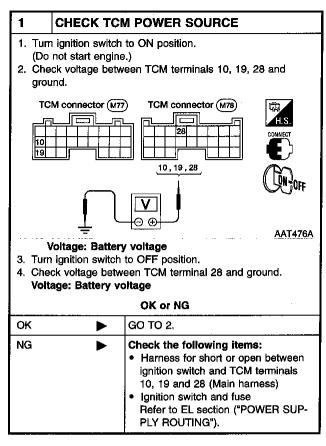
- 1) Start engine.
- Drive vehicle under the following conditions:
 Selector lever in D position, vehicle speed higher than 20 km/h (12 MPH).
- Perform self-diagnosis.
 Refer to TCM SELF-DIAGNOSTIC PROCEDURE (No Tools), AT-44.

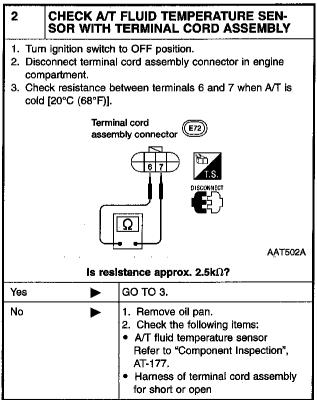
Wiring Diagram - AT - BA/FTS

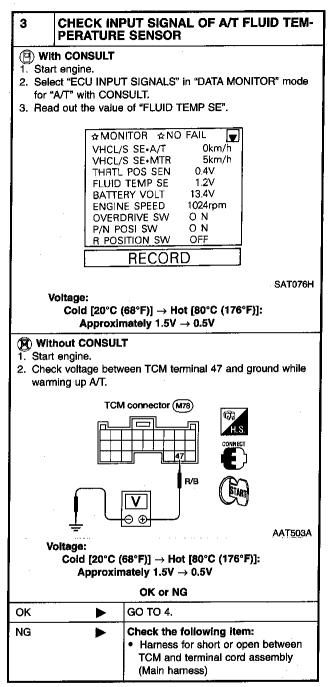


Diagnostic Procedure

NEAT0173

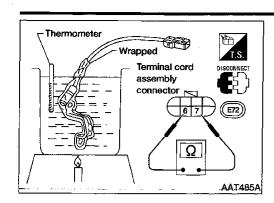






4	CHECK DI	rc
	n Diagnostic T lure, AT-174.	rouble Code (DTC) confirmation
		OK or NG
ОК		INSPECTION END
NG		Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

Component Inspection



Component Inspection A/T FLUID TEMPERATURE SENSOR

NEAT0174S01

- For removal, refer to AT-226.
- Check resistance between terminals 6 and 7 while changing temperature as shown at left.

Temperature °C (°F)	Resistance
20 (68)	Approximately 2.5 kΩ
80 (176)	Approximately 0.3 kΩ

em

GI

MA

LC

EC

Æ CL

MT

TF

PD FA

RA

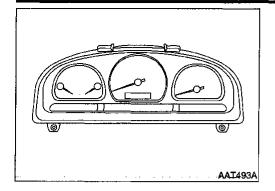
BR

ST

RS

BT

HA



Description

The vehicle speed sensor MTR is built into the speedometer assembly. The sensor functions as an auxiliary device to the revolution sensor when it is malfunctioning. The TCM will then use a signal sent from the vehicle speed sensor MTR.

TCM TERMINALS AND REFERENCE VALUE

NEAT0071502

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition	Judgement standard
40	G/B	Vehicle speed sensor	When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Voltage varies between less than 1V and more than 4.5V

ON BOARD DIAGNOSIS LOGIC

NEAT0071S03

		NEA10071303
Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
(F): VHCL SPEED SEN-MTR	TCM does not receive the proper voltage	Harness or connectors (The connect strength is one) or shorted.)
(R): 2nd judgement flicker	signal from the sensor.	(The sensor circuit is open or shorted.) • Vehicle speed sensor

SELECT SYSTEM	
ENGINE	
A/T "	
	SAT974H

SELECT DIAG MODE	
SELF-DIAG SULTS	
DATA MONITOR	
DTC WORK SUPPORT	
TCM PART NUMBER	
	SAT

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

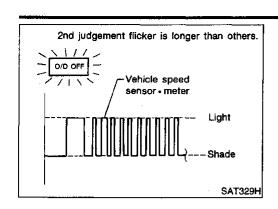
CAUTION:

- Always drive vehicle at a safe speed.
- If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch OFF and wait at least 5 seconds before continuing.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) With CONSULT

- Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT.
- Start engine and accelerate vehicle from 0 to 25 km/h (0 to 6 MPH).



® Without CONSULT

- 1) Start engine.
- Drive vehicle under the following conditions: Selector lever in D position and vehicle speed higher than 25 km/h (16 MPH).
- Perform self-diagnosis.
 Refer to TCM SELF-DIAGNOSTIC PROCEDURE (No Tools), AT-44.

G

MA

EM

LC

ĒĈ

FE

CL

MT

ΑT

PD

TF

FA

RA

BR

ST

RS

BT

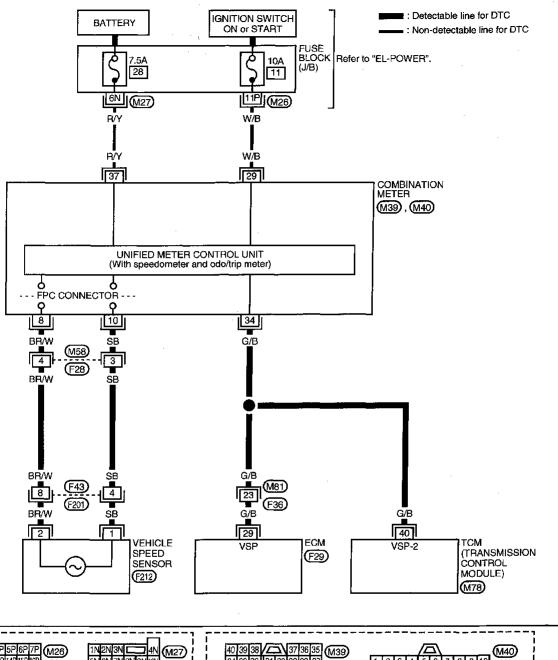
MA

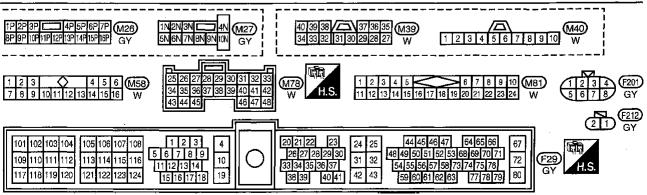
IDX

Wiring Diagram — AT — VSSMTR

NEAT0202

AT-VSSMTR-01





AAT312A

Diagnostic Procedure

NEAT0072

GI

MA

EM

LC

EC

FE

CL

PD

FA

RA

BR

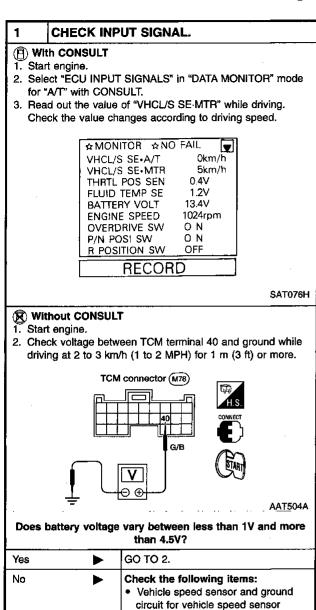
ST

RS

BT

HA

IDX



2	CHECK DT	c
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-178.		
OK or NG		
ОК	•	INSPECTION END
NG	>	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

GAUGES").

(Main harness)

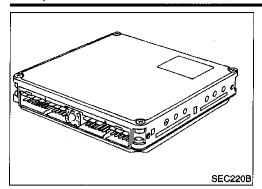
Refer to EL section ("METERS AND

 Harness for short or open between TCM and vehicle speed sensor

Δ٦	r_1	B.

DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)

Description



Description

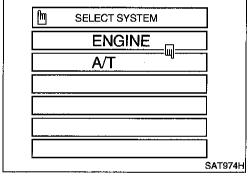
The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

ON BOARD DIAGNOSIS LOGIC

NEAT0206S0101

NEAT0206S0102

Diagnostic trouble code	Malfunction is detected when	Check Items (Possible Cause)
(E): CONTROL UNIT (RAM): CONTROL UNIT (ROM)	TCM memory (RAM) or (ROM) is mal- functioning.	• TCM



SELECT DIAG MODE **DATA MONITOR** DTC WORK SUPPORT TCM PART NUMBER SAT385J

DIAGNOSTIC TROUBLE CODE CONFIRMATION **PROCEDURE**

NOTE:

if "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

- Turn ignition switch ON and select "DATA MONITOR" mode for A/T with CONSULT.
- Start engine.
- Run engine for at least 2 seconds at idle speed.

DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)

Diagnostic Procedure

Diagnostic Procedure

=NEAT0206S04

•	G

1	INSPECTIO	ON START	
1. Tu m 2. To 3. Pe M 4. Is	 (A) With CONSULT Turn ignition switch ON and select "SELF DIAG RESULTS" mode for A/T with CONSULT. Touch "ERASE". Perform "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE", refer to AT-182. Is the "CONTROL UNIT (RAM)" or "CONTROL UNIT (ROM)" displayed again? 		
Yes or No			
Yes	>	Replace TCM.	
No		INSPECTION END	

MA

EM

LC

EC

FE

CL

MT

AT

TF

PD

FA

RA

BR

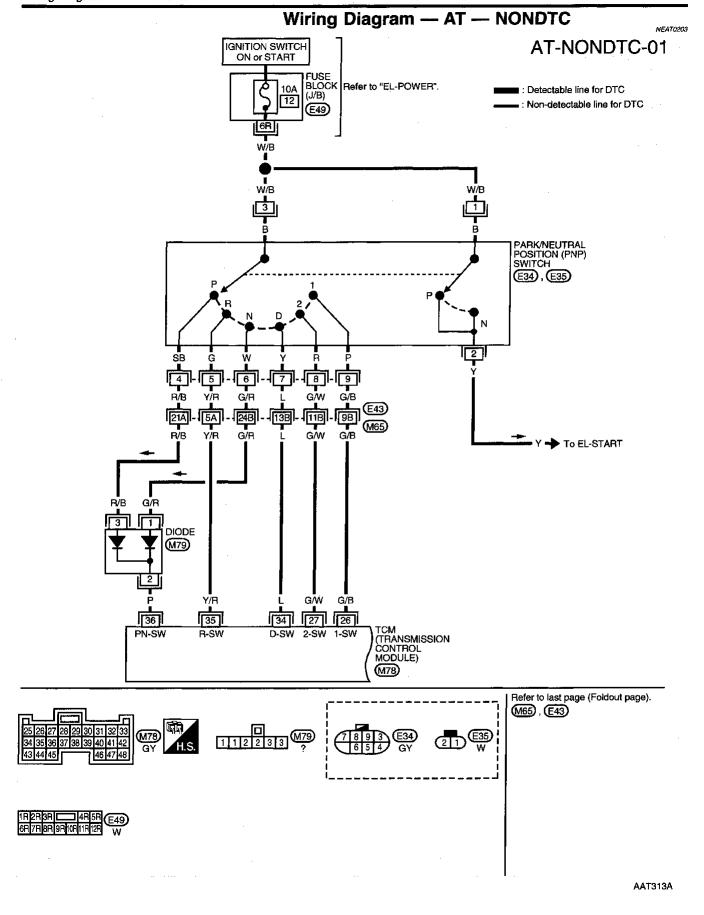
ST

RS

BT

HA

EL



GI

MA

EM

LC

EC

FE

CL

MT

ΑT

TF

PD

FA

 $\mathbb{R}\mathbb{A}$

BR

ST

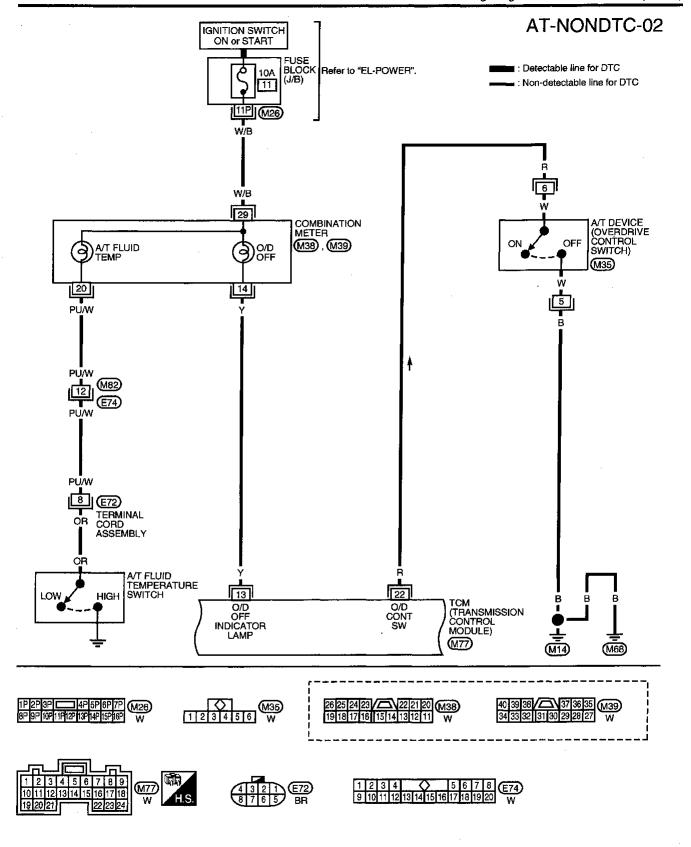
RS

BT

HA

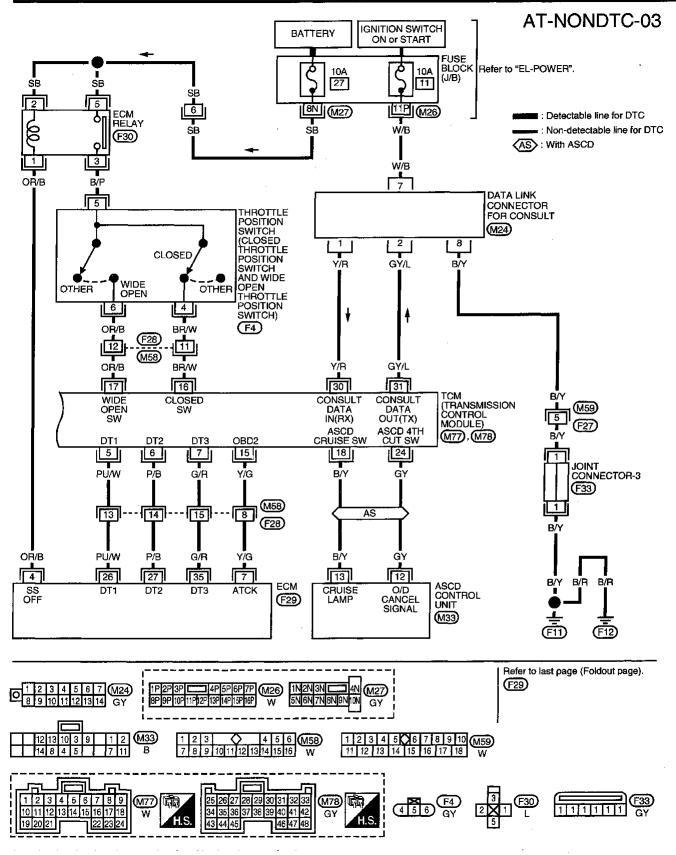
EL

IDX



AAT314A

AT-185

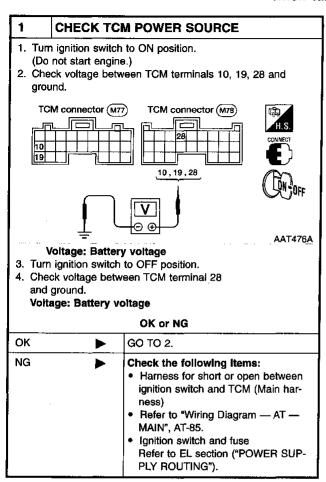


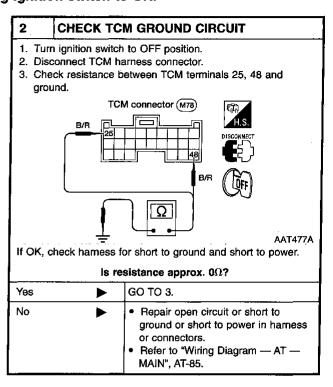
AAT315A

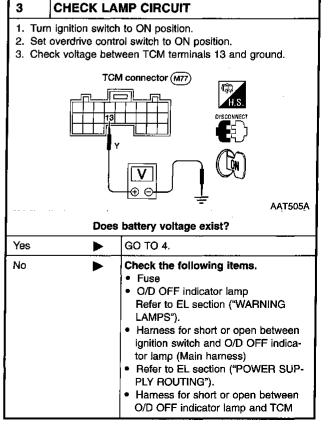
1. O/D OFF Indicator Lamp Does Not Come On

1. O/D OFF Indicator Lamp Does Not Come On SYMPTOM:

O/D OFF indicator lamp does not come on for about 2 seconds when turning ignition switch to ON.







MA

GI

EM

LC

EG

FE

@1

MT

PD)

TF

FA

RA

BR

ST

RS

BT

HA

EL

1. O/D OFF Indicator Lamp Does Not Come On (Cont'd)

4	CHECK SYMPTOM		
Chec	Check again.		
		OK or NG	
ок		INSPECTION END	
NG	>	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.	

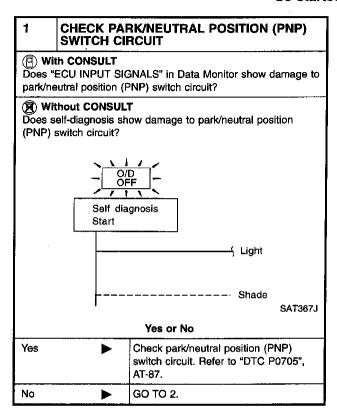
2. Engine Cannot Be Started In P and N Position

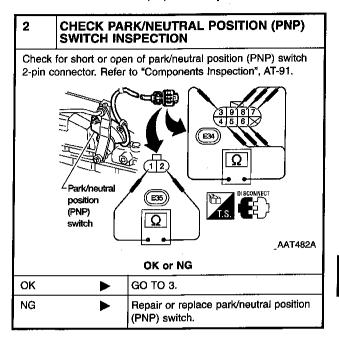
2. Engine Cannot Be Started In P and N Position

SYMPTOM:

=NEAT0074

Engine cannot be started with selector lever in P or N position. Engine cannot be started with selector lever in P. Engine can be started with selector lever in D, 2, 1 or R position.





3	CHECK STARTING SYSTEM	
Check starting system. Refer to EL section ("System Description", "STARTING SYSTEM").		
OK or NG		
ок		INSPECTION END
NG	. •	Repair or replace damaged parts.

Gl

MA

EM

LC

EC

FE

CL

MT

ΑT

TF

PD

FA

 $\mathbb{R}\mathbb{A}$

BR

ŝT

RS

BT

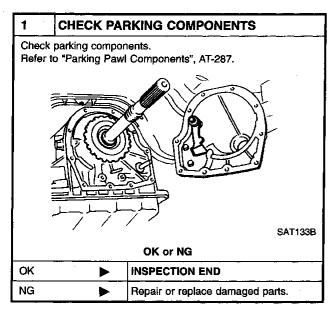
HA

SYMPTOM:

3. In "P" Position, Vehicle Moves Forward Or Backward When Pushed

=NEAT0075

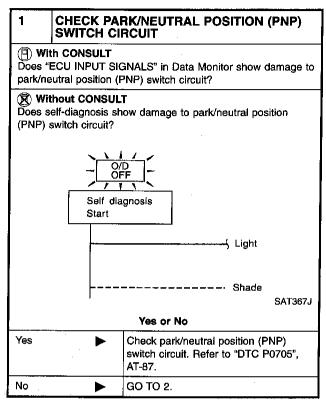
Vehicle moves when it is pushed forward or backward with selector lever in P position.

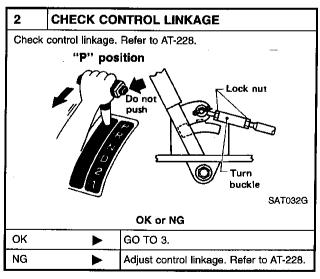


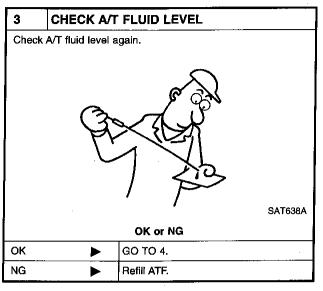
4. In N Position, Vehicle Moves SYMPTOM:

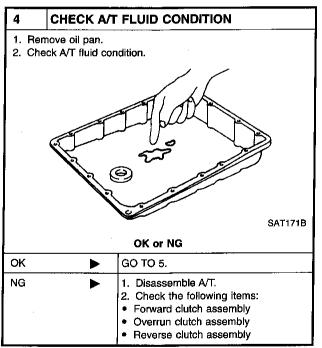
=NEAT0076

Vehicle moves forward or backward when selecting N position.









5	CHECK SYMPTOM	
Check again.		
		OK or NG
ок		INSPECTION END
NG	>	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

MA EM

G

LC

EC

FE

CL.

MT

ΑT

TF

PD

RA

FA

 $\mathbb{B}\mathbb{R}$

ST

ഉര

BT

HA

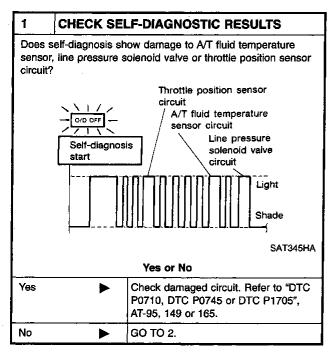
г=1

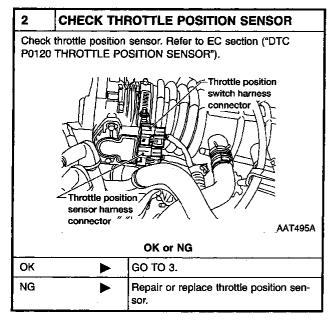
AT-191

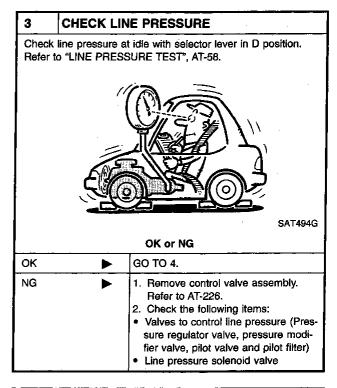
5. Large Shock. N \rightarrow R Position SYMPTOM:

=NEAT0077

There is large shock when changing from N to R position.







4	CHECK SYMPTOM		
Check	Check again.		
		OK or NG	
ОК		INSPECTION END	
NG	•	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.	

6. Vehicle Does Not Creep Backward In R Position

6. Vehicle Does Not Creep Backward In R Position

SYMPTOM:

≖NEAT0078

GI.

MA

EM

EC

FE

CL.

MT

ΑT

FA

RA

BR

ST

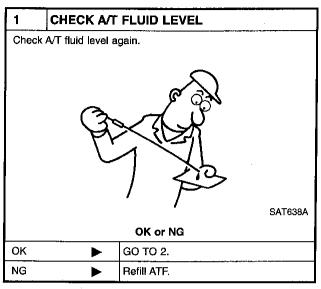
RS

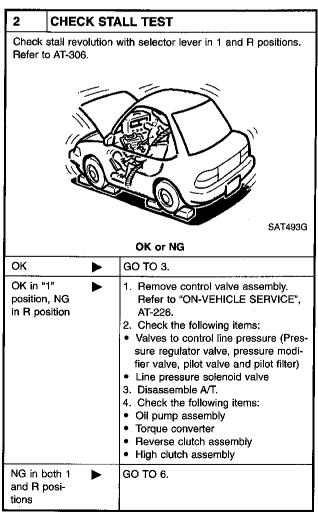
BT

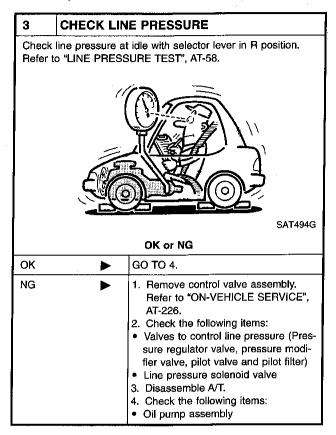
HA

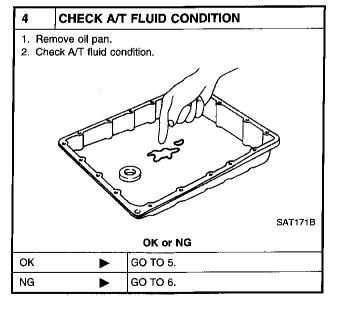
IDX

Vehicle does not creep backward when selecting R position.









6. Vehicle Does Not Creep Backward In R Position (Cont'd)

5	CHECK SYMPTOM	
Chec	k again.	-
		OK or NG
ОК	>	INSPECTION END
NG		Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

6	DETECT MALFUNCTIONING ITEM
SEF 2. Che Valv press Line 3. Disa 4. Che Oil p Torq Reve High	nove control valve assembly. Refer to "ON-VEHICLE RVICE", AT-226. ck the following items: es to control line pressure (Pressure regulator valve, sure modifier valve, pilot valve and pilot filter) pressure solenoid valve assemble A/T. ck the following items: sump assembly ue converter erse clutch assembly clutch assembly & reverse brake assembly one-way clutch
1	Repair or replace damaged parts.

