HEATER AND AIR CONDITIONING

SECTION HA

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Precautions for Supplemental Restraint System "AIR BAG"

The Supplemental Restraint System "Air Bag", used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and on the instrument panel on the passenger side), a diagnosis sensor unit, warning lamp, wiring harness and spiral cable. Information necessary to service the system safely is included in the **RS section** of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bar inflation, all maintenance must be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.
- All SRS electrical wiring harnesses and connectors are covered with yellow outer insulation.
 Do not use electrical test equipment on any circuit related to the SRS "Air Bag".

Precautions for Working with R-134a

WARNING:

- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. These refrigerants must never be mixed, even in the smallest amounts. If the refrigerants are mixed, compressor malfunction is likely.
- Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If lubricant other than that specified is used, compressor malfunction is likely.
- The specified HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
 - a: When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
 - b: When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into the system.
 - c: Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.
 - d: Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from the A/C system using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment) or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
 - e: Do not allow lubricant to contact styrofoam parts. Damage may result.

Precautions for Working with Refrigerants

WARNING:

- Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioning system is discharged.
- Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.
- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a pail of warm water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.
- Do not introduce compressed air to any refrigerant container or refrigerant component.

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Precautions for Refrigerant Connection

WARNING:

Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

CAUTION:

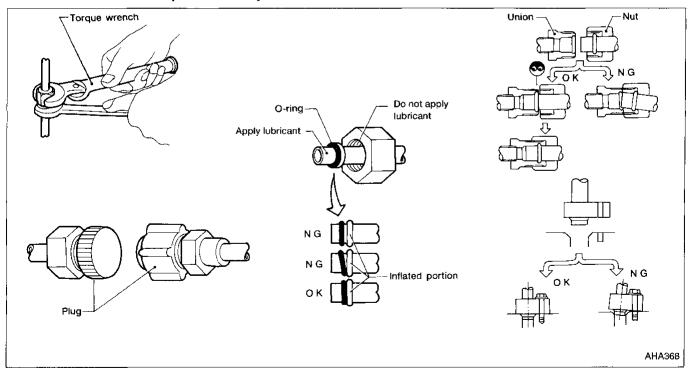
When replacing or cleaning refrigerant cycle components, observe the following.

- Do not leave compressor on its side or upside down for more than 10 minutes. Compressor lubricant will enter low pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, plug all openings immediately to prevent entry of dirt and moisture.
- When installing an air conditioning unit in the vehicle, connect the pipes as the final stage of the operation. Do not remove seal caps from pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply lubricant to portions shown in illustration. Be careful not to apply lubricant to threaded portion.

Name: Nissan A/C System Lubricant Type R

Part No.: KLH00-PAGR0

- O-ring must be closely attached to inflated portion of tube.
- After inserting tube into union until O-ring is no longer visible, tighten nut to specified torque.
- After connecting line, conduct leak test and make sure that there is no leakage. When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.



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Precautions for Servicing Compressor

- Plug all openings to prevent moisture and foreign matter from entering.
- Do not keep the compressor in the upside down position or laid on its side for more than 10 minutes.
- When replacing or repairing compressor, be sure to remove lubricant from the compressor and check the lubricant quantity extracted.
- When replacing or repairing compressor, follow Lubricant Checking and Adjusting procedure exactly. Refer to the "Compressor Lubricant Quantity", "SERVICE PROCEDURES" (HA-136).
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated with oil, wipe it off by using a clean waste cloth moistened with thinner.
- After compressor service operation, turn the compressor shaft by hand more than five turns in both directions. This will equally distribute lubricant inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for one hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for normal operation.

PRECAUTIONS AND PREPARATION MANUAL AND AUTO

Special Service Tools

Tool number (Kent-Moore No.) Tool name	Description	Note
KV99231260 (J-38874) Clutch disc wrench		Removing shaft nut and clutch disc
	NT204	
KV99232340 (J-38874) Clutch disc puller		Removing clutch disc
	NT206	
KV99234330 (J-39024) Pulley installer		Installing pulley
	NT207	
KV99233130 (J-39023) Pulley puller		Removing pulley
	NT208	

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R-134a Service Tools and Equipment

Never mix R-134a refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubricant.

Separate and non-interchangeable service equipment must be used for each type of refrigerant/lubricant. Refrigerant container fittings, service hose fittings, and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricants.

Adapters to convert from one size fitting to the other must never be used: refrigerant/lubricant contamination will occur and compressor failure will result.

	compressor landre will result.	·	
Tool number (Kent-Moore No.) Tool name	Description	Note	LC
R-134a refrigerant		Container color: Light blue Container marking: R-134a Fitting size: Thread size • large container 1/2"-16 ACME	EC FE
KLH00-PAGR0		NT196 Type: Poly alkyline glycol oil (PA	AG). CL
(—) Nissan A/C System Lubricant Type R	NISSAN	type R Application: R-134a vane rotary pressors (Nissan only) Lubricity: 40 mℓ (1.4 US fl oz, 1	com-
		NT197	. - p AT
(J-39500-NI) Recovery/Recycling equipment (ACR4)		Function: Refrigerant Recovery Recycling and Recharging	
			RA
			BR
(J-39400) Electronic leak detector	0 0	Power supply: • DC 12 V (Cigarette lighter)	 \$T
	9:00		RS
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PRECAUTIONS AND PREPARATION MANUAL AND AUTO R-134a Service Tools and Equipment (Cont'd)

Tool number (Kent-Moore No.) Tool name	Description	Note
(J-39183) Manifold gauge set (with hoses and couplers)		Identification: The gauge face indicates R-134a. Fitting size: Thread size 1/2"-16 ACME
	NT199	
Service hoses High side hose (J-39501-72) Low side hose (J-39502-72) Utility hose (J-39476-72)	NT201	Hose color: Low hose: Blue with black stripe High hose: Red with black stripe Utility hose: Yellow with black stripe or green with black stripe Hose fitting to gauge: 1/2"-16 ACME
Service couplers High side coupler (J-39500-20) Low side coupler (J-39500-24)		Hose fitting to service hose: • M14 x 1.5 fitting (optional) or permanently attached
(J-39650) Refrigerant weight scale	NT202	For measuring of refrigerant Fitting size: Thread size • 1/2"-16 ACME
	NT200	
J-39649) /acuum pump Including the isolator /alve)		Capacity: ■ Air displacement: 4 CFM ■ Micron rating: 20 microns ■ Oil capacity: 482 g (17 oz) Fitting size: Thread size ■ 1/2"-16 ACME
	NT203	

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Precautions for Service Equipment RECOVERY/RECYCLING EQUIPMENT

Follow the manufacturer's instructions for machine operation and machine maintenance. Never introduce any refrigerant other than specified into the machine.

ELECTRONIC LEAK DETECTOR

Follow the manufacturer's instructions for tester operation and tester maintenance.

VACUUM PUMP

The lubricating oil contained inside the vacuum pump is not compatible with the specified lubricant for R-134a A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. Therefore, if the pump is switched off after evacuation the lubricating oil may migrate into the hose. To prevent this, isolate the pump from the hose after evacuation (vacuuming). This migration is avoided by placing a manual valve near the

hose-to-pump connection, as follows: Usually vacuum pumps have a manual isolator valve as part

of the pump. Close this valve to isolate the service hose from the pump. For pumps without an isolator, use a hose equipped with a

manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.

If the hose has an automatic shut-off valve, disconnect the hose from the pump. As long as the hose is connected, the valve is open and lubricating oil may migrate.

Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.

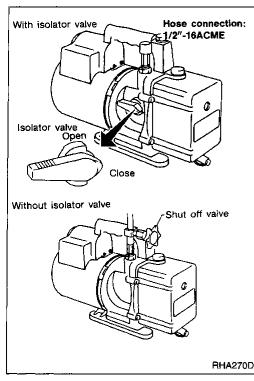
MANIFOLD GAUGE SET

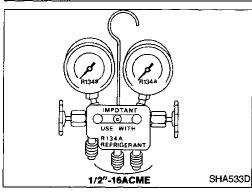
Be sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with

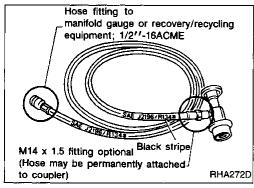
refrigerant HFC-134a (R-134a) along with specified lubricants.

SERVICE HOSES

Be certain that the service hoses display the markings described (colored hose with black stripe). Be certain that all hoses include positive shut off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.





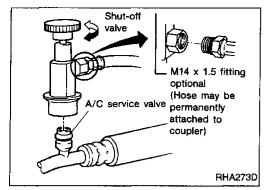


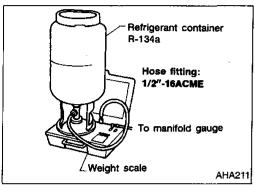


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PRECAUTIONS AND PREPARATION MANUAL AND AUTO





Precautions for Service Equipment (Cont'd) SERVICE COUPLERS

Never attempt to connect R-134a service couplers to an CFC-12 (R-12) A/C system. The R-134a couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination can occur.

Shut off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close

REFRIGERANT WEIGHT SCALE

When using a scale which controls refrigerant flow electronically, assure the following:

- Hose fitting size is 1/2"-16 ACME
- No refrigerant other than HFC-134a (R-134a) (along with specified lubricant) has been used with the scale

CHARGING CYLINDER

Using a charging cylinder is not recommended. Refrigerant may be vented into the air through the cylinder's top valve when filling the cylinder.

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Refrigeration Cycle

REFRIGERANT FLOW

The refrigerant flow is in the standard pattern. Refrigerant flows through the compressor, condenser, liquid tank, evaporator, and back to the compressor.

The refrigerant evaporation through the evaporator coil is controlled by an externally equalized expansion valve, located inside the evaporator case.

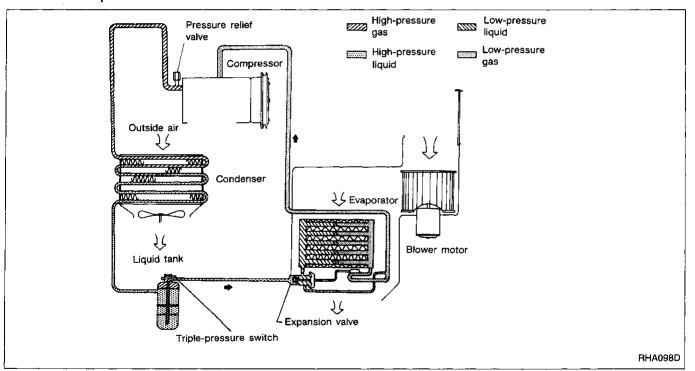
REFRIGERANT SYSTEM PROTECTION

Triple-pressure switch

The triple- or dual-pressure switch is located on the liquid tank. If the system pressure rises or falls out of specifications, the switch opens to interrupt compressor clutch operation. Triple-pressure switch closes to turn on the cooling fan to reduce system pressure (USA model only).

Pressure relief valve

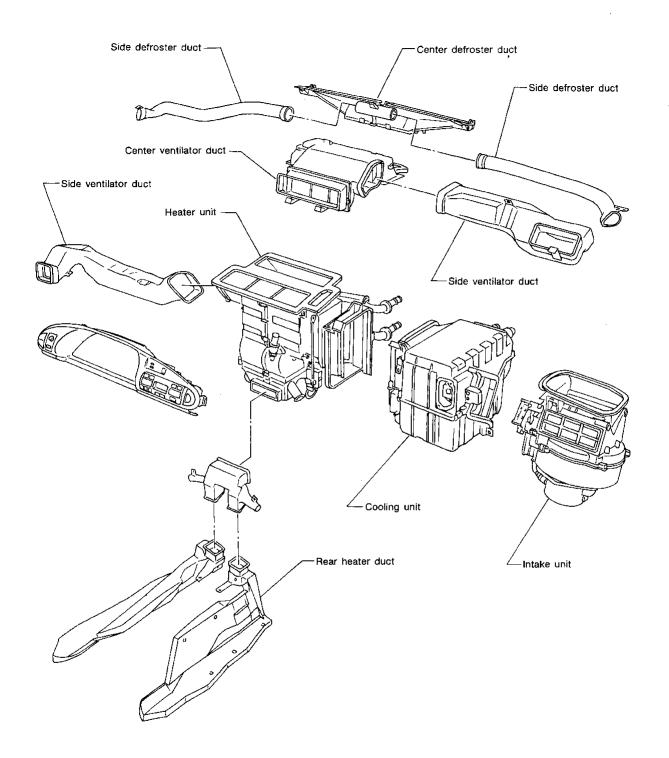
The refrigerant system is protected by a pressure relief valve. The valve is located on the end of the flexible high pressure hose near the compressor. When refrigerant system pressure increases abnormally [over 3,727 kPa (38 kg/cm², 540 psi)], the relief valve's port opens. The valve then releases refrigerant into the atmosphere.



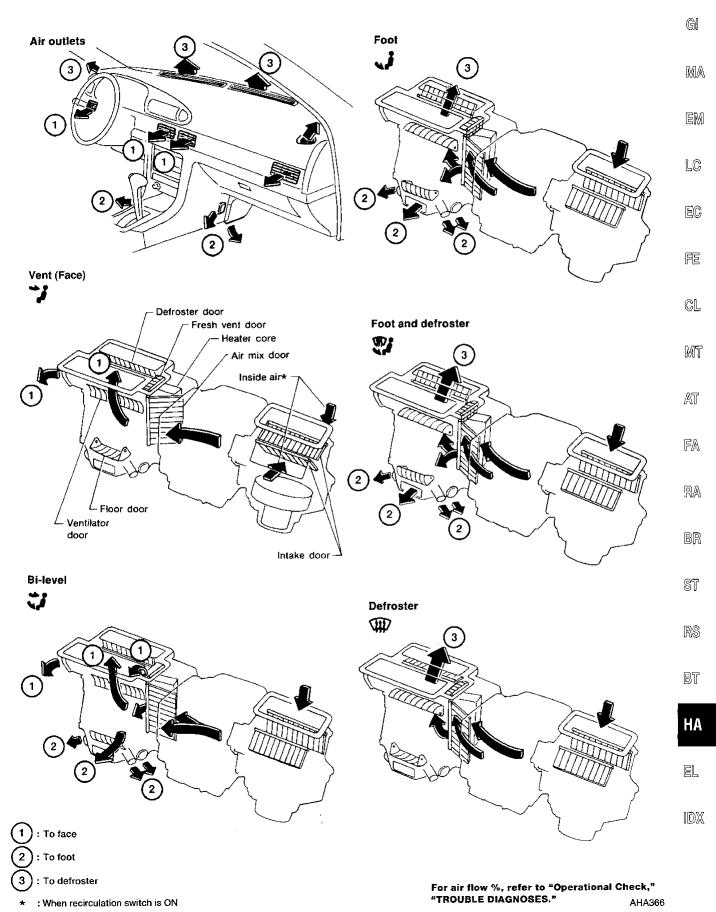
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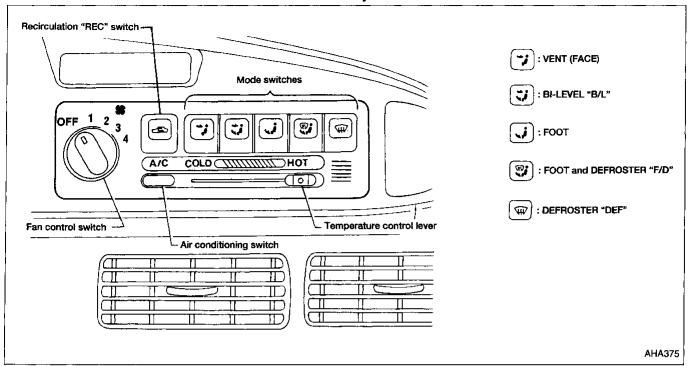
Component Layout



Discharge Air Flow



Control Operation



FAN CONTROL SWITCH

This switch turns the fan ON and OFF, and controls fan speed.

MODE SWITCHES

These switches allow control of the air discharge outlets.

When DEF or F/D me mode is selected, the push control amplifier sets the intake door to "FRESH". The compressor turns on when DEF me mode is selected.

TEMPERATURE CONTROL LEVER

This lever allows you to adjust the temperature of the discharge air.

RECIRCULATION SWITCH

OFF position: Outside air is drawn into the passenger compartment.

ON position: Interior air is recirculated inside the vehicle.

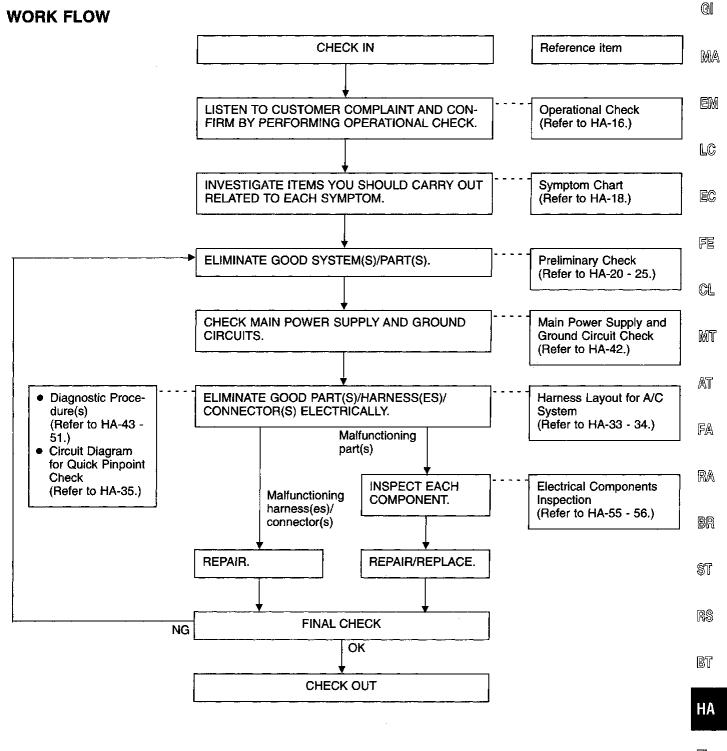
Recirculation is canceled when DEF or F/D mode is selected, and resumes when another mode is chosen.

AIR CONDITIONING SWITCH

The air conditioning switch controls the A/C system. When the switch is depressed with the fan ON, the compressor will turn ON. The indicator lamp will also light.

The air conditioning cooling function operates only when the engine is running.

How to Perform Trouble Diagnoses for Quick and Accurate Repair

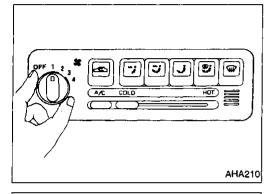


Operational Check

The purpose of the operational check is to confirm that the system operates properly.

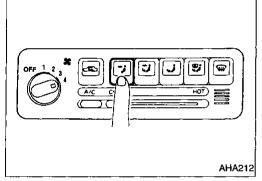
CONDITIONS:

Engine running and at normal operating temperature.



PROCEDURE:

- 1. Check blower
- Turn fan switch to 1-speed.
 Blower should operate on low speed.
- b. Then turn fan switch to 2-speed, and continue checking blower speed until all speeds are checked.
- c. Leave blower on speed 4.



2. Check discharge air

a. Press each mode switch.

Switch mode/	Air outlet/distribution								
indicator	Face	Foot	Defroster						
٠,	100%	-	_						
*	60%	40%	_						
·.j	_	78%	22%						
(R)	_	55%	45%						
W	· —		100%						

 Confirm that discharge air comes out according to the air distribution table at left.

Refer to "Discharge Air Flow" (HA-13).

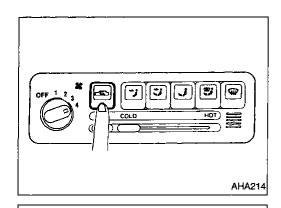
NOTE:

Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when the DEF (W) mode is selected.

Confirm that the intake door position is at FRESH when the F/D mode is selected.

Intake door position is checked in the next step.

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Operational Check (Cont'd)

3. Check recirculation

a. Press REC switch.

Recirculation indicator should illuminate.

b. Listen for intake door position change (you should hear blower sound change slightly).

NOTE:

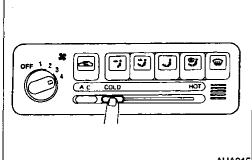
"Recirculation" does not operate in DEF (m) and F/D modes.

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4. Check temperature decrease

a. Slide temperature control lever to full cold.

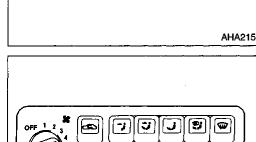
b. Check for cold air at discharge air outlets.

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5. Check temperature increase

a. Slide temperature control lever to full hot.

b. Check for hot air at discharge air outlets.

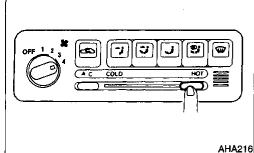
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6. Check air conditioning switch

Move the fan control switch to the desired (1 to 4 speed) position and push the A/C switch to turn ON the air conditioning.

The indicator lamp should come on when air conditioning is

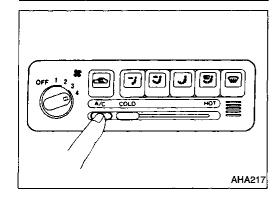
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Symptom Chart

DIAGNOSTIC TABLE

PROCEDURE				minary eck	,					nostic				Supp Groun	Powerly and Circ	i
REFERENCE PAGE	HA-20	HA-21	HA-22	HA-23	HA-24	HA-25	HA-43	HA-45	HA-47	HA-48	HA-50	HA-51	HA-42	HA-42	HA-42	HA-42
SYMPTOM	Preliminary check 1	Preliminary check 2	Preliminary check 3	Preliminary check 4	Preliminary check 5	Preliminary check 6	Diagnostic procedure 1	Diagnostic procedure 2	Diagnostic procedure 3	Diagnostic procedure 4	Diagnostic procedure 5	Diagnostic procedure 6	20A Fuses (#4, #5)	10A Fuse (#10)	10A Fuse (#20)	Push control module
A/C does not blow cold air.		0					0			0			0	0		
Insufficient heating.						0	0					0				
Blower motor does not rotate.		0					2						0			
Air outlet does not change.				0				0						0		0
Intake door does not change in VENT, B/L or FOOT mode.									•					0		0
Intake door is not set at "FRESH" in DEF or F/D mode.	0								0					0		0
Air mix door does not change.		•								0						
Fresh vent door does not change.											0					
Magnet clutch does not engage when A/C switch and fan switch are ON.		0										0		0	0	ļ.
Magnet clutch does not engage in DEF mode.		0	0									0		0	0	
Noise				Ţ	0		I	1	Ī	Ţ	Ī	.]				_

①: The number means checking order.○: Checking order depends on malfunction in each flow chart.

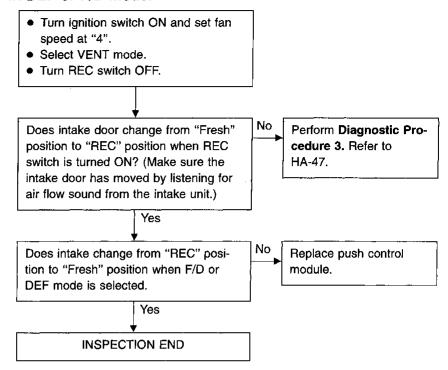
TROUBLE DIAGNOSES Symptom Chart (Cont'd)

			·														<u>.</u> .			- G1
							Ele	ctrical	Comp	onents	Inspe	ction								MA
HA-55	HA-55	HA-55	[I	1				HA-55	1	*****		-	HA-56	HA-56			Refer to EC section.	1	- Em LC
:					Push control	module						,				Compressor				EC
				į							<u></u>	ō	motor		witch	Compressor (Magnet clutch)		ECM (ECCS control module)		FE CL
Blower motor	stor	A/C switch	REC switch	VENT switch	B/L switch	FOOT switch	F/D switch	DEF switch	Fan switch	Mode door motor	Intake door motor	Air mix door motor	Fresh vent door motor	A/C relay	Triple pressure switch	pressor (Ma	Ambient switch	(ECCS con	SSel	MT
	Resistor	A/C	SE SE	KEN	B/L s	8	F/D	PEF	ļ	₩od	ıntak		Fres	A/C		S	↓		Hamess	AT -
0	0	0							0			0		0	0	0	0	0	0	- FA
0	0	. <u>-</u>							0				<u>.</u>				<u> </u>		0	- Ra
				0	0	0	0	0		0			0						0	-
·			0								0								0	- BR
			0					-			0								0	ST
)	.)						<u>-</u>)	. RS
								l				0							0	
													0	!	•				0	BT
		0							0					0	0	0	0	0	0	HA
								0	0					0	0	0	0	0	0	EL
									,											. IDX

Preliminary Check

PRELIMINARY CHECK 1

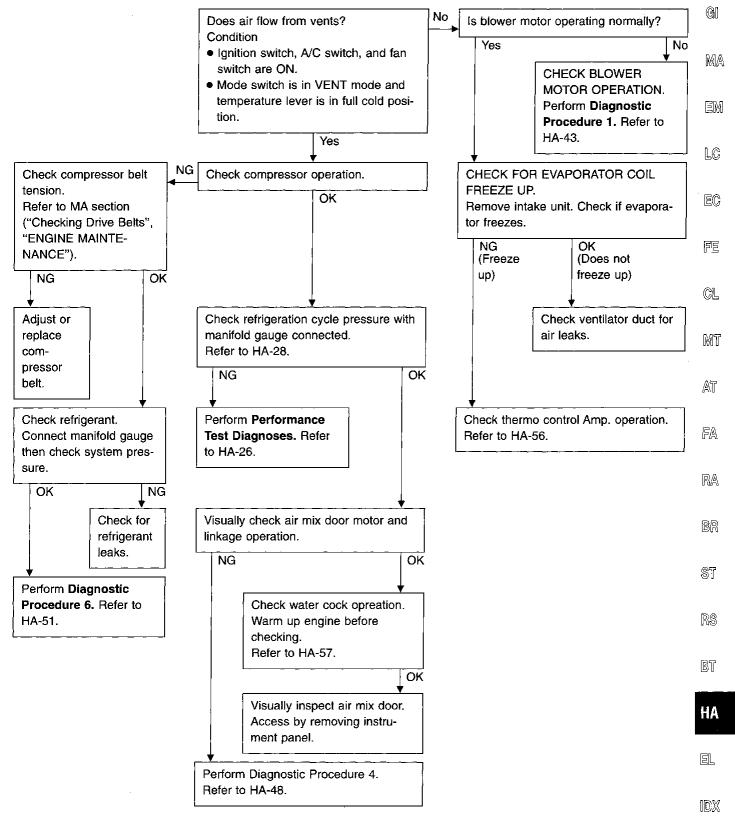
Intake door is not set at "FRESH" in DEF or F/D mode.



Preliminary Check (Cont'd)

PRELIMINARY CHECK 2

A/C does not blow cold air.

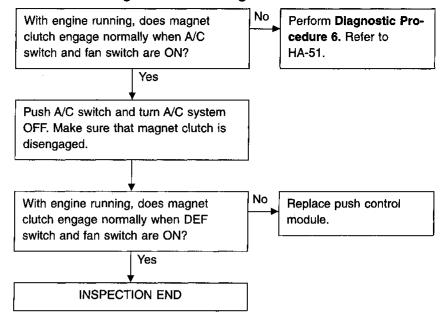


Preliminary Check (Cont'd)

PRELIMINARY CHECK 3

Magnet clutch does not engage in DEF mode.

• Perform PRELIMINARY CHECK 2 before referring to the following flow chart.



TROUBLE DIAGNOSES

Preliminary Check (Cont'd)

PRELIMINARY CHECK 4

Air outlet does not change.

