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# **FOREWORD**

This manual contains maintenance and repair procedures for the 1996 Nissan SENTRA/200SX.

In order to assure your safety and the efficient functioning of the vehicle, this manual should be read thoroughly. It is especially important that the PRECAUTIONS in the GI section be completely understood before starting any repair task.

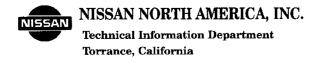
All information in this manual is based on the latest product information at the time of publication. The right is reserved to make changes in specifications and methods at any time without notice.

### IMPORTANT SAFETY NOTICE

The proper performance of service is essential for both the safety of the technician and the efficient functioning of the vehicle.

The service methods in this Service Manual are described in such a manner that the service may be performed safely and accurately.

Service varies with the procedures used, the skills of the technician and the tools and parts available. Accordingly, anyone using service procedures, tools or parts which are not specifically recommended by NISSAN must first be completely satisfied that neither personal safety nor the vehicle's safety will be jeopardized by the service method selected.



## QUICK REFERENCE CHART: SENTRA/200SX \_\_\_\_\_1996

#### ENGINE TUNE-UP DATA

#### SR20DE

Model			SR2	ODE		
Idle speed	rpm		•			
M/T			800	± 50		
A/T (in "N" position)	-		800	± 50		
Ignition timing ( B.T.D.C. at idle speed)			15°	= 2°		
Spark plug		Platinum tipped type		Conventional type		
	Standard	PFR5B-11			BKR6E	
Туре	Hot				BKR5E	
	Cold	PFR6B-11, PFR7B-11		BKR7E		
Gap	mm (in)			0.8 - 0	0.8 - 0.9 (0.031 - 0.035)	
Drive belt deflection (Cold)	mm (in)	Used belt				
		Limít	af	ection ter tment	Deflection of new belt	
Generator With air conditioner compressor		11.5 - 12.5 (0.453 - 0.492)		- 8 - 0.31)	6.5 - 7.5 (0.256 - 0.295)	
Without air conditioner compressor		12 - 13 (0.47 - 0.51)	8 - 9 (0.31 - 0.35)		7 - 8 (0.28 - 0.31)	
Power steering pump		6 - 7 (0.24 - 0.28)	4 - 5 (0.16 - 0.20)		3.5 - 4.5 (0.138 - 0.177)	
Applied pushing force	N (kg, lb)	98 (10, 22)				
Compression pressure	Standard	1,226 (12.5, 178)/300			00	
kPa (kg/cm2, psi)/rpm	Minimum	1,030 (10.5, 149)/300			00	
Tightening torque		. N·m	kg	·m	ft-lb	
Spark plug		20 - 29	2.0	3.0	14 - 22	
Oil pan drain plug		29 - 39	3.0	4.0	22 - 29	

#### ENGINE TUNE-UP DATA

#### GA16DE

Model		GA16DE			
idle speed	rpm	· -			
M/T		675 ± 50, 750 ± 50 (For Canada)			
A/T (in "N" position)			800 ± 50		
Ignition timing ( B.T.D.C. at idle speed)		8" ± 2°			
Valve clearance (Hot)	mm (in)				
Intake		0.21 - 0.49 (0.008 - 0.019)			
Exhaust		0.3	0 - 0.58 (0.012 - 0.	023)	
Spark plug					
	Standard		BKR5E-11		
Туре	Hot	BKR4E-11			
	Cold	В	KR6E-11, BKR7E-	11	
Gap	mm (in)	1.	0 - 1.1 (0.039 - 0.0	43)	
Drive belt deflection (Cold)	mm (in)	Used belt			
		Limít	Deflection after adjustment	Deflection of new belt	
Generator With air conditioner compressor		9.5 (0.374)	6 - 6.5 (0.24 - 0.256)	5 - 6 (0.20 - 0.24)	
Without air conditioner compressor		11.5 (0.453)	7.5 - 8 (0.295 - 0.315)	6.5 - 7 (0.256 - 0.28)	
Water pump With power steering pump		7.5 (0.295)	4 - 6 (0.16 - 0.24)	3 - 5 (0.12 - 0.20)	
Without power steering pun	np	6 (0.24)	3 - 4.5 (0.12 - 0.177)	3 - 4 (0.12 - 9.16)	
Applied pushing force	N (kg, lb)	98 (10, 22)			
Compression pressure Standard kPa (kg/cm2, psi)/rpm Minimum		1,373 (14.0, 198)/350			
		1,177 (12.0, 171)/350			
Tightening torque		N·m	kg⋅m	ft-Ib	
Spark plug		20 - 29	2.0 - 3.0	14 - 22	
Oil pan drain plug		29 - 39	3.0 - 4.0	22 - 29	

#### ENGINE COOLING SYSTEM

Thermostat valve opening temper	rature C°(F°)	76.5 (170)
Radiator cap relief pressure kPa(kg/cm², psi)	Standard	78 - 98 (0.8 - 1.0, 11 - 14)
	Limit	59 - 98 (0.6 - 1.0, 9 - 14)
Cooling system leakage testing p	ressure la (kg/cm², psi)	157 (1.6, 23)

#### CLUTCH PEDAL

	Unit: mm (in)
Pedal height	153 - 163 (6.02 - 6.42)
Pedal free travel	11.0 - 15.0 (0.433 - 0.591)
Withdrawal lever play	2.5 - 3.5 (0.098 - 0.138)

#### **BRAKE**

Unit:	mm	(in)

Disc brake		
Pad minimum thickness	CL7HB: 1.5 (0.059) CL22VD, CL22VE: 2.0 (0.079)	
Rotor minimum thickness	CL7HB: 6.0 (0.236) CL22VD, CL22VE: 16.0 (0.630)	
Drum brake		
Lining minimum thickness	1.5 (0.059)	
Drum maximum inner diameter	181.0 (7.13)	
Pedal free height		
M/T models	148 - 158 (5.83 - 6.22)	
A/T models	157 - 167 (6.18 - 6.57)	
Pedal depressed height (minimum) *1		
M/T models	75 (2.95) or more	
A/T models	85 (3.35) or more	
Parking brake		
Number of notches*2	Disc: 8 - 9 Drum: 7 - 8	

Under force of 490 N (50 kg, 110 lb) with engine running
 At pulling force 196 N (20 kg, 44 lb)

### REFILL CAPACITIES

Ui	nit		Liter	US measure
Fuel tank		50.0	13.2 gal	
Coolant	M/T	SR20DE	6.2	6-1/2 qt
		GA16DE	5.2	5-1/2 qt
	A/T	SR20DE	6.2	6-1/2 qt
		GA16DE	5.7	6 qt
	With oil filter	SR20DE	3.4	3-5/8 qt
Engine		GA16DE	3.2	3-3/8 qt
	Without oil filter	SR20DE	3.2	3-3/8 qt
		GA16DE	2.8	3 qt
Transaxle	M/T	R\$5F31A	2.9 - 3.2	6-1/8 - 6-3/4 pt
		RS5F32V	3.7 - 3.9	7-7/8 - 8-1/4 pt
	A/T		7.0	7-3/8 cpt
Power steering system			1.0	1-1/8 qt
Air conditioning system	Lubricant		0.2	6.8 fl oz
	Refrigerant*		0.60 - 0.70 kg	1.32 - 1.54 lb

<sup>\*</sup> H-134a