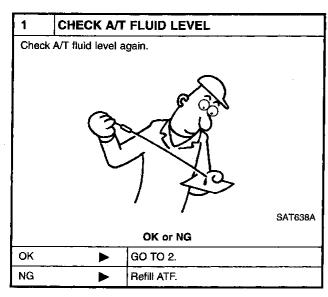
7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position

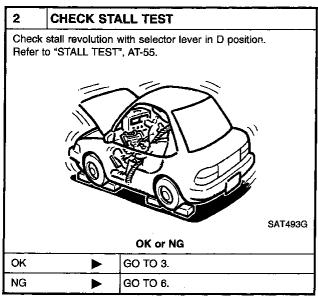
7. Vehicle Does Not Creep Forward in D, 2 Or 1 Position

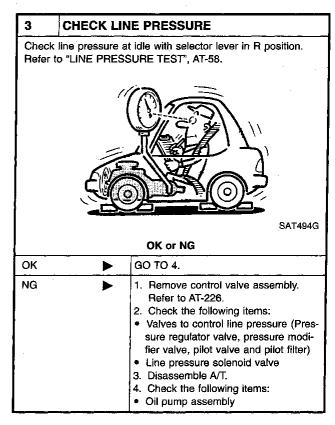
SYMPTOM:

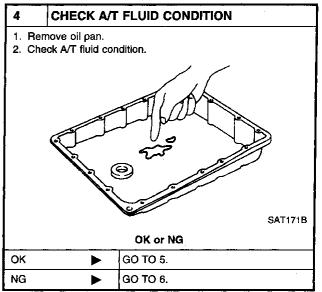
≠NFATO079

Vehicle does not creep forward when selecting D, 2 or 1 position.









AT-195

G!

MA

LC

EC

厚

C[_

MT

AT

TF

PD

FA

RA

BR

ST

RS

37

HA

.

7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position (Cont'd)

5	CHECK SYMPTOM		
Chec	Check again.		
		OK or NG	
ОК		INSPECTION END	
NG	>	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.	

6	DETECT MALFUNCTIONING ITEM		
SEF 2. Che- Valve press Line 3. Disa 4. Chee Oil p Forw Forw Low Low	nove control valve assembly. Refer to "ON-VEHICLE RVICE", AT-226. ck the following items: es to control line pressure (Pressure regulator valve, sure modifier valve, pilot valve and pilot filter) pressure solenoid valve essemble A/T. ck the following items: ump assembly ard clutch assembly ard one-way clutch one-way clutch & reverse brake assembly ue converter		
	Repair or replace damaged parts.		

8. Vehicle Cannot Be Started From D₁ SYMPTOM:

₽NFATΩΩ8Ω

Gi

MA

EM

EC

CL

MIT

FA

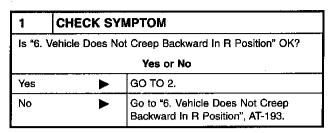
RA

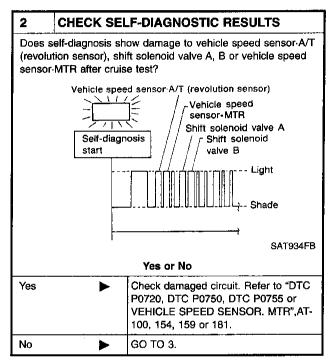
BT

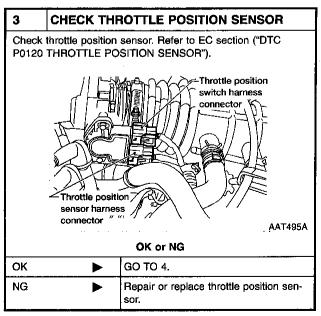
HA

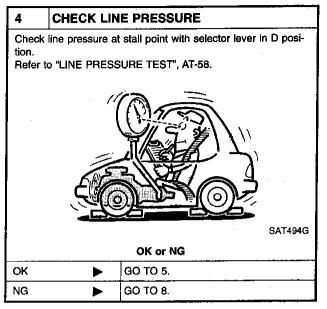
(ID)X

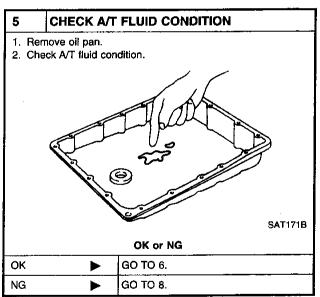
Vehicle cannot be started from D₁on Cruise test — Part 1.

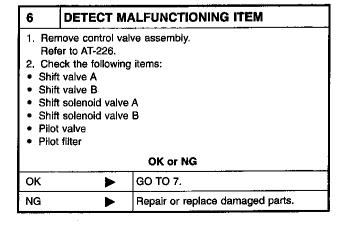












AT-197

8. Vehicle Cannot Be Started From D₁ (Cont'd)

7	CHECK SYMPTOM	
Checl	k again.	
		OK or NG
ОК	▶	INSPECTION END
NG	>	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

8	DETECT MALFUNCTIONING ITEM	
Refe 2. Che Shift Shift Shift Shift Pilot Pilot Disa Chee Forw Low High Torqu		
OK or NG		
ОК	▶ GO TO 7.	
NG	Repair or replace damaged parts.	

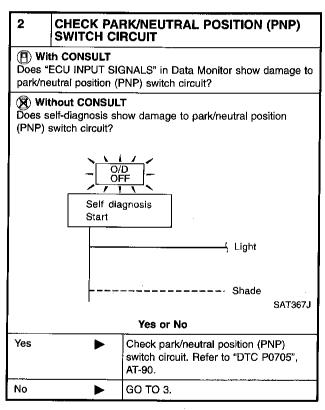
9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$

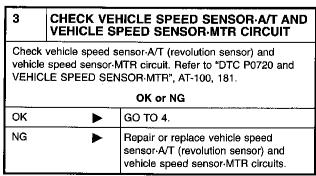
9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$ =NEAT0081

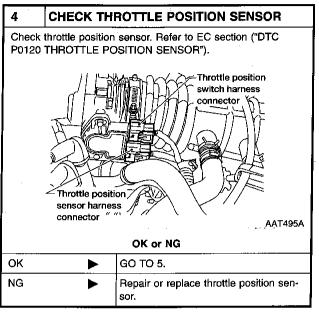
SYMPTOM:

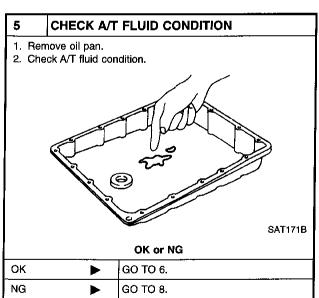
A/T does not shift from $\rm D_1$ to $\rm D_2$ at the specified speed. A/T does not shift from $\rm D_4$ to $\rm D_2$ when depressing accelerator pedal fully at the specified speed.

1	СНЕСК ЅҮМРТОМ	
Are "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D ₁ " OK?		
		Yes or No
Yes		GO TO 2.
No	•	Go to "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D ₁ ", AT-195, 197.









6	DETECT MA	ALFUNCTIONING ITEM	
 Remove control valve. Refer to AT-226. Check the following items: Shift valve A Shift solenoid valve A Pilot valve Pilot filter 			
	OK or NG		
ОК		GO TO 7.	
NG	>	Repair or replace damaged parts.	

AT-199

GI

MA

EM

LC

EC

FE

CL.

MT

ΑT

TF

PD

FA

RA

BR

RS

BT

MA

围上

IDX

9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$ (Cont'd)

7	CHECK SY	MPTOM
Chec	k again.	
		OK or NG
OK		INSPECTION END
NG	>	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

8	DETECT MA	ALFUNCTIONING ITEM	
2. Che Shift Shift Pilot Pilot Disa Che Serv Brak	 Remove control valve. Refer to AT-226. Check the following items: Shift valve A Shift solenoid valve A Pilot valve Pilot filter Disassemble A/T. Check the following items: Servo piston assembly Brake band Oil pump assembly 		
OK or NG			
OK	>	GO TO 7.	
NG	NG Repair or replace damaged parts.		

10. A/T Does Not Shift: $D_2 \rightarrow D_3$

10. A/T Does Not Shift: $D_2 \rightarrow D_3$ SYMPTOM:

=NEAT0082

MA

EM

LC

EC

FE

CL

MT

TF

PD

FA

RA

BR

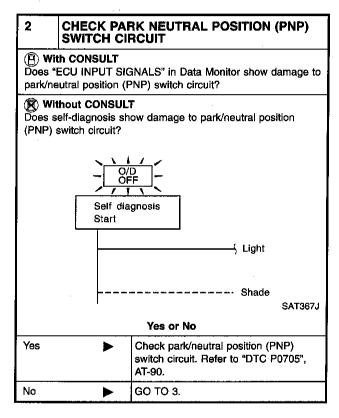
RS

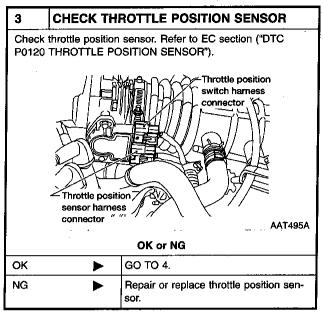
BT

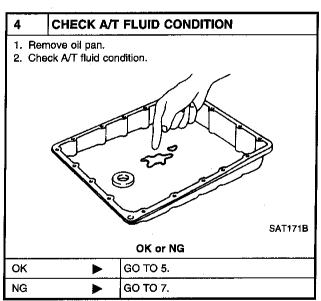
HA

A/T does not shift from D_2 to D_3 at the specified speed.

1	CHECK SYMPTOM	
Are "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D ₁ " OK? Yes or No		
Yes	>	GO TO 2.
No	•	Go to "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D ₁ ", AT-195, 197.







1. Remove control valve Assembly. Refer to AT-226. 2. Check the following items: Shift valve B Shift solenoid valve B Pilot valve Pilot filter		
QK or NG		
OK ▶ GO TO 6.		
NG Repair or replace damaged parts.		

DETECT MALFUNCTIONING ITEM

AT-201

10. A/T Does Not Shift: $D_2 \rightarrow D_3$ (Cont'd)

6	CHECK SYMPTOM	
Check	again.	
		OK or NG
ОК	: •	INSPECTION END
NG	>	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

			
7	DETECT MALFUNCTIONING ITEM		
2. Che Shift Shift Pilot Pilot Disa Che Serv High	 Remove control valve Assembly. Refer to AT-226. Check the following items: Shift valve B Shift solenoid valve B Pilot valve Pilot filter Disassemble A/T. Check the following items: Servo piston assembly High clutch assembly Oil pump assembly 		
OK or NG			
ок	>	GO TO 6.	
NG	>	Repair or replace damaged parts.	

11. A/T Does Not Shift: $D_3 \rightarrow D_4$ SYMPTOM:

=NEAT0083

GI

MA

EM

LC

赗

CL.

MT

ΑT

TF

FA

RA

ST

RS

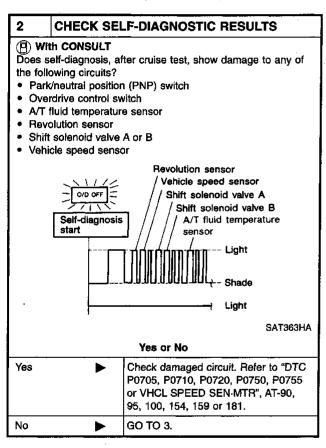
BT

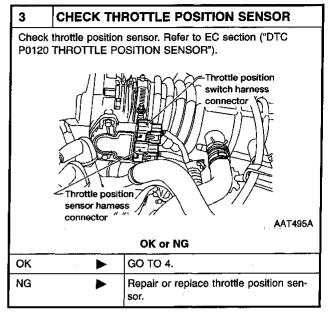
HA

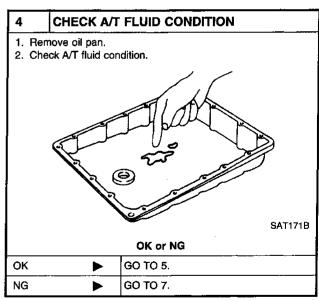
IDX :

- A/T does not shift from D₃ to D₄ at the specified speed.
- A/T must be warm before D₃ to D₄ shift will occur.

· ·	1	
1	CHECK SYMPTOM	
Are "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D ₁ " OK? Yes or No		
Yes	>	GO TO 2.
No	>	Go to "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D ₁ ", AT-195, 197.







5	DETECT MA	ALFUNCTIONING ITEM
2. Che Shift Over	ck the following valve B run clutch cont solenoid valve valve	rol valve
		OK or NG
ОК	•	GO TO 6.
NG	>	Repair or replace damaged parts.

AT-203

11. A/T Does Not Shift: $D_3 \rightarrow D_4$ (Cont'd)

6	CHECK SY	MPTOM
Check again.		
		OK or NG
ОК		INSPECTION END
NG		Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

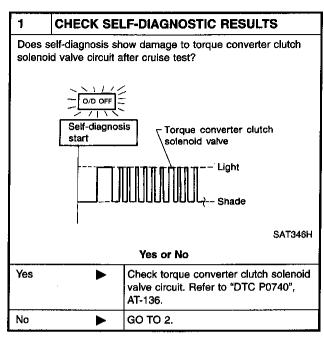
7	DETECT MA	ALFUNCTIONING ITEM
2. Che Shift Over Shift Pilot Pilot Disa Chec Servi Braki Torqu	ck the following valve B run clutch conti solenoid valve valve	rol valve B items:
]		OK or NG
ок	>	GO TO 6.
NG		Repair or replace damaged parts.

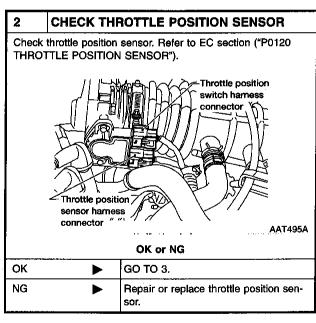
12. A/T Does Not Perform Lock-up

12. A/T Does Not Perform Lock-up **SYMPTOM:**

≈NEAT0084

A/T does not perform lock-up at the specified speed.





3	DETECT	MALFUNCTIONING ITEM
2. Che Torq Torq	ck following i ue converter ue converter ue converter valve	clutch control valve
		OK or NG
ок		GO TO 4.
NG		Repair or replace damaged part

4	CHECK SY	MPTOM
Check again.		
		OK or NG
ОК		INSPECTION END
NG	>	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

MA

GI]

EM.

LC

EC

FE

CL

MT

ΑT

TF

FA

RA

 $\mathbb{B}\mathbb{R}$

ST

RS

87

HA

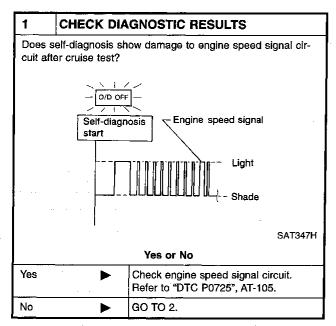
EL

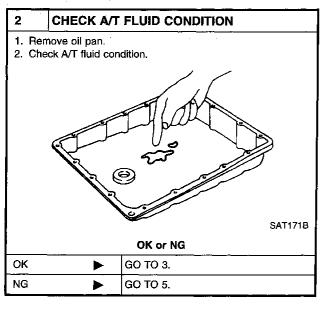
IDX

13. A/T Does Not Hold Lock-up Condition SYMPTOM:

NEAT0085

A/T does not hold lock-up condition for more than 30 seconds.





3	DETE	CT M	ALFUNCTIONING ITEM
 Ch To Pil 	neck the fo	llowin	alve assembly. Refer to AT-226. Ig items: Solutch control valve
			OK or NG
ок		•	GO TO 4.
NG		>	Repair or replace damaged parts.

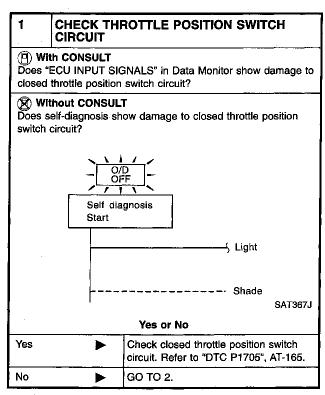
4	CHECK SY	MPTOM
Check again.		
		OK or NG
ОК	>	INSPECTION END
NG	•	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

5	DETECT MA	ALFUNCTIONING ITEM
2. Che Torq Pilot Pilot Pilot Disa	eck the following ue converter clu valve filter ssemble A/T.	lve assembly. Refer to AT-226. g items: utch control valve erter and oil pump assembly.
		OK or NG
ок	>	GO TO 4.
NG	>	Repair or replace damaged parts.

14. Lock-up Is Not Released

SYMPTOM:

Lock-up is not released when accelerator pedal is released.



2	CHECK SY	MPTOM
Check again.		
		OK or NG
ОК	>	INSPECTION END
NG	>	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

MĄ

GI

=NEAT0086

EM

LC

EC

FE

CL

MT

ΛŤ

TF

FA

RA

BR

ST

RS

BT

HA

ĒL.

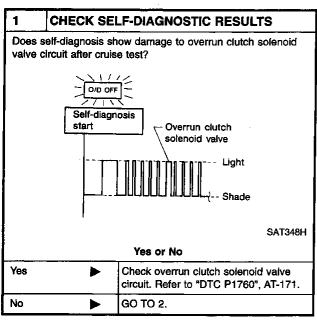
IDX

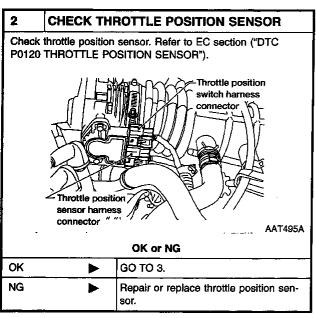
15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$)

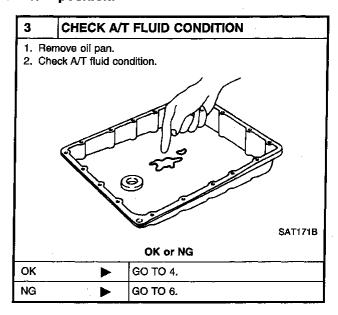
SYMPTOM:

NEATOOS7

- Engine speed does not smoothly return to idle when A/T shifts from D₄ to D₃.
- Vehicle does not decelerate by engine brake when turning overdrive control switch OFF.
- Vehicle does not decelerate by engine brake when shifting A/T from D to 2 position.



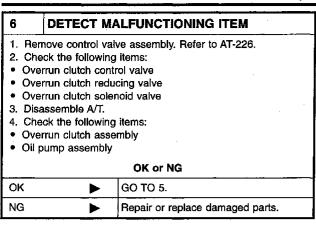




4	DETECT M	ALFUNCTIONING ITEM
2. Cho • Ove • Ove	move control va eck the followin errun clutch con errun clutch red errun clutch sole	utrol valve ucing valve
		OK or NG
ОК		GO TO 5.
NG	>	Repair or replace damaged parts.

5	CHECK SY	ИРТОМ
Check again.		
		OK or NG
ОК	•	INSPECTION END
NG	>	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

15. Engine Speed Does Not Return To Idle (Light Braking $D_4 o D_3$) (Cont'd)



16. Vehicle Does Not Start From D₁ SYMPTOM:

EATOO88

Vehicle does not start from D_1 on Cruise test — Part 2.

CHECK SELF-DIAGNOSTIC RESULTS Does self-diagnosis show damage to vehicle speed sensor-A/T (revolution sensor), shift solenoid valve A, B or vehicle speed sensor MTR after cruise test? Revolution sensor O/D OFF Shift solenoid valve A Self-diagnosis Shift solenoid valve B start Light SAT633I Yes or No Check damaged circuit. Refer to "DTC Yes P0720, P0750, P0755 or VHCL SPEED SEN-MTR", AT-100, 154, 159 or 181. GO TO 2. Nο

2	CHECK SYMPTOM	
Check again.		
	OK or NG	
ОК	Go to "B. Vehicle Cannot Be Started From D ₁ ", AT-197.	
NG	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 	

G[

MA

r=n a

LC

EC

FE CL

MT

FU

 $\mathbb{F}\mathbb{A}$

RA

BR

@ST

RS

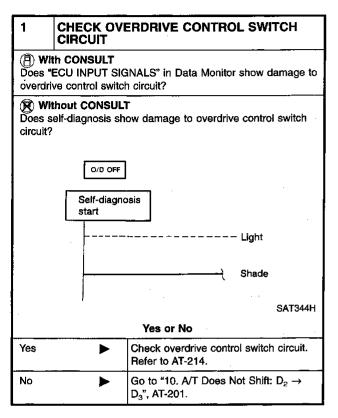
HA

IDX

17. A/T Does Not Shift: $D_4 \rightarrow D_3$, When Overdrive Control Switch ON \rightarrow OFF SYMPTOM:

=NEAT0089

A/T does not shift from $\mathrm{D_4}$ to $\mathrm{D_3}$ when changing overdrive control switch to OFF position.



18. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever $D \rightarrow 2$ Position

18. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever $D \rightarrow 2$ Position

SYMPTOM:

A/T does not shift from D_3 to $\mathrm{2}_2$ when changing selector lever from D to 2 position.

1	CHECK PAI SWITCH CII	RK/NEUTRAL POSITION (PNP) RCUIT
Does "		GNALS" in Data Monitor show damage to PNP) switch circuit?
Does s	thout CONSUL elf-diagnosis sh switch circuit?	T ow damage to park/neutral position
Self diagnosis Start Light		
Yes	>	Check park/neutral position (PNP) switch circuit. Refer to "DTC P0705", AT-90.
No	>	Go to "9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$ ", AT-199.

GI

MA

LC

EC

CL

 $\mathbb{F}\mathbb{A}$

 $\mathbb{R}\mathbb{A}$

BR

ST

BT

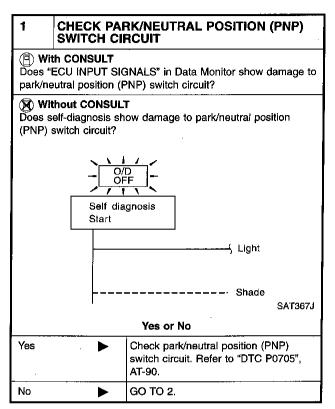
HA

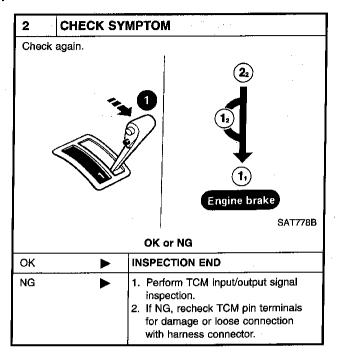
IDX

19. A/T Does Not Shift: $2_2 \rightarrow 1_1$, When Selector Lever $2 \rightarrow 1$ Position

SYMPTOM:

A/T does not shift from 2_2 to 1_1 when changing selector lever from 2 to 1 position.





20. Vehicle Does Not Decelerate By Engine Brake

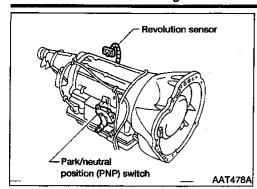
SYMPTOM:

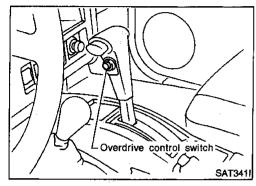
NEAT0092

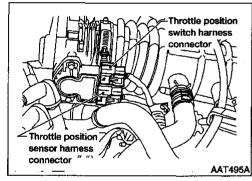
Vehicle does not decelerate by engine brake when shifting from 2_2 (1_2) to 1_1 .

1	CHECK SY	MPTOM	
Is "6. Vehicle Does Not Creep Backward In R Position" OK?			
Yes or No			
Yes	>	Go to "15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$)", AT-208.	
No	>	Go to "6. Vehicle Does Not Creep Backward In R Position", AT-193.	

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Check







21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Check

O/D OFF indicator lamp does not come on in TCM self-diagnostic procedure even the lamp circuit is good.

DESCRIPTION

SYMPTOM:

Park/neutral position (PNP) switch

The PNP switch assembly includes a transmission range switch.

The transmission range switch detects the selector position and sends a signal to the TCM.

Overdrive control switch
 Detects the overdrive control switch position (ON or OFF) and
 sends a signal to the TCM.

Throttle position switch
 Consists of a wide open throttle position switch and a closed throttle position switch.

The wide open position switch sends a signal to the TCM when the throttle valve is open at least 1/2 of the full throttle position. The closed throttle position switch sends a signal to the TCM when the throttle valve is fully closed.

Gi

MA

EM

NEAT0204S01

LC

EC

FE

CL.

