## **HEATER & AIR CONDITIONER**

# SECTION HA

Gi

MA

LC

EC

尾

CL.

MT

AT

FA

RA

BR

ST

RS

BT

## **CONTENTS**

PRECAUTIONS AND PREPARATION	2	Intake Door Motor Circuit	38
Supplemental Restraint System (SRS)		Magnet Clutch Circuit	
"AIR BAG"	2	Air Mix Door	
Precautions for Working with R-134a		Trouble Diagnosis For Insufficient Cooling	
Contaminated Refrigerant		Performance Test Diagnoses	
General Refrigerant Precautions		Performance Chart	
Precautions for Refrigerant Connection		Trouble Diagnoses for Abnormal Pressure	
Precautions for Servicing Compressor		Trouble Diagnosis for Insufficient Heating	
Special Service Tools		Trouble Diagnosis for Noise	
R-134a Service Tools and Equipment		SERVICE PROCEDURES	
Commercial Service Tools		Checking Refrigerant Leaks	
Precautions for Service Equipment	. 11	Checking Procedure	
DESCRIPTION		R-134a Service Procedure	
Refrigeration Cycle	. 13	Compressor Lubricant Quantity	64
Control Operation		Refrigerant Lines	
Component Layout		Compressor Mounting	
Discharge Air Flow		Belt Tension	
Component Location		Fast Idle Control Device (FICD)	67
Circuit Diagram	. 19	Compressor	
Wiring Diagram -HEATER		Compressor Clutch	
Wiring Diagram -A/C		Thermal Protector	71
Operational Check		Heater Unit (Heater Core)	72
TROUBLE DIAGNOSES	.28	Cooling Unit (A/C Evaporator)	
How to Perform Trouble Diagnoses for Quick		Blower Case and Motor	
and Accurate Repair	.28	Fan Switch and Illumination Bulbs	75
Main Power Supply and Ground Circuit Check		SERVICE DATA AND SPECIFICATIONS (SDS)	
Push Control Unit		General Specifications	76
Blower Motor Circuit	.31	Inspection and Adjustment	76
Mode Door Motor Circuit	.35	•	

When you read wiring diagrams:

• Read GI section, "HOW TO READ WIRING DIAGRAMS".

• See EL section, "POWER SUPPLY ROUTING" for power distribution circuit. When you perform trouble diagnoses, read GI section, "HOW TO FOLLOW FLOW CHART IN TROUBLE DIAGNOSES" and "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT".

НА

EL

## Supplemental Restraint System (SRS) "AIR BAG"

The Supplemental Restraint System "AIR BAG", used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and in the instrument panel on the passenger side), a diagnosis sensor unit, warning lamp, wiring harness and spiral cable. Information necessary to service the system safely is included in the **RS section** of this Service Manual.

#### **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses are covered with yellow insulation just before the harness connectors for easy identification.

## Precautions for Working with R-134a

#### **WARNING:**

- CFC-12 (R-12) refrigerant and R-134a refrigerant are not compatible. If the refrigerants are mixed, compressor malfunction is likely, refer to "Contaminated Refrigerant". To determine the purity of HFC-134a (R-134a) in the vehicle and recovery tank, use Refrigerant Recovery/ Recycling Recharging equipment (ACR4) (J-39500-NI) and Refrigerant Identifier.
- Use only specified lubricant for the R-134a A/C system and R-134a components. If lubricant other than that specified is used, compressor malfunction is likely.
- The specified R-134a lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
  - a: When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
  - b: When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into the system.
  - c: Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.
  - d: Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from the A/C system using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment) or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
  - e: Do not allow lubricant to contact styrofoam parts. Damage may result.

## Precautions for Working with R-134a (Cont'd)

#### **Contaminated Refrigerant**

If a refrigerant other than pure R-134a is identified in a vehicle, your options are:

- Explain to the customer that environmental regulations prohibit the release of contaminated refrigerant into the atmosphere.
- Explain that recovery of the contaminated refrigerant could damage your service equipment and refrigerant supply.
- Suggest the customer return the vehicle to the location of previous service where the contamination may have occurred.
- If you choose to perform the repair, recover the refrigerant using only dedicated equipment and containers. Do not recover contaminated refrigerant into your existing service equipment. If your facility does not have dedicated recovery equipment, you may contact a local refrigerant product retailer for available service. This refrigerant must be disposed of in accordance with all federal and local regulations. In addition, replacement of all refrigerant system components on the vehicle is recommended.
- If the vehicle is within the warranty period, the air conditioner warranty is void. Please contact Nissan Customer Affairs for futher assistance.

#### **WARNING:**

## **General Refrigerant Precautions**

- Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioner system is discharged. Always follow the manufacturers recommendations for use of the recovery/recycling equipment.
- Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioner system.
- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a pail of warm water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.
- Do not pressure test or leak test HFC-134a (R-134a) service equipment and/or vehicle air conditioning systems with compressed air during repair. Some mixtures of air and R-134a have been shown to be combustible at elevated pressures. These mixtures, if ignited, may cause injury or property damage. Additional health and safety information may be obtained from refrigerant manufacturers.

НА

EL

IDX

**HA-3** 

LC

EC

FE

MA

CL

MT

AT

FA

RA

BR

ST

RS

BT

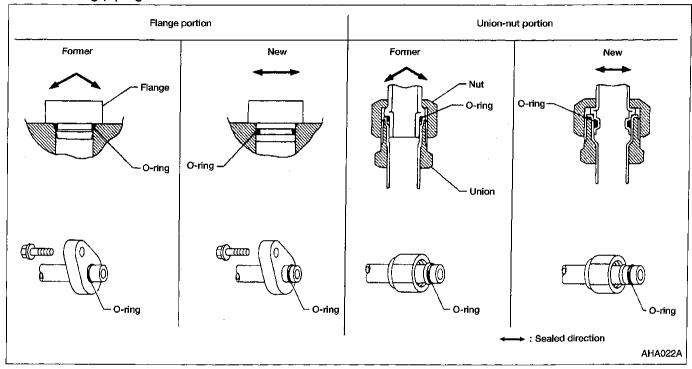
## **Precautions for Refrigerant Connection**

A new type refrigerant connection has been introduced to all refrigerant lines except the following location:

Expansion valve to cooling unit.

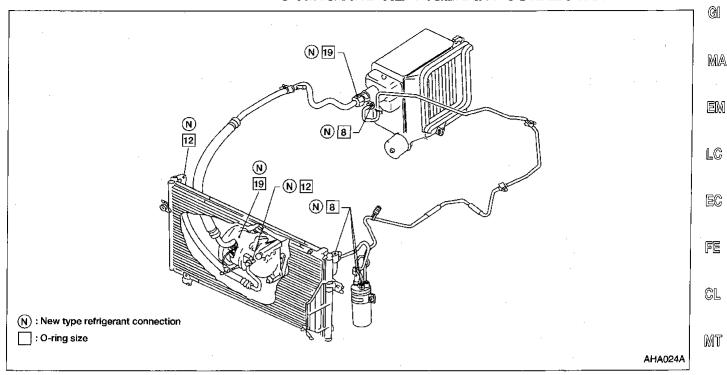
#### FEATURES OF NEW TYPE REFRIGERANT CONNECTION

- The O-ring is relocated in a groove for proper installation. This eliminates the chance of the O-ring being caught in, or damaged by, the mating part. The sealing direction of the O-ring is now set vertically in relation to the contacting surface of the mating part to improve sealing characteristics.
- The reaction force of the O-ring will not occur in the direction that causes the joint to pull out, thereby facilitating piping connections.



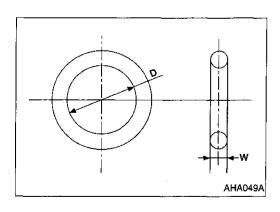
## **Precautions for Refrigerant Connection** (Cont'd)

## **O-RING AND REFRIGERANT CONNECTION**



#### **CAUTION:**

Refrigerant connections in some systems use different O-ring configurations. Do not confuse O-rings since they are not interchangeable. If a wrong O-ring is installed, refrigerant will leak at, or around, the connection.



## O-ring part numbers and specifications

Connection type	O-ring size	Part number	D mr	n (in)	w	mm (in)
Former	6	92472 N8200	4.5 (0.177	7)	1.40 (	0.0551)
New	8	92471 N8210	6.8 (0.268	3)	1.85 (	0.0728)
Former	زي ا	92470 N8200	6.07 (0.239	90)	1.78 (	0.0701)
Former	12	92475 71L00	11.0 (0.43	3)	2.4 (	0.094)
New	19	92474 N8210	16.5 (0.65	0)	2.43 (	0.0957)

HA

FA

RA

BR

ST

RS

BT

GI

MA

 $\mathbb{D}X$ 

HA-5

1251

# Precautions for Refrigerant Connection (Cont'd)

#### **WARNING:**

Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

#### **CAUTION:**

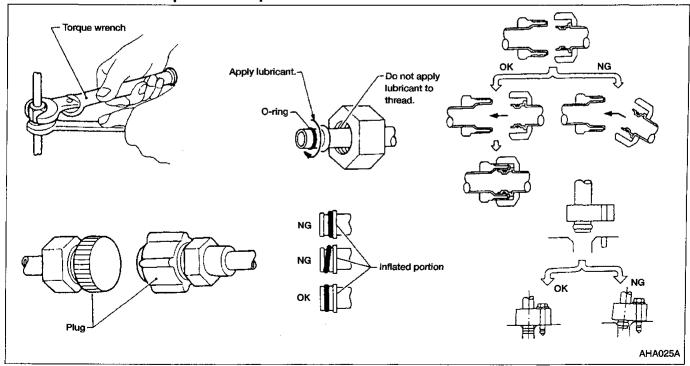
When replacing or cleaning refrigerant cycle components, observe the following.

- Do not leave compressor on its side or upside down for more than 10 minutes. Compressor lubricant will enter low pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, plug all openings immediately to prevent entry of dirt and moisture.
- When installing an air conditioner unit in the vehicle, connect the pipes as the final stage of the operation. Do not remove seal caps from pipes and other components until just before connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply lubricant to portions shown in illustration. Be careful not to apply lubricant to threaded portion.

Name: Nissan A/C System Lubricant Type R

Part No.: KLH00-PAGR0

- O-ring must be closely attached to inflated portion of tube.
- After inserting tube into union until O-ring is no longer visible, tighten nut to specified torque.
- After connecting line, conduct leak test and make sure that there is no leakage. When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.



## **Precautions for Servicing Compressor**

- Plug all openings to prevent moisture and foreign matter from entering.
- Do not keep the compressor in the upside down position or laid on its side for more than 10 minutes.
- When replacing or repairing compressor, be sure to remove lubricant from the compressor and check the lubricant quantity extracted.
- When replacing or repairing compressor, follow lubricant checking and adjusting procedure exactly. Refer to "Compressor Lubricant Quantity", "SERVICE PROCEDURES", HA-64.
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated with oil, wipe it off by using a clean waste cloth moistened with thinner.
- After compressor service operation, turn the compressor shaft by hand more than five turns in both directions. This will equally distribute lubricant inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for one hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for normal operation.

Gi

EG

EM

FE

CL

MT

AT

FA

RA

BR

\$T

RS

BT

HA

IDX

## **Special Service Tools**

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description	Note
KV99231260 (J-38874) Clutch disc wrench	NT204	Removing shaft nut and clutch disc
KV99232340 (J-38874) Clutch disc puller	NT206	Removing clutch disc
KV99234330 (J-39024) Pulley installer	NT207	Installing pulley
KV99233130 (J-39023) Pulley puller		Removing pulley
· · · · · · ·	NT208	

## R-134a Service Tools and Equipment

Never mix R-134a refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubricant.

Gl

Separate and non-interchangeable service equipment must be used for each type of refrigerant/lubricant. Refrigerant container fittings, service hose fittings, and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and R-134a. This is to avoid mixed use of the refrigerants/lubricants.

MA

Adapters to convert from one size fitting to the other must never be used: refrigerant/lubricant contamination will occur and compressor failure will result.

EM

Tool number			n /s
(Kent-Moore No.) Tool name	Description	Note	LC
R-134a refrigerant	NT196	Container color: Light blue Container marking: R-134a Fitting size: Thread size  Iarge container 1/2"-16 ACME	EC FE
KLH00-PAGR0	N 130	Type: Polyalkylene glycol oil (PAG), type R	CL
( — ) Nissan A/C System Lubri- cant Type R	NT197	Application: R-134a vane rotary compressors (Nissan only) Lubricity: 40 mℓ (1.4 US fl oz, 1.4 Imp fl oz)	MT
(J-39500-NI) Recovery/Recycling equip-		Function: Refrigerant Recovery and Recycling and Recharging	AT
ment (ACR4)			FA RA
	NT195		BR
(J-41995) A/C leak detector		Function: checks for refrigerant leaks.	ST
			RS
	AHA281A		BT
(J-39183)	Alinzolia	Identification:	НА
Manifold gauge set (with hoses and couplers)		<ul> <li>The gauge face indicates R-134a.</li> <li>Fitting size: Thread size</li> <li>1/2"-16 ACME</li> </ul>	EL
			IDX
	NT199		

## R-134a Service Tools and Equipment (Cont'd)

Service hoses  High-side hose (J-39501-72)  Low-side hose (J-39502-72)  Utility hose (J-39476-72)	NT201	Hose color:  Low hose: Blue with black stripe High hose: Red with black stripe Utility hose: Yellow with black stripe or green with black stripe Hose fitting to gauge:  1/2"-16 ACME
Service couplers  High-side coupler (J-39500-20)  Low-side coupler (J-39500-24)	NT202	Hose fitting to service hose:  • M14 x 1.5 fitting (optional) or permanently attached
(J-39650) Refrigerant weight scale	NT200	For measuring of refrigerant Fitting size: Thread size  1/2"-16 ACME
(J-39649) Vacuum pump (Including the isolator valve)	NT203	Capacity:  • Air displacement: 4 CFM • Micron rating: 20 microns • Oil capacity: 482 g (17 oz) Fitting size: Thread size • 1/2"-16 ACME

## **Commercial Service Tools**

Tool name	Description	Note
(J-41810) Refrigerant Identifier Equipment		Function: Checks refrigerant purity and for system contamination.
	NT765	

## **Precautions for Service Equipment** RECOVERY/RECYCLING EQUIPMENT

Follow the manufacturer's instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

GI

#### **ELECTRONIC LEAK DETECTOR**

Follow the manufacturer's instructions for tester operation and tester maintenance.



EM



LC

EC

The lubricating oil contained inside the vacuum pump is not compatible with the specified lubricant for R-134a A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. Therefore, if the pump is switched off after evacuation the lubricating oil may migrate into the hose. To prevent this, isolate the pump from the hose after evacuation (vacuuming). This migration is avoided by placing a manual shut-off valve near the hose-to-pump connection, as follows:

FE

Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.

CL

For pumps without an isolator valve, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.

MT

AT

If the hose has an automatic shut-off valve, disconnect the hose from the pump. As long as the hose is connected, the valve is open and lubricating oil may migrate.

FA

Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.

RA

BR

ST

#### MANIFOLD GAUGE SET

Be sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant R-134a along with specified lubricants.

RS

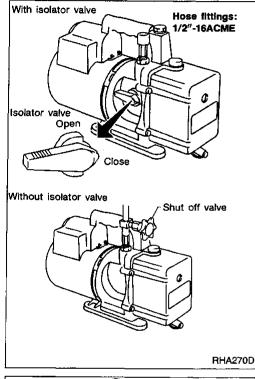
BT

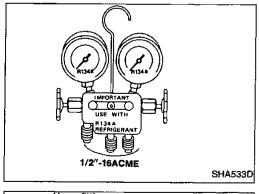
#### SERVICE HOSES

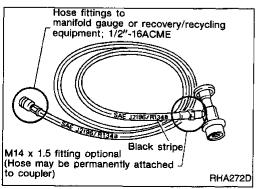
Be certain that the service hoses display the markings described (colored hose with black stripe). Be certain that all hoses include positive shut-off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.

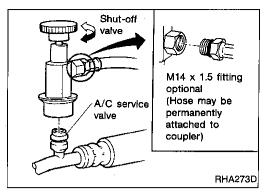
EL

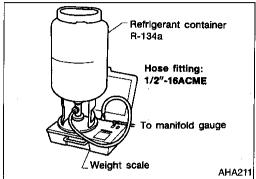
IDX











# Precautions for Service Equipment (Cont'd) SERVICE COUPLERS

Never attempt to connect R-134a service couplers to a CFC-12 (R-12) A/C system. The R-134a couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination can occur.