Switch mode/		Air outlet/distribution	1	<u></u>
Indicator	Face	Foot	Defroster	-]
*;	100%	-		-
₩.	60%	40%	_	
w.i	-	78%	22%	
**	_	55%	45%	
(III)	_		100%	

MA

EM

LC

EC

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CL

MT AT

FA

RA

BR

ST

RS

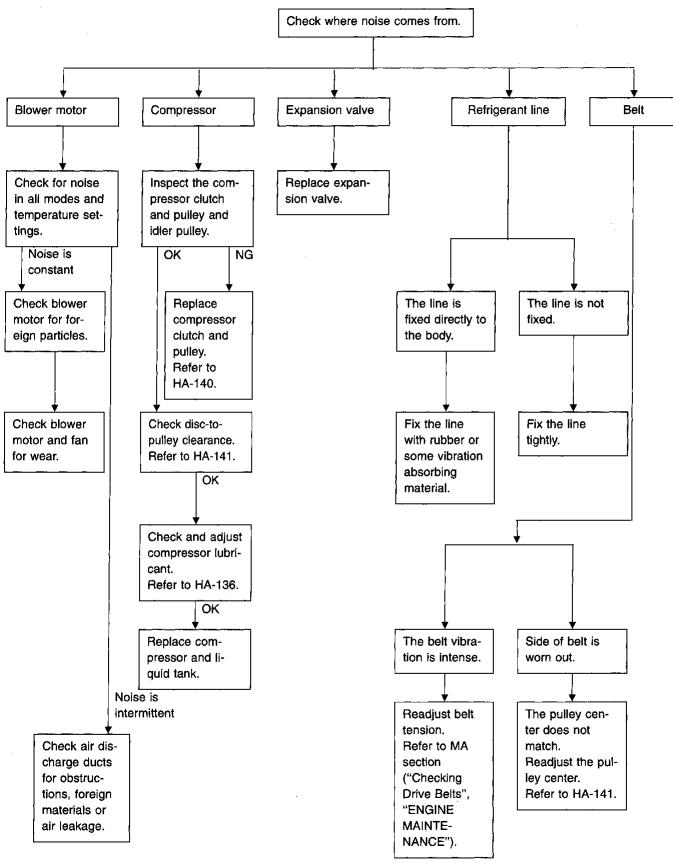
BT

HA

Preliminary Check (Cont'd)

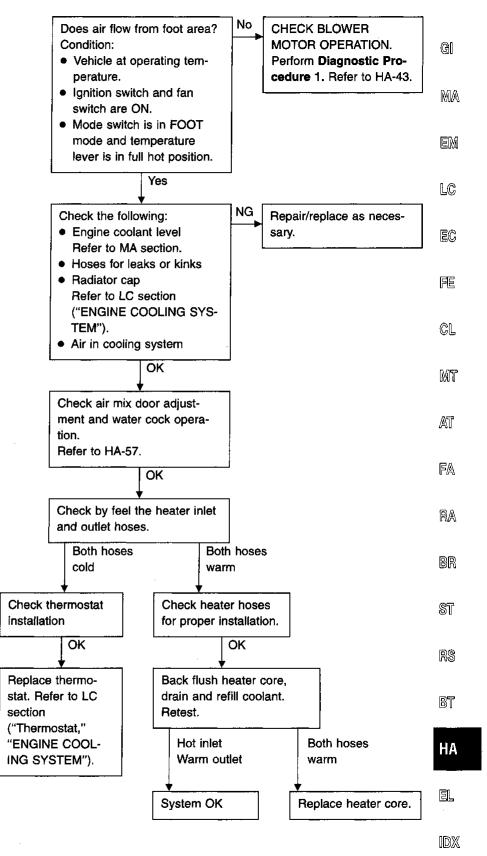
PRELIMINARY CHECK 5

Noise



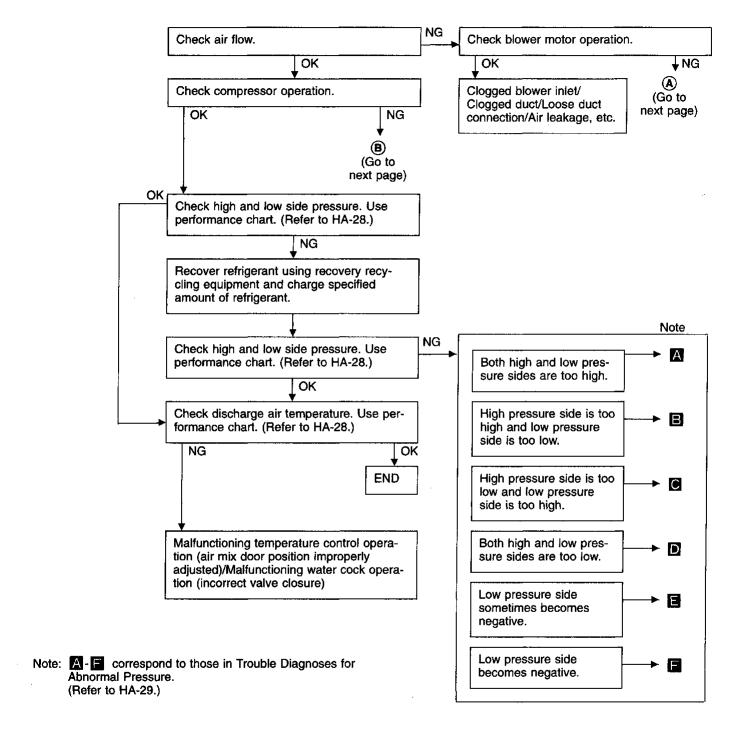
Preliminary Check (Cont'd)

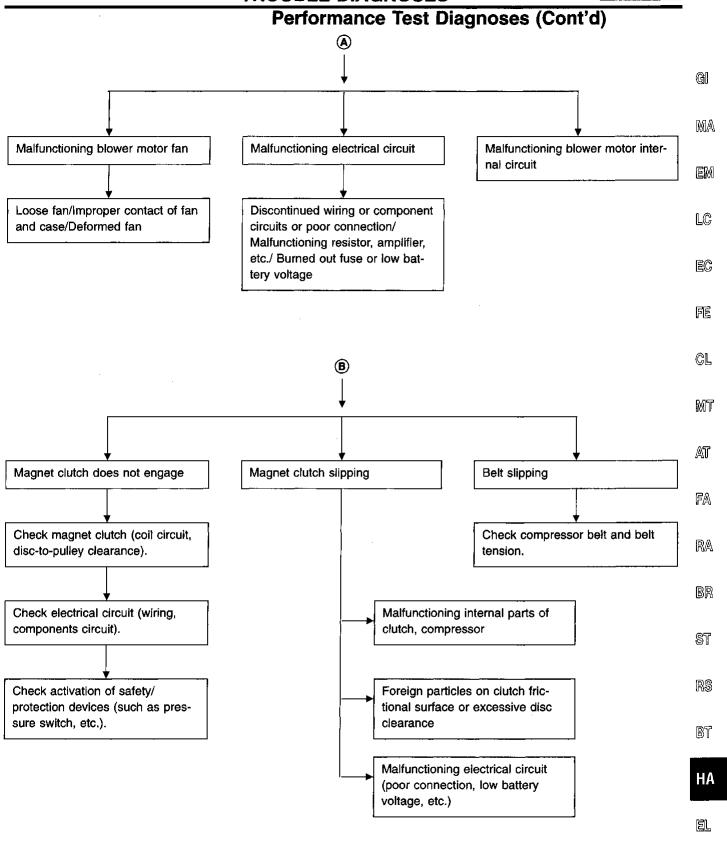
PRELIMINARY CHECK 6 Insufficient heating



Performance Test Diagnoses

INSUFFICIENT COOLING





Performance Chart TEST CONDITION

Testing must be performed as follows:

Vehicle location: Indoors or in the shade (in a well venti-

lated place)

Doors:

Closed

Door window:

Open

Hood:

Open

TEMP. setting: Discharge Air: Max. COLD Face Vent

REC switch:

(Recirculation) ON

Fan speed: A/C switch: 4-speed

ON

Engine speed:

1,500 rpm Operate the air conditioning system for 10 minutes before

taking measurements.

TEST READING

Recirculating-to-discharge air temperature table

Inside air at blower assembly inlet for recirculation*		Discharge air temperature at center ventilator	
Relative humidity %	Air temperature °C (°F)	°C (°F)	
	20 (68)	4.0 - 5.4 (39 - 42)	
	25 (77)	4.2 - 5.6 (40 - 42)	
50 - 60	30 (86)	8.5 - 11.1 (47 - 52)	
	35 (95)	13.5 - 16.7 (56 - 62)	
,	40 (104)	18.5 - 22.3 (65 - 72)	
	20 (68)	5.4 - 6.8 (42 - 44)	
	25 (77)	5.6 - 8.0 (42 - 46)	
60 - 70	30 (86)	11.1 - 14.1 (52 - 57)	
	35 (95)	16.7 - 20.3 (62 - 69)	
	40 (104)	22.3 - 26.5 (72 - 80)	

^{*} Thermometer should be placed at intake unit under RH side of instrument panel.

Ambient air temperature-to-operating pressure table

Ambient air		High page up (Dischauge side)	Low property (Stration cide)	
Relative humidity %	Air temperature °C (°F)	 High-pressure (Discharge side) kPa (kg/cm², psi) 	Low-pressure (Suction side) kPa (kg/cm², psi)	
	20 (68)	834 - 1,098 (8.5 - 11.2, 121 - 159)	122.6 - 161.8 (1.25 - 1.65, 17.8 - 23.5)	
	25 (77)	1,049 - 1,363 (10.7 - 13.9, 152 - 198)	137.3 - 181.4 (1.4 - 1.85, 19.9 - 26.3)	
50 - 70	30 (86)	1,226 - 1,618 (12.5 - 16.5, 178 - 235)	152.0 - 201.0 (1.55 - 2.05, 22.0 - 29.2)	
	35 (95)	1,255 - 1,716 (12.8 - 17.5, 182 - 249)	166.7 - 230.5 (1.7 - 2.35, 24.2 - 33.4)	
	40 (104)	1,540 - 2,030 (15.7 - 20.7, 223 - 294)	201.0 - 289.3 (2.05 - 2.95, 29.2 - 41.9)	

if pressure is not within range, refer to HA-29, "Trouble Diagnoses for Abnormal Pressure".

MA

Trouble Diagnoses for Abnormal Pressure

Whenever system's high or low side pressure is abnormal, diagnose using a manifold gauge. The marker above the gauge scale in the following tables indicates the standard (normal) pressure range. Since the standard (normal) pressure, however, differs from vehicle to vehicle, refer to HA-28 ("Ambient air temperature-to-operating pressure table").

Pressure measurements are effective only when ambient temperature is in the range indicated under the Performance Chart.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action	
oth high and low-pressure des are too high.	Pressure is reduced soon after water is splashed on condenser.	Excessive refrigerant charge in refrigeration cycle	Reduce refrigerant until specified pressure is obtained.	_
	Air suction by radiator or cooling fan is insufficient.	Insufficient condenser cooling performance	Clean condenser. Check and repair radiator	_ [
$((oldsymbol{(} oldsymbol{(} oldsymbol{(} oldsymbol{(} oldsymbol{)} ig) ig) ig ((oldsymbol{(} oldsymbol{(} oldsymbol{)} ig) ig $		Condenser fins are	or cooling fan as neces- sary.	8
		clogged. (2) Improper rotation of cooling fan		(
	Low-pressure pipe is not cold.When compressor is	Poor heat exchange in con- denser (After compressor operation	Evacuate repeatedly and recharge system.	_
AC359/	stopped high-pressure	stops, high pressure decreases too slowly.)		i
	kg/cm ² , 28 psi). It then decreases gradually thereafter.	Air in refrigeration cycle		
	Engine tends to overheat.	Engine cooling systems mal- function.	Check and repair each engine cooling system.	-
	 An area of the low-pressure pipe is colder than near the evaporator outlet. Plates are sometimes cov- 	Excessive liquid refrigerant on low-pressure side Excessive refrigerant discharge flow	Replace expansion valve.	[
	ered with frost.	 Expansion valve is open a little compared with the specification. 		(
		Improper thermal valve installation		[
		Improper expansion valve adjustment		

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TROUBLE DIAGNOSES Trouble Diagnoses for Abnormal Pressure (Cont'd)

	1		T
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too high and low-pressure side is too low.	Upper side of condenser and high-pressure side are hot, however, liquid tank is not so hot.	High-pressure tube or parts located between compressor and condenser are clogged or crushed.	 Check and repair or replace malfunctioning parts. Check lubricant for con- tamination.
AC360A			
High-pressure side is too low	High and low-pressure sides	Compressor pressure opera-	Replace compressor.
and low-pressure side is too	become equal soon after	tion is improper.	
high.	compressor operation stops.	Damaged inside compressor	
		packings	
	No temperature difference between high and low-pres-	Compressor discharge capacity does not change. (Com-	Replace compressor.
AC356A	sure sides	pressor stroke is set at maximum.)	
Both high- and low-pressure	There is a big temperature	Liquid tank inside is clogged	Replace liquid tank.
sides are too low.	difference between liquid	a little.	Check lubricant for con-
	tank outlet and inlet. Outlet temperature is extremely		tamination.
	low.		
	 Liquid tank inlet and expansion valve are frosted. 		
	Temperature of expansion	High-pressure pipe located	Check and repair malfunc-
	valve inlet is extremely low	between liquid tank and	tioning parts.
	as compared with areas near liquid tank.	expansion valve is clogged.	Check lubricant for contamination.
(LO) (HI)	Expansion valve inlet may		tan i iii idaa oo ii
	be frosted.		
_ A A _	 Temperature difference occurs somewhere in high- 		
AC353A	pressure side		

TROUBLE DIAGNOSES Trouble Diagnoses for Abnormal Pressure (Cont'd)

Gauge indication	Refrigerant cycle	Probable cause	Corrective action	. (
Both high- and low-pressure sides are too low.	There is a big temperature difference between expansion	Expansion valve closes a little compared with the speci-	Remove foreign particles by using compressed air.	
	valve inlet and outlet while the valve itself is frosted.	fication.	Check lubricant for contamination.	
		Improper expansion valve adjustment Malfunctioning thermal valve		
		Outlet and inlet may be clogged.		
	Areas near low-pressure pipe connection and service valve are extremely cold as com-	Low-pressure pipe is clogged or crushed.	 Check and repair malfunctioning parts. Check lubricant for con- 	
A A A	pared with areas near expansion valve outlet and evapo-		tamination.	ļ
AC353A	rator. Air flow volume is not enough or is too low.	Evaporator is frozen.	Replace compressor.	(
		Compressor discharge capacity does not change. (Compressor stroke is set at maximum length.)		
ow-pressure side sometimes ecomes negative.	Air conditioning system does not function and does not cyclically cool the com-	Refrigerant does not discharge cyclically.	 Drain water from refrigerant or replace refrigerant. Replace liquid tank. 	
	partment air. The system constantly functions for a certain	Moisture is frozen at expansion valve outlet and inlet.		
	period of time after com- pressor is stopped and	Water is mixed with refrigerant.		
	restarted.			
AC354A				-

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TROUBLE DIAGNOSES Trouble Diagnoses for Abnormal Pressure (Cont'd)

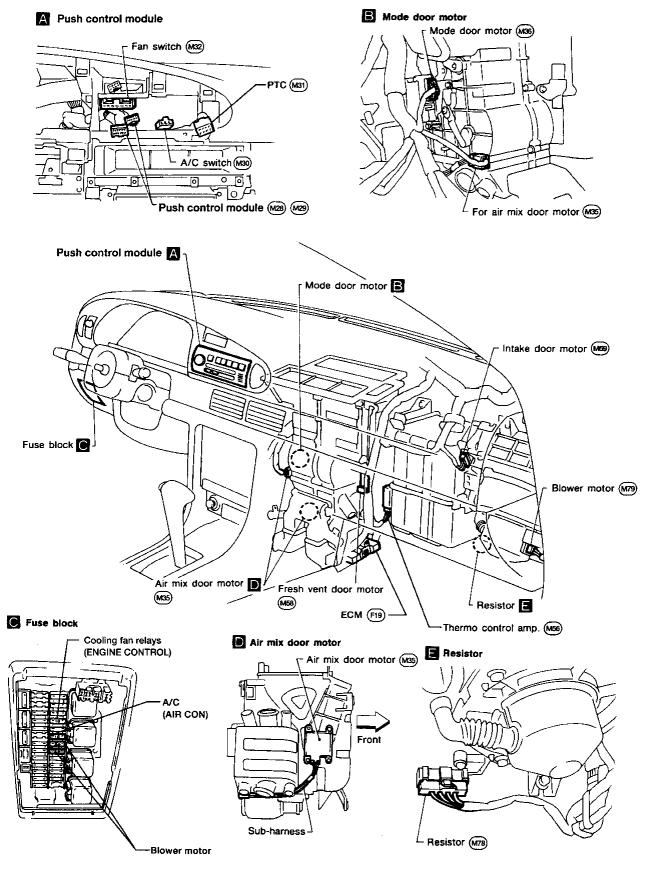
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Low-pressure side becomes negative.	Liquid tank or front/rear side of expansion valve's pipe is frosted or dewed.	High-pressure side is closed and refrigerant does not flow. Expansion valve or liquid tank is frosted.	Leave the system at rest until no frost is present. Start it again to check whether or not the problem is caused by water or foreign particles. If water is the cause, initially cooling is okay. Then the water freezes causing a blockage. Drain water from refrigerant or replace refrigerant. If due to foreign particles, remove expansion valve and remove particles with dry and compressed air (not shop air). If either of the above methods cannot correct the problem, replace expansion valve. Replace liquid tank. Check lubricant for contamination.

Harness Layout

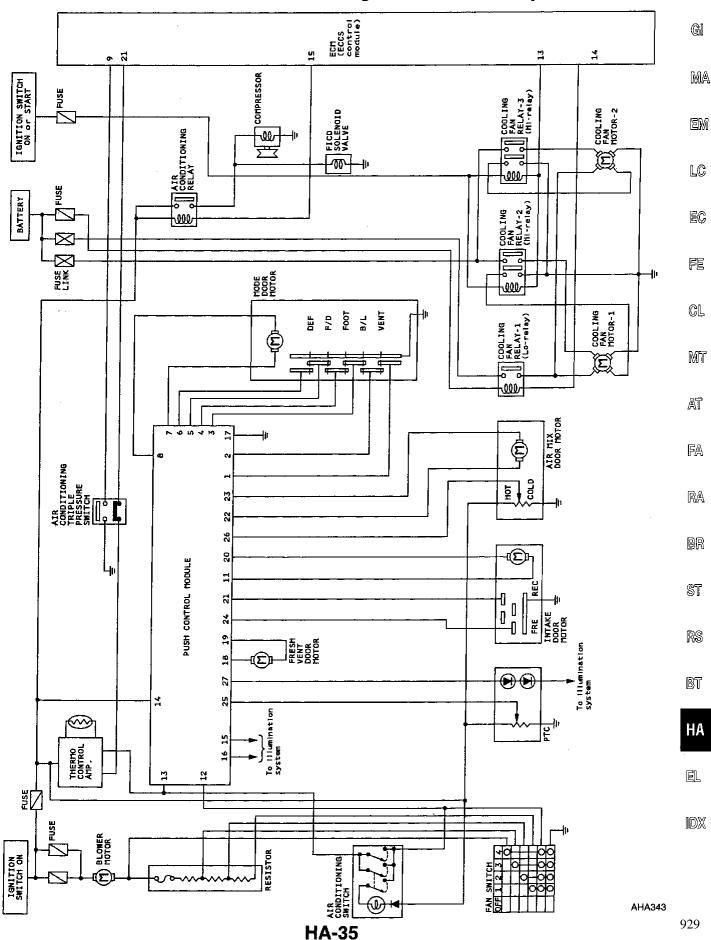
Engine compartment G[A/C relay (AIR CON) MA EM Cooling fan relay-2 (RAD FAN 2) lC EC Water cock Cooling fan relay-3 (RAD FAN 3) FE GL Relay box-1 (E40) Compressor MT AT FA (E35) Compressor $\mathbb{R}\mathbb{A}$ - Relay box-2 🖽 BR (E20) Cooling fan motor ST RS BT E19 Cooling fan motor-1 HA Triple-pressure switch (E18) Cooling fan relay-1 (RAD FAN 1) Liquid tank AHA345

Harness Layout (Cont'd)

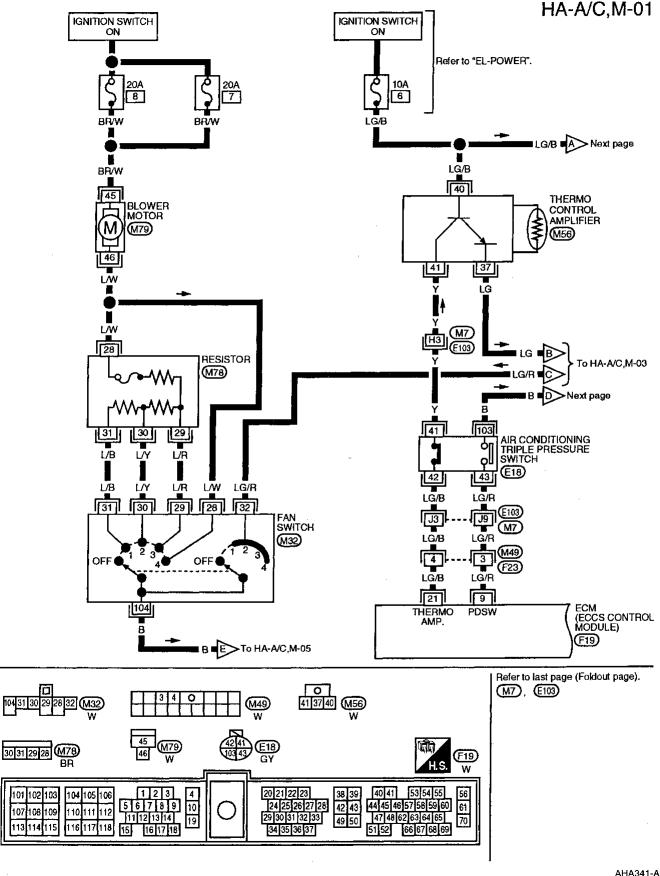
Passenger compartment



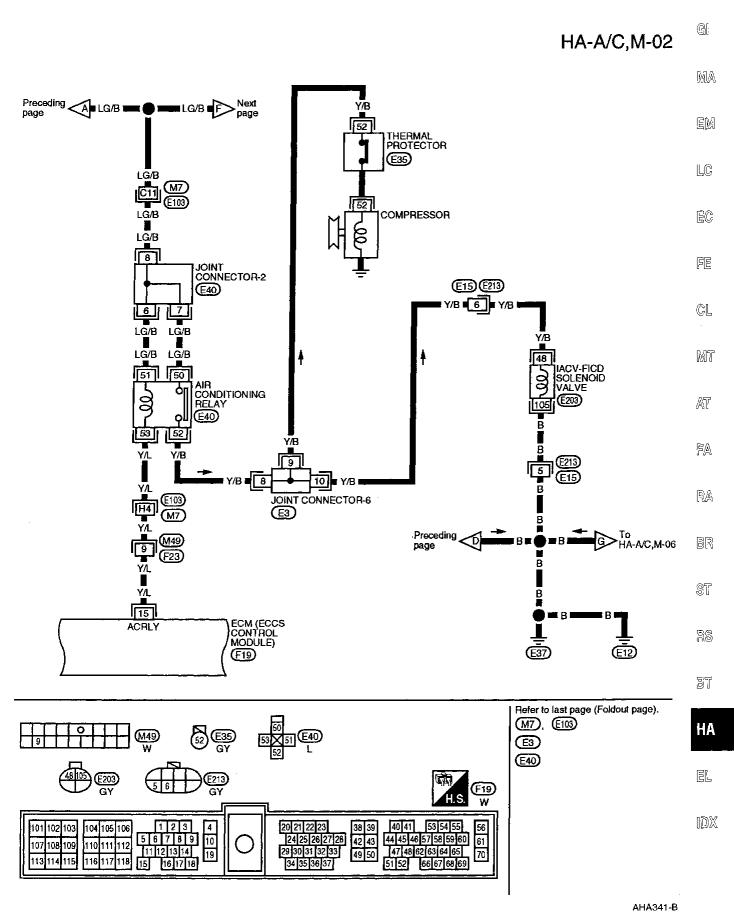
Circuit Diagram for Quick Pinpoint Check



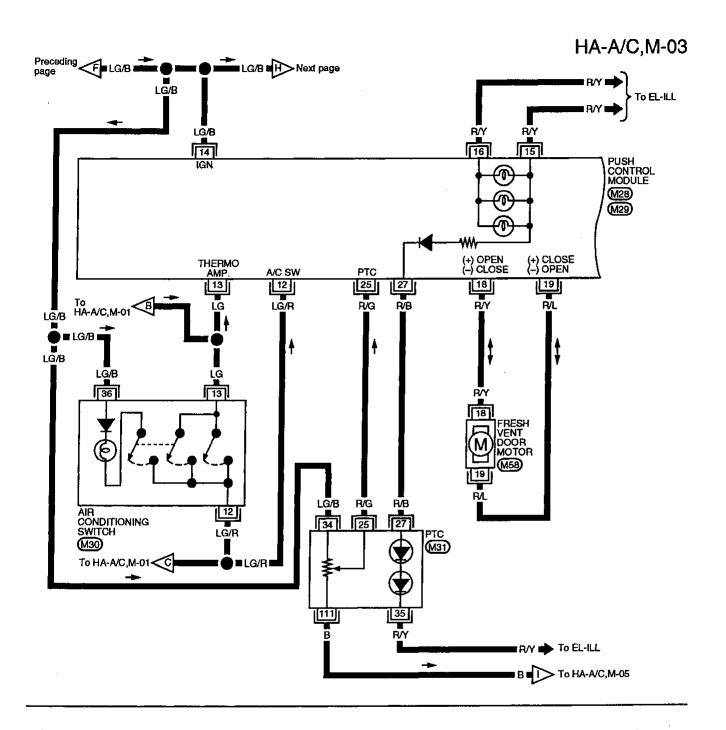
Wiring Diagram -A/C, M-

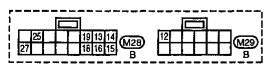


Wiring Diagram -A/C, M- (Cont'd)



Wiring Diagram - A/C, M- (Cont'd)







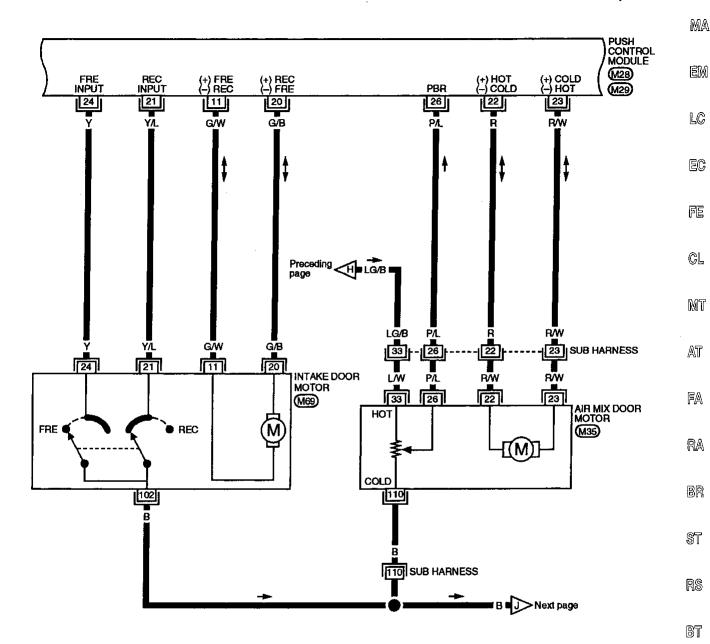


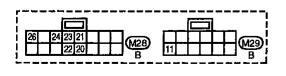


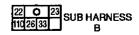
G

Wiring Diagram - A/C, M- (Cont'd)

HA-A/C,M-04







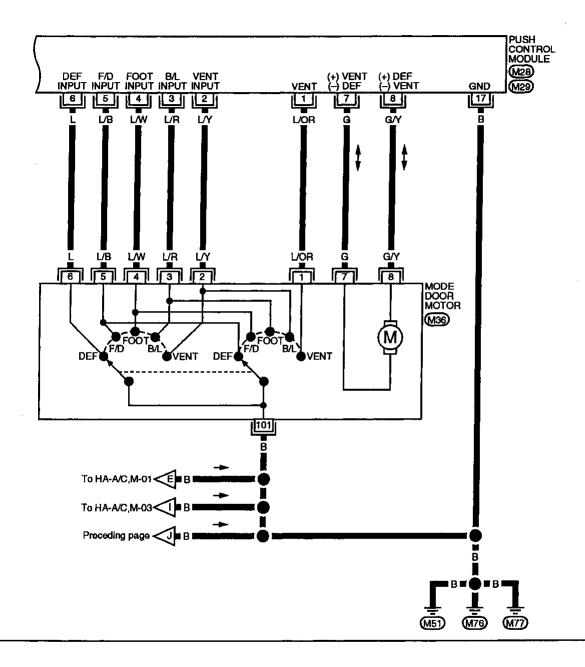


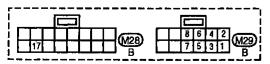
HA

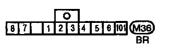
IDX

Wiring Diagram - A/C, M- (Cont'd)

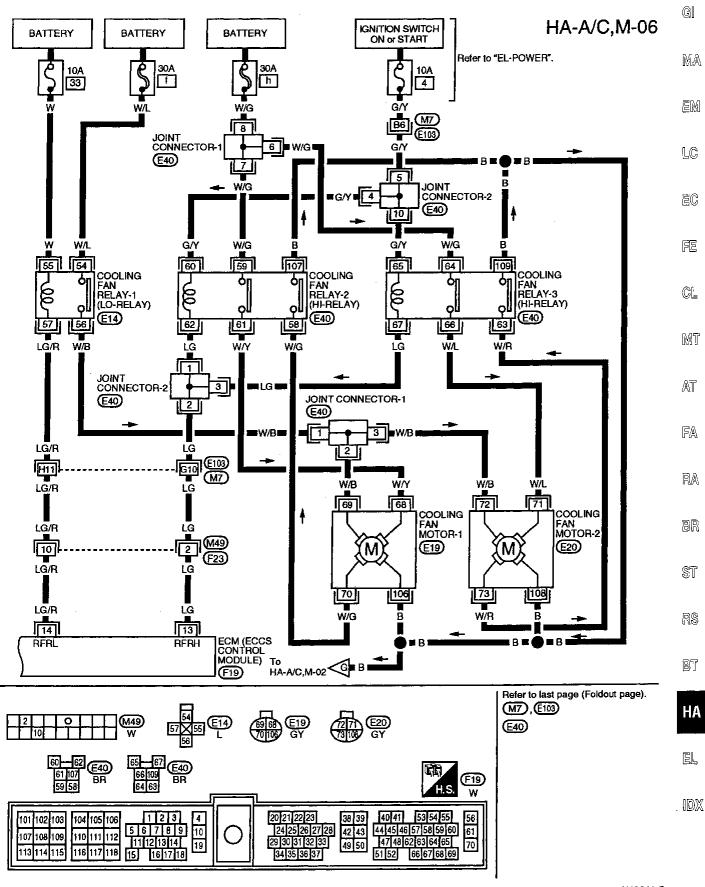
HA-A/C,M-05







Wiring Diagram -A/C, M- (Cont'd)

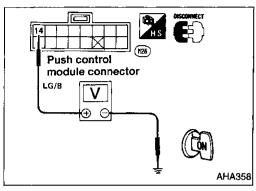


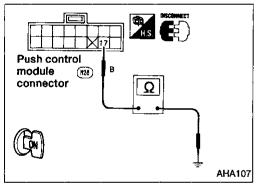
Main Power Supply and Ground Circuit Check

POWER SUPPLY CIRCUIT CHECK

Check power supply circuit for air conditioning system.

Refer to EL section ("Wiring Diagram", "POWER SUPPLY ROUTING").