MT

ΑТ

TF

PD FA

RA

BR

ST

RS

BŢ

HA

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Check (Cont'd)

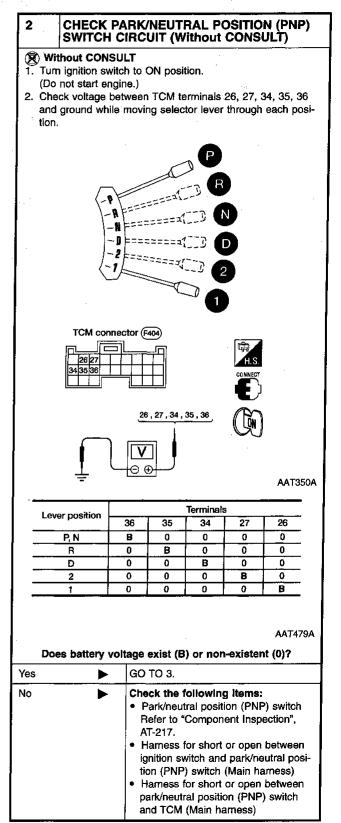
DIAGNOSTIC PROCEDURE

NOTE:

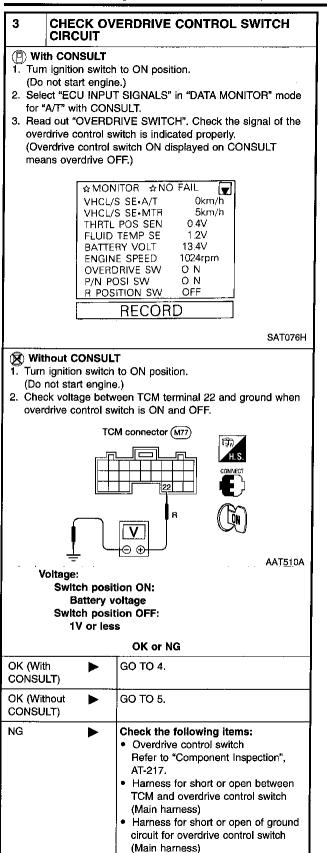
=NEAT0204S03

The diagnostic procedure includes inspections for the overdrive control and throttle position switch circuits.

CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (With CONSULT) (P) With CONSULT 1. Turn ignition switch to ON position. (Do not start engine.) 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT. 3. Read out P, R, N, D, 2 and 1 position switches moving selector lever to each position. Check the signal of the selector lever position is indicated properly. ☆ MONITOR ☆ NO FAIL R POSITION SW OFF D POSITION SW OFF 2 POSITION SW OFF 1 POSITION SW OFF ASCD-CRUISE OFF ASCD•OD CUT OFF KICKDOWN SW OFF POWER SHIFT SW OFF CLOSED THL/SW **OFF** RECORD SAT761I OK or NG OK GO TO 3. NG Check the following items: · Park/neutral position (PNP) switch Refer to "Component Inspection", AT-217. · Harness for short or open between ignition switch and park/neutral position (PNP) switch (Main harness) Harness for short or open between park/neutral position (PNP) switch and TCM (Main harness)



21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Check (Cont'd)



4		THROTTLE POSITION SWITCH (With CONSULT)	1
 With CONSULT Turn ignition switch to ON position. (Do not start engine.) Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT. Apply vacuum to the throttle opener. Refer to step 1 and step 2 of "Prepatation", "TCM SELF-DIAGNOSIS PROCEDURE (NO TOOLS)", AT-44. Read out "CLOSED THL/SW" and "W/O THRL/P-SW" depressing and releasing accelerator pedal. Check the signal of throttle position switch is indicated properly. 			
		ONITOR ☆ NO FAIL	
	CLO	:RSHIFT SW OFF ED THL/SW ON HRL/P-SW OFF SW OFF	
		RECORD	
		S.	AT052I
	elerator condition	Data monitor	_
Re	leased	CLOSED THL/SW W/O THRL/P-SW ON OFF	
<u>Fully c</u>	depressed	OFF ON MTE	SL0011
ОК		GO TO 6.	
NG	•	Check the following items: Throttle position switch Refer to "Component Inspection AT-218. Harness for short or open betw ignition switch and throttle position switch (Main harness) Harness for short or open betw throttle position switch and TCM (Main harness)	een ion een

(Main harness)

GI

MA

图图

LC

EC

FE

C/L

MT

TF

PD

FA

RA

BR

ST

RS

BT

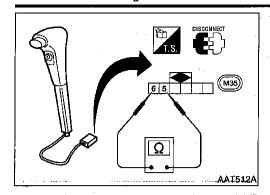
HA

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Check (Cont'd)

CHECK THROTTLE POSITION SWITCH CIRCUIT (Without CONSULT) Without CONSULT 1. Turn ignition switch to ON position. (Do not start engine.) 2. Check voltage between TCM terminals 16, 17 and ground while depressing, and releasing accelerator pedal slowly. (after warming up engine) 3. Refer to "Prepatation", "TCM SELF-DIAGNOSIS PROCE-DURE (NO TOOLS)", AT-44. TCM connector (M77) AAT511A Accelerator Voltage pedal condition Terminal No. 21 Terminal No. 22 Released Battery voltage 1V or less Fully depressed 1V or less Battery voltage MTBL0012 OK or NG OK GO TO 6. NG Check the following items: · Throttle position switch Refer to "Component Inspection", AT-218. Harness for short or open between ignition switch and throttle position switch (Main harness) Harness for short or open between throttle position switch and TCM (Main harness)

6	CHECK DT	С	
Perforn	Perform Diagnostic procedure, AT-214.		
	OK or NG		
ок	>	INSPECTION END	
NG	>	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with hamess connector.	

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Check (Cont'd)



COMPONENT INSPECTION **Overdrive Control Switch**

NEAT0204S04

NEAT0204S0401

Check continuity between terminals 5 and 6.

Continuity:

Switch position ON:

No

Switch position OFF:

Yes

LC

EC

FE

CL

MT

ΑT

TF

PD

FA

RA

BR

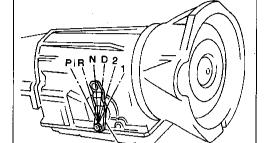
ST

RS

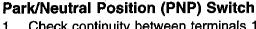
BT

G

MA

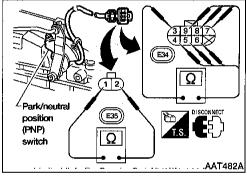


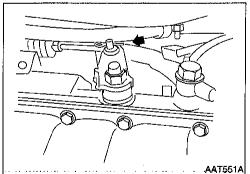
SAT517GB

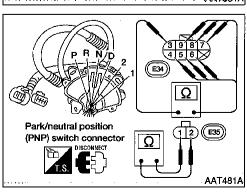


1. Check continuity between terminals 1 and 2 and between terminals 3 and 4, 5, 6, 7, 8, 9 while moving manual shaft through each position.

Lever position	Termi	nal No.
Р	3 - 4	1 - 2
R	3 - 5	
N	3 - 6	1 - 2
D	3 - 7	
2	3 - 8	
1	3 - 9	







- If NG, check again with manual control linkage disconnected from manual shaft of A/T assembly. Refer to step 1.
- If OK on step 2, adjust manual control linkage. Refer to AT-228.

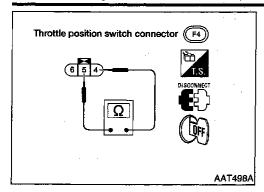
- If NG on step 2, remove park/neutral position (PNP) switch from A/T and check continuity of park/neutral position (PNP) switch terminals. Refer to step 1.
- If OK on step 4, adjust park/neutral position (PNP) switch. Refer to AT-227.
- If NG on step 4, replace park/neutral position (PNP) switch.

HA

IDX

AT-217

21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Check (Cont'd)



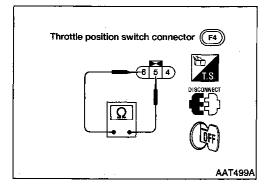
Throttle Position Switch Closed Throttle Position Switch (Idle Position)

NEAT020450403

 Check continuity between terminals 4 and 5. Refer to "Prepatation", "TCM SELF-DIAGNOSIS PROCEDURE (NO TOOLS)", AT-44.

Accelerator pedal condition	Continuity
Released	Yes
Depressed	No

 To adjust closed throttle position switch, refer to EC section ("Basic Inspection", "TROUBLE DIAGNOSIS — Basic Inspection").



Wide Open Throttle Position Switch

· Check continuity between terminals 5 and 6.

Accelerator pedal condition	Continuity
Released	No
Depressed	Yes

Description

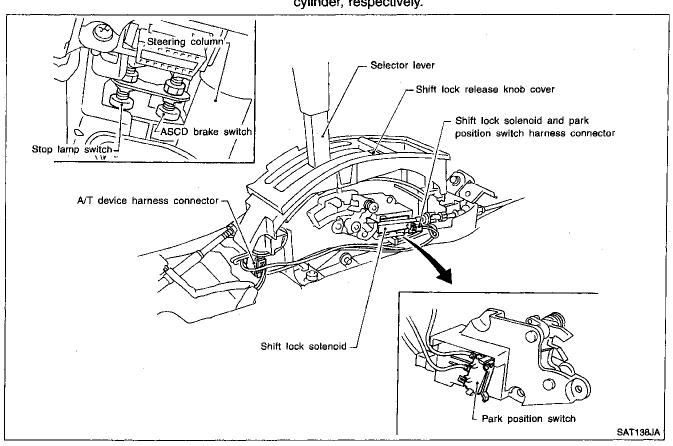
• The mechanical key interlock mechanism also operates as a shift lock:

With the key switch turned to ON, the selector lever cannot be shifted from P (parking) to any other position unless the brake pedal is depressed.

With the key removed, the selector lever cannot be shifted from P to any other position.

The key cannot be removed unless the selector lever is placed in P.

The shift lock and key interlock mechanisms are controlled by the ON-OFF operation of the shift lock solenoid and by the operation of the rotator and slider located inside the key cylinder, respectively.



AT-219

MA

GI

LC

EC

FE

UL

MT

AT

PD

TF

FA

RA

BR

ST RS

BT

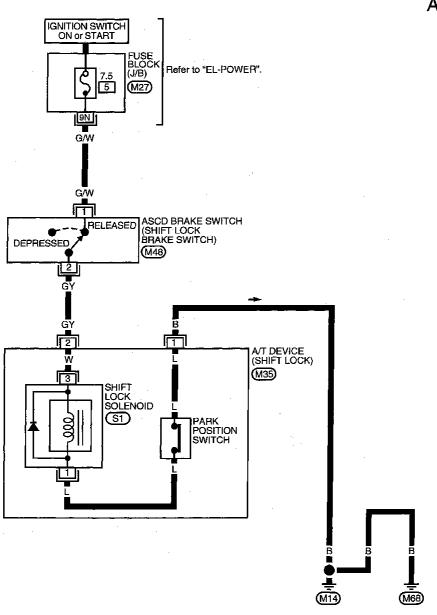
HA

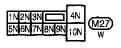
미

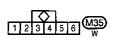
Wiring Diagram — SHIFT —

NEAT0094

AT-SHIFT-01











 \bigstar : This connector is not shown in "HARNESS LAYOUT" of EL section.

AAT316A

Diagnostic Procedure

SYMPTOM 1:

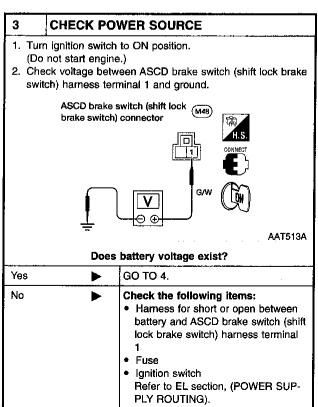
- Selector lever cannot be moved from P position with key in ON position and brake pedal applied.
- Selector lever can be moved from P position with key in ON position and brake pedal released.
- Selector lever can be moved from P position when key is removed from key cylinder.

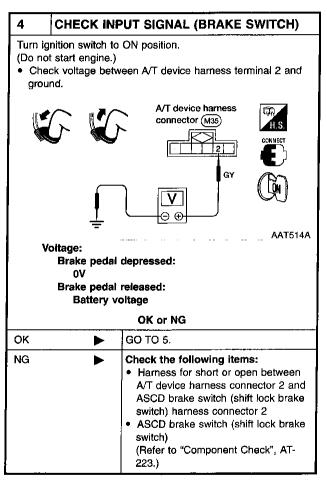
SYMPTOM 2:

Ignition key cannot be removed when selector lever is set to P position. It can be removed when selector lever is set to any position except P.

1	CHECK KE	Y INTERLOCK CABLE
Check key interlock cable for damage.		
OK or NG		
ок	>	GO TO 2.
NG	>	Repair key interlock cable. Refer to "Key Interlock Cable", AT-224.

2	CHECK SE	LECTOR LEVER POSITION
Check selector lever position for damage.		
OK or NG		
ОК	>	GO ТО 3.
NG	>	Check selector lever. Refer to "ON- VEHICLE SERVICE PNP Switch and Manual Control Linkage Adjustment", AT-227 and AT-228.





AT-221

995 G[V

NEAT0095

MA

EM

LC

EC

FE

CL

MT

AT

TF

PD

FA

RA

BR

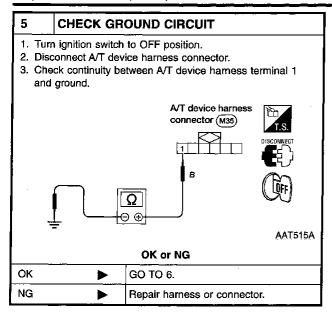
(D)

RS

HA

EL

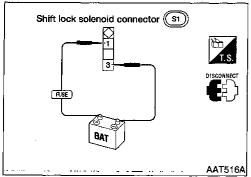
(D)X



6	CHECK PARK POSITION SWITCH		
(Refer to "Component Check", AT-222.)			
OK or NG			
ок	>	GO TO 7.	
NG		Replace park position switch.	

7	CHECK SH	IIFT LOCK SOLENOID	
(Refer to "Component Check", AT-222.)			
OK or NG			
ОК	•	GO TO 8.	
NG	>	Replace shift lock solenoid.	

8	CHECK SHI	FT LOCK OPERATION	
Reconnect shift lock harness connector. Turn ignition switch from OFF to ON" position. (Do not start engine.) Recheck shift lock operation.			
	OK or NG		
ОК	>	INSPECTION END	
NG	•	Perform A/T device input/output signal inspection test. If NG, recheck harness connector connection.	



A/T device connector Shift lock solenoid (M35) connector (S1) AAT517A

Component Check SHIFT LOCK SOLENOID

NEAT0096

Check operation by applying battery voltage between shift lock solenoid connector terminals 1 and 3.

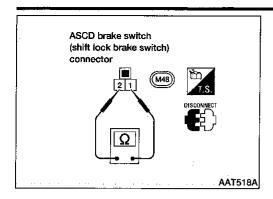
PARK POSITION SWITCH

Check continuity between park position switch harness connector terminal 1 and A/T device harness connector terminal

Condition	Continuity
When selector lever is set in "P" position and selector lever button is released	Yes
Except above	No

A/T SHIFT LOCK SYSTEM

Component Check (Cont'd)



ASCD BRAKE SWITCH (SHIFT LOCK BRAKE SWITCH)

 Check continuity between ASCD brake switch (shift lock brake switch) harness connector terminals 1 and 2.

Condition	Continuity
When brake pedal is depressed	No
When brake pedal is released	Yes

Check ASCD brake switch (shift lock brake switch) after adjusting brake pedal — refer to BR section.

DATA

MA

GI.

EM

LC

EC

FE

CL

MT

ΔТ

TF

FA

PD

RA

BR

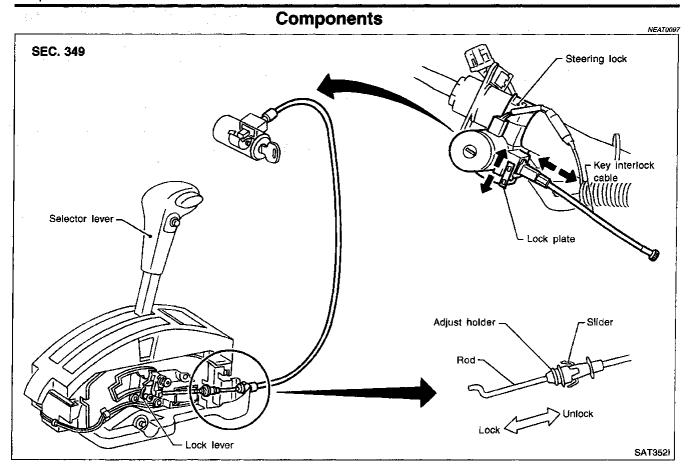
ST

RS

BT

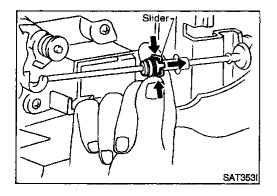
HA

EL



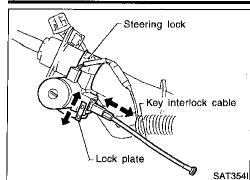
CAUTION:

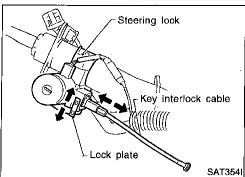
- Install key interlock cable in such a way that it will not be damaged by sharp bends, twists or interference with adjacent parts.
- After installing key interlock cable to control device, make sure that casing cap and bracket are firmly secured in their positions. If casing cap can be removed with an external load of less than 39.2 N (4.0 kg, 8.8 lb), replace key interlock cable with new one.

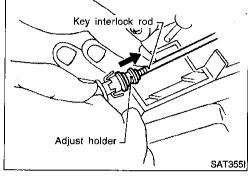


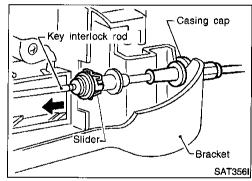
Removal

Unlock slider from adjuster holder and remove rod from cable.

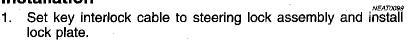








Installation



2. Clamp cable to steering column and fix to control cable with band.

Set selector lever to P position.

Insert interlock rod into adjuster holder.

Install casing cap to bracket.

Move slider in order to fix adjuster holder to interlock rod.

G[

MA

ΞM

LC

EC

FE

CL

MT

ΑT

TF

PD

FA

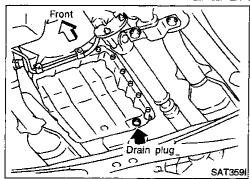
RA

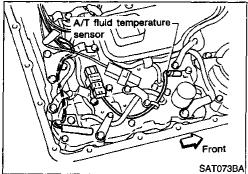
BR

ST

RS

HA

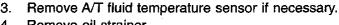


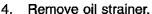


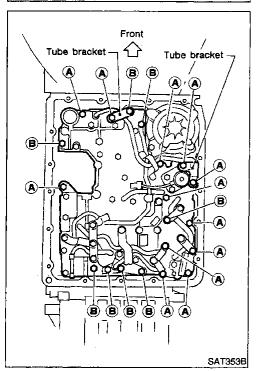
Control Valve Assembly and Accumulators REMOVAL

NEAT0100S01

- Remove exhaust front tube.
- Remove oil pan and gasket and drain ATF.







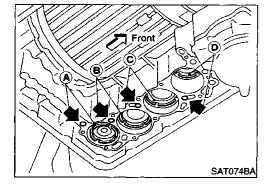
Remove control valve assembly by removing fixing bolts and disconnecting harness connector.

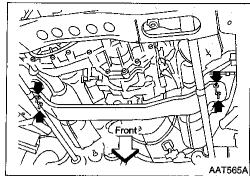
Bolt length and location

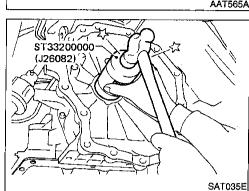
Bolt symbol	mm (in)
A	33 (1.30)
В	45 (1.77)

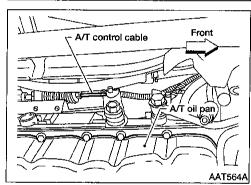
- Remove solenoids and valves from valve body if necessary.
- Remove terminal cord assembly if necessary.

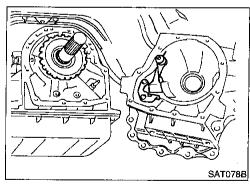
- Remove accumulator A, B, C and D by applying compressed air if necessary.
- Hold each piston with rag.
- Reinstall any part removed.
- Always use new sealing parts.

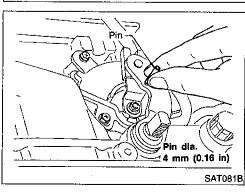












Revolution Sensor Replacement

 Remove rear engine mounting member from side member while supporting A/T with transfer case with jack. Tighten rear engine mounting member to the specified torque. Refer to EM section ("ENGINE REMOVAL").

2. Lower A/T with transfer case as much as possible.

- 3. Remove revolution sensor from A/T.
- 4. Reinstall any part removed.
- Always use new sealing parts.

Rear Oil Seal Replacement

1. Remove transfer case from vehicle. Refer to TF section ("Removal", "REMOVAL AND INSTALLATION").

- 2. Remove rear oil seal.
- 3. Install rear oil seal.
- Apply ATF before installing.
- 4. Reinstall any part removed.

Parking Components Inspection

- Remove propeller shaft. Refer to PD section ("Removal", "PROPELLER SHAFT").
- 2. Remove transfer case from vehicle. Refer to TF section ("Removal", "REMOVAL AND INSTALLATION").
- 3. Remove A/T control cable bracket from transmission case.
- Support A/T assembly with a jack.
- 5. Remove adapter case from transmission case.
- 6. Replace parking components if necessary.
- 7. Reinstall any part removed.
- Always use new sealing parts.

Park/Neutral Position (PNP) Switch Adjustment

- Remove manual control linkage from manual shaft of A/T assembly.
- 2. Set manual shaft of A/T assembly in N position.
- Loosen park/neutral position (PNP) switch fixing bolts.
- Insert pin into adjustment holes in both park/neutral position (PNP) switch and manual shaft of A/T assembly as near vertical as possible.
- Reinstall any part removed.
- Check continuity of park/neutral position (PNP) switch. Refer to "Components Inspection", AT-91.

AT-227

, GI

MA

LĈ

EG

FE

C/L

MT

TF

AΤ

PD

FA

RA

BR

ST

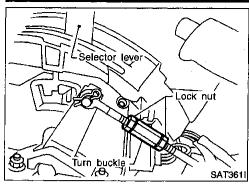
RS

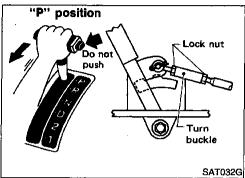
BT

ا ک

HA

ren





Manual Control Linkage Adjustment

Move selector lever from P position to 1 position. You should be able to feel the detents in each position.

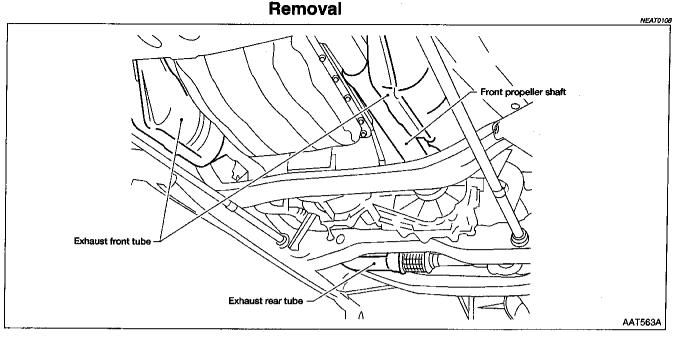
If the detents cannot be felt or the pointer indicating the position is improperly aligned, the linkage needs adjustment.

- 1. Place selector lever in P position.
- 2. Loosen lock nuts.
- 3. Tighten turn buckle until aligns with inner cable, pulling selector lever toward R position side without pushing button.
- 4. Back off turn buckle 1 turn and tighten lock nuts to the specified torque.

Lock nut:

(0.45 - 0.60 kg-m, 39.1 - 52.1 in-lb)

5. Move selector lever from P position to 1 position. Make sure that selector lever can move smoothly.

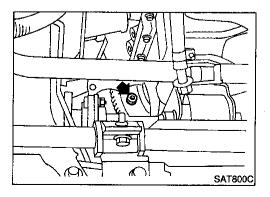


CAUTION:

When removing the A/T assembly from engine, first remove the crankshaft position sensor (OBD) from the A/T assembly upper side.

Be careful not to damage sensor edge.

- 1. Remove battery negative terminal.
- 2. Remove exhaust front and rear tubes.
- 3. Remove fluid charging pipe from A/T assembly.
- 4. Remove oil cooler pipe from A/T assembly.
- Plug up openings such as the fluid charging pipe hole, etc.
- Remove propeller shaft. Refer to PD section ("Removal", "PROPELLER SHAFT").
- Remove transfer control linkage from transfer. Refer to TF section ("Removal" — "REMOVAL AND INSTALLATION").
- Insert plug into rear oil seal after removing rear propeller shaft.
- Be careful not to damage spline, sleeve yoke and rear oil seal.
- Remove A/T control cable from A/T assembly. 8.
- Disconnect A/T and speedometer sensor harness connectors.



10. Remove starter motor.

Tightening torque:

[C]: 41 - 52 N·m (4.2 - 5.3 kg-m, 30 - 38 ft-lb)

- 11. Remove gusset and rear plate cover securing engine to A/T assembly.
- 12. Remove bolts securing torque converter to drive plate.
- Remove the bolts by turning crankshaft.

AT-229

G

MA

EM

LC

EC

FE

CL

MT

ΑT

TF

PD

FA

RA

BR

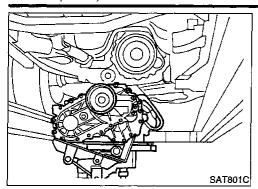
ST

RS

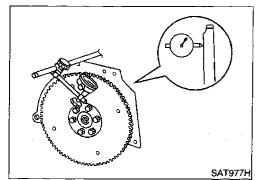
BT

HA

EL



- 13. Support A/T and transfer assembly with a jack.
- 14. Remove rear engine mounting member from body and A/T assembly. Tighten rear engine mounting member to the specified torque. Refer to EM section ("ENGINE REMOVAL").
- 15. Remove bolts securing A/T assembly to engine.
- 16. Lower A/T assembly with transfer.



Installation

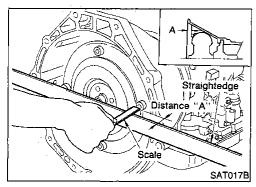
NEAT0107

Drive plate runout

Maximum allowable runout:

Refer to EM section ("Inspection", "CYLINDER BLOCK").