Shut-off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close

#### REFRIGERANT WEIGHT SCALE

When using a scale which controls refrigerant flow electronically, assure the following:

- Hose fitting size is 1/2"-16 ACME
- No refrigerant other than R-134a (along with specified lubricant) has been used with the scale.

#### Calibration

Calibrate the scale every 3 months.

To calibrate the weight scale on the ACR4 (J-39500):

- 1. Press Shift/Reset and Enter at the same time.
- 2. Press 8787. "A1" will be displayed.
- Remove all weight from the scale.
- 4. Press **0**, then press **Enter**. "**0.00**" will be displayed and change to "**A2**."
- 5. Place a known weight (dumbbell or similar weight), between 10 and 19 lbs., on the center of the weight scale.
- 6. Enter the known weight using 4 digits. (Example 10 lbs = 10.00, 10.5 lbs = 10.50)
- 7. Press **Enter** the display returns to the vacuum mode.
- 8. Press Shift/Reset and Enter at the same time.
- 9. Press 6 the known weight on the scale is displayed.
- 10. Remove the known weight from the scale. "0.00" will be displayed.
- 11. Press **Shift/Reset** to return the ACR4 to the program mode.

#### CHARGING CYLINDER

Using a charging cylinder is not recommended. Refrigerant may be vented into the air through the cylinder's top valve when filling the cylinder.

## **Refrigeration Cycle**

#### REFRIGERANT FLOW

The refrigerant flow is in the standard pattern. Refrigerant flows through the compressor, condenser, liquid tank, evaporator, and back to the compressor.

The refrigerant evaporation through the evaporator coil is controlled by an externally equalized expansion valve, located inside the evaporator case.

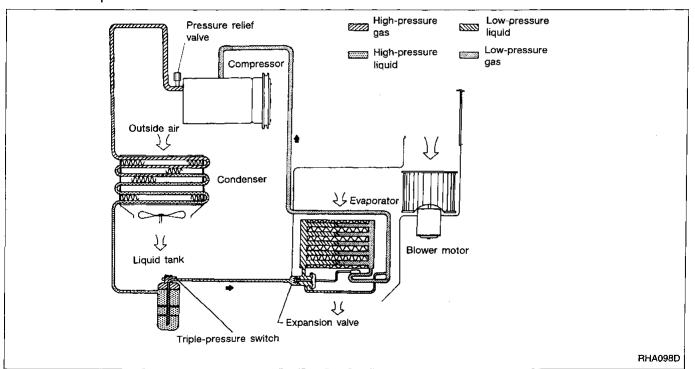
#### REFRIGERANT SYSTEM PROTECTION

#### **Triple-pressure switch**

The triple or dual-pressure switch is located on the liquid tank. If the system pressure rises or falls out of specifications, the switch opens to interrupt compressor clutch operation. The triple-pressure switch closes to turn on the cooling fan to reduce system pressure.

#### Pressure relief valve

The refrigerant system is protected by a pressure relief valve. The valve is located on the end of the flexible high pressure hose near the compressor. When refrigerant system pressure increases abnormally [over 3,727 kPa (38 kg/cm², 540 psi)], the relief valve's port opens. The valve then releases refrigerant into the atmosphere.



HA

MA

EM

EC

FE

CL

MIT

AT

FA

RA

BR

ST

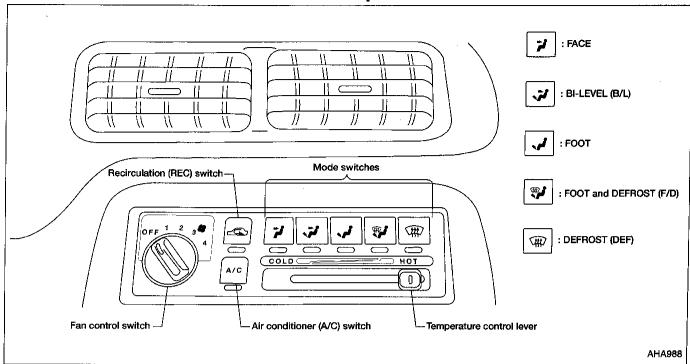
RS

BT

IDX

**HA-13** 1259

## Control Operation



#### **FAN CONTROL SWITCH**

This switch turns the fan ON and OFF, and controls fan speed.

#### **MODE SWITCHES**

These switches control the outlet air flow.

The indicator lamp will also light when the switch is depressed.

When DEF or F/D mode is selected, the push control unit sets the intake door to FRESH. The compressor turns on when DEF mode is selected.

#### **TEMPERATURE CONTROL LEVER**

This lever allows you to adjust the temperature of the discharge air.

#### **RECIRCULATION (REC) SWITCH**

OFF position: Outside air is drawn into the passenger compartment.

ON position: Interior air is recirculated inside the vehicle.

The indicator lamp will also light.

Recirculation is canceled when DEF wo or F/D makes and resumes when another mode is chosen.

#### Recirculation automatically occurs when the following conditions are met:

- 1. FACE 🥞 mode.
- 2. Full cold position.
- 3. Fan switch to 4 speed.
- 4. A/C switch on.

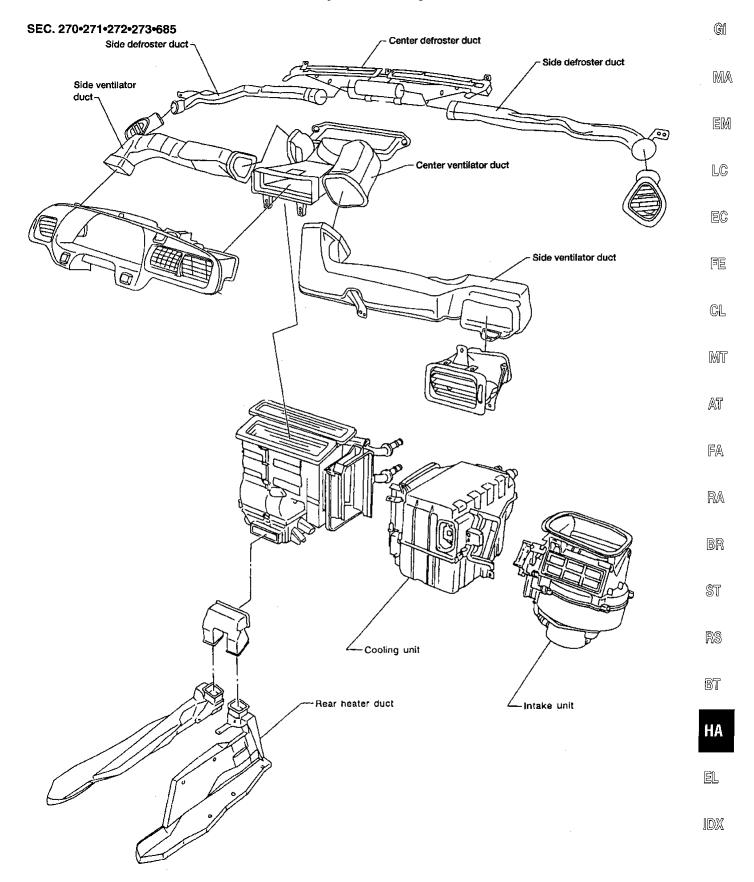
Recirculation indicator will not illuminate.

#### AIR CONDITIONER (A/C) SWITCH

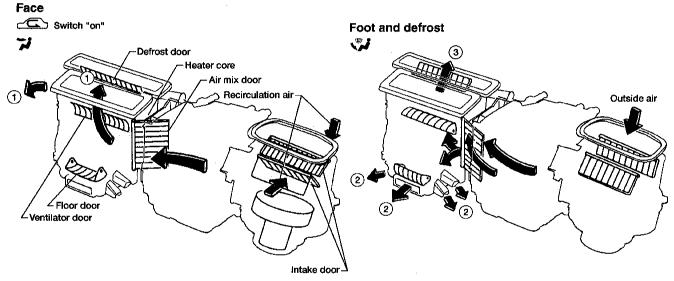
The air conditioner switch controls the A/C system. When the switch is depressed with the fan ON, the compressor will turn ON. The indicator lamp will also light.

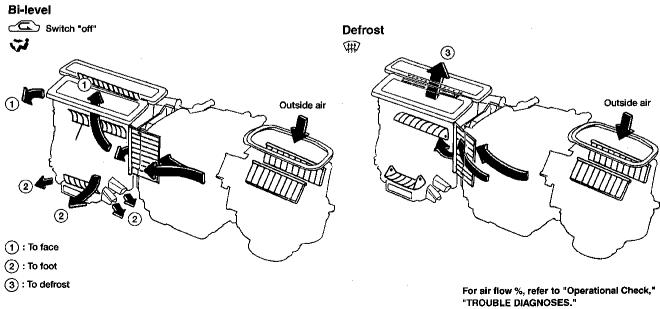
The air conditioner cooling function operates only when the engine is running.