PUSH CONTROL MODULE CHECK

Check power supply circuit for push control module with ignition switch at ON.

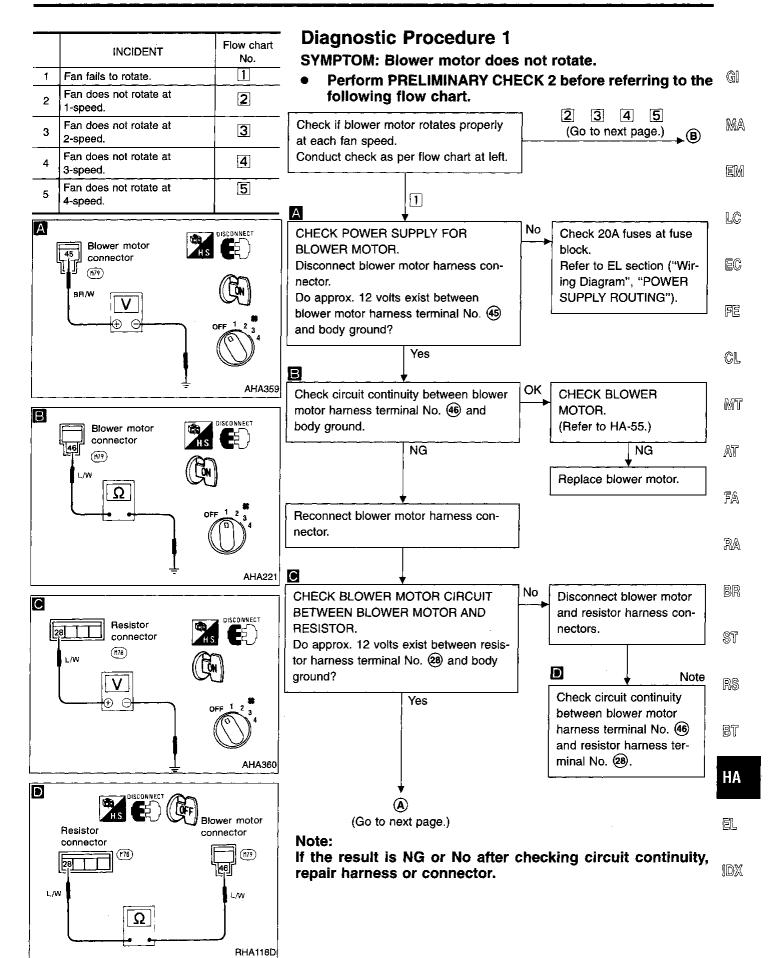
- 1. Disconnect push control module harness connector.
- 2. Connect voltmeter from harness side.
- 3. Measure voltage across terminal No. (4) and body ground.

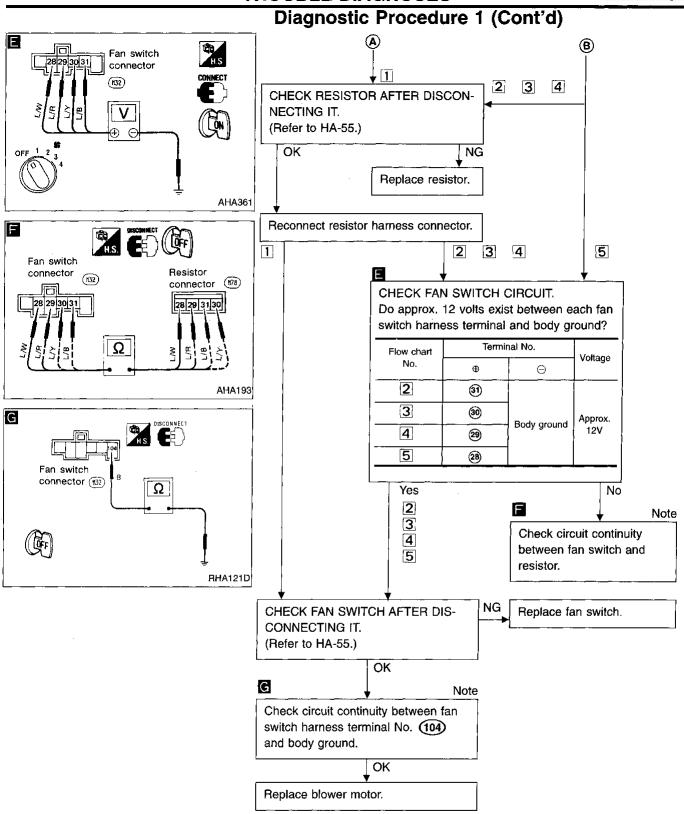
Voltmete	r terminal	Voltage
⊕	Θ	Voltage
14)	Body ground	Approx. 12V

Check body ground circuit for push control module with ignition switch ON.

- 1. Disconnect push control module harness connector.
- Connect ohmmeter from harness side.
- 3. Check for continuity between terminal No. (7) and body ground.

Ohmmete	er terminal	Continuity
0	Θ	Continuity
17	Body ground	Yes





Note:

If the result is NG or No after checking circuit continuity, repair harness or connector.

G1

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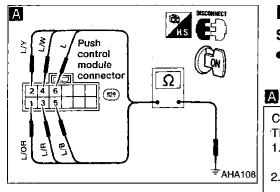
BR

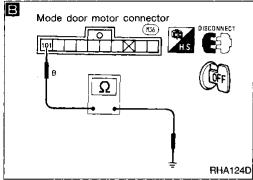
ST

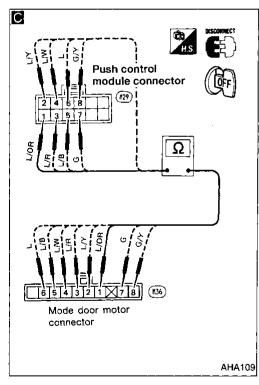
RS

BT

Note







Diagnostic Procedure 2

SYMPTOM: Air outlet does not change.

 Perform PRELIMINARY CHECK 4, then Main Power Supply and Ground Circuit Check before referring to the flow chart below.

NG

C

CHECK MODE DOOR MOTOR POSITION SWITCH.

- 1. Turn VENT switch ON with ignition switch at ON position.
- Turn ignition switch OFF.
 Disconnect push control module connector.
- Turn ignition switch ON.
 Check for continuity between terminal
 or ② of push control unit harness connector and body ground.
- Using above procedures, check for continuity in any other mode, as indicated in chart.

Mode	Termir	nal No.	Continuity
switch	0	⊖	Continuity
VENT	1 or 2		
B/L	2 or 3		
FOOT	3 or 4	Body ground	Yes
F/D	4 or 5	9.00	
DEF	⑤ or ⑥		
		OK	

CHECK SIDE LINK. Refer to HA-57. Disconnect mode door motor harness connector.

B Note
CHECK BODY GROUND

CIRCUIT FOR MODE DOOR MOTOR.
Does continuity exist between mode door motor harness terminal No. 101 and body ground?

Check circuit continuity between each terminal on push control module and on mode door motor.

Yes

Termir	nal No.	Continuity
⊕	Θ	Continuity
Push	Mode	
control	door	
module	motor	
1	1	
2	2]
3	3	Yes
4	4	7
5	(5)]
6	6	1
7	7	1
8	8	
	Ų OK	(
	(A)	
(Go t	to next p	age.)

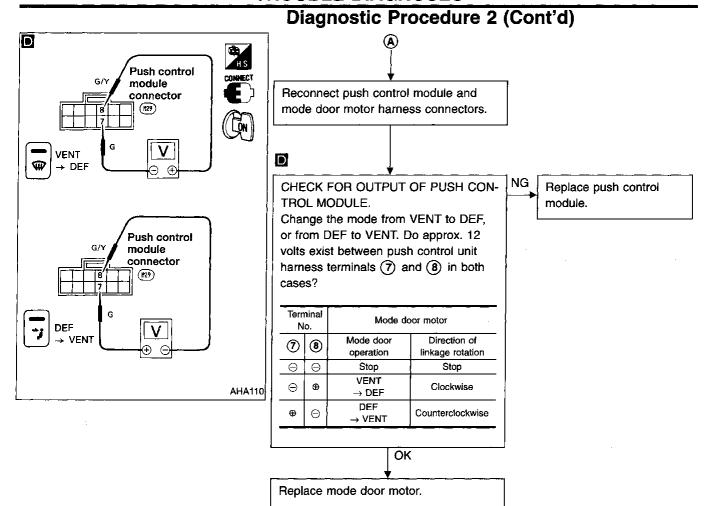
Note:

If the result is NG or No after checking circuit continuity, repair harness or connector.

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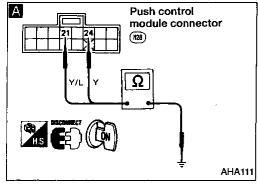
MIT

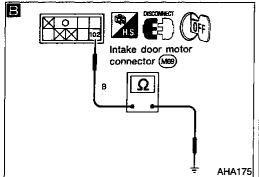
AT

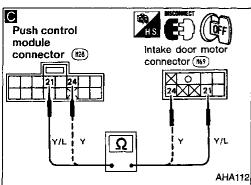
FA

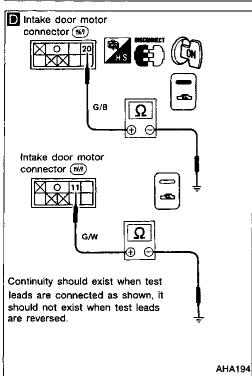
RA

BR









Diagnostic Procedure 3

SYMPTOM: Intake door does not change in VENT, B/L or FOOT mode.

Perform PRELIMINARY CHECK 1, then Main Power Supply and Ground Circuit Check before referring to the flow chart below.

NG CHECK INTAKE DOOR MOTOR POSI-TION SWITCH. 1. Turn REC switch ON with ignition switch at ON position. 2. Turn ignition switch OFF. Disconnect push control module connector. 3. Turn ignition switch ON. Check if continuity exists between terminal No. (21) of push control module harness connector and body

cated in chart. Terminal No. REC Continuity switch **(A)** Θ (21) ON Body Yes

ground

OK

4. Using above procedures, check for

REC switch OFF position as indi-

CHECK INTAKE DOOR LINK. Refer to HA-57.

Replace push control module.

(24)

ground.

OFF

Disconnect intake door motor harness connector.

Note **CHECK BODY GROUND** CIRCUIT FOR INTAKE DOOR MOTOR.

В

C

D

No

Does continuity exist between intake door motor harness terminal No. (102) and body ground?

Yes

Note Check circuit continuity between push control module harness terminal No. (21) ((24)) and intake door motor harness ter-

minal No. (21) ((24)).

Reconnect push control module and intake door motor harness connector.

• Turn REC switch ON. Does continuity exist between intake door motor harness terminal No. (20) and body ground?

• Turn REC switch OFF. Does continuity exist between intake door motor harness terminal No. (11) and body ground?

Yes

Replace intake door motor.

Note:

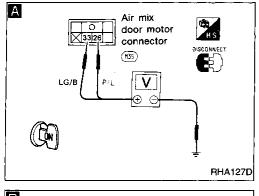
If the result is NG or No after checking circuit continuity, repair harness or connector.

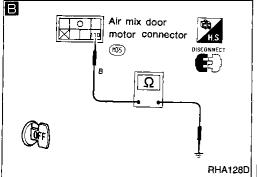
CHECK BODY GROUND CIRCUIT FOR INTAKE DOOR MOTOR.

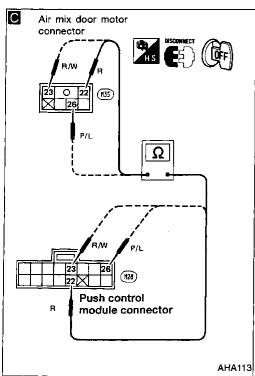
ST

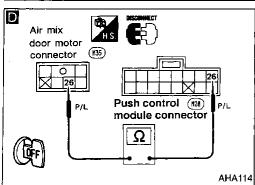
RS

HΑ





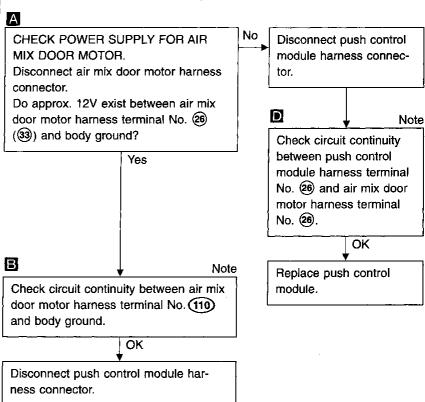




Diagnostic Procedure 4

SYMPTOM: Air mix door does not change.

Perform Main Power Supply and Ground Circuit Check before referring to the following chart.



Note:

mix door motor.

C

Check circuit continuity between each terminal on push control module and air

Reconnect push control module and air mix door motor harness connector.

(Go to next page.)

OK

If the result is NG or No after checking circuit continuity, repair harness or connector.

Note

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CL

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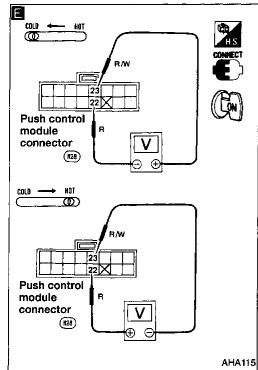
ST

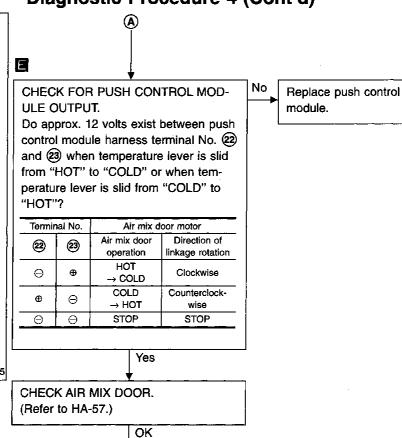
RS

BT

EL

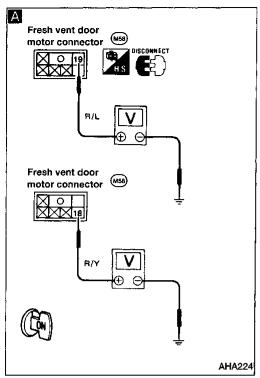






943

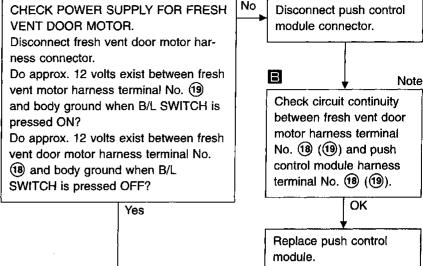
Replace air mix door motor.

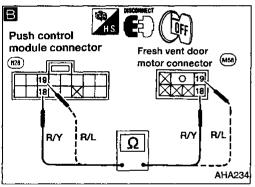




SYMPTOM: Fresh vent door does not operate.

 Perform Main Power Supply and Ground Circuit Check before referring to the following chart.

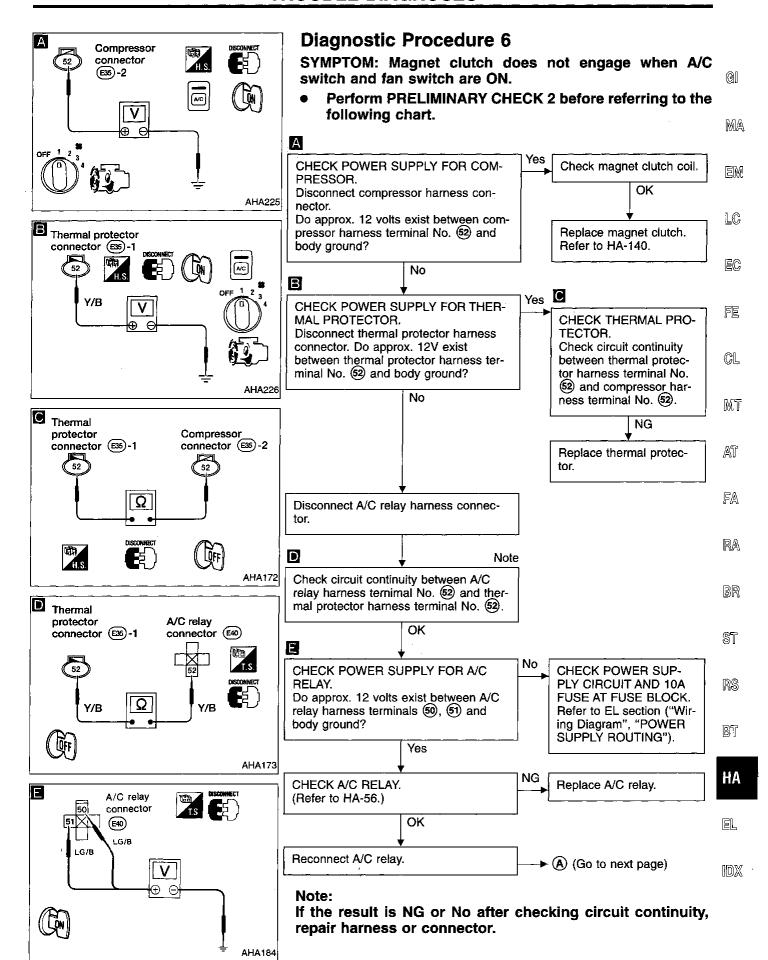


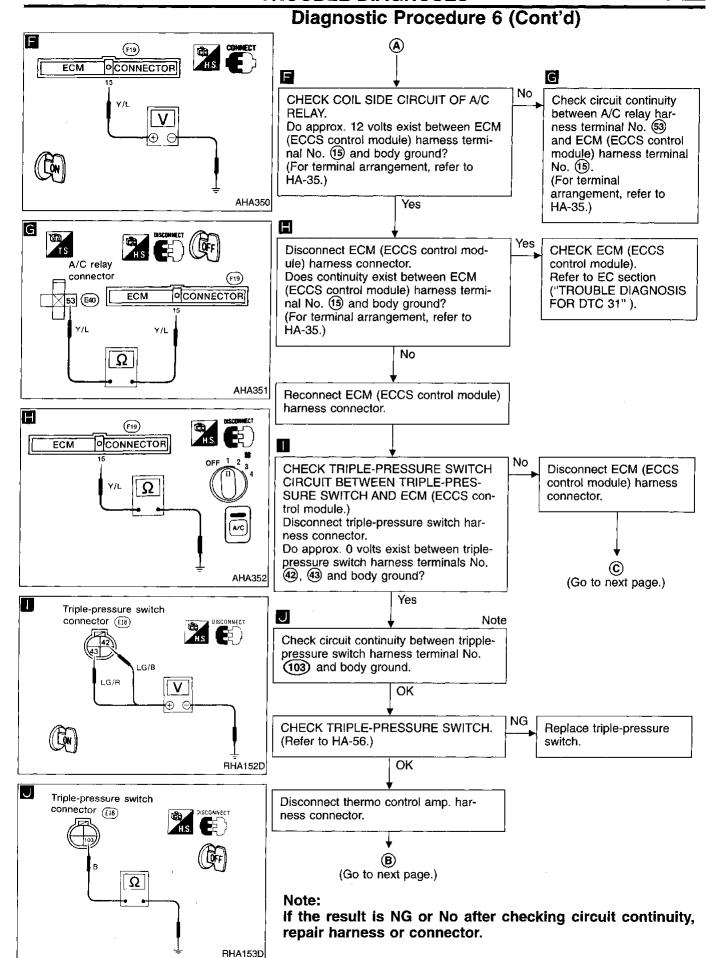


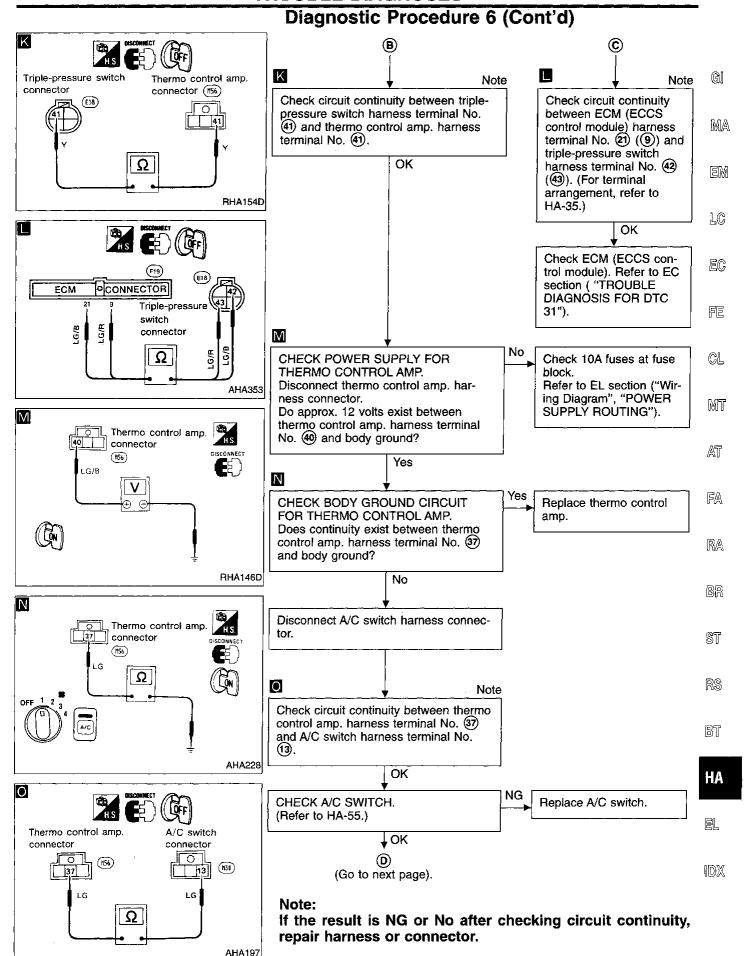
Note:

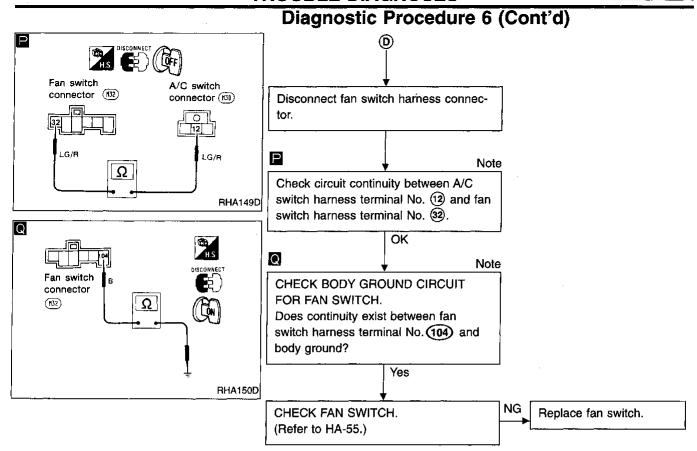
Replace fresh vent door motor.

If the result is NG or No after checking circuit continuity, repair harness or connector.



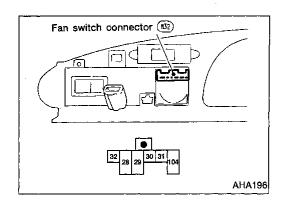






Note:

If the result is NG or No after checking circuit continuity, repair harness or connector.



Electrical Components Inspection

FAN SWITCH

Check continuity between terminals at each position.

TERMINAL			POSITION		
IERWINAL	OFF	1	2	3	4
28					ρ
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Blower motor RHA244D

Circuit check

Resistor

BLOWER MOTOR

Confirm smooth rotation of the blower motor.

• Ensure that there are no foreign particles inside the intake unit.

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BLOWER RESISTOR

Check continuity between terminals.

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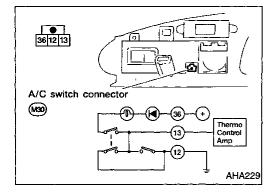
RS

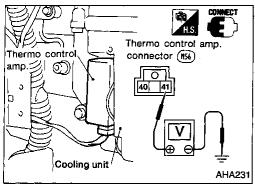


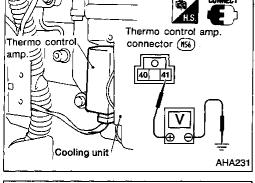
AHA230

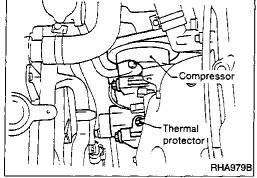
Check continuity between terminals.

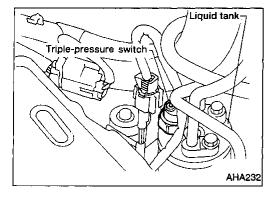
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Electrical Components Inspection (Cont'd) THERMO CONTROL AMP.

- Run engine, and operate A/C system.
- Connect the voltmeter from harness side.
- 3. Check thermo control amp. operation shown in the table.

Evaporator outlet air temperature °C (°F)	Thermo amp. operation	Tester
Decreasing to 2.5 - 3.5 (37 - 38)	Turn OFF	Approx. 12V
Increasing to 4.0 - 5.0 (39 - 41)	Turn ON	Approx. 0V

THERMAL PROTECTOR

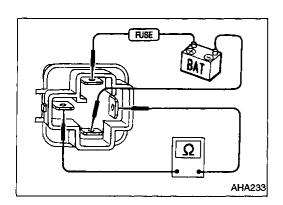
Temperature of compressor °C (°F)	Operation
Increasing to approx. 145 - 155 (293 - 311)	Turn OFF
Decreasing to approx. 130 - 140 (266 - 284)	Turn ON

If NG, replace thermal protector.

TRIPLE-PRESSURE SWITCH

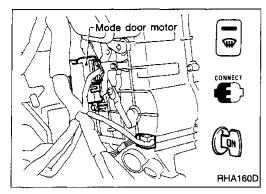
	ON kPa (kg/cm², psi)	OFF kPa (kg/cm², psi)
Low-pressure side	157 - 226 (1.6 - 2.3, 23 - 33)	152.0 - 201.0 (1.55 - 2.05, 22.0 - 29.2)
Medium-pressure side*	1,422 - 1,618 (14.5 - 16.5, 206 - 235)	1,128 - 1,422 (11.5 - 14.5, 164 - 206)
High-pressure side	1,667 - 2,059 (17 - 21, 242 - 299)	2,452 - 2,844 (25 - 29, 356 - 412)

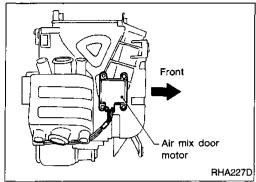
* For cooling fan motor operation.

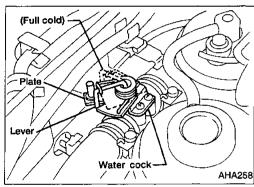


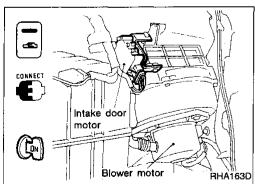
A/C RELAY

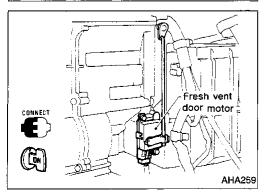
Check circuit continuity between terminals by supplying 12 volts to coil side terminals of A/C relay.











Control Linkage Adjustment MODE DOOR

- Move side link by hand and hold mode door in DEF mode.
- Install mode door motor on heater unit and connect it to main harness.
- 3.
- Turn ignition switch to ON. Select VENT mode. 4.
- Attach mode door motor rod to side link rod holder.
- Select DEF mode. Check that side link operates at the fully-open position.

AIR MIX DOOR (Water cock)

- Move air mix link by hand and hold air mix door in full cold position.
- 2. Install air mix door motor on heater unit and connect subharness.
- 3. Turn ignition switch to ON.
- Slide temperature control lever to full cold.
- Attach air mix door motor rod to air mix door link rod holder.
- Check that air mix door operates properly when temperature control lever is slid to full hot and full cold.
- 7. Slide temperature control lever to full cold.
- Attach water cock cable to air mix door linkage and secure with clip.
- Rotate and hold water cock lever and plate in the full cold position (CLOCKWISE completely).
- 10. Attach water cock cable to plate and secure with clip (white mark on cable housing should be centered under the retaining clip).
- 11. Check that water cock operates properly when temperature lever is slid to full hot and full cold. (After several cycles, water cock lever should be midpoint of plate opening when temperature slider is full cold).

INTAKE DOOR

- Connect intake door motor harness connector before installing intake door motor.
- Turn ignition switch to ON.
- 3. Turn REC switch ON.
- Install intake door motor on intake unit.
- Install intake door lever.
- Set intake door rod in REC position and fasten door rod to holder on intake door lever.
- Check that intake door operates properly when REC switch is turned ON and OFF.

FRESH VENT DOOR

- Connect fresh vent door motor harness connector before installing fresh vent door motor.
- Turn ignition switch to ON.
- Install fresh vent door motor on heater unit.
 - Attach fresh vent door rod to fresh vent door link rod holder.
 - Check that fresh vent door operates properly when bi-level switch is turned ON and OFF with the temperature control lever in the middle position.

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Introduction

The Automatic Temperature Control (ATC) system provides automatic regulation of the vehicles interior temperature. This system is based on the operator selected "set temperature", regardless of the outside temperature changes. This is done by utilizing a microcomputer, also referred to as the automatic amplifier, which receives input signals from several sensors. The automatic amplifier uses these input signals (including the set temperature) to automatically control:

- Outlet air volume
- Air temperature Air distribution

Features

Air mix door control (Automatic temperature control)

The air mix door is automatically controlled so that in-vehicle temperature is maintained at a predetermined value by: The temperature setting, ambient temperature, in-vehicle temperature, amount of sunload.

Fan speed control

Blower speed is automatically controlled based on temperature setting, ambient temperature, in-vehicle temperature, amount of sunload and air mix door position.

With FAN switch set to "AUTO", the blower motor starts to gradually increase air flow volume. When engine coolant temperature is low, the blower motor operation is delayed to prevent cool air from flowing.

