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SECTION LU

ENGINE LUBRICATION SYSTEM

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PRECAUTIONS

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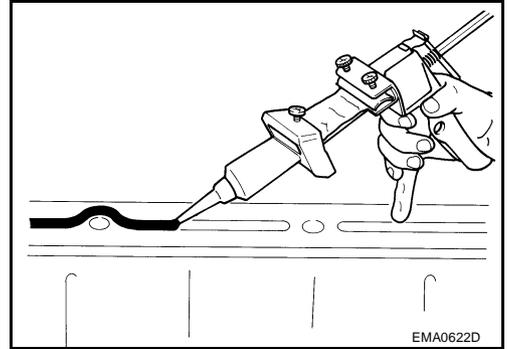
Precautions for Liquid Gasket LIQUID GASKET APPLICATION PROCEDURE

ABS005ZE

1. Remove the old liquid gasket adhering to the liquid gasket application surface and the mating surface.
 - Remove the liquid gasket completely from the liquid gasket application surface, mounting bolts, and bolt holes.
2. Wipe the liquid gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.
3. Attach the liquid gasket tube to tube presser [SST: WS39930000 (-)].

Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).

- Within five minutes of liquid gasket application, install the mating component.
- If the liquid gasket protrudes, wipe it off immediately.
- Do not retighten after the installation.
- After 30 minutes or more have passed from the installation, fill engine oil and engine coolant.



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PREPARATION

[VQ35DE]

PREPARATION

PFP:00002

Special Service Tools

ABS004SQ

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description
ST25051001 (J-25695-1) Oil pressure gauge	Measuring oil pressure Maximum measuring range: 2,452 kPa (25 kg-cm² , 356 psi)
ST25052000 (J-25695-2) Hose	Adapting oil pressure gauge to upper oil pan
KV10115801 (J-38956) Oil filter wrench	Removing and installing oil filter a: 64.3 mm (2.531 in)
WS39930000 (—) Tube presser	Pressing the tube of liquid gasket

Commercial Service Tools

ABS004SR

Tool name	Description
Deep socket	Removing and installing oil pressure switch (2WD model) Deep socket 26 mm (1.02 in)
Power tools	Loosening nuts and bolts

LUBRICATION SYSTEM

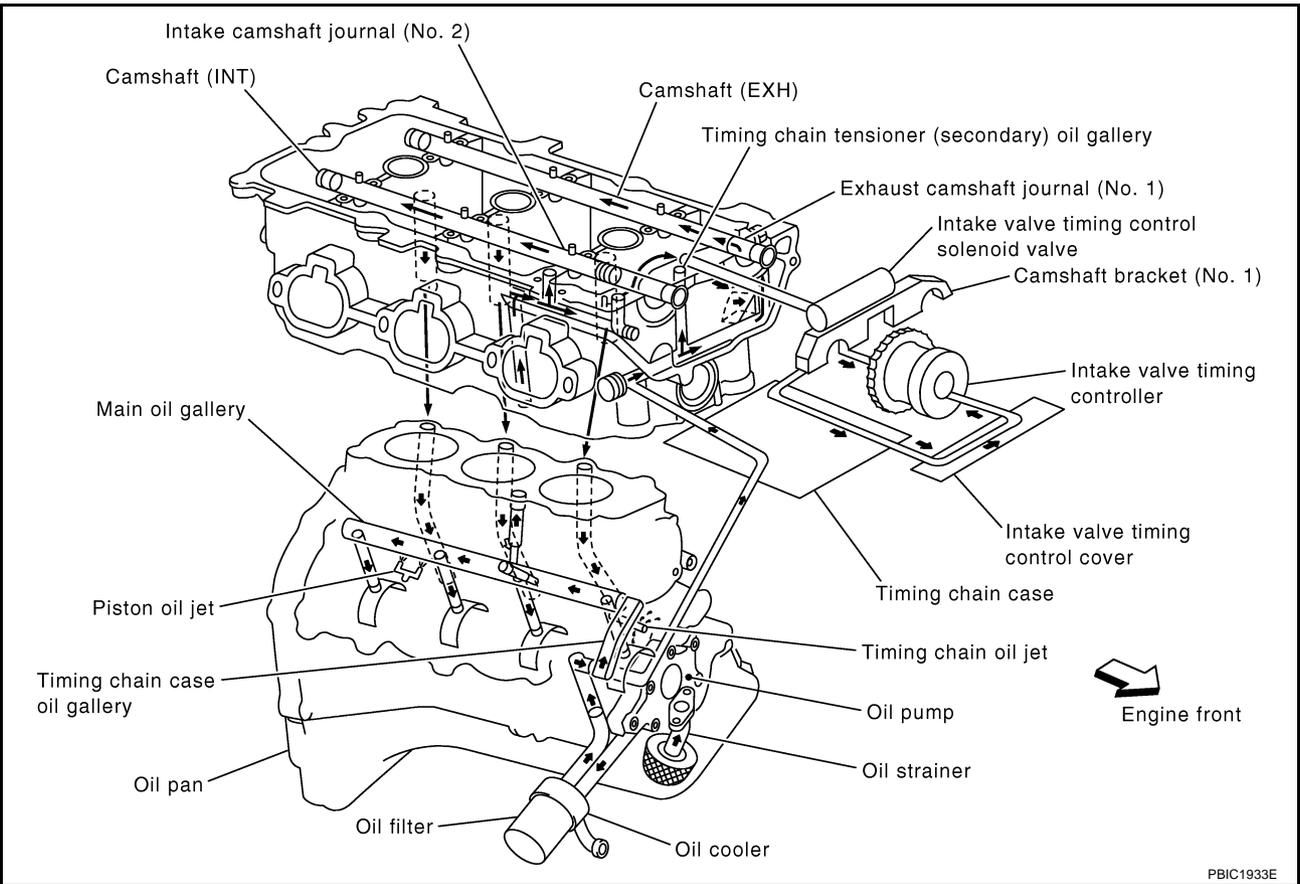
[VQ35DE]

LUBRICATION SYSTEM

PFP:15010

Lubrication Circuit

ABS004SS



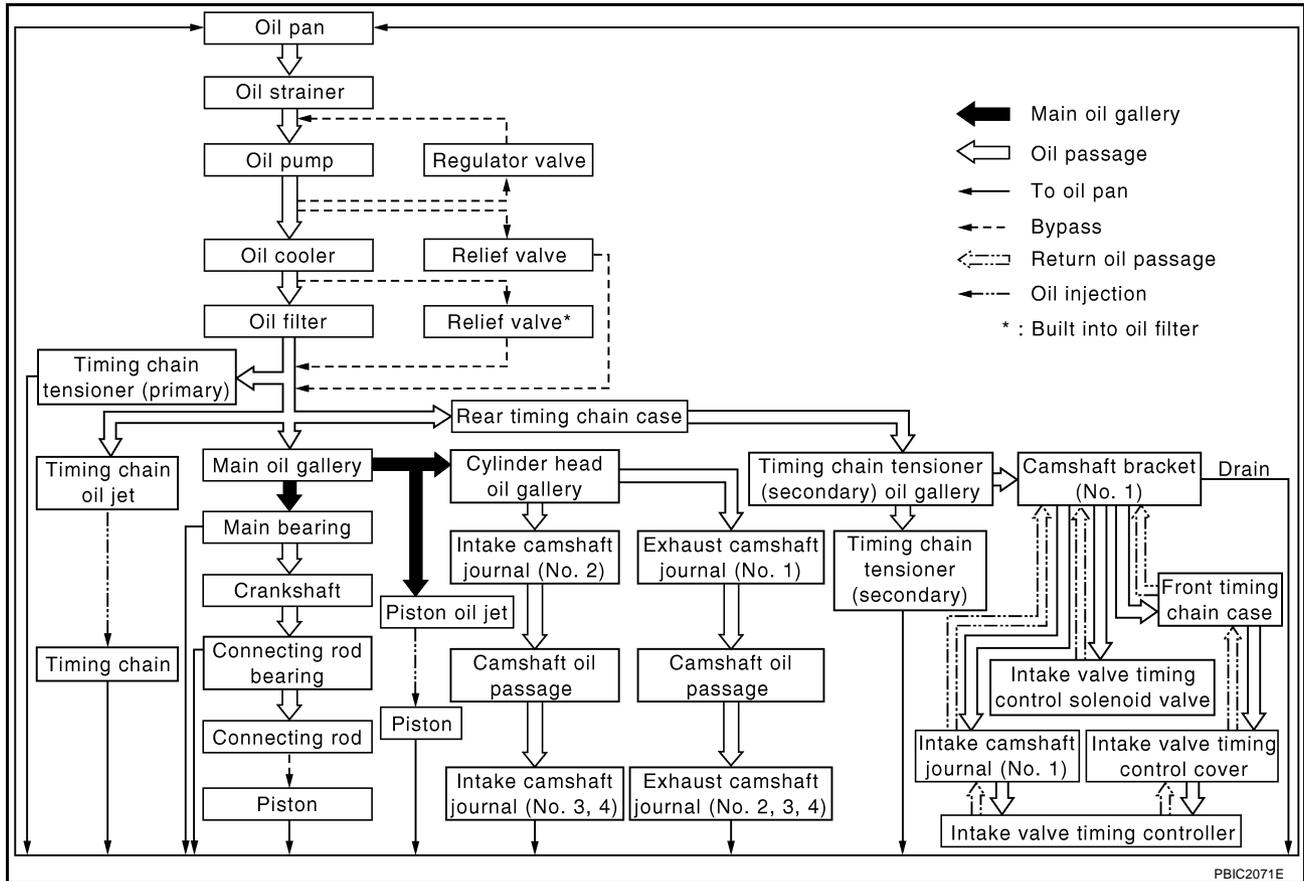
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LUBRICATION SYSTEM

[VQ35DE]

System Drawing

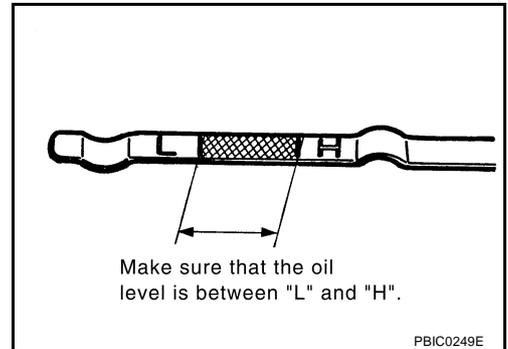
ABS004ST



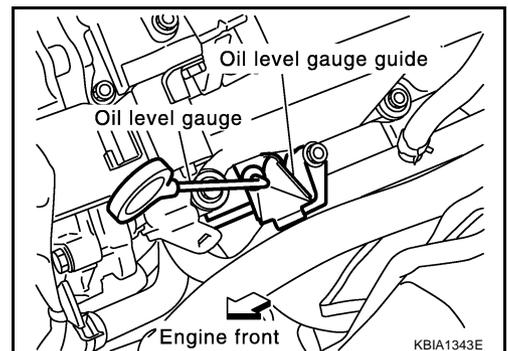
ENGINE OIL**Inspection
ENGINE OIL LEVEL****NOTE:**

Before starting engine, check engine oil level. If engine is already started, stop it and allow 10 minutes before checking.