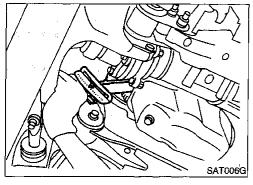
If this runout is out of specification, replace drive plate with ring gear.



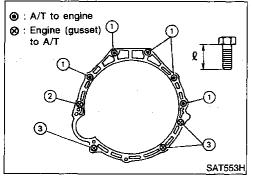
 When connecting torque converter to transmission, measure distance "A" to be certain that they are correctly assembled.

Distance "A":

26.0 mm (1.024 in) or more



- Install converter to drive plate.
- After converter is installed to drive plate, rotate crankshaft several turns and check to be sure that transmission rotates freely without binding.



· Tighten bolts securing transmission.

Bolt No.	Tightening torque N·m (kg-m, ft-lb)	Boit length "" mm (in)
1	39 - 49 (4.0 - 5.0, 29 - 36)	47.5 (1.870)
2	39 - 49 (4.0 - 5.0, 29 - 36)	58.0 (2.283)
3	29 - 39 (3.0 - 4.0, 22 - 29)	25.0 (0.984)
Gusset to engine	29 - 39 (3.0 - 4.0, 22 - 29)	20.0 (0.787)

Reinstall any part removed.



- · Check fluid level in transmission.
- Move selector lever through all positions to be sure that transmission operates correctly.
 With parking brake applied, rotate engine at idling. Move selector lever through N to D, to 2, to 1 and to R positions. A slight shock should be felt by hand gripping selector each time transmission is shifted.
- Perform road test. Refer to "ROAD TEST", AT-59.

ins- GI

MA

em

LC

EC

FE

CL

MT

AT

PD

TF

FA

RA

BR

ST

RS

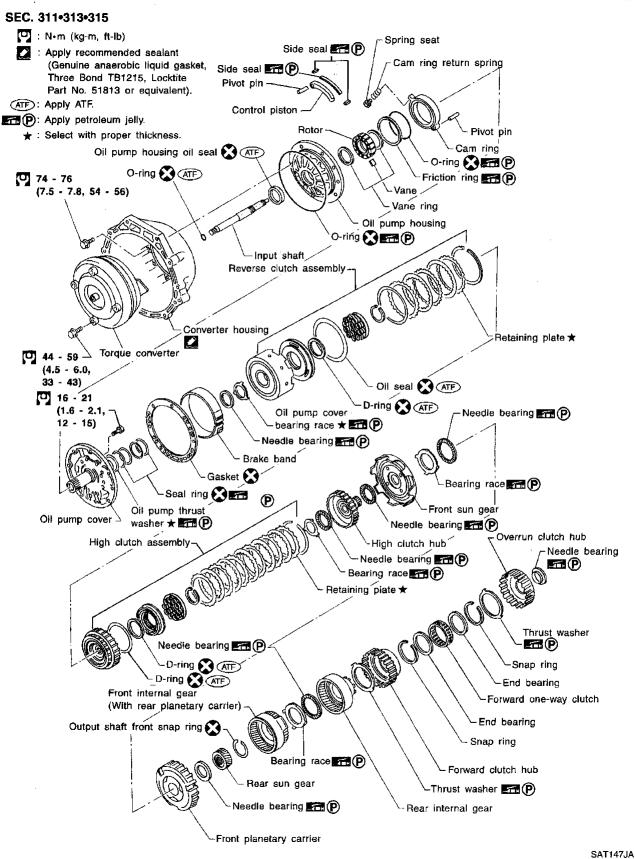
BT

HA

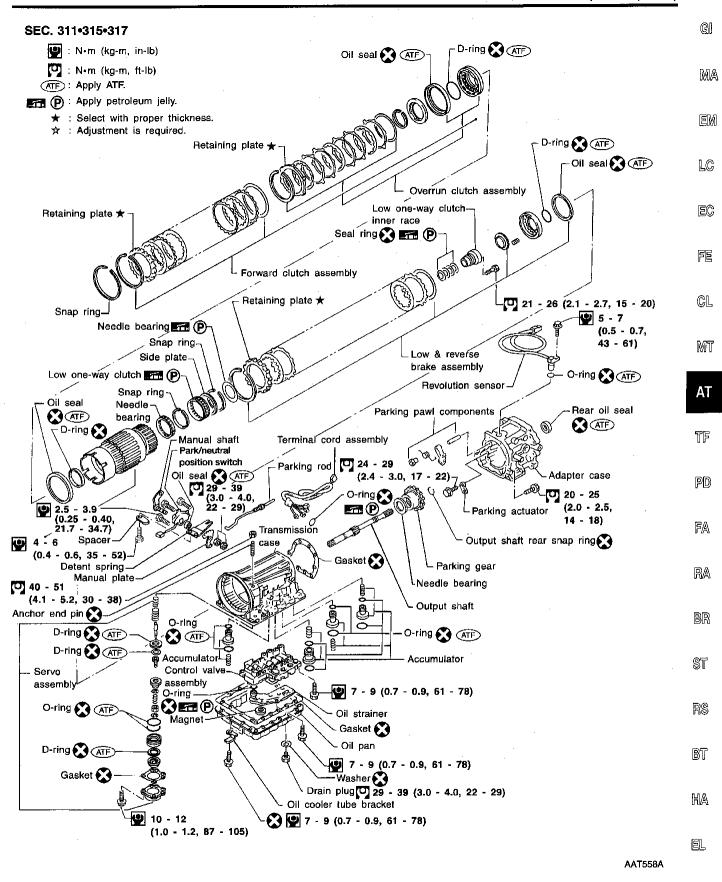
EL

Components

NEATO108.



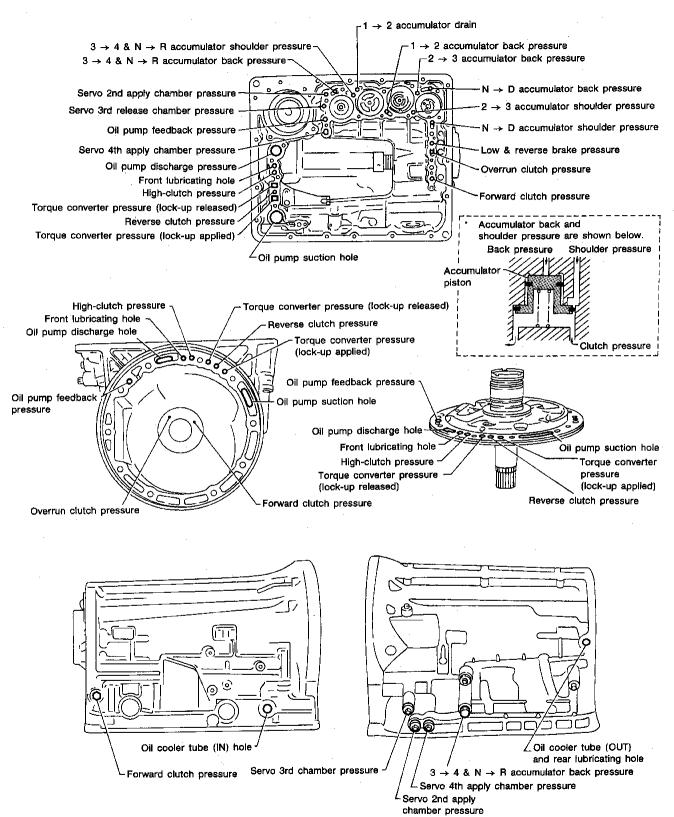
AT-232



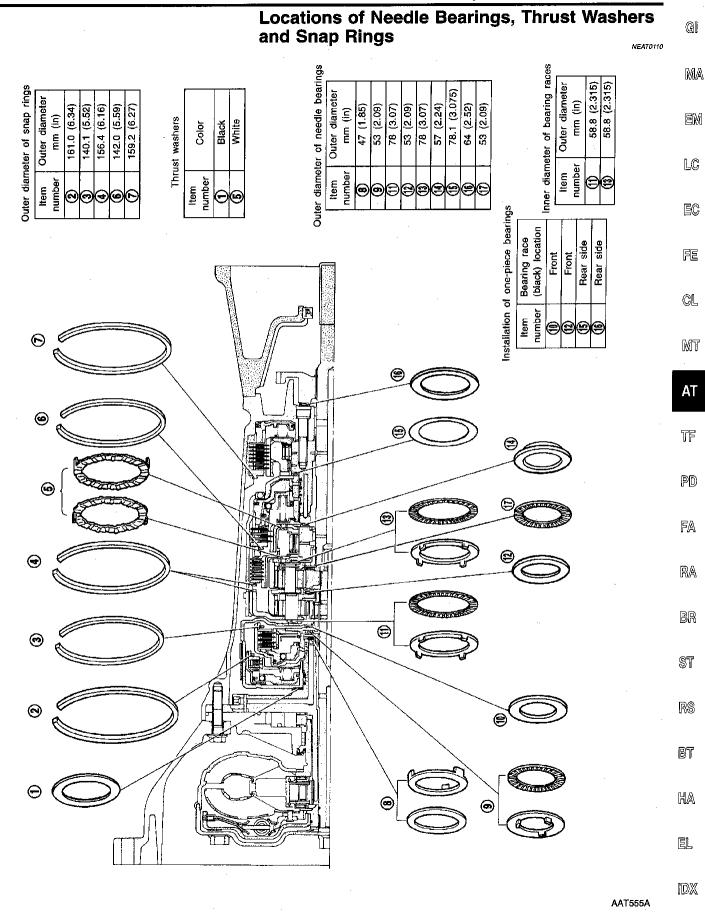
AT-233

Oil Channel

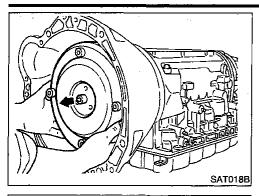
NEAT0109



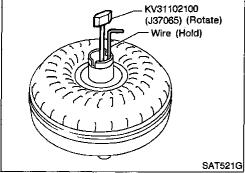
SAT185B



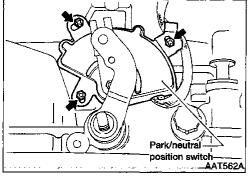
AT-235



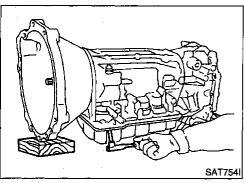
- 1. Drain ATF through drain plug.
- 2. Remove torque converter by holding it firmly and turning while pulling straight out.



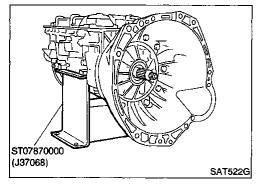
- 3. Check torque converter one-way clutch.
- a. Insert Tool into spline of one-way clutch inner race.
- b. Hook bearing support unitized with one-way clutch outer race with suitable wire.
- c. Check that one-way clutch inner race rotates only clockwise with Tool while holding bearing support with wire.



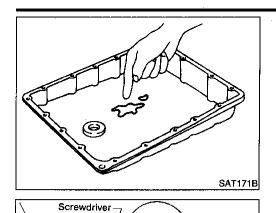
4. Remove park/neutral position (PNP) switch from transmission case.



- 5. Remove oil pan.
- Always place oil pan straight down so that foreign particles inside will not move.



6. Place transmission into Tool with the control valve facing up.



Blade tip of

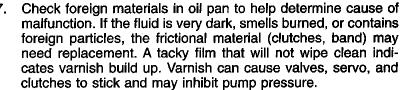
screwdriver

A/T fluid temperature

Connectors

AAT561A

SAT008B



MA

G

If frictional material is detected, replace radiator after repair of A/T. Refer to LC section ("Radiator", "ENGINE **COOLING SYSTEM").**

EM

Remove torque converter clutch solenoid valve and A/T fluid temperature sensor connectors.

LC

Be careful not to damage connector.

EC

厖

CL

MT

Remove oil strainer. 9.

ΑT

Remove oil strainer from control valve assembly. Then remove O-ring from oil strainer.

TF

PD

FA

RA

b. Check oil strainer screen for damage.

BR

ST

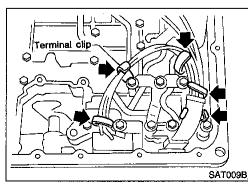
RS

BT

HA

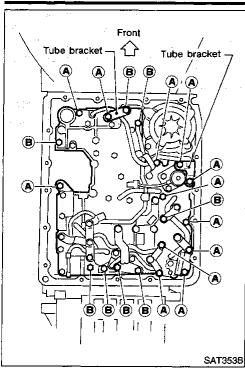
凮

Screen Screen SAT025B



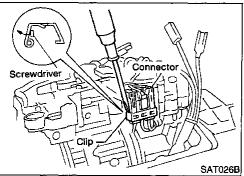
- 10. Remove control valve assembly.
- Straighten terminal clips to free terminal cords then remove terminal clips.

AT-237

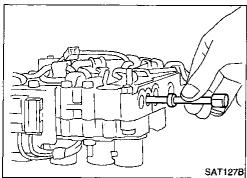


b. Remove bolts A and B, and remove control valve assembly from transmission.

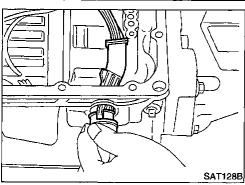
, Bolt symbol	Length mm (in)		
Α	33 (1.30)		
В	45 (1.77)		



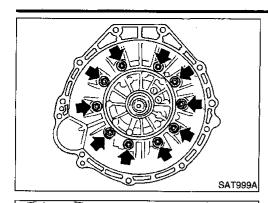
- c. Remove solenoid connector.
- Be careful not to damage connector.



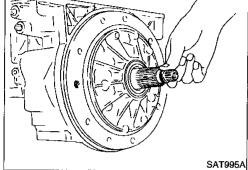
d. Remove manual valve from control valve assembly.



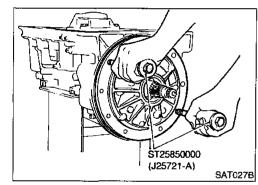
- 11. Remove terminal cord assembly from transmission case while pushing on stopper.
- Be careful not to damage cord.
- Do not remove terminal cord assembly unless it is damaged.



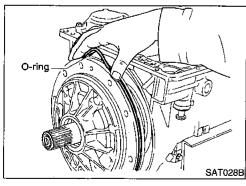
- 12. Remove converter housing from transmission case.
- Be careful not to scratch converter housing.



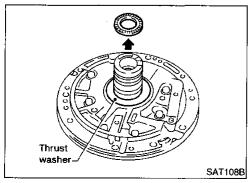
13. Remove O-ring from input shaft.



- 14. Remove oil pump assembly.
- a. Attach Tool to oil pump assembly and extract it evenly from transmission case.



- b. Remove O-ring from oil pump assembly.
- c. Remove traces of sealant from oil pump housing.
- Be careful not to scratch pump housing.



d. Remove needle bearing and thrust washer from oil pump assembly.

AT-239

MA

ΞM

LC

EC

Æ

C[

MT

TF

PD

FA

RA

BR

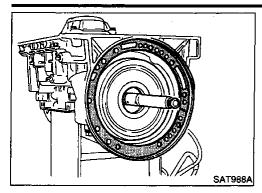
ST

RS

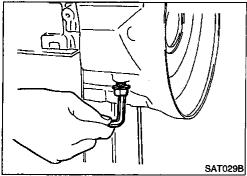
BT

HA

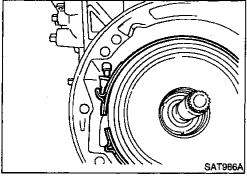
EL



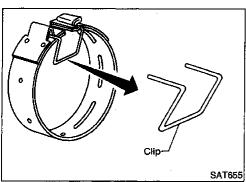
15. Remove input shaft and oil pump gasket.



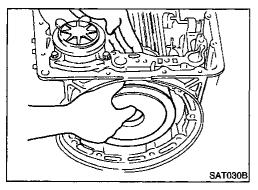
- 16. Remove brake band and band strut.
- a. Loosen lock nut and remove band servo anchor end pin from transmission case.



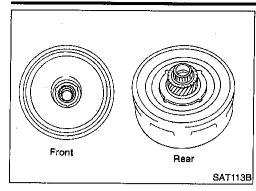
b. Remove brake band and band strut from transmission case.



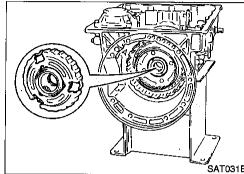
c. Hold brake band in a circular shape with clip.



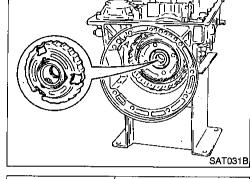
- 17. Remove front side clutch and gear components.
- a. Remove clutch pack (reverse clutch, high clutch and front sun gear) from transmission case.



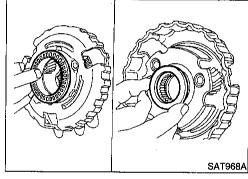
- Remove front bearing race from clutch pack.
- Remove rear bearing race from clutch pack.



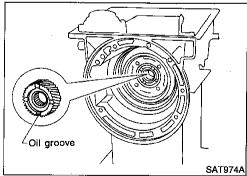
d. Remove front planetary carrier from transmission case.



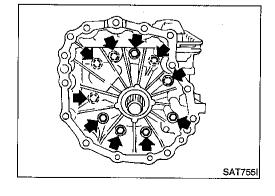
- Remove front needle bearing from front planetary carrier.
- Remove rear bearing from front planetary carrier.



Remove rear sun gear from transmission case.



- 18. Remove adapter case.
- Remove adapter case from transmission case.
- Remove adapter case gasket from transmission case.



AT-241

 \mathbb{G}

MA

LC

EC

FE

MT

TF

PD

FA

RA

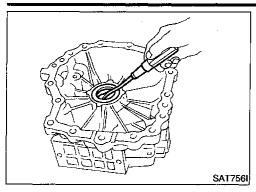
BR

ST

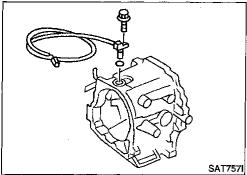
RS

BT

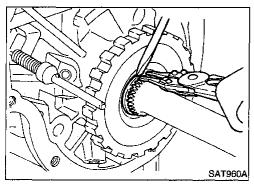
HA



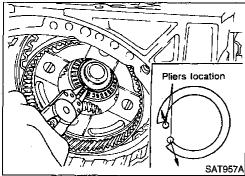
- c. Remove oil seal from adapter case.
- Do not remove oil seal unless it is to be replaced.



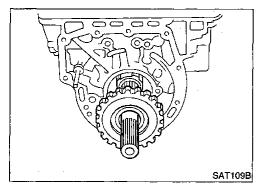
- d. Remove revolution sensor from adapter case.
- e. Remove O-ring from revolution sensor.



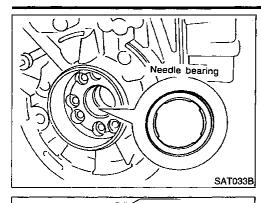
- 19. Remove output shaft and parking gear.
- a. Remove rear snap ring from output shaft.



- b. Slowly push output shaft all the way forward.
- Do not use excessive force.
- c. Remove snap ring from output shaft.



- Remove output shaft and parking gear as a unit from transmission case.
- e. Remove parking gear from output shaft.



f. Remove needle bearing from transmission case.

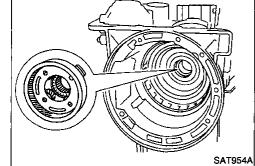


 \mathbb{G}

EM

LC

- 20. Remove rear side clutch and gear components.
- a. Remove front internal gear.



b. Remove bearing race from front internal gear.



FE

MT

TF

FA

RA

BR

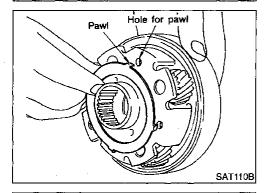
ST

RS

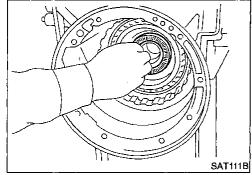
BT

HA

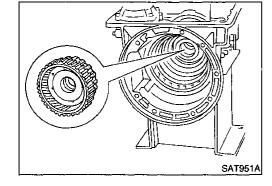
同



p. Hemove bearing race from from internal goal.

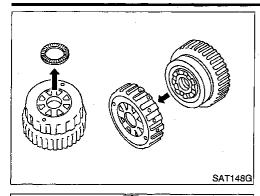


c. Remove needle bearing from rear internal gear.

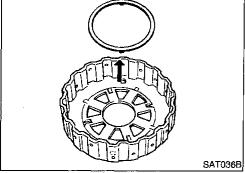


d. Remove rear internal gear, forward clutch hub and overrun clutch hub as a set from transmission case.

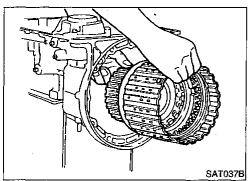
AT-243



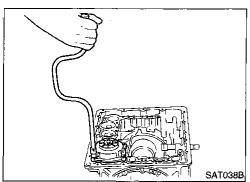
- e. Remove needle bearing from overrun clutch hub.
- Remove overrun clutch hub from rear internal gear and forward clutch hub.



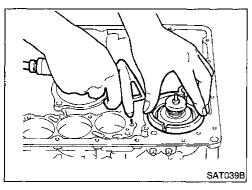
g. Remove thrust washer from overrun clutch hub.



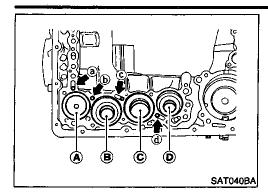
h. Remove forward clutch assembly from transmission case.



- 21. Remove band servo and accumulator components.
- a. Remove band servo retainer from transmission case.



- b. Apply compressed air to oil hole until band servo piston comes out of transmission case.
- Hold piston with a rag and gradually direct air to oil hole.
- c. Remove return springs.



d.	Remove springs	from	accumulator	pistons 6	3, C	and	D.
----	----------------	------	-------------	-----------	------	-----	----

e. Apply compressed air to each oil hole until piston comes out.

Hold piston with a rag and gradually direct air to oil hole.

Identification of accumulator pistons	Α	В	С	D
Identification of oil holes	а	b	С	d

Front

(2 → 3)

Accumulator piston (3 → 4, N → R)

Accumulator piston (0)

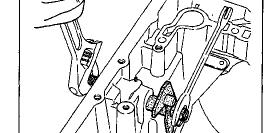
(N → D)

Accumulator Accumulator piston (A)

Accumulator piston (C)

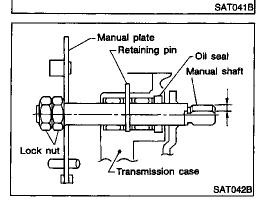
SAT523GA

f. Remove O-ring from each piston.

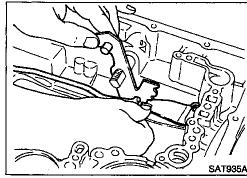


22. Remove manual shaft components, if necessary.

a. Hold width across flats of manual shaft (outside the transmission case) and remove lock nut from shaft.



b. Remove retaining pin from transmission case.



c. While pushing detent spring down, remove manual plate and parking rod from transmission case.

HA

IDX

MA

LC

EC

FE

CL

MT

ΑT

TF

PD

FA

RA

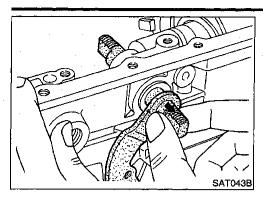
BR

ST

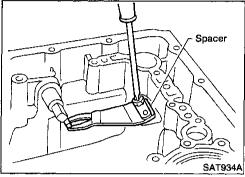
RS

BT

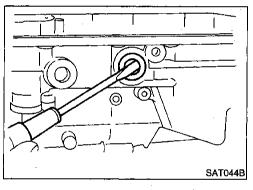
AT-245



d. Remove manual shaft from transmission case.

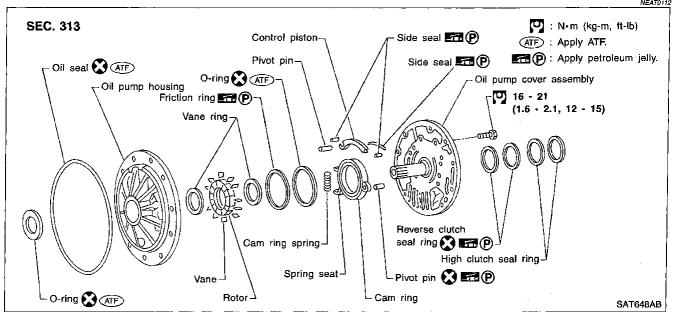


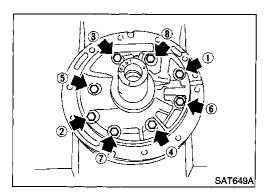
e. Remove spacer and detent spring from transmission case.



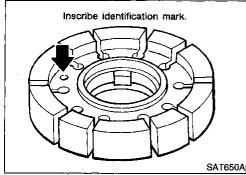
f. Remove oil seal from transmission case.



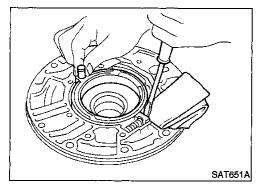




1. Loosen bolts in numerical order and remove oil pump cover.



- 2. Remove rotor, vane rings and vanes.
- Inscribe a mark on back of rotor for identification of foreaft direction when reassembling rotor. Then remove rotor.



- While pushing on cam ring remove pivot pin.
- · Be careful not to scratch oil pump housing.

