

SECTION **RAX**  
REAR AXLE

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RAX

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# PRECAUTIONS

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## PRECAUTIONS

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### Caution

*NDS0006J*

Observe the following precautions when disassembling and assembling drive shaft.

- Perform work in a location which is as dust-free as possible.
- Before disassembling and assembling, clean the outside of parts.
- Prevention of entry of foreign objects must be taken into account during disassembly of the service location.
- Disassembled parts must be carefully reassembled in the correct order. If work is interrupted, a clean cover must be placed over parts.
- Paper shop cloths must be used. Fabric shop cloths must not be used because of the danger of lint adhering to parts.
- Disassembled parts (except for rubber parts) should be cleaned with kerosene which shall be removed by blowing with air or wiping with paper shop cloths.

# PREPARATION

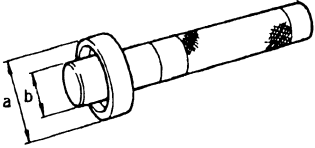
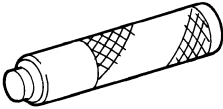
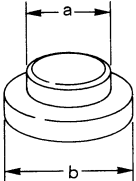
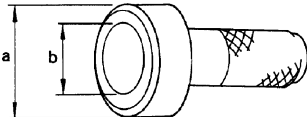
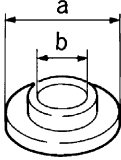
## PREPARATION

PPF:00002

### Special Service Tools (SST)

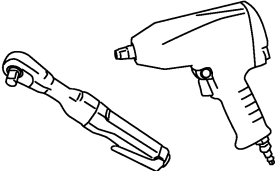
NDS0006K

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description
ST33220000 ( — ) Drift a: 32 mm (1.26 in) dia. b: 21 mm (0.83 in) dia.	 <ul style="list-style-type: none"> <li>● Removing wheel hub</li> <li>● Removing wheel bearing outer side inner race</li> </ul>
ST33251000 ( — ) Drift	 Installing wheel hub
ST35300000 ( — ) Drift a: 45 mm (1.77 in) dia. b: 59 mm (2.32 in) dia.	 Installing wheel hub
KV38100500 ( — ) Drift a: 80 mm (3.15 in) dia b: 60 mm (2.36 in) dia	 Installing drive shaft plug
KV38102200 ( — ) Drift a: 90 mm (3.54 in) dia b: 31 mm (1.22 in) dia	 Installing drive shaft plug

## Commercial Service Tools

NDS0006L

Tool name	Description
Power tool	 <ul style="list-style-type: none"> <li>● Removing wheel nuts</li> <li>● Removing brake caliper assembly</li> </ul>

# NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

## NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

PFP:00003

### NVH Troubleshooting Chart

NDS0006M

Use chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

Symptom		Reference page		Possible cause and SUSPECTED PARTS												
		—	<a href="#">RAX-11</a>	—	<a href="#">RAX-5</a>	—	—	NVH in PR section.	NVH in RFD section.	NVH in RAX and RSU sections.	Refer to REAR AXLE in this chart.	NVH in WT section.	NVH in WT section.	Refer to DRIVE SHAFT in this chart.	NVH in BR section.	NVH in PS section.
		Excessive joint angle	Joint sliding resistance	Imbalance	Improper installation, looseness	Parts interference	PROPELLER SHAFT	DIFFERENTIAL	REAR AXLE AND REAR SUSPENSION	REAR AXLE	TIRES	ROAD WHEELS	DRIVE SHAFT	BRAKES	STEERING	
DRIVE SHAFT	Noise	x	x				x	x	x	x	x	x		x	x	
	Shake	x		x			x		x	x	x	x		x	x	
	REAR AXLE	Noise				x	x	x	x	x		x	x	x	x	x
		Shake				x	x	x		x		x	x	x	x	x
		Vibration				x	x	x		x		x		x		x
		Shimmy				x	x			x		x	x		x	x
		Judder				x				x		x	x		x	x
		Poor quality ride or handling				x	x			x		x	x			

x: Applicable

# WHEEL HUB

## WHEEL HUB

PFP:43202

### On-Vehicle Inspection and Service

NDS0006N

Make sure that the mounting conditions (looseness, back lash) of each component and component conditions (wear, damage) are normal.