1. Put vehicle horizontally.
2. Pull out oil level gauge and wipe it clean.
3. Insert oil level gauge and make sure engine oil level is within the range shown in the figure.
4. If it is out of range, adjust it.

**NOTE:**

When checking engine oil level, insert oil level gauge with its tip aligned with oil level gauge guide on cylinder head. (In figure, air cleaner case and air duct are removed.)

**ENGINE OIL APPEARANCE**

- Check engine oil for white turbidity or heavy contamination.
- If engine oil is milky, it is highly probable that it is contaminated with engine coolant. Repair the broken parts.

ENGINE OIL LEAKAGE

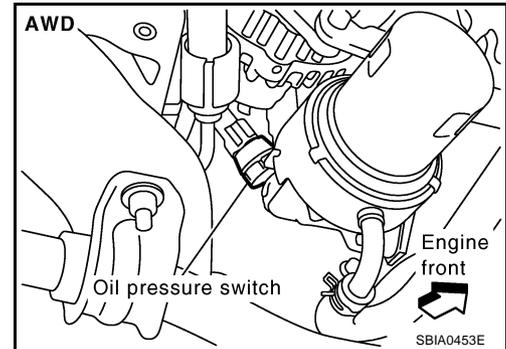
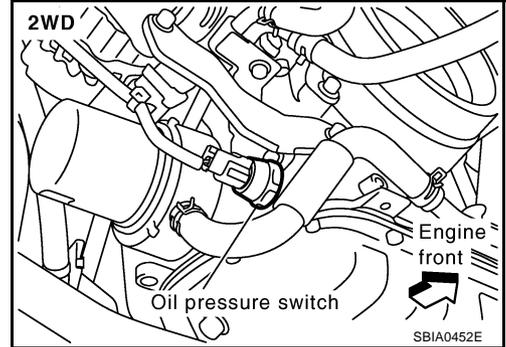
Check for engine oil leakage around the following areas:

- Oil pan
- Oil pan drain plug
- Oil pressure switch
- Oil filter
- Oil cooler
- Water pump cover
- Chain tensioner cover
- Intake valve timing control cover and intake valve timing control solenoid valve
- Mating surface between cylinder block and cylinder head
- Mating surface between cylinder head and rocker cover
- Mating surface between front timing chain case and rear timing chain case
- Mating surface between rear timing chain case and cylinder block and cylinder head
- Crankshaft oil seal (front and rear)

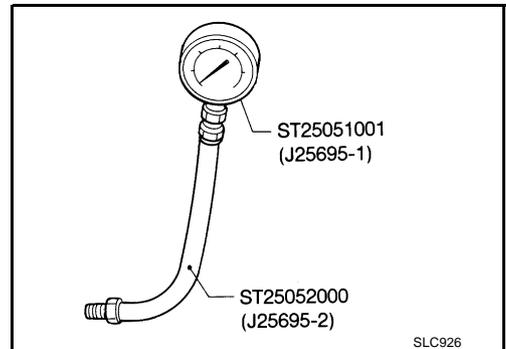
OIL PRESSURE CHECK

WARNING:

- Be careful not to burn yourself, as engine oil may be hot.
 - Put selector lever in the Park “P” position.
1. Check engine oil level. Refer to [LU-7, "ENGINE OIL LEVEL"](#).
 2. Remove front engine undercover with power tool.
 3. Disconnect oil pressure switch harness connector.
 4. Remove oil pressure switch.



5. Install oil pressure gauge (SST) and hose (SST).



6. Start engine and warm it up to normal operating temperature.
7. Check engine oil pressure with engine running under no-load.

NOTE:

When engine oil temperature is low, the engine oil pressure becomes high.

Engine oil pressure [Engine oil temperature at 80 °C (176 °F)]

Engine speed rpm	Approximate discharge pressure kPa (kg/cm ² , psi)
Idle speed 2,000	More than 98 (1.0, 14) More than 294 (3.0, 43)

If difference is extreme, check engine oil passage and oil pump for engine oil leaks.

8. After the inspections, install the oil pressure switch as follows:
 - a. Remove the old liquid gasket adhering to oil pressure switch and the mating surface.
 - b. Apply liquid gasket and tighten the oil pressure switch to specification.

Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#) .

Oil pressure switch:

 : 14.8 N·m (1.5 kg·m, 11 ft·lb)

Changing Engine Oil

ABS004SV

WARNING:

- Be careful not to burn yourself, as engine oil may be hot.
 - Prolonged and repeated contact with used engine oil may cause skin cancer; try to avoid direct skin contact with used engine oil. If skin contact is made, wash thoroughly with soap or hand cleaner as soon as possible.
1. Remove front engine undercover with power tool.
 2. Warm up engine, and check for engine oil leakage from engine components. Refer to [LU-7, "ENGINE OIL LEAKAGE"](#) .
 3. Stop engine and wait for 10 minutes.
 4. Remove drain plug and oil filler cap.
 5. Drain engine oil.
 6. Install drain plug with new washer. Refer to [EM-28, "OIL PAN AND OIL STRAINER"](#) .

CAUTION:

Be sure to clean drain plug and install with new washer.

Oil pan drain plug:

 : 34.3 N·m (3.5 kg·m, 25 ft·lb)

7. Refill with new engine oil.
Engine oil specification and viscosity:
 Refer to [MA-12, "RECOMMENDED FLUIDS AND LUBRICANTS"](#) .
Engine oil capacity (Approximate):

Unit: ℓ (US qt, Imp qt)

Drain and refill	With oil filter change	4.7 (5, 4-1/8)
	Without oil filter change	4.4 (4-5/8, 3-7/8)
Dry engine (Overhaul)		5.4 (5-3/4, 4-3/4)

CAUTION:

- The refill capacity depends on engine oil temperature and drain time. Use these specifications for reference only.
 - Always use oil level gauge to determine the proper amount of engine oil in engine.
8. Warm up engine and check area around drain plug and oil filter for engine oil leakage.
 9. Stop engine and wait for 10 minutes.
 10. Check engine oil level. Refer to [LU-7, "ENGINE OIL LEVEL"](#) .

OIL FILTER

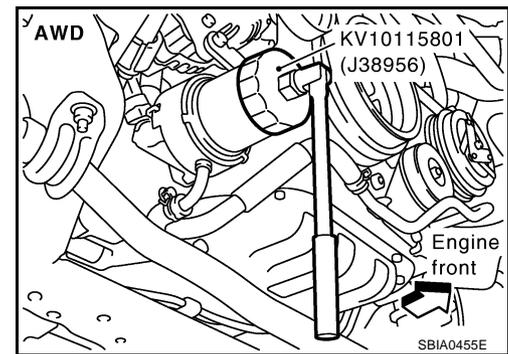
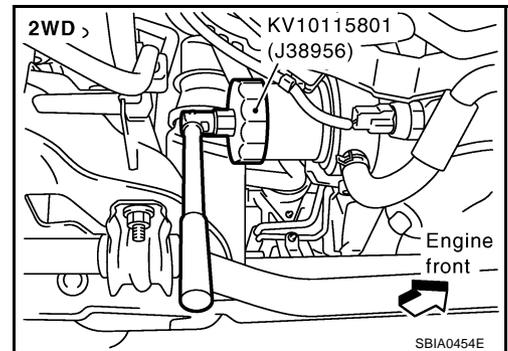
Removal and Installation

REMOVAL

1. Remove front engine undercover with power tool.
2. Using oil filter wrench (SST), remove oil filter.

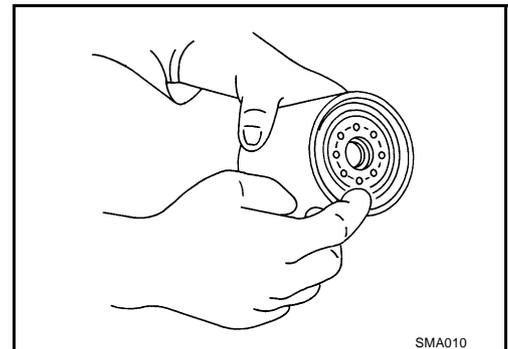
CAUTION:

- Oil filter is provided with a relief valve.
Use genuine NISSAN oil filter or equivalent.
- Be careful not to get burned when engine and engine oil are hot.
- When removing, prepare a shop cloth to absorb any engine oil leakage or spillage.
- Do not allow engine oil to adhere to the drive belts.
- Completely wipe off any engine oil that adhere to engine and the vehicle.



INSTALLATION

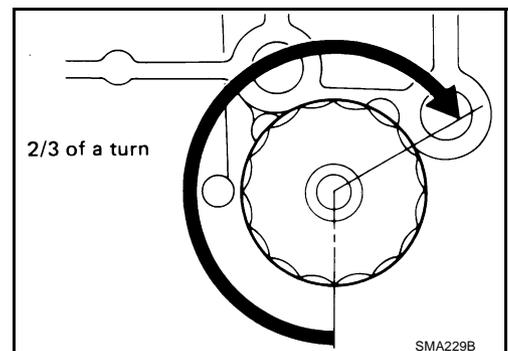
1. Remove foreign materials adhering to the oil filter installation surface.
2. Apply engine oil to the oil seal contact surface of the new oil filter.



3. Screw the oil filter manually until it touches the installation surface, then tighten it by 2/3 turn. Or tighten to specification.

Oil filter:

 : 17.7 N·m (1.8 kg·m, 13 ft·lb)



INSPECTION AFTER INSTALLATION

1. Start engine, and check there is no leak of engine oil.
2. Stop engine and wait for 10 minutes.
3. Check engine oil level and add engine oil. Refer to [LU-7, "ENGINE OIL"](#).

