HEATER & AIR CONDITIONER

SECTION HA

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Precautions for Supplemental Restraint System (SRS) "AIR BAG"

The Supplemental Restraint System "Air Bag", used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and in the instrument panel on the passenger side), a diagnosis sensor unit, warning lamp, wiring harness and spiral cable. Information necessary to service the system safely is included in the **RS section** of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses are covered with yellow insulation either just before the harness connectors or for the complete harness, for easy identification.

Precautions for Working with R-134a

WARNING:

- CFC-12 (R-12) refrigerant and R-134a refrigerant are not compatible. These refrigerants must never be mixed, even in the smallest amounts. If the refrigerants are mixed, compressor malfunction is likely.
- Use only specified lubricant for the R-134a A/C system and R-134a components. If lubricant other than that specified is used, compressor malfunction is likely.
- The specified R-134a lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
 - a: When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
 - b: When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into the system.
 - c: Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.
 - d: Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from the A/C system using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment) or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
 - e: Do not allow lubricant to contact styrofoam parts. Damage may result.

Precautions for Working with Refrigerants

WARNING:

Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioner system is discharged. Always follow the manufacturers recommendations for use of the recovery/recycling equipment.

 Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioner system.

- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a pail of warm water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.
- Do not introduce compressed air to any refrigerant container or refrigerant component.

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Precautions for Refrigerant Connection

WARNING:

Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

CAUTION:

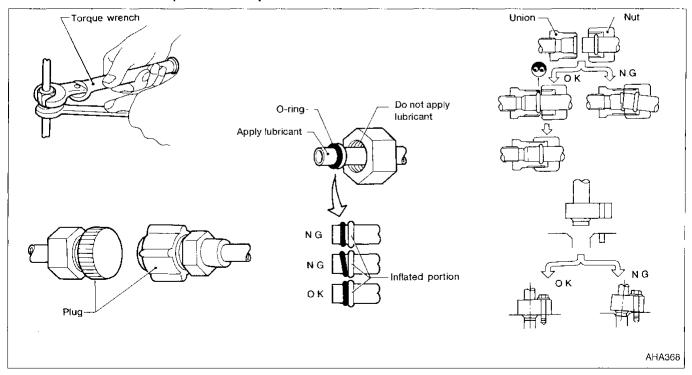
When replacing or cleaning refrigerant cycle components, observe the following.

- Do not leave compressor on its side or upside down for more than 10 minutes. Compressor lubricant will enter low pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, plug all openings immediately to prevent entry of dirt and moisture.
- When installing an air conditioner unit in the vehicle, connect the pipes as the final stage of the operation. Do not remove seal caps from pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply lubricant to portions shown in illustration. Be careful not to apply lubricant to threaded portion.

Name: Nissan A/C System Lubricant Type R

Part No.: KLH00-PAGR0

- O-ring must be closely attached to inflated portion of tube.
- After inserting tube into union until O-ring is no longer visible, tighten nut to specified torque.
- After connecting line, conduct leak test and make sure that there is no leakage. When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.



Precautions for Servicing Compressor

- Plug all openings to prevent moisture and foreign matter from entering.
- Do not keep the compressor in the upside down position or laid on its side for more than 10 minutes.
- When replacing or repairing compressor, be sure to remove lubricant from the compressor and check the lubricant quantity extracted.
- When replacing or repairing compressor, follow Lubricant Checking and Adjusting procedure exactly. Refer to "Compressor Lubricant Quantity", "SERVICE PROCEDURES", HA-138.
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated with oil, wipe it off by using a clean waste cloth moistened with thinner.
- After compressor service operation, turn the compressor shaft by hand more than five turns
 in both directions. This will equally distribute lubricant inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for one hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for normal operation.

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Special Service Tools

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description	Note
KV99231260 (J-38874) Clutch disc wrench	NT204	Removing shaft nut and clutch disc
KV99232340 (J-38874) Clutch disc puller	NT206	Removing clutch disc
KV99234330 (J-39024) Pulley installer	NT207	Installing pulley
KV99233130 (J-39023) Pulley puller		Removing pulley
	NT208	

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R-134a Service Tools and Equipment

Never mix R-134a refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubricant.

Separate and non-interchangeable service equipment must be used for each type of refrigerant/lubricant. Refrigerant container fittings, service hose fittings, and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and R-134a. This is to avoid mixed use of the refrigerants/lubricants.

Adapters to convert from one size fitting to the other must never be used: refrigerant/lubricant contamination will occur and compressor failure will result.

Tool number (Kent-Moore No.) Tool name	Description	Note	I_©
R-134a refrigerant		Container color: Light blue Container marking: R-134a Fitting size: Thread size Iarge container 1/2"-16 ACME	EC FE
MILLION DA CDO	NT196	Type: Polyalkyline glycol oil (PAG), type R	GL
KLH00-PAGR0 (—) Nissan A/C System Lubricant Type R	MSSAN :	Application: R-134a vane rotary compressors (Nissan only) Lubricity: 40 mt (1.4 US fl oz, 1.4 lmp fl oz)	MT
	NT197		AT
(J-39500-NI) Recovery/Recycling equipment (ACR4)		Function: Refrigerant Recovery and Recycling and Recharging	FA
			RA
			BR
(1.20400)	NT195	Power supply:	800
(J-39400) Electronic leak detector	0	■ DC 12 V (Cigarette lighter)	ST
			RS
	0000		BT
	NT198		

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PRECAUTIONS AND PREPARATION MANUAL AND AUTO R-134a Service Tools and Equipment (Cont'd)

Tool number (Kent-Moore No.) Tool name	Description	Note
(J-39183) Manifold gauge set (with hoses and couplers)	NT199	Identification: The gauge face indicates R-134a. Fitting size: Thread size 1/2"-16 ACME
Service hoses High-side hose (J-39501-72) Low-side hose (J-39502-72) Utility hose (J-39476-72)	NT201	Hose color: Low hose: Blue with black stripe High hose: Red with black stripe Utility hose: Yellow with black stripe or green with black stripe Hose fitting to gauge: 1/2"-16 ACME
Service couplers High-side coupler (J-39500-20) Low-side coupler (J-39500-24)	NT202	Hose fitting to service hose: ■ M14 x 1.5 fitting (optional) or permanently attached
(J-39650) Refrigerant weight scale	NT200	For measuring of refrigerant Fitting size: Thread size • 1/2"-16 ACME
(J-39649) Vacuum pump (Including the isolator valve)	NT203	Capacity: • Air displacement: 4 CFM • Micron rating: 20 microns • Oil capacity: 482 g (17 oz) Fitting size: Thread size • 1/2"-16 ACME

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Precautions for Service Equipment RECOVERY/RECYCLING EQUIPMENT

Follow the manufacturer's instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

ELECTRONIC LEAK DETECTOR

Follow the manufacturer's instructions for tester operation and tester maintenance.

VACUUM PUMP

The lubricating oil contained inside the vacuum pump is not compatible with the specified lubricant for R-134a A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. Therefore, if the pump is switched off after evacuation the lubricating oil may migrate into the hose. To prevent this, isolate the pump from the hose after evacuation (vacuuming). This migration is avoided by placing a manual shut-off valve near the hose-to-pump connection, as follows:

Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.

For pumps without an isolator valve, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.

If the hose has an automatic shut-off valve, disconnect the hose from the pump. As long as the hose is connected, the valve is open and lubricating oil may migrate.

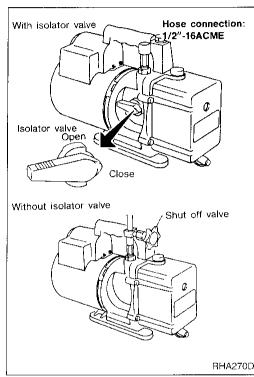
Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.

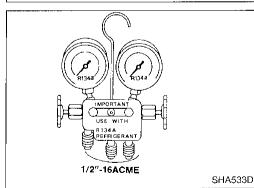
MANIFOLD GAUGE SET

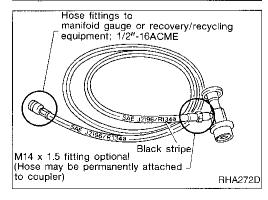
Be sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant R-134a along with specified lubricants.

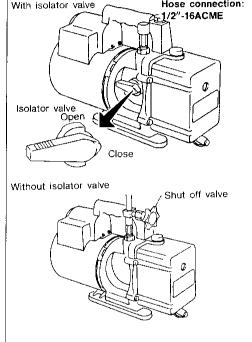
SERVICE HOSES

Be certain that the service hoses display the markings described (colored hose with black stripe). Be certain that all hoses include positive shut-off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.

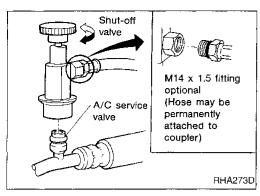


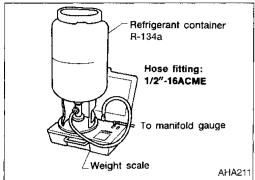






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Precautions for Service Equipment (Cont'd) SERVICE COUPLERS

Never attempt to connect R-134a service couplers to an CFC-12 (R-12) A/C system. The R-134a couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination can occur.

Shut-off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close

REFRIGERANT WEIGHT SCALE

When using a scale which controls refrigerant flow electronically, assure the following:

- Hose fitting size is 1/2"-16 ACME
- No refrigerant other than R-134a (along with specified lubricant) has been used with the scale.

CHARGING CYLINDER

Using a charging cylinder is not recommended. Refrigerant may be vented into the air through the cylinder's top valve when filling the cylinder.

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Refrigeration Cycle

REFRIGERANT FLOW

The refrigerant flow is in the standard pattern. Refrigerant flows through the compressor, condenser, liquid tank, evaporator, and back to the compressor.

The refrigerant evaporation through the evaporator coil is controlled by an externally equalized expansion valve, located inside the evaporator case.

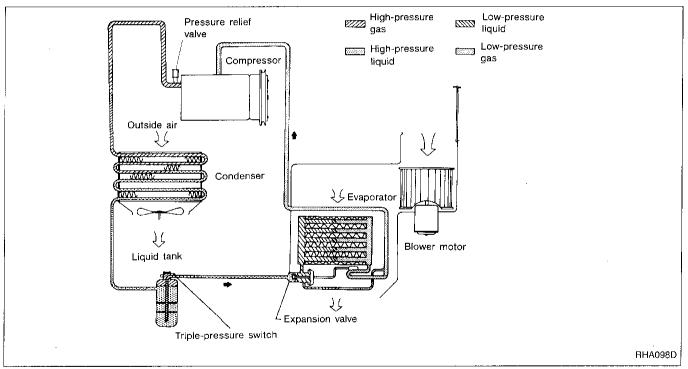
REFRIGERANT SYSTEM PROTECTION

Triple-pressure switch

The triple or dual-pressure switch is located on the liquid tank. If the system pressure rises or falls out of specifications, the switch opens to interrupt compressor clutch operation. The triple-pressure switch closes to turn on the cooling fan to reduce system pressure (USA model only).

Pressure relief valve

The refrigerant system is protected by a pressure relief valve. The valve is located on the end of the flexible high pressure hose near the compressor. When refrigerant system pressure increases abnormally [over 3,727 kPa (38 kg/cm², 540 psi)], the relief valve's port opens. The valve then releases refrigerant into the atmosphere.

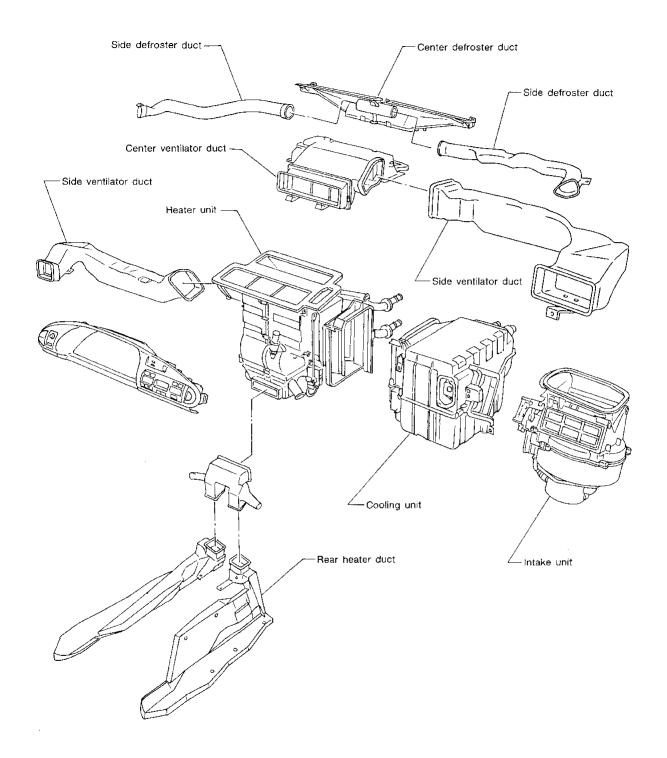


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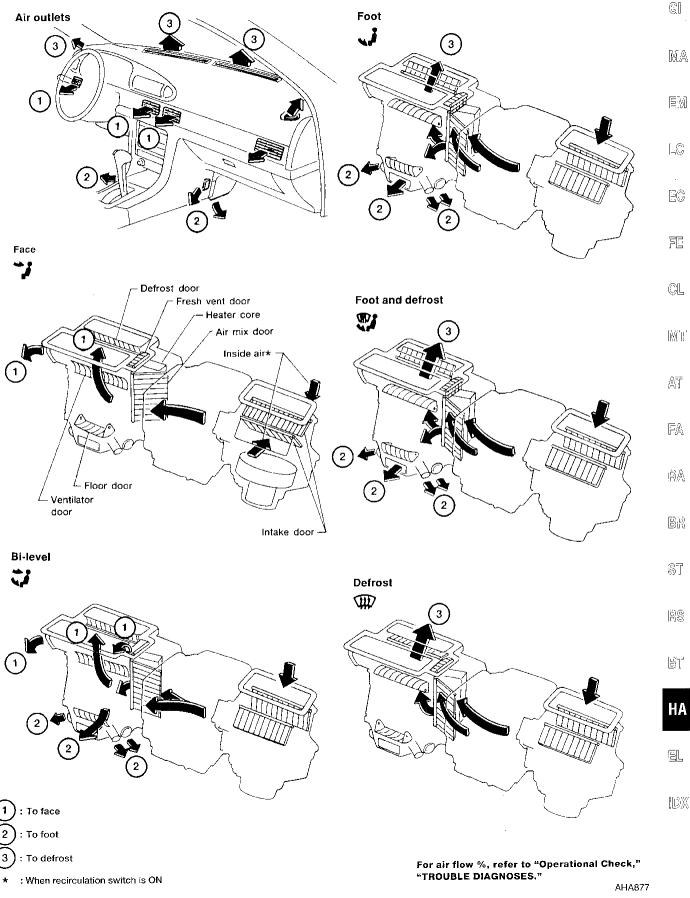
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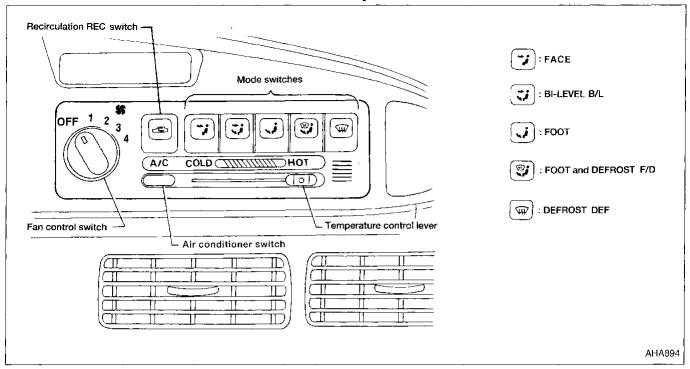
Component Layout



Discharge Air Flow



Control Operation



FAN CONTROL SWITCH

This switch turns the fan ON and OFF, and controls fan speed.

MODE SWITCHES

These switches control the outlet air flow.

The indicator lamp will also light when the switch is depressed.

When DEF or F/D mode is selected, the push control unit sets the intake door to FRESH. The compressor turns on when DEF mode is selected.

TEMPERATURE CONTROL LEVER

This lever allows you to adjust the temperature of the discharge air.

RECIRCULATION SWITCH

OFF position: Outside air is drawn into the passenger compartment.

ON position: Interior air is recirculated inside the vehicle.

The indicator lamp will also light.

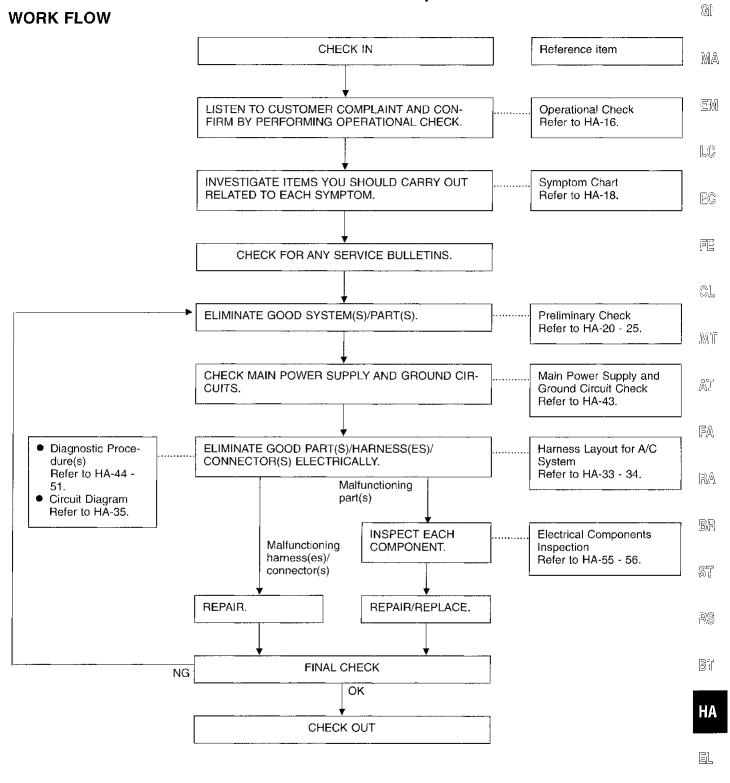
Recirculation is canceled when DEF 🗰 or F/D 🌇 mode is selected, and resumes when another mode is chosen.

AIR CONDITIONER SWITCH

The air conditioner switch controls the A/C system. When the switch is depressed with the fan ON, the compressor will turn ON. The indicator lamp will also light.

The air conditioner cooling function operates only when the engine is running.

How to Perform Trouble Diagnoses for Quick and Accurate Repair



HA-15 949

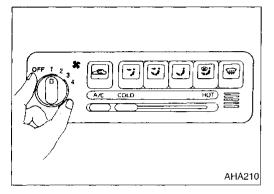
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Operational Check

The purpose of the operational check is to confirm that the system operates properly.

CONDITIONS:

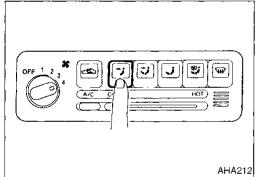
Engine running and at normal operating temperature.



PROCEDURE:

1. Check blower

- a. Turn fan switch to 1-speed.
 Blower should operate on 1-speed.
- b. Then turn fan switch to 2-speed, and continue checking blower speed until all speeds are checked.
- c. Leave blower on 4-speed.



2. Check discharge air

a. Press each mode switch.

100% — — 60% 40% —	Switch mode/!	Air Oui	Air outlet/distribution					
60% 40%		Face	Foot	Defrost				
	~;	100%	_					
. 78% 22%	**	60%	40%					
		_	78%	22%				
_ 55% 45%		_	55%	45%				
— — 1009	W	_	_	100%				

 Confirm that discharge air comes out according to the air distribution table at left, and that the indicator lamp illuminates.

Refer to "Discharge Air Flow", HA-13.

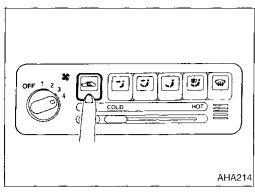
NOTE

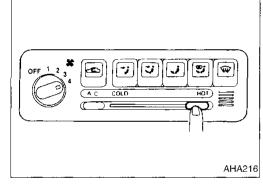
Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when the DEF (III) mode is selected.

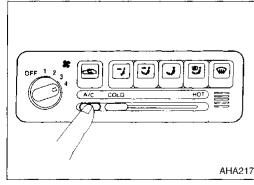
Confirm that the intake door position is at FRESH when the F/D mode is selected.

Intake door position is checked in the next step.

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Operational Check (Cont'd)

3. Check recirculation

Press REC switch. Recirculation indicator should illuminate.

Listen for intake door position change (you should hear blower sound change slightly).

NOTE:

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Recirculation does not operate in DEF modes.

Check temperature decrease

- Slide temperature control lever to full cold.
- Check for cold air at discharge air outlets.

Check temperature increase

- Slide temperature control lever to full hot.
- Check for hot air at discharge air outlets.

6. Check air conditioner switch

Turn the fan control switch to the desired (1 to 4 speed) position and push the A/C switch to turn ON the air conditioner.

The indicator lamp should come on when air conditioner is ON.

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Symptom Chart

DIAGNOSTIC TABLE

PROCEDURE				ninary eck				Diagnostic Procedure			Main Power Supply and Ground Circuit Check			
REFERENCE PAGE	HA-20	HA-21	HA-22	HA-23	HA-24	HA-25	HA-44	HA-46	HA-48	HA-49	HA-51	HA-43	HA-43	HA-43
SYMPTOM	Preliminary check 1	Preliminary check 2	Preliminary check 3	Preliminary check 4	Preliminary check 5	Preliminary check 6	Diagnostic procedure 1	Diagnostic procedure 2	Diagnostic procedure 3	Diagnostic procedure 4	Diagnostic procedure 5	20A Fuses (#7, #8)	10A Fuse (#6)	Push control unit
A/C does not blow cold air.		0_					0			0	0	0	0	
Insufficient heating.						0	0							
Blower motor does not rotate.		0					0					0		
Air outlet does not change.				0				0					0	0
Intake door does not change in FACE, B/L or FOOT mode.									•				0	0
Intake door is not set at FRESH in DEF or F/D mode.	0				i				0			: 	0	0
Air mix door does not change.		0								0			0	
Magnet clutch does not engage when A/C switch and fan switch are ON.		0									0		0	
Magnet clutch does not engage in DEF mode.		0	0								0		0	
Noise.					0									

^{1), 2:} The number means checking order.Checking order depends on malfunction in each flow chart.

TROUBLE DIAGNOSES Symptom Chart (Cont'd)

						•											_	. C
						E	Electrica	l Comp	onents	Inspecti	on							MA
HA-55	HA-55	HA-55		1	I	1	l	l	HA-55	[]	HA-56	HA-56		Refer to EC section		- EM LC
					Push control	unit									Compressor			EG
										16	or	tor		switch	agnet clutch)	ntrol module)		FE
Blower motor	Resistor	A/C switch	REC switch	FACE switch	B/L switch	FOOT switch	F/D switch	DEF switch	Fan switch	Mode door motor	Intake door motor	Air mix door motor	A/C relay	Triple pressure switch	Compressor (Magnet clutch)	ECM (ECCS control module)	Harness	IMT Ati
			# -	Ϋ́	B/L	요	1/4 1/4	DE		Š	Ints	-						(ANJ
0	0	0							0			0	0	0	0	0	0	· FA
0	0								0								0	
				0	0	0	0	0	-	0							0	RA
			0						<u> </u>		0						0	. <u>8</u> 8
			0								0						0	ST
												0					0	D.63
		0							0				0	0	0	0	0	R\$ BT
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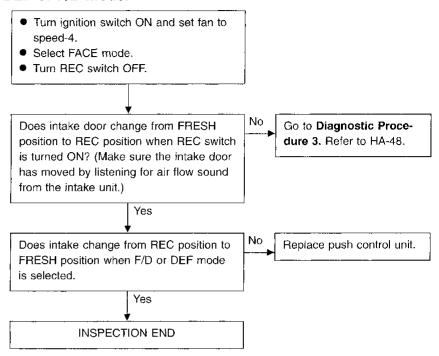
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Preliminary Check

PRELIMINARY CHECK 1

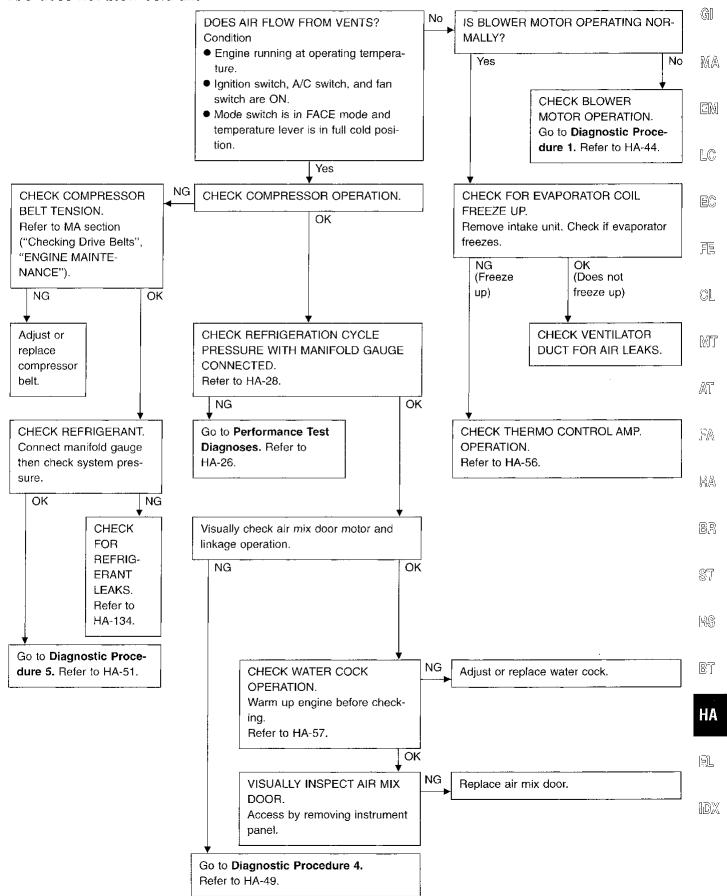
Intake door is not set at FRESH in DEF or F/D mode.



Preliminary Check (Cont'd)

PRELIMINARY CHECK 2

A/C does not blow cold air.

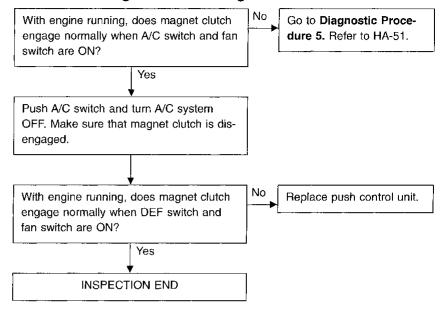


Preliminary Check (Cont'd)

PRELIMINARY CHECK 3

Magnet clutch does not engage in DEF mode.

• Perform PRELIMINARY CHECK 2 before referring to the following flow chart.



TROUBLE DIAGNOSES

Preliminary Check (Cont'd)

PRELIMINARY CHECK 4

Air outlet does not change.

Switch mode/		Air outlet/distribution		
Indicator	Face	Foot	Defrost	
~;	100%		_	
**	60%	40%	_	
\i		78%	22%	
W.		55%	45%	
\tag{P}	_	_	100%	

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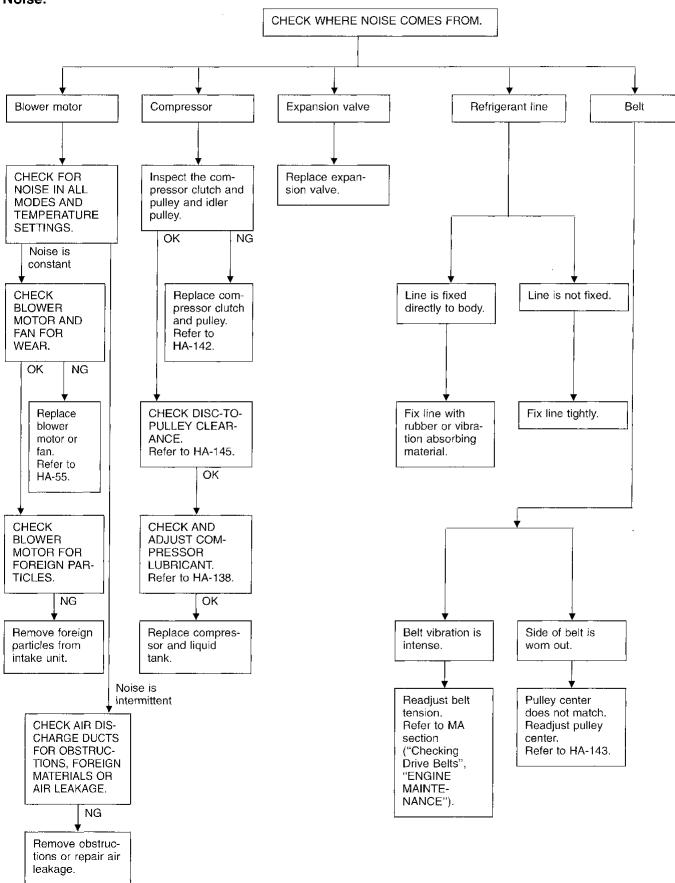
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Preliminary Check (Cont'd)

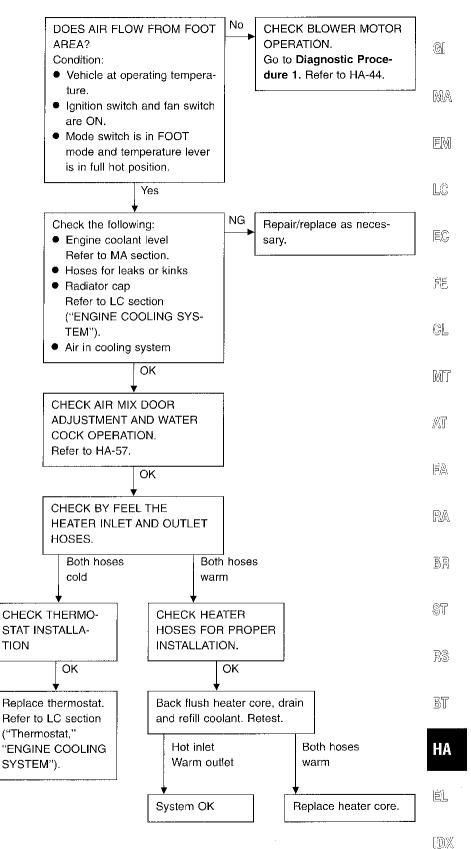
PRELIMINARY CHECK 5

Noise.