### WHEEL BEARING INSPECTION

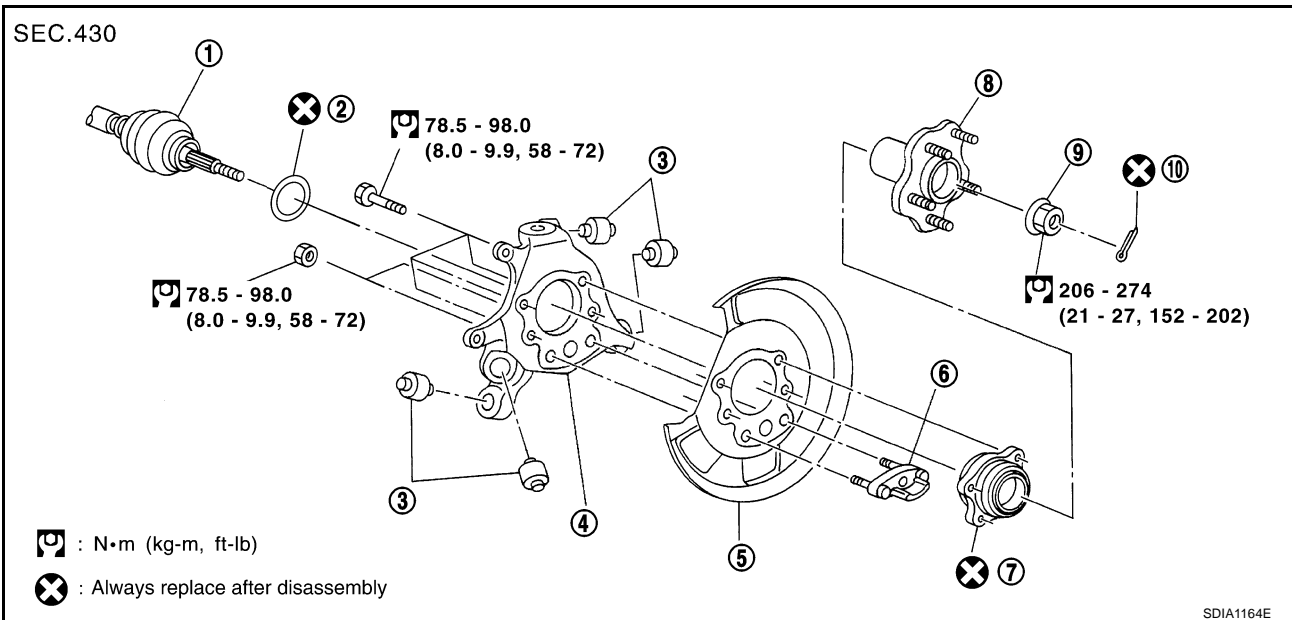
- Move wheel hub in the axial direction by hand. Make sure there is no looseness of wheel bearing.

**Axial end play : 0.05 mm (0.002 in) or less**

- Rotate wheel hub and make sure there are no unusual noise or other irregular conditions. If there are any irregular conditions, replace wheel bearings.

### Removal and Installation COMPONENT

NDS0006O



- |                  |                |                 |
|------------------|----------------|-----------------|
| 1. Drive shaft   | 2. Dust shield | 3. Bushing      |
| 4. Axle          | 5. Back plate  | 6. Anchor block |
| 7. Wheel bearing | 8. Wheel hub   | 9. Lock nut     |
| 10. Cotter pin   |                |                 |

### REMOVAL

1. Remove tire from vehicle with a power tool.
2. Remove brake caliper with a power tool. Hang it in a place where it will not interfere with work. Refer to [BR-29. "REAR DISC BRAKE"](#).

#### NOTE:

Avoid depressing brake pedal while brake caliper is removed.

3. Remove cotter pin. Then remove lock nut from drive shaft.
4. Remove disc rotor and remove parking cable and parking brake shoe from back plate. Refer to [PB-4. "PARKING BRAKE CONTROL"](#), [PB-6. "PARKING BRAKE SHOE"](#).
5. Remove fixing bolts and nuts in the axle side of radius rod and front lower link.
6. Remove fixing bolt and nut in the axle side of rear lower link. Then remove coil spring. Refer to [RSU-16. "REAR LOWER LINK & COIL SPRING"](#).
7. Remove fixing bolt and nut in the axle side of shock absorber.
8. Using a puller (suitable tool), remove axle from drive shaft.

#### CAUTION:

- When removing axle, do not apply an excessive angle to drive shaft joint. Also be careful not to excessively extend slide joint.

# WHEEL HUB

- Do not allow drive shaft to hang down without support for housing (or joint sub-assembly), shaft, and the other parts.

9. Remove suspension arm and cotter pin at axle, then loosen mounting nut.
10. Use the ball joint remover (suitable tool) to remove suspension arm from axle. Be careful not to damage ball joint boot.

## CAUTION:

**Tighten temporarily mounting nut to prevent damage to threads and to prevent ball joint remover (suitable tool) from coming off.**

11. Remove axle from vehicle.

## INSPECTION AFTER REMOVAL

### Ball Joint Inspection

Check for boot breakage, axial looseness, and torque of suspension arm ball joint. Refer to [RSU-11, "SUSPENSION ARM"](#) .

## INSTALLATION

- Refer to [RAX-5, "Removal and Installation"](#) for tightening torque. Install in the reverse order of the removal.

### NOTE:

Refer to component parts location and do not reuse non-reusable parts.