AT-247

MA

EM

LC

EC

FE

CL

MT

AT

TF

PD

FA RA

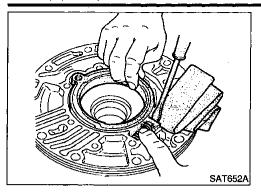
BR

ST

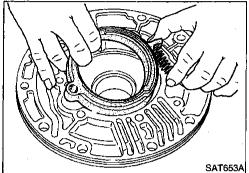
RS

BT

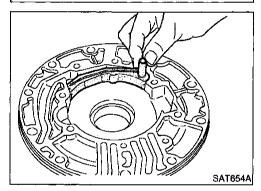
HA



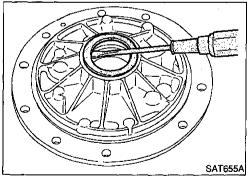
- 4. While holding cam ring and spring lift out cam ring spring.
- Be careful not to damage oil pump housing.
- Hold cam ring spring to prevent it from jumping.



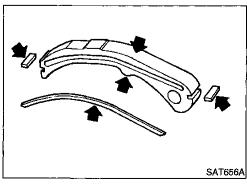
5. Remove cam ring and cam ring spring from oil pump housing.



6. Remove pivot pin from control piston and remove control piston assembly.



- 7. Remove oil seal from oil pump housing.
- Be careful not to scratch oil pump housing.

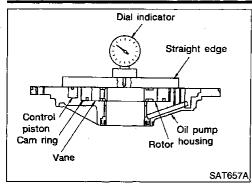


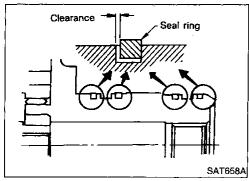
INSPECTION

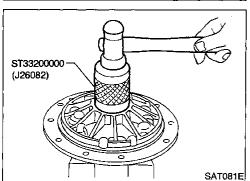
Oil Pump Cover, Rotor, Vanes, Control Piston, Side Seals, Cam Ring and Friction Ring

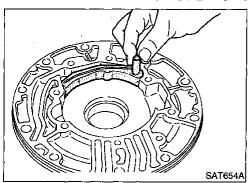
• Check for wear or damage.

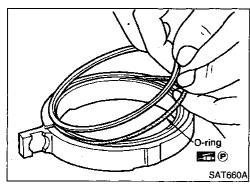
NEAT0114801











Side Clearances

- Measure side clearances between end of oil pump housing and cam ring, rotor, vanes and control piston. Measure in at least four places along their circumferences. Maximum measured values should be within specified positions.
- Before measurement, check that friction rings, O-ring, control piston side seals and cam ring spring are removed.

Standard clearance (Cam ring, rotor, vanes and control piston):

Refer to SDS, AT-310.

If not within standard clearance, replace oil pump assembly except oil pump cover assembly.

Seal Ring Clearance

Measure clearance between seal ring and ring groove.

Standard clearance:

0.10 - 0.25 mm (0.0039 - 0.0098 in)

Wear limit:

0.25 mm (0.0098 in)

If not within wear limit, replace oil pump cover assembly.

ASSEMBLY

Drive oil seal into oil pump housing.

Apply ATF to outer periphery and lip surface.

- Install cam ring in oil pump housing by the following
- Install side seal on control piston.
- Pay attention to its direction Black surface goes toward control piston.
- Apply petroleum jelly to side seal.
- Install control piston on oil pump.
- Install O-ring and friction ring on cam ring.
- Apply petroleum jelly to O-ring.

EM

G]

MA

LC

EC

FE

CL.

MT

AT

PD)

FA

RA

BR

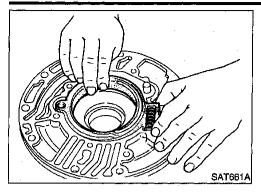
ST

RS

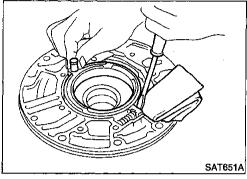
BT

HA

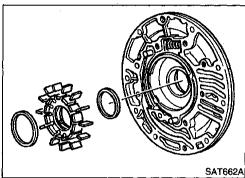
訌



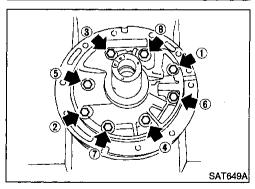
 Assemble cam ring, cam ring spring and spring seat. Install spring by pushing it against pump housing.



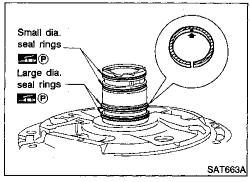
e. While pushing on cam ring install pivot pin.



- 3. Install rotor, vanes and vane rings.
- Pay attention to direction of rotor.



- 4. Install oil pump housing and oil pump cover.
- a. Wrap masking tape around splines of oil pump cover assembly to protect seal. Position oil pump cover assembly in oil pump housing assembly, then remove masking tape.
- b. Tighten bolts in a criss-cross pattern.



- 5. Install new seal rings carefully after packing ring grooves with petroleum jelly. Press rings down into jelly to a close fit.
- Seal rings come in two different diameters. Check fit carefully in each groove.

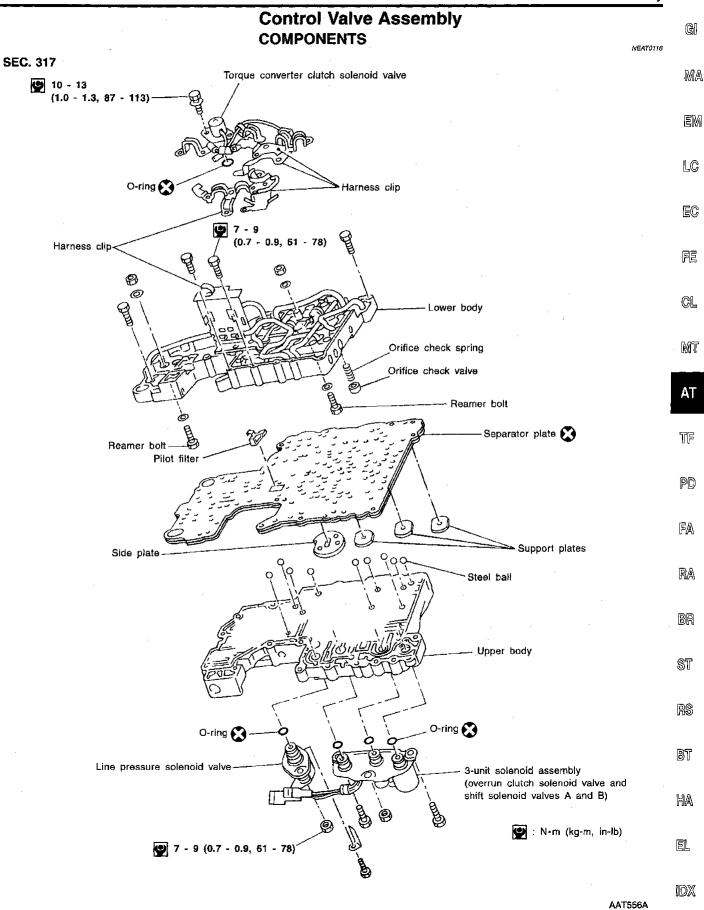
Small dia. seal ring:

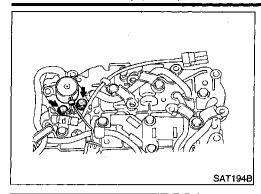
No mark

Large dia. seal ring:

Yellow mark in area shown by arrow

Do not spread gap of seal ring excessively while installing. It may deform ring.

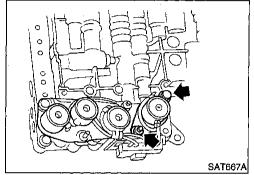




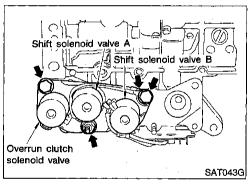
DISASSEMBLY

NEATO117

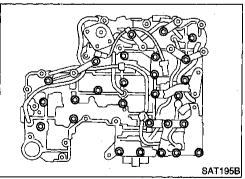
- 1. Remove solenoids.
- a. Remove torque converter clutch solenoid valve and side plate from lower body.
- b. Remove O-ring from solenoid.



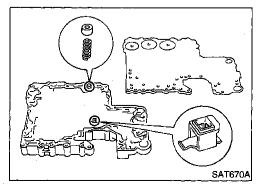
- c. Remove line pressure solenoid valve from upper body.
- d. Remove O-ring from solenoid.



- e. Remove 3-unit solenoid assembly from upper body.
- f. Remove O-rings from solenoids.



- 2. Disassemble upper and lower bodies.
- a. Place upper body facedown, and remove bolts, reamer bolts, side plate and support plates.
- b. Remove lower body and separator plate as a unit from upper body.
- Be careful not to drop pilot filter, orifice check valve, spring and steel balls.

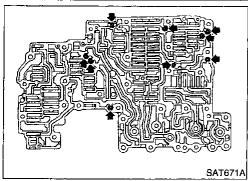


- c. Place lower body facedown, and remove separator plate.
- d. Remove pilot filter, orifice check valve and orifice check spring.

INSPECTION

body.

Lower and Upper Bodies



Check to see that steel balls are properly positioned in upper body. Then remove them from upper body.

MA

Gl

LC

EC

NEAT0118

Check to see that there are pins and retainer plates in lower

尾

CL

MT

AT

TF

PD

FA

RA BR

ST

RS

BT

HA

EL

Make sure that separator plate is free of damage and not

Separator Plate

SAT674A

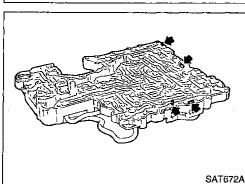
SAT673A

Tube bracket

SAT675A

Tube

connector



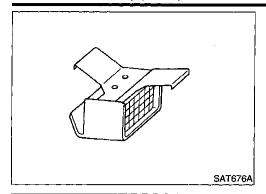
Check to see that there are pins and retainer plates in upper body.

Be careful not to lose these parts.

Check to make sure that oil circuits are clean and free from damage.

Check tube brackets and tube connectors for damage.

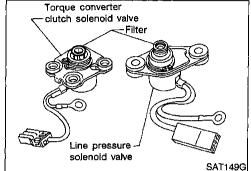
deformed and oil holes are clean.



Pilot Filter

NEAT0118S03

Check to make sure that filter is not clogged or damaged.



Torque Converter Clutch Solenoid Valve

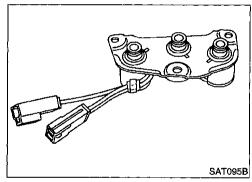
NEAT0118S04

- Check that filter is not clogged or damaged.
- Measure resistance. Refer to "Component Inspection", AT-131.

Line Pressure Solenoid Valve

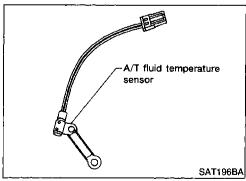
NEATON OF OF

- Check that filter is not clogged or damaged.
- Measure resistance. Refer to "Component Inspection", AT-131.



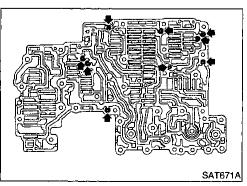
3-Unit Solenoid Assembly (Overrun Clutch Solenoid Valve and Shift Solenoid Valves A and B)

 Measure resistance of each solenoid. Refer to "Component Inspection", AT-131.



A/T Fluid Temperature Sensor

Measure resistance. Refer to "Component Inspection", AT-96.



ASSEMBLY

NEAT0119

- Install upper and lower bodies.
- Place oil circuit of upper body face up. Install steel balls in their proper positions.

Control Valve Assembly (Cont'd)

GI

MA

LC

EC

GL

MT

ΑT

FA

RA

BR

ST

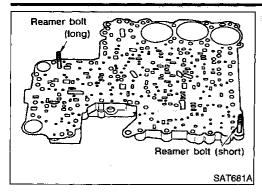
RS

BT

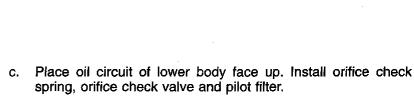
HA

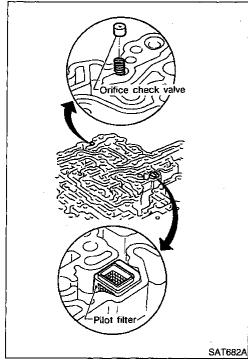
凮

IDX



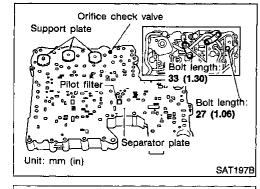
. Install reamer bolts from bottom of upper body.



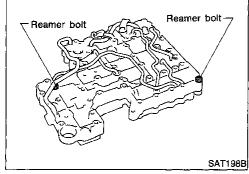


d. Instal separator plate on lower body.

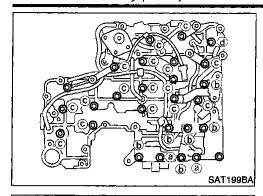
 Install and temporarily tighten support plates, fluid temperature sensor and tube brackets.



- f. Temporarily assemble lower and upper bodies, using reamer bolt as a guide.
- Be careful not to dislocate or drop steel balls, orifice check spring, orifice check valve and pilot filter.



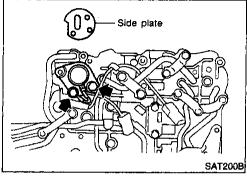
Control Valve Assembly (Cont'd)



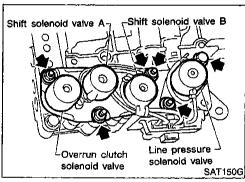
 g. Install and temporarily tighten bolts and tube brackets in their proper locations.

Bolt length and location:

Bolt symbol	а	b	С	d
Bolt length mm (in)	70 (2.76)	50 (1.97)	33 (1.30)	27 (1.06)



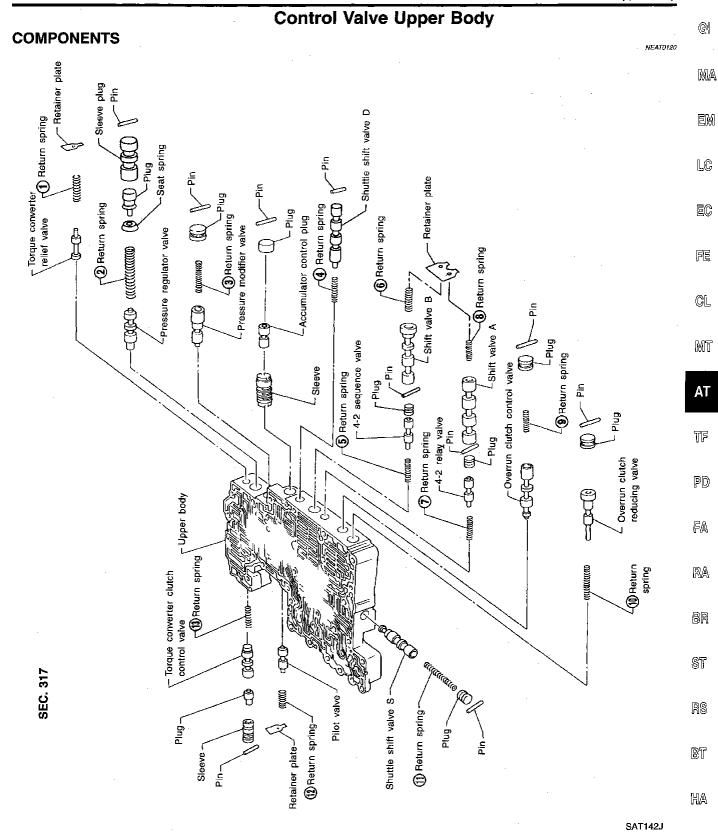
- 2. Install solenoids.
- Attach O-ring and install torque converter clutch solenoid valve and side plates onto lower body.



- Attach O-rings and install 3-unit solenoids assembly onto upper body.
- c. Attach O-ring and install line pressure solenoid valve onto upper body.
- 3. Tighten all bolts.

(H

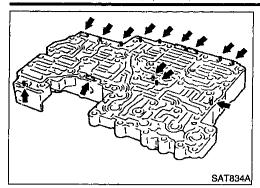
EM



Apply ATF to all components before their installation. Numbers preceding valve springs correspond with those shown in SDS on page AT-307.

AT-257

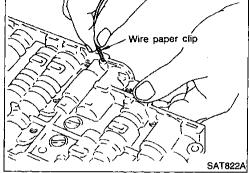
EL



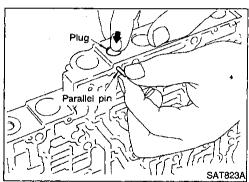
DISASSEMBLY

NEAT0121

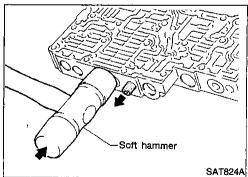
- Remove valves at parallel pins.
- Do not use a magnetic hand.



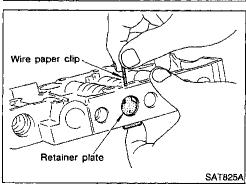
a. Use a wire paper clip to push out parallel pins.



- Remove parallel pins while pressing their corresponding plugs and sleeves.
- Remove plug slowly to prevent internal parts from jumping out.

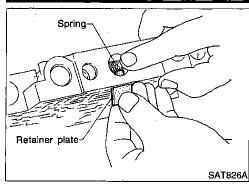


- Place mating surface of valve facedown, and remove internal parts.
- If a valve is hard to remove, place valve body facedown and lightly tap it with a soft hammer.
- Be careful not to drop or damage valves and sleeves.

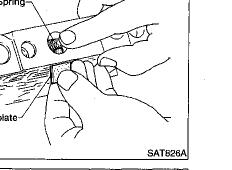


- 2. Remove valves at retainer plates.
- a. Pry out retainer plate with wire paper clip.

Control Valve Upper Body (Cont'd)



Remove retainer plates while holding spring.



Soft hammer

SAT827A

Place mating surface of valve facedown, and remove internal



GI

MA

EM

LC

If a valve is hard to remove, lightly tap valve body with a soft hammer.

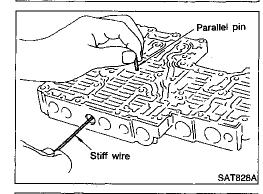
FE

Be careful not to drop or damage valves, sleeves, etc.

CL.

MT

AT



4-2 sequence valve and relay valve are located far back in upper body. If they are hard to remove, carefully push them out using stiff wire.

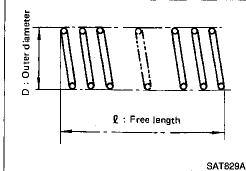
Be careful not to scratch sliding surface of valve with wire.

TF

PD)

FA

RA



INSPECTION Valve Springs

Measure free length and outer diameter of each valve spring. Also check for damage or deformation.

BR

Inspection standard:

Refer to SDS, AT-307. Replace valve springs if deformed or fatigued.

ST

Control Valves

Check sliding surfaces of valves, sleeves and plugs.

NEAT0122S02 RS

ASSEMBLY

Lubricate the control valve body and all valves with ATF. Install control valves by sliding them carefully into their bores.

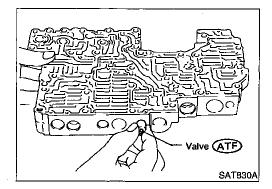
Be careful not to scratch or damage valve body.

HA

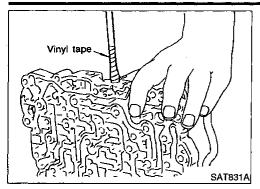
BT

EL

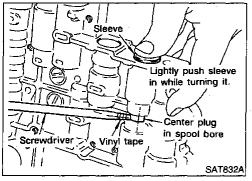
MOI



Control Valve Upper Body (Cont'd)

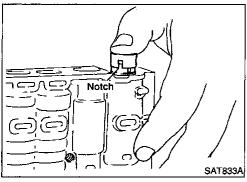


 Wrap a small screwdriver with vinyl tape and use it to insert the valves into proper position.



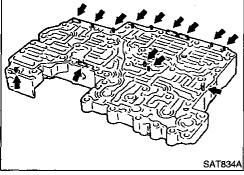
Pressure regulator valve

- If pressure regulator plug is not centered properly, sleeve cannot be inserted into bore in upper body. If this happens, use vinyl tape wrapped screwdriver to center sleeve until it can be inserted.
- Turn sleeve slightly while installing.

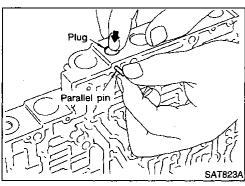


Accumulator control plug

- Align protrusion of accumulator control sleeve with notch in plug.
- Align parallel pin groove in plug with parallel pin, and install accumulator control valve.

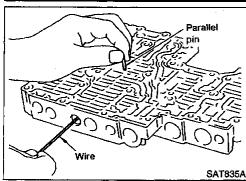


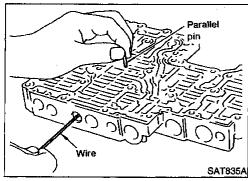
2. Install parallel pins and retainer plates.

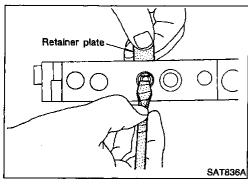


While pushing plug, install parallel pin.

Control Valve Upper Body (Cont'd)







4-2 sequence valve and relay valve

Push 4-2 sequence valve and relay valve with wire wrapped in vinyl tape to prevent scratching valve body. Install parallel pins.

Insert retainer plate while pushing spring.

GI.

MA

LC

EC

FE

CL

MT

AT

TF

PD

FA

RA

BR

ST

RS

BT

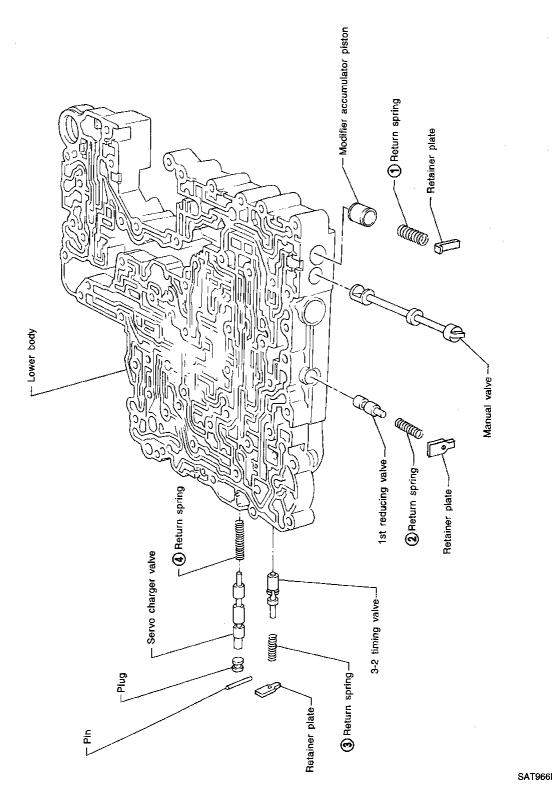
HA

SEC. 317

Control Valve Lower Body

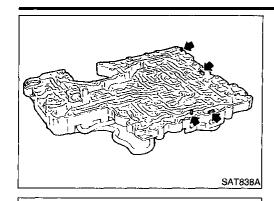
COMPONENTS

NEAT0124



Apply ATF to all components before their installation. Numbers preceding valve springs correspond with those shown in SDS on page AT-307.

Control Valve Lower Body (Cont'd)



2 : Free length

D: Outer diamete

DISASSEMBLY

Remove valves at parallel pins.

NEAT0125

Remove valves at retainer plates.

GI

For removal procedures, refer to "DISASSEMBLY" of Control

Valve Upper Body.

EM

LC

MA

INSPECTION

Valve Springs

NEAT0126

EC

Check each valve spring for damage or deformation. Also measure free length and outer diameter.

FE

Inspection standard:

Refer to SDS, AT-307.

Replace valve springs if deformed or fatigued.

CL

Control Valves

Check sliding surfaces of control valves, sleeves and plugs for damage.

MT

ASSEMBLY

SAT829A

SAT838A

install control valves.

For installation procedures, refer to "ASSEMBLY" of Control Valve Upper Body, AT-259.

ΑT

PD

TF

FA

RA

BR

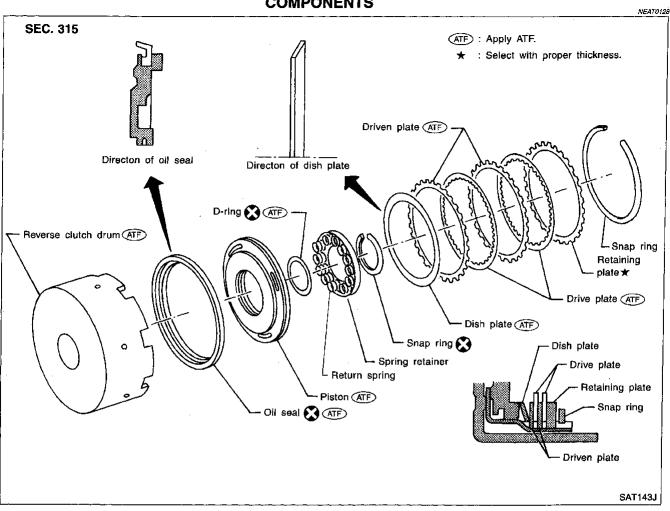
ST

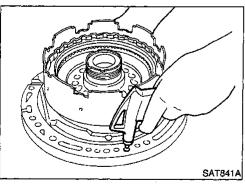
RS

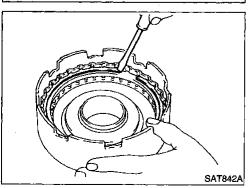
BT

HA

Reverse Clutch COMPONENTS



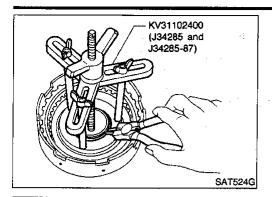


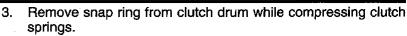


DISASSEMBLY

NEAT0129

- Check operation of reverse clutch.
- a. Install seal ring onto oil pump cover and install reverse clutch. Apply compressed air to oil hole.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring,
- D-ring might be damaged.
- Oil seal might be damaged.
- Fluid might be leaking past piston check ball.
- 2. Remove drive plates, driven plates, retaining plate, dish plate and snap ring.





