ENGINE LUBRICATION & COOLING SYSTEMS

SECTION

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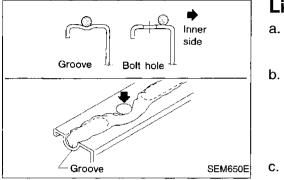
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Supplemental Restraint System (SRS) "AIR BAG"

The Supplemental Restraint System "Air Bag", used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and on the instrument panel on the passenger side), sensors, a diagnosis unit, warning lamp, wiring harness and spiral cable.

Information necessary to service the system safety is included in the **RS section** of this service manual. **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.
- All SRS electrical wiring harnesses and connectors are covered with yellow outer insulation. Do not use electrical test equipment on any circuit related to the SRS.



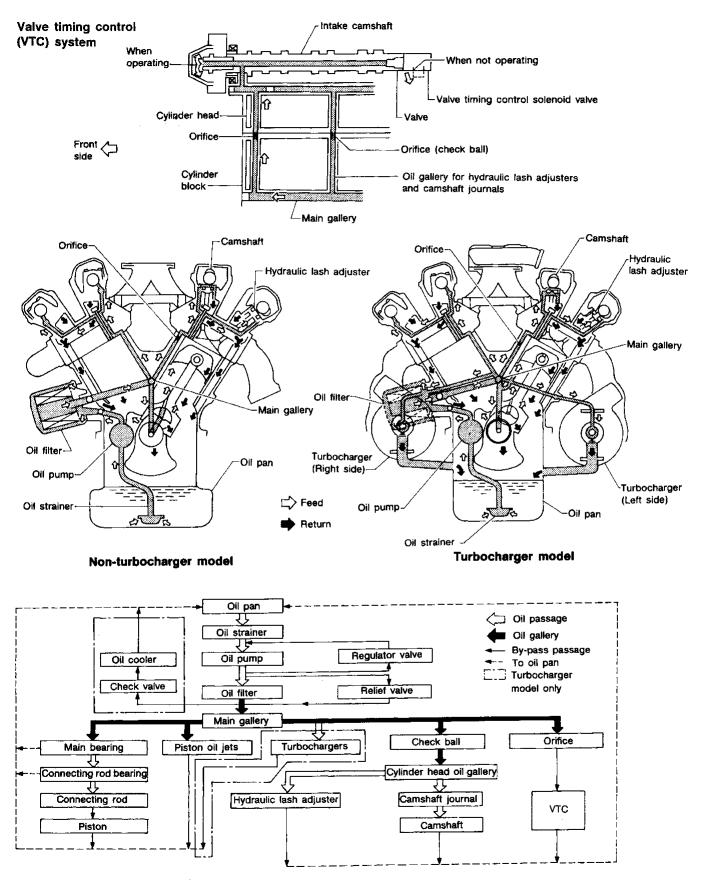
Liquid Gasket Application Procedure

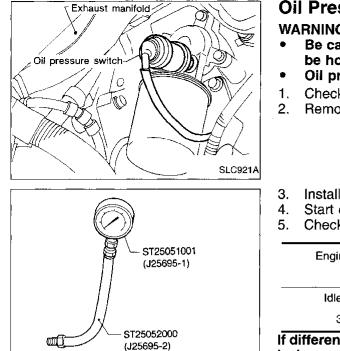
- a. Use a scraper to remove all traces of old liquid gasket from mating surfaces and grooves. Also, completely clean any oil from these areas.
 - Apply a continuous bead of liquid gasket to mating surfaces. (Use Genuine Liquid Gasket or equivalent.)
 - Be sure liquid gasket is 3.5 to 4.5 mm (0.138 to 0.177 in) wide (for oil pan).
 - Be sure liquid gasket is 2.0 to 3.0 mm (0.079 to 0.118 in) wide (in areas except oil pan).
- c. Apply liquid gasket to inner surface around hole perimeter area. (Assembly should be done within 5 minutes after coating.)
- d. Wait at least 30 minutes before refilling engine oil and engine coolant.