- Perform the final tightening of installation position of suspension links (rubber bushing) under unladen conditions with tires on level ground, check wheel alignment. Refer to [RSU-5, "Wheel Alignment Inspection"](#) .
- After adjusting wheel alignment, adjust neutral position of steering angle sensor. Refer to [BRC-6, "Adjustment of Steering Angle Sensor Neutral Position"](#) .

## Disassembly and Assembly

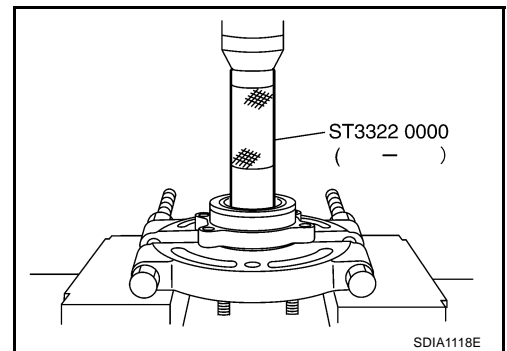
### DISASSEMBLY

#### Wheel Bearing

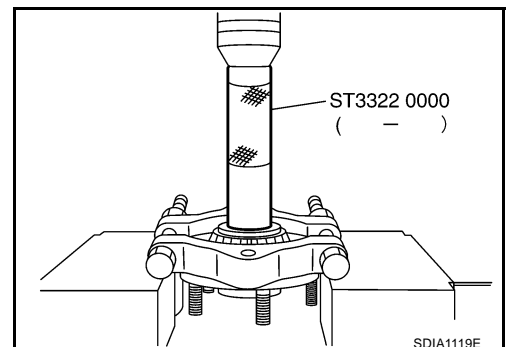
### CAUTION:

**Do not disassemble if wheel bearing has no trouble.**

1. Remove wheel bearing fixing bolts and anchor block fixing nuts, and remove wheel hub and bearing assembly, back plate and anchor block from axle.
2. Using the drift (SST) and a puller (suitable tool), press wheel hub out to remove from wheel bearing.



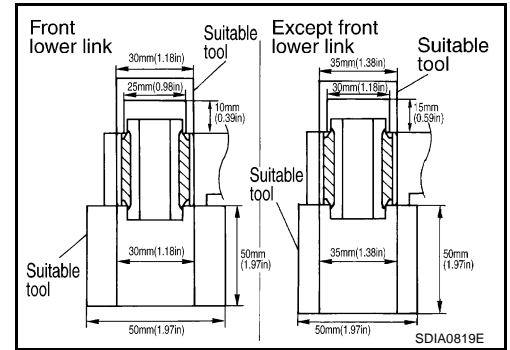
3. Using the drift (SST) and a puller (suitable tool), pull wheel bearing outer side inner race out to remove from wheel hub.



# WHEEL HUB

## Bushing

Using a drift (suitable tool), remove each bushing from axle.



## INSPECTION AFTER DISASSEMBLY

### Wheel Hub

Inspect wheel hub for deformation, cracks, and other damage. If any irregular conditions are found, replace wheel hub.

### Axle

Inspect axle for deformation, cracks, and other damage. If any irregular conditions are found, replace axle.

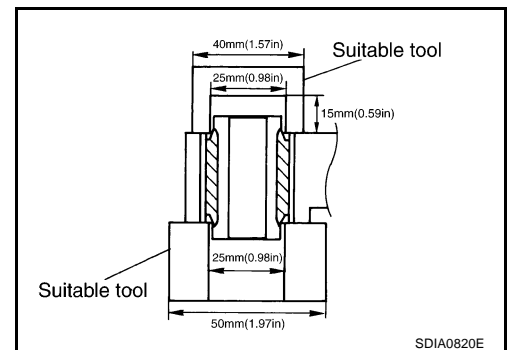
### Back Plate

Inspect back plate for deformation, cracks, and other damage. If any irregular conditions are found, replace back plate.

## ASSEMBLY

### Bushing

Using a drift (suitable tool) to install each bushing onto axle.



### Wheel Bearing

1. Press fit a wheel hub into wheel bearing with the drift (SST).

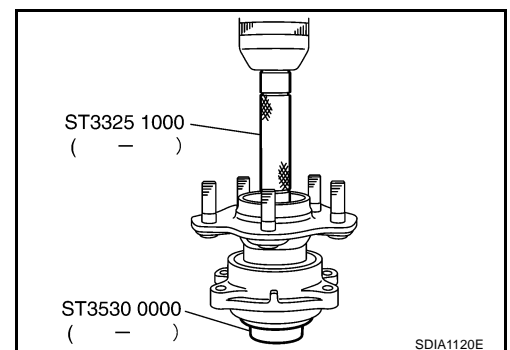
#### CAUTION:

- Using the drift (SST), press hub into wheel bearing while holding securely inner side wheel bearing inner race.
- Wheel bearing cannot be reused. Do not reuse it.