Do not expand snap ring excessively.

Remove spring retainer and return spring.



Gľ



EM

Install seal ring onto oil pump cover and install reverse clutch drum. While holding piston, gradually apply compressed air to oil hole until piston is removed.



Do not apply compressed air abruptly.



Remove D-ring and oil seal from piston.



MT

INSPECTION

SAT844A

Reverse Clutch Snap Ring and Spring Retainer

NEAT0130S01

Check for deformation, fatigue or damage.

NEAT0130



ΑT



FA

Reverse Clutch Return Springs

Inspection standard:

Refer to SDS, AT-307.

and outside diameter.

Check for deformation or damage. Also measure free length

RA

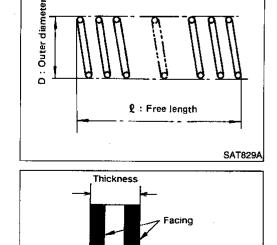
BR

RS

BT

HA

EL



Core plate

SAT845A

Reverse Clutch Drive Plates

Check facing for burns, cracks or damage.

Measure thickness of facing. Thickness of drive plate:

Standard value: 1.90 - 2.05 mm (0.0748 - 0.0807 in) Wear limit: 1.80 mm (0.0709 in)

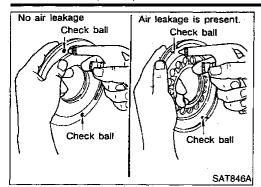
If not within wear limit, replace.

Reverse Clutch Dish Plate

Check for deformation or damage.

NEAT0130S04

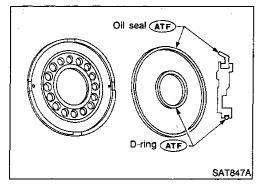
IDX



Reverse Clutch Piston

NEAT0130S05

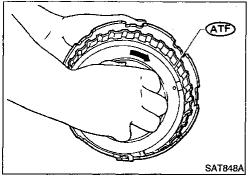
- Shake piston to assure that balls are not seized.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.
- Also apply compressed air to oil hole on return spring side to assure that air leaks past ball.



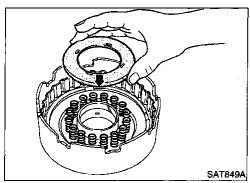
ASSEMBLY

NEAT0131

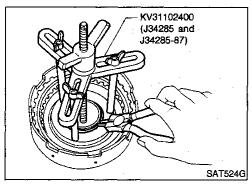
- 1. Install D-ring and oil seal on piston.
- Apply ATF to both parts.



- 2. Install piston assembly by turning it slowly and evenly.
- Apply ATF to inner surface of drum.

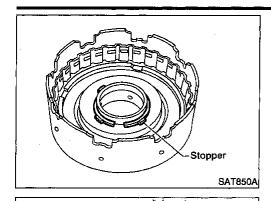


3. Install return springs and spring retainer.



4. Install snap ring while compressing clutch springs.

Reverse Clutch (Cont'd)

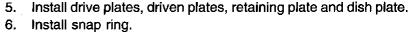


Do not align snap ring gap with spring retainer stopper.



MA

LC

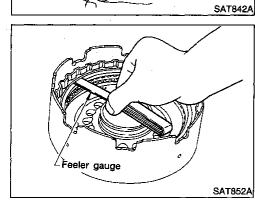




FE

CL.

MT



Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.



Specified clearance:

Standard

0.5 - 0.8 mm (0.020 - 0.031 in)

Allowable limit

1.2 mm (0.047 in)

Retaining plate:

Refer to SDS, AT-308.



FA



RA

Check operation of reverse clutch. Refer to "DISASSEMBLY" of Reverse Clutch, AT-264.





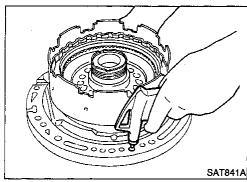
RS



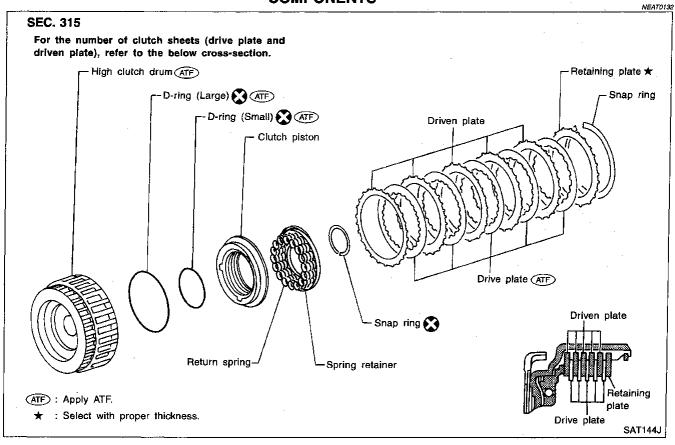
BT

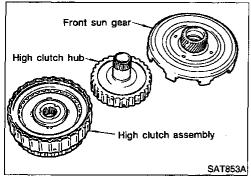
HA

IDX



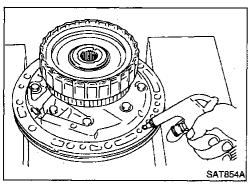
High Clutch COMPONENTS





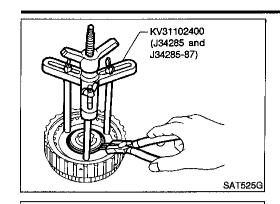
DISASSEMBLY AND ASSEMBLY

Service procedures for high clutch are essentially the same as those for reverse clutch, with the following exception:



Check of high clutch operation

High Clutch (Cont'd)



2: Free length

Core plate

Thickness

SAT829A

SAT845A

SAT858A

D : Outer diameter

Feeler gauge

Removal and installation of return spring

MA

EM

LC

Gi

Inspection of high clutch return springs

EC

Inspection standard: Refer to SDS, AT-307.

FE

Refer to SDS, A1-307.

CL

MT

Inspection of high clutch drive plate

Thickness of drive plate:

Standard

1.52 - 1.67 mm (0.0598 - 0.0657 in)

Wear limit

1.40 mm (0.0551 in)

AT

PD

TF

0 129

FA

Measurement of clearance between retaining plate and snap ring

RA BR

Specified clearance:

Standard

1.8 - 2.2 mm (0.071 - 0.087 in)

Allowable limit

2.8 mm (0.110 in)

Retaining plate:

Refer to SDS, AT-308.

ST

RS

BT

HA

EL

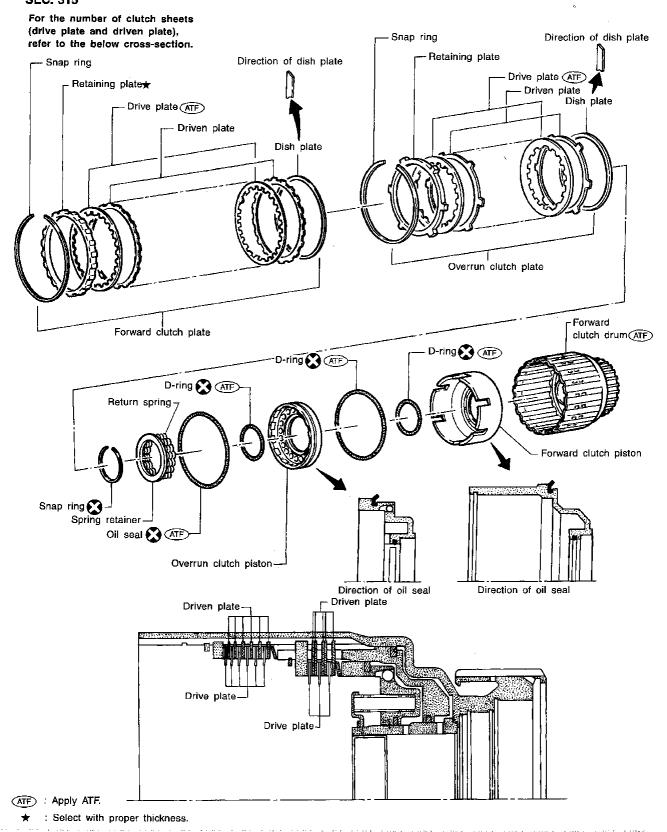
IDX



Forward and Overrun Clutches COMPONENTS

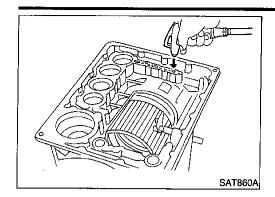
NEAT0134





AAT560A

Forward and Overrun Clutches (Cont'd)



DISASSEMBLY AND ASSEMBLY

Forward and overrun clutches are serviced essentially the same way as reverse clutch is serviced. However, note the following

Check of forward clutch operation

MA

GI

EM

LC

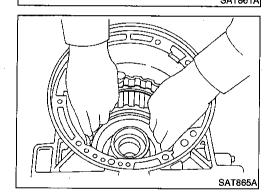
EC

Check of overrun clutch operation

FE

CL

MT



Removal of forward clutch drum Remove forward clutch drum from transmission case by holding snap ring.

TF

PD

Removal of forward clutch and overrun clutch pistons

FA

While holding overrun clutch piston, gradually apply compressed air to oil hole.

 $\mathbb{R}\mathbb{A}$

BR

ST

RS

BT

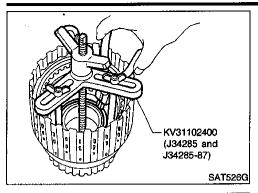
HA

IDX

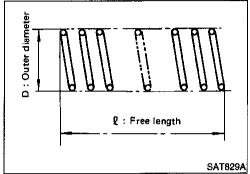
SAT862A SAT863A

b) Remove overrun clutch from forward clutch.

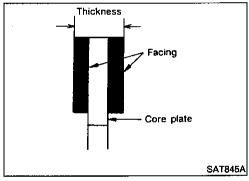
Forward and Overrun Clutches (Cont'd)



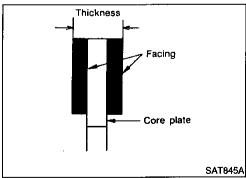
Removal and installation of return springs



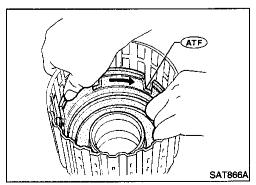
Inspection of forward clutch and overrun clutch return springs
 Inspection standard:
 Refer to SDS, AT-307.



Inspection of forward clutch drive plates
 Thickness of drive plate:
 Standard
 1.52 - 1.67 mm (0.0598 - 0.0657 in)
 Wear limit
 1.40 mm (0.0551 in)

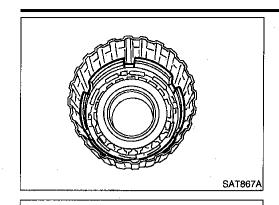


Inspection of overrun clutch drive plates
Thickness of drive plate:
Standard
1.90 - 2.05 mm (0.0748 - 0.0807 in)
Wear limit
1.80 mm (0.0709 in)



- Installation of forward clutch piston and overrun clutch piston
- a) Install forward clutch piston by turning it slowly and evenly.
- Apply ATF to inner surface of clutch drum.

Forward and Overrun Clutches (Cont'd)



Align notch in forward clutch piston with groove in forward clutch drum.

MA

GI

EM

LC

) Install overrun clutch by turning it slowly and evenly.

EC

Apply ATF to inner surface of forward clutch piston.

FE

_

CĹ

MT

ΑT

Measurement of clearance between retaining plate and snap ring of overrun clutch
 Specified clearance:
 Standard
 1.0 - 1.4 mm (0.039 - 0.055 in)

SAT868A

SAT869A

TF

Allowable limit
2.0 mm (0.079 in)

PD

Retaining plate:

Refer to SDS, AT-309.

FA

Measurement of clearance between retaining plate and snap ring of forward clutch

RA

BR

Specified clearance:

Standard

0.35 - 0.75 mm (0.0138 - 0.0295 in)

Allowable limit

1.85 mm (0.0728 in)

Retaining plate:

Refer to SDS, AT-309.

ST

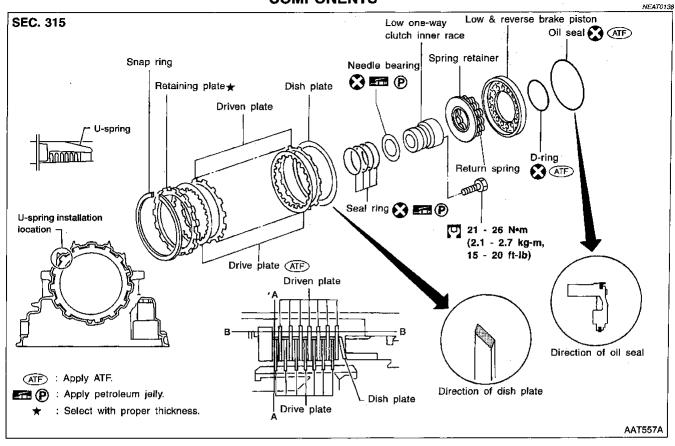
RS

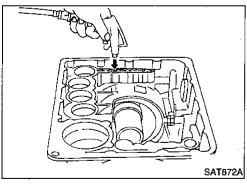
BT

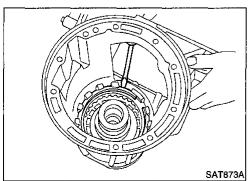
HA

IID)X(

Low & Reverse Brake COMPONENTS





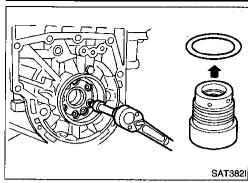


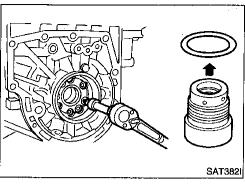
DISASSEMBLY

NEAT0137

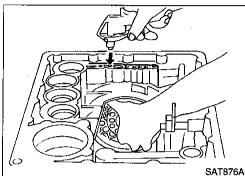
- 1. Check operation of low and reverse brake.
- a. Install seal ring onto oil pump cover and install reverse clutch.
 Apply compressed air to oil hole.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring,
- · D-ring might be damaged.
- Oil seal might be damaged.
- Fluid might be leaking past piston check ball.
- Remove snap ring, low and reverse brake drive plates, driven plates and dish plate.

Low & Reverse Brake (Cont'd)





- Remove low one-way clutch inner race, spring retainer and return spring from transmission case.
- Remove seal rings from low one-way clutch inner race.
- Remove needle bearing from low one-way clutch inner race.

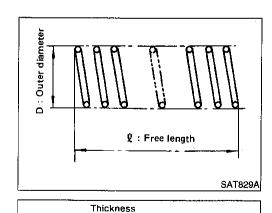


- Remove low and reverse brake piston using compressed air.
- Remove oil seal and D-ring from piston.



Low and Reverse Brake Snap Ring and Spring Retainer

Check for deformation, or damage.



Low and Reverse Brake Return Springs

Check for deformation or damage. Also measure free length and outside diameter.

Inspection standard: Refer to SDS, AT-307.

Low and Reverse Brake Drive Plates

Check facing for burns, cracks or damage.

Measure thickness of facing.

Thickness of drive plate:

Standard value

1.52 - 1.67 mm (0.0598 - 0.0657 in)

Wear limit

1.40 mm (0.0551 in)

If not within wear limit, replace.

Core plate

SAT845A

AT-275

G

AM

EM

LC

EC

FE CL

MIT

ΑT

TF

PD

FA

RA

BR

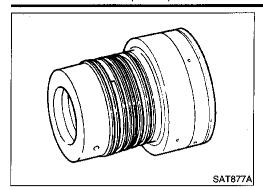
ST

RS

BT

HA

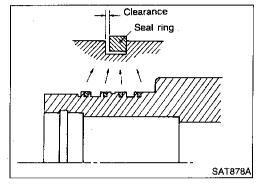
EL



Low One-way Clutch Inner Race

NEATO138SO

Check frictional surface of inner race for wear or damage.

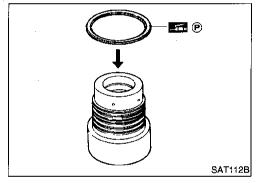


- Install a new seal rings onto low one-way clutch inner race.
- Be careful not to expand seal ring gap excessively.
- Measure seal ring-to-groove clearance.

Inspection standard:

Standard value: 0.10 - 0.25 mm (0.0039 - 0.0098 in) Allowable limit: 0.25 mm (0.0098 in)

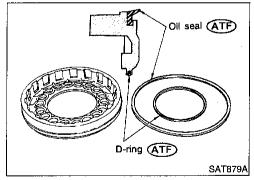
 If not within allowable limit, replace low one-way clutch inner race.



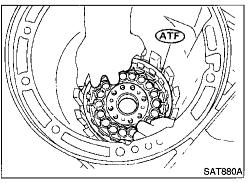
ASSEMBLY

NEAT0139

- 1. Install needle bearing onto one-way clutch inner race.
- Pay attention to its direction Black surface goes to rear side.
- Apply petroleum jelly to needle bearing.

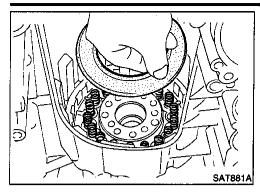


- 2. Install oil seal and D-ring onto piston.
- Apply ATF to oil seal and D-ring.

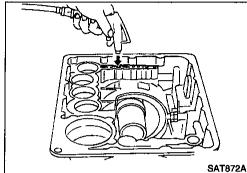


- 3. Install piston by rotating it slowly and evenly.
- Apply ATF to inner surface of transmission case.

Low & Reverse Brake (Cont'd)

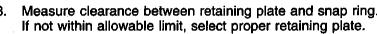


- Install return springs, spring retainer and low one-way clutch inner race onto transmission case.
 - Install dish plate, low and reverse brake drive plates, driven plates and retaining plate.
- Install snap ring on transmission case.



Feeler gauge

7. Check operation of low and reverse brake clutch piston. Refer to "DISASSEMBLY", AT-274.



Specified clearance:

Standard

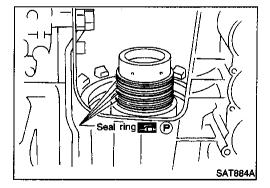
0.8 - 1.1 mm (0.031 - 0.043 in)

Allowable limit

2.3 mm (0.091 in)

Retaining plate:

Refer to SDS, AT-310.



SAT885A

- Install low one-way clutch inner race seal ring.
- Apply petroleum jelly to seal ring.
- Make sure seal rings are pressed firmly into place and held by petroleum jelly.

Measure clearance between retaining plate and snap ring.

TF

GI.

MA

EM

LC

EC

FE

CL

MT

ΑT

PD

FA

RA

BR

ST

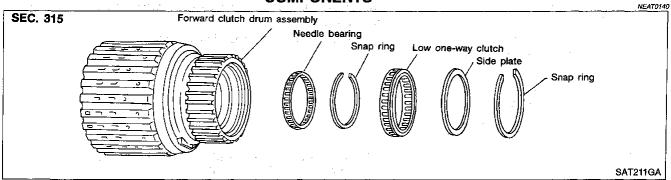
RS

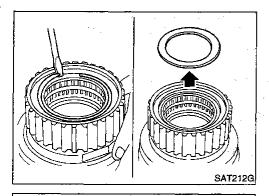
BT

HA

IDX

Forward Clutch Drum Assembly COMPONENTS

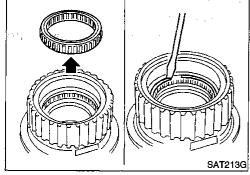




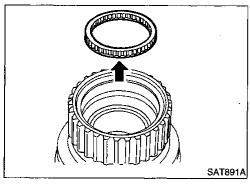
DISASSEMBLY

NEAT0141

- 1. Remove snap ring from forward clutch drum.
- 2. Remove side plate from forward clutch drum.

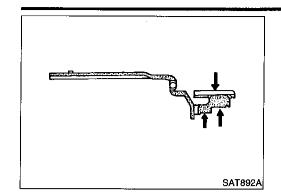


- 3. Remove low one-way clutch from forward clutch drum.
- 4. Remove snap ring from forward clutch drum.



5. Remove needle bearing from forward clutch drum.

Forward Clutch Drum Assembly (Cont'd)



INSPECTION

Forward Clutch Drum

NEAT0142

NEAT0142S01

Check spline portion for wear or damage.

Check frictional surfaces of low one-way clutch and needle bearing for wear or damage.

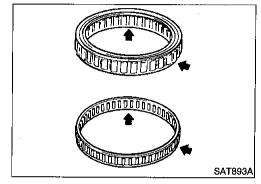
MA

G!

EM

LC

EC



Needle Bearing and Low One-way Clutch Check frictional surface for wear or damage.

NEAT0142502

FE

CL

MT



NEAT0143

1. Install needle bearing in forward clutch drum.

Install snap ring onto forward clutch drum.

TF PD

FA

RA

Install low one-way clutch onto forward clutch drum by pushing the roller in evenly.

BR

ST

RS

BT

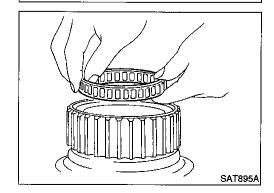
HA

EL

IDX

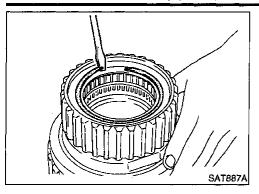


SAT894A



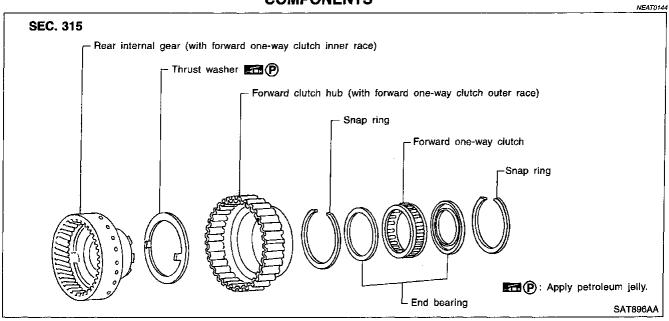
Install low one-way clutch with flange facing rearward.

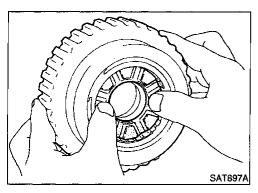
Forward Clutch Drum Assembly (Cont'd)



- 1. Install side plate onto forward clutch drum.
- 5. Install snap ring onto forward clutch drum.

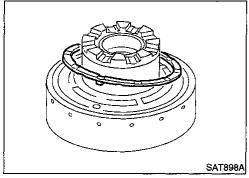
Rear Internal Gear and Forward Clutch Hub COMPONENTS





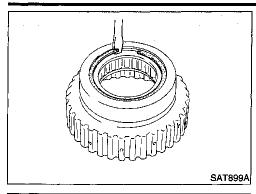
DISASSEMBLY

. Remove rear internal gear by pushing forward clutch hub forward



2. Remove thrust washer from rear internal gear.

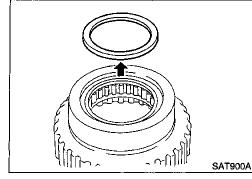
Rear Internal Gear and Forward Clutch Hub (Cont'd)



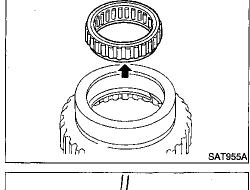
Remove snap ring from forward clutch hub.



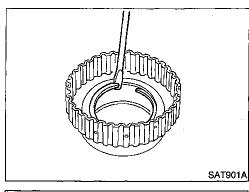
Remove end bearing.



Remove forward one-way clutch and end bearing as a unit from forward clutch hub.



6. Remove snap ring from forward clutch hub.



INSPECTION

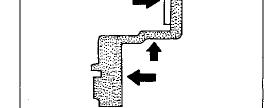
Rear Internal Gear and Forward Clutch Hub

NEAT0146



- Check gear for excessive wear, chips or cracks.
- Check frictional surfaces of forward one-way clutch and thrust washer for wear or damage.

Check spline for wear or damage.



AT-281

\$AT902A

G[

MA













TF



















Rear Internal Gear and Forward Clutch Hub (Cont'd)

SAT903A

Snap Ring and End Bearing

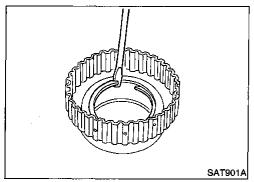
· Check for deformation or damage.

NEAT0146S02

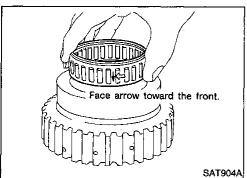
ASSEMBLY

1. Install snap ring onto forward clutch hub.

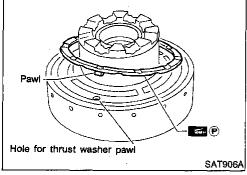
NEAT0147



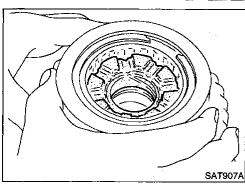
2. Install end bearing.



- 3. Install forward one-way clutch onto clutch hub.
- Install forward one-way clutch with flange facing rearward.
- 4. Install end bearing.
- 5. Install snap ring onto forward clutch hub.

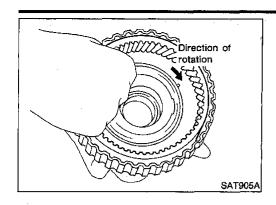


- 6. Install thrust washer onto rear internal gear.
- Apply petroleum jelly to thrust washer.
- Securely insert pawls of thrust washer into holes in rear internal gear.



