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SECTION

ENGINE COOLING SYSTEM

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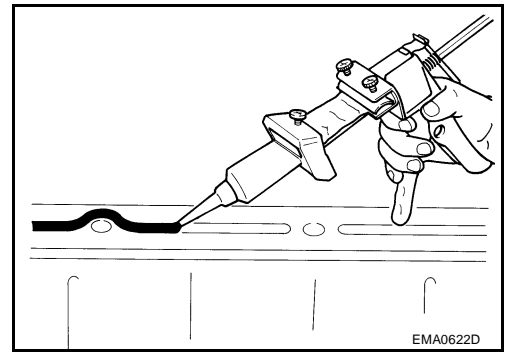
PRECAUTIONS

3. Attach liquid gasket tube to tube presser [SST: WS39930000 (—)].

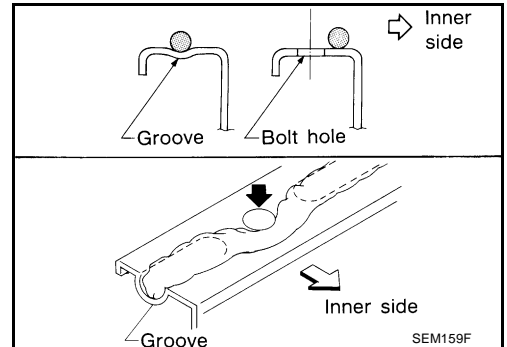
Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-47, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).

4. Apply liquid gasket without breaks to the specified location with the specified dimensions.

- If there is a groove for the liquid gasket application, apply liquid gasket to the groove.



- As for the bolt holes, normally apply liquid gasket inside the holes. Occasionally, it should be applied outside the holes. Make sure to read the text of service manual.
- Within five minutes of liquid gasket application, install the mating component.
- If liquid gasket protrudes, wipe it off immediately.
- Do not retighten mounting bolts or nuts after the installation.
- After 30 minutes or more have passed from the installation, fill engine oil and engine coolant.



CAUTION:

If there are specific instructions in this manual, observe them.

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PREPARATION

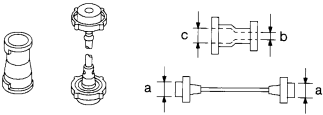


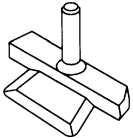
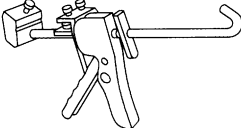
PREPARATION

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Special Service Tools

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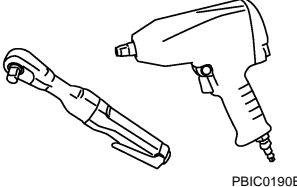
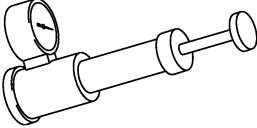
The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description
EG17650301 (J33984-A) Radiator cap tester adapter  <p style="text-align: center;">S-NT564</p>	Adapting radiator cap tester to radiator cap and radiator filler neck a: 28 (1.10) dia. b: 31.4 (1.236) dia. c: 41.3 (1.626) dia. Unit: mm (in)
KV99103510 (-) Radiator plate pliers A  <p style="text-align: center;">S-NT224</p>	Installing radiator upper and lower tanks
KV99103520 (-) Radiator plate pliers B  <p style="text-align: center;">S-NT225</p>	Removing radiator upper and lower tanks
KV10111100 (J37228) Seal cutter  <p style="text-align: center;">NT046</p>	Removing chain tensioner cover and water pump cover
WS39930000 (-) Tube presser  <p style="text-align: center;">S-NT052</p>	Pressing the tube of liquid gasket

PREPARATION

Commercial Service Tools

ABS0001G

Tool name	Description
<p data-bbox="142 261 252 285">Power tool</p>  <p data-bbox="837 463 911 480">PBIC0190E</p>	<p data-bbox="999 261 1254 285">Loosening bolts and nuts</p>
<p data-bbox="142 502 336 525">Radiator cap tester</p>  <p data-bbox="837 697 911 715">PBIC1982E</p>	<p data-bbox="999 502 1350 525">Checking radiator and radiator cap</p>

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OVERHEATING CAUSE ANALYSIS

OVERHEATING CAUSE ANALYSIS

PFP:00012

Troubleshooting Chart

ABS0001H

		Symptom		Check items	
Cooling system parts malfunction	Poor heat transfer	Water pump malfunction	Worn or loose drive belt	—	
		Thermostat stuck closed	—		
		Damaged fins	Dust contamination or paper clogging		
			Physical damage		
		Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)		
	Reduced air flow	Cooling fan does not operate	Fan assembly	—	
		High resistance to fan rotation			
		Damaged fan blades			
		Damaged radiator shroud	—	—	—
		Improper engine coolant mixture ratio	—	—	—
		Poor engine coolant quality	—	Engine coolant viscosity	—
	Insufficient engine coolant	Engine coolant leaks	Cooling hose	Loose clamp	
				Cracked hose	
			Water pump	Poor sealing	
			Radiator cap	Loose	
Poor sealing					
Radiator			O-ring for damage, deterioration or improper fitting		
		Cracked radiator tank			
		Cracked radiator core			
	Reservoir tank	Cracked reservoir tank			
Overflowing reservoir tank	Exhaust gas leaks into cooling system	Cylinder head deterioration			
		Cylinder head gasket deterioration			

OVERHEATING CAUSE ANALYSIS

	Symptom		Check items				
Except cooling system parts malfunction	—	Overload on engine	Abusive driving	High engine rpm under no load	A		
				Driving in low gear for extended time	CO		
				Driving at extremely high speed	C		
					Powertrain system malfunction	—	D
					Installed improper size wheels and tires		E
					Dragging brakes		F
			Improper ignition timing	G	E		
	Blocked or restricted air flow	Blocked bumper	—		—	F	
		Blocked radiator grille	Installed car brassiere		—	G	
			Mud contamination or paper clogging			H	
		Blocked radiator	—		—	I	
		Blocked condenser	Blocked air flow		—	J	
Installed large fog lamp	—	K					

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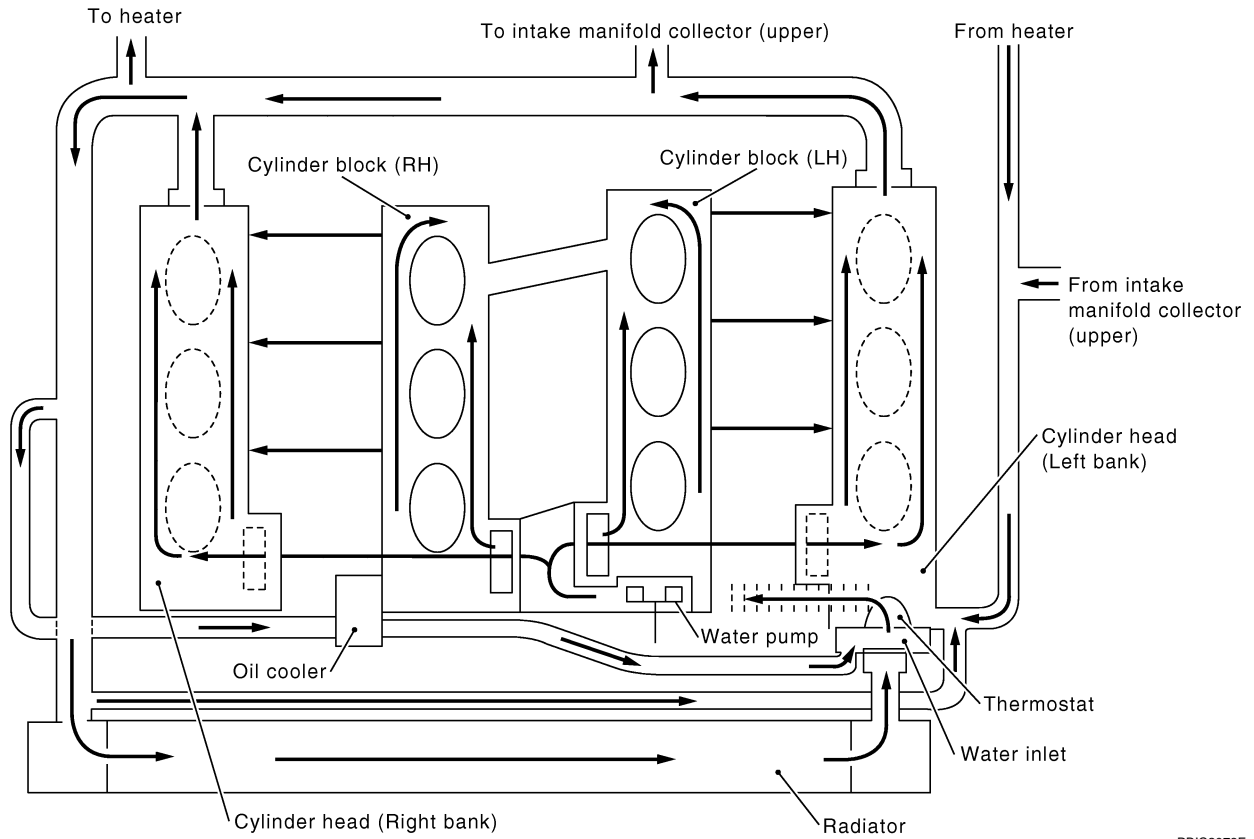
COOLING SYSTEM