#### NOTE:

Final press load guideline 49, 033 N (5, 000 kg, 11, 000 lb)

2. Install back plate and wheel hub-bearing assembly.
3. Install anchor block onto axle.



# WHEEL HUB

## INSPECTION AFTER ASSEMBLY

1. With wheel bearing pressed into axle, apply 49,033 N (5,000 kg, 11,000 lb) to wheel hub and rotate both clockwise and counterclockwise 10 times to minimize resistance.
2. Attach spring balance in the position shown in the figure and pull at a rate of  $10 \pm 2$  rpm to measure rotating torque with the hub flange facing horizontally.

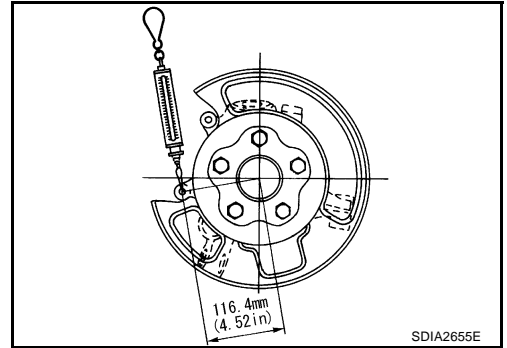
**Standard value**

**Rotating torque:**

**Less than 1.49 N·m (0.15 kg·m, 13 in-lb)**

**Spring balance reading:**

**Less than 12.8 N (1.31 kg, 2.88 lb)**





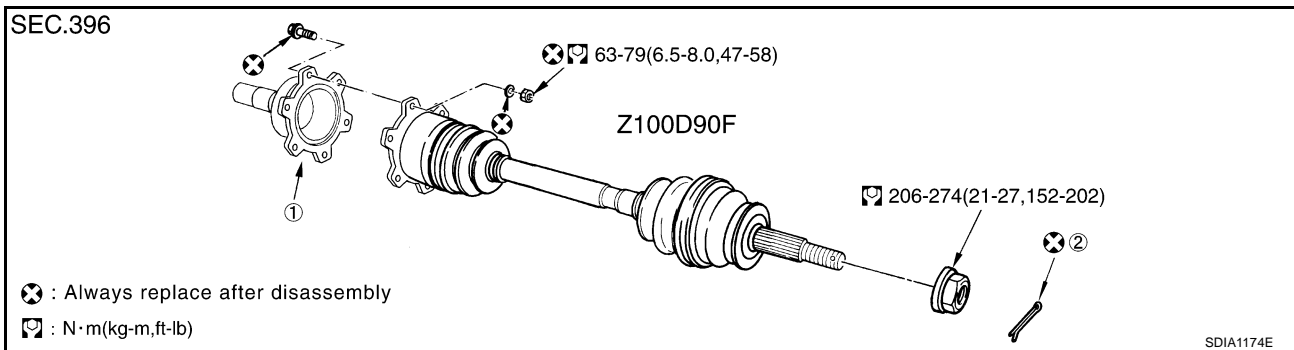
# REAR DRIVE SHAFT

## REAR DRIVE SHAFT

PFP:39600

### Removal and Installation

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1. Side flange

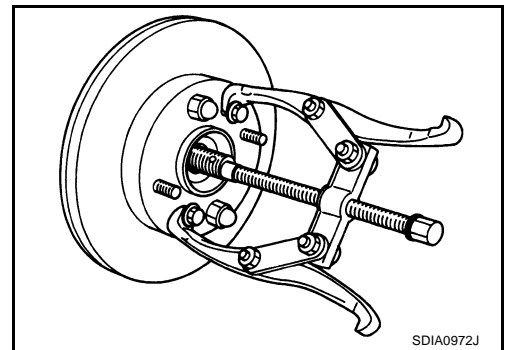
2. Cotter pin

### REMOVAL

1. Remove tire from vehicle with a power tool.
2. Remove cotter pin. Then remove lock nut from drive shaft.
3. Remove exhaust center tube. Refer to [EX-3, "EXHAUST SYSTEM"](#).
4. Remove fixing nuts and bolts between side flange and drive shaft.
5. Using a puller (suitable tool), remove drive shaft from axle.

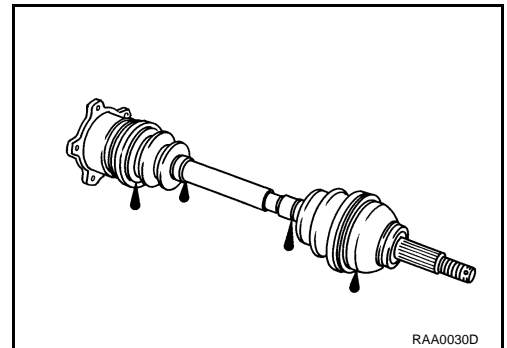
#### CAUTION:

When removing drive shaft, do not apply an excessive angle to drive shaft joint. Also be careful not to excessively extend slide joint.



### INSPECTION AFTER REMOVAL

- Move joint up/down, left/right, and in the axial direction. Check for any rough movement or significant looseness.
- Check boot for cracks or other damage, and also for grease leakage.
- If a malfunction is found, disassemble drive shaft, and then replace corresponding part with new one.