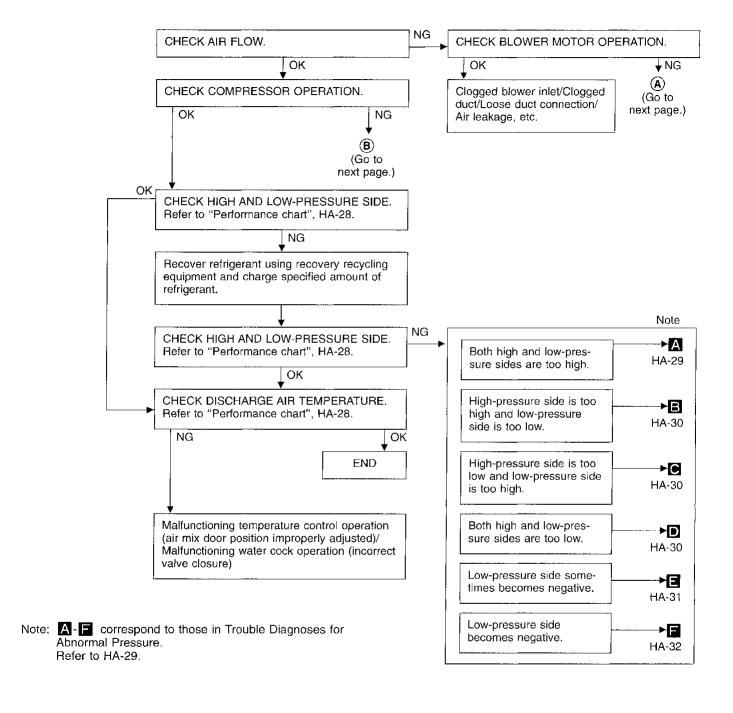
Preliminary Check (Cont'd)

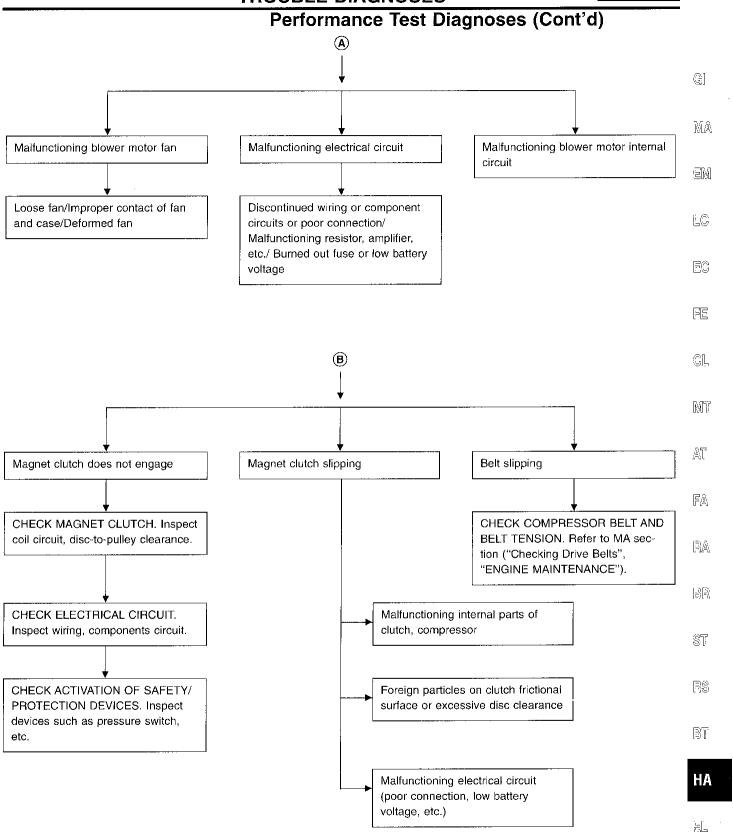
PRELIMINARY CHECK 6 Insufficient heating.



Performance Test Diagnoses

INSUFFICIENT COOLING





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Performance Chart TEST CONDITION

Testing must be performed as follows:

Vehicle location: Indoors or in the shade (in a well venti-

lated place)

Doors: Closed

Door window: Open

Hood: Open

TEMP. setting: Max. COLD Discharge Air: Face Vent

REC switch: (Recirculation) set

Fan speed: High speed

A/C switch: ON

Engine speed: 1,500 rpm

Operate the air conditioner system for 10 minutes before

taking measurements.

TEST READING
Recirculating-to-discharge air temperature table

Insid at blower assembly i	e air nlet for recirculation*	Discharge air temperature at center ventilate			
elative humidity Air temperature C (°F)		°C (°F)			
	20 (68)	4.0 - 5.4 (39 - 42)			
	25 (77)	4.2 - 5.6 (40 - 42)			
50 - 60	30 (86)	8.5 - 11.1 (47 - 52)			
	35 (95)	13.5 - 16.7 (56 - 62)			
	40 (104)	18.5 - 22.3 (65 - 72)			
	20 (68)	5.4 - 6.8 (42 - 44)			
	25 (77)	5.6 - 8.0 (42 - 46)			
60 - 70	30 (86)	11.1 - 14.1 (52 - 57)			
	35 (95)	16.7 - 20.3 (62 - 69)			
	40 (104)	22.3 - 26.5 (72 - 80)			

^{*} Thermometer should be placed at intake unit under RH side of instrument panel.

Ambient air temperature-to-operating pressure table

Ambient air		High wassum (Dischauss side)	Low property (Custion side)		
Relative humidity %	Air temperature °C (°F)	High-pressure (Discharge side) kPa (kg/cm², psi)	Low-pressure (Suction side) kPa (kg/cm², psi)		
•	20 (68)	834 - 1,098 (8.5 - 11.2, 121 - 159)	122.6 - 161.8 (1.25 - 1.65, 17.8 - 23.5)		
	25 (77)	1,049 - 1,363 (10.7 - 13.9, 152 - 198)	137.3 - 181.4 (1.4 - 1.85, 19.9 - 26.3)		
50 - 70	30 (86)	1,226 - 1,618 (12.5 - 16.5, 178 - 235)	152.0 - 201.0 (1.55 - 2.05, 22.0 - 29.2)		
	35 (95)	1,255 - 1,716 (12.8 - 17.5, 182 - 249)	166.7 - 230.5 (1.7 - 2.35, 24.2 - 33.4)		
	40 (104)	1,540 - 2,030 (15.7 - 20.7, 223 - 294)	201.0 - 289.3 (2.05 - 2.95, 29.2 - 41.9)		

If pressure is not within range, refer to HA-29, "Trouble Diagnoses for Abnormal Pressure".

MA

Trouble Diagnoses for Abnormal Pressure

Whenever system's high or low-side pressure is abnormal, diagnose using a manifold gauge. The marker above the gauge scale in the following table indicates the standard normal pressure range. Since the standard normal pressure, differs from vehicle to vehicle, refer to HA-28 "Ambient air temperature-to-operating pressure table".

Pressure measurements are effective only when ambient temperature is in the range indicated under the Performance Chart.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Both high and low-pressure sides are too high.	 Pressure is reduced soon after water is splashed on condenser. 	Excessive refrigerant charge in refrigeration cycle.	Reduce refrigerant until speci- fied pressure is obtained.
	Air suction by radiator or cooling fan is insufficient.	Insufficient condenser cooling performance. 1 Condenser fins are clogged. 2 Improper rotation of cooling fan.	Clean condenser. Check and repair radiator or cooling fan as necessary.
AC359A	 Low-pressure pipe is not cold. When compressor is stopped high-pressure value quickly drops by approximately 196 kPa (2 kg/cm², 28 psi). It 	Poor heat exchange in condenser. (After compressor operation stops, high-pressure decreases too slowly.)	Evacuate repeatedly and recharge system.
	then decreases gradually thereafter. Engine tends to overheat.	Air in refrigeration cycle. Engine cooling systems mal-	Check and repair each engine
	 An area of the low-pressure pipe is colder than near the evaporator outlet. Plates are sometimes cov- 	function. Excessive liquid refrigerant on low-pressure side. Excessive refrigerant discharge flow.	cooling system. Replace expansion valve.
	ered with frost.	 Expansion valve is open a little compared with the specification. 	
		1 Improper thermal valve installation.	
		(2) Improper expansion valve adjustment.	

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Trouble Diagnoses for Abnormal Pressure (Cont'd)

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too high and low-pressure side is too low. B High-pressure side is too high and low-pressure side is too low.	Upper side of condenser and high-pressure side are hot, however, liquid tank is not as hot.	High-pressure tube or parts located between compressor and condenser are clogged or crushed.	 Check and repair or replace malfunctioning parts. Check lubricant for contamination.
AC360A			Della
High-pressure side is too low and low-pressure side is too high.	High and low-pressure sides become equal soon after compressor operation stops.	Compressor pressure operation is improper. Damaged inside compressor packings.	Replace compressor.
	No temperature difference between high and low-pressure sides.	Compressor discharge capacity does not change. (Compressor stroke is set at maximum.)	Replace compressor.
9 9			
Both high and low-pressure sides are too low.	 There is a big temperature difference between fiquid tank outlet and inlet. Outlet temperature is extremely low. Liquid tank inlet and expansion valve are frosted. 	Liquid tank is partly clogged.	Replace liquid tank. Check lubricant for contamination.
	 Temperature of expansion valve inlet is extremely low as compared with areas near liquid tank. Expansion valve inlet may be frosted. Temperature difference occurs somewhere in high-pressure side. 	High-pressure pipe located between liquid tank and expansion valve is clogged.	 Check and repair malfunctioning parts. Check lubricant for contamination.
AC353A		Low refrigerant charge. ↓ Leaking fittings or components.	 Check for refrigerant leaks. Refer to "Checking Refrigerant Leaks", HA-134.

TROUBLE DIAGNOSES Trouble Diagnoses for Abnormal Pressure (Cont'd)

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Both high and low-pressure sides are too low.	There is a big temperature dif- ference between expansion valve inlet and outlet while the valve itself is frosted.	Expansion valve closed and past the specification. 1 Improper expansion valve adjustment. 2 Malfunctioning thermal valve. 3 Outlet and inlet may be clogged.	 Remove foreign particles by using compressed air. Check lubricant for contami- nation.
	An area of low-pressure pipe is colder than areas near the evaporator outlet.	Low-pressure pipe is clogged or crushed.	Check and repair malfunctioning parts.Check lubricant for contami-
AC353A	Air flow volume is not enough or is too low.	Evaporator is frozen. Compressor discharge capacity does not change. (Compressor stroke is set at maximum	nation. Replace compressor.
ow-pressure side sometimes pecomes negative.	Air conditioner system does not function and does not cyclically cool the compart- ment air.	length.) Refrigerant does not discharge cyclically. Moisture is frozen at expansion	Replace refrigerant. Replace liquid tank.
	 The system constantly func- tions for a certain period of time after compressor is stopped and restarted. 	valve outlet and inlet. Water is mixed with refrigerant.	
AC354A			

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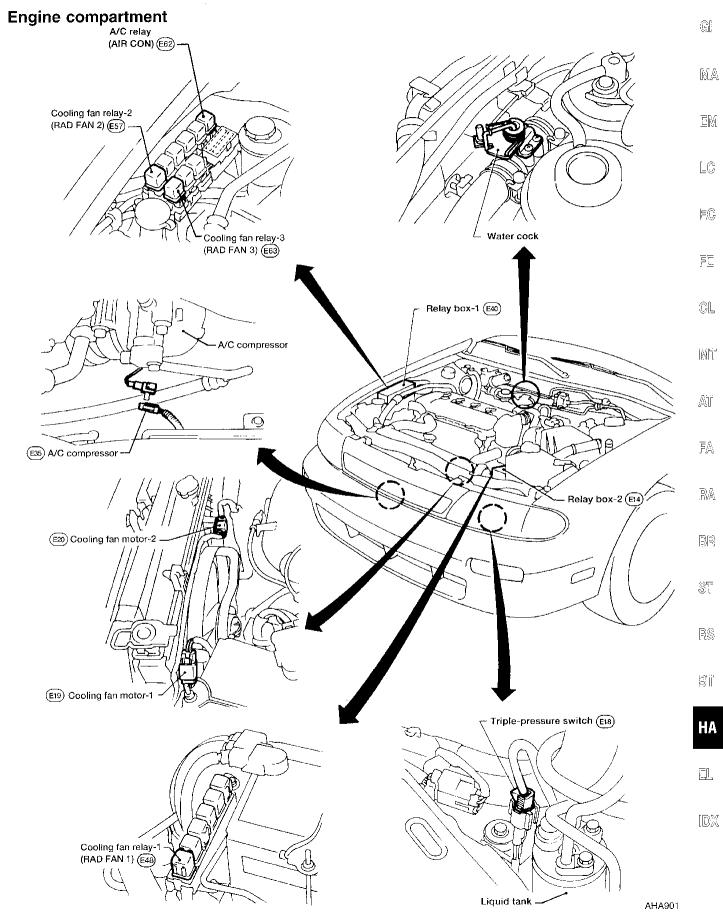
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TROUBLE DIAGNOSES

Trouble Diagnoses for Abnormal Pressure (Cont'd)

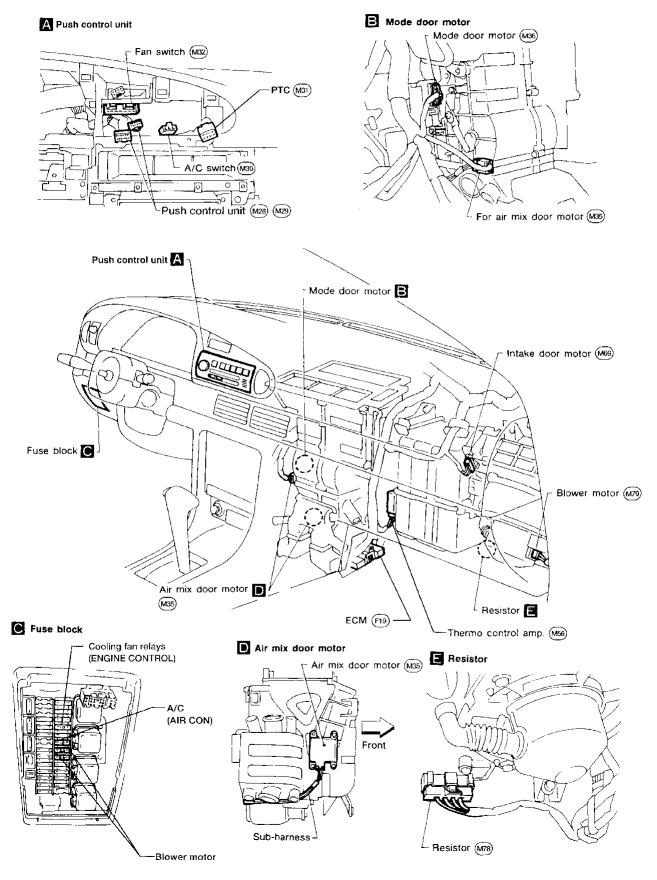
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Low-pressure side becomes negative.	Liquid tank or front/rear side of expansion valve's pipe is frosted or dewed.	High-pressure side is closed and refrigerant does not flow. ↓ Expansion valve or liquid tank is frosted.	Leave the system at rest until no frost is present. Start it again to check whether or not the problem is caused by water or foreign particles. If water is the cause, initial cooling is okay. Then the water freezes causing a blockage. Replace refrigerant. If due to foreign particles, remove expansion valve and remove particles with dry, compressed air (not shop air). If either of the above methods cannot correct the problem, replace expansion valve. Replace liquid tank. Check lubricant for contamination.

Harness Layout

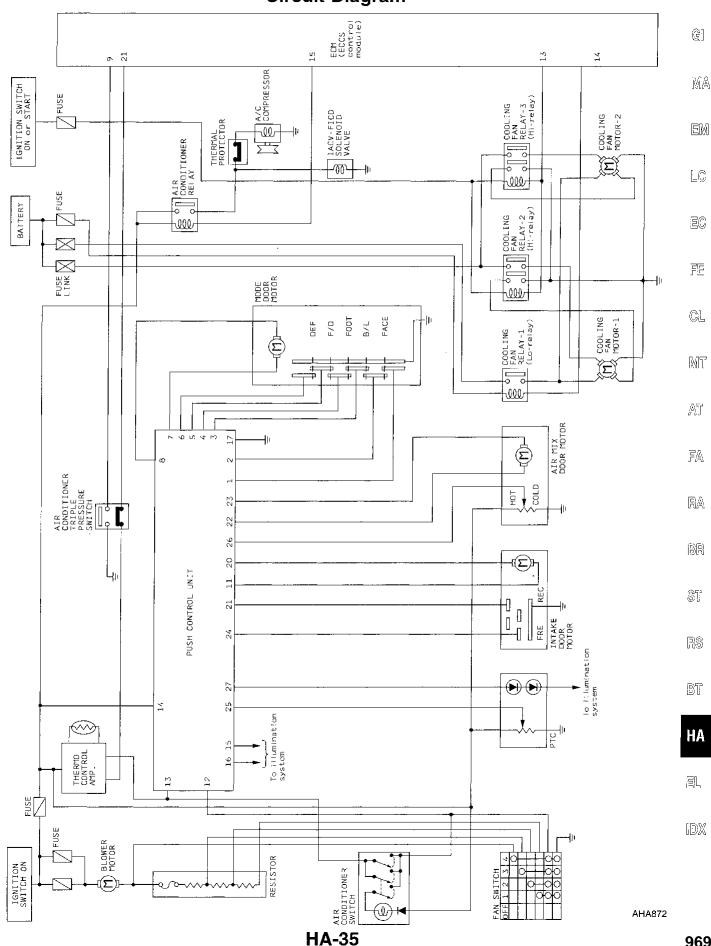


Harness Layout (Cont'd)

Passenger compartment

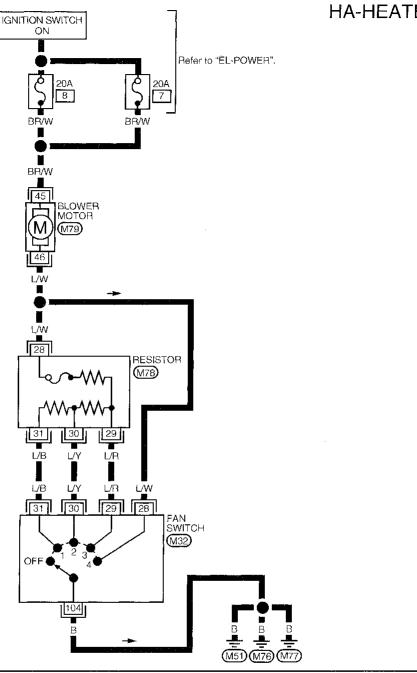


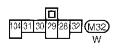
Circuit Diagram



Wiring Diagram -HEATER-

HA-HEATER-01

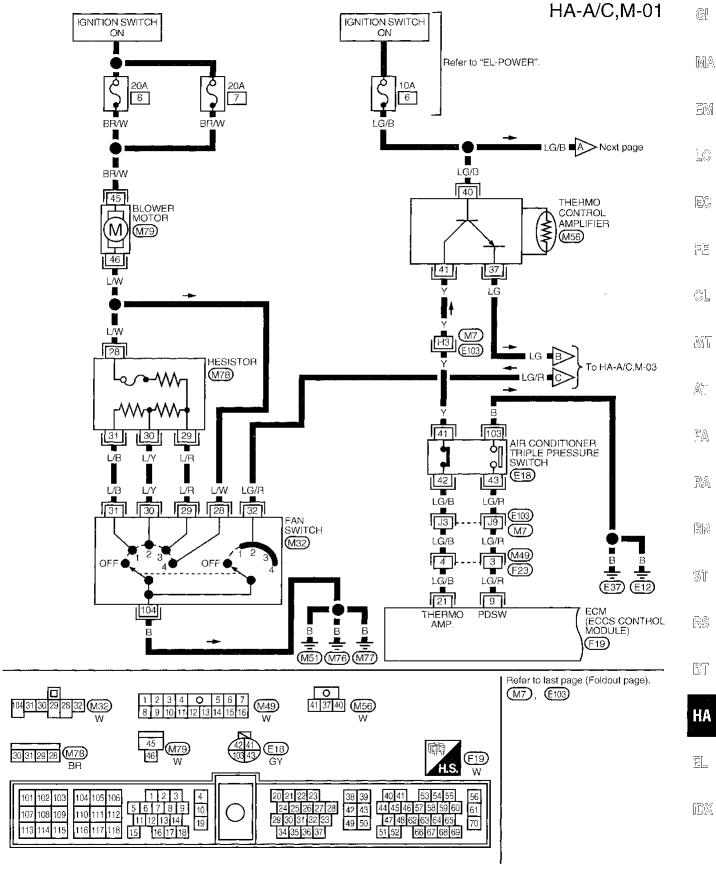




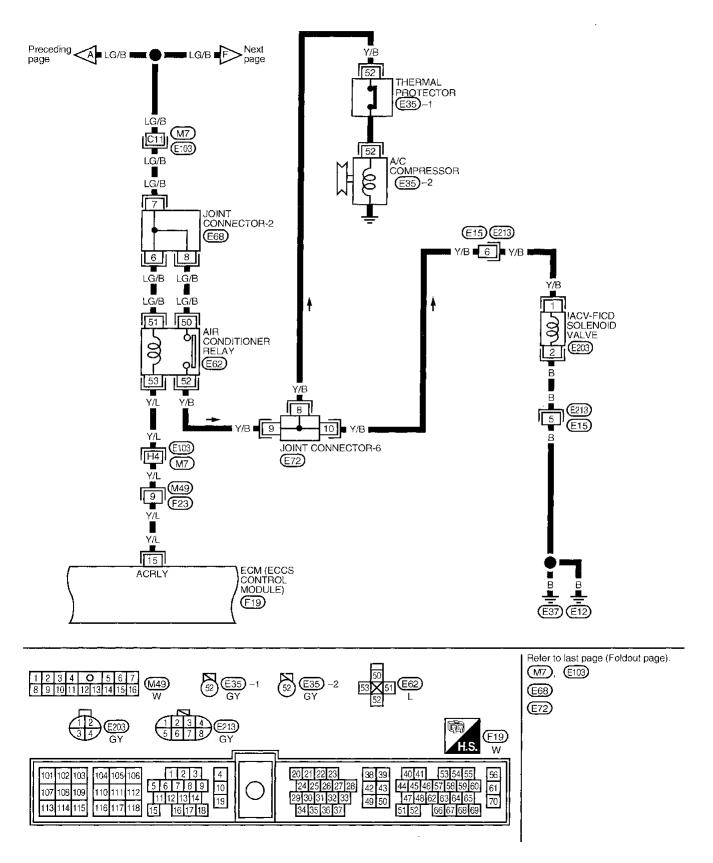


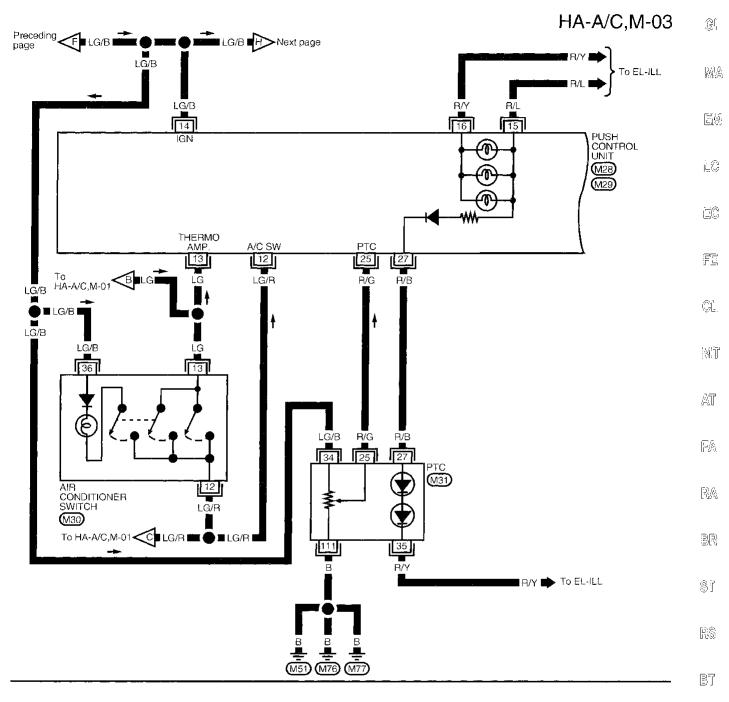


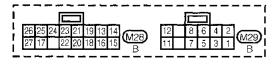
Wiring Diagram -A/C, M-



HA-A/C,M-02







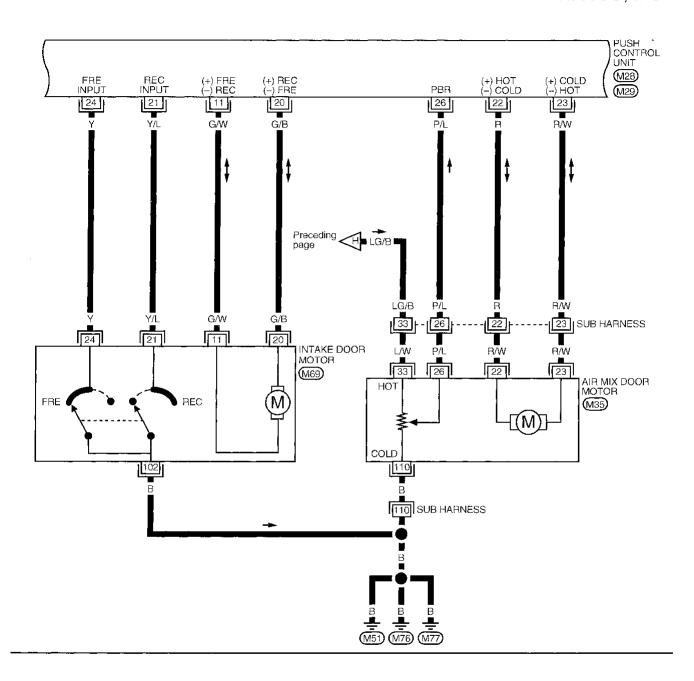


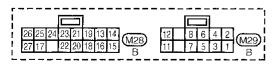




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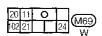
HA-A/C,M-04







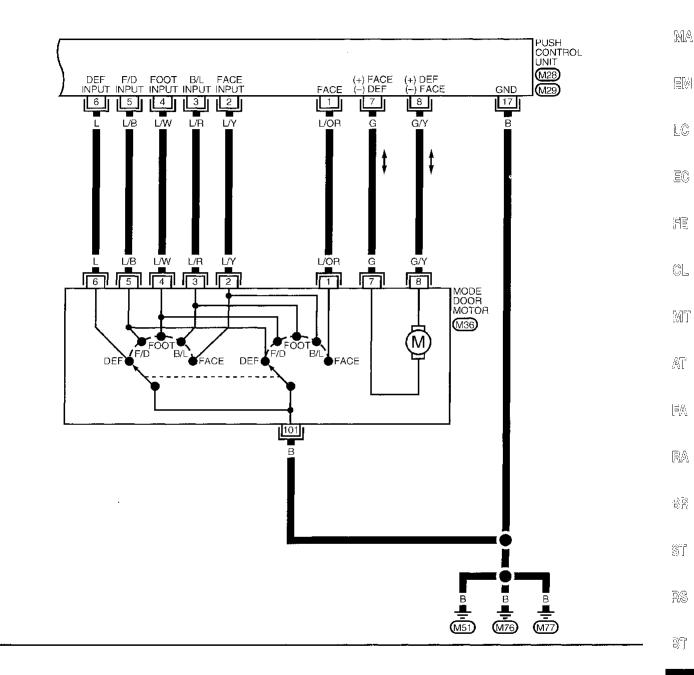


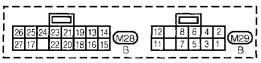


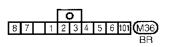
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Wiring Diagram -A/C, M- (Cont'd)

HA-A/C,M-05



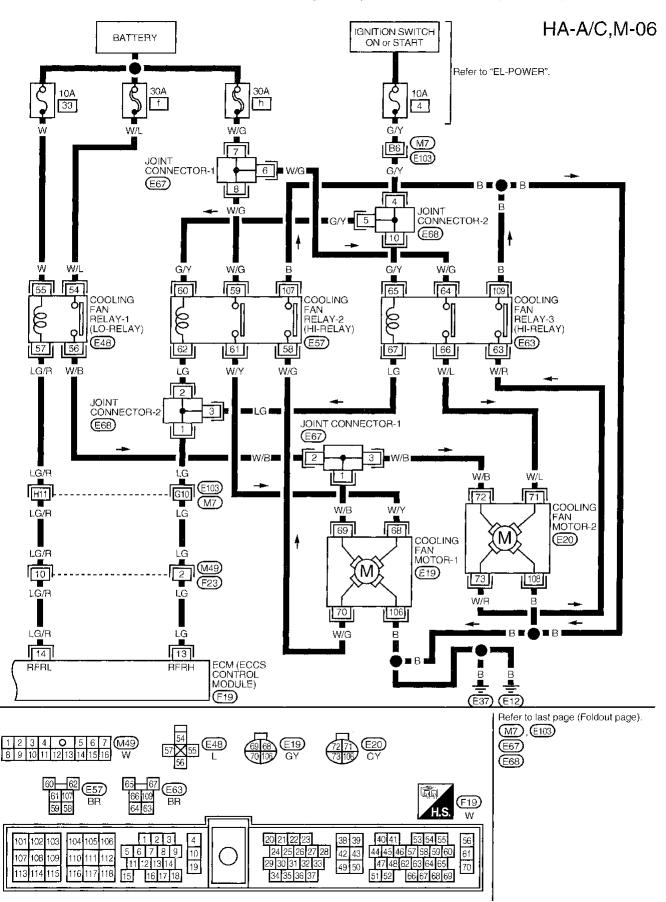




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Main Power Supply and Ground Circuit Check

POWER SUPPLY CIRCUIT CHECK

Check power supply circuit for air conditioner system.