Special Service Tools

Tool number (Kent-Moore No.) Tool name	Description		
ST25051001 (J25695-1) Oil pressure gauge	PF1/4x19/in		Measuring oil pressure Maximum measuring range: 2,452 kPa (25 kg/cm², 356 psi)
ST25052000 (J25695-2) Hose	PS1/4x19/in	PS1/8x28/in	Adapting oil pressure gauge to cylinder block
WS39930000 (—) Tube presser			Pressing the tube of liquid gasket
EG17650301 (J33984-A) Radiator cap tester adapter	NT052	c the second sec	Adapting radiator cap tester to radiator filler neck a: 28 mm (1.10 in) dia. b: 31.4 mm (1.236 in) dia. c: 41.3 mm (1.626 in) dia.
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Lubrication Circuit





(2.2 - 3.0, 16 - 22)

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Oil Pressure Check

WARNING:

- GI Be careful not to burn yourself, as the engine and oil may be hot.
- Oil pressure check should be done in "Neutral position". MA
- Check oil level.
- Remove oil pressure switch.

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- Install pressure gauge.
- Start engine and warm it up to normal operating temperature.
- Check oil pressure with engine running under no-load.

Engine speed	Approximate discharge pressure	FE
rpm	kPa (kg/cm², psi)	ſĿ
Idle speed	More than 78 (0.8, 11)	œ٩
3,000	353 - 451 (3.6 - 4.6, 51 - 65)	ĜL

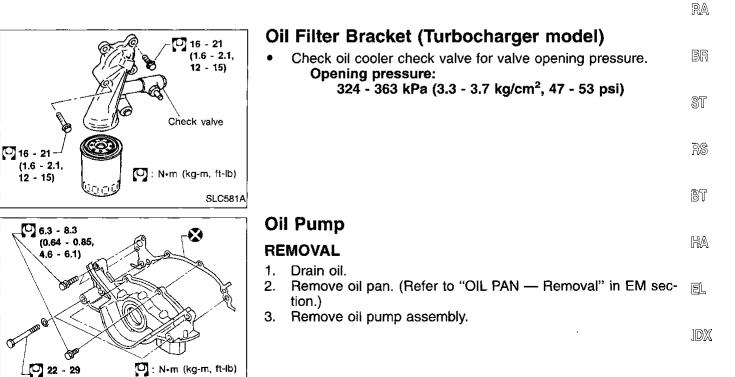
If difference is extreme, check oil passage and oil pump for oil leaks.

6. Install oil pressure switch with sealant. MT



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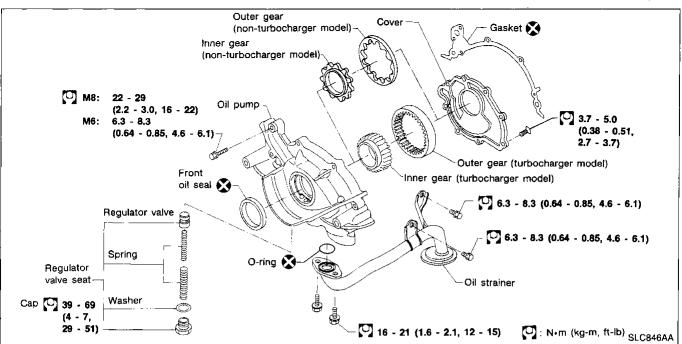


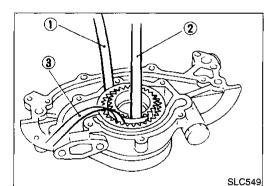
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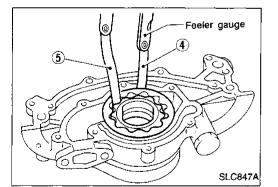
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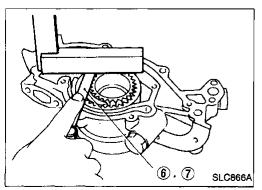
ENGINE LUBRICATION SYSTEM

Oil Pump (Cont'd) DISASSEMBLY AND ASSEMBLY









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- Always replace with new oil seal and gasket.
- When assembling, apply engine oil to inner and outer gears.
- Be sure that O-ring is properly installed.