### INSTALLATION

Refer to [RAX-9, "Removal and Installation"](#) for tightening torque. Tighten in the reverse order of removal.

#### CAUTION:

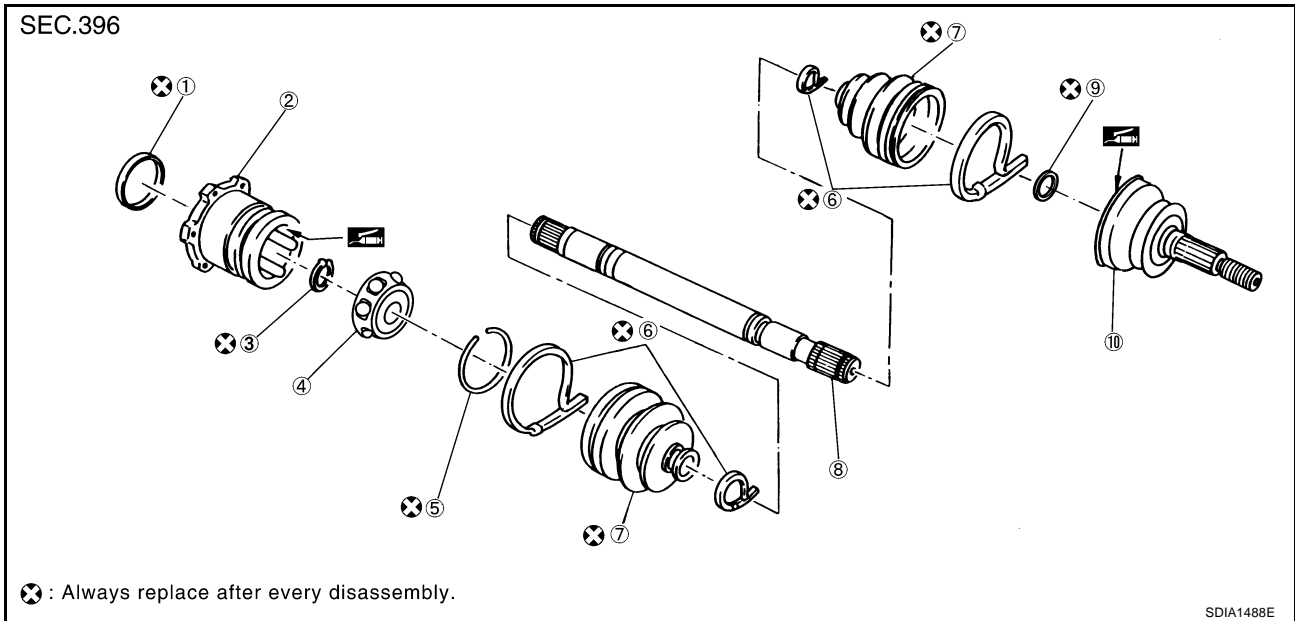
Refer to component parts location and do not reuse non-reusable parts.

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# REAR DRIVE SHAFT

## Disassembly and Assembly

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- |   |                 |                  |
|---|-----------------|------------------|
| 1. Plug                                     | 2. Housing      | 3. Snap ring     |
| 4. Ball cage/Steel ball/Inner race assembly | 5. Stopper ring | 6. Boot band     |
| 7. Boot                                     | 8. Shaft        | 9. Circular clip |
| 10. Joint sub-assembly                      |                 |                  |

### DISASSEMBLY

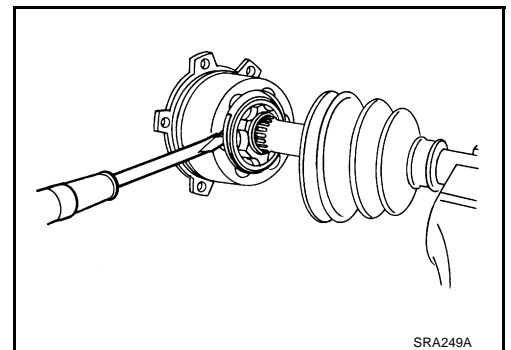
#### Final Drive Side

1. Secure shaft in a vice.

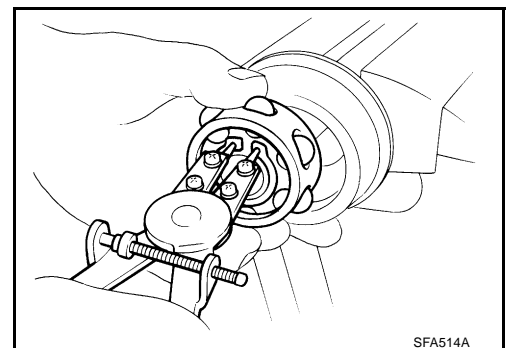
**CAUTION:**

**When securing drive shaft in a vice, always use copper or aluminum plates between vise and shaft.**

2. Remove boot bands.
3. If plug needs to be removed, move boot to wheel side, and drive it out with a plastic hammer.
4. Remove stopper ring with a flat-bladed screwdriver, and pull out housing.