## **Component Layout**



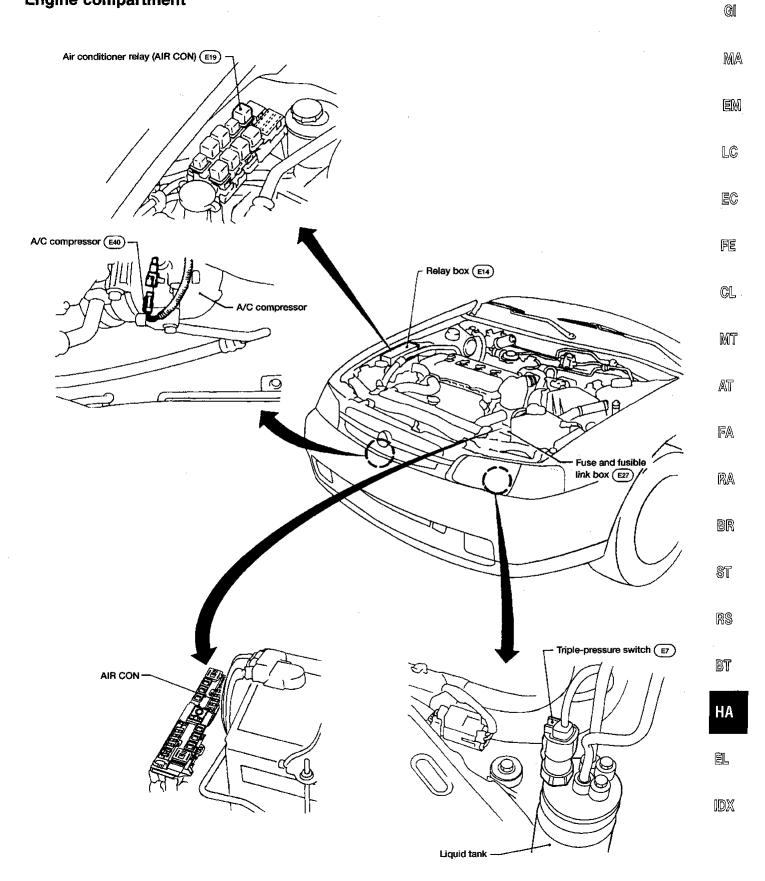
# 





## **Component Location**

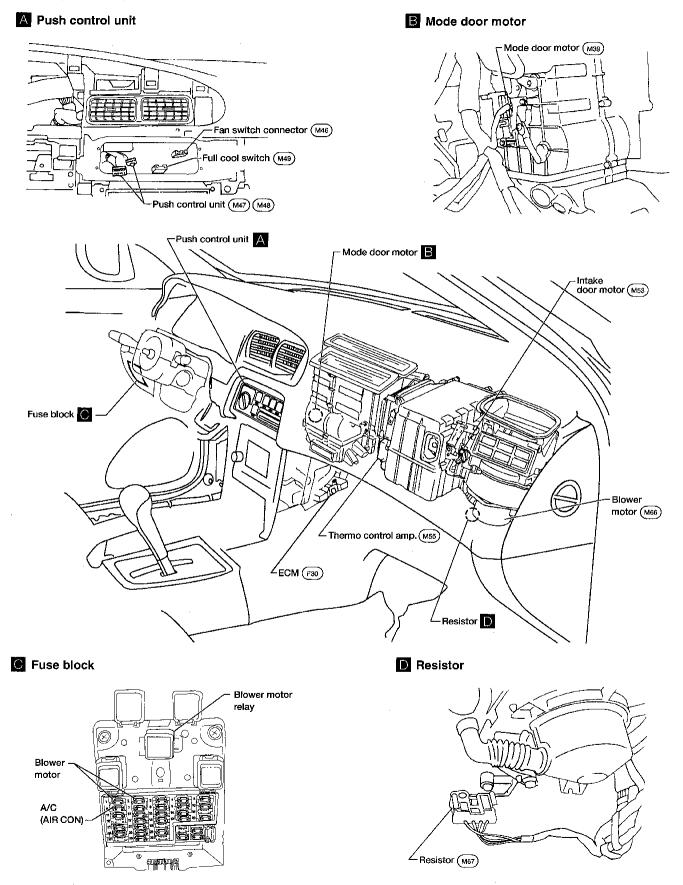
## **Engine compartment**



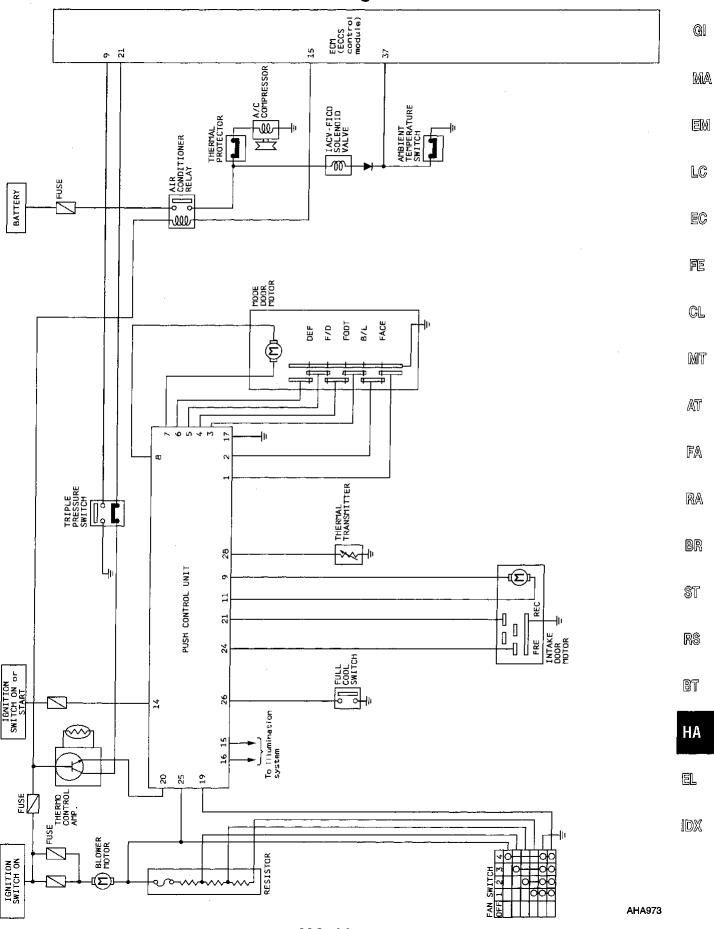
AHA028A

## **Component Location (Cont'd)**

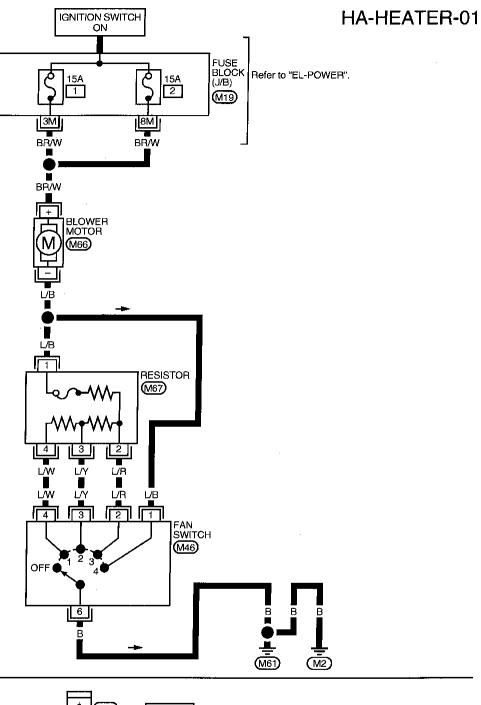
## **Passenger compartment**

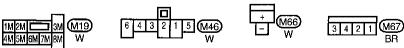


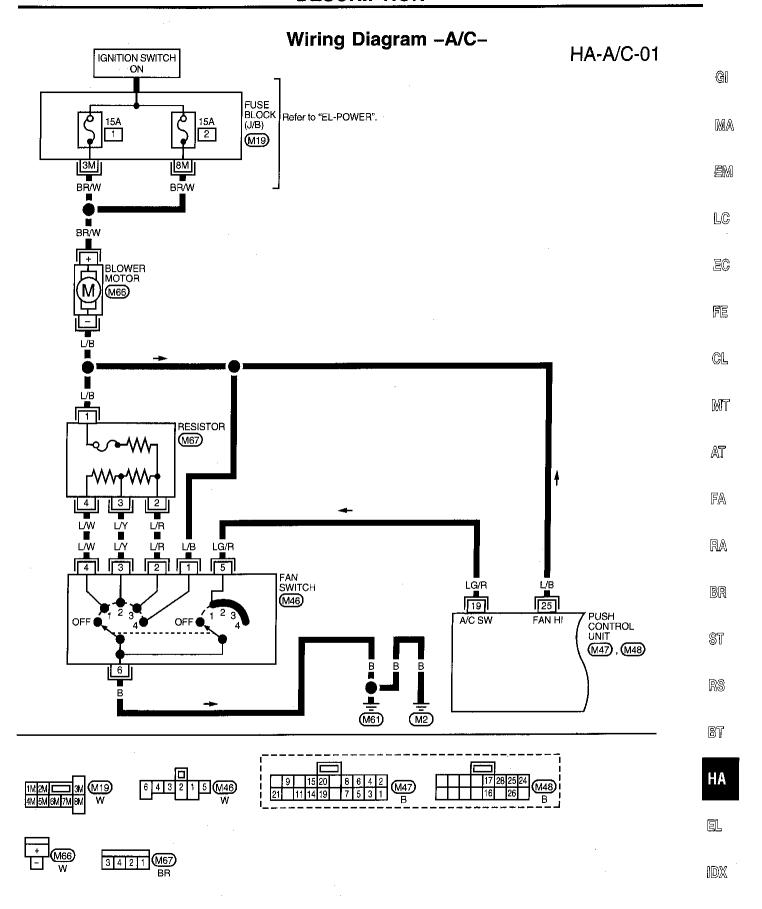
## **Circuit Diagram**



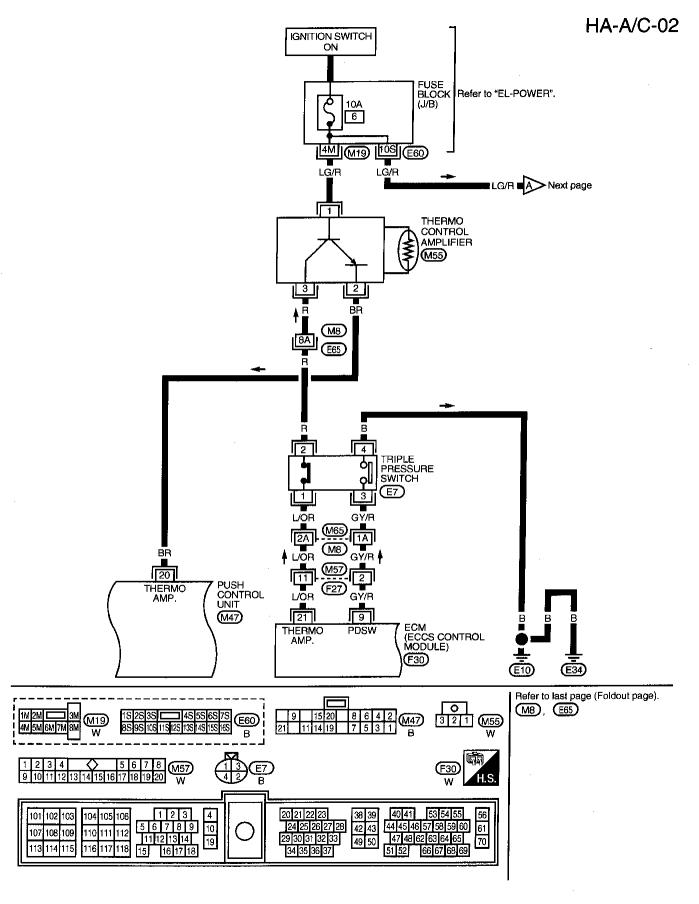
## Wiring Diagram -HEATER-





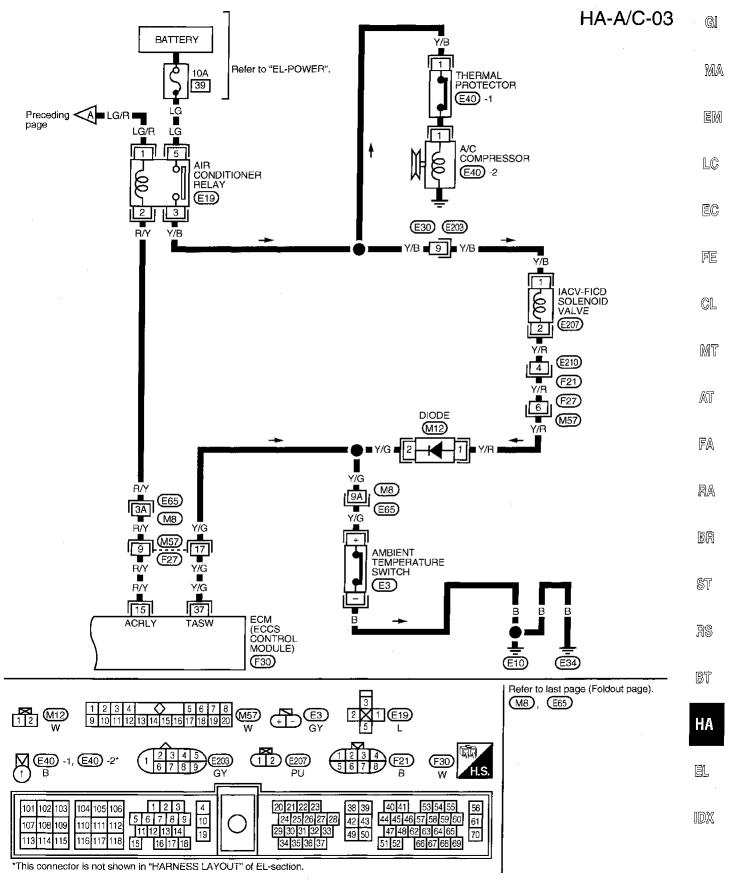


## Wiring Diagram -A/C- (Cont'd)

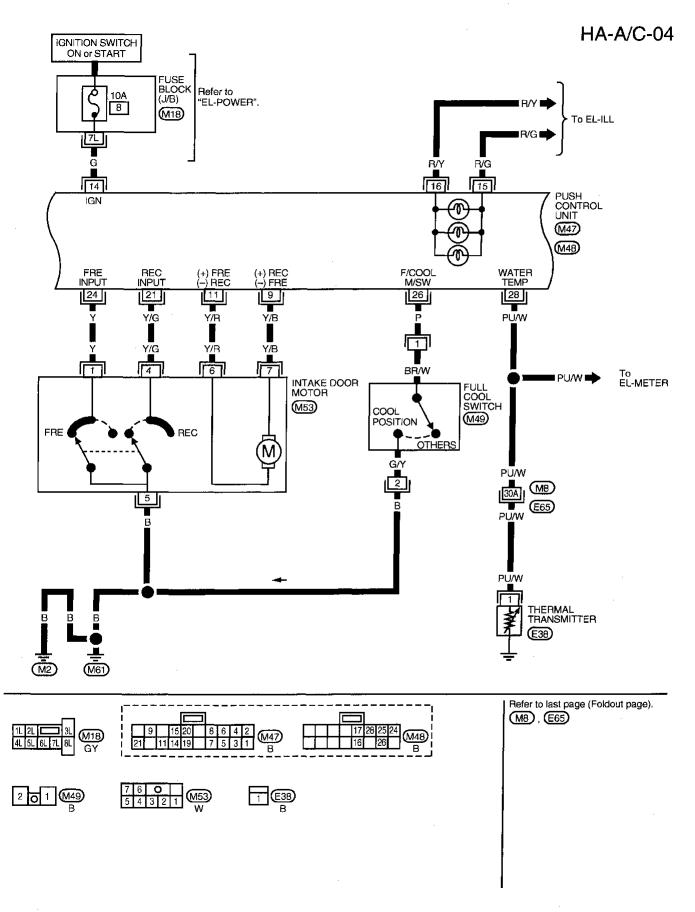


## **DESCRIPTION**

## Wiring Diagram -A/C- (Cont'd)

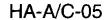


## Wiring Diagram -A/C- (Cont'd)



## **DESCRIPTION**

## Wiring Diagram -A/C- (Cont'd)



G

MA

LC

EC

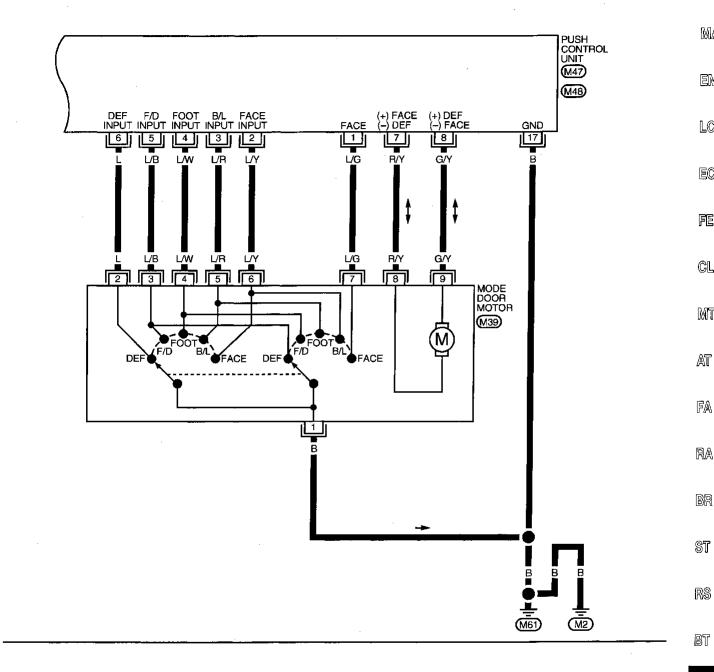
Æ

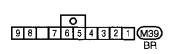
CL

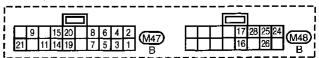
MT

AT

FA







HA

EL

IDX

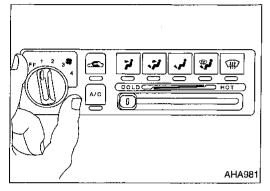
## **Operational Check**

The purpose of the operational check is to confirm that the system operates properly.

After operational check is completed, go to SYMPTOM TABLE in How to Perform Trouble Diagnoses for Quick and Accurate Repair, HA-28.

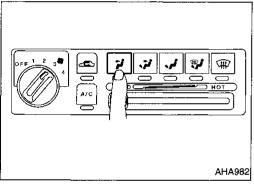
#### **CONDITIONS:**

Engine running and at normal operating temperature.



#### PROCEDURE:

- 1. Check blower
- a. Turn fan switch to 1-speed.
   Blower should operate on 1-speed.
- b. Then turn fan switch to 2-speed, and continue checking blower speed until all speeds are checked.
- c. Leave blower on 4-speed.



## 2. Check discharge air

a. Press each mode switch.

Switch mode/	Air outlet/distribution		
ndicator	Face	Foot	Defrost
~;	100%	<del></del>	_
<b>*</b>	60%	40%	_
·,i	_	80%	20%
<b>9</b> 23	_	60%	40%
(III)	<del>-</del>	_	100%

 Confirm that discharge air comes out according to the air distribution table at left, and that the indicator lamp illuminates.

Refer to "Discharge Air Flow", HA-16.

#### NOTE:

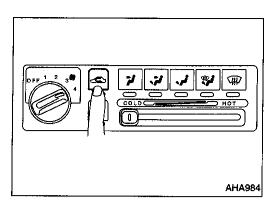
Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when the DEF www mode is selected.

Confirm that the intake door position is at FRESH when the F/D \( \mathbb{M} \) mode is selected.

Intake door position is checked in the next step.

AHA983

## **DESCRIPTION**



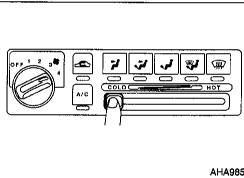
## **Operational Check (Cont'd)**

- 3. Check recirculation
- Press REC switch. Recirculation indicator should illuminate.
- Listen for intake door position change (you should hear blower sound change slightly).

Recirculation does not operate in DEF www and F/D modes.

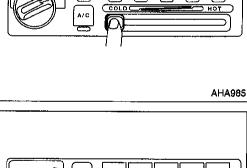
- Recirculation automatically occurs when the following conditions are met:
- FACE mode. Full cold position. 1)
- 3) Fan switch to 4 speed.
- A/C switch on.

Recirculation indicator will not illuminate.



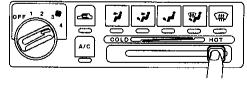


- Slide temperature control lever to full cold.
- Check for cold air at discharge air outlets.



Check temperature increase

- Slide temperature control lever to full hot.
- Check for hot air at discharge air outlets.



**AHA986** 



MA

EM

LC

EC

FE

CL.

MT

AT

FA

RA

BR

ST

RS

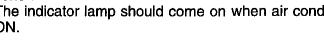


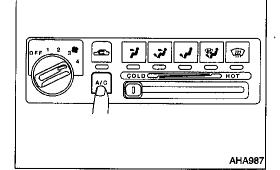
Turn the fan control switch to the desired (1 to 4 speed) position and push the A/C switch to turn ON the air conditioner.

The indicator lamp should come on when air conditioner is ON.



IDX

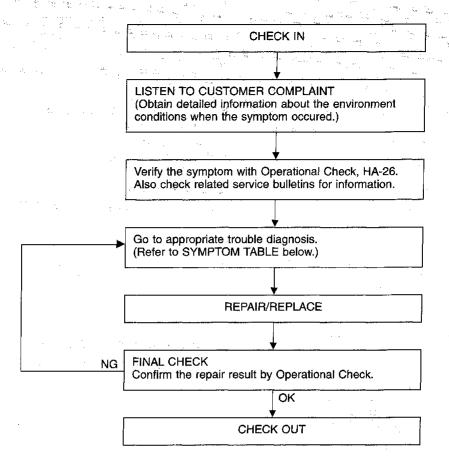




**HA-27** 

# How to Perform Trouble Diagnoses for Quick and Accurate Repair

#### **WORK FLOW**



#### **SYMPTOM TABLE**

Symptom	Reference page
A/C push control unit does not operate.	Go to Trouble Diagnoses for A/C System, HA-30.
Blower motor does not rotate.	Go to Blower Motor Circuit, HA-31.
Air outlet does not change.	Go to Mode Door Motor Circuit, HA-35.
<ul> <li>Intake door does not change in FACE, B/L or FOOT mode.</li> </ul>	Go to Intake Door Motor Circuit, HA-38.
<ul> <li>Intake door is not set at FRESH in DEF or F/D mode.</li> </ul>	
Intake door is not set at RECIRC in A/C full cool mode.	
<ul> <li>Magnet clutch does not engage when A/C switch and fan switch are ON.</li> </ul>	Go to Magnet Clutch Circuit, HA-42.
Magnet clutch does not engage in DEF mode.	
Air mix door does not change.	Go to Air Mix Door, HA-48.
Insufficent Cooling.	<ul> <li>Go to Trouble Diagnosis for Insufficient Cooling, HA-49.</li> <li>Go to Performance Test Diagnosis, HA-50.</li> <li>Go to Performance Chart, HA-52.</li> <li>Go to Trouble Diagnoses for Abnormal Pressure, HA-53.</li> </ul>
Insufficient heating.	Go to Trouble Diagnoses for Insufficient Heating, HA-57.
Noise.	Go to Trouble Diagnoses for Noise, HA-58.

# Main Power Supply and Ground Circuit Check

#### POWER SUPPLY CIRCUIT CHECK

Check power supply circuit for air conditioner system.

Refer to EL section ("Wiring Diagram", "POWER SUPPLY ROUTING").



LC

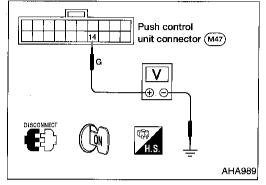
EC

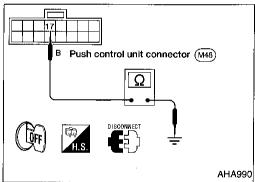
FE

MT

MA

GI





#### **PUSH CONTROL UNIT CHECK**

Check power supply circuit for push control unit with ignition switch ON.