INSPECTION

Using a feeler gauge, check the following clearances:

Standard clearance:

Turbocharger model

Unit: mm (in)

Body to outer gear clearance ①	0.110 - 0.200 (0.0043 - 0.0079)
Inner gear to crescent clearance 2	0.223 - 0.333 (0.0088 - 0.0131)
Outer gear to crescent clearance 3	0.210 - 0.320 (0.0083 - 0.0126)
Housing to inner gear clearance 🔞	0.050 - 0.090 (0.0020 - 0.0035)
Housing to outer gear clearance 🕜	0.050 - 0.110 (0.0020 - 0.0043)
Inner gear to brazed portion of body clearance (0.045 - 0.091 (0.0018 - 0.0036)

Non-turbocharger model

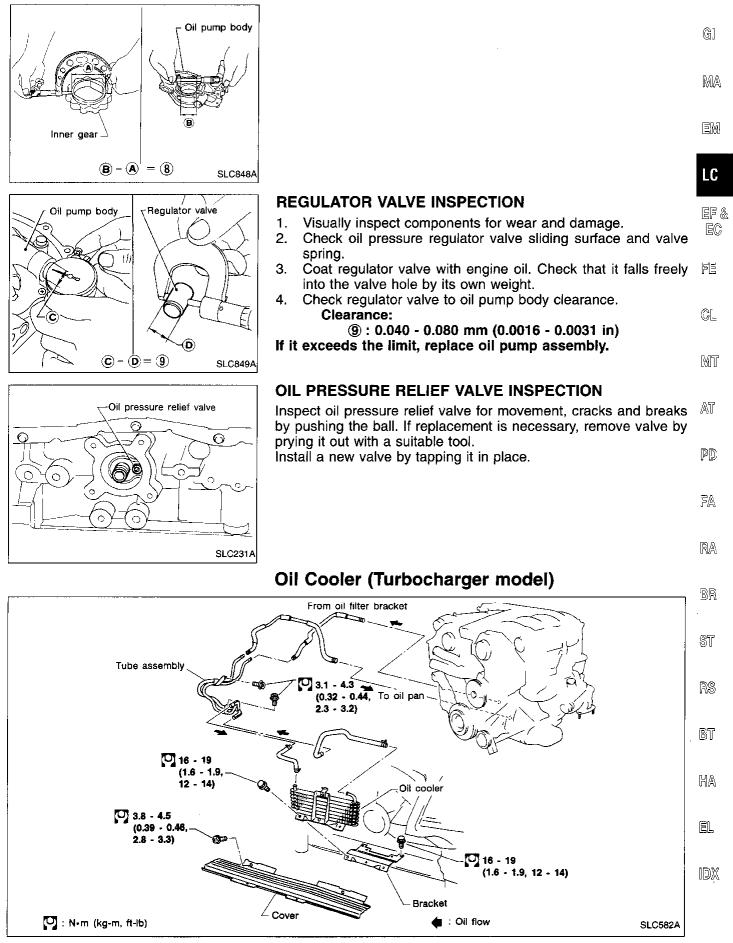
Unit: mm (in)

Body to outer gear clearance ④	0.114 - 0.200 (0.0045 - 0.0079)
Inner gear to outer gear tip clearance (5)	Less than 0.18 (0.0071)
Body to inner gear clearance 🚯	0.050 - 0.090 (0.0020 - 0.0035)
Body to outer gear clearance 🕜	0.050 - 0.110 (0.0020 - 0.0043)
Inner gear to brazed portion of body clear- ance (8)	0.045 - 0.091 (0.0018 - 0.0036)