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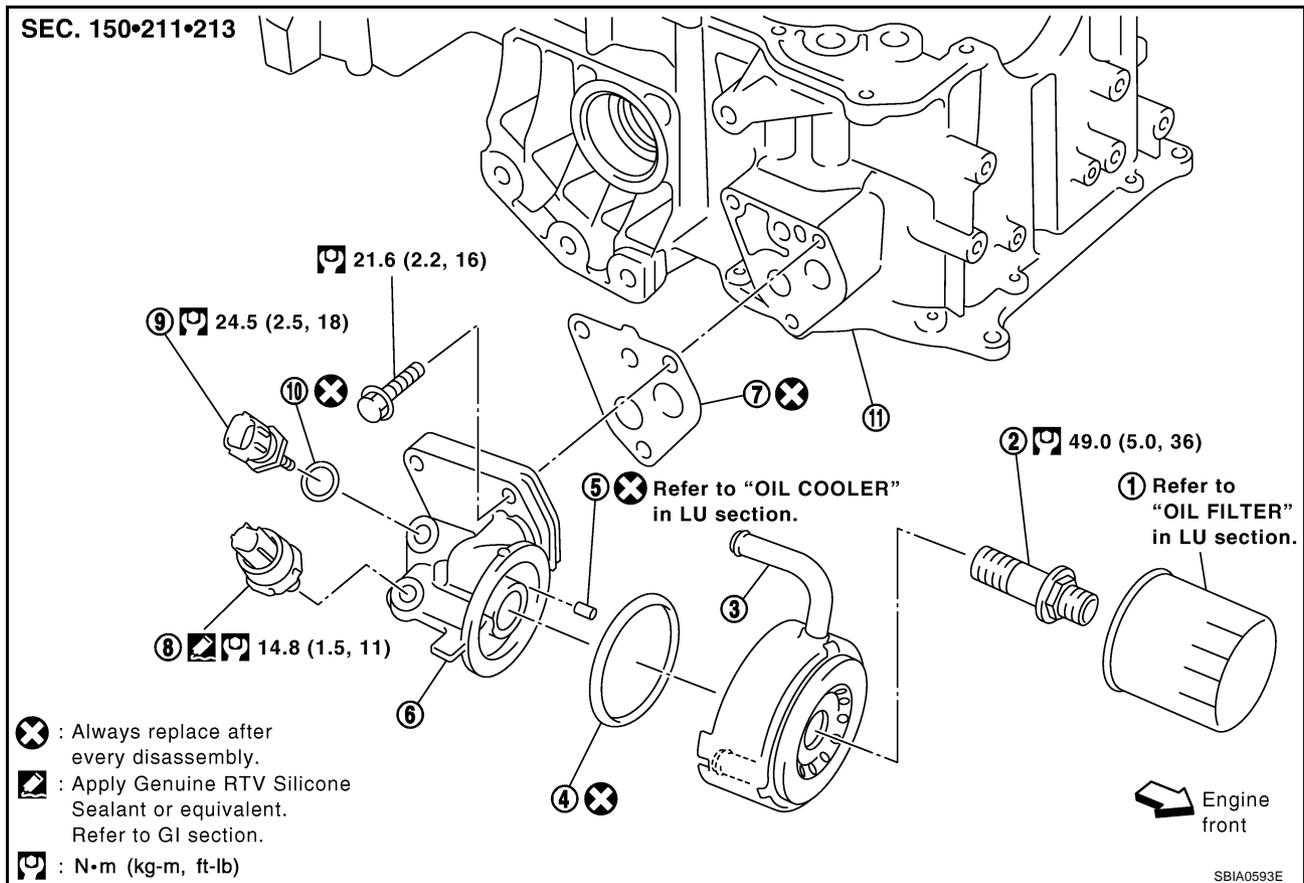
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OIL FILTER BRACKET (AWD)

PFP:15238

Removal and Installation

ABS007ZS



- | | | |
|---------------|------------------------|---------------------------|
| 1. Oil filter | 2. Connector bolt | 3. Oil cooler |
| 4. O-ring | 5. Relief valve | 6. Oil filter bracket |
| 7. Gasket | 8. Oil pressure switch | 9. Oil temperature sensor |
| 10. Washer | 11. Oil pan (Upper) | |

REMOVAL

WARNING:

Be careful not to burn yourself, as engine oil may be hot.

1. Remove front engine undercover with power tool.
2. Using oil filter wrench [SST: KV10115801 (J-38956)], remove oil filter. Refer to [LU-10, "OIL FILTER"](#).
3. Remove oil cooler connector bolt, and then oil cooler.
4. Disconnect oil temperature sensor and oil pressure switch harness connector.
5. Remove oil filter bracket from oil pan (upper).
6. Remove oil temperature sensor and oil pressure switch from oil filter bracket.

INSTALLATION

Install in the reverse order of removal paying attention to the following.

- Install oil pressure switch and oil temperature sensor as follows:
 - Remove the old liquid gasket adhering to oil pressure switch and oil filter bracket.
 - Apply liquid gasket and install oil pressure switch, and then oil temperature sensor with a new washer. **Use Genuine RTV Silicone Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#).**
- Align cutout on oil cooler with protrusion on oil filter bracket. Refer to [LU-16, "INSTALLATION"](#).

INSPECTION AFTER INSTALLATION

1. Check engine oil level and add engine oil. Refer to [LU-7, "ENGINE OIL"](#).

OIL FILTER BRACKET (AWD)

[VQ35DE]

2. Start engine, and check there is no leak of engine oil.
3. Stop engine and wait for 10 minutes.
4. Check engine oil level again. Refer to [LU-7, "ENGINE OIL"](#) .

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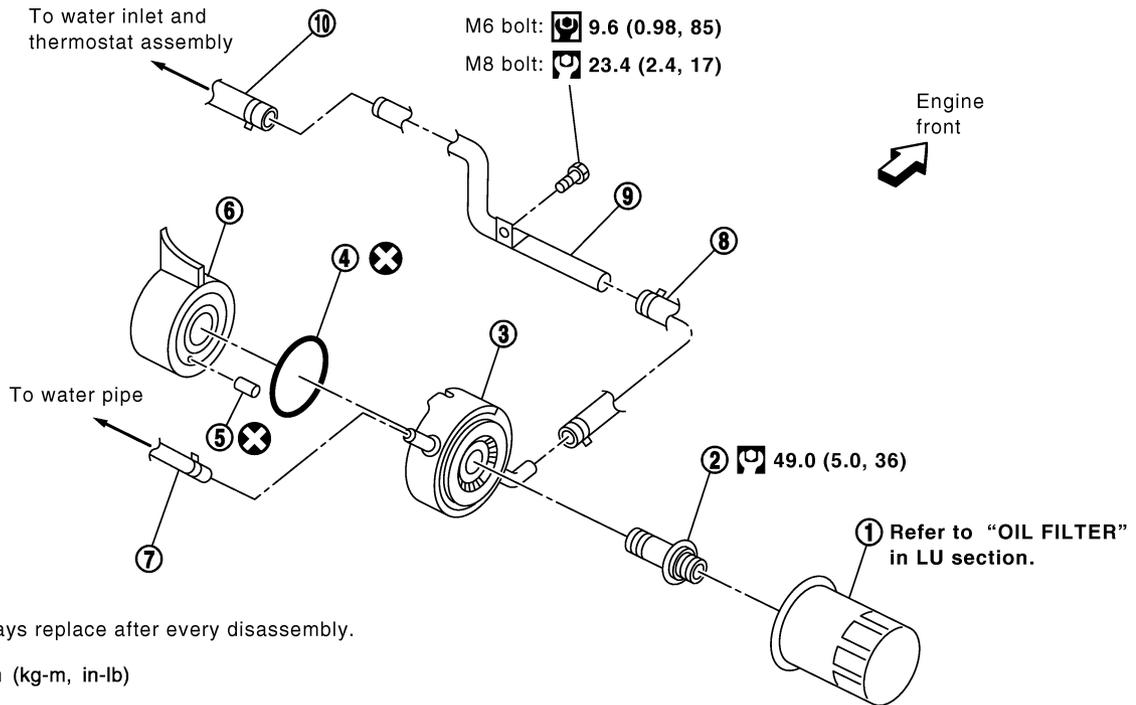
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OIL COOLER

Removal and Installation 2WD MODEL

SEC. 150•211•213

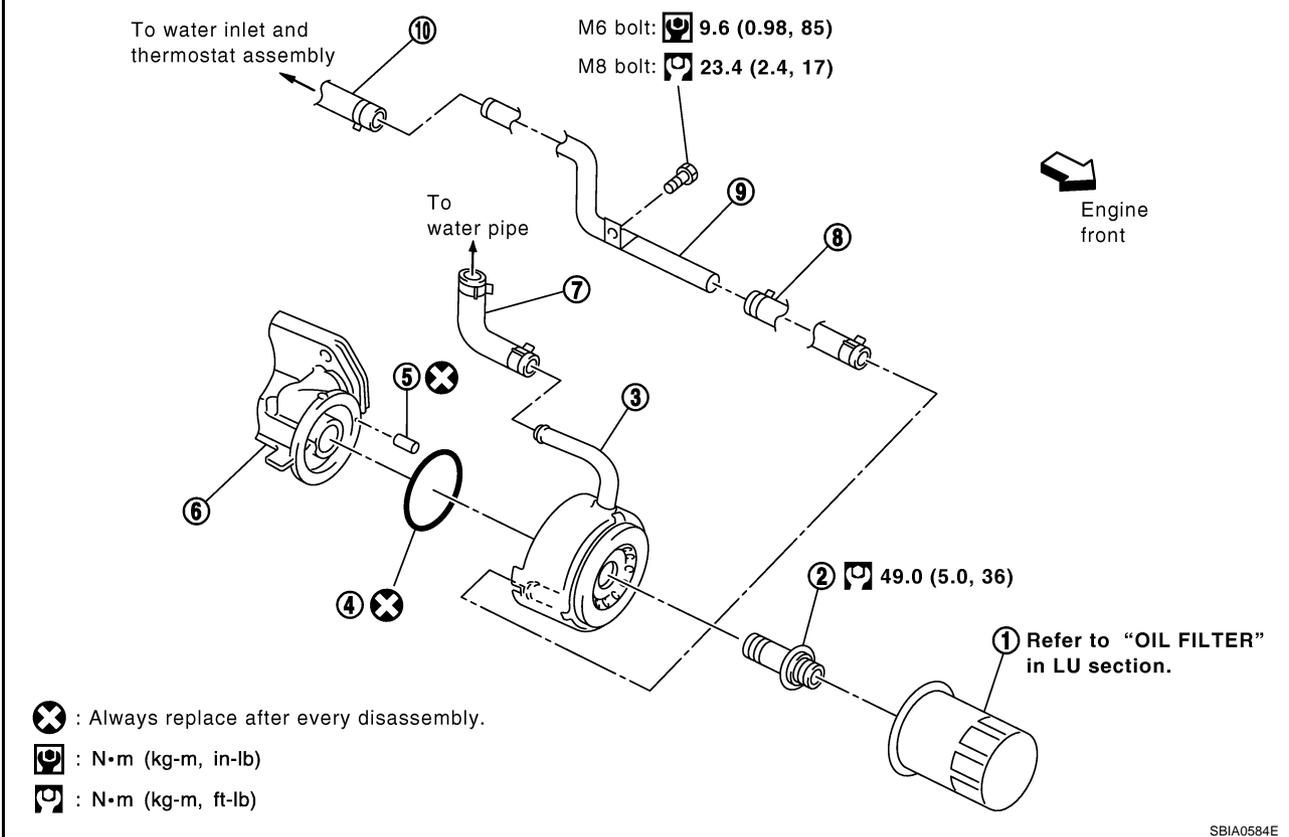


PBIC2403E

- | | | |
|----------------|-------------------|-------------------------------|
| 1. Oil filter | 2. Connector bolt | 3. Oil cooler |
| 4. O-ring | 5. Relief valve | 6. Oil pan (upper) right side |
| 7. Water hose | 8. Water hose | 9. Water pipe |
| 10. Water hose | | |