Refer to EL section ("Wiring Diagram", "POWER SUPPLY ROUTING").



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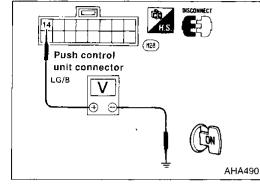
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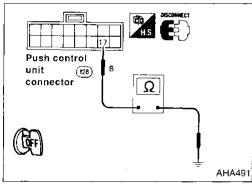
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PUSH CONTROL UNIT CHECK

Check power supply circuit for push control unit with ignition switch ON.

- 1. Disconnect push control unit harness connector.
- 2. Connect voltmeter from harness side.
- 3. Measure voltage across terminal No. 4 and body ground.

Voltmeter	terminal	V 16
⊕	\ominus	Voltage
14)	Body ground	Approx. 12V

Check body ground circuit for push control unit with ignition switch OFF.

- 1. Disconnect push control unit harness connector.
- Connect ohmmeter from harness side.

Ohmmete	er terminal	C
\oplus	\ominus	Continuity
17	Body ground	Yes



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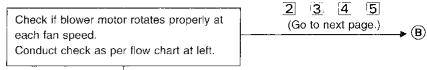
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	INCIDENT	Flow chart No.
1	Fan fails to rotate.	1
2	Fan does not rotate at 1-speed.	2
3	Fan does not rotate at 2-speed.	3
4	Fan does not rotate at 3-speed.	4
5	Fan does not rotate at 4-speed.	<u> 5 </u>

Diagnostic Procedure 1

SYMPTOM: Blower motor does not rotate.

 Perform PRELIMINARY CHECK 2 before referring to the following flow chart.

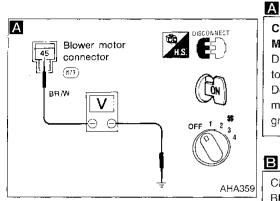


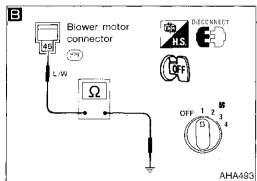
No

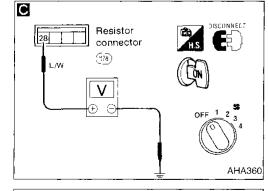
OK

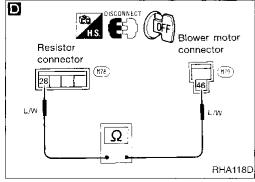
No

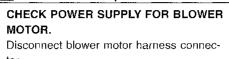
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Do approx. 12 volts exist between blower motor harness terminal No. (45) and body ground?

Yes

NG

CHECK CIRCUIT CONTINUITY
BETWEEN BLOWER MOTOR HARNESS
TERMINAL NO.

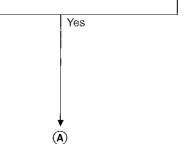
AND BODY
GROUND.

Reconnect blower motor harness connector.

CHECK BLOWER MOTOR CIRCUIT BETWEEN BLOWER MOTOR AND RESISTOR.

Do approx. 12 volts exist between resistor harness terminal No. (28) and body ground?

(Go to next page.)



Check 20A fuses at fuse block.

Refer to EL section ("Wiring Diagram", "POWER SUPPLY ROUTING").

CHECK BLOWER

Replace blower motor.

NG

Refer to HA-55.

MOTOR.

Disconnect blower motor and resistor harness connectors.

Note

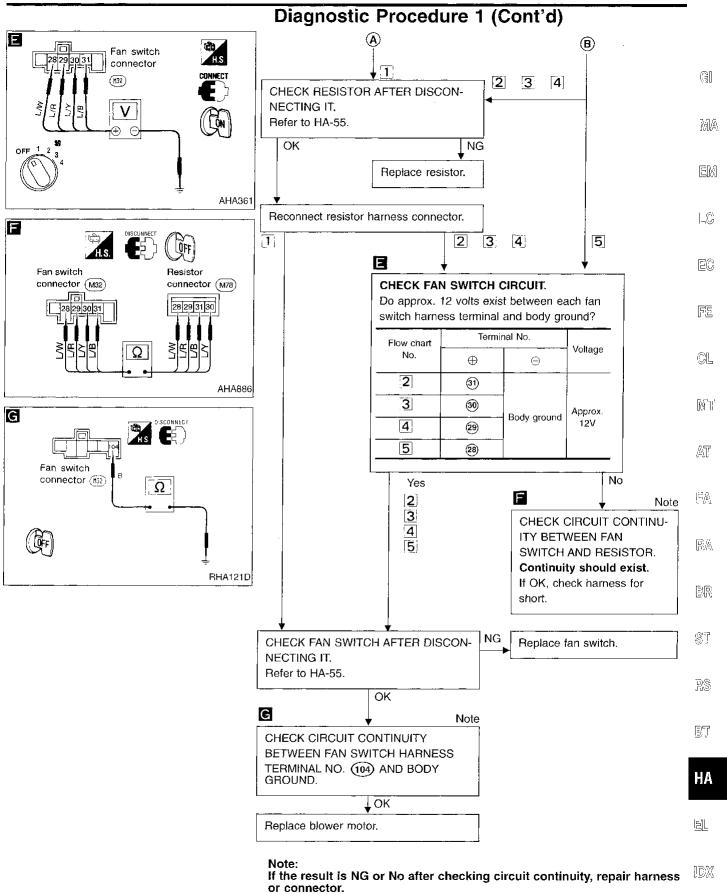
CHECK CIRCUIT CONTINUITY BETWEEN
BLOWER MOTOR HARNESS TERMINAL NO. 46
AND RESISTOR HAR-

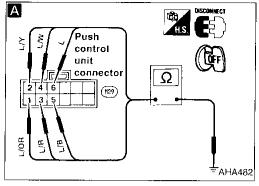
NESS TERMINAL NO. 28

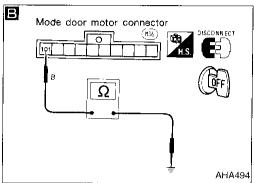
Note:

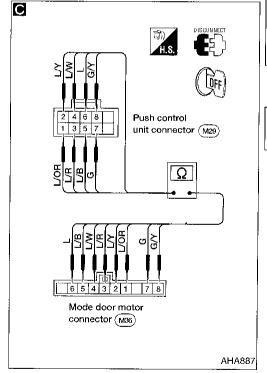
C

If the result is NG or No after checking circuit continuity, repair harness or connector.









Diagnostic Procedure 2

SYMPTOM: Air outlet does not change.

 Perform PRELIMINARY CHECK 4, then Main Power Supply and Ground Circuit Check before referring to the flow chart below.

Α **CHECK MODE DOOR MOTOR POSI-**TION SWITCH. 1. Press FACE switch ON with ignition switch ON. 2. Turn ignition switch OFF. Disconnect push control unit connector. 3. Check for continuity between terminal (1) or (2) of push control unit harness connector and body ground. 4. Using above procedures, check for continuity in any other mode, as indicated in chart. Terminal No. Mode Continuity switch FACE 1 or (2) B/L (2) or (3) Body (3) or (4) FOOT Yes

ground

CHECK SIDE LINK.
Refer to HA-56.

(4) or (5)

(5) or (6)

Disconnect mode door motor harness connector. В Note **CHECK BODY GROUND** CIRCUIT FOR MODE DOOR MOTOR. Does continuity exist between mode door motor harness terminal No. (101) and body ground? Yes C Note Check circuit continuity between each terminal on push control unit and on mode door motor. Terminal No. Continuity \oplus Mode Push condoor trol unit motor (1) (1) (2) (2) (3) (3) Yes (4) (4) **(5) (5**) **(6) (6)** (7) (7) (8) (8) If OK, check harness for short. $\sqrt{\mathsf{ok}}$ (A) (Go to next page.)

Note:

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If the result is NG or No after checking circuit continuity, repair harness or connector.

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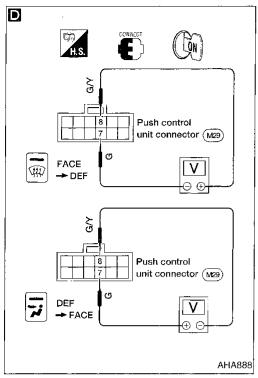
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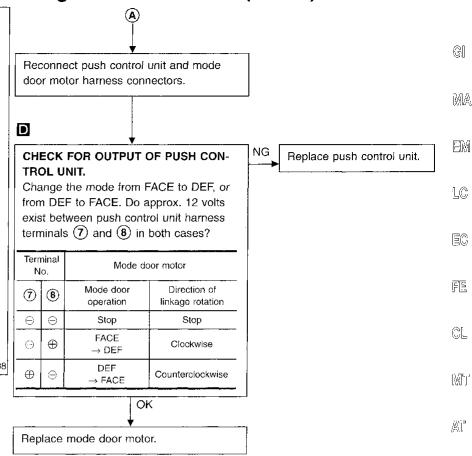
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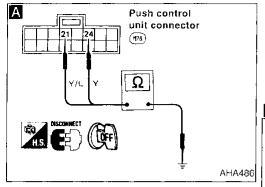
HA-47

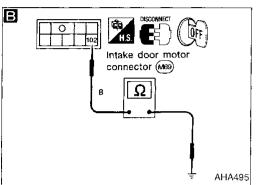
Diagnostic Procedure 2 (Cont'd)

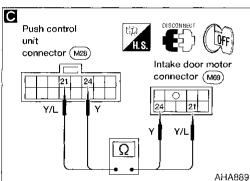


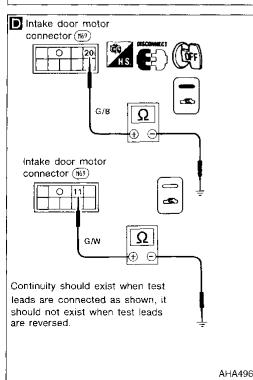


Note





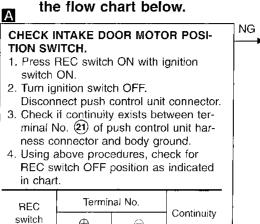




Diagnostic Procedure 3

SYMPTOM: Intake door does not change in FACE, B/L or FOOT mode.

Perform PRELIMINARY CHECK 1, then Main Power Supply and Ground Circuit Check before referring to the flow chart below.



(1) Θ (21) ON Body Yes ground (24) **OFF** If OK, check harness for short.

OK

CHECK INTAKE DOOR LINK. Refer to HA-57.

Replace push control unit.

Disconnect intake door motor harness connector.

CHECK BODY GROUND CIRCUIT FOR INTAKE DOOR MOTOR.

В

Does continuity exist between intake door motor harness terminal No. (102) and body ground?

C Note Check circuit continuity between push control unit

harness terminal No. (21) (24) and intake door motor harness terminal No. (21) (24)).

Continuity should exist. If OK, check harness for short.

Reconnect push control unit and intake door motor harness connector.

OK

CHECK BODY GROUND CIRCUIT FOR INTAKE DOOR MOTOR.

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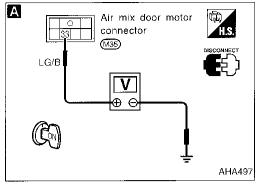
No

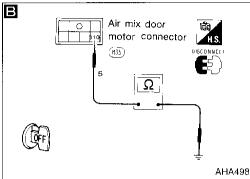
- Press REC switch ON. Does continuity exist between intake door motor harness terminal No. (20) and body ground?
 - If OK, check harness for short.
- · Press REC switch OFF. Does continuity exist between intake door motor_harness terminal No. (1) and body around?
- If OK, check harness for short.

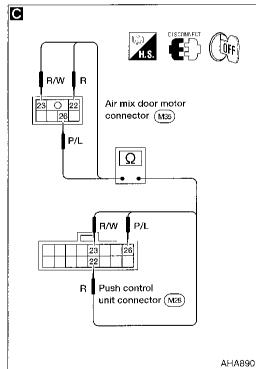
Yes

Replace intake door motor.

If the result is NG or No after checking circuit continuity, repair harness or connector.







Diagnostic Procedure 4

SYMPTOM: Air mix door does not change.

Perform Main Power Supply and Ground Circuit Check before referring to the following chart.

CHECK POWER SUPPLY FOR AIR MIX DOOR MOTOR.

Disconnect air mix door motor harness

connector.

Do approx. 12V exist between air mix door motor harness terminal No. 33 and body ground?

Yes Note

⊥ok

Check circuit continuity between air mix door motor harness terminal No. 110 and body ground.

Disconnect push control unit harness connector.

C Note Check circuit continuity between each terminal on push control unit and air mix door motor. Terminal No. Continuity Push control Air mix door motor unit (22) (22)(23) (23) Yes

(26)

ΟK

If OK, check harness for short.

Reconnect push control unit and air mix door motor harness connector.

(Go to next page.)

Note:

(26)

If the result is NG or No after checking circuit continuity, repair harness or connector.

CHECK POWER SUPPLY CIRCUIT AND 10A FUSE AT FUSE BLOCK.
Refer to EL section ("Wiring Diagram", "POWER SUPPLY ROUTING").

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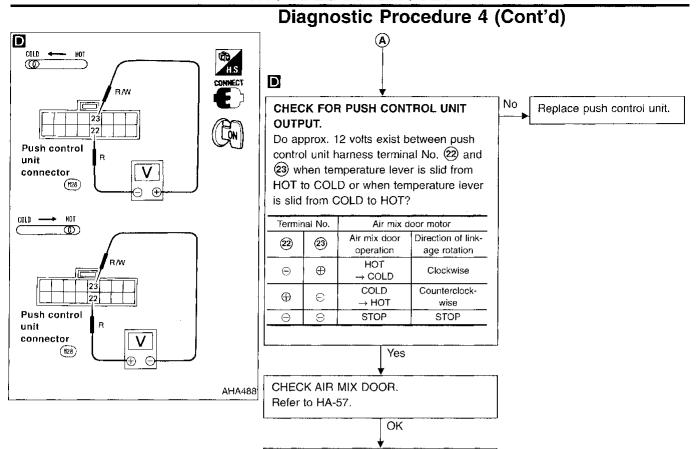
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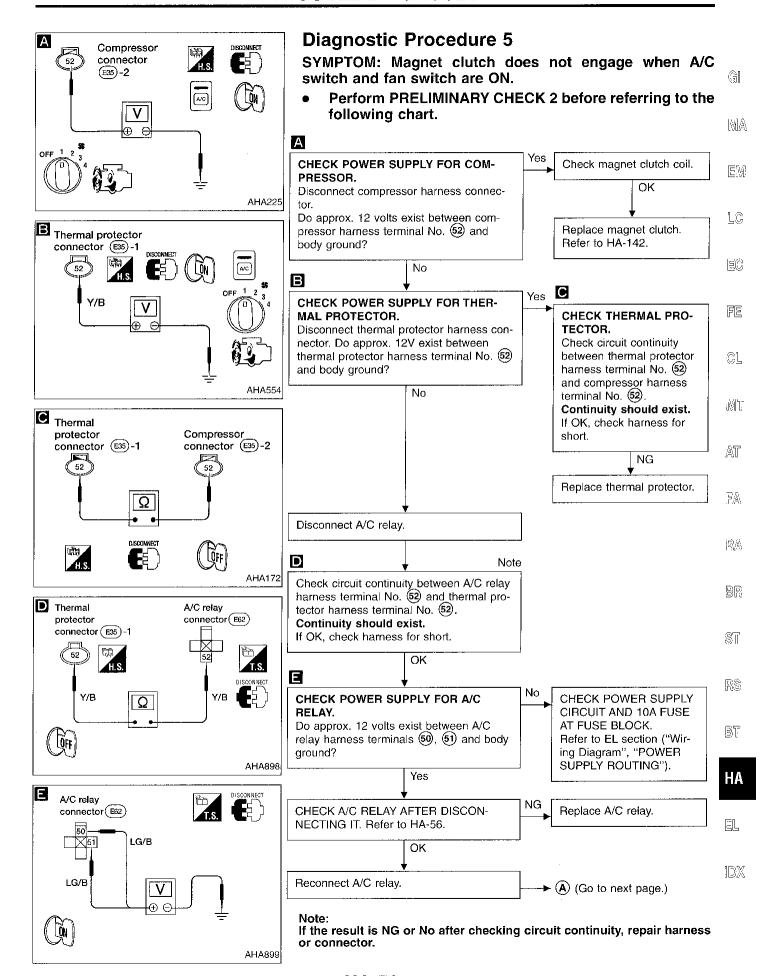
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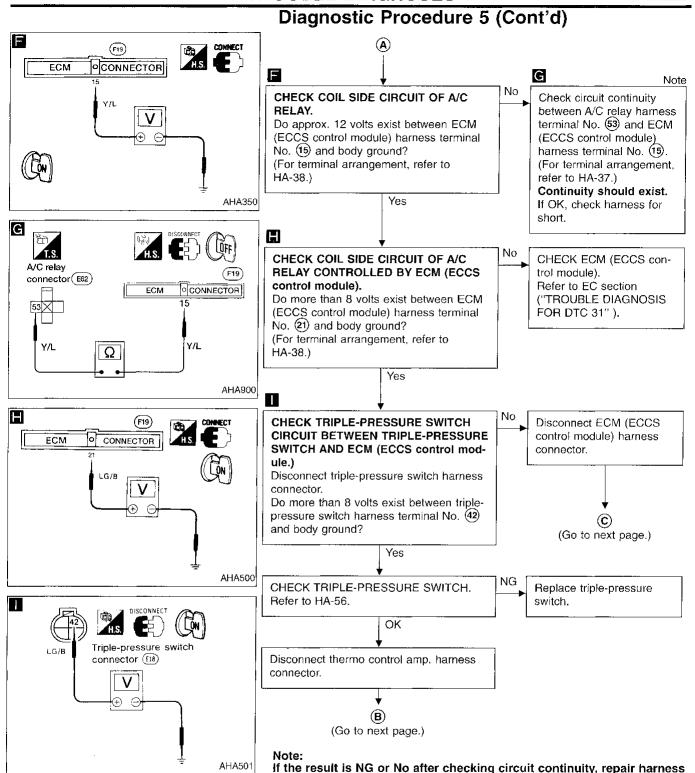
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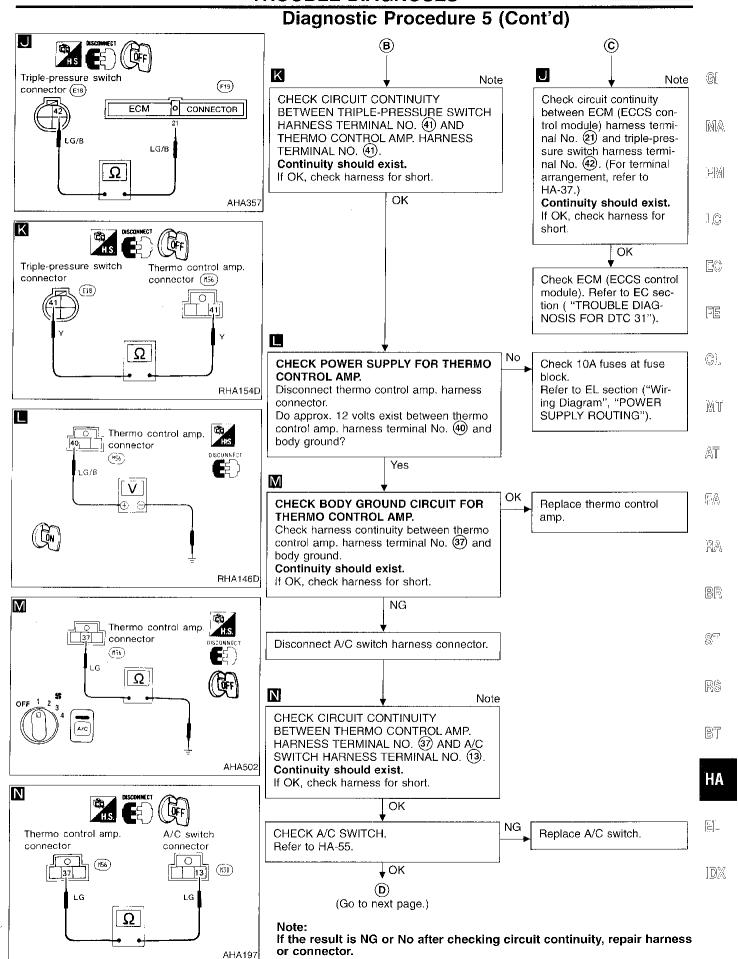
Replace air mix door motor.

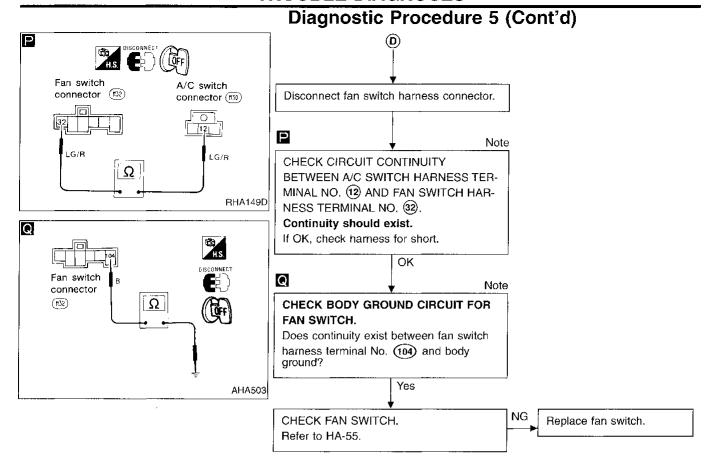


HA-51



or connector.





Note:

If the result is NG or No after checking circuit continuity, repair harness or connector.

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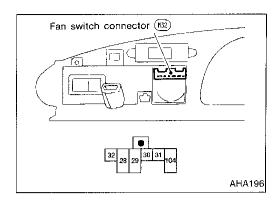
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Electrical Components Inspection FAN SWITCH

Check continuity between terminals at each position.

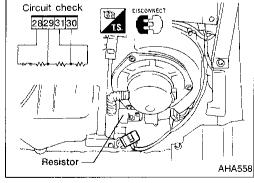
TERMINAL			POSITION		
TERMINAL	OFF	1	2	3	4
28					O
29			:	Ŷ	
30			Ŷ		
31		Ŷ			
32		\\rightarrow\rightarro	\$\delta\$	\$\dagger\$	\$\rightarrow\$
104		6	9	7	6

Blower motor

BLOWER MOTOR

Confirm smooth rotation of the blower motor.

Check that there are no foreign particles inside the intake unit.



BLOWER RESISTOR

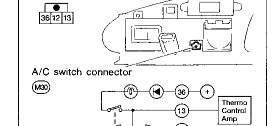
RHA244D

AHA229

Check continuity between terminals.

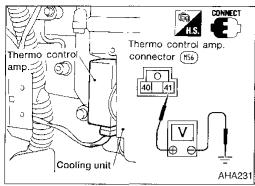
A/C SWITCH

Check continuity between terminals.

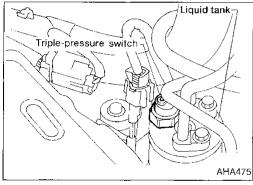


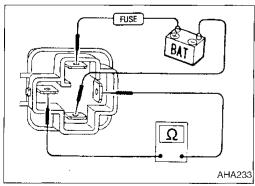
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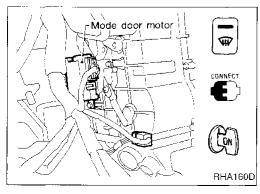
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Compressor Thermal protector RHA979B







Electrical Components Inspection (Cont'd) THERMO CONTROL AMP.

- 1. Run engine, and operate A/C system.
- 2. Connect the voltmeter from harness side.
- 3. Check thermo control amp. operation shown in the table.

Evaporator outlet air temperature °C (°F)	Thermo amp. operation	Tester
Decreasing to 2.5 - 3.5 (37 - 38)	Turn OFF	Approx. 12V
Increasing to 4.0 - 5.0 (39 - 41)	Turn ON	Approx. 0V

THERMAL PROTECTOR

Temperature of compressor °C (°F)	Operation
Increasing to approx. 145 - 155 (293 - 311)	Turn OFF
Decreasing to approx. 130 - 140 (266 - 284)	Turn ON

If NG, replace thermal protector.

TRIPLE-PRESSURE SWITCH

	ON kPa (kg/cm², psi)	OFF kPa (kg/cm², psi)
Low-pressure side	157 - 226 (1.6 - 2.3, 23 - 33)	152.0 - 201.0 (1.55 - 2.05, 22.0 - 29.2)
Medium-pressure side*	1,422 - 1,618 (14.5 - 16.5, 206 - 235)	1,128 - 1,422 (11.5 - 14.5, 164 - 206)
High-pressure side	1,667 - 2,059 (17 - 21, 242 - 299)	2,452 - 2,844 (25 - 29, 356 - 412)

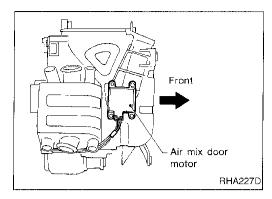
^{*} For cooling fan motor operation.

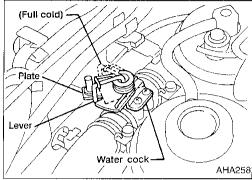
A/C RELAY

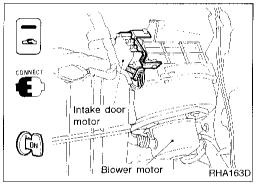
Check circuit continuity between terminals by supplying 12 volts to coil side terminals of A/C relay.

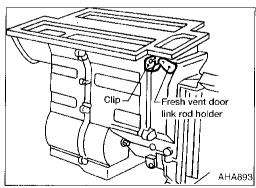
Control Linkage Adjustment MODE DOOR

- 1. Move side link by hand and hold mode door in DEF mode.
- 2. Install mode door motor on heater unit and connect it to main harness.
- 3. Turn ignition switch ON.
- Select FACE ** mode.
- Attach mode door motor rod to side link rod holder.
- 6. Select DEF mode. Check that side link moves to the fully-open position.









Control Linkage Adjustment (Cont'd) AIR MIX DOOR (Water cock)

- 1. Move air mix link by hand and hold air mix door in full cold position.
- 2. Install air mix door motor on heater unit and connect subharness.
- 3. Turn ignition switch ON.
- 4. Slide temperature control lever to full cold.
- 5. Attach air mix door motor rod to air mix door link rod holder.
- 6. Check that air mix door operates properly when temperature control lever is slid to full hot and full cold.
- 7. Slide temperature control lever to full cold.
- 8. Attach water cock cable to air mix door linkage and secure with clip.
- 9. Rotate and hold water cock lever and plate in the full cold position (CLOCKWISE completely).
- 10. Attach water cock cable to plate and secure with clip (white mark on cable housing should be centered under the retaining clip).
- 11. Check that water cock operates properly when temperature lever is slid to full hot and full cold. (After several cycles, water cock lever should be midpoint of plate opening when temperature slider is full cold.)

INTAKE DOOR

- 1. Connect intake door motor harness connector before installing intake door motor.
- 2. Turn ignition switch ON.
- 3. Press REC switch ON.
- 4. Install intake door motor on intake unit.
- 5. Install intake door lever.
- 6. Set intake door rod in REC position and fasten door rod to holder on intake door lever.
- 7. Check that intake door operates properly when REC switch is pressed ON and OFF.

FRESH VENT DOOR

The fresh vent door is held in the closed position by a clip.
 This prevents cold air from entering the passenger compartment when the bi-level mode is selected. No adjustment is necessary.



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Introduction

The Automatic Temperature Control ATC system provides automatic regulation of the vehicles interior temperature. This system is based on the operator selected set temperature, regardless of the outside temperature changes. This is done by utilizing a microcomputer, also referred to as the automatic amplifier, which receives input signals from several sensors. The automatic amplifier uses these input signals (including the set temperature) to automatically control:

- Outlet air volume
- Air temperature
- Air distribution

Features

Air mix door control (Automatic temperature control)

The air mix door is automatically controlled so that in-vehicle temperature is maintained at a predetermined value by: The temperature setting, ambient temperature, in-vehicle temperature, amount of sunload.