1. Disconnect push control unit harness connector.

2. Connect voltmeter from harness side.

3. Measure voltage across terminal No. 🔞 and body ground.

Voltmete	er terminal Voltage		_
$\oplus$	$\Theta$	voltage	CL
14	Body ground	Approx. 12V	

Check body ground circuit for push control unit with ignition switch OFF.

1. Disconnect push control unit harness connector.

2. Connect ohmmeter from harness side.

Ohmmeter terminal		Comtinuity
$\oplus$	$\oplus$	Continuity
17)	Body ground	Yes

FA

 $\mathbb{R}\mathbb{A}$ 

AT

BR

ST

R\$

BT

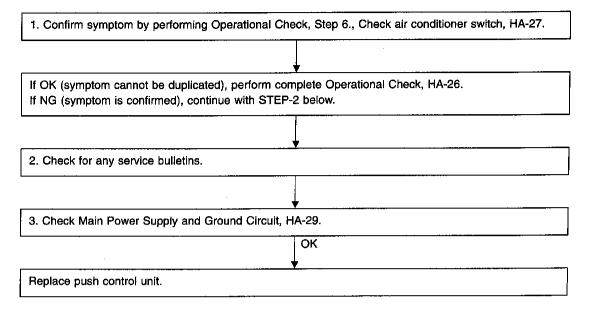
HA

EL

IDX

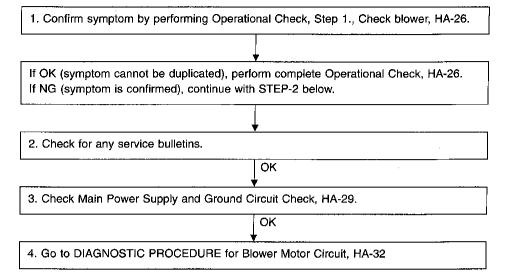
# Push Control Unit SYMPTOM: A/C push control unit does not operate.

#### **INSPECTION FLOW**



# Blower Motor Circuit SYMPTOM: Blower motor does not rotate.

#### **INSPECTION FLOW**



Gi

MA

LC

EC

FE

CL

MT

AT

FA

 $\mathbb{R}\mathbb{A}$ 

BR

ST

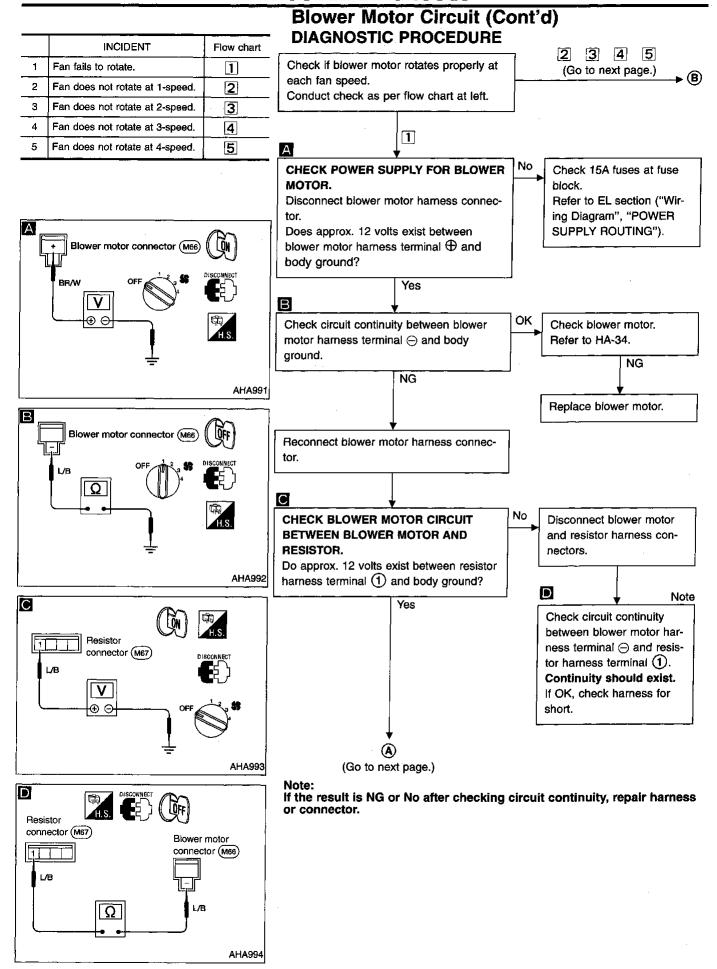
R\$

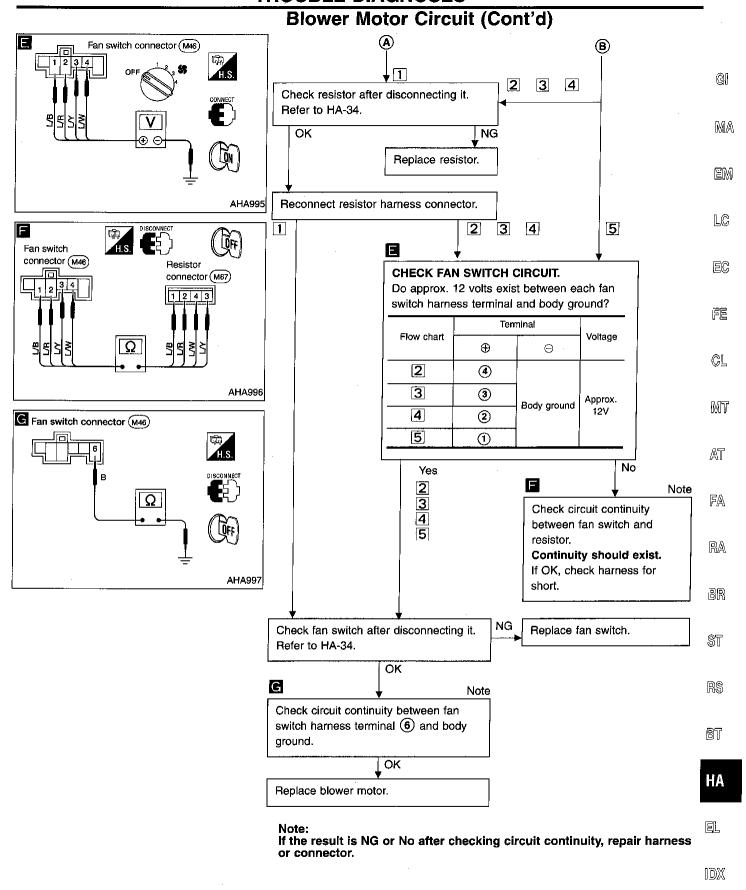
BT

HA

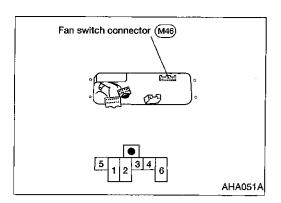
EL

IDX





**HA-33** 

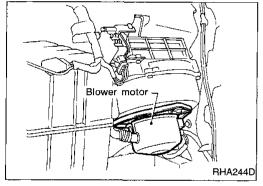


# Blower Motor Circuit (Cont'd) COMPONENT INSPECTION

#### Fan switch

Check continuity between terminals at each position.

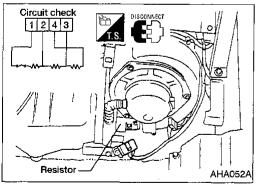
TERMINAL			POSITION	<u></u>	
TERMINAL	OFF	1	2	3	4
1					Q
2				Ŷ	
3			Q		
4		Q			
5		Q.	\ \dots	φ_	<u> </u>
6		7	0	6	0



#### **Blower motor**

Confirm smooth rotation of the blower motor.

 Check that there are no foreign particles inside the intake unit.

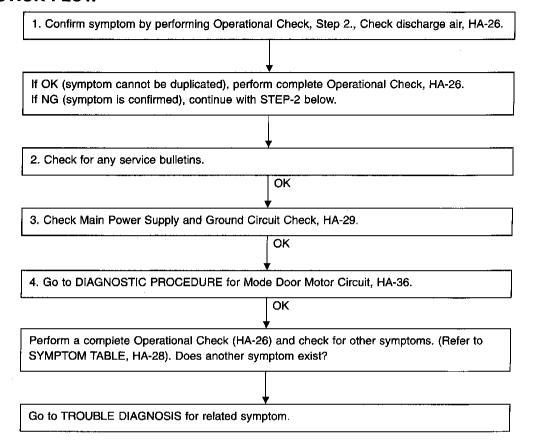


#### **Blower resistor**

Check continuity between terminals.

# Mode Door Motor Circuit SYMPTOM: Air outlet does not change.

#### **INSPECTION FLOW**



Gi

MA

EM

LC

EC

FE

CL

MT

AT

FA

RA

BR

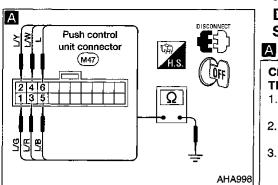
ST

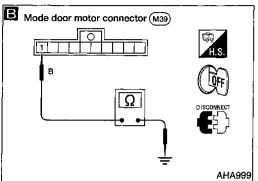
RS

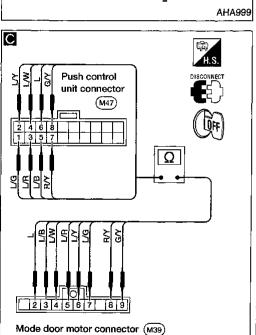
BT

HA

EL







# Mode Door Motor Circuit (Cont'd) DIAGNOSTIC PROCEDURE

CHECK SIDE LINK

Refer to HA-37.

SYMPTOM: Air outlet does not change.

#### CHECK MODE DOOR MOTOR POSI-TION SWITCH.

- Press FACE switch ON with ignition switch ON.
- Turn ignition switch OFF. Disconnect push control unit connector.
- Check for continuity between terminal

   or 2 of push control unit harness
   connector and body ground.
- Using above procedures, check for continuity in any other mode, as indicated in chart.

Terminal No.		0
<b>⊕</b>	$\Theta$	Continuity
① or ②	Body ground	Yes
② or ③		
3 or 4		
4 or (5)		
<b>5</b> or <b>6</b>		
	① or ② ② or ③ ③ or ④ ④ or ⑤	⊕ ⊖ ① or ② ② or ③ ③ or ④ ④ or ⑤

NG

OK

CHECK BODY GROUND CIRCUIT FOR MODE DOOR MOTOR.

- Disconnect mode door motor harness connector.
- Check continuity between mode door motor harness terminal (1) and body ground.

Check circuit continuity between each terminal on push control unit and on mode motor.

Terminal No.		041
0	$\Theta$	Continuity
Push control unit	Mode door motor	
1	<b>⑦</b>	
2	6	
3	(5)	
4	4	Yes
(5)	3	
6	2	
7	8	
8	9	
If OK, check harness for short.		
-	<b>↓</b> ok	

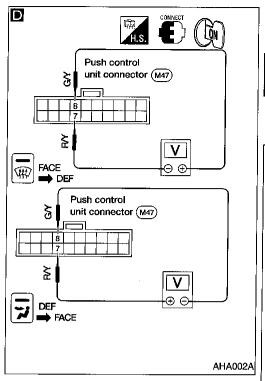
(Go to next page.)

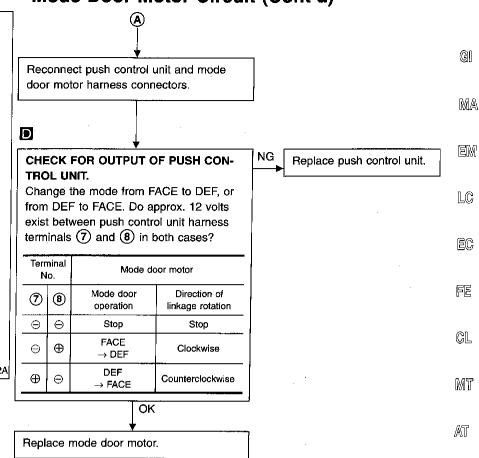
#### Note:

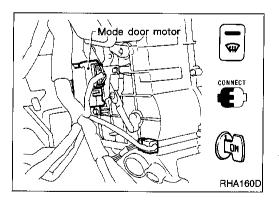
AHA001A

If the result is NG or No after checking circuit continuity, repair harness or connector.

# **Mode Door Motor Circuit (Cont'd)**







#### CONTROL LINKAGE ADJUSTMENT **Mode Door**

- 1. Move side link by hand and hold mode door in DEF mode.
- 2. Connect door motor to main harness.
- Turn ignition switch ON. 3.
- 4. Select DEF www mode.
- Install mode door motor on heater unit.
- 6. Attach mode door motor rod to side link rod holder.

After installing the mode door motor, check for proper operation.

BT

FA

RA

BR

ST

RS

EL

#### **Intake Door Motor Circuit**

SYMPTOM: Intake door does not change in FACE,

B/L or FOOT mode.

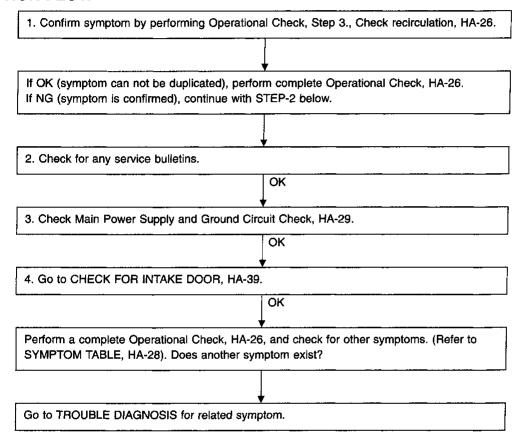
Intake door is not set at FRESH in DEF

or F/D mode.

Intake door is not set at RECIRC in A/C

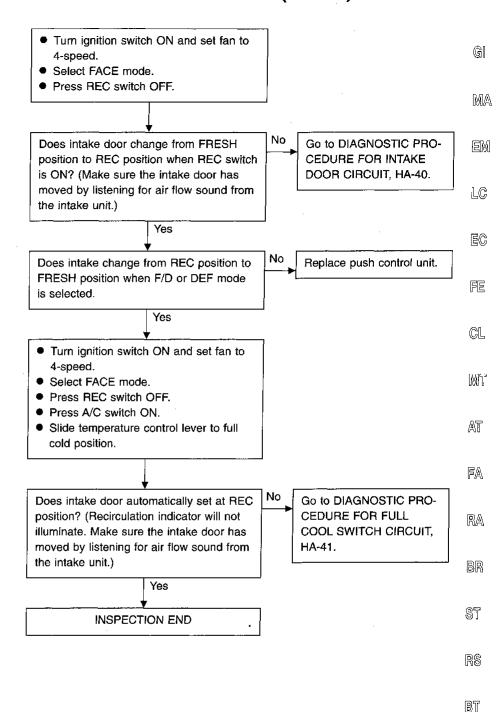
full cool mode.

#### INSPECTION FLOW



# Intake Door Motor Circuit (Cont'd)

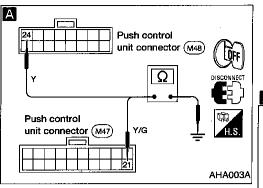
#### **CHECK FOR INTAKE DOOR**

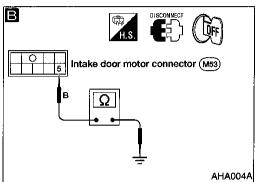


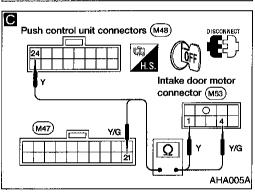
HA

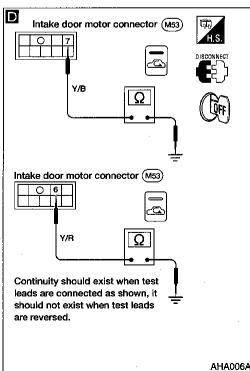
El

IDX









# Intake Door Motor Circuit (Cont'd) DIAGNOSTIC PROCEDURE FOR INTAKE DOOR CIRCUIT

SYMPTOM: Intake door does not change in FACE, B/L or FOOT mode.

Note

CHECK INTAKE DOOR

Replace push control unit.

Refer to HA-41.

LINKAGE ADJUSTMENT.

Intake door is not set at FRESH in DEF or F/D mode.

# CHECK INTAKE DOOR MOTOR POSITION SWITCH.

- Press REC switch ON with ignition switch ON.
- Turn ignition switch OFF. Disconnect push control unit connector.
- Check if continuity exists between terminal (2) of push control unit harness connector and body ground.
- Using above procedures, check for REC switch OFF position as indicated in chart.

REC switch	Terminal No.		Continuity
ON	2	Body	Yes
OFF	24)	Body ground	165

NG

If OK, check harness for short.