AWD MODEL

SEC. 150•211•213



- | | | |
|----------------|-------------------|-----------------------|
| 1. Oil filter | 2. Connector bolt | 3. Oil cooler |
| 4. O-ring | 5. Relief valve | 6. Oil filter bracket |
| 7. Water hose | 8. Water hose | 9. Water pipe |
| 10. Water hose | | |

REMOVAL

WARNING:

Be careful not to burn yourself, as engine oil and engine coolant may be hot.

- Remove front engine undercover with power tool.
- Disconnect water hoses from oil cooler pinching water hoses near oil cooler to prevent engine coolant from spilling out.
 - Remaining engine coolant in piping will come out. Use a tray to collect it.

CAUTION:

Do not spill engine coolant on the drive belt.

- Using oil filter wrench [SST: KV10115801 (J-38956)], remove oil filter. Refer to [LU-10, "OIL FILTER"](#).
- Remove connector bolt, and remove oil cooler.

INSPECTION AFTER REMOVAL

Oil Cooler

Check oil cooler for cracks. Check oil cooler for clogging by blowing through engine coolant inlet. If necessary, replace oil cooler.

Relief Valve

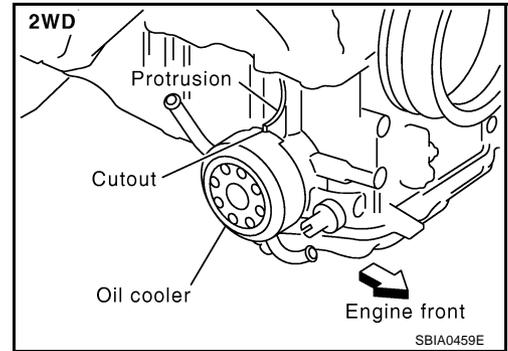
Inspect relief valve for movement, cracks and breaks by pushing ball. If replacement is necessary, remove relief valve by prying it out with a suitable tool. Install a new relief valve in place by tapping it.

INSTALLATION

Install in the reverse order of removal paying attention to the following.

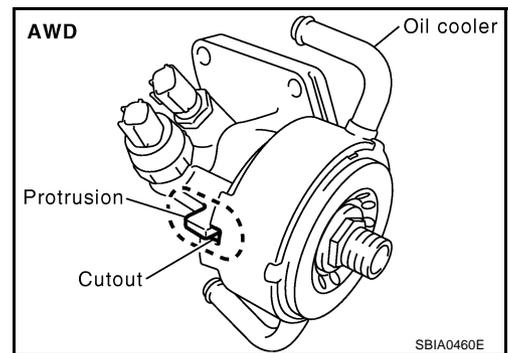
2WD Model

Align cutout on oil cooler with protrusion on oil pan (upper).



AWD Model

Align cutout on oil cooler with protrusion on oil filter bracket.

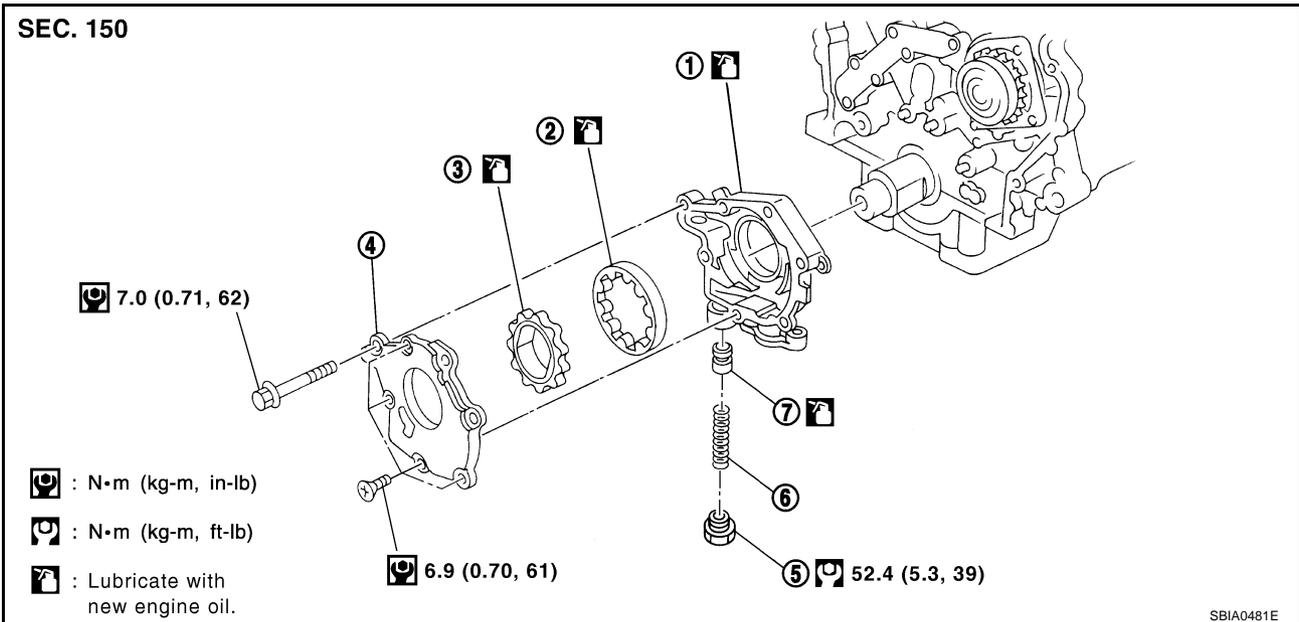


INSPECTION AFTER INSTALLATION

1. Check engine oil level and engine coolant level and add engine oil and engine coolant. Refer to [LU-7, "ENGINE OIL"](#) and Refer to [CO-11, "ENGINE COOLANT"](#) .
2. Start engine, and check there is no leaks of engine oil or engine coolant.
3. Stop engine and wait for 10 minutes.
4. Check engine oil level and engine coolant level again. Refer to [LU-7, "ENGINE OIL"](#) and Refer to [CO-11, "ENGINE COOLANT"](#) .

OIL PUMP

Removal and Installation



- | | | |
|--------------------|-------------------------|---------------------------|
| 1. Oil pump body | 2. Oil pump outer rotor | 3. Oil pump inner rotor |
| 4. Oil pump cover | 5. Regulator valve plug | 6. Regulator valve spring |
| 7. Regulator valve | | |

CAUTION:

Before installation, apply new engine oil to the parts as instructed in the figure.

REMOVAL

1. Remove oil pan (lower and upper) and oil strainer. Refer to [EM-28, "OIL PAN AND OIL STRAINER"](#) .
2. Remove front timing chain case and timing chain (primary). Refer to [EM-61, "TIMING CHAIN"](#) .
3. Remove oil pump assembly.

INSTALLATION

Install in the reverse order of removal paying attention to the following:

- When installing, align crankshaft flat faces with oil pump inner rotor flat faces.

INSPECTION AFTER INSTALLATION

1. After warming up engine, check for engine oil leakage.
2. Check the engine oil level and add engine oil. Refer to [LU-7, "ENGINE OIL"](#) .

Disassembly and Assembly**DISASSEMBLY**

1. Remove oil pump cover.
2. Remove oil pump inner rotor and oil pump outer rotor from oil pump body.
3. After removing regulator valve plug, remove regulator valve spring and regulator valve.

INSPECTION AFTER DISASSEMBLY

Oil Pump Clearance

- Measure clearance with feeler gauge.
Clearance between oil pump outer rotor and oil pump body (position "1")

Standard : 0.114 - 0.260 mm (0.0045 - 0.0102 in)

- Tip clearance between oil pump inner rotor and oil pump outer rotor (position "2")

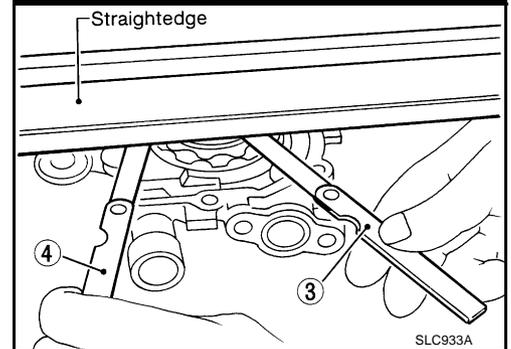
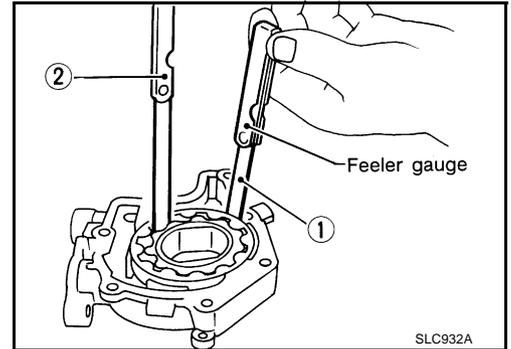
Standard : Below 0.180 mm (0.0071in)

- Measure clearance with feeler gauge and straightedge.
Side clearance between oil pump inner rotor and oil pump body (position "3")

Standard : 0.030 - 0.070 mm (0.0012 - 0.0028 in)

- Side clearance between oil pump outer rotor and oil pump body (position "4")

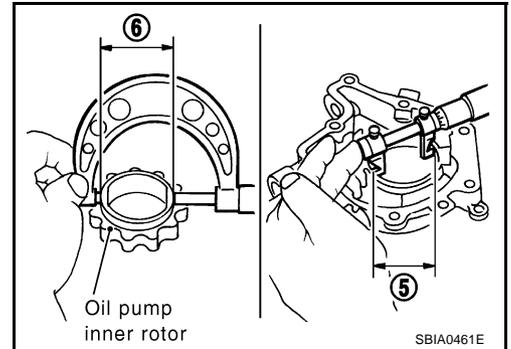
Standard : 0.050 - 0.110 mm (0.0020 - 0.0043 in)



Calculate the clearance between oil pump inner rotor and oil pump body as follows.