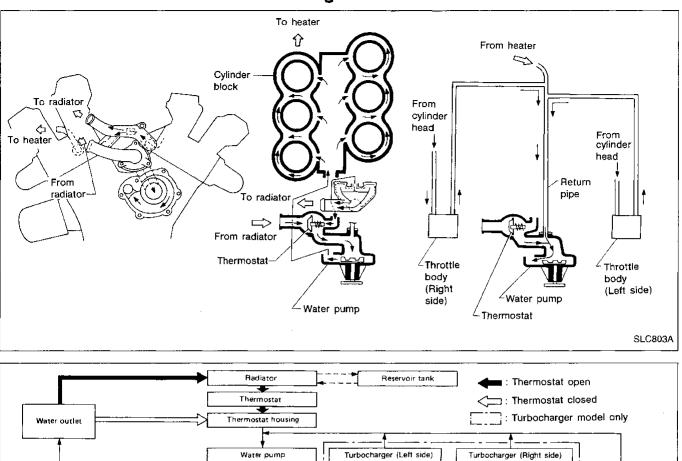
If any clearance exceeds the limit, replace gear set or entire oil pump assembly.

ENGINE LUBRICATION SYSTEM

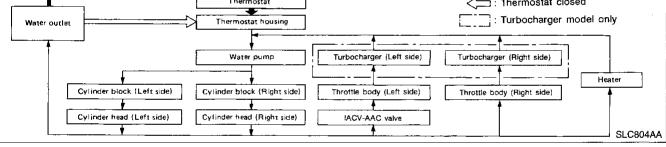
Oil Pump (Cont'd)



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Cooling Circuit

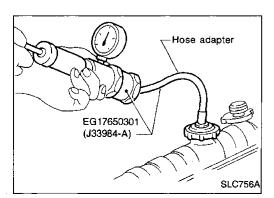


System Check

WARNING:

Never remove the radiator cap when the engine is hot; serious burns could be caused by high pressure fluid escaping from the radiator.

Wrap a thick cloth around the cap and carefully remove the cap by turning it a quarter turn to allow built-up pressure to escape. Then continue to turn the cap until it can be removed safely.



CHECKING COOLING SYSTEM HOSES

Check hoses for improper attachment, leaks, cracks, damage, loose connections, chafing and deterioration.

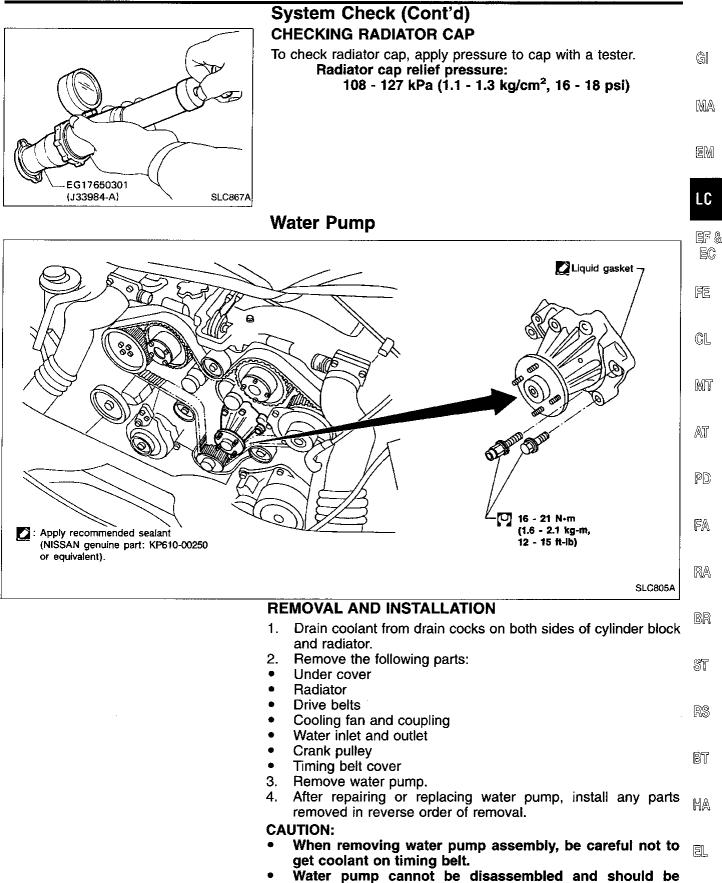
CHECKING COOLING SYSTEM FOR LEAKS

To check for leakage, apply pressure to the cooling system with a tester.