5. Remove snap ring, and then remove ball cage/steel ball/inner race assembly from shaft.
6. Remove boot from shaft.
7. Remove old grease on housing with paper towels.



# REAR DRIVE SHAFT

## Wheel Side

1. Secure shaft in a vice.

### CAUTION:

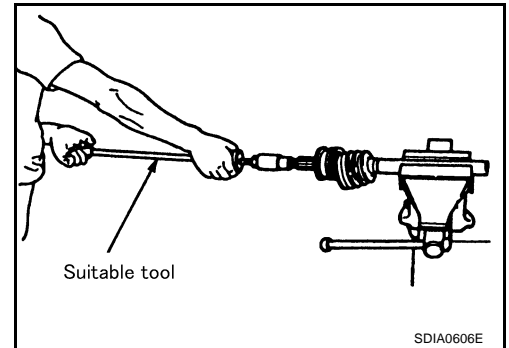
When securing drive shaft in a vice, always use copper or aluminium plates between vise and shaft.

2. Remove boot bands. Then remove boot from joint sub-assembly.
3. Screw a drive shaft puller 30 mm (1.18 in) or more into the threaded part of joint sub-assembly. Pull joint sub-assembly out of shaft.

### CAUTION:

- If joint sub-assembly cannot be removed after five or more unsuccessful attempts, replace shaft and joint sub-assembly as a set.
- Align sliding hammer and drive shaft and remove them by pulling directly.

4. Remove boot from shaft.
5. Remove circular clip from shaft.
6. While rotating ball cage, remove old grease on joint sub-assembly with paper towels.



## INSPECTION AFTER DISASSEMBLY

### Shaft

Replace shaft if there is any runout, cracking, or other damage.

### Joint Sub-assembly

- Make sure there is no rough rotation or unusual axial looseness.
- Make sure there is no foreign material inside joint.
- Check joint sub-assembly for compression scar, cracks, or fractures.

### CAUTION:

If there are any irregular conditions of joint sub-assembly components, replace the entire joint sub-assembly.

### Housing (Sliding joint side)

- Make sure there are no compression scars, cracks, fractures or unusual wear of ball rolling surface.
- Make sure there is no damage to serrations on shaft.
- Make sure there is no deformation of boot installation parts.

### Ball Cage

Make sure there are no compression scars, cracks, fractures of sliding surface.

### Steel Ball

Make sure there are no compression scars, cracks, fractures or unusual wear.

### Inner Race

- Check ball sliding surface for compression scars, cracks, fractures.
- Make sure there is no damage to serration.

### CAUTION:

If there are any irregular conditions in the component, replace with a new set of housing, ball cage, steel ball, inner race.

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# REAR DRIVE SHAFT

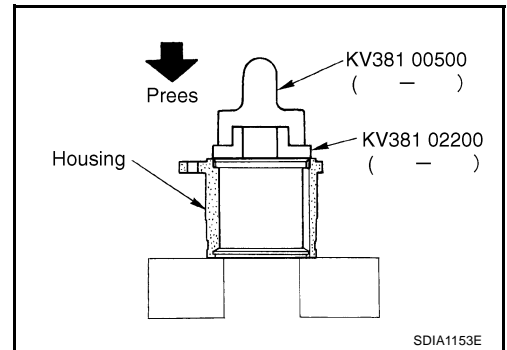
## ASSEMBLY

### Final Drive Side

1. If plug has been removed, use a drift (SST) to press in a new one.

**NOTE:**

Discard old plug; replace with new one.

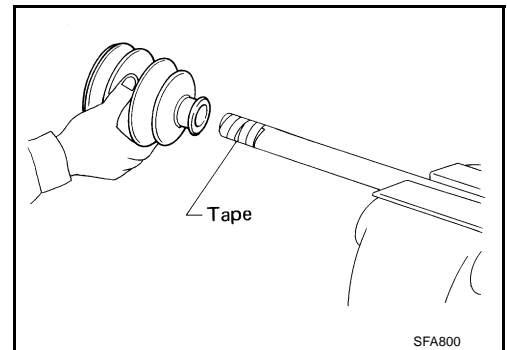


2. Wrap serration on shaft with tape. Install boot band and boot to shaft. Be careful not to damage boot.

**NOTE:**

Discard old boot band and boot; replace with each new one.

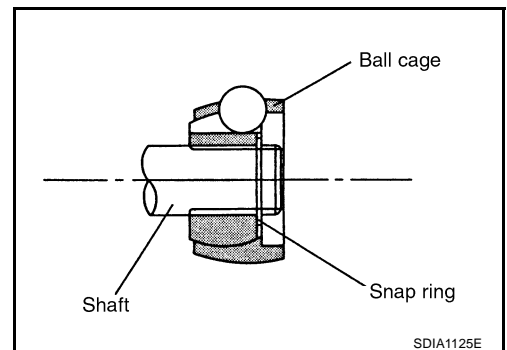
3. Remove the tape wrapped around serration on shaft.