Fan speed control

Blower speed is automatically controlled based on temperature setting, ambient temperature, in-vehicle temperature, amount of sunload and air mix door position.

With FAN switch set to AUTO, the blower motor starts to gradually increase air flow volume.

When engine coolant temperature is low, the blower motor operation is delayed to prevent cool air from flowing.

Intake door control

The intake doors are automatically controlled by: The temperature setting, ambient temperature, invehicle temperature, amount of sunload and ON-OFF operation of the A/C switch.

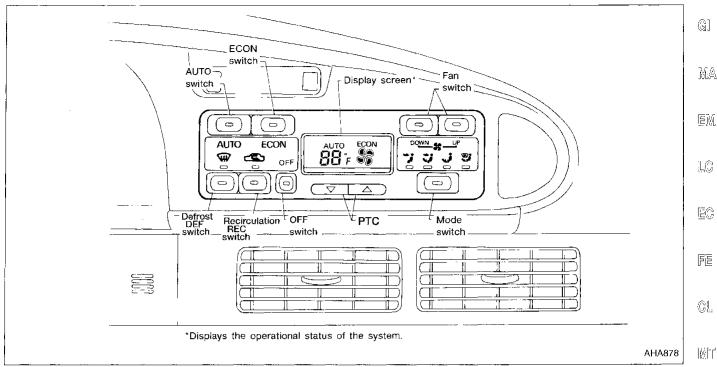
Outlet door control

The outlet door is automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, and amount of sunload.

Self-diagnostic system

The self-diagnostic system is built into the auto amplifier to quickly locate the cause of problems.

Control Operation



AUTO SWITCH

The following components are automatically controlled so that the in-vehicle temperature will reach and maintain the set temperature.

- Compressor
- Air intake door
- Air mix door
- Mode doors
- Blower speed

The air conditioner cooling function operates only when the engine is running.

ECON (ECONOMY) SWITCH

Fully automatic control with the compressor OFF. With the compressor off, the system will not remove heat (cool) or de-humidify. The system will maintain the in-vehicle temperature at the set temperature when the set temperature is above the ambient (outside) temperature.

PTC (Potentio Temperature Control)

Increases or decreases the set temperature.

OFF SWITCH

The compressor and blower are off, the air intake doors are set to the outside air position, and the mode doors are set to the FOOT (78% foot and 22% defrost) position. In the OFF position the ATC system uses the vehicle's flow through ventilation to try to maintain the interior temperature based on the temperature set when the system was last operating.

FAN SWITCH

Manual control of the blower speed. Four speeds are available for manual control (as shown on the display screen):

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DESCRIPTION

Control Operation (Cont'd)

MODE SWITCH

Manual control of the air discharge outlets. Four selections are available (as shown on the display screen):

FACE , BI-LEVEL, B/L , FOOT , FOOT and DEFROST, F/D

RECIRCULATION SWITCH

ON position: Interior air is recirculated inside the vehicle.

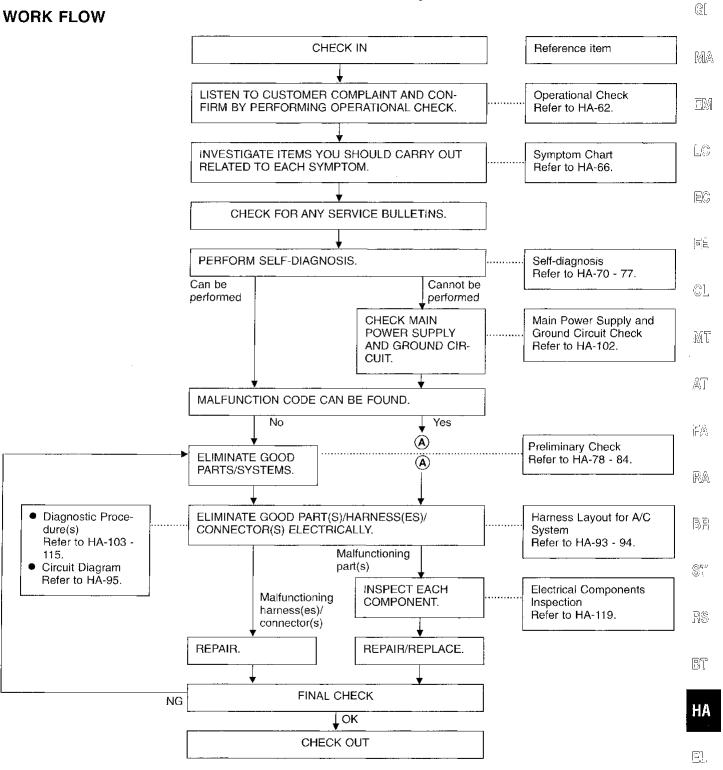
OFF position: Automatic control resumes.

Recirculation is canceled when AUTO, DEF or ECON is selected, and resumes when another mode is chosen.

DEFROST SWITCH

Positions the mode doors to the defrost position. Also positions the air intake doors to the outside air position. The compressor operates at ambient temperature approx. 2°C (35°F) or above.

How to Perform Trouble Diagnoses for Quick and Accurate Repair

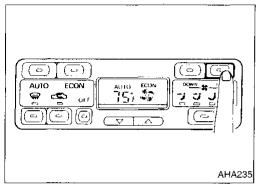


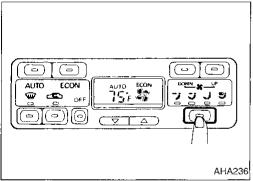
Operational Check

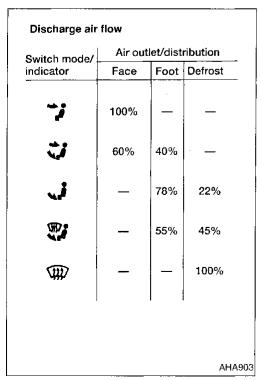
The purpose of the operational check is to confirm that the system operates properly.

CONDITIONS:

Engine running and at normal operating temperature.







PROCEDURE:

1. Check blower

- a. Press fan switch (up side) one time.
 Blower should operate on low speed.
 The fan symbol should have one blade lit \$\mathbb{S}\$.
- Press fan switch (up side) one more time, and continue checking blower speed and fan symbol until all speeds are checked.
- c. Leave blower on MAX speed \$\frac{45}{5}\$.

2. Check discharge air

a. Press mode switch four times and DEF button.

 Confirm that discharge air comes out according to the air distribution table at left.

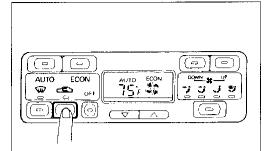
Refer to "Discharge Air Flow", HA-13.

NOTE

Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when the DEF www mode is selected.

Intake door position is checked in the next step.

Operational Check (Cont'd)



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3. Check recirculation

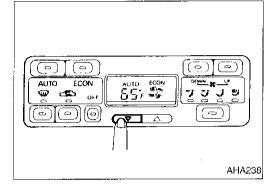
a. Press REC switch.
Recirculation indicator should illuminate.

 Listen for intake door position change (you should hear blower sound change slightly).



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4. Check temperature decrease

a. Press the temperature decrease button until 18°C (65°F) is displayed.

b. Check for cold air at discharge air outlets.



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a. Press the temperature increase button until 32°C (85°F) is displayed.

Check for hot air at discharge air outlets.

Check ECON (ECONOMY) mode



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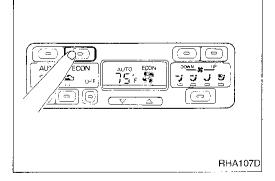


b. Display should indicate ECON (no AUTO, no MANUAL). Confirm that the compressor clutch is not engaged (visual inspection).

(Discharge air will depend on ambient, in-vehicle, and set

temperatures).





7. Check AUTO mode

a. Press AUTO switch.

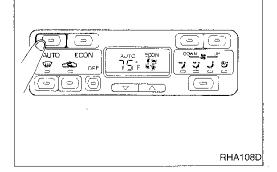
b. Display should indicate AUTO (no ECON, no MANUAL). Confirm that the compressor clutch engages (audio or visual inspection).

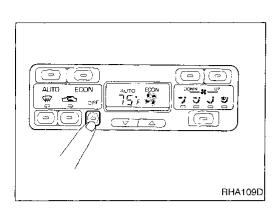
(Discharge air will depend on ambient, in-vehicle, and set temperatures).



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Operational Check (Cont'd)

- 8. Check memory function
- a. Press OFF switch.
- b. Turn the ignition OFF.
- c. Turn the ignition ON.
- d. Press the AUTO switch.
- e. Confirm that the set temperature remains at previous temperature.

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Symptom Chart

DIAGNOSTIC TABLE

PRO	CEDURE			;	Self-dì	agnos	ais				Pre	elimina	ary Ch	neck					nostic edure	
REF	ERENCE	PAGE	HA-71, 73	HA-71, 73	HA-72, 74	HA-72, 75	HA-72, 75	HA-77	HA-78	HA-79	HA-80	HA-81	HA-82	HA-83	HA-84	HA-85	HA-103	HA-104	HA-105	HA-106
SYMI	РТОМ		STEP 1	STEP 2	STEP 3	STEP 4	STEP 5	AUXILIARY MECHANISM	Preliminary Check 1	Preliminary Check 2	Preliminary Check 3	Preliminary Check 4	Preliminary Check 5	Preliminary Check 6	Preliminary Check 7	Preliminary Check 8	Diagnostic Procedure 1	Diagnostic Procedure 2	Diagnostic Procedure 3	Diagnostic Procedure 4
Air o	utlet does	not change.	0	0	0	0	0		0								0	0	0	0
Intak	e door doe	es not change.	0	0		0	0			0							0	0	0	0
Insuff	licient coo	ling.	0	0	0	0	0	0	0	0	0		0	0	0		0	0	0	0
Insuff	icient hea	ting.	0	0	0	0	0	0	0	0		0	0		0		0	0	0	0
Blow	er motor o	peration is malfunctioning.	0	0		0	0						0				0	0	0	0
Magr	et clutch o	does not engage.	0	0		0	0							0			0	0	0	0
Disch	arged air	temperature does not change.	0	0		0	0								0		0	Ö	0	0
Noise) .															0				
STEP 2	21	Ambient sensor circuit is open.	0	0			0										Ø			
gnosis (22	In-vehicle sensor circuit is open.	0	0			0											0		
Result Self-diagnosis STEP	25	Sunload sensor circuit is open.	0	0															8	
Resul	28	PBR circuit is open.	0	0								-					·			6

^{1. 2, ...:} The number means checking order.

C: Checking order depends on malfunction in each flow chart.

TROUBLE DIAGNOSES Symptom Chart (Cont'd)

							ion	pect	s ins	nent	ompo	al Co	ectric	Ele								ply cuit	r Sup d Circ k	ower ound Chec	id Gr	Ma an	re	edui	Proc	ostic	iagn	С
1				EC section.	Refer to			HA-133	HA-119	HA-119	HA-119	HA-119	HA-119	HA-121	HA-130	HA-129	HA-127	HA-127	HA-124	HA-123	HA-124	HA-102	HA-102	HA-102	HA-102	HA-102	HA-115	HA-112	HA-111	HA-110	HA-109	HA-107
Harness	Vehicle speed sensor	Cooling fan relay-3	Cooling fan relay-2	Cooling fan relay-1	Cooling fan motor-2	Cooling fan motor-1	ECM (ECCS control module)	Magnet clutch (Compressor)	Triple-pressure switch	A/C relay	Blower high relay	Thermo control amp.	Blower motor	Fresh vent door motor	Intake door motor	Mode door motor	Air mix door motor	PBR	Sunload sensor	In-vehicle sensor	Ambient sensor	10A Fuse #10	10A Fuse #6	20A Fuses #7 and #8	10A Fuse #26	Auto amp.	Diagnostic Procedure 10	Diagnostic Procedure 9	Diagnostic Procedure 8	Diagnostic Procedure 7	Diagnostic Procedure 6	Diagnostic Procedure 5
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TROUBLE DIAGNOSES

Symptom Chart (Cont'd)

PRO	CEDURE			-						•						···· ·		Diag	nostic	
FIIO					Self-di	agnos	is				Pre	elimina	ary Ch	ieck					edure	
REF	ERENCE PAG	E	HA-71, 73	HA-71, 73	HA-72, 74	HA-72, 75	HA-72, 75	HA-77	HA-78	HA-79	HA-80	HA-81	HA-82	HA-83	HA-84	HA-85	HA-103	HA-104	HA-105	HA-106
SYMI	РТОМ		STEP 1	STEP 2	STEP 3	STEP 4	STEP 5	AUXILIARY MECHANISM	Preliminary Check 1	Preliminary Check 2	Preliminary Check 3	Preliminary Check 4	Preliminary Check 5	Preliminary Check 6	Preliminary Check 7	Preliminary Check 8	Diagnostic Procedure 1	Diagnostic Procedure 2	Diagnostic Procedure 3	Diagnostic Procedure 4
STEP 2	ECON	Ambient sensor circuit is shorted.	0	0			0										4			
agnosis S	ECON []	In-vehicle sensor circuit is shorted.	0	0		-	0											0		
Result of Self-diagnosis STEP	ECON 25	Sunload sensor circuit is shorted.	0	0															0	
Result (FCON 25	PBR circuit is shorted.	0	0													<u> </u>			0
Mode	door motor d	oes not operate normally.	0	0	0	0	0										0	0	0	0
		loes not operate normally.	0	0		€	0										0	0	0	<u> </u>
Air m mally.		does not operate nor-	0	0		0	0						İ				0	0	0	0
Fresh	vent door do	es not operate normally.	0	0		0	,													
		tion is malfunctioning Speed Control.	0	0		0	0						0				0	0	0	0
	et clutch does ng Preliminary	not operate after per- Check 6.	0	0		0	0		i					0			0	0	0	0
Self-c	liagnosis cann	ot be performed.						-												

①, ②, ...: The number means checking order.

○: Checking order depends on malfunction in each flow chart.

TROUBLE DIAGNOSES Symptom Chart (Cont'd)

	Dia	gnos	tic P	roce	dure)	Ma ar	id Gi	owe roun Che	r Suj d Cir ok	oply cuit								Ele	ectric	al C	ompo	onen	ts In	spec	tion								. (
HA-107	HA-109	HA-110	HA-111	HA-112	HA-115	HA-118	HA-102	HA-102	HA-102	HA-102	HA-102	HA-124	HA-123	HA-124	HA-127	HA-127	HA-129	HA-130	HA-121	HA-119	HA-119	HA-119	HA-119	HA-119	HA-133			Refer to	EC	Section:				() (),
re 5	re 6	re 7	re 8	re 9	re 10	re 11			8#										tor		d			tch	npressor)	(elnbom lo						or		[
Diagnostic Procedure 5	Diagnostic Procedure 6	Diagnostic Procedure 7	Diagnostic Procedure 8	Diagnostic Procedure 9	Diagnostic Procedure 10	Diagnostic Procedure 11		92# 6	s #7 and #8	9# 6	9 #10	sensor	sensor	sensor		Air mix door motor	or motor	Intake door motor	Fresh vent door motor	totor	Thermo control amp.	igh relay		Triple-pressure switch	Magnet clutch (Compressor)	ECM (ECCS control module)	Cooling fan motor-1	Cooling fan motor-2	Cooling fan relay-1	Cooling fan relay-2	Cooling fan relay-3	Vehicle speed sensor		[
Diagnost	Diagnost	Diagnost	Diagnost	Diagnost	Diagnost	Diagnost	Auto amp.	10A Fuse #26	20A Fuses #7	10A Fuse #6	10A Fuse #10	Ambient sensor	In-vehicle sensor	Sunload sensor	PBR	Air mix d	Mode door motor	Intake do	Fresh ve	Blower motor	Thermo (Blower high relay	A/C relay	Triple-pre	Magnet c	ECM (EC	Cooling f	Vehicle s	Harness	Į				
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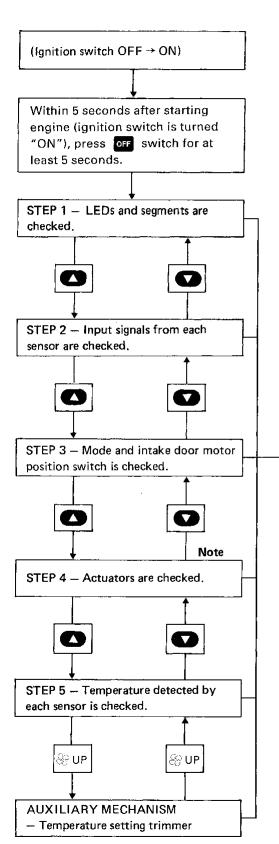
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Self-diagnosis

The self-diagnostic system diagnoses sensors, door motors, blower motor, etc. by system line. Refer to applicable sections (items) for details. Shifting from normal control to the self-diagnostic system is accomplished by starting the engine (turning the ignition switch from OFF to ON) and pressing switch for at least 5 seconds. The switch must be pressed within 5 seconds after starting the engine (ignition switch is turned ON). This system will be canceled by either pressing AUTO switch or turning the ignition switch OFF. Shifting from one step to another is accomplished by means of pushing AUTO or COLD switch, as required.

Additionally shifting from STEP 5 to AUXILIARY MECHANISM is accomplished by means of pushing & fan UP switch.



Ignition switch: OFF
or (AUTO) switch: ON

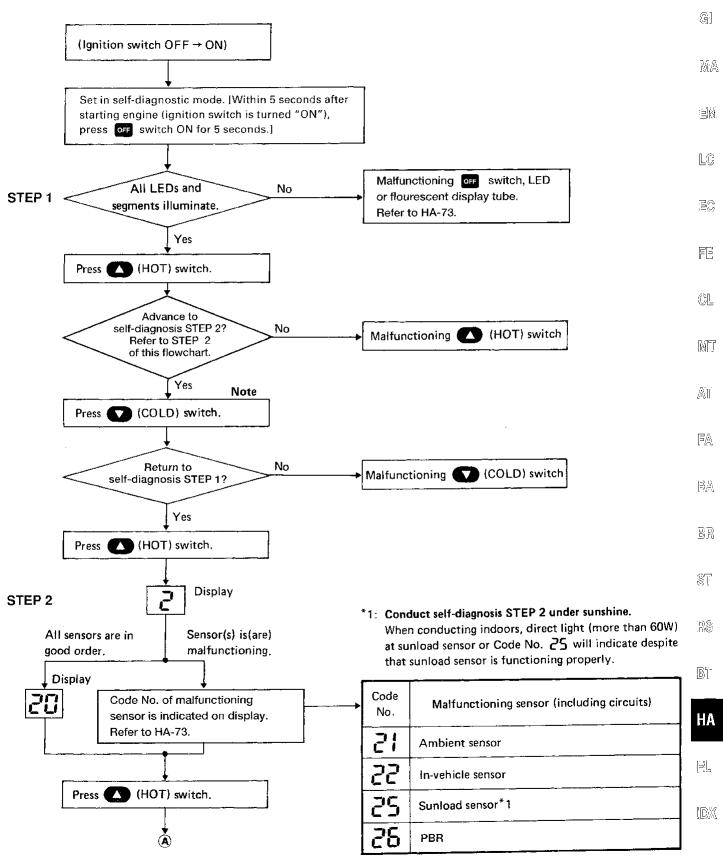
Self-diagnostic function is canceled.

Note: For STEP 4 and 5, engine must be running for compressor to operate.

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Self-diagnosis (Cont'd)

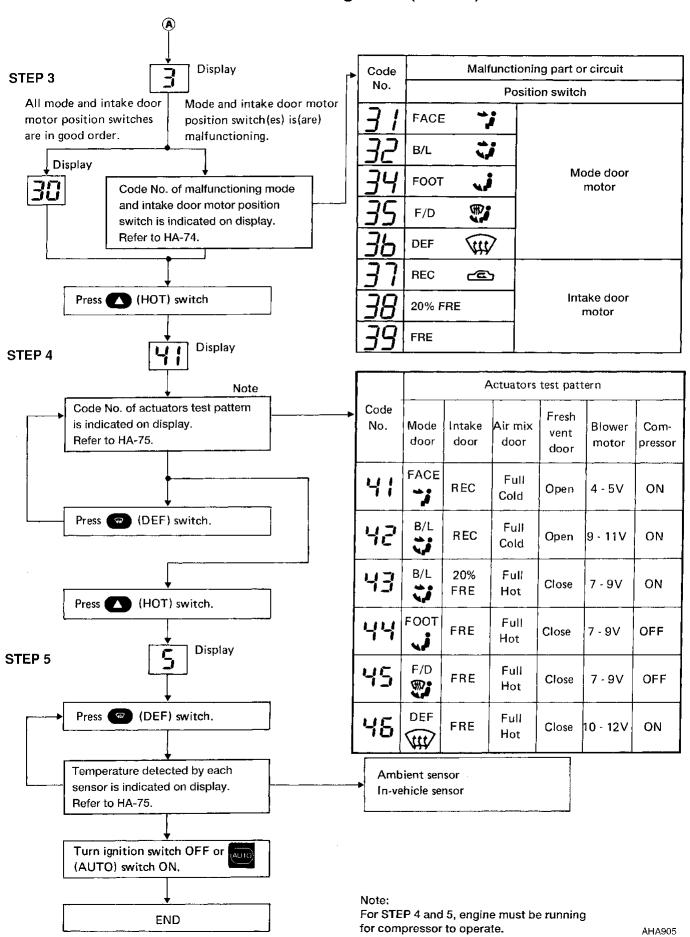
CHECKING PROCEDURE



Note:

At any time, you can return to a previous step in the self-diagnosis by pressing the (COLD) switch.

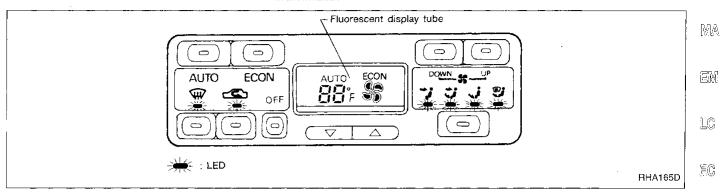
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STEP 1: Checks LEDs and segments

When switch's LED and segments are in good order in STEP 1 mode, the corresponding LED and fluorescent display tube will illuminate.



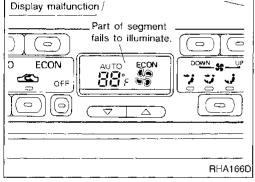




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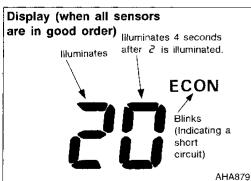
If LEDs or segments malfunction, LED does not come on or display shows incomplete segment.



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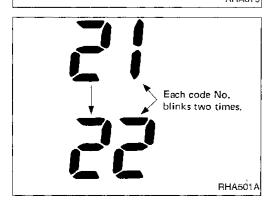
STEP 2: Checks each sensor circuit for open or short circuit

Display shows \geq in STEP 2 mode.

When all sensors are in good order, display shows 20.

It takes approximately 4 seconds to check all sensors. If a circuit is shorted, display shows ECON mark blinks on display.





If two or more sensors malfunction, corresponding code Nos. respectively blink two times.

IDX

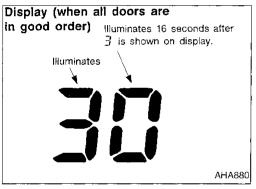
Sensors and abnormalities

If a circuit is opened or shorted, display shows its code No. when input corresponds with any of following conditions.

Code No.	Sensor	Open circuit	Short circuit
21	Ambient sensor	Less than -50°C (-58°F)	Greater than 75°C (167°F)
22	In-vehicle sensor	Less than -50°C (-58°F)	Greater than 75°C (167°F)
25	Sunload sensor*2	Less than 48.84 W/m² (42 kcal)	Greater than 1,640 W/m ² (1,410 kcal)
28	PBR*1	Greater than 50%	Less than 30%

^{*1: 50%} and 30% refer to percentage with respect to full stroke of air mix door. (Full cold: 0%, Full hot: 100%)

^{*2:} Conduct self-diagnosis STEP 2 under sunny condition. When conducting indoors, direct light (more than 60W) at sunload sensor.

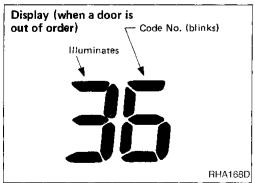


STEP 3: Checks mode door operation

Display shows 3 in STEP 3 mode.

When all doors are in good order, display will then show 3g.

It takes approximately 16 seconds to check all mode and intake doors.

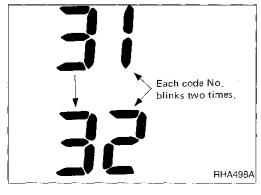


When abnormalities are detected, display shows a code No. corresponding with malfunctioning circuit, door position switch or motor.

Code No.	31	32	34	35	36	177	38	39
Malfunction	FACE	B/L	FOOT	F/D	DEF	REC	20% FRE	FRE

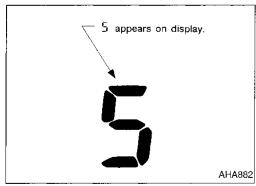
If any mode and intake door motor position switch is malfunctioning, mode and intake door motor will also malfunction.

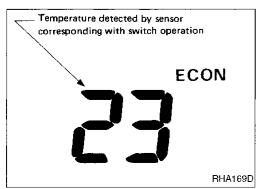
If two or more mode and intake doors are out of order, corresponding code numbers respectively blink two times.



Changes from 1 to 5. **!!iuminates** AHA881

Switch mode/	Air ou	tlet/dist	ribution
ndicator	Face	Foot	Defrost
*;	100%	-	<u> </u>
3	60%	40%	
·i.	_	78%	22%
	_	55%	45%
OHD		_	100%
1			1





Self-diagnosis (Cont'd)

STEP 4: Checks operation of each actuator

Start engine and run at operating temperature. Display shows 41 in STEP 4 mode.

When DEF switch is pressed one time, display shows 42. Thereafter, each time the switch is pressed, display advances one number at a time, up to 48, then returns to 41.

The auto amplifier will forcefully transmit an output to the affected actuators in response to code No. shown on display, as indicated in table below.

Checks must be made visually, by listening to any noise, or by touching air outlets with your hand, etc. for improper operation.

Operating condition of each actuator cannot be checked by indicators.

	Code No.					
Actuator	4;	42	43	44	45	48
Mode door	FACE	B/L	B/L	FOOT	F/D	DEF
Intake door	REC	REC	20% FRE	FRE	FRE	FRE
Air mix door	Full Cold	Full Cold	Full H ot	Full Hot	Full Hot	Full Hot
Fresh vent door	OPEN	OPEN	CLOSE	CLOSE	CLOSE	CLOSE
Blower motor V	4 - 5	9 - 11	7 - 9	7 - 9	7 - 9	10 - 12
Compressor	ON	ON	ON	OFF	OFF	ON

STEP 5: Checks temperature detected by sensors

Display shows s in STEP 5 mode.

When DEF switch is pressed one time, display shows temperature detected by ambient sensor.

When DEF switch is pressed second time, display shows temperature detected by in-vehicle sensor.

ECON indicates display shows negative temperature read-

When DEF switch is pressed third time, display returns to original presentation 5.

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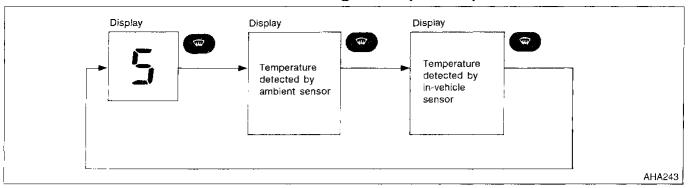
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If temperature shown on display greatly differs from actual temperature: Check sensor circuit first, then inspect sensor itself according to the procedures described in **Control System Input Components**. Refer to HA-123.

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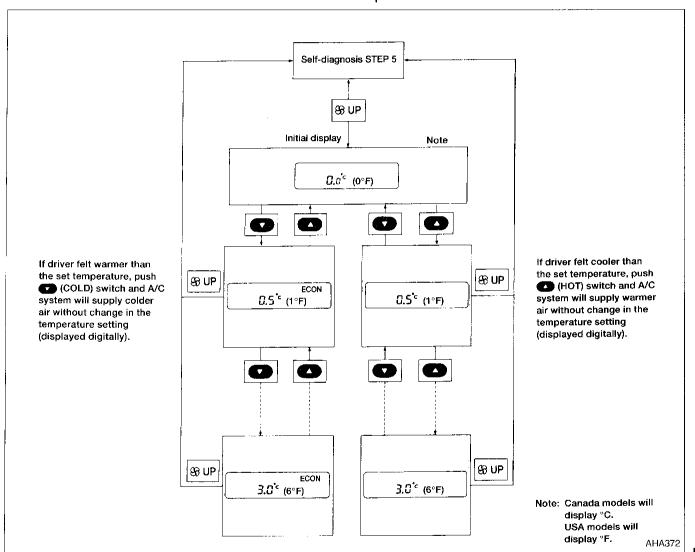
BT

Self-diagnosis (Cont'd) AUXILIARY MECHANISM: Temperature setting trimmer

The trimmer compensates for differences in range of $\pm 3^{\circ}$ C ($\pm 6^{\circ}$ F) between temperature setting (displayed digitally) and temperature felt by driver.

Operating procedures for this trimmer are as follows:

- Begin Self-diagnosis STEP 5 mode.
- Press 🛞 fan <u>U</u>P switch to <u>set</u> system in auxiliary mode.
- Press either HOT or COLD switch as desired.
 Temperature will change at a rate of 0.5°C (1°F) each time a switch is pressed.