- Measure the inner diameter of oil pump body with inside micrometer (Position "5")
- Measure the outer diameter of protruded portion of oil pump inner rotor (Position "6")
- (Clearance) = (Inner diameter of oil pump body) – (Outer diameter of oil pump inner rotor)

Standard : 0.045 - 0.091 mm (0.0018 - 0.0036 in)



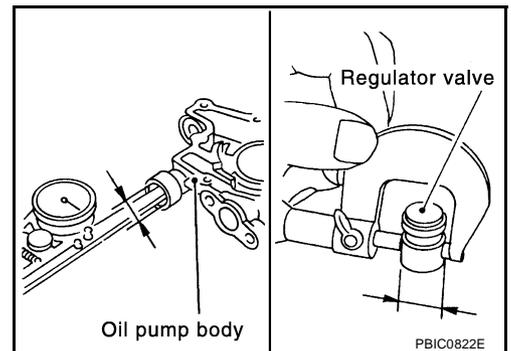
Regulator Valve Clearance

(Clearance) = (Regulator valve hole diameter) – (Outer diameter of regulator valve)

Standard : 0.040 - 0.097 mm (0.0016 - 0.0038 in)

CAUTION:

- Coat regulator valve with new engine oil.
- Make sure it falls smoothly into the regulator valve hole by its own weight.



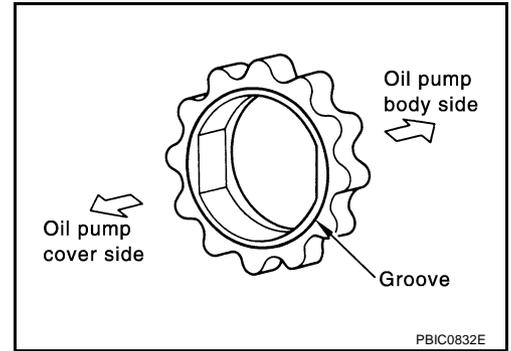
OIL PUMP

[VQ35DE]

ASSEMBLY

Install in the reverse order of removal paying attention to the following.

- Install oil pump inner rotor with the groove faced to the oil pump cover side.



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SERVICE DATA AND SPECIFICATIONS (SDS)

[VQ35DE]

SERVICE DATA AND SPECIFICATIONS (SDS)

PFP:00030

Standard and Limit ENGINE OIL PRESSURE

ABS004T0

Engine speed rpm	Approximate discharge pressure kPa (kg/cm ² , psi)
Idle speed 2,000	More than 98 (1.0, 14) More than 294 (3.0, 43)

OIL PUMP

Unit: mm (in)

Oil pump body to oil pump outer rotor radial clearance	0.114 - 0.260 (0.0045 - 0.0102)
Oil pump inner rotor to oil pump outer rotor tip clearance	Below 0.180 (0.0071)
Oil pump body to oil pump inner rotor axial clearance	0.030 - 0.070 (0.0012 - 0.0028)
Oil pump body to oil pump outer rotor axial clearance	0.050 - 0.110 (0.0020 - 0.0043)
Oil pump inner rotor to brazed portion of housing clearance	0.045 - 0.091 (0.0018 - 0.0036)

REGULATOR VALVE

Unit: mm (in)

Regulator valve to oil pump cover clearance	0.040 - 0.097 (0.0016 - 0.0038)
---	---------------------------------

ENGINE OIL CAPACITY (APPROXIMATE)

Unit: ℓ (US qt, Imp qt)

Drain and refill	With oil filter change	4.7 (5, 4-1/8)
	Without oil filter change	4.4 (4-5/8, 3-7/8)
Dry engine (Overhaul)		5.4 (5-3/4, 4-3/4)

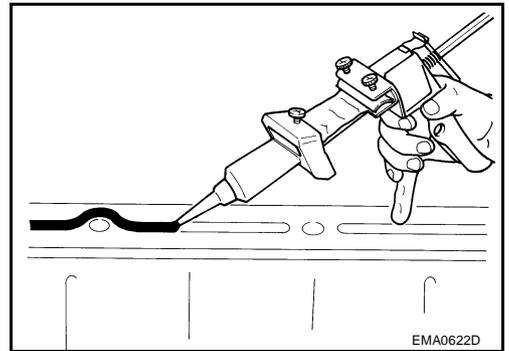
PRECAUTIONS

Precautions for Liquid Gasket LIQUID GASKET APPLICATION PROCEDURE

1. Remove the old liquid gasket adhering to the gasket application surface and the mating surface.
 - Remove the liquid gasket completely from the liquid gasket application surface, mounting bolts, and bolt holes.
2. Wipe the liquid gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.
3. Attach the liquid gasket tube to the tube presser [SST: WS39930000 (-)].

Use Genuine Thread Sealant or equivalent. Refer to [GI-48](#), "[RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS](#)".

- Within five minutes of liquid gasket application, install the mating component.
- If the liquid gasket protrudes, wipe it off immediately.
- Do not retighten after the installation.
- Wait 30 minutes or more after installation before refilling the engine with oil and coolant.



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PREPARATION

[VK45DE]

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PREPARATION

Special Service Tools

ABS006J0

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description
ST25051001 (J25695-1) Oil pressure gauge	Measuring oil pressure Maximum measuring range: 2,452 kPa (25 kg/cm² , 356 psi)
ST25052000 (J25695-2) Hose	Adapting oil pressure gauge to cylinder block
KV10115801 (J38956) Oil filter wrench	Removing and installing oil filter a: 64.3 mm (2.531 in)
WS39930000 (—) Tube presser	Pressing the tube of liquid gasket

Commercial Service Tools

ABS006J1

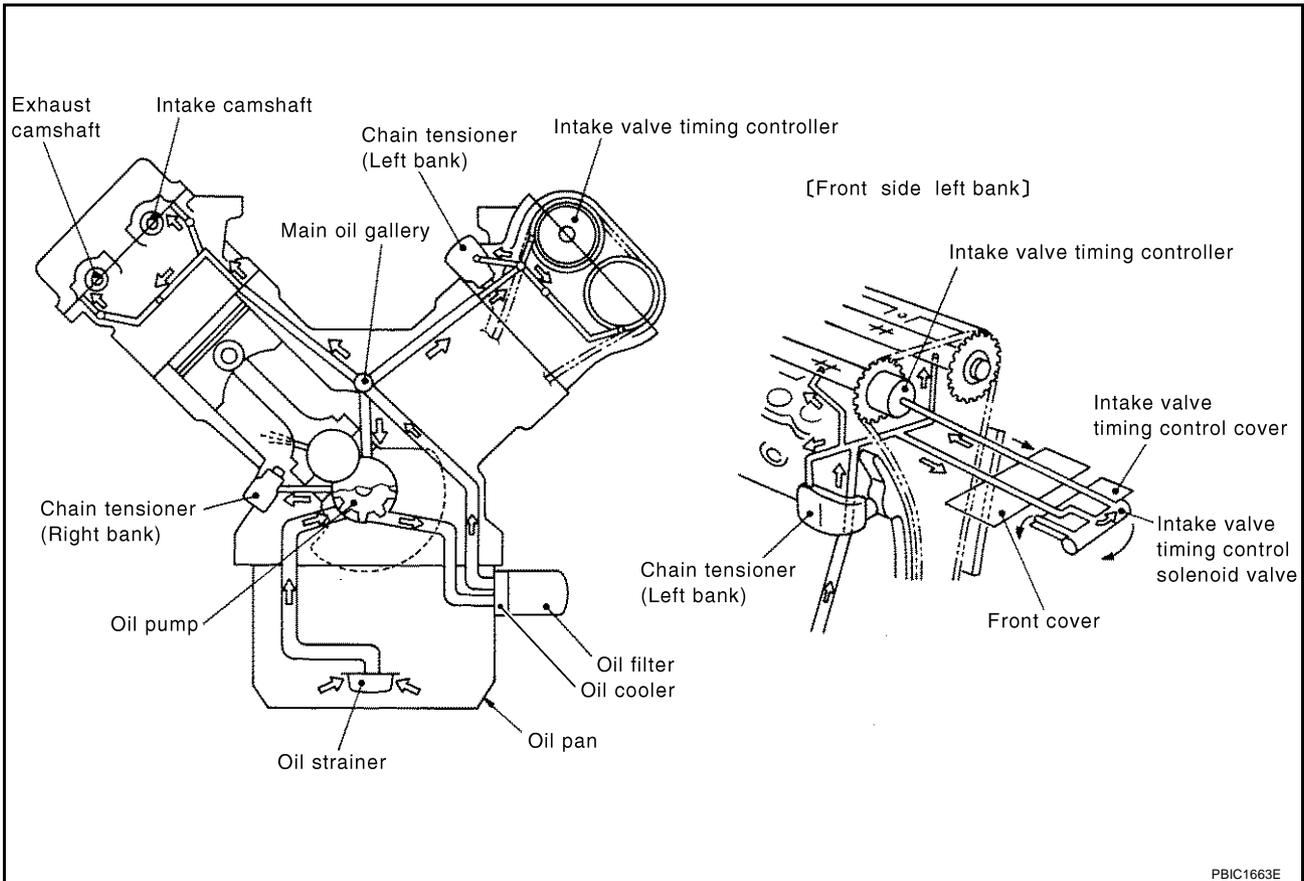
Tool name	Description
Power tool	Loosening bolts and nuts
Deep socket	Removing and installing oil pressure switch Deep socket 26 mm (1.02 in)