COOLING SYSTEM

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Cooling Circuit

ABS00011

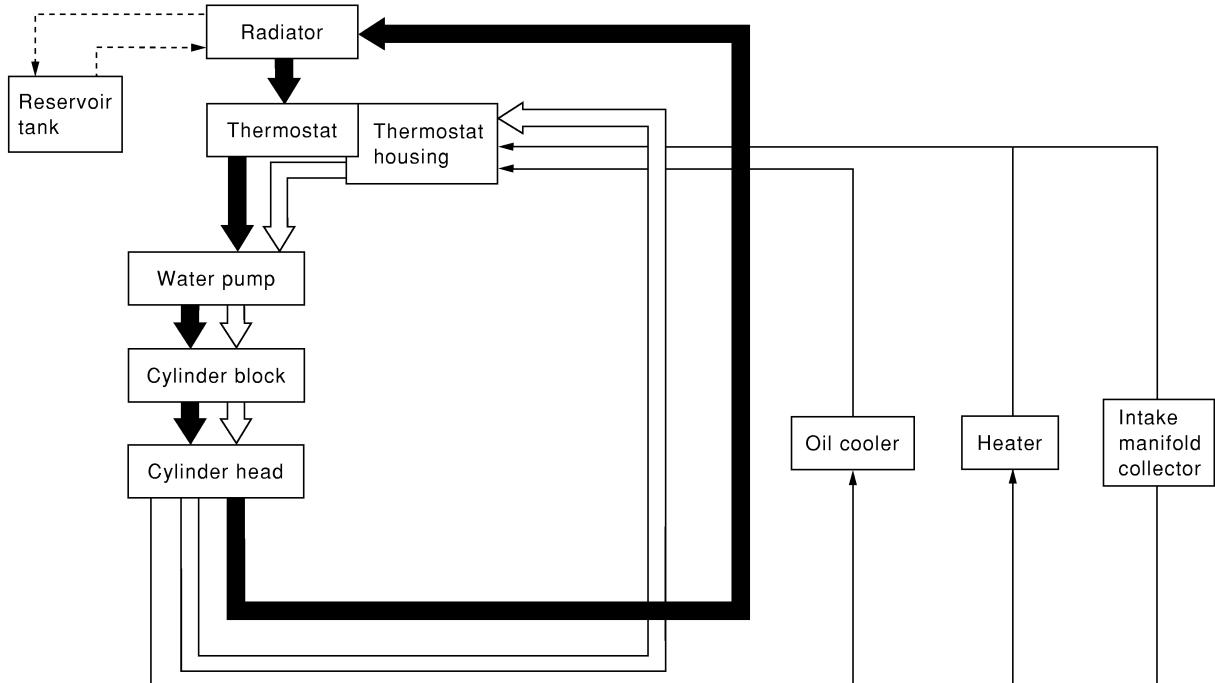


PBIC2073E

COOLING SYSTEM

System Chart

ABS009VT



	Thermostat
	Closed
	Open

PBIC0847E

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ENGINE COOLANT

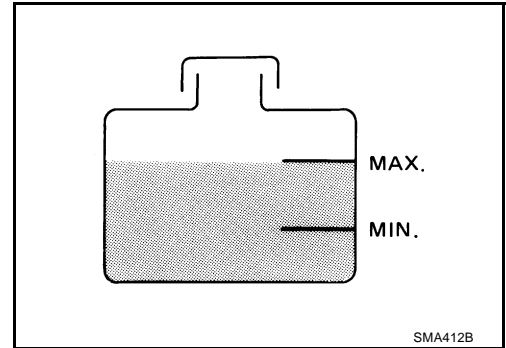
ENGINE COOLANT

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Inspection LEVEL CHECK

ABS0099U

- Check if the reservoir tank engine coolant level is within the "MIN" to "MAX" range when the engine is cool.
- Adjust the engine coolant level as necessary.



LEAK CHECK

- To check for leaks, apply pressure to the cooling system with radiator cap tester (commercial service tool) and radiator cap tester adapter [SST].

Testing pressure

: 157 kPa (1.6 kg/cm² , 23 psi)

WARNING:

Do not remove radiator cap when engine is hot. Serious burns could occur from high-pressure engine coolant escaping from radiator.

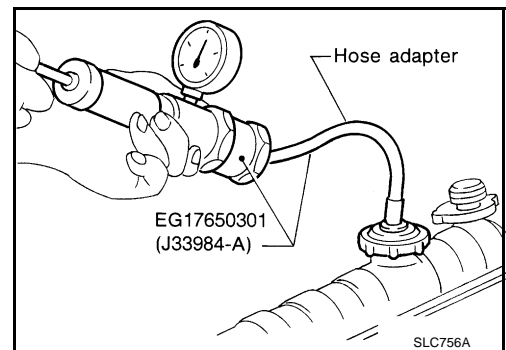
CAUTION:

Higher test pressure than specified may cause radiator damage.

NOTE:

In a case that engine coolant decreases, replenish radiator with engine coolant.

- If anything is found, repair or replace damaged parts.



Changing Engine Coolant

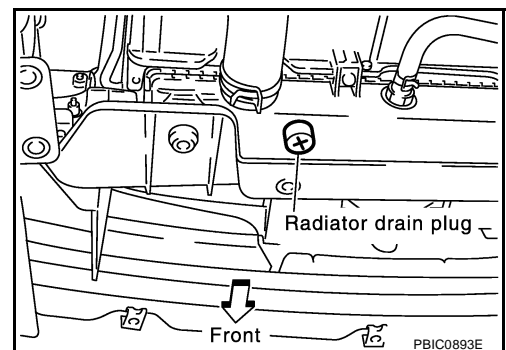
ABS0099V

WARNING:

- To avoid being scalded, do not change engine coolant when engine is hot.
- Wrap a thick cloth around radiator cap and carefully remove radiator cap. First, turn cap a quarter of a turn to release built-up pressure. Then turn radiator cap all the way.
- Be careful not to allow engine coolant to contact drive belts.

DRAINING ENGINE COOLANT

1. Remove undercover with power tool.
2. Open radiator drain plug at the bottom of radiator, and then remove radiator cap.



When drain all of engine coolant in the system, open drain plugs on engine cylinder block. Refer to [EM-151, "DISASSEMBLY"](#) .

3. Remove reservoir tank, drain engine coolant and clean tank before installing.

ENGINE COOLANT

4. Check drained engine coolant for contaminants such as rust, corrosion or discoloration.
If contaminated, flush the engine cooling system. Refer to [CO-12. "FLUSHING COOLING SYSTEM"](#).

REFILLING ENGINE COOLANT

1. Install reservoir tank, and radiator drain plug.

CAUTION:

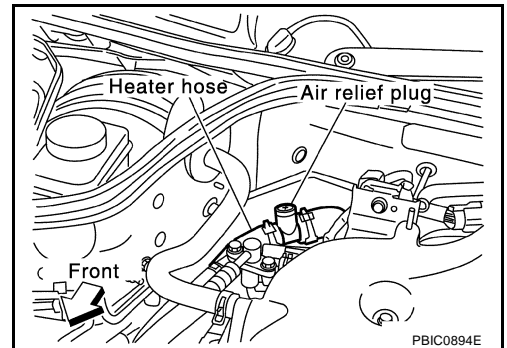
Be sure to clean drain plug and install with new O-ring.

Radiator drain plug:

: 1.2 N·m (0.12 kg·m, 11 in·lb)

If cylinder block drain plugs are removed, close and tighten them. Refer to [EM-156. "ASSEMBLY"](#).

2. Remove air relief plug on heater hose.



3. Fill radiator and reservoir tank to specified level.

- Pour engine coolant through engine coolant filler neck slowly of less than 2 ℓ (2-1/8 US qt, 1-3/4 Imp qt) a minute to allow air in system to escape.
- Use Genuine Nissan Long Life Antifreeze/Coolant or equivalent mixed with water (distilled or demineralized). Refer to [GI-47. "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).

Engine coolant capacity (Approximate) (with reservoir tank at "MAX" level)

: 8.7 ℓ (9-1/4 US qt, 7-5/8 Imp qt)

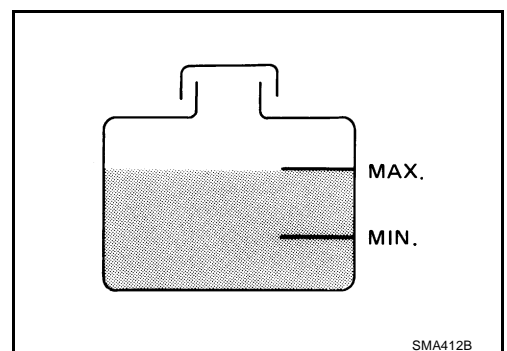
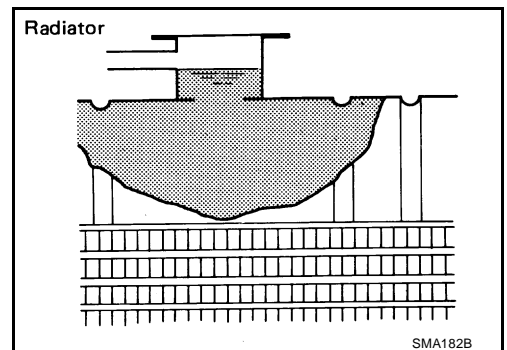
Reservoir tank capacity (at "MAX" level)

: 0.8 ℓ (7/8 US qt, 3/4 Imp qt)

- When engine coolant overflows air relief hole on heater hose, install air relief plug with new O-ring.

Air relief plug:

: 1.2 N·m (0.12 kg·m, 11 in·lb)



4. Warm up engine to normal operating temperature with radiator cap installed.
5. Run engine at 3,000 rpm for 10 seconds and return to idle speed.
 - Repeat two or three times.

CAUTION:

Watch water temperature gauge so as not to overheat engine.