When battery cable is disconnected, trimmer operation is canceled. Temperature set becomes that of initial condition, i.e., 0° C (0° F).

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HA-77

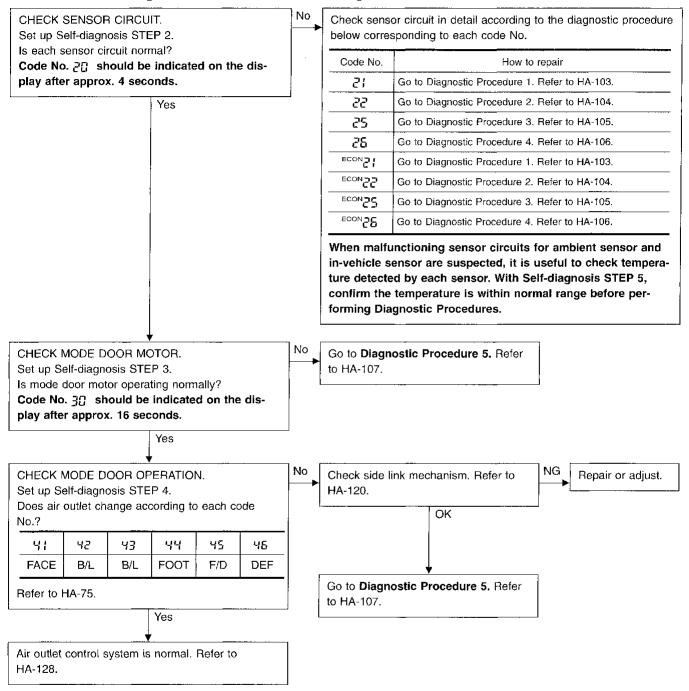
1011

Preliminary Check

PRELIMINARY CHECK 1

Air outlet does not change.

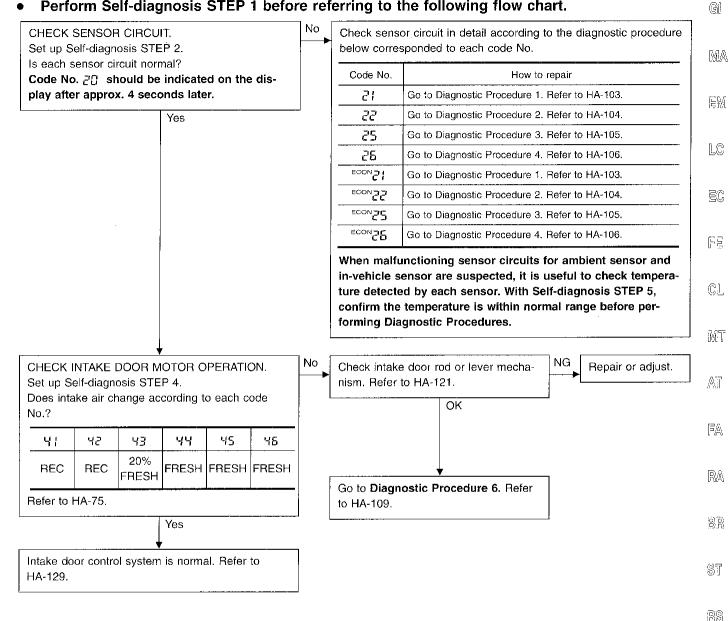
Perform Self-diagnosis STEP 1 before referring to the flow chart.



PRELIMINARY CHECK 2

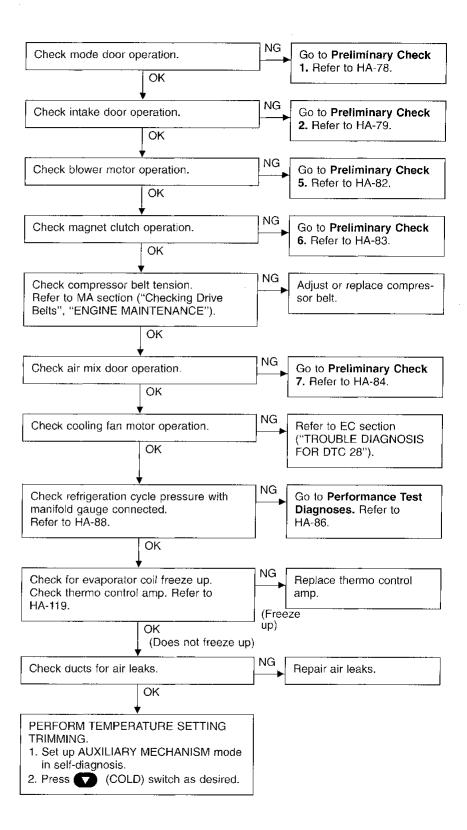
Intake door does not change.

Perform Self-diagnosis STEP 1 before referring to the following flow chart.



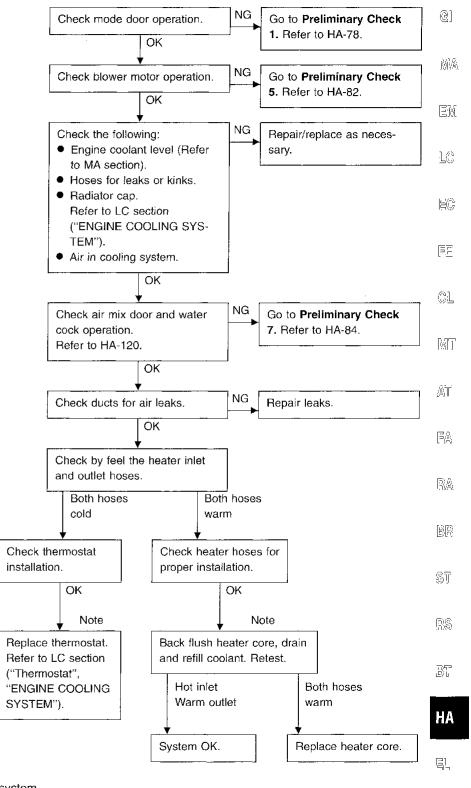
[D)X

PRELIMINARY CHECK 3 Insufficient cooling.



PRELIMINARY CHECK 4

Insufficient heating.



Note: To avoid unnecessary service of heating system, first perform TEMPERATURE SETTING TRIMMING. Refer to "AUXILIARY MECHANISM", "Self-diagnosis" HA-77.

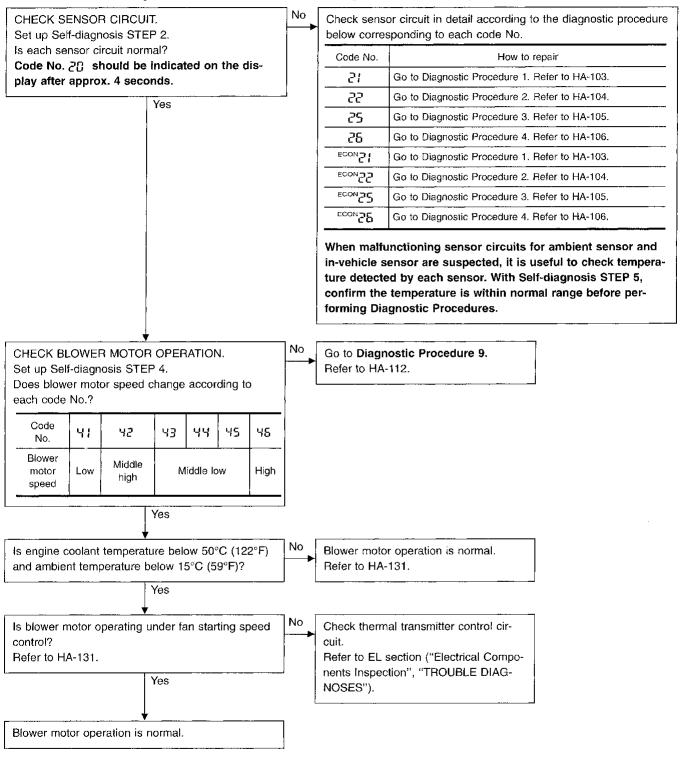
HA-81

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PRELIMINARY CHECK 5

Blower motor operation is malfunctioning.

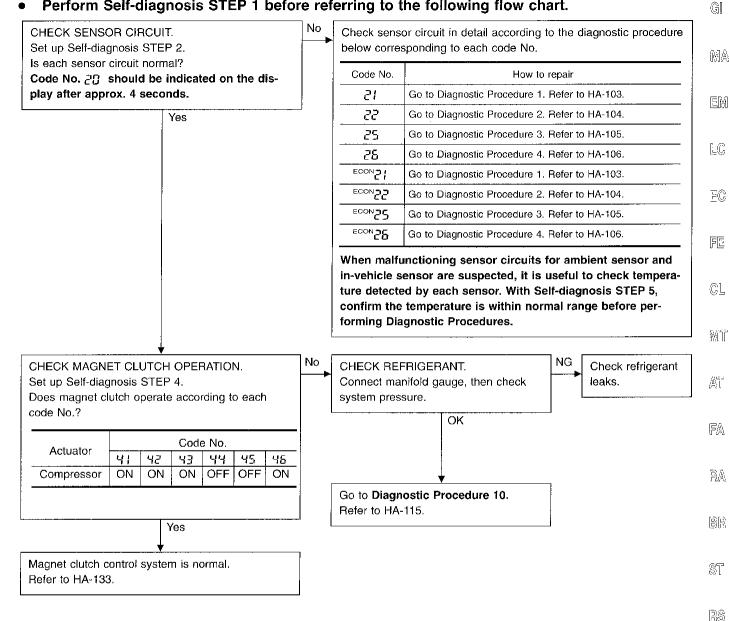
Perform Self-diagnosis STEP 1 before referring to the following flow chart.



PRELIMINARY CHECK 6

Magnet clutch does not engage.

Perform Self-diagnosis STEP 1 before referring to the following flow chart.



HA-83

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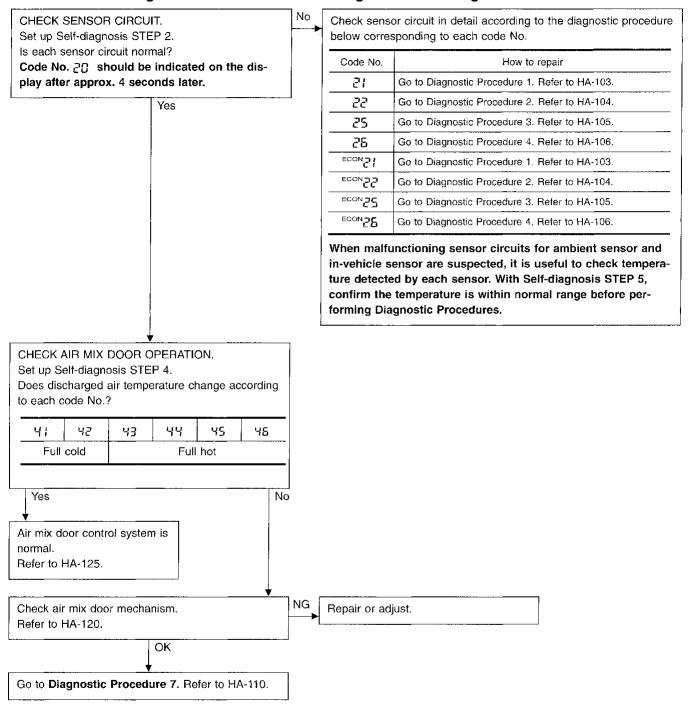
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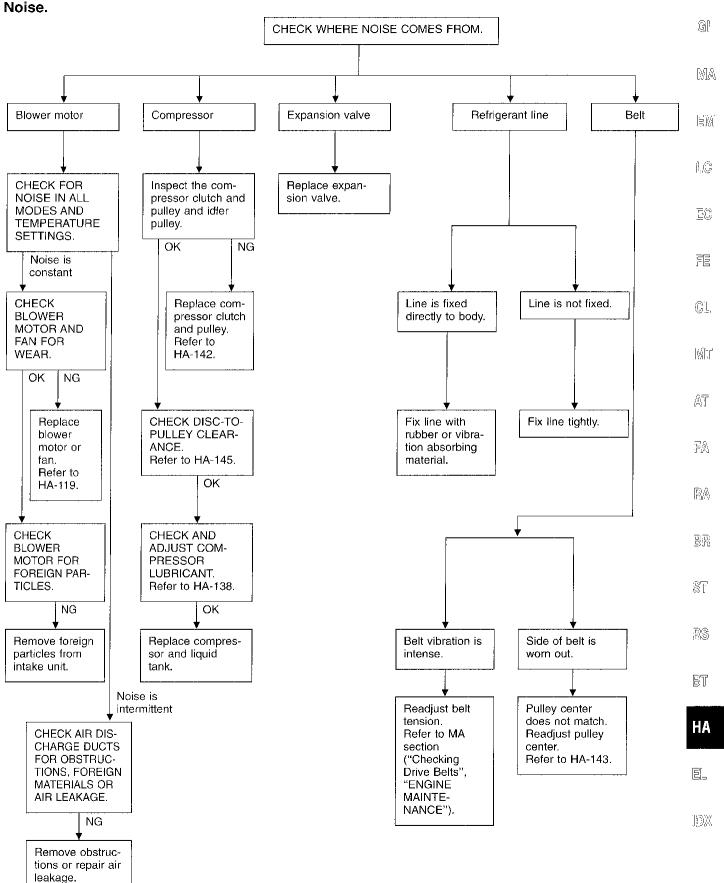
PRELIMINARY CHECK 7

Discharged air temperature does not change.

Perform Self-diagnosis STEP 1 before referring to the following flow chart.

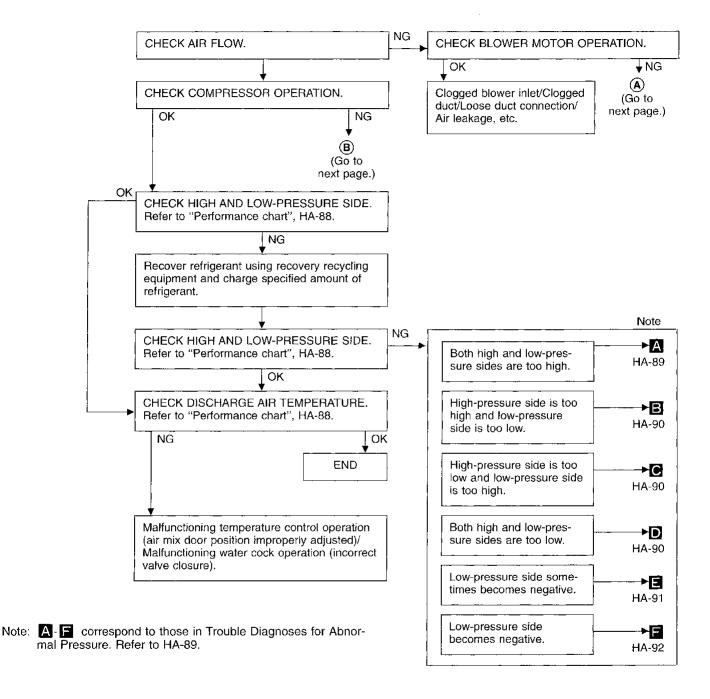


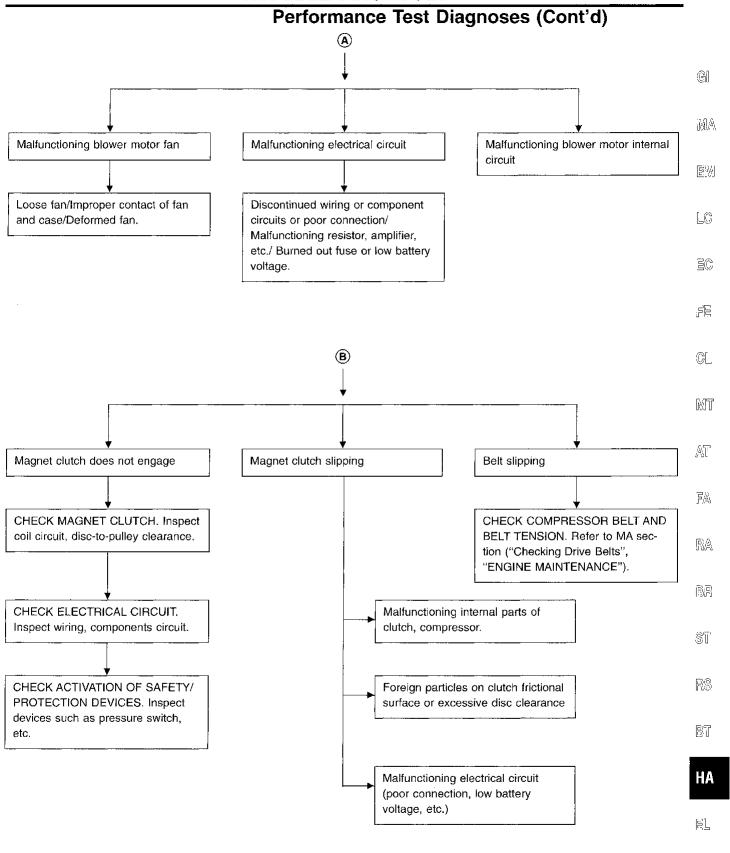
PRELIMINARY CHECK 8



Performance Test Diagnoses

INSUFFICIENT COOLING





[DX

Performance Chart

TEST CONDITION

Before conducting performance test, disconnect ambient sensor harness connector and connect a jumper cable across harness terminal.

Testing must be performed as follows:

Vehicle location: Indoors or in the shade (in a well venti-

lated place)

Doors:

Closed

Door window:

Open

Hood:

Open

TEMP. setting:

18°C (65°F)

AUTO switch:

ON

REC switch:

(Recirculation) ON

Fan speed:

MAX.

Engine speed:

1,500 rpm

Operate the air conditioner system for 10 minutes before

taking measurements.

TEST READING Recirculating-to-discharge air temperature table

Inside air at blower assembly inlet for recirculation*		Discharge air temperature at center ventilator	
Relative humidity %	Air temperature °C (°F)	°C (°F)	
	20 (68)	4.0 - 5.4 (39 - 42)	
	25 (77)	4.2 - 5.6 (40 - 42)	
50 - 60	30 (86)	8.5 - 11.1 (47 - 52)	
	35 (95)	13.5 - 16.7 (56 - 62)	
	40 (104)	18.5 - 22.3 (65 - 72)	
	20 (68)	5.4 - 6.8 (42 - 44)	
	25 (77)	5.6 - 8.0 (42 - 46)	
60 - 70	30 (86)	11.1 - 14.1 (52 - 57)	
	35 (95)	16.7 - 20.3 (62 - 69)	
	40 (104)	22.3 - 26.5 (72 - 80)	

^{*} Thermometer should be placed at intake unit RH side of instrument panel.

Ambient air temperature-to-operating pressure table

Ambient air		High purposure (Dinehovers aids)	Law processor (Suction pide)	
Relative humidity %	Air temperature °C (°F)	-f High-pressure (Discharge side) kPa (kg/cm², psi)	Low-pressure (Suction side) kPa (kg/cm², psi)	
	20 (68)	834 - 1,098 (8.5 - 11.2, 121 - 159)	122.6 - 161.8 (1.25 - 1.65, 17.8 - 23.5)	
	25 (77)	1,049 - 1,363 (10.7 - 13.9, 152 - 198)	137.3 - 181.4 (1.4 - 1.85, 19.9 - 26.3)	
50 - 70	30 (86)	1,226 - 1,618 (12.5 - 16.5, 178 - 235)	152.0 - 201.0 (1.55 - 2.05, 22.0 - 29.2)	
•	35 (95)	1,255 - 1,716 (12.8 - 17.5, 182 - 249)	166.7 - 230.5 (1.7 - 2.35, 24.2 - 33.4)	
	40 (104)	1,540 - 2,030 (15.7 - 20.7, 223 - 294)	201.0 - 289.3 (2.05 - 2.95, 29.2 - 41.9)	

If pressure is not within range, refer to HA-89 "Trouble Diagnoses for Abnormal Pressure".

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Trouble Diagnoses for Abnormal Pressure

Whenever system's high or low-side pressure is abnormal, diagnose using a manifold gauge. The marker above the gauge scale in the following table indicates the standard normal pressure range. Since the standard (normal) pressure, differs from vehicle to vehicle, refer to HA-88 "Ambient air temperature-to-operating pressure table".

Pressure measurements are effective only when ambient temperature is in the range indicated under the Performance Chart.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
oth high and low-pressure des are too high.	 Pressure is reduced soon after water is splashed on condenser. 	Excessive refrigerant charge in refrigeration cycle.	Reduce refrigerant until speci- fied pressure is obtained.
	Air suction by radiator or cooling fan is insufficient.	Insufficient condenser cooling performance. 1 Condenser fins are clogged. 2 Improper rotation of cooling fan.	Clean condenser. Check and repair radiator or cooling fan as necessary.
AC359A	 Low-pressure pipe is not cold. When compressor is stopped high-pressure value quickly drops by approximately 196 kPa (2 kg/cm², 28 psi). It then decreases gradually thereafter. 	Poor heat exchange in condenser. (After compressor operation stops, high pressure decreases too slowly.) Air in refrigeration cycle.	Evacuate repeatedly and recharge system.
	Engine tends to overheat.	Engine cooling systems mal- function.	Check and repair each engine cooling system.
	 An area of the low-pressure pipe is colder than near the evaporator outlet. Plates are sometimes covered with frost. 	 Excessive liquid refrigerant on low-pressure side. Excessive refrigerant dis- charge flow. Expansion valve is open a 	Replace expansion valve.
		little compared with the specification.	
		Improper thermal valve installation. Improper expansion valve adjustment.	

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TROUBLE DIAGNOSES Trouble Diagnoses for Abnormal Pressure (Cont'd)

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too high and low-pressure side is too low. B AC360A	Upper side of condenser and high-pressure side are hot, however, liquid tank is not as hot.	High-pressure tube or parts located between compressor and condenser are clogged or crushed.	 Check and repair or replace malfunctioning parts. Check lubricant for contami- nation.
High-pressure side is too low and low-pressure side is too high.	High and low-pressure sides become equal soon after compressor operation stops.	Compressor pressure operation is improper. Damaged inside compressor packings.	Replace compressor.
AC356A	No temperature difference between high and low-pressure sides.	Compressor discharge capacity does not change. (Compressor stroke is set at maximum.)	Replace compressor.
Both high and low-pressure sides are too low.	 There is a big temperature difference between liquid tank outlet and inlet. Outlet temperature is extremely low. Liquid tank inlet and expansion valve are frosted. 	Liquid tank is partly clogged.	Replace liquid tank. Check lubricant for contamination.
AC353A	 Temperature of expansion valve inlet is extremely low as compared with areas near liquid tank. Expansion valve inlet may be frosted. Temperature difference occurs somewhere in high-pressure side. 	High-pressure pipe located between liquid tank and expan- sion valve is clogged.	 Check and repair malfunctioning parts. Check lubricant for contamination.
AC000A	 Expansion valve and liquid tank are warm or only cool to the touch. 	Low refrigerant charge.	 Check for refrigerant leaks. Refer to "Checking Refrigerant Leaks", HA-134.

TROUBLE DIAGNOSES Trouble Diagnoses for Abnormal Pressure (Cont'd)

Gauge indication	Refrigerant cycle	Probable cause	Corrective action	. Gl
Both high and low-pressure sides are too low.	There is a big temperature difference between expansion valve inlet and outlet while the valve itself is frosted.	Expansion valve closed and past the specification. 1 Improper expansion valve adjustment. 2 Malfunctioning thermal valve. 3 Outlet and inlet may be clogged.	 Remove foreign particles by using compressed air. Check lubricant for contami- nation. 	MA EM
	An area of low-pressure pipe is colder than areas near the evaporator outlet.	Low-pressure pipe is clogged or crushed.	 Check and repair maifunctioning parts. Check lubricant for contamination. 	EC
AC353A	Air flow volume is not enough or is too low.	Evaporator is frozen.	Replace compressor.	
A0333A		Compressor discharge capacity does not change. (Compressor stroke is set at maximum length.)		CL
Low-pressure side sometimes becomes negative.	 Air conditioner system does not function and does not cyclically cool the compart- 	Refrigerant does not discharge cyclically.	Replace refrigerant. Replace liquid tank.	IMIT'
	ment air. The system constantly functions for a certain period of	Moisture is frozen at expansion valve outlet and inlet.		ÆT'
	time after compressor is stopped and restarted.	Water is mixed with refrigerant.		FA
				RA
				BR
AC354A				ST'

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TROUBLE DIAGNOSES Trouble Diagnoses for Abnormal Pressure (Cont'd)

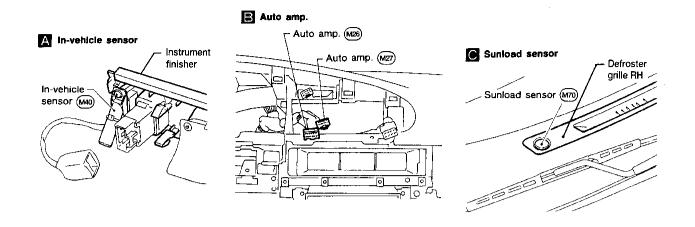
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Low-pressure side becomes negative.	Liquid tank or front/rear side of expansion valve's pipe is frosted or dewed.	High-pressure side is closed and refrigerant does not flow. Expansion valve or liquid tank is frosted.	Leave the system at rest until no frost is present. Start it again to check whether or not the problem is caused by water or foreign particles. If water is the cause, initially cooling is okay. Then the water freezes causing a blockage. Replace refrigerant. If due to foreign particles, remove expansion valve and remove particles with dry, compressed air. If either of the above methods cannot correct the problem, replace expansion valve. Replace liquid tank. Check lubricant for contamination.