LUBRICATION SYSTEM

PFP:15010

Lubrication Circuit

ABS006J2



A

LU

C

D

E

F

G

H

I

J

K

L

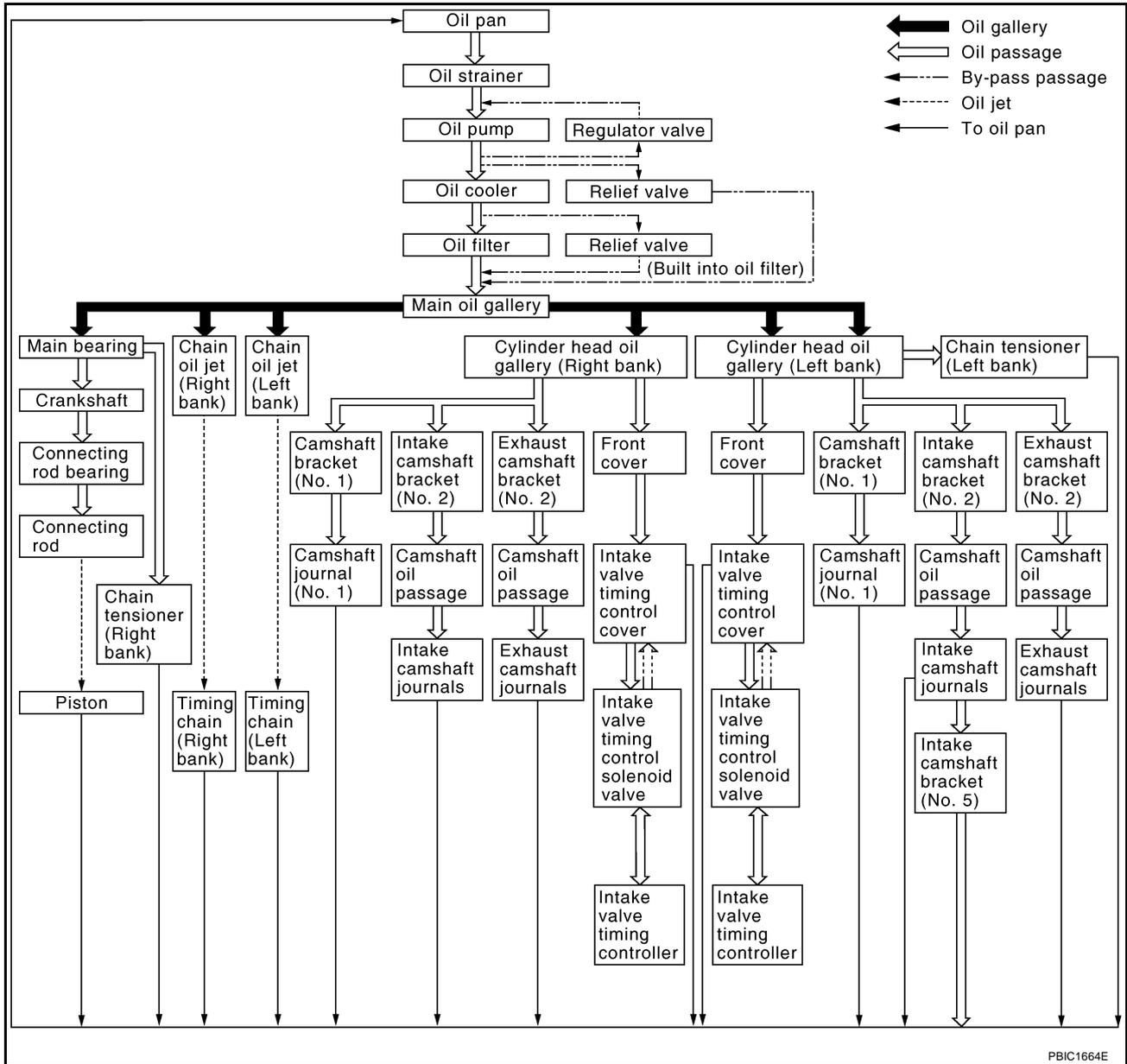
M

LUBRICATION SYSTEM

[VK45DE]

ABS006J3

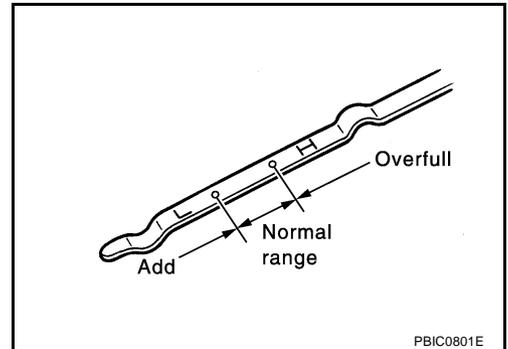
System Drawing



ENGINE OIL**Inspection
ENGINE OIL LEVEL****NOTE:**

Before starting the engine, check the engine oil level. If the engine is already started, stop it and allow 15 minutes before checking.

1. Put vehicle horizontally.
2. Pull out oil level gauge and wipe it clean.
3. Insert oil level gauge and make sure the engine oil level is within the range shown in the figure.
4. If it is out of range, adjust it.

**OIL APPEARANCE**

- Check the engine oil for a white milky appearance or excessive contamination.
- If the engine oil is milky, it is highly probable that it is contaminated with engine coolant. Repair the broken parts.

OIL LEAKAGE

Check for oil leakage around the following area.

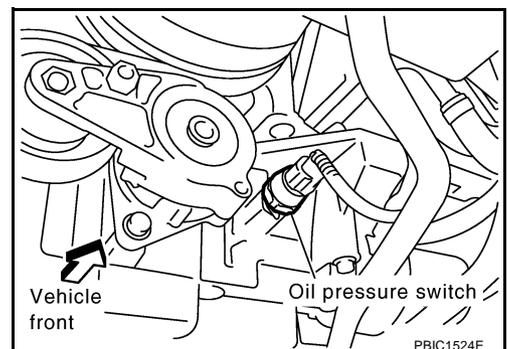
- Oil pan
- Oil pan drain plug
- Oil pressure switch
- Oil filter
- Oil cooler
- Intake valve timing control cover
- Intake valve timing control solenoid valve
- Front cover
- Mating surface between cylinder block and cylinder head
- Mating surface between cylinder head and rocker cover
- Crankshaft oil seal (front and rear)

OIL PRESSURE CHECK**WARNING:**

- **Be careful not to burn yourself, as the engine oil is hot.**
 - **Oil pressure check should be done in "Parking position".**
1. Check the engine oil level. Refer to [LU-25, "Inspection"](#).
 2. Remove the engine front undercover with power tool.
 3. Remove the oil pressure switch and connect the oil pressure gauge [SST: ST25051001 (J25695-1)] and hose [SST: ST25052000 (J253695-2)].
 4. After warming up the engine, make sure oil pressure corresponding to the engine speed is produced.

NOTE:

When engine oil temperature is low, the engine oil pressure becomes high.



Engine oil pressure [Oil temperature is 80 °C (176 °F)]

Engine speed (rpm)	Idle speed	2,000	6,000
Approximate discharge oil pressure kPa (kg/cm ² , psi)	More than 98 (1.0, 14)	More than 294 (3.0, 43)	More than 392 (4.0, 57)

If difference is extreme, check oil passage and oil pump for oil leaks.

5. After the inspections, install the oil pressure switch as follows.
 - a. Remove the old liquid gasket adhering to oil pressure switch and mating surface.
 - b. Apply thread sealant and tighten the oil pressure switch to specification.
Use Genuine Thread Sealant or equivalent. Refer to [GI-48, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"](#) .

Oil pressure switch:

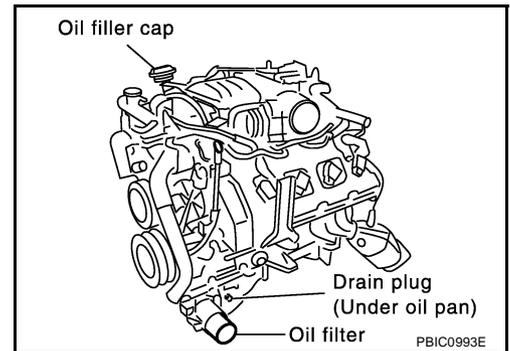
: 14.8 N·m (1.5 kg·m, 11 ft·lb)

Changing Engine Oil

ABS006J5

WARNING:

- **Be careful not to burn yourself, as the engine oil is hot.**
 - **Prolonged and repeated contact with used engine oil may cause skin cancer; try to avoid direct skin contact with used engine oil. If skin contact is made, wash thoroughly with soap or hand cleaner as soon as possible.**
1. Remove the engine front undercover with power tool.
 2. Warm up engine, and check for oil leakage from engine components.
 3. Stop engine and wait for 15 minutes.
 4. Loosen oil filler cap, then remove drain plug.
 5. Drain engine oil.
 6. Install drain plug with new washer. Refer to [EM-180, "OIL PAN AND OIL STRAINER"](#)



CAUTION:

- **Be sure to clean drain plug and install with new washer.**

Oil pan drain plug:

: 34.3 N·m (3.5 kg·m, 25 ft·lb)

7. Refill with new engine oil.
Engine oil specification and viscosity:
 Refer to [MA-12, "RECOMMENDED FLUIDS AND LUBRICANTS"](#) .

Engine oil capacity (Approximate):

		Unit: ℓ (US qt, Imp qt)
Drain and refill	With oil filter change	6.4 (6-3/4, 5-5/8)
	without oil filter change	5.8 (6-1/8, 5-1/8)
Dry engine (engine overhaul)		7.2 (7-5/8, 6-3/8)

CAUTION:

- **The refill capacity depends on the engine oil temperature and drain time. Use these specifications for reference only.**
 - **Always use the oil level gauge to determine when the proper amount of engine oil is in the engine.**
8. Warm up engine and check area around drain plug and oil filter for oil leakage.
 9. Stop engine and wait for 15 minutes.
 10. Check engine oil level. Refer to [LU-25, "Inspection"](#) .