6. Stop engine and cool down to less than approximately 50°C (122°F).
 - Cool down using a fan to reduce the time.
 - If necessary, refill radiator up to filler neck with engine coolant.
7. Refill reservoir tank to "MAX" level line with engine coolant.

ENGINE COOLANT

8. Repeat steps 3 through 6 two or more times with radiator cap installed until engine coolant level no longer drops.
9. Check cooling system for leaks with engine running.
10. Warm up engine, and check for sound of engine coolant flow while running engine from idle up to 3,000 rpm with heater temperature controller set at several position between "COOL" and "WARM".
 - Sound may be noticeable at heater unit.
11. Repeat step 10 three times.
12. If sound is heard, bleed air from cooling system by repeating step 3 through 6 until engine coolant level no longer drops.
 - **Clean excess engine coolant from engine.**

FLUSHING COOLING SYSTEM

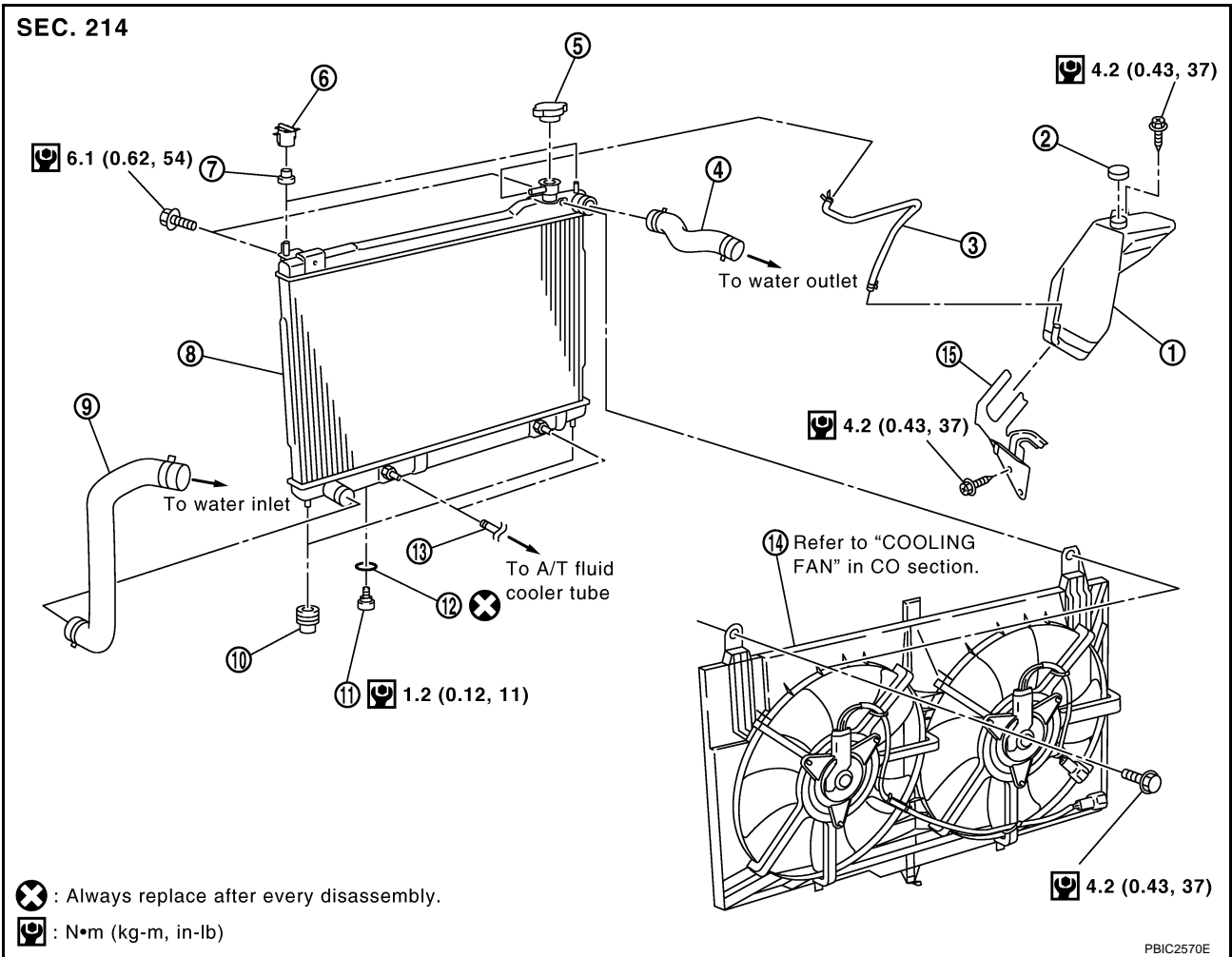
1. Fill radiator with water until water spills from the air relief hole, then close air relief plug. Fill radiator and reservoir tank with water and reinstall radiator cap.
2. Run engine and warm it up to normal operating temperature.
3. Rev engine two or three times under no-load.
4. Stop engine and wait until it cools down.
5. Drain water from the system. Refer to [CO-10, "DRAINING ENGINE COOLANT"](#).
6. Repeat steps 1 through 5 until clear water begins to drain from radiator.

RADIATOR

PFP:21400

ABS00FNE

RADIATOR Components



- | | | |
|--|-----------------------------------|--------------------------|
| 1. Reservoir tank | 2. Cap | 3. Reservoir tank hose |
| 4. Radiator hose (upper) | 5. Radiator cap | 6. Upper mount bracket |
| 7. Mounting rubber (upper) | 8. Radiator | 9. Radiator hose (lower) |
| 10. Mounting rubber (lower) | 11. Drain plug | 12. O-ring |
| 13. A/T fluid cooler hose (A/T models) | 14. Radiator cooling fan assembly | 15. Bracket |

Removal and Installation

ABS0099W

WARNING:

Do not remove radiator cap when engine is hot. Serious burns could occur from high-pressure engine coolant escaping from radiator. Wrap a thick cloth around the cap. Slowly turn it a quarter of a turn to release built-up pressure. Carefully remove radiator cap by turning it all the way.

REMOVAL

- Remove engine cover with power tool. Refer to [EM-20, "INTAKE MANIFOLD COLLECTOR"](#).
- Remove undercover with power tool.
- Drain engine coolant from radiator. Refer to [CO-10, "Changing Engine Coolant"](#).

CAUTION:

Perform when the engine is cold.

- Disconnect A/T fluid cooler hoses. (A/T models)
 - Install blind plug to avoid leakage of A/T fluid.
- Remove air duct (inlet) and air cleaner case. Refer to [EM-18, "AIR CLEANER AND AIR DUCT"](#).

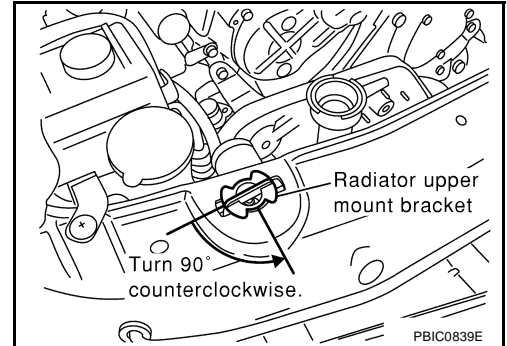
RADIATOR

6. Remove bracket mounting bolt for anchoring A/C piping from vehicle left side, so that A/C piping can be moved.
7. Remove reservoir tank and bracket.
8. Remove radiator hoses (upper and lower) and reservoir tank hose.

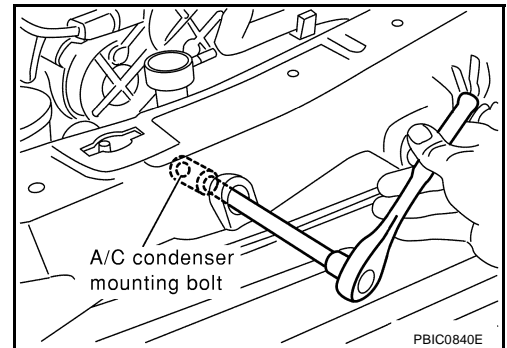
CAUTION:

Be careful not to allow engine coolant to contact drive belts.

9. Remove radiator cooling fan assembly. Refer to [CO-21, "COOLING FAN"](#).
10. Rotate two radiator upper mount brackets 90 degrees in the direction as shown in the figure, and remove them.



11. Remove two A/C condenser mounting bolts located in upper part of radiator.



12. Remove radiator as follows:

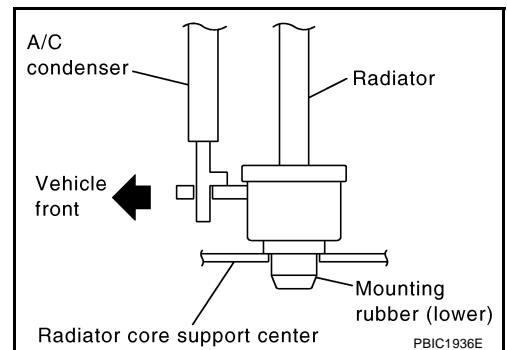
CAUTION:

Do not damage or scratch A/C condenser and radiator core when removing.

- a. With lifting and pulling radiator in a rear direction, disassemble lower mount from radiator core support center.

CAUTION:

Because A/C condenser is onto the front-lower portion of radiator, moving to rear direction should be at minimum.

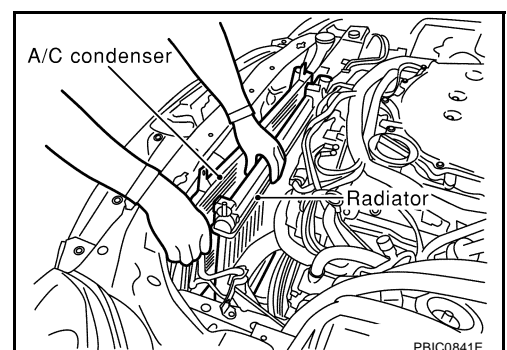


- b. Lift A/C condenser up and remove radiator after disengaging the fitting as front-bottom surface.