Intake door control

The intake doors are automatically controlled by: The temperature setting, ambient temperature, invehicle temperature, amount of sunload and ON-OFF operation of the A/C switch.

Outlet door control

The outlet door is automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, and amount of sunload.

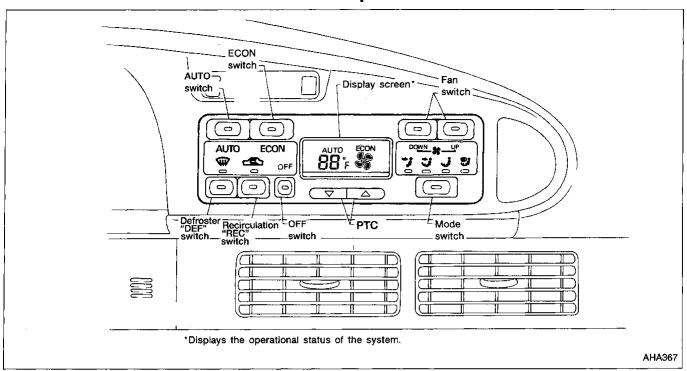
Self-diagnostic system

The self-diagnostic system is built into the auto amplifier to quickly locate the cause of problems.

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Control Operation



AUTO SWITCH

The following components are automatically controlled so that the in-vehicle temperature will reach and maintain the set temperature.

- Compressor
- Air intake door
- Air mix door
- Mode doors
- Blower speed

The air conditioning cooling function operates only when the engine is running.

ECON (ECONOMY) SWITCH

Fully automatic control with the compressor off. With the compressor off, the system will not remove heat (cool) or de-humidify. The system will maintain the in-vehicle temperature at the set temperature when the set temperature is above the ambient (outside) temperature.

PTC (Potentio Temperature Control)

Increases or decreases the set temperature.

OFF SWITCH

The compressor and blower are off, the air intake doors are set to the outside air position, and the mode doors are set to the FOOT (78% foot and 22% defrost) position. In the OFF position the ATC system uses the vehicle's "flow through" ventilation to try to maintain the interior temperature based on the temperature set when the system was last operating.

FAN SWITCH

Manual control of the blower speed. Four speeds are available for manual control (as shown on the display screen):

low 🛞 , medium low 🧣 , medium high 🧩 , high 👫

Control Operation (Cont'd)

MODE SWITCH

Manual control of the air discharge outlets. Four selections are available (as shown on the display screen):

VENT (FACE) , BI-LEVEL "B/L" , FOOT , FOOT and DEFROSTER "F/D"

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RECIRCULATION SWITCH

ON position: Interior air is recirculated inside the vehicle.

OFF position: Automatic control resumes.

Recirculation is canceled when AUTO, DEF w or F/D is selected, and resumes when another mode is chosen.



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DEFROSTER SWITCH

Positions the mode doors to the defrost position. Also positions the air intake doors to the outside air position. The compressor operates at ambient temperature approx. 2°C (35°F) or above.



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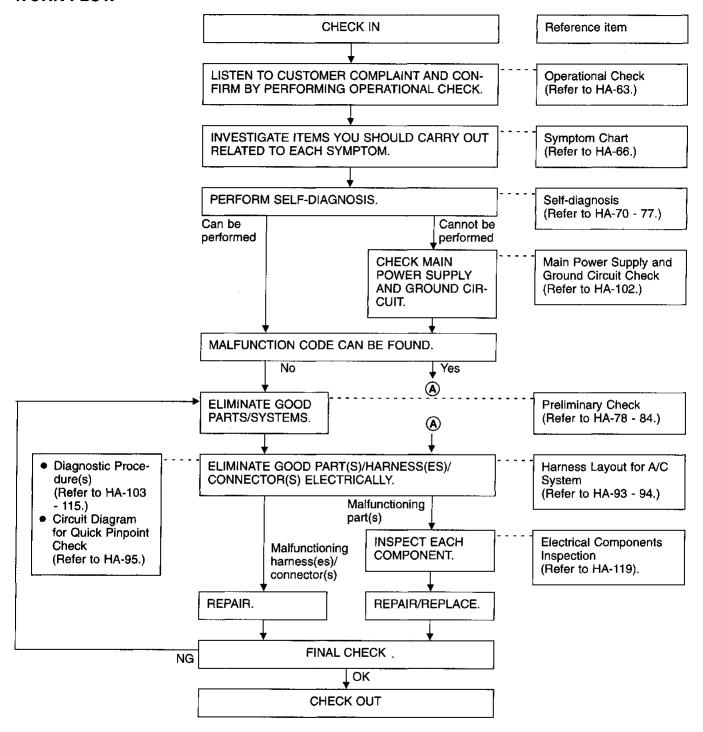
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How to Perform Trouble Diagnoses for Quick and Accurate Repair

WORK FLOW



Operational Check

The purpose of the operational check is to confirm that the system operates properly.

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CONDITIONS:

Engine running and at normal operating temperature.



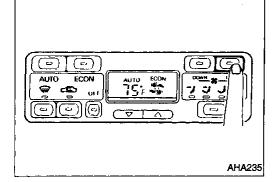
LC.

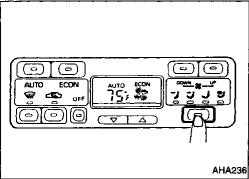
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100% 60% 40% 78% 22% 55% 45%	Switch mode/	Air out	let/dist	ribution
60% 40% — — 78% 22%		Face	Foot	Defroster
_ 78% 22%	~;	100%	_	_
	ij	60%	40%	_
_ 55% 45%	Ų.		78%	22%
		_	55%	45%
— — 100%	(#)	-	_	100%

PROCEDURE:

1. Check blower

a. Press fan switch (up side) one time.
 Blower should operate on low speed.
 The fan symbol should have one blade lit \$\mathbb{R}\$.

 Press fan switch (up side) one more time, and continue checking blower speed and fan symbol until all speeds are checked.

c. Leave blower on MAX speed \$\frac{1}{3}\$.

2. Check discharge air

a. Press mode switch four times and DEF button.

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 Confirm that discharge air comes out according to the air distribution table at left.

Refer to "Discharge Air Flow" (HA-13).

NOTE

Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when the DEF w is selected.

Intake door position is checked in the next step.

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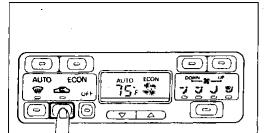
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TROUBLE DIAGNOSES

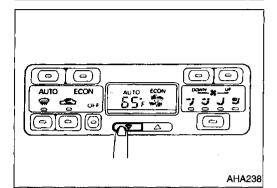
Operational Check (Cont'd)



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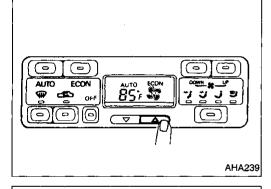
3. Check recirculation

- a. Press REC switch.
 Recirculation indicator should illuminate.
- Listen for intake door position change (you should hear blower sound change slightly).



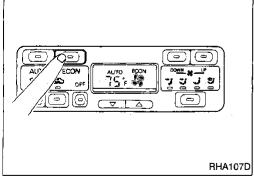
4. Check temperature decrease

- Press the temperature decrease button until 18°C (65°F) is displayed.
- b. Check for cold air at discharge air outlets.



5. Check temperature increase

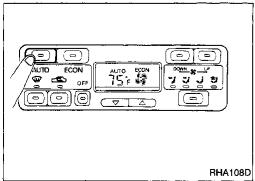
- a. Press the temperature increase button until 32°C (85°F) is displayed.
- b. Check for hot air at discharge air outlets.



6. Check ECON (ECONOMY) mode

- a. Press ECON switch.
- b. Display should indicate ECON (no AUTO, no MANUAL). Confirm that the compressor clutch is not engaged (visual inspection).

(Discharge air will depend on ambient, in-vehicle, and set temperatures).

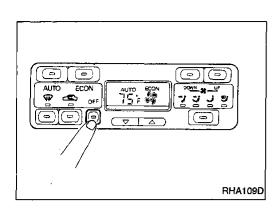


7. Check AUTO mode

- a. Press AUTO switch.
- Display should indicate AUTO (no ECON, no MANUAL).
 Confirm that the compressor clutch engages (audio or visual inspection).

(Discharge air will depend on ambient, in-vehicle, and set temperatures).

TROUBLE DIAGNOSES



Operational Check (Cont'd)

- 8. Check memory function
- a. Press OFF switch.
- b. Turn the ignition off.
- c. Turn the ignition on.
- d. Press the AUTO switch.
- e. Confirm that the set temperature remains at previous temperature.

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Symptom Chart

DIAGNOSTIC TABLE

PRO	CEDURE	Ē		٤	Self-di	agnos	sis				Pre	elimina	ary Ch	neck			Dia		tic Pr ure	oce-		
REF	ERENCE	PAGE	HA-71, 73	HA-71, 73	HA-72, 74	HA-72, 75	HA-72, 75	HA-77	HA-78	HA-79	HA-80	HA-81	HA-82	HA-83	HA-84	HA-85	HA-103	HA-104	HA-105	HA-106		
SYM	РТОМ		STEP 1	STEP 2	STEP 3	STEP 4	STEP 5	AUXILIARY MECHANISM	Preliminary Check 1	Preliminary Check 2	Preliminary Check 3	Preliminary Check 4	Preliminary Check 5	Preliminary Check 6	Preliminary Check 7	Preliminary Check 8	Diagnostic Procedure 1	Diagnostic Procedure 2	Diagnostic Procedure 3	Diagnostic Procedure 4		
Air o	utlet does	0	0	0	0	0		6								0	0	0	0			
Intak	e door do	oes not change.	0	0		0	0			0							0	0	0 0 0			
Insut	ficient co	oling	0	0	0	0	0	0	0	0	0		0	0	0		0	0	0	0		
Insut	ficient he	ating	0	0	0	0	0	0	0	0		0	0		0		0	0	0	0		
Blow	er motor	operation is malfunctioning.	0	0		0	0						0				0	0	0	0		
Magi	net clutch	does not engage.	0	0		0	0							0			0	0	0	0		
Discl chan		r temperature does not	0	0		0	0							:	0		0	0	0	0		
Nois	9															0						
STEP 2	21	Ambient sensor circuit is open.	0	0			8								ļ		0					
Result Self-diagnosis STEP	22	In-vehicle sensor circuit is open.	0	0		•	6											0				
lt Self-di	25	Sunload sensor circuit is open.	0	0			i					i						i	8			
PBR circuit is open.		0	2																0			

①, ②, ...: The number means checking order.
O: Checking order depends on malfunction in each flow chart.

TROUBLE DIAGNOSES Symptom Chart (Cont'd)

	Electrical Components Inspection												pply	d Cir	ower ound Chec	d Gı	Ma an	ıre	cedu	Pro	ostic	iagn	D									
1			HA-124 HA-123 HA-127 HA-129 HA-129 HA-119 HA-119 HA-119 HA-119 HA-133 HA-133 EC section.						HA-102	HA-102	HA-102	HA-102	HA-102	HA-115	HA-112	HA-111	HA-110	HA-109	HA-107													
SS	Vehicle speed sensor	Cooling fan relay-3	Cooling fan relay-2	Cooling fan relay-1	Cooling fan motor-2	Cooling fan motor-1	ECM (ECCS control module)	Magnet clutch (Compressor)	Triple-pressure switch	lay	Blower high relay	Thermo control amp.	Blower motor	Fresh vent door motor	Intake door motor	Mode door motor	Air mix door motor		Sunload sensor	In-vehicle sensor	Ambient sensor	10A Fuse #20	10A Fuse #10	20A Fuses #4 and #5	10A Fuse #23	ımp.	Diagnostic Procedure 10	Diagnostic Procedure 9	Diagnostic Procedure 8	Diagnostic Procedure 7	Diagnostic Procedure 6	Diagnostic Procedure 5
Harness	Vehic	Coolin	Coolin	Coolin	Coolin	Coolin	ECM	Magne	Triple	A/C relay	Blowe	Therm	Blowe	Fresh	Intake		Air mi	PBR					10A F		-	Auto amp.	Diagn	Diagn	Diagn	Diagn	Diagn	
0																0		0	0	0	0	0		0	0	0						0
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TROUBLE DIAGNOSES Symptom Chart (Cont'd)

PRC	OCEDURE			8	Self-di	agnos	sis				Pre	limina	ary Cl	neck				_	nostic	
REF	ERENCE PA	GE	HA-71, 73	HA-71, 73	HA-72, 74	HA-72, 75	HA-72, 75	HA-77	HA-78	HA-79	HA-80	HA-81	HA-82	HA-83	HA-84	HA-85	HA-103	HA-104	HA-105	HA-106
SYM	РТОМ		STEP 1	STEP 2	STEP 3	STEP 4	STEP 5	AUXILIARY MECHANISM	Preliminary Check 1	Preliminary Check 2	Preliminary Check 3	Preliminary Check 4	Preliminary Check 5	Preliminary Check 6	Preliminary Check 7	Preliminary Check 8	Diagnostic Procedure 1	Diagnostic Procedure 2	Diagnostic Procedure 3	Diagnostic Procedure 4
TEP 2	ECON	Ambient sensor circuit is shorted.	0	0			0										0			
Result of Self-diagnosis STEP 2	ECON 2	In-vehicle sensor circuit is shorted.	0	0	1	;	0											0		
of Self-dia	ECON 25	Sunload sensor circuit is shorted.	•	0												ļ			8	
Result o	econ 25	PBR circuit is shorted.	0	0							•									6
Mode		does not operate nor-	•	0	6	0	0										0	0	0	0
Intak mally		does not operate nor-	0	2		0	0										0	0	0	0
Air mally		r does not operate nor-	0	0		0	0										0	0	0	0
Fresi	n vent door d	0	0		3											i				
	er motor oper r Starting Far	0	2		0	0						0	ĺ			0	0	0	0	
	net clutch doe ng Preliminar	es not operate after per- y Check 6.	0	0		0	0							0			0	0	0	0
Self-	diagnosis can	not be performed.																		

①, ②, ...: The number means checking order.

O: Checking order depends on malfunction in each flow chart.

TROUBLE DIAGNOSES Symptom Chart (Cont'd)

												•				_										,							
					_		etion	spe	ts In	nen	mpo	ıl Co	etrica	Elec									d Cir		in P d Gr (Э	dure	roce	tic P	jnosi	Diag	
			section.	Э	Refer to			HA-133	HA-119	HA-119	HA-119	HA-119	HA-119	HA-121	HA-130	HA-129	HA-127	HA-127	HA-124	HA-123	HA-124	HA-102	HA-102	HA-102	HA-102	HA-102	HA-118	HA-115	HA-112	HA-111	HA-110.	HA-109	HA-107
Harness	Vehicle speed sensor	Cooling fan relay-3	Cooling fan relay-2	Cooling fan relay-1	Cooling fan motor-2	Cooling fan motor-1	ECM (ECCS control module)	Magnet clutch (Compressor)	Triple-pressure switch	A/C relay	Blower high relay	Thermo control amp.	Blower motor	Fresh vent door motor	Intake door motor	Mode door motor	Air mix door motor	PBR	Sunload sensor	In-vehicle sensor	Ambient sensor	10A Fuse #20	10A Fuse #10	20A Fuses #4 and #5	10A Fuse #23	Auto amp.	Diagnostic Procedure 11	Diagnostic Procedure 10	Diagnostic Procedure 9	Diagnostic Procedure 8	Diagnostic Procedure 7	Diagnostic Procedure 6	Diagnostic Procedure 5
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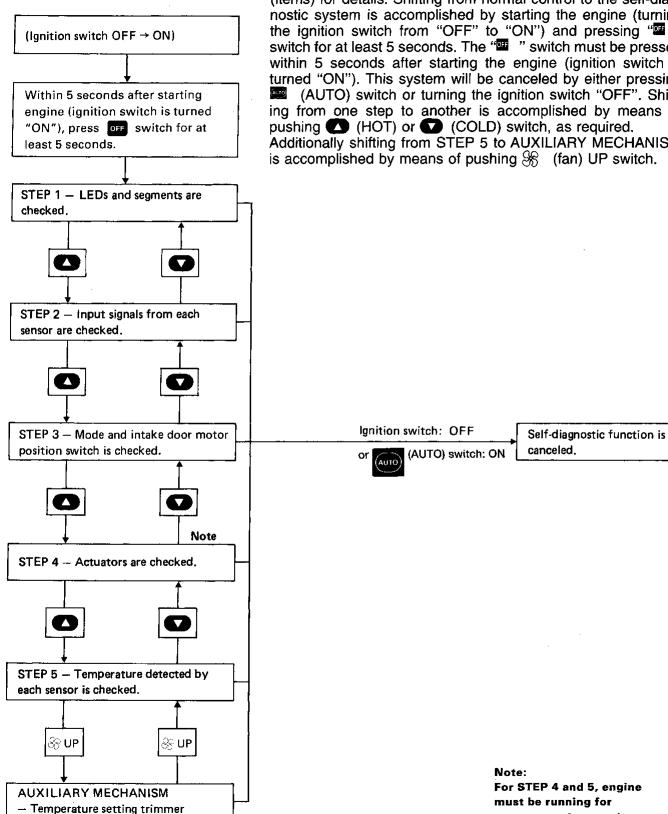
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Self-diagnosis

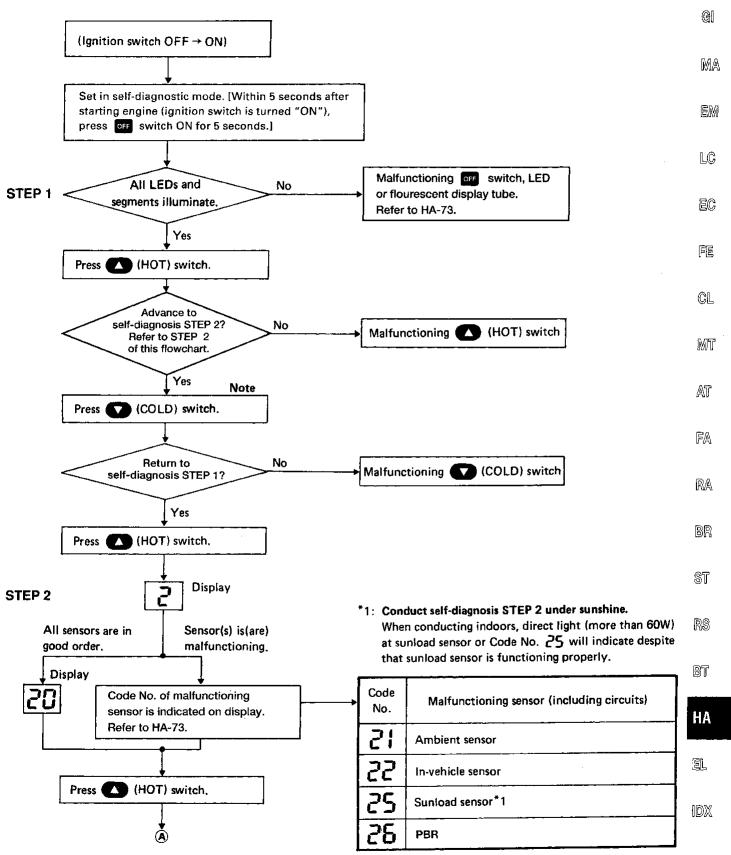
The self-diagnostic system diagnoses sensors, door motors, blower motor, etc. by system line. Refer to applicable sections (items) for details. Shifting from normal control to the self-diagnostic system is accomplished by starting the engine (turning the ignition switch from "OFF" to "ON") and pressing " switch for at least 5 seconds. The " " switch must be pressed within 5 seconds after starting the engine (ignition switch is turned "ON"). This system will be canceled by either pressing (AUTO) switch or turning the ignition switch "OFF". Shifting from one step to another is accomplished by means of pushing (HOT) or (COLD) switch, as required. Additionally shifting from STEP 5 to AUXILIARY MECHANISM is accomplished by means of pushing \Re (fan) UP switch.



For STEP 4 and 5, engine must be running for compressor to operate.

Self-diagnosis (Cont'd)

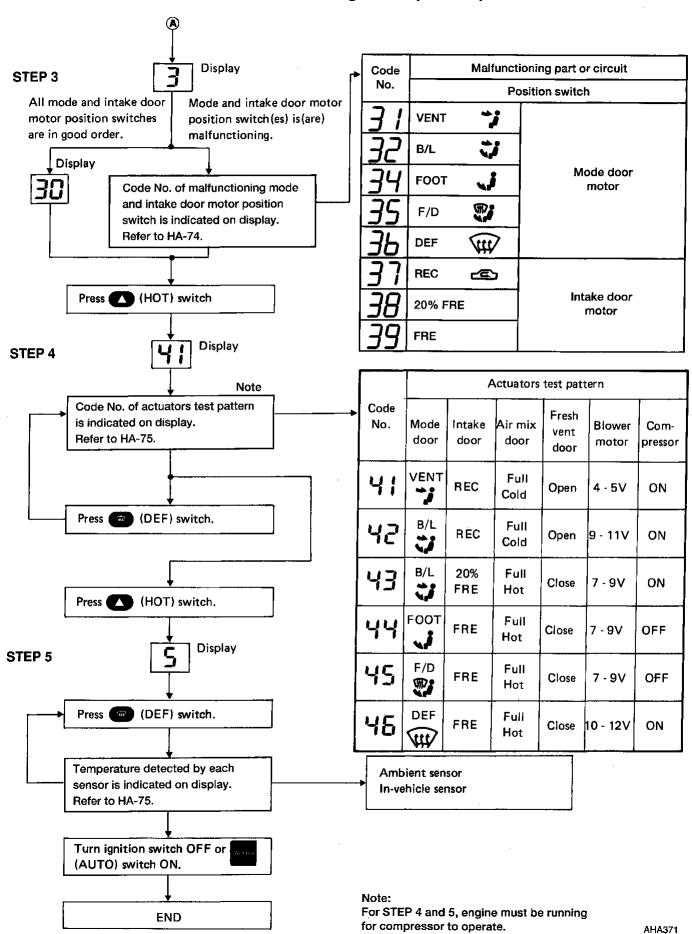
CHECKING PROCEDURE



Note:

At any time, you can return to a previous step in the self-diagnosis by pressing the (COLD) switch.

Self-diagnosis (Cont'd)



Self-diagnosis (Cont'd) STEP 1: Checks LEDs and segments

When switch's LED and segments are in good order in STEP 1 mode, the corresponding LED and fluorescent display tube will illuminate.

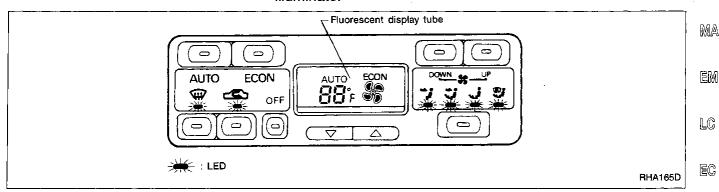


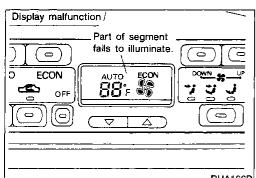
FE

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FA





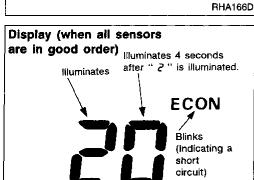
If LEDs or segments malfunction, LED does not come on or display shows incomplete segment.



ST

RS

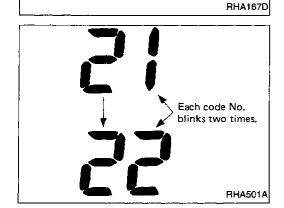
RA



STEP 2: Checks each sensor circuit for open or short circuit

Display shows "?" in STEP 2 mode.
When all sensors are in good order, display shows "?".
It takes approximately 4 seconds to check all sensors.
If a circuit is shorted, display shows ECON mark blinks on display.





If two or more sensors malfunction, corresponding code Nos. respectively blink two times.



HA

Self-diagnosis (Cont'd)

Sensors and abnormalities

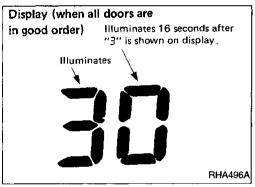
If a circuit is opened or shorted, display shows its code No. when input corresponds with any of following conditions.

Code No.	Sensor	Open circuit	Short circuit
21	Ambient sensor	Less than -50°C (-58°F)	Greater than 75°C (167°F)
25	In-vehicle sensor	Less than -50°C (-58°F)	Greater than 75°C (167°F)
25	Sunload sensor*2	Less than 48.84 W/m² (42 kcal)	Greater than 1,640 W/m ² (1,410 kcal)
28	PBR*1	Greater than 50%	Less than 30%

^{*1: &}quot;50%" and "30%" refer to percentage with respect to full stroke of air mix door. (Full cold: 0%, Full hot: 100%)

^{*2:} Conduct self-diagnosis STEP 2 under sunshine.

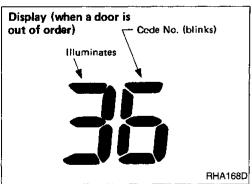
When conducting indoors, direct light (more than 60W) at sunload sensor.

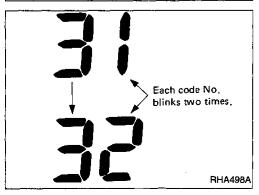


STEP 3: Checks mode door operation

Display shows "3" in STEP 3 mode.

When all doors are in good order, display will then show "30". It takes approximately 16 seconds to check all mode and intake doors.



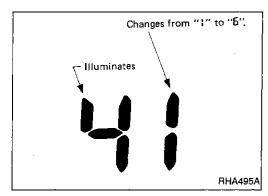


When abnormalities are detected, display shows a code No. corresponding with malfunctioning circuit, door position switch or motor.

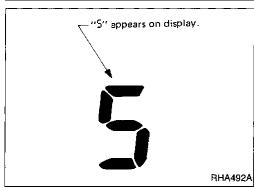
Code No.	31	32	34	35	38	37	38	39
Malfunc- tion	VENT	B/L	FOOT	F/D	DEF	REC	20% FRE	FRE

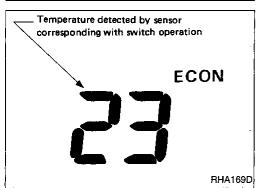
If any mode and intake door motor position switch is malfunctioning, mode and intake door motor will also malfunction.

If two or more mode and intake doors are out of order, corresponding code numbers respectively blink two times.



Switch mode/	Air out	tlet/dist	ribution
indicator	Face	Foot	Defroster
~;	100%	_	_
₩.	60%	40%	
ن.		78%	22%
	_	55%	45%
₩			100%
ı		;	





Self-diagnosis (Cont'd)

STEP 4: Checks operation of each actuator

Start engine and run at operating temperature. Display shows "4;" in STEP 4 mode.

When (DEF) switch is pressed one time, display shows "42". Thereafter, each time the switch is pressed, display advances one number at a time, up to "46", then returns to "4!".

The auto amplifier will forcefully transmit an output to the affected actuators in response to code No. shown on display, as indicated in table below.

Checks must be made visually, by listening to any noise, or by touching air outlets with your hand, etc. for improper operation.

Operating condition of each actuator cannot be checked by indicators.

		Code No.					
Actuator	4;	42	43	้นน	45	48	
Mode door	VENT	B/L	B/L	FOOT	F/D	DEF	
Intake door	REC	REC	20% FRE	FRE	FRE	FRE	
Air mix door	Full Cold	Full Cold	Full Hot	Full Hot	Full Hot	Full Hot	
Fresh vent door	OPEN	OPEN	CLOSE	CLOSE	CLOSE	CLOSE	
Blower motor V	4 - 5	9 - 11	7 - 9	7 - 9	7 - 9	10 - 12	
Compressor	ON	ON	ON	OFF	OFF	ON	

STEP 5: Checks temperature detected by sensors

Display shows " 5 " in STEP 5 mode.

- When (DEF) switch is pressed one time, display shows temperature detected by ambient sensor.
- When (DEF) switch is pressed second time, display shows temperature detected by in-vehicle sensor.
- ECON indicates display shows negative temperature read-
- When (DEF) switch is pressed third time, display returns to original presentation "q ".

(G)

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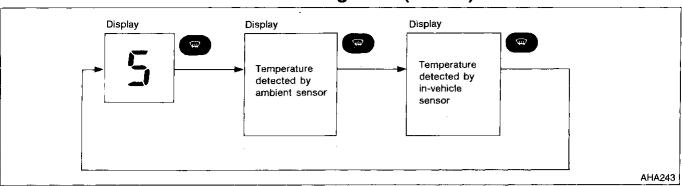
BT

HA

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TROUBLE DIAGNOSES

Self-diagnosis (Cont'd)



If temperature shown on display greatly differs from actual temperature: Check sensor circuit at first, then inspect sensor itself according to the procedures described in **Control System Input Components**. Refer to HA-123.

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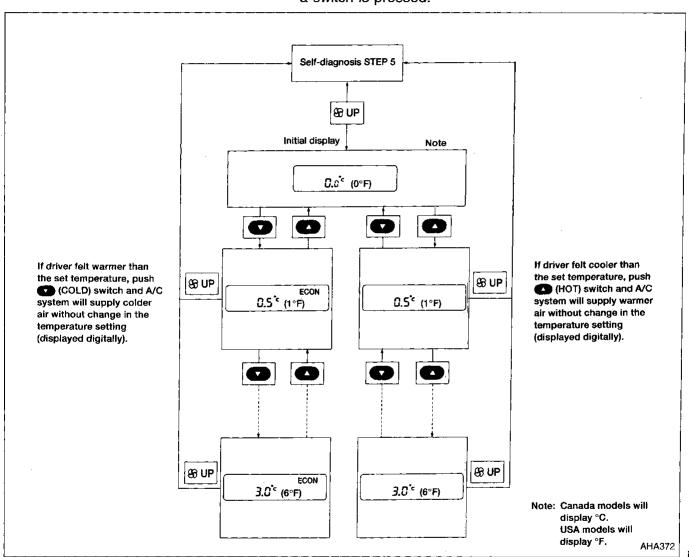
BT

Self-diagnosis (Cont'd) AUXILIARY MECHANISM: Temperature setting trimmer

The trimmer compensates for differences in range of $\pm 3^{\circ}$ C ($\pm 6^{\circ}$ F) between temperature setting (displayed digitally) and temperature felt by driver.