OIL FILTER

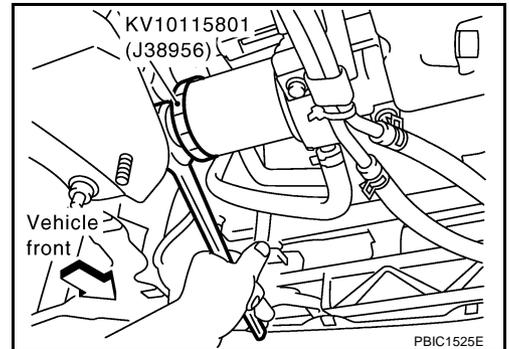
Removal and Installation

REMOVAL

1. Remove the engine front undercover with power tool.
2. Using the oil filter wrench (SST), remove the oil filter.

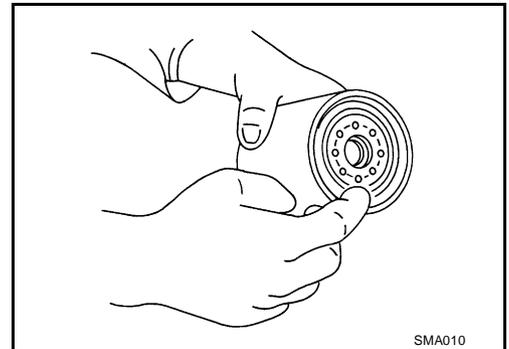
CAUTION:

- The oil filter is provided with a relief valve. Use genuine NISSAN oil filter or equivalent.
- Be careful not to get burned when the engine and engine oil are hot.
- When removing, prepare a shop cloth to absorb any engine oil leakage or spillage.
- Do not allow engine oil to adhere to the drive belts.
- Completely wipe off any engine oil that adhere to the engine and the vehicle.



INSTALLATION

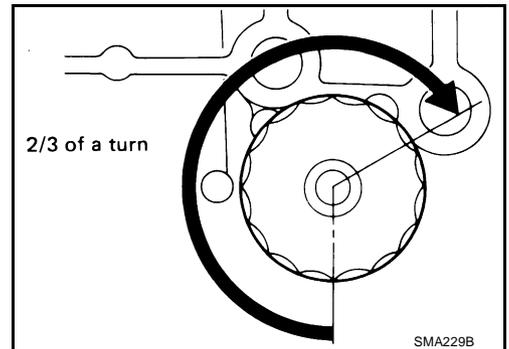
1. Remove foreign materials adhering to the oil filter installation surface.
2. Apply engine oil to the oil seal circumference of the new oil filter.



3. Screw the oil filter manually until it touches the installation surface, then tighten it by 2/3 turn. Or tighten to specification.

Oil filter:

 :17.7 N·m (1.8 kg-m, 13 ft-lb)



INSPECTION AFTER INSTALLATION

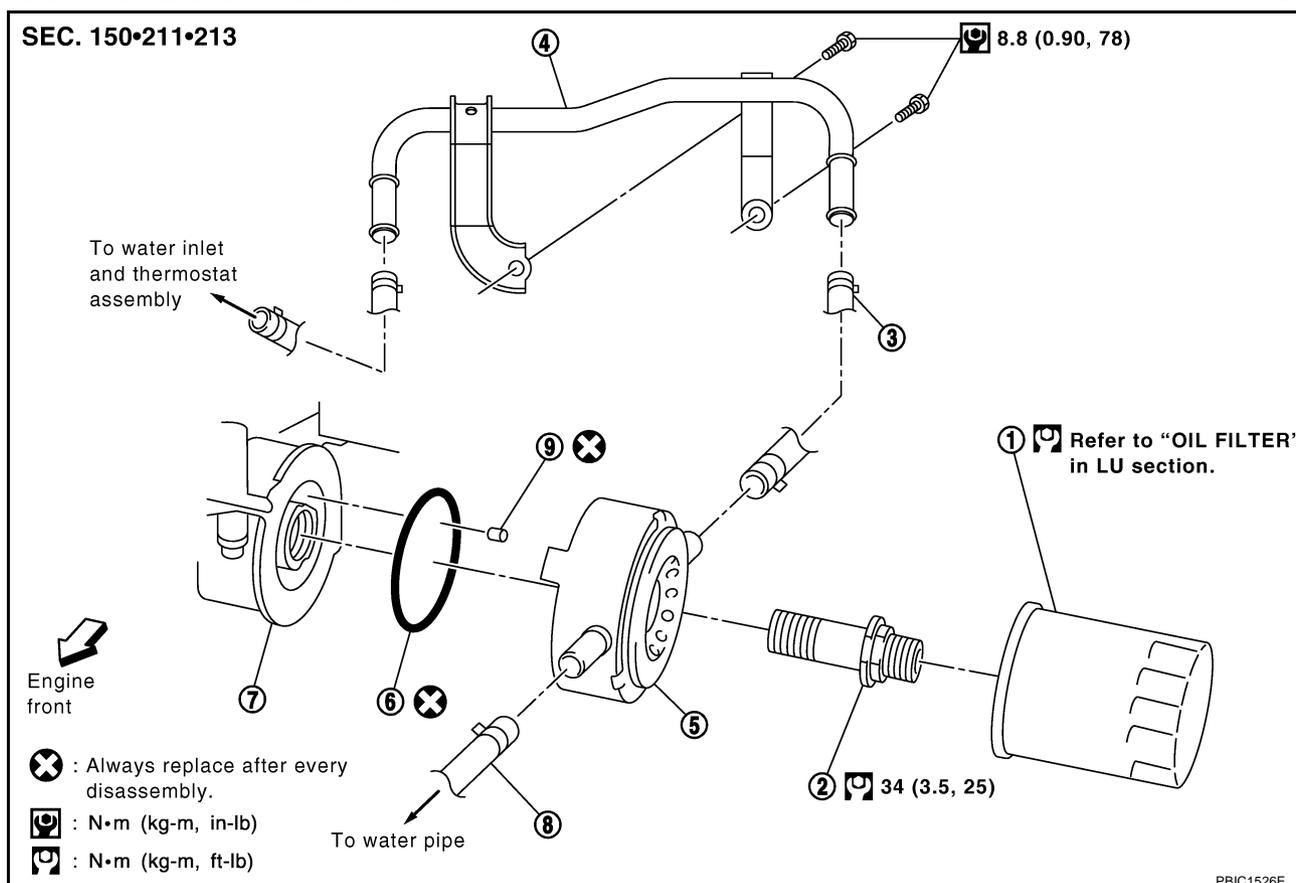
1. After warming up the engine, check for engine oil leakage.
2. Stop engine and wait for 15 minutes.
3. Check engine oil level and add engine oil. Refer to [LU-25, "ENGINE OIL"](#).

OIL COOLER

PFP:21305

Removal and Installation

ABS007ZK



- | | | |
|------------------------|-------------------|-----------------|
| 1. Oil filter | 2. Connector bolt | 3. Water hose |
| 4. Water pipe | 5. Oil cooler | 6. O-ring |
| 7. Oil pan (left side) | 8. Water hose | 9. Relief valve |

WARNING:

Be careful not to get burn yourself, as the engine oil and engine coolant are hot.

REMOVAL

1. Remove engine front undercover with power tool.
2. Disconnect water hose, pinching hoses near oil cooler to prevent engine coolant from spilling.

CAUTION:

Do not spill engine coolant on the drive belt.

3. Remove oil filter. Refer to [LU-27, "OIL FILTER"](#).

CAUTION:

Do not spill engine oil on the drive belts.

4. Remove connector bolt, and remove oil cooler.

INSPECTION AFTER REMOVAL**Oil Cooler**

Check oil cooler for cracks. Check oil cooler for clogging by blowing through engine coolant inlet. If necessary, replace oil cooler assembly.

Relief Valve

Inspect relief valve for movement, cracks and breaks by pushing the ball. If replacement is necessary, remove valve by prying it out with a suitable tool. Install a new valve in place by tapping it.

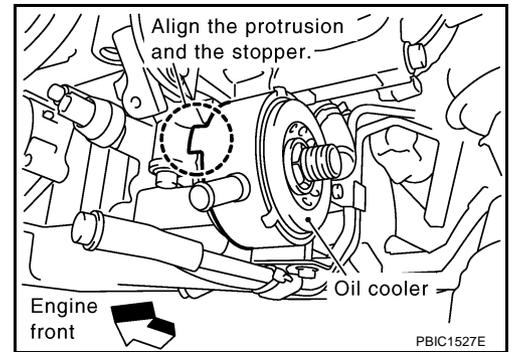
INSTALLATION

Install in the reverse order of removal paying attention to the following.

OIL COOLER

[VK45DE]

- Confirm that no foreign objects are adhering to the installation planes of the oil cooler or oil pan.
- Tighten the connecting bolt after aligning the stopper on the oil pan side with protrusion of the oil cooler.

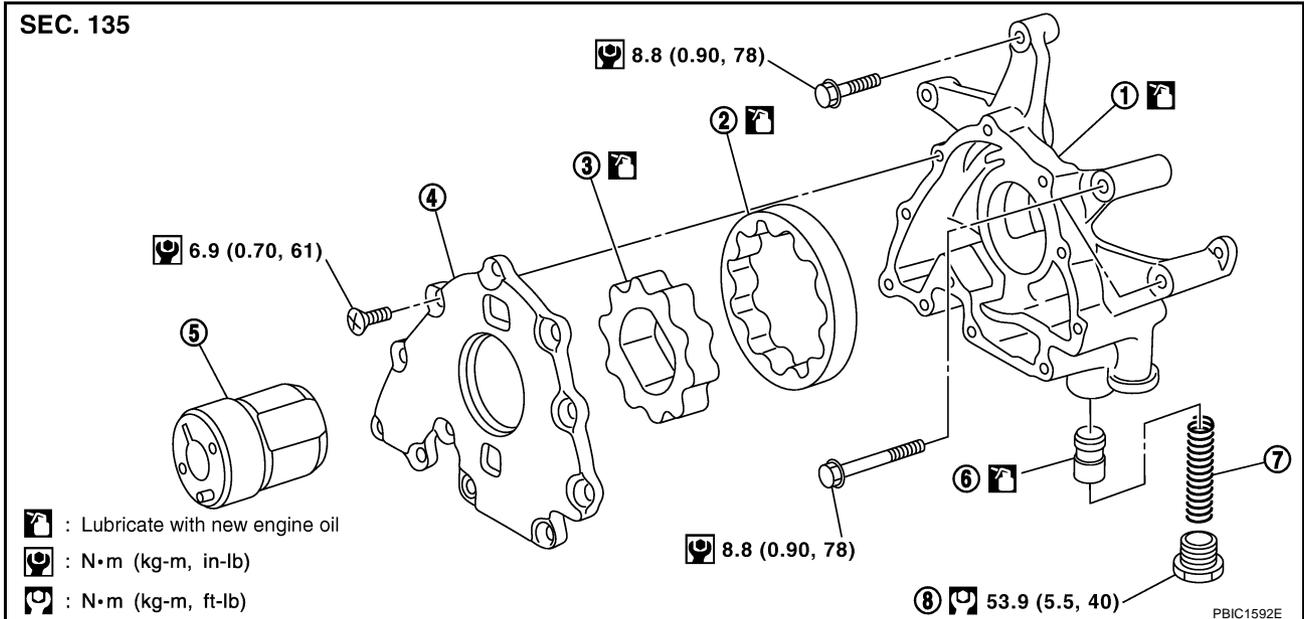


INSPECTION AFTER INSTALLATION

1. Check level of engine oil and engine coolant, and add engine oil and engine coolant. Refer to [LU-25, "ENGINE OIL"](#) and [CO-35, "ENGINE COOLANT"](#).
2. Start the engine, and check there is no leak of engine oil or engine coolant.
3. Stop engine and wait for 15 minutes.
4. Check engine oil level and engine coolant level again.