CAUTION:

Lifting A/C condenser should be minimum to prevent a load to A/C piping.

- c. After removing radiator, put A/C condenser on radiator core support center to prevent a load to A/C piping, and temporarily fix it with a rope or similar means.



RADIATOR

INSTALLATION

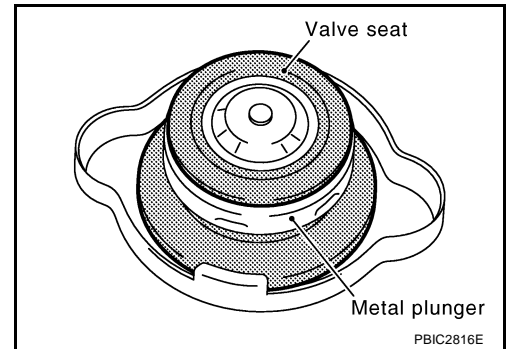
Install in the reverse order of removal.

INSPECTION AFTER INSTALLATION

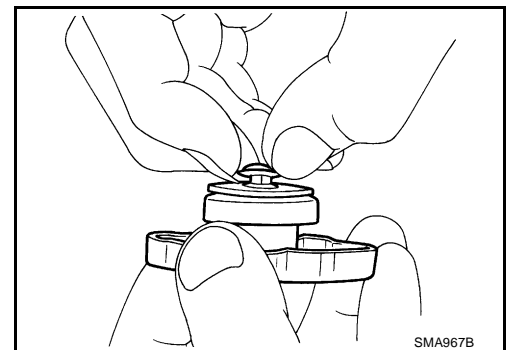
- Check for leaks of engine coolant using radiator cap tester adapter [SST: EG17650301 (J33984-A)] and radiator cap tester (commercial service tool). Refer to [CO-10, "LEAK CHECK"](#).
- Start and warm up engine. Visually make sure that there is no leaks of engine coolant and A/T fluid (A/T models).

Checking Radiator Cap

- Check valve seat of radiator cap.
 - Check if valve seat is swollen to the extent that the edge of the plunger cannot be seen when watching it vertically from the top.
 - Check if valve seat has no soil and damage.



- Pull negative-pressure valve to open it and make sure that it close completely when released.
 - Make sure that there is no dirt or damage on the valve seat of radiator cap negative-pressure valve.
 - Make sure that there are no unusualness in the opening and closing conditions of negative-pressure valve.



- Check radiator cap relief pressure.

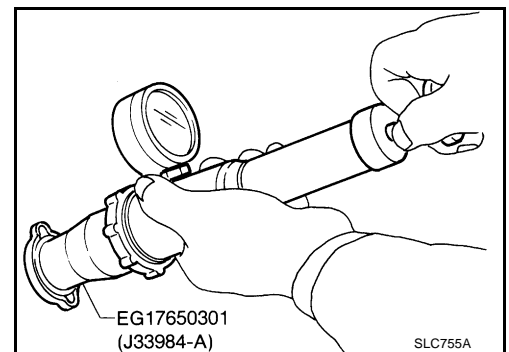
Standard:

78 - 98 kPa (0.8 - 1.0 kg/cm² , 11 - 14 psi)

Limit:

59 kPa (0.6 kg/cm² , 9 psi)

- When connecting radiator cap to the radiator cap tester (commercial service tool) and the radiator cap tester adapter [SST], apply engine coolant to the cap seal surface.



- Replace radiator cap if there is an unusualness.

CAUTION:

When installing radiator cap, thoroughly wipe out the radiator filler neck to remove any waxy residue or foreign material.

Checking Radiator

Check radiator for mud or clogging. If necessary, clean radiator as follows:

- Be careful not to bend or damage the radiator fins.
 - When radiator is cleaned without removal, remove all surrounding parts such as cooling fan, radiator shroud and horns. Then tape the harness and electrical connectors to prevent water from entering.
1. Apply water by hose to the back side of radiator core vertically downward.

RADIATOR

2. Apply water again to all radiator core surface once per minute.
3. Stop washing if any stains no longer flow out from radiator.
4. Blow air into the back side of radiator core vertically downward.
 - Use compressed air lower than 490 kPa (5 kg/cm² , 71 psi) and keep distance more than 30 cm (11.8 in).
5. Blow air again into all the radiator core surfaces once per minute until no water sprays out.

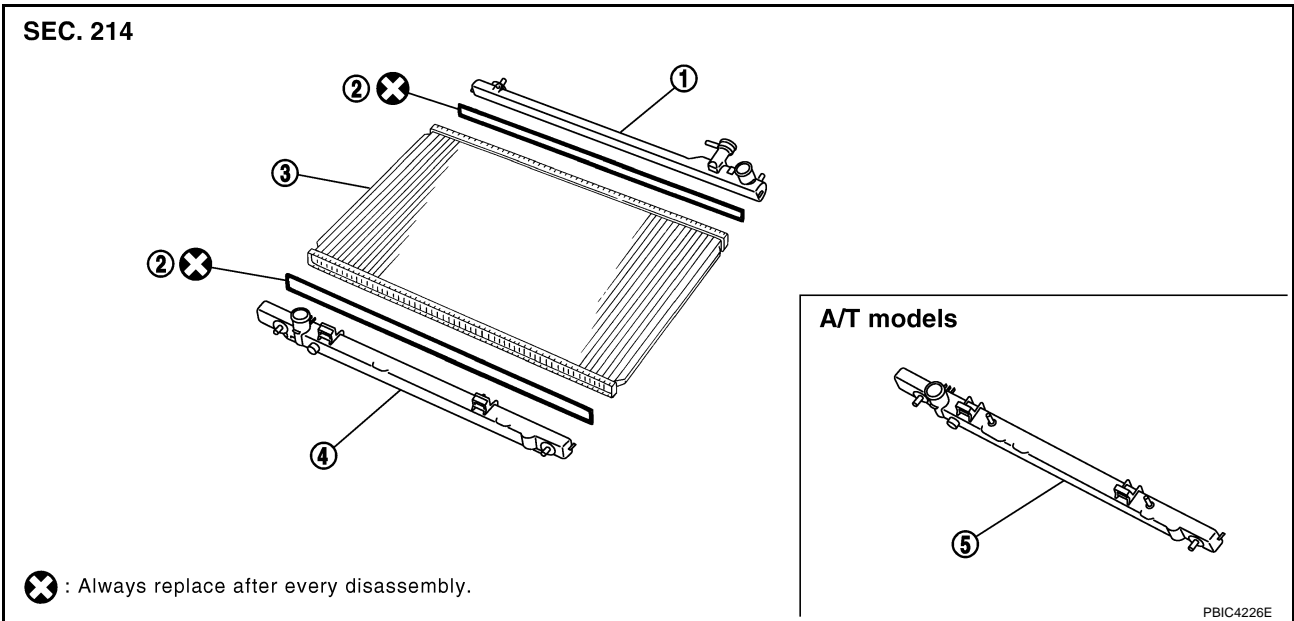
RADIATOR (ALUMINUM TYPE)

RADIATOR (ALUMINUM TYPE)

PFP:21460

Components

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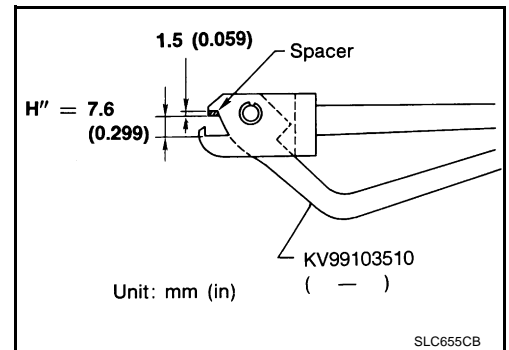


- | | | |
|---------------|---------------------------------------|---------|
| 1. Upper tank | 2. Sealing rubber | 3. Core |
| 4. Lower tank | 5. Lower tank (with A/T fluid cooler) | |

Disassembly and Assembly PREPARATION

ABS0099Z

- Attach the spacer to the tip of radiator plate pliers A [SST].
Spacer specification: 1.5 mm (0.059 in) thick x 18 mm (0.71 in) wide x 8.5 mm (0.335 in) long.
- Make sure that when radiator plate pliers A [SST] are closed dimension H'' is approx. 7.6 mm (0.299 in).
- Adjust dimension H'' with the spacer, if necessary.



DISASSEMBLY

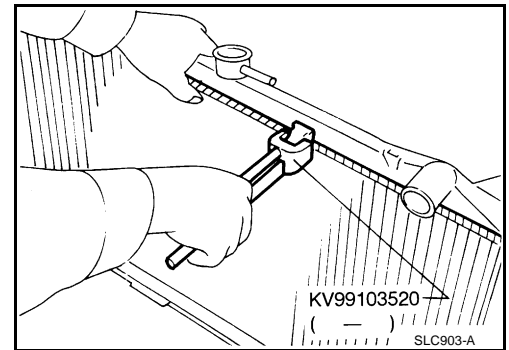
- Remove upper and lower tanks with radiator plate pliers B [SST].