Testing pressure: 157 kPa (1.6 kg/cm², 23 psi) CAUTION:

Higher than the specified pressure may cause radiator damage.

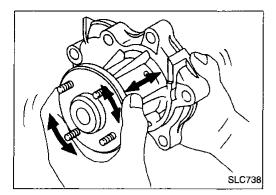
ENGINE COOLING SYSTEM



replaced as a unit.
After installing water pump, connect hose and clamp securely, then check for leaks using radiator cap tester.

ENGINE COOLING SYSTEM

Water Pump (Cont'd) INSPECTION

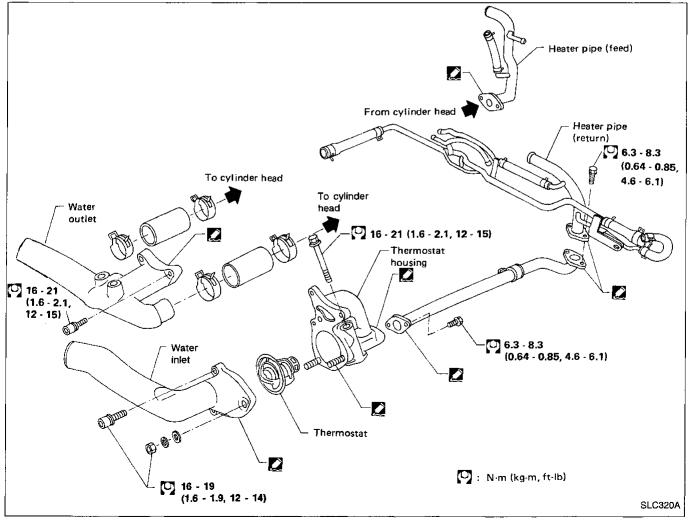


- 1. Check for badly rusted or corroded vanes and body assembly.
- 2. Check for rough operation due to excessive end play.

Thermostat

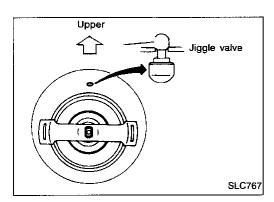
REMOVAL AND INSTALLATION

- 1. Drain coolant from drain cocks on both sides of cylinder block and radiator.
- 2. Remove the following parts:
- Under cover
- Radiator upper hose
- Radiator shroud
- Fan belt
- Cooling fan and coupling
- Water inlet
- 3. Remove thermostat.



ENGINE COOLING SYSTEM

Thermostat (Cont'd)



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4. After repairing or replacing thermostat, install thermostat with jiggle valve facing upward.

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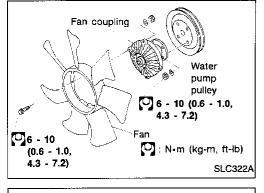
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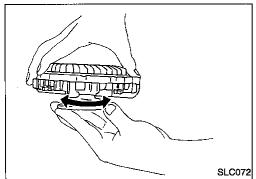
		Standard	
Valve opening temperature	°C (°F)	76.5 (170)	
Maximum valve lift	mm/°C (in/°F)	10/90 (0.39/194)	- CL

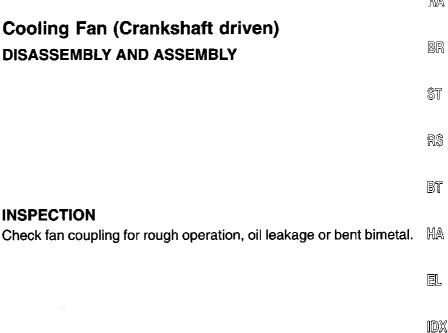
- Then check if valve is 5°C (9°F) below valve opening tempera-3. MT ture.
 - After installation, run engine for a few minutes, and check for leaks.
 - AT Be careful not to spill coolant over engine compartment. Use a rag to absorb coolant.