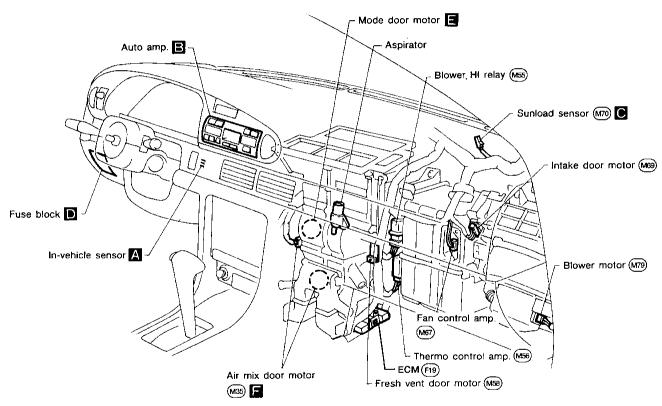
Harness Layout Engine compartment A/C relay (AIR CON) (E62) @[MA Cooling fan relay-2 (RAD FAN 2) (E57) EW 10 EC Cooling fan relay-3 (RAD FAN 3) (E63) Water cock FG (GIL A/C compressor Relay box-1 (E40) l₩fr' (E35) A/C compressor \mathbb{AT} FA $\mathbb{R}\mathbb{A}$ Relay box-2 (E14)-> $\mathbb{B}\mathbb{R}$ ST Ambient sensor (E28) Bir Triple-pressure switch (E18) HA © Cooling fan moto EL E19 Cooling fan motor-1 Cooling fan relay-1 (RAD FAN 1) E48) Liquid tank AHA902

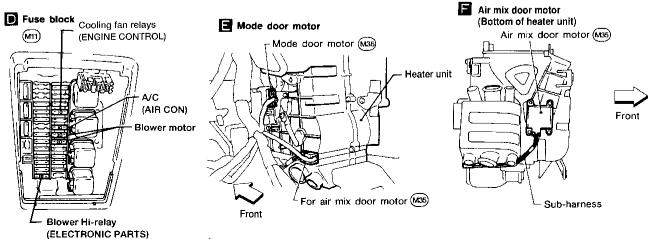
HA-93

Harness Layout (Cont'd)

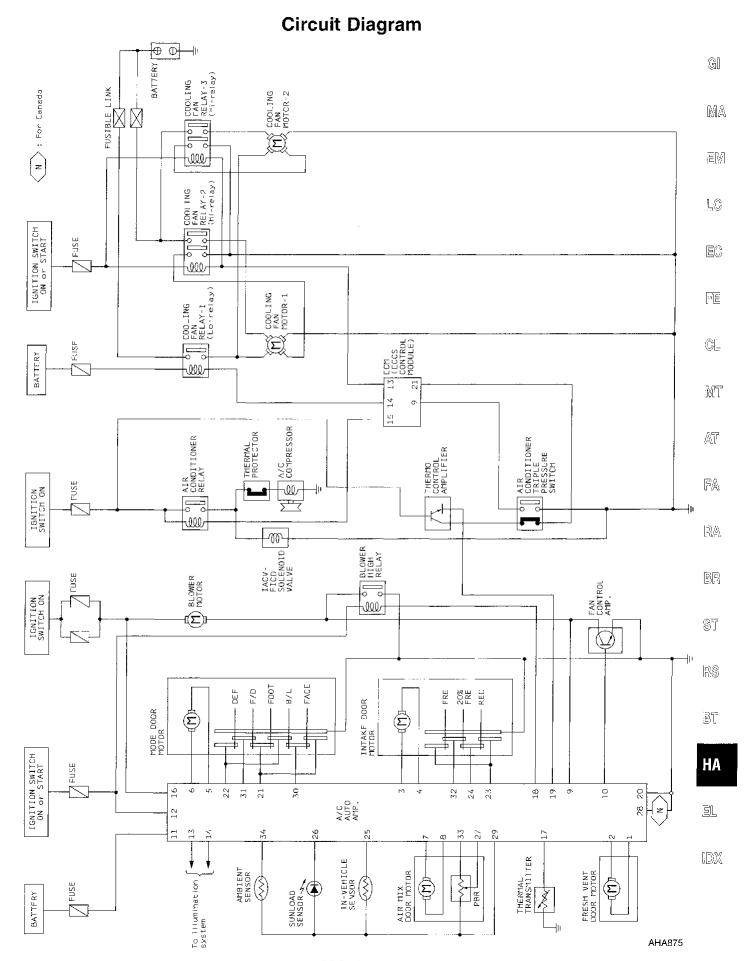
Passenger compartment



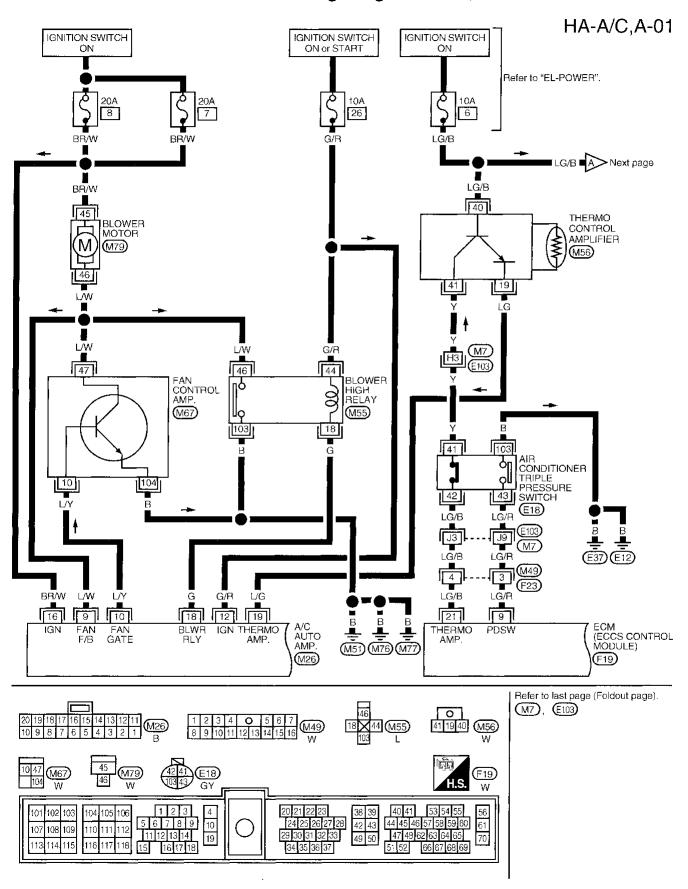




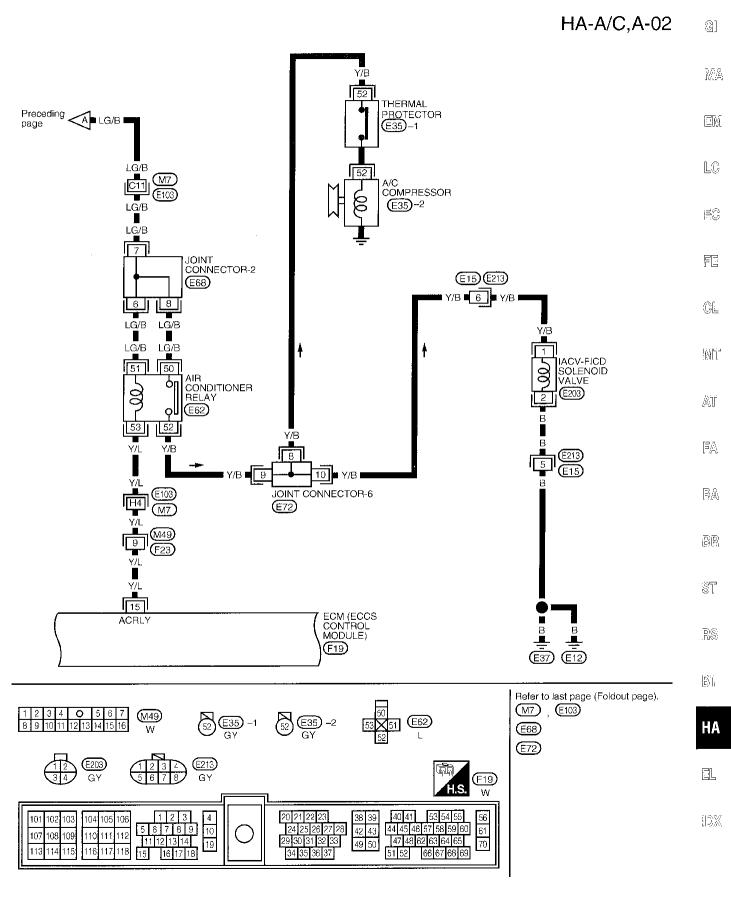
AHA477



Wiring Diagram -A/C, A-

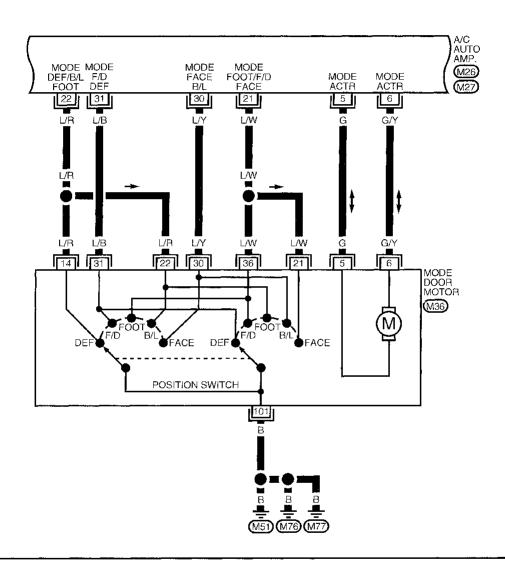


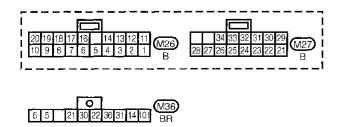
Wiring Diagram -A/C, A- (Cont'd)



Wiring Diagram -A/C, A- (Cont'd)

HA-A/C,A-03

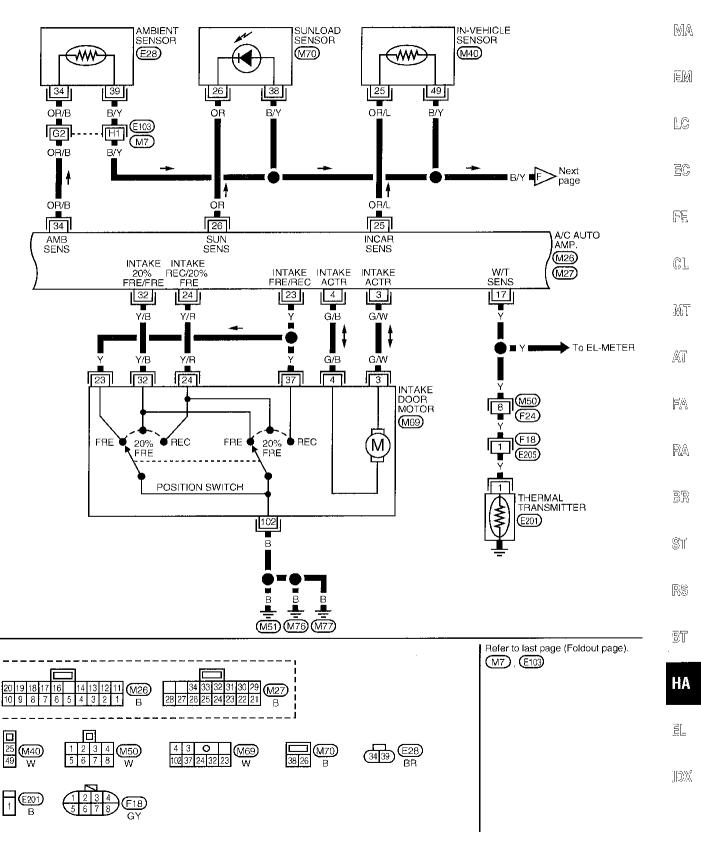




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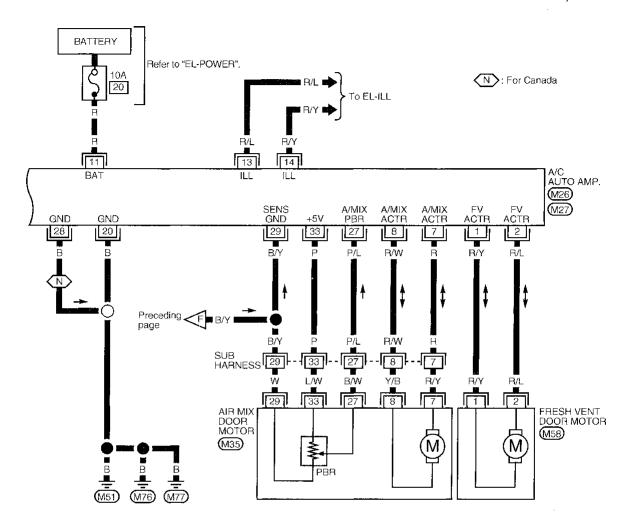
Wiring Diagram -A/C, A- (Cont'd)

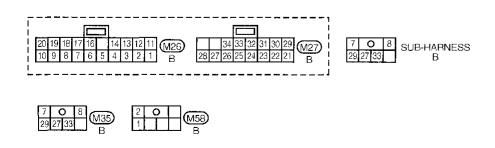




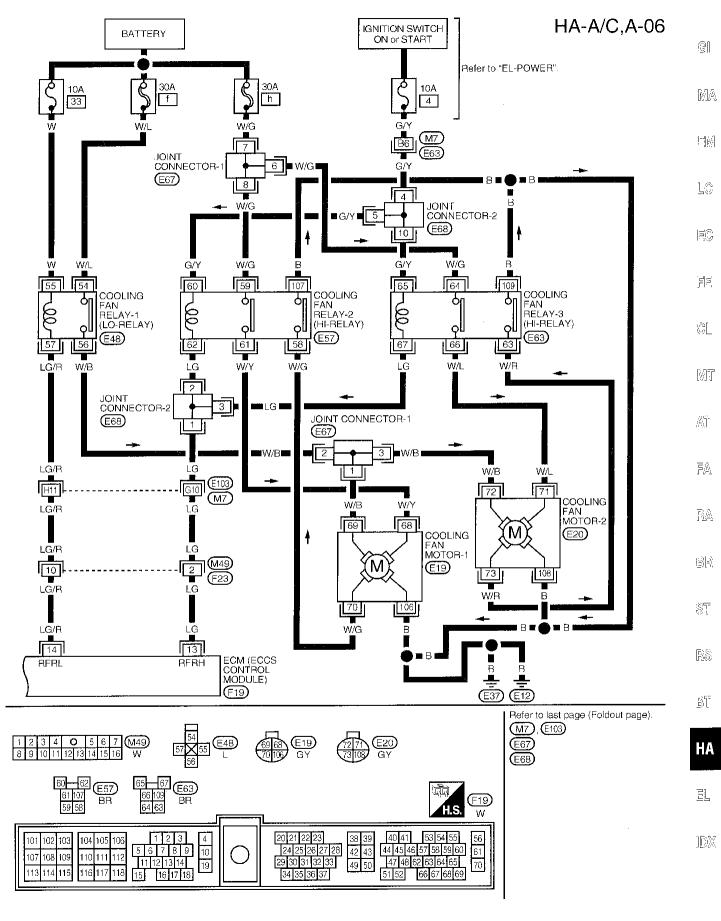
Wiring Diagram -A/C, A- (Cont'd)

HA-A/C,A-05





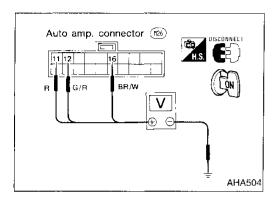
Wiring Diagram -A/C, A- (Cont'd)



Main Power Supply and Ground Circuit Check

POWER SUPPLY CIRCUIT CHECK FOR AUTO A/C SYSTEM

Check power supply circuit for auto air conditioner system. Refer to EL section ("Wiring Diagram", "POWER SUPPLY ROUTING") and HA-96.

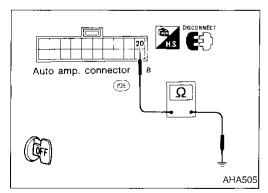


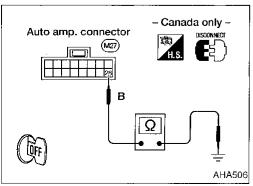
AUTO AMP. CHECK

Check power supply circuit for auto amp. with ignition switch ON.

- 1. Disconnect auto amp. harness connector.
- 2. Connect voltmeter from harness side.
- 3. Measure voltage across terminal No. ①, ②, ⑥ and body ground.

Voltmete	\/-\l	
⊕	Θ	Voltage
(1)		
12	Body ground	Approx. 12V
16		

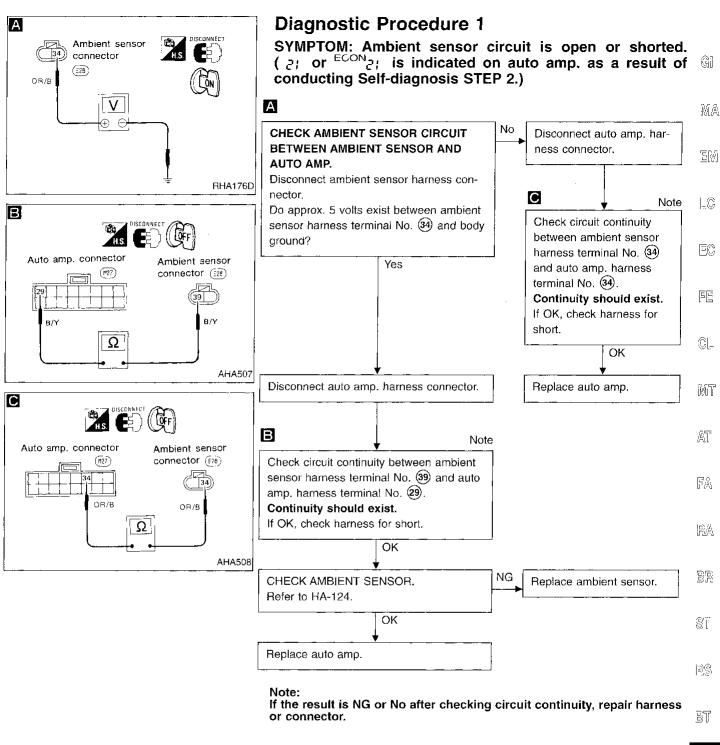




Check body ground circuit for auto amp. with ignition switch OFF.

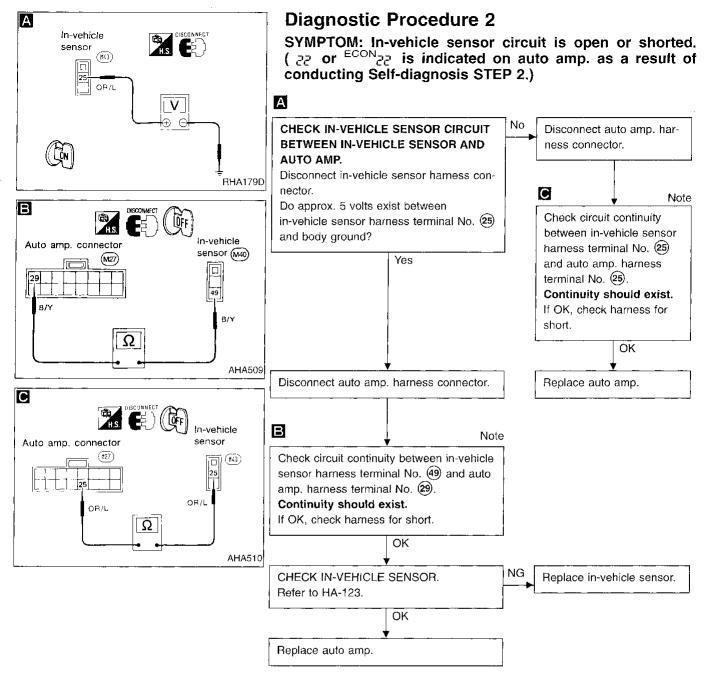
- Disconnect auto amp. harness connector.
- 2. Connect ohmmeter from harness side.
- 3. Check for continuity between terminal No. 20, 28 and body ground.

Ohmmete	Continuity	
⊕	⊕ ⊝	
20	Body ground	Yes
28 (Canada only)	Body ground	Yes



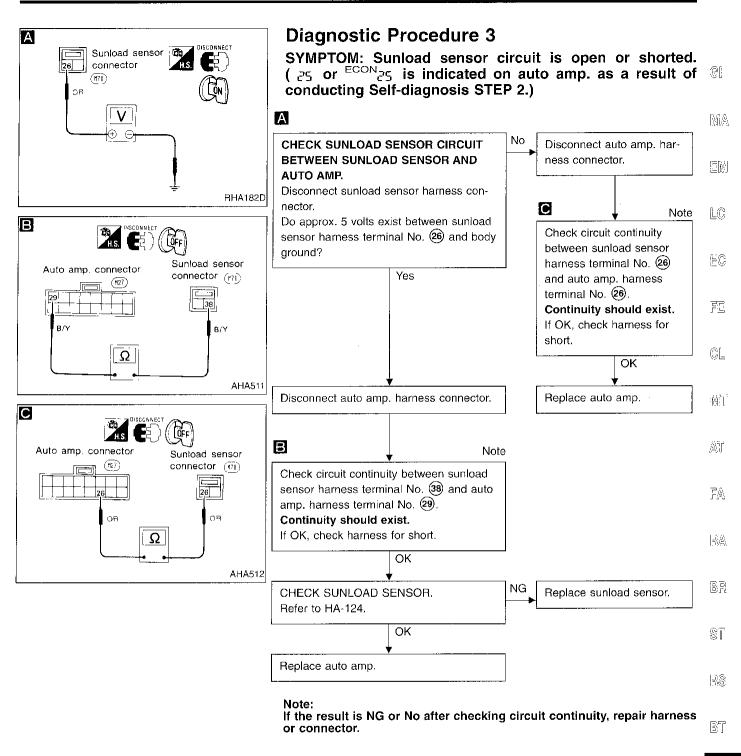
A.

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Note:

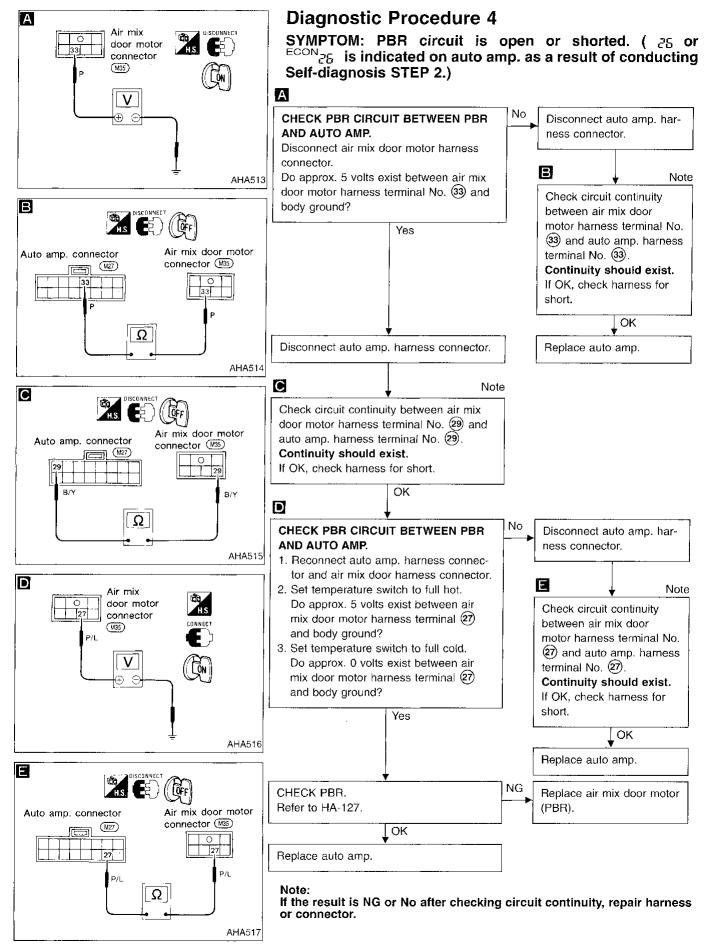
If the result is NG or No after checking circuit continuity, repair harness or connector.



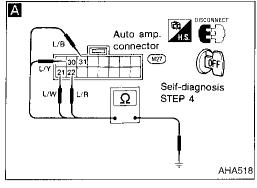
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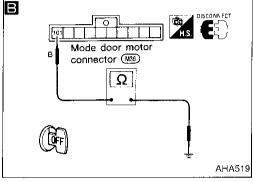
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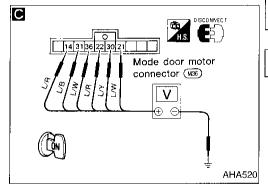
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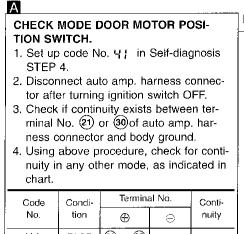




Diagnostic Procedure 5

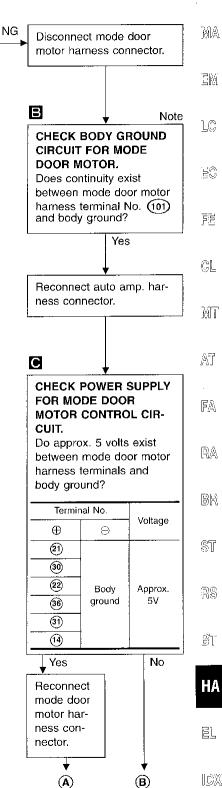
SYMPTOM: Mode door motor does not operate normally.

 Perform Self-diagnosis STEPS 1 to 4 before referring to the following flow chart.



41 FACE (21) or (30) (22) or (30) 42 or43 B/L Body (21) or (22) 44 FOOT Yes ground (21) or (31) F/D 45 48 DEF (22) or (31)

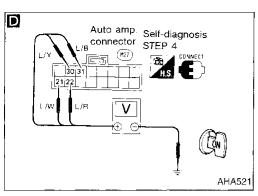
↓OK INSPECTION END

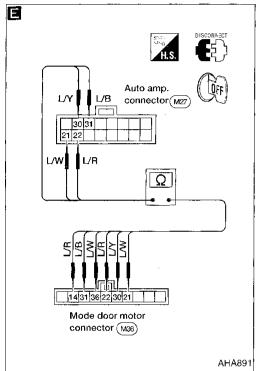


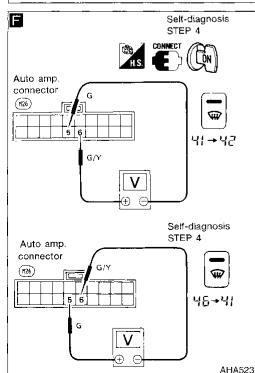
(Go to next page.)

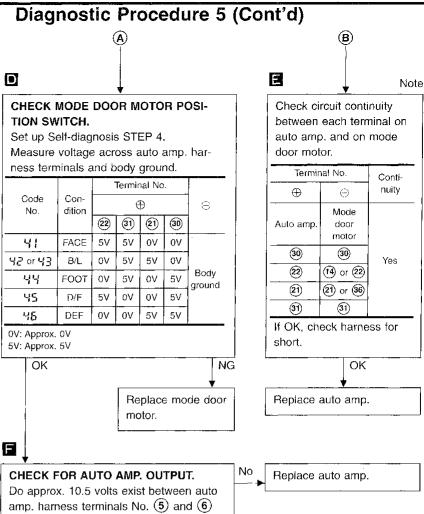
Note: If the result is NG or No after checking circuit continuity, repair harness or connector.

HA-107









Mode Terminal No. Code Voltage door Νo. motor (6) (5) operation 41 FACE Θ ⊸42 \rightarrow B/L Approx. 10.5 DEF 48 Θ \oplus <u></u>۲۲⊹ → FACE Stop Θ 0

Yes

when code No. is switched from 4; to

ਖਟ or when code No. is switched from

Replace mode door motor.

Note:

45 to 4;?

If the result is NG or No after checking circuit continuity, repair harness or connector.

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C.L

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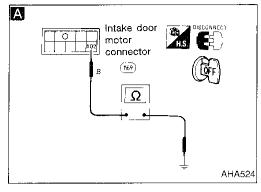
AT

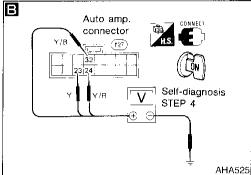
FA.

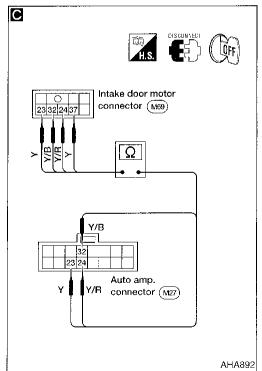
BR

ST

Α





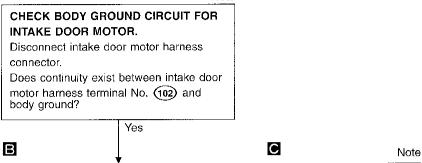


Diagnostic Procedure 6

SYMPTOM: Intake door motor does not operate normally.

Perform Self-diagnosis STEPS 1, 2 and 4 before referring to the flow chart.

Note



	CHECK FOR AUTO AMP. OUTPUT.							
	Set up Self-diagnosis STEP 4.							
		•	across and body		o. har-			
Code Terminal No. Conc					Voltage			
	No.	A	\triangle	tion	V			

NO.	\oplus	Θ	tion	l v				
	23		REC	0				
41 42	24)			0				
•-	32			12				
	23)	Body ground	20% REC FRE	12				
43	24			0				
	32			0				
	23			0				
44 45 46	24)			12				
45	32)			0				
0V: Approx. 0V 12V: Approx. 12V								
		OI	<					

auto amp, and on intake door motor. Terminal No. **(** \ominus Conti-Intake nuity door Auto amp motor (23) 23 or 37 (24) (24) Yes (32) (32) If OK, check harness for short. OK

Check circuit continuity

between each terminal on

Replace auto amp.

Note:

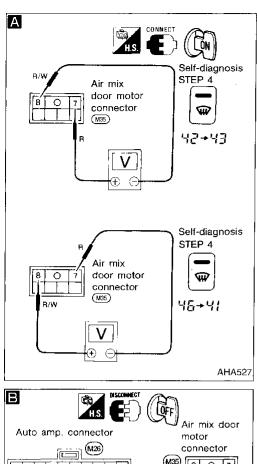
Replace intake door motor.

If the result is NG or No after checking circuit continuity, repair harness or connector.

HA

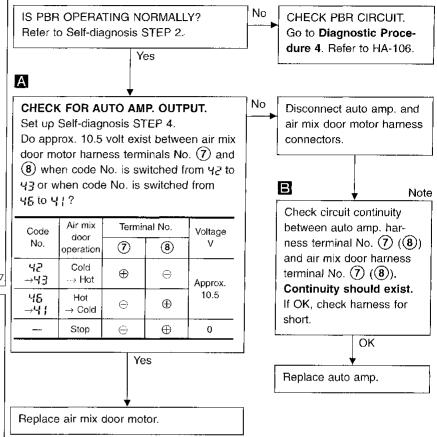
87

IDX



Diagnostic Procedure 7

SYMPTOM: Air mix door motor does not operate normally.
 Perform Self-diagnosis STEPS 1, 2 and 4 before referring to the following flow chart.



Note:

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If the result is NG or No after checking circuit continuity, repair harness or connector.

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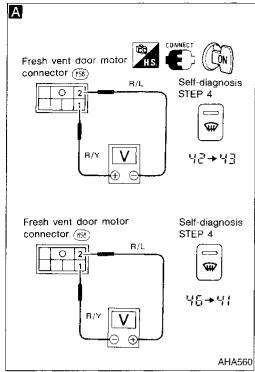
RA

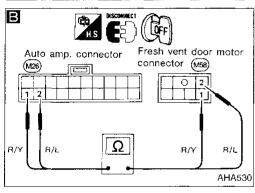
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Diagnostic Procedure 8

SYMPTOM: Fresh vent door motor does not operate normally.

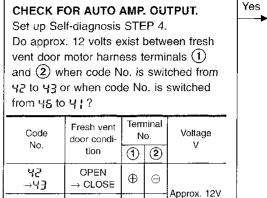
Perform Self-diagnosis STEP 4 before referring to the following flow chart.

Α

46

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В



Θ \oplus

No

Replace fresh vent door motor.

Disconnect auto amp. harness connector.

CLOSE

 \rightarrow OPEN

Check circuit continuity between auto amp. harness terminal (1) (2) and fresh vent door motor harness terminal No. 1 ((2)).Continuity should exist.