CAUTION:

Do not disassemble lower tank and A/T fluid cooler. (A/T models)

NOTE:

Lower tank and A/T fluid cooler from a single part are handled as an assembly. (A/T models)

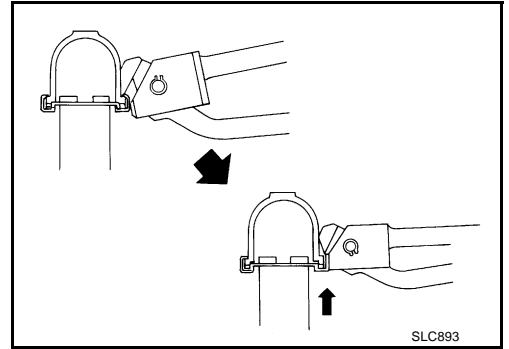


RADIATOR (ALUMINUM TYPE)

- Grip the crimped edge and bend it upwards so that radiator plate pliers B slips off.

CAUTION:

Do not bend excessively.

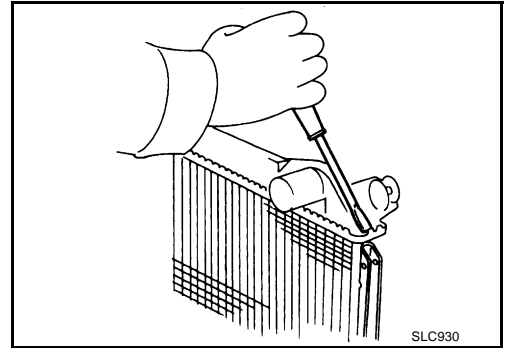


- In areas where radiator plate pliers B cannot be used, use screwdriver to bend the edge up.

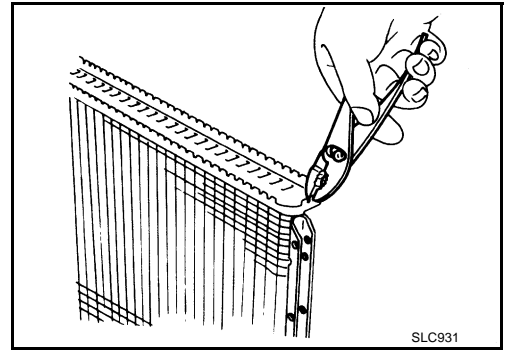
CAUTION:

Be careful not to damage tank.

2. Remove sealing rubber.

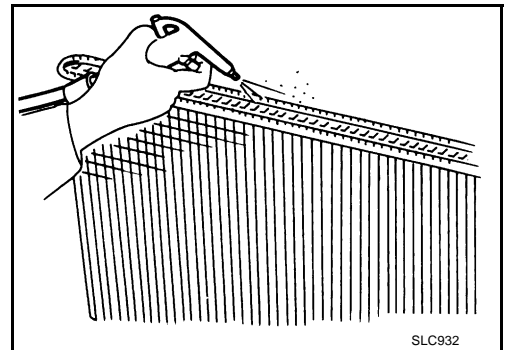


3. Make sure the edge stands straight up.



ASSEMBLY

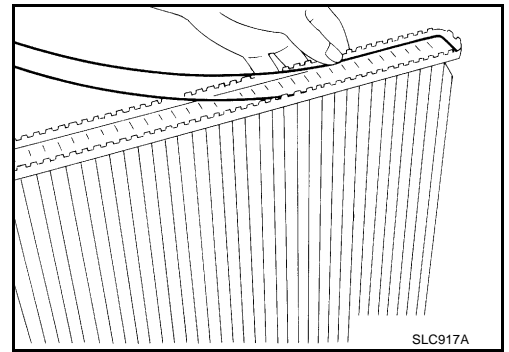
1. Clean contact portion of tank.



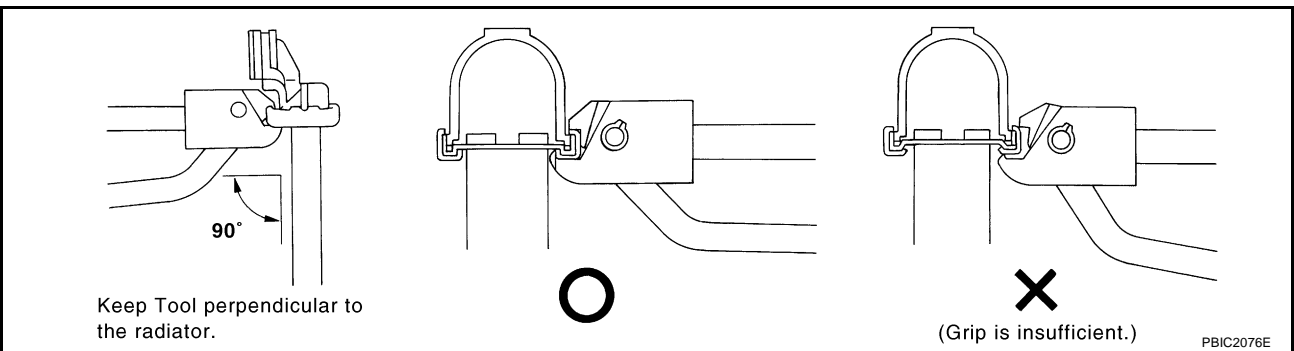
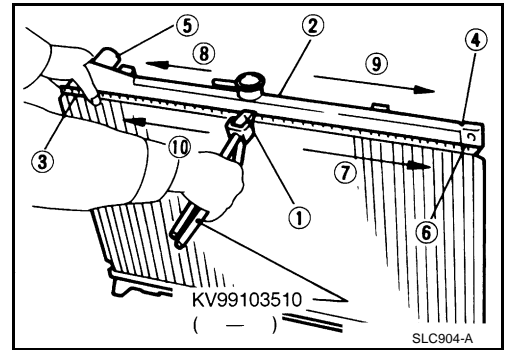
RADIATOR (ALUMINUM TYPE)

2. Install sealing rubber while pushing it with fingers.

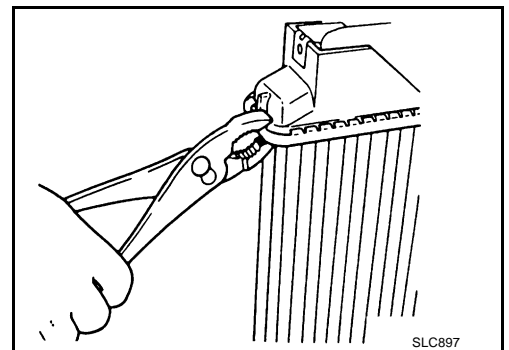
CAUTION:
Be careful not to twist sealing rubber.



3. Caulk tank in numerical order as shown in the figure with radiator plate pliers A [SST].



- Use pliers in the locations where radiator plate pliers A cannot be used.



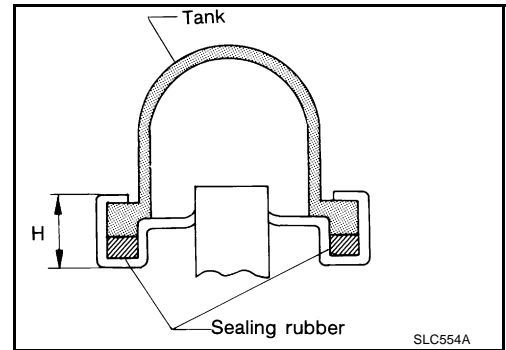
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RADIATOR (ALUMINUM TYPE)

4. Make sure that the rim is completely crimped down.

Standard height "H" : 8.0 - 8.4 mm (0.315 - 0.331 in)

5. Make sure that there is no leakage.
Refer to **CO-20, "INSPECTION"** .



INSPECTION

1. Apply pressure with radiator cap tester adapter [SST] and radiator cap tester (commercial service tool).

Testing pressure

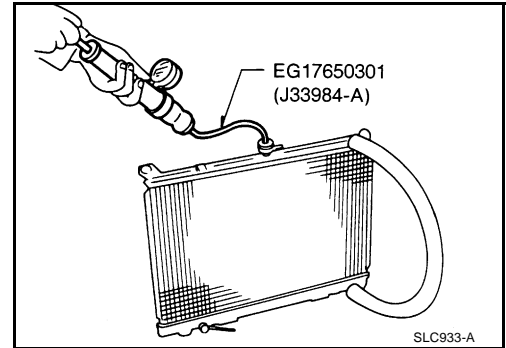
: 157 kPa (1.6 kg/cm² , 23 psi)

WARNING:

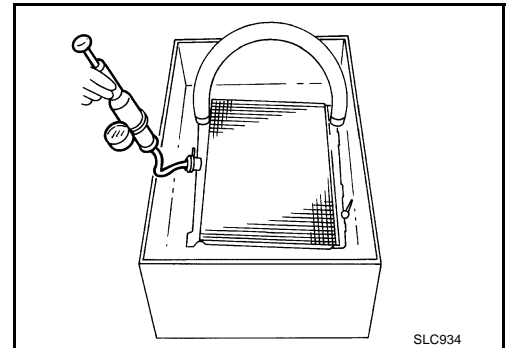
To prevent the risk of hose coming undone while under pressure, securely fasten it down with hose clamp.