В

D

# CHECK BODY GROUND CIRCUIT FOR INTAKE DOOR MOTOR.

- Disconnect intake door motor harness connector.
- Check continuity between intake door motor harness terminal 5 and body ground.

Check circuit continuity between push control unit harness terminal (21) ((24))

OK

and intake door motor harness terminal 4 (1). Continuity should exist.

If OK, check harness for short.

Reconnect push control unit and intake door motor harness connector.

# CHECK BODY GROUND CIRCUIT FOR INTAKE DOOR MOTOR.

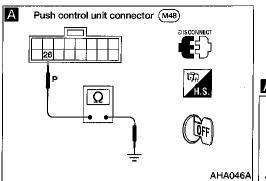
- Press REC switch ON. Does continuity exist between intake door motor harness terminal 7 and body ground?
   If OK, check harness for short.
- Press REC switch OFF. Does continuity exist between intake door motor harness terminal 6 and body ground?
   If OK, check harness for short.

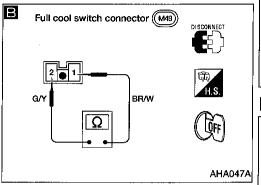
Replace intake door motor.

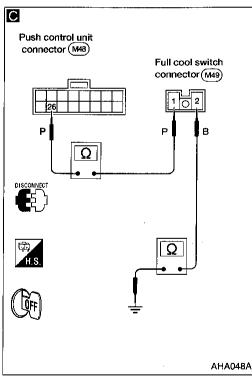
Note:

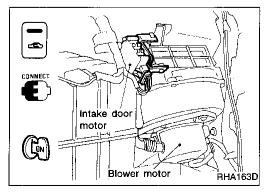
If the result is NG or No after checking circuit continuity, repair harness or connector.

# HA-40



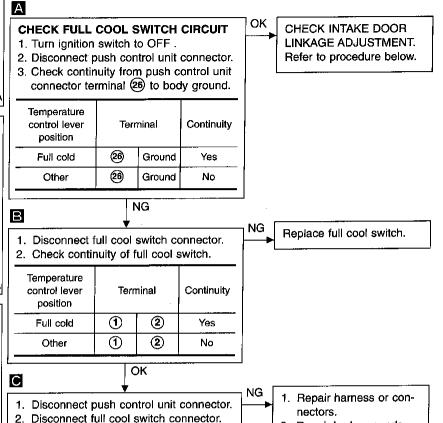






# Intake Door Motor Circuit (Cont'd) DIAGNOSTIC PROCEDURE FOR FULL COOL SWITCH CIRCUIT

SYMPTOM: Intake door is not set at REC in A/C full cool mode.



# Continuity should exist.

3. Check continuity from push control unit

connector terminal ② to body ground.

connector terminal (26) to full cool

switch connector terminal (1).

4. Check continuity from full cool switch

# CONTROL LINKAGE ADJUSTMENT

#### **Intake Door**

**HA-41** 

- Control linkage for intake door is not adjustable.
- Check for free movement or intake door linkage. Remove intake door motor and move linkage by hand.
- If any stiffness or binding is detected, remove the blower case. Refer to HA-74.
- Inspect intake door and linkage. Replace parts as necessary.

81

MA

EM

LC

EC

FE

CL

MT

AT

FA

RA

BR

ST

RS

2. Repair body grounds

(M2) and (M61).

EL

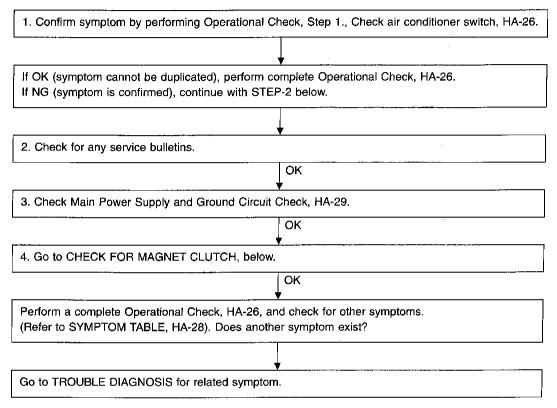
IDX

## **Magnet Clutch Circuit**

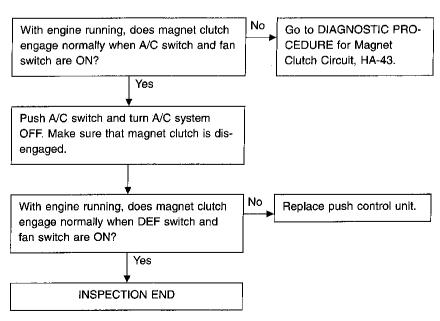
SYMPTOM: Magnet clutch does not engage when A/C switch and fan switch are ON.

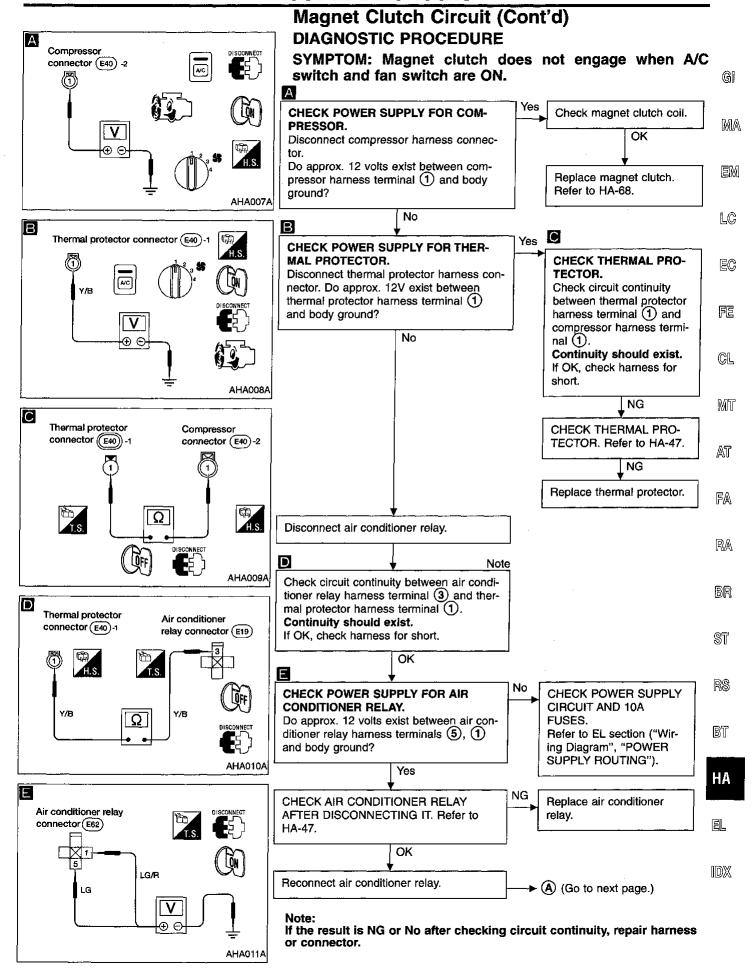
Magnet clutch does not engage in DEF mode.

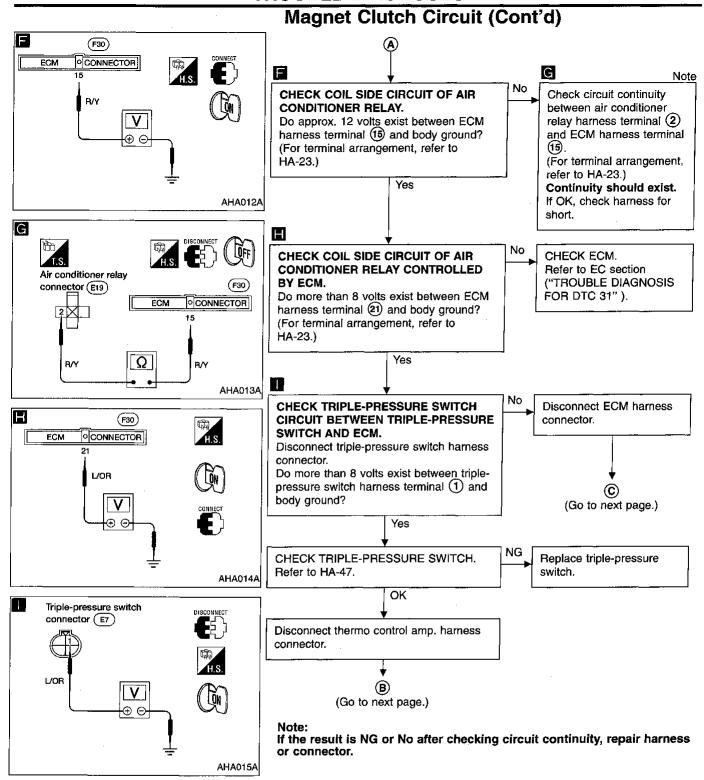
#### INSPECTION FLOW

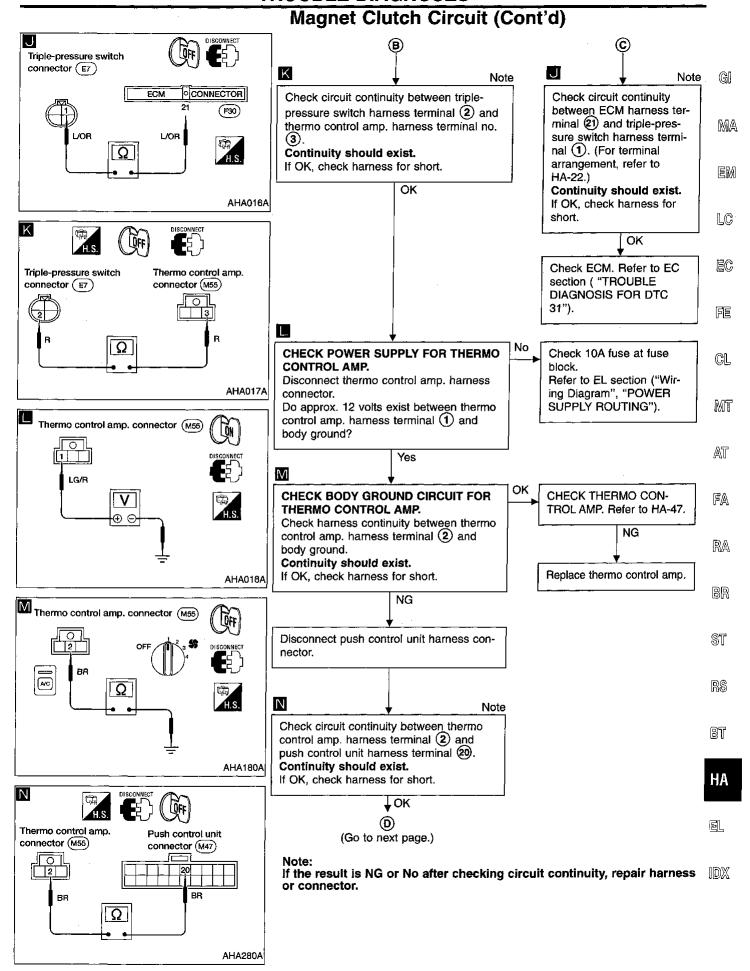


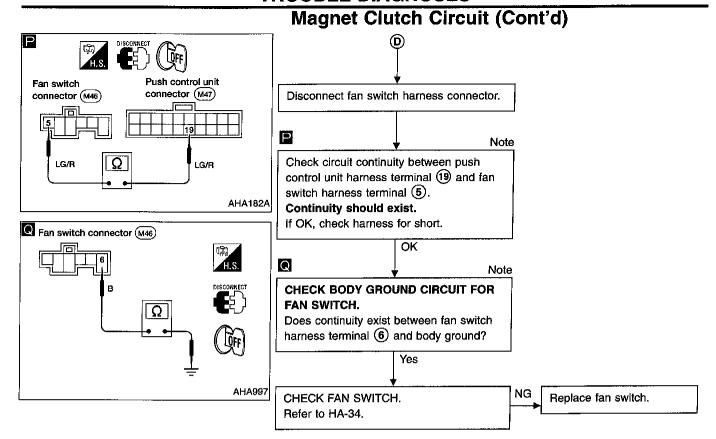
#### **CHECK FOR MAGNET CLUTCH**









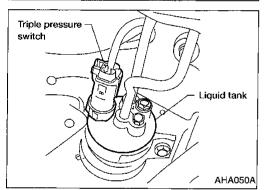


#### Note:

If the result is NG or No after checking circuit continuity, repair harness or connector.

# Thermo control amp. Thermo control connector (M55) Ö Ćooling unit AHA183A

# Thermal protector RHA979B





#### Thermo control amp.

Run engine, and operate A/C system.

Connect the voltmeter from harness side.

Check thermo control amp. operation shown in the table.

Evaporator outlet air temperature °C (°F)	Thermo amp. operation	Tester
Decreasing to 2.5 - 3.5 (37 - 38)	Turn OFF	Approx. 12V
Increasing to 4.0 - 5.0 (39 - 41)	Turn ON	Approx. 0V

#### Thermal protector

Temperature of compressor °C (°F)	Operation
Increasing to approx. 145 - 155 (293 - 311)	Turn OFF
Decreasing to approx. 130 - 140 (266 - 284)	Turn ON

If NG, replace thermal protector.

#### **Triple-pressure switch**

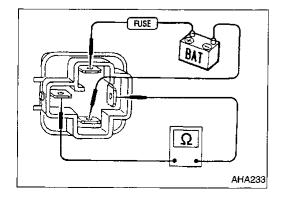
	Terminals	High-pressure side line pressure kPa (kg/cm², psi)	Operation	Continuity	۵
Low-pres-	① - ②	Increasing to 157 - 226 (1.6 - 2.3, 23 - 33)	ON	Exists.	
sure side		Decreasing to 152.0 - 201.0 (1.55 - 2.05, 22.0 - 29.2)	OFF	Does not exist.	ļ
Medium-	3 - 4	Increasing to 1,422 - 1,618 (14.5 - 16.5, 206 - 235)	ON	Exists.	
pressure side*	3	Decreasing to 1,128 - 1,422 (11.5 - 13.5, 164 - 192)	OFF	Does not exist.	69
High-pres-	① - ②	Decreasing to 1,275 - 1,863 (13 - 19, 185 - 270)	ON	Exists	F
sure side	0-6	Increasing to 2,648 - 2,844 (27 - 29, 384 - 412)	OFF	Does not exist.	[8

<sup>\*</sup> For cooling fan motor operation.

# Air conditioner relay

Check circuit continuity between terminals by supplying 12 volts to coil side terminals of air conditioner relay.

IDX



**HA-47** 1293

GI

MA

LC

EC

37

CL.

MT

N

A

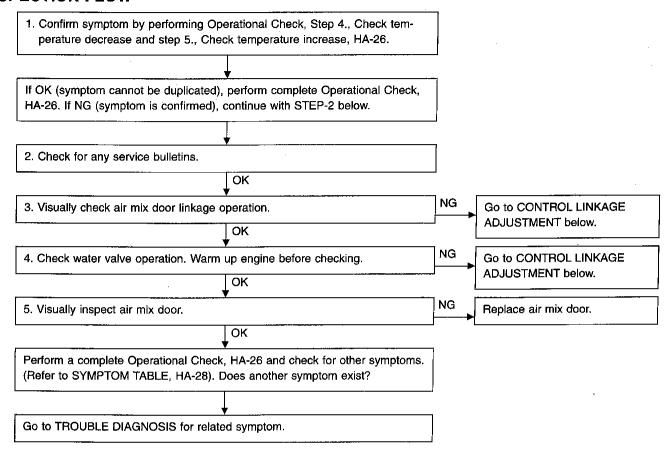
R.

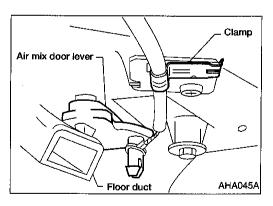


#### **Air Mix Door**

SYMPTOM: Air mix door does not change.

#### INSPECTION FLOW



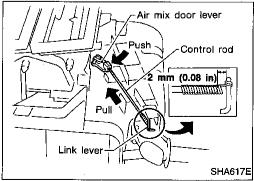


#### CONTROL LINKAGE ADJUSTMENT

#### Temperature control cable

- 1. Move temperature control knob to full hot position.
- 2. Unclamp temperature control cable.
- 3. Move air mix door lever rearward, to full hot position.
- 4. Install the clamp.

After positioning control cable, check for proper operation.