Operating procedures for this trimmer are as follows:

- Begin Self-diagnosis STEP 5 mode.
- Press \(\mathscr{G} \) (fan) UP switch to set system in auxiliary mode.
- Press either (HOT) or (COLD) switch as desired.
 Temperature will change at a rate of 0.5°C (1°F) each time a switch is pressed.



When battery cable is disconnected, trimmer operation is canceled. Temperature set becomes that of initial condition, i.e. 0°C (0°F).

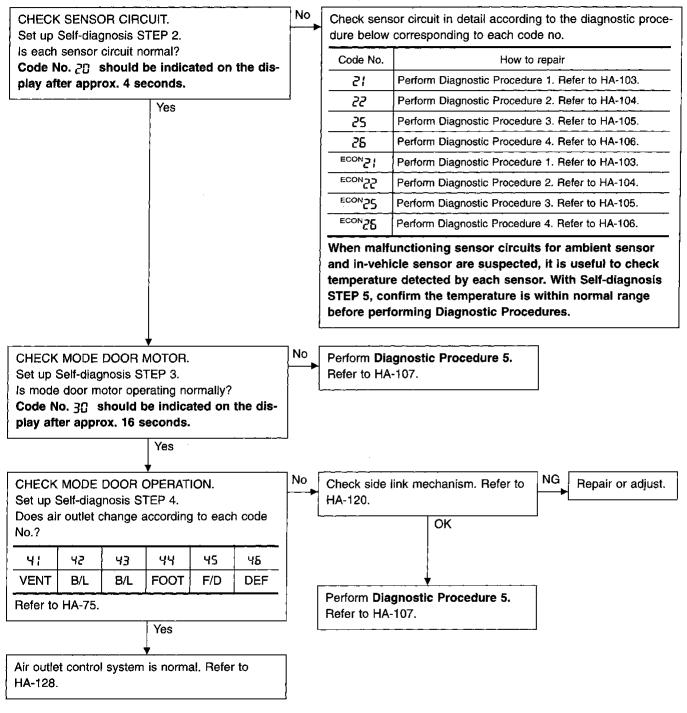
HA

Preliminary Check

PRELIMINARY CHECK 1

Air outlet does not change.

Perform Self-diagnosis STEP 1 before referring to the flow chart.



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Preliminary Check (Cont'd)

PRELIMINARY CHECK 2

Intake door does not change.

• Perform Self-diagnosis STEP 1 before referring to the following flow chart.

CHECK SENSOR CIRCUIT. Check sensor circuit in detail according to the diagnostic proce-Set up Self-diagnosis STEP 2. dure below corresponded to each code no. Is each sensor circuit normal? Code No. How to repair Code No. 28 should be indicated on the dis-21 Perform Diagnostic Procedure 1. Refer to HA-103. play after approx. 4 seconds later. 22 Perform Diagnostic Procedure 2. Refer to HA-104. Yes 25 Perform Diagnostic Procedure 3. Refer to HA-105. Perform Diagnostic Procedure 4. Refer to HA-106. 26 ECON Perform Diagnostic Procedure 1. Refer to HA-103. ECON 25 Perform Diagnostic Procedure 2. Refer to HA-104. ECON 25 Perform Diagnostic Procedure 3. Refer to HA-105. BS^{NOO3} Perform Diagnostic Procedure 4. Refer to HA-106.

Nο

When malfunctioning sensor circuits for ambient sensor and in-vehicle sensor are suspected, it is useful to check temperature detected by each sensor. With Self-diagnosis STEP 5, confirm the temperature is within normal range before performing Diagnostic Procedures.

CHECK INTAKE DOOR MOTOR OPERATION. Set up Self-diagnosis STEP 4. Does intake air change according to each code No.?

41	42	43	ረ ዛ	45	46
REC	REC	20% FRESH	FRESH	FRESH	FRESH
D-4					

Yes

Refer to HA-75.

Intake door control system is normal. Refer to HA-129.

Check intake door rod or lever mechanism. Refer to HA-121.

OK

Repair

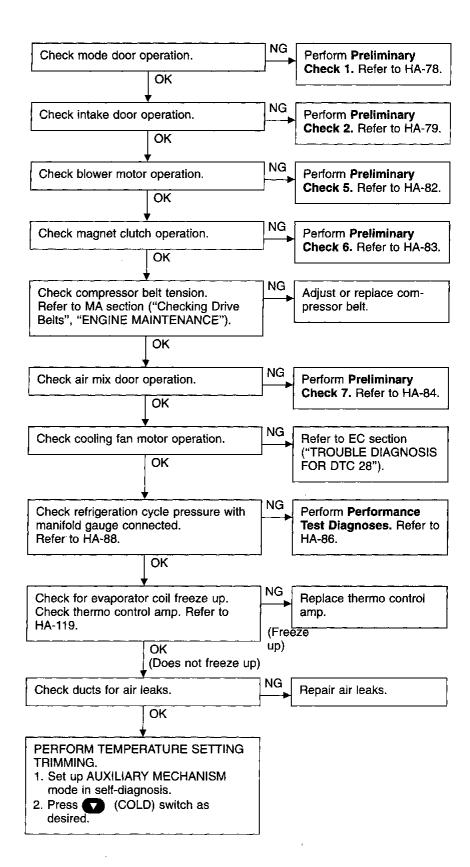
Repair or adjust.

Perform **Diagnostic Procedure 6.** Refer to HA-109.

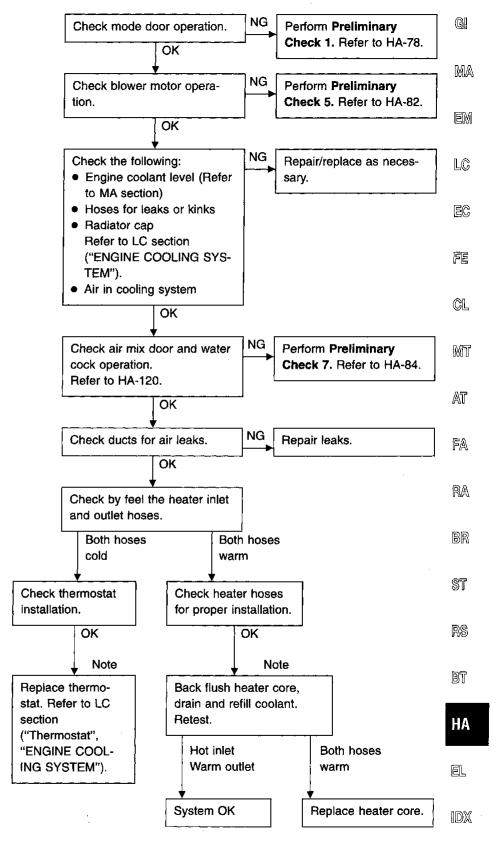
> st rs

> > BT

PRELIMINARY CHECK 3 Insufficient cooling



PRELIMINARY CHECK 4 Insufficient heating

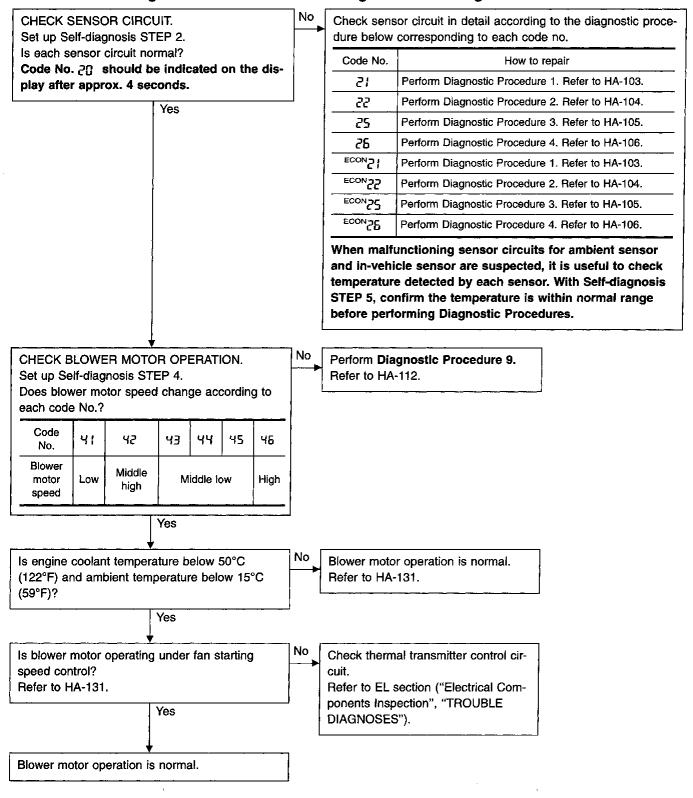


Note: To avoid unnecessary service of heating system, first perform TEMPERATURE SETTING TRIMMING. Refer to "AUXILIARY MECHANISM", "Self-diagnosis".

PRELIMINARY CHECK 5

Blower motor operation is malfunctioning.

Perform Self-diagnosis STEP 1 before referring to the following flow chart.



ECON 25

Preliminary Check (Cont'd)

PRELIMINARY CHECK 6

CHECK SENSOR CIRCUIT.

Set up Self-diagnosis STEP 2.

Is each sensor circuit normal?

play after approx. 4 seconds.

Magnet clutch does not engage.

Code No. 20 should be indicated on the dis-

• Perform Self-diagnosis STEP 1 before referring to the following flow chart.

NG

NG

dure below corresponding to each code no. Code No. How to repair 21 Perform Diagnostic Procedure 1. Refer to HA-103. 22 Perform Diagnostic Procedure 2. Refer to HA-104. 25 Perform Diagnostic Procedure 3. Refer to HA-105. Perform Diagnostic Procedure 4. Refer to HA-106. 25 ECONS Perform Diagnostic Procedure 1. Refer to HA-103. ECON 22 Perform Diagnostic Procedure 2. Refer to HA-104. ECON 25 Perform Diagnostic Procedure 3. Refer to HA-105.

Check sensor circuit in detail according to the diagnostic proce-

When malfunctioning sensor circuits for ambient sensor and in-vehicle sensor are suspected, it is useful to check temperature detected by each sensor. With Self-diagnosis STEP 5, confirm the temperature is within normal range before performing Diagnostic Procedures.

Perform Diagnostic Procedure 4. Refer to HA-106.

NG

Check refrigerant

leaks.

CHECK MAGNET CLUTCH OPERATION.
Set up Self-diagnosis STEP 4.
Does magnet clutch operate according to each code No.?

Actuator	Code No.					
Actuator	41	42	43	44	45	45
Compressor	ON	ON	ON	OFF	OFF	ON
	<u> </u>	<u> </u>	<u> </u>	<u> </u>		

OK

Magnet clutch control system is normal. Refer to HA-133.

CHECK REFRIGERANT.
Connect manifold gauge, then check system pressure.

OK

Perform Diagnostic Procedure 10.
Refer to HA-115.

MA

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LC

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W.T.

FA

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BR

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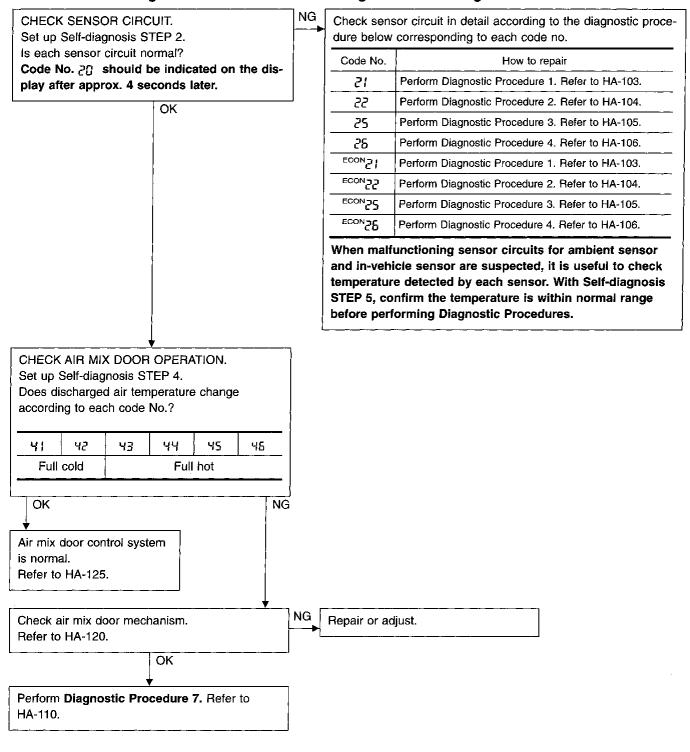
AH

EL

PRELIMINARY CHECK 7

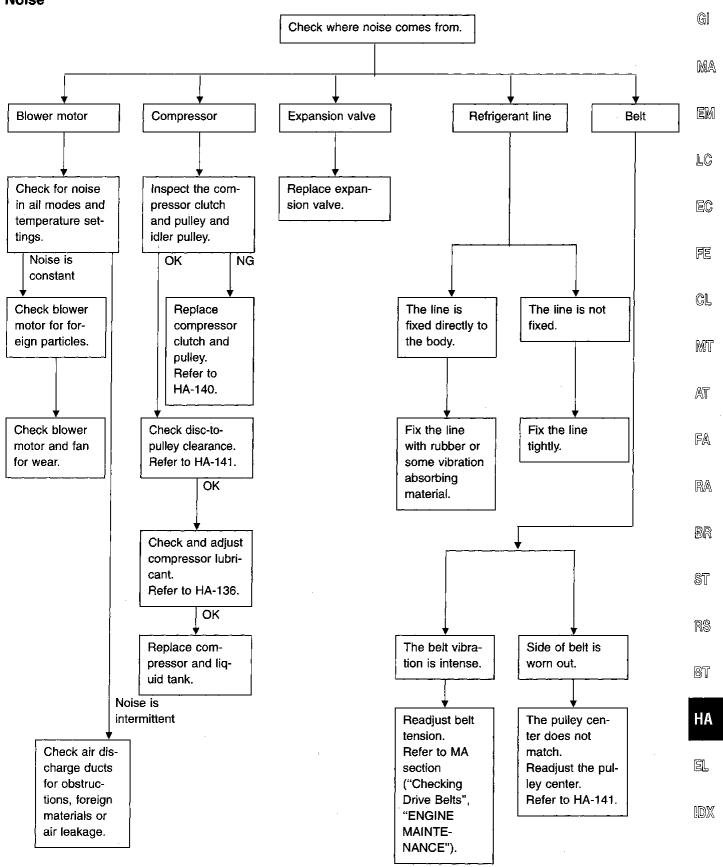
Discharged air temperature does not change.

Perform Self-diagnosis STEP 1 before referring to the following flow chart.



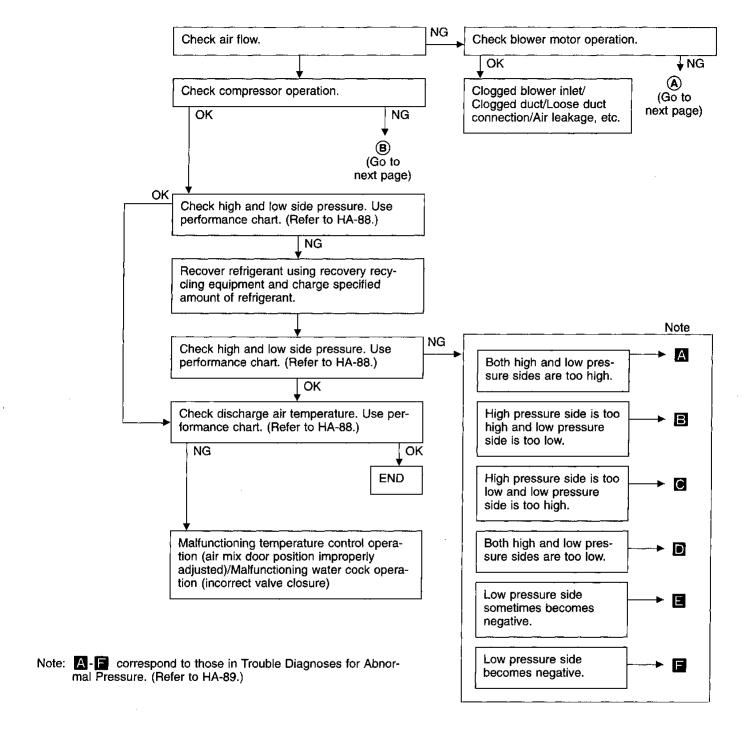
PRELIMINARY CHECK 8

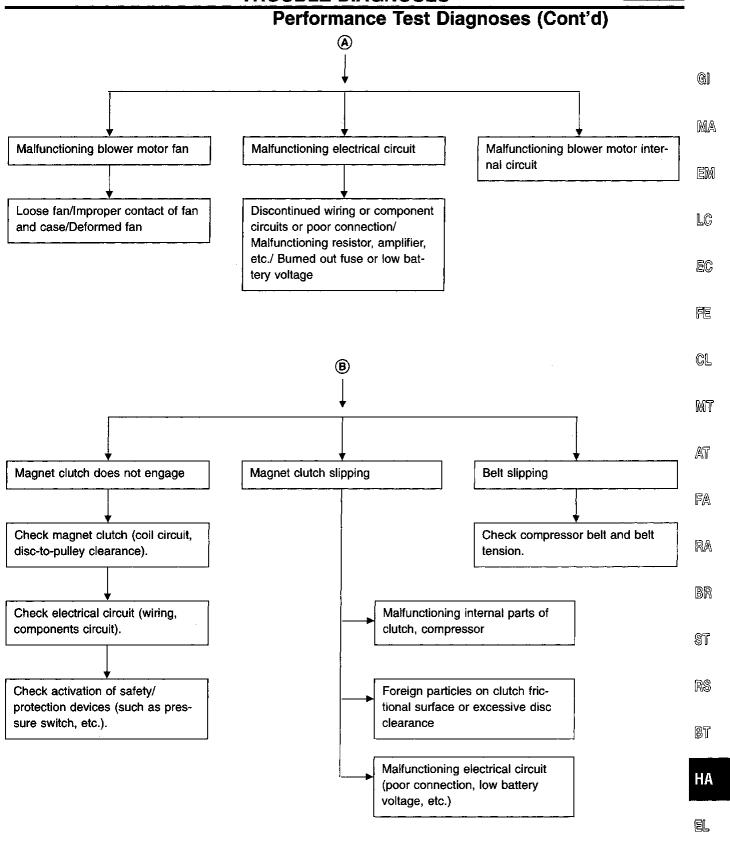
Noise



Performance Test Diagnoses

INSUFFICIENT COOLING





981

MDX

Performance Chart

TEST CONDITION

Before conducting performance test, disconnect ambient sensor harness connector and make short circuit using jumper cable.

Testing must be performed as follows:

Vehicle location: Indoors or in the shade (in a well venti-

lated place)

Doors:

Closed

Door window:

Open

Hood:

Open

TEMP. setting:

18°C (65°F)

AUTO switch:

ON

REC switch:

(Recirculation) ON

Fan speed:

MAX.

Engine speed:

1,500 rpm

Operate the air conditioning system for 10 minutes before taking measurements.

TEST READING

Recirculating-to-discharge air temperature table

Inside air at blower assembly inlet for recirculation*		Discharge air temperature at center ventilator		
Relative humidity %	Air temperature °C (°F)	°C (°F)		
·	20 (68)	4.0 - 5.4 (39 - 42)		
	25 (77)	4.2 - 5.6 (40 - 42)		
50 - 60	30 (86)	8.5 - 11.1 (47 - 52)		
	35 (95)	13.5 - 16.7 (56 - 62)		
	40 (104)	18.5 - 22.3 (65 - 72)		
	20 (68)	5.4 - 6.8 (42 - 44)		
	25 (77)	5.6 - 8.0 (42 - 46)		
60 - 70	30 (86)	11.1 - 14.1 (52 - 57)		
	35 (95)	16.7 - 20.3 (62 - 69)		
	40 (104)	22.3 - 26.5 (72 - 80)		

^{*} Thermometer should be placed at intake unit RH side of instrument panel.

Ambient air temperature-to-operating pressure table

Ambient air		High presques (Discharge side)	Law programs (Susting side)	
Relative humidity %	Air temperature °C (°F)	High-pressure (Discharge side) kPa (kg/cm², psi)	Low-pressure (Suction side) kPa (kg/cm², psi)	
	20 (68)	834 - 1,098 (8.5 - 11.2, 121 - 159)	122.6 - 161.8 (1.25 - 1.65, 17.8 - 23.5)	
·	25 (77)	1,049 - 1,363 (10.7 - 13.9, 152 - 198)	137.3 - 181.4 (1.4 - 1.85, 19.9 - 26.3)	
50 - 70	30 (86)	1,226 - 1,618 (12.5 - 16.5, 178 - 235)	152.0 - 201.0 (1.55 - 2.05, 22.0 - 29.2)	
	35 (95)	1,255 - 1,716 (12.8 - 17.5, 182 - 249)	166.7 - 230.5 (1.7 - 2.35, 24.2 - 33.4)	
	40 (104)	1,540 - 2,030 (15.7 - 20.7, 223 - 294)	201.0 - 289.3 (2.05 - 2.95, 29.2 - 41.9)	

If pressure is not within range, refer to HA-89 "Trouble Diagnoses for Abnormal Pressure".

Trouble Diagnoses for Abnormal Pressure

Whenever system's high or low side pressure is abnormal, diagnose using a manifold gauge. The marker above the gauge scale in the following tables indicates the standard (normal) pressure range. Since the standard (normal) pressure, however, differs from vehicle to vehicle, refer to HA-88 ("Ambient air temperature-to-operating pressure table").

ı Ma

Pressure measurements are effective only when ambient temperature is in the range indicated under the Performance Chart.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Both high and low-pressure sides are too high.	Pressure is reduced soon after water is splashed on condenser.	Excessive refrigerant charge in refrigeration cycle	Reduce refrigerant until specified pressure is obtained.
(IO) (HI)	Air suction by radiator or cooling fan is insufficient.	Insufficient condenser cooling performance 1 Condenser fins are clogged. 2 Improper rotation of cooling fan	Clean condenser. Check and repair radiator or cooling fan as necessary.
AC359A	 Low-pressure pipe is not cold. When compressor is stopped high-pressure 	Poor heat exchange in con- denser (After compressor operation stops, high pressure	Evacuate repeatedly and recharge system.
, idaes.	value quickly drops by approximately 196 kPa (2 kg/cm², 28 psi). It then decreases gradually thereafter.	decreases too slowly.) ↓ Air in refrigeration cycle	
	Engine tends to overheat.	Engine cooling systems mal- function.	Check and repair each engine cooling system.
	 An area of the low-pressure pipe is colder than near the evaporator outlet. Plates are sometimes cov- 	Excessive liquid refrigerant on low-pressure side Excessive refrigerant dis- charge flow	Replace expansion valve.
	ered with frost.	Expansion valve is open a little compared with the specification.	·
		Improper thermal valve installation	
		Installation Improper expansion valve adjustment	

HA

EL

TROUBLE DIAGNOSES Trouble Diagnoses for Abnormal Pressure (Cont'd)

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too high and low-pressure side is too low.	Upper side of condenser and high-pressure side are hot, however, liquid tank is not so hot.	High-pressure tube or parts located between compressor and condenser are clogged or crushed.	 Check and repair or replace malfunctioning parts. Check lubricant for contamination.
High-pressure side is too low and low-pressure side is too high.	High and low-pressure sides become equal soon after compressor operation stops.	Compressor pressure operation is improper. Damaged inside compressor packings	Replace compressor.
AC356A	No temperature difference between high and low-pres- sure sides	Compressor discharge capacity does not change. (Compressor stroke is set at maximum.)	Replace compressor.
Both high- and low-pressure sides are too low.	 There is a big temperature difference between liquid tank outlet and inlet. Outlet temperature is extremely low. Liquid tank inlet and expansion valve are frosted. 	Liquid tank inside is clogged a little.	 Replace liquid tank, Check lubricant for contamination.
	 Temperature of expansion valve inlet is extremely low as compared with areas near liquid tank. Expansion valve inlet may be frosted. Temperature difference occurs somewhere in high-pressure side 	High-pressure pipe located between liquid tank and expansion valve is clogged.	 Check and repair malfunctioning parts. Check lubricant for contamination.

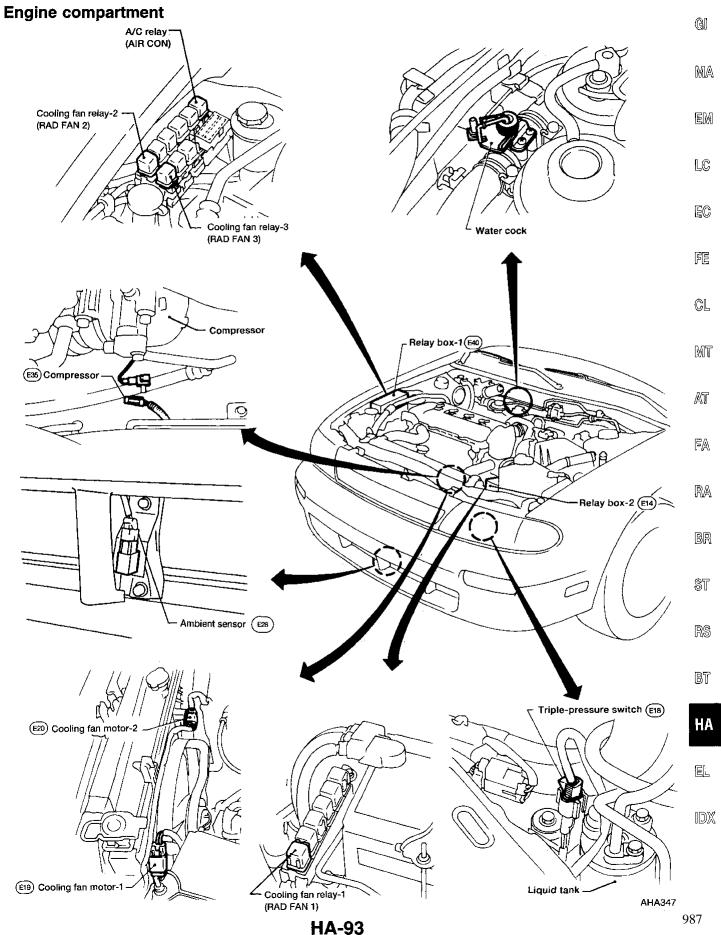
TROUBLE DIAGNOSES Trouble Diagnoses for Abnormal Pressure (Cont'd)

Gauge indication	Refrigerant cycle	Probable cause	Corrective action	GI
Both high- and low-pressure sides are too low.	There is a big temperature difference between expansion valve inlet and outlet while the valve itself is frosted.	Expansion valve closes a little compared with the specification. Improper expansion valve adjustment	 Remove foreign particles by using compressed air. Check lubricant for con- tamination. 	M/ EM
		Malfunctioning thermal valve Outlet and inlet may be clogged.		LG
FO HI	Areas near low-pressure pipe connection and service valve are extremely cold as compared with areas near expan-	Low-pressure pipe is clogged or crushed.	 Check and repair malfunctioning parts. Check lubricant for contamination. 	ec Fe
AC353A	sion valve outlet and evaporator.			
	Air flow volume is not enough or is too low.	Evaporator is frozen.	Replace compressor.	CL
		Compressor discharge capacity does not change. (Compressor stroke is set at maximum length.)		Mī
Low-pressure side sometimes becomes negative.	Air conditioning system does not function and does not cyclically cool the compartment air.	Refrigerant does not discharge cyclically. Moisture is frozen at expan-	 Drain water from refrigerant or replace refrigerant. Replace liquid tank. 	at Fa
	The system constantly functions for a certain period of time after com- pressor is stopped and	sion valve outlet and inlet.		RA
	restarted.	ant.		BR
				ST
AC354A				RS
				BT

TROUBLE DIAGNOSES Trouble Diagnoses for Abnormal Pressure (Cont'd)

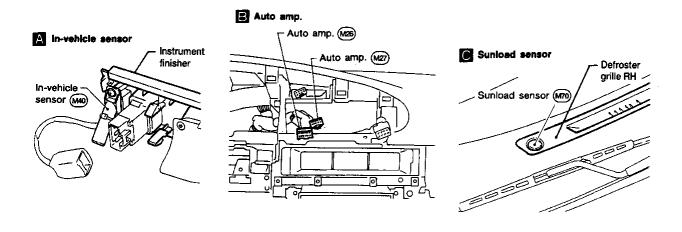
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Low-pressure side becomes negative.	Liquid tank or front/rear side of expansion valve's pipe is frosted or dewed.	High-pressure side is closed and refrigerant does not flow. Expansion valve or liquid tank is frosted.	Leave the system at rest until no frost is present. Start it again to check whether or not the problem is caused by water or foreign particles. If water is the cause, initially cooling is okay. Then the water freezes causing a blockage. Drain water from refrigerant or replace refrigerant. If due to foreign particles, remove expansion valve and remove particles with dry and compressed air. If either of the above methods cannot correct the problem, replace expansion valve. Replace liquid tank. Check lubricant for contamination.