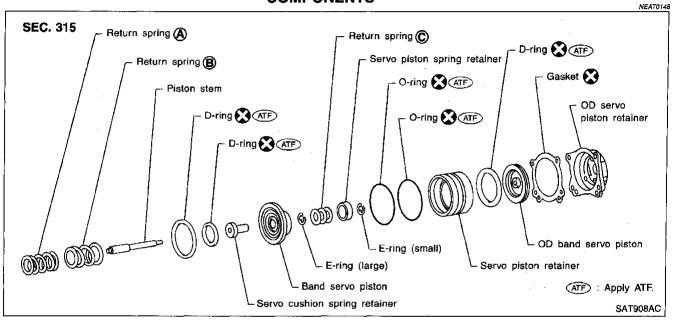
7. Position forward clutch hub in rear internal gear.

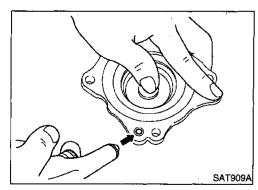
Rear Internal Gear and Forward Clutch Hub (Cont'd)

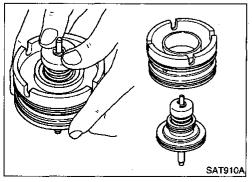


After installing, check to assure that forward clutch hub rotates clockwise.

Band Servo Piston Assembly COMPONENTS







DISASSEMBLY

- Block one oil hole in OD servo piston retainer and the center hole in OD band servo piston.
- Apply compressed air to the other oil hole in piston retainer to remove OD band servo piston from retainer.
- Remove D-ring from OD band servo piston.

Remove band servo piston assembly from servo piston

retainer by pushing it forward.

AT-283

MA

EM

LC

EC

FE

CL

MT

AT

PD

TF

FA

 $\mathbb{R}\mathbb{A}$ BR

ST

RS

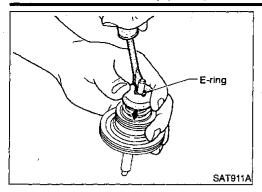
BŢ

AH

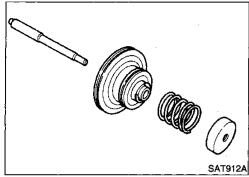
EL

IDX

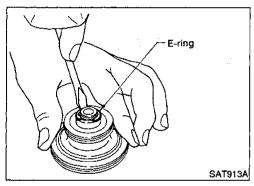
Band Servo Piston Assembly (Cont'd)



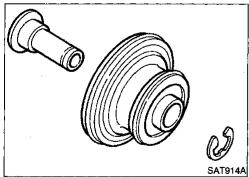
Place piston stem end on a wooden block. While pushing servo piston spring retainer down, remove E-ring.



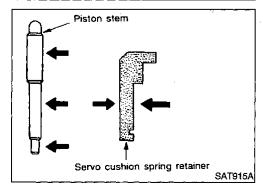
Remove servo piston spring retainer, return spring C and piston stem from band servo piston.



7. Remove E-ring from band servo piston.



- 8. Remove servo cushion spring retainer from band servo piston.
- 9. Remove D-rings from band servo piston.
- 10. Remove O-rings from servo piston retainer.



INSPECTION

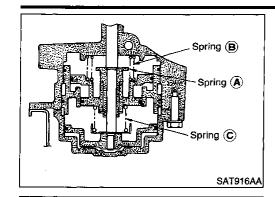
Pistons, Retainers and Piston Stem

NEAT0150

NEAT0150801

Check frictional surfaces for abnormal wear or damage.

Band Servo Piston Assembly (Cont'd)



Return Springs

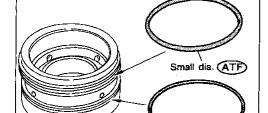
Check for deformation or damage. Measure free length and outer diameter.

Inspection standard: Refer to SDS, AT-307.

MA

G1

LC



Large dia. ATF

ASSEMBLY

1. Install O-rings onto servo piston retainer.

NEAT0151

Apply ATF to O-rings.

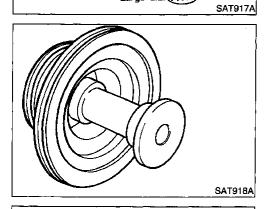
Pay attention to position of each O-ring.

FE

GL

EC

MT



2. Install servo cushion spring retainer onto band servo piston.

AT

PD)

TF

FA

RA

BR

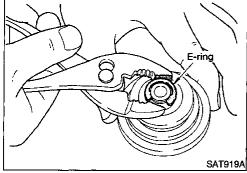
ST

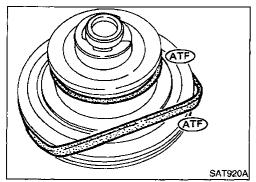
RS

BT

HA

IDX

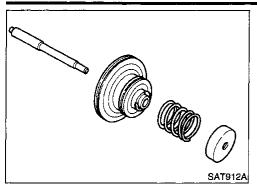




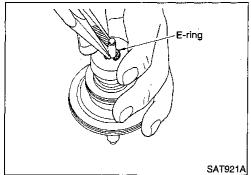
3. Install E-ring onto servo cushion spring retainer.

4. Install D-rings onto band servo piston.

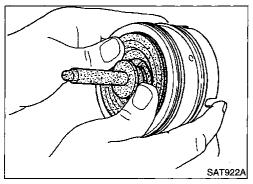
• Apply ATF to D-rings.



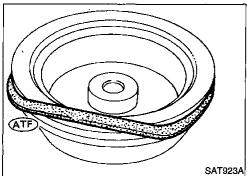
5. Install servo piston spring retainer, return spring C and piston stem onto band servo piston.



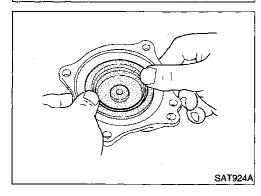
6. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, install E-ring.



Install band servo piston assembly onto servo piston retainer by pushing it inward.



- 8. Install D-ring on OD band servo piston.
- Apply ATF to D-ring.



9. Install OD band servo piston onto servo piston retainer by pushing it inward.

G[

MA

国M

LC

EC

FE

CL

MT

TF

PD

FA

RA

 $\mathbb{B}\mathbb{R}$

ST

RS

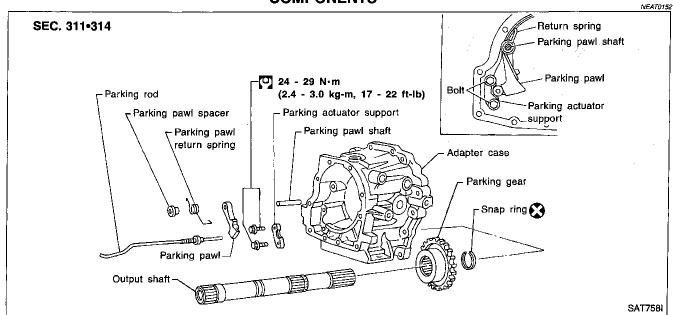
BT

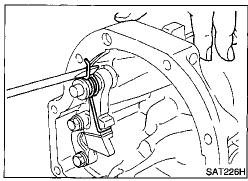
HA

EL

IDX

Parking Pawl Components COMPONENTS



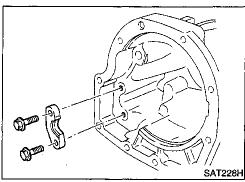




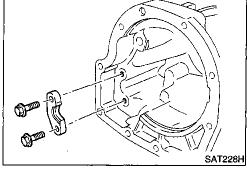
Slide return spring to the front of adapter case flange.

Remove return spring, pawl spacer and parking pawl from adapter case.

Remove parking pawl shaft from adapter case.



Remove parking actuator support from adapter case.



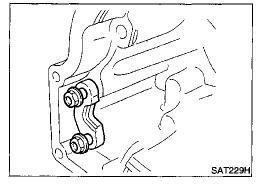
ASSEMBLY

NEAT0154

Install parking actuator support onto adapter case.

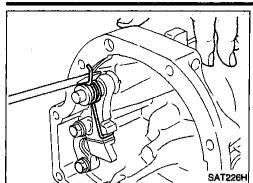
Insert parking pawl shaft into adapter case.

Install return spring, pawl spacer and parking pawl onto parking pawl shaft.

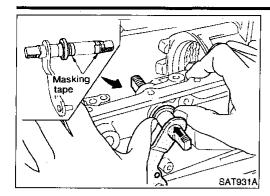


REPAIR FOR COMPONENT PARTS

Parking Pawl Components (Cont'd)



4. Bend return spring upward and install it onto adapter case.

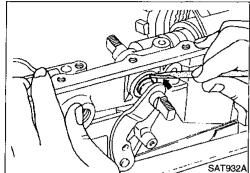


Assembly (1)

1. Install manual shaft components.

. Install oil seal onto manual shaft.

- Apply ATF to oil seal.
- Wrap threads of manual shaft with masking tape.
- Insert manual shaft and oil seal as a unit into transmission case.
- c. Remove masking tape.



d. Push oil seal evenly and install it onto transmission case.

FE

MA

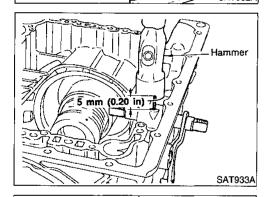
LC

EC

CL

MT

ΑT



e. Align groove in shaft with drive pin hole, then drive pin into position as shown in figure at left.

TF

PD

FA

n 10-77

RA

- f. Install detent spring and spacer.
- g. While pushing detent spring down, install manual plate onto manual shaft.

BR

ST

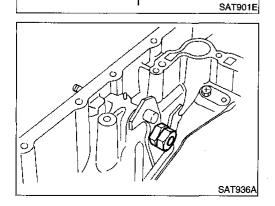
RS

h. Install lock nuts onto manual shaft.

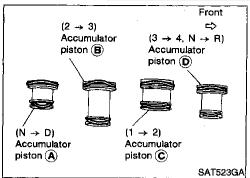
BT

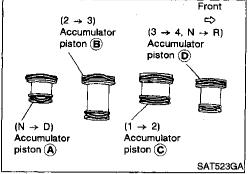
HA

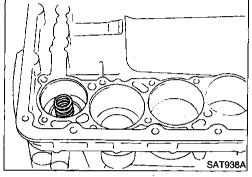
 $\mathbb{D}X$

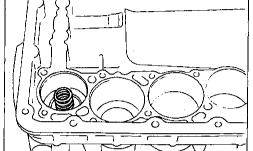


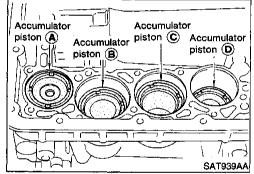
Z Detent spring

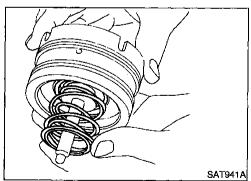


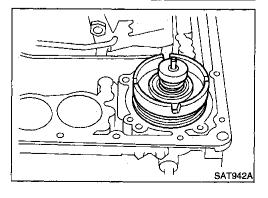












- 2. Install accumulator piston.
- Install O-rings onto accumulator piston. a.
- **Apply ATF to O-rings.**

Accumulator piston O-rings

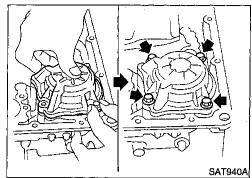
Unit: mm (in) Accumulator В C D Α 29 (1.14) 32 (1.26) Small diameter end 45 (1.77) 29 (1.14) Large diameter end 45 (1.77) 50 (1.97) 50 (1.97) 45 (1.77)

Install return spring for accumulator A onto transmission case. Free length of return spring: Refer to SDS, AT-307.

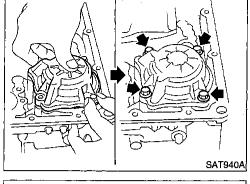
- Install accumulator pistons A, B, C and D.
- Apply ATF to transmission case.

- Install band servo piston. 3.
- a. Install return springs onto servo piston.

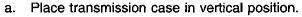
- b. Install band servo piston onto transmission case.
- Apply ATF to O-ring of band servo piston and transmission case.
- Install gasket for band servo onto transmission case.

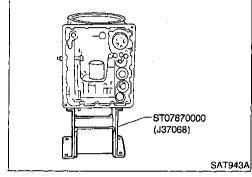


Install band servo retainer onto transmission case.

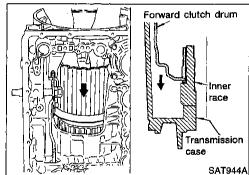


Install rear side clutch and gear components.

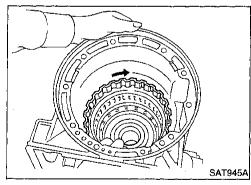




Slightly lift forward clutch drum assembly. Then slowly rotate it clockwise until its hub passes fully over clutch inner race inside transmission case.

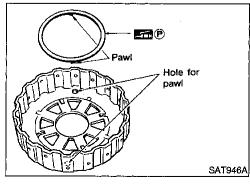


Check to be sure that rotation direction of forward clutch assembly is correct.



Install thrust washer onto front of overrun clutch hub.

- Apply petroleum jelly to the thrust washer.
- Insert pawls of thrust washer securely into holes in overrun clutch hub.



AT-291

MA

EM

LC

EC

酮

CL

MT

ΑT

PD

FA

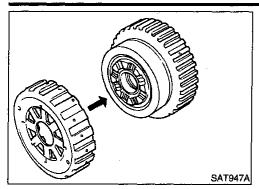
RA

BR

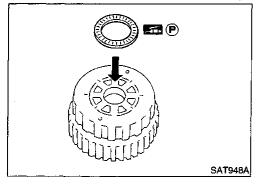
RS

BT

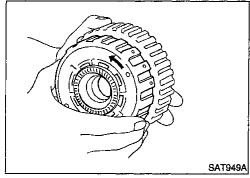
HA



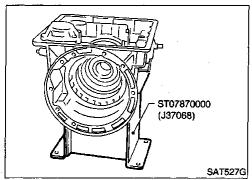
e. Install overrun clutch hub onto rear internal gear assembly.



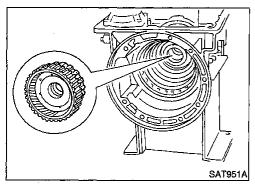
- f. Install needle bearing onto rear of overrun clutch hub.
- Apply petroleum jelly to needle bearing.



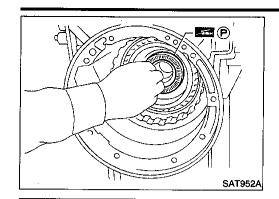
g. Check that overrun clutch hub rotates as shown while holding forward clutch hub.



h. Place transmission case into horizontal position.



i. Install rear internal gear, forward clutch hub and overrun clutch hub as a unit onto transmission case.

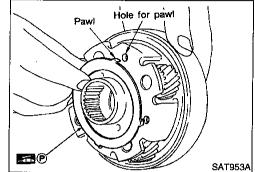


- j. Install needle bearing onto rear internal gear.
- Apply petroleum jelly to needle bearing.



G

- MA
- em
- LC



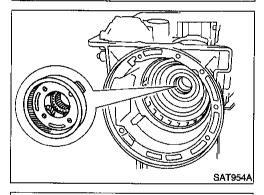
- . Install bearing race onto rear of front internal gear.
- Apply petroleum jelly to bearing race.
- Securely engage pawls of bearing race with holes in front internal gear.



EC

CL

MT



I. Install front internal gear on transmission case.

Install output shaft and parking gear.



ΑT

TF

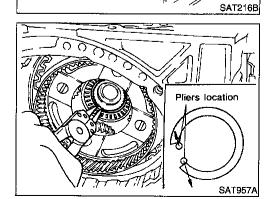
PD

FA

- RA
- Insert output shaft from rear of transmission case while slightly lifting front internal gear.
 - n BR
- Do not force output shaft against front of transmission case.

ST

RS

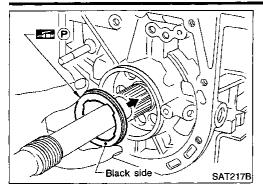


- b. Carefully push output shaft against front of transmission case. Install snap ring on front of output shaft.
- Check to be sure output shaft cannot be removed in rear direction.

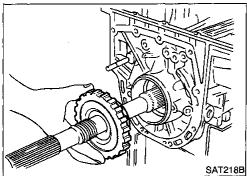
HA

BT

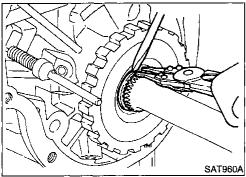
EL



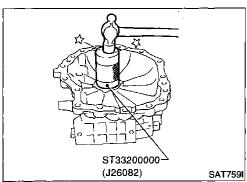
- c. Install needle bearing on transmission case.
- Pay attention to its direction Black side goes to rear.
- Apply petroleum jelly to needle bearing.



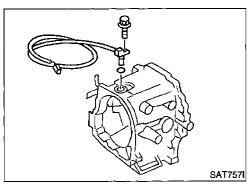
d. Install parking gear on transmission case.



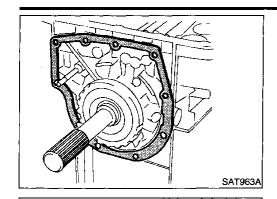
- e. Install snap ring on rear of output shaft.
- Check to be sure output shaft cannot be removed in forward direction.



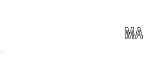
- 6. Install adapter case.
- a. Install oil seal on adapter case.
- Apply ATF to oil seal.



- b. Install O-ring on revolution sensor.
- Apply ATF to O-ring.
- c. Install revolution sensor on adapter case.



d. Install rear extension gasket on transmission case.



EM LC

G

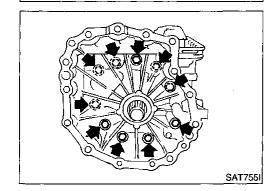
e. Install parking rod on transmission case.



FE

GL

MT



f. Install rear extension or adapter case on transmission case.



PD

FA

RA

- Install front side clutch and gear components.Install rear sun gear on transmission case.

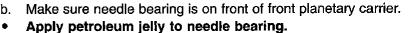
· Pay attention to its direction.

BR

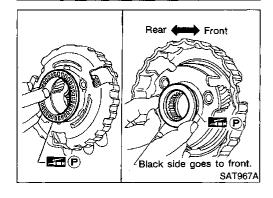
ST

RS

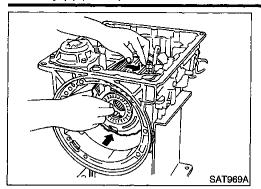
BT



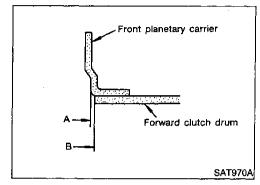
- c. Make sure needle bearing is on rear of front planetary carrier.
- HA
- Apply petroleum jelly to bearing.
 Pay attention to its direction Black side goes to front.



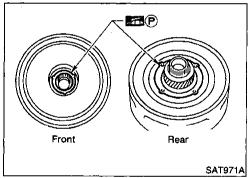
SAT974A



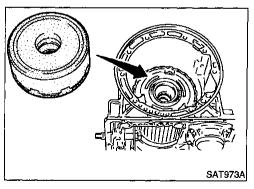
d. While rotating forward clutch drum clockwise, install front planetary carrier on forward clutch drum.



 Check that portion A of front planetary carrier protrudes approximately 2 mm (0.08 in) beyond portion B of forward clutch assembly.



- e. Make sure bearing races are on front and rear of clutch pack.
- Apply petroleum jelly to bearing races.
- Securely engage pawls of bearing races with holes in clutch pack.



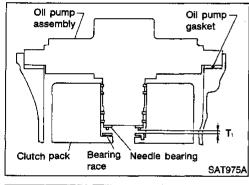
f. Install clutch pack into transmission case.

Adjustment

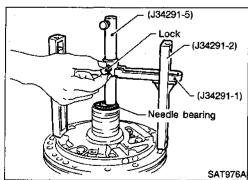
When any parts listed in the following table are replaced, total end play or reverse clutch end play must be adjusted.

Part name	Total end play	Reverse clutch end play
Transmission case	•	•
Low one-way clutch inner race	•	•
Overrun clutch hub	•	•
Rear internal gear	•	•

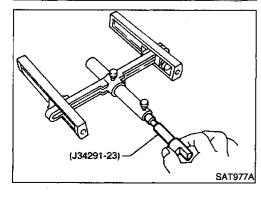
Part name	Total end play	Reverse clutch end play	
Rear planetary carrier	•	•	
Rear sun gear	•	•	
Front planetary carrier	•	•	
Front sun gear	•	•	
High clutch hub	•	•	
High clutch drum	•	•	
Oil pump cover	•	•	
Reverse clutch drum	_	•	



Adjust total end play.
 Total end play "T₁":
 0.25 - 0.55 mm (0.0098 - 0.0217 in)



a. With needle bearing installed, place J34291-1 (bridge), J34291-2 (legs) and the J34291-5 (gauging cylinder) onto oil pump. The long ends of legs should be placed firmly on machined surface of oil pump assembly. The gauging cylinder should rest on top of the needle bearing. Lock gauging cylinder in place with set screw.



b. Install J34291-23 (gauging plunger) into gauging cylinder.

AT-297

EC

GI

MA

EM



FE





ΑT













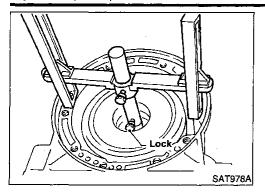




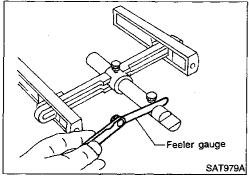








c. Install original bearing race inside reverse clutch drum. Place shim selecting gauge with its legs on machined surface of transmission case (no gasket). Allow gauging plunger to rest on bearing race. Lock gauging plunger in place with set screw.



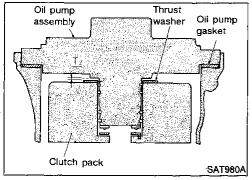
d. Remove Tool and use feeler gauge to measure gap between gauging cylinder and gauging plunger. This measurement should give exact total end play.

Total end play "T₁":

0.25 - 0.55 mm (0.0098 - 0.0217 in)

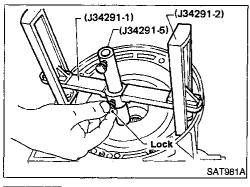
 If end play is out of specification, decrease or increase thickness of oil pump cover bearing race as necessary.

Available oil pump cover bearing race: Refer to SDS, AT-310.

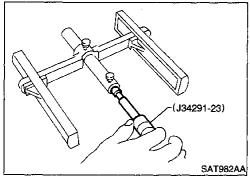


2. Adjust reverse clutch drum end play.

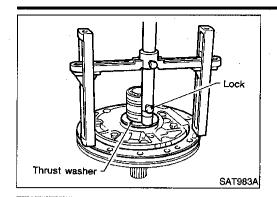
Reverse clutch drum end play "T₂": 0.55 - 0.90 mm (0.0217 - 0.0354 in)



a. Place J34291-1 (bridge), J34291-2 (legs) and J34291-5 (gauging cylinder) on machined surface of transmission case (no gasket). Allow gauging cylinder to rest on front thrust surface of reverse clutch drum. Lock cylinder in place with set screw.



b. Install J34291-23 (gauging plunger) into gauging cylinder.



c. Install original thrust washer on oil pump. Place shim setting gauge legs onto machined surface of oil pump assembly. Allow gauging plunger to rest on thrust washer. Lock plunger in place with set screw.

MA

EM

@]

d. Use feeler gauge to measure gap between gauging plunger and gauging cylinder. This measurement should give you exact

LC

reverse clutch drum end play.

Reverse clutch drum end play "T₂":

EC

0.55 - 0.90 mm (0.0217 - 0.0354 in)

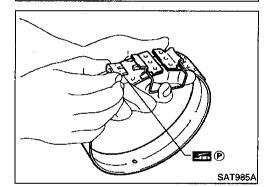
E

 If end play is out of specification, decrease or increase thickness of oil pump thrust washer as necessary.

CL

Available oil pump thrust washer: Refer to SDS, AT-311.

MT



Feeler gauge

SAT984A

Assembly (2)

NEAT0157

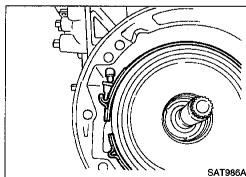
- 1. Install brake band and band strut.
- a. Install band strut on brake band.
- .
- Apply petroleum jelly to band strut.

PD

FA

RA

TF



 Place brake band on periphery of reverse clutch drum, and insert band strut into end of band servo piston stem.

BR

SŢ

RS

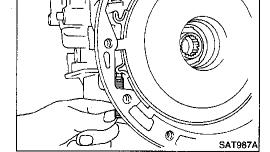
 Install anchor end pin on transmission case. Then, tighten anchor end pin just enough so that reverse clutch drum (clutch pack) will not tilt forward.

HA

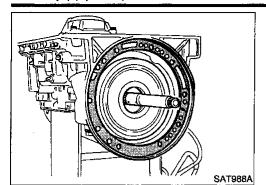
BT

EL

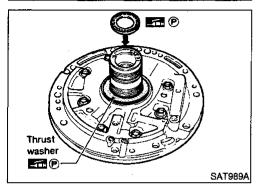
IDX



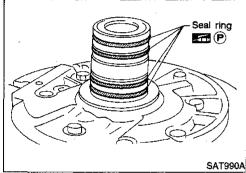
ASSEMBLY



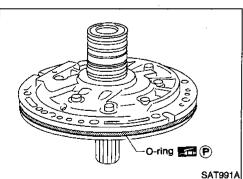
- 2. Install input shaft on transmission case.
- Pay attention to its direction O-ring groove side is front.
- 3. Install gasket on transmission case.