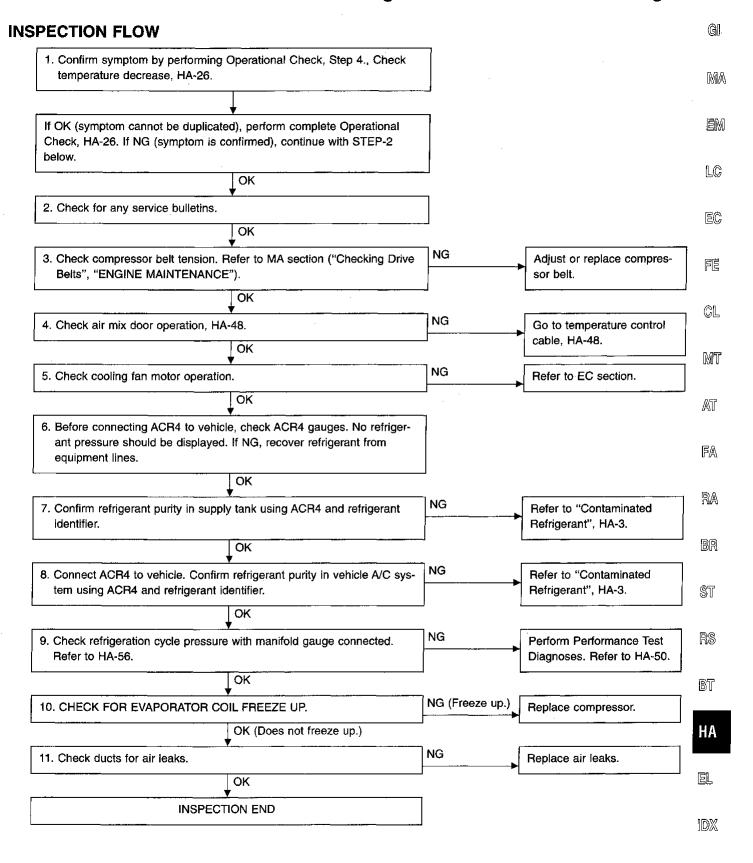


#### Water valve control rod

- 1. Remove heater unit, refer to HA-72.
- 2. Push air mix door in the direction of arrow.
- 3. Pull control rod in the direction of the arrow to a clearance of about 2 mm (0.08 in) between ends of rod and link lever. Connect the rod to door lever.

After connecting the control rod, move the air mix door by hand and check for proper operation.

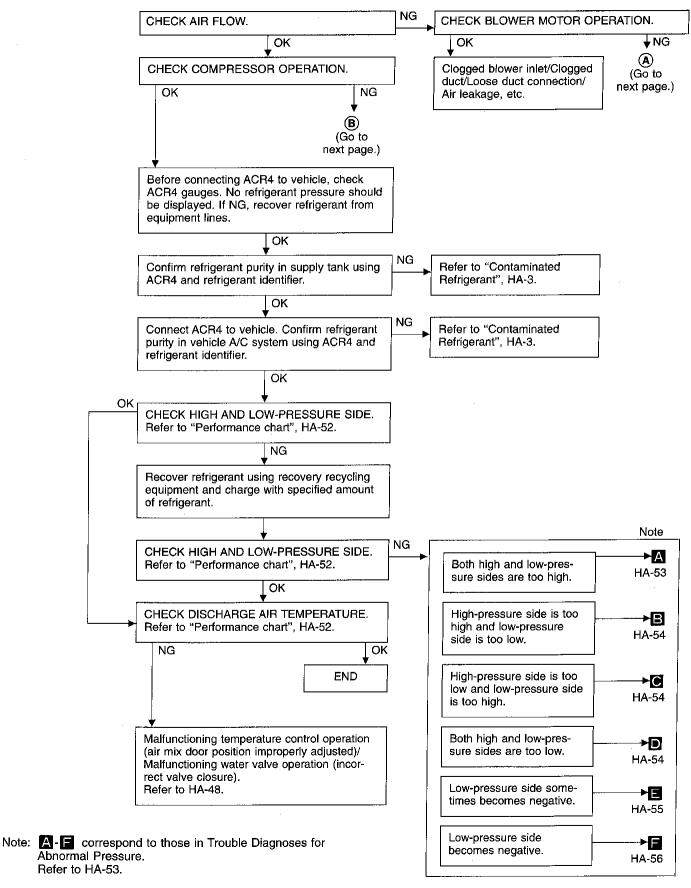
# **Trouble Diagnosis For Insufficient Cooling**

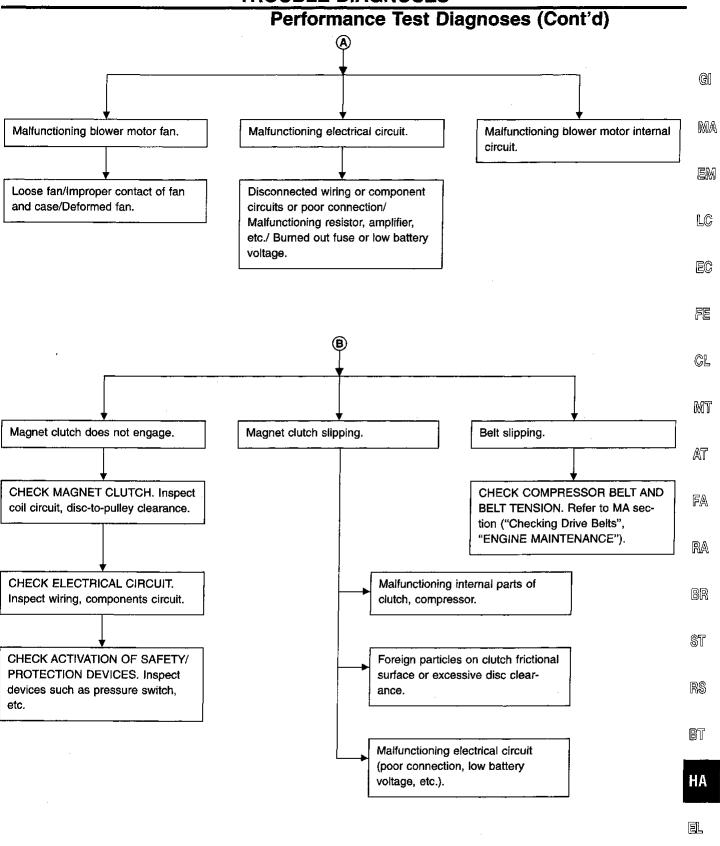


**HA-49** 1295

# **Performance Test Diagnoses**

#### INSUFFICIENT COOLING





# Performance Chart TEST CONDITION

Testing must be performed as follows:

Vehicle location: Indoors or in the shade (in a well venti-

lated place)

Doors: Closed

Door window: Open

Hood: Open

TEMP. setting: Max. COLD Discharge Air: Face Vent

REC switch: (Recirculation) set

Fan speed: High speed

A/C switch: ON

Engine speed: 1,500 rpm

Operate the air conditioner system for 10 minutes before

taking measurements.

# TEST READING Recirculating-to-discharge air temperature table

Inside air at blower assembly inlet for recirculation*		Discharge air temperature at center ventilator
Relative humidity %	Air temperature °C (°F)	°C (°F)
	20 (68)	4.0 - 5.4 (39 - 42)
	25 (77)	4.2 - 5.6 (40 - 42)
50 - 60	30 (86)	8.5 - 11.1 (47 - 52)
	35 (95)	13.5 - 16.7 (56 - 62)
	40 (104)	18.5 - 22.3 (65 - 72)
	20 (68)	5.4 - 6.8 (42 - 44)
	25 (77)	5.6 - 8.0 (42 - 46)
60 - 70	30 (86)	11.1 - 14.1 (52 - 57)
	35 (95)	16.7 - 20.3 (62 - 69)
	40 (104)	22.3 - 26.5 (72 - 80)

<sup>\*</sup> Thermometer should be placed at intake unit RH side of instrument panel.

#### Ambient air temperature-to-operating pressure table

Ambie	ent air	High averages (Dischaus side)	Laurana (Sunting side)	
Relative humidity %	Air temperature °C (°F)	High-pressure (Discharge side) kPa (kg/cm², psi)	Low-pressure (Suction side) kPa (kg/cm², psi	
	20 (68)	834 - 1,098 (8.5 - 11.2, 121 - 159)	122.6 - 161.8 (1.25 - 1.65, 17.8 - 23.5)	
	25 (77)	1,049 - 1,363 (10.7 - 13.9, 152 - 198)	137.3 - 181.4 (1.4 - 1.85, 19.9 - 26.3)	
50 - 70	30 (86)	1,226 - 1,618 (12.5 - 16.5, 178 - 235)	152.0 - 201.0 (1.55 - 2.05, 22.0 - 29.2)	
	35 (95)	1,255 - 1,716 (12.8 - 17.5, 182 - 249)	166.7 - 230.5 (1.7 - 2.35, 24.2 - 33.4)	
	40 (104)	1,540 - 2,030 (15.7 - 20.7, 223 - 294)	201.0 - 289.3 (2.05 - 2.95, 29.2 - 41.9)	

If pressure is not within range, refer to HA-56 "Trouble Diagnoses for Abnormal Pressure".

# **Trouble Diagnoses for Abnormal Pressure**

Whenever system's high or low-side pressure is abnormal, diagnose using a manifold gauge. The marker above the gauge scale in the following table indicates the standard normal pressure range. Since the standard normal pressure differs from vehicle to vehicle, refer to HA-52 "Ambient air temperature-to-operating pressure table".

الق

MA

Pressure measurements are effective only when ambient temperature is in the range indicated under the Performance Chart.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action	
Both high and low-pressure sides are too high.	Pressure is reduced soon after water is splashed on condenser.	Excessive refrigerant charge in refrigeration cycle.	Reduce refrigerant until speci- fied pressure is obtained.	_ L@
	Air suction by radiator or cooling fan is insufficient.	Insufficient condenser cooling performance.  1 Condenser fins are clogged. 2 Improper rotation of cooling fan.	Clean condenser.     Check and repair radiator or cooling fan as necessary.	- EC FE - CL
AC359A	<ul> <li>Low-pressure pipe is not cold.</li> <li>When compressor is stopped high-pressure value quickly drops by approximately 196 kPa (2 kg/cm², 28 psi). It then decreases gradually thereafter.</li> </ul>	Poor heat exchange in condenser.  (After compressor operation stops, high-pressure decreases too slowly.)  Air in refrigeration cycle.	Evacuate repeatedly and recharge system.	MT MT
	Engine tends to overheat.	Engine cooling systems mal- function.	Check and repair each engine cooling system.	Fa
	<ul> <li>An area of the low-pressure pipe is colder than near the evaporator outlet.</li> <li>Plates are sometimes cov-</li> </ul>	<ul> <li>Excessive liquid refrigerant on low-pressure side.</li> <li>Excessive refrigerant dis- charge flow.</li> </ul>	Replace expansion valve.	RA
	ered with frost.	<ul> <li>Expansion valve is open a little compared with the specification.</li> </ul>		BR
		1 Improper thermal valve installation.		ST
		(2) Improper expansion valve adjustment.		RS

BŢ

HA

 $\mathbb{D}\mathbb{X}$ 

**HA-53** 

# TROUBLE DIAGNOSES Trouble Diagnoses for Abnormal Pressure (Cont'd)

	<u> </u>	<u>^</u> 	
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too high and low-pressure side is too low.  B  High-pressure side is too high and low-pressure side is too low.  HI	Upper side of condenser and high-pressure side are hot, however, liquid tank is not as hot.	High-pressure tube or parts located between compressor and condenser are clogged or crushed.	<ul> <li>Check and repair or replace malfunctioning parts.</li> <li>Check lubricant for contamination.</li> </ul>
AC360A High-pressure side is too low	High and low-pressure sides	Compressor pressure operation	Replace compressor.
and low-pressure side is too	become equal soon after com-	is improper.	
high.	pressor operation stops.	Damaged inside compressor	
		packings.	
AC356A	No temperature difference between high and low-pressure sides.	Compressor pressure operation is improper.  Damaged inside compressor packings.	
Both high and low-pressure sides are too low.	<ul> <li>There is a big temperature difference between liquid tank outlet and inlet. Outlet temperature is extremely low.</li> <li>Liquid tank inlet and expansion valve are frosted.</li> </ul>	Liquid tank is partly clogged.	Replace liquid tank.     Check lubricant for contamination.
	<ul> <li>Temperature of expansion valve inlet is extremely low as compared with areas near liquid tank.</li> <li>Expansion valve inlet may be frosted.</li> <li>Temperature difference occurs somewhere in high-pressure side.</li> </ul>	High-pressure pipe located between liquid tank and expansion valve is clogged.	<ul> <li>Check and repair malfunctioning parts.</li> <li>Check lubricant for contamination.</li> </ul>
AC353A	Expansion valve and liquid	Low refrigerant charge.	Check for refrigerant leaks.  Refer to "Checking Refriger."
	tank are warm or only cool to the touch.	Leaking fittings or components.	Refer to "Checking Refriger- ant Leaks", HA-59.
		0 0 1	· .

# TROUBLE DIAGNOSES Trouble Diagnoses for Abnormal Pressure (Cont'd)

Gauge indication	Refrigerant cycle	Probable cause	Corrective action	_
oth high and low-pressure des are too low,	There is a big temperature dif- ference between expansion valve inlet and outlet while the valve itself is frosted.	Expansion valve closed and past the specification.  1 Improper expansion valve	<ul> <li>Remove foreign particles by using compressed air.</li> <li>Check lubricant for contami- nation.</li> </ul>	_
	valve ison is nosted.	adjustment.  2 Malfunctioning thermal valve.  3 Outlet and inlet may be clogged.	Hawon.	
	An area of low-pressure pipe is colder than areas near the evaporator outlet.	Low-pressure pipe is clogged or crushed.	Check and repair malfunctioning parts.  Check lubricant for contamination.	-
AC353A	Air flow volume is not enough or is too low.	Evaporator is frozen.	Check thermo control amp., if OK replace compressor.	-
ow-pressure side sometimes comes negative.	Air conditioner system does not function and does not cyclically cool the compart- ment air.	Refrigerant does not discharge cyclically.  Moisture is frozen at expansion	<ul><li>Replace refrigerant.</li><li>Replace liquid tank.</li></ul>	
	<ul> <li>The system constantly func- tions for a certain period of time after compressor is stopped and restarted.</li> </ul>	valve outlet and inlet.		
(i) (H)				
B B B				

ST

RS

BT

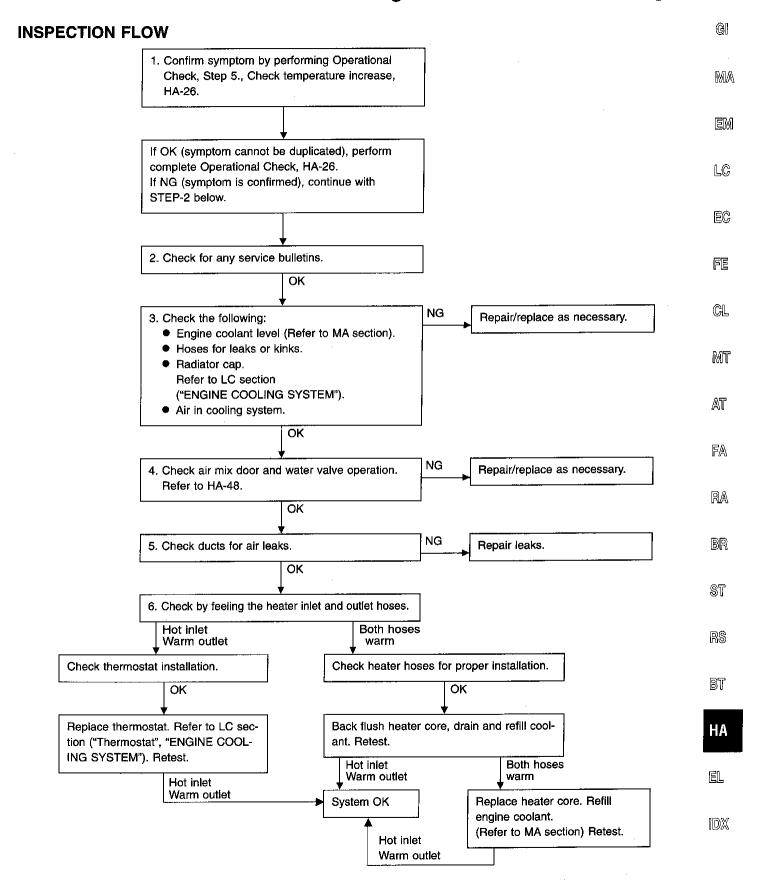
IDX '