CAUTION:

Attach hose to A/T fluid cooler to seal its inlet and outlet. (A/T models)



2. Check for leakage by soaking radiator in water container with the testing pressure applied.



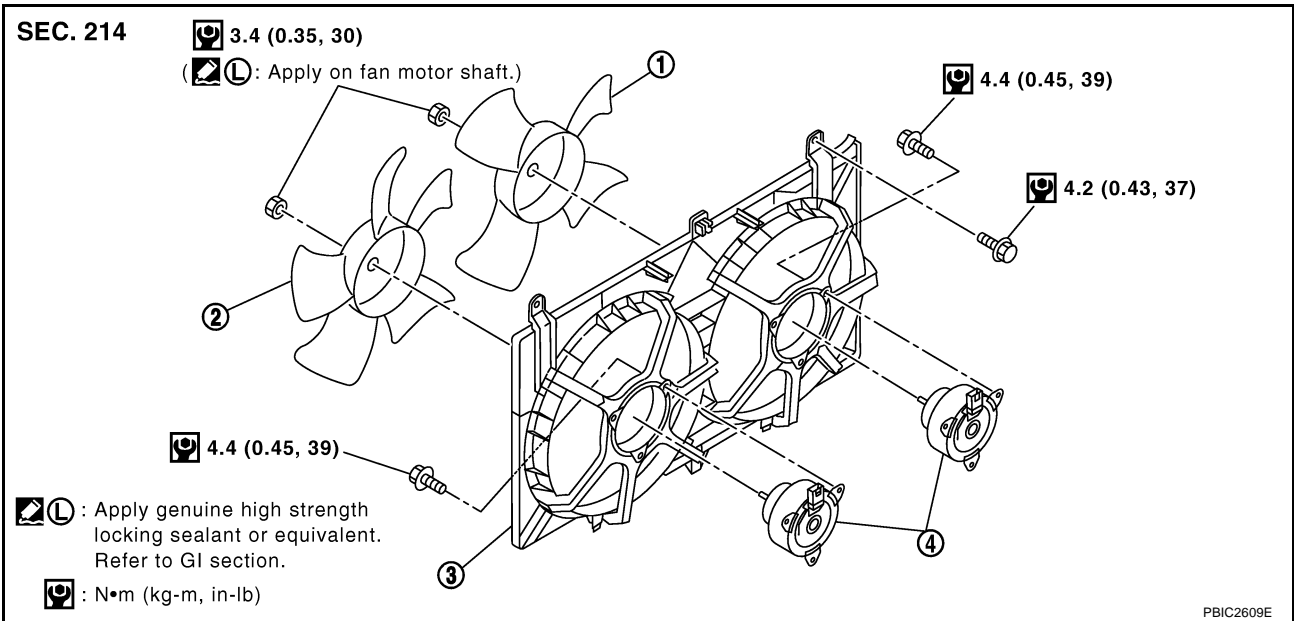
COOLING FAN

COOLING FAN

PPF:21140

Components

ABS00FNG



1. Cooling fan (RH)

2. Cooling fan (LH)

3. Fan shroud

4. Fan motor

Removal and Installation

ABS008GO

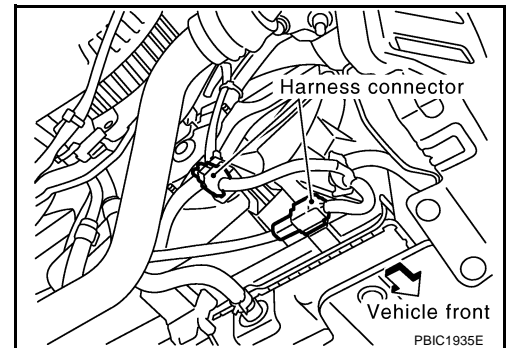
REMOVAL

1. Drain engine coolant from radiator. Refer to [CO-10, "Changing Engine Coolant"](#).

CAUTION:

- Perform this step when engine is cold.
- Do not spill engine coolant on drive belts.

2. Remove air duct (inlet) and air cleaner case. Refer to [EM-18, "AIR CLEANER AND AIR DUCT"](#).
3. Disconnect radiator hose (upper) at radiator side.
4. Disconnect fan motor harness connectors at the right-lower portion of fan shroud.



5. Remove radiator cooling fan assembly.

CAUTION:

Be careful not to damage or scratch on radiator core.

INSTALLATION

Install in the reverse order of removal.

INSPECTION AFTER INSTALLATION

Make sure that fan motors operate normally.

NOTE:

Cooling fans are controlled by ECM. For details, refer to [EC-488, "DTC P1217 ENGINE OVER TEMPERATURE"](#).

COOLING FAN

ABS00EA5

Disassembly and Assembly

DISASSEMBLY

1. Remove cooling fans from fan motors.
2. Remove fan motors from fan shroud.

ASSEMBLY

Assemble in the reverse order of disassembly.

CAUTION:

Cooling fans are different between RH and LH. Be careful not to misassemble them.

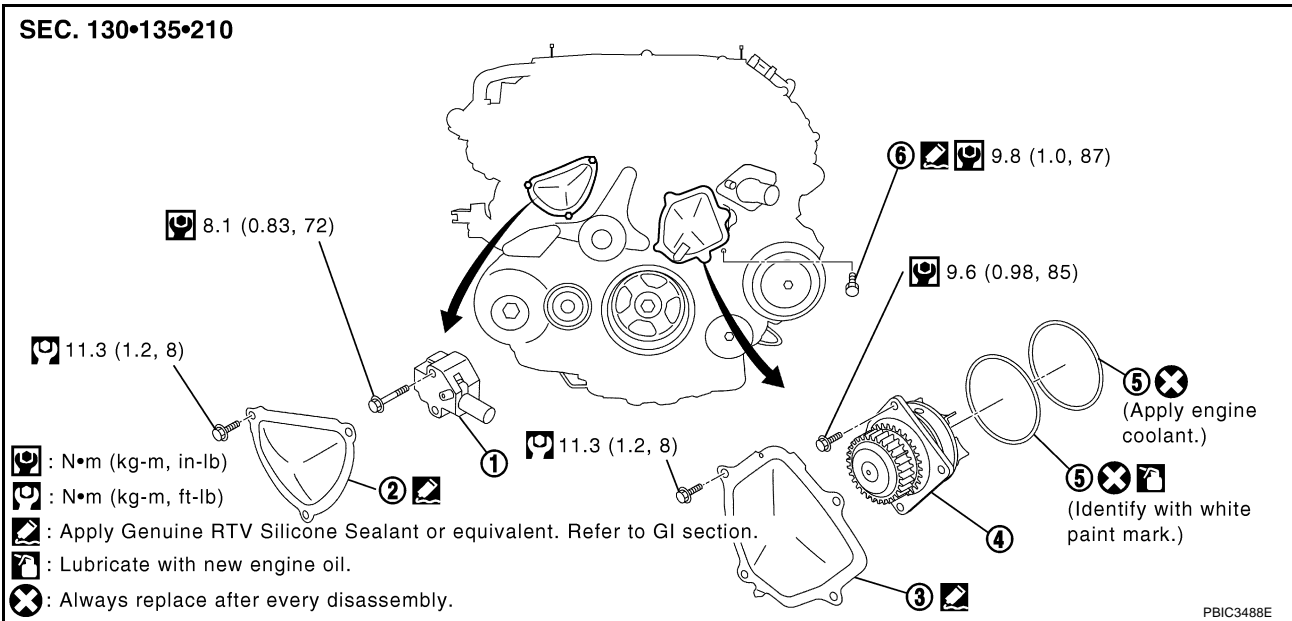
WATER PUMP

WATER PUMP

PFP:21020

Components

ABS00FNH



- | | | |
|-------------------------------------|--------------------------|-----------------------------|
| 1. Timing chain tensioner (primary) | 2. Chain tensioner cover | 3. Water pump cover |
| 4. Water pump | 5. O- ring | 6. Water drain plug (front) |

Removal and Installation

ABS009A0

CAUTION:

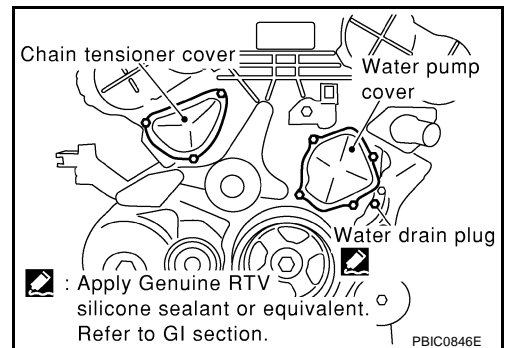
- When removing water pump assembly, be careful not to get engine coolant on drive belt.
- Water pump cannot be disassembled and should be replaced as a unit.
- After installing water pump, connect hose and clamp securely, then check for leaks using radiator cap tester (commercial service tool) and radiator cap tester adapter [SST: EG17650301 (J33984-A)].

REMOVAL

1. Remove undercover with power tool.
2. Remove drive belts. Refer to [EM-15, "DRIVE BELTS"](#) .
3. Drain engine coolant from radiator. Refer to [CO-10, "Changing Engine Coolant"](#) .

CAUTION:

- Perform this step when engine is cold.
 - Do not spill engine coolant on drive belts.
4. Remove air duct. Refer to [EM-18, "AIR CLEANER AND AIR DUCT"](#) .
 5. Remove radiator hoses (upper and lower). Refer to [CO-13, "RADIATOR"](#) .
 6. Remove radiator cooling fan assembly. Refer to [CO-21, "COOLING FAN"](#) .
 7. Remove water drain plug (front) on water pump side of cylinder block to drain engine coolant from engine inside.



8. Remove chain tensioner cover and water pump cover from front timing chain case.

WATER PUMP

- Use seal cutter [SST: KV10111100 (J37228)] or equivalent tool to cut liquid gasket for remove.

9. Remove timing chain tensioner (primary) as follows:

a. Remove lower mounting bolt.

CAUTION:

Be careful not to drop mounting bolt inside timing chain case.

b. Loosen upper mounting bolt slowly, and then turn chain tensioner (primary) on the mounting bolt so that plunger is fully expanded.

NOTE:

Even if plunger is fully expanded, it is not dropped from the body of timing chain tensioner (primary).

c. Turn crankshaft pulley clockwise so that timing chain on the timing chain tensioner (primary) side is loose.