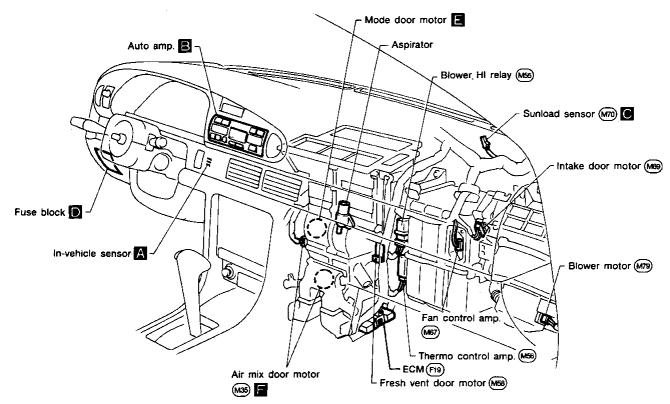
Harness Layout

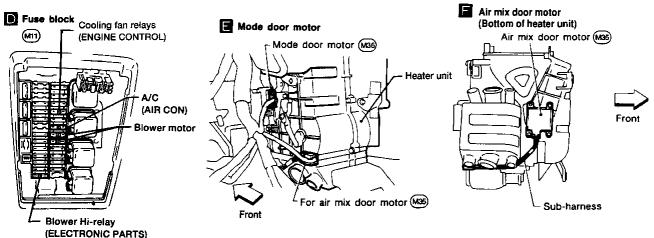


Harness Layout (Cont'd)

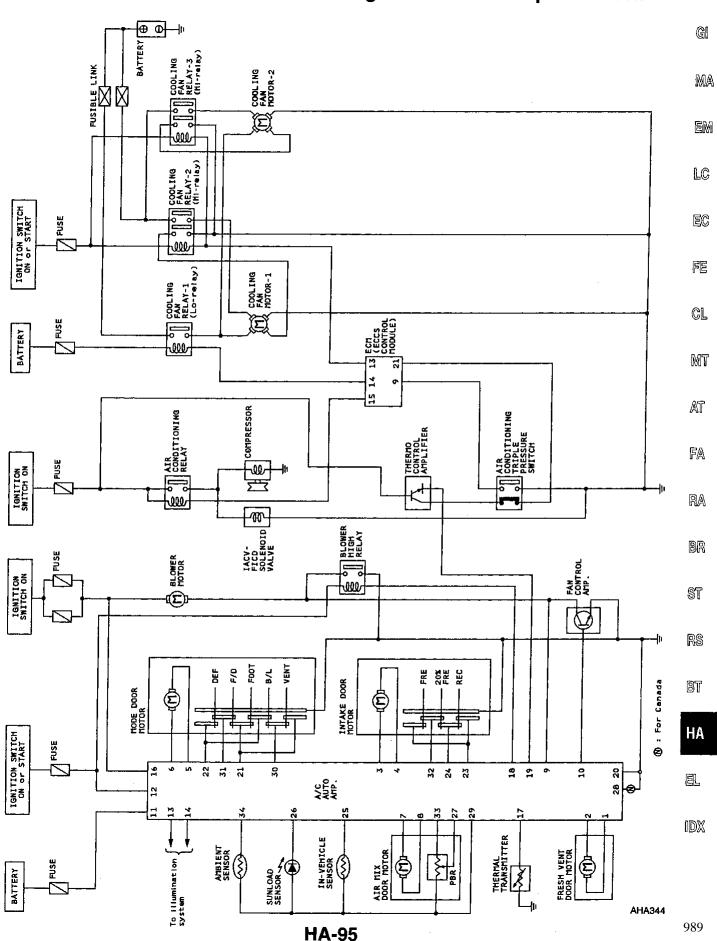
Passenger compartment



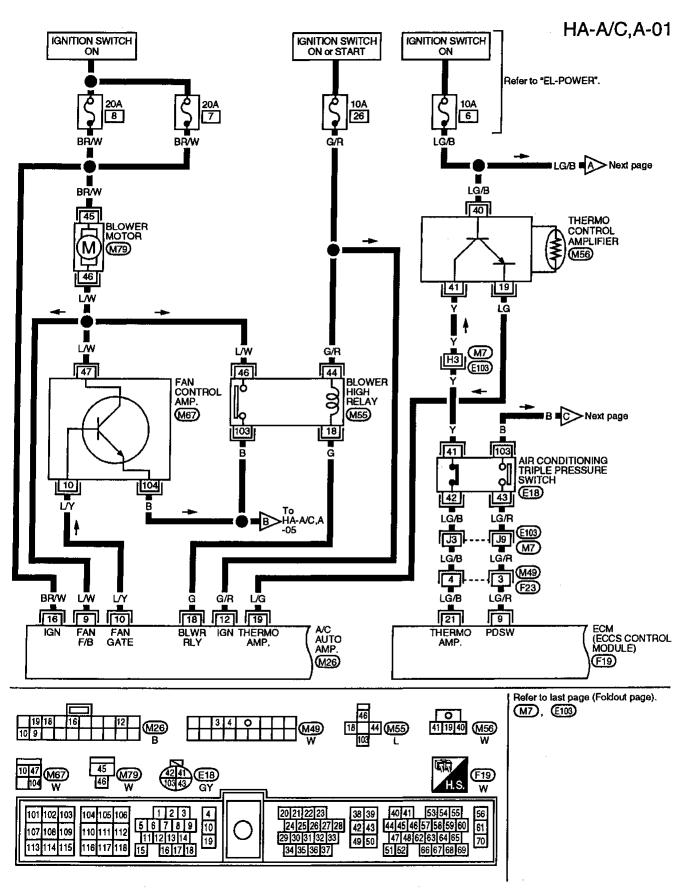




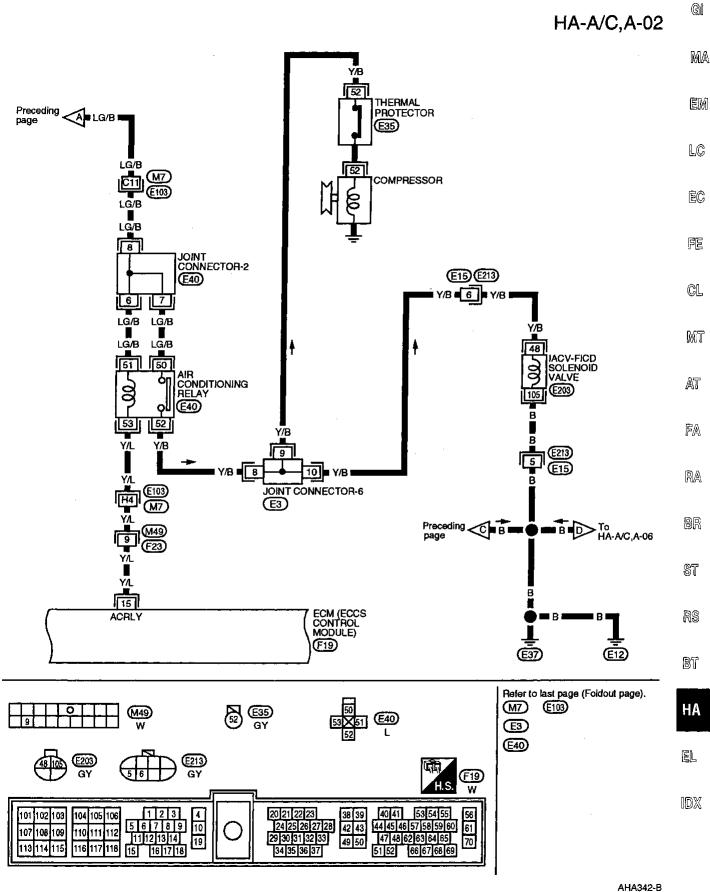
Circuit Diagram for Quick Pinpoint Check



Wiring Diagram -A/C, A-

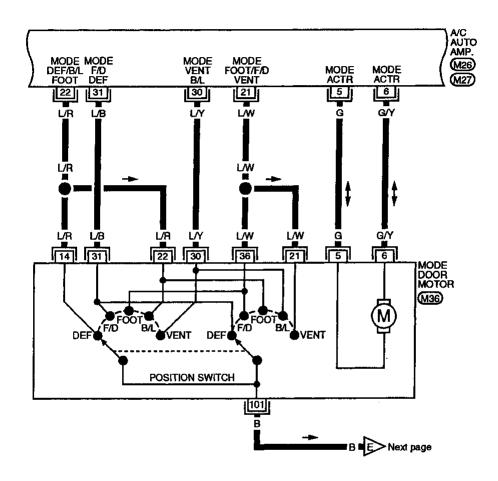


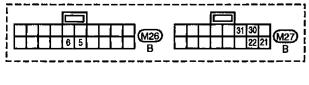
Wiring Diagram -A/C, A- (Cont'd)

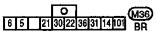


Wiring Diagram – A/C, A– (Cont'd)

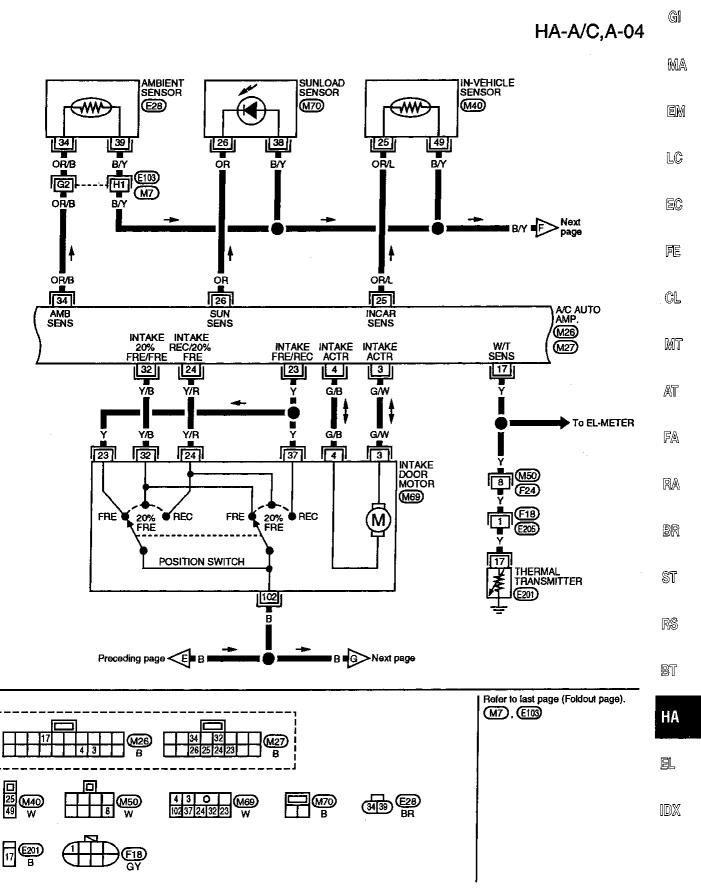
HA-A/C, A-03





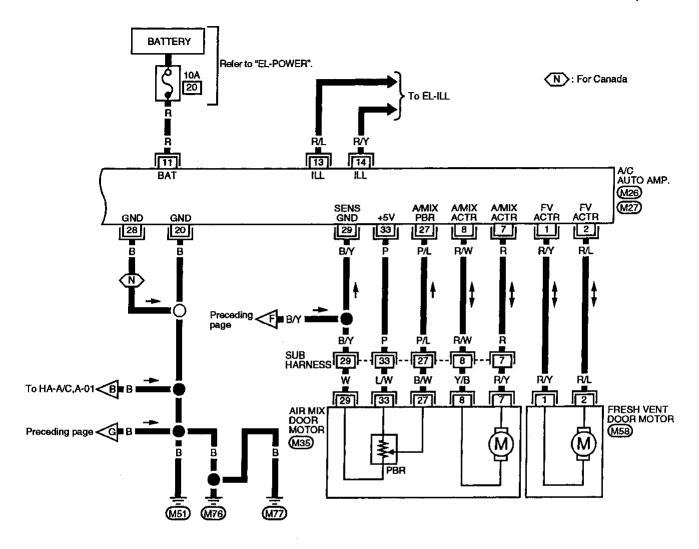


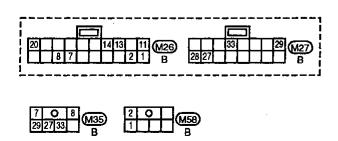
Wiring Diagram - A/C, A- (Cont'd)



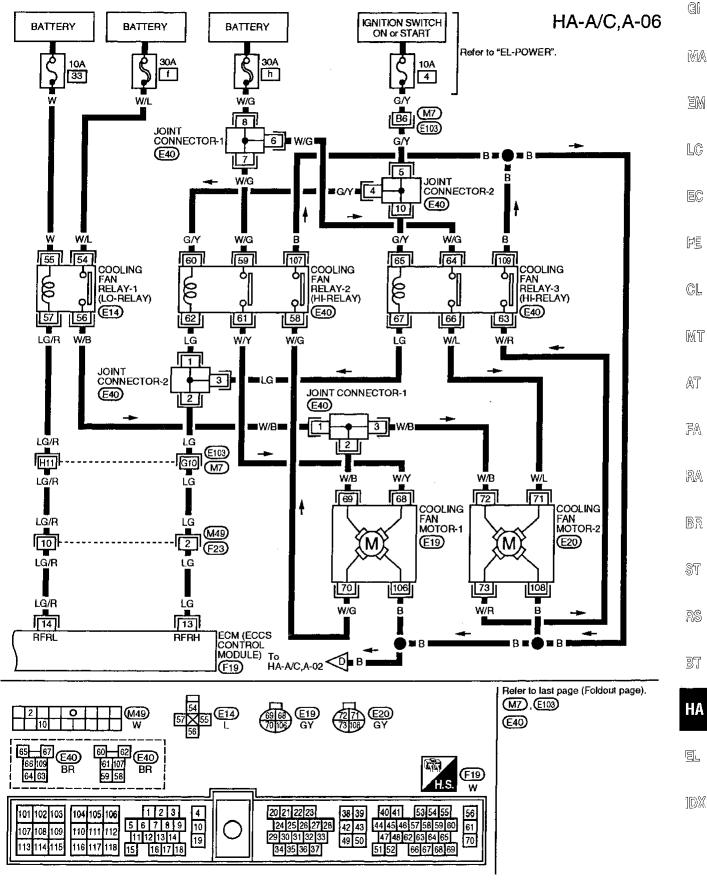
Wiring Diagram - A/C, A- (Cont'd)

HA-A/C, A-05





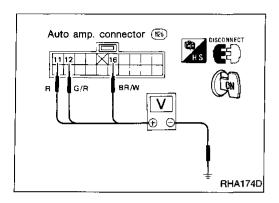
Wiring Diagram -A/C, A- (Cont'd)



Main Power Supply and Ground Circuit Check POWER SUPPLY CIRCUIT CHECK FOR AUTO A/C SYSTEM

Check power supply circuit for auto air conditioning system.

Refer to EL section ("Wiring Diagram", "POWER SUPPLY ROUTING") and HA-96.

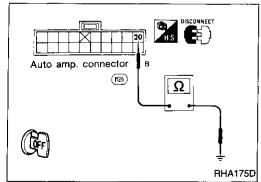


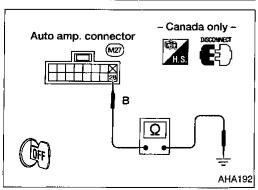
AUTO AMP. CHECK

Check power supply circuit for auto amp. with ignition switch ON.

- 1. Disconnect auto amp. harness connector.
- 2. Connect voltmeter from harness side.
- 3. Measure voltage across terminal No. (1), (12), (16) and body ground.

Voltmeter terminal		Voltage
Φ	Θ	Voltage
11)	Body ground	Approx. 12V
12)		
16		

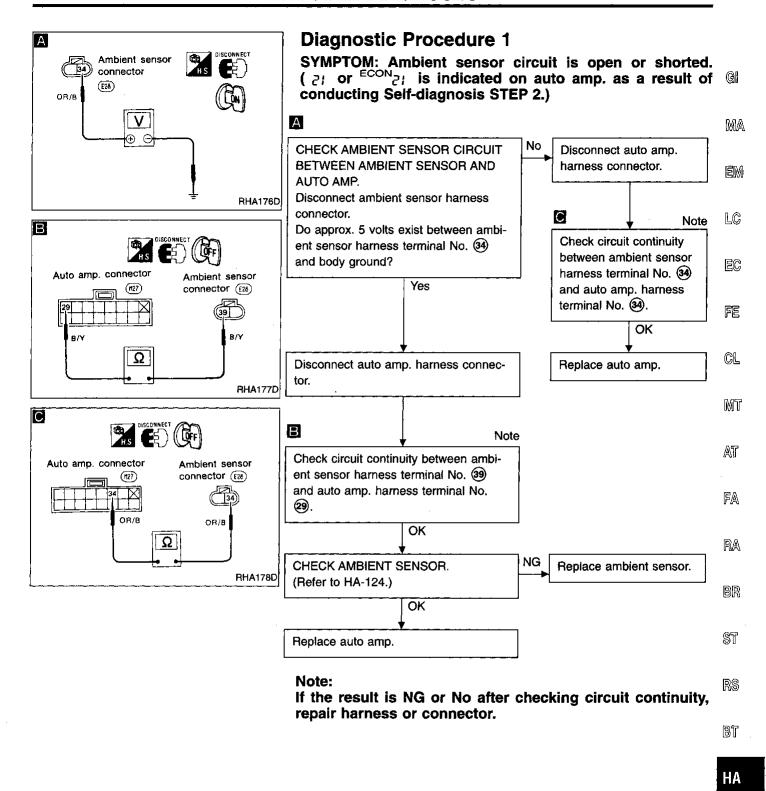




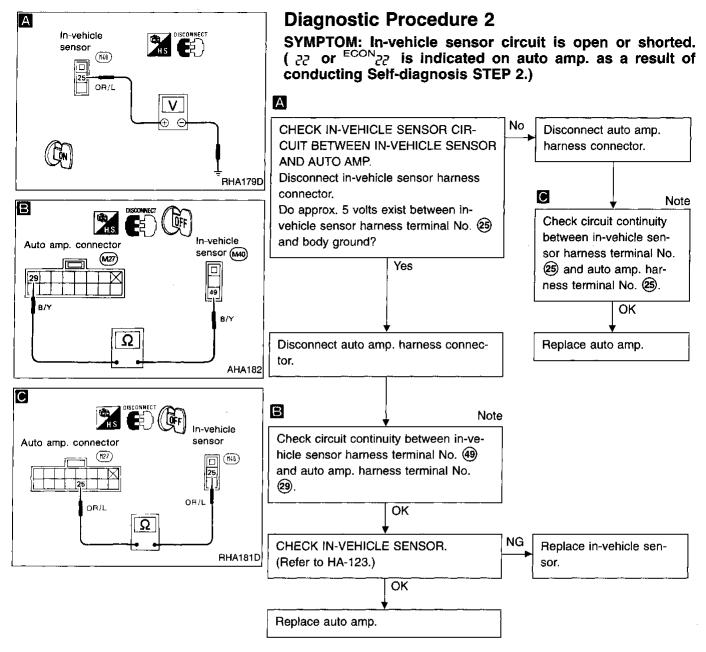
Check body ground circuit for auto amp. with ignition switch OFF.

- Disconnect auto amp. harness connector.
- 2. Connect ohmmeter from harness side.
- Check for continuity between terminal No. @ and body ground.

Ohmmeter terminal		Continuity
⊕	- (Continuity
20	Body ground	Yes
②8(Canada only)	Body ground	Yes

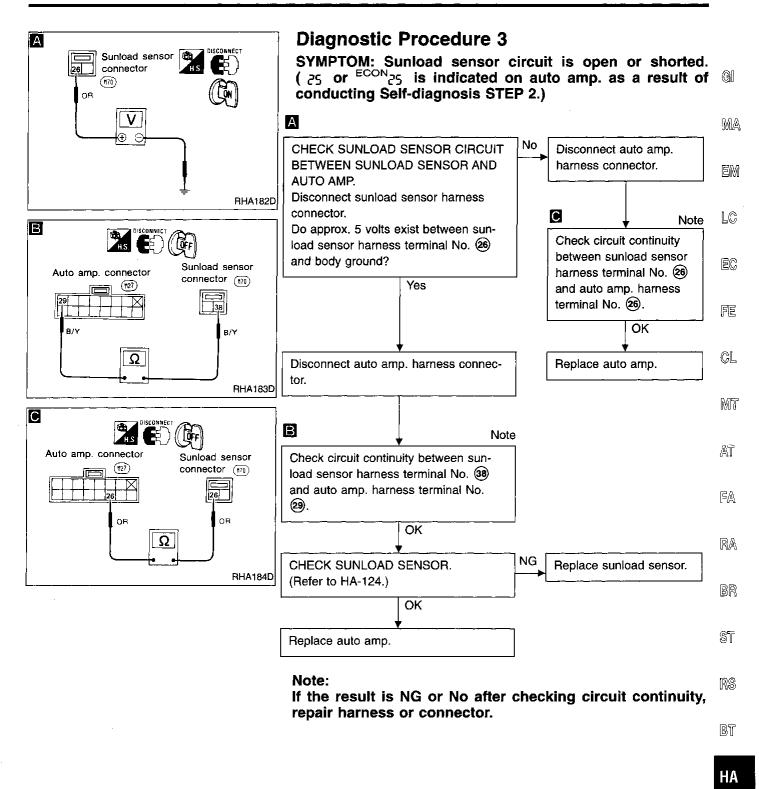


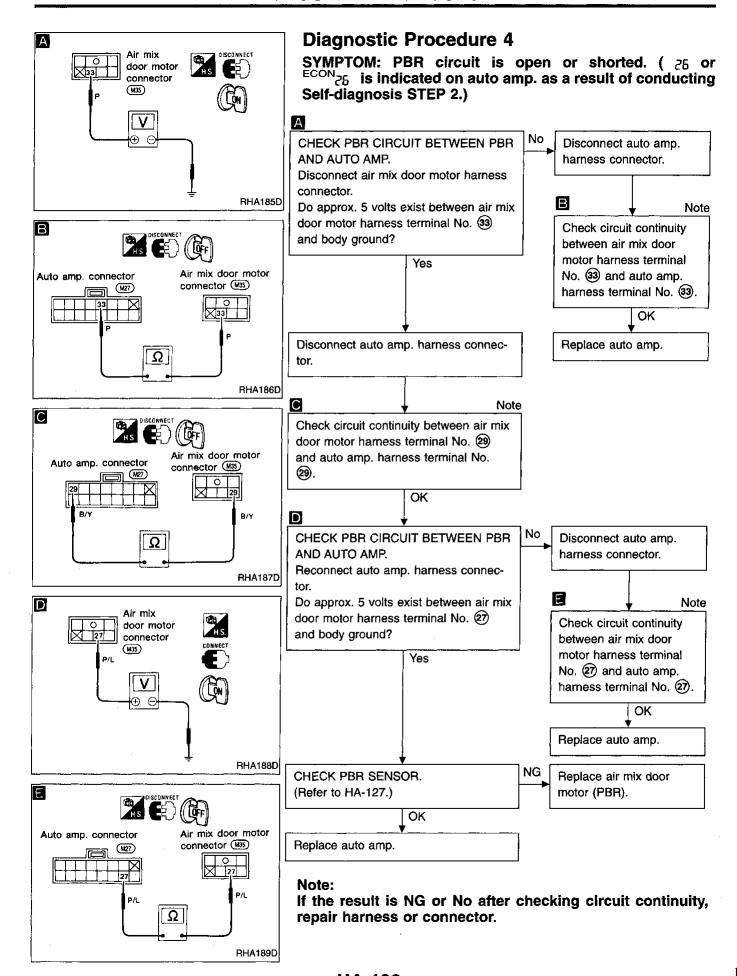
IDX

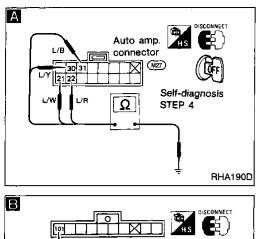


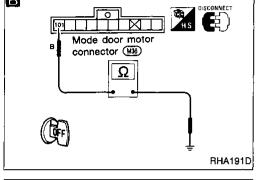
Note:

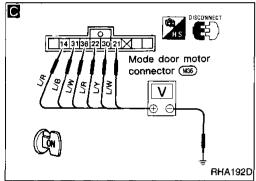
If the result is NG or No after checking circuit continuity, repair harness or connector.







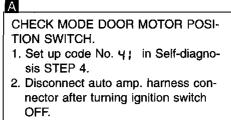




Diagnostic Procedure 5

SYMPTOM: Mode door motor does not operate normally.

 Perform Self-diagnosis STEPS 1 to 4 before referring to the following flow chart.

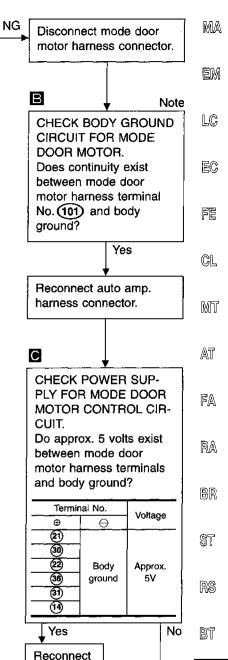


Check if continuity exists between terminal No. ② or ③ of auto amp. harness connector and body ground.

 Using above procedure, check for continuity in any other mode, as indicated in chart.

Code	Condi-	Termina	l No.	Conti-
No.	tion	-	Θ	nuity
41	VENT	22 or 31		
42 or43	B/L	21) or (31)		
44	FOOT	27) or 22)	Body ground	Yes
45	F/D	30 or 22	ground	
45	DEF	21) or 39)		
		OK		

INSPECTION END



Note:

If the result is NG or No after checking circuit continuity, repair harness or connector.

mode door

motor harness connector.

(A)

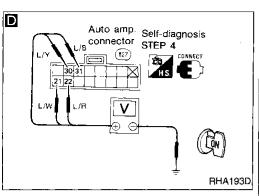
(Go to next page.)

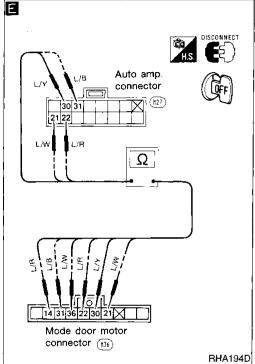
HA

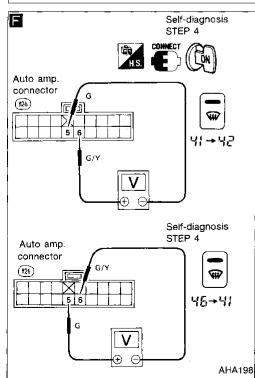
訌

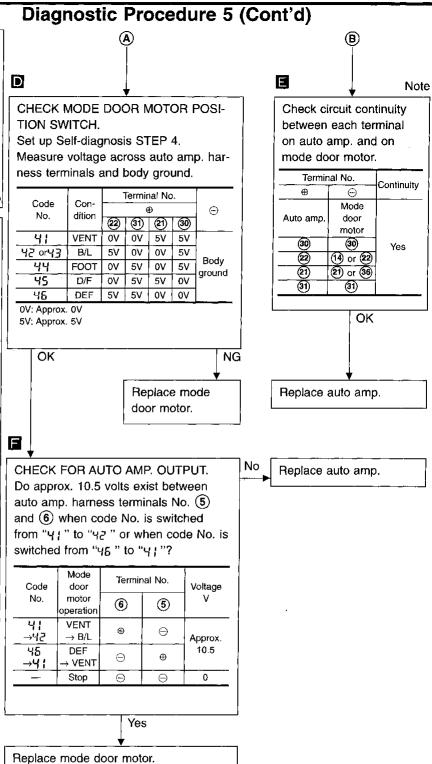
IDX

⑻









Note:

If the result is NG or No after checking circuit continuity, repair harness or connector.

MA

LC.

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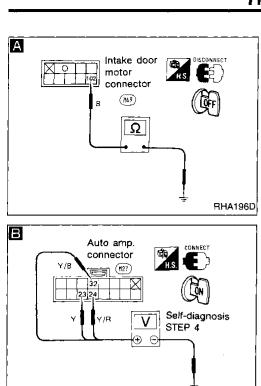
RA

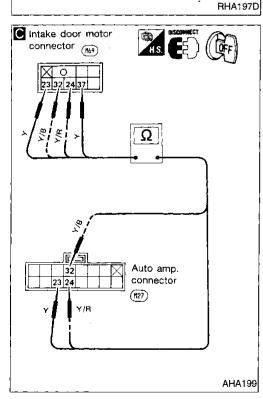
BR.

ST

RS

BT

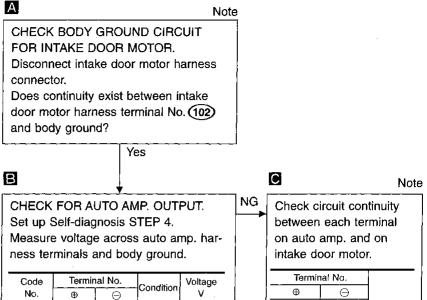






SYMPTOM: Intake door motor does not operate normally.

Perform Self-diagnosis STEPS 1, 2 and 4 before referring to the flow chart.



0

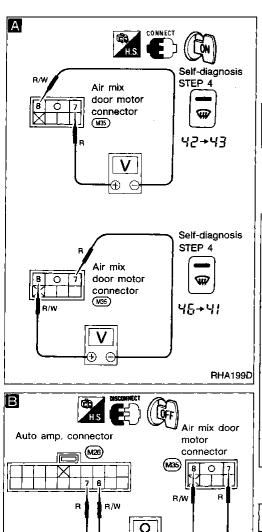
42	(24))	REC	12
76	32			12
	23	D- 4	000/	12
43	24	Body ground	20% REC	0
	32	giodila	ILC	0
44	23			0
	24		FRE	12
45	32)			12
0V: Appro	x. 0V			
12V: Appr	ox. 12V			
				1
		OF	<u> </u>	
		10,	`	
Replace	intake (door mo	tor.	