**HA-55** 1301

# TROUBLE DIAGNOSES Trouble Diagnoses for Abnormal Pressure (Cont'd)

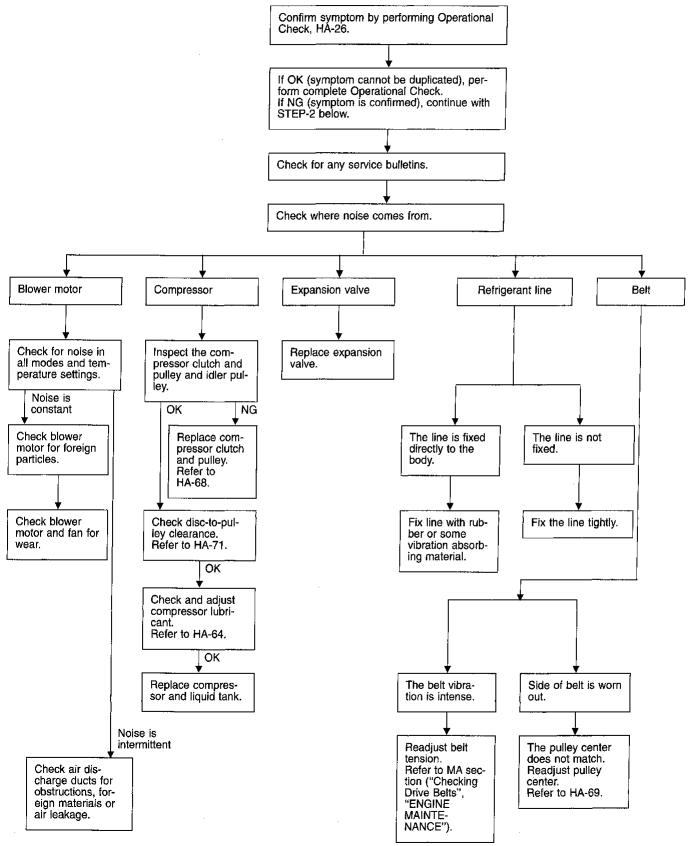
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Low-pressure side becomes negative.	Liquid tank or front/rear side of expansion valve's pipe is frosted or dewed.	High-pressure side is closed and refrigerant does not flow.  Expansion valve or liquid tank is frosted.	Leave the system at rest until no frost is present. Start it again to check whether or not the problem is caused by water or foreign particles.  If water is the cause, initial cooling is okay. Then the water freezes causing a blockage.  Replace refrigerant.  If due to foreign particles, remove expansion valve and remove particles with dry, compressed air (not shop air).  If either of the above methods cannot correct the problem, replace expansion valve.  Replace liquid tank.  Check lubricant for contamination.

# **Trouble Diagnosis for Insufficient Heating**



# **Trouble Diagnosis for Noise**

#### **INSPECTION FLOW**



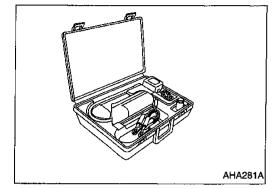
# **Checking Refrigerant Leaks** PRELIMINARY CHECK

Perform a visual inspection of all refrigeration parts, fittings, hoses, and components for signs of A/C lubricant leakage, damage and corrosion. Take note of the areas with A/C lubricant leakage and allow for extra time in these areas with an electronic leak detector.



EM

LC



Approx.

5 mm (3/16 in)

AHA185A

PRECAUTIONS FOR HANDLING LEAK DETECTOR

When performing a refrigerant leak check, use a J-41995 A/C leak detector or equivalent. Ensure that the instrument is calibrated and set properly per the operating instructions.

The leak detector is a delicate device. In order to use the leak detector properly, read the operating instructions and perform any specified maintenance.

Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid, solvents and lubricants, may falsely trigger the leak detector. Make sure the surfaces, to be checked, are clean. Clean with a dry cloth or blow off with shop air. Do not allow the sensor tip of the detector to come into contact with any substance. This can also cause false readings and may damage the detector.

Position probe approximately 5 mm (3/16 in) away from point to be checked.



FE

FA

RA

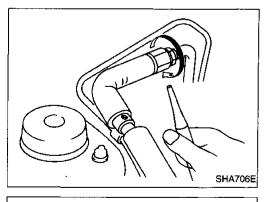
When testing, circle each fitting completely with probe.

ST

BR

RS

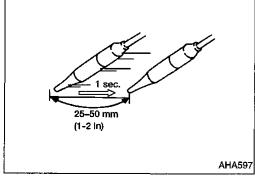
BT



Move probe along component approximately 25-50 mm/sec. (1-2 in./sec).



EL



HA-59 1305

# Checking Refrigerant Leaks (Cont'd) CHECKING PROCEDURE

To prevent inaccurate or false readings, make sure there is no refrigerant vapor, shop chemicals or smoke in the vicinity of the vehicle. Perform the leak test in a calm area (low air/wind movement) so that the leaking refrigerant is not dispersed.

1. Turn engine off.

Connect a suitable A/C manifold gauge set to the A/C service ports.

Check if the A/C refrigerant pressure is at least 345 kPa (50 psi) above 16°C (60°F). If less than specification, recover/ evacuate and recharge the system with the specified amount of refrigerant.

NOTE: At temperatures below 16°C (60°F), leaks may not be detected since the system may not reach 345 kPa (50 psi).

4. Conduct the leak test from the high side (compressor discharge a to evaporator inlet i) to the low side (evaporator drain hose h to compressor suction). Refer to HA-66. Perform a leak check for the following areas carefully. Clean the component to be checked and move the leak detector probe completely around the connection/component.

#### Compressor

Check the fittings of high and low-pressure hoses, relief valve, and shaft seal.

#### Liquid tank

Check the pressure switch, tube fitting, weld seams and the fusible plug mounts.

#### Service valves

Check all around the service valves. Ensure service valve caps are secured on the service valves (to prevent leaks). NOTE: After removing A/C manifold gauge set from service valves, wipe any residue from valves to prevent any false readings by leak detector.

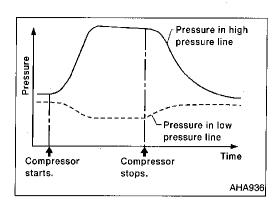
#### Cooling unit (Evaporator)

With engine off, turn blower fan on "High" for at least 15 seconds to dissipate any refrigerant trace in the cooling unit. Wait a minimum of 10 minutes accumulationtime (refer to the manufacturer's recommended procedure for actual wait time) before inserting the leak detector probe into the drain hose. (Keep the probe inserted for at least ten seconds.) Use caution not to contaminate the probe tip with water or dirt that may be in the drain hose.

- 5. If the leak detector detects a leak, verify at least once by blowing compressed air into area of suspected leak, then repeat check as outlined above.
- Do not stop when one leak is found. Continue to check for additional leaks at all system components.
   If no leaks are found, perform steps 7 through 10.

7. Start engine.

- 8. Set the heater A/C control as follows:
  - a. A/C switch ON
  - b. Face mode
  - c. Recirculation switch ON
  - d. Max cold temperature
  - e. Fan speed high
- 9. Run engine at 1500 rpm for at least 2 minutes.
- 10. Turn engine off and perform leak check again following steps 4 through 6 above.



## **Checking Refrigerant Leaks (Cont'd)**

Refrigerant leaks should be checked immediately after stopping the engine. Begin with the leak detector at the compressor. The pressure on the high pressure side will gradually drop after refrigerant circulation stops, and pressure in the low pressure side will gradually rise, as shown on the graph. Some leaks are more easily detected when pressure is high.

G

MA

11. Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If pressure is displayed, recover refrigerant from equipment lines and then check refrigerant purity.

LC

Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier.

EC

 Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier. FE

14. Discharge A/C system using approved refrigerant recovery equipment. Repair the leaking fitting or component as necessary.

CL

essary.

15. Evacuate and recharge A/C system and perform the leak test to confirm no refrigerant leaks.

MT

16. Conduct A/C performance test to ensure system works properly.

AT

FA

RA

BR

ST

RS

BT

HA

EL

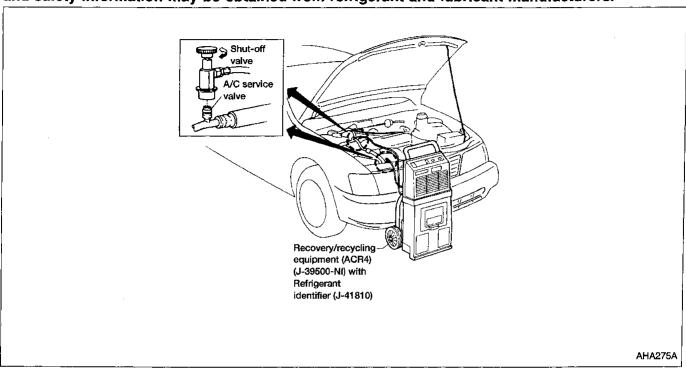
1DX

#### R-134a Service Procedure

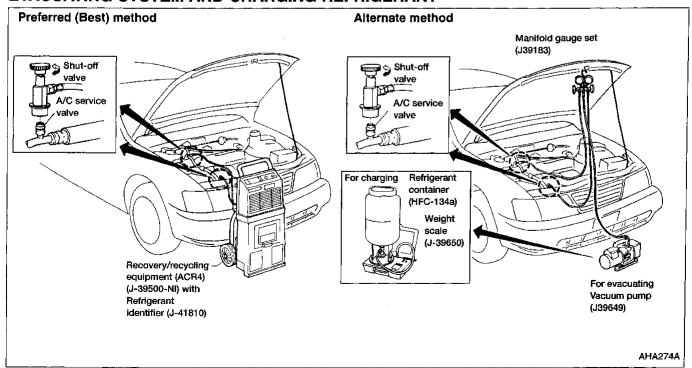
#### **DISCHARGING REFRIGERANT**

#### **WARNING:**

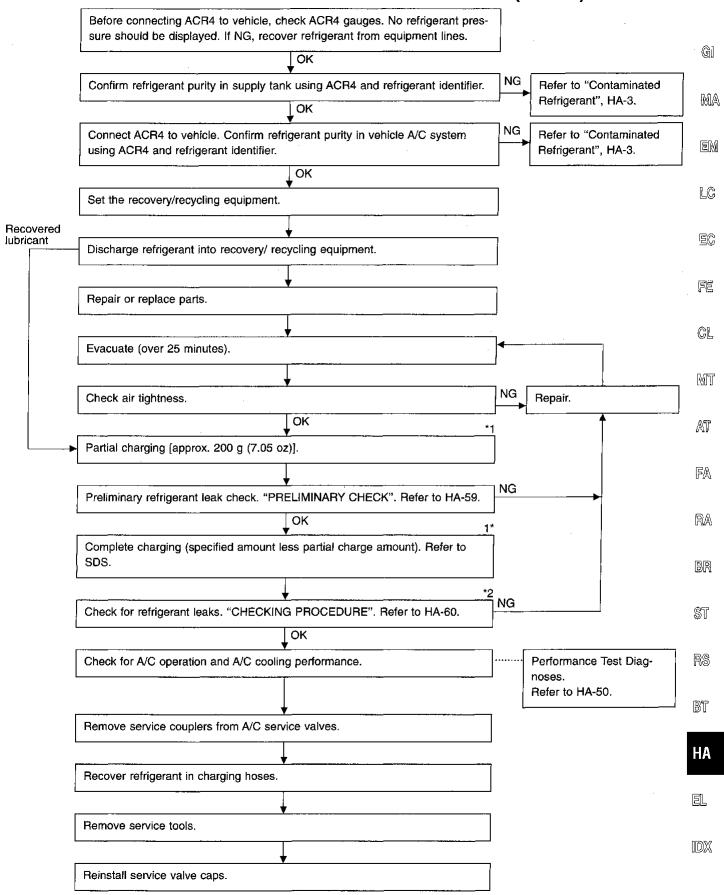
Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from the A/C system using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment) or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.



#### **EVACUATING SYSTEM AND CHARGING REFRIGERANT**



# R-134a Service Procedure (Cont'd)



Note: \*1 Before charging refrigerant, ensure engine is OFF.

<sup>\*2</sup> Before checking for leaks, start engine to activate air conditioner system then turn engine OFF. Service valve caps must be installed to prevent leakage.

# **Compressor Lubricant Quantity**

The lubricant used to lubricate the compressor circulates through the system with the refrigerant. Whenever any A/C component is replaced or gas leakage occurs, lubricant must be added.

If lubricant quantity is not maintained properly, the following malfunctions may result:

- Lack of lubricant: May lead to a seized compressor
- Excessive lubricant: Inadequate cooling (thermal exchange interference)

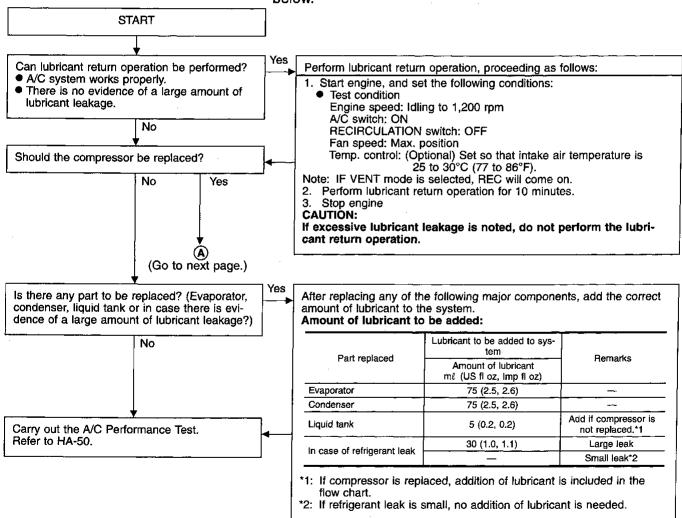
#### **LUBRICANT**

Name: Nissan A/C System Lubricant Type R

Part No.: KLH00-PAGR0

#### CHECKING AND ADJUSTING

Adjust the lubricant quantity according to the flowchart shown below.

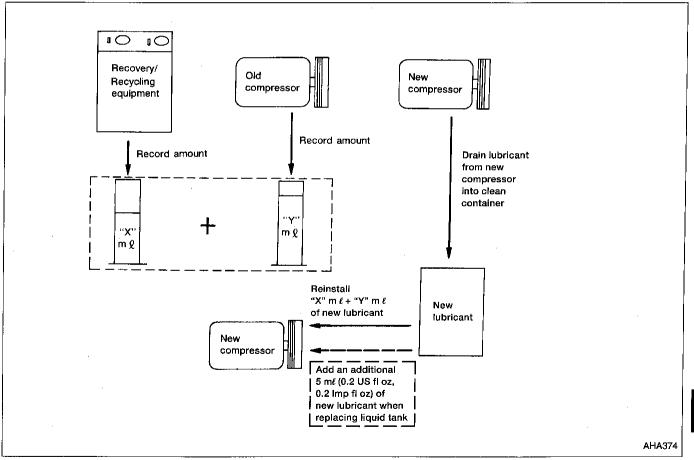


# **Compressor Lubricant Quantity (Cont'd)**



- 1. Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If pressure is displayed, recover refrigerant from equipment lines and then check refrigerant purity.
- 2. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier.
- 3. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier.
- 4. Discharge refrigerant into refrigerant recovery/recycling equipment. Measure lubricant discharged into the recovery/recycling equipment.
- 5. Drain the lubricant from the old (removed) compressor into a graduated container and record the amount of lubricant drained.
- 6. Drain the lubricant from the new compressor into a separate, clean container.
- 7. Measure an amount of new lubricant equal to amount drained from old compressor. Add this lubricant to new compressor through the suction port opening.
- 8. Measure an amount of new lubricant equal to the amount recovered during discharging. Add this lubricant to new compressor through the suction port opening.
- 9. If the liquid tank also needs to be replaced, add an additional 5 mℓ (0.2 US fl oz, 0.2 lmp fl oz) of lubricant at this time. Do not add this 5 mℓ (0.2 US fl oz, 0.2 lmp fl oz) of lubricant if only replacing the compressor.

#### Lubricant adjusting procedure for compressor replacement



GI

MA

EM

LC

EC

FΕ

CL.