OIL PUMP

Removal and Installation



- | | | |
|---------------------|--------------------------|--------------------|
| 1. Oil pump body | 2. Outer rotor | 3. Inner rotor |
| 4. Oil pump cover | 5. Oil pump drive spacer | 6. Regulator valve |
| 7. Regulator spring | 8. Regulator plug | |

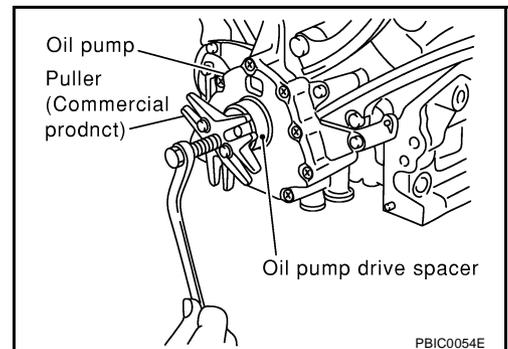
REMOVAL

- Remove front cover. Refer to [EM-192, "Removal and Installation"](#).
- Remove the oil pump drive spacer.
 - Set bolts in the two bolt holes [M6 x 1.0 mm (0.039 in)] on the front surface. Using a small puller, remove the oil pump drive spacer from the crankshaft.

NOTE:

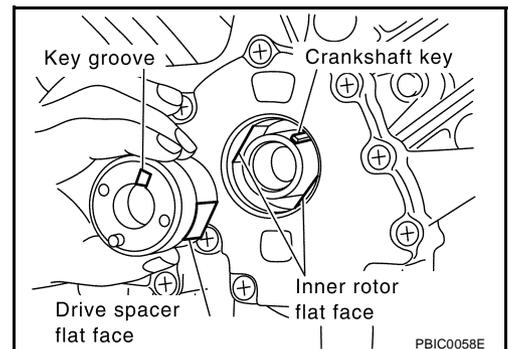
The dimension between the centers of the two bolt holes is 33 mm (1.30 in).
In the figure, a commercial steering puller is used.

- Remove the oil pump.



INSTALLATION

- Install the oil pump.
- Install the oil pump drive spacer as follows.
 - When inserting the oil pump drive spacer, align the crankshaft key and the flat face of the inner rotor.
 - If they are not aligned, rotate the oil pump inner rotor by hand.
 - Make sure that the each part is aligned. Using a tool such as a plastic hammer, tap lightly until it reaches the end.
- Install in the reverse order of removal.



INSPECTION AFTER INSTALLATION

- Start the engine, and check there is no leak of engine oil.
- Check level of engine oil, and add engine oil. Refer to [LU-25, "ENGINE OIL"](#).

Disassembly and Assembly

DISASSEMBLY

1. Remove oil pump cover.
2. Remove inner rotor and outer rotor from oil pump body.
3. After removing regulator plug, remove regulator spring and regulator valve.

INSPECTION AFTER DISASSEMBLY

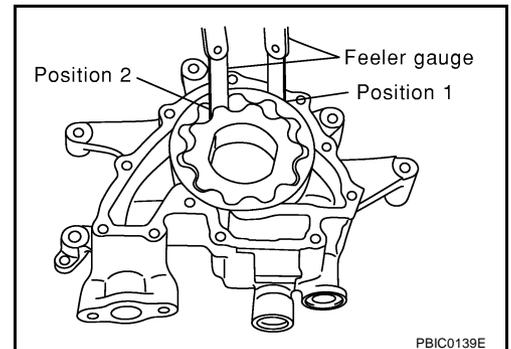
Clearance of Oil Pump Parts

- Measure clearance with feeler gauge.
Clearance between outer rotor and oil pump body (position 1)

Standard : 0.114 - 0.200 mm (0.0045 - 0.0079 in)

- Tip clearance between inner rotor and outer rotor (position 2)

Standard : Below 0.180 mm (0.0071 in)

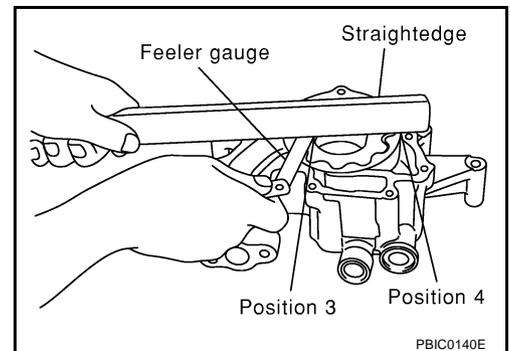


- Measure clearance with feeler gauge and straightedge.
Side clearance between inner rotor and oil pump body (position 3)

Standard : 0.030 - 0.070 mm (0.0012 - 0.0028 in)

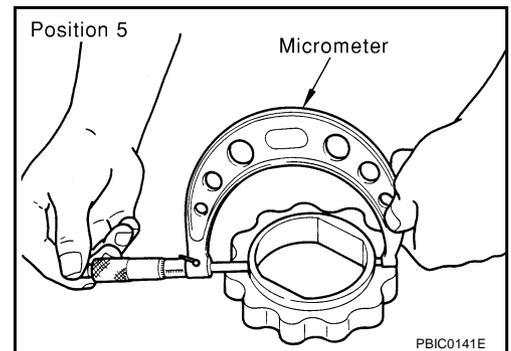
- Side clearance between outer rotor and oil pump body (position 4)

Standard : 0.030 - 0.090 mm (0.0012 - 0.0035 in)



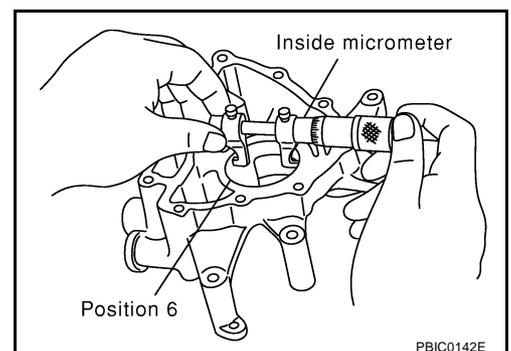
- Calculate the clearance between inner rotor and oil pump body as follows.

1. Measure the outer diameter of protruded portion of inner rotor (Position 5)



2. Measure the inner diameter of oil pump body with inside micrometer (Position 6)
(Clearance) = (Inner diameter of oil pump body) – (Outer diameter of inner rotor)

Standard : 0.045 - 0.091 mm (0.0018 - 0.0036 in)



OIL PUMP

[VK45DE]

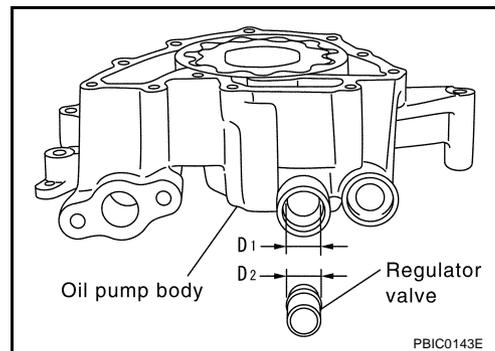
Regulator Valve Clearance

(Clearance) = D1 (Valve hole diameter) – D2 (Outer diameter of valve)

Standard : 0.040 - 0.097 mm (0.0016 - 0.0038 in)

CAUTION:

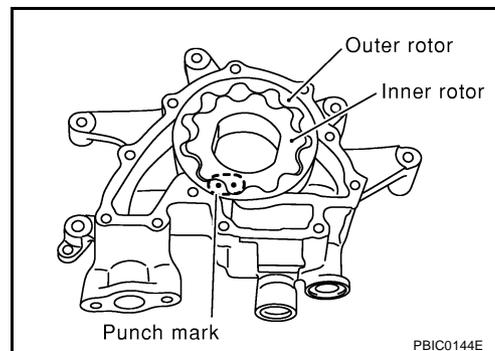
- Coat regulator valve with engine oil.
- Check that it falls smoothly into the regulator valve hole by its own weight.



ASSEMBLY

Install in the reverse order of removal.

- Install the inner rotor and outer rotor with the punched marks on the oil pump cover side.



SERVICE DATA AND SPECIFICATIONS (SDS)

[VK45DE]

SERVICE DATA AND SPECIFICATIONS (SDS)

PFP:00030

Standard and Limit OIL PRESSURE

ABS006J9

Engine speed rpm	Approximate discharge oil pressure kPa (kg/cm ² , psi)
Idle speed	More than 98 (1.0, 14)
2,000	More than 294 (3.0, 43)
6,000	More than 392 (4.0, 57)

OIL PUMP

Unit: mm (in)

Body to outer rotor radial clearance	0.114 - 0.200 (0.0045 - 0.0079)
Inner rotor to outer rotor tip clearance	Below 0.180 (0.0071)
Body to inner rotor axial clearance	0.030 - 0.070 (0.0012 - 0.0028)
Body to outer rotor axial clearance	0.030 - 0.090 (0.0012 - 0.0035)
Inner rotor to brazed portion of housing clearance	0.045 - 0.091 (0.0018 - 0.0036)

REGULATOR VALVE

Unit: mm (in)

Regulator valve to oil pump cover clearance	0.040 - 0.097 (0.0016 - 0.0038)
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ENGINE OIL CAPACITY (APPROXIMATE)

Unit: ℓ (US qt, Imp qt)

Drain and refill	With oil filter change	6.4 (6-3/4, 5-5/8)
	Without oil filter change	5.8 (6-1/8, 5-1/8)
Dry engine (engine overhaul)		7.2 (7-5/8, 6-3/8)