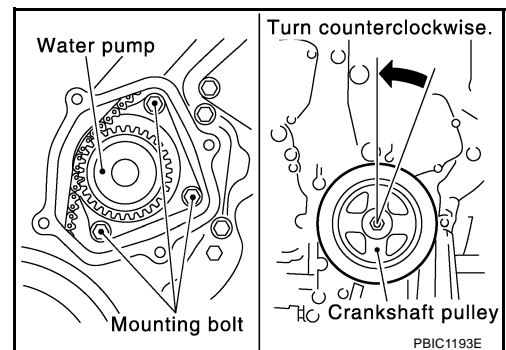
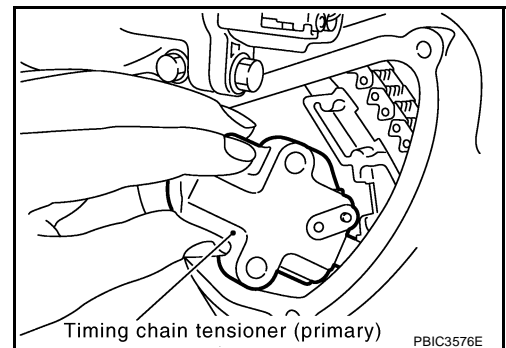
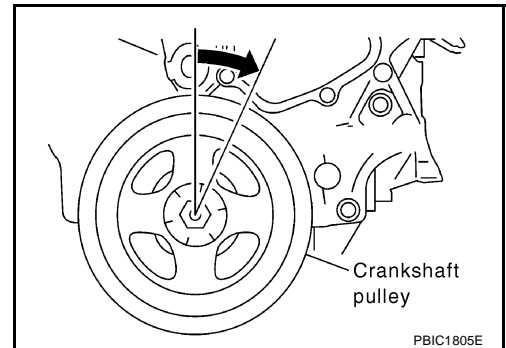
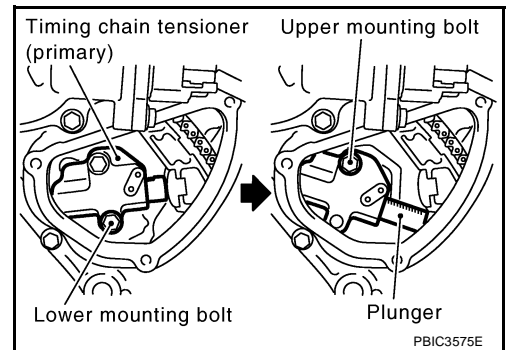
d. Remove upper mounting bolt, and then remove timing chain tensioner (primary).

CAUTION:

Be careful not to drop mounting bolt inside timing chain case.

10. Remove water pump as follows:

a. Remove three water pump mounting bolts. Secure a gap between water pump gear and timing chain, by turning crankshaft pulley counterclockwise until timing chain looseness on water pump sprocket becomes maximum.



WATER PUMP

- b. Screw M8 bolts [pitch: 1.25 mm (0.049 in) length: approx. 50 mm (1.97 in)] into water pumps upper and lower mounting bolt holes until they reach rear timing chain case. Then, alternately tighten each bolt for a half turn, and pull out water pump.

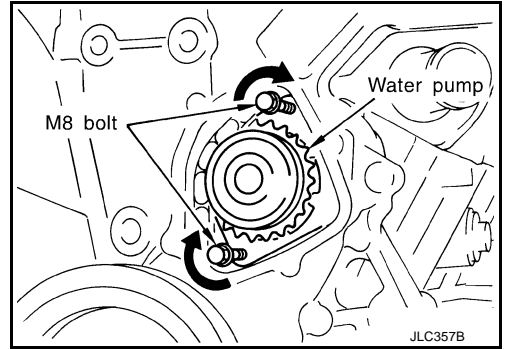
CAUTION:

- Pull straight out while preventing vane from contacting socket in installation area.
- Remove water pump without causing sprocket to contact timing chain.

- c. Remove M8 bolts and O-rings from water pump.

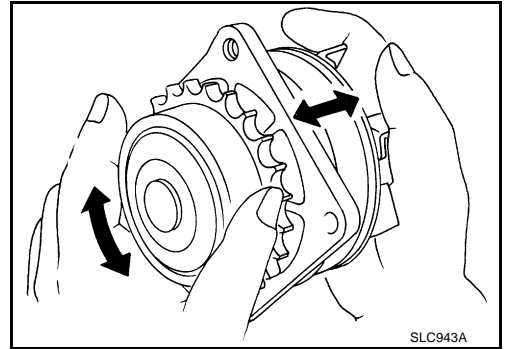
CAUTION:

Do not disassemble water pump.



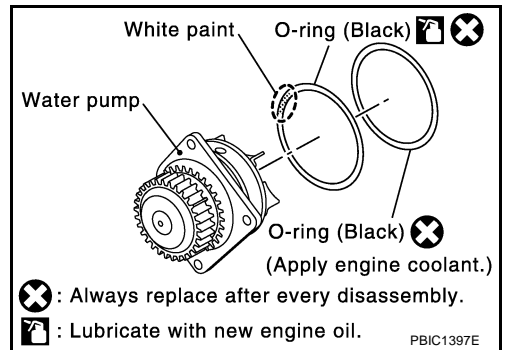
INSPECTION AFTER REMOVAL

- Check for badly rusted or corroded water pump body assembly.
- Check for rough operation due to excessive end play.
- Replace water pump, if necessary.



INSTALLATION

1. Install new O-rings to water pump.
- Apply engine oil and engine coolant to O-rings as shown in the figure.
 - Locate the O-ring with white paint mark to engine front side.

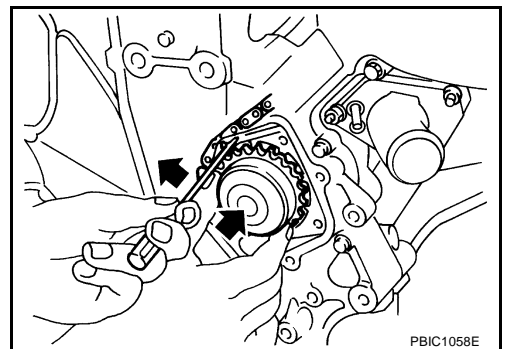


2. Install water pump.

CAUTION:

Do not allow cylinder block to nip O-rings when install water pump.

- Make sure that timing chain and water pump sprocket are engaged.
- Insert water pump by tightening mounting bolts alternately and evenly.

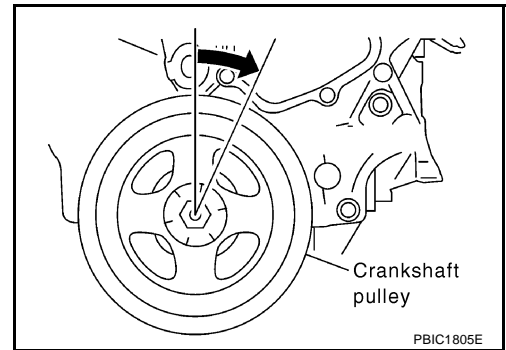


3. Install timing chain tensioner (primary) as follows:

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WATER PUMP

- a. Turn crankshaft pulley clockwise so that timing chain on the timing chain tensioner (primary) side is loose.

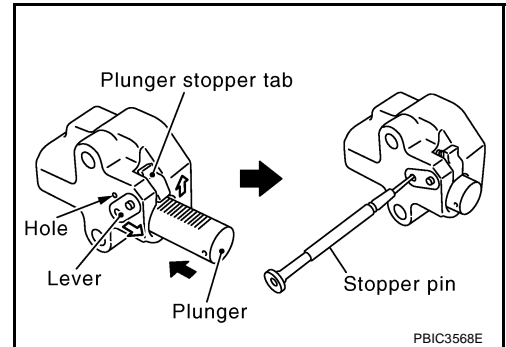


- b. Pull plunger stopper tab up (or turn lever downward) so as to remove plunger stopper tab from the ratchet of plunger.

NOTE:

Plunger stopper tab and lever are synchronized.

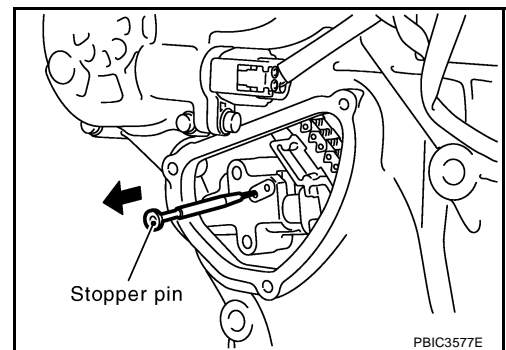
- c. Push plunger into the inside of tensioner body.
d. Hold plunger in the fully compressed position by engaging plunger stopper tab with the tip of ratchet.
e. To secure lever, insert stopper pin through hole of lever into tensioner body hole.
- The lever parts and the tab are synchronized. Therefore, the plunger will be secured under this condition.



NOTE:

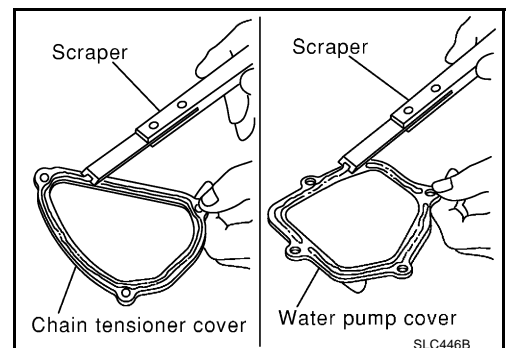
Figure shows the example of 1.2 mm (0.047 in) diameter thin screwdriver being used as the stopper pin.