MT

AT

FA

RA

 $\mathbb{B}\mathbb{R}$ 

ST

RS

BT

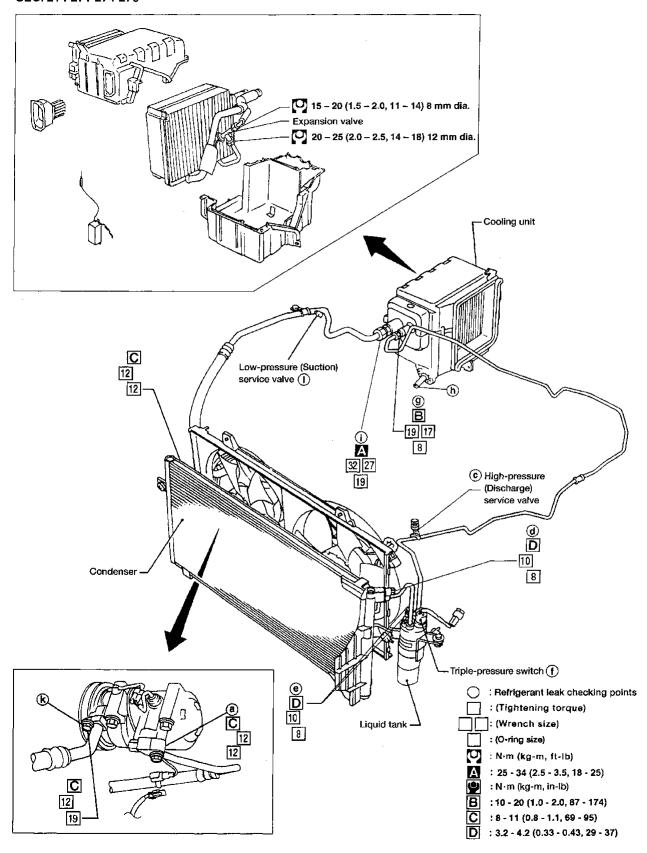
HA

عاكا

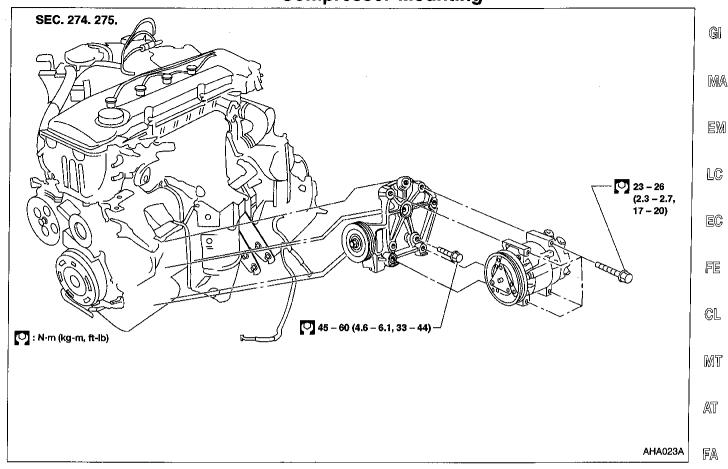
# **Refrigerant Lines**

SEC. 214-271-274-276

Refer to HA-4.



**Compressor Mounting** 



# **Belt Tension**

Refer to MA section ("Checking Drive Belts", "ENGINE RAMAINTENANCE").

# **Fast Idle Control Device (FICD)**

 Refer to EC section ("IACV-FICD Solenoid Valve", "TROUBLE DIAGNOSIS FOR NON-DETECTIVE ITEMS").

НА

BR

ST

RS

BT

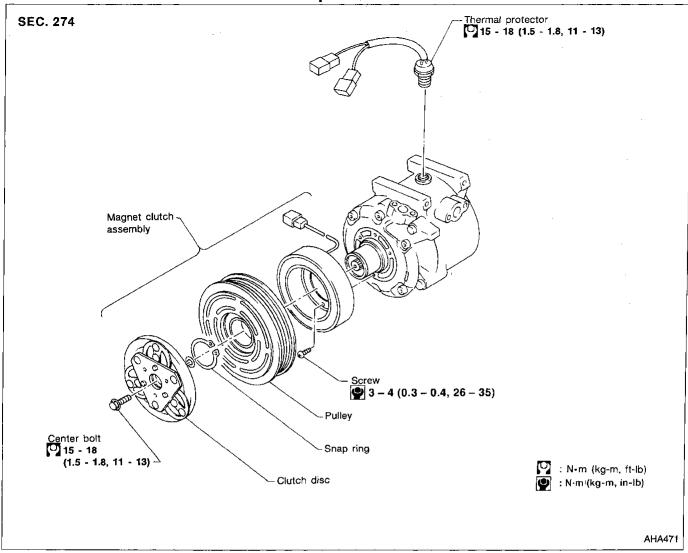
EL

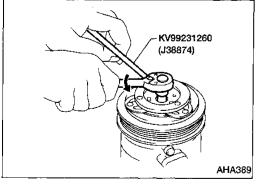
IDX

**HA-67** 

1313

#### Compressor

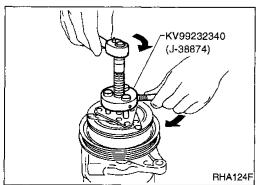




# Compressor Clutch

#### **REMOVAL**

 When removing center bolt, hold clutch disc with clutch disc wrench.

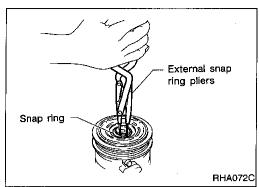


Remove the drive plate using the clutch disc puller. Insert holder's three pins into the drive plate. Rotate the holder clockwise to hook it onto the plate. Then, tighten the center bolt to remove the drive plate.

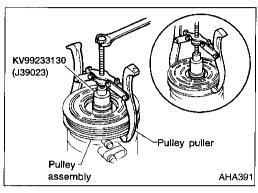
While tightening the center bolt, insert a round bar (screwdriver, etc.) between two of the pins (as shown in the figure) to prevent drive plate rotation. After removing the drive plate, remove the shims from either the drive shaft or the drive plate.

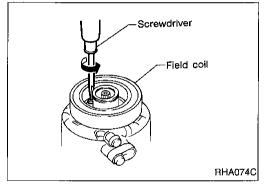
# Compressor Clutch (Cont'd)

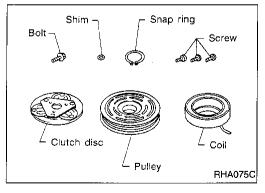
Remove the snap ring using external snap ring pliers.











Pulley removal

Use a commercially available pully puller. Position the center of the puller on the end of the drive shaft. Remove the pully assembly with the puller.

For Pressed Pulleys:

To prevent deformation of the pulley groove, the puller claws should be hooked under (not into) the pulley groove.

Remove the field coil harness clip using a screwdriver.

Remove the three field coil fixing screws and remove the field coil.

#### INSPECTION

#### Clutch disc

If the contact surface shows signs of damage due to excessive heat, replace clutch disc and pully.

#### **Pulley**

Check the appearance of the pulley assembly. If contact surface of pulley shows signs of excessive grooving, replace clutch disc and pulley. The contact surfaces of the pulley assembly should be cleaned with a suitable solvent before reinstallation.

#### Coil

Check coil for loose connection or cracked insulation.

**HA-69** 1315

GI

MA

LC.

EC

CL

MT

AT

FA

RA

BR

ST

RS

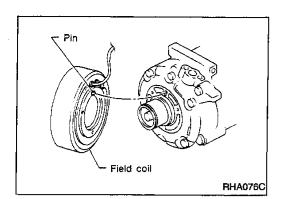
BT





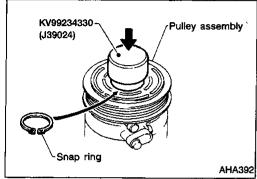




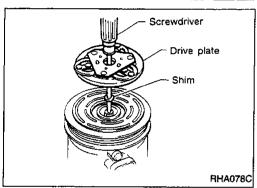


# Compressor Clutch (Cont'd) INSTALLATION

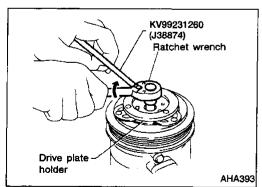
- Install the field coil.
- Be sure to align the coil's pin with the hole in the compressor's front head.
- Install the field coil harness clip using a screwdriver.



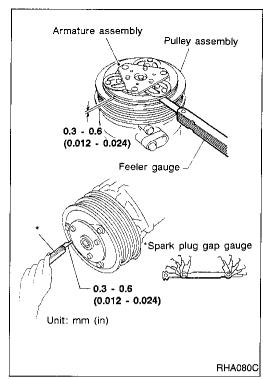
 Install the pulley assembly using the installer and a hand press, and then install the snap ring using snap ring pliers.



 Install the drive plate on the drive shaft, together with the original shim(s). Press the drive plate down by hand.



- Using the holder to prevent drive plate rotation, tighten the bolt to 12 to 15 N·m (1.2 to 1.5 kg-m, 9 to 11 ft-lb) torque.
- After tightening the bolt, check that the pulley rotates smoothly.



## **Compressor Clutch (Cont'd)**

• Check clearance all the way around the clutch disc.

Disc-to-pulley clearance:

0.3 - 0.6 mm (0.012 - 0.024 in)

If the specified clearance is not obtained, replace adjusting spacer and recheck.



#### **BREAK-IN OPERATION**

When replacing compressor clutch assembly, always conduct the break-in operation. This is done by engaging and disengaging the clutch about thirty times. Break-in operation raises the level of transmitted torque.



MA

LC

EC

FE

CL

MT



#### INSPECTION

When servicing, do not allow foreign matter to get into compressor.

Check continuity between two terminals.



AT

RA

BR

ST

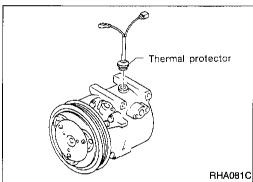
RS

BT

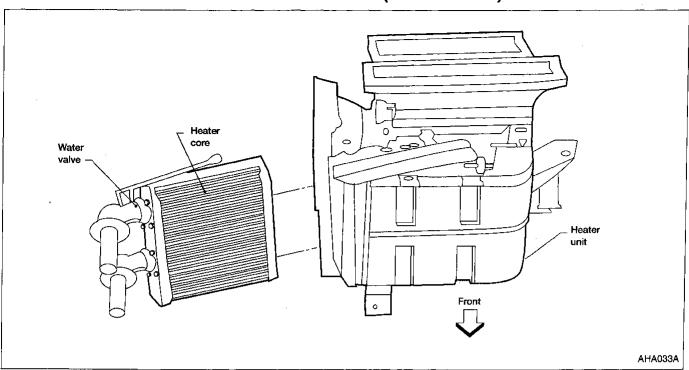
HA

EL

 $\mathbb{I}\mathbb{D}\mathbb{X}$ 



# **Heater Unit (Heater Core)**



#### **REMOVAL**

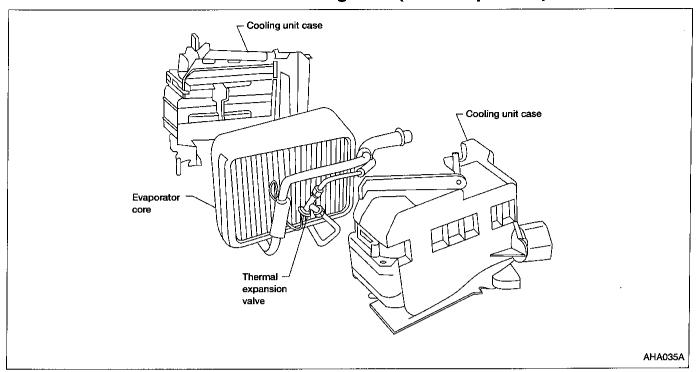
- 1. Drain the cooling system. Refer to MA section, ("Changing Engine Coolant").
- 2. Disconnect the two heater hoses from inside the engine compartment.
- 3. Remove the cooling unit. Refer to HA-73.
- 4. Remove the steering member assembly. Refer to BT section ("Instrument Panel").
- 5. Remove the heater unit.
- 6. Remove the heater core.

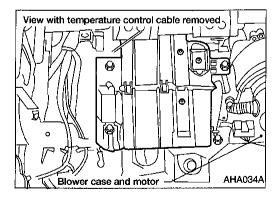
#### **INSTALLATION**

Installation is basically the reverse order of removal.

When filling radiator with coolant, refer to MA section ("Changing Engine Coolant").

# **Cooling Unit (A/C Evaporator)**





#### **REMOVAL**

Discharge the A/C system. Refer to HA-62.

Disconnect the two refrigerant lines from the engine compartment.

 Cap the A/C lines to prevent moisture from entering the system.

- 3. Remove the glove box and mating trim. Refer to BT section ("Instrument Panel").
- 4. Disconnect the thermal amp. connector.
- 5. Remove the cooling unit.
- 6. Separate the cooling unit case, and remove the evaporator.

#### INSTALLATION

Installation is basically the reverse order of removal.

Recharge the A/C system. Refer to HA-62.

GI

MA

EM

LC

EC

FE

CL

MT

AT

FA

RA

BR

ST

RS

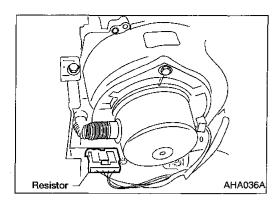
BT

....

НА

EL

**HA-73** 



### **Blower Case and Motor**

#### **REMOVAL**

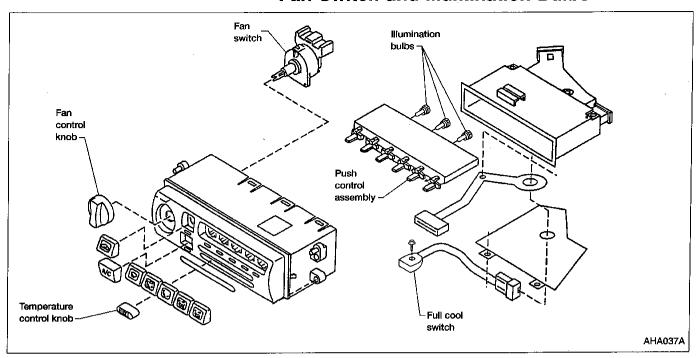
- 1. Remove the glove box and mating trim. Refer to BT section ("Instrument Panel").
- 2. Remove the cooling unit. Refer to HA-73.
- 3. Disconnect the fan motor resistor.
- 4. Disconnect the fan motor.
- 5. Remove the blower case and motor.
- 6. Remove the three bolts and remove the motor from the blower case.

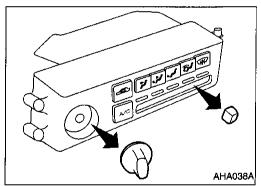
#### **INSTALLATION**

Installation is basically the reverse order of removal.

Recharge the A/C system. Refer to HA-62.

## Fan Switch and Illumination Bulbs



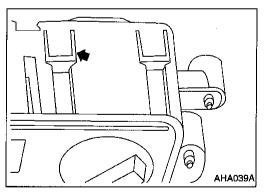


#### **REMOVAL**

 Remove A/C & Heat control. Refer to BT section ("Instrument Panel").

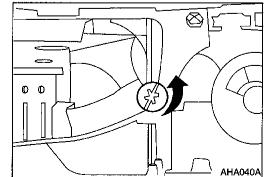
Remove fan control knob and temperature control knob.

Wrap knobs with a cloth and pull in direction as shown at left. Be careful not to scratch knob during removal.



Remove fan switch by lifting tabs with a small, flat-bladed screwdriver.

4. Twist illumination bulbs counterclockwise and lift out.



#### **INSTALLATION**

Installation is the reverse order of removal.

ut.

GI

MA

EM

LC

EC

FE

CL

MT

AT

FA

RA

BR

ST

RS

BT

HA

EL

**HA-75** 

# **SERVICE DATA AND SPECIFICATIONS (SDS)**

# **General Specifications**

#### COMPRESSOR

Model	DKV-14C
Туре	Vane rotary
Displacement cm3 (cu in)/Rev	140 (8.54)
Direction of rotation	Clockwise (Viewed from drive end)
Drive belt	Poly V type

#### **LUBRICANT**

Model	ZEXEL make DKV-14C
Name	Nissan A/C System Lubricant Type R
Part No.	KLH00-PAGR0
Capacity mℓ (US fl oz, Imp fl oz)	
Total in system	200 (6.8, 7.0)
Compressor (Service part) charging amount	200 (6.8, 7.0)

#### REFRIGERANT

Туре		R-134a
Capacity	kg (lb) g (oz)	0.70 - 0.80 (1.54 - 1.76) 700 - 800 (24.69 - 28.22)

# Inspection and Adjustment COMPRESSOR CLUTCH

# ENGINE IDLING SPEED When A/C is ON

 Refer to EC section ("Inspection and Adjustment", "SERVICE DATA AND SPECI-FICATIONS").

#### **BELT TENSION**

• Refer to MA section ("Checking Drive Belts", "ENGINE MAINTENANCE").

# Model DKV-14C Clutch disc-pulley clearance mm (in) 0.3 - 0.6 (0.012 - 0.024)