Note:

41

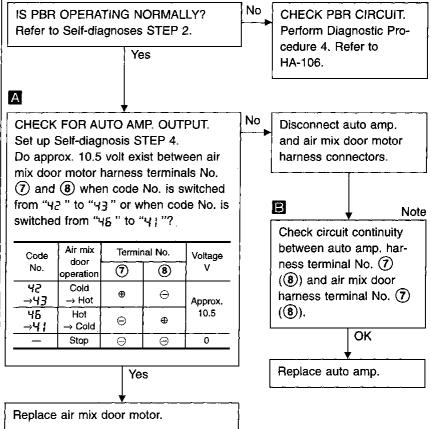
If the result is NG or No after checking circuit continuity, repair harness or connector.

HA



Diagnostic Procedure 7

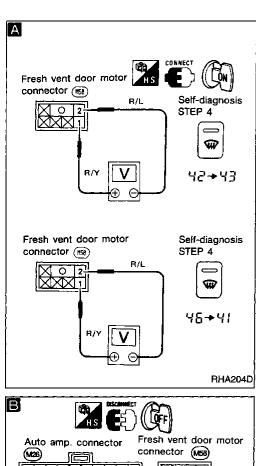
SYMPTOM: Air mix door motor does not operate normally.
Perform Self-diagnosis STEPS 1, 2 and 4 before referring to the following flow chart.

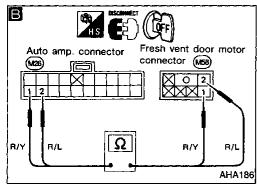


Note:

AHA200

If the result is NG or No after checking circuit continuity, repair harness or connector.





Diagnostic Procedure 8

SYMPTOM: Fresh vent door motor does not operate normally.

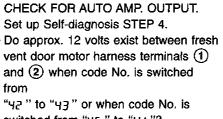
Perform Self-diagnosis STEP 4 before referring to the following flow chart.

Yes

motor.

Replace fresh vent door

A

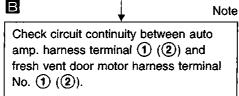


switched from "ዛይ" to "ዛኒ"?

Code	Fresh vent door	Termir	nal No.	Voltage
No.	condi- tion	1	2	V
42 →43	OPEN → CLOSE	⊕	Φ	Арргох.
46 →4¦	CLOSE → OPEN	Θ	Ф	Approx. 12V

No

Disconnect auto amp. harness connec-



OK Replace auto amp.

Note:

If the result is NG or No after checking circuit continuity, repair harness or connector.

LC.

MA

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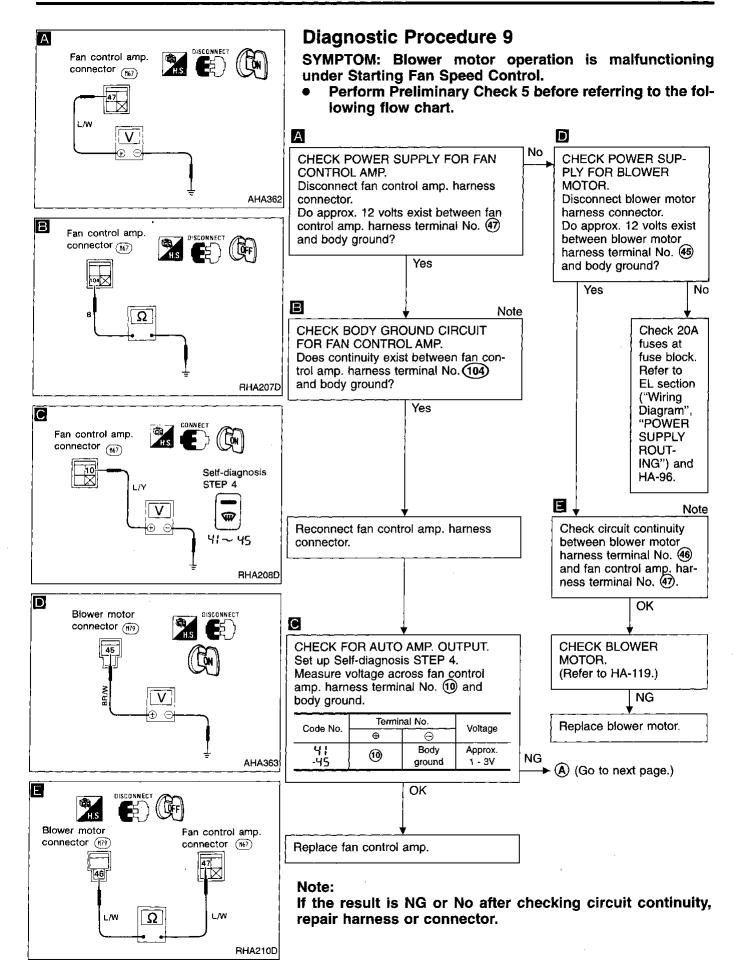
ST

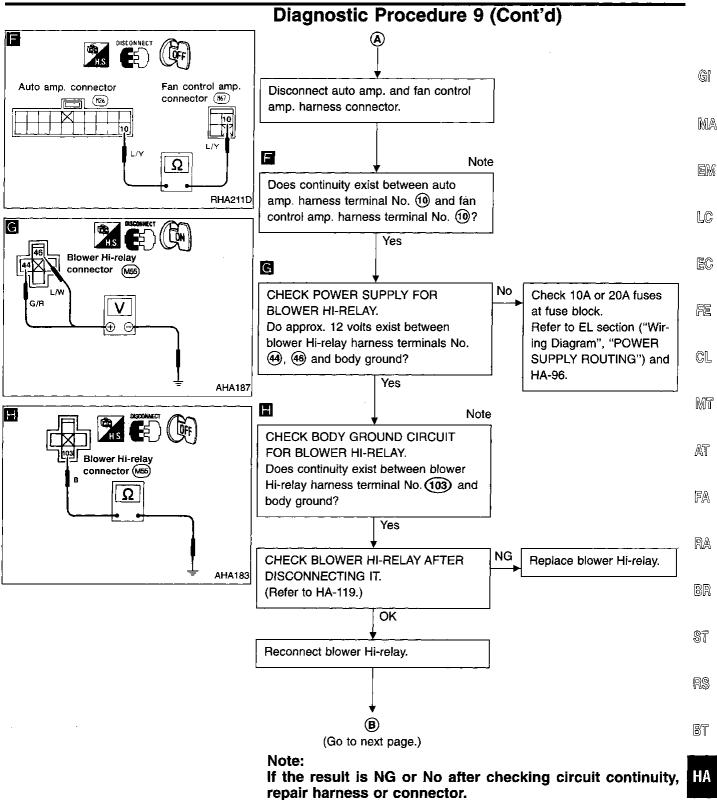
RS

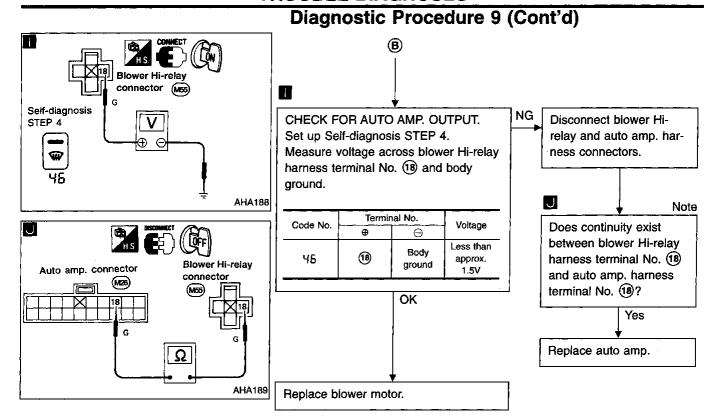
BT

HA

11D)X

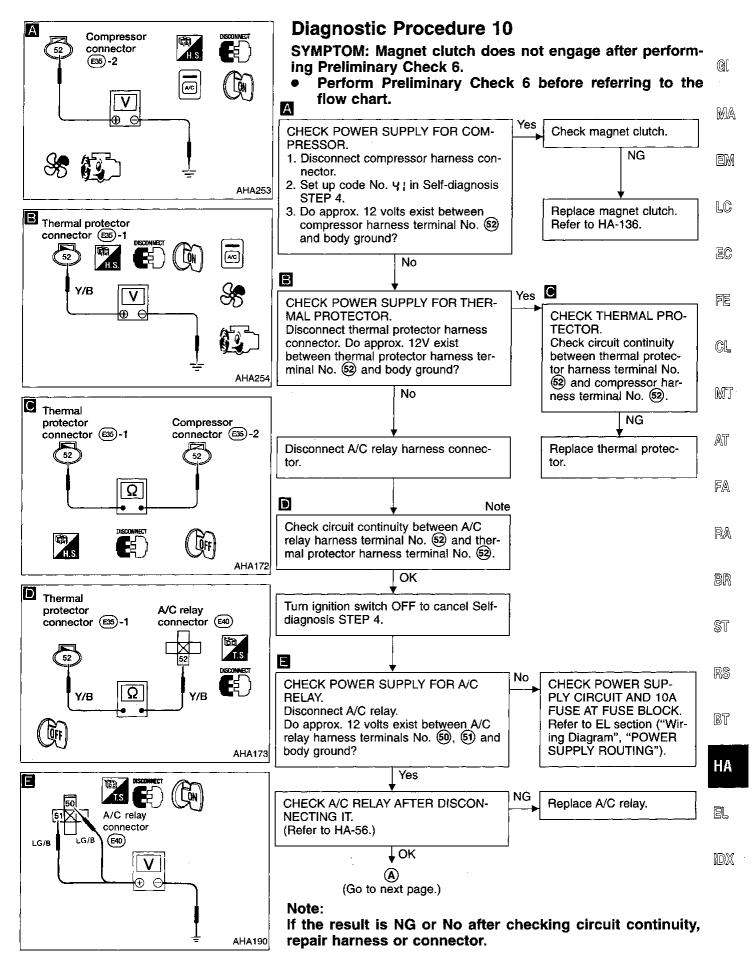


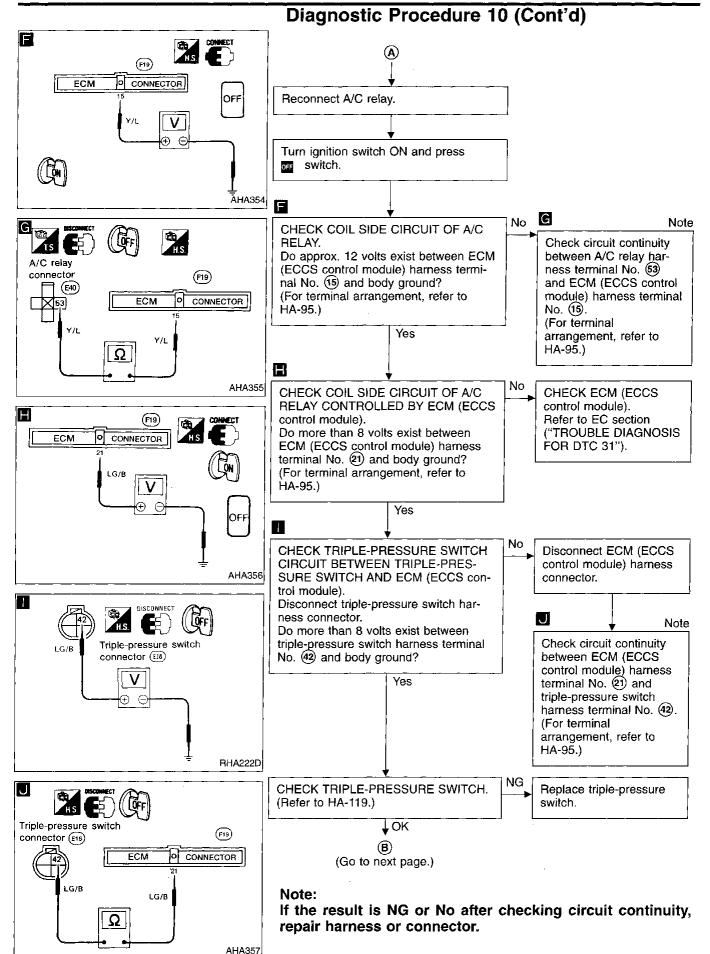


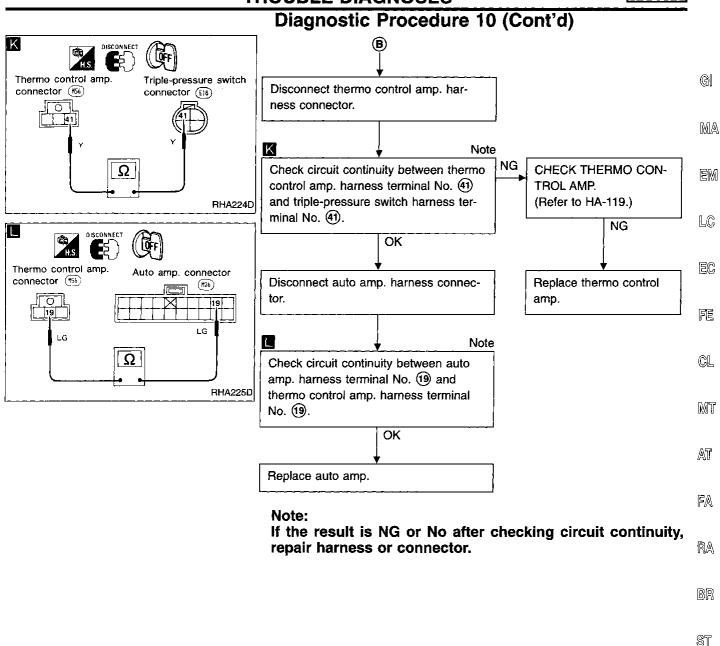


Note:

If the result is NG or No after checking circuit continuity, repair harness or connector.







1011

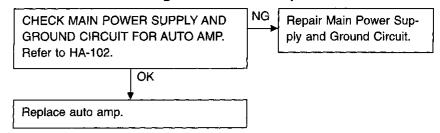
RS

BT

(ID)X

Diagnostic Procedure 11

SYMPTOM: Self-diagnosis cannot be performed.



GI

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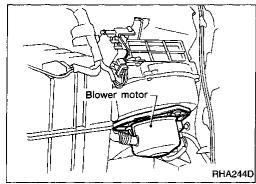
RA

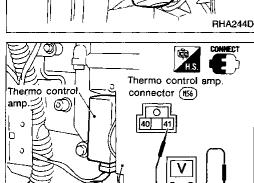
BR

ST

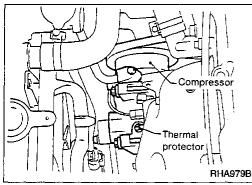
RS

BT

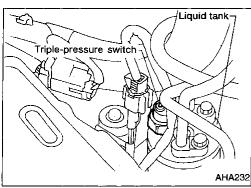


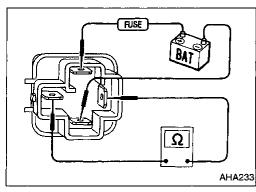


Cooling unit



AHA231





Electrical Components Inspection BLOWER MOTOR

Check blower motor for smooth rotation.

 Ensure that there are no foreign particles inside the intake unit.

THERMO CONTROL AMP.

- 1. Run engine, and operate A/C system.
- 2. Connect the voltmeter from harness side.
- 3. Check thermo control amp. operation shown in the table.

Evaporator outlet air temperature °C (°F)	Thermo amp. operation	Tester
Decreasing to 2.5 - 3.5 (37 - 38)	Turn OFF	Approx. 12V
Increasing to 4.0 - 5.0 (39 - 41)	Turn ON	Approx. 0V

THERMAL PROTECTOR

Temperature of compressor °C (°F)	Operation
Increasing to approx. 145 - 155 (293 - 311)	Turn OFF
Decreasing to approx. 130 - 140 (266 - 284)	Turn ON

If NG, replace thermal protector.

TRIPLE-PRESSURE SWITCH

	ON kPa (kg/cm², psi)	OFF kPa (kg/cm², psi)
Low-pressure side	157 - 226 (1.6 - 2.3, 23 - 33)	152.0 - 201.0 (1.55 - 2.05, 22.0 - 29.2)
Medium-pressure side*	1,422 - 1,618 (14.5 - 16.5, 206 - 235)	1,128 - 1,422 (11.5 - 14.5, 164 - 206)
High-pressure side	1,667 - 2,059 (17 - 21, 242 - 299)	2,452 - 2,844 (25 - 29, 356 - 412)

* For cooling fan motor operation.

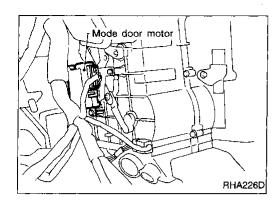
A/C RELAY AND BLOWER HI RELAY

Check circuit continuity between terminals by supplying 12 volts to coil side terminals of the relay.

НА

EL

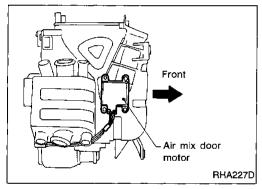
IDX

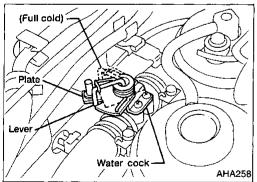


Control Linkage Adjustment MODE DOOR

- Install mode door motor on heater unit and connect it to main harness.
- 2. Set up code No. 46 in Self-diagnosis STEP 4. Refer to HA-70.
- 3. Move side link by hand and hold mode door in DEF mode.
- 4. Attach mode door motor rod to side link rod holder.
- 5. Make sure mode door operates properly when changing from code No. 41 to 45 by pushing DEF switch.

4!	42	43	44	45	45
VENT	B/L	B/L	FOOT	F/D	DEF



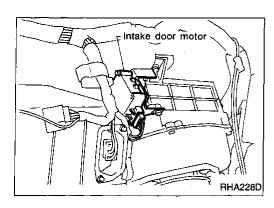


AIR MIX DOOR (Water cock)

- 1. Install air mix door motor on heater unit and connect it to main harness.
- 2. Set up code No. 4; in Self-diagnosis STEP 4. Refer to HA-70.
- 3. Move air mix door lever by hand and hold it in full cold position.
- 4. Attach air mix door lever to rod holder.
- 5. Make sure air mix door operates properly when changing from code No. 41 to 45 by pushing DEF switch.

4!	42	43	1. 1.	45	48
Fuli	cold		Fu‼	hot	

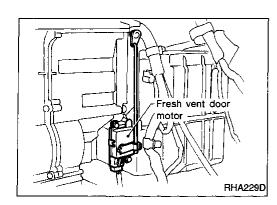
- 6. Set up code No. 41 in Self-diagnosis STEP 4.
- Attach water cock cable to air mix door linkage and secure with clip.
- 8. Rotate and hold water cock lever AND plate in the full cold position (CLOCKWISE completely).
- Attach water cock cable to plate and secure with clip (white mark on cable housing should be centered under the retaining clip).
- 10. Check that water cock operates properly when changing from code No. 4; to 45 by pushing DEF switch. (After several cycles, water cock lever should be midpoint of plate opening when code No. 4; is set.)



Control Linkage Adjustment (Cont'd) INTAKE DOOR

- Install intake door motor on intake unit and connect it to main harness.
- 2. Set up code No. 41 in Self-diagnosis STEP 4. Refer to HA-70.
- 3. Move intake door link by hand and hold it in REC position.
- Attach intake door lever to rod holder.
- 5. Make sure intake door operates properly when changing from code No. 41 to 45 by pushing DEF switch.

4;	42	43	44	45	45
RE	EC	20% FRE		FRE	



FRESH VENT DOOR

- 1. Install fresh vent door motor on cooling unit and connect it to main harness.
- 2. Set up code No. 45 in self-diagnosis STEP 4. Refer to HA-70
- 3. Move fresh vent door link by hand and hold it in CLOSE position.
- Attach fresh vent door lever to rod holder.
- 5. Make sure fresh vent door operates properly when changing from code No. 4; to 46 by pushing DEF switch.

4;	42	43	44	45	48
ОР	EN		CLC	OSE	



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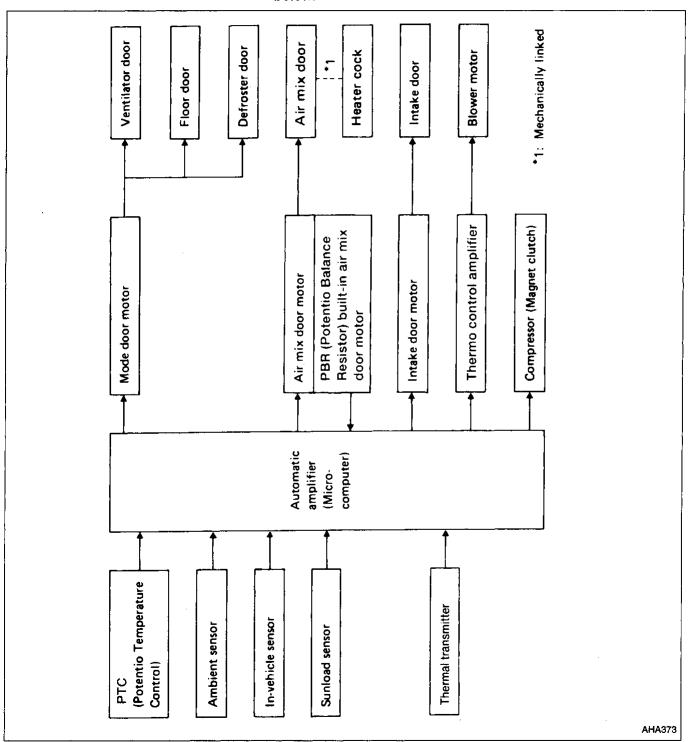
EL

Overview of Control System

The control system consists of

- input sensors and switches,
- the automatic amplifier (microcomputer), and
- outputs.

The relationship of these components is shown in the diagram below:



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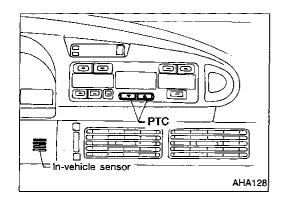
AT

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Control System Input Components POTENTIO TEMPERATURE CONTROL (PTC)

The PTC is built into the auto amplifier. It can be set at an interval of 1°C (2°F) through both (HOT) and (COLD) control switches. Setting temperature is digitally displayed.

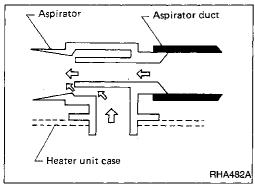
IN-VEHICLE SENSOR

The in-vehicle sensor is attached to cluster lid-C. It converts variations in temperature of compartment air drawn from an aspirator into a resistance value. This value is then input into the auto amplifier.

After disconnecting in-vehicle sensor harness connector, measure resistance between terminals (25) and (49) at sensor harness side, using the table below.

Temperature °C (°F)	Resistance k Ω
-15 (5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07

Aspirator Heater unit RHA231D



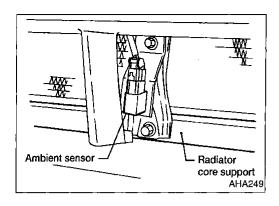
ASPIRATOR

The aspirator is located on heater unit. It produces vacuum pressure due to air discharged from the heater unit, continuously taking compartment air in the aspirator.

RS

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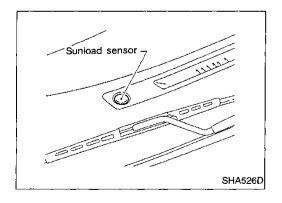


Control System Input Components (Cont'd) AMBIENT SENSOR

The ambient sensor is attached to the radiator core support. It detects ambient temperature and converts it into a resistance value which is then input to the auto amplifier.

After disconnecting ambient sensor harness connector, measure resistance between terminals (34) and (39) at sensor harness side, using the table below.

Temperature °C (°F)	Resistance k Ω
-15 (5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07



SUNLOAD SENSOR

The sunload sensor is located on the right defroster grille. It detects sunload entering through windshield by means of a photo diode. The sensor then converts it into a current value which is then input to the auto amplifier.

Measure voltage between terminals 29 and 38 at vehicle harness side, using the table below.

Input current mA	Output voltage V
0	5.0
0.1	4.1
0.2	3.1
0.3	2.2
0.4	1.3
0.5	0.4

 When checking sunload sensor, select a place where sun shines directly on it.

MA

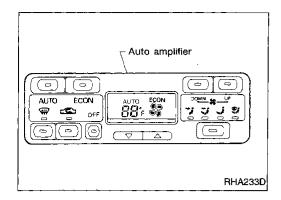
EC

MIT

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ST



Control System Automatic Amplifier (Auto amp.)

The auto amplifier has a built-in microcomputer which processes information sent from various sensors needed for air conditioning operation. The air mix door motor, mode door motor, intake door motor, blower motor and compressor are then controlled.

The auto amplifier is unitized with control mechanisms. Signals from various switches and Potentio Temperature Control (PTC) are directly entered into auto amplifier.

Self-diagnostic functions are also built into auto amplifier to provide quick check of malfunctions in the auto air conditioning system.

AMBIENT TEMPERATURE INPUT PROCESS

The automatic amplifier includes a "processing circuit" for the ambient sensor input. When the temperature detected by the ambient sensor increases quickly, the processing circuit allows the auto amp. to recognize an ambient temperature increase of only 0.2°C (0.4°F) per 100 seconds.

As an example, consider stopping for a cup of coffee after high speed driving. Even though the actual ambient temperature has not changed, the temperature detected by the ambient sensor will increase because heat radiated from the engine compartment can radiate to the front grille area (where the ambient sensor is located).

SUNLOAD INPUT PROCESS

The auto amp. also includes a processing circuit to "average" variations in detected sunload over a period of time. This prevents drastic swings in the ATC system operation due to small or quick variations in detected sunload.

For example, consider driving along a road bordered by an occasional group of large trees. The sunload detected by the sunload sensor will vary whenever the trees obstruct the sunlight. The processing circuit averages the detected sunload over a period of time. The (insignificant) effect of the trees momentarily obstructing the sunlight does not cause any change in the ATC system operation. On the other hand, shortly after entering a long tunnel, the system will recognize the change in sunload, and the system will react accordingly.

Control System Output Components

AIR MIX DOOR CONTROL (Automatic temperature control)

Component parts

Air mix door control system components are:

- Auto amplifier
- Air mix door motor (PBR)
- In-vehicle sensor
- Ambient sensor
- Sunload sensor

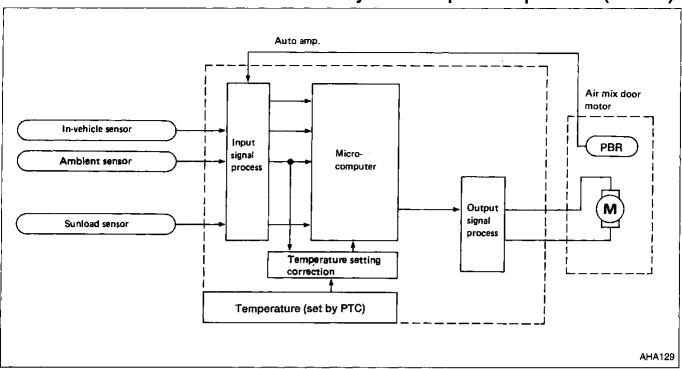
System operation

Temperature set by Potentio Temperature Control (PTC) is compensated through setting temperature correction circuit to determine target temperature.

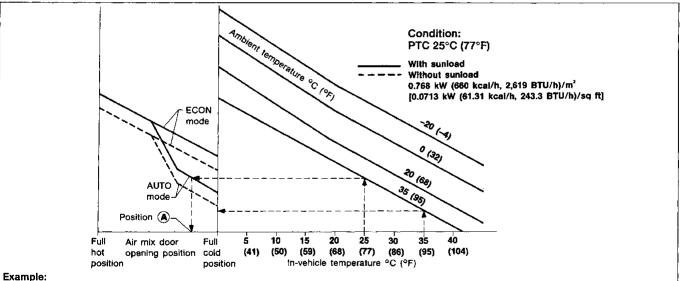
Auto amplifier will operate air mix door motor to set air conditioning system in HOT or COLD position, depending upon relationship between conditions.

НΔ

BT



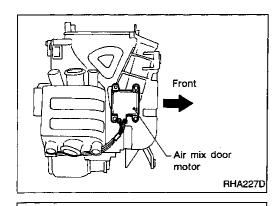
Air mix door control specification



 If temperature setting is set at 25°C (77°F) under no sunload condition when ambient and in-vehicle temperature is 35°C (95°F), air mix door is initially automatically set in full cold position.

Within some period, in-vehicle temperature will lower towards the objective temperature, and the air mix door position will shift incrementally towards the hot side and finally stay in this position (A) if mode is at AUTO position (No. ECON mode). Air mix door opening position is always fed back to auto amplifier by PBR built-in air mix door motor.

AHA130

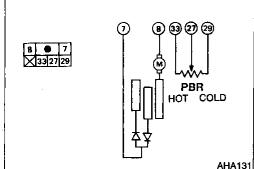


Control System Output Components (Cont'd) AIR MIX DOOR MOTOR

The air mix door motor is attached to the bottom of the heater unit. It rotates so that the air mix door is opened to a position set by the auto amplifier. Motor rotation is conveyed through a shaft and air mix door position. It is then fed back to the auto amplifier by PBR built-in air mix door motor.



MA



Air mix door operation

7	8	Air mix door operation	Direction of lever move- ment
. 🕀	Θ	COLD → HOT	Clockwise (Toward passen- ger compartment)
Θ	Θ	STOP	STOP
Θ	⊕	HOT → COLD	Counterclockwise (Toward engine compartment)

LC

EC

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PBR characteristics

Measure voltage between terminals 27 and 33 at vehicle harness side.