OK

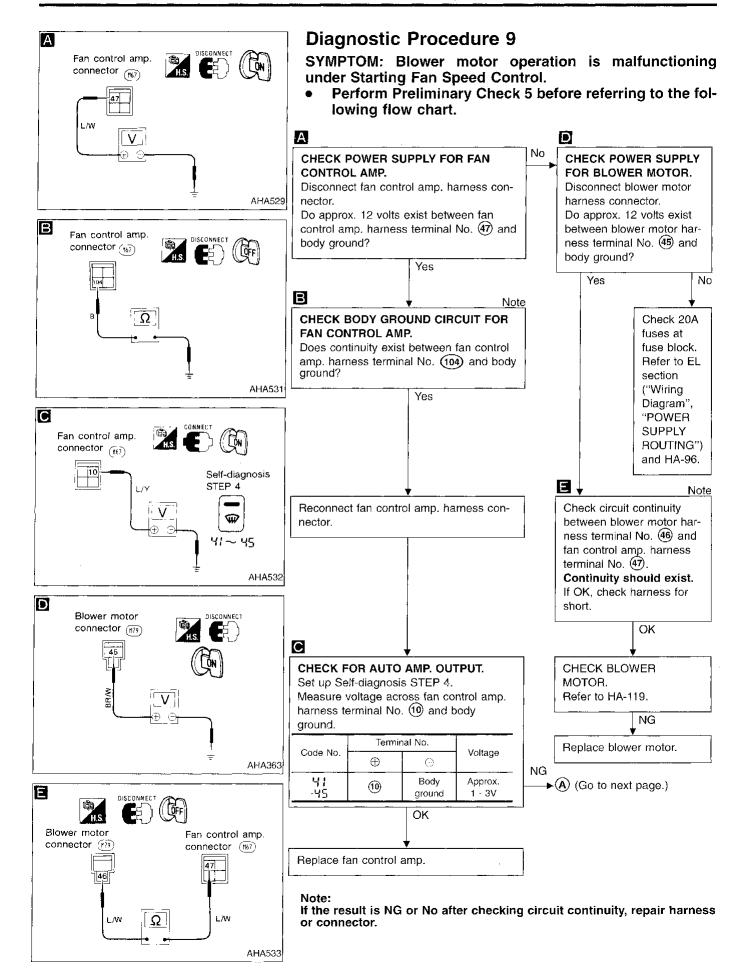
If OK, check harness for short.

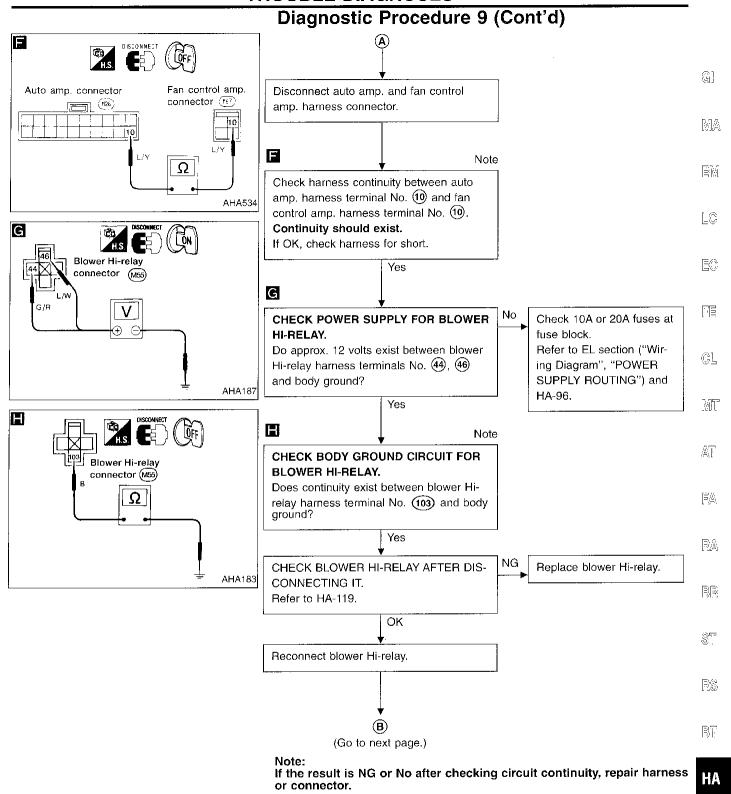
Replace auto amp.

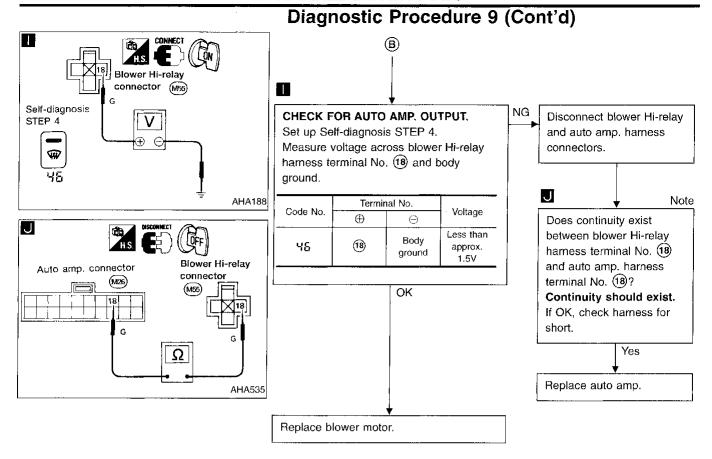
If the result is NG or No after checking circuit continuity, repair harness or connector.

Note

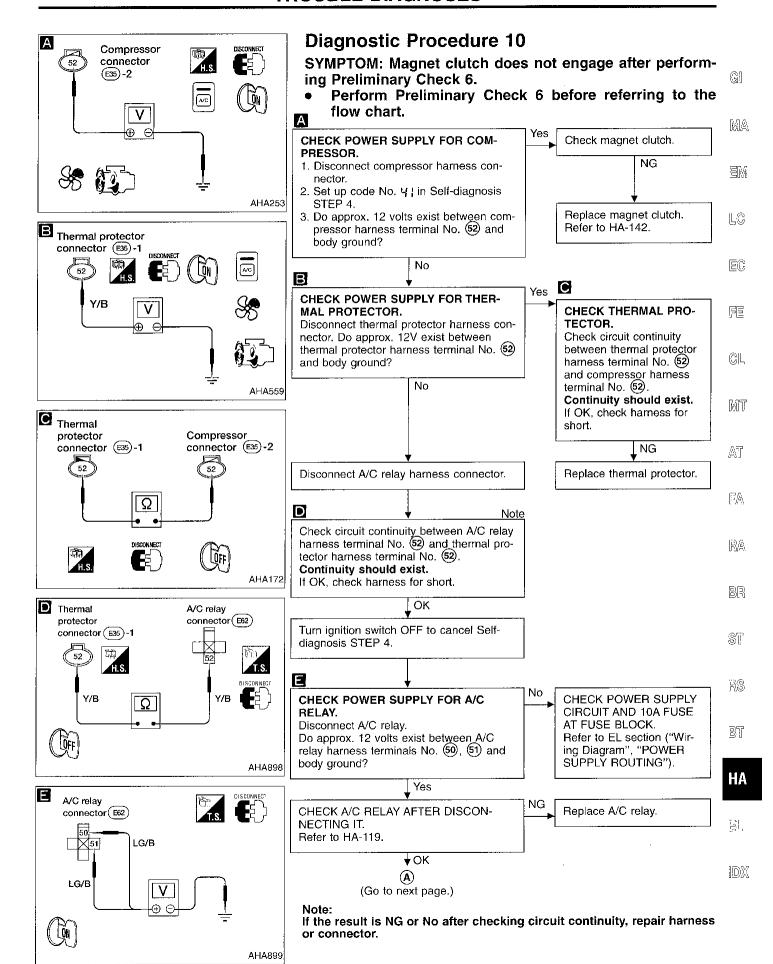
IDX

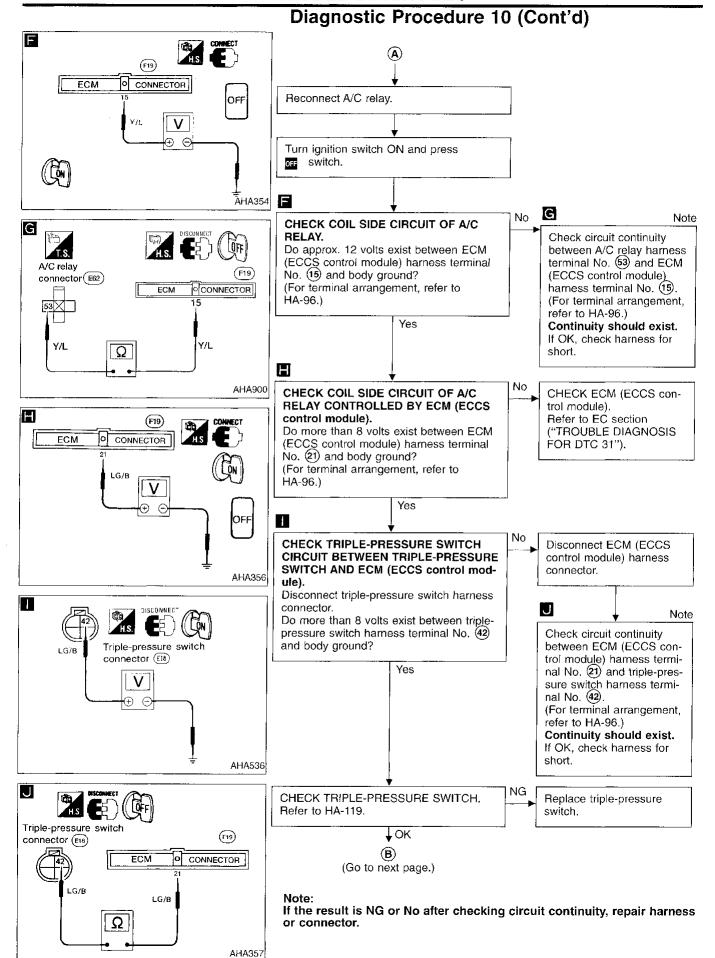


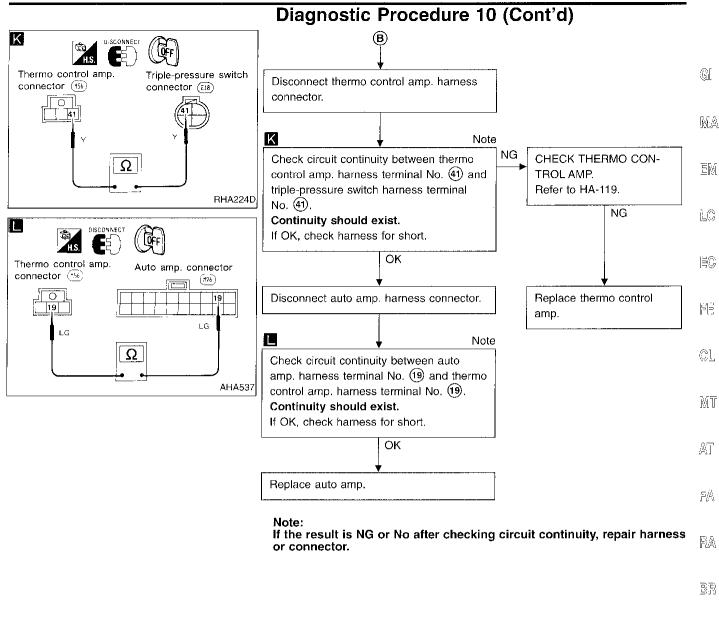




Note: If the result is NG or No after checking circuit continuity, repair harness or connector.







HA

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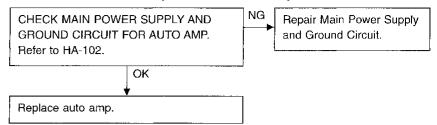
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Diagnostic Procedure 11

SYMPTOM: Self-diagnosis cannot be performed.



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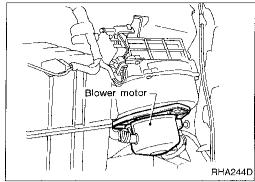
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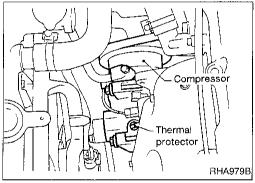
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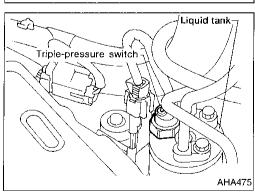
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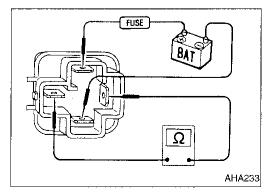
BT



CONNECT Thermo control amp. Thermo control connector (HS6) 40 41 Cooling unit AHA231







Electrical Components Inspection BLOWER MOTOR

Confirm smooth rotation of the blower motor.

Check that there are no foreign particles inside the intake

THERMO CONTROL AMP.

- Run engine, and operate A/C system.
- Connect the voltmeter from harness side.
- Check thermo control amp, operation shown in the table.

Evaporator outlet air temperature °C (°F)	Thermo amp. operation	Tester
Decreasing to 2.5 - 3.5 (37 - 38)	Turn OFF	Approx. 12V
Increasing to 4.0 - 5.0 (39 - 41)	Turn ON	Approx. 0V

THERMAL PROTECTOR

Temperature of compressor °C (°F)	Operation
Increasing to approx. 145 - 155 (293 - 311)	Turn OFF
Decreasing to approx. 130 - 140 (266 - 284)	Turn ON

If NG, replace thermal protector.

TRIPLE-PRESSURE SWITCH

	ON kPa (kg/cm², psi)	OFF kPa (kg/cm², psi)
Low-pressure side	157 - 226 (1.6 - 2.3, 23 - 33)	152.0 - 201.0 (1.55 - 2.05, 22.0 - 29.2)
Medium-pressure side*	1,422 - 1,618 (14.5 - 16.5, 206 - 235)	1,128 - 1,422 (11.5 - 14.5, 164 - 206)
High-pressure side	1,667 - 2,059 (17 - 21, 242 - 299)	2,452 - 2,844 (25 - 29, 356 - 412)

^{*} For cooling fan motor operation.

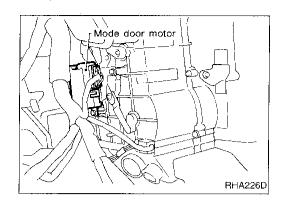
A/C RELAY AND BLOWER HI RELAY

Check circuit continuity between terminals by supplying 12 volts to coil side terminals of the relay.

> **HA-119** 1053

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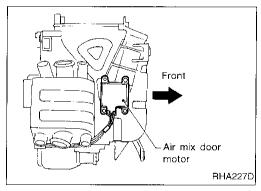
EL

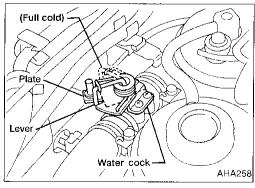


Control Linkage Adjustment MODE DOOR

- Install mode door motor on heater unit and connect it to main harness.
- 2. Set up code No. 45 in Self-diagnosis STEP 4. Refer to HA-70.
- 3. Move side link by hand and hold mode door in DEF mode.
- 4. Attach mode door motor rod to side link rod holder.
- 5. Make sure mode door operates properly when changing from code No. Կֈ to Կե by pushing DEF switch.

4!	42	43	44	45	45
FACE	B/L	B/L	FOOT	F/D	DEF



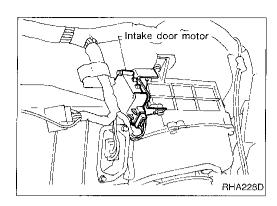


AIR MIX DOOR (Water cock)

- 1. Install air mix door motor on heater unit and connect it to main harness.
- 2. Set up code No. 4; in Self-diagnosis STEP 4. Refer to HA-70.
- 3. Move air mix door lever by hand and hold it in full cold position.
- 4. Attach air mix door lever to rod holder.
- 5. Make sure air mix door operates properly when changing from code No. પા to પઠ by pushing DEF switch.

4!	42	73	44	45	48
Full cold			Full		

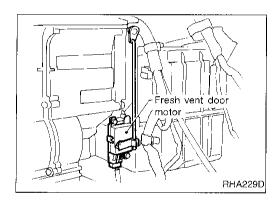
- 6. Set up code No. 4; in Self-diagnosis STEP 4.
- Attach water cock cable to air mix door linkage and secure with clip.
- 8. Rotate and hold water cock lever and plate in the full cold position (CLOCKWISE completely).
- Attach water cock cable to plate and secure with clip (white mark on cable housing should be centered under the retaining clip).
- 10. Check that water cock operates properly when changing from code No. 4: to 45 by pushing DEF switch. (After several cycles, water cock lever should be midpoint of plate opening when code No. 4: is set.)



Control Linkage Adjustment (Cont'd) INTAKE DOOR

- 1. Install intake door motor on intake unit and connect it to main harness.
- 2. Set up code No. 4; in Self-diagnosis STEP 4. Refer to HA-70.
- 3. Move intake door link by hand and hold it in REC position.
- 4. Attach intake door lever to rod holder.
- 5. Make sure intake door operates properly when changing from code No. 41 to 46 by pushing DEF switch.

4!	42	43	77	45	46
R	EC	20% FRE		FRE	



FRESH VENT DOOR

- 1. Install fresh vent door motor on cooling unit and connect it to main harness.
- 2. Set up code No. 45 in Self-diagnosis STEP 4. Refer to HA-70.
- 3. Move fresh vent door link by hand and hold it in CLOSE position.
- 4. Attach fresh vent door lever to rod holder.
- 5. Make sure fresh vent door operates properly when changing from code No. 4; to 46 by pushing DEF switch.

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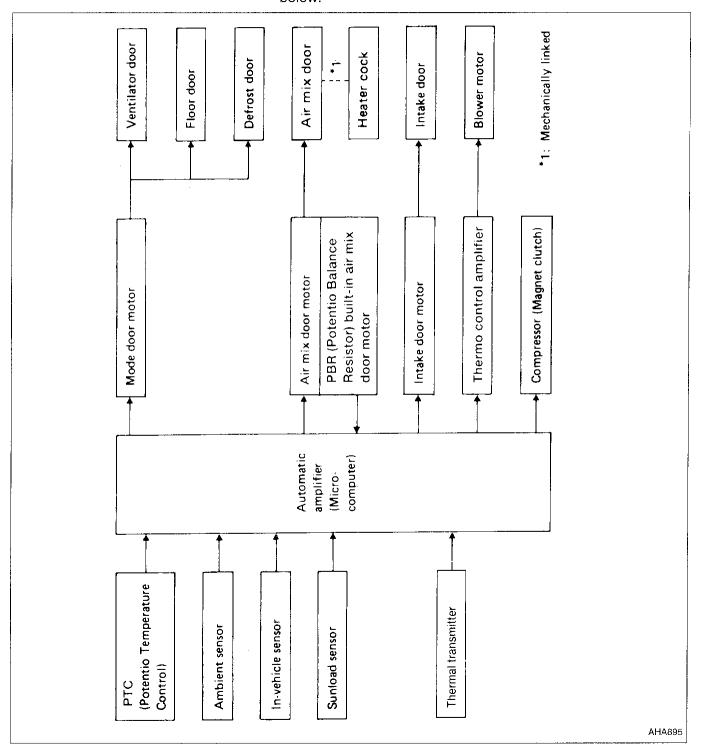
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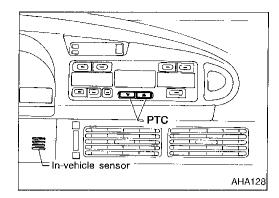
Overview of Control System

The control system consists of

- input sensors and switches,
- the automatic amplifier (microcomputer), and
- outputs.

The relationship of these components is shown in the diagram below:





Control System Input Components POTENTIO TEMPERATURE CONTROL (PTC)

The PTC is built into the auto amplifier. It can be set at an interval of 1°C (2°F) through both HOT and COLD control switches. Setting temperature is digitally displayed.

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IN-VEHICLE SENSOR

The in-vehicle sensor is attached to the cluster lid-C. It converts variations in temperature of compartment air drawn from an aspirator into a resistance value. This value is then input into the auto amplifier.

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After disconnecting in-vehicle sensor harness connector, measure resistance between sensor terminals (25) and (49), using the table below.

EC

Temperature °C (°F)	Resistance k Ω
15 (5)	12.73
-10 (14)	9,92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07

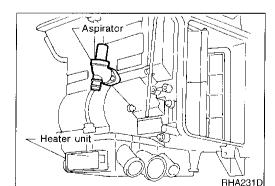


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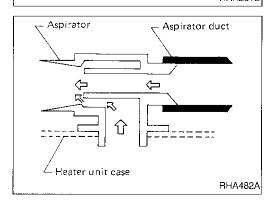
ASPIRATOR

The aspirator is located on heater unit. It produces vacuum pressure due to air discharged from the heater unit, continuously taking compartment air in the aspirator.

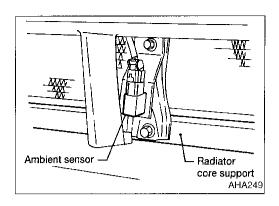
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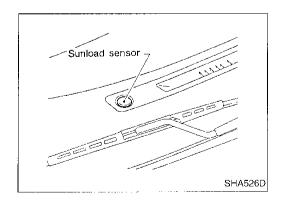


Control System Input Components (Cont'd) AMBIENT SENSOR

The ambient sensor is attached to the radiator core support. It detects ambient temperature and converts it into a resistance value which is then input to the auto amplifier.

After disconnecting ambient sensor harness connector, measure resistance between sensor terminals (3) and (3), using the table below.

Temperature °C (°F)	Resistance k Ω
-15 (5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07
	, 100 // 1



SUNLOAD SENSOR

The sunload sensor is located on the right defroster grille. It detects sunload entering through windshield by means of a photo diode. The sensor then converts it into a current value which is then input to the auto amplifier.

Measure voltage between sensor terminals @ and ®, using the table below.

Input current mA	Output voltage V
0	5.0
0.1	4.1
0.2	3.1
0.3	2.2
0.4	1.3
0.5	0.4

 When checking sunload sensor, select a place where sun shines directly on it.

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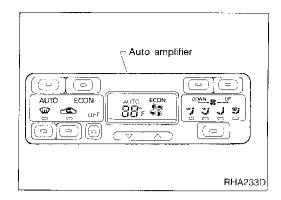
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Control System Automatic Amplifier (Auto amp.)

The auto amplifier has a built-in microcomputer which processes information sent from various sensors needed for air conditioner operation. The air mix door motor, mode door motor, intake door motor, blower motor and compressor are then controlled.

The auto amplifier is unitized with control mechanisms. Signals from various switches and Potentio Temperature Control (PTC) are directly entered into auto amplifier.

Self-diagnostic functions are also built into the auto amplifier to provide quick check of malfunctions in the auto air conditioner system.

AMBIENT TEMPERATURE INPUT PROCESS

The automatic amplifier includes a processing circuit for the ambient sensor input. When the temperature detected by the ambient sensor increases quickly, the processing circuit allows the auto amp. to recognize an ambient temperature increase of only 0.2°C (0.4°F) per 100 seconds.

As an example, consider stopping for a cup of coffee after high speed driving. Even though the actual ambient temperature has not changed, the temperature detected by the ambient sensor will increase because heat radiated from the engine compartment can radiate to the front grille area (where the ambient sensor is located).

SUNLOAD INPUT PROCESS

The auto amp. also includes a processing circuit to average variations in detected sunload over a period of time. This prevents drastic swings in the ATC system operation due to small or quick variations in detected sunload.

For example, consider driving along a road bordered by an occasional group of large trees. The sunload detected by the sunload sensor will vary whenever the trees obstruct the sunlight. The processing circuit averages the detected sunload over a period of time. The (insignificant) effect of the trees momentarily obstructing the sunlight does not cause any change in the ATC system operation. On the other hand, shortly after entering a long tunnel, the system will recognize the change in sunload, and the system will react accordingly.

Control System Output Components

AIR MIX DOOR CONTROL (Automatic temperature control)

Component parts

Air mix door control system components are:

- Auto amplifier
- Air mix door motor (PBR)
- In-vehicle sensor
- Ambient sensor
- Sunload sensor

System operation

Temperature set by Potentio Temperature Control (PTC) is compensated through setting temperature correction circuit to determine target temperature.

Auto amplifier will operate air mix door motor to set air conditioner system in HOT or COLD position, depending upon relationship between conditions.

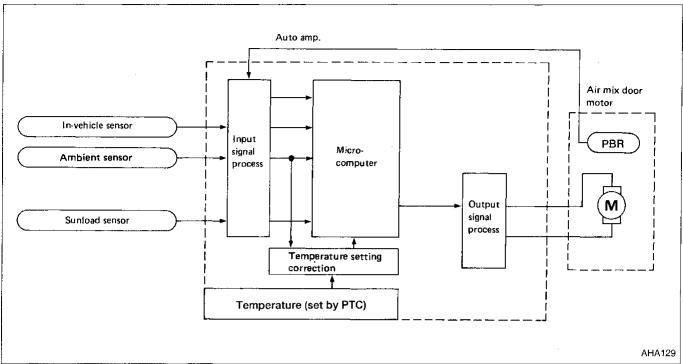
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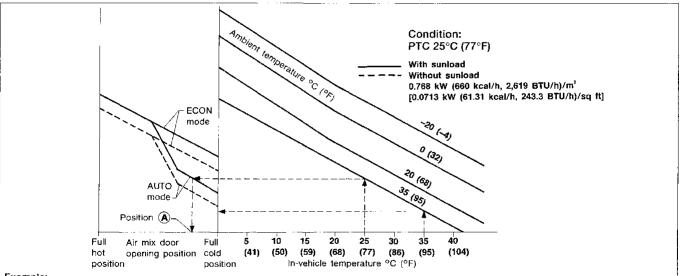
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Control System Output Components (Cont'd)



Air mix door control specification



Example:

• If temperature setting is set at 25°C (77°F) under no sunload condition when ambient and in-vehicle temperature is 35°C (95°F), air mix door is initially automatically set in full cold position.

• Within some period, in-vehicle temperature will lower towards the objective temperature, and the air mix door position will shift incrementally towards the hot side and finally stay in this position (A) if mode is at AUTO position (No. ECON mode).

Air mix door opening position is always fed back to auto amplifier by PBR built-in air mix door motor.

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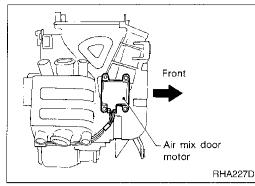
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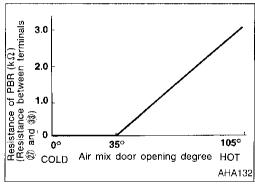
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(B) (33) (27) (29) 8 • 7 33 27 29 **PBR** COLD **AHA538**



Control System Output Components (Cont'd) AIR MIX DOOR MOTOR

The air mix door motor is attached to the bottom of the heater unit. It rotates so that the air mix door is opened to a position set by the auto amplifier. Motor rotation is conveyed through a shaft and air mix door position. It is then fed back to the auto amplifier by PBR built-in air mix door motor.

Air mix door operation

7	8	Air mix door operation	Direction of lever movement
\oplus	Θ	COLD → HOT	Cłockwise (Toward passen- ger compartment)
$\overline{\hspace{1cm}}$	Θ	STOP	STOP
Θ	\oplus	HOT → COLD	Counterclockwise (Toward engine compartment)

PBR characteristics

Measure resistance between terminals 27 and 33 at vehicle harness side.

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Control System Output Components (Cont'd)

MODE DOOR CONTROL

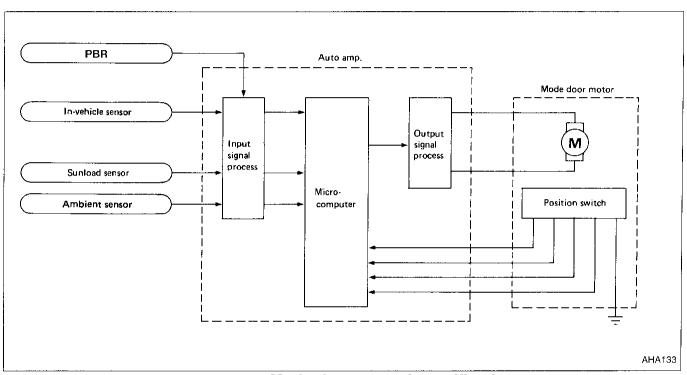
Component parts

Mode door control system components are:

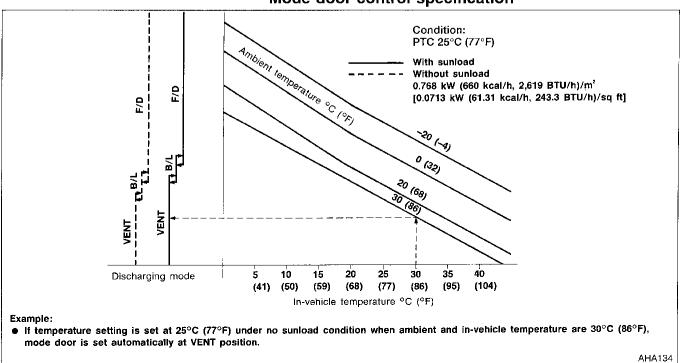
- Auto amplifier
- Mode door motor
- PBR
- In-vehicle sensor
- Ambient sensor
- Sunload sensor

System operation

The auto amplifier computes the air discharge conditions according to the ambient temperature and the in-vehicle temperature. The computed discharge conditions are then corrected for sunload to determine which outlets air will flow through into the passenger compartment.



Mode door control specification



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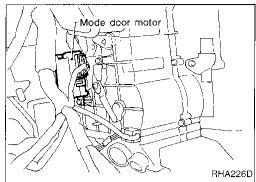
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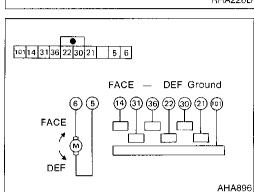
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Control System Output Components (Cont'd) MODE DOOR MOTOR

The mode door motor is attached to the heater unit. It rotates so that air is discharged from the outlet set by the auto amplifier. Motor rotation is conveyed to a link which activates the mode door.