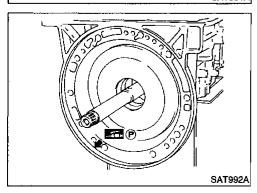
- 4. Install oil pump assembly.
- a. Install needle bearing on oil pump assembly.
- Apply petroleum jelly to the needle bearing.
- b. Install selected thrust washer on oil pump assembly.
- Apply petroleum jelly to thrust washer.



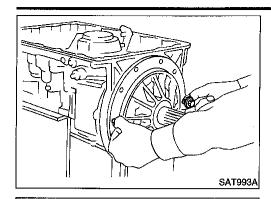
c. Carefully install seal rings into grooves and press them into the petroleum jelly so that they are a tight fit.



- d. Install O-ring on oil pump assembly.
- Apply petroleum jelly to O-ring.



e. Apply petroleum jelly to mating surface of transmission case and oil pump assembly.



Transmission case

Approximately 1 mm (0.04 in) Oil pump assembly

SAT994A

- Install oil pump assembly.
- Install two converter housing securing bolts in bolt holes in oil pump assembly as guides.



GI

EM

LC

Insert oil pump assembly to the specified position in transmission, as shown at left.

EC

FE

CL.

MT

Install O-ring on input shaft. 5.

Apply ATF to O-rings.

ΑT

TF

PD

FA

RA

BR

ST

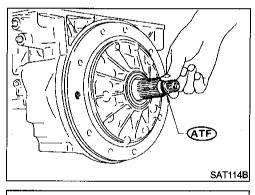
RS

BT

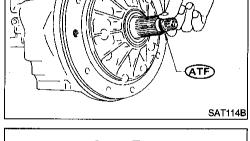
HA

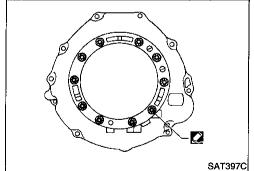
EL,

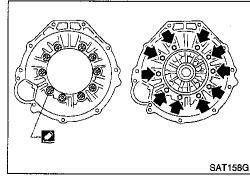
AT-301



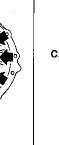
Inserting direction



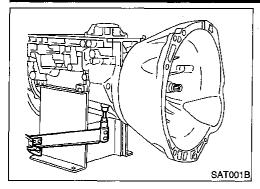




- Install converter housing.
- Apply recommended sealant (Genuine anaerobic liquid gasket, Three Bond TB1215, Locktite Part No. 51813 or equivalent) to outer periphery of bolt holes in converter hous-
- Do not apply too much sealant.



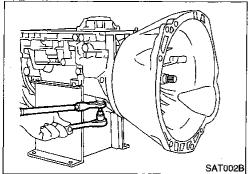
- b. Apply recommended sealant (Genuine anaerobic liquid gasket, Three Bond TB1215, Locktite Part No. 51813 or equivalent) to seating surfaces of bolts that secure front of converter housing.
- Install converter housing on transmission case.



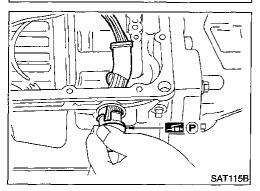
- 7. Adjust brake band.
- a. Tighten anchor end bolt to specified torque.

Anchor end bolt:

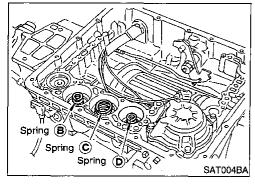
- (0.4 0.6 kg-m, 35 52 in-lb)
- b. Back off anchor end bolt two and a half turns.



While holding anchor end pin, tighten lock nut.

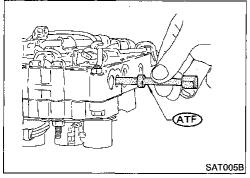


- 8. Install terminal cord assembly.
- a. Install O-ring on terminal cord assembly.
- Apply petroleum jelly to O-ring.
- b. Compress terminal cord assembly stopper and install terminal cord assembly on transmission case.

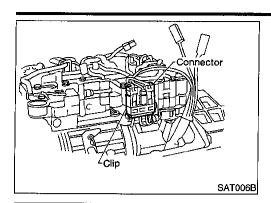


- 9. Install control valve assembly.
- a. Install accumulator piston return springs B, C and D.

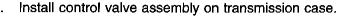
Free length of return springs: Refer to SDS, AT-307.



- Install manual valve on control valve.
- Apply ATF to manual valve.

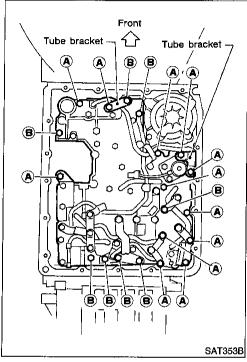


- c. Place control valve assembly on transmission case. Connect solenoid connector for upper body.
- d. Install connector clip.

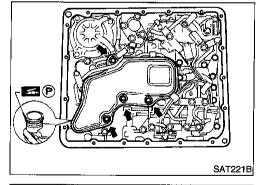


- f. Install connector tube brackets and tighten bolts A and B.
- Check that terminal assembly does not catch.

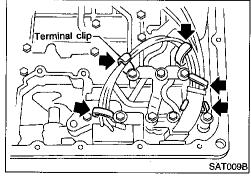
Bolt symbol	mm (in)
Α	33 (1.30)
В	45 (1.77)



- g. Install O-ring on oil strainer.
- Apply petroleum jelly to O-ring.
- h. Install oil strainer on control valve.



i. Securely fasten terminal harness with clips.



AT-303

G[

MA

EC

FE

CL

MT

AT

TF PD

FA

RA

BR

ST

RS

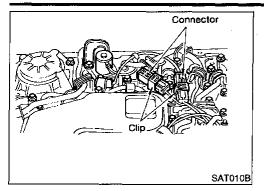
BT

. . .

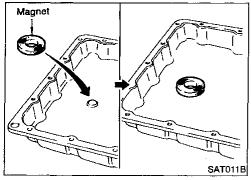
HA

EL

lDX

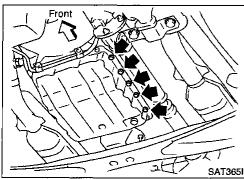


j. Install torque converter clutch solenoid valve and fluid temperature sensor connectors.

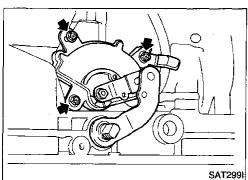


10. Install oil pan.

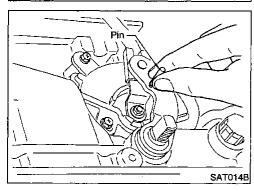
a. Attach a magnet to oil pan.



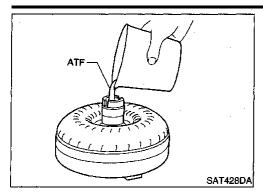
- b. Install new oil pan gasket on transmission case.
- c. Install oil pan and bracket on transmission case.
- Always replace oil pan bolts as they are self-sealing bolts.
- Before installing bolts, remove traces of sealant and oil from mating surface and thread holes.
- Tighten four bolts in a criss-cross pattern to prevent dislocation of gasket.
- d. Tighten drain plug.



- 11. Install park/neutral position (PNP) switch.
- a. Check that manual shaft is in 1 position.
- Temporarily install park/neutral position (PNP) switch on manual shaft.
- Move manual shaft to N.



d. Tighten bolts while inserting 4.0 mm (0.157 in) dia. pin vertically into locating holes in park/neutral position (PNP) switch and manual shaft.

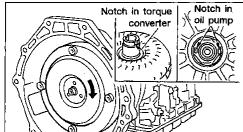


12. Install torque converter.

a. Pour ATF into torque converter.

 Approximately 2 liters (2-1/8 US qt, 1-3/4 Imp qt) of fluid are required for a new torque converter.

 When reusing old torque converter, add the same amount of fluid as was drained.



o. Install torque converter while aligning notches and oil pump.

EC

GI

MA

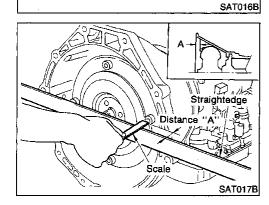
EM

LC

FE

CL

MT



c. Measure distance A to check that torque converter is in proper position.

Distance "A": 26.0 mm (1.024 in) or more

AT

PD

FA

 $\mathbb{R}\mathbb{A}$

BR

ST

RS

BT

HA

IDX

		General Specifications
Applied model		VG33E engine
Applied model		4WD
Automatic transmission mode	ol .	RE4R01A
Transmission model code nu	mber	43X21
Stall torque ratio		2.0 : 1
	1st	2.785
	2nd	1.545
Transmission gear ratio	Тор	1.000
	OD	0.694
	Reverse	2.272 ·
Recommended fluid		Nissan Matic "D" (Continental U.S. and Alaska) or Genuine Nissan Automatic Transmission Fluid (Canada)*1
Fluid capacity		8.5 (9 US qt, 7-1/2 Imp qt)

^{*1:} Refer to MA section ("Fluids and Lubricants", "RECOMMENDED FLUIDS AND LUBRICANTS").

Shift Schedule VEHICLE SPEED WHEN SHIFTING GEARS THROTTLE POSITION

NEAT0178

NEAT0178501

Throttle position	Vehicle speed km/h (MPH)						
	$D_1 \rightarrow D_2$	$D_2 \rightarrow D_3$	$D_3 \rightarrow D_4$	$D_4 \rightarrow D_3$	$D_3 \rightarrow D_2$	$D_2 \rightarrow D_1$	1 ₂ → 1 ₁
Full throttle	47 - 51	92 - 100	146 - 156	141 - 151	87 - 95	42 - 46	43 - 47
	(29 - 32)	(57 - 62)	(91 - 97)	(88 - 94)	(54 - 59)	(26 - 29)	(27 - 29)
Half throttle	34 - 38	68 - 74	132 - 140	59 - 67	31 - 37	10 - 14	43 - 47
	(21 - 24)	(42 - 46)	(82 - 87)	(37 - 42)	(19 - 23)	(6 - 9)	(27 - 29)

VEHICLE SPEED WHEN PERFORMING AND RELEASING LOCK-UP

NEAT0178\$02

Throttle position	Overdrive control switch [Shift posi-	Vehicle speed km/h (MPH)		
	tion]	Lock-up "ON"	Lock-up "OFF"	
Full throttle	ON [D₄]	147 - 155 (91 - 96)	142 - 150 (88 - 93)	
	OFF [D ₃]	74 - 82 (46 - 51)	71 - 79 (44 - 49)	
Half throttle	ON [D ₄]	139 - 147 (86 - 91)	84 - 92 (52 - 57)	
	OFF [D ₃]	74 - 82 (46 - 51)	71 - 79 (44 - 49)	

Stall Revolution

NEAT0163

Stall revolution	rpm	2,420 - 2,620
------------------	-----	---------------

Line Pressure

NEAT0164

Engine speed rpm	Line pressure kPa (kg/cm², psi)			
	D, 2 and 1 positions	R position		
ldle	422 - 461 (4.3 - 4.7, 61 - 67)	667 - 706 (6.8 - 7.2, 97 - 102)		
Stall	1,020 - 1,098 (10.4 - 11.2, 148 - 159)	1,422 - 1,500 (14.5 - 15.3, 206 - 218)		

Return Springs

Return	Springs
--------	----------------

Unit: mm (in)

G

MA

EM

LC

EC

FE

CL

MT

TF

PD

FA

RA

BR

ST

RS

Parts		Item			
	i aits		Part No.	Free length	Outer diameter
		Torque converter relief valve spring	31742-41X23	38.0 (1.496)	9.0 (0.354)
		Pressure regulator valve spring	31742-41X24	44.02 (1.7331)	14.0 (0.551)
		Pressure modifier valve spring	31742-41X19	31.95 (1.2579)	6.8 (0.268)
		Accumulator control valve spring	_		_
		Shuttle shift valve D spring	31762-41X01	25.0 (0.984)	7.0 (0.276)
		4-2 sequence valve spring	31756-41X00	29.1 (1.146)	6.95 (0.2736)
		Shift valve B spring	31762-41X01	25.0 (0.984)	7.0 (0.276)
	Upper body	4-2 relay valve spring	31756-41X00	29.1 (1.146)	6.95 (0.2736)
ontrol	*	Shift valve A spring	31762-41X01	25.0 (0.984)	7.0 (0.276)
alve		Overrun clutch control valve spring	31762-41X03	23.6 (0.929)	7.0 (0.276)
		Overrun clutch reducing valve spring	31742-41X20	32.5 (1.280)	7.0 (0.276)
		Shuttle shift valve S spring	31762-41X04	51.0 (2.008)	5.65 (0.2224)
		Pilot valve spring	31742-41X13	25.7 (1.012)	9.1 (0.358)
		Lock-up control valve spring	31742-41X22	18.5 (0.728)	13.0 (0.512)
		Modifier accumulator valve spring	31742-27X70	31.4 (1.236)	9.8 (0.386)
	ļ	1st reducing valve spring	31756-41X05	25.4 (1.000)	6.75 (0.2657)
	Lower body	3-2 timing valve spring	31742-41X06	23.0 (0.906)	6.7 (0.264)
		Servo charger valve spring	31742-41X06	23.0 (0.906)	6.7 (0.264)
everse clu	tch	16 pcs	s 31521-41X02 (Assembly) 19.7 (0.7756) 11.6 (0.45		11.6 (0.457)
gh clutch		10 pcs	31521-41X03 (Assembly)	24.2 (0.9528)	11.6 (0.457)
rward clu itch)	tch (Overrun	20 pcs	31521-41X00 (Assembly)	35.77 (1.4083)	9.7 (0.382)
w & rever	se brake	18 pcs	31655-41X00 (Assembly)	22.3 (0.878)	11.2 (0.441)
		Spring A	31605-41X05	45.6 (1.795)	34.3 (1.350)
and servo		Spring B	31605-41X00	53.8 (2.118)	40.3 (1.587)
		Spring C	31605-41X01	29.7 (1.169)	27.6 (1.087)
		Accumulator A	31605-41X02	43.0 (1.693)	18.0 (0.709)
		Accumulator B	31605-41X10	66.0 (2.598)	20.0 (0.787)
cumulator		Accumulator C	31605-41X09	45.0 (1.772)	29.3 (1.154)
		Accumulator D	31605-41X06	58.4 (2.299)	17.3 (0.681)

BT HA

EL

IDX

Accumulator O-ring

		Accumula	tor O-ring		NEATO16	
		·	Diameter mm (in)			
Accumulator		A	В	С	D	
Small diameter end		29 (1.14)	32 (1.26)	45 (1.77)	29 (1.14)	
Large diameter end .		45 (1.77)	50 (1.97)	50 (1.97)	45 (1.77)	
REVERSE CLUTCH	(Clutches a	ind Brakes		NEATOIR NEATOI6750	
Code number				43X21		
Number of drive plates				2		
Number of driven plates				2		
Thickness of drive plate mm (in)	Standard		1.90 - 2.05 (0.0748 - 0.0807)			
	Wear limit		1.80 (0.0709)			
	Standard		0.5 - 0.8 (0.020 - 0.031)			
Clearance mm (in)	Allowable limit		1.2 (0.047)			
			Thickness mm (in)	F	Part number	
Thickness of retaining plate			4.8 (0.189) 31537-42X02 5.0 (0.197) 31537-42X03 5.2 (0.205) 31537-42X04 5.4 (0.213) 31537-42X05 5.6 (0.220) 31537-42X06			
HIGH CLUTCH					NEAT0167S02	
Code number			43X21			
Number of drive plates			5			
Number of driven plates				5		
7	Standard		1.52 -	1.67 (0.0598 - 0.0657	")	
Thickness of drive plate mm (in)	Wear limit			1.40 (0.0551)		
 	 		4.0. 0.0 (0.074, 0.007)			

			NEAT0167S02	
Code number		43X21		
Number of drive plates		5		
Number of driven plates		5		
Thickness of drive plate mm (in)	Standard	1.52 - 1.67 (0.0	0598 - 0.0657)	
	Wear limit	1.40 (0.	.0551)	
Clearance mm (in)	Standard	1.8 - 2.2 (0.071 - 0.087)		
	Allowable limit	2.8 (0.	.110)	
		Thickness mm (in)	Part number	
Thickness of retaining plate		3.4 (0.134) 3.6 (0.142) 3.8 (0.150) 4.0 (0.157) 4.2 (0.165) 4.4 (0.173) 4.6 (0.181)	31537-41X71 31537-41X61 31537-41X62 31537-41X63 31537-41X64 31537-41X65 31537-41X66	
		4.8 (0.189)	31537-41X67	

Clutches and Brakes (Cont'd)

GI

MA

LĈ

EC

FE

CL

MT

ΑT

TF

PD

FA

RA

 $\mathbb{B}\mathbb{R}$

ST

RS

BT

HA

EL

FORWARD CLUTCH			NEAT0187:	
Code number		43X	43X21	
Number of drive plates		6	6	
Number of driven plates		6	6	
Thickness of drive plate mm (in)	Standard	1.52 - 1.67 (0.0	1.52 - 1.67 (0.0598 - 0.0657)	
	Wear limit	1.40 (0.	.0551)	
Clearance mm (in)	Standard	0.35 - 0.75 (0.0138 - 0.0295)		
Clearance mm (in)	Allowable limit	1.85 (0.0728)		
		Thickness mm (in)	Part number	
Thickness of retaining plate		8.0 (0.315) 8.1 (0.319) 8.2 (0.323) 8.3 (0.327) 8.4 (0.331) 8.5 (0.335) 8.6 (0.339) 8.7 (0.343) 8.8 (0.346) 8.9 (0.350) 9.0 (0.354) 9.1 (0.358) 9.2 (0.362)	31537-41X00 31537-42X60 31537-41X01 31537-42X61 31537-41X02 31537-42X62 31537-41X03 31537-42X63 31537-41X04 31537-42X64 31537-41X05 31537-41X05 31537-41X06	
OVERRUN CLUTCH Code number		43X2	NEAT0167S	
Number of drive plates			3	
Number of driven plates		5		
Thickness of drive plate mm (in)	Standard	1.90 - 2.05 (0.07	748 - 0.0807)	
	Wear limit	1.80 (0.0	0709)	
	Standard	1.0 - 1.4 (0.03	39 - 0.055)	
Clearance mm (in)	Allowable limit	2.0 (0.0	2.0 (0.079)	
	1	Thickness mm (in)	Part number	
Thickness of retaining plate		4.2 (0.165) 4.4 (0.173) 4.6 (0.181) 4.8 (0.189) 5.0 (0.197)	31537-41X80 31537-41X81 31537-41X82 31537-41X83 31537-41X84	

Clutches and Brakes (Cont'd)

				NEAT016	
Code number			43X21		
Number of drive plates				7	
Number of driven plates			7		
Thickness of drive plate mm (in)	Standard	1.52 - 1.67 (0.0598 - 0.0657)		7 (0.0598 - 0.0657)	
	Wear limit		1.40 (0.0551)		
	Standard		0.8 - 1.1	0.8 - 1.1 (0.031 - 0.043)	
Clearance mm (in)	Allowable limit		2	2.3 (0.091)	
	1		Thickness mm (in)	Part number	
			6.6 (0.260)	31667-41X17	
			6.8 (0.268)	31667-41X11	
Thickness of retaining plate			7.0 (0.276)	31667-41X12	
			7.2 (0.283)	31667-41X13	
			7.4 (0.291)	31667-41X14	
			7.6 (0.299)	31667-41X07	
			7.8 (0.307)	31667-41X08	
			8.0 (0.315)	31667-41X00	
			8.2 (0.323)	31667-41X01	
			8.4 (0.331)	31667-41X02	
•			8.6 (0.339)	31667-41X03	
			8.8 (0.346)	31667-41X04	
· 		1	9.0 (0.354)	31667-41X05	
RAKE BAND				NEAT016	
Anchor end bolt tightening torque			4 - 6 N·m (0.4 - 0.6 kg-m, 35 - 52 in-lb)		
Number of returning revolution for anchor end bolt			2.5		
				2.5	
		Oil Pump	and Low One-wa	ny Clutch	
	Cam ring — oil pun		and Low One-wa		
Oil pump clearance	Cam ring — oil pum Rotor, vanes and co pump housing	np housing		ny Clutch NEATO Unit: mm (i	
	Rotor, vanes and co	np housing	Standard	Unit: mm (i	
	Rotor, vanes and co	np housing	Standard Standard	Unit: mm (0.001 - 0.0024 (0.0004 - 0.0009)	
	Rotor, vanes and co	np housing	Standard Standard Standard Allowable limit	NEATE Unit: mm (i 0.01 - 0.024 (0.0004 - 0.0009) 0.03 - 0.044 (0.0012 - 0.0017) 0.10 - 0.25 (0.0039 - 0.0098) 0.25 (0.0098)	
Seal ring clearance	Rotor, vanes and co	np housing ontrol piston oil	Standard Standard Standard Allowable limit	O.01 - 0.024 (0.0004 - 0.0009) 0.03 - 0.044 (0.0012 - 0.0017) 0.10 - 0.25 (0.0039 - 0.0098) 0.25 (0.0098)	
Seal ring clearance	Rotor, vanes and co	np housing ontrol piston — oif Total End	Standard Standard Standard Allowable limit	O.01 - 0.024 (0.0004 - 0.0009) 0.03 - 0.044 (0.0012 - 0.0017) 0.10 - 0.25 (0.0039 - 0.0098) 0.25 (0.0098)	
Seal ring clearance	Rotor, vanes and co	np housing ontrol piston oil Total End Thickn	Standard Standard Standard Allowable limit Play 0.25 - 0.55 mm (0.0098) ess mm (in)	NEATO O.01 - 0.024 (0.0004 - 0.0009) 0.03 - 0.044 (0.0012 - 0.0017) 0.10 - 0.25 (0.0039 - 0.0098) 0.25 (0.0098) NEATO - 0.0217 in) Part number	
Seal ring clearance	Rotor, vanes and co	Total End Thickn	Standard Standard Standard Allowable limit Play 0.25 - 0.55 mm (0.0098) ess mm (in) (0.031)	Unit: mm (0.01 - 0.024 (0.0004 - 0.0009) 0.03 - 0.044 (0.0012 - 0.0017) 0.10 - 0.25 (0.0039 - 0.0098) 0.25 (0.0098) NEATO - 0.0217 in) Part number 31435-41X01	
Seal ring clearance Total end play "T ₁ "	Rotor, vanes and co	Total End Thickn 0.8 1.0	Standard Standard Standard Allowable limit Play 0.25 - 0.55 mm (0.0098 ess mm (in) (0.031) (0.039)	Unit: mm (0.01 - 0.024 (0.0004 - 0.0009) 0.03 - 0.044 (0.0012 - 0.0017) 0.10 - 0.25 (0.0039 - 0.0098) 0.25 (0.0098) NEATO - 0.0217 in) Part number 31435-41X01 31435-41X02	
Geal ring clearance	Rotor, vanes and co	Total End Thickn 0.8 1.0 1.2	Standard Standard Standard Allowable limit Play 0.25 - 0.55 mm (0.0098) ess mm (in) (0.031) (0.039) (0.047)	NEATO O.01 - 0.024 (0.0004 - 0.0009) 0.03 - 0.044 (0.0012 - 0.0017) 0.10 - 0.25 (0.0039 - 0.0098) 0.25 (0.0098) NEATO - 0.0217 in) Part number 31435-41X01 31435-41X02 31435-41X03	
Geal ring clearance	Rotor, vanes and co	Total End Thickn 0.8 1.0 1.2 1.4	Standard Standard Standard Allowable limit Play 0.25 - 0.55 mm (0.0098 ess mm (in) (0.031) (0.039) (0.047) (0.055)	NEATO O.01 - 0.024 (0.0004 - 0.0009) 0.03 - 0.044 (0.0012 - 0.0017) 0.10 - 0.25 (0.0039 - 0.0098) 0.25 (0.0098) NEATO - 0.0217 in) Part number 31435-41X01 31435-41X02 31435-41X03 31435-41X04	
Oil pump clearance Seal ring clearance Total end play "T ₁ " Thickness of oil pump cover bearing	Rotor, vanes and co	Total End Thickn 0.8 1.0 1.2 1.4	Standard Standard Standard Allowable limit Play 0.25 - 0.55 mm (0.0098) ess mm (in) (0.031) (0.039) (0.047)	Unit: mm (0.01 - 0.024 (0.0004 - 0.0009) 0.03 - 0.044 (0.0012 - 0.0017) 0.10 - 0.25 (0.0039 - 0.0098) 0.25 (0.0098) NEATO - 0.0217 in) Part number 31435-41X01 31435-41X02 31435-41X03	

Reverse Clutch Drum End Play

	Reverse Clutch Drui	m End Play		
Reverse clutch drum end play "T2"	0.55 - 0.90 mm (0.0217 - 0.0354 in)			
	Thickness mm (in)	Part number		
	0.9 (0.035)	31528-21X01		
	1.1 (0.043)	31528-21X02		
Thickness of oil pump thrust washer	1.3 (0.051)	31528-21X03		
	1.5 (0.059)	31528-21X04		
	1.7 (0.067)	31528-21X05		
	1.9 (0.075)	31528-21X06		
	Removal and Installa	ation NEATOIT		
	Number of returning revolutions for lock nut	2		
Manual control linkage	Lock nut tightening torque	4.4 - 5.9 N-m (0.45 - 0.60 kg-m, 39.1 - 52.1 in-		
Distance between end of clutch housing a	26.0 mm (1.024 in) or more			

AT

MT

GI

MA

EM

LC

EC

FE

<u>CL</u>

PD

TF

FA

BR

 $\mathbb{R}\mathbb{A}$

ST

RS

BT

HA

EL

IDX