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INSPECTION

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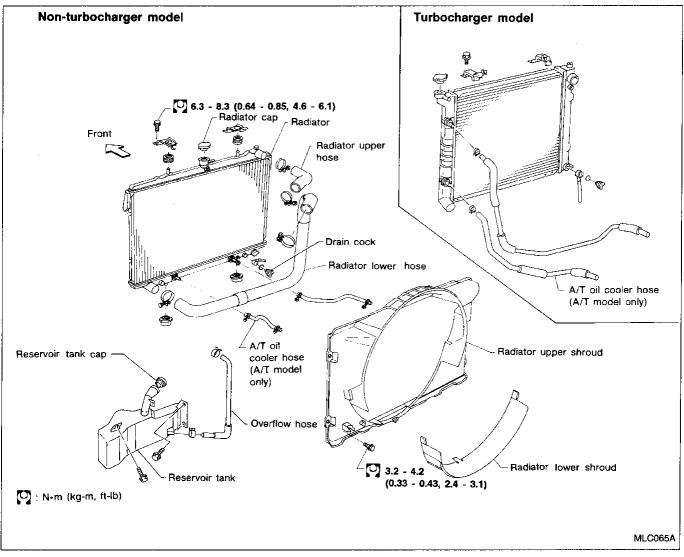
Check valve seating condition at ordinary room temperatures. 1. It should seat tightly. Check valve opening temperature and maximum valve lift. 2.

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Radiator

REMOVAL AND INSTALLATION

- 1. Drain coolant from radiator drain cock.
- 2. Remove under cover.
- 3. Disconnect radiator upper and lower hoses.
- 4. Remove A/T oil cooler hoses. (A/T model only)
- 5. Remove radiator lower shroud.
- 6. Remove radiator.
- 7. After repairing or replacing radiator, install any part removed in reverse order of removal.



Cooling Fan (Motor driven)

This cooling fan is controlled by ECM (ECCS control module). For details, refer to "ENGINE AND EMISSION CONTROL SYSTEM DESCRIPTION" in EF & EC section.

Engine Lubrication System

Oil pressure check

Engine speed	Approximate discharge	
rpm	pressure kPa (kg/cm ² , psi)	
Idle speed	More than 78 (0.8, 11)	
3,000	353 - 451 (3.6 - 4.6, 51 - 65)	

Regulator valve inspection

	Unit: mm (in)
Regulator valve to oil pump body clearance	0.040 - 0.080 (0.0016 - 0.0031)

Oil pump

Turbocharger model

	Unit: mm (in)	MA
Body to outer gear clearance	0.110 - 0.200 (0.0043 - 0.0079)	UVUZAL
Inner gear to crescent clearance	0.223 - 0.333 (0.0088 - 0.0131)	EM
Outer gear to crescent clearance	0.210 - 0.320 (0.0083 - 0.0126)	LC
Housing to inner gear side clearance	0.050 - 0.090 (0.0020 - 0.0035)	
Housing to outer gear side clearance	0.050 - 0.110 (0.0020 - 0.0043)	EC «
Inner gear to brazed portion of housing clearance	0.045 - 0.091 (0.0018 - 0.0036)	

Non-turbocharger model

	Unit: mm (in)	СL	
Body to outer gear clearance	0.114 - 0.200 (0.0045 - 0.0079)		
Inner gear to outer gear tip clearance	Less than 0.18 (0.0071)	MT	
Body to inner gear clearance	0.050 - 0.090 (0.0020 - 0.0035)	A57	
Body to outer gear clearance	0.050 - 0.110 (0.0020 - 0.0043)	AT	
Inner gear to brazed portion of housing clearance	0.045 - 0.091 (0.0018 - 0.0036)	PD	

Engine Cooling System

Radiator

Thermostat

	· · · · · · · · · · · · · · · · · · ·	Standard
Valve opening temperature	°C (°F)	76.5 (170)
Maximum valve lift	mm/°C (in/°F)	10/90 (0.39/194)

	Unit: kPa (kg/cm², psi)	RA
Cap relief pressure	108 - 127 (1.1 - 1.3, 16 - 18)	
Leakage test pressure	157 (1.6, 23)	
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