4. Install ball cage/steel ball/inner race assembly to shaft, and secure them tightly with a snap ring.

**NOTE:**

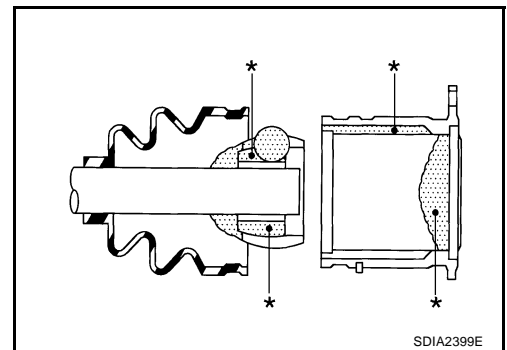
Discard old snap ring; replace with new one.



5. Insert the specified amount grease (NISSAN genuine grease or equivalent) onto housing (\* point) to the quantity mentioned below, and install it to shaft.

**Grease amount : 124 - 134 g (4.37 - 4.73 oz)**

6. Install stopper ring to housing.
7. After installed, pull shaft to check engagement between joint sub-assembly and stopper ring.



## REAR DRIVE SHAFT

8. Position boot securely into grooves (indicated by \* marks) shown in the figure.

**CAUTION:**

If there is grease on boot mounting surfaces (indicated by \* marks) of shaft and housing, boot may come off. Remove all grease from surfaces.

9. Make sure the boot installation length "L" is the length indicated below. Insert a flat-bladed screwdriver or similar tool into the smaller side of boot. Bleed air from boot to prevent boot deformation.

**Boot installation Length "L" : 93.9 mm (3.697 in)**

**CAUTION:**

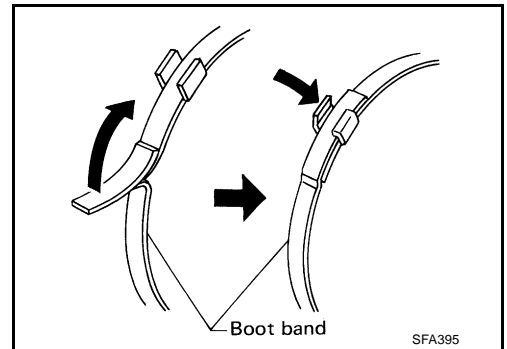
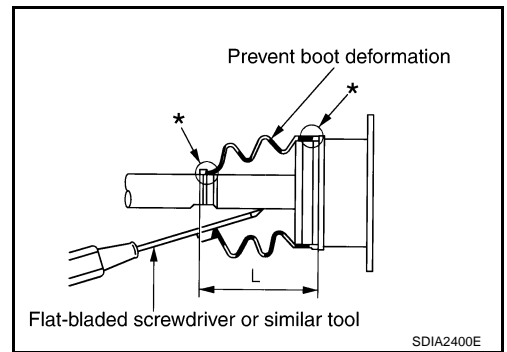
- Boot may break if boot installation length is out of the standard value.
- Take care not to touch the tip of screwdriver to inside of boot.

10. Secure the big and small ends of boot with new boot bands as shown in the figure.

**NOTE:**

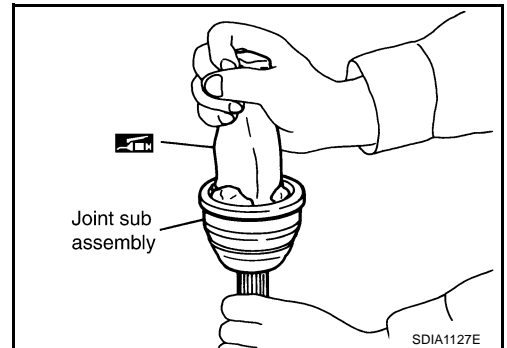
Discard old boot bands; replace with new ones.

11. After installing housing and shaft, rotate boot to check whether or not the actual position is correct. If boot position is not correct, secure boot with new boot band again.



### Wheel Side

1. Insert the majority of the specified amount grease (NISSAN genuine grease or equivalent) into joint sub-assembly serration hole until grease begins to ooze from ball groove and serration hole. After insert grease, use a shop cloth to wipe off old grease that has oozed out.

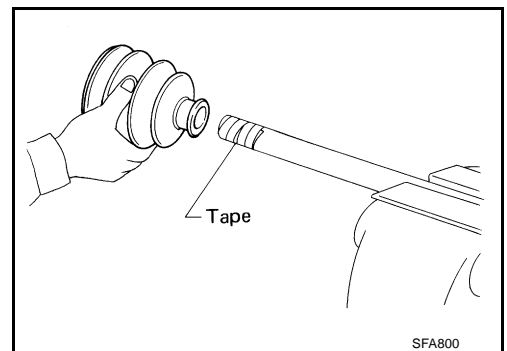


2. Wind serrated part of shaft with tape. Install boot band and boot to shaft. Be careful not to damage boot.

**NOTE:**

Discard old boot band and boot; replace with new ones.