- f. Install timing chain tensioner (primary).
- Remove dust and foreign material completely from backside of timing chain tensioner (primary) and from installation area of rear timing chain case.
- g. Remove stopper pin.



- h. Make sure again that timing chain and water pump sprocket are engaged.
4. Install chain tensioner cover and water pump cover as follows:

- a. Before installing, remove all traces of old liquid gasket from mating surface of water pump cover and chain tensioner cover using scraper. Also remove traces of old liquid gasket from the mating surface of front timing chain case.



WATER PUMP

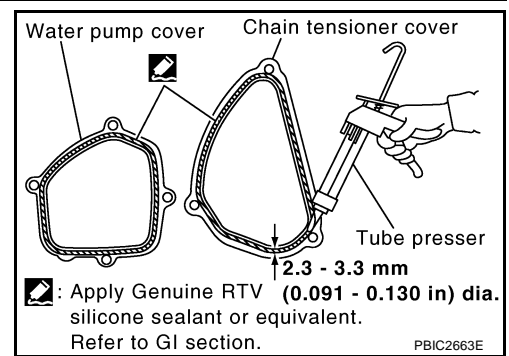
- b. Apply a continuous bead of liquid gasket with tube presser [SST: WS39930000 (—)] to mating surface of chain tensioner cover and water pump cover.

Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-47, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#) .

CAUTION:

Attaching should be done within 5 minutes after coating.

- c. Tighten mounting bolts.



5. Install water drain plug (front) on water pump side of cylinder block.

- Apply liquid gasket to the thread of water drain plug (front).

Use Genuine RTV silicone sealant or equivalent. Refer to [GI-47, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#) .

6. Install in the reverse order of removal after this step.

- **After starting engine, let idle for three minutes, then rev engine up to 3,000 rpm under no load to purge air from the high-pressure chamber of timing chain tensioner (primary). Engine may produce a rattling noise. This indicates that air still remains in the chamber and is not a matter of concern.**

INSPECTION AFTER INSTALLATION

- Check for leaks of engine coolant using radiator cap tester adapter [SST: EG17650301 (J33984-A)] and radiator cap tester (commercial service tool). Refer to [CO-10, "LEAK CHECK"](#) .
- Start and warm up engine. Visually make sure that there is no leaks of engine coolant and A/T fluid (A/T models).

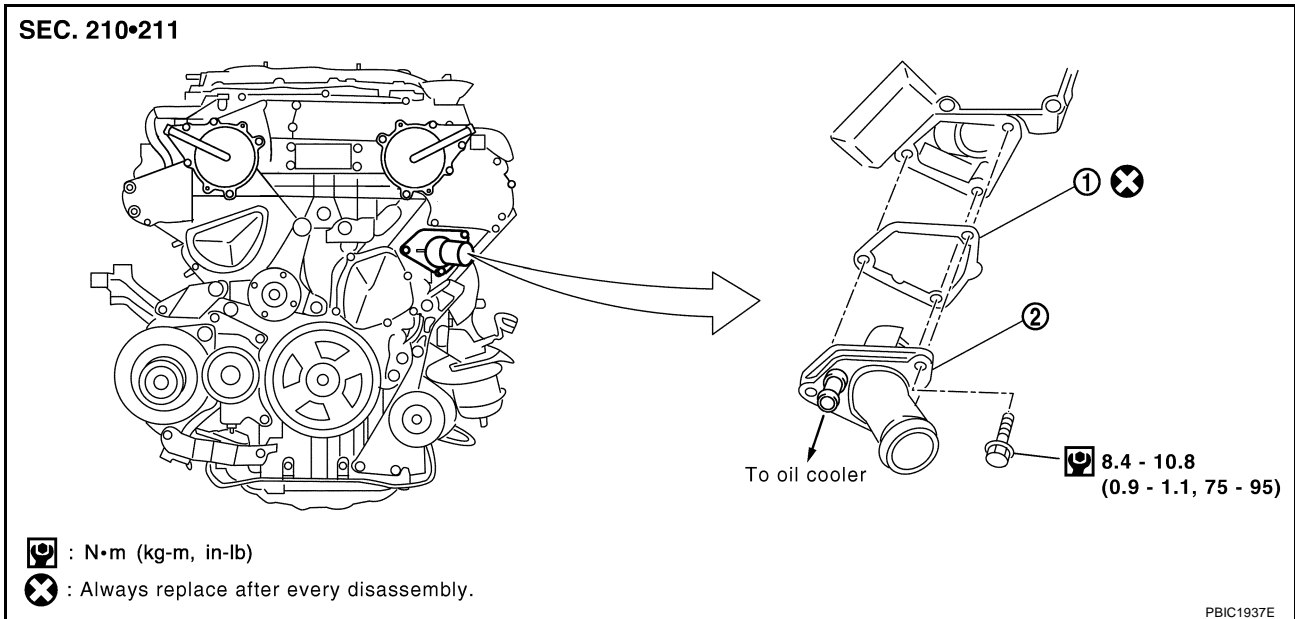
WATER INLET AND THERMOSTAT ASSEMBLY

WATER INLET AND THERMOSTAT ASSEMBLY

PFP:21200

Components

ABS00FNI



1. Gasket

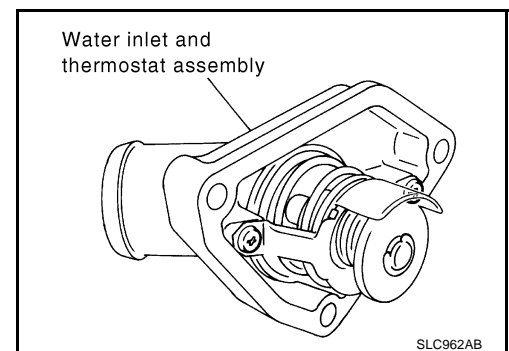
2. Water inlet and thermostat assembly

Removal and Installation

ABS009A1

REMOVAL

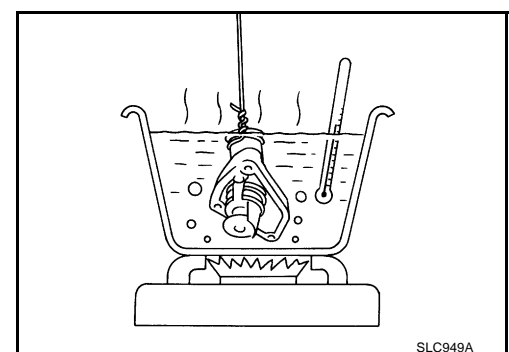
1. Remove undercover with power tool.
2. Drain engine coolant from radiator. Refer to [CO-10, "Changing Engine Coolant"](#) .
3. Remove air duct and air cleaner case. Refer to [EM-18, "AIR CLEANER AND AIR DUCT"](#) .
4. Remove water drain plug (front) on water pump side of cylinder block. Refer to [CO-23, "WATER PUMP"](#) .
5. Disconnect radiator hose (lower) and oil cooler hose from water inlet and thermostat assembly.
6. Remove water inlet and thermostat assembly.
 - **Do not disassemble water inlet and thermostat assembly. Replace them as a unit, if necessary.**



INSPECTION AFTER REMOVAL

1. Check valve seating condition at ordinary room temperatures. It should seat tightly.
2. Check valve operation.

Thermostat		Standard
Valve opening temperature	M/T	76 - 79°C (169 - 174°F)
	A/T	80.5 - 83.5°C (177 - 182°F)
Maximum open valve lift	M/T	8.6 mm/90°C (0.339 in/194°F)
	A/T	8.6 mm/95°C (0.339 in/203°F)
Valve closing temperature	M/T	More than 71°C (160°F)
	A/T	More than 77°C (171°F)



WATER INLET AND THERMOSTAT ASSEMBLY

3. Then check if valve closes at 5°C (9°F) below valve opening temperature.

INSTALLATION

Note the following, and install in the reverse order of removal.

- **Be careful not to spill engine coolant over engine room. Use rag to absorb engine coolant.**

INSPECTION AFTER INSTALLATION

- Check for leaks of engine coolant using radiator cap tester adapter [SST: EG17650301 (J33984-A)] and radiator cap tester (commercial service tool). Refer to [CO-10, "LEAK CHECK"](#).
- Start and warm up engine. Visually make sure that there is no leaks of engine coolant and A/T fluid (A/T models).

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WATER OUTLET AND WATER PIPING

INSPECTION AFTER INSTALLATION

- Check for leaks of engine coolant using radiator cap tester adapter [SST: EG17650301 (J33984-A)] and radiator cap tester (commercial service tool). Refer to [CO-10, "LEAK CHECK"](#) .
- Start and warm up engine. Visually make sure that there is no leaks of engine coolant and A/T fluid (A/T models).

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SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

PFP:00100

Engine Coolant Capacity (Approximate)

ABS00E9Y

Engine coolant capacity (With reservoir tank at MAX level)	8.7 ℓ (9-1/4 US qt, 7-5/8 Imp qt)
Reservoir tank engine coolant capacity (at MAX level)	0.8 ℓ (7/8 US qt, 3/4 Imp qt)

Radiator

ABS00E9Z

Unit: kPa (kg/cm², psi)

Cap relief pressure	Standard	78 - 98 (0.8 - 1.0, 11 - 14)
	Limit	59 (0.6, 9)
Leakage test pressure		157 (1.6, 23)

Thermostat

ABS00EA0

Valve opening temperature	M/T	76 - 79°C (169 - 174°F)
	A/T	80.5 - 83.5°C (177 - 182°F)
Maximum valve lift	M/T	8.6 mm/90°C (0.339 in/194°F)
	A/T	8.6 mm/95°C (0.339 in/203°F)
Valve closing temperature	M/T	More than 71°C (160°C)
	A/T	More than 77°C (171°C)