6	5	Mode door operation	Direction of side link rotation
\oplus	\Box	FACE → DEF	Clockwise
0	Θ	STOP	STOP
\Box	\oplus	$DEF \to FACE$	Counterclockwise

INTAKE DOOR CONTROL

Components parts

Intake door control system components are:

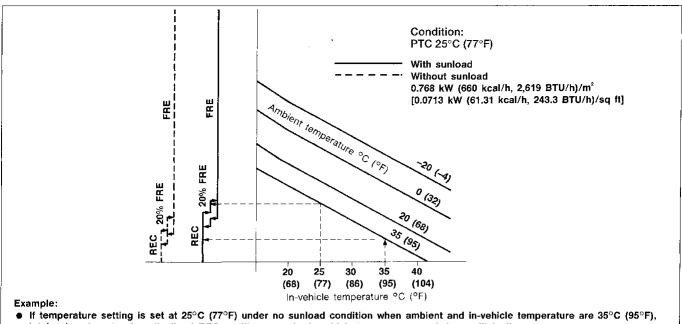
- Auto amplifier
- Intake door motor
- PBR
- In-vehicle sensor
- Ambient sensor
- Sunload sensor

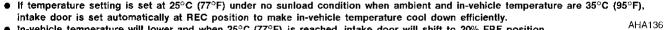
System operation

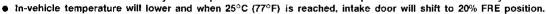
The intake door control determines intake door position based on the ambient temperature and the in-vehicle temperature. When the ECON, DEF, or OFF button is pushed, the auto amplifier sets the intake door at the FRESH position.

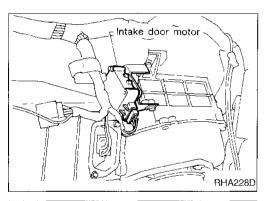
BR ST IGN + **PBR** Auto amplifier RS In-vehicle sensor BT Input Microsignal HA computer process Position Sunload sensor Output switch signal process Ambient sensor EL IDX Intake door motor AHA135

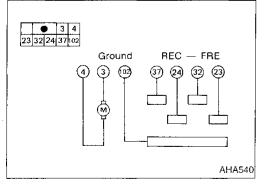
Control System Output Components (Cont'd) Intake door control specification











INTAKE DOOR MOTOR

The intake door motor is attached to the intake unit. It is set by the auto amplifier so that fresh air or interior air will be drawn into the passenger compartment. Motor rotation is conveyed to a lever which activates the intake door. Intake door motor operation

3	4	Intake door operation	Movement of link rotation
\oplus	\ni	$REC \to FRE$	Clockwise
\ominus	Θ	STOP	STOP
Θ	\oplus	$FRE \to REC$	Counterclockwise

Control System Output Components (Cont'd)

FAN SPEED CONTROL

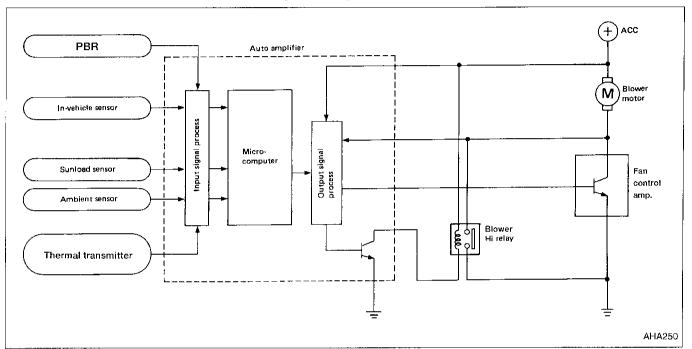
Component parts

Fan speed control system components are:

- Auto amplifier
- Fan control amplifier
- PBR

- In-vehicle sensor
- Ambient sensor
- Sunload sensor
- Blower Hi-relay
- Thermal transmitter

System operation



AUTOMATIC MODE

In the automatic mode, the blower motor speed is calculated by the automatic amplifier based on inputs from the:

- PBR
- in-vehicle sensor
- sunload sensor
- ambient sensor

The blower motor applied voltage ranges from approximately 4.5 volts (lowest speed) to 12 volts (highest speed).

To control blower speed (in the range of 4.5V to 10.5V), the automatic amplifier supplies a signal to the thermo control amplifier. Based on this signal, the thermo control amplifier controls the current flow from the blower motor to ground. If the computed blower voltage (from the automatic amplifier) is above 10.5 volts, the high blower relay is activated. The high blower relay provides a direct path to ground (bypassing the blower amplifier), and the blower motor operates at high speed.

STARTING FAN SPEED CONTROL

Start up from COLD SOAK condition (Automatic mode)

In a cold start up condition where the engine coolant temperature is below 50°C (122°F), the blower will not operate for a short period of time (up to 180 seconds). The exact start delay time varies depending on the ambient and engine coolant temperature.

In the most extreme case (very low ambient) the blower starting delay will be 180 seconds. After this delay, the blower will operate at low speed until the engine coolant temperature rises above 50°C (122°F), at which time the blower speed will increase to the objective speed.

Start up from normal or HOT SOAK condition (Automatic mode)

The blower will begin operation momentarily after the AUTO button is pushed. The blower speed will gradually rise to the objective speed over a time period of 5 seconds or less (actual time depends on the objective blower speed). G!

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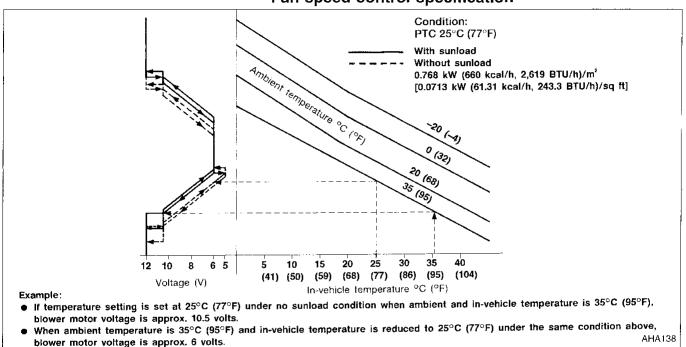
Control System Output Components (Cont'd)

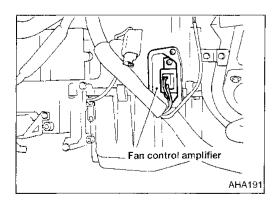
BLOWER SPEED COMPENSATION

Sunload

When the in-vehicle temperature and the set temperature are very close, the blower will operate at low speed. The low speed varies depending on the sunload. During conditions of high sunload, the blower low speed is normal low speed (approx. 5.5V). During lesser sunload conditions, the low speed will drop to "low" low speed (approx. 4.5V).

Fan speed control specification





FAN CONTROL AMPLIFIER

The fan control amplifier is located on the cooling unit. It amplifies a 12-step base current flowing from the auto amplifier to change the blower speed within the range of 5V to 10.5V. Above 10.5 volts, the high relay applies a direct ground to the blower motor.

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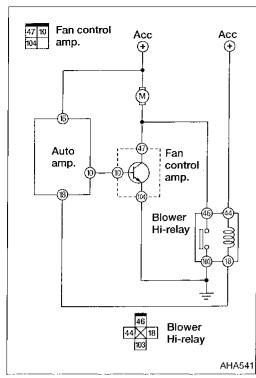
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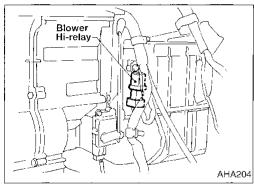
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Control System Output Components (Cont'd)



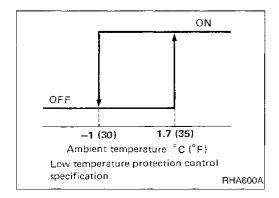


BLOWER HI-RELAY

The blower Hi-relay is located on the cooling unit. It receives a signal from the auto amplifier to operate the blower motor at high speed.

MAGNET CLUTCH CONTROL

The ECM (ECCS control module) controls compressor operation using inputs from the throttle position sensor and auto amplifier.



Low temperature protection control

The auto amplifier will tell the ECM (ECCS control module) to turn the compressor ON or OFF. This signal is based on input from the ambient temperature sensor.

Acceleration cut control

The ECM (ECCS control module) will turn the compressor ON or OFF based on the signal from the throttle position sensor.

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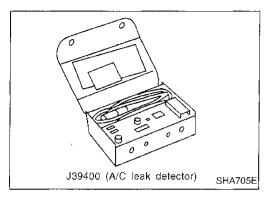
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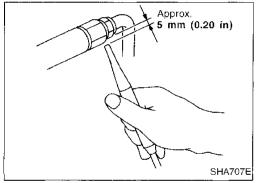
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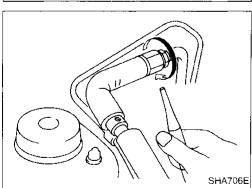
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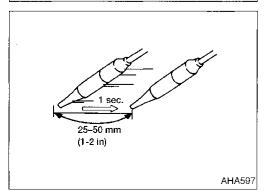
Checking Refrigerant Leaks PRELIMINARY CHECK

Perform a visual inspection of all refrigeration parts, fittings, hoses, and components for signs of A/C lubricant leakage, damage and corrosion.









PRECAUTIONS FOR HANDLING LEAK DETECTOR

When performing a refrigerant leak check, use a J39400 A/C leak detector or equivalent. Ensure that the instrument is calibrated and set properly per the operating instructions.

The leak detector is a delicate device. In order to use the leak detector properly, read the operating instructions and perform any specified maintenance.

Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid, solvents and cleaners, may falsely trigger the leak detector. Make sure the surfaces to be checked are clean. Do not allow the sensor tip of the detector to come into contact with any substance. This can also cause false readings and may damage the detector.

1. Position probe approximately 5mm (0.20 in) away from point to be checked.

2. When testing, circle each fitting completely with probe.

Move probe along component approximately 25-50mm (1-2 in.)/sec.

Checking Refrigerant Leaks (Cont'd)

Checking procedure

To prevent inaccurate or false readings, make sure there is no refrigerant vapor or tobacco smoke in the vicinity of the vehicle. Perform the leak test in calm area (low air/wind movement) so that the leaking refrigerant is not dispersed.



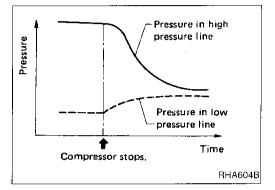
Charge the system with the specified amount of refrigerant.

Run the engine with the A/C compressor ON for at least 2 minutes.

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3. Stop engine.

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Refrigerant leaks should be checked immediately after stopping the engine. Begin with the leak detector on the high-pressure line. The pressure in the high-pressure line will gradually drop after refrigerant circulation stops and pressure in the low-pressure line will gradually rise, as shown in the graph. Leaks are more easily detected when pressure is high.



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Conduct the leak test from the high side to the low side at points a through k. Refer to HA-140.

Perform a leak check for the following areas carefully. Clean the component to be checked and move the leak detector probe completely around the connection/component.

Compressor

FA

Check the fittings of high and low-pressure hoses, relief valve, and shaft seal.

BA

Liquid tank

Check the pressure switch, tube fitting and the fusible plug mounts.

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Service valves

Check all around the service valves. Ensure service valve caps are secured on the service valves (to prevent leaks).

Cooling unit

Turn blower fan on High for at least 15 seconds to dissipate any refrigerant trace in the cooling unit. Insert the leak detector probe into the drain hose immediately after stopping engine. (Keep the probe inserted for at least ten seconds.)

5. If the leak detector detects a leak, confirm using soapy water.

6. Discharge A/C system and repair the leaking fitting or component as necessary.

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7. Evacuate and recharge A/C system and perform the leak test to confirm no refrigerant leaks.

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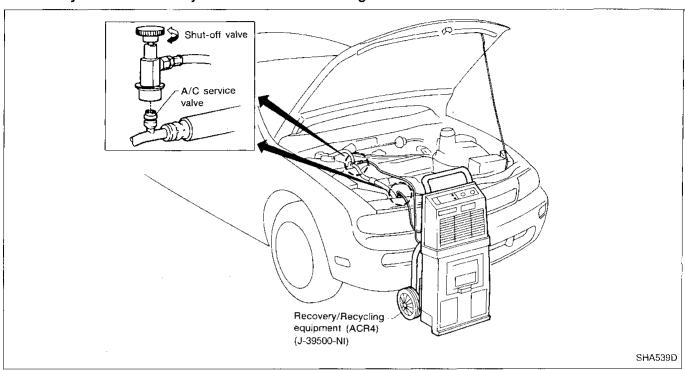
HA-135

R-134a Service Procedure

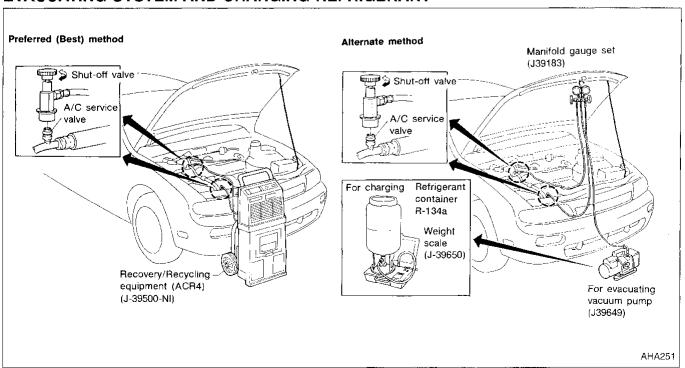
DISCHARGING REFRIGERANT

WARNING:

Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from the A/C system using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment) or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.

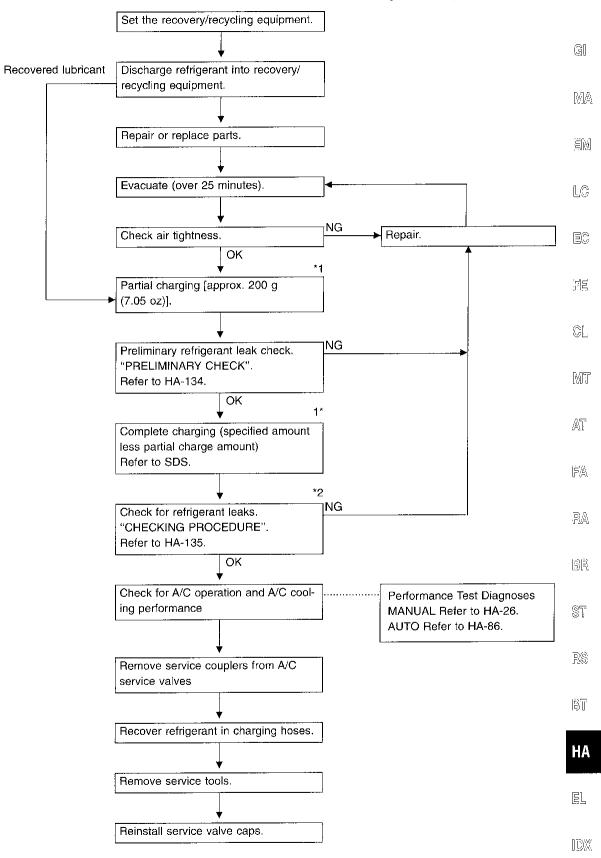


EVACUATING SYSTEM AND CHARGING REFRIGERANT



1070 HA-136

R-134a Service Procedure (Cont'd)



Note: *1 Before charging refrigerant, ensure engine is OFF.

^{*2} Before checking for leaks, start engine to activate air conditioner system then turn engine OFF. Service valve caps must be installed to prevent leakage.

Compressor Lubricant Quantity

The lubricant used to lubricate the compressor circulates through the system with the refrigerant. Whenever any A/C component is replaced or gas leakage occurs, lubricant must be added.

If lubricant quantity is not maintained properly, the following malfunctions may result:

- Lack of lubricant: May lead to a seized compressor
- Excessive lubricant: Inadequate cooling (thermal exchange interference)

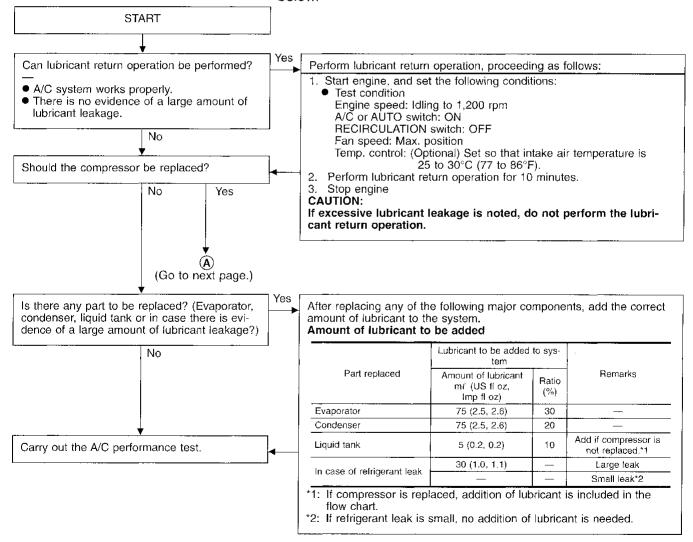
LUBRICANT

Name: Nissan A/C System Lubricant Type R

Part No.: KLH00-PAGR0

CHECKING AND ADJUSTING

Adjust the lubricant quantity according to the flowchart shown below.



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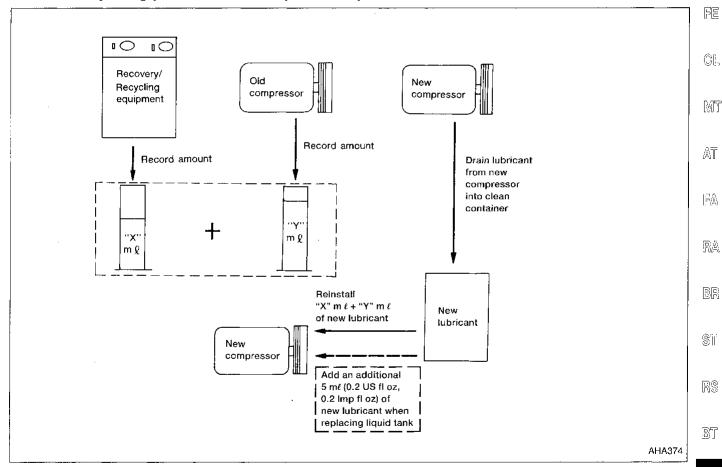
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Compressor Lubricant Quantity (Cont'd)



- 1. Discharge refrigerant into refrigerant recovery/recycling equipment. Measure lubricant discharged into the recovery/recycling equipment.
- 2. Drain the lubricant from the old (removed) compressor into a graduated container and record the amount of lubricant drained.
- 3. Drain the lubricant from the new compressor into a separate, clean container.
- 4. Measure an amount of new lubricant equal to amount drained from old compressor. Add this lubricant to new compressor through the suction port opening.
- 5. Measure an amount of new lubricant equal to the amount recovered during discharging. Add this lubricant to new compressor through the suction port opening.
- 6. If the liquid tank also needs to be replaced, add an additional 5 m^r (0.2 US fl oz, 0.2 lmp fl oz) of lubricant at this time. **Do not add this 5 m**^r (0.2 US fl oz, 0.2 lmp fl oz) of lubricant if only replacing the compressor.

Lubricant adjusting procedure for compressor replacement



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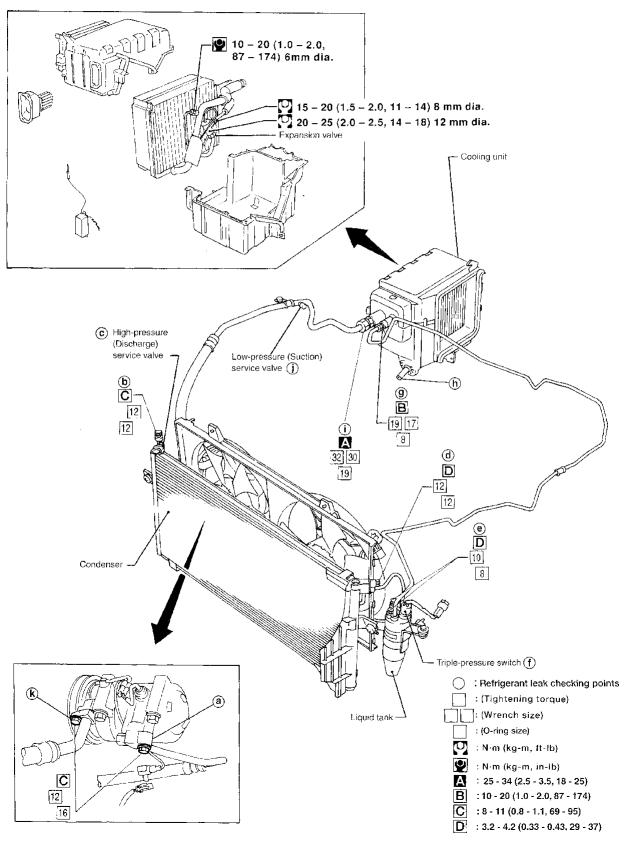
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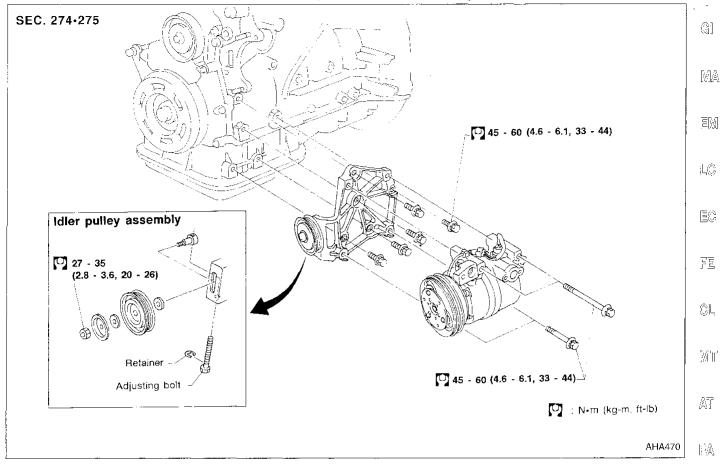
Refrigerant Lines

Refer to HA-4.

SEC. 214.271.274.276



Compressor Mounting



Belt Tension

 Refer to MA section ("Checking Drive Belts", "ENGINE MAINTENANCE").

Fast Idle Control Device (FICD)

 Refer to EC section ("IACV-FICD Solenoid Valve", "TROUBLE DIAGNOSIS FOR NON-DETECTIVE ITEMS").

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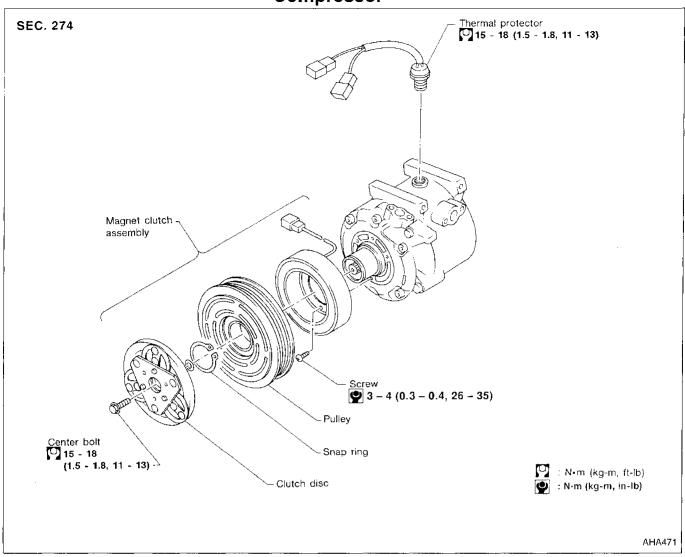
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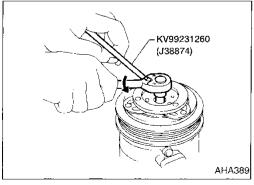
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Compressor

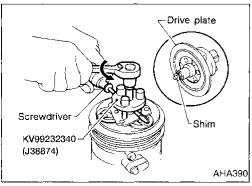




Compressor Clutch

REMOVAL

When removing center bolt, hold clutch disc with clutch disc wrench.

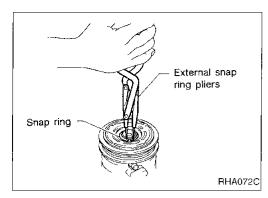


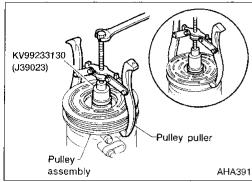
Remove the drive plate using the clutch disc puller.
 Insert holder's three pins into the drive plate. Rotate the holder clockwise to hook it onto the plate. Then, tighten the center bolt to remove the drive plate.

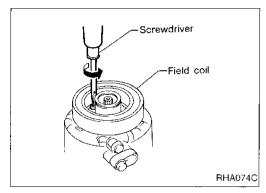
While tightening the center bolt, insert a round bar (screwdriver, etc.) between two of the pins (as shown in the figure) to prevent drive plate rotation. After removing the drive plate, remove the shims from either the drive shaft or the drive plate.

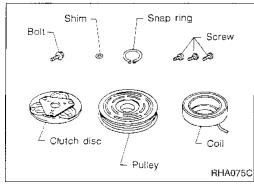
Compressor Clutch (Cont'd)

• Remove the snap ring using external snap ring pliers.









Pulley removal
 Use a commercially available pully puller. Position the center of the puller on the end of the drive shaft. Remove the pully assembly with the puller.
 For Pressed Pulleys:

To prevent deformation of the pulley groove, the puller claws should be hooked under (not into) the pulley groove.

Remove the field coil harness clip using a screwdriver.

Remove the three field coil fixing screws and remove the field coil.

INSPECTION

Clutch disc

If the contact surface shows signs of damage due to excessive heat, replace clutch disc and pully.

Pulley

Check the appearance of the pulley assembly. If contact surface of pulley shows signs of excessive grooving, replace clutch disc and pulley. The contact surfaces of the pulley assembly should be cleaned with a suitable solvent before reinstallation.

Coil

HA-143

Check coil for loose connection or cracked insulation.

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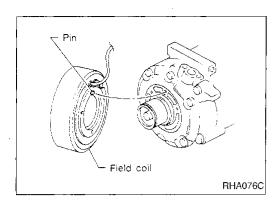
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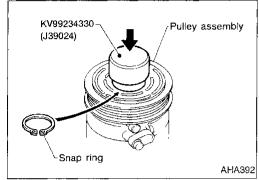


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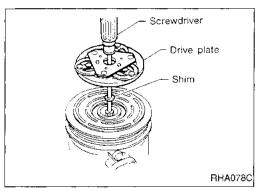


Compressor Clutch (Cont'd) INSTALLATION

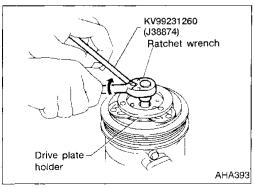
- Install the field coil.
- Be sure to align the coil's pin with the hole in the compressor's front head.
- Install the field coil harness clip using a screwdriver.



 Install the pulley assembly using the installer and a hand press, and then install the snap ring using snap ring pliers.



 Install the drive plate on the drive shaft, together with the original shim(s). Press the drive plate down by hand.



- Using the holder to prevent drive plate rotation, tighten the bolt to 12 to 15 N·m (1.2 to 1.5 kg-m, 9 to 11 ft-lb) torque.
- After tightening the bolt, check that the pulley rotates smoothly.

Compressor Clutch (Cont'd)

• Check clearance all the way around the clutch disc.

Disc-to-pulley clearance:

0.3 - 0.6 mm (0.012 - 0.024 in)

If the specified clearance is not obtained, replace adjusting spacer and recheck.

BREAK-IN OPERATION

When replacing compressor clutch assembly, always conduct the break-in operation. This is done by engaging and disengaging the clutch about thirty times. Break-in operation raises the level of transmitted torque.

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 When servicing, do not allow foreign matter to get into compressor.

Check continuity between two terminals.

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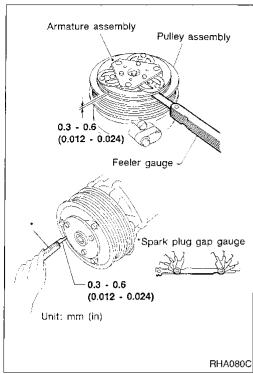
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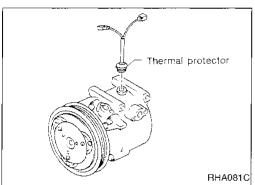
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SERVICE DATA AND SPECIFICATIONS (SDS) MANUAL AND AUTO

General Specifications LUBRICANT

COMPRESSOR

Model	DKV-14C
Туре	Vane rotary
Displacement cm3 (cu in)/Rev	140 (8.54)
Direction of rotation	Clockwise (Viewed from drive end)
Drive belt	Poly V type

Model	ZEXEL make DKV-14C
Name	Nissan A/C System Lubricant Type R
Part No.	KLH00-PAGR0
Capacity mi' (US fl oz, Imp fl oz)	
Total in system	200 (6.8, 7.0)
Compressor (Service part)	200 (6.8, 7.0)

REFRIGERANT

charging amount

Туре		R-134a
Capacity	kg (lb) g (oz)	0.70 - 0.80 (1.54 - 1.76) 700 - 800 (24.69 - 28.22)

Inspection and Adjustment

ENGINE IDLING SPEED When A/C is ON

 Refer to EC section ("Inspection and Adjustment", "SERVICE DATA AND SPECI-FICATIONS").

BELT TENSION

• Refer to MA section ("Checking Drive Belts", "ENGINE MAINTENANCE").

COMPRESSOR CLUTCH Model DKV-14C Clutch disc-pulley clearance mm (in) 0.3 - 0.6 (0.012 - 0.024)

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