3. Remove protective tape wound around serrated part of shaft.



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## REAR DRIVE SHAFT

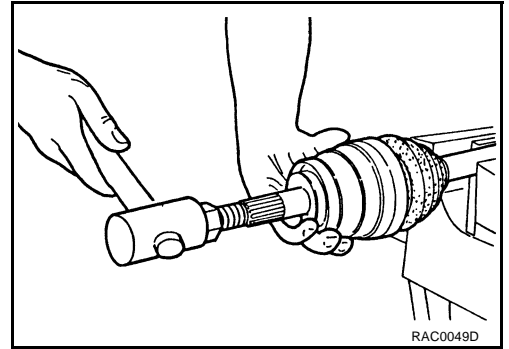
- Attach circular clip to shaft. At this time, circular clip must fit securely into shaft groove. Attach nut to joint sub-assembly.

**NOTE:**

Discard old circular clip; replace with new one.

- Insert the remainder of the specified amount grease (NISSAN genuine grease or equivalent) listed below into housing from the large end of boot.

**Grease amount : 86 - 96 g (3.03 - 3.39 oz)**



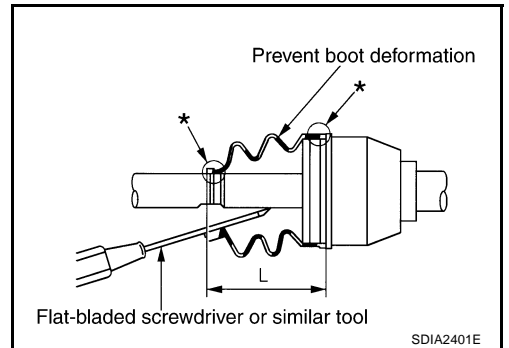
- Install boot securely into grooves (indicated by \* marks) shown in the figure.

**CAUTION:**

**If there is grease on boot mounting surfaces (indicated by \* marks) of shaft and housing, boot may come off. Remove all grease from surfaces.**

- Make sure the boot installation length "L" is the length indicated below. Insert a flat-bladed screwdriver or similar tool into the smaller side of boot. Bleed air from boot to prevent boot deformation.

**Boot installation length "L" : 97 mm (3.82 in)**



**CAUTION:**

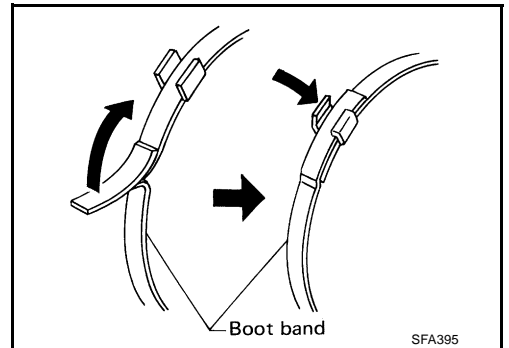
- **Boot may brake if boot installation length is out of the standard value.**
- **Be careful that screwdriver tip do not contact inside surface of boot.**

- Secure the big and small ends of boot with new boot bands as shown in the figure.

**NOTE:**

Discard old boot bands; replace with new ones.

- After installing joint sub-assembly and shaft, rotate boot to check whether or not the actual position is correct. If boot position is not correct, secure boot with new boot bands again.



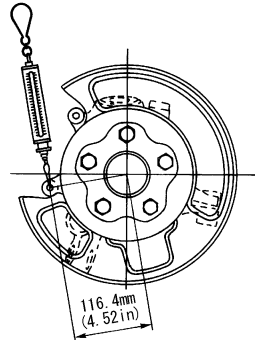
# SERVICE DATA AND SPECIFICATIONS (SDS)

## SERVICE DATA AND SPECIFICATIONS (SDS)

PFP:00030

### Wheel Bearing

NDS0006S

Axial end play	0.05 mm (0.002 in) or less
Rotating torque	Less than 1.49 N·m (0.15 kg·m, 13 in·lb)
Measurement of spring balance	Less than 12.8 N (1.31 kg, 2.88 lb)
Measuring point (Brake caliper installation points)	 <p style="text-align: right;">SDIA2655E</p>

### Drive Shaft

NDS0006T

Joint type	Wheel side	Final drive side
Grease quantity	86 - 96 g (3.03 - 3.39 oz)	124 - 134 g (4.37 - 4.73 oz)
Boot installation length	97 mm (3.82 in)	93.9 mm (3.697 in)

A  
B  
C  
RAX  
E  
F  
G  
H  
I  
J  
K  
L  
M

# SERVICE DATA AND SPECIFICATIONS (SDS)

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