AT

MT

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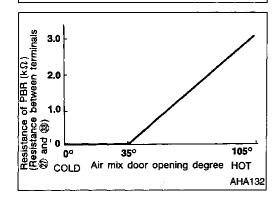
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MODE DOOR CONTROL

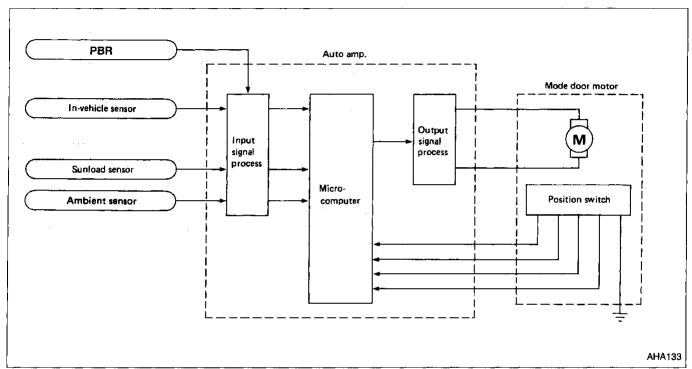
Component parts

Mode door control system components are:

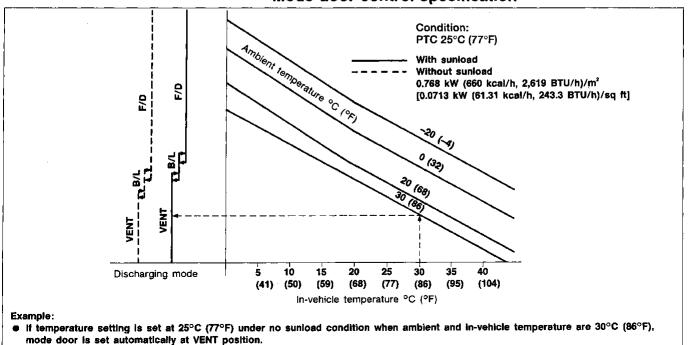
- Auto amplifier
- Mode door motor
- **PBR**
- In-vehicle sensor
- Ambient sensor
- Sunload sensor

System operation

The auto amplifier computes the air discharge conditions according to the ambient temperature and the in-vehicle temperature. The computed discharge conditions are then corrected for sunload to determine through which outlets air will flow into the passenger compartment.







AHA134

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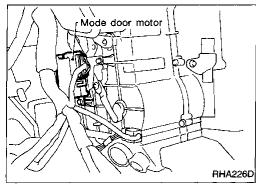
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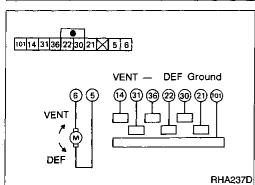
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Control System Output Components (Cont'd) MODE DOOR MOTOR

The mode door motor is attached to the heater unit. It rotates so that air is discharged from the outlet set by the auto amplifier. Motor rotation is conveyed to a link which activates the mode door.

6	5	Mode door operation	Direction of side link rotation
⊕	Θ	VENT → DEF	Clockwise
Θ	Θ	STOP	STOP
$\overline{\ominus}$	⊕	DEF → VENT	Counterclockwise

INTAKE DOOR CONTROL

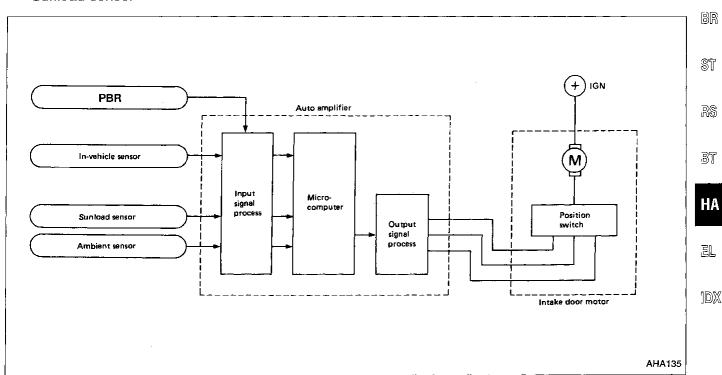
Components parts

Intake door control system components are:

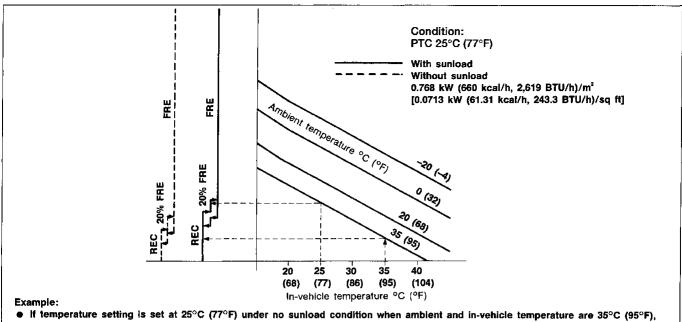
- Auto amplifier
- Intake door motor
- PBR
- In-vehicle sensor
- Ambient sensor
- Sunload sensor

System operation

The intake door control determines intake door position based on the ambient temperature and the in-vehicle temperature. When the ECON, DEF, or OFF buttons are pushed, the auto amplifier sets the intake door at the "Fresh" position.

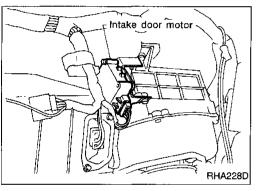


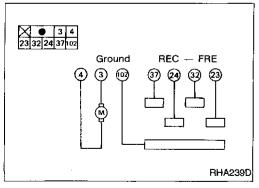
Control System Output Components (Cont'd) Intake door control specification



intake door is set automatically at REC position to make in-vehicle temperature cool down efficiently. **AHA136**

In-vehicle temperature will lower and when 25°C (77°F) is reached, intake door will shift to 20% FRE position.





INTAKE DOOR MOTOR

The intake door motor is attached to the intake unit. It rotates so that air is drawn from inlets set by the auto amplifier. Motor rotation is conveyed to a lever which activates the intake door.

Intake door motor operation

3	4	Intake door operation	Movement of link rotation
⊕	Θ	REC → FRE	Clockwise
Θ	Θ	STOP	STOP
Θ	⊕	FRE → REC	Counterclockwise

FAN SPEED CONTROL

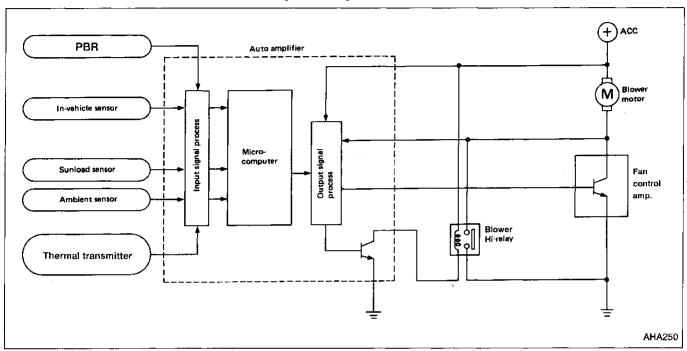
Component parts

Fan speed control system components are:

- Auto amplifier
- Fan control amplifier
- PBR

- In-vehicle sensor
- Ambient sensor
- Sunload sensor
- Blower Hi-relay
- Thermal transmitter

System operation



AUTOMATIC MODE

In the automatic mode, the blower motor speed is calculated by the automatic amplifier based on inputs from the:

- PBR
- in-vehicle sensor
- sunload sensor
- ambient sensor

The blower motor applied voltage ranges from approximately 4.5 volts (lowest speed) to 12 volts (highest speed).

To control blower speed (in the range of 4.5V to 10.5V), the automatic amplifier supplies a signal to the thermo control amplifier. Based on this signal, the thermo control amplifier controls the current flow from the blower motor to ground. If the computed blower voltage (from the automatic amplifier) is above 10.5 volts, the high blower relay is activated. The high blower relay provides a direct path to ground (bypassing the blower amplifier), and the blower motor operates at high speed.

STARTING FAN SPEED CONTROL

Start up from "COLD SOAK" condition (Automatic mode)

In a cold start up condition where the engine coolant temperature is below 50°C (122°F), the blower will not operate for a short period of time (up to 180 seconds). The exact start delay time varies depending on the ambient and engine coolant temperature.

In the most extreme case (very low ambient) the blower starting delay will be 180 seconds. After this delay, the blower will operate at low speed until the engine coolant temperature rises above 50°C (122°F), at which time the blower speed will increase to the objective speed.

Start up from normal or "HOT SOAK" condition (Automatic mode)

The blower will begin operation momentarily after the AUTO button is pushed. The blower speed will gradually rise to the objective speed over a time period of 5 seconds or less (actual time depends on the objective blower speed). G

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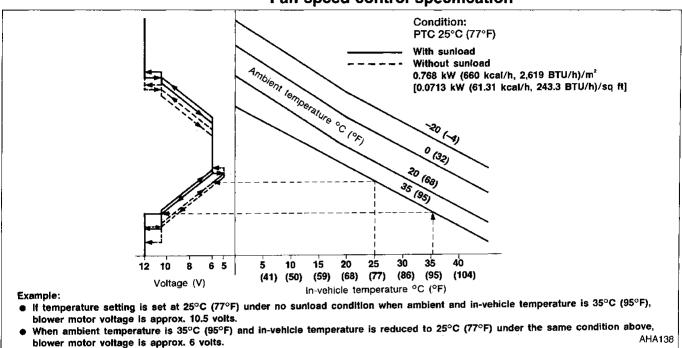
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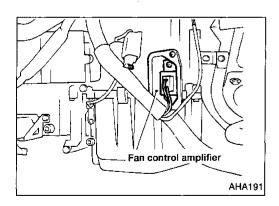
BLOWER SPEED COMPENSATION

Sunload

When the in-vehicle temperature and the set temperature are very close, the blower will operate at low speed. The low speed varies depending on the sunload. During conditions of high sunload, the blower low speed is "normal" low speed (approx. 5.5V). During lesser sunload conditions, the low speed will drop to "low" low speed (approx. 4.5V).

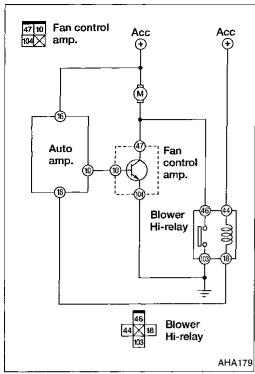


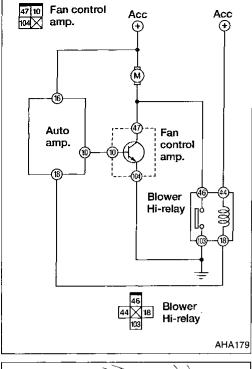




FAN CONTROL AMPLIFIER

The fan control amplifier is located on the cooling unit. It amplifies a 12-step base current flowing from the auto amplifier to change the blower speed within the range of 5V to 10.5V. Above 10.5 volts, the high relay applies a direct ground to the blower motor.





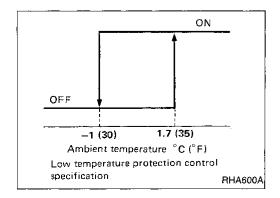
Blower Hi-relay AHA204

BLOWER HI-RELAY

The blower Hi-relay is located on the cooling unit. It receives a signal from the auto amplifier to operate the blower motor at high speed.

MAGNET CLUTCH CONTROL

The ECM (ECCS control module) controls compressor operation using inputs from the throttle position sensor and auto amplifier.



Low temperature protection control

The auto amplifier will tell the ECM (ECCS control module) to turn the compressor "ON" or "OFF". This signal is based on input from the ambient temperature sensor.

Acceleration cut control

The ECM (ECCS control module) will turn the compressor "ON" or "OFF" based on the signal from the throttle position sensor.

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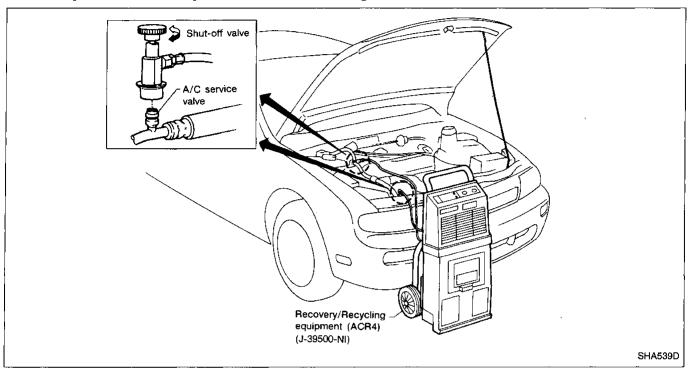
R-134a Service Procedure

SETTING OF SERVICE TOOLS AND EQUIPMENT

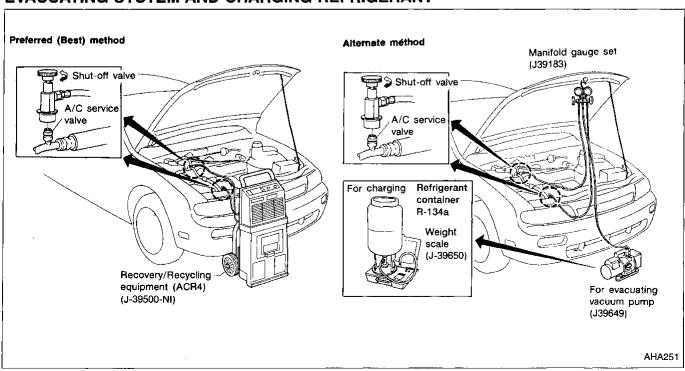
DISCHARGING REFRIGERANT

WARNING:

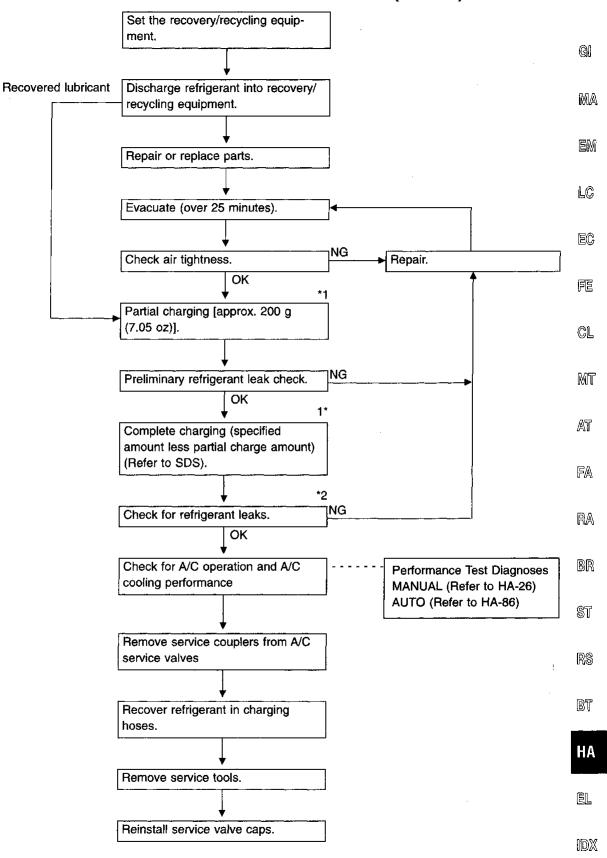
Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from the A/C system using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment) or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.



EVACUATING SYSTEM AND CHARGING REFRIGERANT



R-134a Service Procedure (Cont'd)



Note: *1 Before charging refrigerant, ensure engine is off.

^{*2} Before checking for leaks, start engine to activate air conditioning system then turn engine off. Service valve caps must be installed to prevent leakage.

Compressor Lubricant Quantity

The lubricant used to lubricate the compressor circulates through the system with the refrigerant. Whenever any component of the system is replaced or a large amount of gas leakage occurs: add lubricant to the compressor to maintain the specified amount.

If lubricant quantity is not maintained properly, the following malfunctions may result:

- Lack of lubricant: May lead to a seized compressor
- Excessive lubricant: Inadequate cooling (thermal exchange interference)

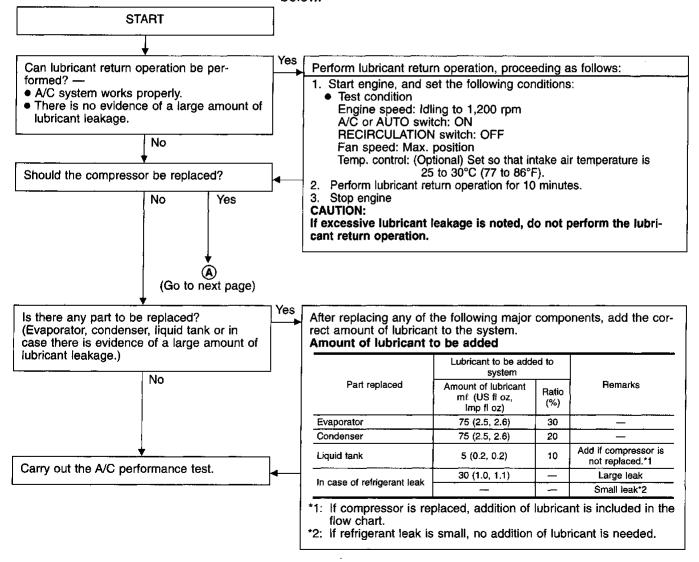
LUBRICANT

Name: Nissan A/C System Lubricant Type R

Part No.: KLH00-PAGR0

CHECKING AND ADJUSTING

Adjust the lubricant quantity according to the flowchart shown below.



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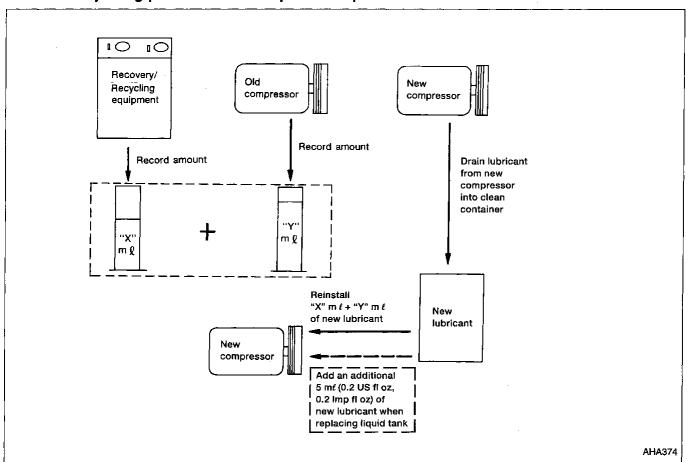
Compressor Lubricant Quantity (Cont'd)



- 1. Discharge refrigerant into refrigerant recovery/recycling equipment. Measure oil discharged into the recovery/recycling equipment.
- Drain the lubricant from the "old" (removed) compressor into a graduated container and record the amount of lubricant drained.
- 3. Drain the lubricant from the "new" compressor into a separate, clean container.
- 4. Measure an amount of new lubricant installed equal to amount drained from "old" compressor. Add this lubricant to "new" compressor through the suction port opening.
- 5. Measure an amount of "new" lubricant equal to the amount recovered during discharging. Add this lubricant to "new" compressor through the suction port opening.
- If the liquid tank also needs to be replaced, add an additional 5 mℓ (0.2 US fl oz, 0.2 Imp fl oz) of lubricant at this
 time.

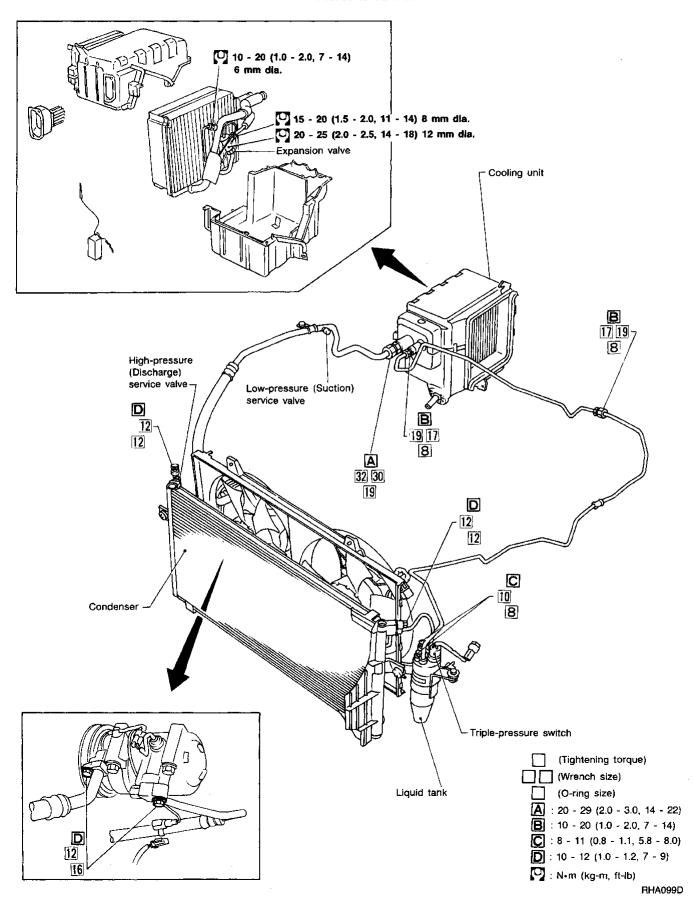
Do not add this 5 m ℓ (0.2 US fl oz, 0.2 lmp fl oz) of lubricant if only replacing the compressor.

Lubricant adjusting procedure for compressor replacement

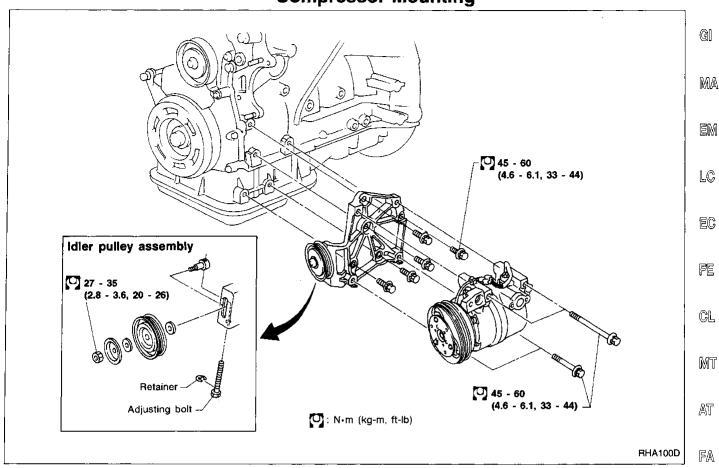


Refrigerant Lines

Refer to HA-4.



Compressor Mounting



Belt Tension

Refer to MA section ("Checking Drive Belts", "ENGINE MAINTENANCE").

Fast Idle Control Device (FICD)

Refer to EC section ("IACV-FICD Solenoid Valve", "TROUBLE DIAGNOSIS FOR NON-DETECTIVE ITEMS").

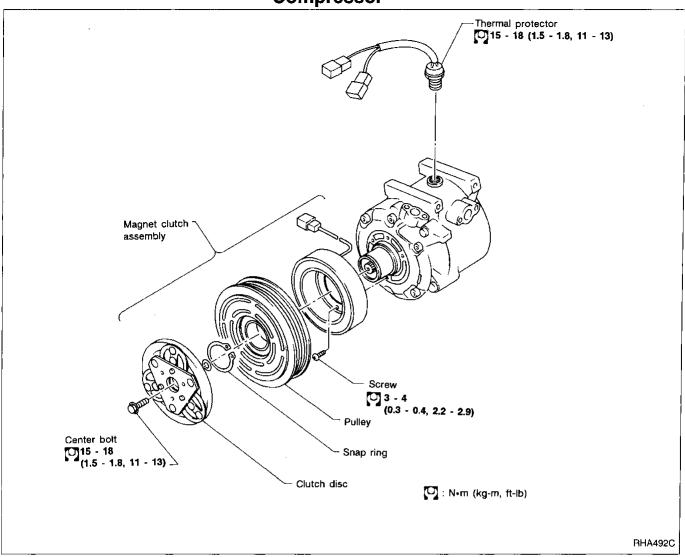
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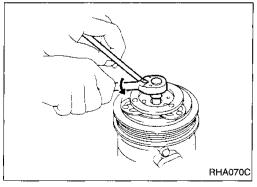
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Compressor

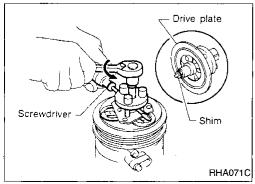






REMOVAL

 When removing center bolt, hold clutch disc with clutch disc wrench.

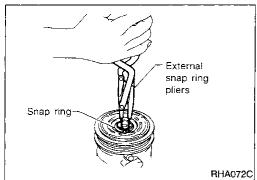


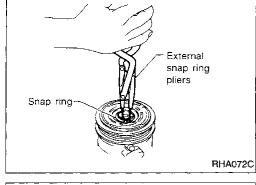
Remove the drive plate using the clutch disc puller.
 Insert holder's three pins into the drive plate. Rotate the holder clockwise to hook it onto the plate. Then, tighten the center bolt to remove the drive plate.

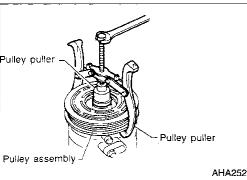
When tightening the center bolt, insert a round bar (screwdriver, etc.) between two of the pins (as shown in the left-hand figure) to prevent drive plate rotation. After removing the drive plate, remove the shims from either the drive shaft or the drive plate.

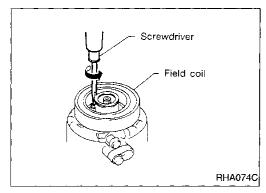
Compressor Clutch (Cont'd)

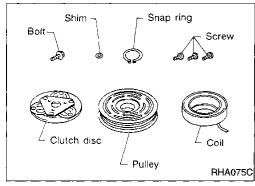
Remove the snap ring using external snap ring pliers.











Pulley removal

Use a commercially available pully puller. Position the center of it on the end of the drive shaft, and remove the pully assembly.

To prevent deformation of the pulley groove, the puller claws should be hooked under (not into) the pulley groove.

Remove the field coil harness clip using a screwdriver.

Remove the three field coil fixing screws and remove the field coil.

INSPECTION

Clutch disc

If the contact surface shows signs of damage due to excessive heat, replace clutch disc and pully.

Pulley

Check the appearance of the pulley assembly. If contact surface of pulley shows signs of excessive grooving, replace clutch disc and pulley. The contact surfaces of the pulley assembly should be cleaned with a suitable solvent before reinstallation.

Coil

Check coil for loose connection or cracked insulation.

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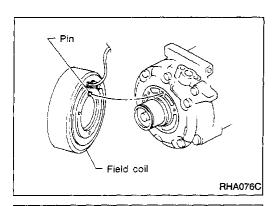










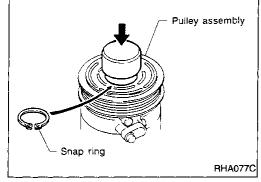


Compressor Clutch (Cont'd) INSTALLATION

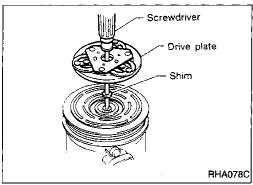
Install the field coil.

Be sure to align the coil's pin with the hole in the compressor's front head.

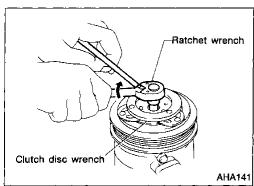
Install the field coil harness clip using a screwdriver.



 Install the pulley assembly using the installer and a hand press, and then install the snap ring using snap ring pliers.

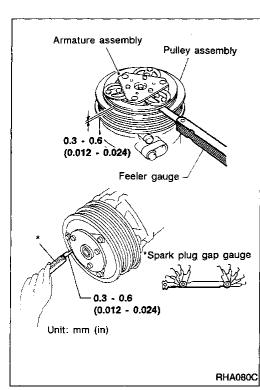


 Install the drive plate on the drive shaft, together with the original shim(s). Press the drive plate down by hand.



 Using the clutch disc wrench to prevent drive plate rotation, tighten the bolt to 12 to 15 N·m (1.2 to 1.5 kg-m, 9 to 11 ft-lb) torque.

After tightening the bolt, check that the pulley rotates smoothly.



Compressor Clutch (Cont'd)

Check clearance all the way around the clutch disc.

Disc-to-pulley clearance: 0.3 - 0.6 mm (0.012 - 0.024 in)

If the specified clearance is not obtained, replace adjusting shim and readjust.

BREAK-IN OPERATION

When replacing compressor clutch assembly, do not forget break-in operation. This is done by engaging and disengaging the clutch about thirty times. Break-in operation raises the level of transmitted torque.

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INSPECTION

When servicing, do not allow foreign matter to get into com-Check continuity between two terminals.

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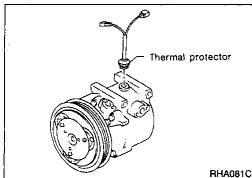
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SERVICE DATA AND SPECIFICATIONS (SDS) MANUAL AND AUTO

General Specifications

COMPRESSOR

Model	DKV-14C
Туре	Vane rotary
Displacement cm3 (cu in)/Rev	140 (8.54)
Direction of rotation	Clockwise (Viewed from drive end)
Drive belt	Poly V type

LUBRICANT

Model	ZEXEL make DKV-14C
Name	Nissan A/C System Lubricant Type R
Part No.	KLH00-PAGR0
Capacity mℓ (US fl oz, Imp fl oz)	*
Total in system	200 (6.8, 7.0)
Compressor (Service part) charging amount	200 (6.8, 7.0)

REFRIGERANT

Туре		R-134a
Capacity	kg (lb) g (oz)	0.70 - 0.80 (1.54 - 1.76) 700 - 800 (24.64 - 28.16)

Inspection and Adjustment COMPRESSOR CLUTCH

ENGINE IDLING SPEED When A/C is ON

 Refer to EC section ("Inspection and Adjustment", "SERVICE DATA AND SPECI-FICATIONS").

BELT TENSION

 Refer to MA section ("Checking Drive Belts", "ENGINE MAINTENANCE").

Model DKV-14C Clutch disc-pulley clearance mm (in) 0.3 - 0.6 (0.012 - 0.024)